				Warehouse Layout - Location Codes							
10	19	20	19		20	19		20	19	20	10
9	17	18	17		18	17		18	17	18	9
8	15	16	15		16	15		16	15	16	8
7	13	14	13		14	13		14	13	14	7
6	11	12	11		12	11		12	11	12	6
5	9	10	9		10	9		10	9	10	5
4	7	8	7		8	7		8	7	8	4
3	5	6	5		6	5		6	5	6	3
2	3	4	3		4	3		4	3	4	2
1	1	2	1		2	1		2	1	2	1
Α	В	В	С		С	D		D	E	E	F
					Start						
				Warehouse Layout - Put							
				Sequence							
25	23	22	20		19	19		20	22	23	25
23	21	20	18		17	17		18	20	21	23
21	19	18	16		15	15		16	18	19	21
19	17	16	14		13	13		14	16	17	19
17	15	14	12		11	11		12	14	15	17
15	13	12	10		9	9		10	12	13	15
13	11	10	8		7	7		8	10	11	13
11	9	8	6		5	5		6	8	9	11
9	7	6	4		3	3		4	6	7	9
7	5	4	2		1	1		2	4	5	7
Α	В	В	С		С	D		D	E	E	F
					Ctout						
					Start						

				Warehouse Layout - Pick Sequence							
10	29	30	49		50	69		70	89	90	100
9	27	28	47		48	67		68	87	88	99
8	25	26	45		46	65		66	85	86	98
7	23	24	43		44	63		64	83	84	97
6	21	22	41		42	61		62	81	82	96
5	19	20	39		40	59		60	79	80	95
4	17	18	37		38	57		58	77	78	94
3	15	16	35		36	55		56	75	76	93
2	13	14	33		34	53		54	73	74	92
1	11	12	31		32	51		52	71	72	91
Α	В	В	С		С	D		D	E	E	F
				Start							