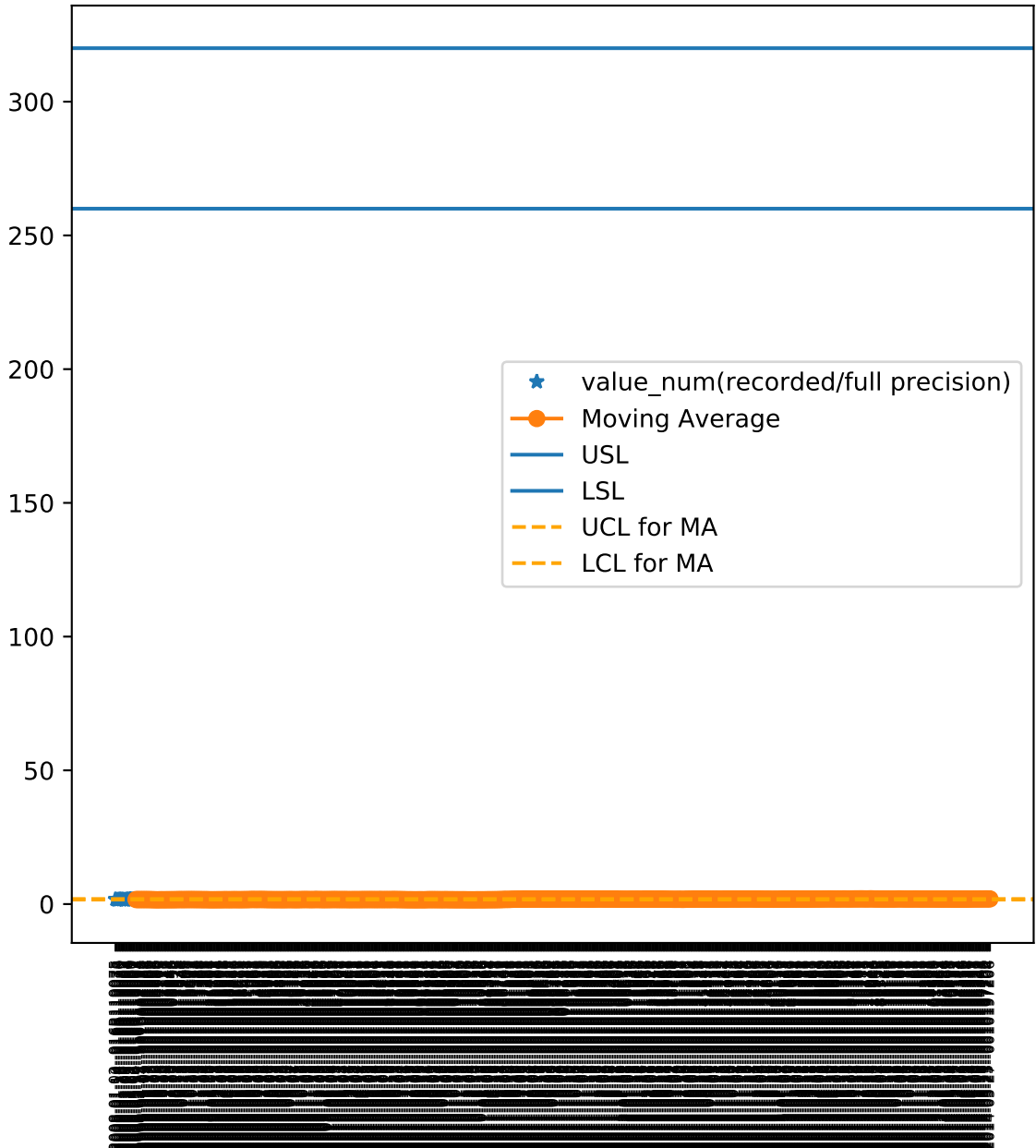
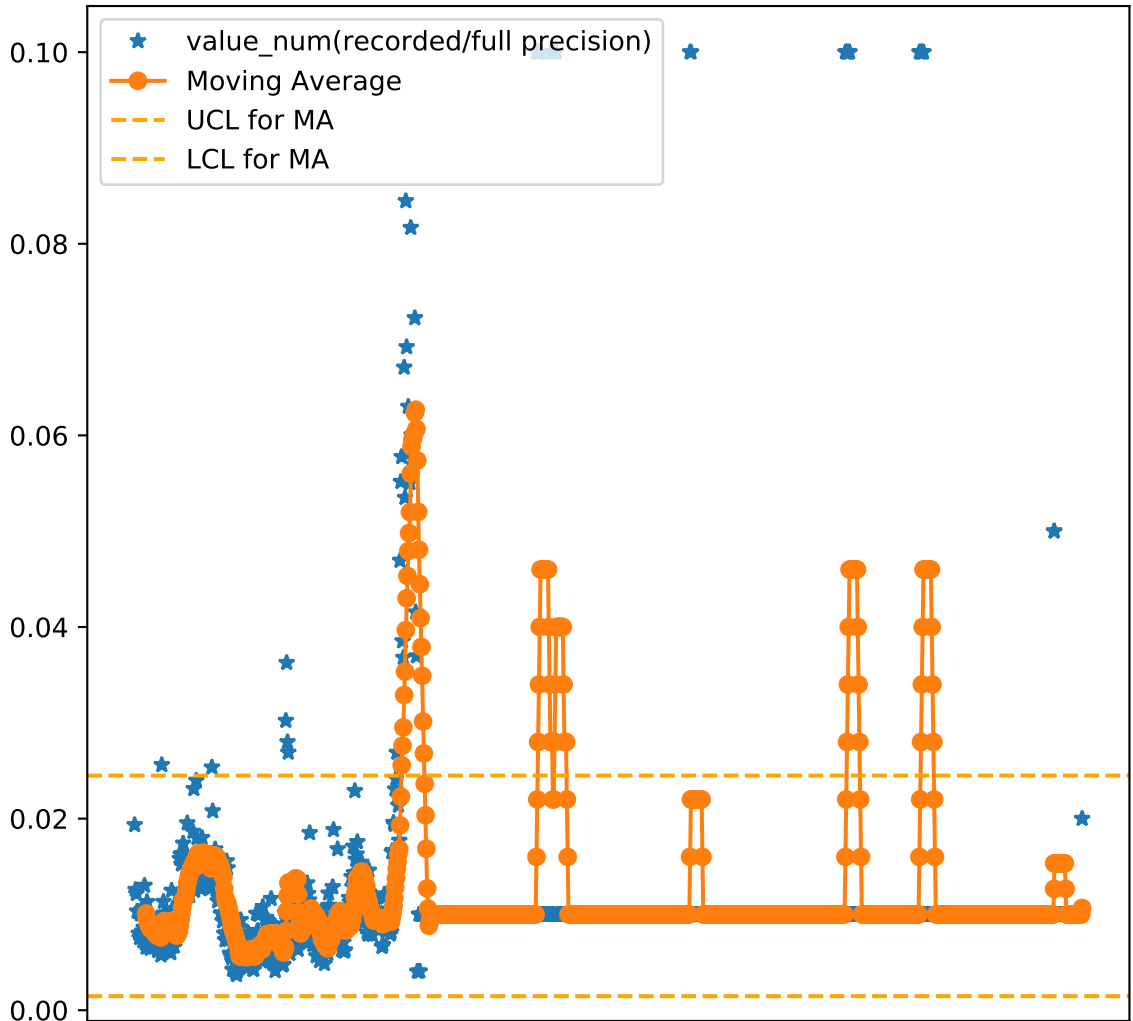


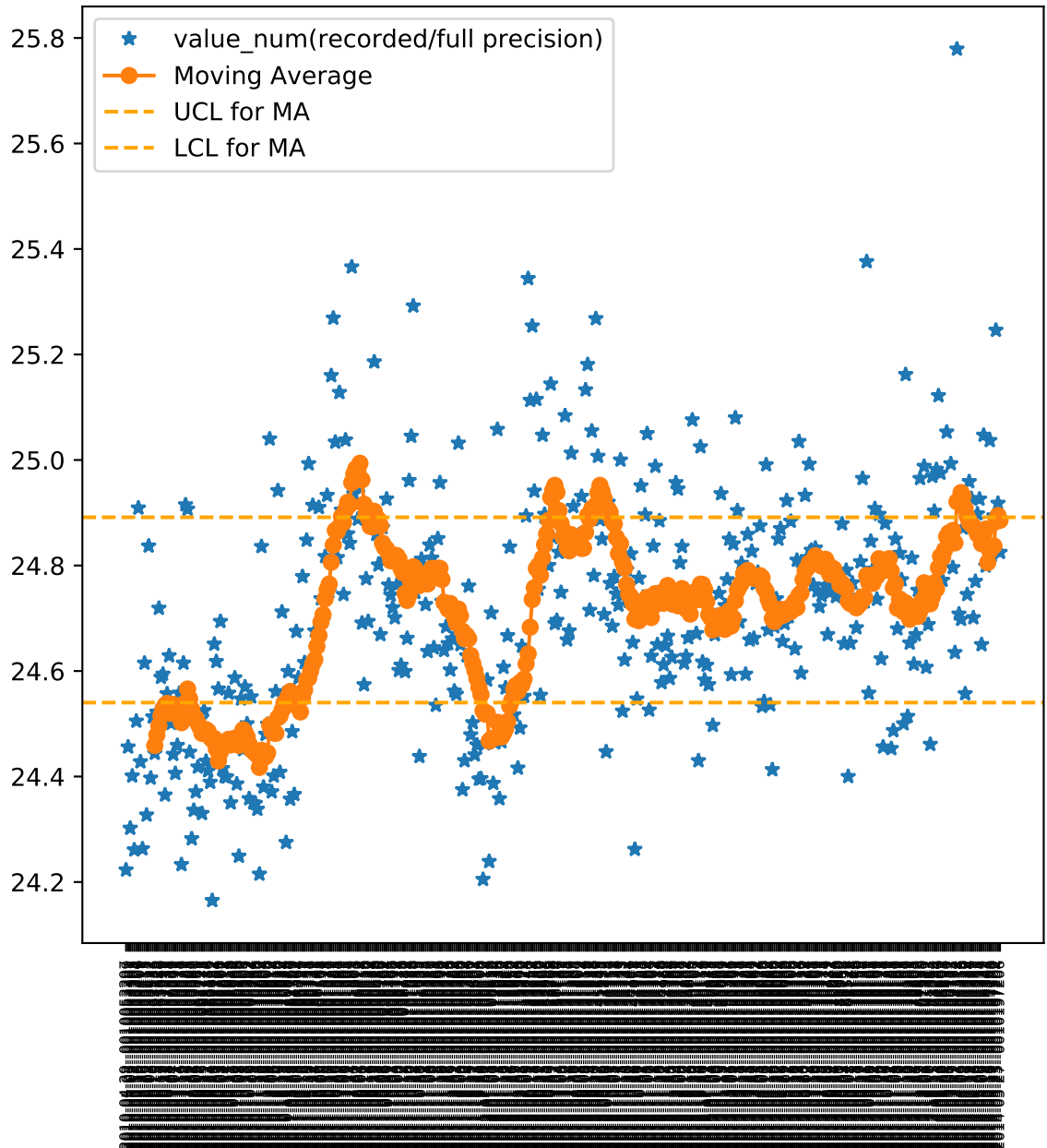
PRDS-000716
Apoptosis Bioassay
USRI:AR5-ARI_2300
Individual Control Chart+Moving Average



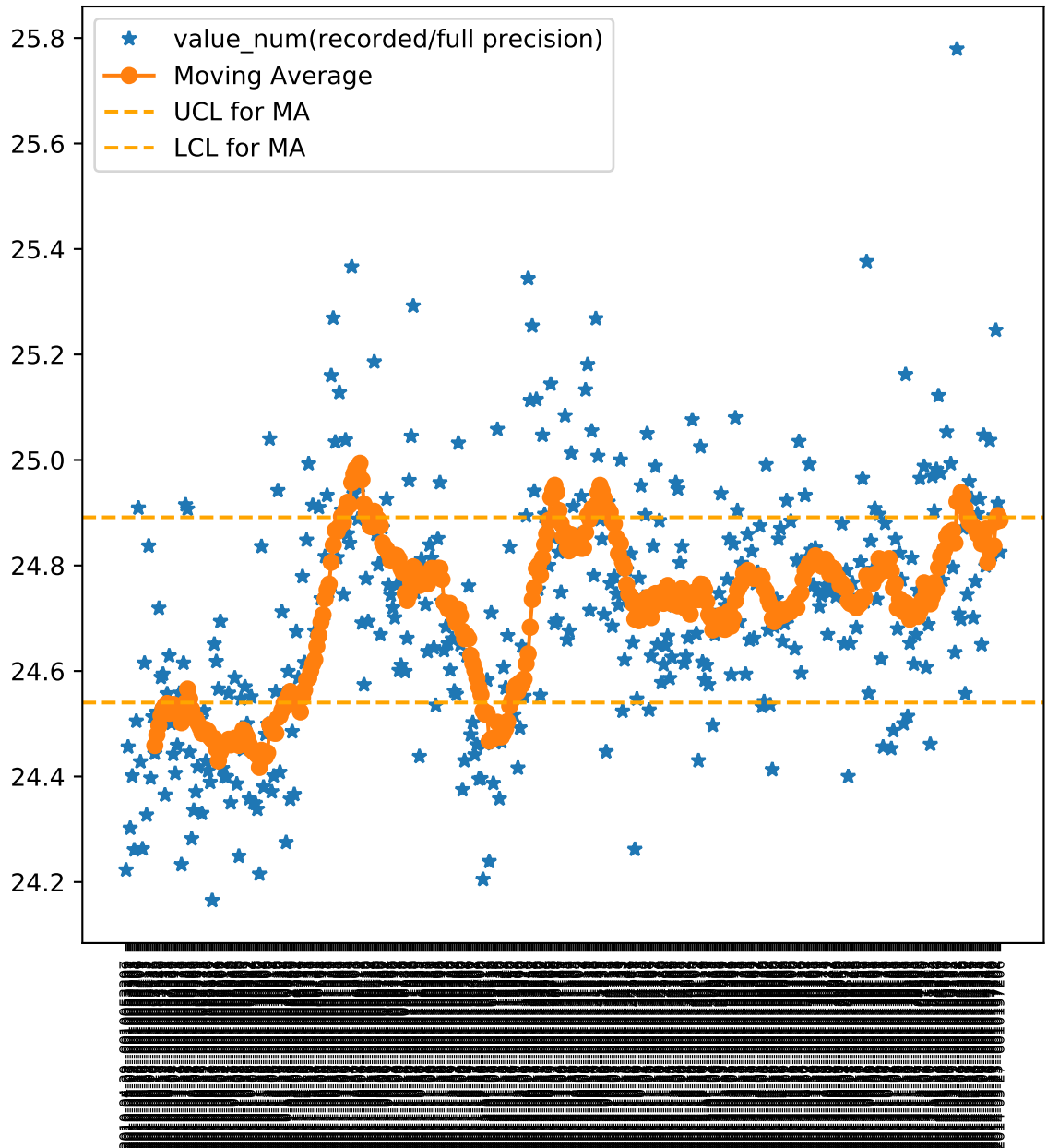
PRDS-000716
Bacterial Endotoxins
USRI:AR5-ARI_Q02
Individual Control Chart+Moving Average



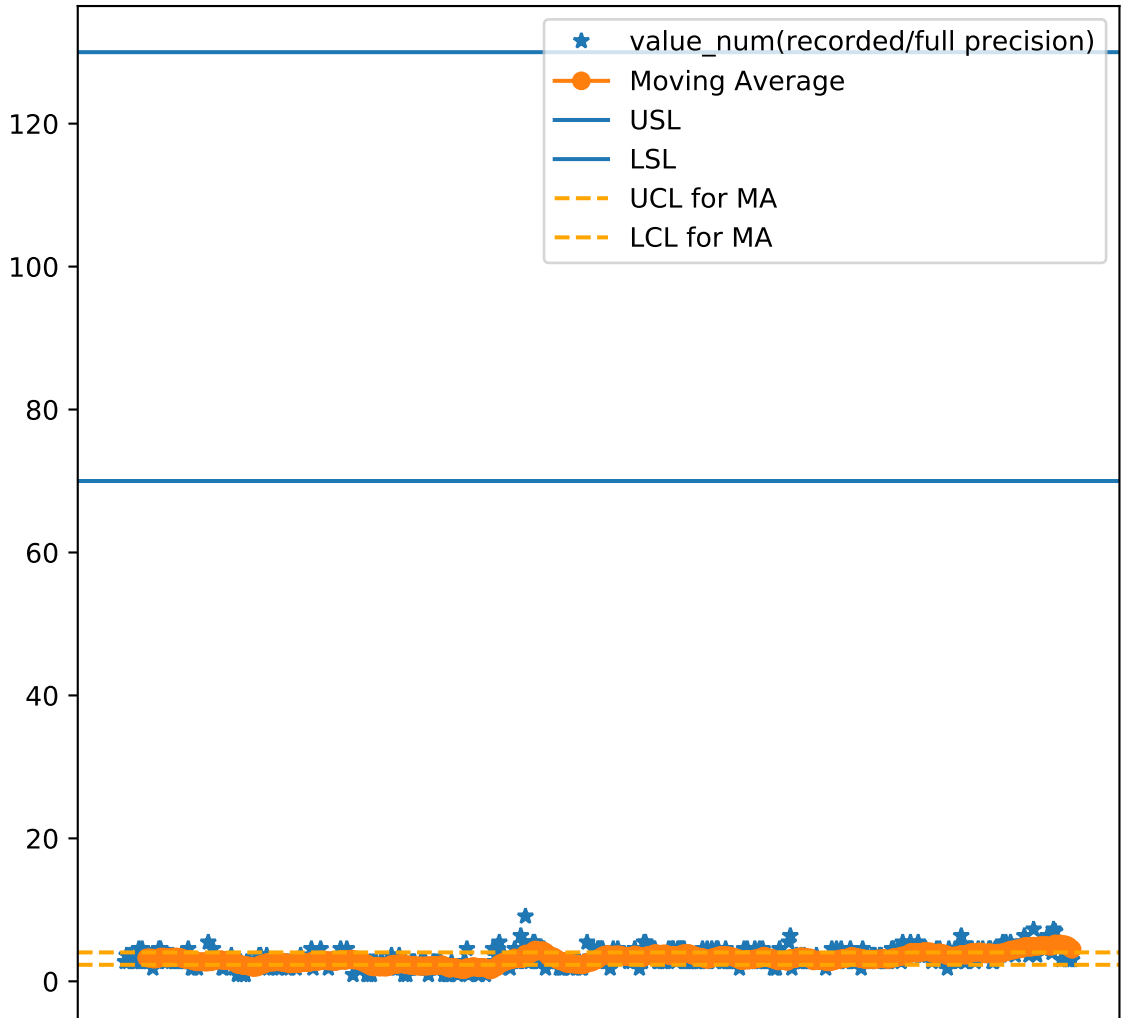
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IFA Protein Concentration
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



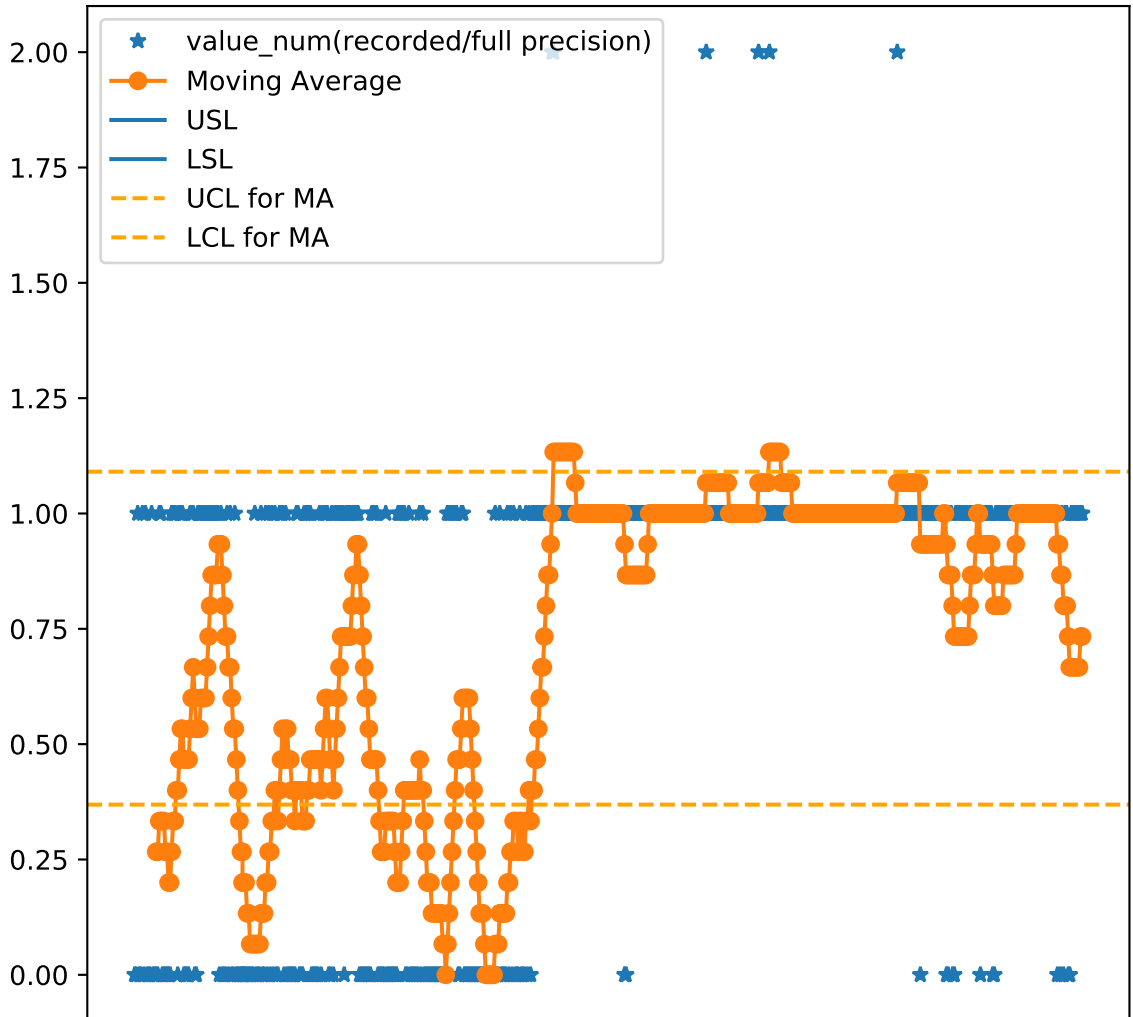
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IFA Protein Concentration
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Individual Control Chart+Moving Average



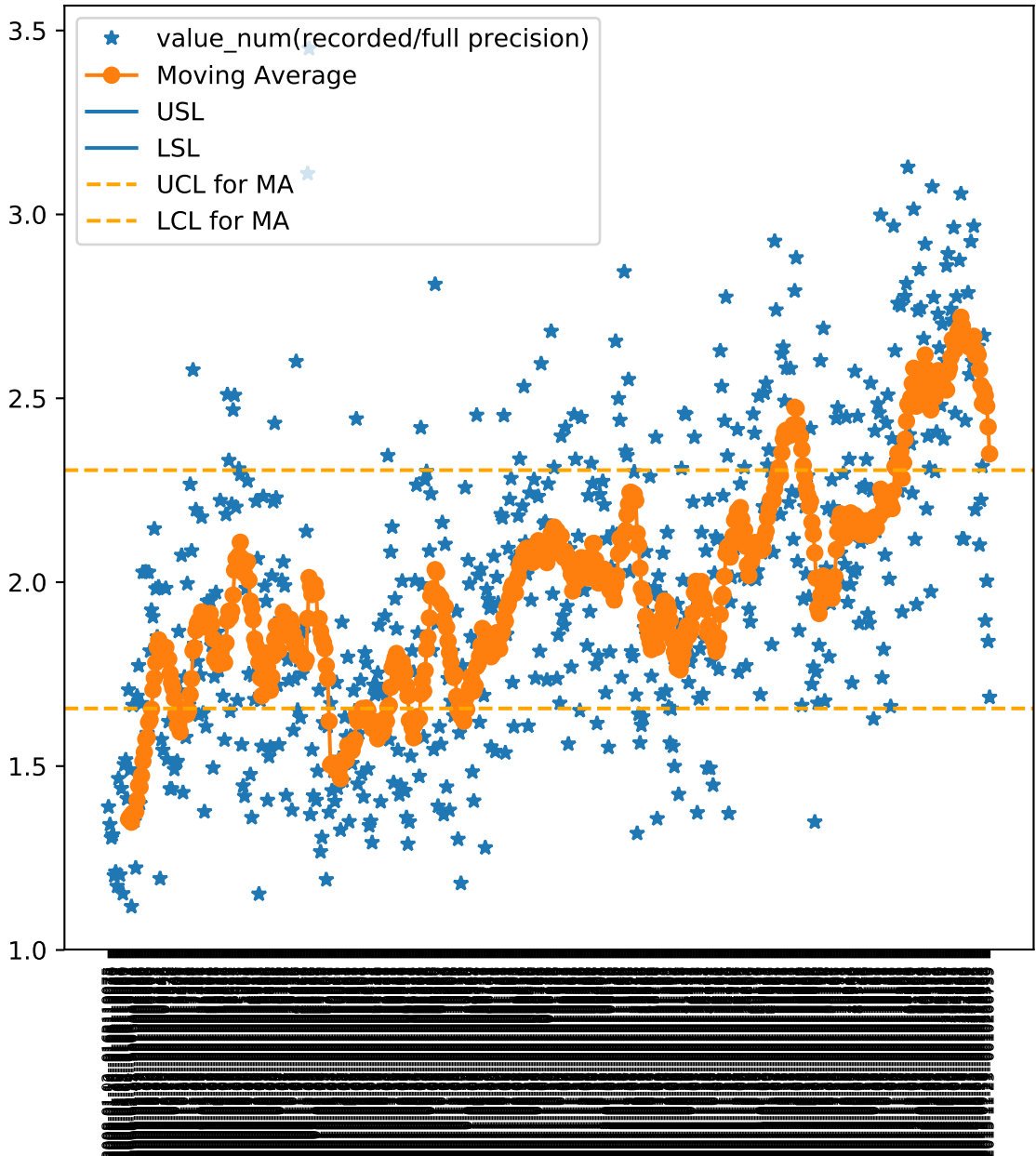
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PRI ELISA
USRI:AR5-ARI_2300
Individual Control Chart+Moving Average



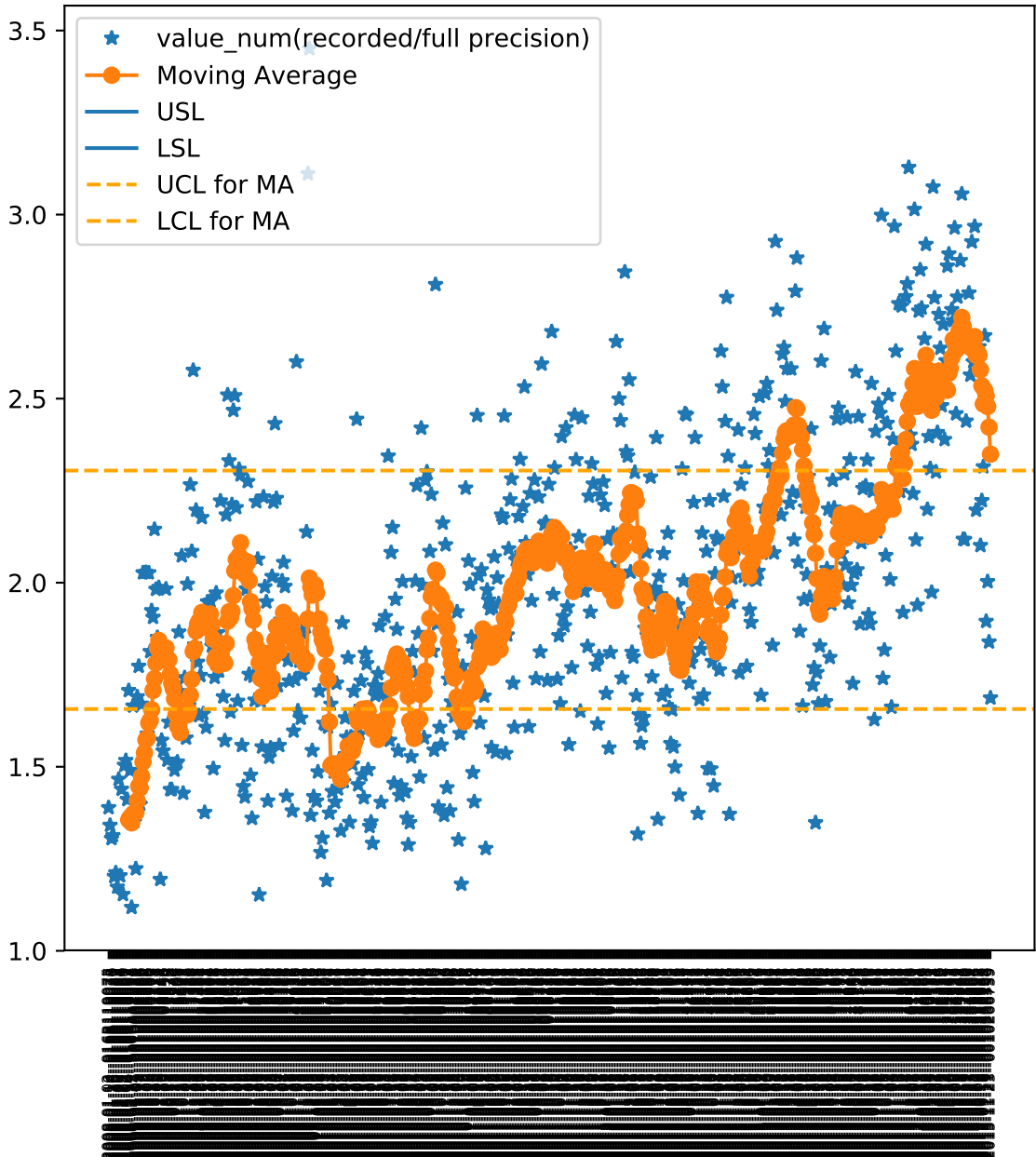
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Protein A ELISA
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Individual Control Chart+Moving Average



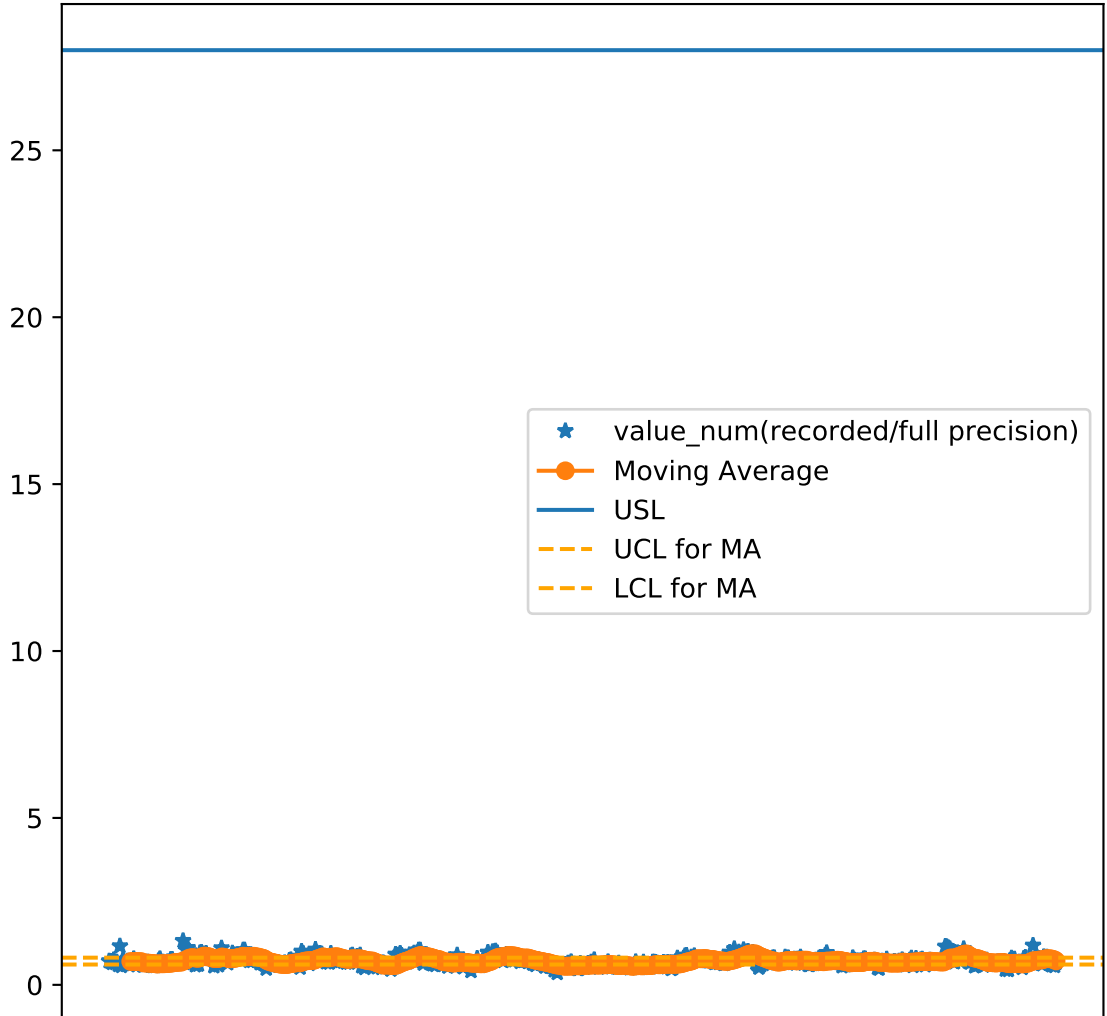
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SE-HPLC Peak B
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



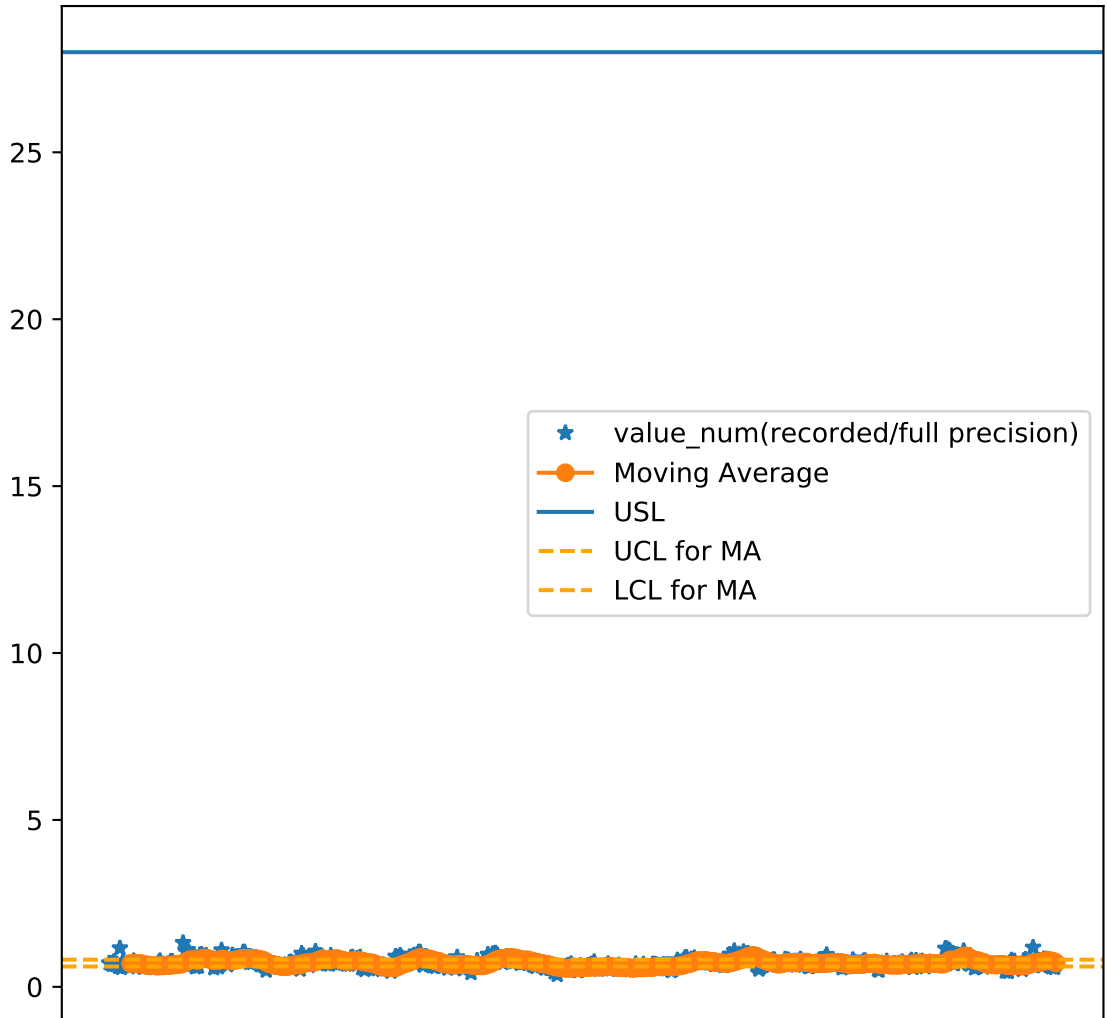
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SE-HPLC Peak B
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Individual Control Chart+Moving Average



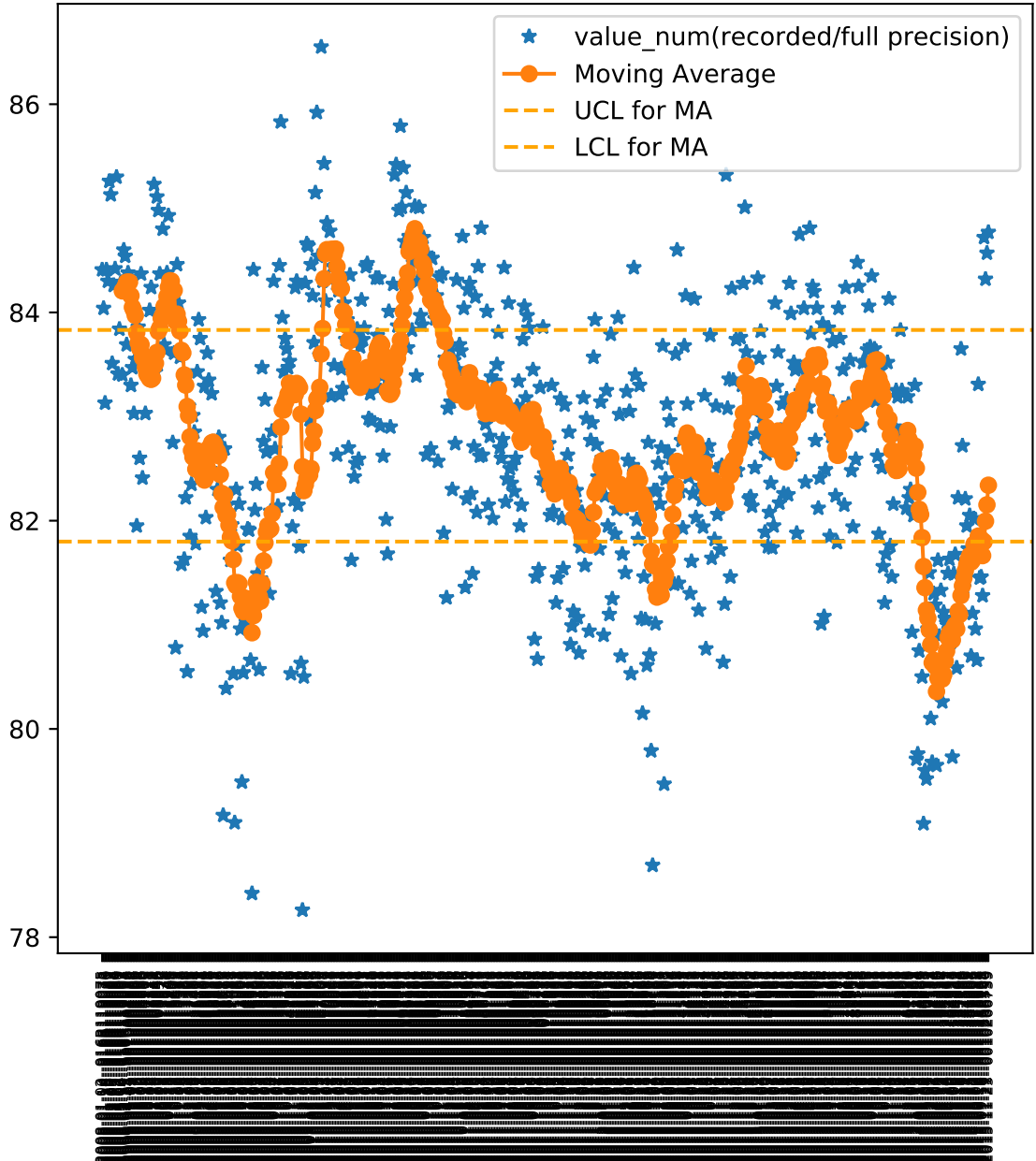
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HIC Peak 1
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Individual Control Chart+Moving Average



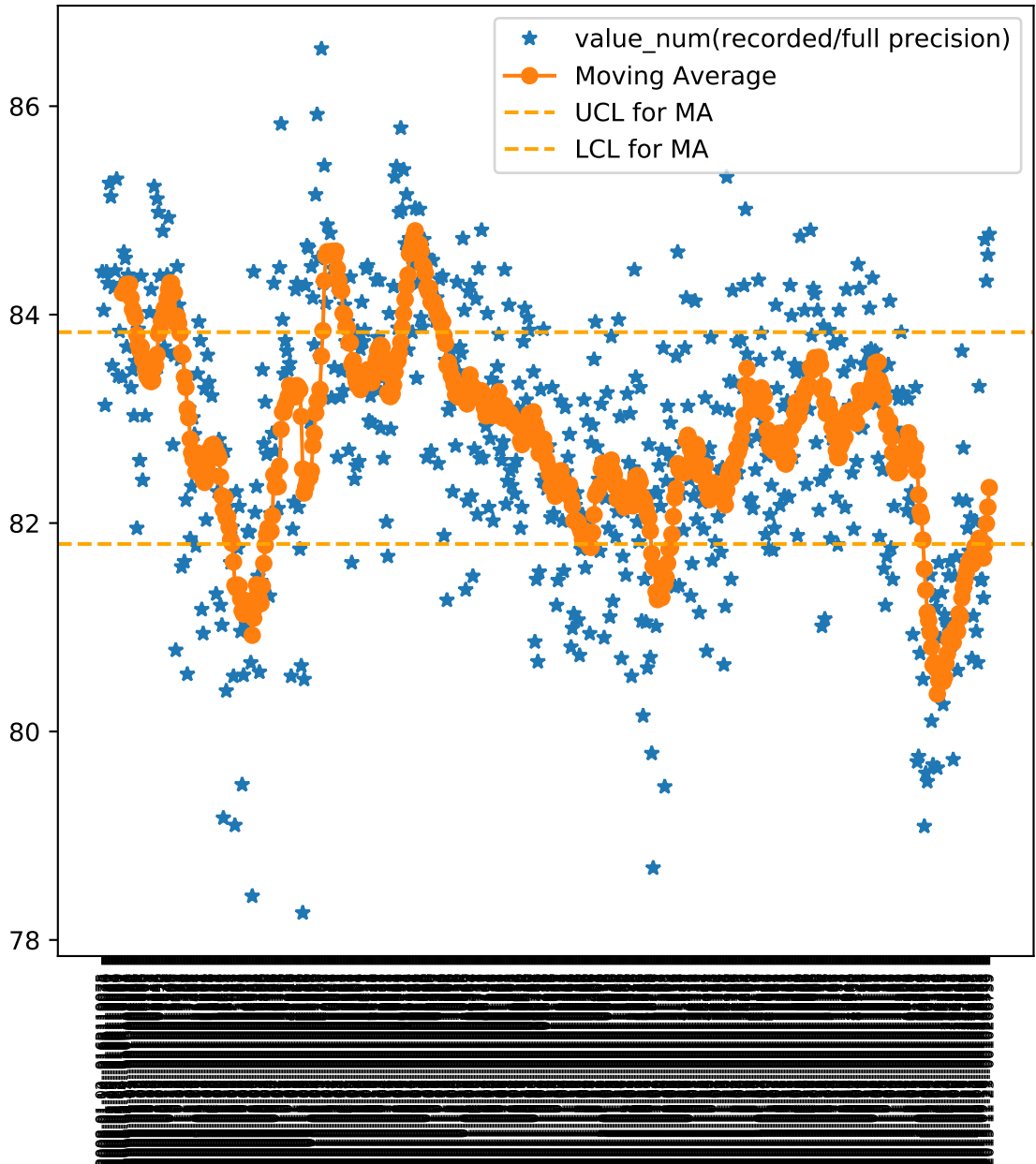
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HIC Peak 1
USRI:AR5-ARI_1260
Individual Control Chart+Moving Average



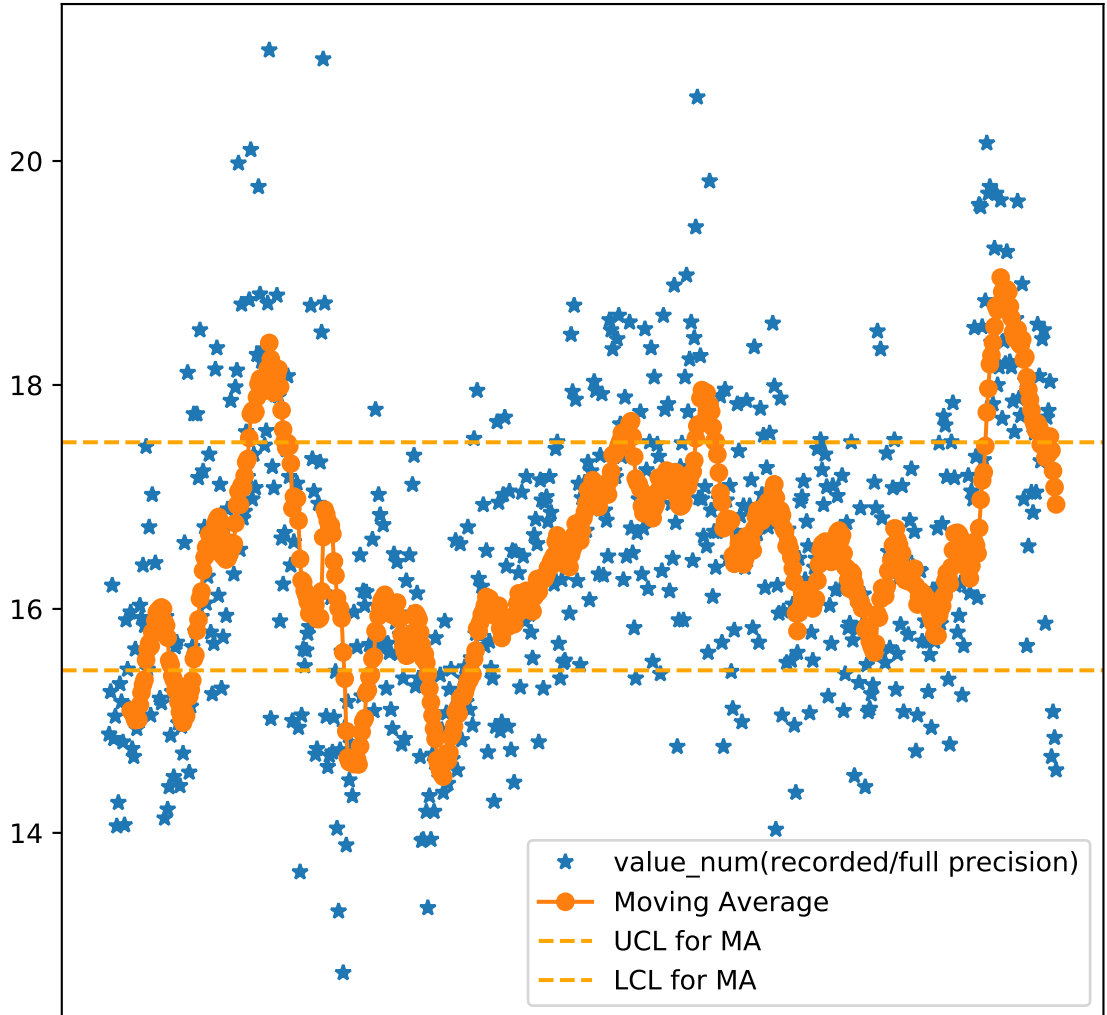
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HIC Peak 2
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Individual Control Chart+Moving Average



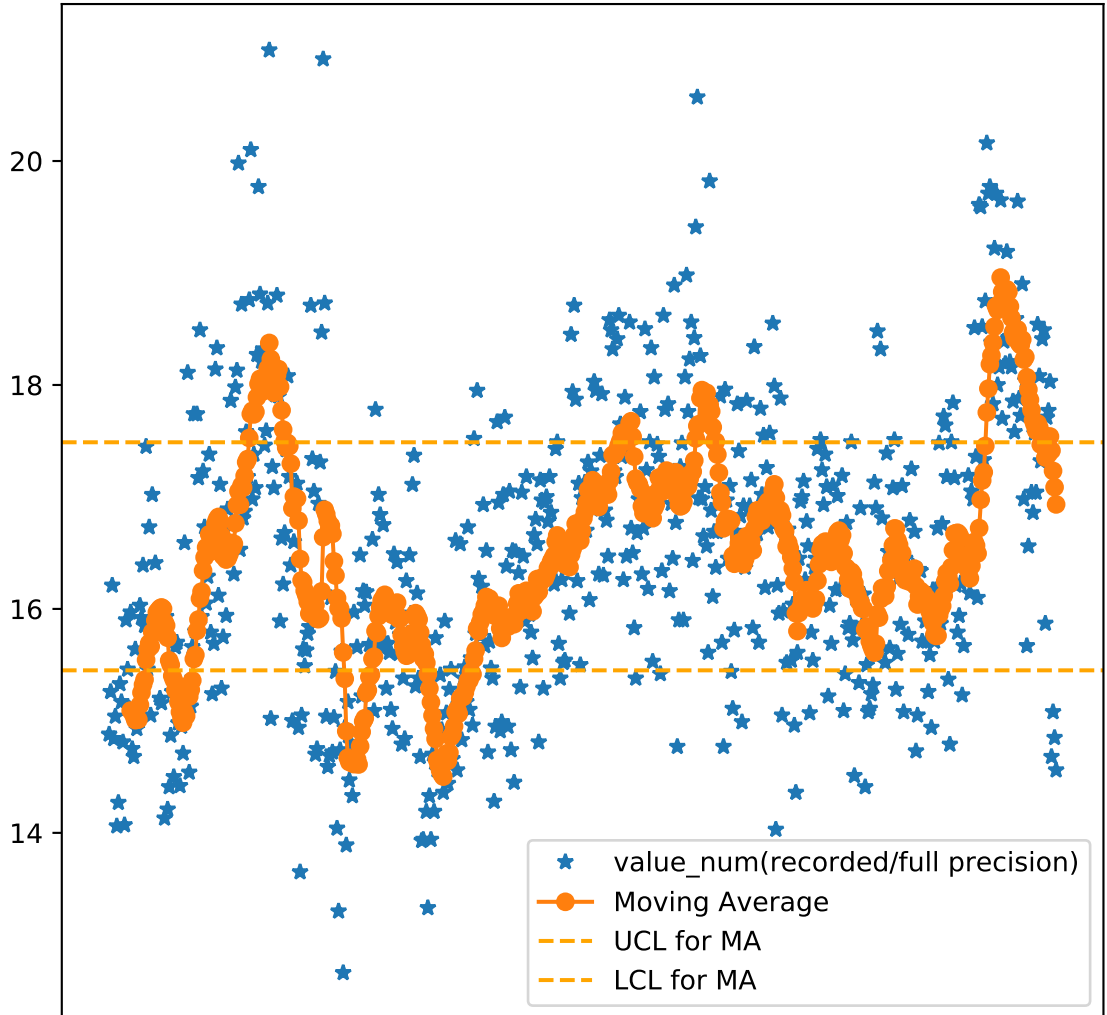
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HIC Peak 2
USRI:AR5-ARI_1260
Individual Control Chart+Moving Average



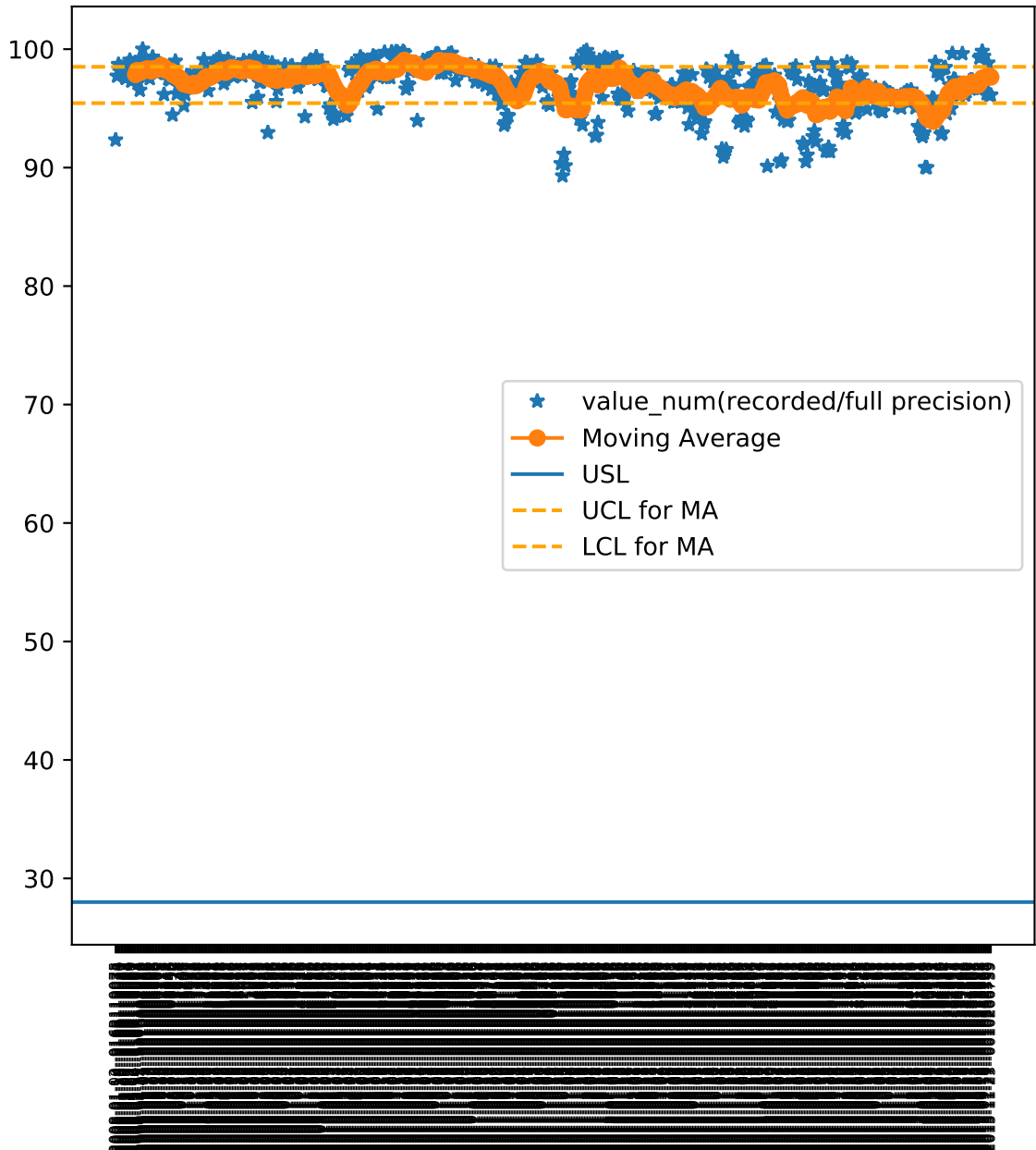
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HIC Peak 3
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Individual Control Chart+Moving Average



