Import Libraries

```
In [1]: import numpy as np
        import pandas as pd
         import datetime
         from datetime import datetime
        import math
        import sys
        import os
        pd.options.mode.chained_assignment = None
        pd.set_option("display.max_rows", None)
        pd.set_option("display.max_columns", None)
        pd.set_option('display.max_colwidth', None)
         import seaborn as sns
         import matplotlib.pyplot as plt
        import matplotlib.dates as mdates
        np.random.seed(311)
In [2]:
```

Load Data

Out [4

:[:		Date	Time	Date/time	Room A	GSW+FM	AFLN+MU	AFLN+FB	AFLH+FM	AFLH+MU
	0	2023- 02-01	22:00:00	2023-02- 01 22:00:00	20.5	15.2	13.3	13.7	15.3	15.6
	1	2023- 02-01	23:00:00	2023-02- 01 23:00:00	20.8	15.2	13.4	13.8	15.4	15.7
	2	2023- 02- 02	00:00:00	2023-02- 02 00:00:00	21.0	15.2	13.5	14.0	15.5	15.8
	3	2023- 02- 02	01:00:00	2023-02- 02 01:00:00	21.1	15.3	13.5	14.1	15.6	15.8
	4	2023- 02- 02	02:00:00	2023-02- 02 02:00:00	21.3	15.3	13.7	14.2	15.7	15.4 15.7 15.5 15.8 15.6 15.8

```
In [5]: temperature_df.shape
Out[5]: (2154, 36)

In [6]: print('Columns:\n')
    print(*temperature_df.columns, sep = ' ')
```

Columns:

Date Time Date/time Room A GSW+FM AFLN+MU AFLN+FB AFLH+FM AFLH+MU AFLH GSW+FB AFLN+FM GSW+MU AFLH+FB Room B GSW+MU.1 AFLH.1 AFLH+FB.1 GSW+FM.1 AFLH+M U.1 AFLN+FM.1 GSW+FB.1 AFLN+FB.1 AFLH+FM.1 AFLN+MU.1 Room C AFLH+FM.2 GSW+F B.2 GSW+MU.2 AFLN+FM.2 GSW+FM.2 AFLH.2 AFLN+MU.2 AFLN+FB.2 AFLH+FB.2 AFLH+M U.2

Transform Dataframe for organizing blocks (bottles) better

Split dataset into subsets per each block(bottle)

In [8]: temperature_df_subset_A.head()

Out[8]:		Date	Time	Date/time	Room A	GSW+FM	AFLN+MU	AFLN+FB	AFLH+FM	AFLH+MU
	0	2023- 02-01	22:00:00	2023-02- 01 22:00:00	20.5	15.2	13.3	13.7	15.3	15.6
	1	2023- 02-01	23:00:00	2023-02- 01 23:00:00	20.8	15.2	13.4	13.8	15.4	15.7
	2	2023- 02- 02	00:00:00	2023-02- 02 00:00:00	21.0	15.2	13.5	14.0	15.5	15.8
	3	2023- 02- 02	01:00:00	2023-02- 02 01:00:00	21.1	15.3	13.5	14.1	15.6	15.8
	4			2023-02- 02 02:00:00	21.3	15.3	13.7	14.2	15.7	15.9

Transform columns into a common style:

Add a column indicating a block

```
In [9]: temperature_df_subset_A['Block'] = 'A'
temperature_df_subset_B['Block'] = 'B'
temperature_df_subset_C['Block'] = 'C'
```

Remove block indicator

```
In [10]: temperature_df_subset_A = temperature_df_subset_A.rename(columns = {'Room A
   temperature_df_subset_B = temperature_df_subset_B.rename(columns = {'Room B
   temperature_df_subset_C = temperature_df_subset_C.rename(columns = {'Room C
```

Remove digits from column names for treatments

```
In [11]: def remove_digits_from_column_names(df):
    df.columns = df.columns.str.replace('[\.\d]', '', regex = True)

remove_digits_from_column_names(temperature_df_subset_B)
remove_digits_from_column_names(temperature_df_subset_C)
```

