

Import Libraries

```
In [1]: import numpy as np
import pandas as pd
import datetime
from datetime import datetime
import math

import sys
import os

pd.options.mode.chained_assignment = None

pd.set_option("display.max_rows", None)
pd.set_option("display.max_columns", None)
pd.set_option('display.max_colwidth', None)

import seaborn as sns
import matplotlib.pyplot as plt
import matplotlib.dates as mdates
```

```
In [2]: np.random.seed(311)
```

Load Data

```
In [3]: current_file_path = os.path.dirname(os.path.realpath('__file__'))
current_folder_name = 'code'

project_base_path = current_file_path.removesuffix(current_folder_name)
temperature_filepath = project_base_path + '/data/input/temperature data.xls'
```

```
In [4]: temperature_df = pd.read_excel(
    temperature_filepath,
    header = 1
)

temperature_df.head()
```

Out [4]:

| | Date | Time | Date/time | Room A | GSW+FM | AFLN+MU | AFLN+FB | AFLH+FM | AFLH+MU |
|---|------------|----------|------------------------|-----------|--------|---------|---------|---------|---------|
| 0 | 2023-02-01 | 22:00:00 | 2023-02-01 22:00:00 | 20.5 | 15.2 | 13.3 | 13.7 | 15.3 | 15.6 |
| 1 | 2023-02-01 | 23:00:00 | 2023-02-01 23:00:00 | 20.8 | 15.2 | 13.4 | 13.8 | 15.4 | 15.7 |
| 2 | 2023-02-02 | 00:00:00 | 2023-02-02 00:00:00 | 21.0 | 15.2 | 13.5 | 14.0 | 15.5 | 15.8 |
| 3 | 2023-02-02 | 01:00:00 | 2023-02-02 01:00:00 | 21.1 | 15.3 | 13.5 | 14.1 | 15.6 | 15.8 |
| 4 | 2023-02-02 | 02:00:00 | 2023-02-02 02:00:00 | 21.3 | 15.3 | 13.7 | 14.2 | 15.7 | 15.9 |

In [5]: temperature_df.shape

Out[5]: (2154, 36)

In [6]: print('Columns:\n')
print(*temperature_df.columns, sep = ' ')

Columns:

Date Time Date/time Room A GSW+FM AFLN+MU AFLN+FB AFLH+FM AFLH+MU AFLH GSW+
FB AFLN+FM GSW+MU AFLH+FB Room B GSW+MU.1 AFLH.1 AFLH+FB.1 GSW+FM.1 AFLH+M
U.1 AFLN+FM.1 GSW+FB.1 AFLN+FB.1 AFLH+FM.1 AFLN+MU.1 Room C AFLH+FM.2 GSW+F
B.2 GSW+MU.2 AFLN+FM.2 GSW+FM.2 AFLH.2 AFLN+MU.2 AFLN+FB.2 AFLH+FB.2 AFLH+M
U.2

Transform Dataframe for organizing blocks(bottles) better

Split dataset into subsets per each block(bottle)

In [7]: temperature_df_subset_A = temperature_df[
[
 'Date', 'Time', 'Date/time', 'Room A',
 'GSW+FM', 'AFLN+MU', 'AFLN+FB',
 'AFLH+FM', 'AFLH+MU', 'AFLH',
 'GSW+FB', 'AFLN+FM', 'GSW+MU', 'AFLH+FB'
]]

temperature_df_subset_B = temperature_df[
[
 'Date', 'Time', 'Date/time', 'Room B',
 'GSW+MU.1', 'AFLH.1', 'AFLH+FB.1',
 'GSW+FM.1', 'AFLH+MU.1', 'AFLN+FM.1',
 'GSW+FB.1', 'AFLN+FB.1', 'AFLH+FM.1', 'AFLN+MU.1'
]]

```
temperature_df_subset_C = temperature_df[
    [
        'Date', 'Time', 'Date/time', 'Room C',
        'AFLH+FM.2', 'GSW+FB.2', 'GSW+MU.2',
        'AFLN+FM.2', 'GSW+FM.2', 'AFLH.2',
        'AFLN+MU.2', 'AFLN+FB.2', 'AFLH+FB.2', 'AFLH+MU.2'
    ]
]
```

In [8]: temperature_df_subset_A.head()

Out[8]:

| | Date | Time | Date/time | Room A | GSW+FM | AFLN+MU | AFLN+FB | AFLH+FM | AFLH+MU |
|---|------------|----------|------------------------|-----------|--------|---------|---------|---------|---------|
| 0 | 2023-02-01 | 22:00:00 | 2023-02-01 22:00:00 | 20.5 | 15.2 | 13.3 | 13.7 | 15.3 | 15.6 |
| 1 | 2023-02-01 | 23:00:00 | 2023-02-01 23:00:00 | 20.8 | 15.2 | 13.4 | 13.8 | 15.4 | 15.7 |
| 2 | 2023-02-02 | 00:00:00 | 2023-02-02 00:00:00 | 21.0 | 15.2 | 13.5 | 14.0 | 15.5 | 15.8 |
| 3 | 2023-02-02 | 01:00:00 | 2023-02-02 01:00:00 | 21.1 | 15.3 | 13.5 | 14.1 | 15.6 | 15.8 |
| 4 | 2023-02-02 | 02:00:00 | 2023-02-02 02:00:00 | 21.3 | 15.3 | 13.7 | 14.2 | 15.7 | 15.9 |

Transform columns into a common style:

Add a column indicating a block

In [9]:

```
temperature_df_subset_A['Block'] = 'A'
temperature_df_subset_B['Block'] = 'B'
temperature_df_subset_C['Block'] = 'C'
```

Remove block indicator

In [10]:

```
temperature_df_subset_A = temperature_df_subset_A.rename(columns = {'Room A'})
temperature_df_subset_B = temperature_df_subset_B.rename(columns = {'Room B'})
temperature_df_subset_C = temperature_df_subset_C.rename(columns = {'Room C'})
```

Remove digits from column names for treatments

In [11]:

```
def remove_digits_from_column_names(df):
    df.columns = df.columns.str.replace('[\.\d]', '', regex = True)

remove_digits_from_column_names(temperature_df_subset_B)
remove_digits_from_column_names(temperature_df_subset_C)
```

Combine datasets with each block into one

In [12]:

```
temperature_df_transformed = pd.concat([
    temperature_df_subset_A,
```

```
temperature_df_subset_B,  
temperature_df_subset_C  
],  
ignore_index = True  
)
```