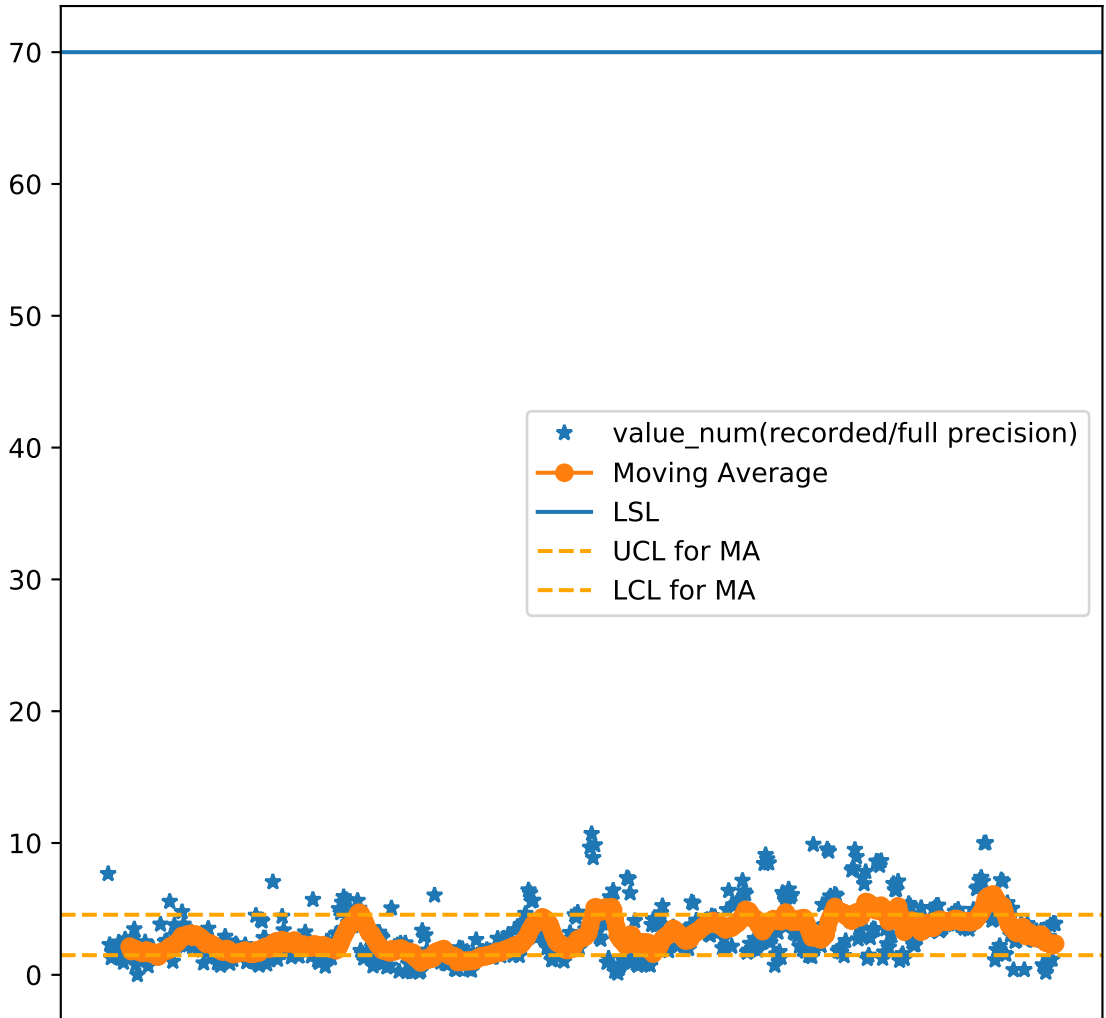
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HIC Peak 3
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Individual Control Chart+Moving Average



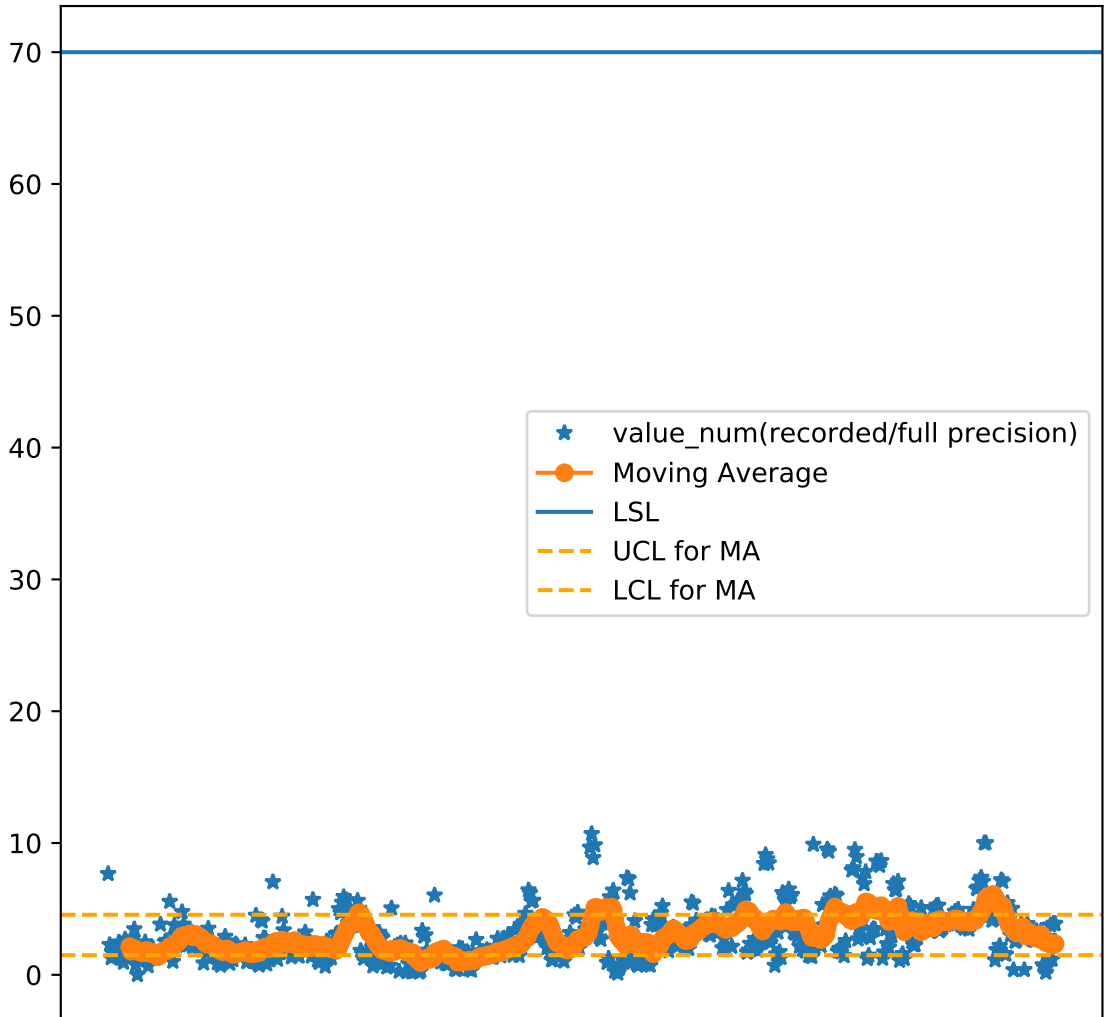
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Peptide Map %Leu 1
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Individual Control Chart+Moving Average



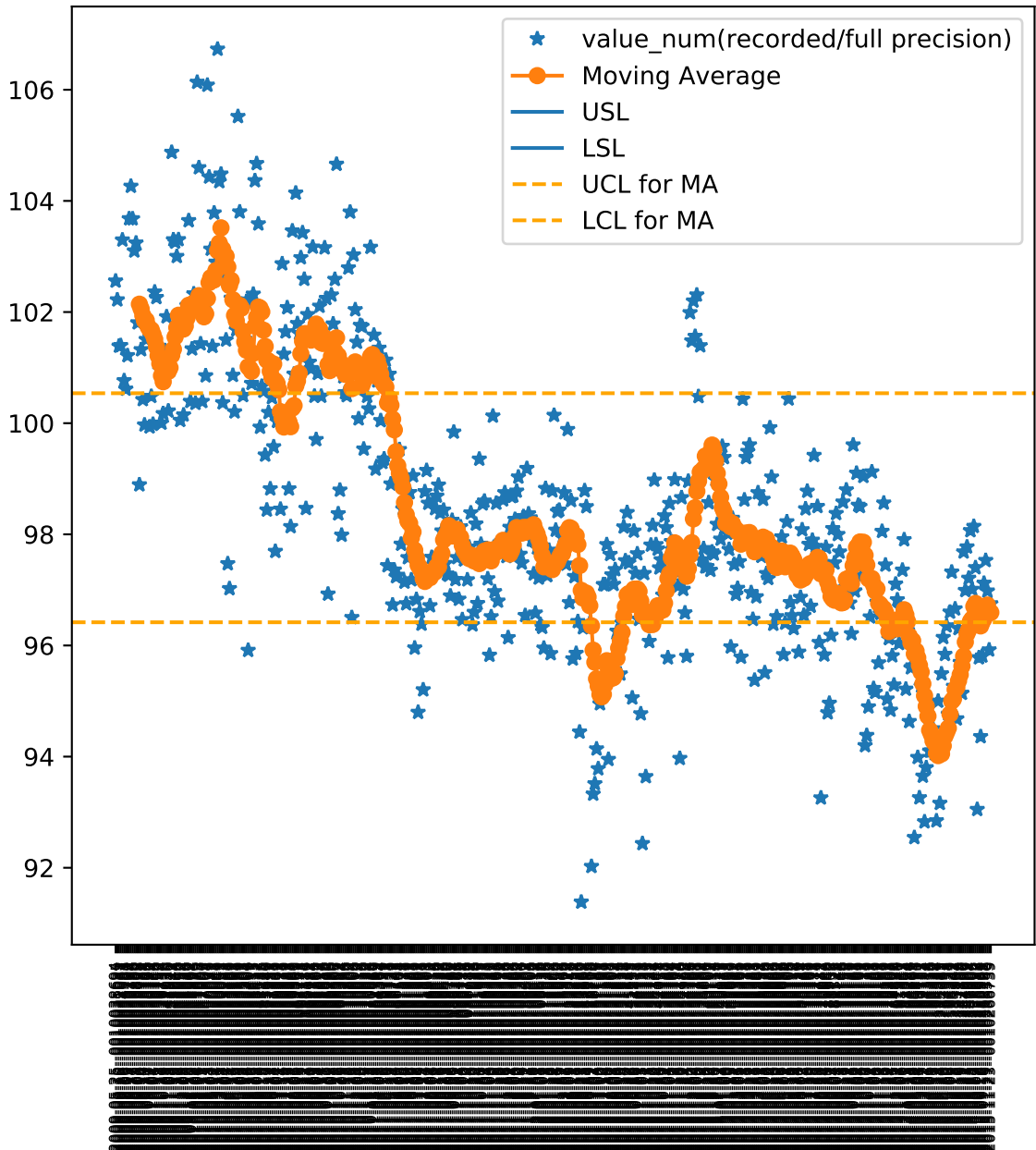
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Peptide Map %Pro 2
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



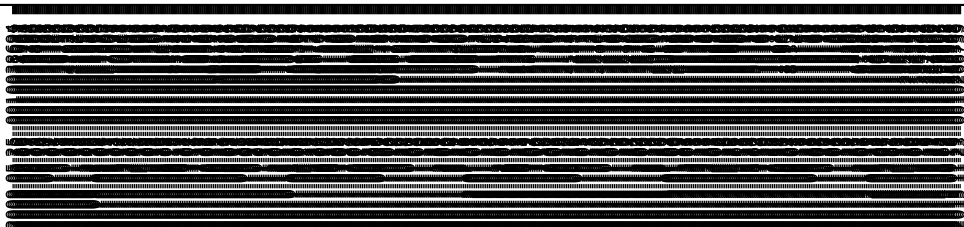
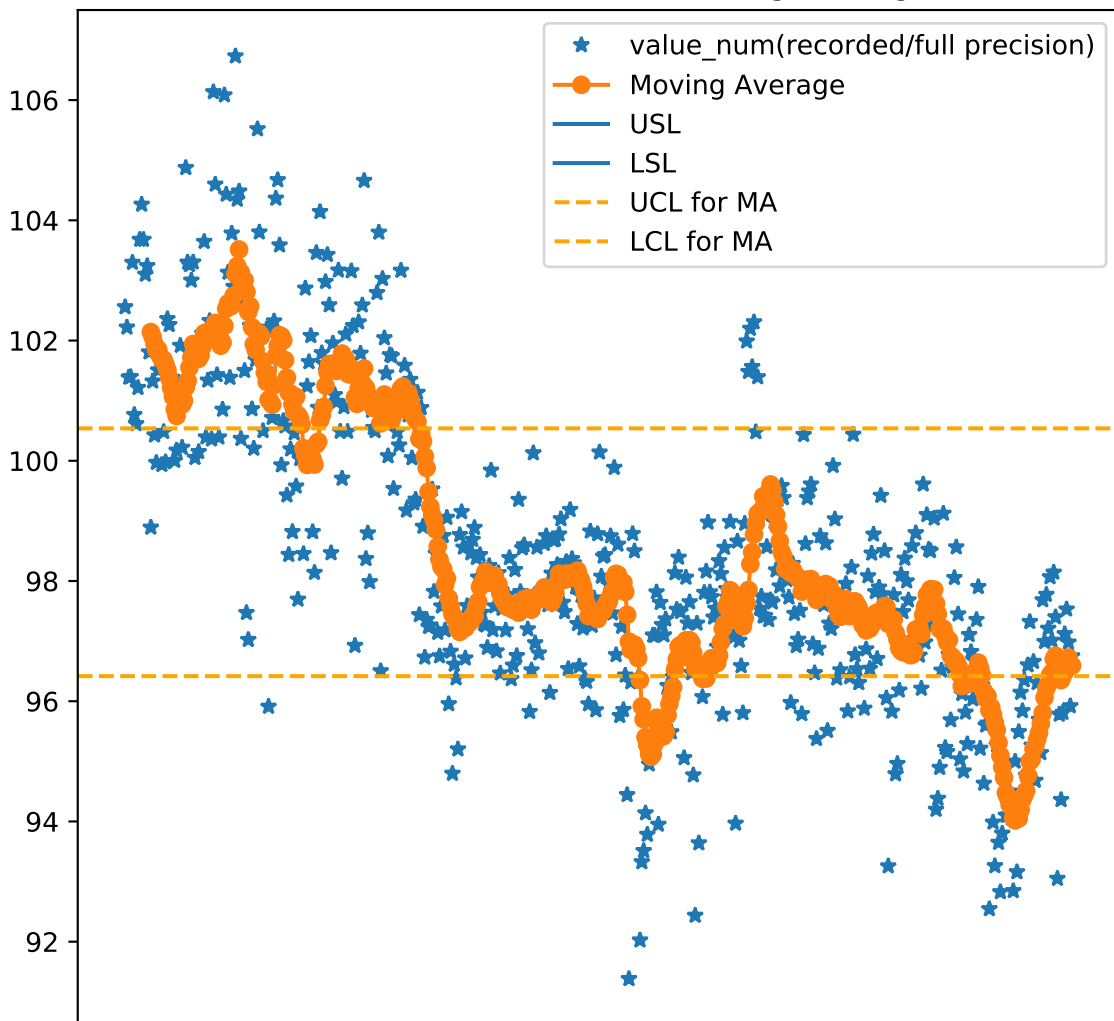
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Peptide Map %Pro 2
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Individual Control Chart+Moving Average



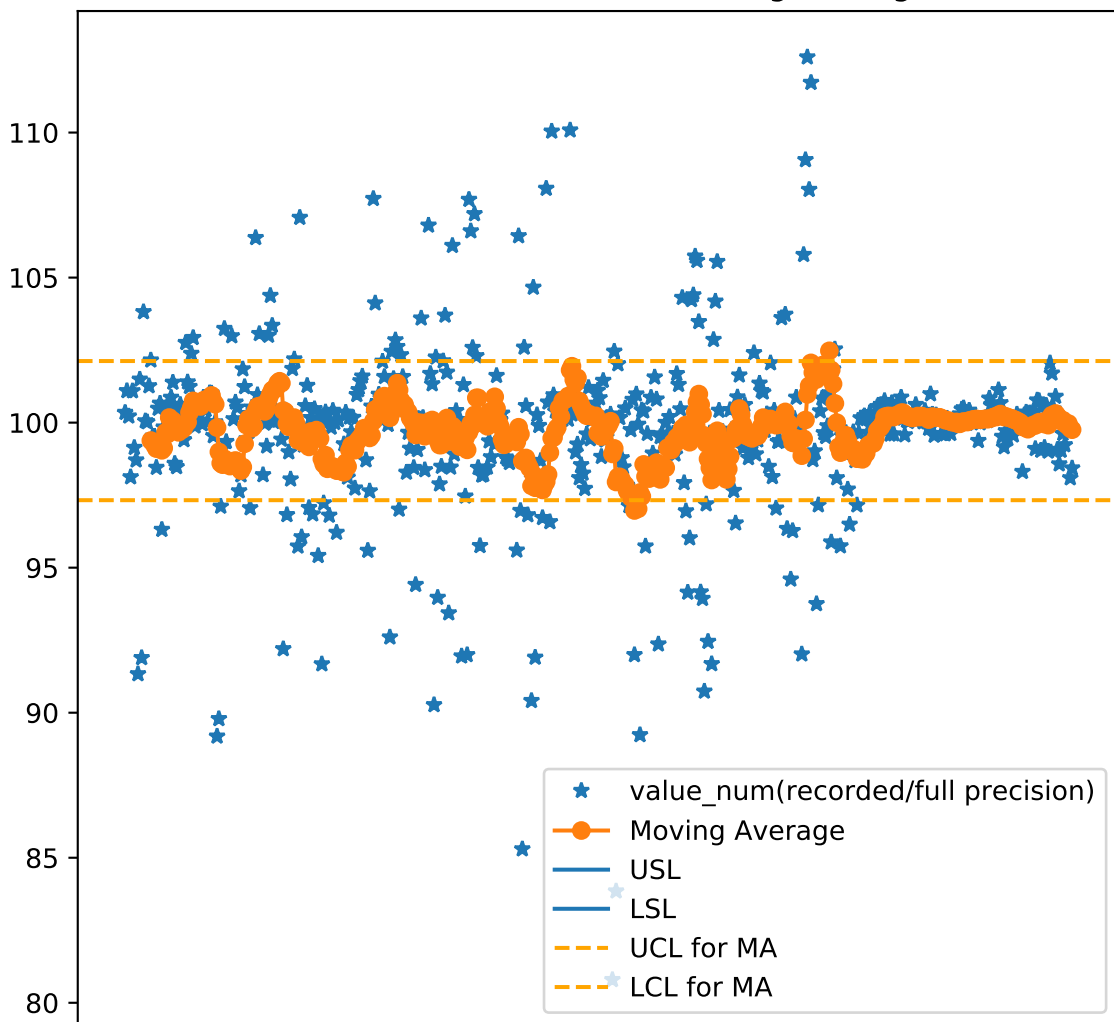
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Peptide Map T1% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



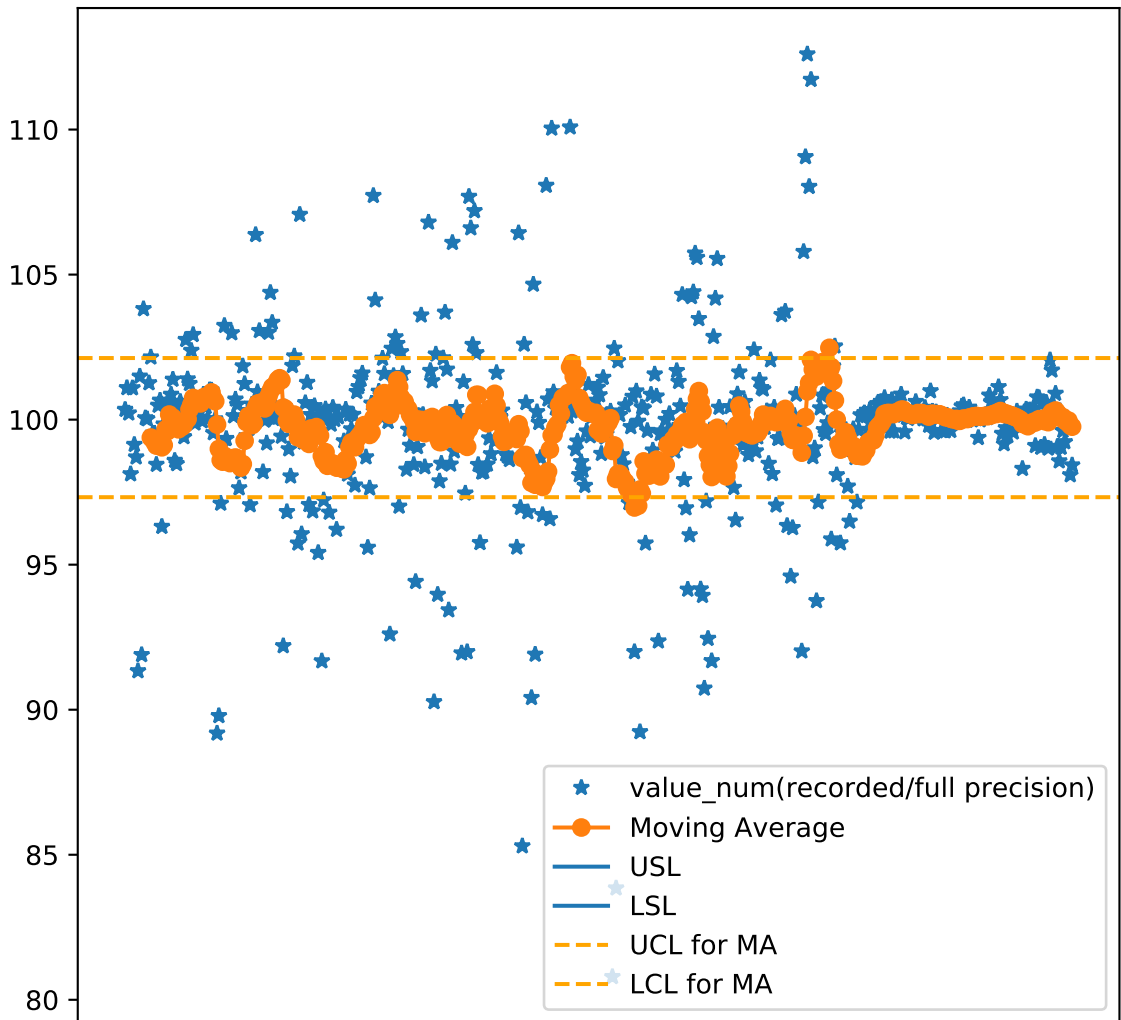
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Peptide Map T1% of Ref. Material
USRI:AR5-ARI_1260
Individual Control Chart+Moving Average



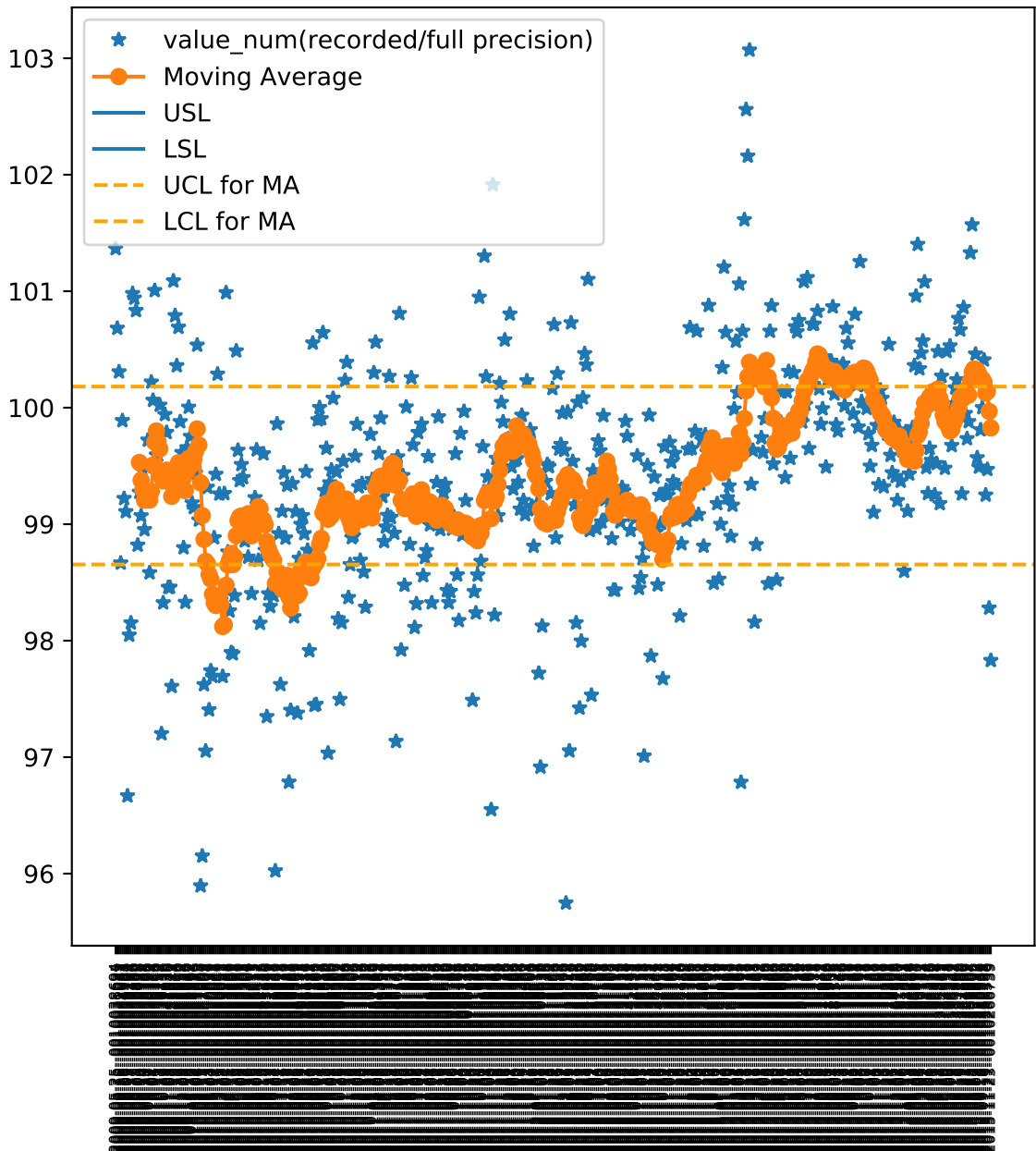
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Peptide Map T34% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



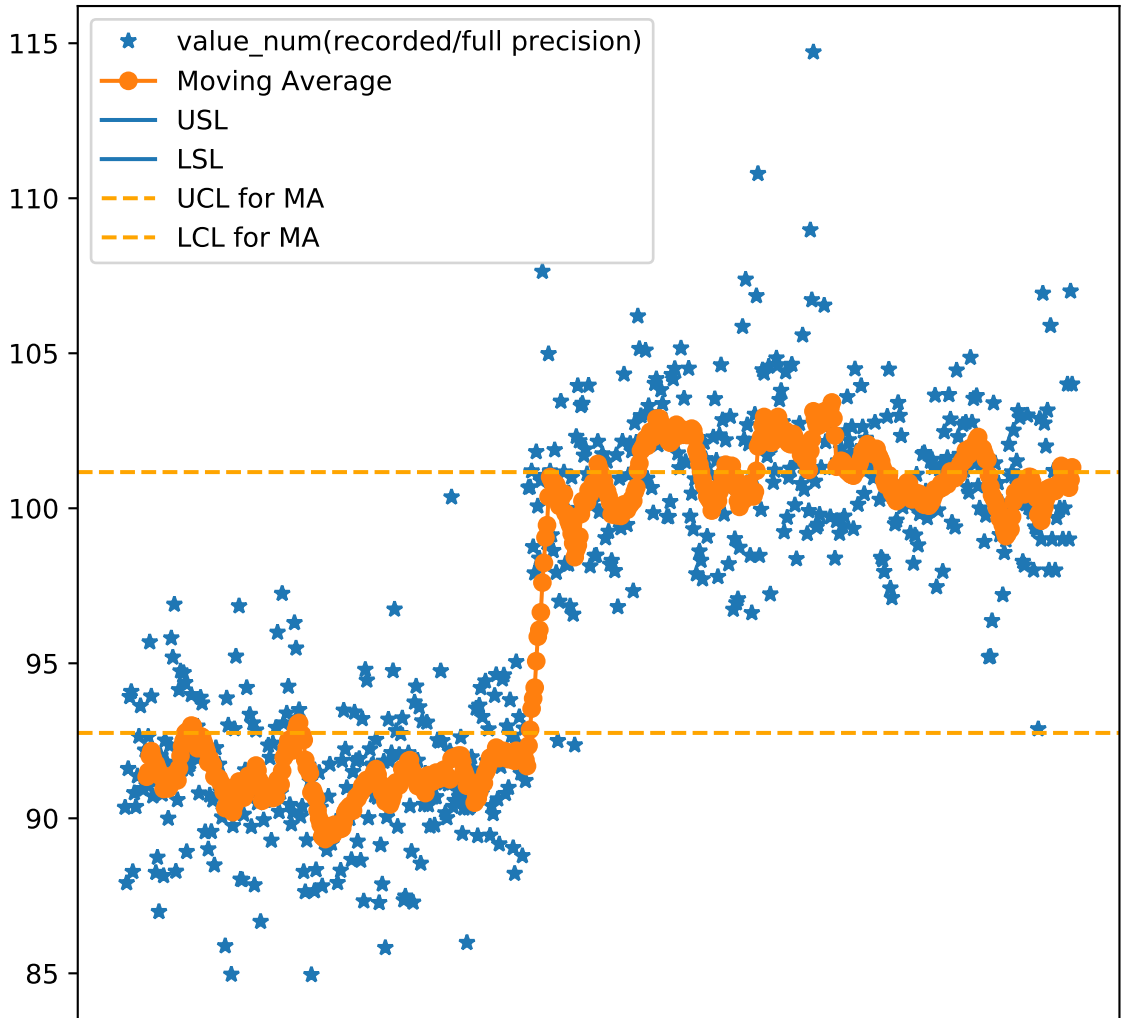
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Peptide Map T34% of Ref. Material
USRI:AR5-ARI_1260
Individual Control Chart+Moving Average



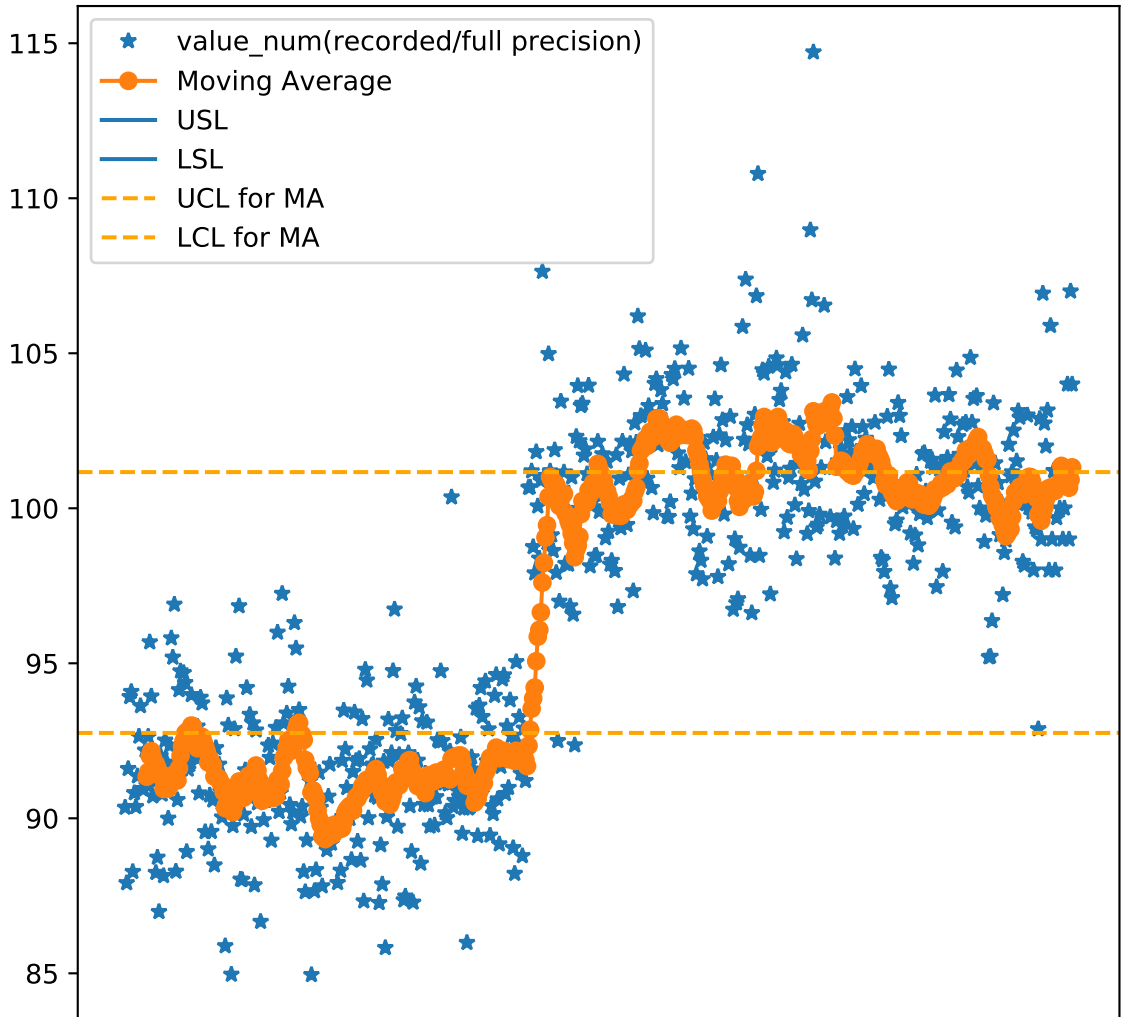
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Peptide Map T5% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



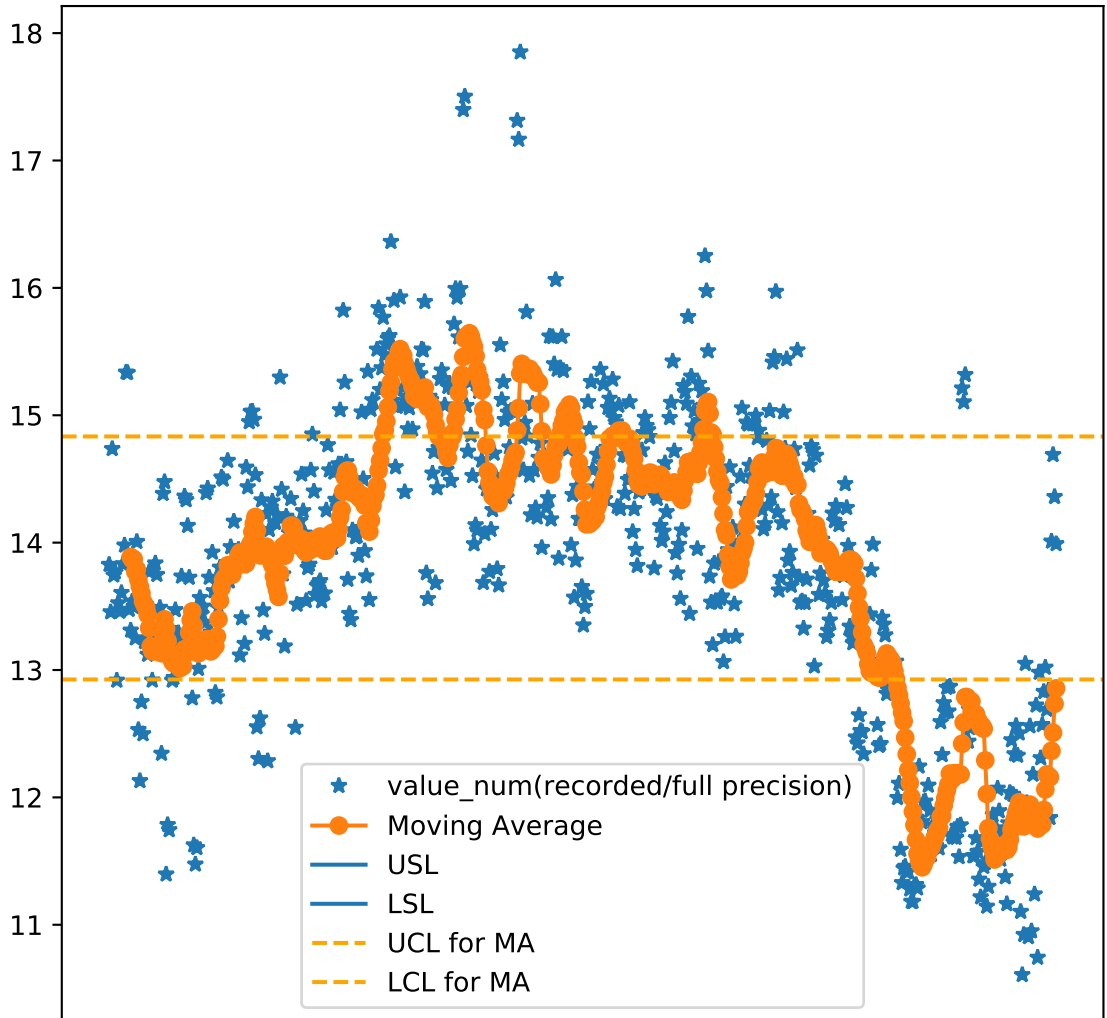
PRDS-000716
Sialic Acid (% of Reference)
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



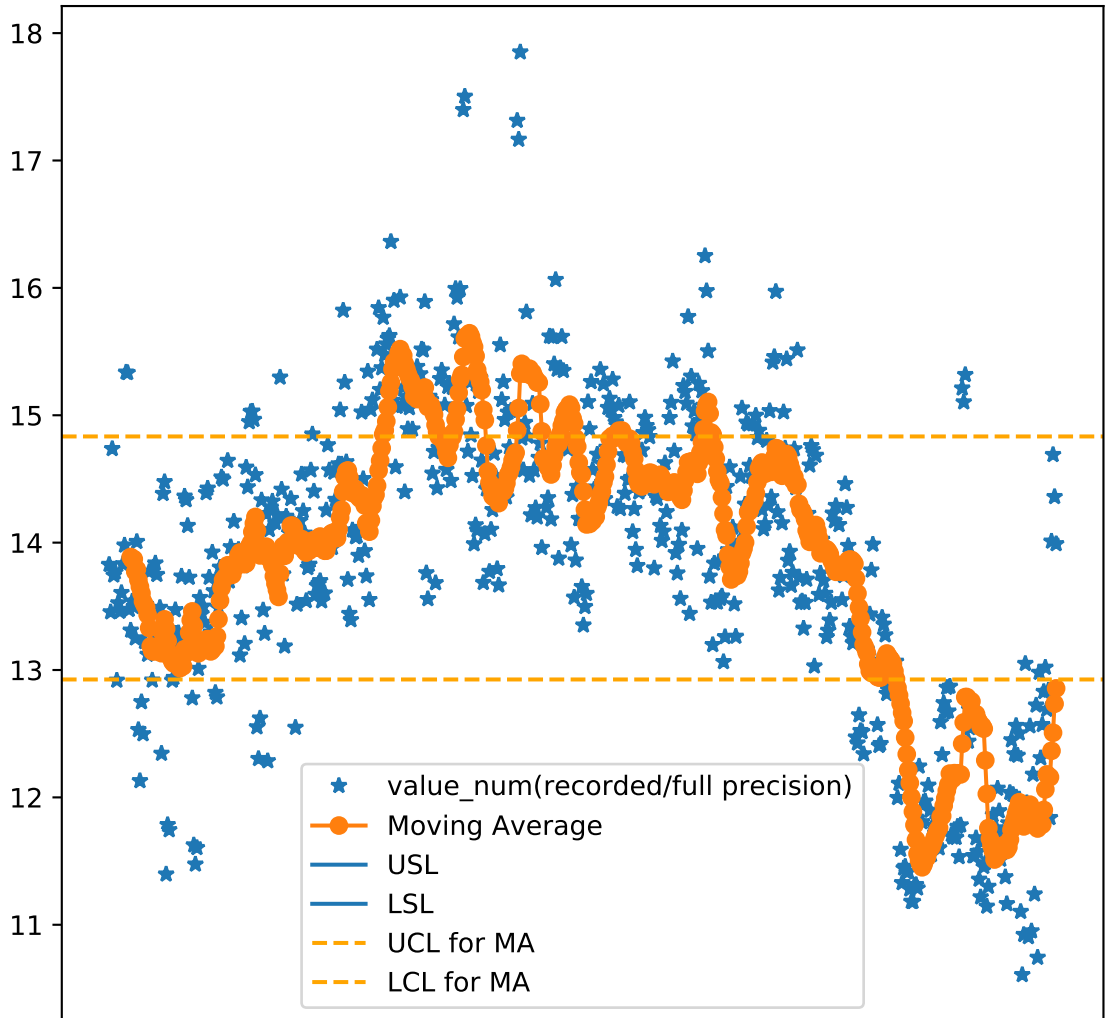
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Sialic Acid (% of Reference)
USRI:AR5-ARI_1260
Individual Control Chart+Moving Average



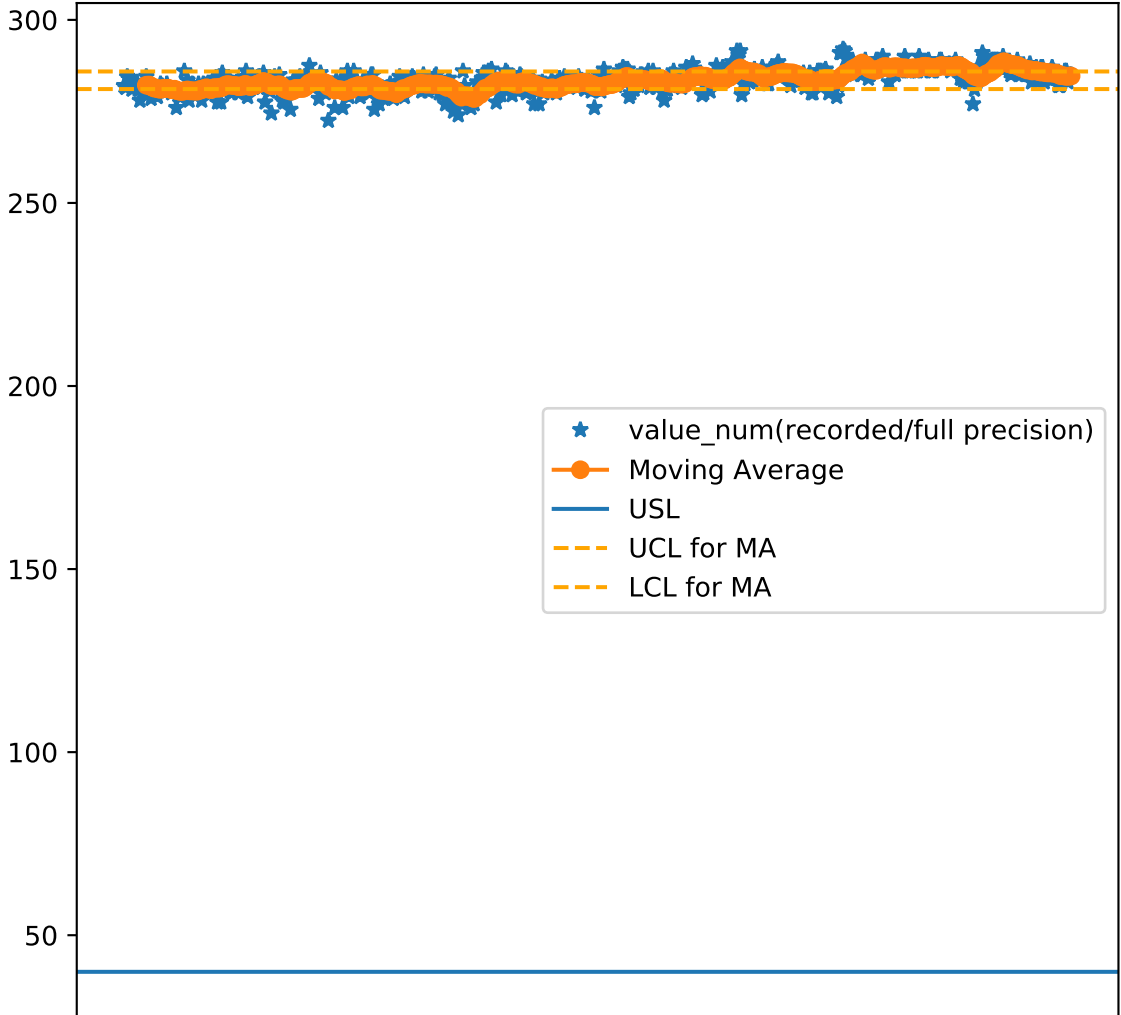
PRDS-000716
Sialic Acid (mole/mole)
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



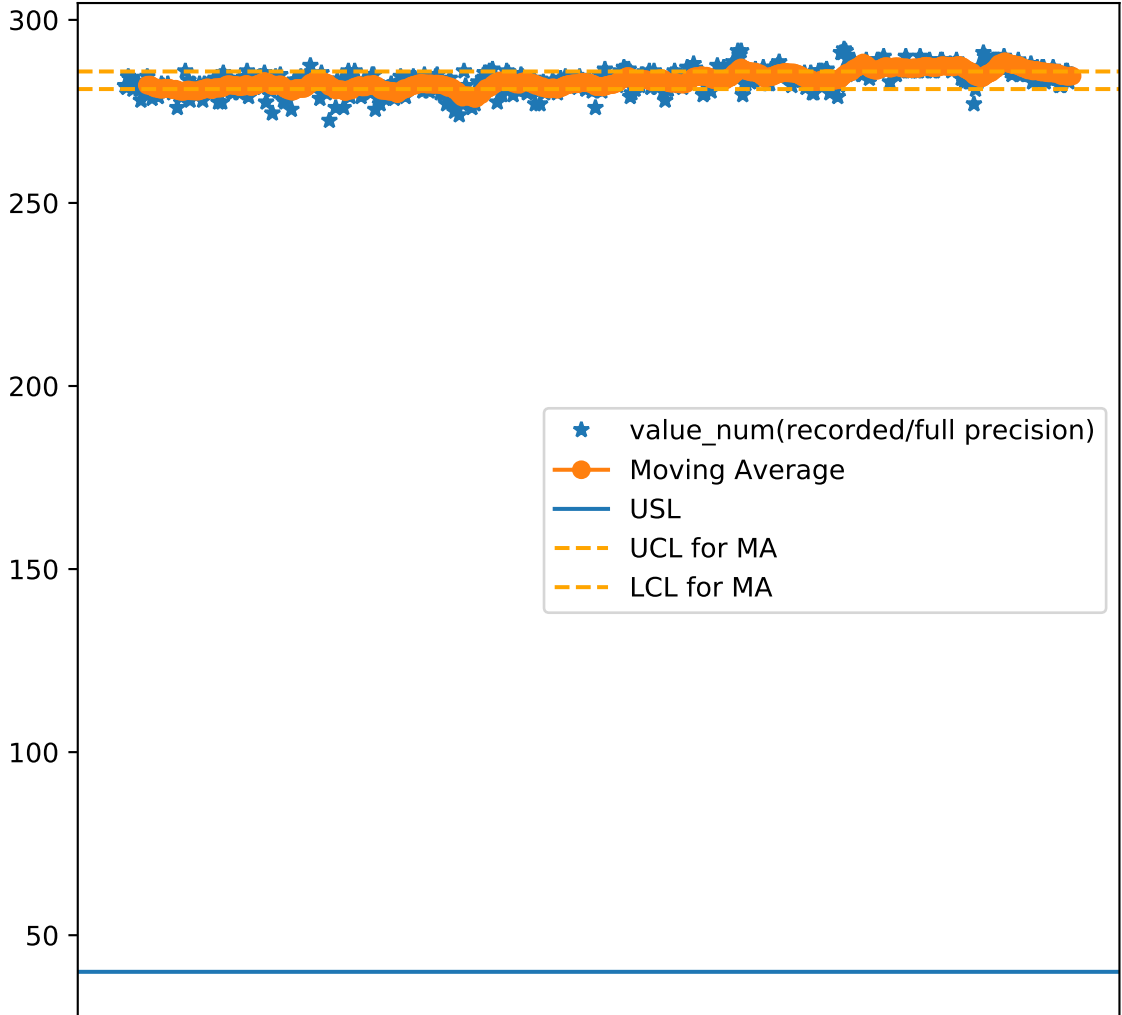
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Sialic Acid (mole/mole)
USRI:AR5-ARI_1260
Individual Control Chart+Moving Average



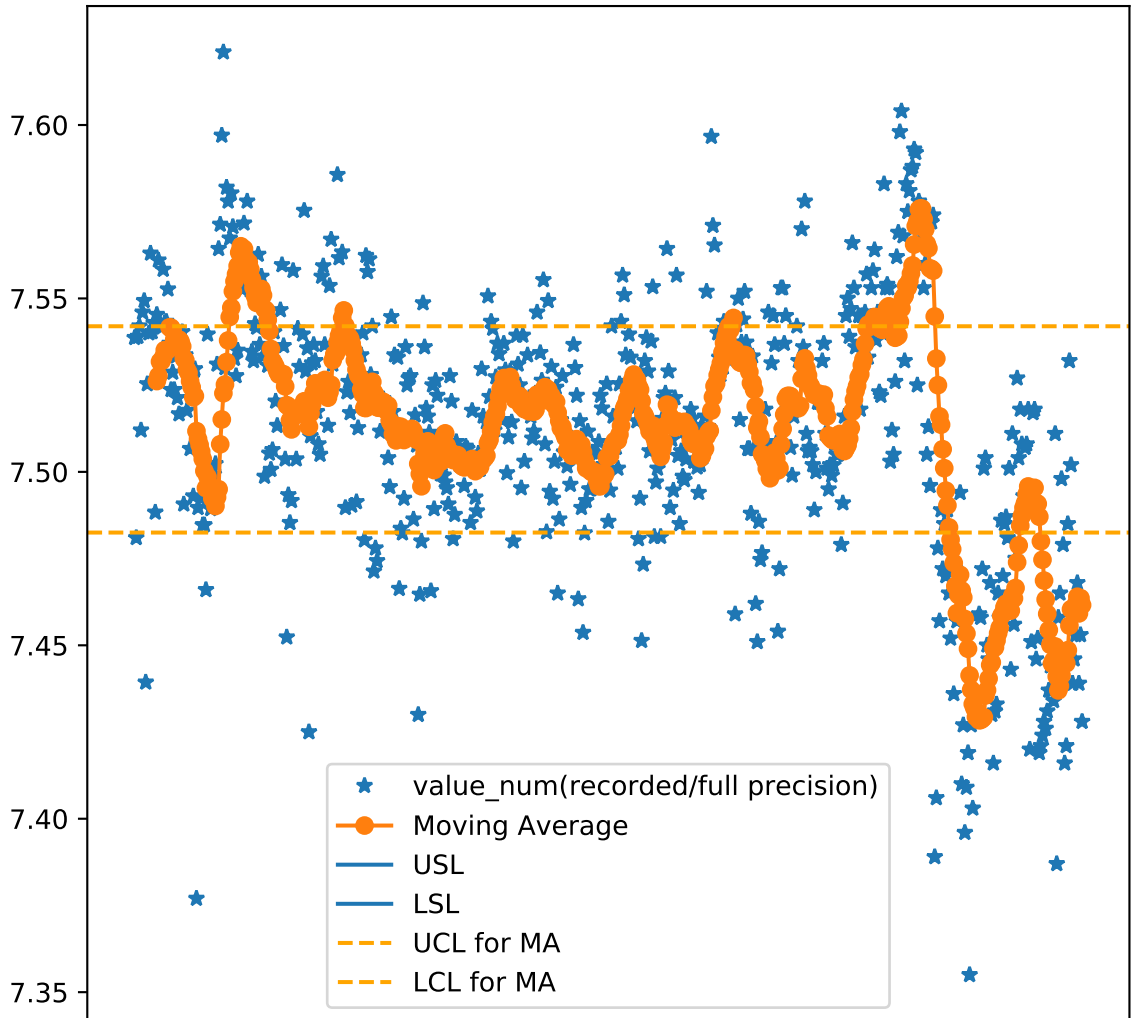
PRDS-000716
Osmolality
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



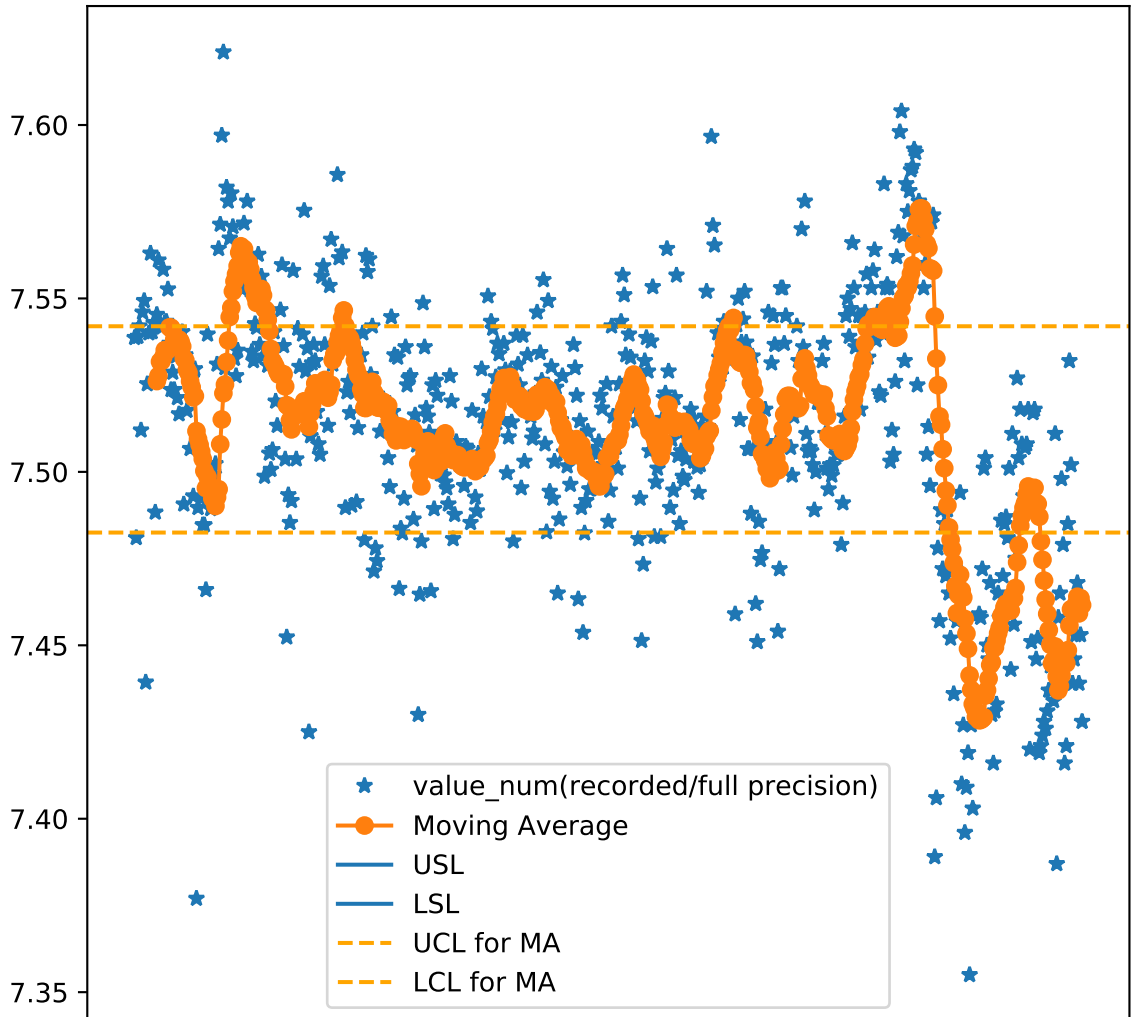
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Osmolality
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