Combine datasets with each block into one

```
temperature_df_subset_B,
  temperature_df_subset_C
],
  ignore_index = True
)
```

In [13]: temperature_df_transformed.head(10)

111 [13].		.iiipci a c	arc_ar_c	1 ali 3 i o i ilic	u i iicau	(10)				
Out[13]:		Date	Time	Date/time	Room	GSW+FM	AFLN+MU	AFLN+FB	AFLH+FM	AFLH+MU
	0	2023- 02-01	22:00:00	2023-02- 01 22:00:00	20.5	15.2	13.3	13.7	15.3	15.6
	1	2023- 02-01	23:00:00	2023-02- 01 23:00:00	20.8	15.2	13.4	13.8	15.4	15.7
	2	2023- 02- 02	00:00:00	2023-02- 02 00:00:00	21.0	15.2	13.5	14.0	15.5	15.8
	3	2023- 02- 02	01:00:00	2023-02- 02 01:00:00	21.1	15.3	13.5	14.1	15.6	15.8
	4	2023- 02- 02	02:00:00	2023-02- 02 02:00:00	21.3	15.3	13.7	14.2	15.7	15.9
	5	2023- 02- 02	03:00:00	2023-02- 02 03:00:00	21.4	15.4	13.7	14.3	15.8	16.0
	6	2023- 02- 02	04:00:00	2023-02- 02 04:00:00	21.5	15.4	13.8	14.5	15.9	16.1
	7	2023- 02- 02	05:00:00	2023-02- 02 05:00:00	21.6	15.5	14.0	14.6	16.0	16.2
	8	2023- 02- 02	06:00:00	2023-02- 02 06:00:00	21.7	15.5	14.1	14.7	16.1	16.2
	9	2023- 02- 02	07:00:00	2023-02- 02 07:00:00	21.9	15.6	14.2	14.9	16.2	16.3

Data Cleaning

Convert Date to a pandas datetime object

```
In [14]: temperature_df_transformed['Date'] = pd.to_datetime(
          temperature_df_transformed['Date']
)

temperature_df_transformed['Date/time'] = pd.to_datetime(
          temperature_df_transformed['Date/time']
)
```

```
Some records have unrealistic values for Date/time
In [15]:
          temperature_df_transformed['Date/time'].min()
          Timestamp('1970-01-01 00:00:00.000000045')
Out[15]:
In [16]:
          temperature_df_transformed[
              temperature_df_transformed['Date/time'] == temperature_df_transformed['[
          ].head()
Out[16]:
                Date Time
                                    Date/time Room GSW+FM AFLN+MU AFLN+FB AFLH+FM
                                   1970-01-01
          2150
                 NaT
                      NaN
                                                0.0
                                                        68.0
                                                                  209.0
                                                                           410.0
                                                                                     435.0
                           00:00:00.000000045
                                   1970-01-01
                                                                                     497.0
          4304
                                                0.0
                                                          0.0
                                                                  317.0
                                                                           529.0
                 NaT
                      NaN
                           00:00:00.000000045
                                   1970-01-01
          6458
                                                0.0
                                                          0.0
                                                                  210.0
                                                                           617.0
                                                                                     465.0
                 NaT
                      NaN
                           00:00:00.000000045
          Remove the records with unrealistic or missing values for Date and time
In [17]:
          n_records_before_cleaning_dates = temperature_df_transformed.shape[0]
          temperature_df_transformed.drop(
In [18]:
              temperature df transformed[
                   temperature_df_transformed['Date/time'] <= np.datetime64('2000-01-01
              ].index,
              inplace = True
In [19]:
          temperature_df_transformed['Date/time'].min()
          Timestamp('2023-02-01 22:00:00')
Out[19]:
In [20]:
          n_records_after_cleaning_dates = temperature_df_transformed.shape[0]
          difference = n_records_before_cleaning_dates - n_records_after_cleaning_date
In [21]:
          print(
               f'{difference} rows have been removed'
          12 rows have been removed
          print('Columns:\n')
In [22]:
```

```
In [22]: print('Columns:\n')
print(*temperature_df_transformed.columns.tolist(), sep = ' ')
```

