



AUBO Scripting

Reference Guide

AUBO - i series

Scripting Reference Guide

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1 Lua Foundation

1.1 Lua Introduction

1.1.1 Introduction to Lua Language

Lua was developed in 1993 by a research team at the Pontifical Catholic University of Rio de Janeiro. It is designed to be embedded in the application to provide flexible extension and customization capabilities for the application.

1.1.2 Lua Language Function

Explanatory language: Translate the program into machine language at runtime.

Lightweight: simple, small but powerful.

Scalable: Lua provides very easy to use extension interfaces and mechanisms

1.1.3 Lua Language Application Scenario

Game development

Extensions and database plugins

Security system, etc.

1.2 Lua Programming Environment

1.2.1 Programming Environment Construction in Windows

Download and install Lua's IDE: SciTE.

Link: <https://Lua-for-windows.updatestar.com/>

The screenshot shows the SciTE IDE interface. The title bar reads "C:\Users\yw\Desktop\lua\test.lua - SciTE". The menu bar includes File, Edit, Search, View, Tools, Options, Language, Buffers, Debug, Help. The toolbar has various icons for file operations. The code editor window contains three lines of code:

```
1 print("hello world")
2
3
```

Below the code editor is a terminal window showing the execution of the script:

```
>Lua -e "io.stdout:setvbuf 'no'" "test.lua"
hello world
>Exit code: 0
```

At the bottom of the terminal window, status information is displayed: Ln: 3 Col: 1 Sel: 0 | Saved: 2018/11/21 16:02:13 | [INS] [CR+LF] |

1.2.2 Lua Programming Mode

Lua has two programming methods: interactive (command line) and script.

The screenshot shows a terminal window titled "Lua (Command Line)". The title bar reads "Lua 5.1.4 Copyright (C) 1994-2008 Lua.org, PUC-Rio". The terminal window displays the following interaction:

```
> print("Hello World!")
Hello World!
>
```

The screenshot shows the SciTE IDE interface, identical to the one in the first image. The title bar reads "C:\Users\yw\Desktop\lua\test.lua - SciTE". The code editor window contains the same three lines of code as before:

```
1 print("hello world")
2
3
```

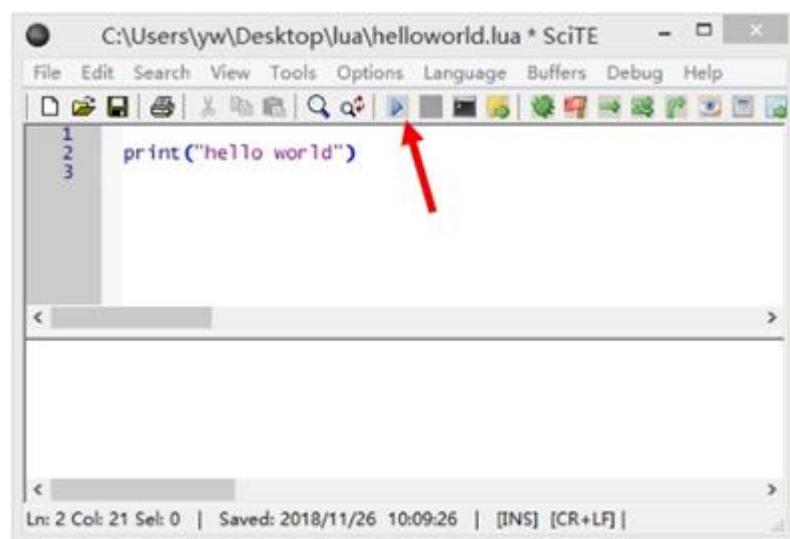
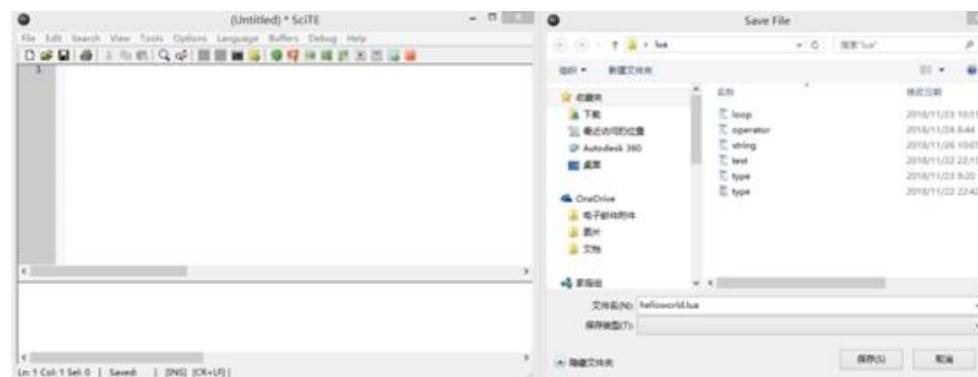
Below the code editor is a terminal window showing the execution of the script:

```
>Lua -e "io.stdout:setvbuf 'no'" "test.lua"
hello world
>Exit code: 0
```

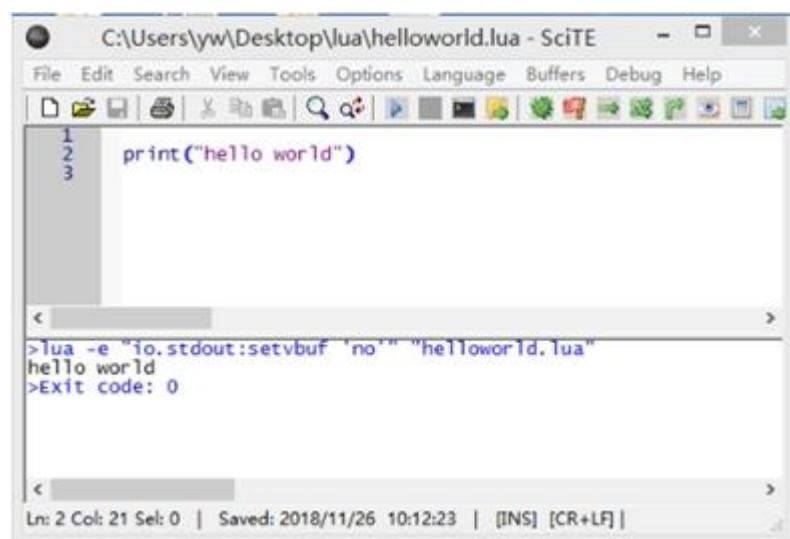
At the bottom of the terminal window, status information is displayed: Ln: 3 Col: 1 Sel: 0 | Saved: 2018/11/21 16:02:13 | [INS] [CR+LF] |

1.2.3 Build a Hello World Program

Create a new project and save it as helloworld.lua



The output window below prints hello world



1.3 Lua Simple Syntax

1.3.1 Comment

--: Single line comment
--[[]]: Multi-line comment

```

1 --Single line comment
2 --[[Multi-line comment
3     second line
4     The third row]]
5 print("hello world")
6

```

1.3.2 Identifier

Identifiers are used to define a constant, variable, etc.

Identifiers begin with a letter or an underscore and consist of letters, numbers, and underscores

Lua does not allow special characters such as @, \$, % to define identifiers

Lua is a case-sensitive programming language

```

7 --The following is the use of legal identifiers
8 abc = 0
9 Abc = 0
10 _abc = 0
11 a_bc = 0
12 abc1 = 0
13 abc_1 = 0
14 --The following is the use of illegal identifiers, will report an error
15 1abc = 0
16 abc@ = 0
17 %abc = 0

```

1.3.3 Reserved Words

Lua has some reserved keywords that cannot be used as identifiers, as follows.

| and | not | or | break | return | do | then |
|-----|------|--------|-------|--------|-------|------|
| if | else | elseif | end | true | false | for |

| | | | | | | |
|--------------|---------------|--------------|-----------|-----------------|-------------|--------------|
| while | repeat | until | in | function | goto | local |
|--------------|---------------|--------------|-----------|-----------------|-------------|--------------|

1.4 Lua Data Type

There are 6 types we use.

Use the type () function to see the data type of an object.

| Data Type | Description |
|-----------------|---|
| nil | Represents an invalid value, which is equivalent to false in the conditional expression |
| boolean | Contains two values, true and false |
| number | Represents double precision floating point numbers |
| string | String, represented by "" or '' |
| function | Custom function body |
| table | Table, represented by { } |

1.4.1 Nil Type

1. The nil type indicates that there are no valid values, such as a variable without an assignment.

```
> print(type(a))
nil
>
```

2. Assigning a value to a global variable or a variable in a table is equivalent to deleting them.

```

19 print("Before assigning nil...")
20 table = {1,2,3}
21 for k,v in pairs(table) do
22     print(k.."-..v)
23 end
24
25 print("After assigning nil...")
26 table[1]=nil
27 for k,v in pairs(table) do
28     print(k.."-..v)
29 end

```

- Before assigning nil...
 - 1-1
 - 2-2
 - 3-3
- After assigning nil...
 - 2-2
 - 3-3

3. In the command line programming environment, nil should be double quoted when used as a comparison.

```

> print(type(a))
nil
> print(type(a) == nil)
false
> print(type(a) == "nil")
true

```

1.4.2 Boolean Type

Boolean has only two values, true (true) / false (false), Lua treats false and nil as "false", and other values are treated as "true".

```

3   --nil为假
4   a = nil
5   - if a then
6       print("a is true")
7   else
8       print("a is false")
9   end
10
11  --false为假
12  b = false
13  - if b then
14      print("b is true")
15  else
16      print("b is false")
17  end
18
19  --其他为真
20  c = 1
21  - if c then
22      print("c is true")
23  else
24      print("c is false")
25  end

```

```
>lua -e "io.stdout:setvbuf 'no'" "type.lua"
a is false
b is false
c is true
>Exit code: 0
```

1.4.3 Number Type

Lua has only one type of number, double double-precision floating point.

```

30   print(type(1))
31   print(type(0.5))
32   print(type(1e+2))

>lua -e "io.stdout:setvbuf 'no'" "type.lua"
number
number
number
>Exit code: 0

```

1.4.4 String Type

1. Use a pair of double quotes "" to represent a string

```

37   str1 = "abc"
38   print(type(str1))
39   print(str1)

>Exit code: 0
>lua -e "io.stdout:setvbuf
string
abc
>Exit code: 0

```

2. Use [[]] to represent a string

```

44   str2 =
45   - [[
46     abc
47     def
48     ghi
49   ]]
50   print(type(str2))
51   print(str2)

>lua -e "io.stdout:setvbuf 'no'"
string
abc
def
ghi
>Exit code: 0

```

3. Measure string length with #

```

57   str3 = "abcde"  |>lua -e "io.stdout:
58   |      5
59   print(#str3)   |>Exit code: 0

```

4. ..Connect two strings

```
63 a = "abc"
64 b = "123"
65 print(a..b) >lua -e "io.stdout:write(a..b)"
               abc123
               >Exit code: 0
```

1.4.5 Function Type

1. Custom function

```
62 --function
63
64 - function add(a,b)
65   return a+b
66 end
67
68 c = add(2,3)
69 print(c) >lua -e "io.stdout:setvbuf('i', 5)
               5
               >Exit code: 0
```

2. Functions can be stored in variables

```
62 --function
63
64 - function add(a,b)
65   return a+b
66 end
67
68 c = add(2,3)
69 print("c = "..c) >Exit code: 0
70
71 tmp = add
72 d = tmp(1,2)
73 print("d = "..d) >lua -e "io.stdout:setvbuf('i', 1)
               c = 5
               d = 3
               >Exit code: 0
```

1.4.6 Table Type

1. Construct an empty table

```
77 --table
78
79 table1 = {}
```

2. Construct a table with elements

```
77 --table
78
79 table1 = {1,2,3,4}
80
```

3. Read an element in the table

```
77 --table
78
79 table1 = {2,3,4,5} |>lua -e "io.stdout:set
80 print(table1[1]) |2
81 |>Exit code: 0
82
```

4. Modify an element in the table

```
77 --table
78
79 table1 = {2,3,4,5}
80 print(table1[1]) |>lua -e "io.stdout:set
81
82 table1[1] = 10 |2
83 print(table1[1]) |10
84 |>Exit code: 0
85
```

5. Add a new element to the table and insert 0 in the second position of the table.

```
95 table1 = {1,2,3}
96 print("原table:")
97 - for k,v in pairs(table1) do
98   print(k.."- "..v)
99 end
100
101 table.insert(table1,2,0)
102 print("新table:")
103 - for k,v in pairs(table1) do
104   print(k.."- "..v)
105 end |>lua -e "io.stdout:set
原table:
1 - 1
2 - 2
3 - 3
新table:
1 - 1
2 - 0
3 - 2
4 - 3
|>Exit code: 0
```

6. Delete the second element of the table

```

95   table1 = {1,2,3}
96   print("原table:")
97   - for k,v in pairs(table1) do
98     print(k.." - "..v)
99   end
100
101  table.remove(table1,2)
102  print("新table:")
103  - for k,v in pairs(table1) do
104    print(k.." - "..v)
105  end

```

>Exit code: 0
>lua -e "io.stdout:se
原table:
1 - 1
2 - 2
3 - 3
新table:
1 - 1
2 - 3
>Exit code: 0

1.5 Lua Control Flow Statement

1.5.1 While Loop

```

While (exp) do
  --[[Executed statement]]
end

```

Example: Print 1~9.

```

3   a = 1
4   - while(a<10) do
5     print("a = "..a)
6     a = a + 1
7   end

```

>lua -e "io.stc
a = 1
a = 2
a = 3
a = 4
a = 5
a = 6
a = 7
a = 8
a = 9
>Exit code: 0

1.5.2 For Loop

Numerical for loop

```

for init, max/min value, increment
do
  --[[Executed statement]]
end

```

Example: Print 1~10.

```
>lua -e "io.stdout:setvbu
a = 1
a = 2
a = 3
a = 4
a = 5
a = 6
a = 7
a = 8
a = 9
a = 10
>Exit code: 0

12 - for a=1,10,1 do
13   print("a = "..a)
14 end
```

Generic for loop

Iterate through all the values through an iterator function.

Example: Print all the elements of the table.

```
>lua -e "io.stdout:
1 - a
2 - b
3 - c
4 - d
>Exit code: 0

18 - table1 = {"a","b","c","d"}
19 - for k,v in pairs(table1) do
20   print(k.." - "..v)
21 end
```

1.5.3 Repeat... until Loop

```
repeat
  --[[Loop execution of the statement when the exp expression is
false]]
until(exp)
```

Example: Print 1~10.

```
>lua -e "io.stdout:s
a = 1
a = 2
a = 3
a = 4
a = 5
a = 6
a = 7
a = 8
a = 9
a = 10
>exit code: 0

27 - a = 1
28 - repeat
29   print("a = "..a)
30   a = a + 1
31 until(a>10)
```

1.5.4 If...else Selection Structure

```
if (exp1) then
  --[[Execute the statement when the exp1 expression is true]]
elseif (exp2) then
  --[[Execute the statement when the exp2 expression is true]]
```

```

else
    --[[Execute the statement when other conditions are met]]
end

```

Example:

```

34  --if...else
35  a = -2
36  if a>0 then
37      print(a.. " > 0")
38  elseif a == 0 then
39      print(a.. " == 0")
40  else
41      print(a.. " < 0")  >lua -e "io.stdout:sel
42  end                                -2 < 0
                                         >Exit code: 0

```

1.6 Lua Operator

1.6.1 Arithmetic Operators

| | |
|----|-------------------------|
| + | Addition |
| * | Multiplication |
| - | Subtraction |
| / | Floating point division |
| // | Rounding down division |
| % | Modulo |
| ^ | Power |
| - | Take a negative |

Example:

```

5  a = 3
6  b = 2
7  print("a + b = "..a+b)
8  print("a - b = "..a-b)
9  print("a * b = "..a*b)
10 print("a / b = "..a/b)
11 print("a % b = "..a%b)
12 print("a ^ b = "..a^b)
13 print("-a = "..-a)  >lua -e "io.stdout:
                                         a + b = 5
                                         a - b = 1
                                         a * b = 6
                                         a / b = 1.5
                                         a % b = 1
                                         a ^ b = 9
                                         -a = -3
>Exit code: 0

```

1.6.2 Relational Operators

| | |
|----|-------|
| == | Equal |
|----|-------|

| | |
|--------------------|----------------------------|
| <code>~=</code> | Not equal to |
| <code><</code> | Less than |
| <code>></code> | Greater than |
| <code><=</code> | Less or equal to |
| <code>>=</code> | Greater or equal to |

Example:

```

19
20   a = 3
21   b = 2
22   print("(a == b) is "...tostring(a==b))
23   print("(a ~= b) is "...tostring(a~=b))
24   print("(a > b) is "...tostring(a>b))
25   print("(a < b) is "...tostring(a<b))
26   print("(a >= b) is "...tostring(a>=b))
27   print("(a <= b) is "...tostring(a<=b))

>lua -e "io.stdout
(a == b) is false
(a ~= b) is true
(a > b) is true
(a < b) is false
(a >= b) is true
(a <= b) is false
>Exit code: 0

```

1.6.3 Logical Operators

and

or

not

Example:

```

31
32   a = true
33   b = false
34   print("(a and b) is "...tostring(a and b))
35   print("(a or b) is "...tostring(a or b))
36   print("(not a) is "...tostring(not a))

>lua -e "io.stdout:set
(a and b) is false
(a or b) is true
(not a) is false
>Exit code: 0

```

1.6.4 Other operators

.. **Connect two characters**

**Returns the length of a string
or table**

Example

```

41   a = "abc"
42   b = "def"
43   c = a..b
44   print("c : ...c")
45   print("c的长度: ...#c")
46
>Lua -e "io.stdout:se
c : abcdef
c的长度: 6
>Exit code: 0

```

1.7 Lua String

1.7.1 Lua String Representation

The Lua language string can be represented in three ways:

A string of characters between single quotes

A string of characters between double quotes

A string of characters between [[and]]

Example:

```

5   a = " abc "
6   b = ' abc '
7   c = [[ abc ]]
8
9   print(a)
10  print(b)
11  print(c)
>Lua -e "io.std
abc
abc
abc
>Exit code: 0

```

1.7.2 Commonly Used Escape Characters

The escape character is used to indicate characters that cannot be directly displayed, such as carriage returns.