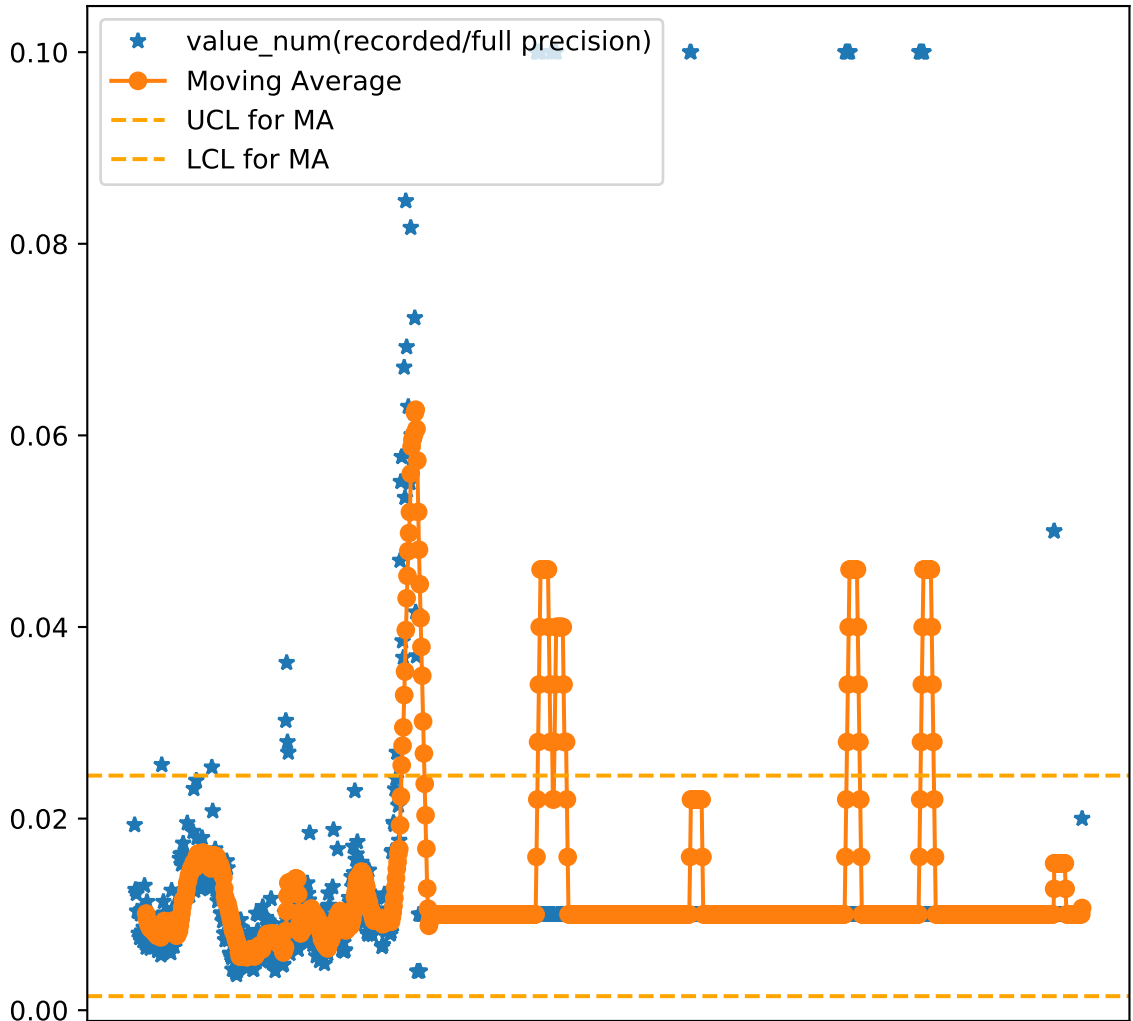
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pH
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



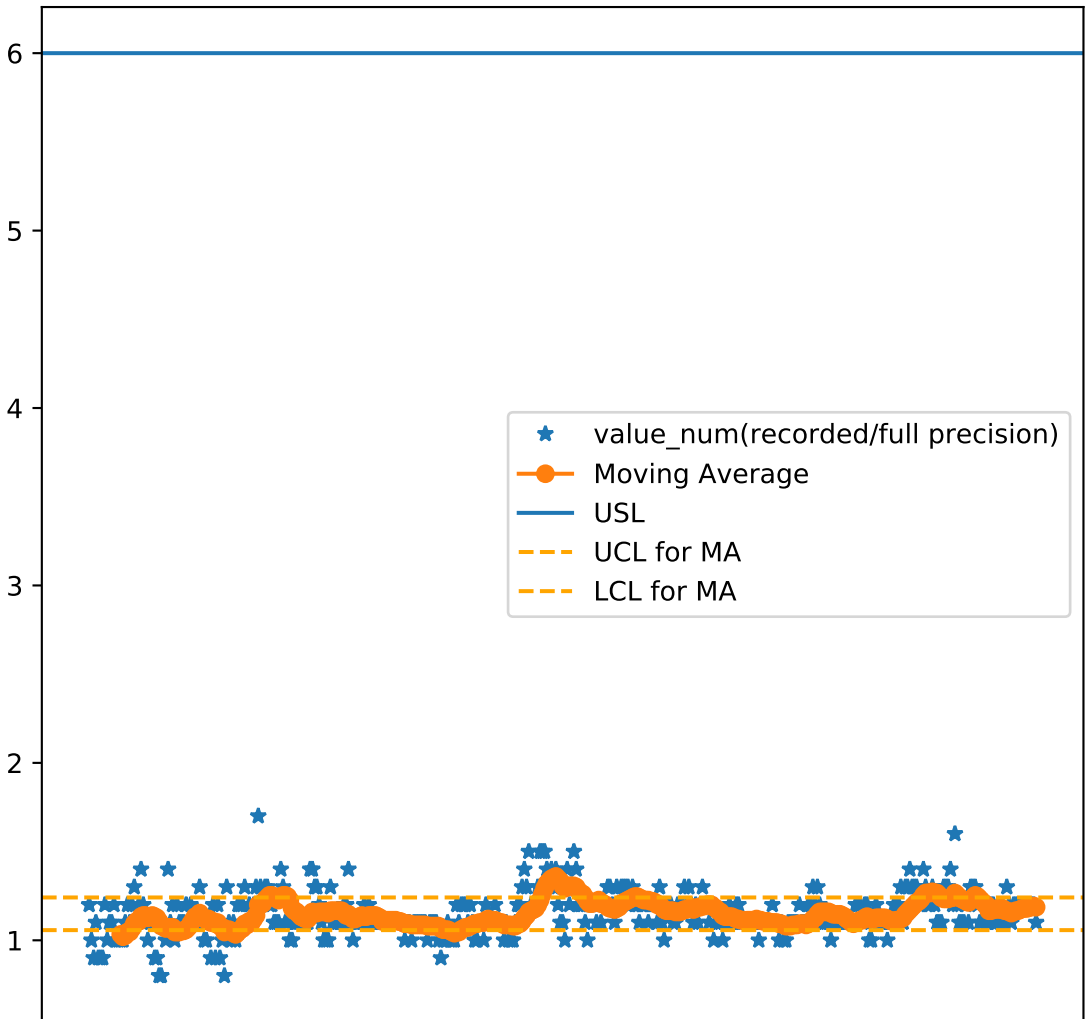
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pH
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



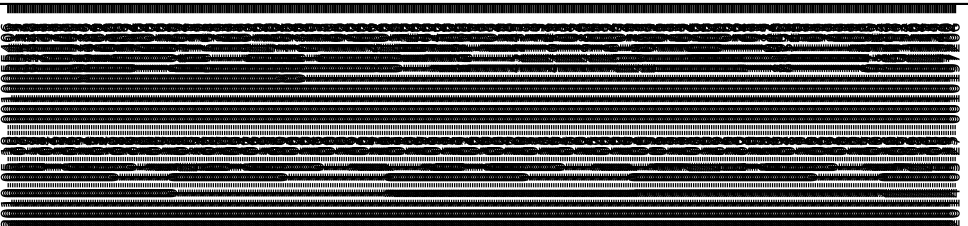
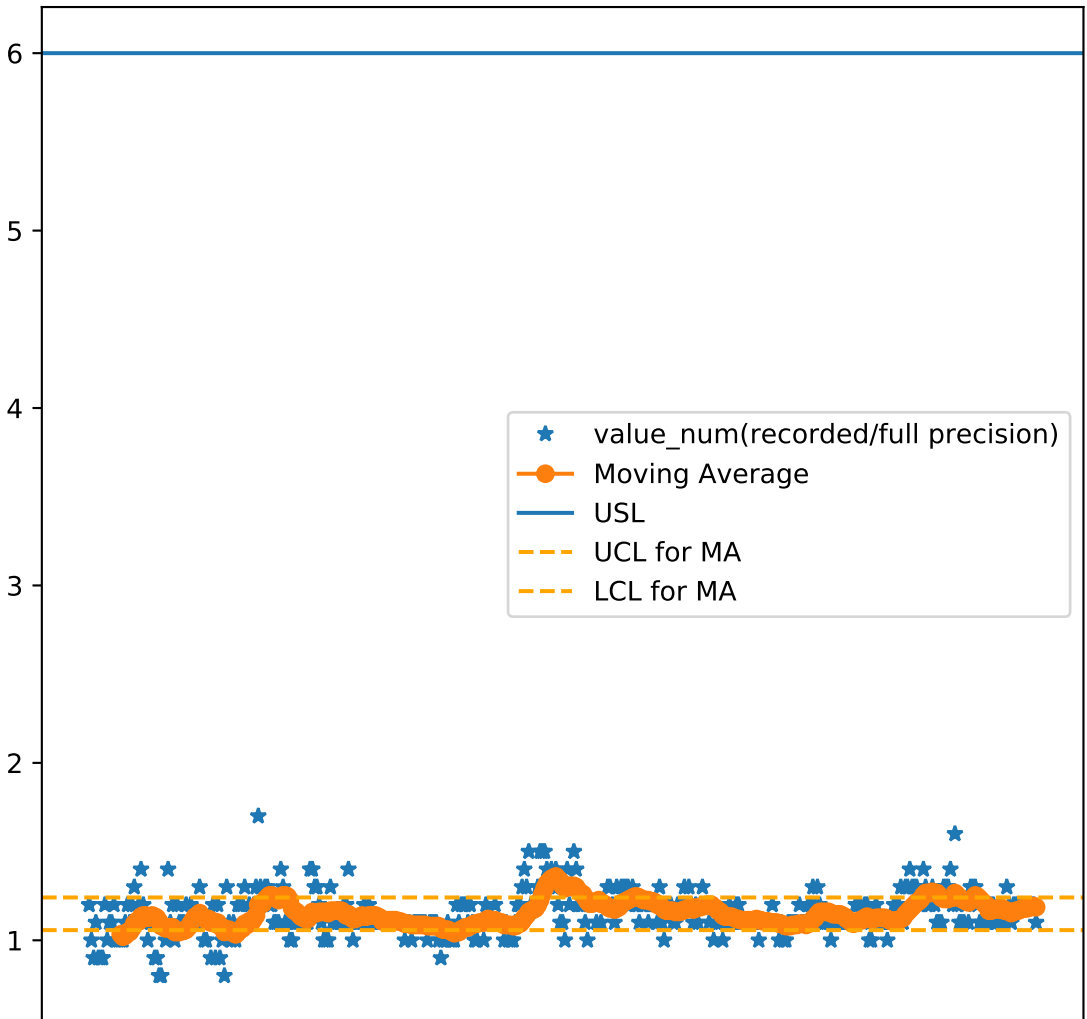
PRDS-000716
Bacterial Endotoxins
USRI:AR5-ARI_Q02
Individual Control Chart+Moving Average



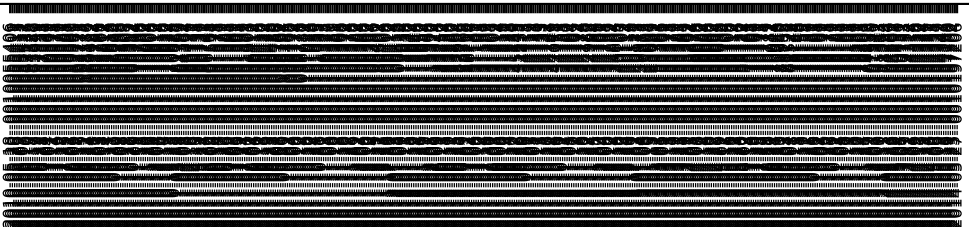
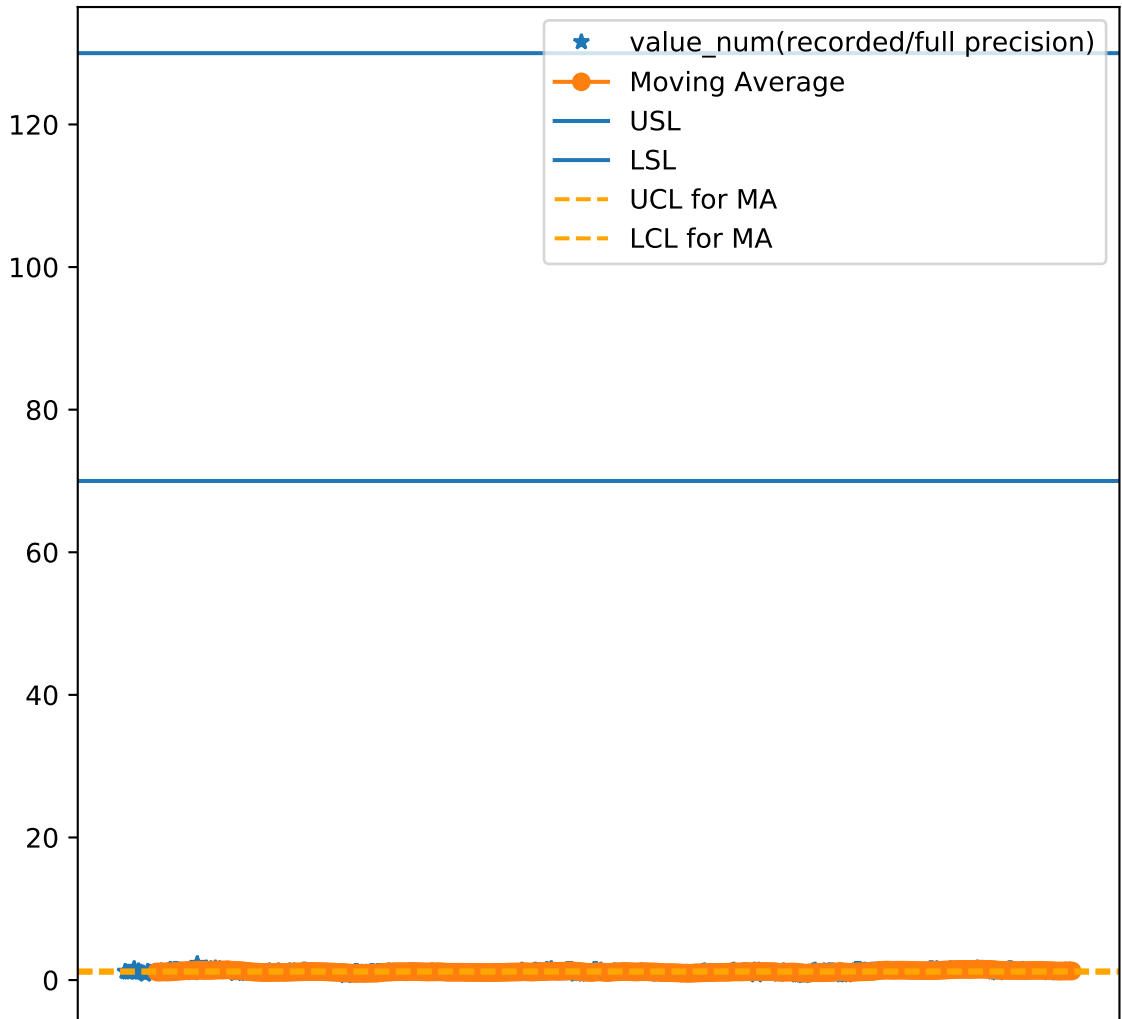
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CE SDS HMW
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



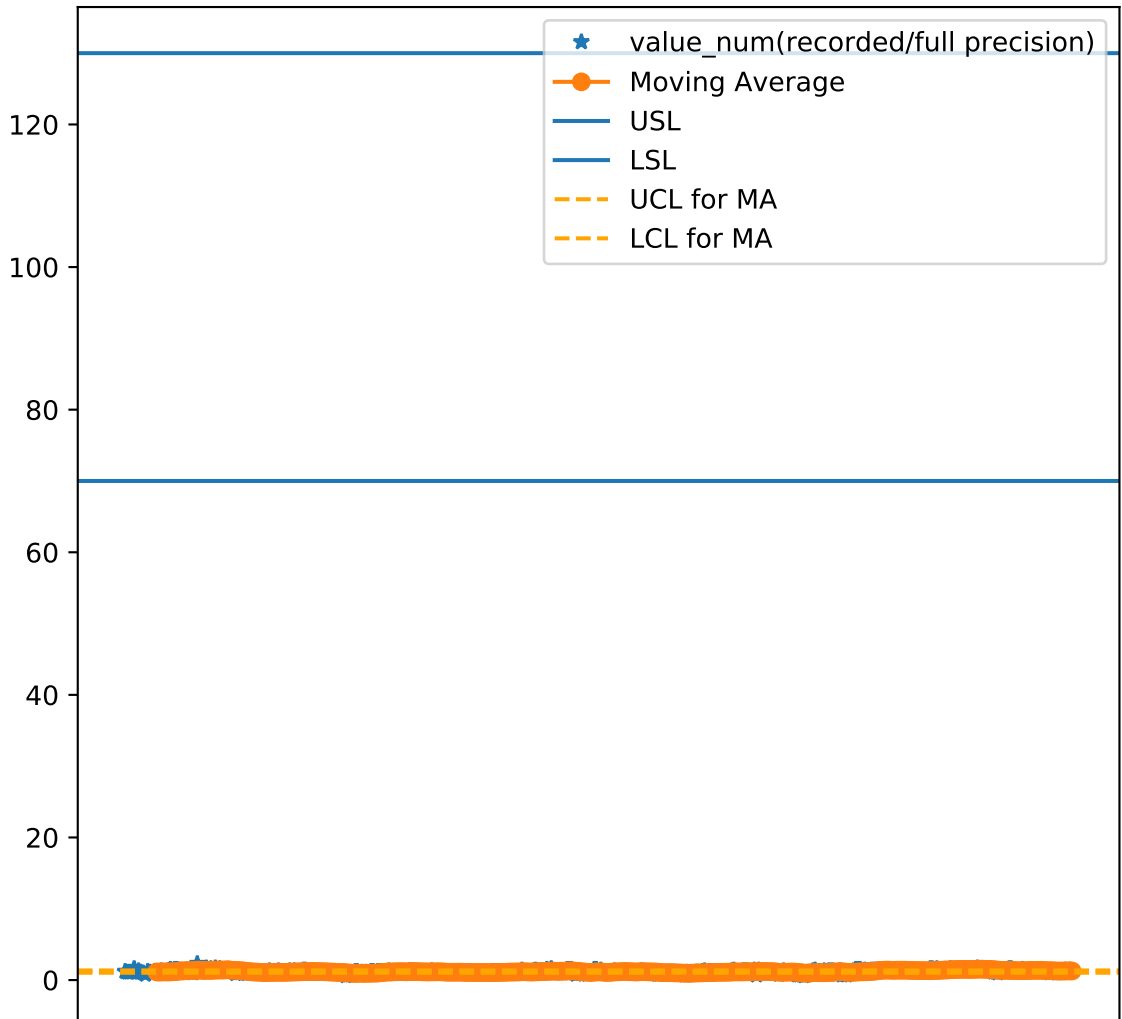
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CE SDS HMW
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



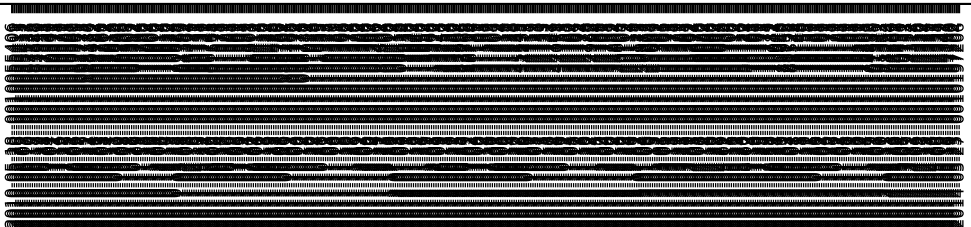
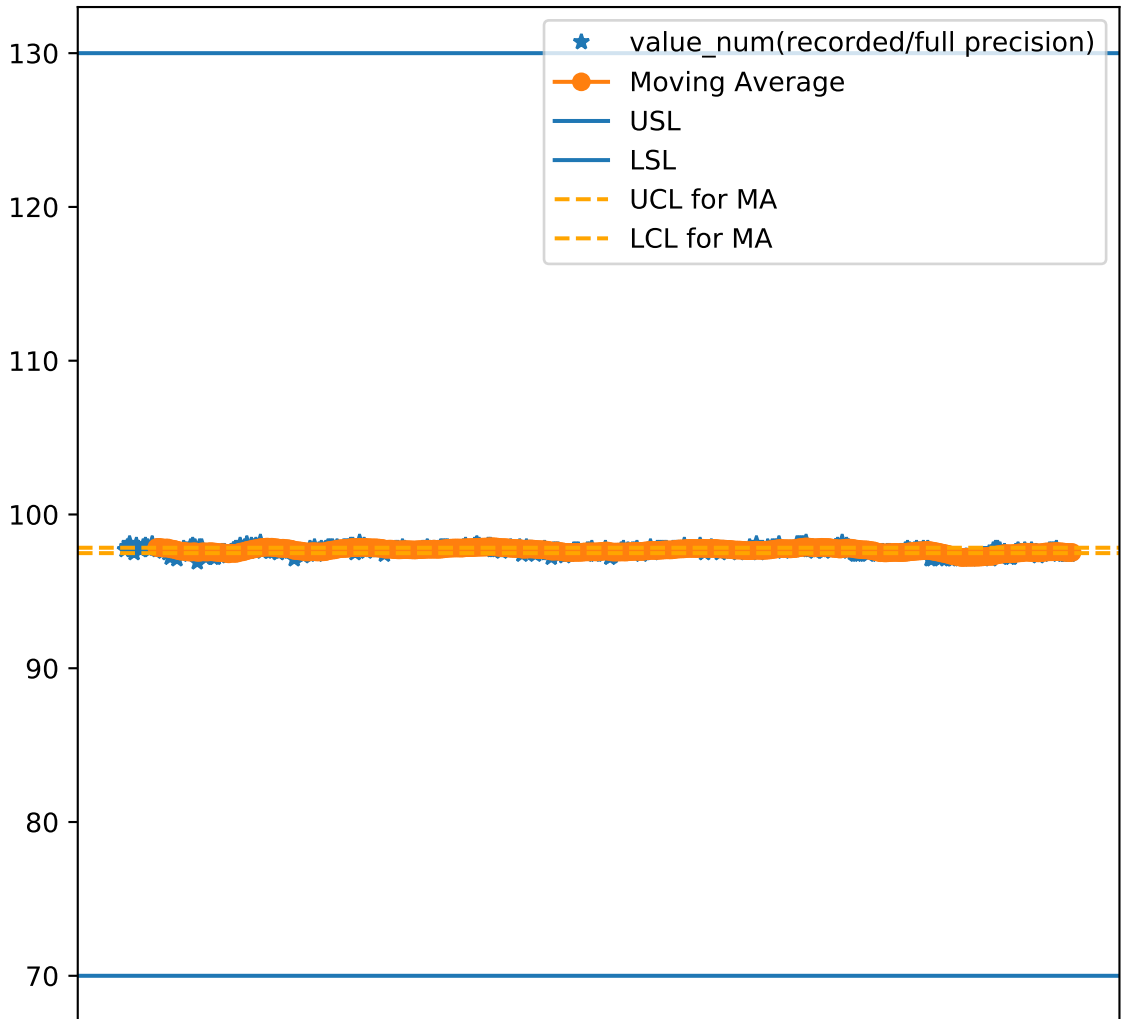
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CE SDS LMW
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



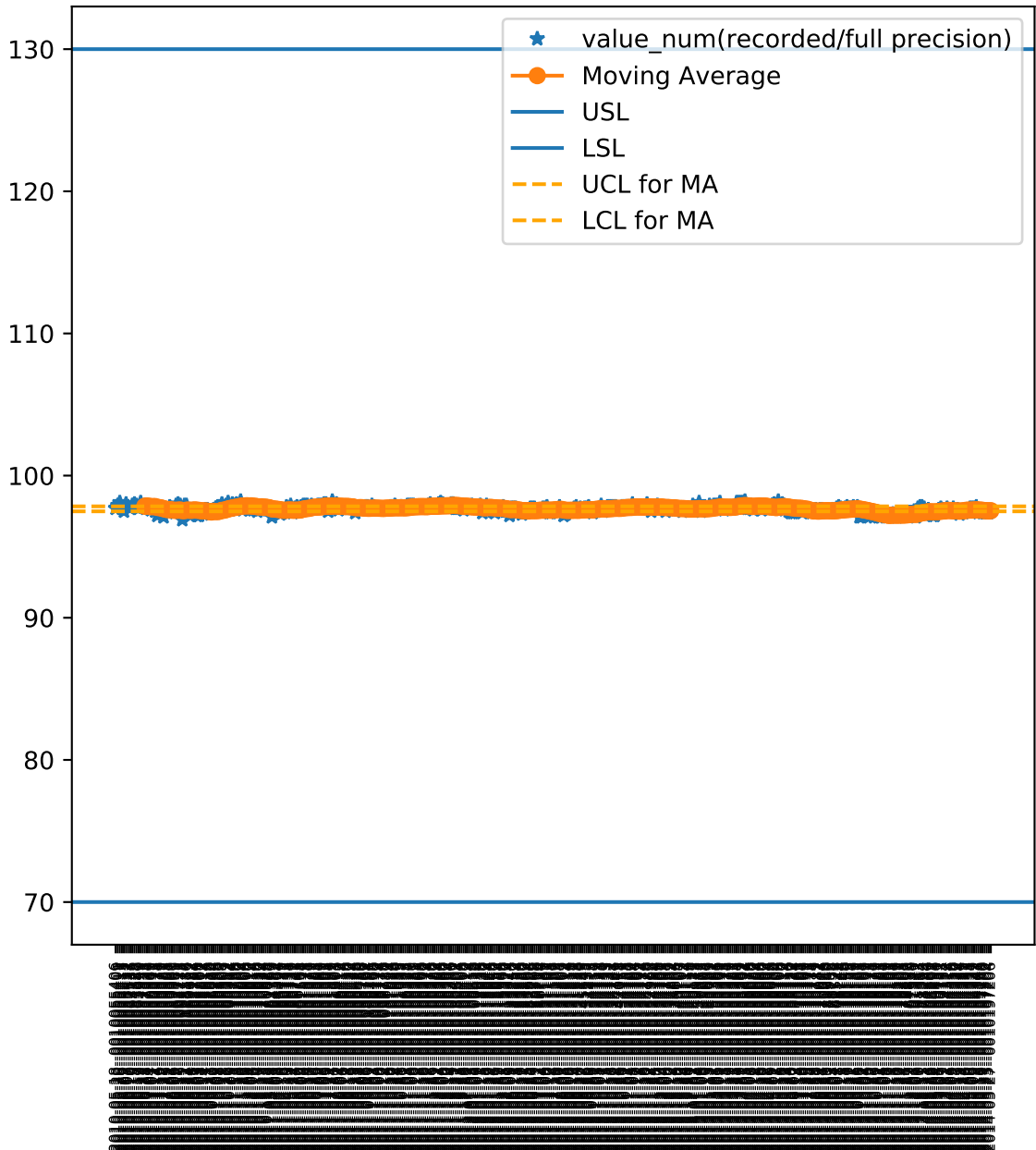
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USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



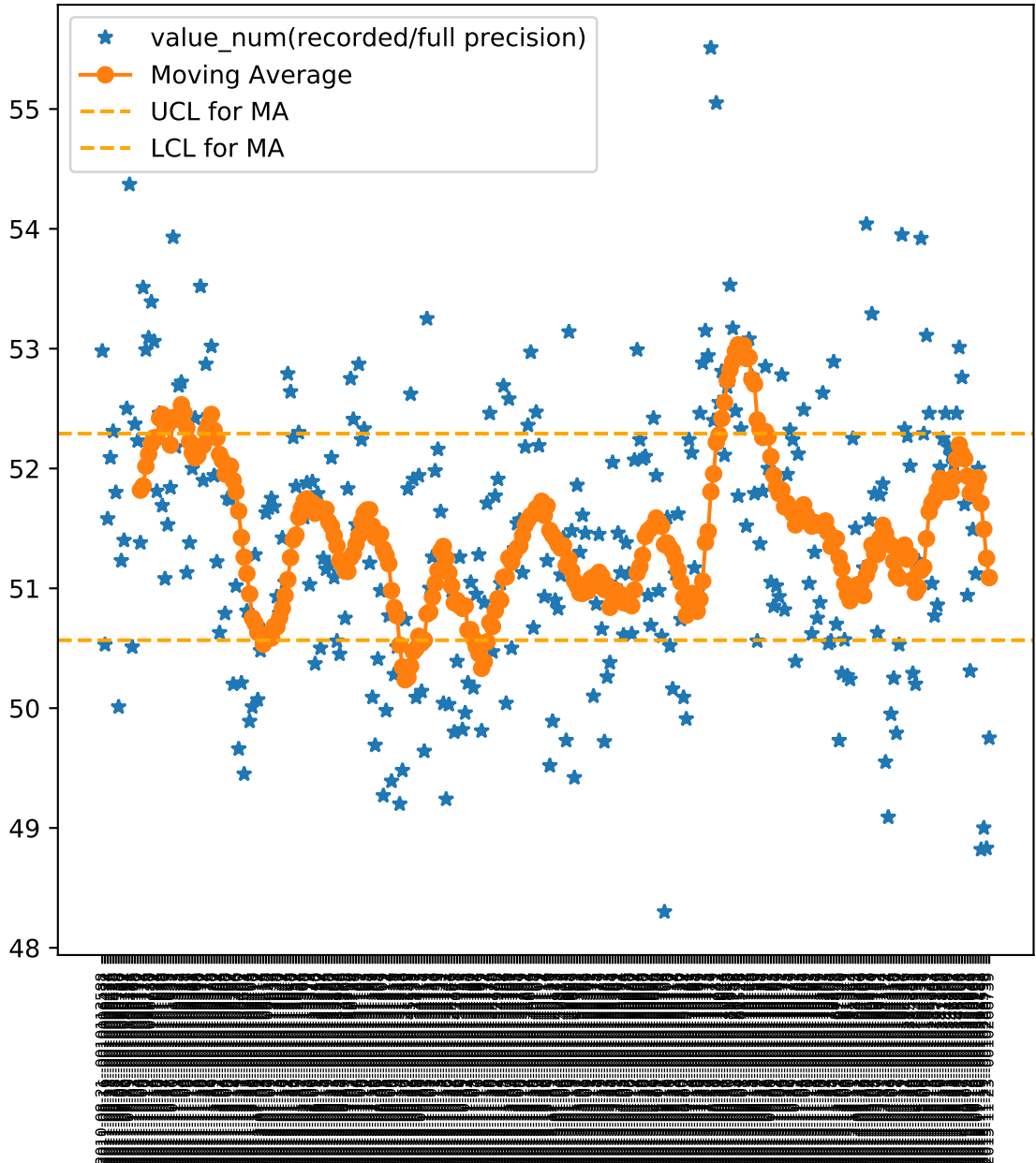
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CE SDS Monomer
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



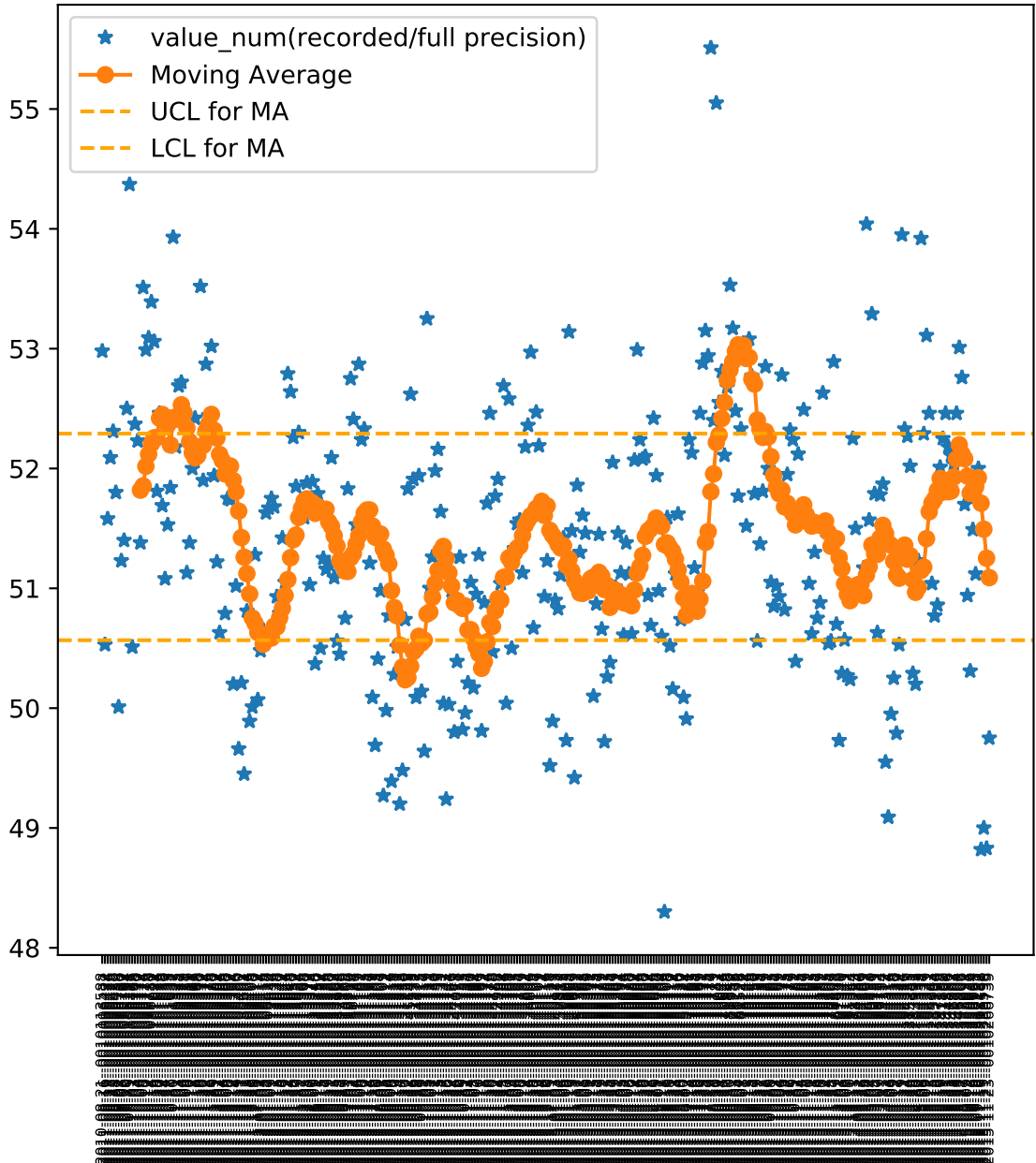
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CE SDS Monomer
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



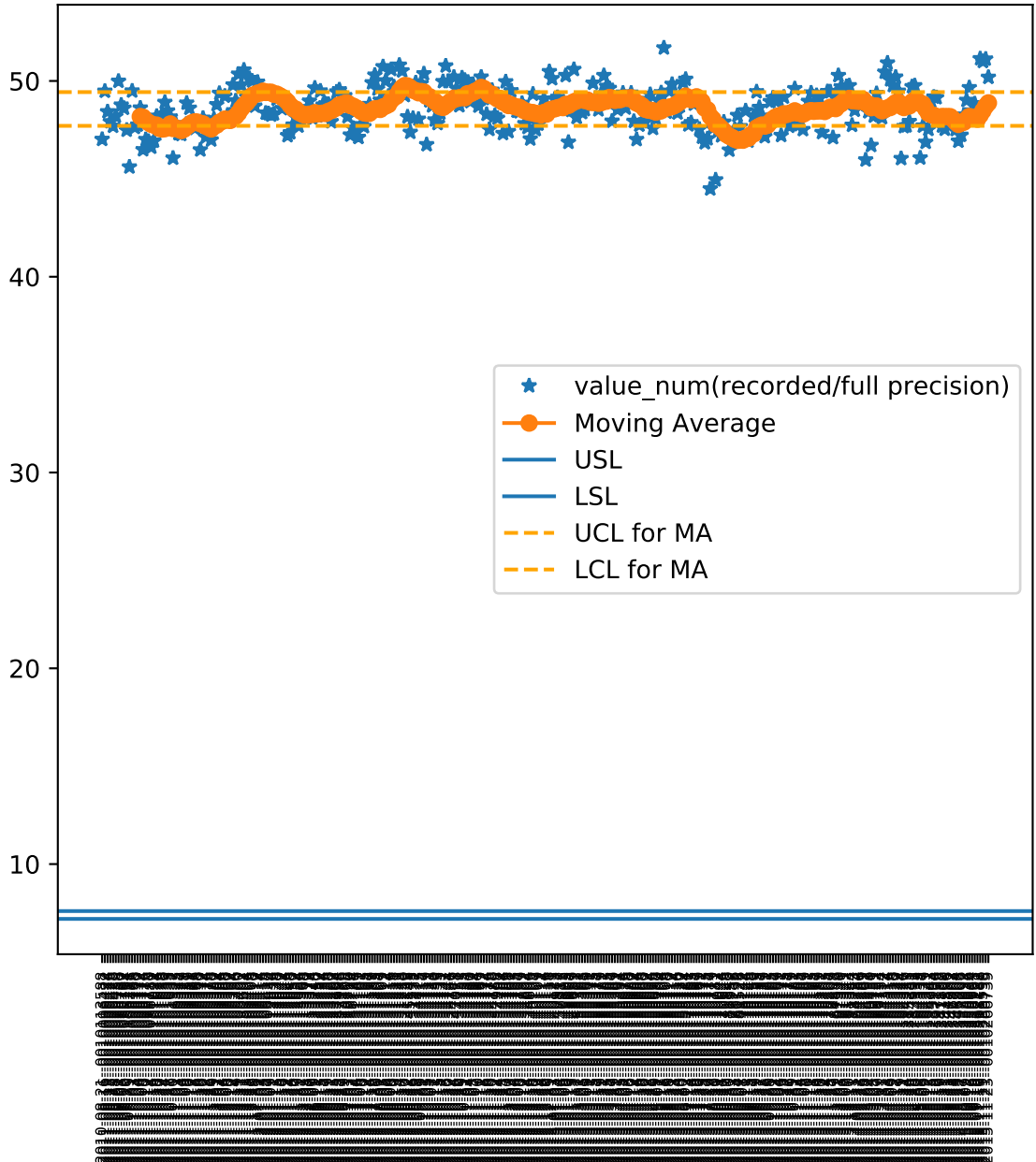
PRDS-000716
CZE Oligo Map Neutral
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



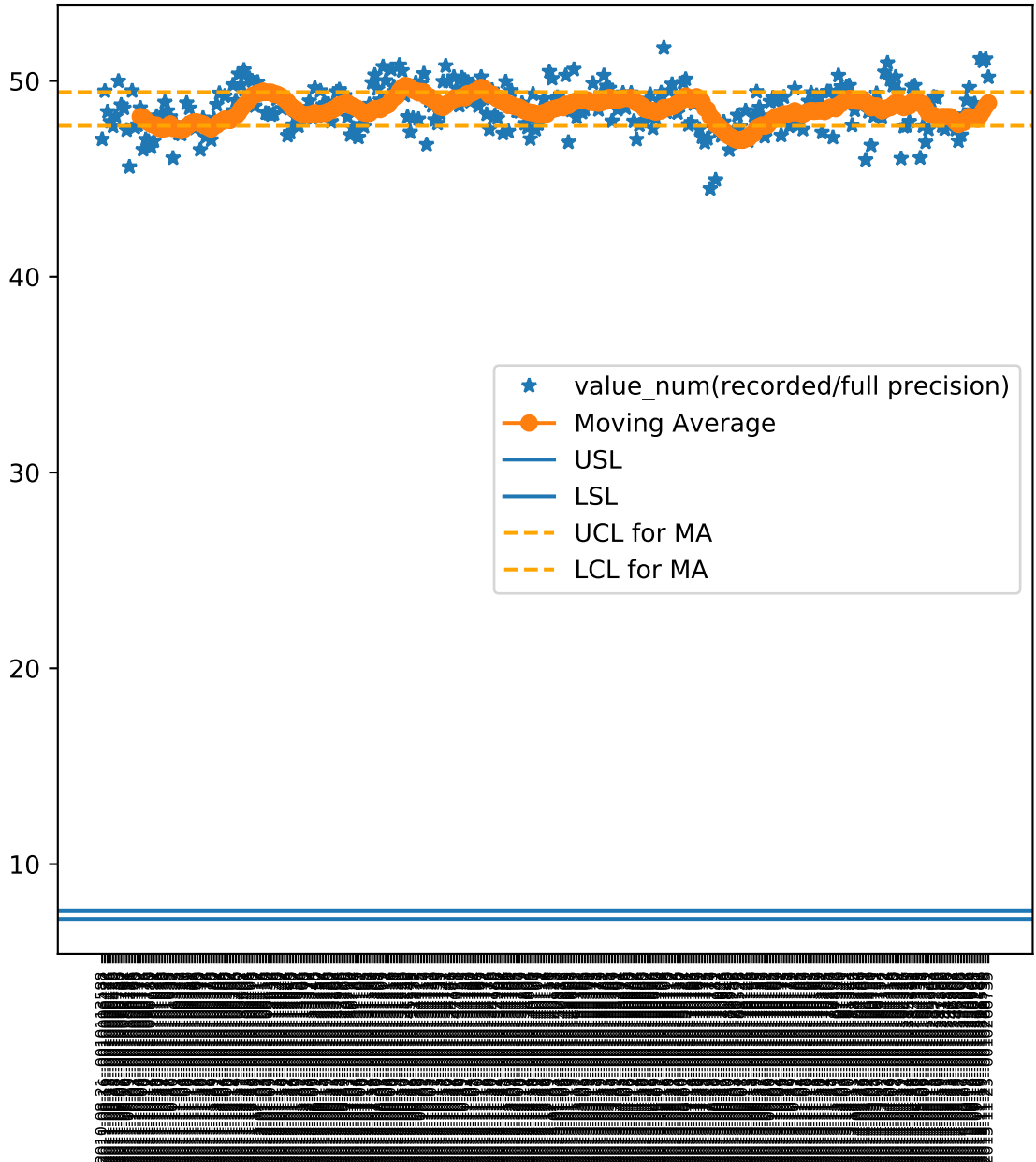
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CZE Oligo Map Neutral
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



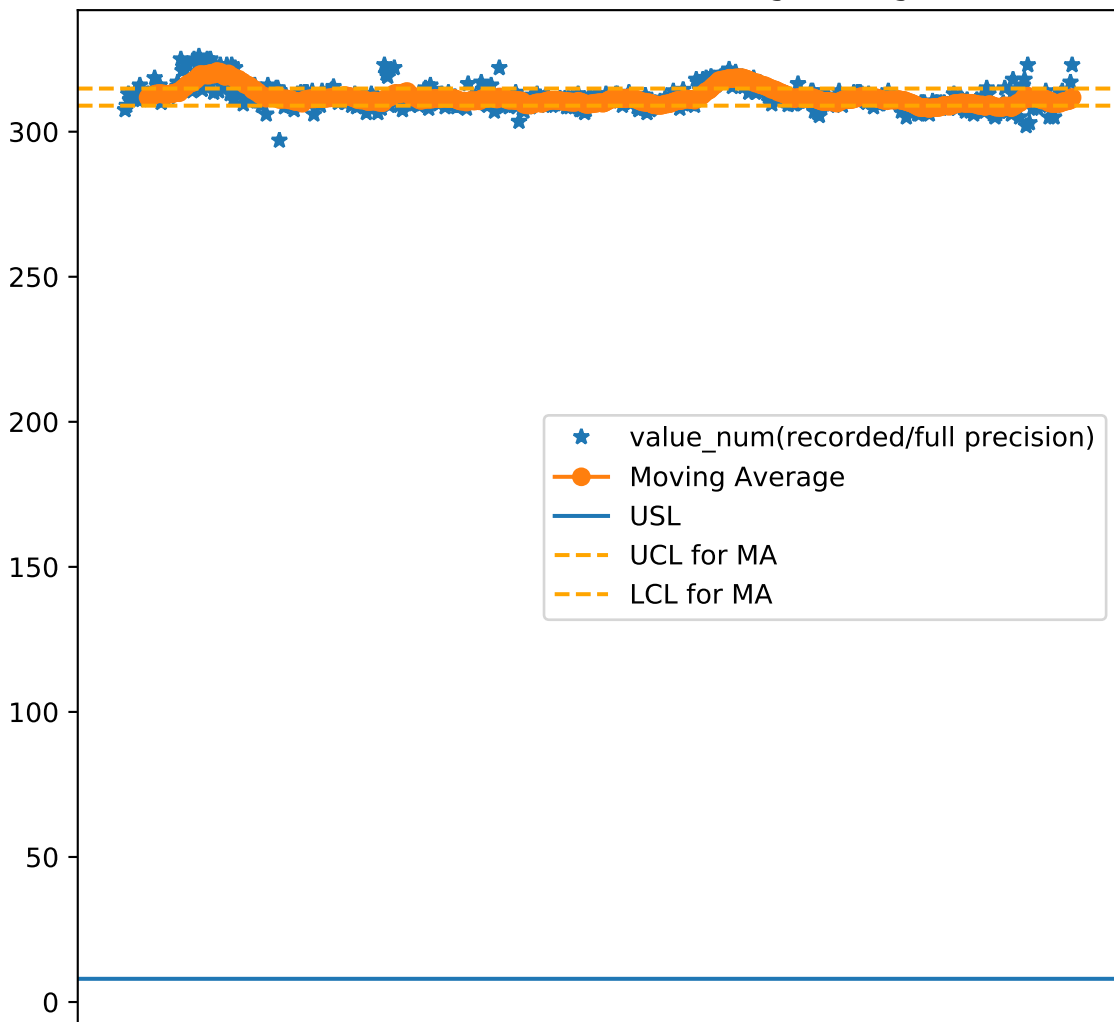
PRDS-000716
CZE Oligo Map Sialylated
USRI:AR5-ARI_0330
Individual Control Chart+Moving Average



PRDS-000716
CZE Oligo Map Sialylated
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average

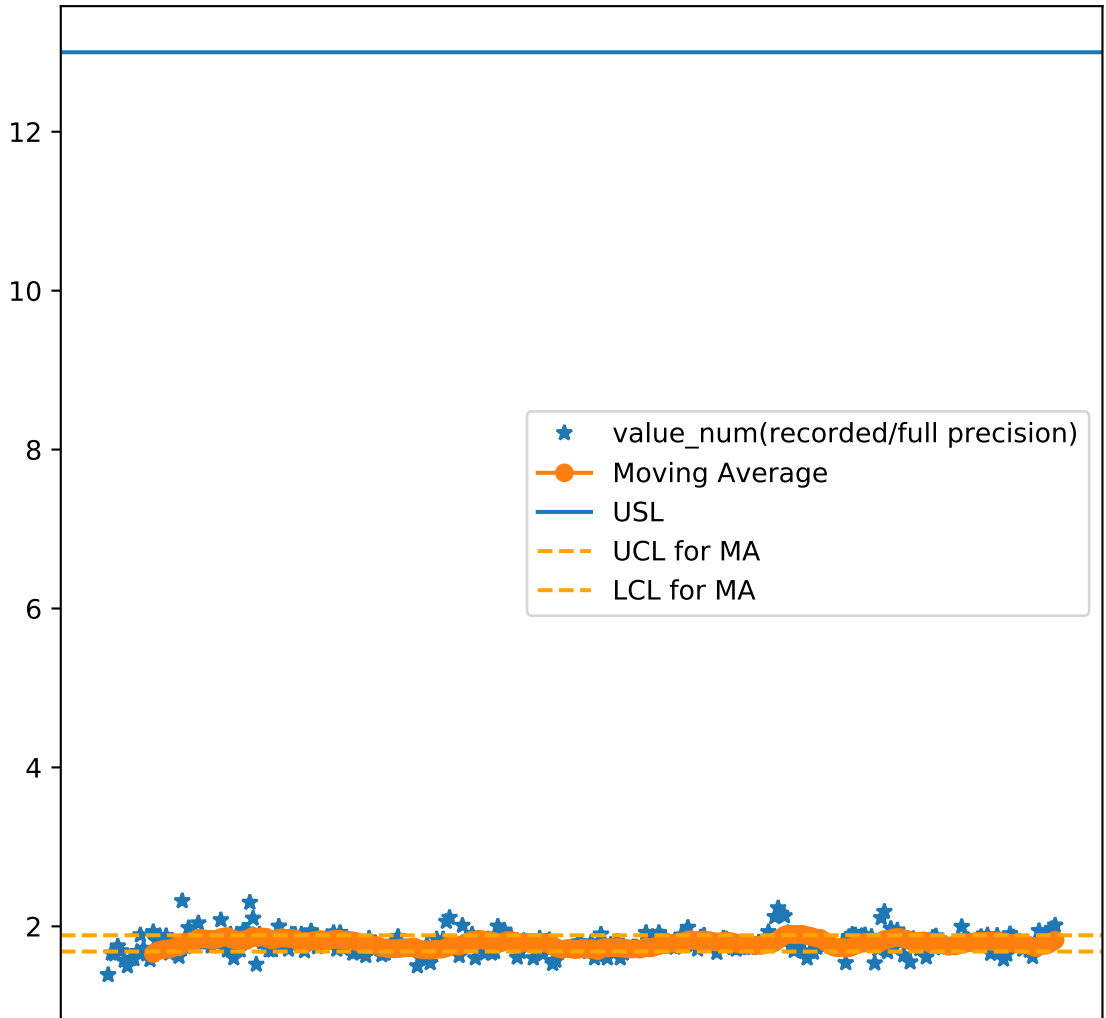


PRDS-000719
Osmolality
PRJU:APR14-AML14-AL
Individual Control Chart+Moving Average

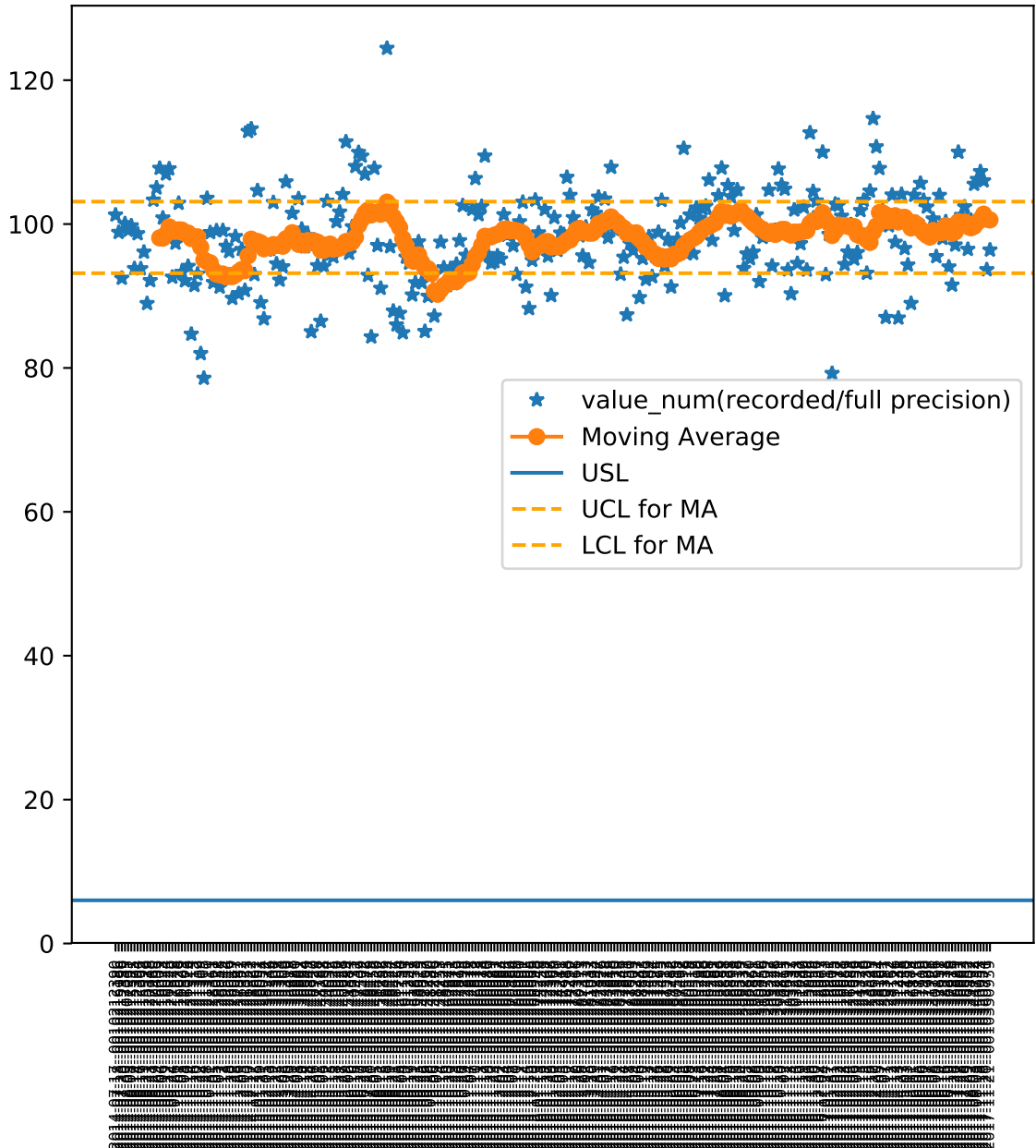


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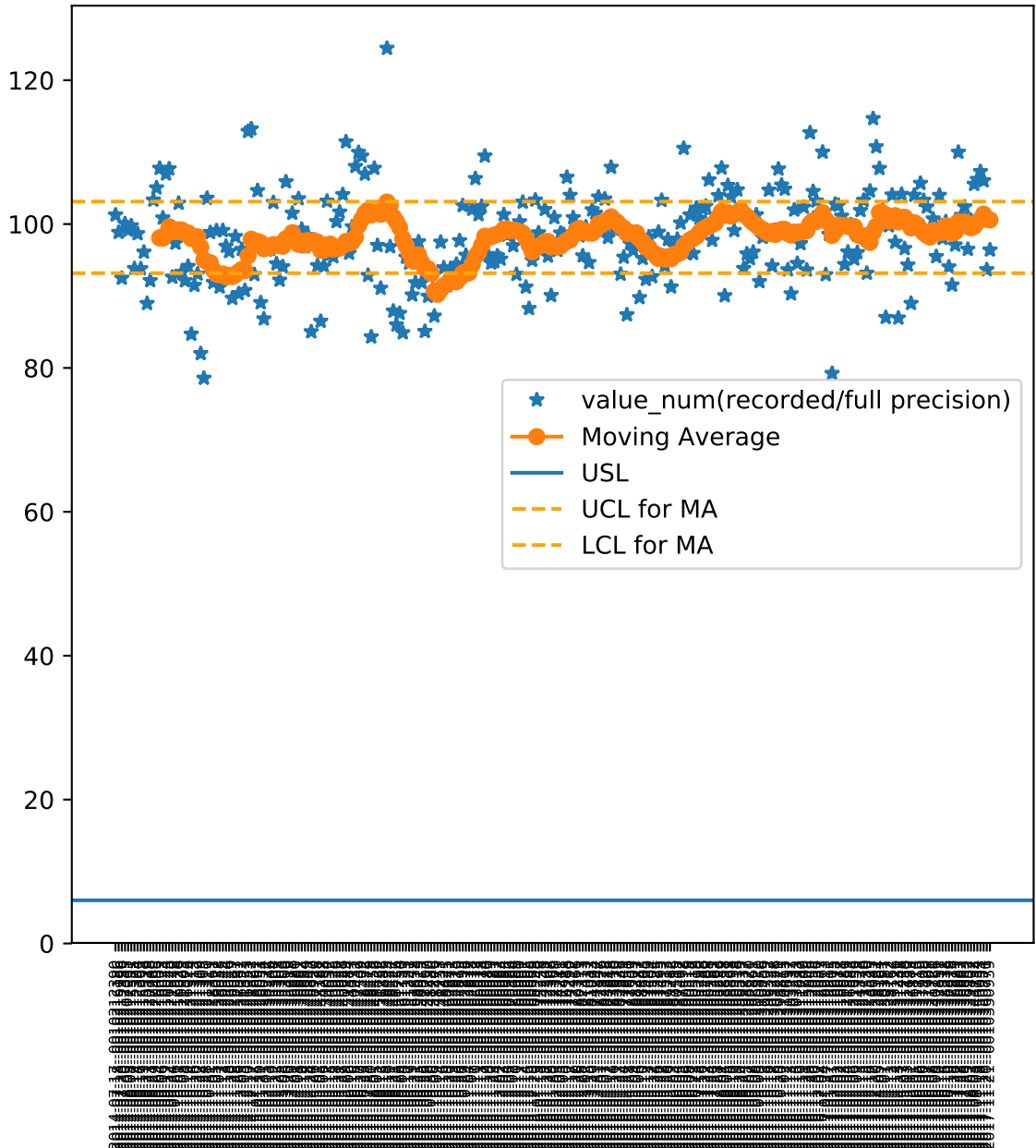
PRDS-000719
Apoptosis Bioassay
PRJU:APR1-AML-1-5-1
Individual Control Chart+Moving Average