Columns:

Date Time Date/time Room GSW+FM AFLN+MU AFLN+FB AFLH+FM AFLH+MU AFLH GSW+FB AFLN+FM GSW+MU AFLH+FB Block

Column 'Time' is redundant, we can drop it

```
In [23]: temperature_df_transformed.drop('Time', axis = 1, inplace = True)
```

We don't need the treatments below anymore due to change of requirements. Therefore we can drop them

Visualize Temperature

Select treatments to visualize

Add colors indicating each block(bottle)

```
In [27]: blocks = {'A': 'tab:blue', 'B': 'tab:olive', 'C': 'tab:orange'}
```

Add markers for legend for blocks

```
In [28]: markers = [
    plt.Line2D(
        [0,0], [0,0], color = color, marker = 'o', linestyle = ''
    ) for color in blocks.values()
]
```

```
def plot_temperature(df, date_column, column, ax, plot_room_temperature):
    is_room_temperature_plotted = False
    if plot_room_temperature:
        columns = [column, date_column, 'Room']
    else:
        columns = [column, date_column]
    for block_name, color in blocks.items():
        data = df.loc[
            df['Block'] == block_name, columns
        ax.plot(date_column, column, data = data, color = color)
        if plot_room_temperature and not is_room_temperature_plotted:
            ax.plot(date_column, 'Room', data = data, color = 'tab:gray')
    ax.xaxis.set_minor_locator(mdates.MonthLocator())
    ax.xaxis.set_major_formatter(mdates.DateFormatter('%d, %b, %Y'))
    ax.set_title(column, loc = 'center', fontsize = 'medium')
    ax.set_ylabel('')
    ax.grid(True)
```

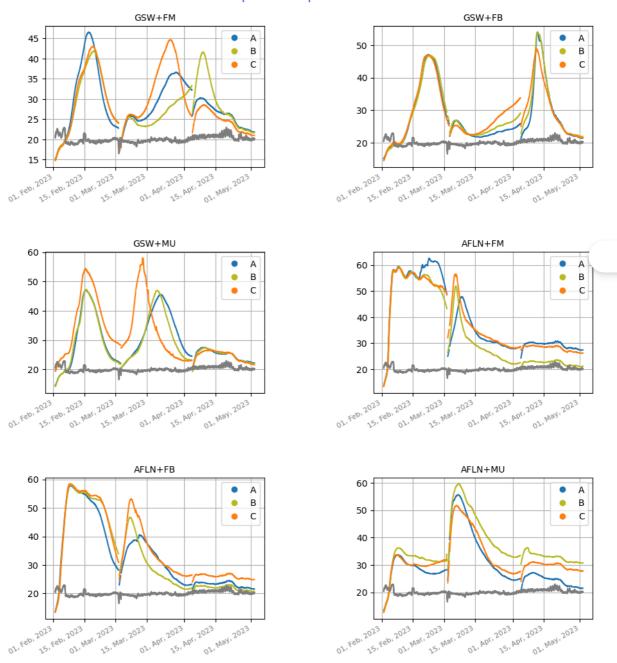
```
for label in ax.get_xticklabels():
    label.set_ha('right')
    label.set_rotation(30.)
    label.set_color('tab:gray')
    label.set_size(8)

ax.legend(markers, blocks.keys(), numpoints = 1)
```

```
In [30]: def plot_temperature_for_multiple_columns(
              df,
             date_column,
              title = 'Temperature per treatment',
              plot_room_temperature = True,
              columns = temperature_columns
         ):
             n = math.ceil(len(temperature_columns) / 2)
              fig = plt.figure(figsize = (11, 4 * n))
              fig.subplots_adjust(hspace = 0.6, wspace = 0.5)
              fig.suptitle(
                 title,
                  color = 'royalblue',
                  fontsize = 16,
                  y = 0.93
             for i, col in enumerate(temperature_columns):
                  ax = fig.add_subplot(n, 2, i + 1)
                  plot_temperature(df, date_column, col, ax, plot_room_temperature)
```