In [13]: temperature_df_transformed.head(10)

Out[13]:

| | Date | Time | Date/time | Room | GSW+FM | AFLN+MU | AFLN+FB | AFLH+FM | AFLH+MU |
|---|------------|----------|---------------------|------|--------|---------|---------|---------|---------|
| 0 | 2023-02-01 | 22:00:00 | 2023-02-01 22:00:00 | 20.5 | 15.2 | 13.3 | 13.7 | 15.3 | 15.6 |
| 1 | 2023-02-01 | 23:00:00 | 2023-02-01 23:00:00 | 20.8 | 15.2 | 13.4 | 13.8 | 15.4 | 15.7 |
| 2 | 2023-02-02 | 00:00:00 | 2023-02-02 00:00:00 | 21.0 | 15.2 | 13.5 | 14.0 | 15.5 | 15.8 |
| 3 | 2023-02-02 | 01:00:00 | 2023-02-02 01:00:00 | 21.1 | 15.3 | 13.5 | 14.1 | 15.6 | 15.8 |
| 4 | 2023-02-02 | 02:00:00 | 2023-02-02 02:00:00 | 21.3 | 15.3 | 13.7 | 14.2 | 15.7 | 15.9 |
| 5 | 2023-02-02 | 03:00:00 | 2023-02-02 03:00:00 | 21.4 | 15.4 | 13.7 | 14.3 | 15.8 | 16.0 |
| 6 | 2023-02-02 | 04:00:00 | 2023-02-02 04:00:00 | 21.5 | 15.4 | 13.8 | 14.5 | 15.9 | 16.1 |
| 7 | 2023-02-02 | 05:00:00 | 2023-02-02 05:00:00 | 21.6 | 15.5 | 14.0 | 14.6 | 16.0 | 16.2 |
| 8 | 2023-02-02 | 06:00:00 | 2023-02-02 06:00:00 | 21.7 | 15.5 | 14.1 | 14.7 | 16.1 | 16.2 |
| 9 | 2023-02-02 | 07:00:00 | 2023-02-02 07:00:00 | 21.9 | 15.6 | 14.2 | 14.9 | 16.2 | 16.3 |

Data Cleaning

Convert Date to a pandas datetime object

```
In [14]: temperature_df_transformed['Date'] = pd.to_datetime(  
         temperature_df_transformed['Date']  
         )  
  
         temperature_df_transformed['Date/time'] = pd.to_datetime(  
         temperature_df_transformed['Date/time']  
         )
```

Some records have unrealistic values for Date/time

```
In [15]: temperature_df_transformed['Date/time'].min()
```

```
Out[15]: Timestamp('1970-01-01 00:00:00.000000045')
```

```
In [16]: temperature_df_transformed[
    temperature_df_transformed['Date/time'] == temperature_df_transformed['Date/time'].head()
```

```
Out[16]:
```

| | Date | Time | Date/time | Room | GSW+FM | AFLN+MU | AFLN+FB | AFLH+FM | AFLH+MU | AFLH+FB |
|------|------|------|-------------------------------|------|--------|---------|---------|---------|---------|---------|
| 2150 | NaT | NaN | 1970-01-01 00:00:00.000000045 | 0.0 | 68.0 | 209.0 | 410.0 | 435.0 | 435.0 | 435.0 |
| 4304 | NaT | NaN | 1970-01-01 00:00:00.000000045 | 0.0 | 0.0 | 317.0 | 529.0 | 497.0 | 497.0 | 497.0 |
| 6458 | NaT | NaN | 1970-01-01 00:00:00.000000045 | 0.0 | 0.0 | 210.0 | 617.0 | 465.0 | 465.0 | 465.0 |

Remove the records with unrealistic or missing values for Date and time

```
In [17]: n_records_before_cleaning_dates = temperature_df_transformed.shape[0]
```

```
In [18]: temperature_df_transformed.drop(
    temperature_df_transformed[
        temperature_df_transformed['Date/time'] <= np.datetime64('2000-01-01')
    ].index,
    inplace = True
)
```

```
In [19]: temperature_df_transformed['Date/time'].min()
```

```
Out[19]: Timestamp('2023-02-01 22:00:00')
```

```
In [20]: n_records_after_cleaning_dates = temperature_df_transformed.shape[0]
```

```
In [21]: difference = n_records_before_cleaning_dates - n_records_after_cleaning_dates
print(
    f'{difference} rows have been removed'
)
```

12 rows have been removed

```
In [22]: print('Columns:\n')
print(*temperature_df_transformed.columns.tolist(), sep = ' ')
```

Columns:

Date Time Date/time Room GSW+FM AFLN+MU AFLN+FB AFLH+FM AFLH+MU AFLH GSW+FB
AFLN+FM GSW+MU AFLH+FB Block

Column 'Time' is redundant, we can drop it

```
In [23]: temperature_df_transformed.drop('Time', axis = 1, inplace = True)
```

We don't need the treatments below anymore due to change of requirements. Therefore we can drop them

```
In [24]: not_needed_treatments = ['AFLH+FM', 'AFLH+FB', 'AFLH+MU', 'AFLH']
```

```
In [25]: temperature_df_transformed.drop(
        columns = not_needed_treatments,
        inplace = True
    )
```

Visualize Temperature

Select treatments to visualize

```
In [26]: temperature_columns = [
        'GSW+FM', 'GSW+FB', 'GSW+MU',
        'AFLN+FM', 'AFLN+FB', 'AFLN+MU'
    ]
```

Add colors indicating each block(bottle)

```
In [27]: blocks = {'A': 'tab:blue', 'B': 'tab:olive', 'C': 'tab:orange'}
```

Add markers for legend for blocks

```
In [28]: markers = [
        plt.Line2D(
            [0,0], [0,0], color = color, marker = 'o', linestyle = ''
        ) for color in blocks.values()
    ]
```

```
In [29]: def plot_temperature(df, date_column, column, ax, plot_room_temperature):
        is_room_temperature_plotted = False

        if plot_room_temperature:
            columns = [column, date_column, 'Room']
        else:
            columns = [column, date_column]

        for block_name, color in blocks.items():
            data = df.loc[
                df['Block'] == block_name, columns
            ]

            ax.plot(date_column, column, data = data, color = color)

            if plot_room_temperature and not is_room_temperature_plotted:
                ax.plot(date_column, 'Room', data = data, color = 'tab:gray')

            ax.xaxis.set_minor_locator(mdates.MonthLocator())
            ax.xaxis.set_major_formatter(mdates.DateFormatter('%d, %b, %Y'))

            ax.set_title(column, loc = 'center', fontsize = 'medium')
            ax.set_ylabel('')
            ax.grid(True)
```

```

for label in ax.get_xticklabels():
    label.set_ha('right')
    label.set_rotation(30.)
    label.set_color('tab:gray')
    label.set_size(8)

ax.legend(markers, blocks.keys(), numpoints = 1)