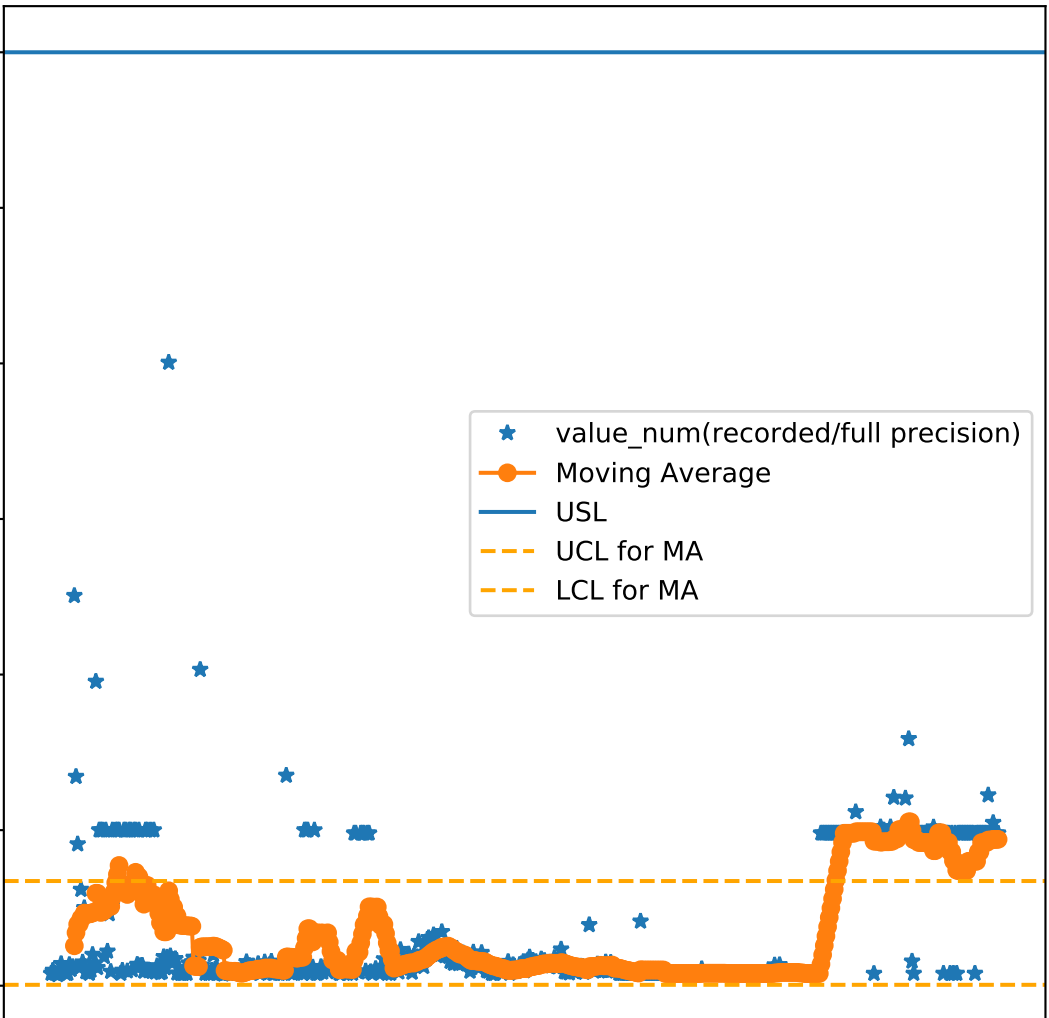
PRDS-000719
Apoptosis Bioassay - RelPot
PRJU:APR1-AML-1-5-1
Individual Control Chart+Moving Average



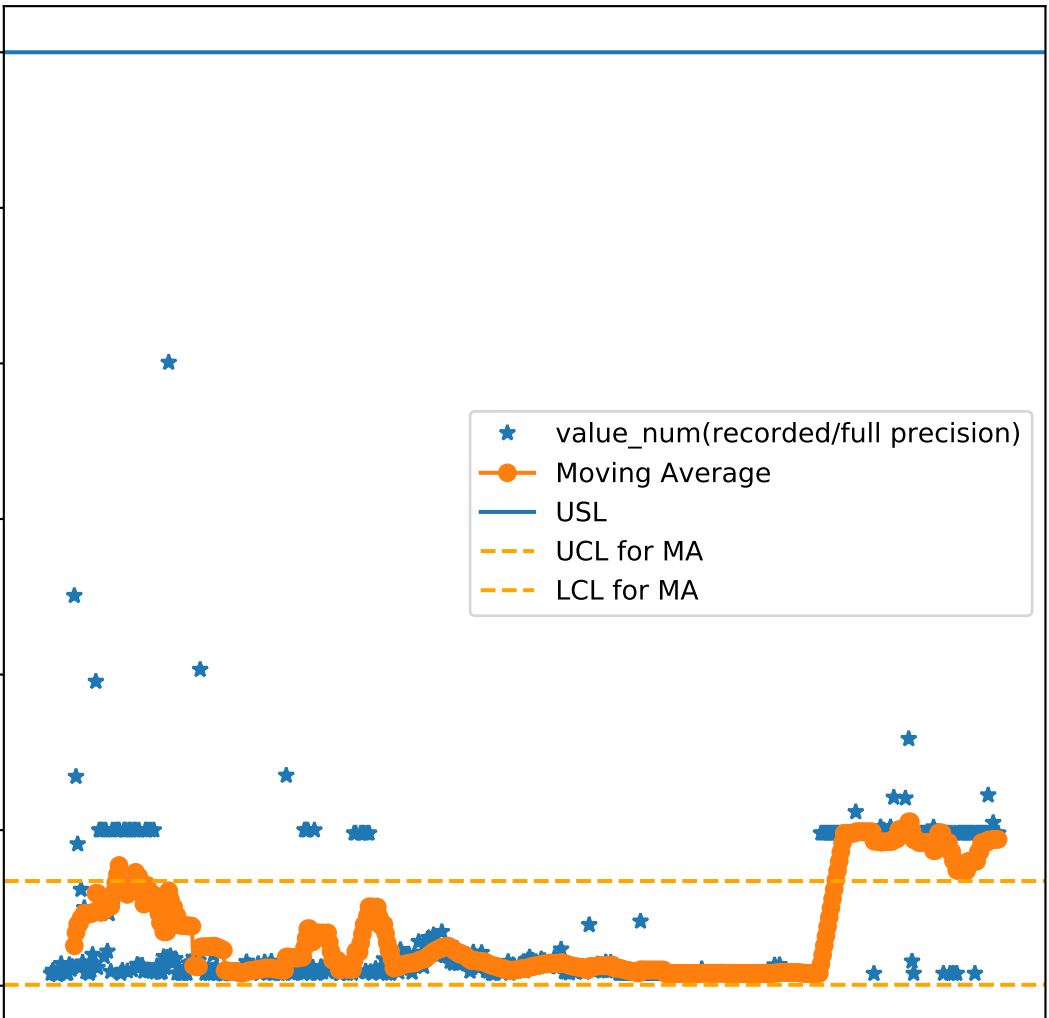
PRDS-000719
Apoptosis Bioassay - RelPot
PRJU:APR14-AML-1-5-1
Individual Control Chart+Moving Average



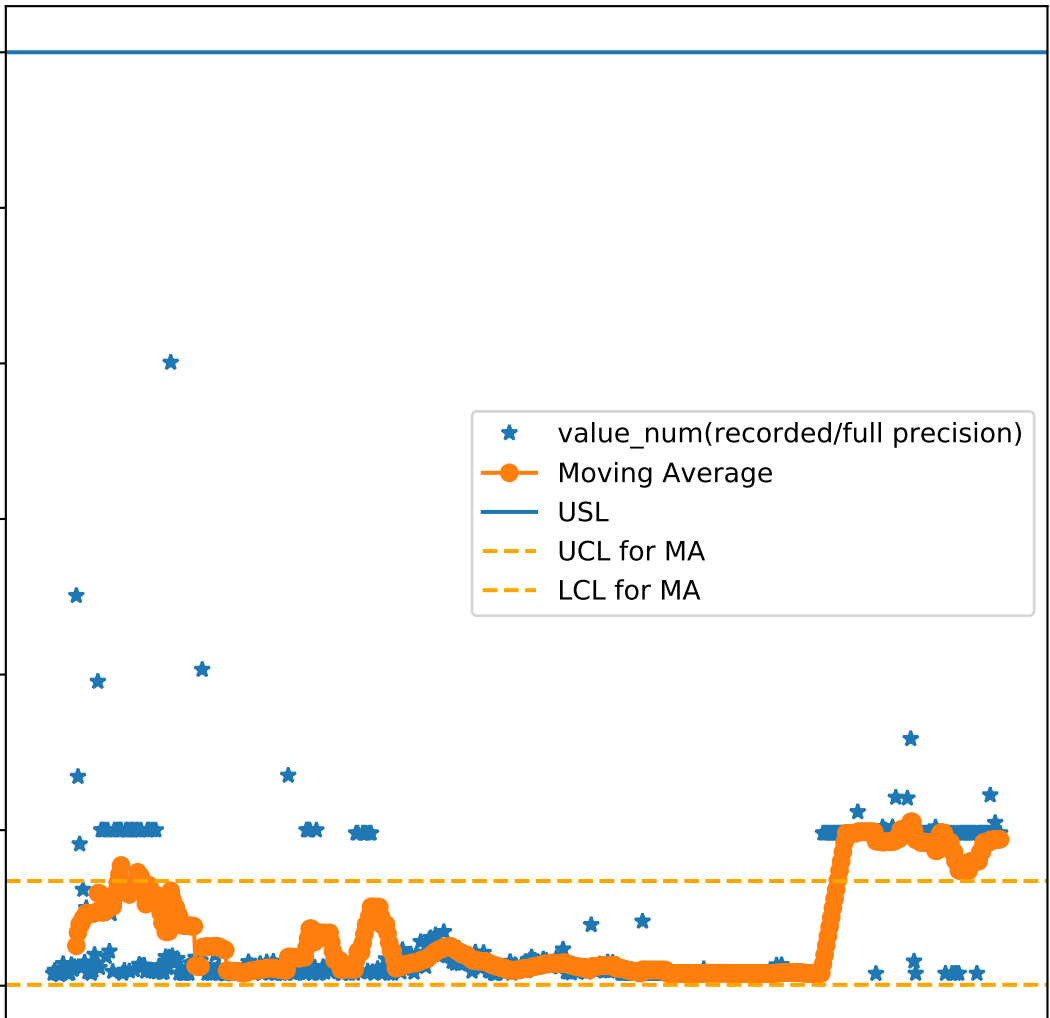
PRDS-000719
Bacterial Endotoxins
PRJU:APR1-AML-2-2-1



Individual Control Chart+Moving Average

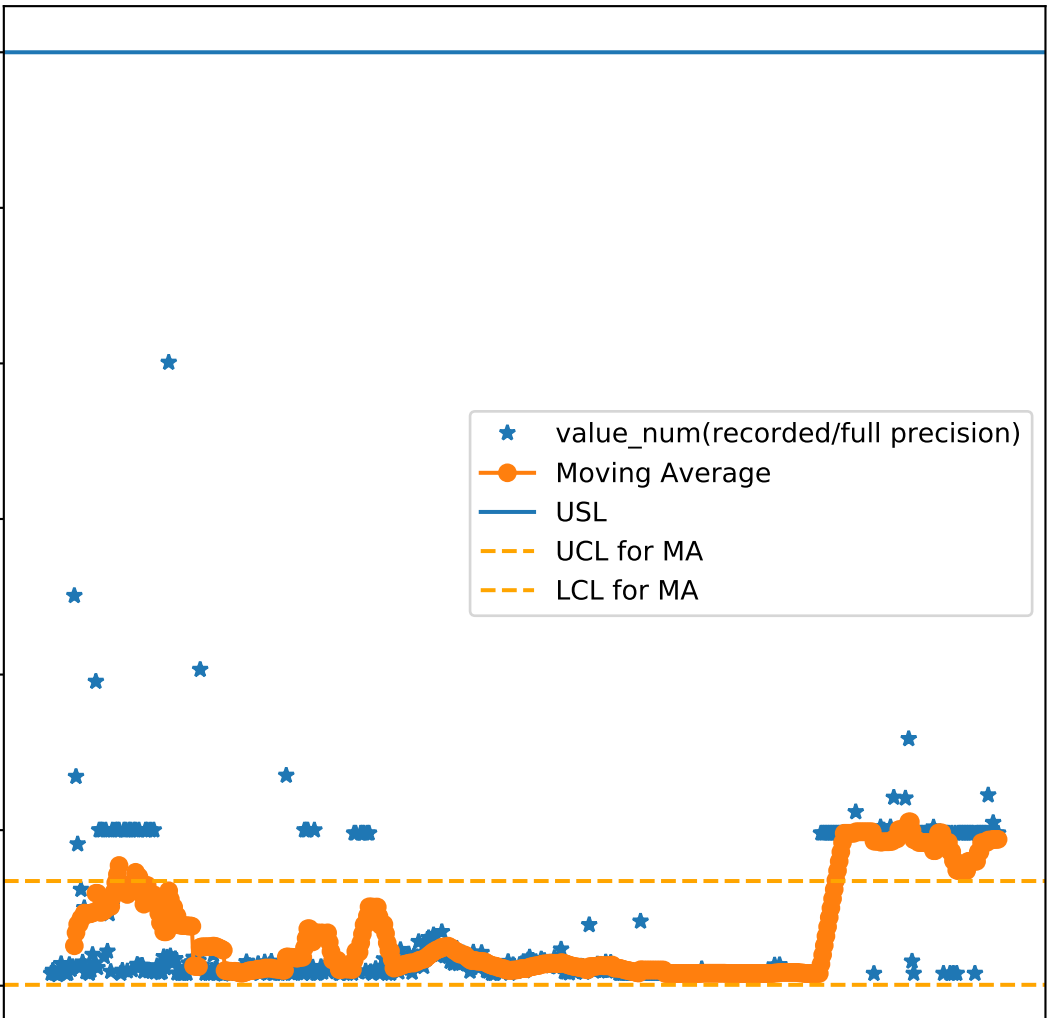


PRDS-000719
Bacterial Endotoxins
PRJU:APR1-AML-IPTL
Individual Control Chart+Moving Average

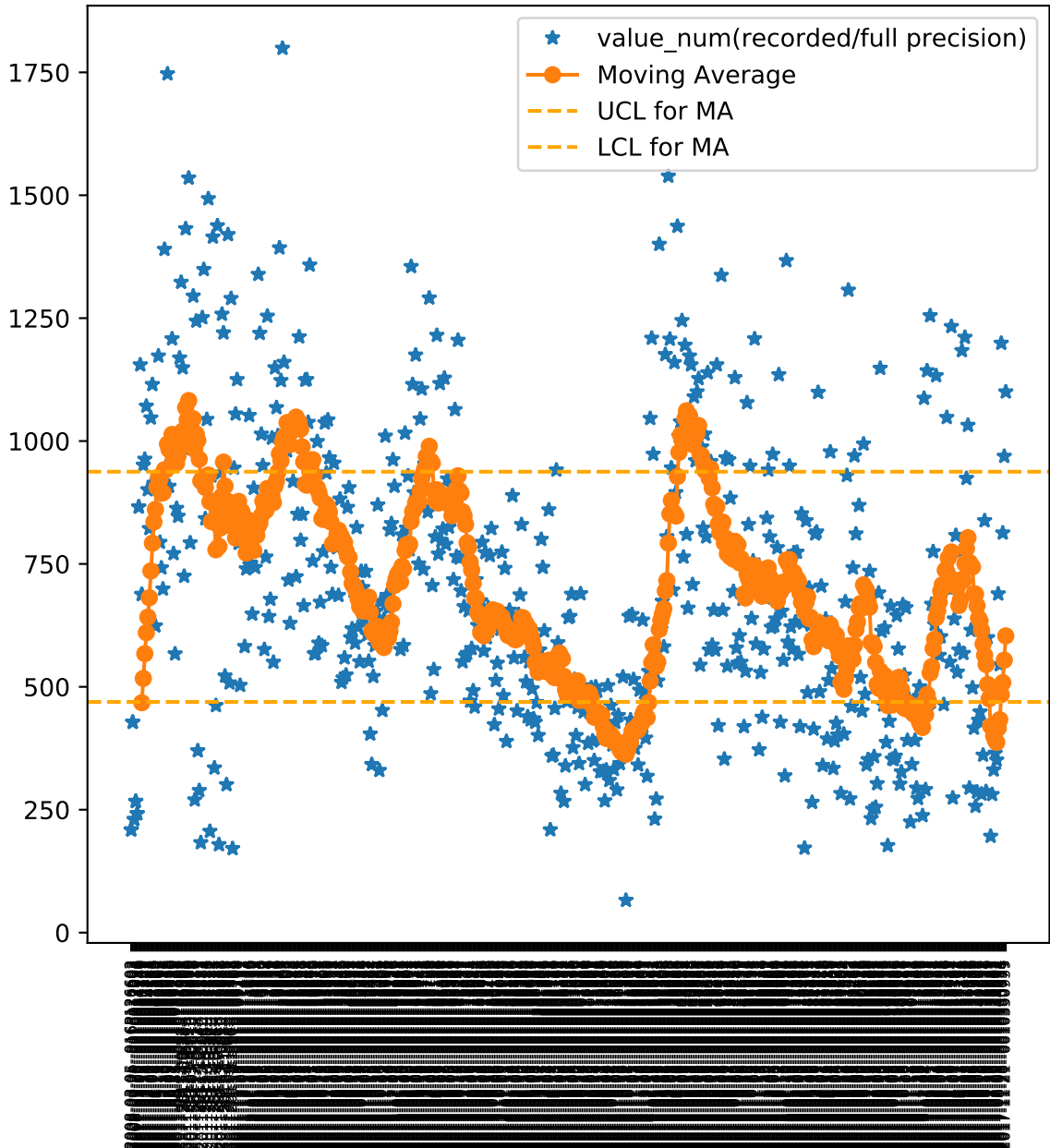


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12	1.2
13	1.3
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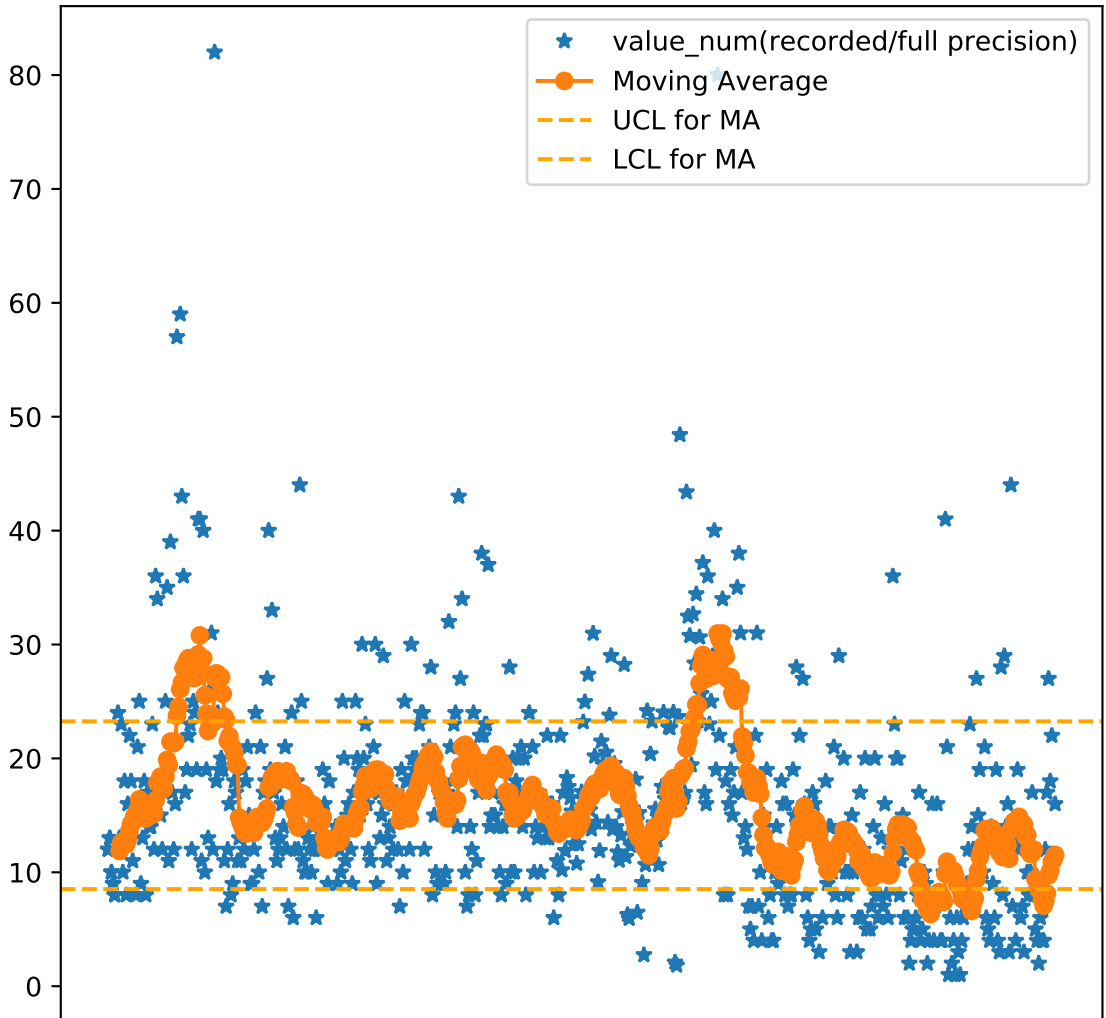
PRDS-000719
Bacterial Endotoxins
PRJU:APR14-AML14-AL



PRDS-000719
Sub-visible particles $\geq 10\mu\text{m}$
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average

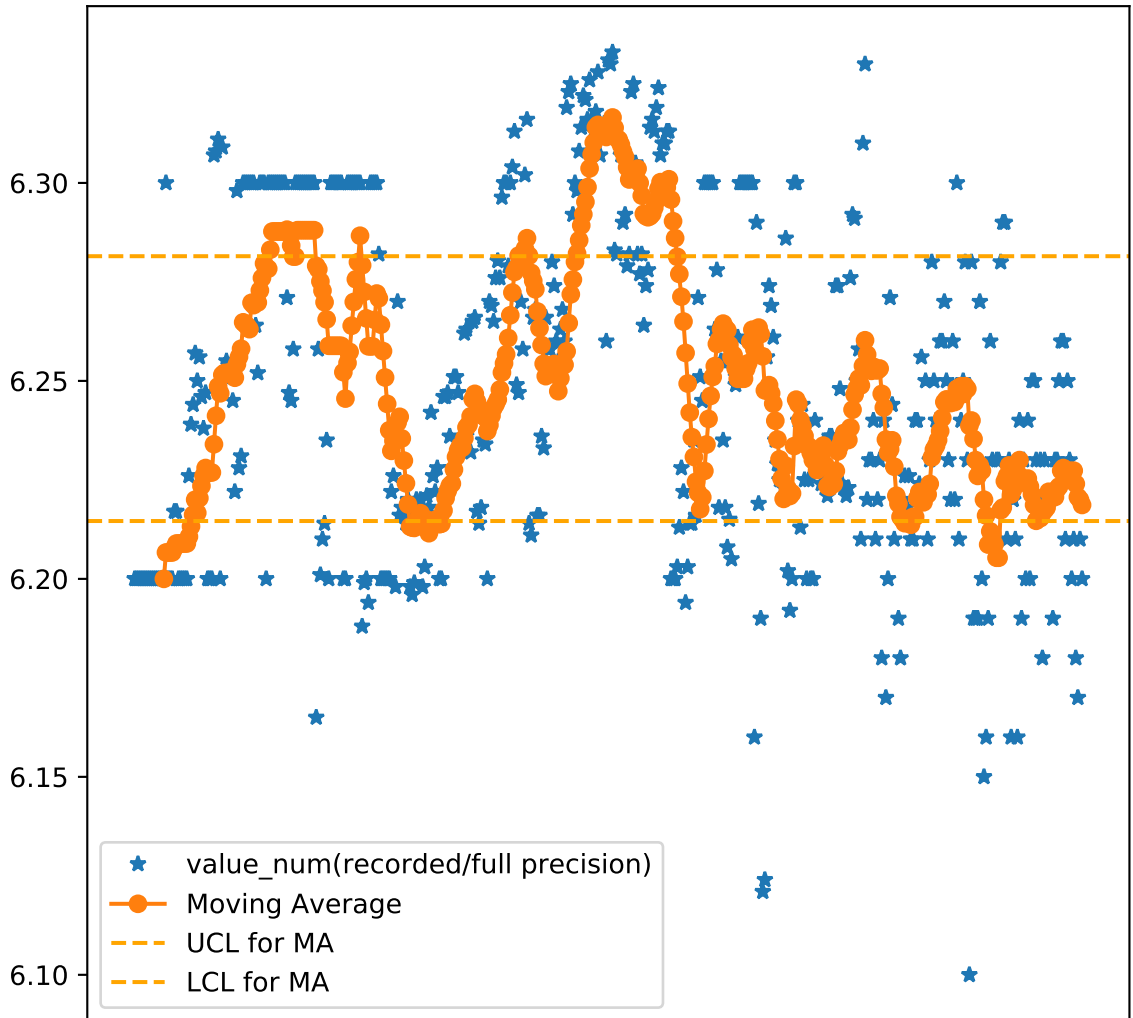


PRDS-000719
Sub-visible particles $\geq 25\mu\text{m}$
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average

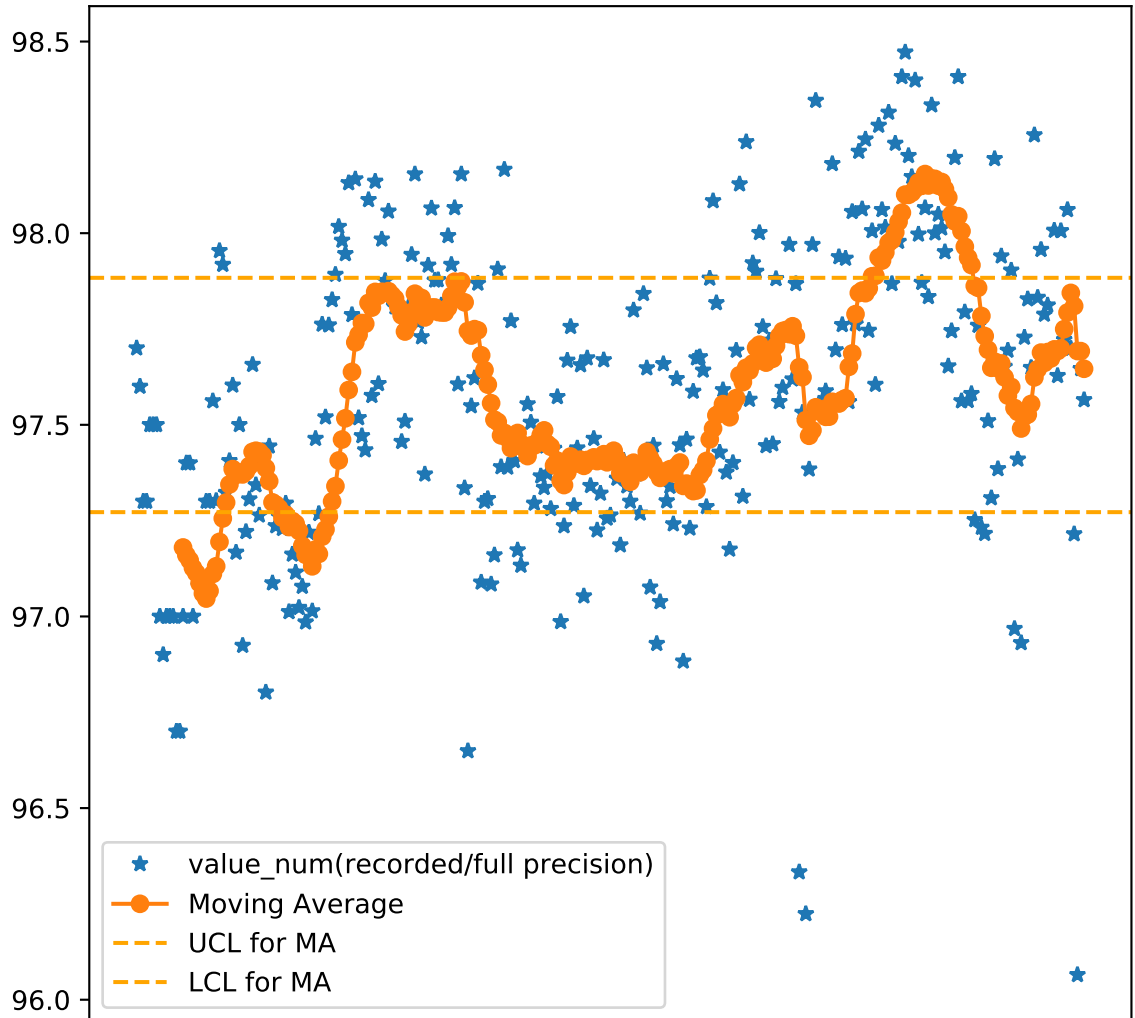


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100	20

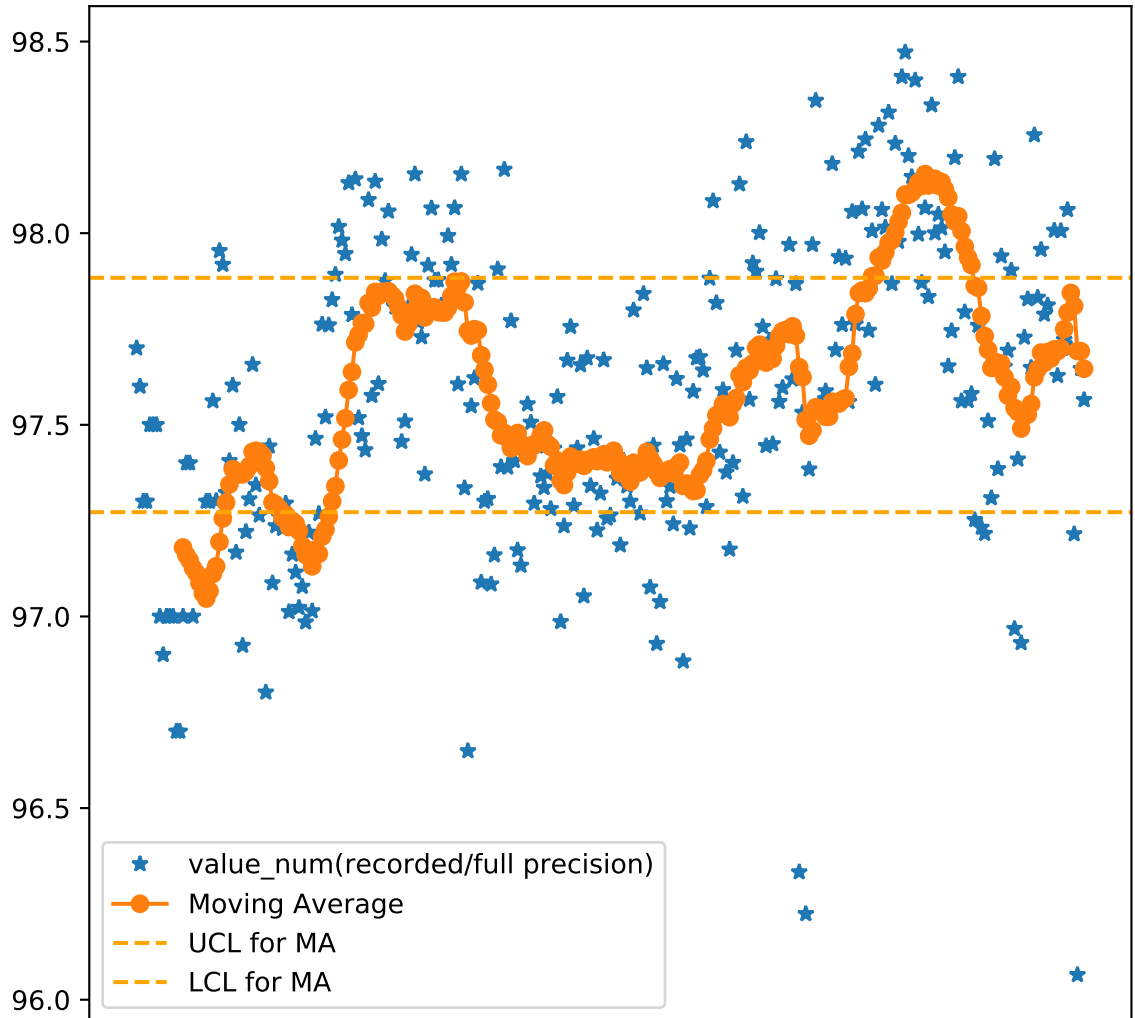
PRDS-000719
pH
PRJU:APR14-AML14-AL
Individual Control Chart+Moving Average



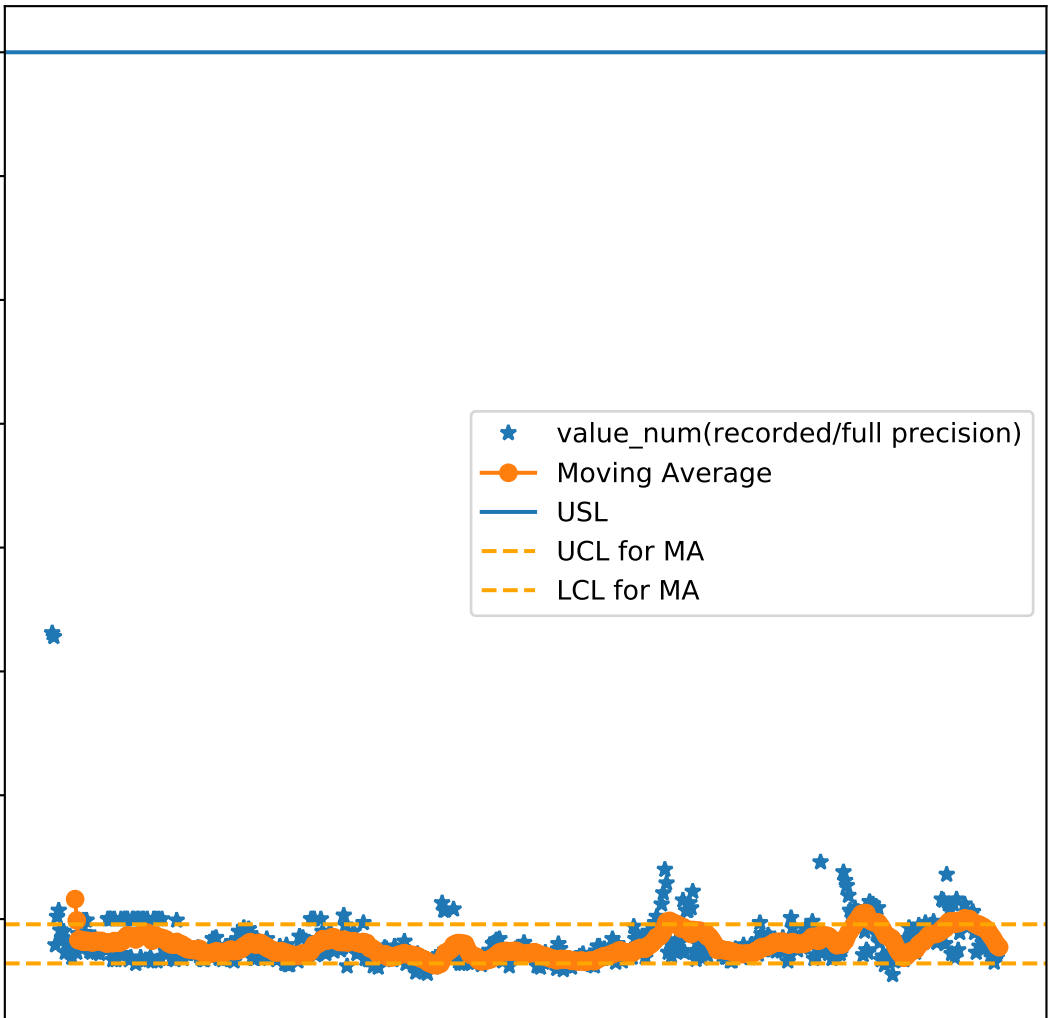
PRDS-000719
SE-HPLC Peak A + Peak A`
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



PRDS-000719
SE-HPLC Peak A + Peak A`
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average

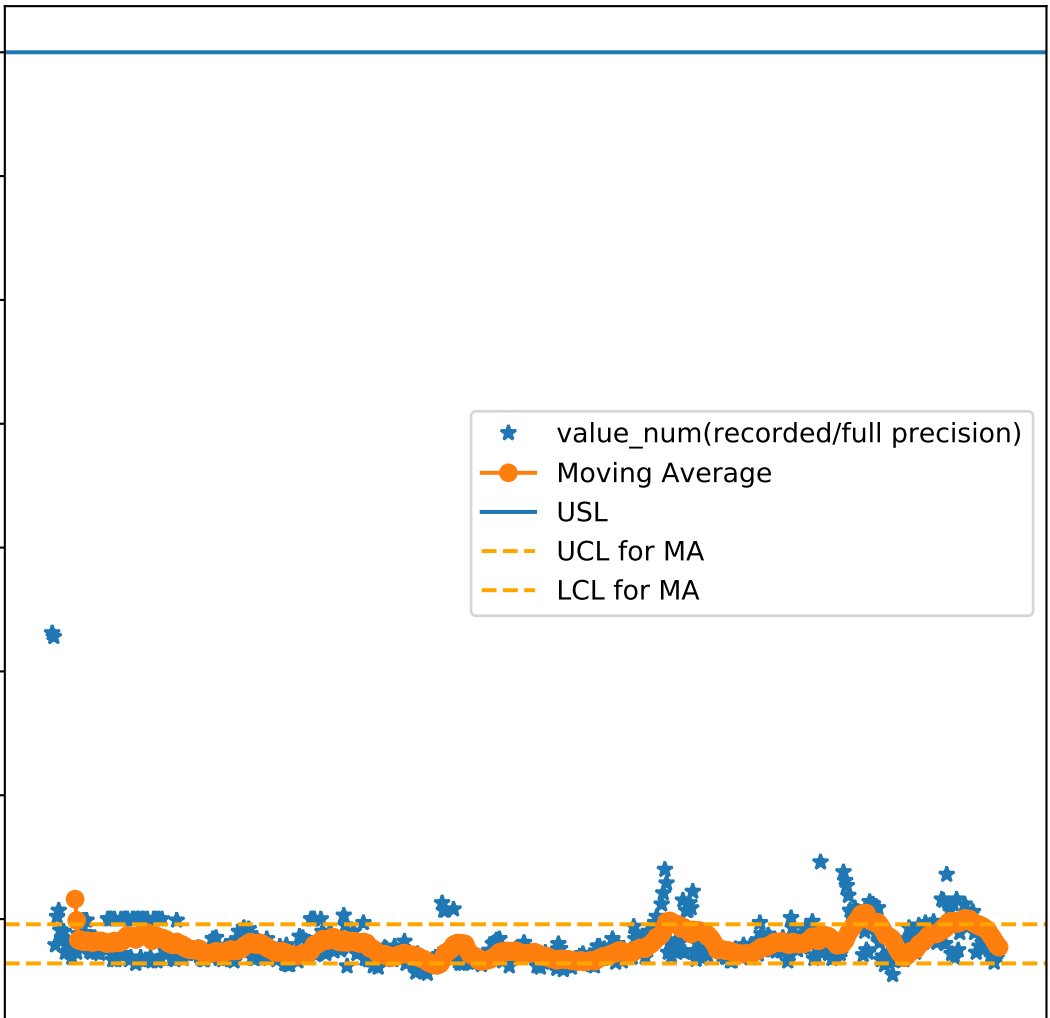


PRDS-000719
HIC Peak 1
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



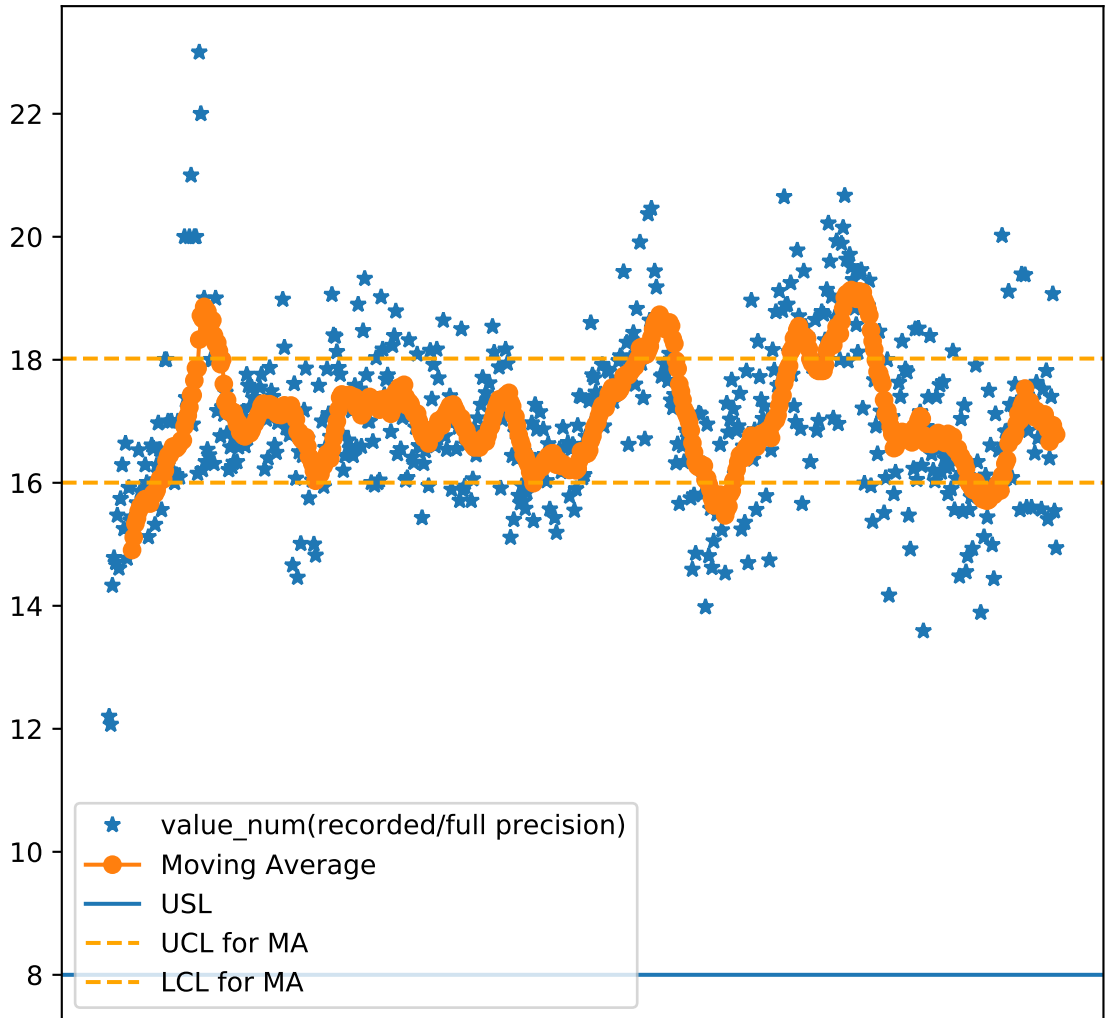
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PRDS-000719
HIC Peak 1
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average

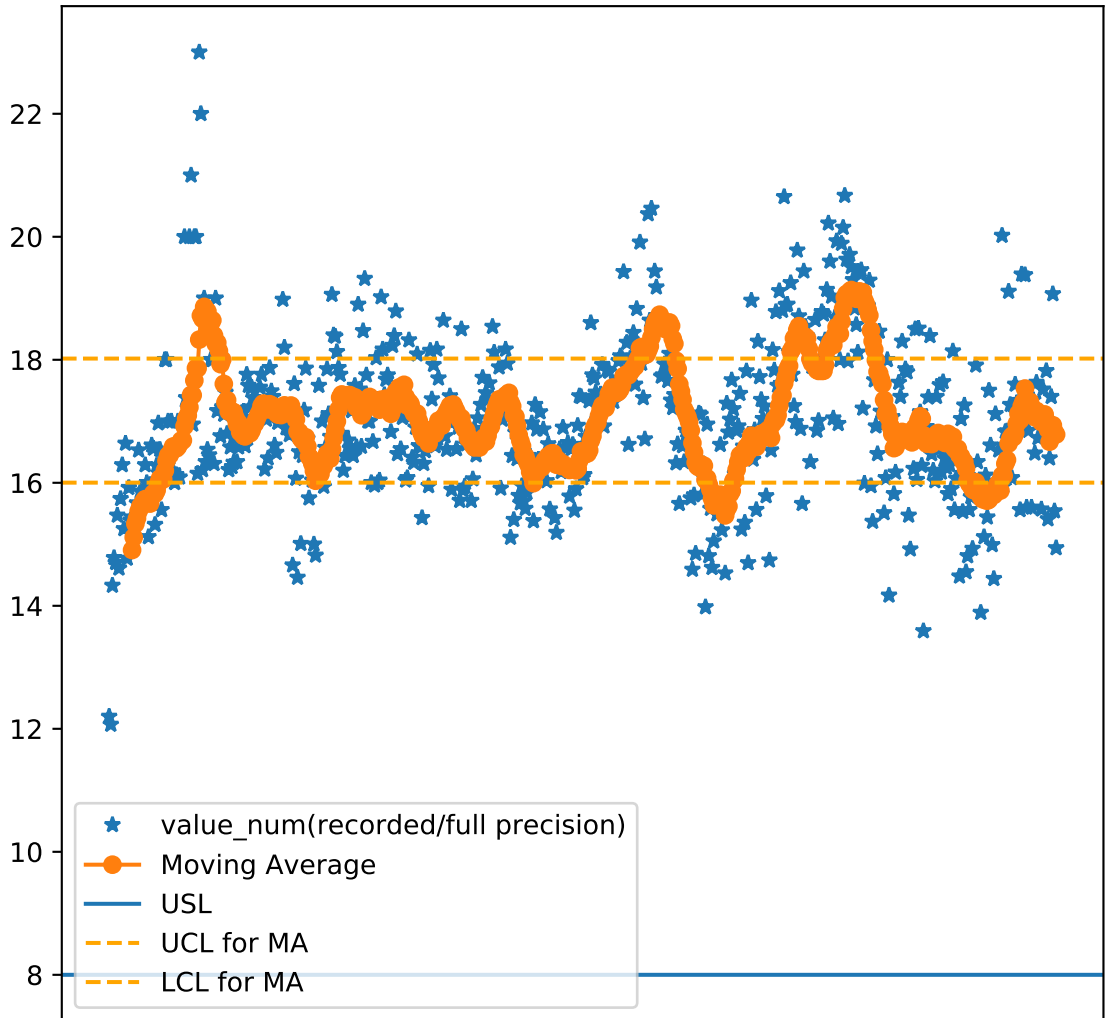


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91	0.8
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100	0.9

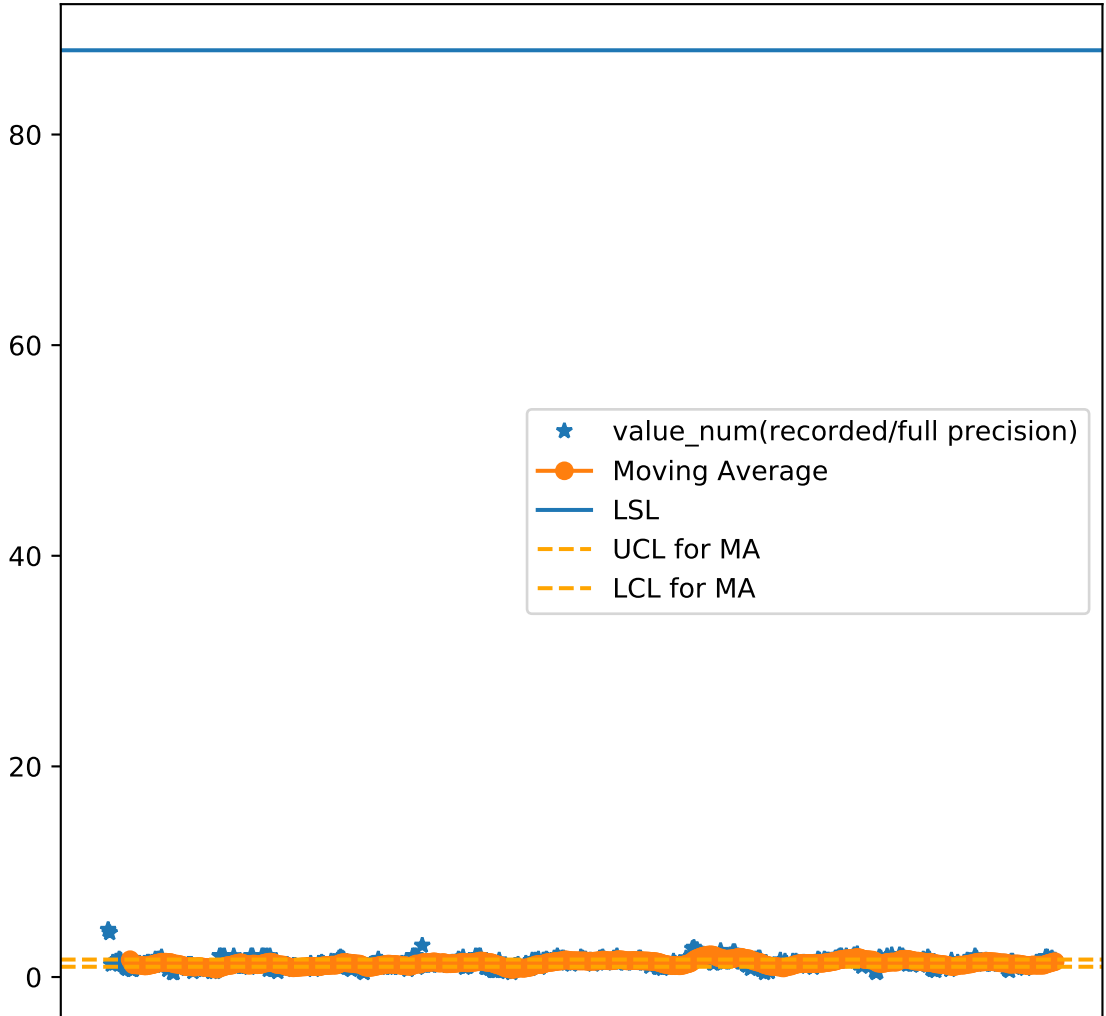
PRDS-000719
HIC Peak 3
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



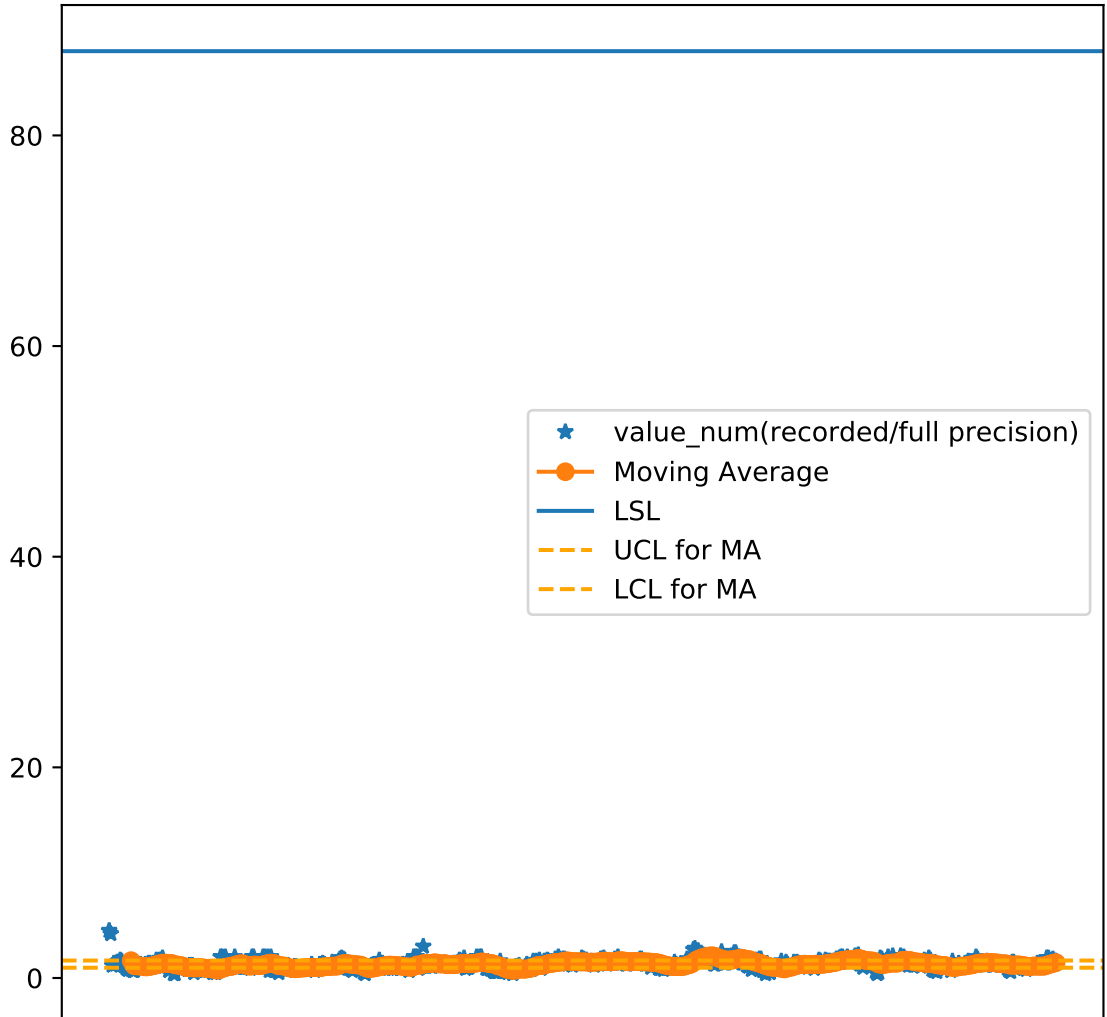
PRDS-000719
HIC Peak 3
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average



PRDS-000719
SDS-Page Coomassie HMW
PRJU:APR1-AML-1-1-1
Individual Control Chart+Moving Average