Commonly used escape characters and meaning:

| | |
|----|------------------------------|
| \n | Line feed (LF) |
| \r | Enter (CR) |
| \\ | Backslash character \ |
| \' | Represents a single quote ‘’ |
| \” | Represents a double quote “” |

Example:

```

17      a = " abc\n\r"
18      b = " \'abc\' "
19      c = " \"abc\" "
20      d = " \\abc\\"
21
22      print(a)           'abc'
23      print(b)           "abc"
24      print(c)           \abc\
25      print(d)           >Exit code: 0
26

```

1.7.3 Common String Operations

- tonumber(str): The string str is rotated to number, for example, "123" is converted to 123, which facilitates data participation in calculation processing.

```

37      --string to number
38      a = "123"
39      print("type(a) is "..type(a)) >lua -e "io.stdout:s
40      print(a)                   type(a) is string
41
42      b = tonumber(a)
43      print("type(b) is "..type(b)) type(b) is number
44      print(b)                   123
                                         >Exit code: 0

```

- tostring(num): The number num is converted into a string, for example, 123 is converted to "123" for data transmission.

```

47      --number to string
48      a = 123
49      print("type(a) is "..type(a)) >lua -e "io.stdout:set
50      print(a)                   type(a) is number
51
52      b = tostring(a)
53      print("type(b) is "..type(b)) type(b) is string
54      print(b)                   123
                                         >Exit code: 0

```

- string.format(): Returns a formatted string like printf. Improve code readability.

```

59      --string.format
60
61      print(string.format("%s is %d years old.", "Amy", 8))
62
63      print(string.format("数字 %d 对应的ASCII字符是 %c", 65, 65))
64
65      print(string.format("十进制数 %d 对应的 十六进制数为 %x", 15, 15))

```

```
>lua -e "io.stdout:setvbuf 'no'" "s
Amy is 8 years old.
数字 65 对应的ASCII字符是 A
十进制数 15 对应的 十六进制数为 F
>Exit code: 0
```

The escape code that the format string may contain is:

%c - accepts a number and converts it to the corresponding character in the ASCII table

%d, %i - accept a number and convert it to a signed integer format

%o - accept a number and convert it to octal number format

%u - accept a number and convert it to an unsigned integer format

%x - accept a number and convert it to hexadecimal format, using lowercase letters

%X - accepts a number and converts it to a hexadecimal number format, using uppercase letters

%e - accept a number and convert it to scientific notation format, using lowercase e

%E - accept a number and convert it to scientific notation format, using capital letter E

%f - accept a number and convert it to float format

%g(%G) - accepts a number and converts it to a shorter one of %e (%E, corresponding to %G) and %f

%q - accepts a string and converts it to a format that can be safely read by the Lua compiler

%s - accepts a string and formats the string according to the given argument

4. string.len(str): Returns the length of the string str.

```
64      --string.len
65
66      a = "abcde"
67      print("the length of string a is "..string.len(a))
68
>lua -e "io.stdout:setvbuf 'r'
the length of string a is 5
>Exit code: 0
```

5. string.sub(str,i,j): Returns the string between the i-th character and the j-th character of the string str.

```

73   a = "abcdefg"
74   b = string.sub(a,3,6) >lua -e "io.stdout:se
75   print(b)           cdef
76   c = string.sub(a,3,-2) cdef
77   print(c)           >Exit code: 0

```

6. string.find(str,substr,[init,[end]]):

Find the specified content substr in the target string str. If found, returns the starting index and ending index of substr, otherwise returns nil. Init is the pass parameter, indicating that the start position of the search is specified. This parameter defaults to 1.

```

85 --string.find
86
87 a = "hello world"
88
89 print("find string b:")
90 b = "world"
91 start_b,end_b = string.find(a,b)
92 print(start_b)
93 print(end_b)
94
95 print("find string c:")
96 c = "worlds"
97 start_c,end_c = string.find(a,c)
98 print(start_c)
99 print(end_c) >lua -e "io.stdout:write
                           find string b:
                           7
                           11
                           find string c:
                           nil
                           nil
                           >Exit code: 0

```

7. string.split(str,delimiter):

Separate the target string str by the delimiter separator and return a table.

```

102 --string.split
103
104 - function string.split(str,delimiter)
105 -     if str==nil or str=='' or delimiter==nil then
106 -         return nil
107 -     end
108 -     local result = {}
109 -     for match in (str..delimiter):gmatch("(.-)..delimiter) do
110 -         table.insert(result,match)
111 -     end
112 -     return result
113 - end
114
115 a = "5,6,7,8"
116 table1 = string.split(a,",")
117 - for k,v in ipairs(table1) do
118 -     print(k.." - "..v)
119 - end

```

```
>lua -e "io.stdio  
1 - 5  
2 - 6  
3 - 7  
4 - 8  
>Exit code: 0
```

1.8 Lua Language Experiment Operation

1.8.1 Install SciTE. in Windows

Omit

1.8.2 Write a Lua Program that Prints "hello world".

Omit

1.8.3 Custom Function: Returns the Maximum and Minimum Values of 3 Numbers.

```
2 --test_03  
3  
4 - function max_min(a,b,c)  
5 -     if( a > b ) then  
6 -         max = a  
7 -         min = b  
8 -     else  
9 -         max = b  
10 -        min = a  
11 -    end  
12 -    if( c > max ) then  
13 -        max = c  
14 -    elseif( c < min ) then  
15 -        min = c  
16 -    end  
17 -  
18 -    return max,min  
19 -end  
20  
21 a,b = max_min(3,2,1)  
22 print("max = "..max)  
23 print("min = "..min)  
24  
  
>lua -e "io.stdout:setvbuf 'no'" "test03.lua"  
max = 3  
min = 1  
>Exit code: 0
```

1.8.4 Create a table

Create a table of 20 elements with elements from 1 to 20. Then print out the 20 elements in the table.

```

1 >lua -e "io.stdout:setvbuf "
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
>Exit code: 0

2 --test_04
3
4 --创建table
5 table1 = {}
6 - for i=1,20,1 do
7     table1[i] = i
8 end
9
10 --打印table
11 - for j=1,#table1,1 do
12     print(table1[j])
13 end
14
15
16
17
18
19
20
>Exit code: 0

```

1.8.5 Printing a Fibonacci sequence within 100

Fibonacci sequence law: 1,1,2,3,5,8,13...

```

1 --test_05
2
3
4 a = 1
5 b = 1
6
7 print( a )
8 c = b
9
10 - while ( c < 100 ) do
11     print( c )
12     c = a + b
13     a = b
14     b = c
15 end
16
>lua -e "io.stdout:setvbuf "
1
1
2
3
5
8
13
21
34
55
89
>Exit code: 0

```

1.8.6 Convert a byte hexadecimal number to a binary number and print it out.

E.g 0xff -> 11111111, 0x07 -> 00000111。

```
--test_06
function hex2bin(hex)
    i = 0
    binstr = ''
    while i<=7 do
        if hex >= 0 then
            quotient = hex / 2 --求商
            remainder = hex % 2 --求余数
            hex = math.floor(quotient) --商取整
            binstr = binstr..tostring(remainder)
        else
            binstr = binstr..'0'
        end
        i = i + 1
    end
    return string.reverse(binstr) --字符串取反
end

print(hex2bin(0x0f))
```

```
|>lua -e "io.stdout:setvbuf '00001111'  
>Exit code: 0
```

1.8.7 Print the following graphic.

```

2   --test_07
3
4   --2n-1行 2n-1列的菱形
5   - function draw(n)
6       tmp = ""
7       for i = 1,2*n-1,1 do
8           --菱形上一半
9           if( i <= n ) then
10              for j = 1,2*n-1,1 do
11                  if( j<n-i+1 ) or ( j>n+i-1 ) then
12                      tmp = tmp.." "
13                  else
14                      tmp = tmp.."*"
15                  end
16              end
17          --菱形下一半
18          else
19              for j = 1,2*n-1,1 do
20                  if( j<i-n+1 ) or ( j>3*n-i-1 ) then
21                      tmp = tmp.." "
22                  else
23                      tmp = tmp.."*"
24                  end
25              end
26          end
27      print(tmp)
28      tmp = ""
29  end
30 end
31
32 draw(6)
33
34

```

1.8.8 Generate a string.

There are three numbers a, b, c, such as a=100, b=1, c=0.8, and generate a fixed format string '[a,b,c]', ie '[100,1,0.8]'.

```

1   --test_08
2
3   - function format(a,b,c)
4       return "\\"..tostring(a)..","..tostring(b)..","..tostring(c).."]\\"
5   end
6
7   print(format(100,1,0.8))
8
9
10

```

```

>lua -e "io.stdout:setvbuf 'no'" "
\>[100,1,0.8]\_
>Exit code: 0

```

1.8.9 Splitting the string for processing

Split the string '[a,b,c]' into three numbers a, b, and c. For example, '[100, 1, 0.8]' is split into 100, 1, 0.8.

```

2   --test_09
3
4   - function string.split(str,delimiter)
5   -     if str==nil or str=='' or delimiter==nil then
6   -       return nil
7   -     end
8   -     local result = {}
9   -     for match in (str..delimiter):gmatch("(.-)"..delimiter) do
10    -       table.insert(result,match)
11    -     end
12    -     return result
13  end
14
15  a = "[100,1,0.8]"
16  --去除中括号[ ]
17  b = string.sub(a,2,-2)
18  --按照, 分割
19  table1 = string.split(b,",")
20  --转换成数字
21  table1[1] = tonumber(table1[1])
22  table1[2] = tonumber(table1[2])
23  table1[3] = tonumber(table1[3])
24  --打印
25  - for i=1,#table1,1 do
26  -   print(table1[i])
27  end
-->
>lua -e "io.stdout:set
100
1
0.8
>Exit code: 0

```

1.8.10 Query string.

If found, the start and end addresses of one or more target strings are printed. If it is not found, print "Not found!". For example: look for 'Lua' in 'Lua1 Lua2 Lua3' and return 1 3; 6 8; 11 13 . When found:

```

2   --test_10
3
4   - function findString(str,substr)
5   -   i = 1
6   -   while ( i < #str ) do
7   -     m_start,m_end = string.find(str,substr,i)
8   -     if( m_start ~= nil ) then
9   -       print(m_start.." ~ "..m_end)
10  -       i = m_end + 1
11  -     else
12  -       if( i == 1 ) then
13  -         print("未找到! ")
14  -       end
15  -       break
16  -     end
17  end
18
19  findString("Lua1 Lua2 Lua3","Lua")
20
21
-->
>lua -e "io.stdout:set
1 ~ 3
6 ~ 8
11 ~ 13
16 ~ 18
>Exit code: 0

```

When not found:

```
2 --test_10
3
4 - function findstring(str,substr)
5     i = 1
6     while ( i < #str ) do
7         m_start,m_end = string.find(str,substr,i)
8         if( m_start ~= nil ) then
9             print(m_start.."~"..m_end)
10            i = m_end + 1
11        else
12            if( i == 1 ) then
13                print("未找到!")
14            end
15        end
16    end
17 end
18
19 findstring("lua1 lua2 lua3","lua4")
20
21
```

```
>lua -e "io.stdout:setvbuf(0, 'nokeep')"
未找到!
>Exit code: 0
```

2 AUBO Script Programming

2.1 Introduction to AUBO-Script Programming

The AUBO robot can be controlled by the graphical interface of the teach pendant or by script.

AUBO-Script is a scripting language developed on the basis of Lua, supporting Lua language syntax, such as variable types, control flow statements and function definitions.

AUBO-Script has built-in functions for detecting and controlling the I/O and motion of the robot.

2.2 Environment Construction

2.2.1 Scripting Method

Write and execute directly on the teach pendant.

2.2.2 Teach Pendant Script Programming Method

1. [Online Programming]->[Script]->[New]
2. Write the program

```
init_global_move_profile()
set_joint_maxacc({1,1,1,1,1,1})
set_joint_maxvelc({1,1,1,1,1,1})

i=0
while(i<5)do
    move_joint({0,0,0,0,0,0},true)
    sleep(1)
    move_joint({-0.000003, -0.127267, -1.321122, 0.376934, -1.570796, -
0.000008},true)
    sleep(1)
    i=i+1
    print(i)
end
```

3. Save the script, for example named <move_joint>
4. [Project]->[New]->[Conditions]->[Advanced Conditions]->Script
5. Select the script file "move_joint" to confirm

6. Save the project.
7. Click [Start] to execute the project.

3 AUBO Script Precautions

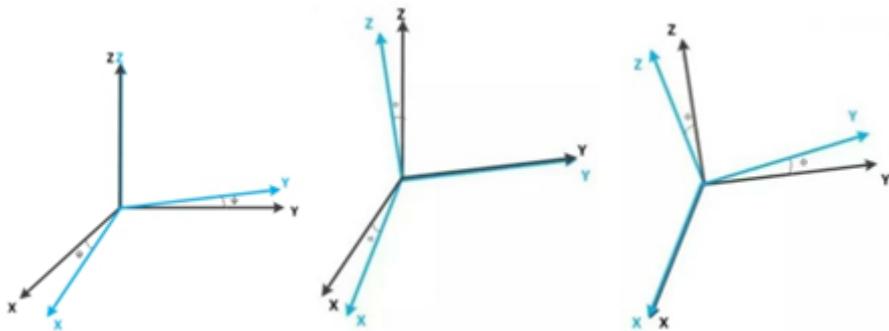
3.1 Unit

| Physical Quantity | Unit |
|--------------------|-----------------|
| Joint angle | rad |
| Distance | m |
| Time | s |
| Joint acceleration | rad/s^2 |
| Joint speed | rad/s |
| End acceleration | m/s^2 |
| End speed | m/s |
| Attitude | Quaternion wxyz |
| Weight | kg |

3.2 Attitude Parameters: Quaternion and Euler Angles.

Euler angle: Describes the configuration of the fixed-point rotating rigid body. Three independent coordinate variables are needed to decompose the fixed-point rotation into three independent fixed-axis rotations. The corresponding three independent angles are Euler angles.

The Euler angle of the AUBO robot is rotated in the order of ZYX. For example, the reference coordinate system first rotates RZ around its own Z axis, then rotates RY around the Y axis of the coordinate system after the rotation, and finally rotates RX around the X axis of the coordinate system after the rotation, and the tool coordinate system The direction is the same.



Quaternion: Multiple rotations around the coordinate axis can be equivalent to rotating a certain angle around a certain axis of rotation. Assuming the equivalent rotation axis direction vector $\vec{r} = [x, y, z]$, the equivalent rotation angle is θ , then the quaternion $q = (w, x, y, z)$, where

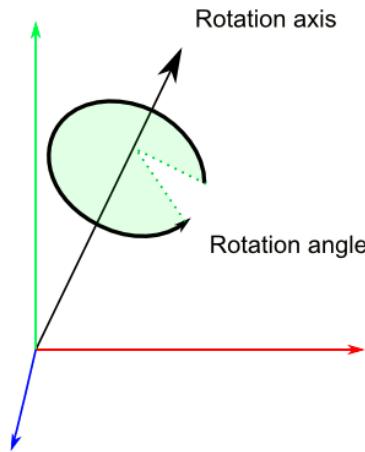
$$x = k_x \cdot \sin \frac{\theta}{2}$$

$$y = k_y \cdot \sin \frac{\theta}{2}$$

$$z = k_z \cdot \sin \frac{\theta}{2}$$

$$w = \cos \frac{\theta}{2}$$

And $x^2 + y^2 + z^2 + w^2 = 1$



Characteristics of Euler angles and quaternions

| | Euler Angle | Quaternion |
|--------------|---|---|
| Advantage | Easy to understand, intuitive | Can avoid the phenomenon of universal joint lock higher efficiency |
| Disadvantage | Inefficient than quaternion Will cause the | Understanding is more difficult, not intuitive |

Euler angles and quaternions transform each other.

AUBO Script provides conversion interface functions: rpy2quaternion and quaternion2rpy. The mathematical calculation of rpy2quaternion (rx, ry, rz unit is rad):

$$w = \cos \frac{rx}{2} \cdot \cos \frac{ry}{2} \cdot \cos \frac{rz}{2} + \sin \frac{rx}{2} \cdot \sin \frac{ry}{2} \cdot \sin \frac{rz}{2}$$

$$x = \sin \frac{rx}{2} \cdot \cos \frac{ry}{2} \cdot \cos \frac{rz}{2} - \cos \frac{rx}{2} \cdot \sin \frac{ry}{2} \cdot \sin \frac{rz}{2}$$

$$y = \cos \frac{rx}{2} \cdot \sin \frac{ry}{2} \cdot \cos \frac{rz}{2} + \sin \frac{rx}{2} \cdot \cos \frac{ry}{2} \cdot \sin \frac{rz}{2}$$

$$z = \cos \frac{rx}{2} \cdot \cos \frac{ry}{2} \cdot \sin \frac{rz}{2} - \sin \frac{rx}{2} \cdot \sin \frac{ry}{2} \cdot \cos \frac{rz}{2}$$

Mathematical calculation of quaternion2rpy (rx, ry, rz units are rad):

$$rx = \tan^{-1} \frac{2(wx + yz)}{1 - 2(x_2 + y_2)}$$

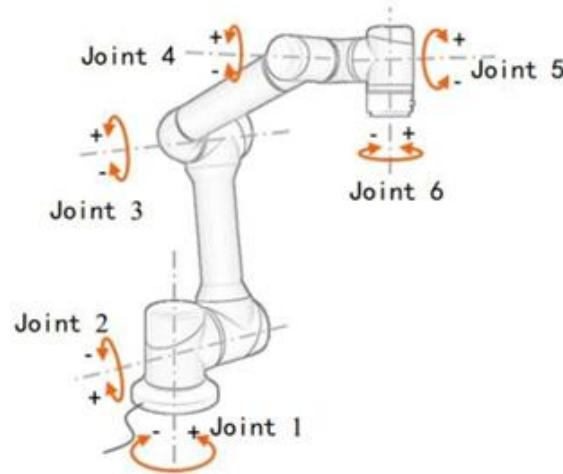
$$ry = \sin^{-1} (2(wy - zx))$$

$$rz = \tan^{-1} \frac{2(wz + xy)}{1 - 2(y_2 + z_2)}$$

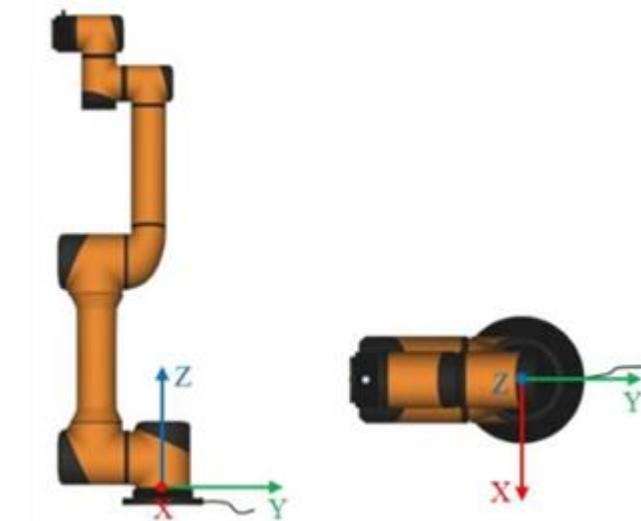
3.3 Introduction to the Coordinate System

AUBO robot has five coordinate systems: the joint coordinate system, the base coordinate system, the End coordinate system, the tool coordinate system, and the user coordinate system.