In [31]: plot_temperature_for_multiple_columns(temperature_df_transformed, 'Date/time

Temperature per treatment



Data Preprocessing for degree-days calculations

We transform dataset according to the method described in this research paper: Thermal Load and Application

Set parameters

```
In [32]: ROOM_TEMPERATURE = 20
    THERMOPHILIC_TEMPERATURE = 45
    TEMPERATURE_TO_STERILIZE = 55

In [33]: temperature_columns
Out[33]: ['GSW+FM', 'GSW+FB', 'GSW+MU', 'AFLN+FM', 'AFLN+FB', 'AFLN+MU']
In [34]: cumulative_temperature_df = temperature_df_transformed.copy()
```

- 1. Calculate the difference between treatment temperature and base or reference temperature
- 2. If the treatment temperature is lower than the base or reference temperature use 0

```
In [35]:
          base_temperature = ROOM_TEMPERATURE
          def get_temperature_relative_to_base_temperature(data, column, base_temperat
In [36]:
               return np.where((
                    (data[column] - base_temperature) <= 0),</pre>
                   data[column] - base_temperature
               )
          for col in temperature_columns:
In [37]:
               cumulative_temperature_df[col] = get_temperature_relative_to_base_temperature
                   cumulative_temperature_df,
                    base_temperature = base_temperature
               )
          cumulative temperature df.head()
In [38]:
Out[38]:
              Date Date/time Room GSW+FM AFLN+MU AFLN+FB GSW+FB AFLN+FM GSW+MU
                     2023-02-
             2023-
                                20.5
          0
                                           0.0
                                                     0.0
                                                               0.0
                                                                        0.0
                                                                                   0.0
                                                                                            0.0
                           01
             02-01
                     22:00:00
                     2023-02-
             2023-
                                           0.0
                                                     0.0
                                                               0.0
                                                                        0.0
                                                                                   0.0
                           01
                                20.8
                                                                                            0.0
              02-01
                     23:00:00
             2023-
                     2023-02-
                02-
                                21.0
                                           0.0
                                                     0.0
                                                               0.0
                                                                        0.0
                                                                                   0.0
                                                                                             0.0
                           02
                     00:00:00
                02
             2023-
                     2023-02-
          3
                02-
                                21.1
                                           0.0
                                                     0.0
                                                               0.0
                                                                        0.0
                                                                                   0.0
                                                                                            0.0
                           02
                02
                     01:00:00
             2023-
                     2023-02-
                                21.3
                                                     0.0
                                                               0.0
                                                                        0.0
                                                                                   0.0
                                                                                            0.0
          4
                02-
                          02
                                          0.0
                     02:00:00
                02
          Calculate mean of the temperature data per day
```

Out[40]:		Block	Date	GSW+FM	GSW+FB	GSW+MU	AFLN+FM	AFLN+FB	AFLN+MU
	0	А	2023-02-01	0.0	0.0	0.0	0.000000	0.000000	0.000000
	1	Α	2023-02-02	0.0	0.0	0.0	0.000000	0.000000	0.000000
	2	Α	2023-02-03	0.0	0.0	0.0	1.341667	1.104167	0.000000
	3	Α	2023-02-04	0.0	0.0	0.0	18.566667	11.091667	1.708333
	4	Α	2023-02-05	0.0	0.0	0.0	33.525000	20.779167	7.762500