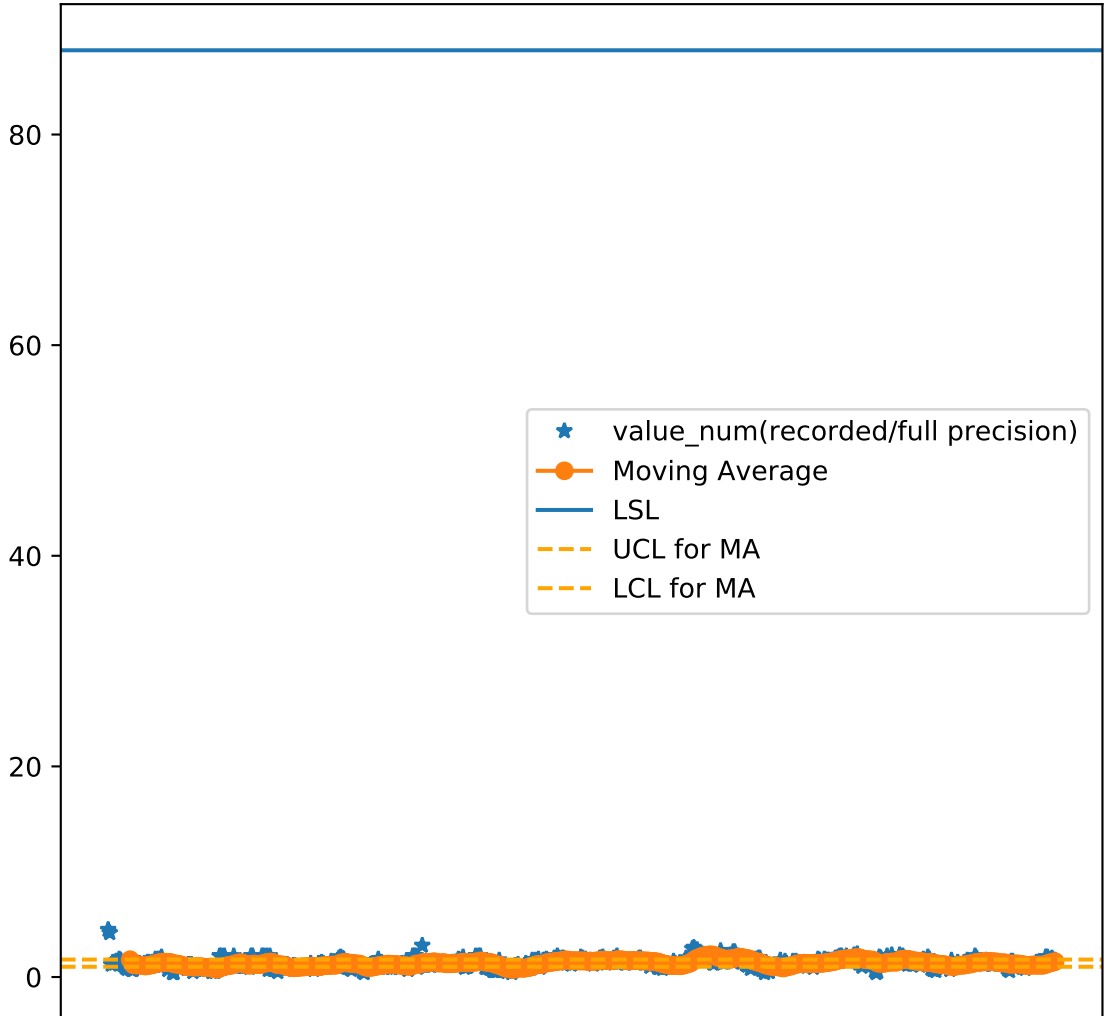


PRDS-000719
SDS-Page Coomassie HMW
PRJU:APR1-ARI_0330
Individual Control Chart+Moving Average



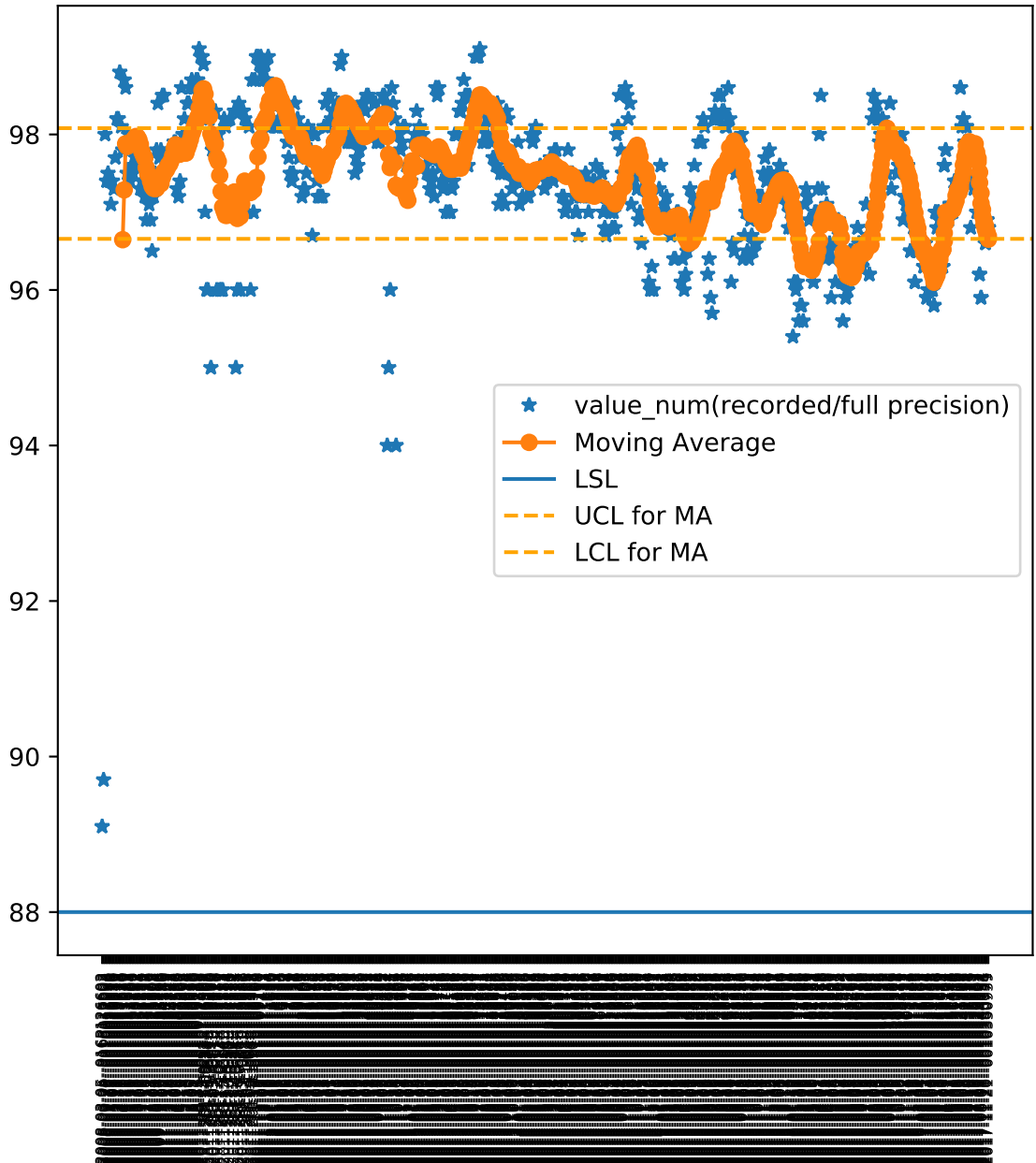
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PRDS-000719
SDS-Page Coomassie HMW
PRJU:APR14-AML-1-1-1
Individual Control Chart+Moving Average

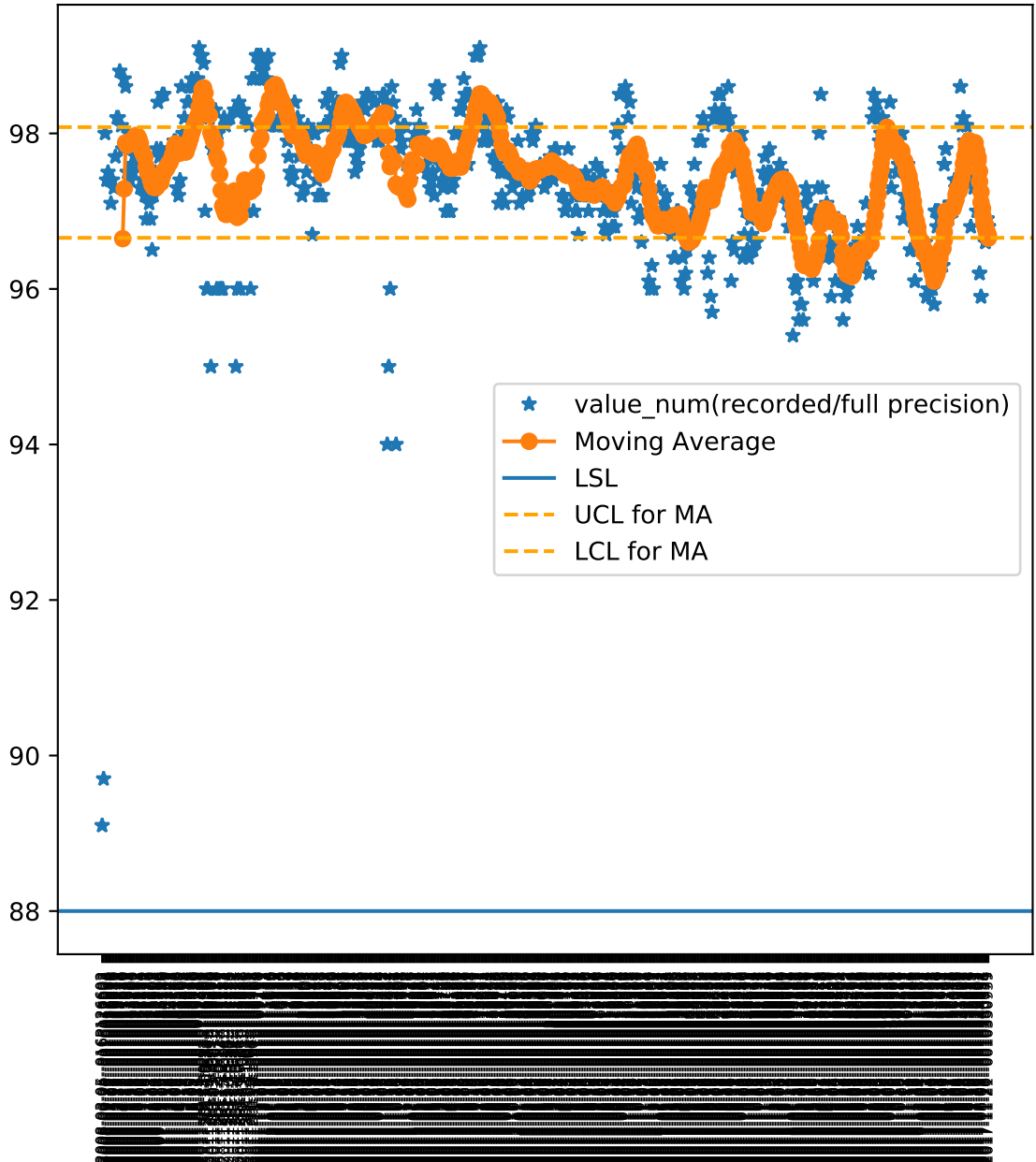


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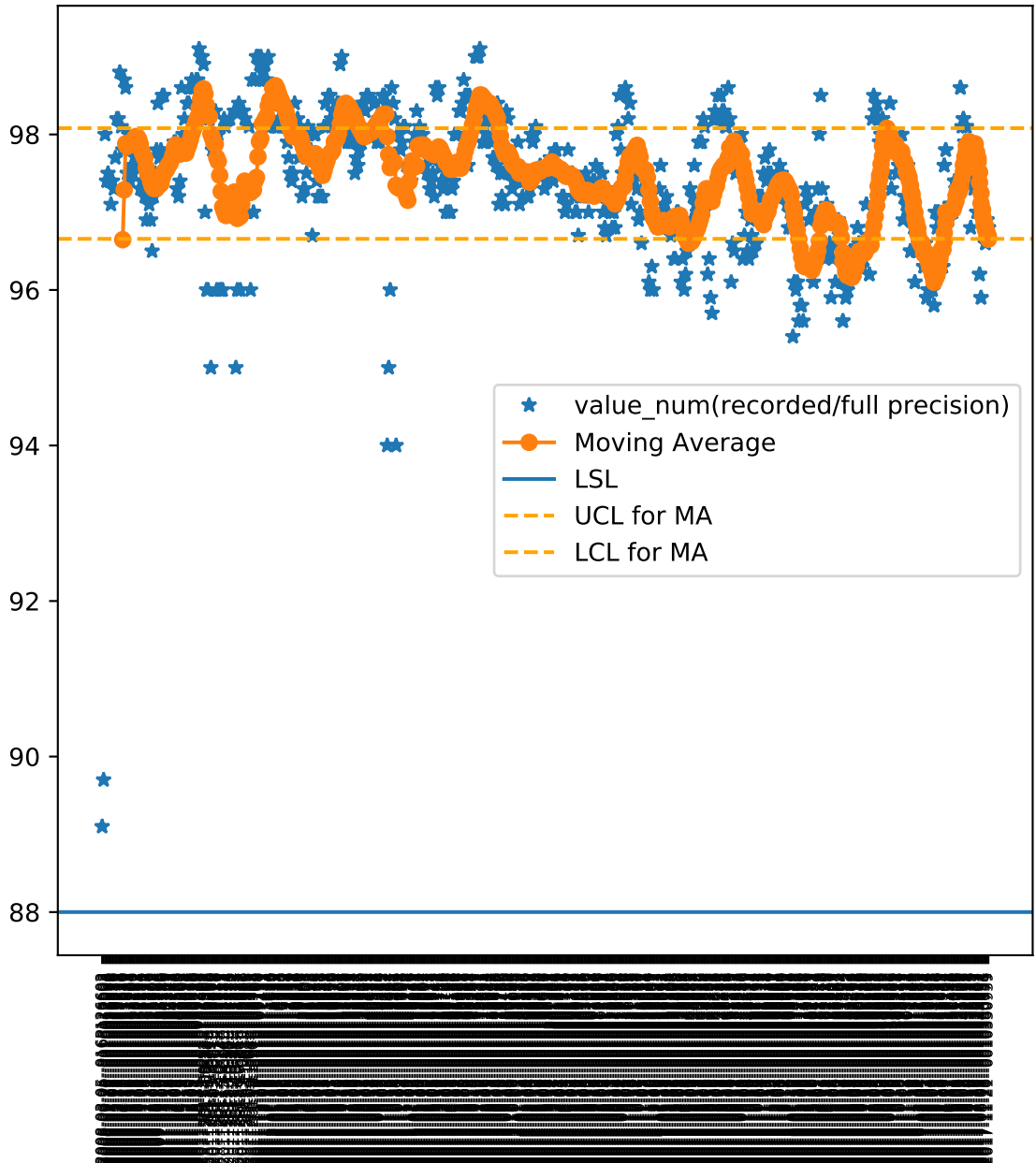
PRDS-000719
SDS-Page Coomassie Monomer
PRJU:APR1-AML-1-1-1
Individual Control Chart+Moving Average



PRDS-000719
SDS-Page Coomassie Monomer
PRJU:APR1-ARI_0330
Individual Control Chart+Moving Average



PRDS-000719
SDS-Page Coomassie Monomer
PRJU:APR14-AML-1-1-1
Individual Control Chart+Moving Average

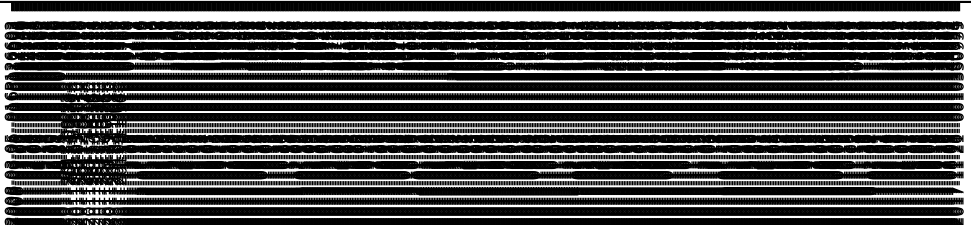
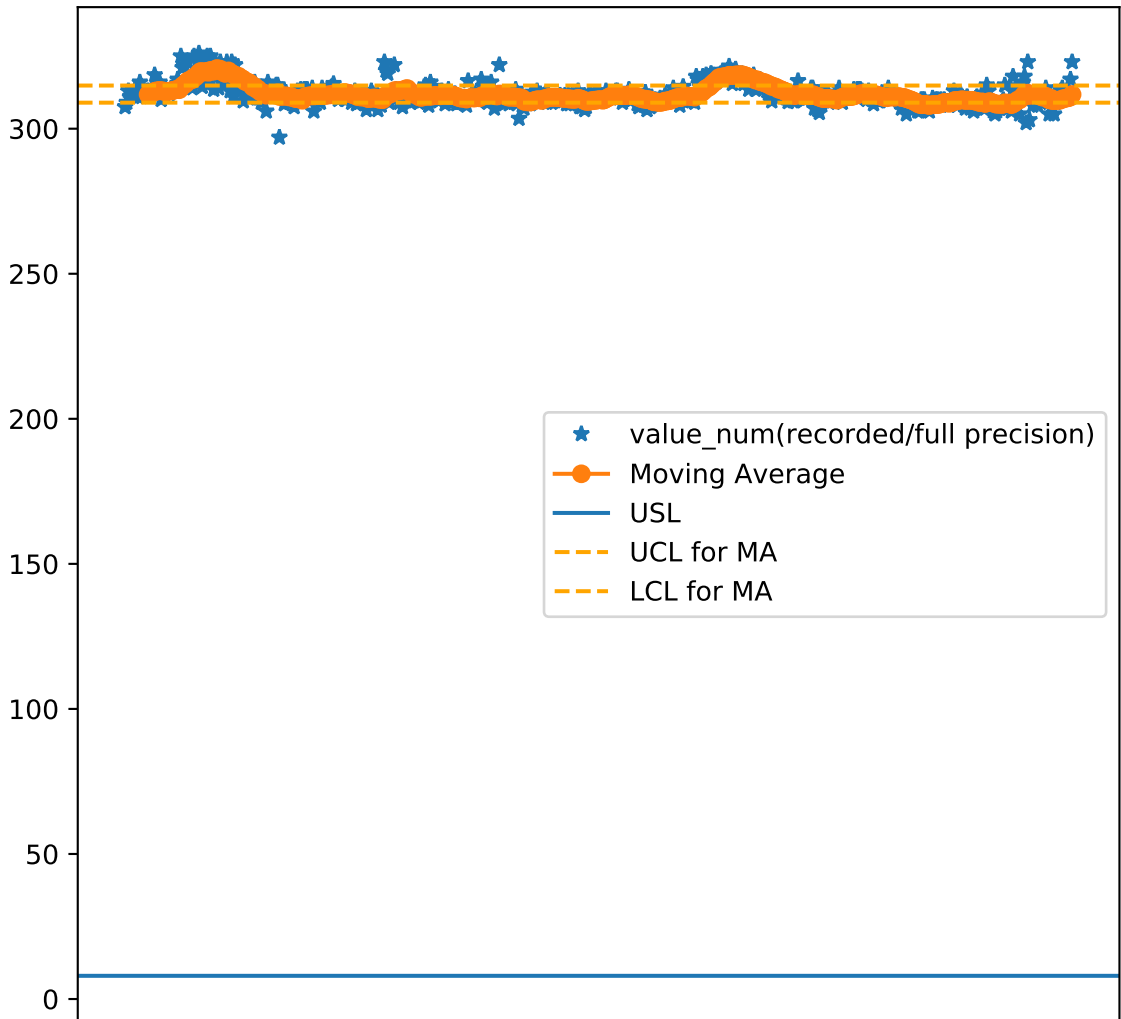


PRDS-000719

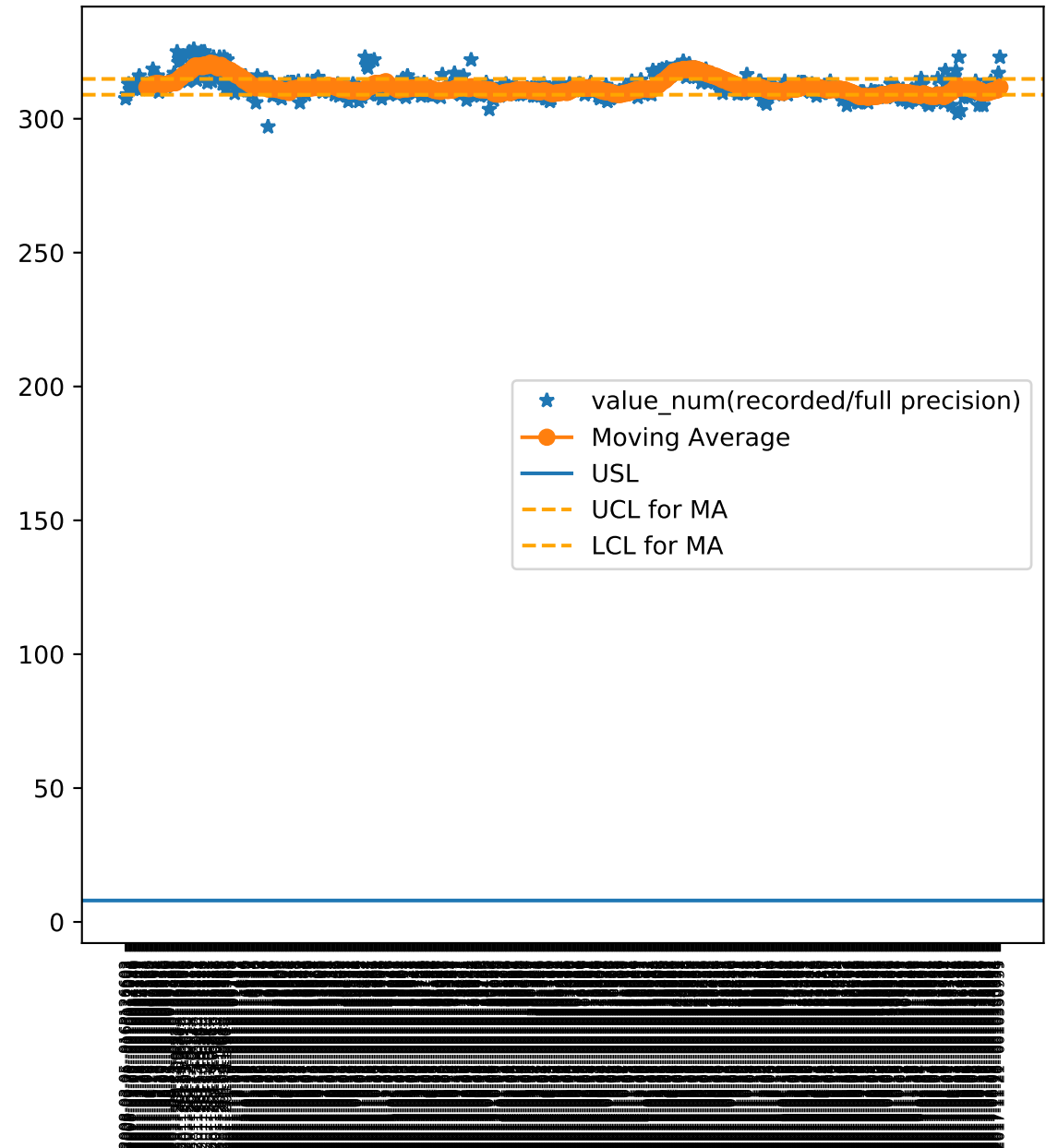
Osmolality

PRJU:APR1-AML-1-3-1

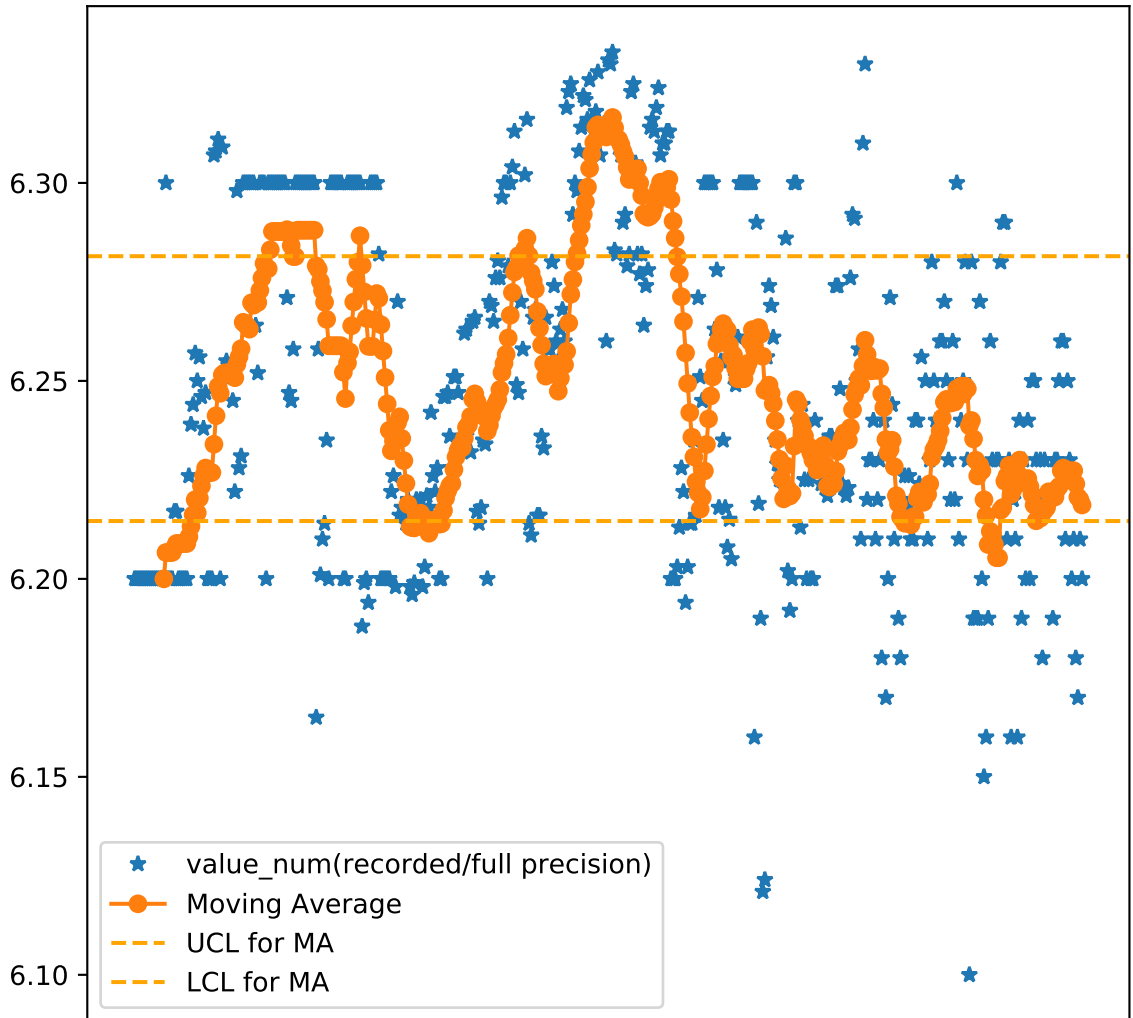
Individual Control Chart+Moving Average



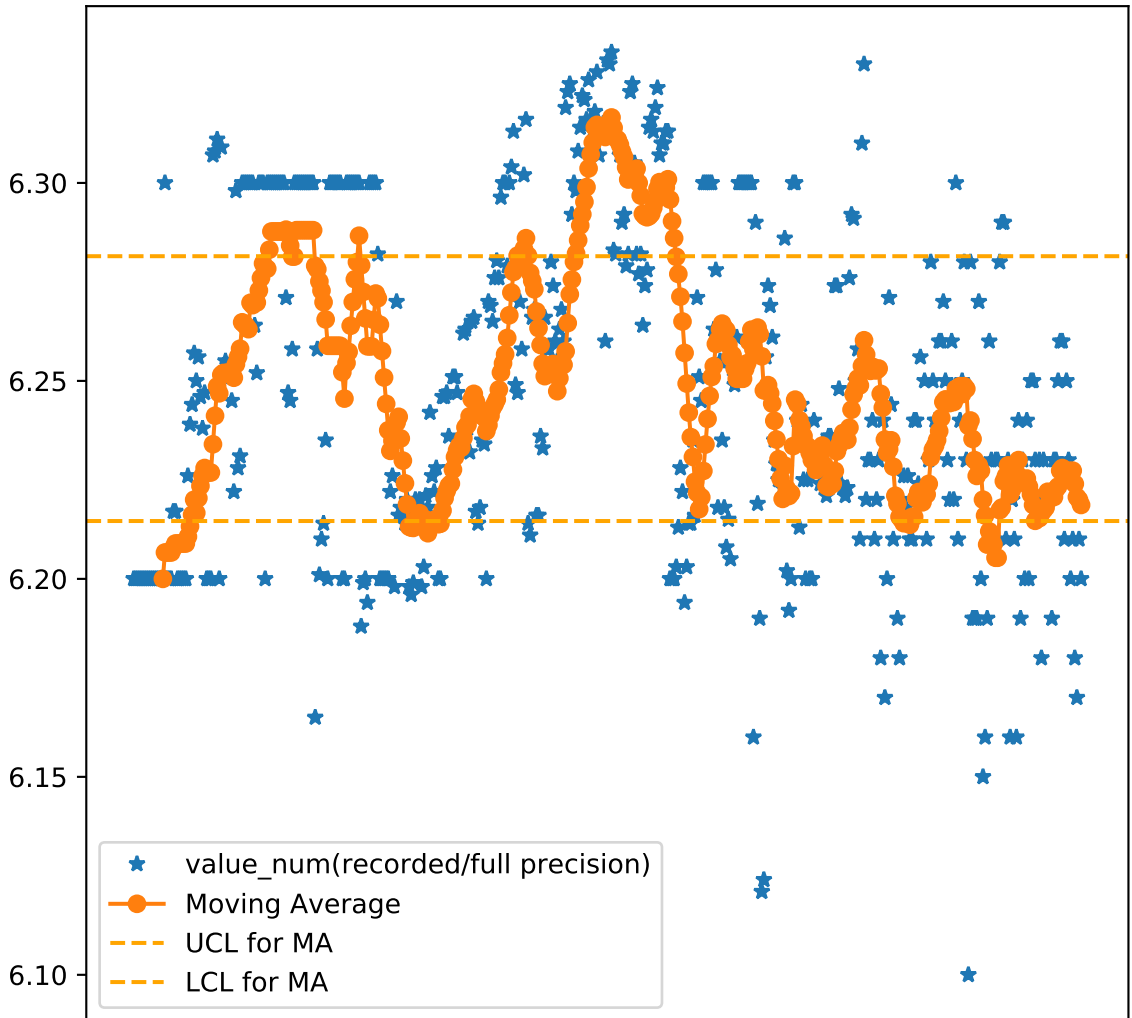
Individual Control Chart+Moving Average



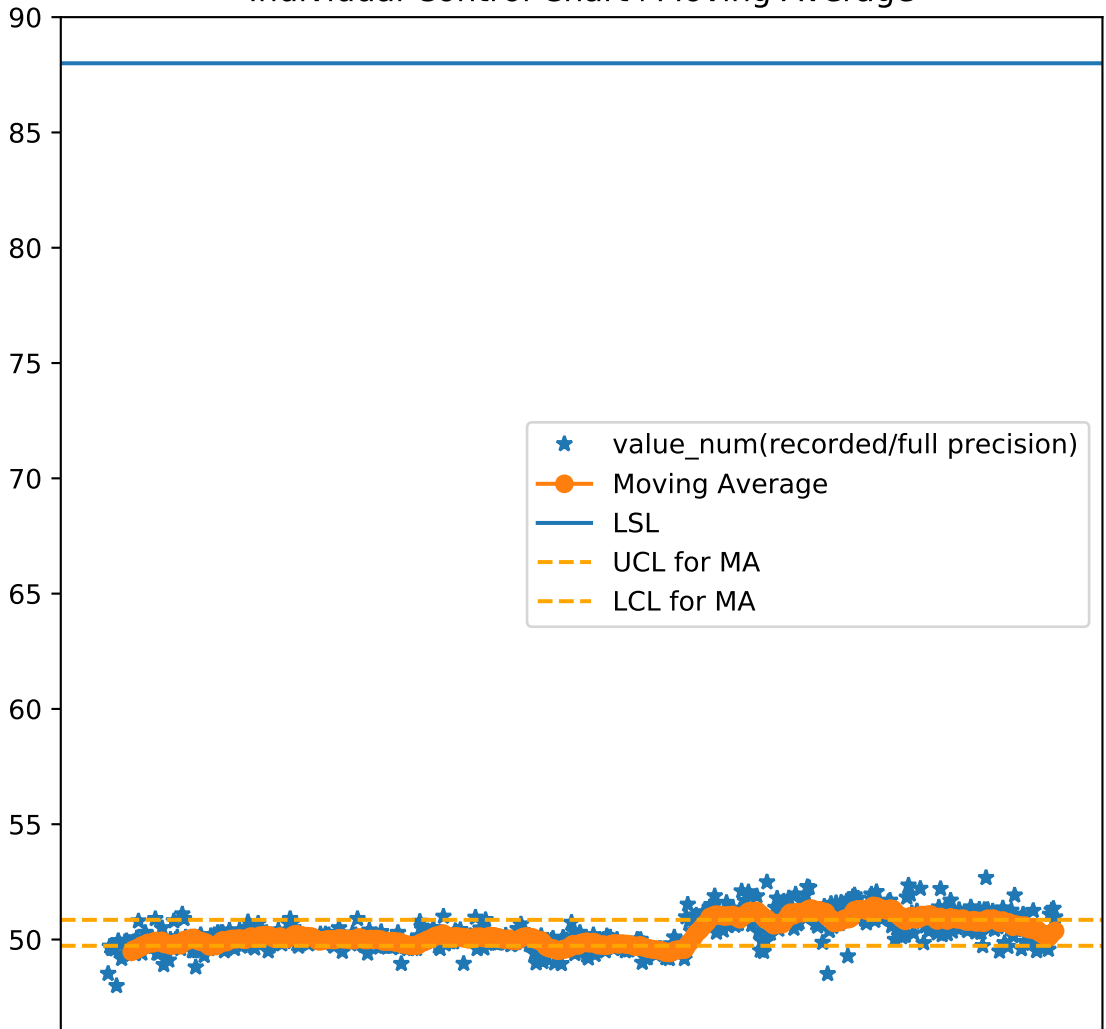
PRDS-000719
pH
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



PRDS-000719
pH
PRJU:APR1-AML-IPTL
Individual Control Chart+Moving Average

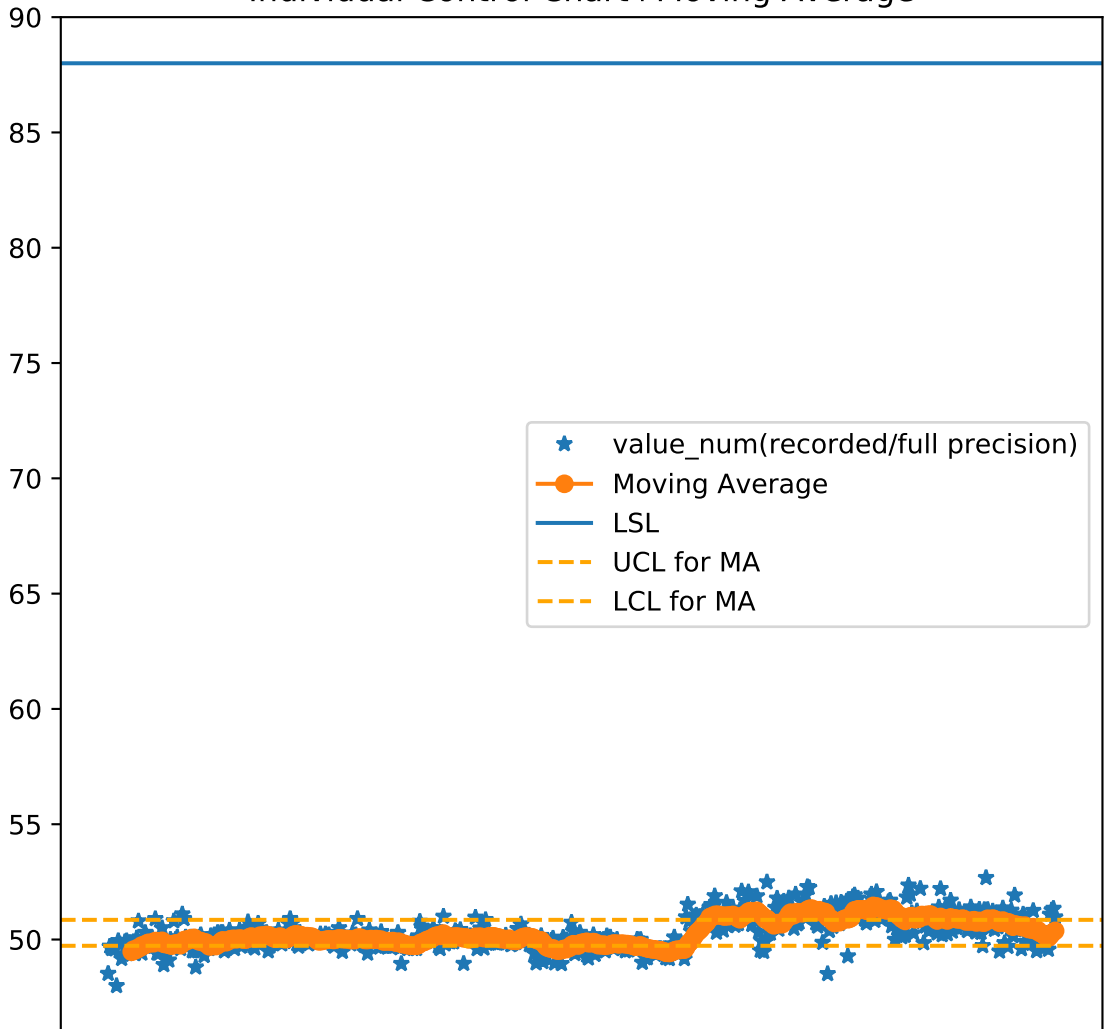


PRDS-000719
Protein Content
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



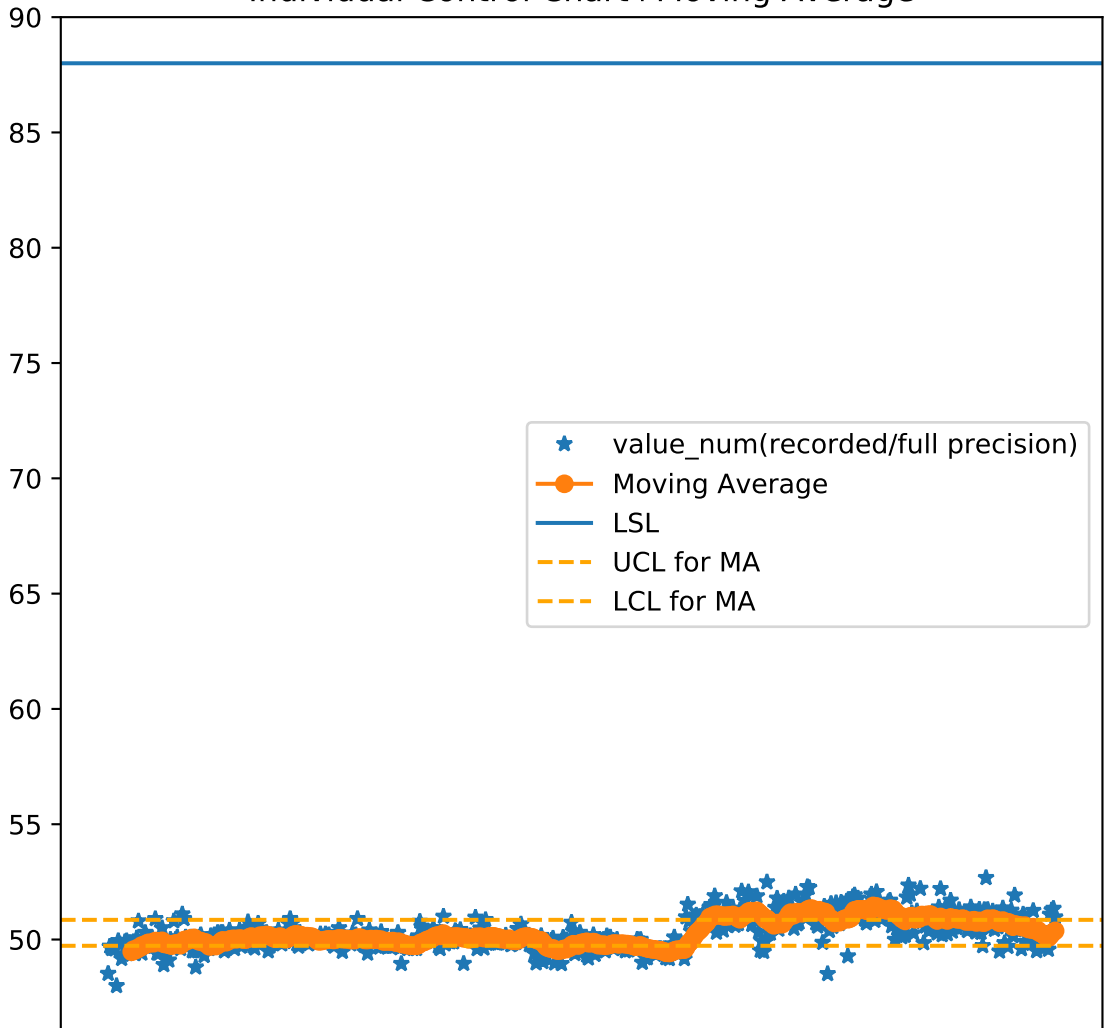
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PRDS-000719
Protein Content
PRJU:APR1-AML-IPTL
Individual Control Chart+Moving Average



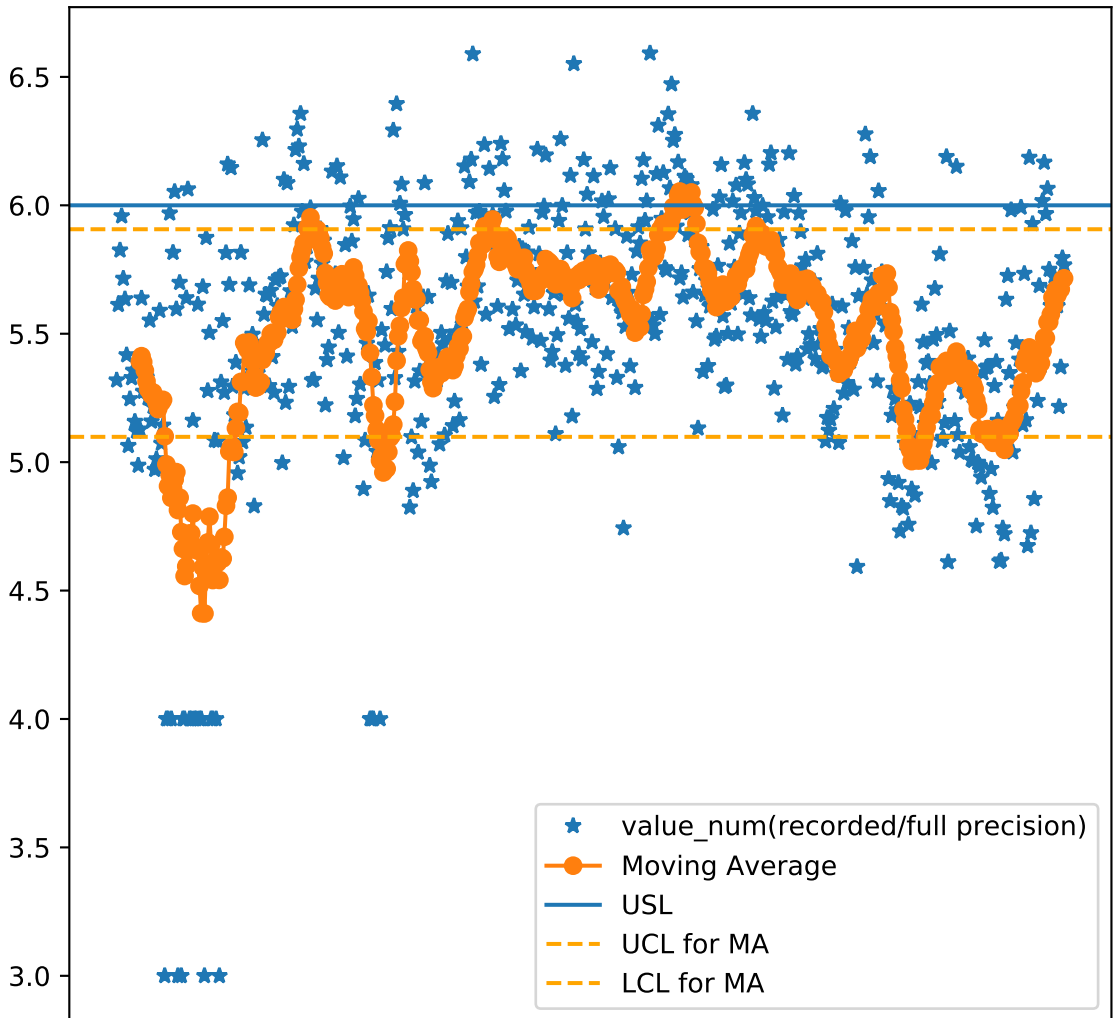
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100	49.5

PRDS-000719
Protein Content
PRJU:APR14-AML-1-3-1
Individual Control Chart+Moving Average

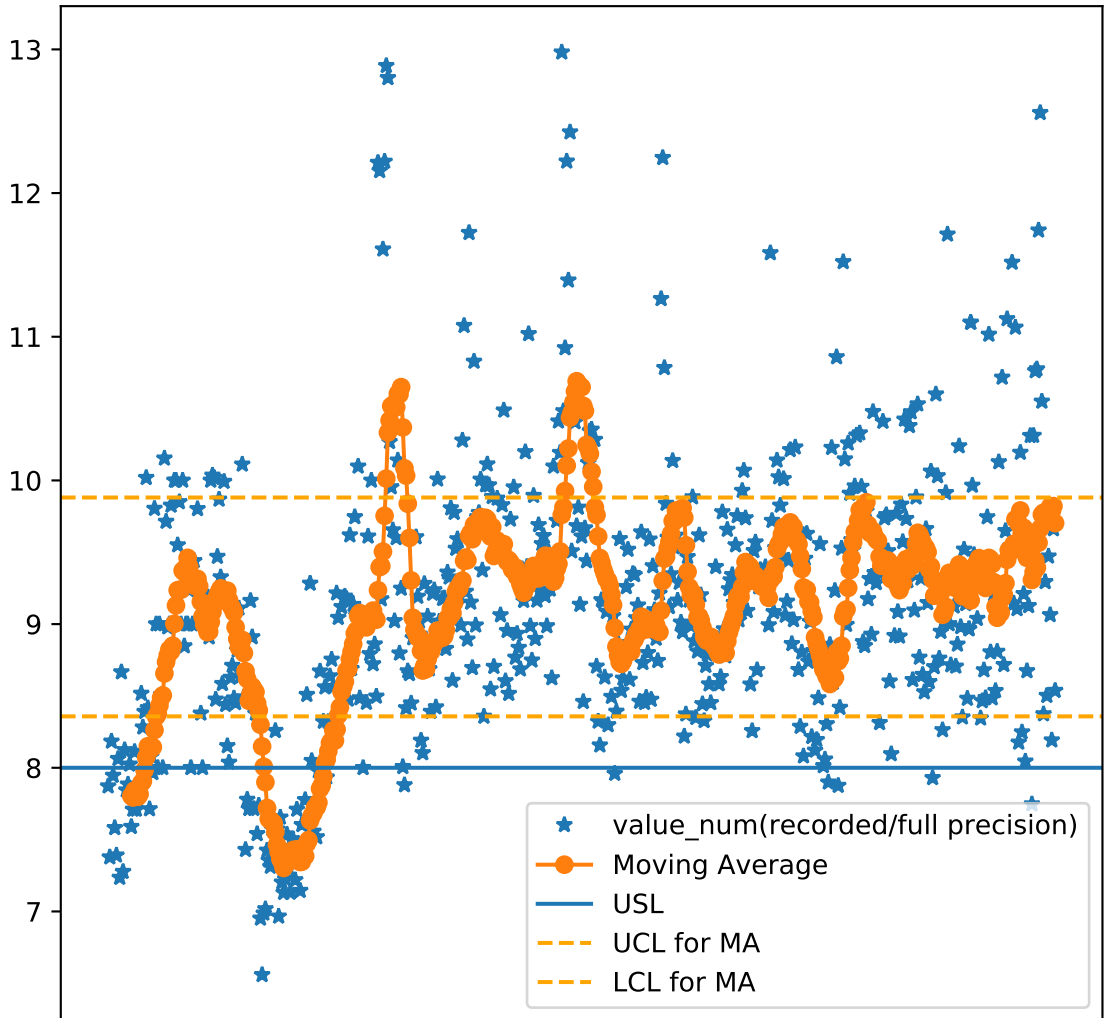


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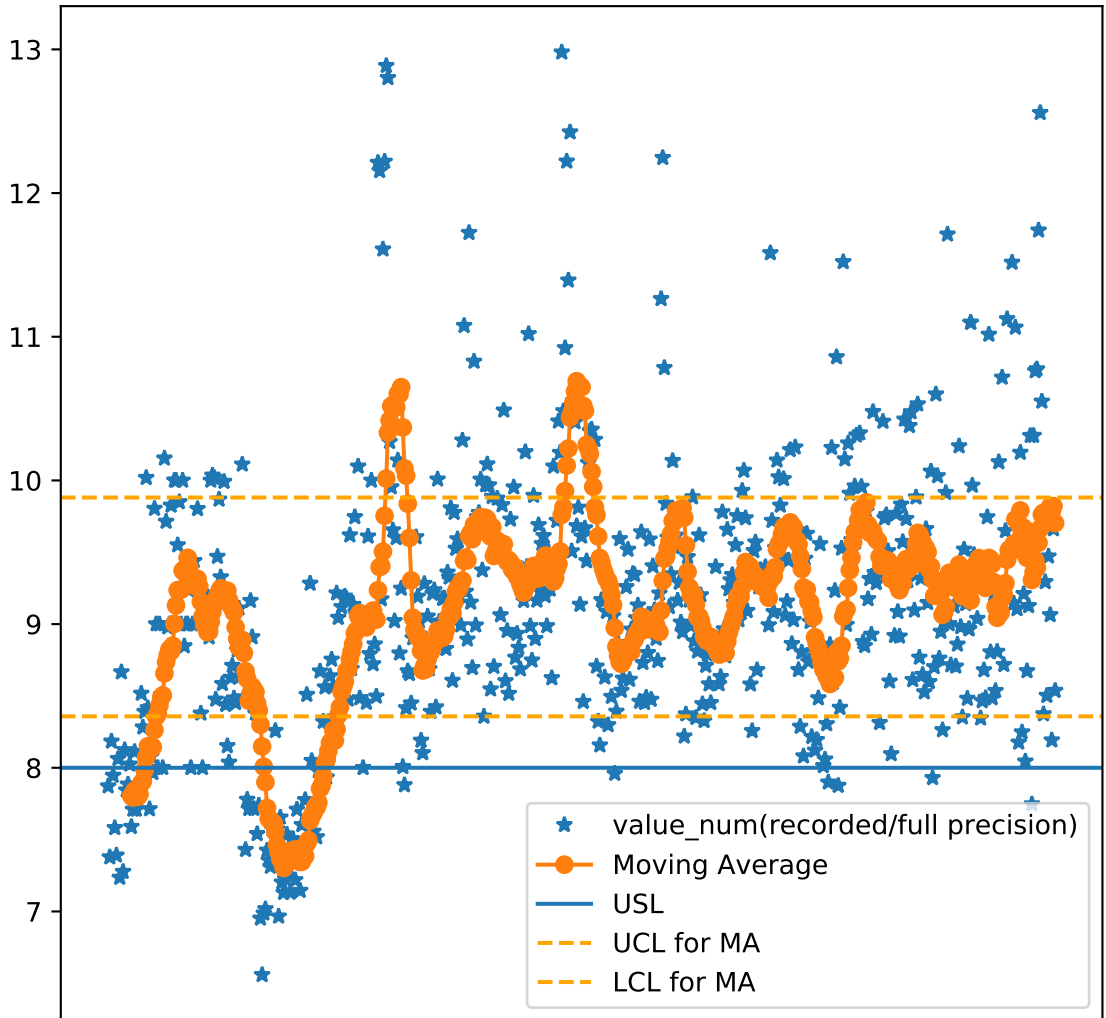
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Breakloose-Avg
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



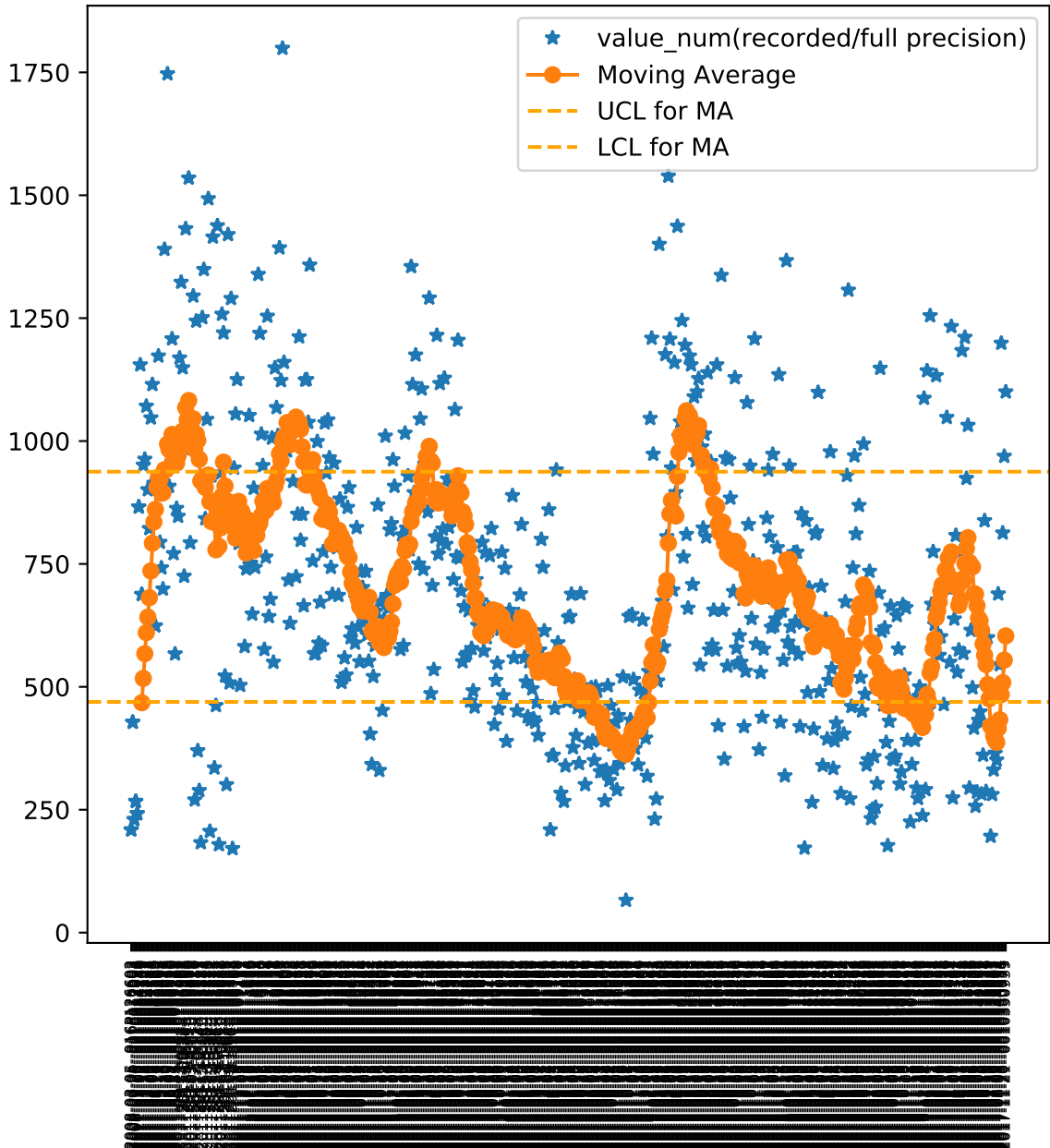
PRDS-000719
Extrusion-Avg
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