Joint coordinate system. Each joint rotates from -175° to $+175^\circ$.



The Base coordinate system is fixed at the center of the robot mounting flange. The user coordinate system is set based on the Base coordinate system.



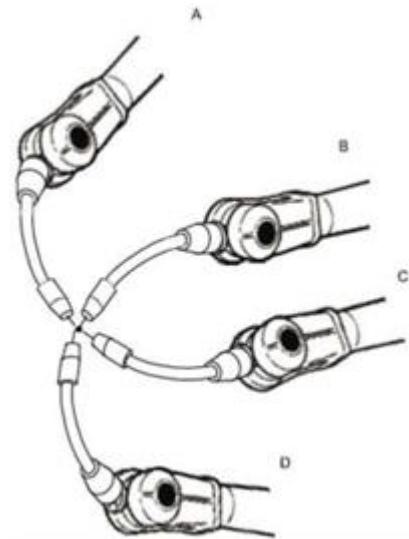
The End coordinate system (flange_center) is fixed at the center of the flange of the end of the arm and will change as the arm moves.



Tool coordinate system. Used to define the position and tool pose of the tool center point (TCP). The tool coordinate system needs to be established before use. The default tool coordinate system of the AUBO robot is the End coordinate system.

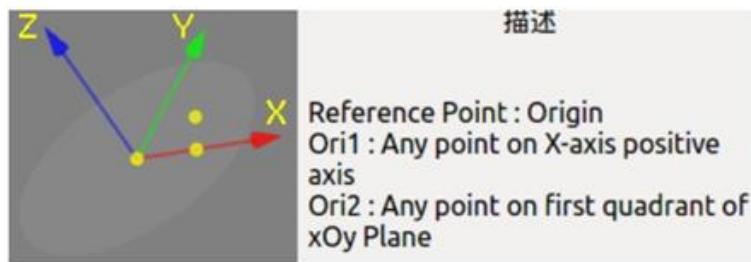
The AUBO robot supports multiple tool coordinate systems and can be switched in real time in the program.

Tool coordinate system TCP point position calibration: 4+ point calibration method, position unchanged, change 4 different postures.



Tool coordinate system attitude calibration: 2 points need to be taught again, there are two types of calibration methods.

The first category: including xOxy, yOyz, and zOzx, requires a reference point, that is, one of the 4+ points of the position calibration point is selected as the coordinate system origin. Taking xOxy as an example, the ray formed by the first teaching point of the reference point and the attitude calibration is the X positive half axis of the tool coordinate system. The ray formed by the reference point and the second teaching point of the attitude calibration is in the xOy plane.



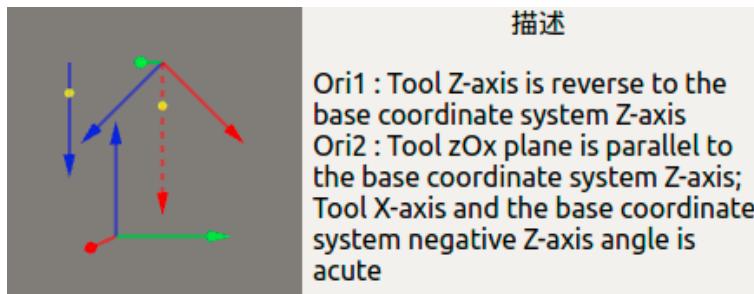
The second category: contains TxRBz_TxyPBzAndTyABnz, TyRBz_TyzPBzAndTzABnz, TzRBz_TzxPBzAndTxABnz three kinds, no reference point. First define the abbreviation:

F_t : tool coordinate system

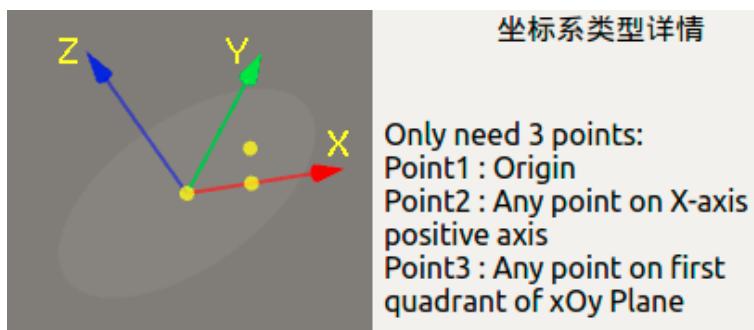
Z_b : Base coordinate system Z axis

Z_t : Tool coordinate system Z axis

Taking TzRBz_TzxPBzAndTxABnz as an example, the first point of the attitude calibration satisfies Z_t and Z_b parallel but opposite directions; the second teaching point of the attitude calibration satisfies the zOx plane of F_t parallel to Z_b , and the Z_b negative direction vector is projected on the zOx plane of F_t . The angle with Z_t is an acute angle.



The user coordinate system can also be called the workpiece coordinate system. Contains 9 calibration methods: xOy, yOz, zOx, xOxy, xOxz, yOyz, yOyx, zOzx, zOzy. Taking xOxy as an example, the first point to be calibrated is the origin of the coordinate system, the second point is at any point on the positive half of the X-axis, and the third point is formed at any point in the first quadrant of the xOy plane. The angle is an acute angle.



3.4 Parameter Terminology

| | |
|--|--|
| Must pass parameter | Must be passed, even if it's not used. |
| Select pass parameter | According to the parameter description of the function and the business logic to choose whether to pass |
| Bundled parameter | Bundle with a parameter, select the delivery method according to the parameter description of the function |
| Must not pass parameter | Must not be passed, generally used in conjunction with the bundled parameter, the parameter description of the |
| Tool parameter | Composed of tool kinematics parameter and tool dynamics parameter |
| Tool kinematics parameter | It consists of the tool end position parameter and the tool end attitude parameter, which can also describe |
| Tool dynamics parameter | Consisting of tool load and center of gravity parameters |
| When the tool is the center of the flange, the kinematic position parameter is {0,0,0} and the attitude parameter is {1,0,0,0}. Load 0, center of gravity {0,0,0}. | |

Reference coordinate system: There are 3 types, Base coordinate system, tool coordinate system and user coordinate system.

| | |
|----------------------------------|---|
| Base Coordinate | |
| Tool Coordination | There are position parameters and attitude parameters. When the tool coordinate system is the End coordinate system, the position parameter is {0,0,0}, and the attitude parameter is {1,0,0,0} |
| User coordinate system parameter | By the user coordinate system calibration method, the center of the flange used for calibration is based on three waypoints of the base coordinate system, and the end position parameters of the tool used for the calibration are composed. |

4 Enumerated Types

4.1 User Coordinate System Calibration Method

```
enum CoordCalibrateMethod{  
    xOy,  
    yOz,  
    zOx,  
    xOxy,  
    xOxz,  
    yOyz,  
    yOyx,  
    zOzx,  
    zOzy  
}
```

4.2 Coordinate System Type

```
enum CoordType{  
    BaseCoordinate,  
    EndCoordinate,  
    UserCoordinate  
}
```

4.3 Track Motion Type

```
enum MoveTrackType{  
    Arc,  
    Cir,  
    ArcWithOriRot,  
    CirWithOriRot,  
    CARTESIAN_MOVEP,  
    JOINT_GNBSPLINEINTP,  
    CARTESIAN_GNBSPLINEINTP  
}
```

4.4 Onboard IO Type

```
enum RobotIOType{  
    RobotBoardControllerDI,  
    RobotBoardControllerDO,  
    RobotBoardControllerAI,  
    RobotBoardControllerAO,  
    RobotBoardUserDI,  
    RobotBoardUserDO,  
    RobotBoardUserAI,  
    RobotBoardUserAO,  
    RobotToolDI,  
    RobotToolDO,  
    RobotToolAI,  
    RobotToolAO  
}
```

4.5 Tool IO Power Supply Voltage

```
enum ToolPowerType{  
    OUT_0V  
    OUT_12V  
    OUT_24V  
}
```

4.6 Safey IO (16 DI, 16 DO)

| | | | |
|---------|---------|---------|---------|
| U_DI_00 | U_DI_10 | U_DO_00 | U_DO_10 |
| U_DI_01 | U_DI_11 | U_DO_01 | U_DO_11 |
| U_DI_02 | U_DI_12 | U_DO_02 | U_DO_12 |
| U_DI_03 | U_DI_13 | U_DO_03 | U_DO_13 |
| U_DI_04 | U_DI_14 | U_DO_04 | U_DO_14 |
| U_DI_05 | U_DI_15 | U_DO_05 | U_DO_15 |
| U_DI_06 | U_DI_16 | U_DO_06 | U_DO_16 |
| U_DI_07 | U_DI_17 | U_DO_07 | U_DO_17 |

4.7 USER IO (16 DI, 16 DO)

| | | | |
|---------|---------|---------|---------|
| U_DI_00 | U_DI_10 | U_DO_00 | U_DO_10 |
| U_DI_01 | U_DI_11 | U_DO_01 | U_DO_11 |
| U_DI_02 | U_DI_12 | U_DO_02 | U_DO_12 |
| U_DI_03 | U_DI_13 | U_DO_03 | U_DO_13 |
| U_DI_04 | U_DI_14 | U_DO_04 | U_DO_14 |
| U_DI_05 | U_DI_15 | U_DO_05 | U_DO_15 |
| U_DI_06 | U_DI_16 | U_DO_06 | U_DO_16 |
| U_DI_07 | U_DI_17 | U_DO_07 | U_DO_17 |

4.8 4 Analog Voltage Input

| |
|---------|
| U_VI_00 |
| U_VI_01 |
| U_VI_02 |
| U_VI_03 |

4.9 Analog Output (2 Voltage Outputs, 2 Current Outputs)

| |
|---------|
| U_VO_00 |
| U_VO_01 |
| U_CO_00 |
| U_CO_01 |

4.10 4 Configurable DI/O (Tool IO)

| |
|----------|
| T_DIO_00 |
| T_DIO_01 |
| T_DIO_02 |
| T_DIO_03 |

4.11 2 Analog Voltage Inputs (Tool IO)

| |
|---------|
| T_AI_00 |
| T_AI_01 |

5 Commonly Used Mathematical Functions

| | |
|-----------------------|--|
| double cos(double f) | Returns the cosine of the f radians |
| double sin(double f) | Returns the sine of the f radians |
| double tan(double f) | Returns the tangent of the angle of f radians |
| double sqrt(double f) | Returns the square root of f. If f<0, an error will be reported. |
| double r2d(double r) | Return radians r to angle values |
| double d2r(double d) | Return angle d is converted to radians |

| | |
|---------------------------------------|---|
| rpy2quaternion({oriRX,oriRY,oriRZ}) | Return quaternion {oriW,oriX,oriY,oriZ} |
| quaternion2rpy({oriW,oriX,oriY,oriZ}) | Return to Euler {oriRX,oriRY,oriRZ} |

Example:

```

1 a=sqrt(64)
2 print("a=..a")
3 b=log(10,1000)
4 print("b=..b")
5 c=pow(10,3)
6 print("c=..c")
7 d=ceil(2.1)
8 print("d=..d")
9 e=floor(3.9)
10 print("e=..e")
11 f=r2d(3.14159265)
12 print("f=..f")
13 g=d2r(180)
14 print("g=..g")
15 h=cos(d2r(30))
16 print("h=..h")
17 i=sin(d2r(30))
18 print("i=..i")
19 j=tan(d2r(30))
20 print("j=..j")

```

- a=8
 - b=3
 - c=1000
 - d=3
 - e=3
 - f=180
 - g=3.14159
 - h=0.866025
 - i=0.5
 - j=0.577351

6 Common Motion Modules

6.1 init_global_move_profile

| | |
|---|--|
| <code>void init_global_move_profile (void)</code> | |
| Function | Initialize global motion properties |
| Description | <p>The default is:</p> <p>0: maximum speed of articulated motion 25°/s, maximum acceleration 25°/s²</p> <p>1: Maximum speed of end type motion is 0.03m/s, maximum acceleration is 0.03m/s²</p> <p>2: Circle number of circles 0</p> <p>3: Offset: no offset</p> <p>4: tool parameter attribute: no tool, ie flange coordinate system</p> <p>5: Reference coordinate system: base marking system</p> |

6.2 set_joint_maxacc

| | |
|--|--|
| <code>void set_joint_maxacc({double joint1MaxAcc, double joint2MaxAcc, double joint3MaxAcc, double joint4MaxAcc, double joint5MaxAcc, double joint6MaxAcc})</code> | |
| Function | Set the maximum acceleration of 6 joints in rad/s ² |
| Description | Set before articulation J1~J3: 0 ~ 17.3 J4~J6: 0 ~ 20.7 |
| Example | <code>set_joint_maxacc({1,1,1,1,1,1})</code> |

6.3 set_joint_maxvelc

| | |
|--|--|
| <code>void set_joint_maxvelc ({double joint1MaxVelc, double joint2MaxVelc, double joint3MaxVelc, double joint4MaxVelc, double joint5MaxVelc, double joint6MaxVelc})</code> | |
| Function | Set the maximum speed of 6 joints, in rad/s |
| Description | Set before articulation J1~J3: 0 ~ 2.596 J4~J6: 0 ~ 3.11 |
| Example | <code>set_joint_maxvelc({1,1,1,1,1,1})</code> |

6.4 set_end_maxacc

| |
|--|
| <code>void set_end_maxacc(double endMaxAcc)</code> |
|--|

| | |
|-------------|--|
| Function | Set the maximum acceleration at the end, in m/s ² |
| Description | Set before end-type motion, such as linear motion and trajectory motion 0 ~ 2 |
| Example | set_end_maxacc(1) |

6.5 set_end_maxvelc

```
void set_end_maxvelc(double endMaxVelc)
```

| | |
|-------------|--|
| Function | Set the maximum speed at the end, in m/s |
| Description | Set before end-type motion, such as linear motion and trajectory motion 0 ~ 2 |
| Example | set_end_maxvelc(1) |

6.6 move_joint

```
void move_joint({double joint1Angle, double joint2Angle, double joint3Angle, double
joint4Angle, double joint5Angle, double joint6Angle},
bool isBlock)
```

| | |
|-------------|--|
| Function | Joint Move |
| Description | Move to a waypoint, the waypoint is a table containing 6 joint angles, the unit rad Can be set to block, true means blocking, false means non-blocking In blocking mode, the data will be returned when the arm is in motion; in non-blocking mode, The data is returned when the arm begins to move. In general, it is recommended to use blocking mode. |
| Example | move_joint({1,1,1,1,1,1},true) |

6.7 move_line

```
void move_line({double joint1Angle, double joint2Angle, double joint3Angle,
double joint4Angle, double joint5Angle, double joint6Angle}, bool
isBlock)
```

| | |
|-------------|--|
| Function | Linear motion |
| Description | Move to a waypoint, the waypoint is a table containing 6 joint angles, the unit rad Can be set to block, true means blocking, false means non-blocking In blocking mode, the data will be returned when the arm is in motion; in non-blocking mode, The data is returned when the arm begins to move. In general, it is recommended to use blocking mode. |

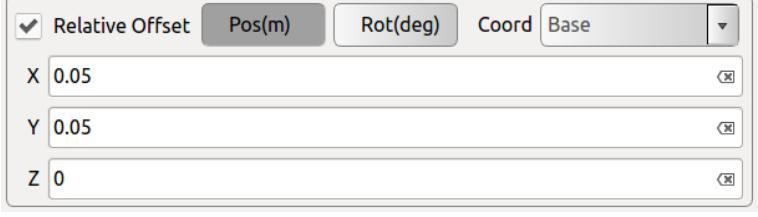
| | |
|---------|-------------------------------|
| Example | move_line({1,1,1,1,1,1},true) |
|---------|-------------------------------|

6.8 set_relative_offset

```
void set_relative_offset(
    double posOffsetX, double posOffsetY, double posOffsetZ,
    {double oriOffsetW,double oriOffsetX, double oriOffsetY, double oriOffsetZ},
    {double toolEndPosX, toolEndPosY, toolEndPosZ},
    {double toolEndOriW, toolEndOriX, toolEndOriY, toolEndOriZ},
    CoordCalibrateMethod coordCalibrateMethod,
    {double point1Joint1, double point1Joint2, double point1Joint3, double point1Joint4,
     double point1Joint5, double point1Joint6}, {double point2Joint1, double point2Joint2,
     double point2Joint3, double point2Joint4, double point2Joint5, double point2Joint6},
    {double point3Joint1, double point3Joint2, double point3Joint3, double point3Joint4,
     double point3Joint5, double point3Joint6}, {double toolEndPosXForCalibCoord,
     toolEndPosYForCalibCoord, toolEndPosZForCalibCoord})
```