```

```

In [30]: def plot_temperature_for_multiple_columns(
df,
date_column,
title = 'Temperature per treatment',
plot_room_temperature = True,
columns = temperature_columns
):
    n = math.ceil(len(temperature_columns) / 2)

    fig = plt.figure(figsize = (11, 4 * n))
    fig.subplots_adjust(hspace = 0.6, wspace = 0.5)

    fig.suptitle(
        title,
        color = 'royalblue',
        fontsize = 16,
        y = 0.93
    )

    for i, col in enumerate(temperature_columns):

        ax = fig.add_subplot(n, 2, i + 1)
        plot_temperature(df, date_column, col, ax, plot_room_temperature)

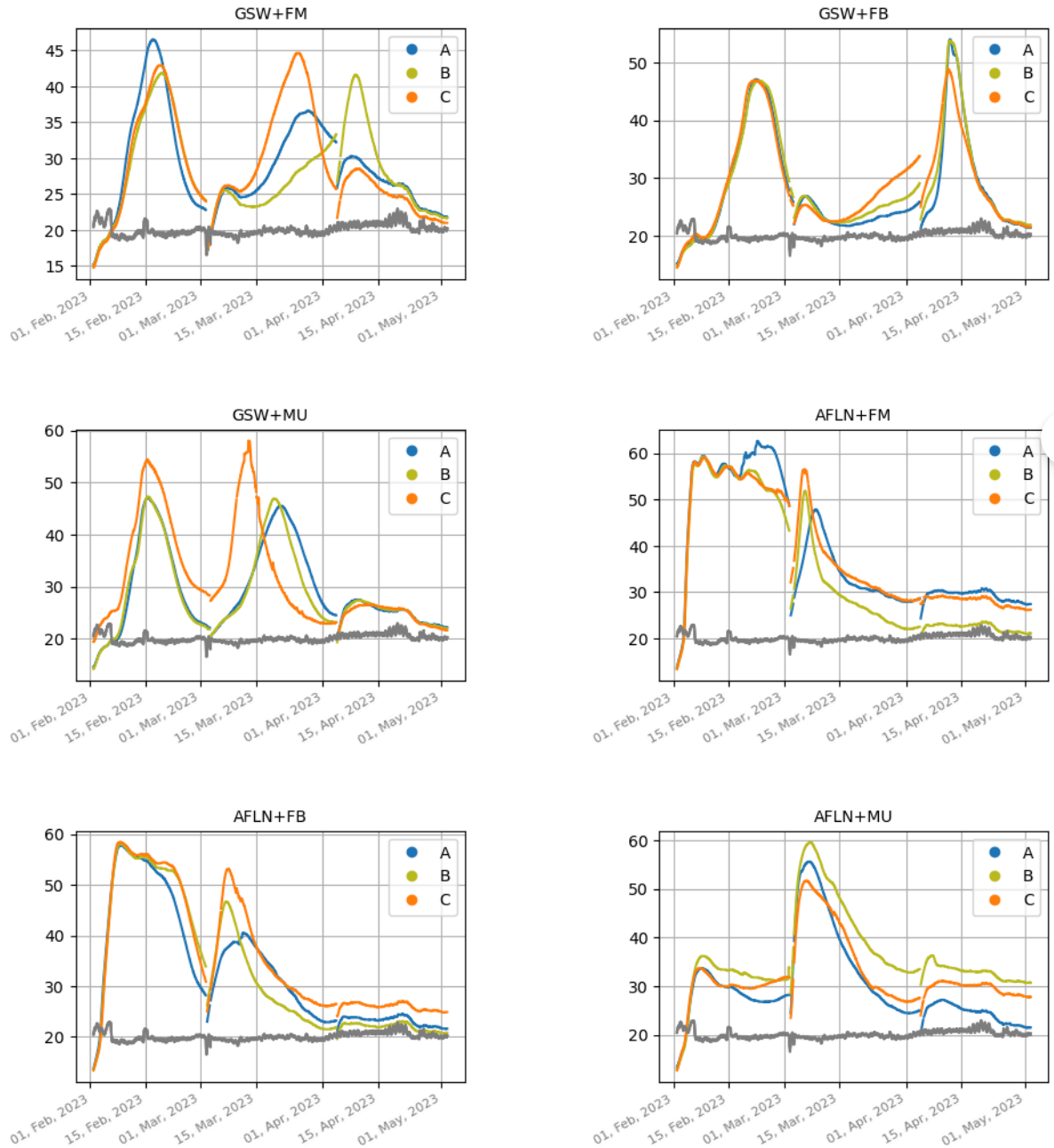
```

```

In [31]: plot_temperature_for_multiple_columns(temperature_df_transformed, 'Date/time

```

Temperature per treatment



Parameters for Accumulated Temperature

We transform dataset according to the method described in this research paper:

[Thermal Load and Application](#)

Set parameters

```
In [32]: ROOM_TEMPERATURE = 20
         THERMOPHILIC_TEMPERATURE = 45
         TEMPERATURE_TO_STERILIZE = 55
```

```
In [33]: temperature_columns
```

```
Out[33]: ['GSW+FM', 'GSW+FB', 'GSW+MU', 'AFLN+FM', 'AFLN+FB', 'AFLN+MU']
```


Methods for accumulating temperature

1. Calculate the difference between treatment temperature and base (reference) temperature
2. If the treatment temperature is lower than the base (reference) temperature use 0

```
In [34]: def get_temperature_relative_to_base_temperature(data, column, base_temperature):
    return np.where(
        ((data[column] - base_temperature) <= 0),
        0,
        data[column] - base_temperature
    )
```

Calculate mean of the temperature data per day

```
In [35]: def calculate_mean(data, columns = temperature_columns):
    data = data.groupby(['Block', 'Date'], as_index = False)[columns].mean()
    return data
```

Calculate accumulated(integral) treatment temperature when it has values above the base temperature

```
In [36]: def get_accumulated_temperature(data, column, base_temperature):
    data['temp_column'] = data[column].cumsum()
    data[column] = data['temp_column']
    data.drop('temp_column', axis = 1, inplace = True)
    return data
```