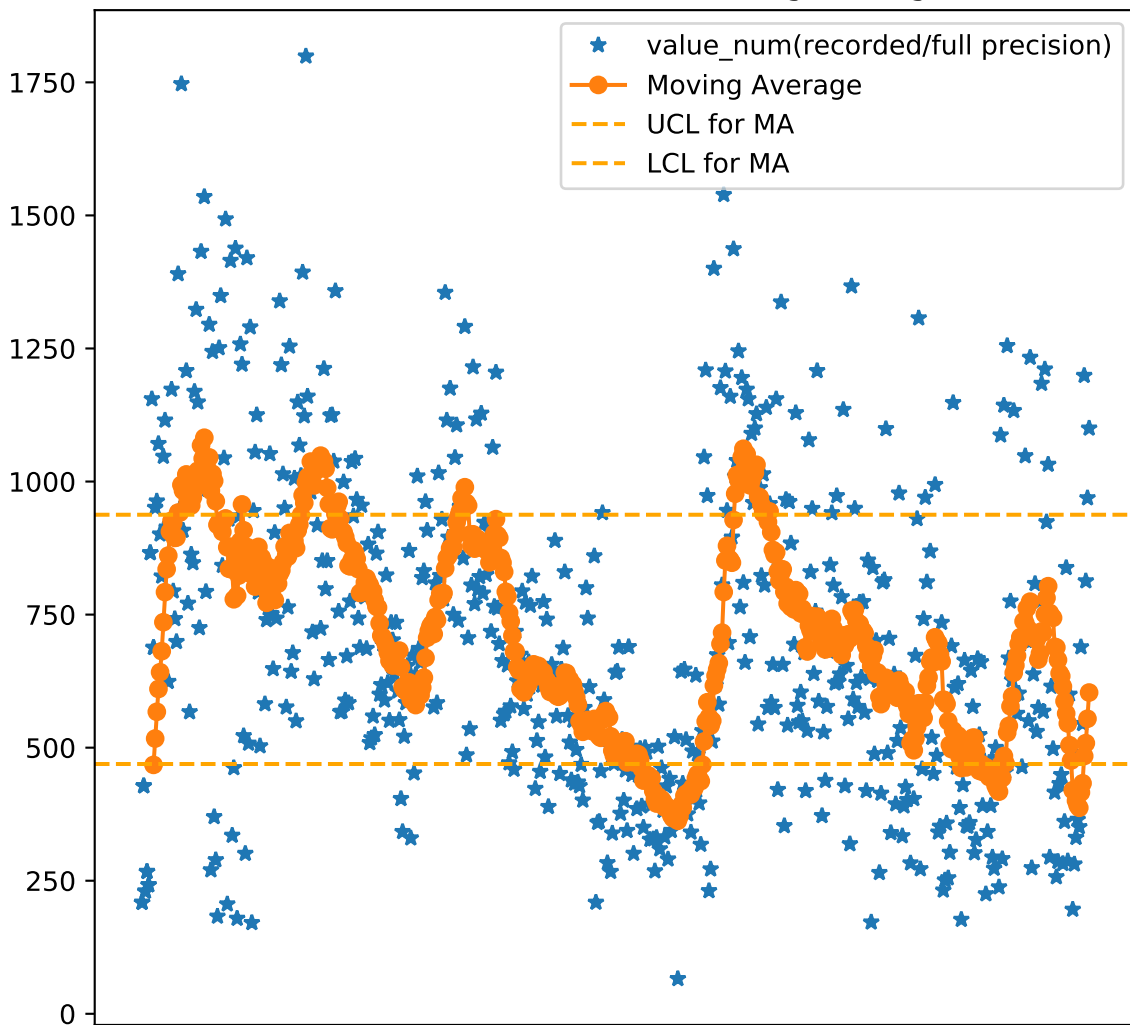
PRDS-000719
Extrusion-Avg
PRJU:APR14-AML-1-3-1
Individual Control Chart+Moving Average



PRDS-000719
Sub-visible particles $\geq 10\mu\text{m}$
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average

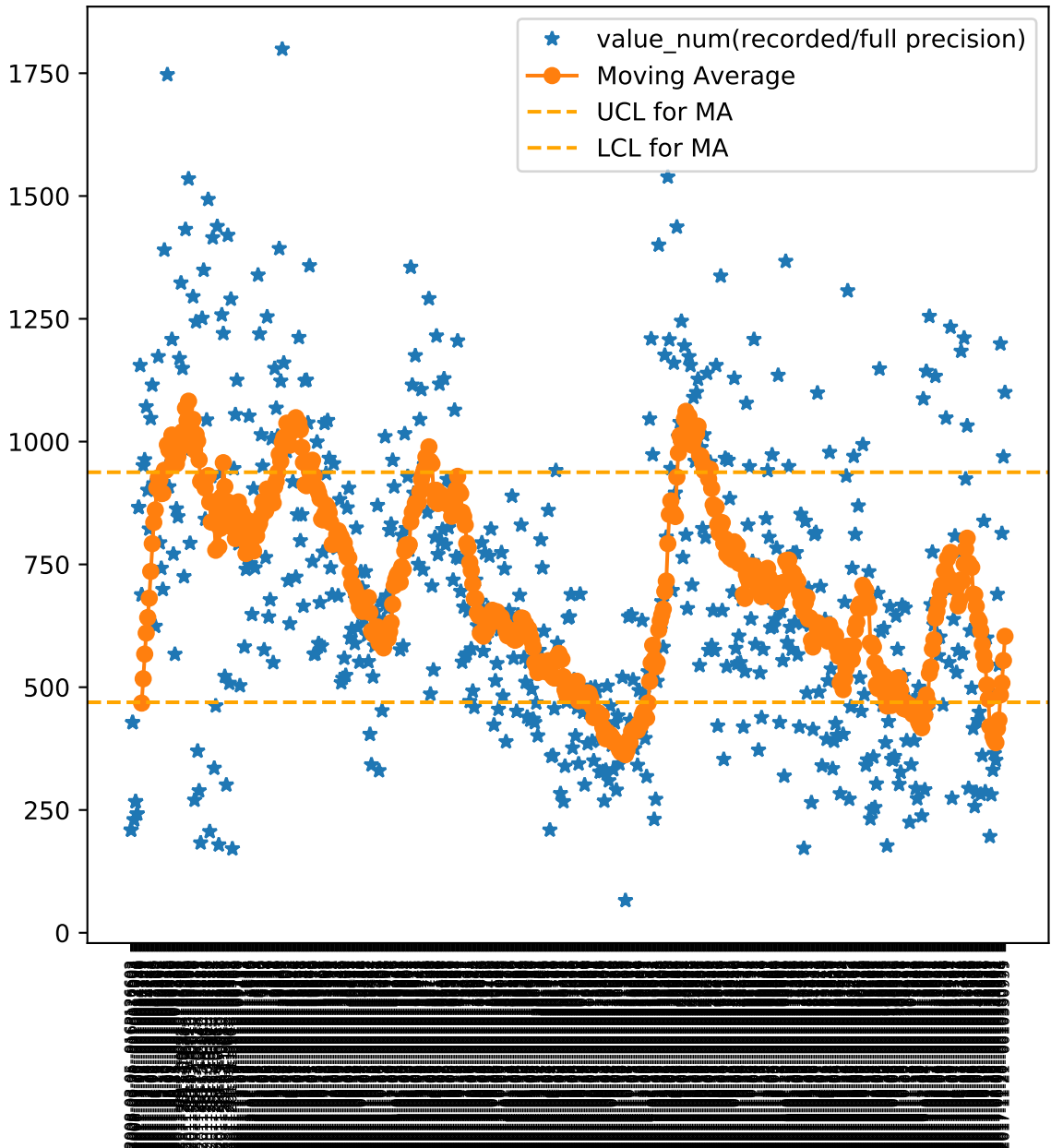


PRDS-000719
Sub-visible particles $\geq 10\mu\text{m}$
PRJU:APR1-AML-2-4-1
Individual Control Chart+Moving Average

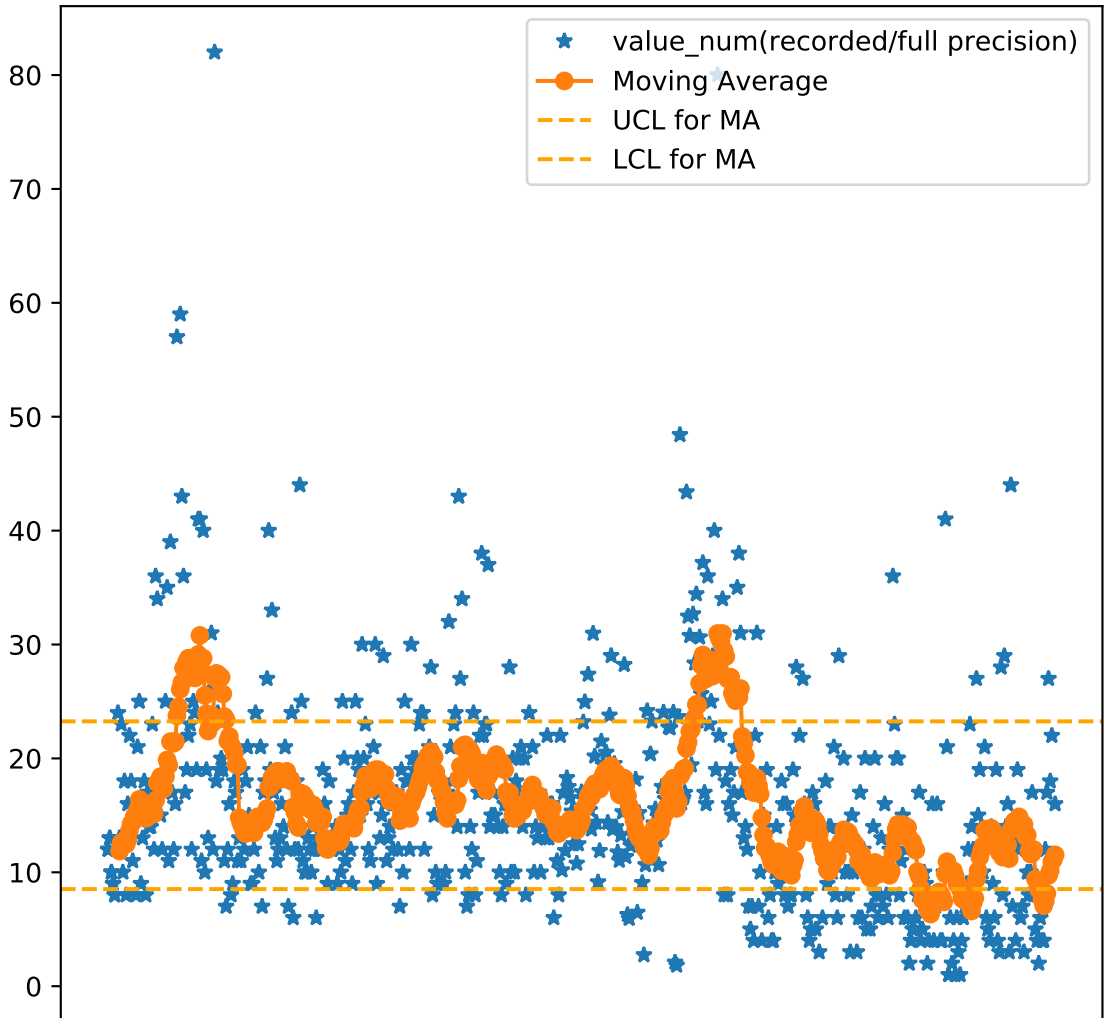


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PRDS-000719
Sub-visible particles $\geq 10\mu\text{m}$
PRJU:APR14-AML-2-3-1
Individual Control Chart+Moving Average

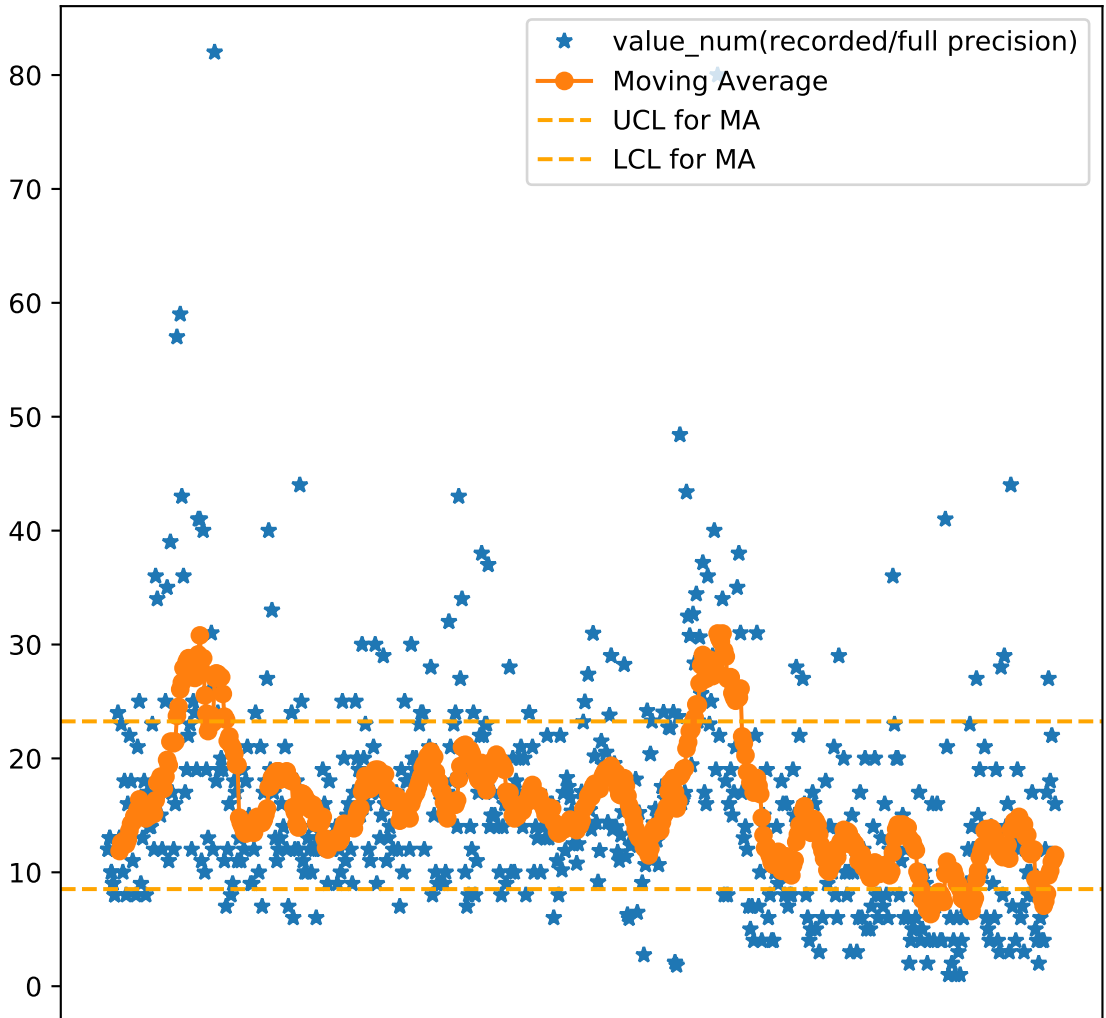


PRDS-000719
Sub-visible particles $\geq 25\mu\text{m}$
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average

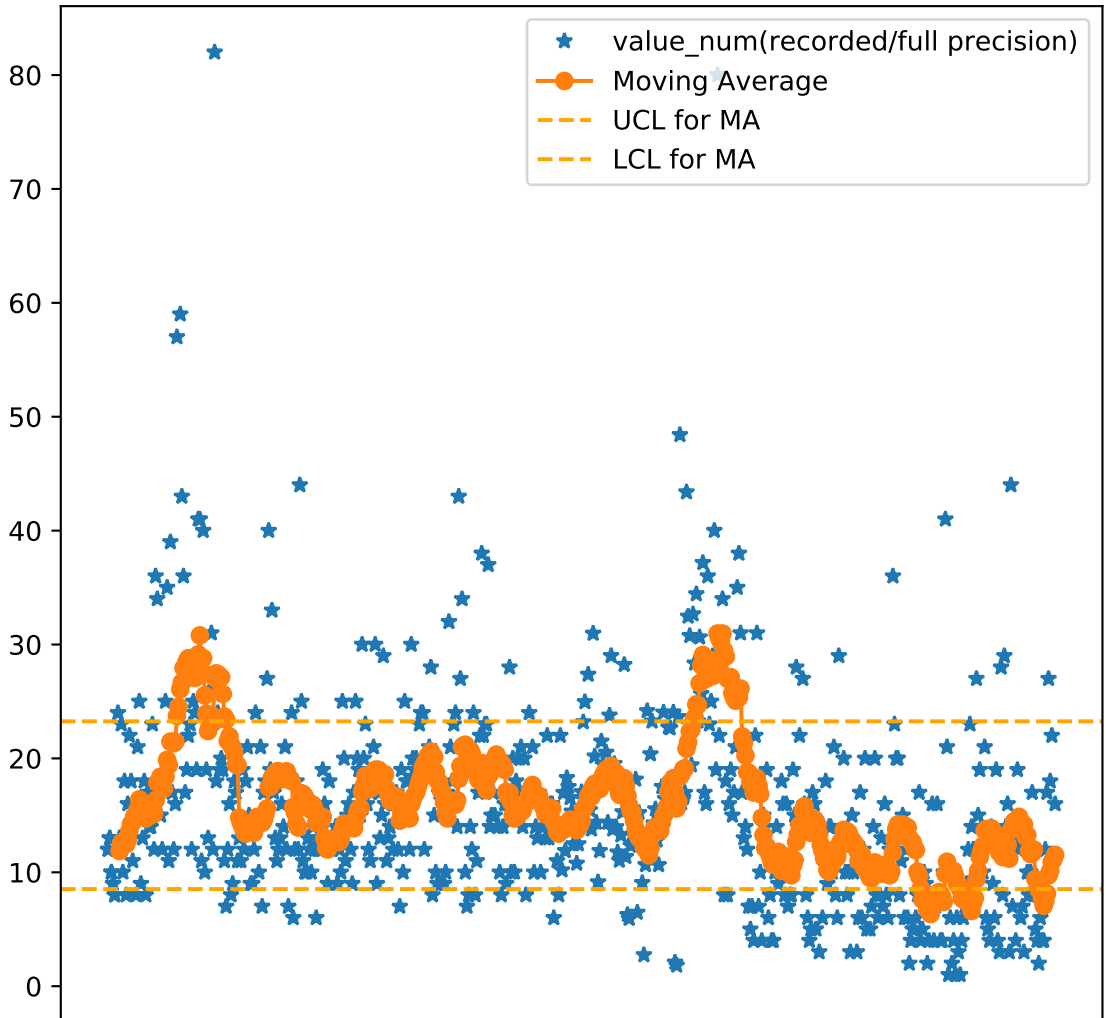


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PRDS-000719
Sub-visible particles $\geq 25\mu\text{m}$
PRJU:APR1-AML-2-4-1
Individual Control Chart+Moving Average

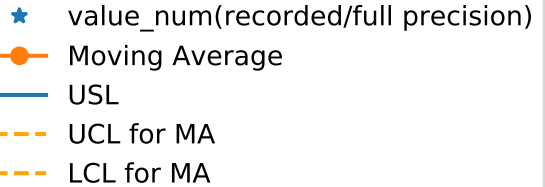


PRDS-000719
Sub-visible particles $\geq 25\mu\text{m}$
PRJU:APR14-AML-2-3-1
Individual Control Chart+Moving Average

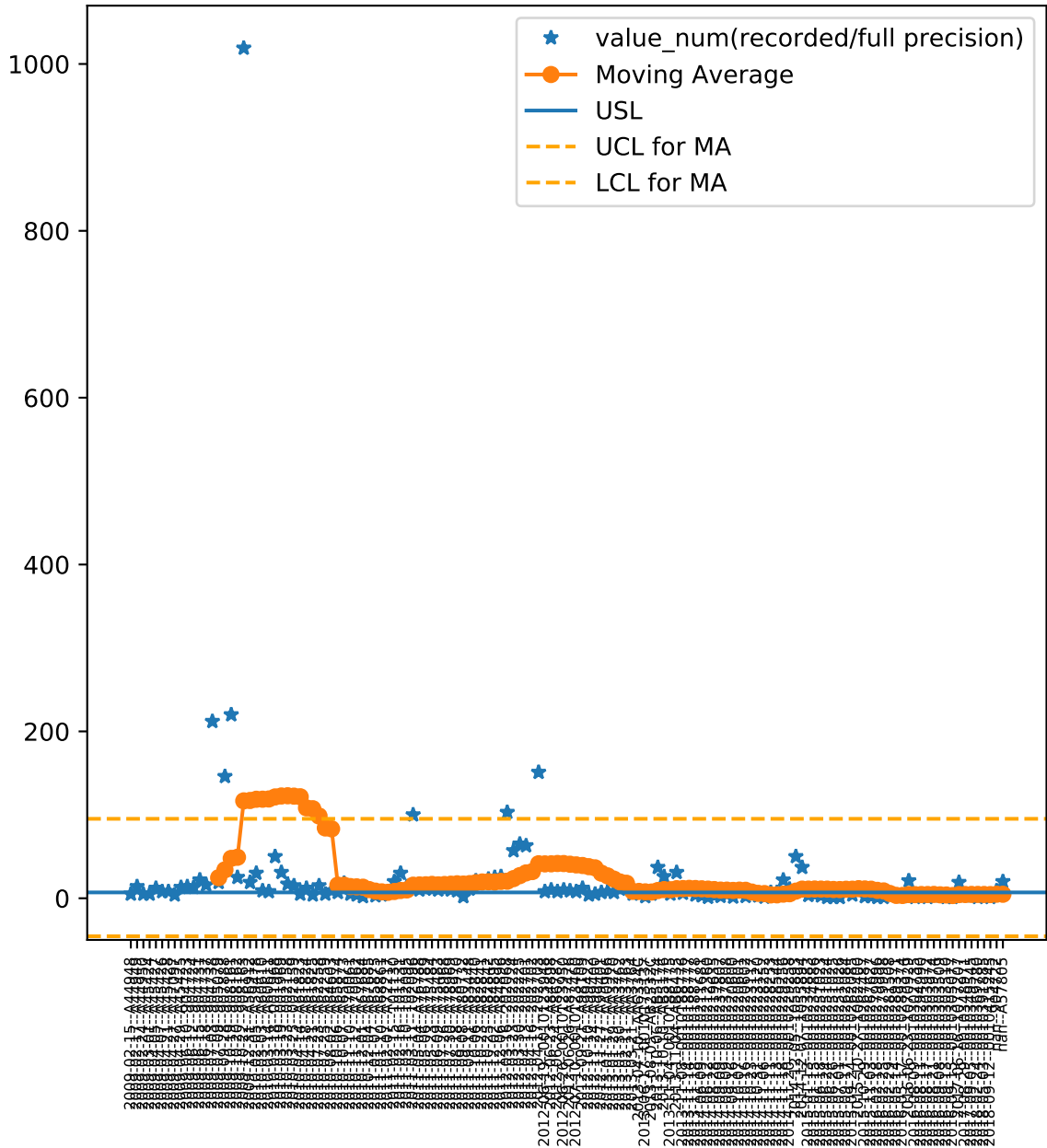


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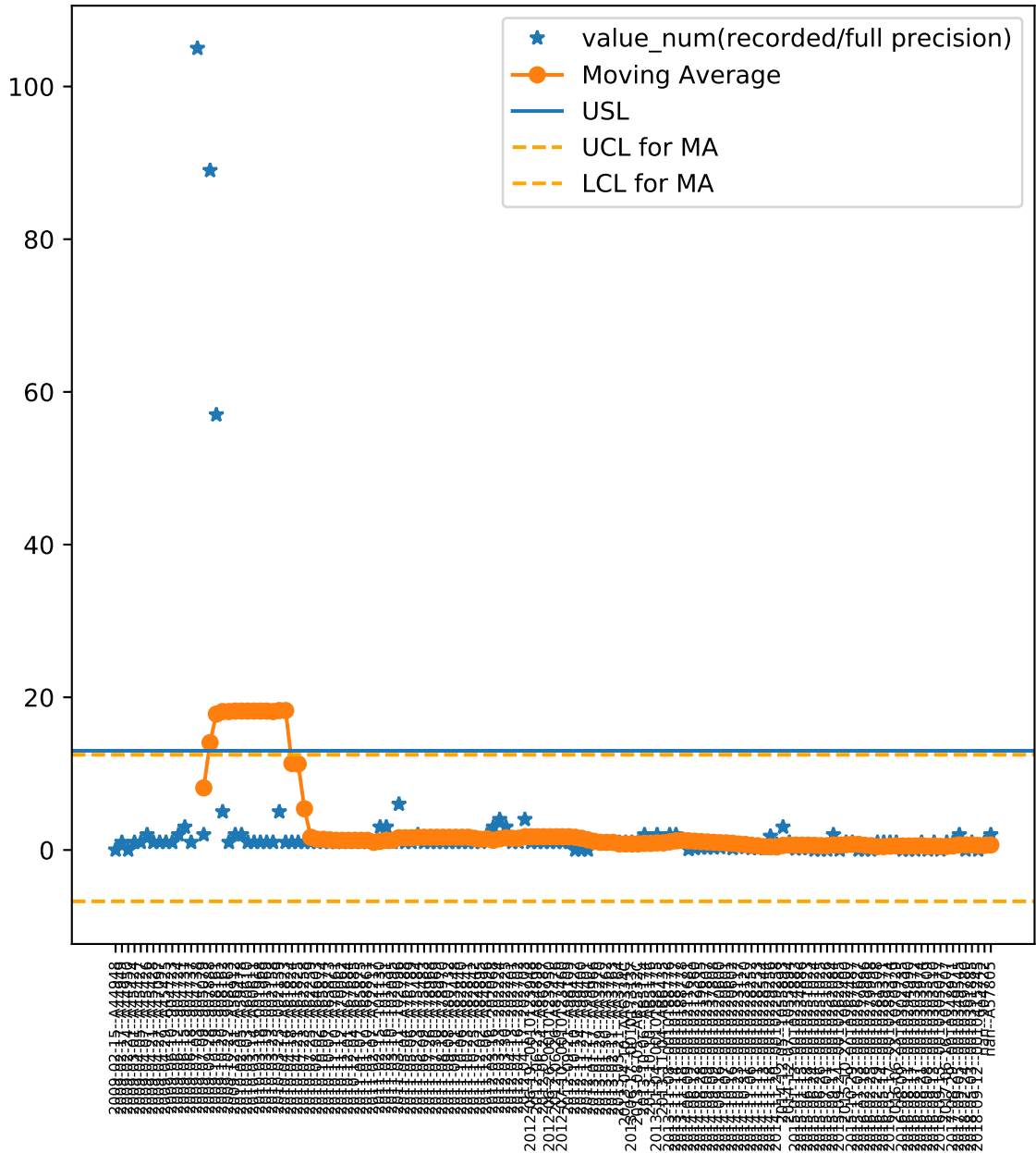
Individual Control Chart+Moving Average



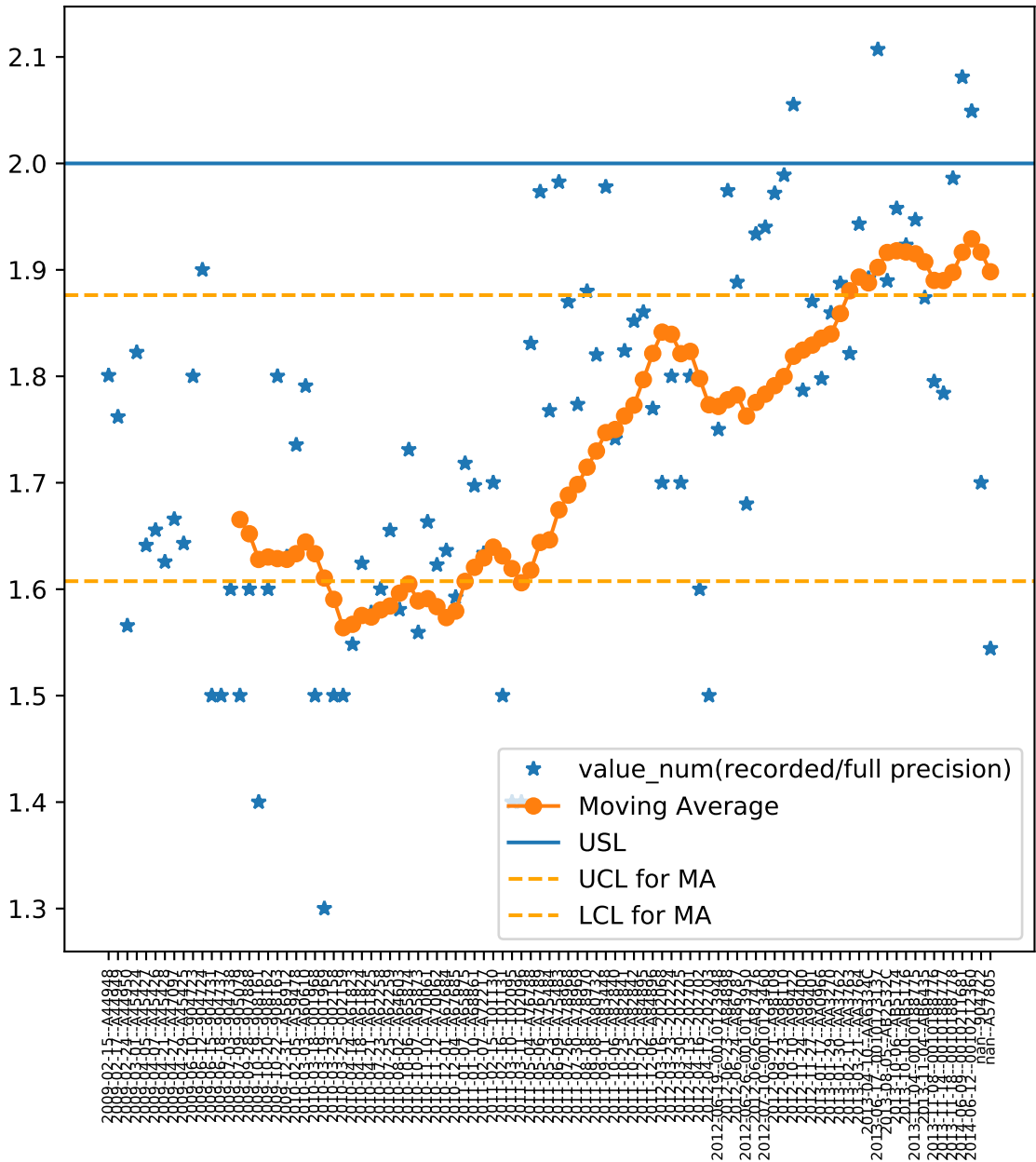
PRDS-000733
Sub-visible particles $\geq 10\mu\text{m}$
PATHEON-GRNV-NC-DPI
Individual Control Chart+Moving Average



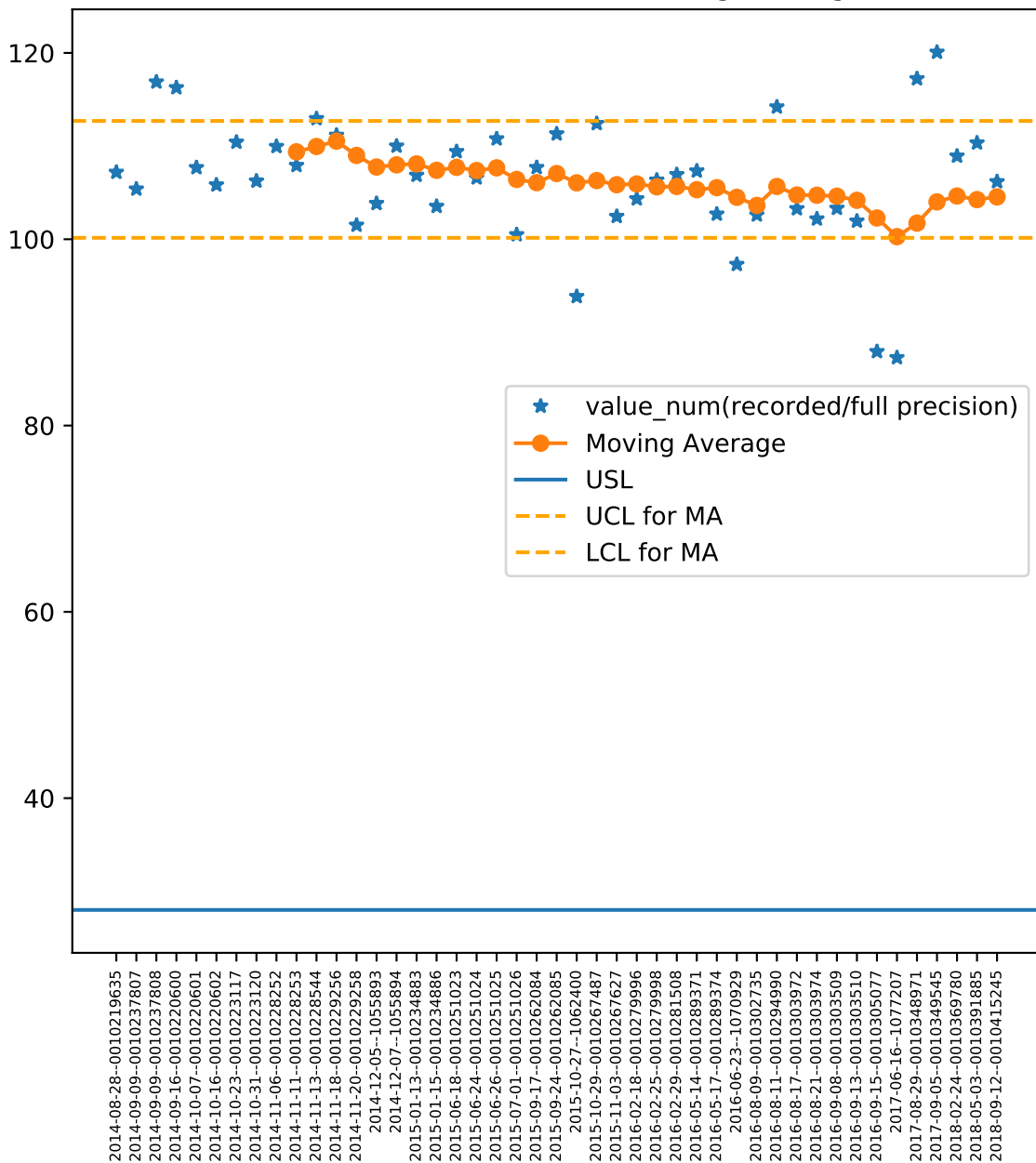
PRDS-000733
Sub-visible particles $\geq 25\mu\text{m}$
PATHEON-GRNV-NC-DPI
Individual Control Chart+Moving Average



PRDS-000733
Apoptosis Bioassay
PATHEON-GRNV-NC-ARI_2300
Individual Control Chart+Moving Average



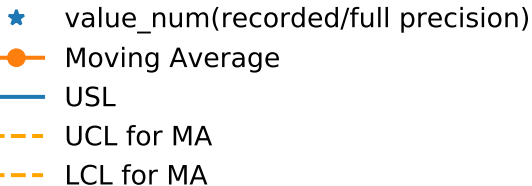
PRDS-000733
Apoptosis Bioassay - RelPot
IEDL:ADL2-ADL_BAS
Individual Control Chart+Moving Average



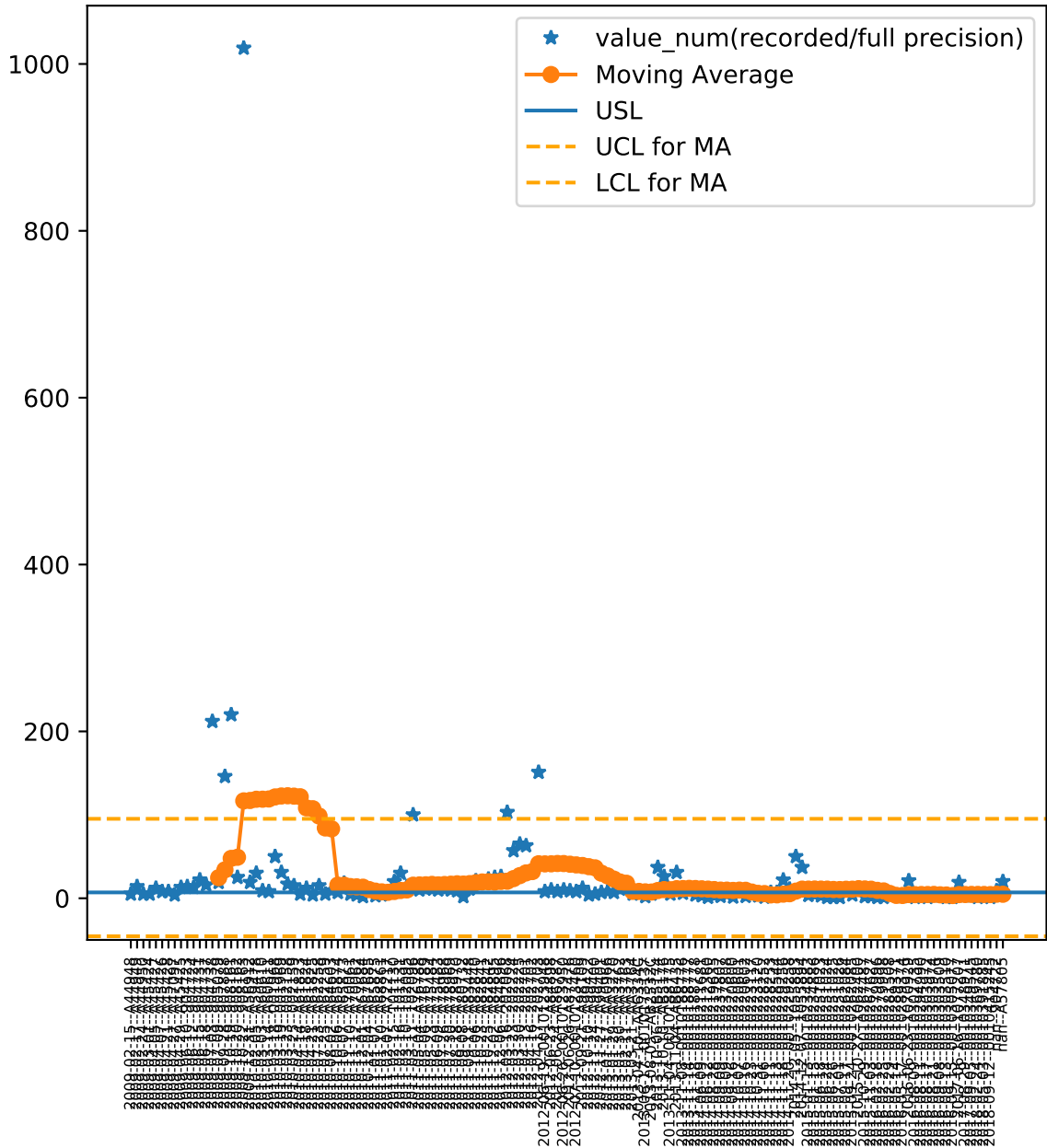
Individual Control Chart+Moving Average



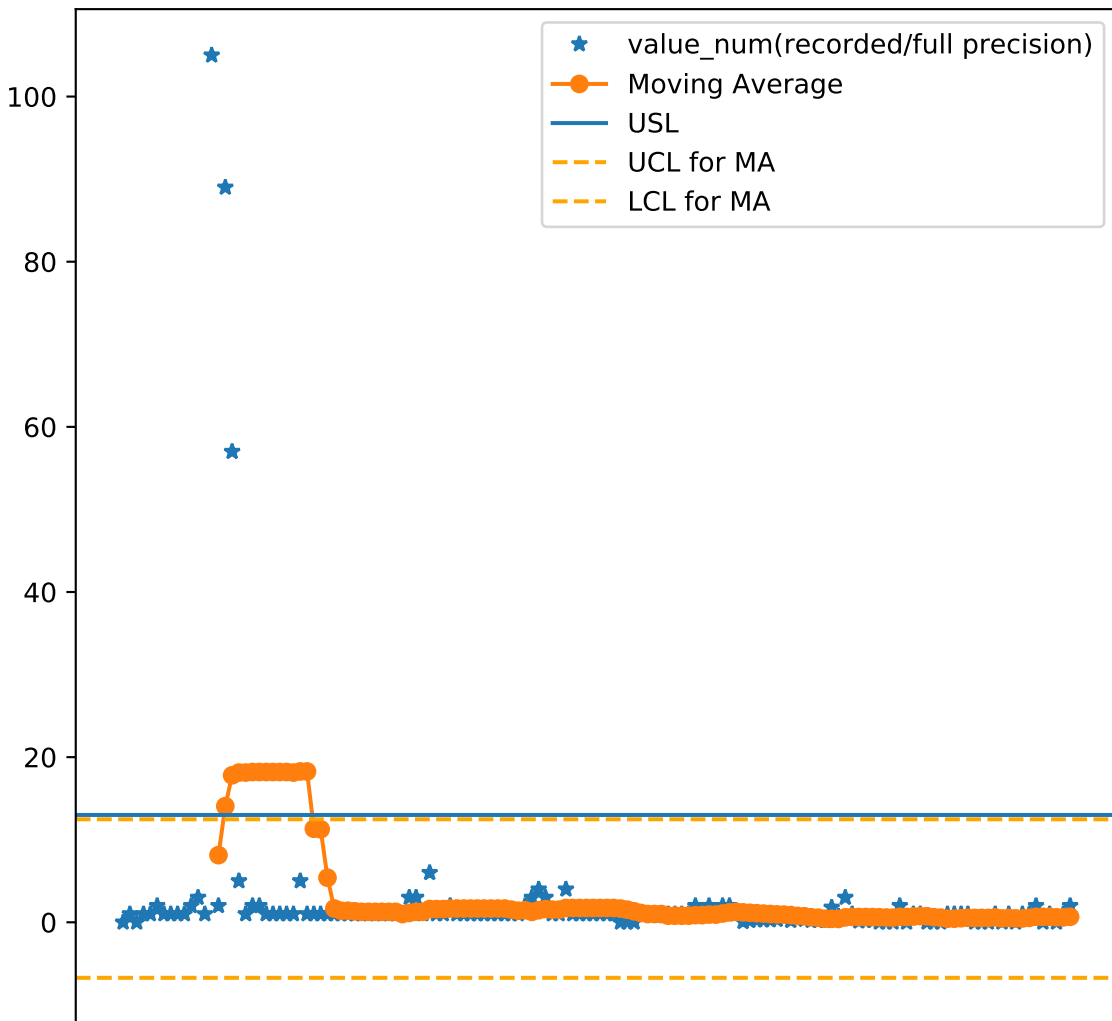
Individual Control Chart+Moving Average



PRDS-000733
Sub-visible particles $\geq 10\mu\text{m}$
IEDL:ADL2-ADL
Individual Control Chart+Moving Average

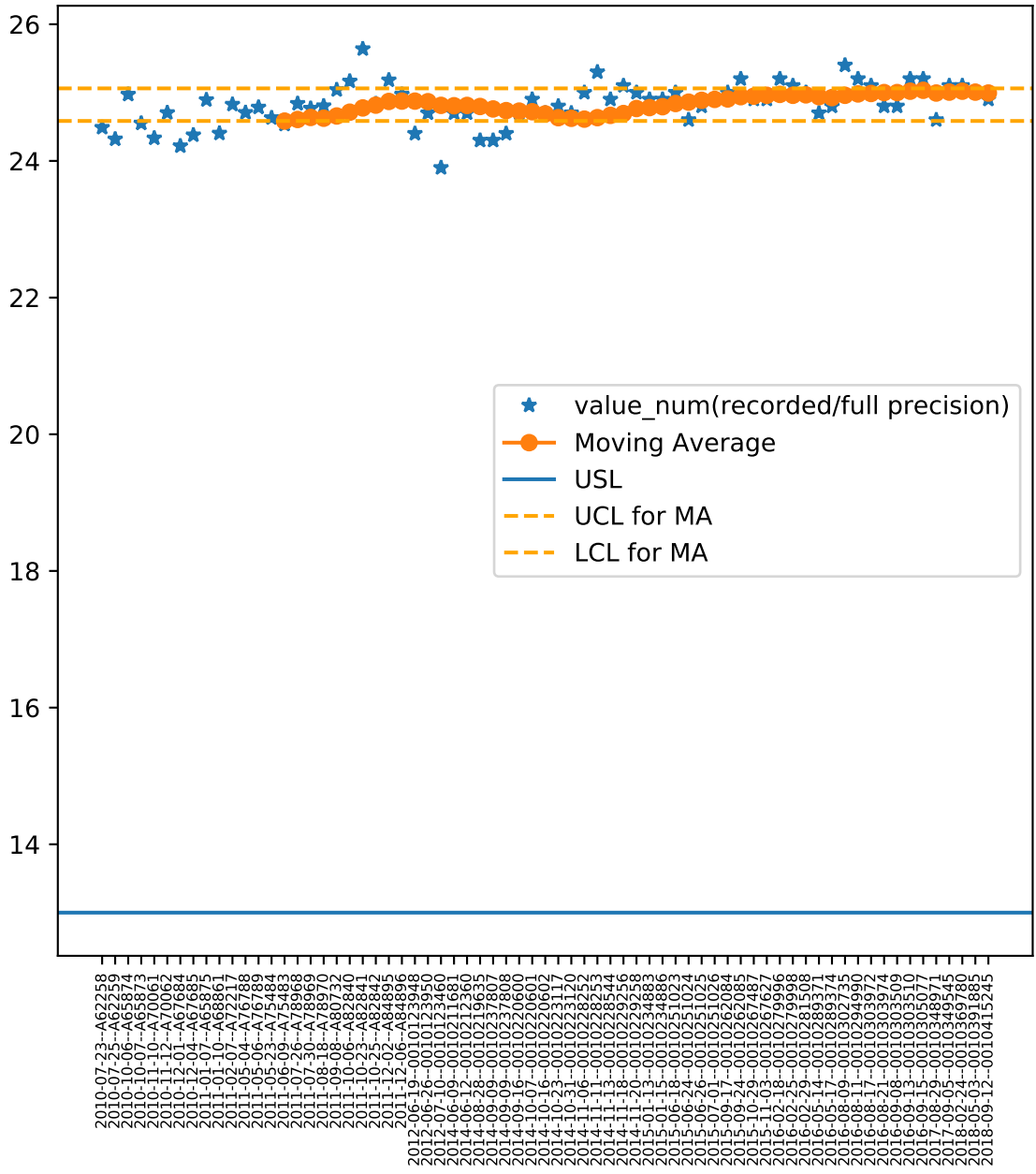


PRDS-000733
Sub-visible particles $\geq 25\mu\text{m}$
IEDL:ADL2-ADL
Individual Control Chart+Moving Average

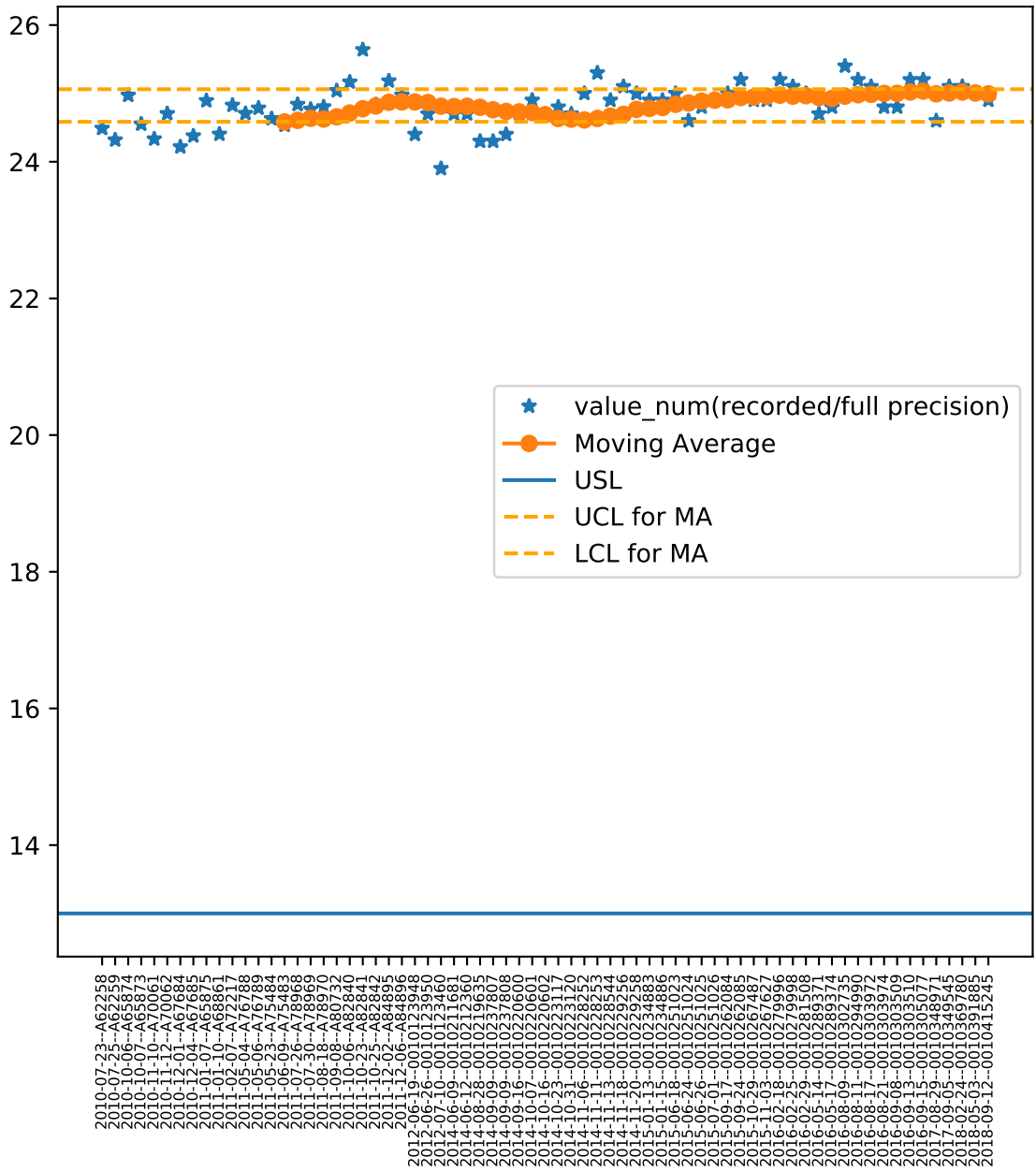


2012
2012
2012
2011

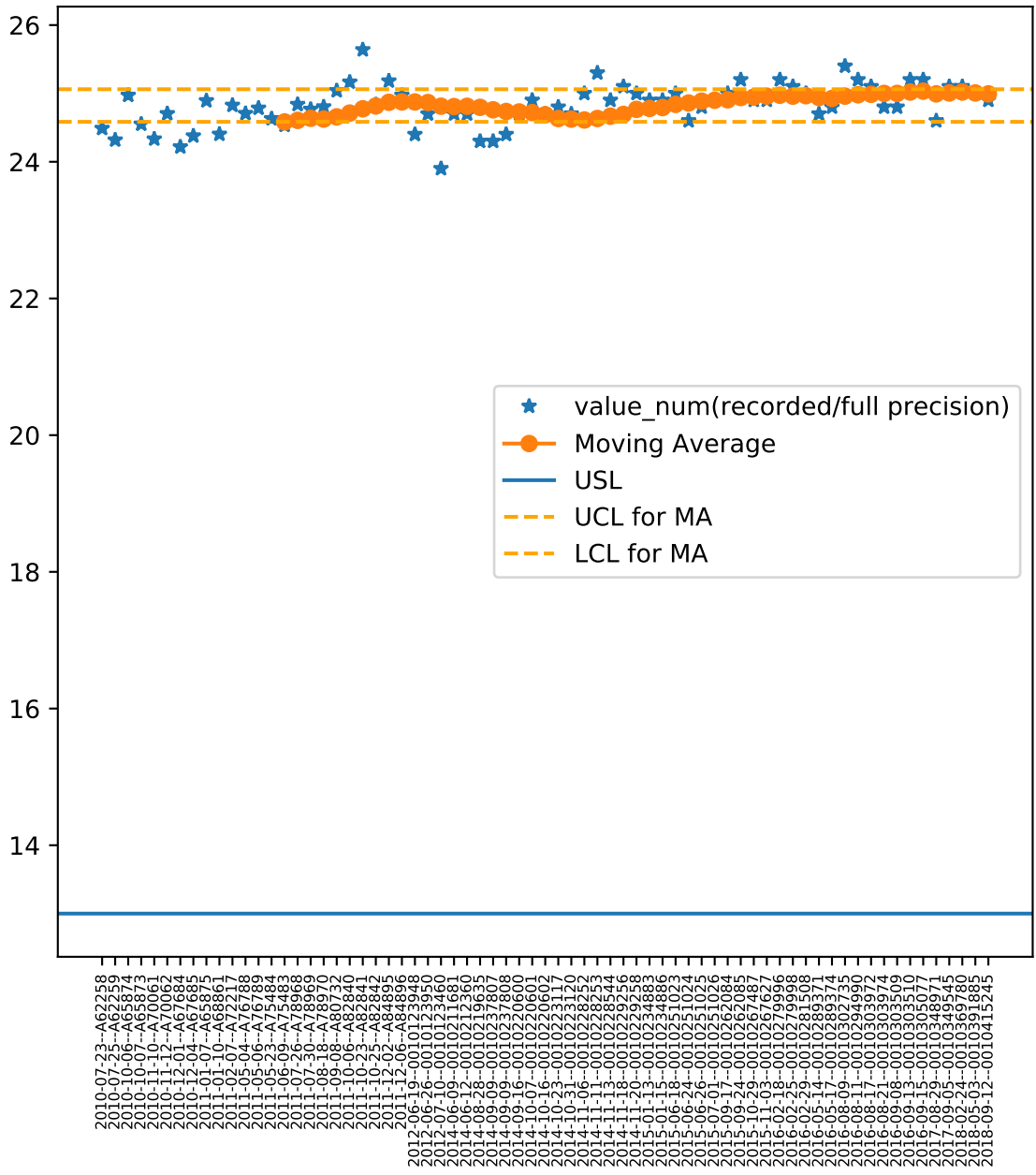
PRDS-000733
IFA Protein Concentration
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



PRDS-000733
IFA Protein Concentration
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average

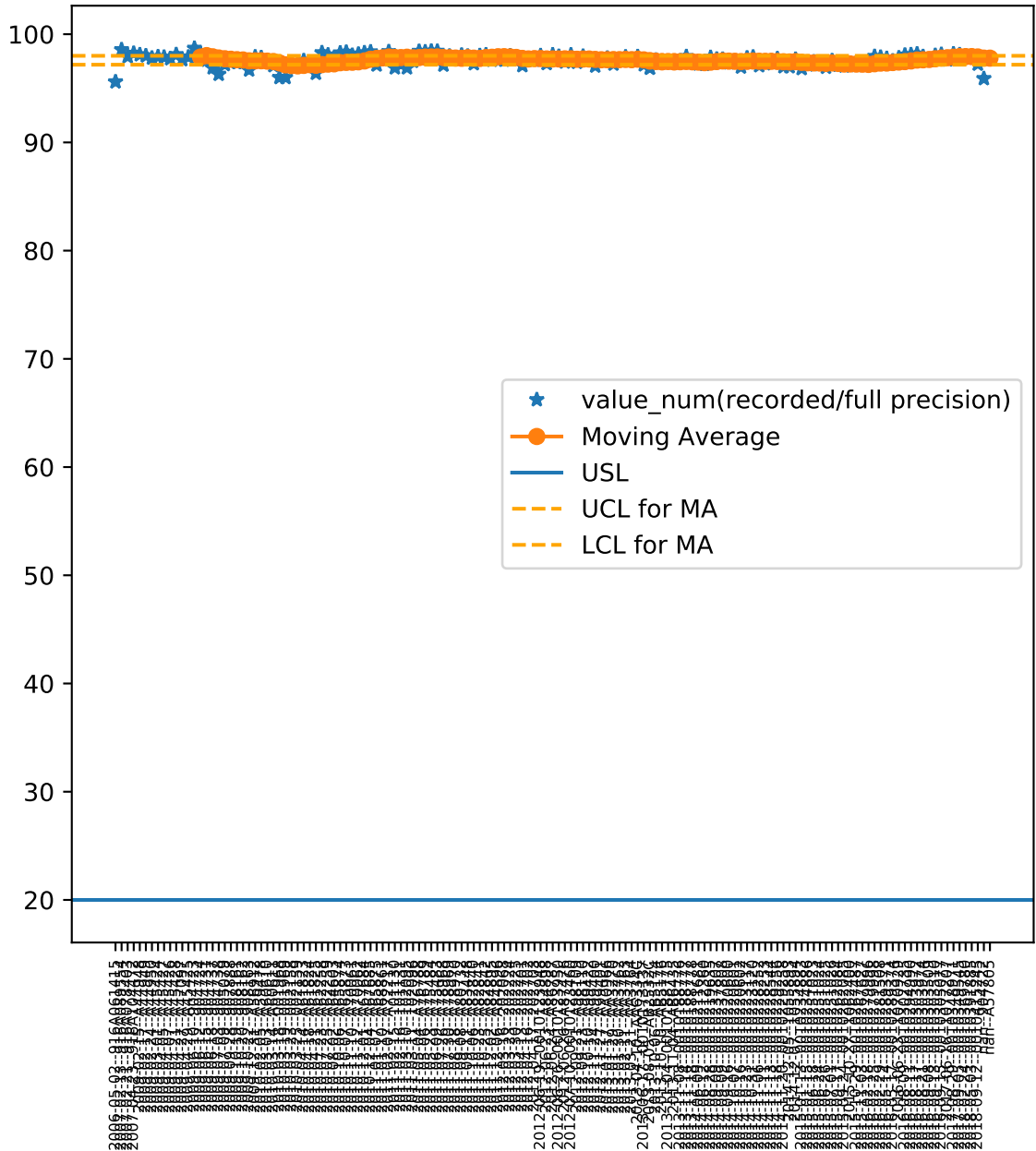


PRDS-000733
IFA Protein Concentration
PATHEON-GRNV-NC-ARI_1260
Individual Control Chart+Moving Average