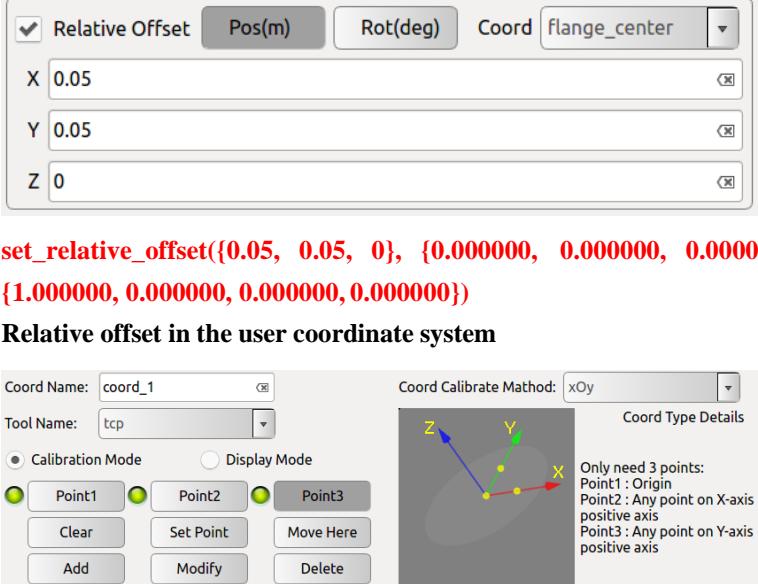
| | |
|-------------|---|
| Function | Set relative offset properties |
| Description | <p>The red part is the must pass parameter, The value passed in represents: the position offset based on the reference coordinate system. If no position offset is required, pass in {0,0,0}</p> <p>The yellow part is the select pass parameter, The value passed in represents: the attitude offset based on the reference coordinate system. If no pose offset is required, you can either pass or pass {1,0,0,0}</p> <p>The blue part is the select pass parameter. When the reference coordinate system is the base coordinate system or the user coordinate system, the ratio is not transmitted; when the reference coordinate system is the tool coordinate system, the must pass parameter, {double toolEndPosX, toolEndPosY, toolEndPosZ} is the position parameter of the tool coordinate system, {double toolEndOriW, toolEndOriX, toolEndOriY, toolEndOriZ} are the pose parameters of the tool coordinate system.</p> <p>The green part is the select pass parameter, This includes the coordinate system calibration method, the joint angle corresponding to the 3 teach points, and the tool position parameters used to calibrate the user coordinate system (if the flange center is used, {0, 0, 0} or no pass). When based on the base system or the tool coordinate system, this parameter must not be transmitted; when based on the user coordinate system, it must be transmitted.</p> |
| Example | Relative offset under the base coordinate. |

Relative offset in the tool coordinate system



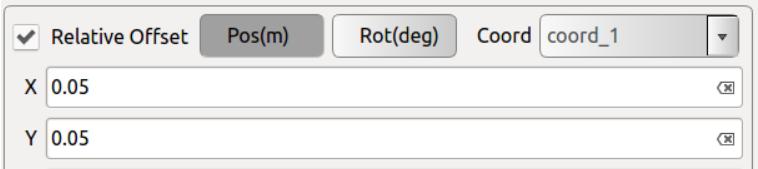
```
set_relative_offset({0.05,0.05,0})
```

Relative offset in the user coordinate system



```
set_relative_offset({0.05, 0.05, 0}, {0.000000, 0.000000, 0.000000}, {1.000000, 0.000000, 0.000000,0.000000})
```

Relative offset in the user coordinate system



```
set_relative_offset({0.05, 0.05, 0}, CoordCalibrateMethod.xOy, {-0.000003, -0.127267, -1.321122, 0.376934, -1.570796, -0.000008}, {-0.000004, -0.347513, -1.480267, 0.438042, -1.570796, -0.000009}, {-0.363607, -0.169896, -1.356376, 0.384316, -1.570793, -0.363612}, {0.000000, 0.000000, 0.100000})
```

6.9 get_current_waypoint

A waypoint is a nested table containing position, pose, and joint angle.

```
{
  "pos" = {
    "x" = posX
    "y" = posY
    "z" = posZ
  }
```

```

"ori" = {
    "w" = oriW
    "x" = oriX
    "y" = oriY
    "z" = oriZ
}

"joint" = {
    "j1" = joint1Angle
    "j2" = joint2Angle
    "j3" = joint3Angle
    "j4" = joint4Angle
    "j5" = joint5Angle
    "j6" = joint6Angle
}

}

get_current_waypoint(void)

```

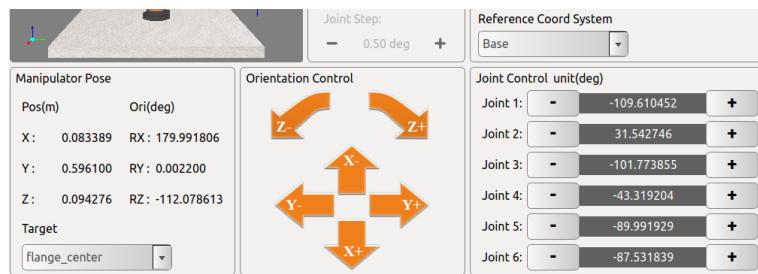
Function Returns the real-time waypoint of the current arm

```

1 pose=get_current_waypoint()
2
3 print(string.format("posX=%6.6f",pose.pos.x))
4 print(string.format("posY=%6.6f",pose.pos.y))
5 print(string.format("posZ=%6.6f",pose.pos.z))
6
7 print(string.format("oriW=%6.6f",r2d(pose.ori.w)))
8 print(string.format("oriX=%6.6f",r2d(pose.ori.x)))
9 print(string.format("oriY=%6.6f",r2d(pose.ori.y)))
10 print(string.format("oriZ=%6.6f",r2d(pose.ori.z)))
11
12 print(string.format("Joint1=%6.6f",r2d(pose.joint.j1)))
13 print(string.format("Joint2=%6.6f",r2d(pose.joint.j2)))
14 print(string.format("Joint3=%6.6f",r2d(pose.joint.j3)))
15 print(string.format("Joint4=%6.6f",r2d(pose.joint.j4)))
16 print(string.format("Joint5=%6.6f",r2d(pose.joint.j5)))
17 print(string.format("Joint6=%6.6f",r2d(pose.joint.j6)))

```

Example



| | |
|--|---|
| | 22/08/2019 17:42:49 [INFORMATION] - posX=0.083389 22/08/2019 17:42:49 [INFORMATION] - posY=0.596100 22/08/2019 17:42:49 [INFORMATION] - posZ=0.094276 22/08/2019 17:42:49 [INFORMATION] - oriW=0.001349 22/08/2019 17:42:49 [INFORMATION] - oriX=32.006800 22/08/2019 17:42:49 [INFORMATION] - oriY=-47.522300 22/08/2019 17:42:49 [INFORMATION] - oriZ=-0.004020 22/08/2019 17:42:49 [INFORMATION] - Joint1=-109.610000 22/08/2019 17:42:49 [INFORMATION] - Joint2=31.542700 22/08/2019 17:42:49 [INFORMATION] - Joint3=-101.774000 22/08/2019 17:42:49 [INFORMATION] - Joint4=-43.319200 22/08/2019 17:42:49 [INFORMATION] - Joint5=-89.991900 22/08/2019 17:42:49 [INFORMATION] - Joint6=-87.531800 |
|--|---|

6.10 get_target_pose

```

get_target_pose(
    ikRefPointJoint1Angle,           ikRefPointJoint2Angle,           ikRefPointJoint3Angle,
    ikRefPointJoint4Angle,           ikRefPointJoint5Angle,           ikRefPointJoint6Angle},
    {double toolEndPosXOnUserCoord,          toolEndPosYOnUserCoord,
     toolEndPosZOnUserCoord},
    {double toolEndOriWOnUserCoord,   toolEndOriXOnUserCoord,   toolEndOriYOnU
serCoord,toolEndOriZOnUserCoord},
    bool enableEndRotate, double endRotateAngle, {double toolEndPosX, toolEndPosY,
    toolEndPosZ},
    {double toolEndOriW, double toolEndOriX, toolEndOriY, toolEndOriZ},
    CoordCalibrateMethod coordCalibrateMethod,
    {double point1Joint1, double point1Joint2, double point1Joint3, double point1Joint4,
     double point1Joint5, double point1Joint6}, {double point2Joint1, double point2Joint2,
     double point2Joint3, double point2Joint4, double point2Joint5, double point2Joint6},
    {double point3Joint1, double point3Joint2, double point3Joint3, double point3Joint4,
     double point3Joint5, double point3Joint6}, {double toolEndPositionForCalibCoordX,
     toolEndPositionForCalibCoordY, toolEndPositionForCalibCoordZ}
)

```

| | |
|-------------|---|
| Function | Given the position and attitude of the tool coordinate system in the reference coordinate system, the end rotation angle parameter, return the inverse solution Post joint angle table |
| Description | {ikRefPointJoint1Angle, ikRefPointJoint2Angle, ikRefPointJoint3A ngle,ikRefPointJoint4Angle, ikRefPointJoint5Angle, ikRefPointJoi nt6Angle} is the select pass parameter, this point is used as the inverse |

| | |
|---------|---|
| | <p>solution reference point; when the parameter is not passed, the current robot arm real-time waypoint is used as the inverse solution reference point.</p> <p>{double toolEndPosXOnUserCoord, toolEndPosYOnUserCoord, toolEndPosZOnUserCoord} must pass parameter, Indicates the position of the tool coordinate system under the reference coordinate system.</p> <p>{double toolEndOriWOnUserCoord, toolEndOriXOnUserCoord, toolEndOriYOnUserCoord, toolEndOriZOnUserCoord} is the select pass parameter indicates the posture of the tool coordinate system in the reference coordinate system. If the parameter is not passed, the current real-time waypoint posture is maintained by default. bool enableEndRotate is the must pass parameter, Can be set to true or false</p> <p>Double endRotateAngle is the select pass parameter. When the previous parameter is true, this parameter is the must pass parameter, and finally J6 will move to the parameter; when the previous parameter is false, this parameter is the must not pass parameter. {double toolEndPosX, toolEndPosY, toolEndPosZ},</p> <p>{double toolEndOriW, double toolEndOriX, toolEndOriY, toolEndOriZ} is a select pass parameter indicating the kinematic parameters of the tool coordinate system. When based on the center of the flange, this parameter may not pass or pass {0,0,0}, {1,0,0,0} CoordCalibrateMethod coordCalibrateMethod,</p> <p>{double point1Joint1, double point1Joint2, double point1Joint3, double point1Joint4, double point1Joint5, double point1Joint6}, {double point2Joint1, double point2Joint2, double point2Joint3, double point2Joint4, double point2Joint5, double point2Joint6}, {double point3Joint1, double point3Joint2, double point3Joint3, double point3Joint4, double point3Joint5, double point3Joint6}, {double toolEndPositionForCalibCoordX, toolEndPositionForCalibCoordY, toolEndPositionForCalibCoordZ} Is a reference pass parameter, indicating the reference coordinate system. When the reference coordinate system is the base mark system, the parameter is must not pass parameter; when the reference coordinate system is the user coordinate system, it is a silent pass parameter.</p> |
| Example | <p>1、Keep the current attitude moving to the waypoint under the base marking system {-0.400319, -0.121499, 0.547598}, the tool coordinate system is the flange center</p> <pre>joint=get_target_pose({-0.400319,-0.121499,0.547598},false,{0,0,0},{1,0,0,0}) init_global_move_profile() set_joint_maxacc({1,1,1,1,1,1}) set_joint_maxvelc({1,1,1,1,1,1}) move_joint(joint,true)</pre> |

2、Keep the current attitude to the waypoint under the base marking system {-0.400319, -0.121499, 0.547598}, the tool coordinate system is the flange center, and the J6 finally moves to 10°.

```
joint = get_target_pose({-0.400319,-0.121499,0.547598},true,d2r(10),{0,0,0},{1,0,0,0})
init_global_move_profile()
set_joint_maxacc({1,1,1,1,1,1})
set_joint_maxvelc({1,1,1,1,1,1})
move_joint(joint,true)
```

3、Keep the current posture motion to the waypoint {-0.400319, -0.121499, 0.547598}, which is {0,0,0, 1}, {1,0,0,0} tool coordinate system (tcp) under the base mark position.

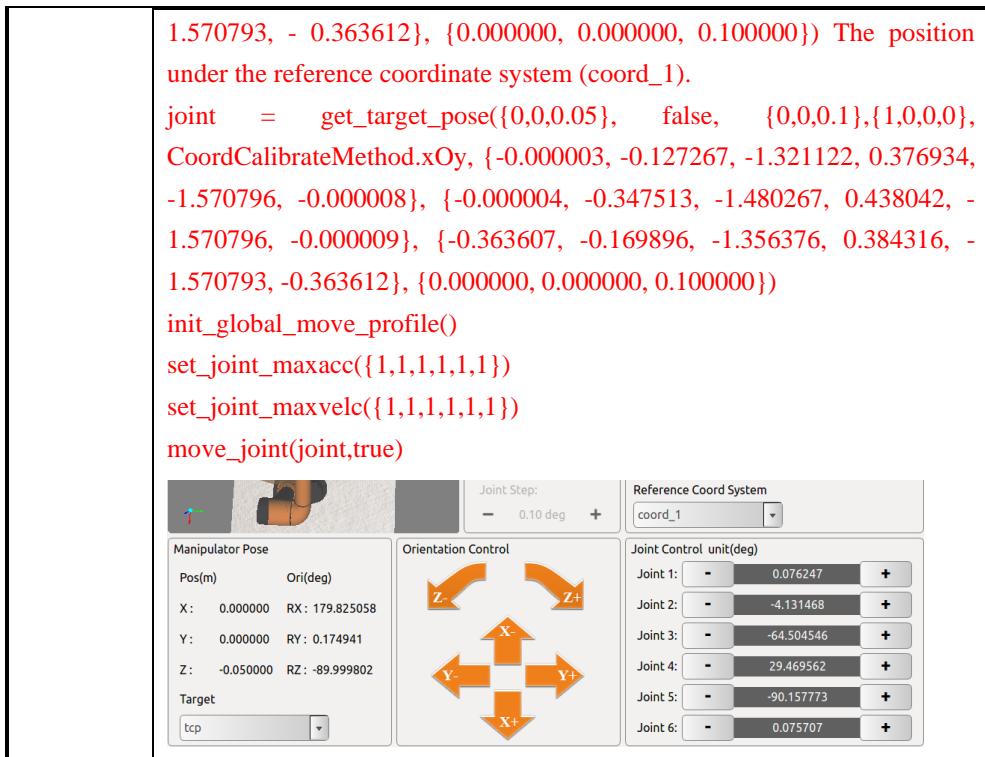
```
joint = get_target_pose({-0.400319,-0.121499,0.547598},false,{0,0,0,1},{1,0,0,0})
init_global_move_profile()
set_joint_maxacc({1,1,1,1,1,1})
set_joint_maxvelc({1,1,1,1,1,1})
move_joint(joint,true)
```

4、Keep the current pose motion to the waypoint {0,0,0.05}, which is {0,0,0,1}, {1,0,0,0} tool coordinate system (tcp) in CoordCalibrateMethod.xOy, {-0.000003, -0.127267 , -1.321122, 0.376934, -1.570796, -0.000008}, {-0.000004, -0.347513, -1.480267, 0.438042, -1.570796, -0.000009}, {-0.363607, -0.169896, -1.356376, 0.384316, -}

| Joint | Value |
|----------|------------|
| Joint 1: | -0.000143 |
| Joint 2: | -7.279795 |
| Joint 3: | -75.673319 |
| Joint 4: | 21.644234 |
| Joint 5: | -90.000003 |
| Joint 6: | -0.000467 |

| Joint | Value |
|----------|------------|
| Joint 1: | -0.000144 |
| Joint 2: | -7.273945 |
| Joint 3: | -75.662923 |
| Joint 4: | 21.667259 |
| Joint 5: | -89.999996 |
| Joint 6: | 10.000004 |

| Joint | Value |
|----------|------------|
| Joint 1: | -0.000182 |
| Joint 2: | 0.617802 |
| Joint 3: | -50.676387 |
| Joint 4: | 38.705811 |
| Joint 5: | -89.999921 |
| Joint 6: | -0.000507 |



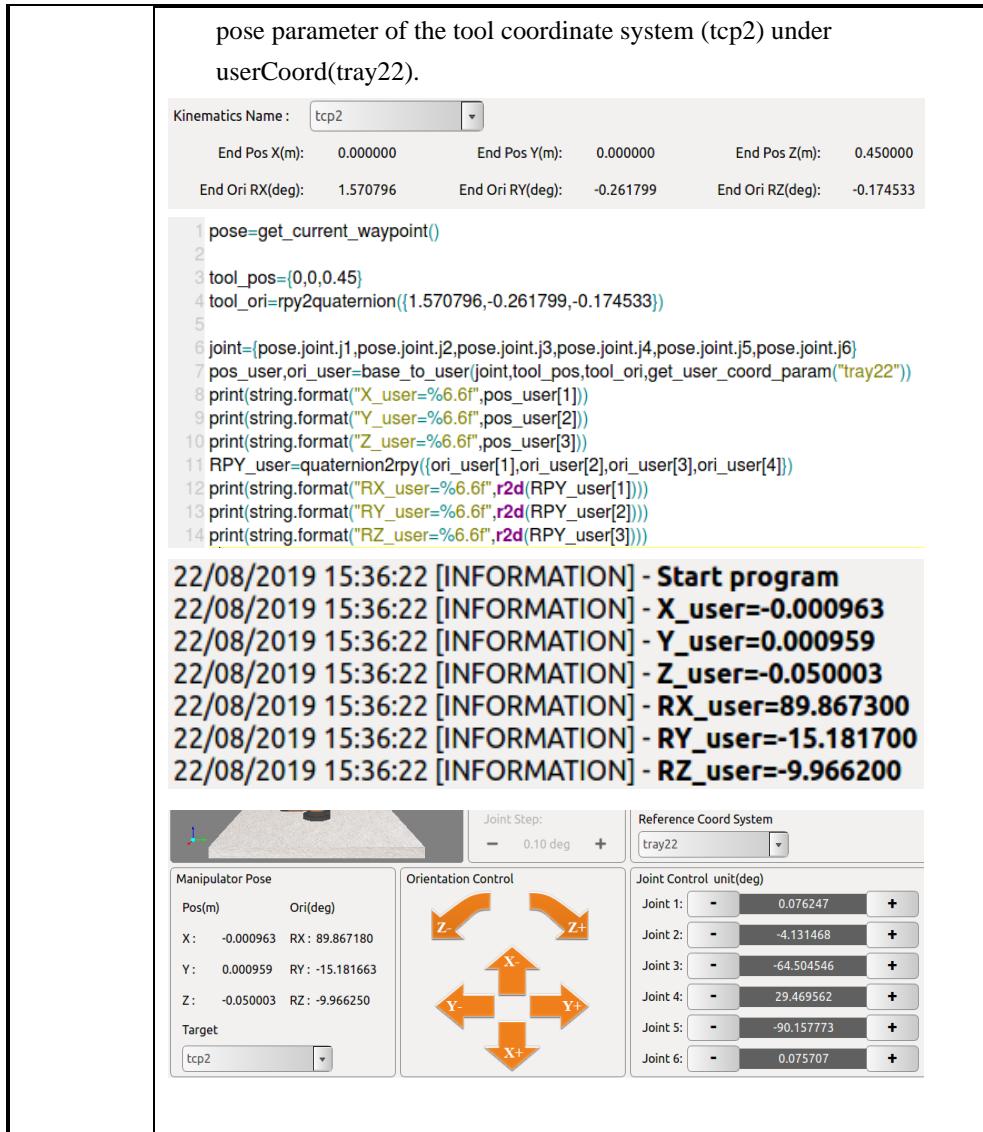
6.11 base_to_user

The return value is position and pose
{posX, posY, posZ}, {oriW, oriX, oriY, oriZ}

```
base_to_user(
{double joint1Angle, double joint2Angle, double joint3Angle, double joint4Angle, double
joint5Angle, double joint6Angle},
{double toolEndPosX, toolEndPosY, toolEndPosZ},
{double toolEndOriW, double toolEndOriX, toolEndOriY, toolEndOriZ},
CoordCalibrateMethod coordCalibrateMethod,
{double point1Joint1, double point1Joint2, double point1Joint3, double point1Joint4,
double point1Joint5, double point1Joint6}, {double point2Joint1, double point2Joint2,
double point2Joint3, double point2Joint4, double point2Joint5, double point2Joint6},
{double point3Joint1, double point3Joint2, double point3Joint3, double point3Joint4,
double point3Joint5, double point3Joint6}, {double toolEndPositionForCalibCoordX,
toolEndPositionForCalibCoordY, toolEndPositionForCalibCoordZ}
)
```