Calculate accumulated temperature per each block(bottle) and combine subsets together into one dataset

```
In [37]: def get_accumulated_temperature_for_all_blocks(
    data,
    base_temperature,
    columns = temperature_columns
):
    dfs = []
    block_values = data.Block.unique().tolist()
    for block in block_values:
        data_subset_per_block = data[
            data.Block == block
        ]
        for temp_column in columns:
            data_subset_per_block = get_accumulated_temperature(
                data_subset_per_block, temp_column, base_temperature
            )
        dfs.append(data_subset_per_block)
```

```
return pd.concat(dfs, ignore_index = True)
```

```
In [38]: def get_dataset_with_accumulated_temperature(
    data,
    base_temperature,
    columns = temperature_columns,
    need_calculate_mean = True
):
    for col in columns:
        data[col] = get_temperature_relative_to_base_temperature(
            data,
            col,
            base_temperature
        )

    if need_calculate_mean:
        data = calculate_mean(data, columns)
    else:

        selected_columns = ['Block', 'Date', 'Date/time']
        selected_columns.extend(columns)

        data = data[selected_columns]

    data = get_accumulated_temperature_for_all_blocks(data, base_temperature)
    return data
```

Accumulated Temperature Based on Room

```
In [39]: base_temperature = ROOM_TEMPERATURE
```

```
In [40]: title_with_mean = 'accumulated temperature, with mean'
    title_no_mean = 'accumulated temperature, no mean'
```

With mean

```
In [41]: room_cumulative_temperature_df_with_mean = temperature_df_transformed.copy()
```

```
In [42]: room_cumulative_temperature_df_with_mean = get_dataset_with_accumulated_temperature(
    room_cumulative_temperature_df_with_mean,
    base_temperature,
    columns = temperature_columns,
    need_calculate_mean = True
)
```

Without mean

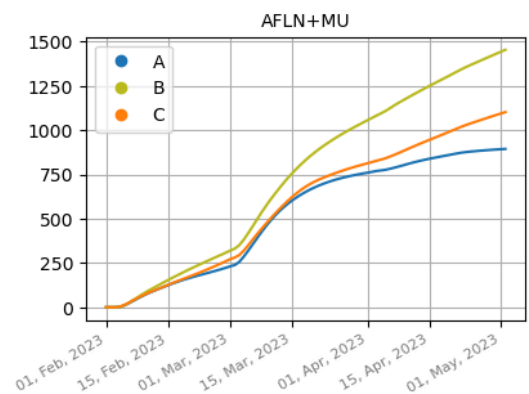
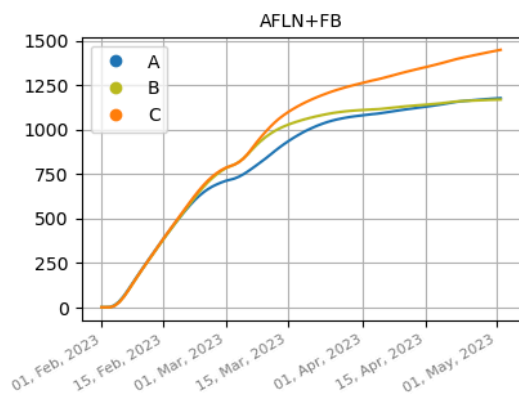
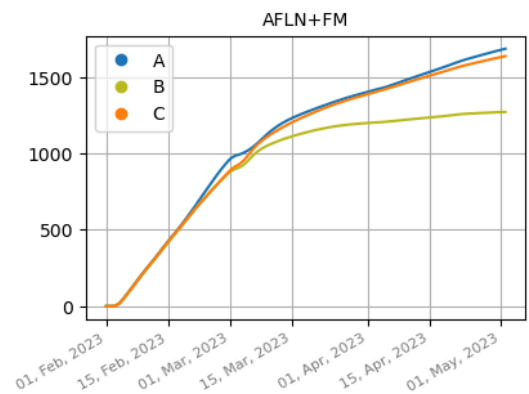
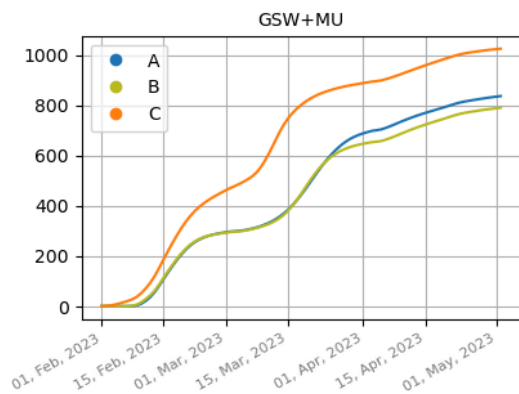
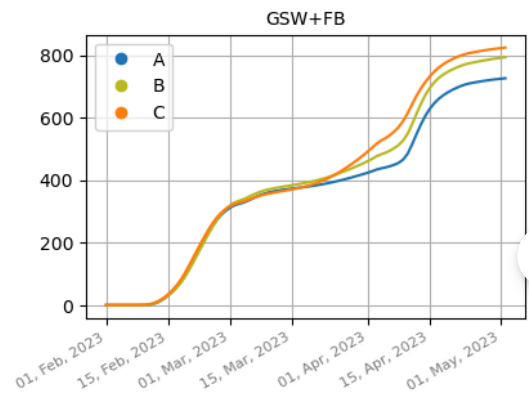
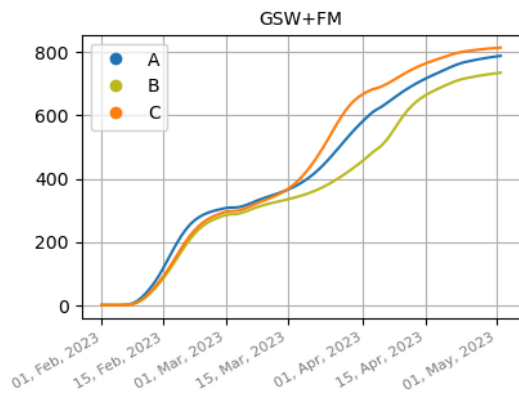
```
In [43]: room_cumulative_temperature_df_no_mean = temperature_df_transformed.copy()
```

```
In [44]: room_cumulative_temperature_df_no_mean = get_dataset_with_accumulated_temperature(
    room_cumulative_temperature_df_no_mean,
    base_temperature,
    columns = temperature_columns,
    need_calculate_mean = False
)
```