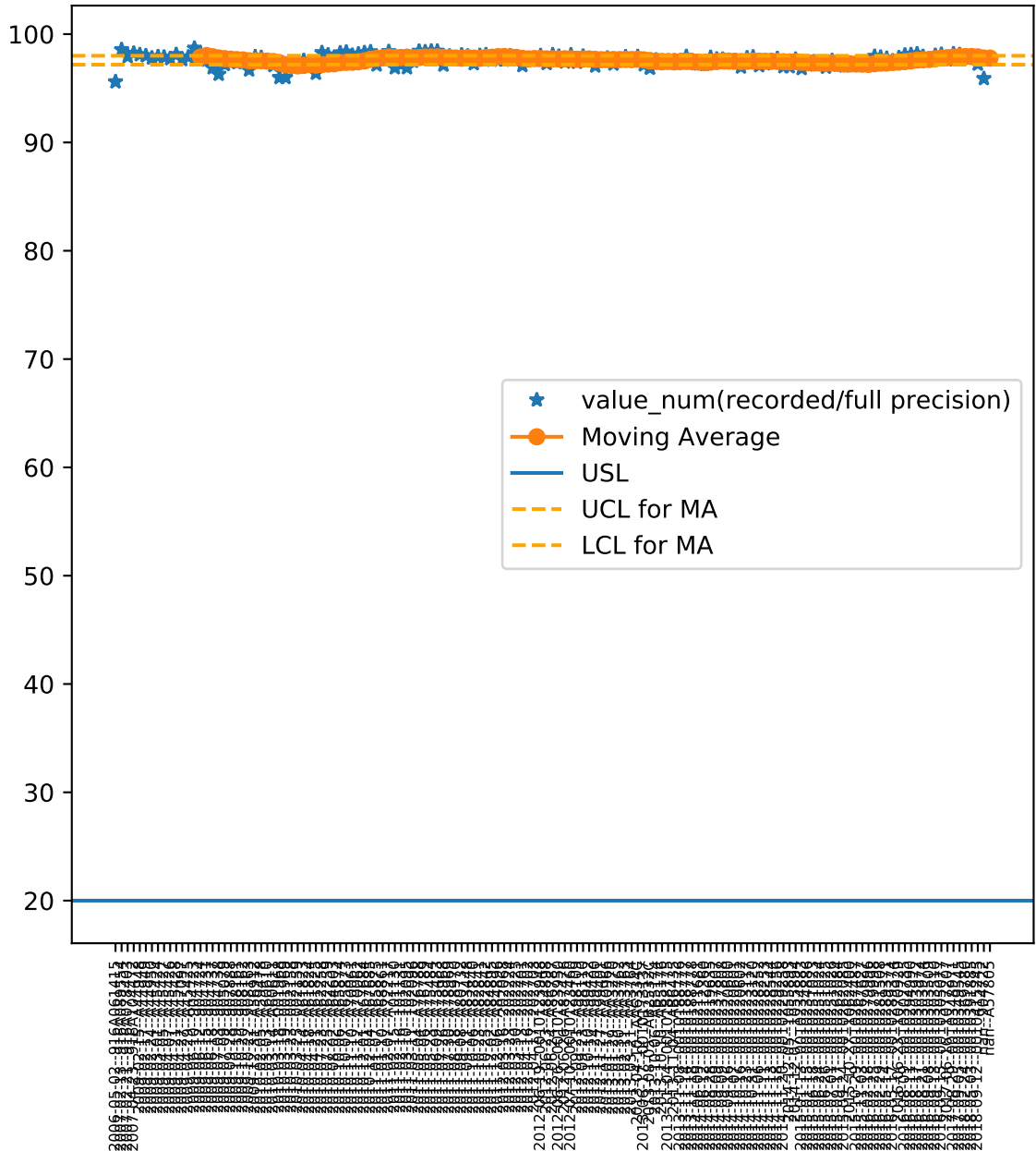


PRDS-000733
SE-HPLC Peak A + Peak A`
IEDL:ADL2-ADL

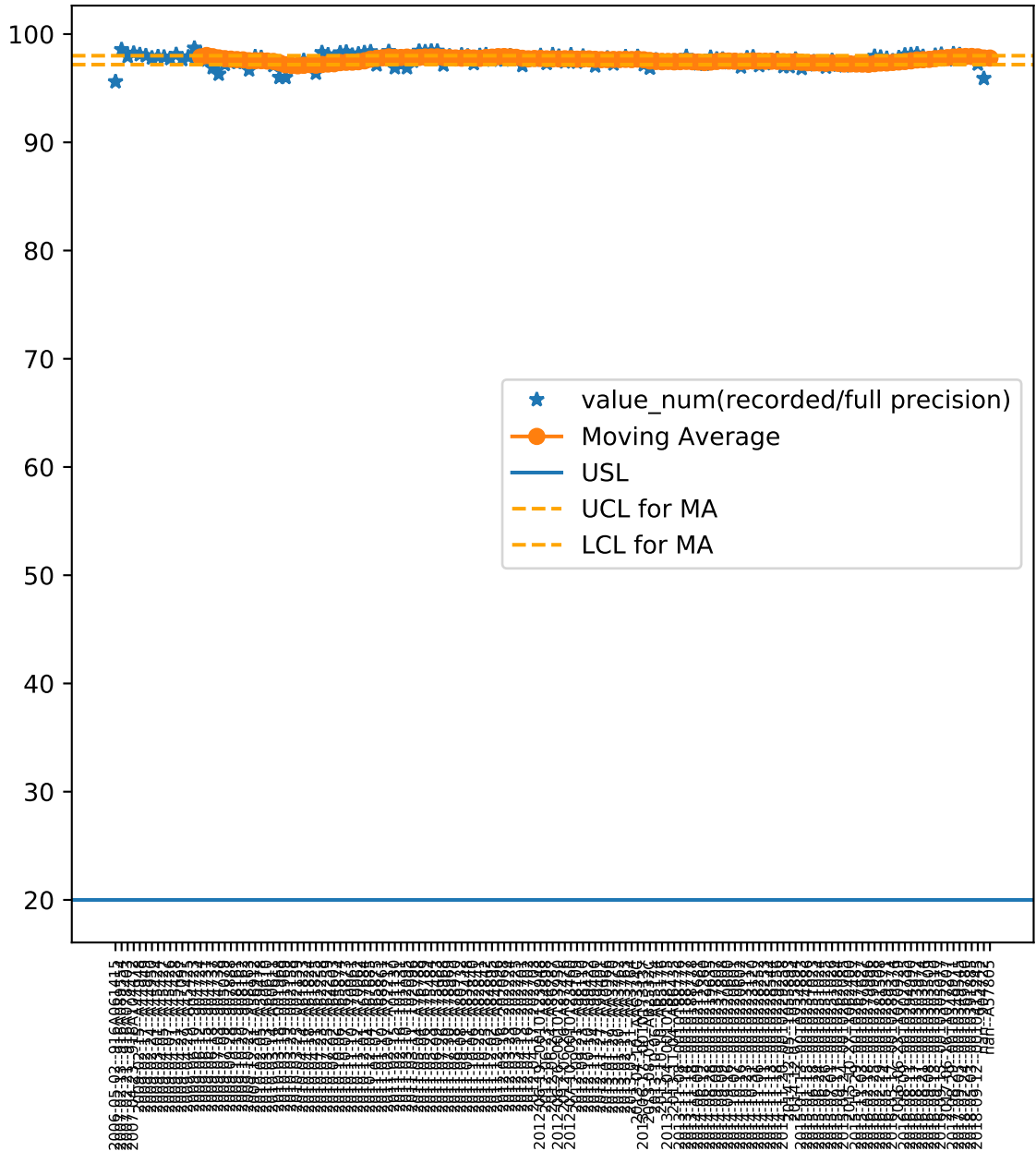
Individual Control Chart+Moving Average



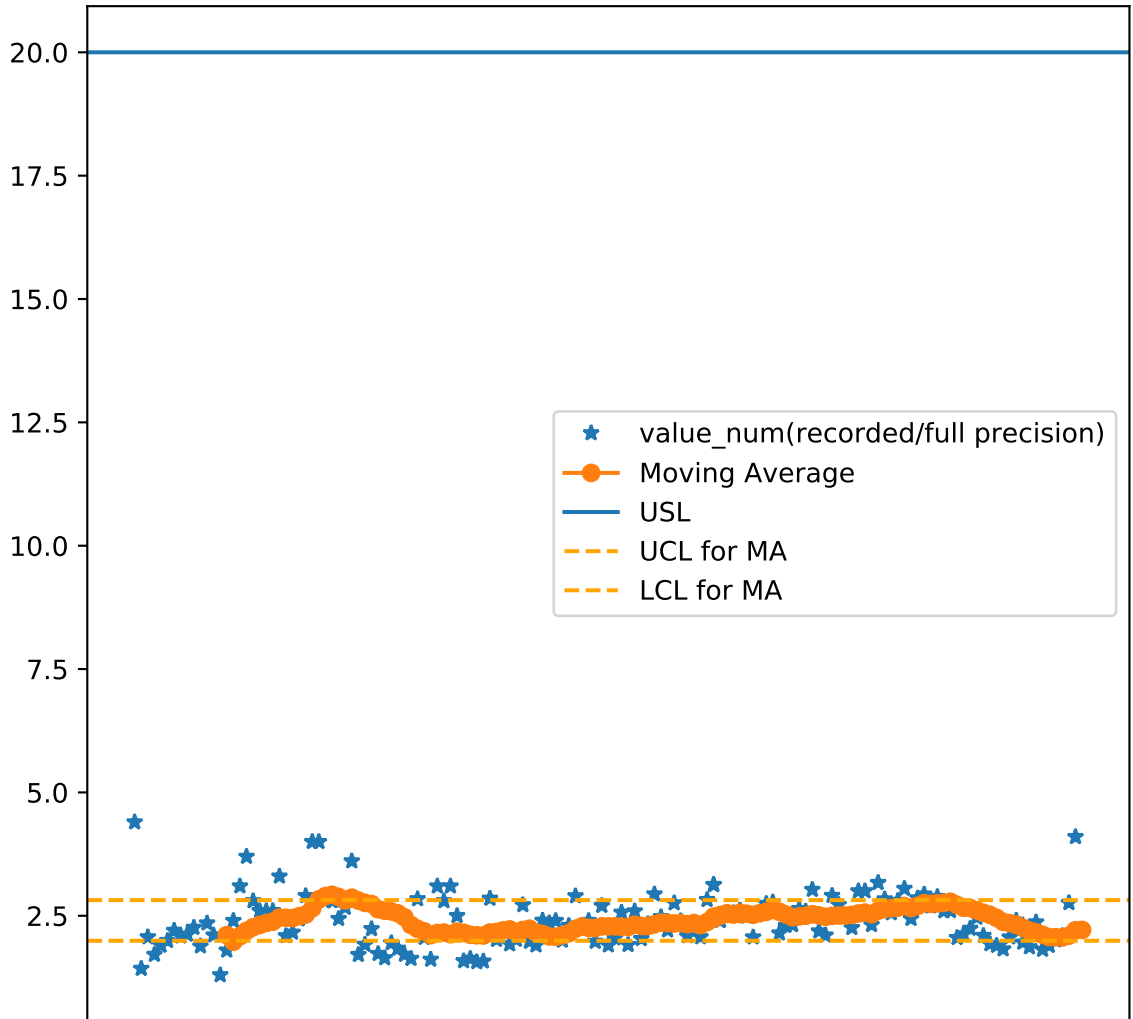
PRDS-000733
SE-HPLC Peak A + Peak A`
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



PRDS-000733
SE-HPLC Peak A + Peak A`
PATHEON-GRNV-NC-ARI_1260
Individual Control Chart+Moving Average

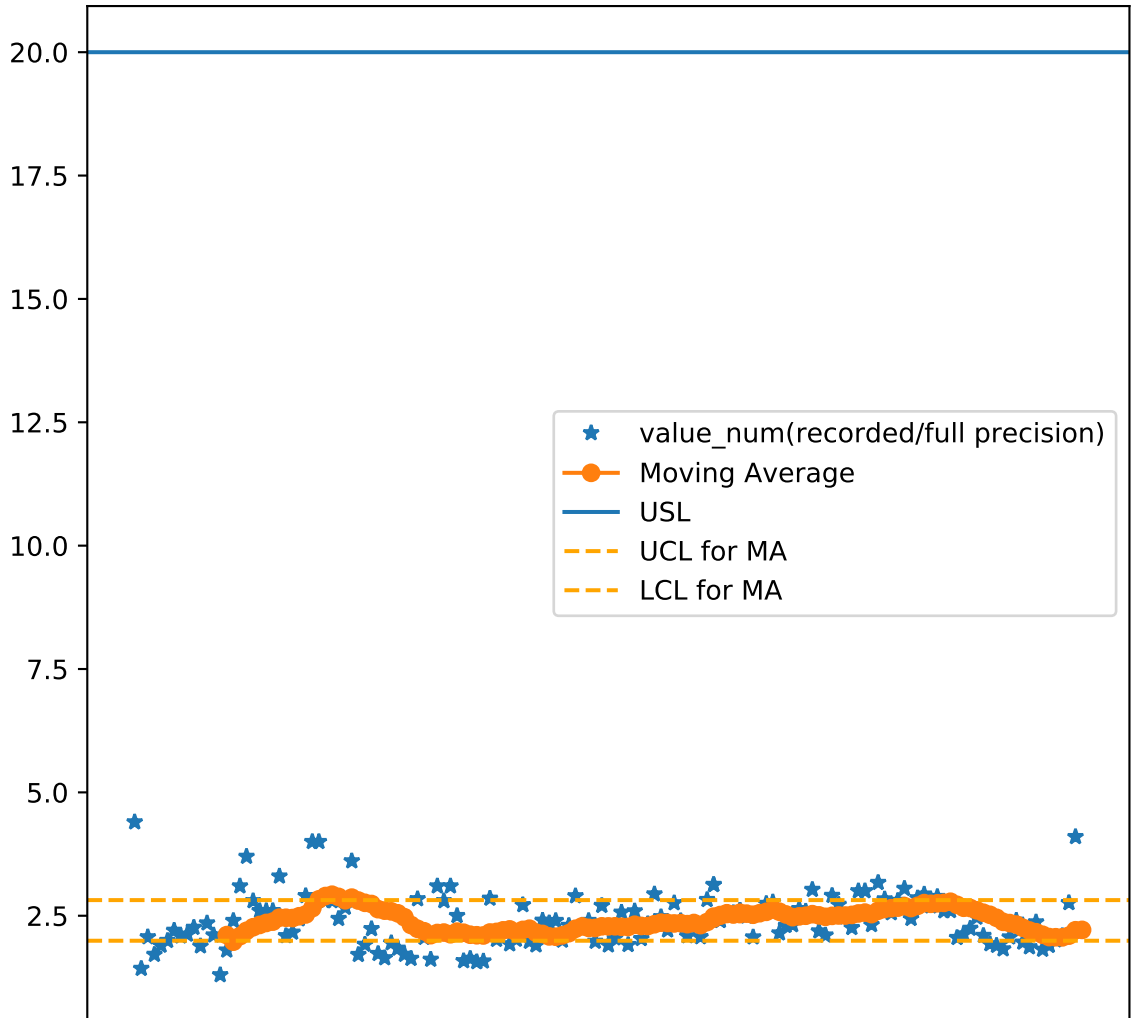


PRDS-000733
SE-HPLC Peak B
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



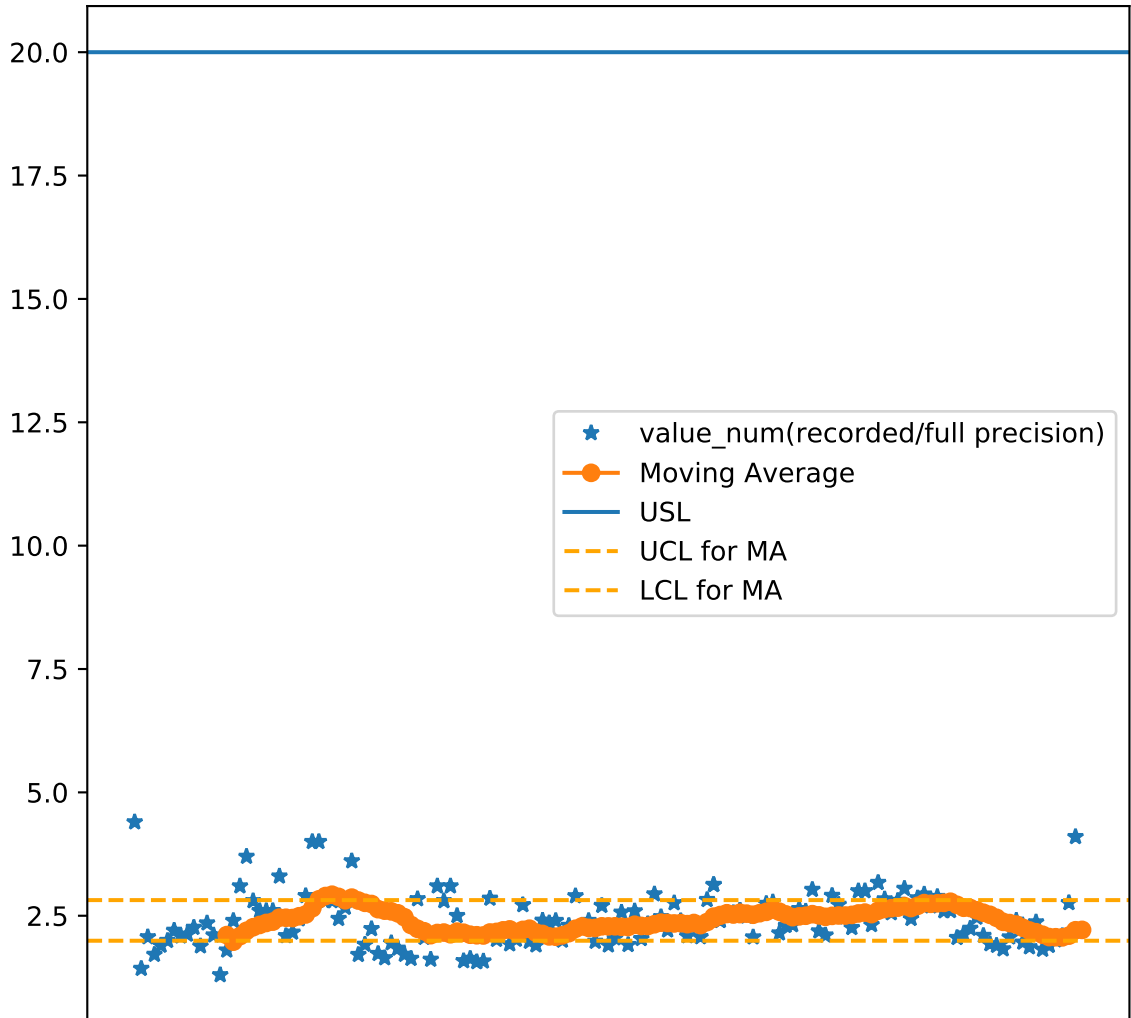
2012 2013 2015

PRDS-000733
SE-HPLC Peak B
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



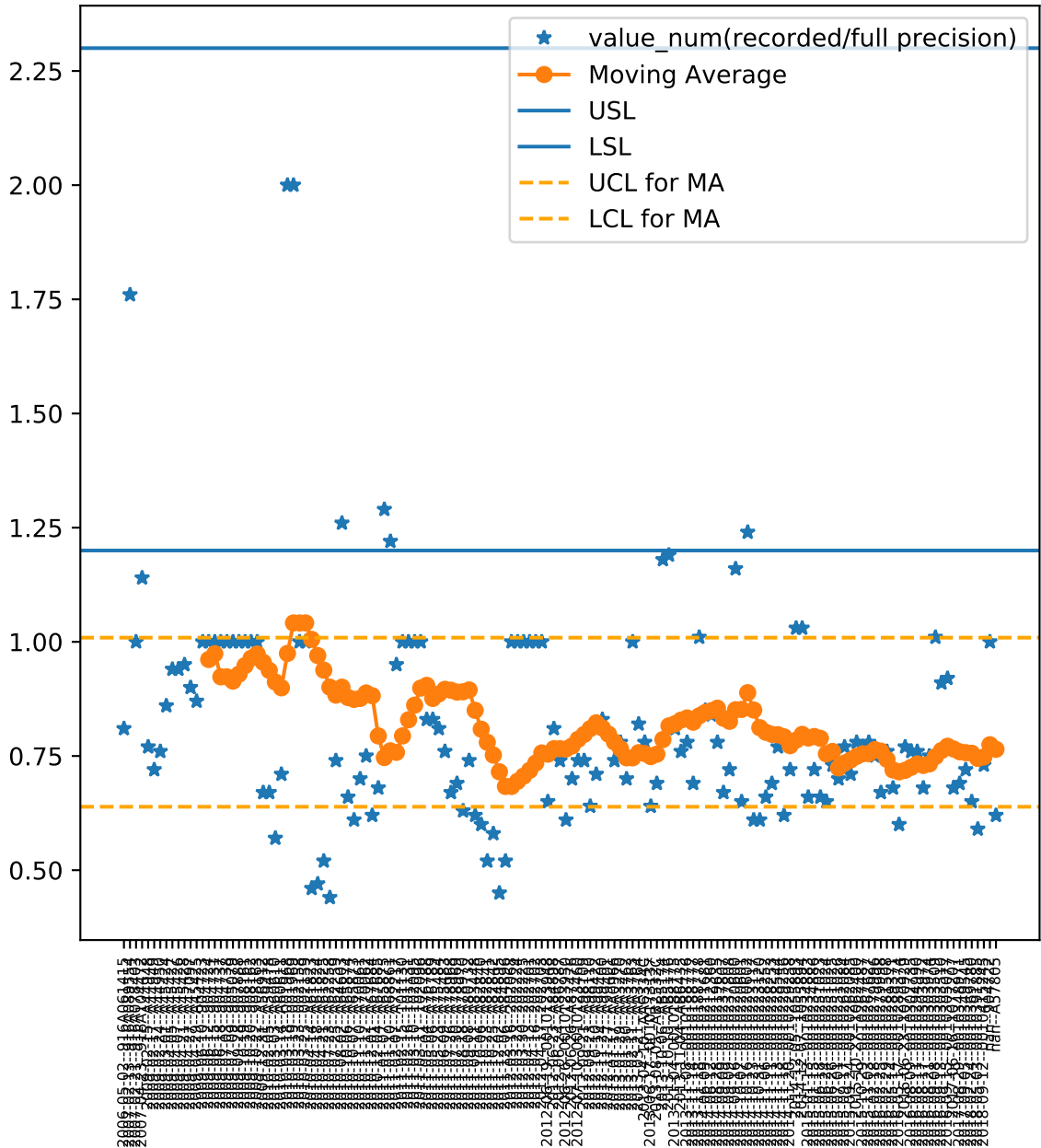
2012 2013 2014

PRDS-000733
SE-HPLC Peak B
PATHEON-GRNV-NC-ARI_1260
Individual Control Chart+Moving Average

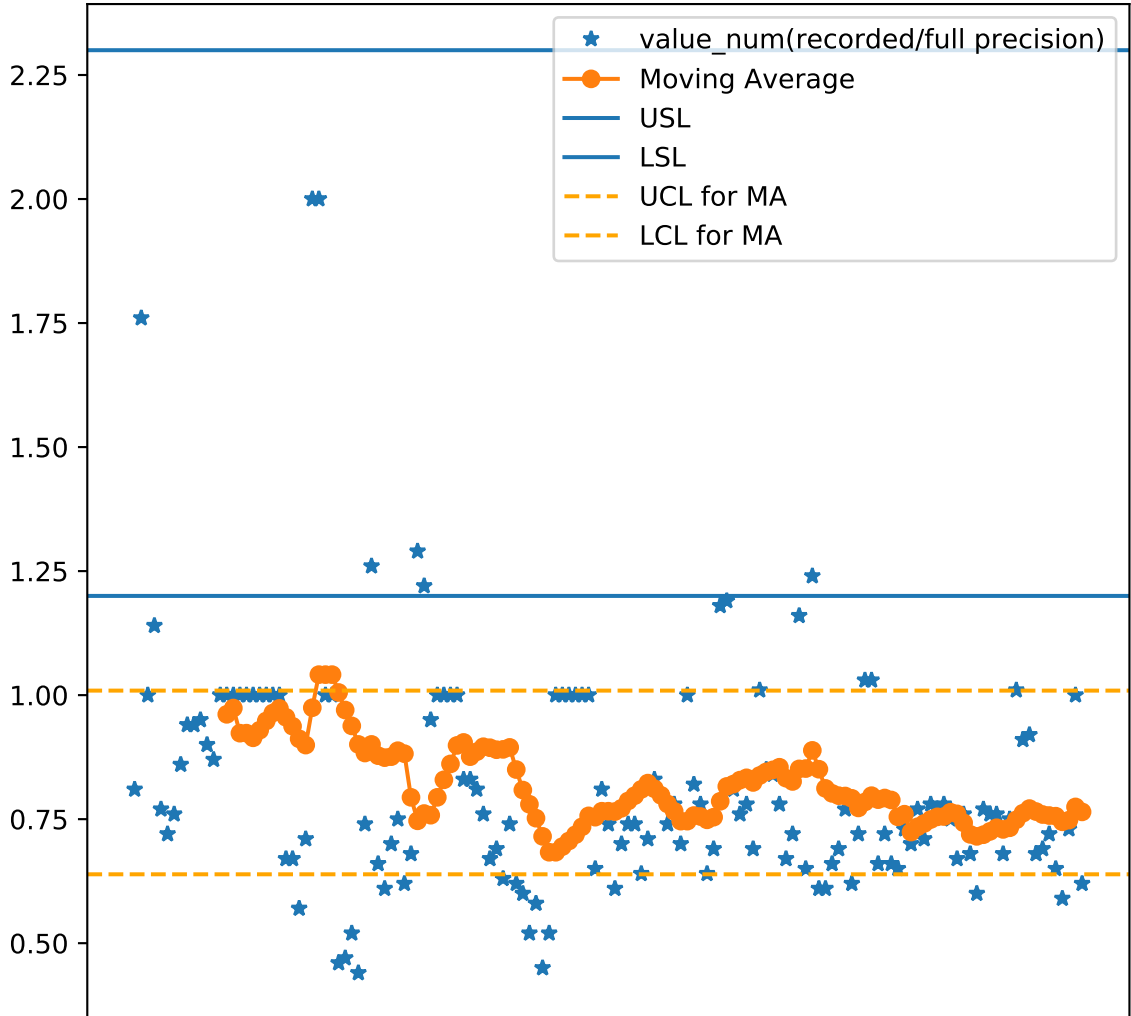


2012-01-01 2012-07-01 2013-01-01 2013-07-01 2014-01-01 2014-07-01 2015-01-01 2015-07-01

PRDS-000733
HIC Peak 1
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



PRDS-000733
HIC Peak 1
PATHEON-GRNV-NC-ARI_1260
Individual Control Chart+Moving Average



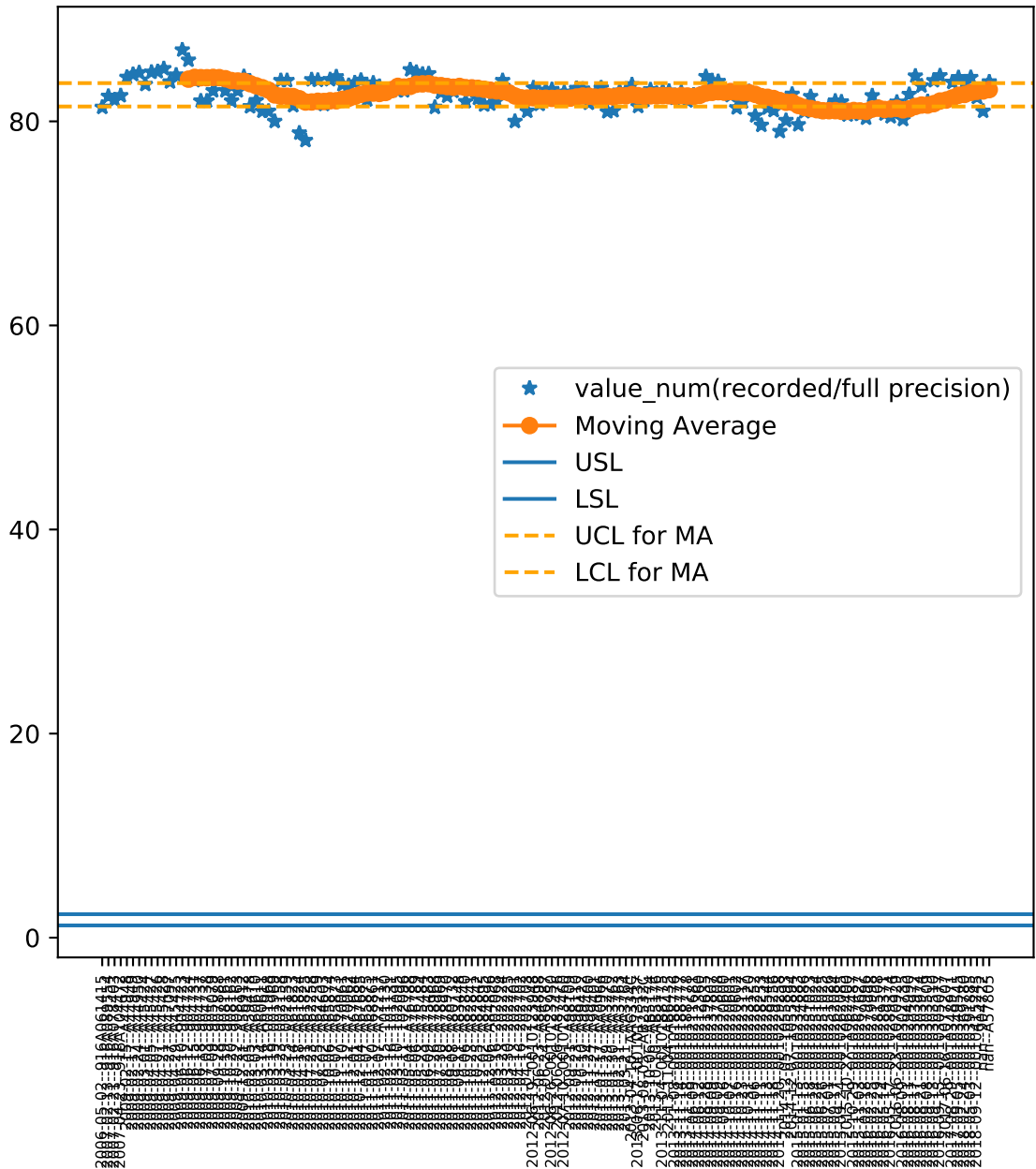
2012 2013 2014

PRDS-000733

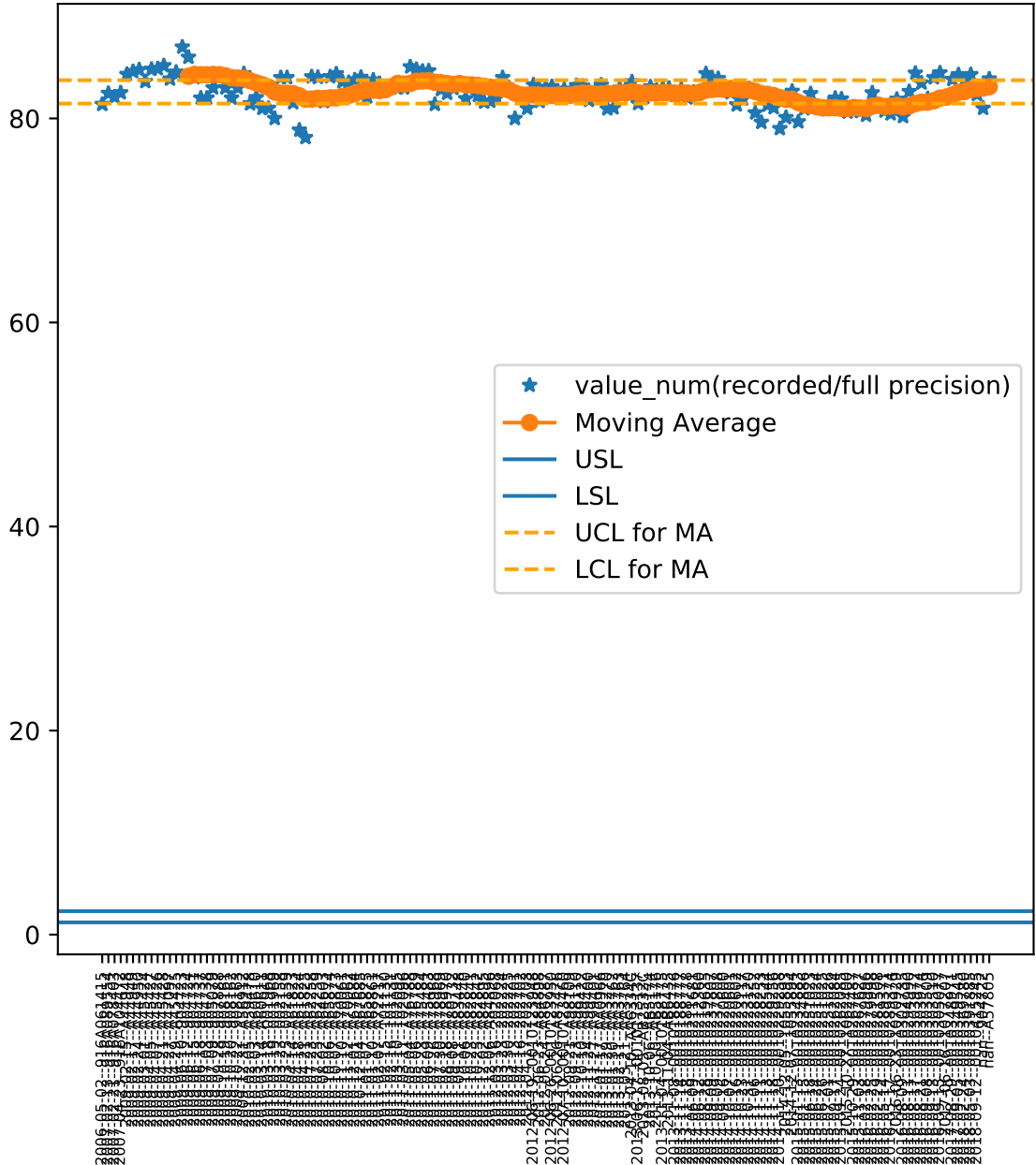
HIC Peak 2

IEDL:ADL2-ADL

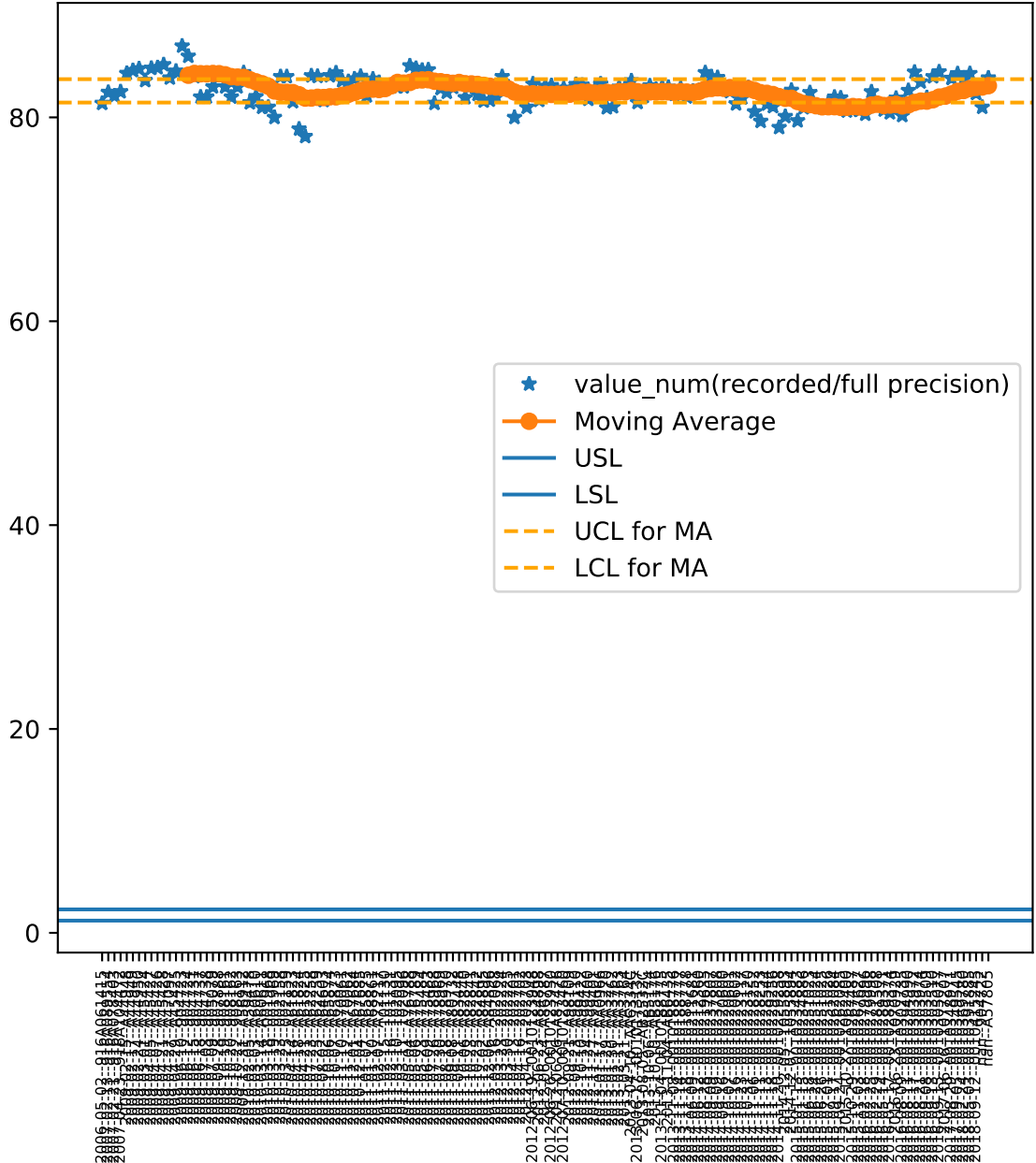
Individual Control Chart+Moving Average



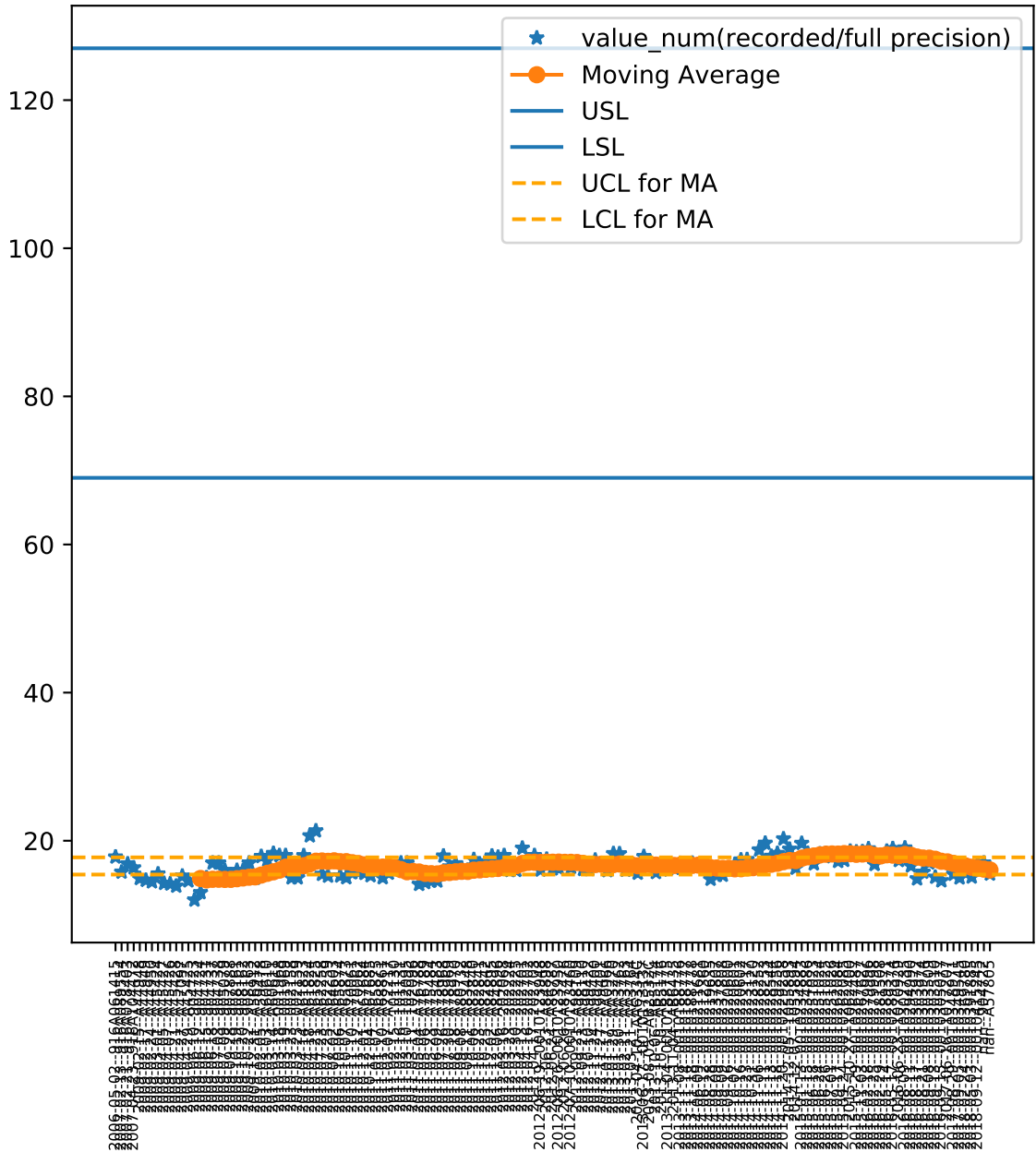
PRDS-000733
HIC Peak 2
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



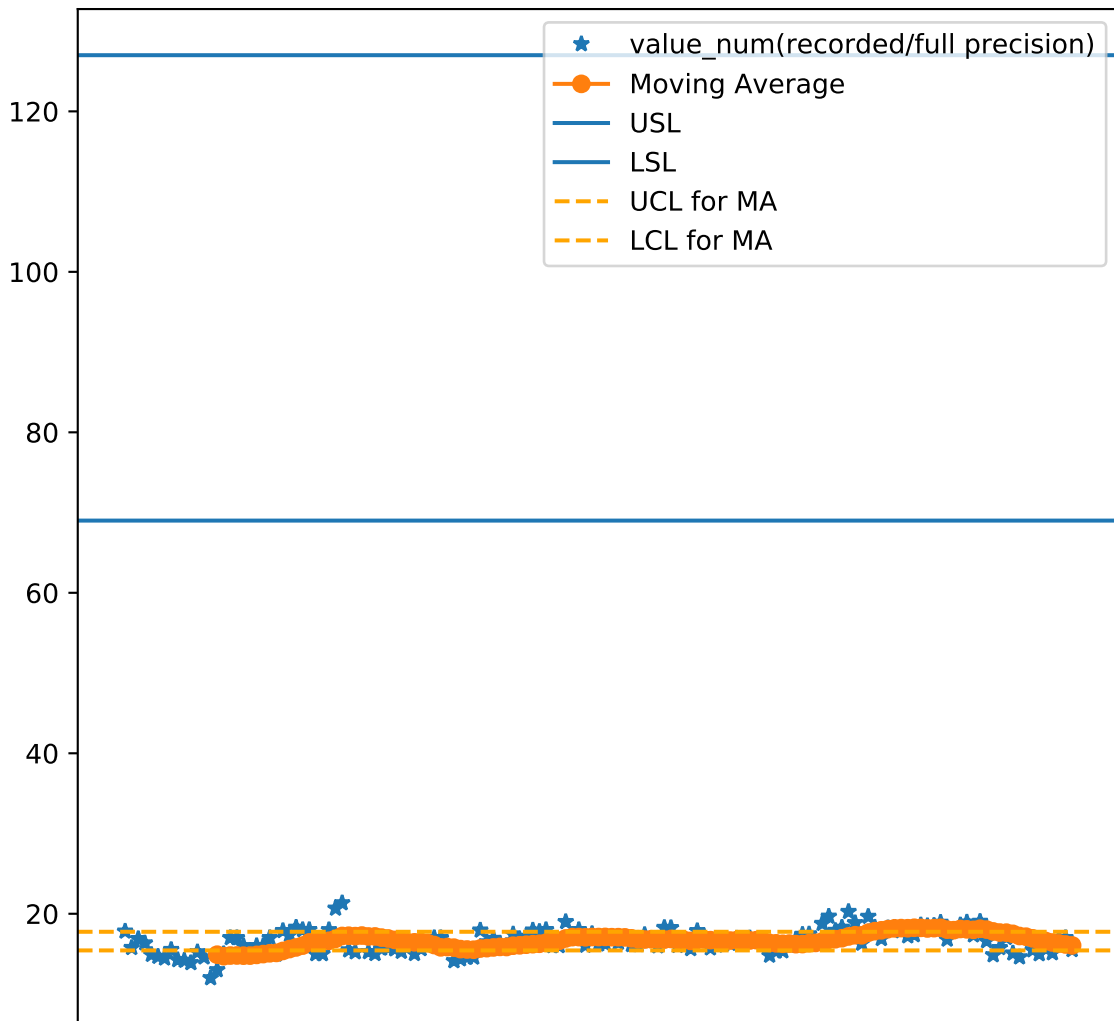
PRDS-000733
HIC Peak 2
PATHEON-GRNV-NC-ARI_1260
Individual Control Chart+Moving Average



PRDS-000733
HIC Peak 3
IEDL:ADL2-ADL
Individual Control Chart+Moving Average

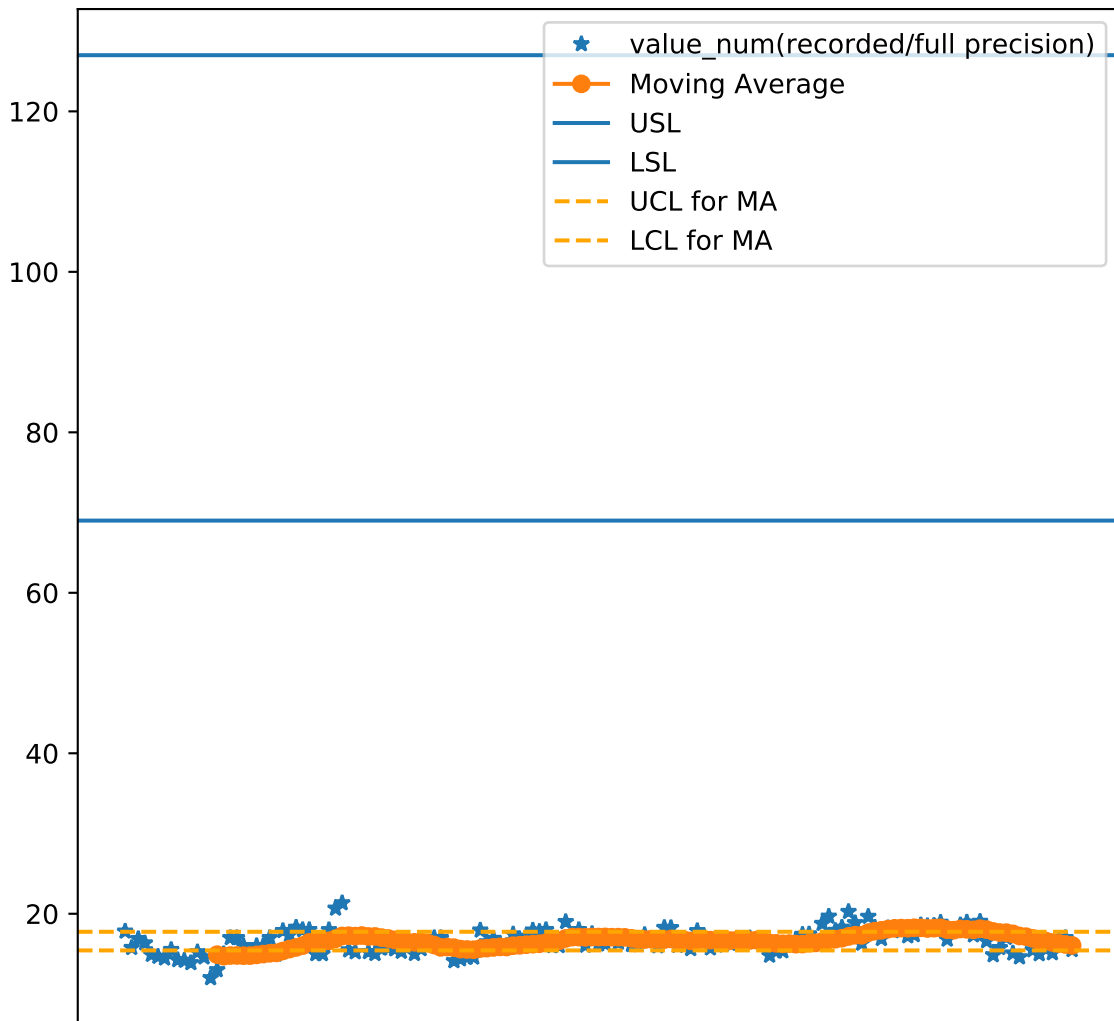


PRDS-000733
HIC Peak 3
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



2012 2013 2014

PRDS-000733
HIC Peak 3
PATHEON-GRNV-NC-ARI_1260
Individual Control Chart+Moving Average