| | |
|-------------|--|
| Function | Convert the position and pose parameters of the flange_center under Base to tool under userCoord Position and attitude parameters |
| Description | {double joint1Angle, double joint2Angle, double joint3Angle, double |

| | <p><code>joint4Angle, double joint5Angle, double joint6Angle}, is a must pass parameter, six joint arcs (determining a unique flange_center pose).{double toolEndPosX, toolEndPosY, toolEndPosZ}, {double toolEndOriW, double toolEndOriX, toolEndOriY, toolEndOriZ}, select pass parameter, Indicates the position and attitude parameters of the tool coordinate system. When the tool coordinate system is flange_center, you can pass no arguments or pass in {0,0,0},{1,0,0,0} CoordCalibrateMethod coordCalibrateMethod,</code></p> <p>{double point1Joint1, double point1Joint2, double point1Joint3, double point1Joint4, double point1Joint5, double point1Joint6}, {double point2Joint1, double point2Joint2, double point2Joint3, double point2Joint4, double point2Joint5, double point2Joint6}, {double point3Joint1, double point3Joint2, double point3Joint3, double point3Joint4, double point3Joint5, double point3Joint6}, {double toolEndPositionForCalibCoordX, toolEndPositionForCalibCoordY, toolEndPositionForCalibCoordZ} Is a reference pass parameter, indicating the reference coordinate system. When the reference coordinate system is the base mark system, the parameter is must not pass parameter; when the reference coordinate system is the user coordinate system, it is a silent pass parameter.</p> | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------------------|--|---------------------|----|-------------------------|-------------|-------------------------|--|--------|----------|----|----|----------|-----------|----|-------------------------|--|--|----------|-----------|----|-----------------------|--|--|----------|-------------|----|--------------------------|--|--|----------|------------|--------|-----|----|----|----------|------------|--|--|----|----|----------|-----------|
| | <ol style="list-style-type: none"> The pose parameter of flange_center under base is converted to the pose parameter of flange_center under userCoord (tray22). <pre>2 pose = get_current_waypoint() 3 4 joint = [pose.joint.j1,pose.joint.j2,pose.joint.j3,pose.joint.j4,pose.joint.j5,pose.joint.j6] 5 pos_user,ori_user = base_to_user(joint,[0,0,0],[1,0,0,0],get_user_coord_param("tray22")) 6 print(string.format("X_user = %6.6f",pos_user[1])) 7 print(string.format("Y_user = %6.6f",pos_user[2])) 8 print(string.format("Z_user = %6.6f",pos_user[3])) 9 RPY_user = quaternion2rpy([ori_user[1],ori_user[2],ori_user[3],ori_user[4]]) 10 print(string.format("RX_user = %6.6f",r2d(RPY_user[1]))) 11 print(string.format("RY_user = %6.6f",r2d(RPY_user[2]))) 12 print(string.format("RZ_user = %6.6f",r2d(RPY_user[3])))</pre> <table border="1"> <thead> <tr> <th colspan="2">Manipulator Pose</th> <th colspan="2">Orientation Control</th> <th colspan="2">Joint Control unit(deg)</th> </tr> </thead> <tbody> <tr> <td>Pos(n)</td> <td>Ori(deg)</td> <td>Z-</td> <td>Z+</td> <td>Joint 1:</td> <td>-0.000172</td> </tr> <tr> <td>X:</td> <td>0.000003 RX: 179.897247</td> <td></td> <td></td> <td>Joint 2:</td> <td>-6.901735</td> </tr> <tr> <td>Y:</td> <td>0.000001 RY: 0.102745</td> <td></td> <td></td> <td>Joint 3:</td> <td>-119.612841</td> </tr> <tr> <td>Z:</td> <td>-0.283222 RZ: -89.999641</td> <td></td> <td></td> <td>Joint 4:</td> <td>-22.711072</td> </tr> <tr> <td>Target</td> <td>tcp</td> <td>X-</td> <td>X+</td> <td>Joint 5:</td> <td>-89.999982</td> </tr> <tr> <td></td> <td></td> <td>Y-</td> <td>Y+</td> <td>Joint 6:</td> <td>-0.000458</td> </tr> </tbody> </table> <pre>21/08/2019 16:17:55 [INFORMATION] - Start program 21/08/2019 16:17:55 [INFORMATION] - X_user=0.000003 21/08/2019 16:17:55 [INFORMATION] - Y_user=0.000001 21/08/2019 16:17:55 [INFORMATION] - Z_user=-0.283223 21/08/2019 16:17:55 [INFORMATION] - RX_user=179.897000 21/08/2019 16:17:55 [INFORMATION] - RY_user=0.102745 21/08/2019 16:17:55 [INFORMATION] - RZ_user=-89.999600 21/08/2019 16:17:55 [INFORMATION] - ScriptController:enqueueCmd cmdType : 47 21/08/2019 16:17:55 [INFORMATION] - commandInfoQueue size : 1 21/08/2019 16:17:55 [INFORMATION] - ScriptStateMachine State : 0, cmdType : 47</pre> The pose parameter of the flange_center under Base is converted to the | Manipulator Pose | | Orientation Control | | Joint Control unit(deg) | | Pos(n) | Ori(deg) | Z- | Z+ | Joint 1: | -0.000172 | X: | 0.000003 RX: 179.897247 | | | Joint 2: | -6.901735 | Y: | 0.000001 RY: 0.102745 | | | Joint 3: | -119.612841 | Z: | -0.283222 RZ: -89.999641 | | | Joint 4: | -22.711072 | Target | tcp | X- | X+ | Joint 5: | -89.999982 | | | Y- | Y+ | Joint 6: | -0.000458 |
| Manipulator Pose | | Orientation Control | | Joint Control unit(deg) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Pos(n) | Ori(deg) | Z- | Z+ | Joint 1: | -0.000172 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| X: | 0.000003 RX: 179.897247 | | | Joint 2: | -6.901735 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Y: | 0.000001 RY: 0.102745 | | | Joint 3: | -119.612841 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Z: | -0.283222 RZ: -89.999641 | | | Joint 4: | -22.711072 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Target | tcp | X- | X+ | Joint 5: | -89.999982 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Y- | Y+ | Joint 6: | -0.000458 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |



6.12 get_user_coord_param

```
CoordCalibrateMethod coordCalibrateMethod,
{double point1Joint1, double point1Joint2, double point1Joint3,
double point1Joint4, double point1Joint5, double point1Joint6},
{double point2Joint1, double point2Joint2, double point2Joint3,
double point2Joint4, double point2Joint5, double point2Joint6},
{double point3Joint1, double point3Joint2, double point3Joint3,
double point3Joint4, double point3Joint5, double point3Joint6},
{double toolEndPosXForCalibCoord, toolEndPosYForCalibCoord,
toolEndPosZForCalibCoord}
get_user_coord_param(string userCoordName)
```

| | |
|-----------|---|
| Function | Get user coordinate system parameters |
| Parameter | userCoordName - User coordinate system name |

| | |
|--------------|---|
| | Need to be consistent with the user coordinate system name in the teaching device user coordinate system calibration interface |
| Return | Returns the user coordinate system parameters (including: Method enumeration for calibrating the user coordinate system; The center of the flange used to calibrate the user coordinate system is based on the three point joint angles of the base coordinate system; Calibrate the tool end position parameters used by the user coordinate system.) |
| Instructions | <code>get_user_coord_param("userCoordName ")</code> |

6.13 move_track

| | |
|-------------|---|
| | <code>void move_track(MoveTrackType trackType, bool isBlock)</code> |
| Function | Trajectory movement, according to the global waypoint list (added by the <code>add_waypoint</code> function) |
| Parameter | <code>trackType</code> The track type. Reference enumeration type chapters include arcs, circles, moveP, B-splines, and so on. <code>isBlock</code> Motion blocking flag. When true, the interface blocks until it moves to the target waypoint; if false, the interface returns immediately. |
| Return | in vain |
| Description | Use with <code>add_waypoint</code> , for example, the track has 3 points, first execute <code>add_waypoint</code> to join 3 points, then execute Currently the track motion type supports arc/circle, moveP, see enumeration type |
| Example | --MoveP <code>init_global_move_profile()</code> <code>set_joint_maxvelc({1.298089,1.298089,1.298089,1.555088,1.555088,1.555088})</code> <code>set_joint_maxacc({8.654390,8.654390,8.654390,10.368128,10.368128,10.368128})</code> <code>move_joint({1.060116, -0.615040, -1.874408, 0.336996, -1.588076, 1.064821}, true)</code> <code>init_global_move_profile()</code> <code>set_end_maxvelc(0.500000)</code> <code>set_end_maxacc(0.500000)</code> <code>add_waypoint({1.060116, -0.615040, -1.874408, 0.336996, -1.588076, 1.064821})</code> |

```

add_waypoint({0.203591, -0.683445, -1.901615, 0.356287, -1.601432,
0.208205})
add_waypoint({-0.256614, -0.431207, -1.803535, 0.188129, -1.599854, -
0.252338})
add_waypoint({-0.984889, -0.696295, -1.914051, 0.326062, -1.585615, -
0.980493})
set_blend_radius(0.05)
move_track(MoveTrackType.CARTESIAN_MOVEP, true)
--MoveArc
init_global_move_profile()
set_joint_maxvelc({1.298089,1.298089,1.298089,1.555088,1.555088,1.55508
8})
set_joint_maxacc({8.654390,8.654390,8.654390,10.368128,10.368128,10.36
8128})
move_joint({-0.189573, -0.351721, -1.482747, 0.439770, -1.570795, -
0.189578}, true)
init_global_move_profile()
set_end_maxvelc(1.000000)
set_end_maxacc(1.000000)
add_waypoint({-0.189573, -0.351721, -1.482747, 0.439770, -1.570795, -
0.189578})
add_waypoint({-0.565416, -0.540795, -1.571577, 0.540014, -1.570792, -
0.565421})
add_waypoint({-0.652200, -0.370080, -1.493317, 0.447559, -1.570792, -
0.652205})
move_track(MoveTrackType.Arc, true)
--MoveCir
init_global_move_profile()
set_joint_maxvelc({1.298089,1.298089,1.298089,1.555088,1.555088,1.55508
8})
set_joint_maxacc({8.654390,8.654390,8.654390,10.368128,10.368128,10.36
8128})
move_joint({-0.189573, -0.351721, -1.482747, 0.439770, -1.570795, -
0.189578}, true)
init_global_move_profile()
set_end_maxvelc(1.000000)
set_end_maxacc(1.000000)
add_waypoint({-0.189573, -0.351721, -1.482747, 0.439770, -1.570795, -
0.189578})
add_waypoint({-0.565416, -0.540795, -1.571577, 0.540014, -1.570792, -
0.565421})
add_waypoint({-0.652200, -0.370080, -1.493317, 0.447559, -1.570792, -
0.652205})
set_circular_loop_times(1)

```

| | |
|--|-------------------------------------|
| | move_track(MoveTrackType.Cir, true) |
|--|-------------------------------------|

6.14 clear_global_waypoint

| | |
|---------------------------------------|---|
| void clear_global_waypoint_list(void) | |
| Function | Clear global waypoint list |
| Description | When using move_track multiple times, you need to clear the last track waypoint |
| Example | clear_global_waypoint_list() |

6.15 add_waypoint

| | |
|--|---|
| void add_waypoint({double joint1Angle, double joint2Angle, double joint3Angle, double joint4Angle, double joint5Angle, double joint6Angle}) | |
| Function | Add a waypoint to the global waypoint list for the move_track function |
| Parameter | type table |
| Description | in vain |
| Example | add_waypoint({-0.000003, -0.127267, -1.321122, 0.376934, -1.570796, -0.000008}) |

6.16 set_circular_loop_times

| | |
|---|---|
| void set_circular_loop_times(int times) | |
| Parameter | Times The number of laps in a circular motion, used with move_track. When times=0, it is a circular motion. When times>0, it is a circular motion. |
| Return | in vain |
| Example | set_circular_loop_times(0) |

6.17 set_blend_radius

| | |
|---|-------------------------|
| void set_blend_radius(double blendRadius) | |
| Function | Set the blending radius |

| | |
|-----------|---|
| Parameter | blendRadius is blending radius, unit: meter |
| Return | in vain |
| Example | set_blend_radius(0.01) |

6.18 set_arrival_ahead_distance_mode

| | |
|--|--|
| <code>void set_arrival_ahead_distance_mode(double distance)</code> | |
| Function | set advance arrival distance mode |
| Parameter | distance Advance distance |
| Return | in vain |
| Example | set_arrival_ahead_distance_mode (0.01) |

6.19 set_arrival_ahead_time_mode

| | |
|--|-----------------------------------|
| <code>void set_arrival_ahead_time_mode(double time)</code> | |
| Function | set advance time mode |
| Parameter | time advance time |
| Return | in vain |
| Example | set_arrival_ahead_time_mode(0.01) |

6.20 set_arrival_ahead_blend_mode

| | |
|--|--|
| <code>void set_arrival_ahead_blend_mode(double blendRadius)</code> | |
| Function | set the advance in-position blending radius mode |
| Parameter | blendRadius: blending radius |
| Return | in vain |
| Example | set_arrival_ahead_blend_mode (0.01) |

6.21 set_robot_collision_class(6)

| | |
|---|-------------------------|
| <code>void set_robot_collision_class(int collisionClass)</code> | |
| Function | Set the collision level |
| Parameter | collisionClass 0~10 |

| | |
|---------|------------------------------|
| Return | in vain |
| Example | set_robot_collision_class(6) |

6.22 set_tool_kinematics_param

| | |
|--|---|
| <pre>void set_tool_kinematics_param({double posX, double posY, double posZ}, {double oriW = 1, double oriX = 0, double oriX = 0, double oriX = 0})</pre> | |
| Function | Set tool kinematic parameters, the gesture can not be passed |
| Parameter | Two tables, the first table is the position must pass, the second table is the gesture, you can not pass. |
| Return | in vain |
| Example | set_tool_kinematics_param({0.1,0.2,0.3}) |

6.23 get_tool_kinematics_param

| | |
|---|--|
| <pre>{double toolEndPosX, toolEndPosY, toolEndPosZ}, {double toolEndOriW, toolEndOriX, toolEndOriY, toolEndOriZ} get_tool_kinematics_param(string toolName)</pre> | |
| Function | Get tool kinematic parameters |
| Parameter | toolName : the name of the tool, which needs to be the same as the name of the tool in the calibration tool of the Teach Pendant tool. |
| Return | Return tool end position parameter, tool end attitude parameter |
| Example | get_tool_kinematics_param("toolName") |

6.24 set_tool_dynamics_param

| | |
|---|--|
| <pre>void set_tool_dynamics_param(double payload, {double gravityCenterX, double gravityCenterY, double gravityCenterZ}, {double inertiaXX = 0, double inertiaXY = 0, double inertiaXZ = 0, double inertiaYY = 0, double inertiaYZ = 0, double inertiaZZ = 0})</pre> | |
| Function | Set the tool dynamics parameters, the load and center of gravity xyz must pass, the inertia can not pass |

| | |
|-----------|--|
| Parameter | Payload unit: kg Center of gravity: table Inertia: table |
| Return | in vain |
| Example | set_tool_dynamics_param(3,{0.1,0.2,0.3}) |

6.25 robot_pause

| | |
|-------------------------------------|---|
| <code>void robot_pause(void)</code> | |
| Function | The arm is suspended. It can be called if and only if the arm is in motion. |
| Parameter | in vain |
| Return | in vain |
| Example | <code>robot_pause()</code> |

6.26 robot_continue

| | |
|--|---|
| <code>void robot_continue(void)</code> | |
| Function | The robotic arm resumes movement. Can be called if and only if the arm is in the pause state. |
| Parameter | in vain |
| Return | in vain |
| Example | <code>robot_continue()</code> |

6.27 robot_slow_stop()

| | |
|---|--|
| <code>void robot_slow_stop(void)</code> | |
| Function | The arm is slowly stopped. It can be called if and only if the arm is in motion. |
| Parameter | in vain |
| Return | in vain |
| Example | <code>robot_slow_stop()</code> |

6.28 robot_fast_stop

| | |
|----------------------------|---|
| void robot_fast_stop(void) | |
| Function | The arm is stopped. It can be called if and only if the arm is in motion. |
| Parameter | in vain |
| Return | in vain |
| Example | robot_fast_stop() |

7 Internal Modules

7.1 sleep

| | |
|--|-------------------------|
| <code>void sleep(double second)</code> | |
| Function | Delay |
| Description | unit s |
| Example | <code>sleep(0.1)</code> |