Calculate accumulated (integral) treatment temperature starting after a certain threshold

```
In [41]: def get_accumulated_temperature(data, column, threshold):
              start_date = data[data[column] > threshold].Date.min()
              data['is threshold met'] = np.where(
                  (data['Date'] >= start_date), 1, 0
              data['cum_temp'] = data.groupby(
                  'is threshold met'
              ) [column].cumsum()
              data[column] = np.where(
                  (data['is_threshold_met'] == 1),
                  data['cum_temp'],
                  data[column]
              )
              data.drop(
                  columns = ['is_threshold_met', 'cum_temp'], inplace = True
              return data
In [42]: def transform_dataframe_temperature(data, threshold):
```

```
In [42]: def transform_dataframe_temperature(data, threshold):
    for temp_column in temperature_columns:
        data = get_accumulated_temperature(data, temp_column, threshold)
    return data
```

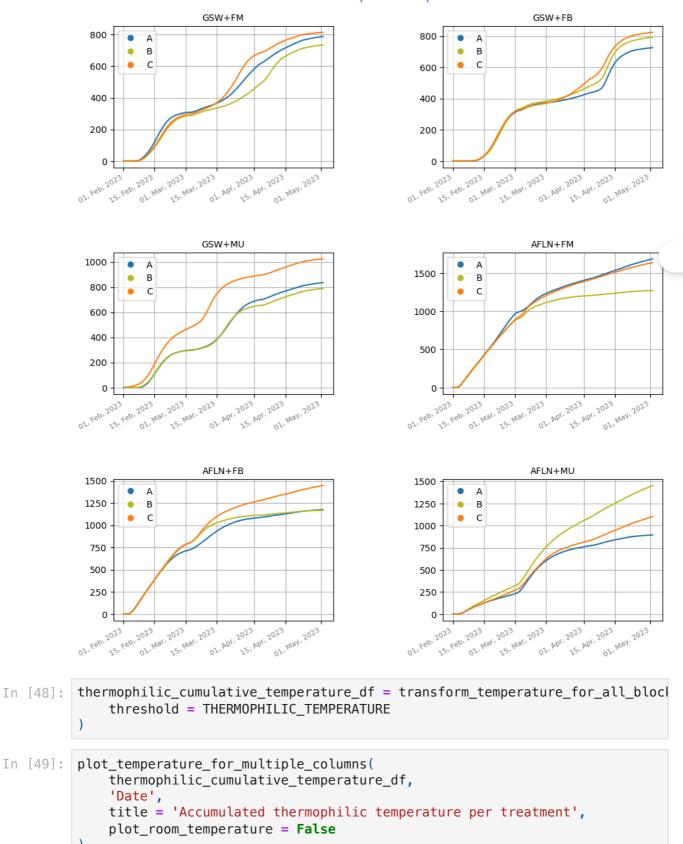
Calculate accumulated temperature per each block(bottle) and combine subsets together into one dataset

In [46]: room_cumulative_temperature_df.head(10)

Out[46]:		Block	Date	GSW+FM	GSW+FB	GSW+MU	AFLN+FM	AFLN+FB	AFLN+MU
	0	А	2023- 02-01	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000
	1	А	2023- 02-02	0.000000	0.000000	0.000000	0.000000	0.000000	0.000000
	2	А	2023- 02-03	0.000000	0.000000	0.000000	1.341667	1.104167	0.000000
	3	А	2023- 02-04	0.000000	0.000000	0.000000	19.908333	12.195833	1.708333
	4	А	2023- 02-05	0.000000	0.000000	0.000000	53.433333	32.975000	9.470833
	5	А	2023- 02-06	0.229167	0.000000	0.000000	91.495833	62.279167	21.283333
	6	А	2023- 02-07	1.629167	0.000000	0.000000	129.450000	97.316667	34.695833
	7	А	2023- 02-08	5.270833	0.000000	0.570833	168.687500	134.925000	48.300000
	8	А	2023- 02-09	12.308333	0.000000	3.487500	207.150000	172.462500	61.504167
	9	Α	2023- 02-10	23.283333	0.245833	10.154167	243.654167	209.270833	73.795833