Visualize the accumulated temperature per treatment

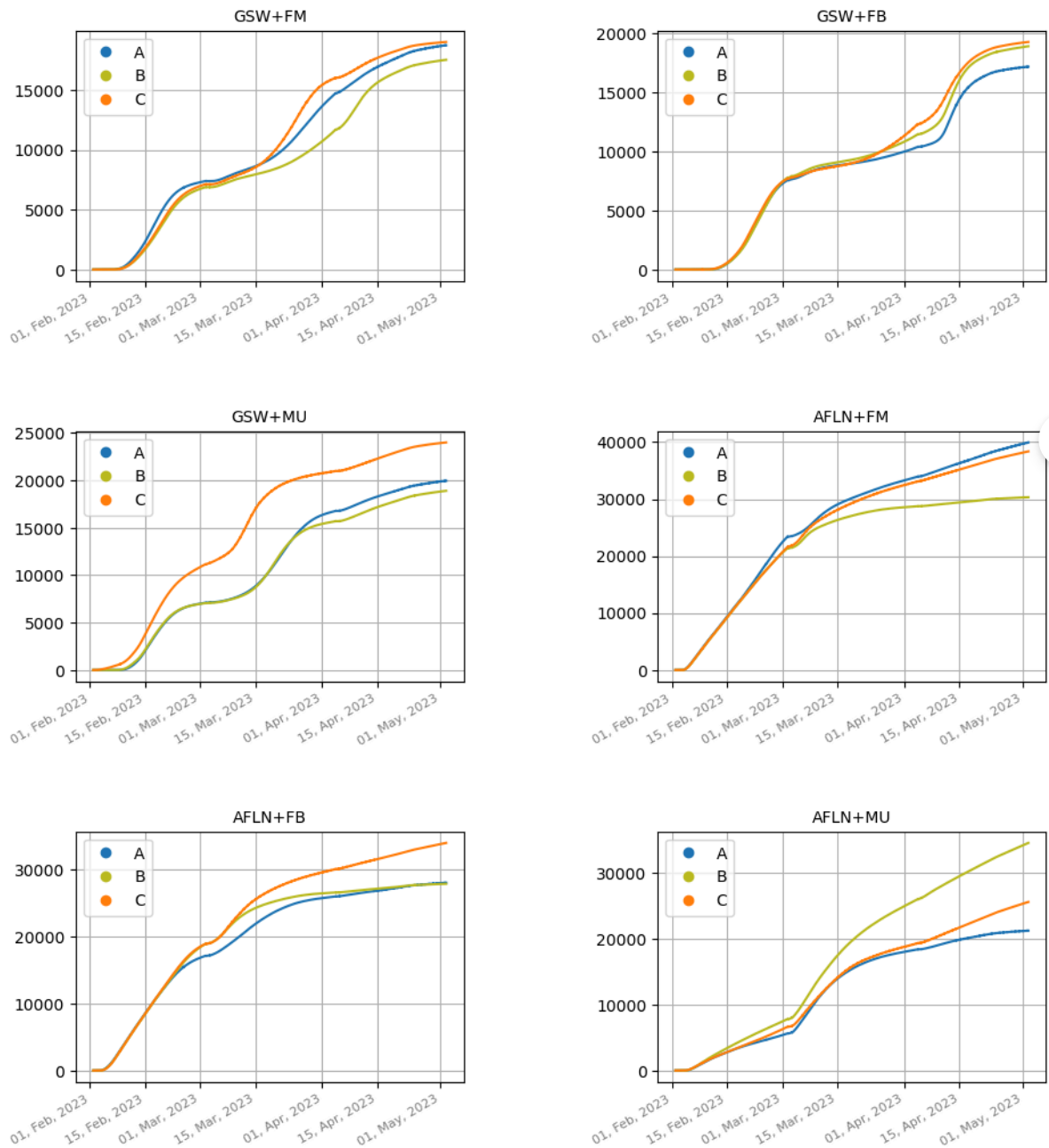
```
In [45]: plot_temperature_for_multiple_columns(
    room_cumulative_temperature_df_with_mean,
    'Date',
    title = 'Room based ' + title_with_mean,
    plot_room_temperature = False
)
```

Room based accumulated temperature, with mean



```
In [46]: plot_temperature_for_multiple_columns(
    room_cumulative_temperature_df_no_mean,
    'Date/time',
    title = 'Room based ' + title_no_mean,
    plot_room_temperature = False
)
```

Room based accumulated temperature, no mean



Accumulated Temperature Based on Thermophilic

```
In [47]: base_temperature = THERMOPHILIC_TEMPERATURE
```

```
In [48]: thermophilic_cumulative_temperature_df_with_mean = temperature_df_transformed
```

```
In [49]: thermophilic_cumulative_temperature_df_with_mean = get_dataset_with_accumulated_temperature(
    thermophilic_cumulative_temperature_df_with_mean,
    base_temperature,
    columns = temperature_columns,
    need_calculate_mean = True
)
```

```
In [50]: thermophilic_cumulative_temperature_df_no_mean = temperature_df_transformed
```

```
In [51]: thermophilic_cumulative_temperature_df_no_mean = get_dataset_with_accumulated_temperature(
    thermophilic_cumulative_temperature_df_no_mean,
    base_temperature,