7.2 set_robot_io_status

| | |
|--|---|
| <code>void set_robot_io_status(RobotIOType ioType, string name, double valu</code> | |
| Function | Set arm IO status |
| Description | |
| Example | <code>Set U_DO_00 to 1 set_robot_io_status(RobotIOType.RobotBoardUserDO,"U_DO_00",1)</code> |

7.3 get_robot_io_status

| | |
|--|--|
| <code>double get_robot_io_status(RobotIOType ioType, string name)</code> | |
| Function | Get arm IO status |
| Description | Returns the value of the IO state, which is double |
| Example | <code>Get the value of U_DI_00 a=get_robot_io_status(RobotIOType.RobotBoardUserDI,"U_DI_00") print("a=..a")</code> |

7.4 get_modbus_io_status

| | |
|---|---|
| <code>double get_modbus_io_status(string ioName)</code> | |
| Function | Get modbus IO status |
| Description | ioName: modbus IO name (name in the IO configuration in teach pendant modbus) |
| Example | <code>get_modbus_io_status("M_DO_00")</code> |

7.5 set_modbus_io_status

| | |
|--|---|
| <code>void set_modbus_io_status(string ioName,double ioValue)</code> | |
| Function | Set modbus IO status |
| Description | ioName: modbus IO name (name in the IO configuration in teach pendant modbus) |
| Example | <code>set_modbus_io_status("M_DO_00" ,1)</code> |

7.6 get_global_variable

| | |
|--|--|
| <code>variant get_global_variable(string varName)</code> | |
| Function | Get the teach pendant global variable value |
| Description | |
| Example | Get the value of V_I_b in the teach pendant [variable configuration] by script <code>a=get_global_variable ("V_I_b") print("a"..a)</code> |

7.7 set_global_variable

| | |
|---|---|
| <code>void set_global_variable(string varName, variant varValue)</code> | |
| Function | Set the teach pendant global variable value |
| Description | Support for int, double, and bool |
| Example | Set V_B_a to true in the teach pendant [Variable Configuration] by script <code>set_global_variable("V_B_a",true)</code> Set the V_I_b in the teach pendant [Variable Configuration] to 5 by script. <code>set_global_variable("V_I_b",5)</code> Set the teach pendant [variable configuration] V_D_c to 8.8 by script <code>set_global_variable("V_D_c",8.8)</code> |

7.8 init_global_variables

| | |
|---|---|
| <code>void init_global_variables(string varNameList)</code> | |
| Function | Initialize the teach pendant global variable value (variable value in the variable configuration interface) |
| Parameter | varNameList variable name list string, separated by a comma, for example: " varName1, varName2 ". If the parameter is empty, initialize all teacher variable values |

| | |
|-------------|---|
| Description | in vain |
| Example | init_global_variables("varName1, varName2") |

7.9 set_tool_power_voltage

| | |
|---|--|
| <code>void set_tool_power_voltage(ToolPowerType toolPowerType)</code> | |
| Function | Set tool supply voltage |
| Parameter | toolPowerType tool power voltage enumeration value, refer to the enumeration type chapter. |
| Description | Corresponding to the state value of IO, double type |
| Example | <code>set_tool_power_voltage(ToolPowerType.OUT_12V)</code> |

7.10 get_plc_io_status

| | |
|--|--|
| <code>double get_plc_io_status(string ioName)</code> | |
| Function | Get PLC IO status |
| Parameter | ioName PLC IO name (defined by teach pendant Extensions→Peripheral → Plc → IO Config) |
| Description | PLC IO status |
| Example | <code>get_plc_io_status ("P_DO_0")</code> |

7.11 set_plc_io_status

| | |
|--|--|
| <code>void set_plc_io_status(string ioName, double ioValue)</code> | |
| Function | set PLC IO status |
| Parameter | ioName PLC IO name (defined by teach pendant Extensions→Peripheral → Plc → IO Config) |
| Description | ioValue PLC IO status |
| Example | in vain |
| Function | <code>set_plc_io_status ("P_DO_0", 1)</code> |

8 TCP Communication

8.1 TCP Net Assistant

Used for debugging of TCP communication.

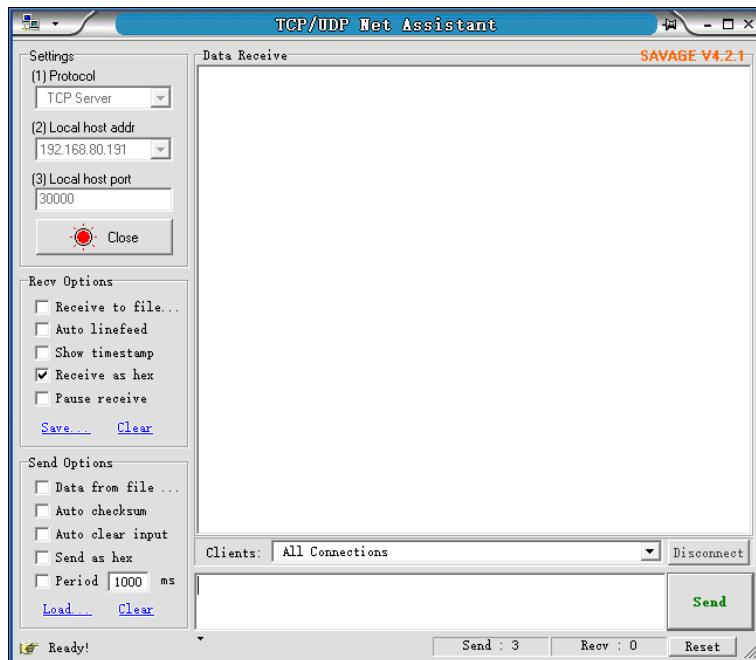
8.1.1 TCP Net Assistant as a server.

Communication mode: TCP Server

Local port: custom settings

Click to start monitoring, when there is a client connection, the indicator light is on.

Click Stop Listening to shut down the server.



8.1.2 TCP Net Assistant as a Client

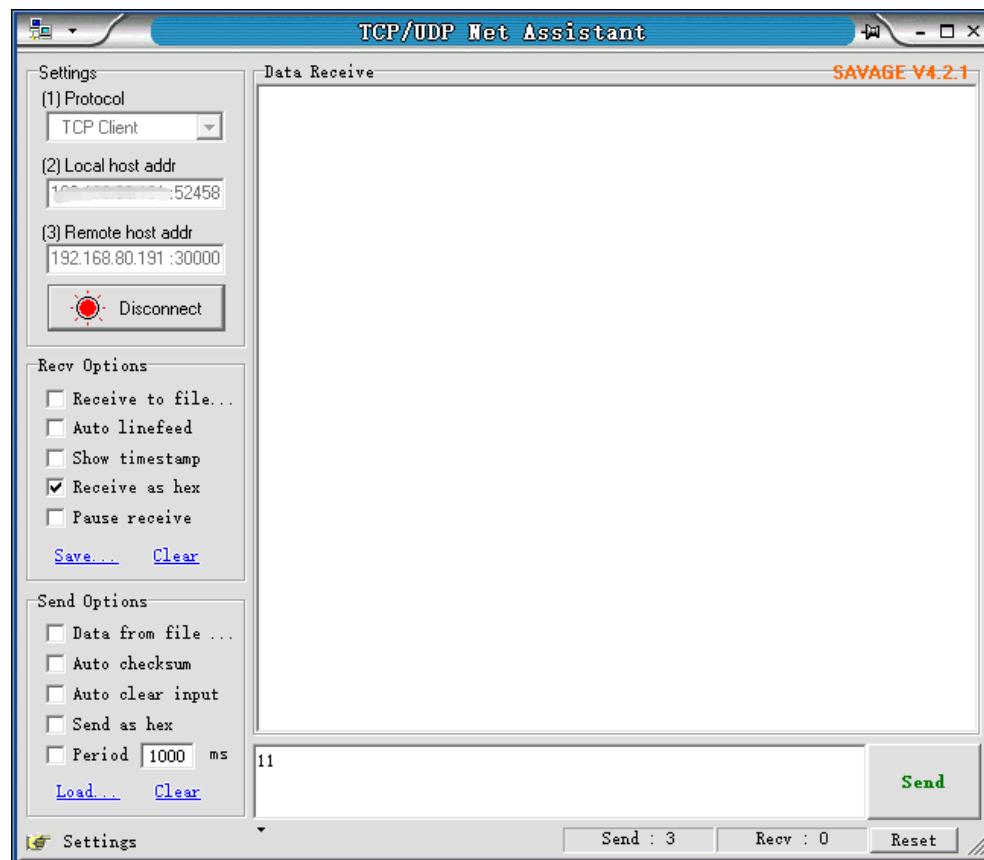
Communication mode: TCP Client

Remote host: Ip address of the connected server

Remote port: the port number of the connected server

Click to connect to the network, when the connection is successfully connected to the server, the indicator light is on.

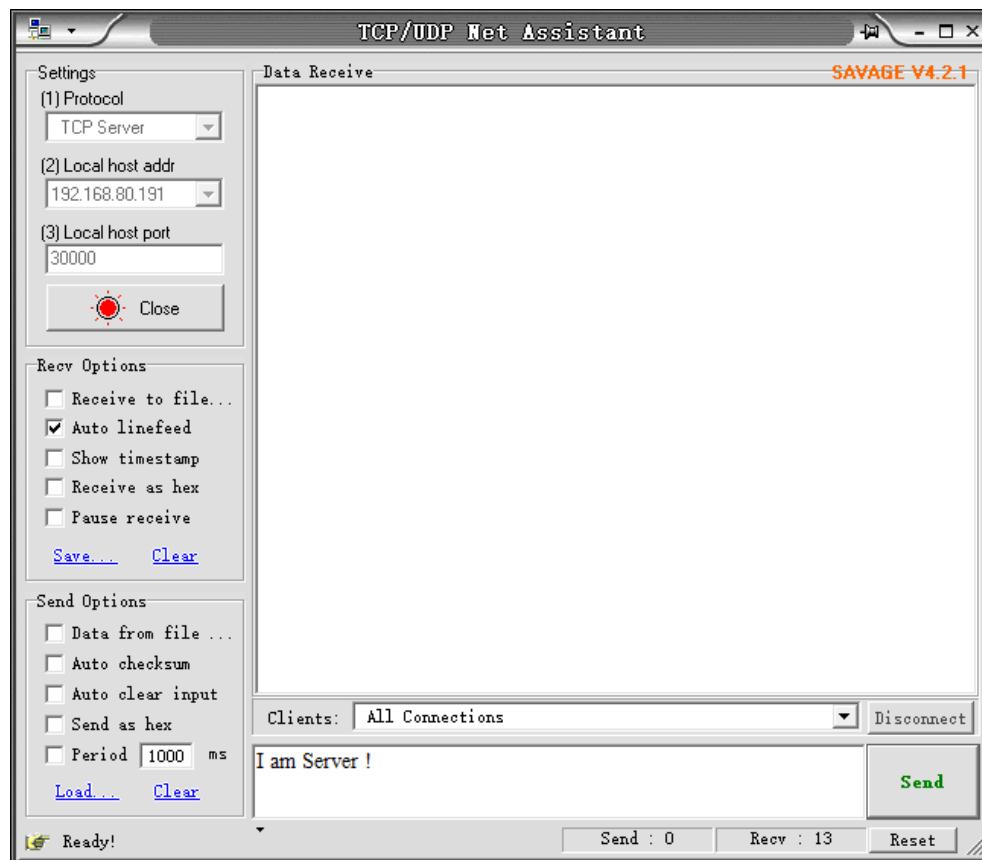
Click Disconnect Network to disconnect from the server.



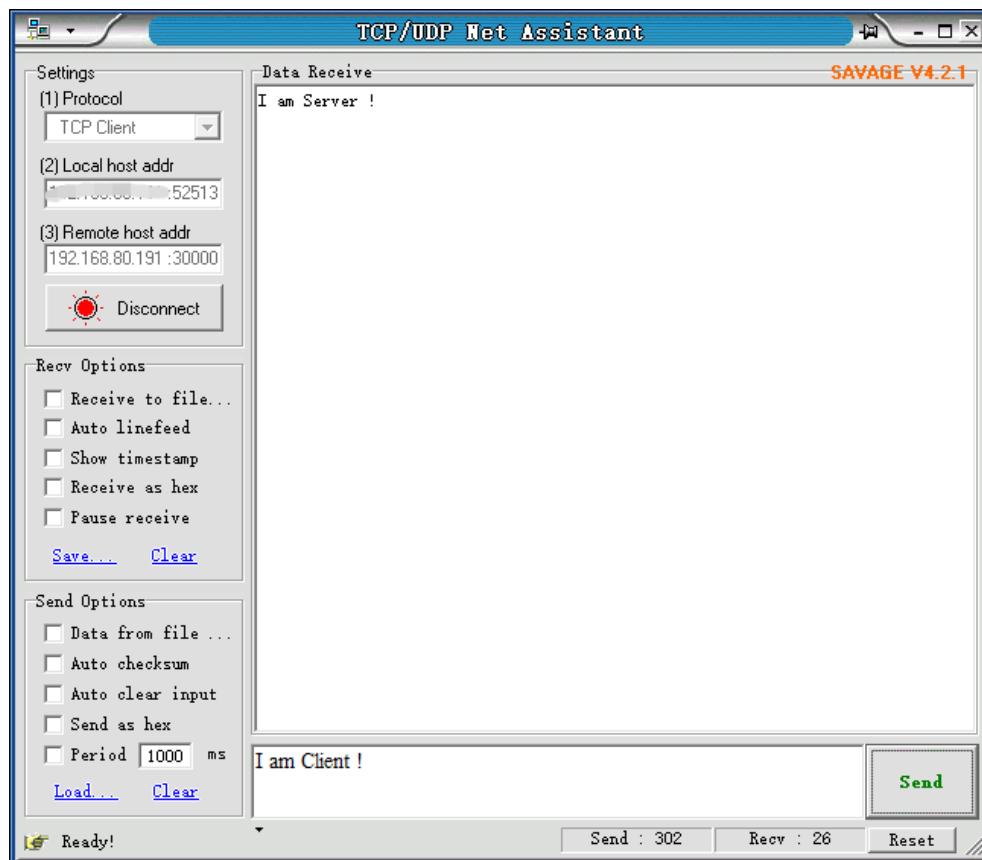
8.1.3 Server Sends Data to the Client

Ensure that the server and client connect successfully.

Enter the desired content in the sending area, such as 'I am Server!' and click [send].



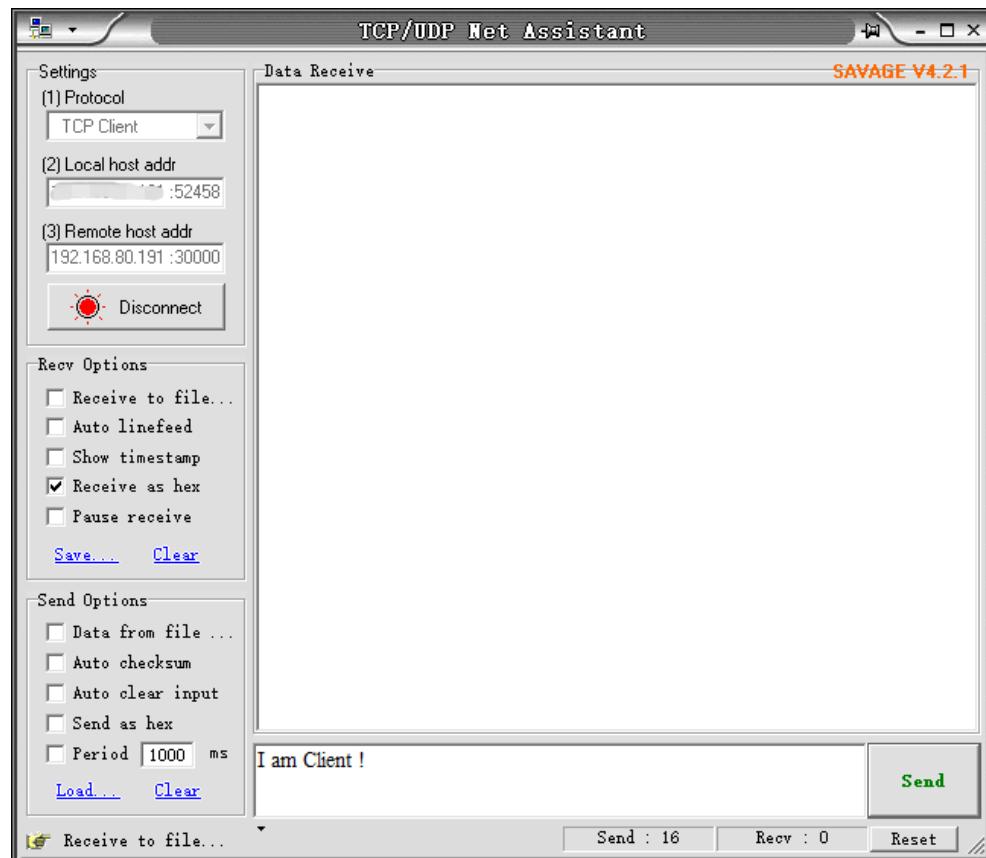
In the receiving area of the client, you can go to the data 'I am Server!'