Visualize the accumulated temperature per treatment

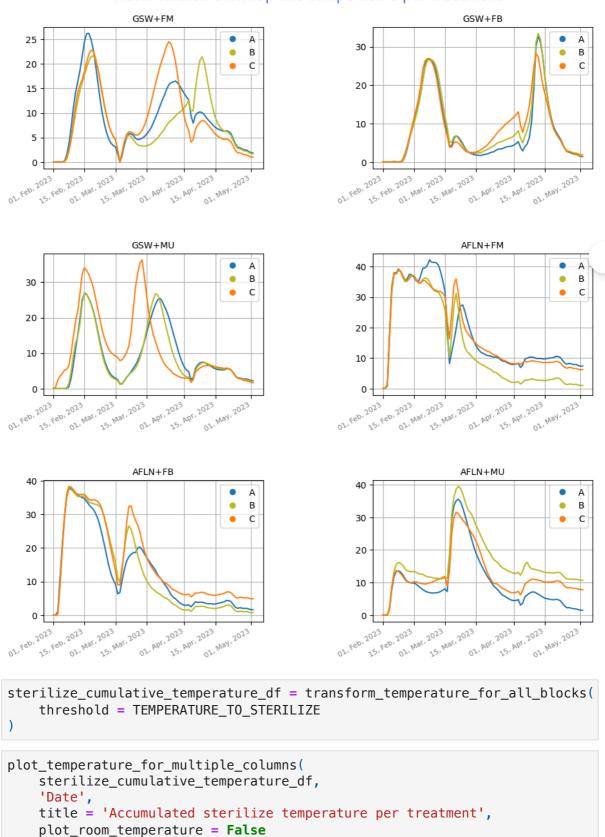
Accumulated temperature per treatment



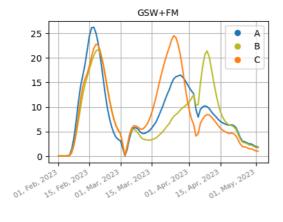
In [50]:

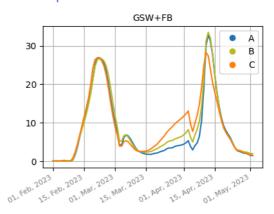
In [51]:

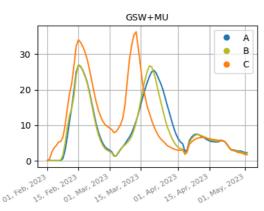
Accumulated thermophilic temperature per treatment

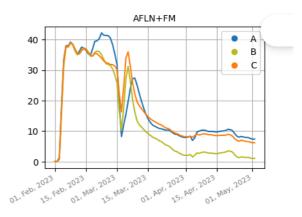


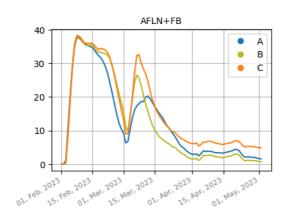
Accumulated sterilize temperature per treatment

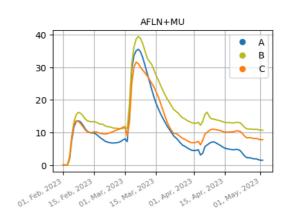












Save data

```
In [52]: cumulative_temperature_dataframes = {
    'room based cumulative temperature.xlsx': room_cumulative_temperature_dr
    'thermophilic cumulative temperature.xlsx': thermophilic_cumulative_temperature
    'sterilize cumulative temperature.xlsx': sterilize_cumulative_temperature}
}
```

```
In [53]: output_data_filepath = project_base_path + '/data/output/'
  task_filepath = 'Accumulated Temperature Generation/'
```

```
for local_file_path, dataframe in cumulative_temperature_dataframes.items()

filepath = output_data_filepath + task_filepath + local_file_path
    dataframe.to_excel(filepath, index = False)
```