```

```
columns = temperature_columns,
need_calculate_mean = False
)
```

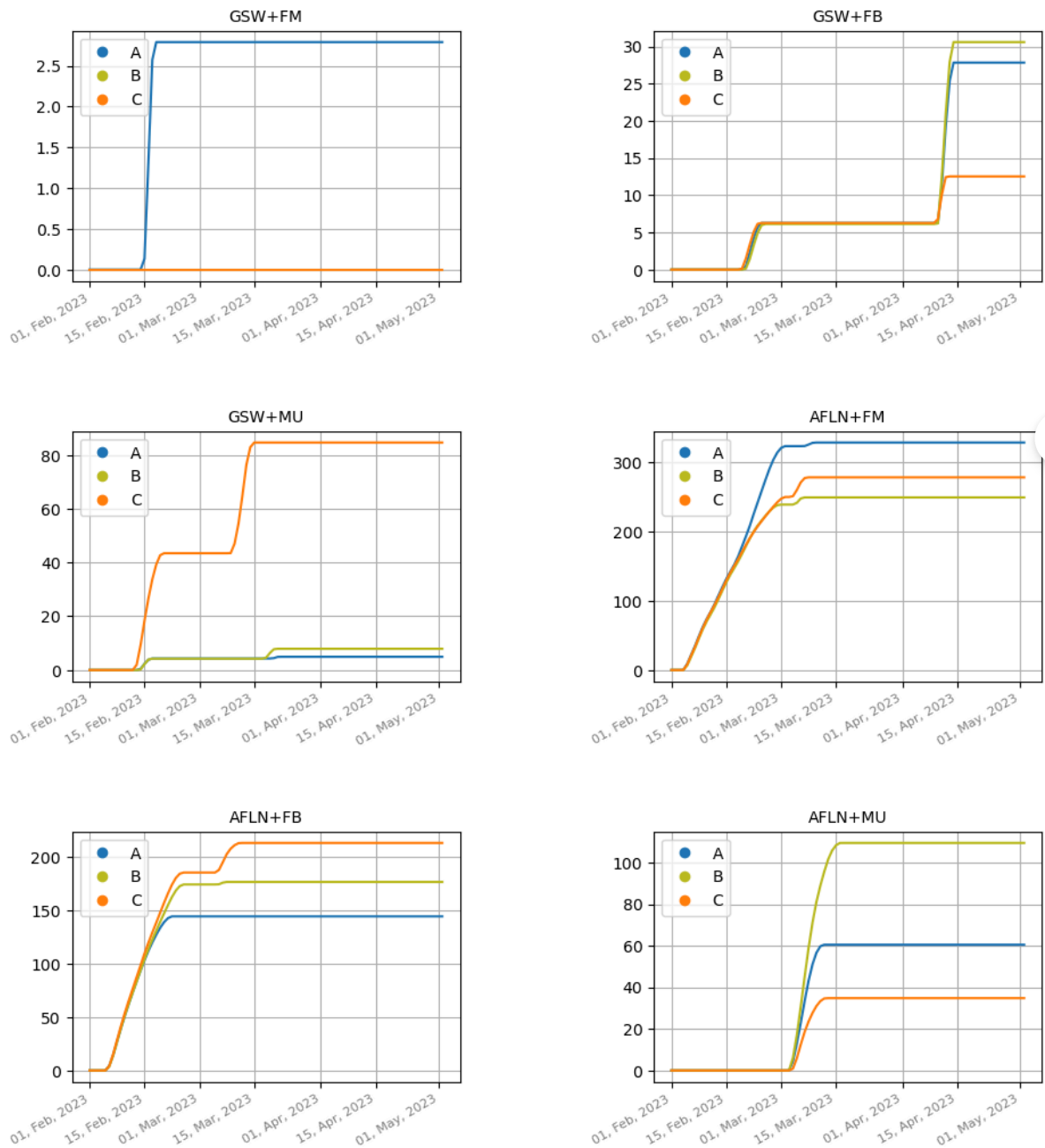
```
In [52]: thermophilic_cumulative_temperature_df_with_mean.head(10)
```

```
Out[52]:
```

| | Block | Date | GSW+FM | GSW+FB | GSW+MU | AFLN+FM | AFLN+FB | AFLN+MU |
|---|-------|------------|--------|--------|--------|-----------|-----------|---------|
| 0 | A | 2023-02-01 | 0.0 | 0.0 | 0.0 | 0.000000 | 0.000000 | 0.0 |
| 1 | A | 2023-02-02 | 0.0 | 0.0 | 0.0 | 0.000000 | 0.000000 | 0.0 |
| 2 | A | 2023-02-03 | 0.0 | 0.0 | 0.0 | 0.000000 | 0.000000 | 0.0 |
| 3 | A | 2023-02-04 | 0.0 | 0.0 | 0.0 | 0.137500 | 0.000000 | 0.0 |
| 4 | A | 2023-02-05 | 0.0 | 0.0 | 0.0 | 8.662500 | 0.004167 | 0.0 |
| 5 | A | 2023-02-06 | 0.0 | 0.0 | 0.0 | 21.725000 | 4.308333 | 0.0 |
| 6 | A | 2023-02-07 | 0.0 | 0.0 | 0.0 | 34.679167 | 14.345833 | 0.0 |
| 7 | A | 2023-02-08 | 0.0 | 0.0 | 0.0 | 48.916667 | 26.954167 | 0.0 |
| 8 | A | 2023-02-09 | 0.0 | 0.0 | 0.0 | 62.379167 | 39.491667 | 0.0 |
| 9 | A | 2023-02-10 | 0.0 | 0.0 | 0.0 | 73.883333 | 51.300000 | 0.0 |