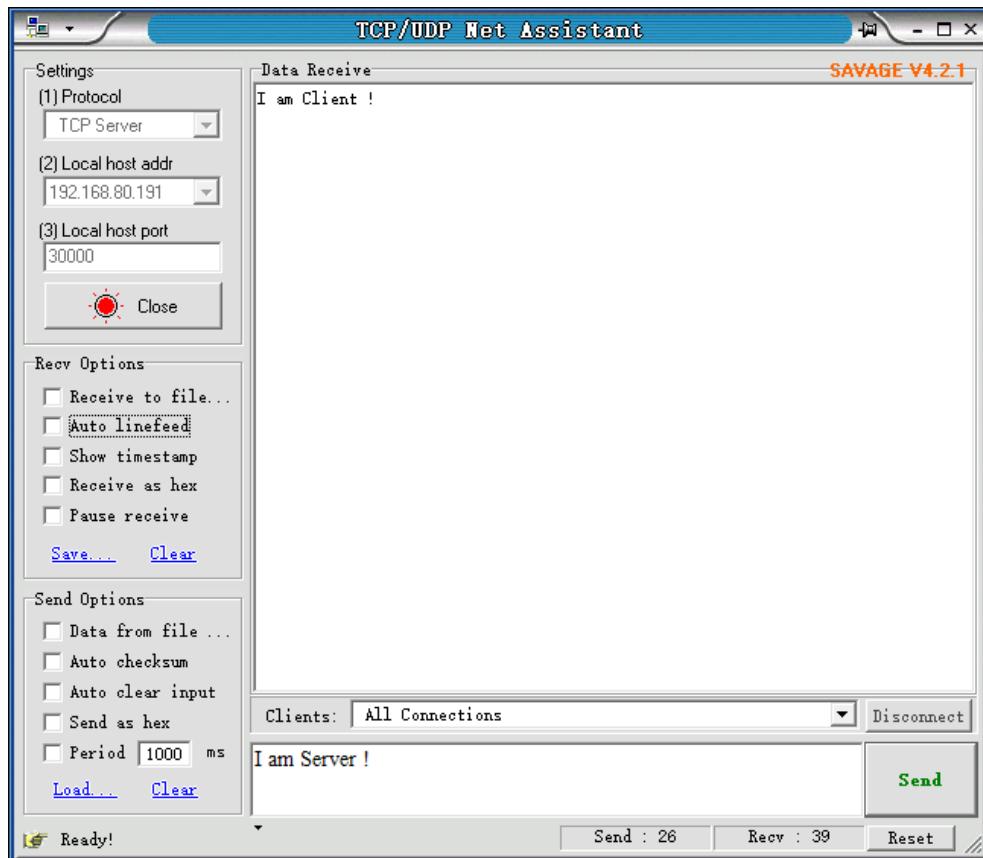
8.1.4 Client sends Data to the Server

Ensure that the client and server are connected successfully.

Enter the desired content in the client send area, such as ‘I am Client!’ click [send]



In the server receiving area you can go to the same content ‘I am Client!’

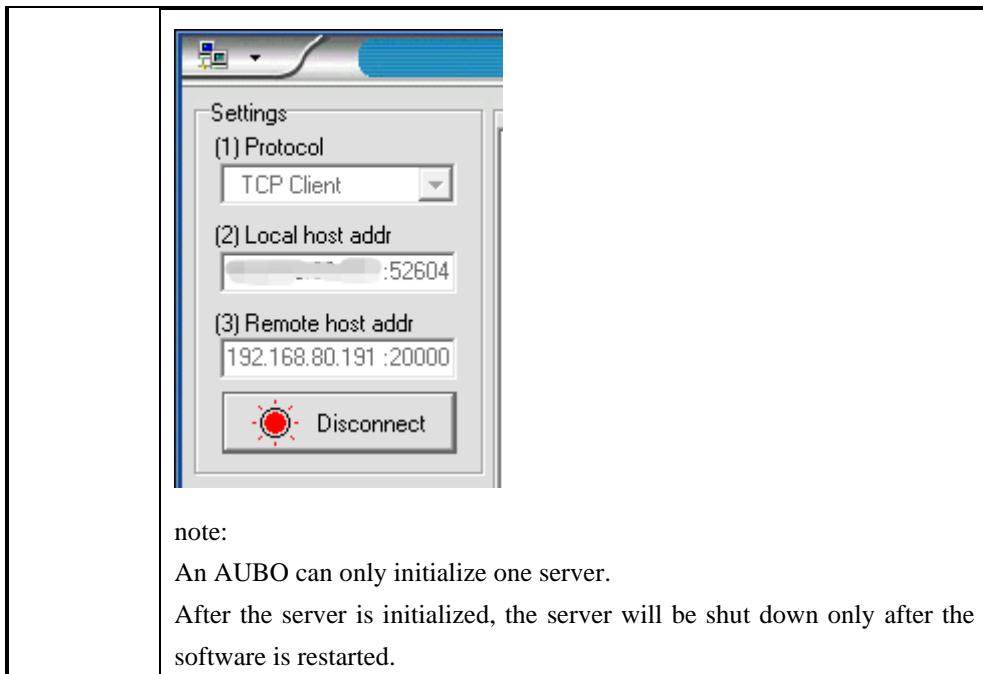


8.2 AUBO as a TCP Server

8.2.1 Listening Port

| | |
|-----------------------|--|
| void listen(int port) | |
| Function | TCP server listening port port |
| Description | port: Port number |
| Example | port1 = 20000 tcp.server.listen (port1) |

| | |
|---|---------------------------------------|
| void initTCPServer(int port) This function is deprecated and only backward compatible | |
| Function | Initialize the TCP server |
| Description | port: Port number |
| Example | port1 = 20000 initTCPServer(port1) |



8.2.2 Judging Whether to Connect

| | |
|------------------------------|--|
| bool is_connected(string IP) | |
| Function | Determine the IP address of the client whether to establish a connection to the local server |
| Parameter | IP: IP address |
| Return | Returns true if the IP in the parameter is already connected to the TCP server; otherwise returns false. |
| Example | <pre>while (tcp.server.is_connected(ip) ~= true) do sleep(1) end print("connection succeeded")</pre> |

| | |
|---|--|
| bool isClientConnected(string IP) This function is deprecated and only backward compatible | |
| Function | Determine if the IP is connected to the server |
| Parameter | IP: IP address |
| Return | Return true if the IP in the parameter is already connected to the TCP server; false otherwise |
| Example | ret=isClientConnected(8888) |

8.2.3 Receive client data as a string

| | |
|--|---|
| <pre>string recv_str_data(string IP)</pre> | |
| Function | The local server receives the data from the client with the IP address as a string. |
| Parameter | IP: client's ip address |
| Example | <pre>while(true)do ip_client="192.168.2.1" port=8890 --TCP server listening port tcp.server.listen(port) --waiting for an external client connection while (tcp.server.is_connected(ip_client) ~= true) do sleep(1) end print("connection succeeded") -- The local server receives the data from the client with IP address as a string recv="" while(recv~="quit")do recv=tcp.server.recv_str_data(ip_client) while(recv~=="")do print("recv"..recv) recv="" sleep(1) end sleep(1) end end</pre> |

| | |
|--|--|
| std::string serverRecvData(std::string IP) This function is deprecated and only backward compatible | |
| Function | Receive data from IP |
| Parameter | IP: client's ip address |
| Example | recv = serverRecvData("192.168.1.100") |

8.2.4 Send a message to the client as a string

| |
|--|
| <pre>void send_str_data(string IP, string msg)</pre> |
|--|

| | |
|-----------|--|
| Function | The local server sends a message to the client with the address IP as a string. |
| Parameter | IP: client's ip address; msg: string |
| Example | <pre> while(true)do ip_client="192.168.2.1" port=8890 --TCP server listening port tcp.server.listen(port) --waiting for an external client connection while (tcp.server.is_connected(ip_client) ~= true) do sleep(1) end print("connection succeeded") --the local server sends a message to the client with the address IP as a string.msg sleep(3) tcp.server.send_str_data(ip_client, "connect succ") sleep(0.5) end </pre> |

| | |
|--|--|
| void serverSendData(std::string IP, std::string msg) This function is deprecated and only backward compatible | |
| Function | Send the string msg to the IP address |
| Parameter | IP: client's ip address; msg: string |
| Example | <pre> port1 = 20000 ip1 = "192.168.2.129" initTCPServer(port1) ret = false while (ret ~= true) do ret = isClientConnected(ip1) sleep(0.1) end while (1) do recv = serverRecvData(ip1) serverSendData(ip1,recv) sleep(0.01) end </pre> |

8.2.5 Receive client data in ASCII format

| | |
|--|--|
| table recv_asc_data(string IP) | |
| Function | The local server receives data from the client with IP address in ASCII format |
| Parameter | IP: IP address |
| Return | Returns the received data, the return value is in the form of a one-dimensional table, and the key takes the default value (starting at 1) |
| <pre> ip_client="192.168.2.1" port=88900 --TCP server listening port tcp.server.listen(port) -- Waiting for an external client connection while (tcp.server.is_connected(ip_client) ~= true) do sleep(1) end print("connection succeeded") -- The local server receives data from the client with IP address in ASCII format sleep(1) while(true)do recv2=tcp.server.recv_asc_data(ip_client) ab=#recv2 while(ab>0)do print(recv2[1]) print(recv2[2]) print(recv2[3]) print(recv2[4]) print(recv2[5]) sleep(0.5) ab=0 end sleep(0.5) end </pre> | |

8.2.6 Send a message to the client in ASCII format

| | |
|--|---|
| void send_asc_data(string IP, table msg) | |
| Function | The local server sends the message msg to the client with IP address in ASCII format. |
| Parameter | IP: IP address |
| Return | msg: The message sent in the format of a one-dimensional table, the key |

| | |
|----------|--|
| | takes the default value (starting from 1)。 |
| Example | in vain |
| Function | <pre> ip_client="192.168.2.1" port=8890 --TCP server listening port tcp.server.listen(port) -- Waiting for an external client connection while (tcp.server.is_connected(ip_client) ~= true) do sleep(1) end print("connection succeeded") -- The local server sends the message msg to the client with IP address in ASCII format. hello={string.byte("hello",1),string.byte("hello",2),string.byte("hello",3),st ring.byte("hello",4),string.byte("hello",5)} world={string.byte("world",1),string.byte("world",2),string.byte("world", 3),string.byte("world",4),string.byte("world",5)} tcp.server.send_asc_data(ip_client, hello) tcp.server.send_asc_data(ip_client, world) </pre> |

8.2.7 Stop listening and disconnect

| | |
|------------------|--|
| void close(void) | |
| Function | The local server stops listening and disconnects all established connections |
| Parameter | in vain |
| Return | in vain |
| Example | tcp.server.close() |

8.3 AUBO as a TCP client

8.3.1 Connecting to the Server

| | |
|-----------------------------------|--|
| void connect(string IP, int port) | |
| Function | Connect to the TCP server of the specified IP and port |
| Description | IP: IP address; port: port number |
| Example | ip_server="192.168.80.191" |

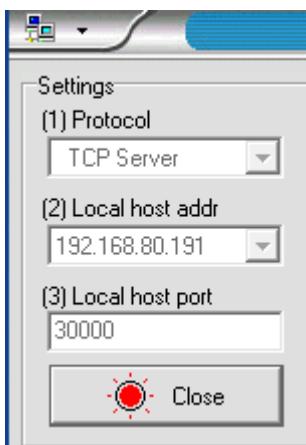
| | |
|--|---|
| | port_server=10000 tcp.client.connect (ip_server,port_server) |
|--|---|

void connectTCPServer(std::string IP, int port) **This function is deprecated and only backward compatible**

Function Connect to the server of the specified IP and port

Description IP: IP address; port: port number

Example
port1 = 30000
ip1 = "192.168.80.191"
connectTCPServer(ip1,port1)



Note: Can connect to multiple servers

8.3.2 Receive server data as a string

| |
|--|
| string recv_str_data(string IP, string port) |
|--|

Function Receive data sent from the TCP server of the specified IP and port as a string

Description IP: IP address; port: port number

Example
ip_server="192.168.80.191"
port_server=10000
tcp.client.connect (ip_server,port_server) --connect to TCP server
recv=tcp.client.recv_str_data(ip_server,port_server)
print(recv)

string clientRecvData(string IP, string port) **This function is deprecated and only backward compatible**

Function Receive data sent from the TCP server of the specified IP and port

Description IP: IP address; port: port number

Return Return data sent from the server

| | |
|---------|---|
| Example | <code>recv=clientRecvData("127.0.0.1", "7777")</code> |
|---------|---|

8.3.3 Send data to the server as a string

| | |
|---|---|
| <code>void send_str_data(string IP, string port, string msg)</code> | |
| Function | Sends data to the TCP server of the specified IP and port as a string msg |
| Description | IP: IP address port: port number msg: sent data |
| Example | <code>ip_server="192.168.80.191"</code> <code>port_server=10000</code> <code>tcp.client.connect(ip_server, port_server) --connect to TCP server</code> <code>tcp.client.send_str_data(ip_server, port_server, "Hello server")</code> |

`void clientSendData(string IP, string port, string msg)` **This function is deprecated and only backward compatible**

| | |
|-------------|--|
| Function | Send data to the TCP server of the specified IP and port msg |
| Description | IP: IP address port: port number msg: sent data |
| Example | <code>clientSendData("127.0.0.1", "7777", "OK")</code> |

8.3.4 Receive server data in ASCII

| | |
|--|---|
| <code>table recv_asc_data(string IP, string port)</code> | |
| Function | Receive data sent from the TCP server of the specified IP and port in ASCII format |
| Description | IP: IP address port: port number |
| Return | Returns the received data in a one-dimensional table with the default value of the key (starting at 1) |
| Example | <code>ip_server="192.168.80.191"</code> <code>port_server=10000</code> <code>--connect to TCP server</code> |

```

tcp.client.connect (ip_server,port_server)
sleep(1)
while(true)do
recv2=tcp.client.recv_asc_data(ip_server, port_server)
ab=#recv2
while(ab>0)do
    print(recv2[1])
    print(recv2[2])
    print(recv2[3])
    print(recv2[4])
    print(recv2[5])
    sleep(0.5)
    ab=0
end
sleep(0.5)
end

```

8.3.5 Send data to the server in ASCII

| | |
|---|--|
| void send_asc_data(string IP, string port, table msg) | |
| Function | Send data to the server in ASCII |
| Description | IP: IP address |
| Return | Port: port number Msg: The data to be sent, in the format of a one-dimensional table, the key takes the default value (starting at 1). |
| Example | ip_server="192.168.80.191" port_server=10000 --connect to TCP server tcp.client.connect (ip_server,port_server) sleep(1) tcp.client.send_str_data(ip_server, port_server, "Hello") world = {string.byte("world",1), string.byte("world",2), string.byte("world",3), string.byte("world",4),string.byte("world",5)} tcp.client.send_asc_data(ip_server, port_server, world) |

8.3.6 Disconnect the TCP server

| | |
|--------------------------------------|--|
| void disconnect(string IP, int port) | |
| Function | Disconnect the TCP server of the specified IP and port |

| | |
|-------------|--|
| Description | in vain |
| Return | in vain |
| Return | tcp.client.disconnect("127.0.0.1", 7777) |

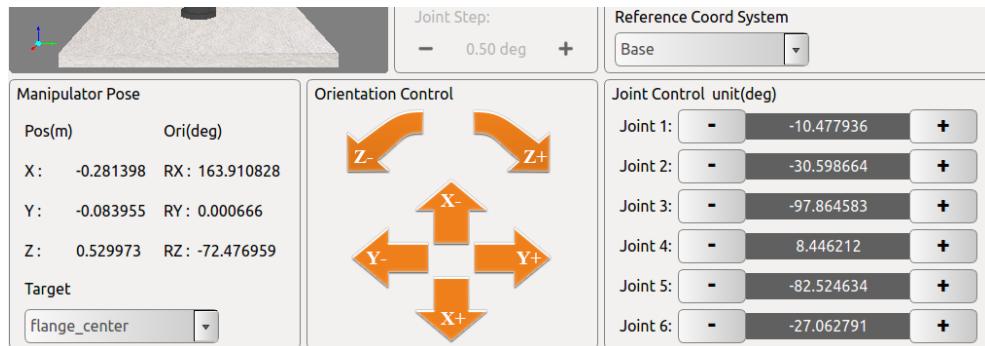
void disconnectTCPServer()**This function is deprecated and only backward compatible**

| | |
|-------------|--|
| Function | Disconnect all clients from the TCP server |
| Description | in vain |
| Return | in vain |
| Return | disconnectTCPServer() |

9 Scripting Exercises

9.1 Obtain the Coordinates of the Center of the Arm Flange Under Base

Obtain the position and attitude parameters of the center of the flange of the robot arm under Base, and the six joint angles, and print them out as follows:



```

21/08/2019 16:40:36 [INFORMATION] - Start program
21/08/2019 16:40:36 [INFORMATION] - X_base=-0.281398
21/08/2019 16:40:36 [INFORMATION] - Y_base=-0.083955
21/08/2019 16:40:36 [INFORMATION] - Z_base=0.529973
21/08/2019 16:40:36 [INFORMATION] - RX_base=163.911000
21/08/2019 16:40:36 [INFORMATION] - RY_base=0.000660
21/08/2019 16:40:36 [INFORMATION] - RZ_base=-72.476900
21/08/2019 16:40:36 [INFORMATION] - Joint1=-10.477900
21/08/2019 16:40:36 [INFORMATION] - Joint2=-30.598700
21/08/2019 16:40:36 [INFORMATION] - Joint3=-97.864600
21/08/2019 16:40:36 [INFORMATION] - Joint4=8.446210
21/08/2019 16:40:36 [INFORMATION] - Joint5=-82.524600
21/08/2019 16:40:36 [INFORMATION] - Joint6=-27.062800

```

Reference procedure:

```

2 pose = get_current_waypoint()
3
4 print(string.format("X_base = %6.6f",pose.pos.x))
5 print(string.format("Y_base = %6.6f",pose.pos.y))
6 print(string.format("Z_base = %6.6f",pose.pos.z))
7 RPY = quaternion2rpy([pose.ori.w,pose.ori.x,pose.ori.y,pose.ori.z])
8 print(string.format("RX_base = %6.6f",r2d(RPY[1])))
9 print(string.format("RY_base = %6.6f",r2d(RPY[2])))
10 print(string.format("RZ_base = %6.6f",r2d(RPY[3])))
11 print(string.format("Joint1 = %6.6f",r2d(pose.joint.j1)))
12 print(string.format("Joint2 = %6.6f",r2d(pose.joint.j2)))
13 print(string.format("Joint3 = %6.6f",r2d(pose.joint.j3)))
14 print(string.format("Joint4 = %6.6f",r2d(pose.joint.j4)))
15 print(string.format("Joint5 = %6.6f",r2d(pose.joint.j5)))
16 print(string.format("Joint6 = %6.6f",r2d(pose.joint.j6)))

```

9.2 Obtain the Coordinates of the Center of the Arm Flange in the User Coordinate System

Obtain the position and attitude parameters of the center of the arm flange in the user coordinate system (tray22) and print it out:



```

22/08/2019 17:46:39 [INFORMATION] - Start program
22/08/2019 17:46:39 [INFORMATION] - X_user=-0.717592
22/08/2019 17:46:39 [INFORMATION] - Y_user=-0.483712
22/08/2019 17:46:39 [INFORMATION] - Z_user=0.003328
22/08/2019 17:46:39 [INFORMATION] - RX_user=-0.023830
22/08/2019 17:46:39 [INFORMATION] - RY_user=-0.122144
22/08/2019 17:46:39 [INFORMATION] - RZ_user=22.079000