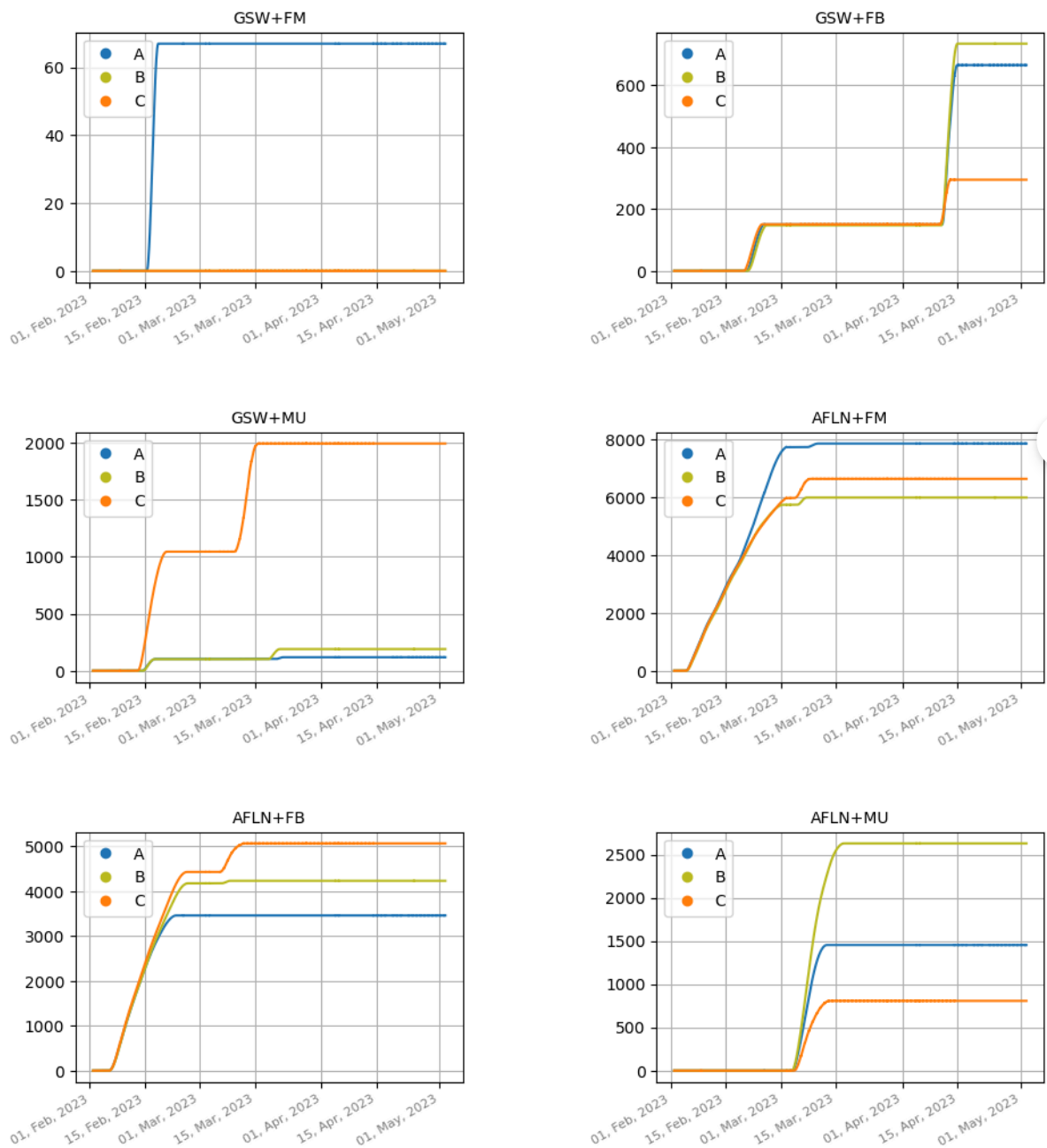
```
In [53]: plot_temperature_for_multiple_columns(
    thermophilic_cumulative_temperature_df_with_mean,
    'Date',
    title = 'Thermophilic based ' + title_with_mean,
    plot_room_temperature = False
)
```

Thermophilic based accumulated temperature, with mean



```
In [54]: plot_temperature_for_multiple_columns(
    thermophilic_cumulative_temperature_df_no_mean,
    'Date/time',
    title = 'Thermophilic based ' + title_no_mean,
    plot_room_temperature = False
)
```

Thermophilic based accumulated temperature, no mean



Accumulated Temperature Based on Sterilize

```
In [55]: base_temperature = TEMPERATURE_T0_STERILIZE
```

```
In [56]: sterilize_cumulative_temperature_df_with_mean = temperature_df_transformed.copy()

sterilize_cumulative_temperature_df_with_mean = get_dataset_with_accumulated_temperature(
    sterilize_cumulative_temperature_df_with_mean,
    base_temperature,
    columns = temperature_columns,
    need_calculate_mean = True
)
```

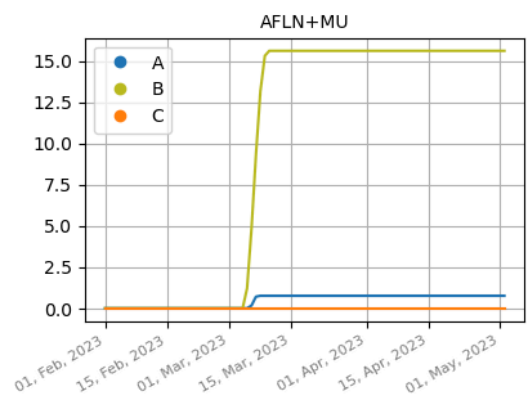
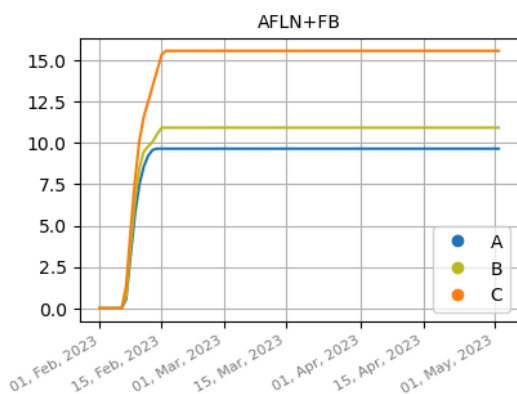
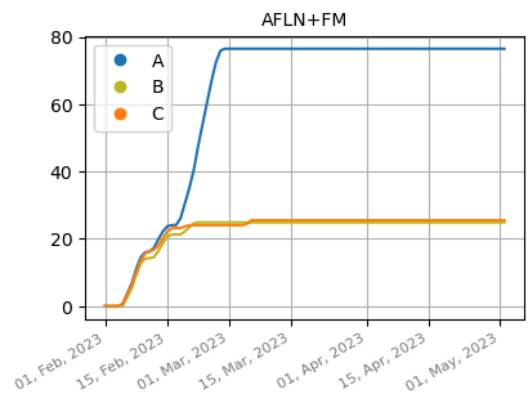
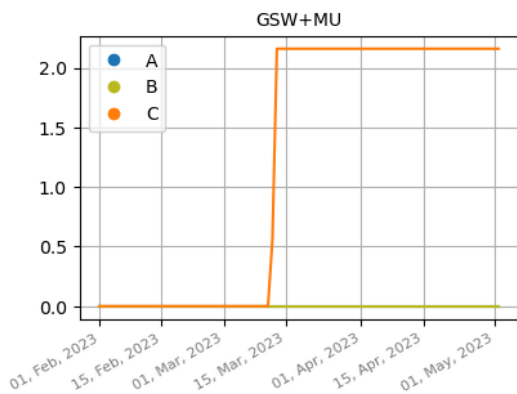
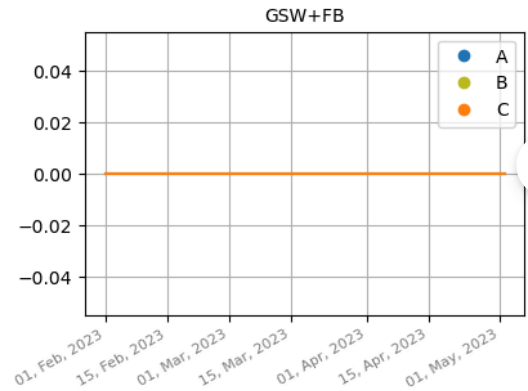
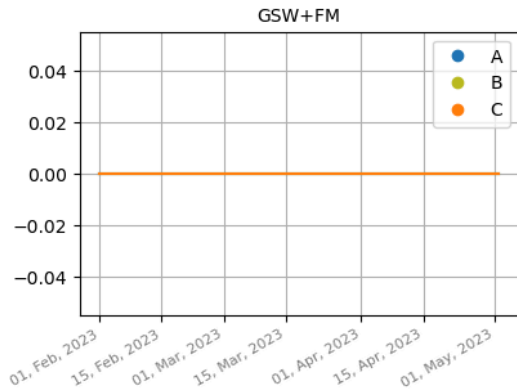
```
In [57]: sterilize_cumulative_temperature_df_no_mean = temperature_df_transformed.copy()

sterilize_cumulative_temperature_df_no_mean = get_dataset_with_accumulated_temperature(
    sterilize_cumulative_temperature_df_no_mean,
    base_temperature,
    columns = temperature_columns,
    need_calculate_mean = False
)
```

```
need_calculate_mean = False
)
```

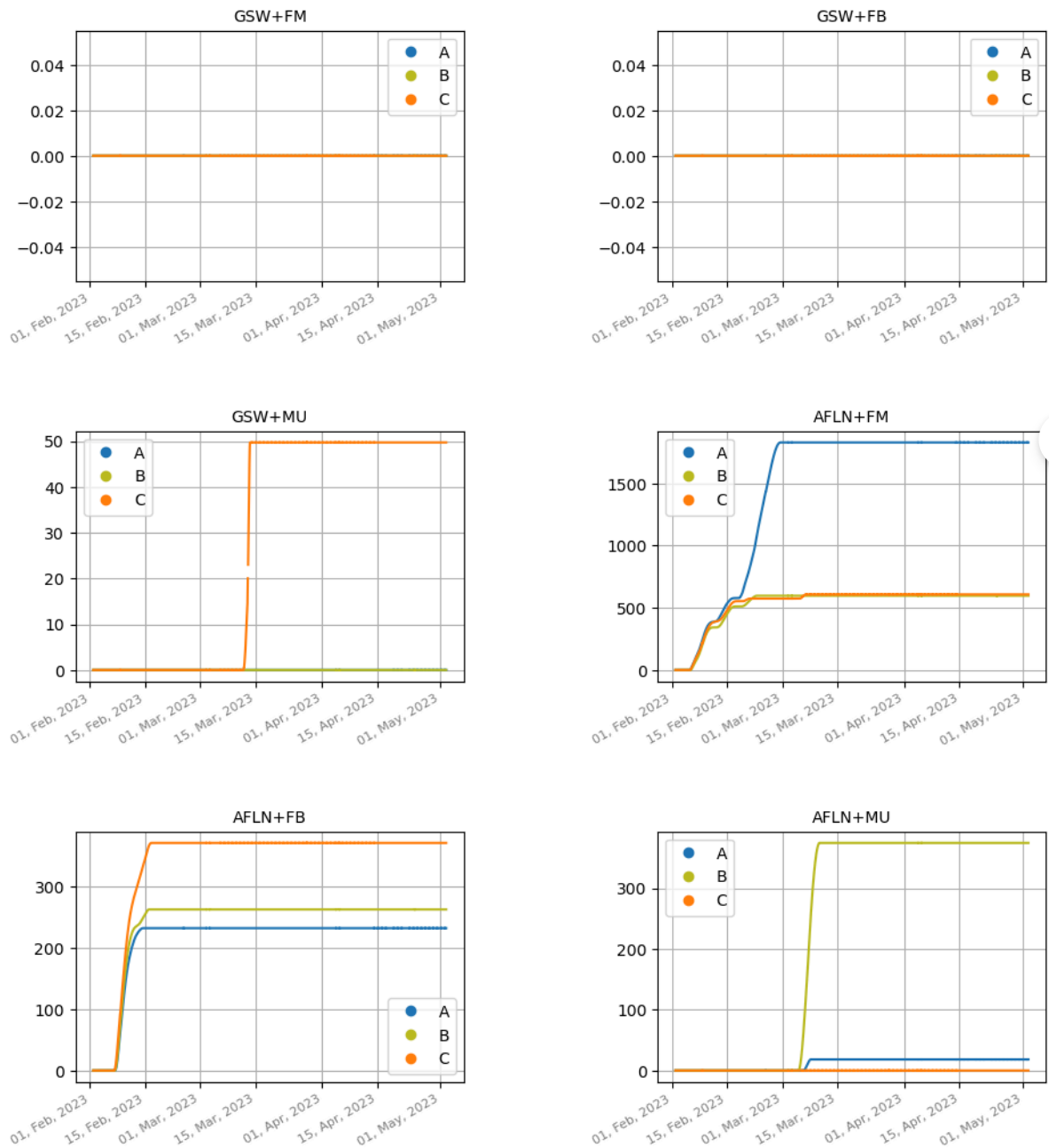
```
In [58]: plot_temperature_for_multiple_columns(
sterilize_cumulative_temperature_df_with_mean,
'Date',
title = 'Sterilize based ' + title_with_mean,
plot_room_temperature = False
)
```

Sterilize based accumulated temperature, with mean



```
In [59]: plot_temperature_for_multiple_columns(
sterilize_cumulative_temperature_df_no_mean,
'Date/time',
title = 'Sterilize based ' + title_no_mean,
plot_room_temperature = False
)
```


Sterilize based accumulated temperature, no mean



Save data

```
In [60]: cumulative_temperature_dataframes = {
    'room based cumulative temperature mean.xlsx': room_cumulative_temperature_mean,
    'thermophilic cumulative temperature mean.xlsx': thermophilic_cumulative_temperature_mean,
    'sterilize cumulative temperature mean.xlsx': sterilize_cumulative_temperature_mean,
    'room based cumulative temperature hourly.xlsx': room_cumulative_temperature_hourly,
    'thermophilic cumulative temperature hourly.xlsx': thermophilic_cumulative_temperature_hourly,
    'sterilize cumulative temperature hourly.xlsx': sterilize_cumulative_temperature_hourly
}
```

```
In [62]: output_data_filepath = project_base_path + '/data/output/'
    task_filepath = 'Accumulated Temperature Generation in relation to Base/'
```

```
In [63]: for local_file_path, dataframe in cumulative_temperature_dataframes.items():
    filepath = output_data_filepath + task_filepath + local_file_path
    dataframe.to_excel(filepath, index = False)
```