```

Reference procedure:

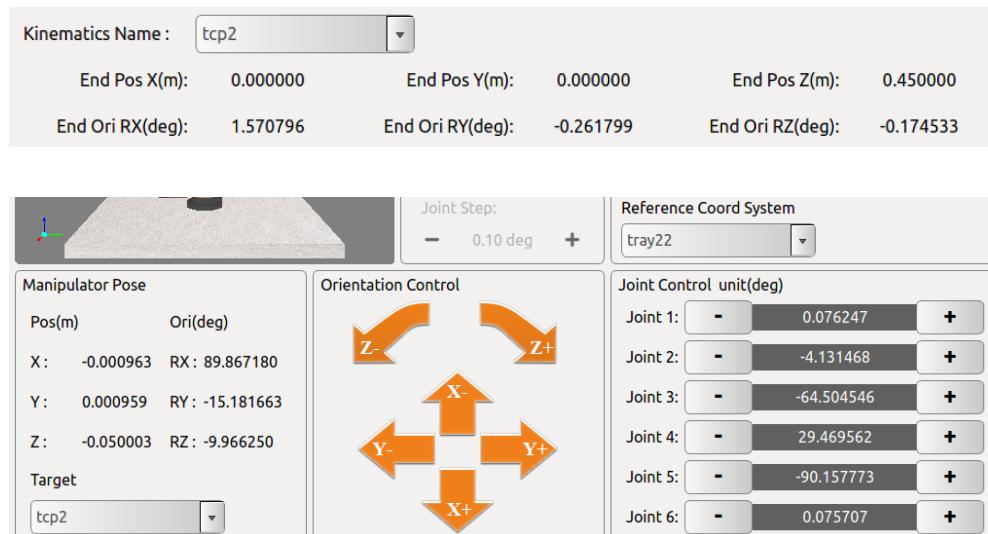
```

2 pose = get_current_waypoint()
3
4 joint = [pose.joint.j1,pose.joint.j2,pose.joint.j3,pose.joint.j4,pose.joint.j5,pose.joint.j6]
5 pos_user,ori_user = base_to_user(joint,[0,0,0],[1,0,0,0],get_user_coord_param("tray22"))
6 print(string.format("X_user = %6.6f",pos_user[1]))
7 print(string.format("Y_user = %6.6f",pos_user[2]))
8 print(string.format("Z_user = %6.6f",pos_user[3]))
9 RPY_user = quaternion2rpy([ori_user[1],ori_user[2],ori_user[3],ori_user[4]])
10 print(string.format("RX_user = %6.6f",r2d(RPY_user[1])))
11 print(string.format("RY_user = %6.6f",r2d(RPY_user[2])))
12 print(string.format("RZ_user = %6.6f",r2d(RPY_user[3])))

```

9.3 Obtaining the Coordinates of the Robot Arm TCP in the User Coordinate System

Obtain the position and attitude parameters of the robot arm tcp(tcp2) in the user coordinate system (tray22) and print it out:



```

22/08/2019 15:36:22 [INFORMATION] - Start program
22/08/2019 15:36:22 [INFORMATION] - X_user=-0.000963
22/08/2019 15:36:22 [INFORMATION] - Y_user=0.000959
22/08/2019 15:36:22 [INFORMATION] - Z_user=-0.050003
22/08/2019 15:36:22 [INFORMATION] - RX_user=89.867300
22/08/2019 15:36:22 [INFORMATION] - RY_user=-15.181700
22/08/2019 15:36:22 [INFORMATION] - RZ_user=-9.966200

```

Reference procedure:

```

1 pose=get_current_waypoint()
2
3 tool_pos=[0,0,0.45]
4 tool_ori=rpy2quaternion([1.570796,-0.261799,-0.174533])
5
6 joint=[pose.joint.j1,pose.joint.j2,pose.joint.j3,pose.joint.j4,pose.joint.j5,pose.joint.j6]
7 pos_user,ori_user=base_to_user(joint,tool_pos,tool_ori,get_user_coord_param("tray22"))
8 print(string.format("X_user=%6.6f",pos_user[1]))
9 print(string.format("Y_user=%6.6f",pos_user[2]))
10 print(string.format("Z_user=%6.6f",pos_user[3]))
11 RPY_user=quaternion2rpy([ori_user[1],ori_user[2],ori_user[3],ori_user[4]])
12 print(string.format("RX_user=%6.6f",r2d(RPY_user[1])))
13 print(string.format("RY_user=%6.6f",r2d(RPY_user[2])))
14 print(string.format("RZ_user=%6.6f",r2d(RPY_user[3])))
15

```

9.4 Joint Movement

The robot arm reciprocates 3 times between wp1 and wp2 points.

```
wp1 = {-16.418907,11.715555,-133.748860,-55.472799,-89.999982,-14.340675}
```

```
wp2 = {-16.898397,-10.512184,-88.484384,12.019414,-89.999914,-14.820165}
```

The reference procedure is as follows:

```

1 wp1 = {-16.418907,11.715555,-133.748860,-55.472799,-89.999982,-14.340675}
2 wp2 = {-16.898397,-10.512184,-88.484384,12.019414,-89.999914,-14.820165}
3
4 --Angle turning
5 function deg_to_rad(table1)
6   table_ret={}
7   for i=1,#table1,1 do
8     table_ret[i]=d2r(table1[i])
9   end
10  return table_ret
11 end
12
13 wp1_rad=deg_to_rad(wp1)
14 wp2_rad=deg_to_rad(wp2)
15
16 i=1
17
18 while(i<=3)do
19   init_global_move_profile()
20   set_joint_maxacc({1,1,1,1,1,1})
21   set_joint_maxvelc({1,1,1,1,1,1})
22
23   move_joint(wp1_rad,true)
24   move_joint(wp2_rad,true)
25   i=i+1
26 end

```

9.5 Linear Motion

The robot arm reciprocates 3 times between wp1 and wp2 points.

```
wp1 = {-16.418907,11.715555,-133.748860,-55.472799,-89.999982,-14.340675}
```

```
wp2 = {-16.898397,-10.512184,-88.484384,12.019414,-89.999914,-14.820165}
```

The reference procedure is as follows:

```

1 wp1 = {-16.418907,11.715555,-133.748860,-55.472799,-89.999982,-14.340675}
2 wp2 = {-16.898397,-10.512184,-88.484384,12.019414,-89.999914,-14.820165}
3
4 function deg_to_rad(table1)
5     table_ret={}
6     for i=1,#table1,1 do
7         table_ret[i]=d2r(table1[i])
8     end
9     return table_ret
10 end
11
12 wp1_rad=deg_to_rad(wp1)
13 wp2_rad=deg_to_rad(wp2)
14
15 i=1
16 while(i<=3)do
17     init_global_move_profile()
18     set_end_maxacc(0.3)
19     set_end_maxvelc(0.3)
20
21     move_line(wp1_rad,true)
22     move_line(wp2_rad,true)
23     i=i+1
24 end

```

9.6 Circular Motion

3 waypoints that make up the circle:

wp1={0.208890, -0.044775, -1.246891, 0.368688, -1.570800, 0.208869}

wp2={-0.237646, -0.169014, -1.355669, 0.384145, -1.570793, -0.237655}

wp3={-0.000009, 0.087939, -1.110852, 0.372015, -1.570793, -0.000007}

```

1 wp1={0.208890, -0.044775, -1.246891, 0.368688, -1.570800, 0.208869}
2 wp2={-0.237646, -0.169014, -1.355669, 0.384145, -1.570793, -0.237655}
3 wp3={-0.000009, 0.087939, -1.110852, 0.372015, -1.570793, -0.000007}
4 --Move to ready point
5 init_global_move_profile()
6 set_joint_maxvelc({1,1,1,1,1,1})
7 set_joint_maxacc({1,1,1,1,1,1})
8 move_joint(wp1, true)
9 --Move to the first track point
10 init_global_move_profile()
11 set_end_maxvelc(1)
12 set_end_maxacc(1)
13 --Move cir
14 init_global_move_profile()
15 set_end_maxvelc(1)
16 set_end_maxacc(1)
17 add_waypoint(wp1)
18 add_waypoint(wp2)
19 add_waypoint(wp3)
20 set_circular_loop_times(2)
21 move_track(MoveTrackType.ARC_CIR, true)

```

9.7 User IO Read and Set

The state of U_DO_00 is read by a script and printed. Control U_DO_00 to turn on and off at 1Hz.

```

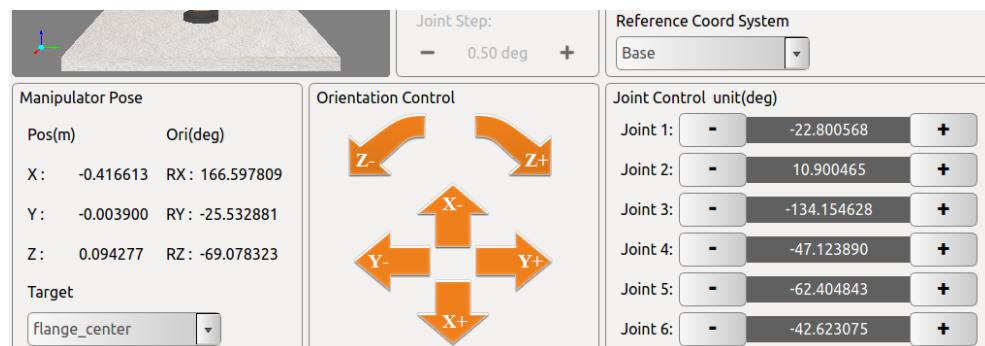
2 while(true) do
3     print(get_robot_io_status(RobotIOType.RobotBoardUserDO, "U_DO_00"))
4     set_robot_io_status(RobotIOType.RobotBoardUserDO, "U_DO_00", 1)
5     sleep(0.5)
6     print(get_robot_io_status(RobotIOType.RobotBoardUserDO, "U_DO_00"))
7     set_robot_io_status(RobotIOType.RobotBoardUserDO, "U_DO_00", 0)
8     sleep(0.5)
9 end

```

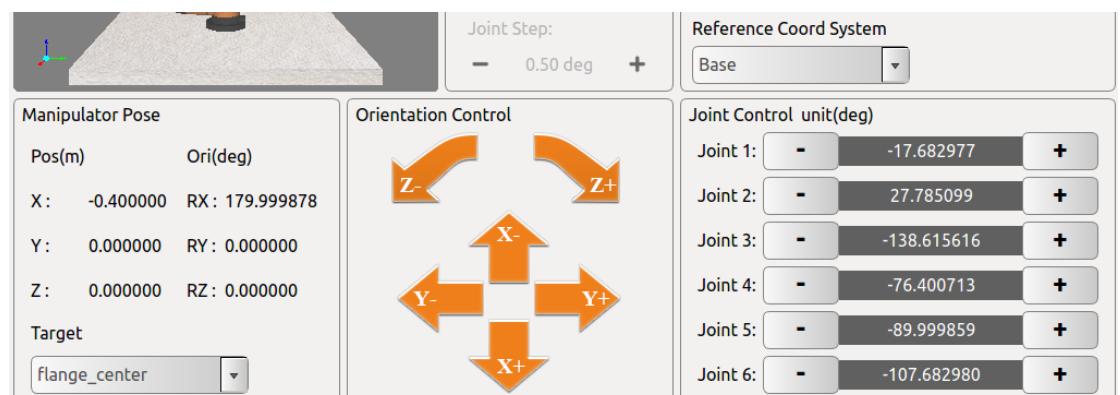
9.8 Robot Arm Moves to the Target Position

Robot arm current position

`wp1={-22.800568,10.900465,-134.154628,-47.123890,-62.404843,-42.623075}`



Move the arm to the target position $XYZ=\{-0.4,0,0\}$, $RPY=\{180,0,0\}$. as follows



Reference procedure

```

1 wp1={-22.800568,10.900465,-134.154628,-47.123890,-62.404843,-42.623075}
2
3 function deg_to_rad(table1)
4   table_ret={}
5   for i=1,#table1,1 do
6     table_ret[i]=d2r(table1[i])
7   end
8   return table_ret
9 end
10
11 wp1_rad=deg_to_rad(wp1)
12
13 init_global_move_profile()
14 set_joint_maxacc({1,1,1,1,1,1})
15 set_joint_maxvelc({1,1,1,1,1,1})
16 move_joint(wp1_rad,true)
17
18 pos_target={-0.4,0,0}
19 ori_target=rpy2quaternion({d2r(180),d2r(0),d2r(0)})
20
21 joint=get_target_pose(pos_target,ori_target,false,{0,0,0},{1,0,0,0})
22

23 init_global_move_profile()
24 set_joint_maxacc({1,1,1,1,1,1})
25 set_joint_maxvelc({1,1,1,1,1,1})
26 move_joint(joint,true)

```

9.9 TCP Server Communication 1

The robot acts as a TCP server and waits for an external client connection. When a client connection is successful, the string "connect succ" is sent to the client.

```

1 ip_client="192.168.2.1"
2 port=8890
3 tcp.server.listen(port)
4 while (tcp.server.is_connected(ip_client) ~= true) do
5   sleep(1)
6 end
7 tcp.server.send_str_data(ip_client, "connect succ")

```

9.10 TCP Server Communication 2

As a TCP Server, the robot receives the data (number string) sent by the client and assigns it to the global variable V_D_recv. When the string "quit" is received, the program is exited.

```

1 ip_client="192.168.2.1"
2
3 port=8890
4 tcp.server.listen(port)
5
6 while (tcp.server.is_connected(ip_client) ~= true) do
7   sleep(1)
8 end
9
10 recv=""
11 while(recv~="quit")do
12   recv=tcp.server.recv_str_data(ip_client)
13   if(recv~="")then
14     set_global_variable("V_D_recv",tonumber(recv))
15   end
16   sleep(0.01)
17 end

```

9.11 TCP Client Communication 1

As the TCP Client, the robot sends the coordinates xyz under the current base system to the server. as follows:

```
x=-0.40031902592911 y=-0.12149882855158 z=0.54759844694678
```

Reference procedure:

```
1 ip_server="192.168.80.191"
2 port_server=10000
3
4 --connect to TCP server
5 tcp.client.connect(ip_server,port_server)
6 sleep(1)
7
8 wp=get_current_waypoint()
9 str="x=".tostring(wp.pos.x).." "
10 .."y=".tostring(wp.pos.y).." "
11 .."z=".tostring(wp.pos.z).." "
12
13 tcp.client.send_str_data(ip_server, port_server, str)
```

9.12 TCP Client Communication 2

As a TCP Client, the robot receives the data sent by the server. The data format is { x_offset, y_offset, t_offset } (such as {100,200,300}), x_offset is the x offset (in mm), and y_offset is the y offset (in mm). , t_offset is the RZ offset (in deg).

The robot reference point wp1={-16.418907, 11.715555, -133.748860, -55.472799, -89.999982, -14.340675}. The robot compensates for the offset and moves to the target position. The robot exits the program after receiving "quit".

Reference procedure:

```

1 --String split function
2 function string.split(str, delimiter)
3   if str==nil or str==" " or delimiter==nil then
4     return nil
5   end
6   local result = {}
7   for match in (str..delimiter):gmatch("(.-)"..delimiter) do
8     table.insert(result, match)
9   end
10  return result
11 end
12 --Angle turning
13 function deg_to_rad(table1)
14   table_ret={}
15   for i=1,#table1,1 do
16     table_ret[i]=d2r(table1[i])
17   end
18   return table_ret
19 end
20 --server ip and port
21 ip_server="192.168.80.191"
22 port_server=40000

23
24 --connect tcp server
25 tcp.client.connect(ip_server,port_server)
26 sleep(1)
27
28 --Move to ready point
29 wp1 = {-16.418907,11.715555,-133.748860,-55.472799,-89.999982,-14.340675}
30 wp1_rad=deg_to_rad(wp1)
31 init_global_move_profile()
32 set_joint_maxvelc({1,1,1,1,1,1})
33 set_joint_maxacc({1,1,1,1,1,1})
34 move_joint(wp1_rad, true)
35
36 wp=get_current_waypoint()
37 pos_current={wp.pos.x,wp.pos.y,wp.pos.z}
38 ori_current={wp.ori.w,wp.ori.x,wp.ori.y,wp.ori.z}
39 rpy_current=quaternion2rpy(ori_current)
40
41 print("OK")
42 --Received quit exit program
43 recv=""
44 while(recv~="quit")do
45   if(recv~="")then

46
47   --delete []
48   recv=string.sub(recv,2,-2)
49
50   --Use", "split string
51   table1=string.split(recv,",")
52
53   -- Get the offset and convert it to a number for easy calculation
54   x_offset=tonumber(table1[1])/1000
55   y_offset=tonumber(table1[2])/1000
56   t_offset=d2r(tonumber(table1[3]))
57
58   --XY plus position offset
59   pos_target={}
60   pos_target[1]=pos_current[1]+x_offset
61   pos_target[2]=pos_current[2]+y_offset
62   pos_target[3]=pos_current[3]
63
64   --RZ plus angle offset
65   rpy_target=(0,0,0)
66   rpy_target[1]=rpy_current[1]
67   rpy_target[2]=rpy_current[2]
68   rpy_target[3]=rpy_current[3]+t_offset
69   ori_target=rpy2quaternion(rpy_target)

```

```
70
71    -- Find the inverse of the target position
72    joint=get_target_pose(pos_target,ori_target,false,{0,0,0},{1,0,0,0})
73
74    -- joint movement to the target position
75    move_joint(joint,true)
76 end
77    -- Receive data from the server
78    --recv=clientRecvData(ip_server,port_server)
79    recv=tcp.client.recv_str_data(ip_server,port_server)
80    print(recv)
81    sleep(0.01)
82 end
83
```



AUBO (Beijing)Robotics Technology Co.,Ltd.

Add: The 3rd Floor, Sunshine Buliding,China
102300 (Headquarters)

Tel : +86 010-88595859 / 60864660

Email: info@aubo-robotics.cn

Web: www.aubo-robotics.cn

AUBO (Jiangsu)Robotics Co.,Ltd.

Add: The 3rd Floor, B Blotk Of Zhongke
Business Center, Changzhou Science and
Education Town, Changzhou, Jiangsu, China

Tel: +86 0519-86339960