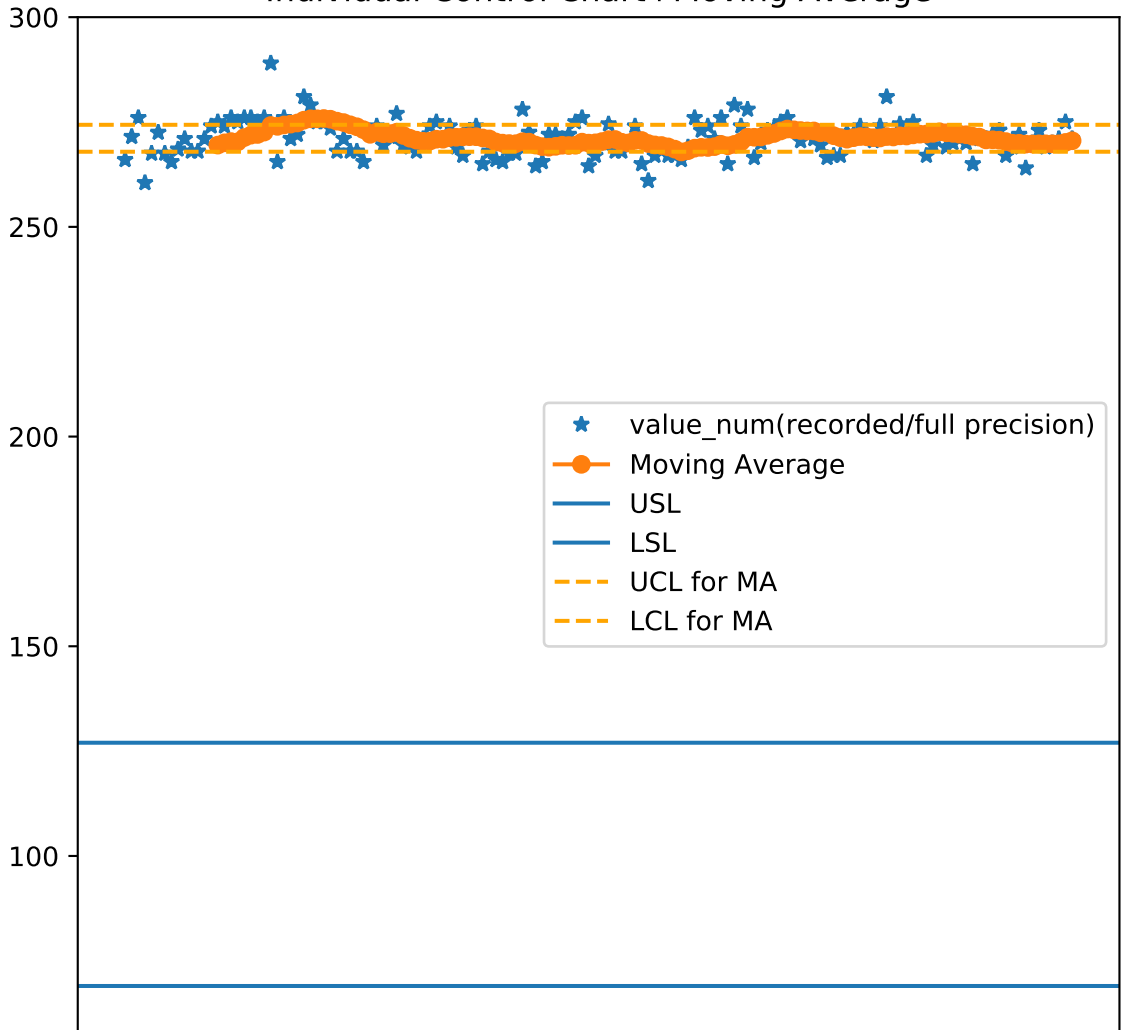
2012 2013 2014

PRDS-000733

Osmolality

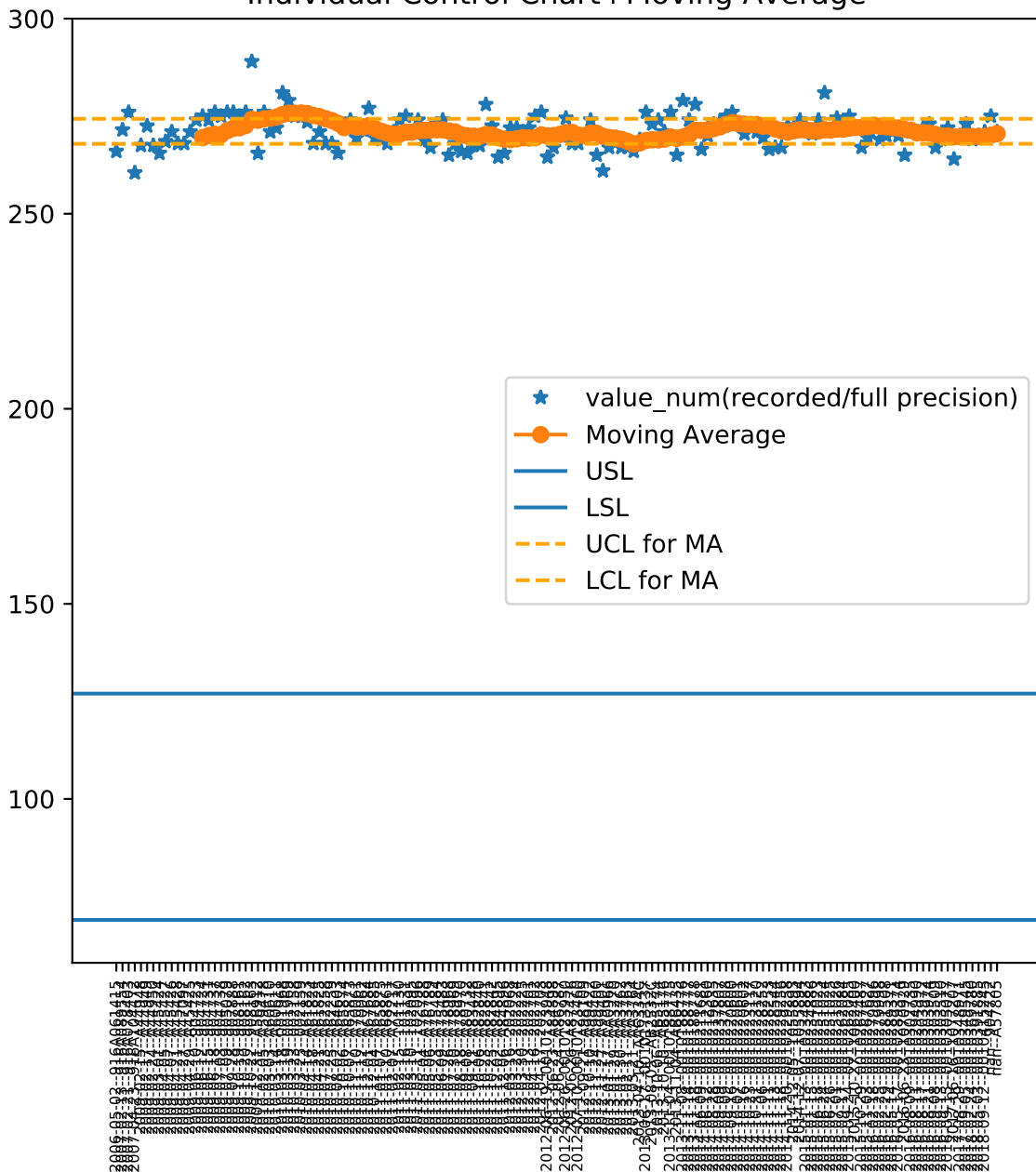
IEDL:ADL2-ADL

Individual Control Chart+Moving Average

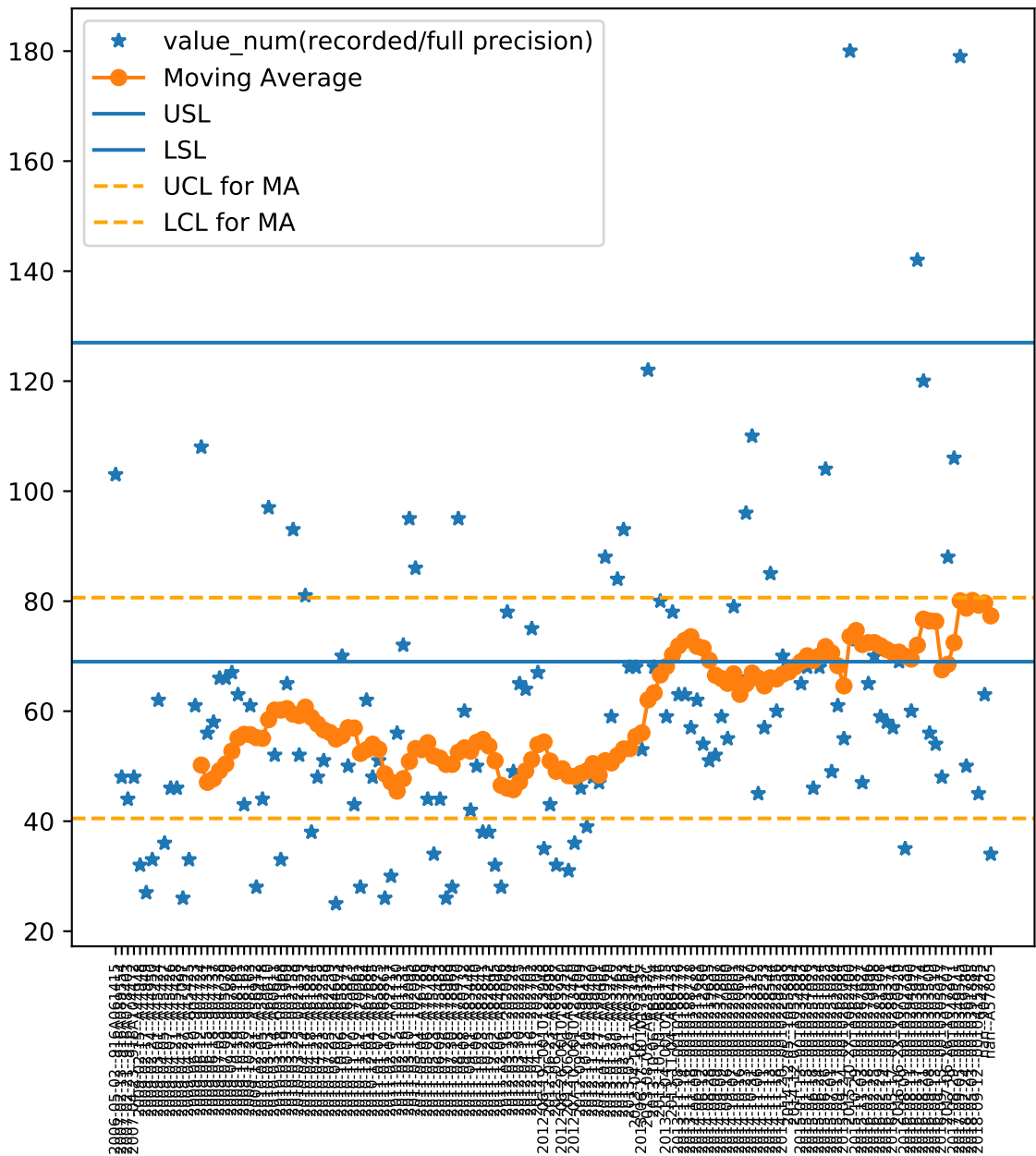


2012-01-01 2012-01-01 2012-01-01

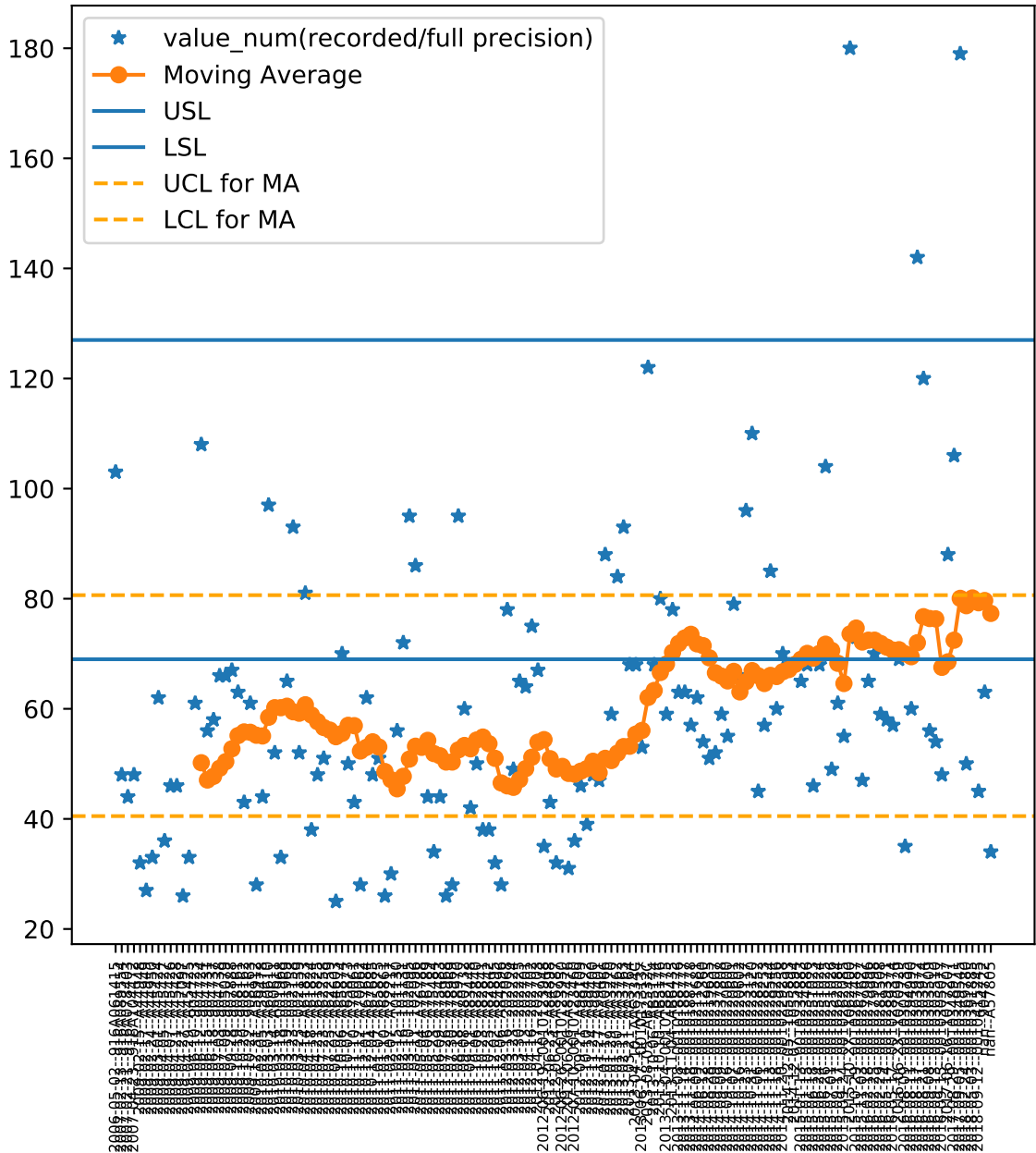
PRDS-000733
Osmolality
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



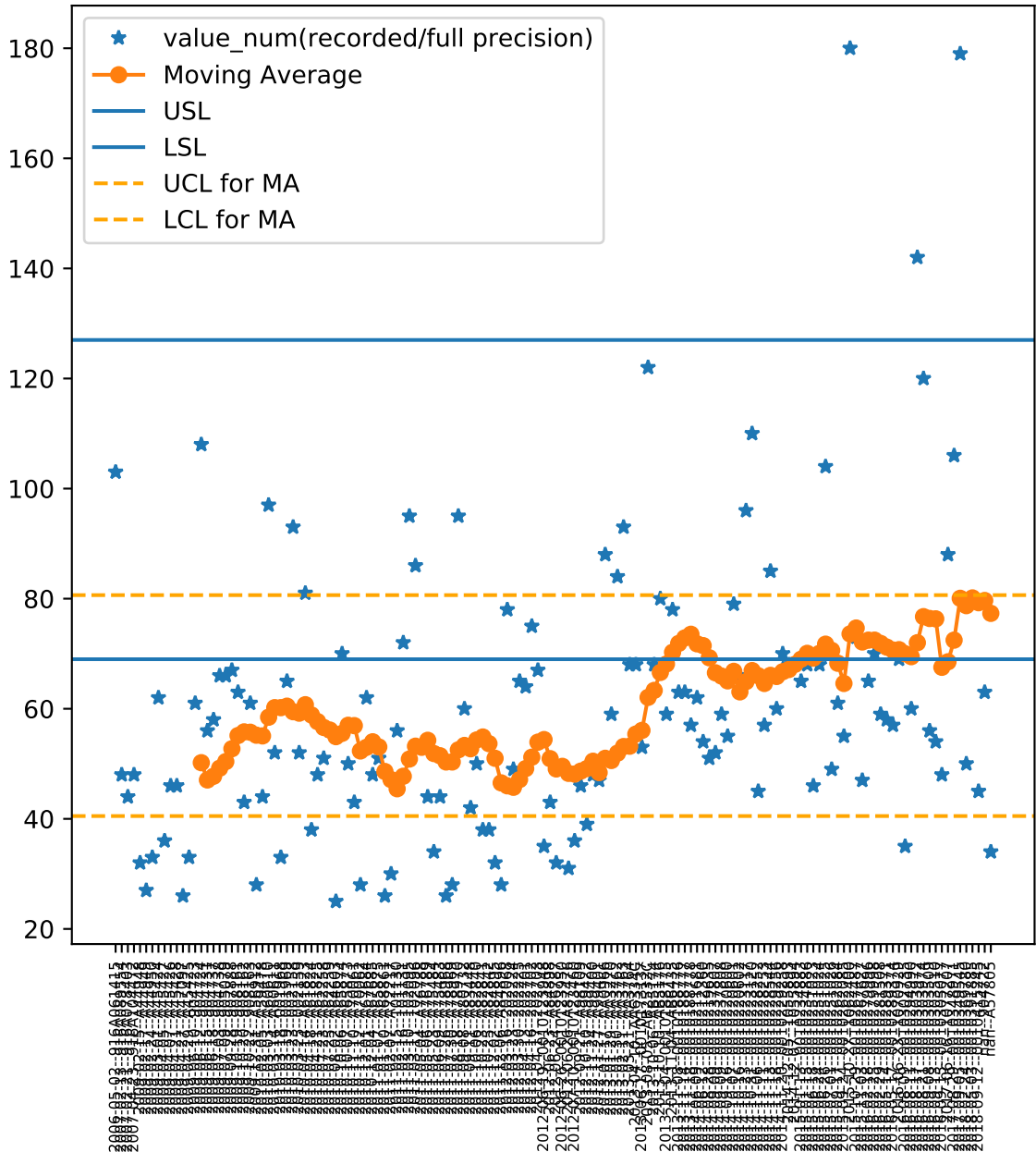
PRDS-000733
Reconstitution Time (Individual)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



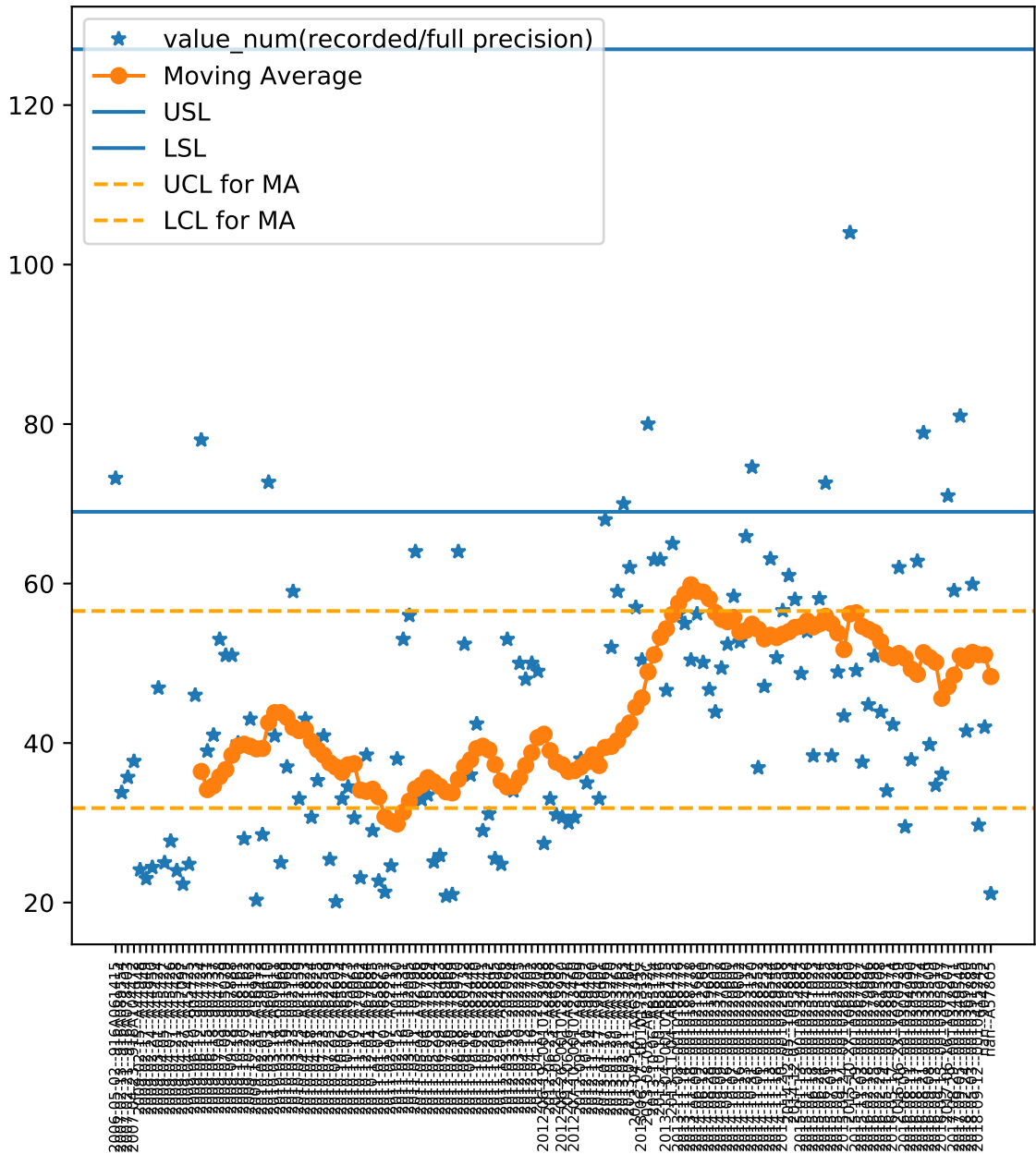
PRDS-000733
Reconstitution Time (Individual)
IEDL:ADL2-ADL_CAS
Individual Control Chart+Moving Average



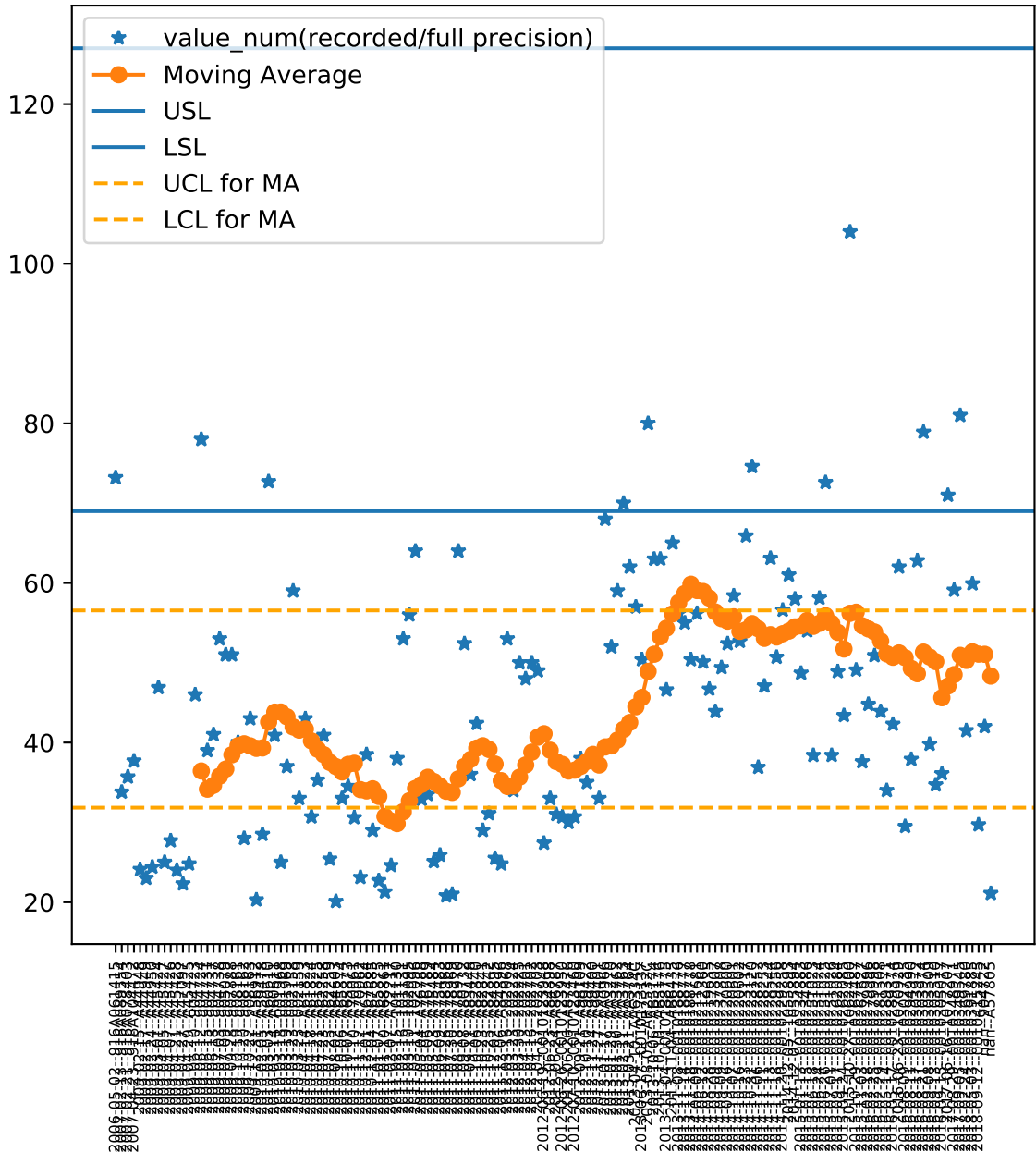
PRDS-000733
Reconstitution Time (Individual)
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



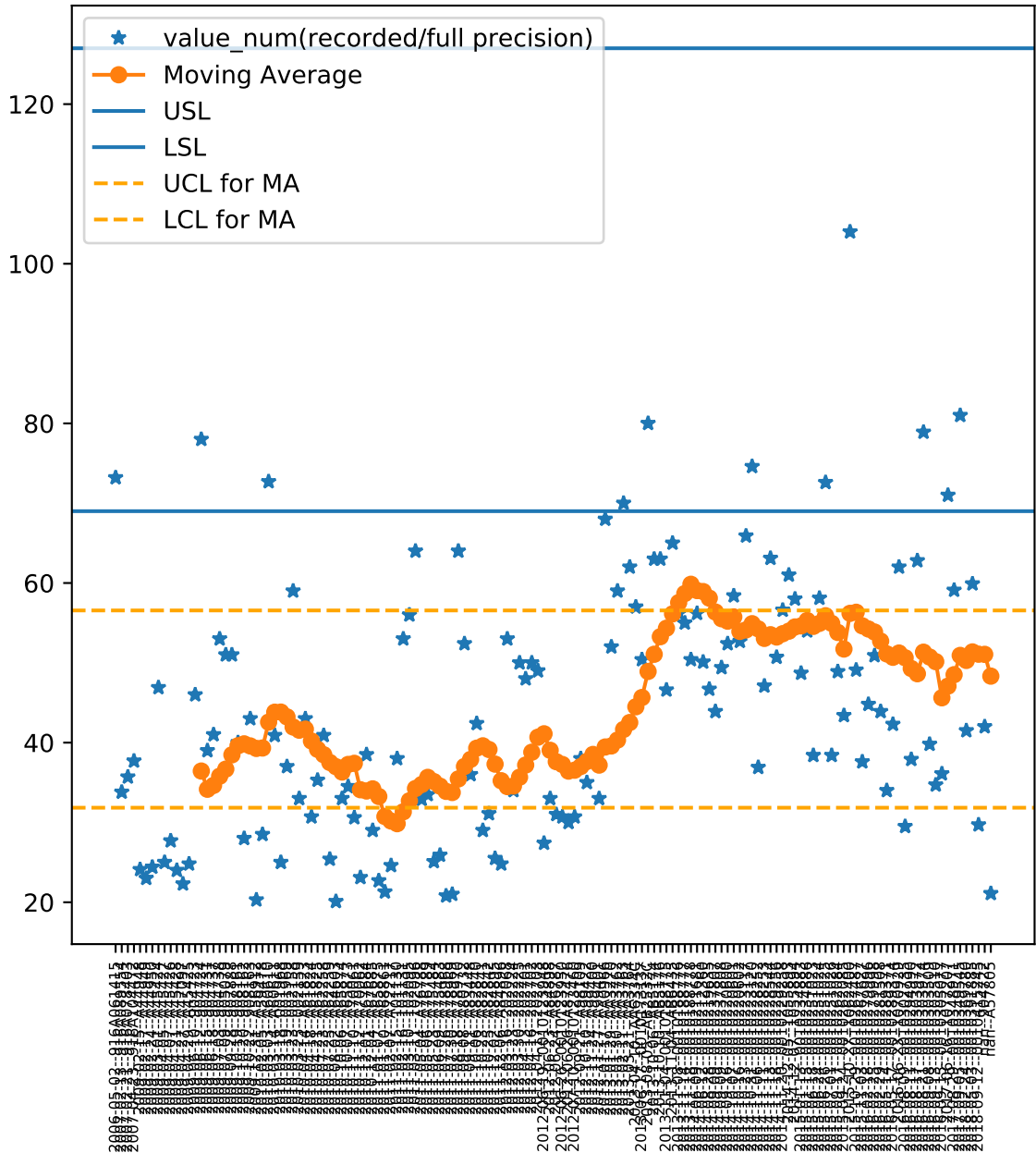
PRDS-000733
Reconstitution Time (Mean)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



PRDS-000733
Reconstitution Time (Mean)
IEDL:ADL2-ADL_CAS
Individual Control Chart+Moving Average



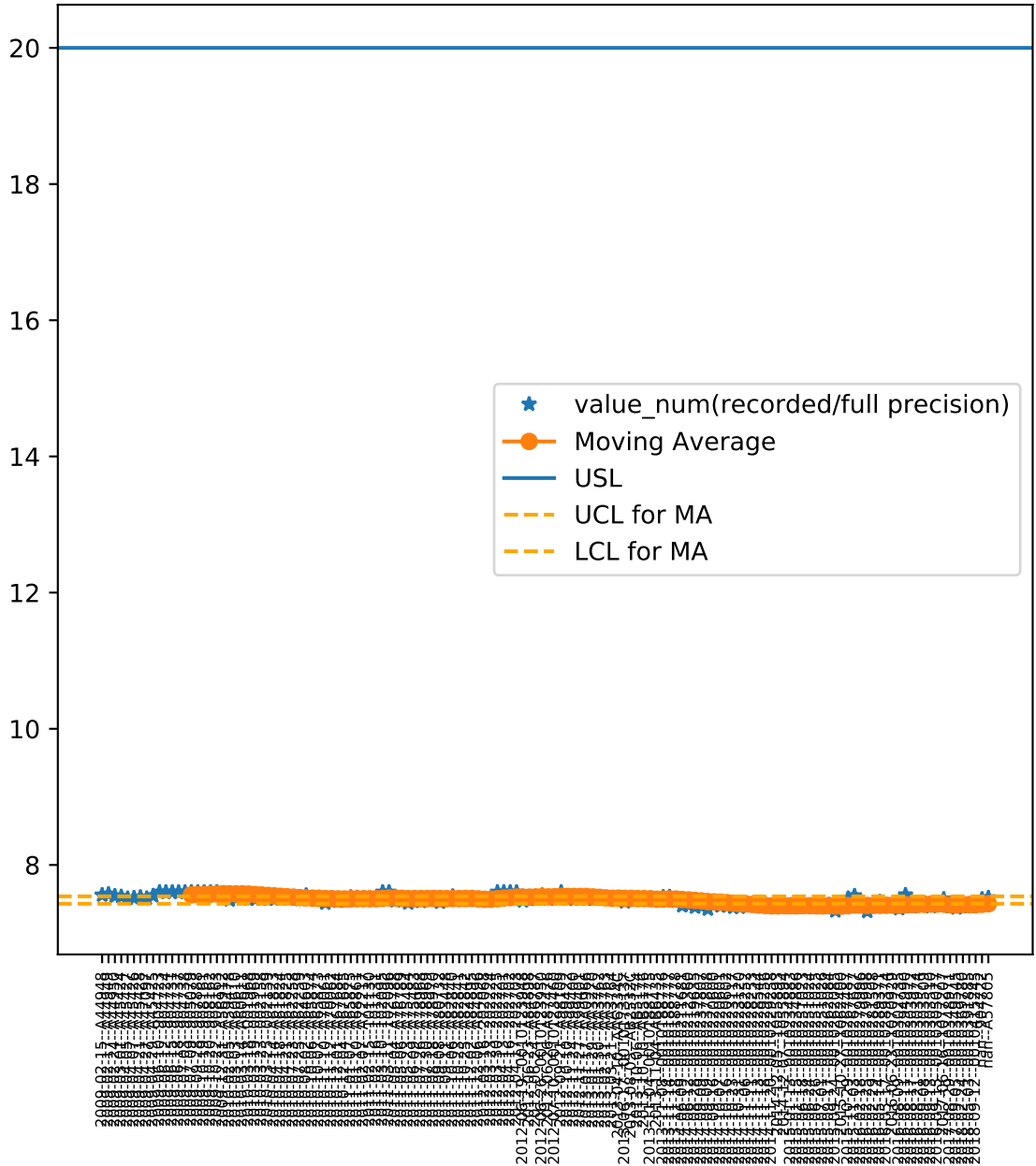
PRDS-000733
Reconstitution Time (Mean)
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



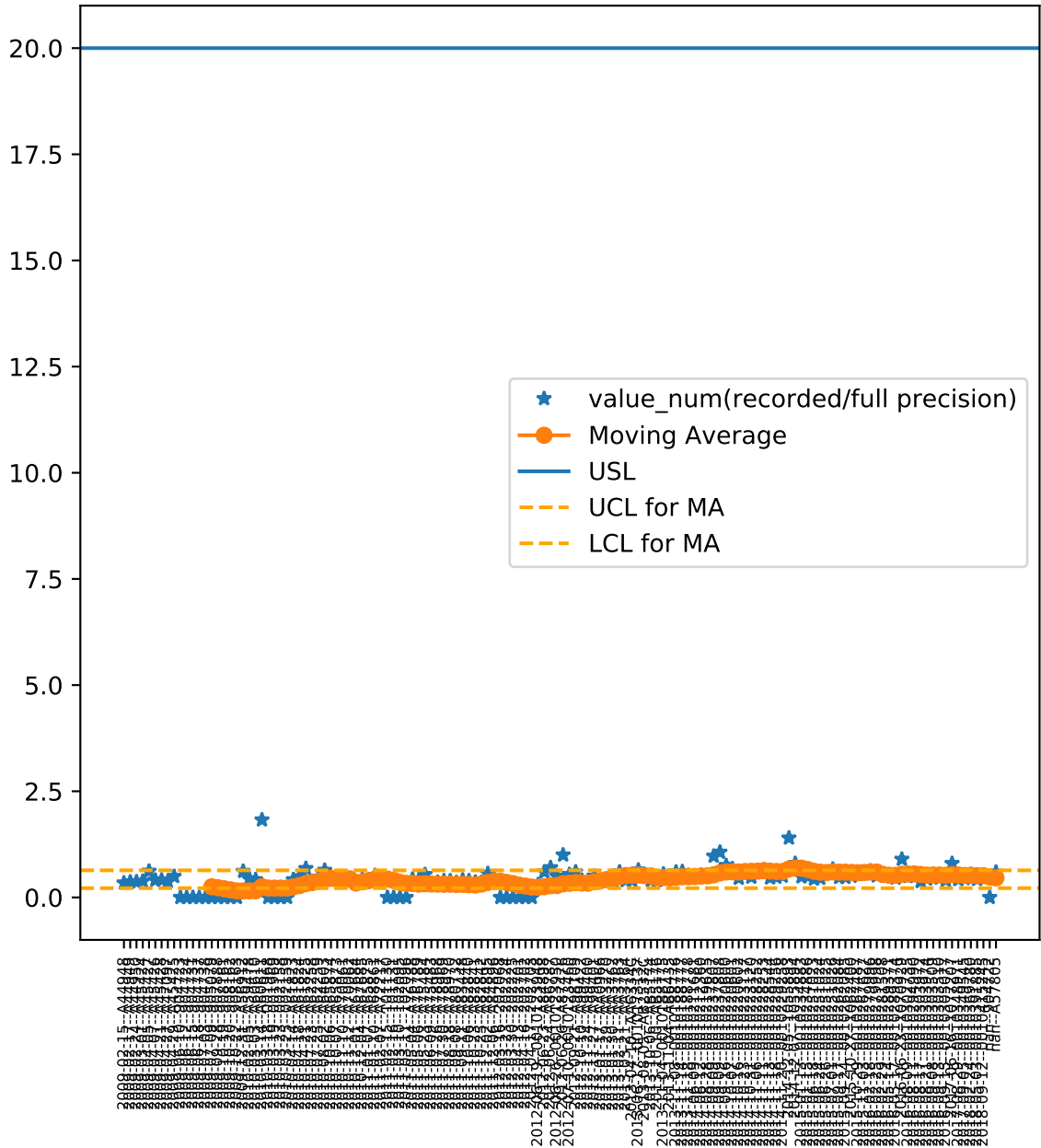
Individual Control Chart+Moving Average



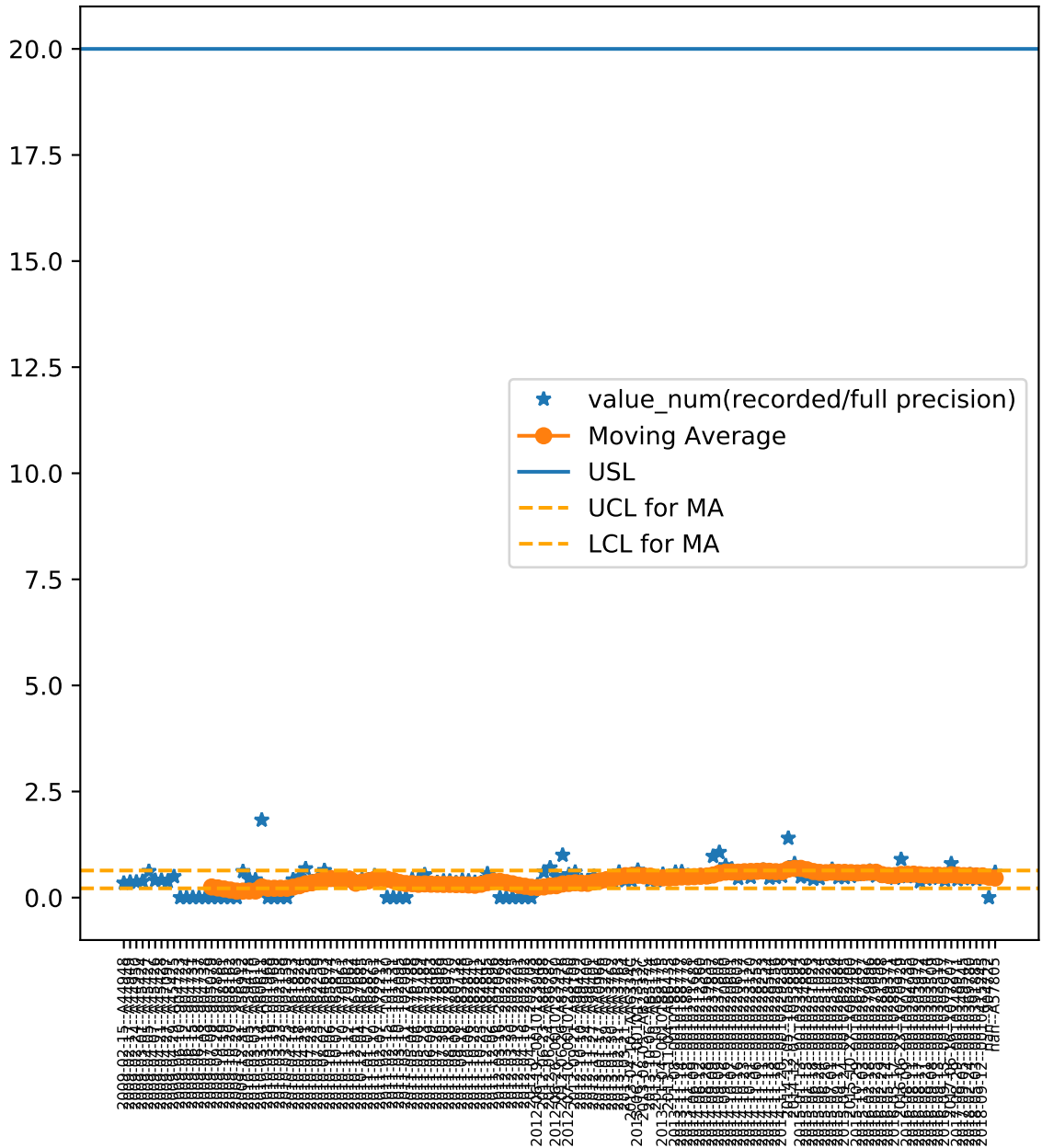
PRDS-000733
pH
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



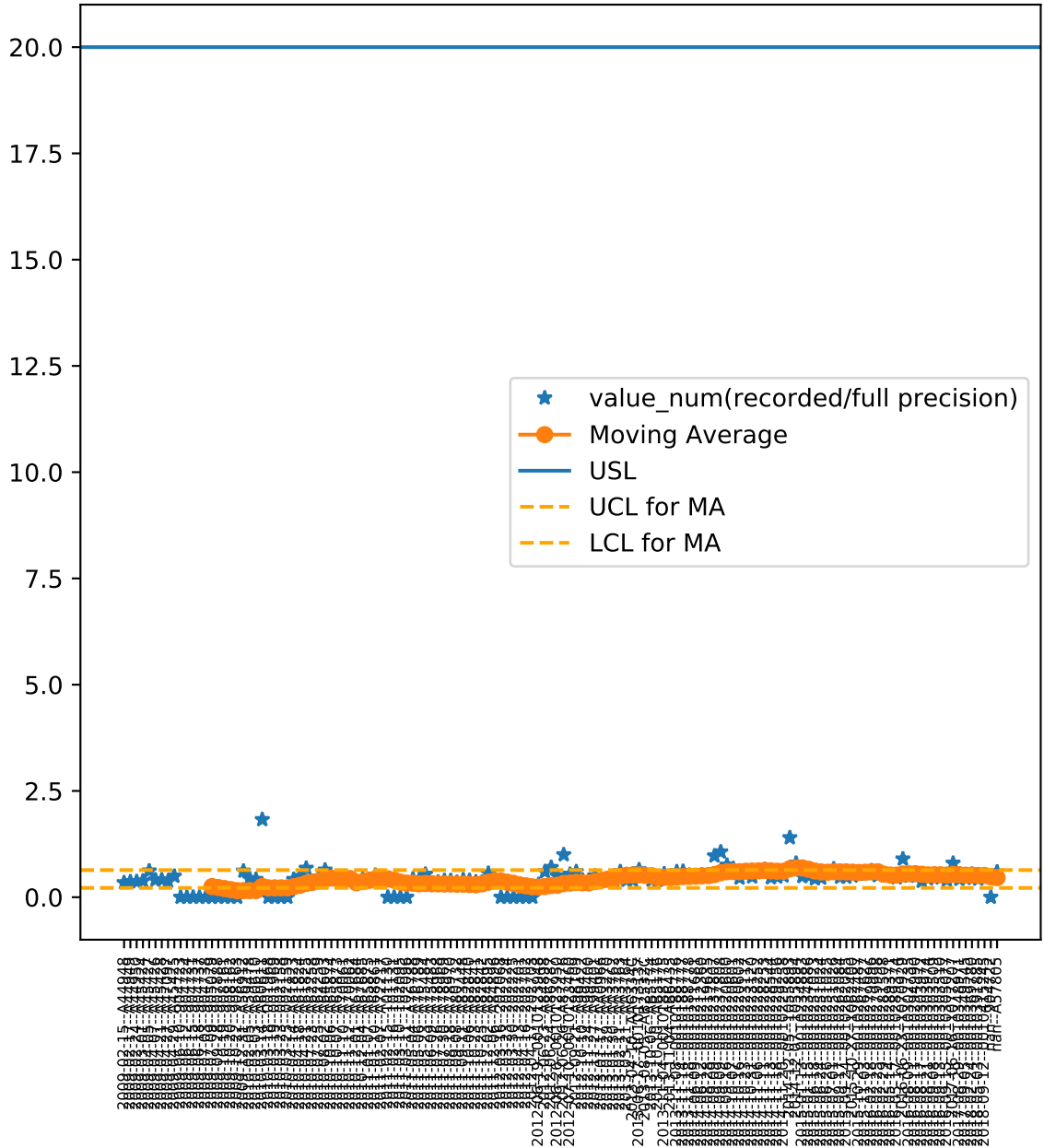
PRDS-000733
Residual Moisture (Individual)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



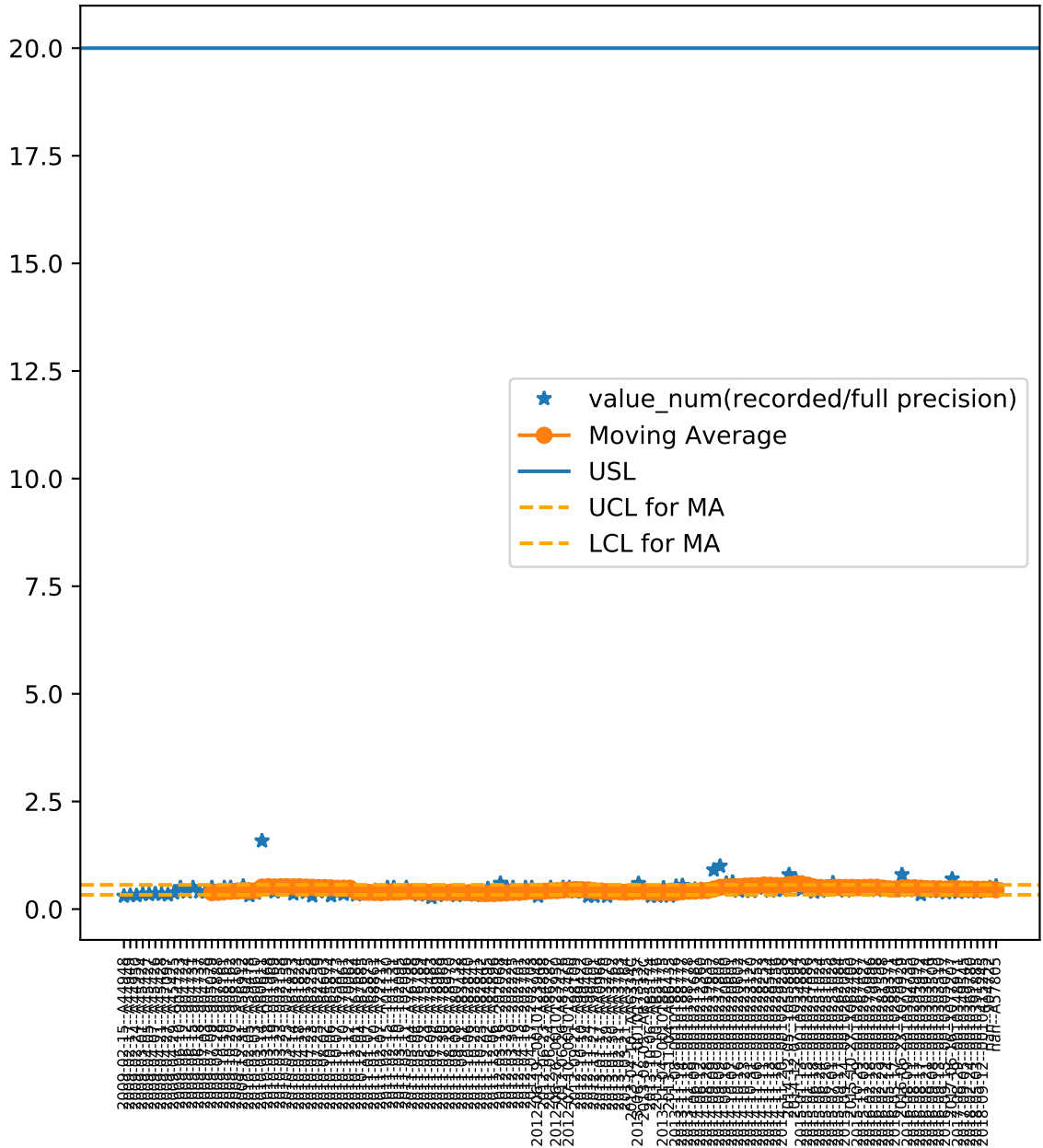
PRDS-000733
Residual Moisture (Individual)
IEDL:ADL2-ADL_CAS
Individual Control Chart+Moving Average



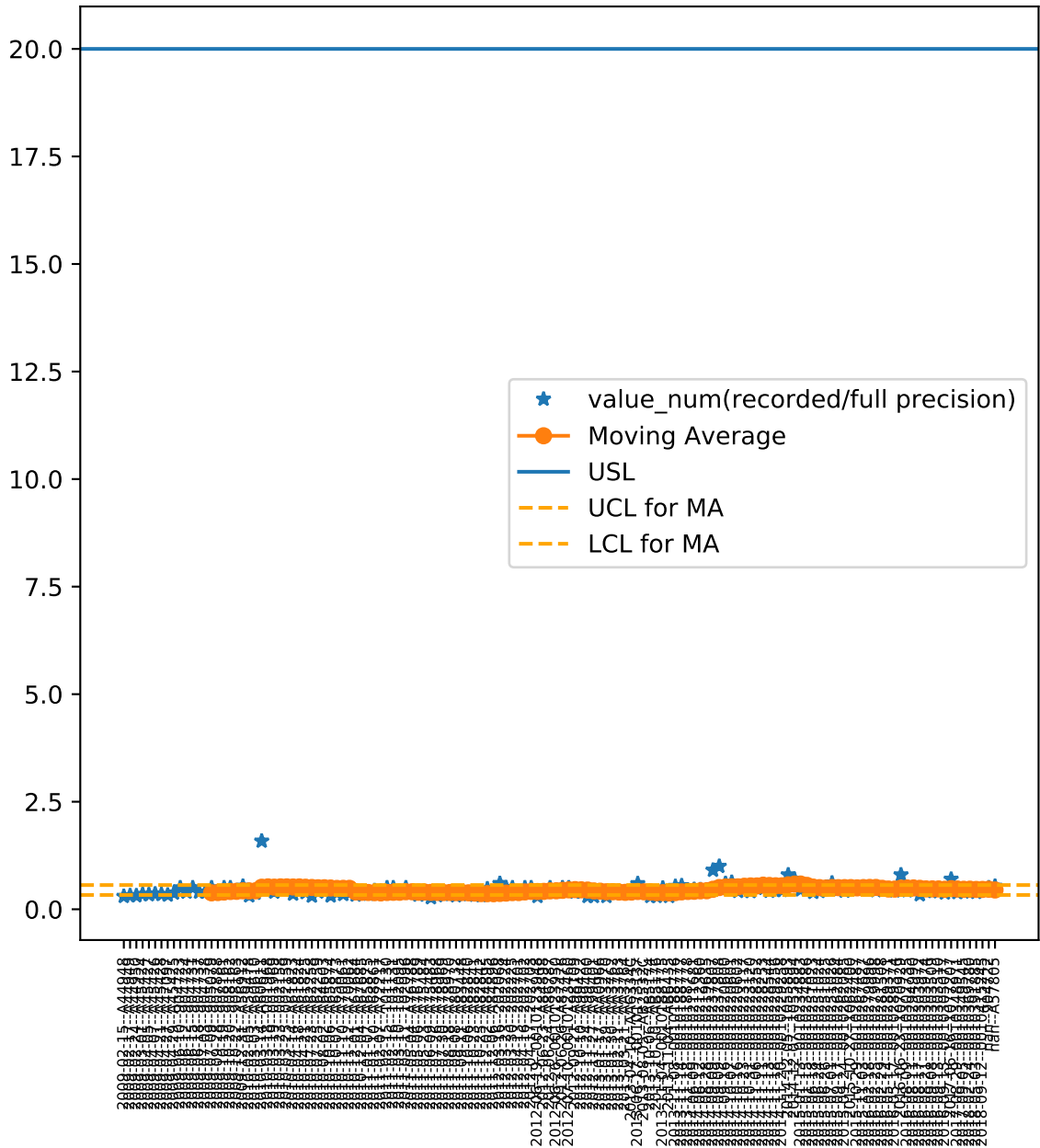
PRDS-000733
Residual Moisture (Individual)
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



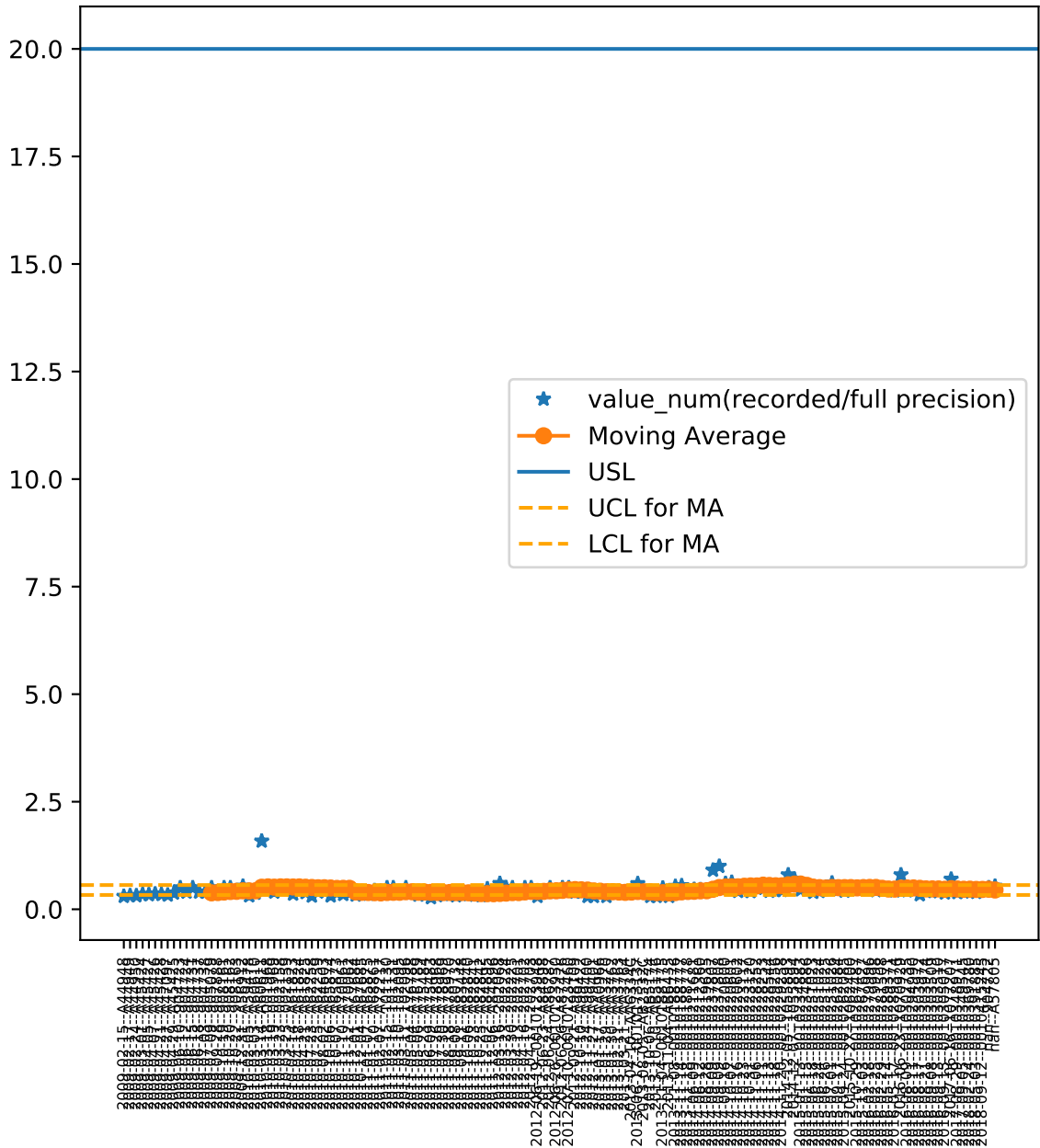
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Residual Moisture (Mean)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



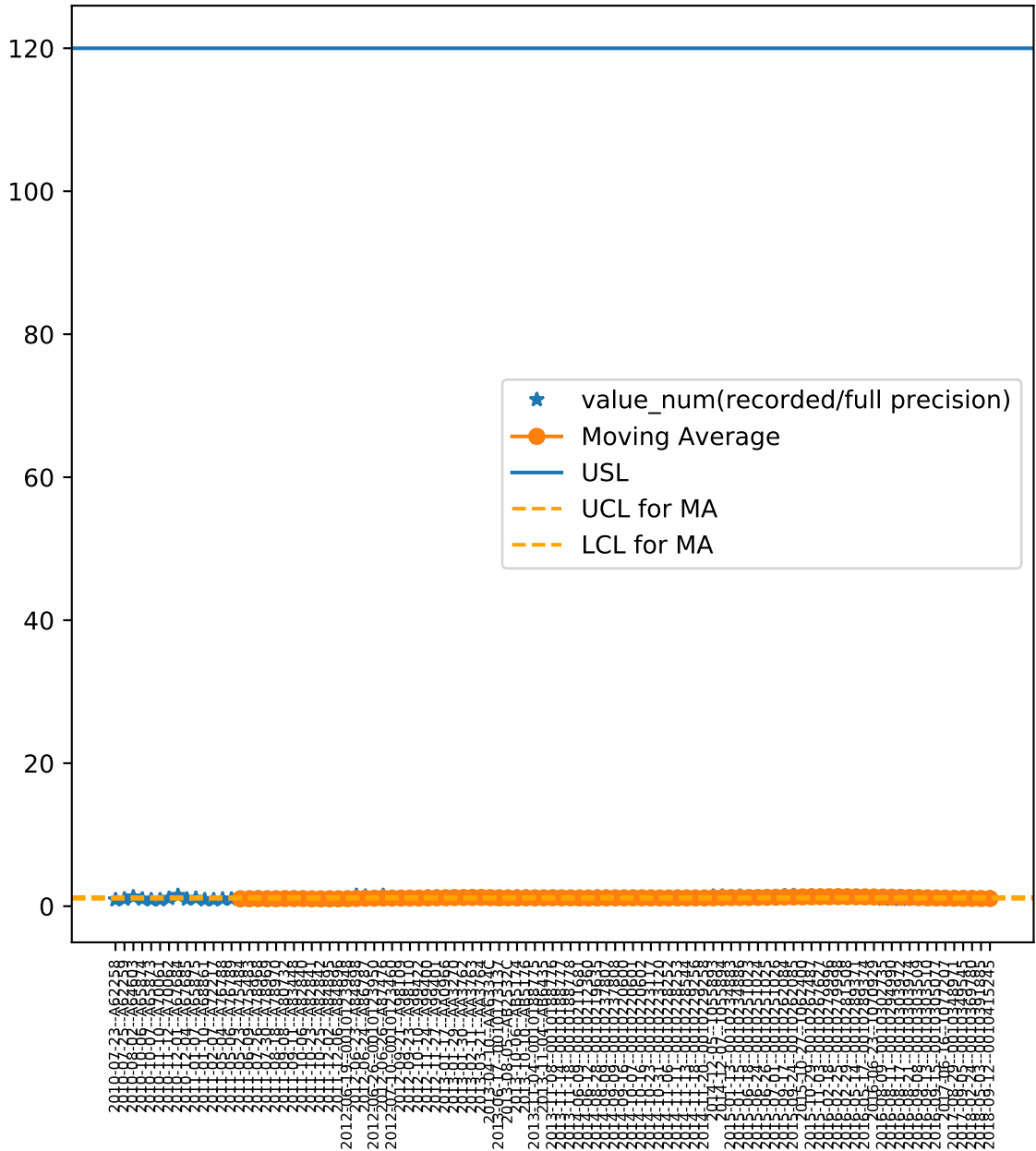
PRDS-000733
Residual Moisture (Mean)
IEDL:ADL2-ADL_CAS
Individual Control Chart+Moving Average



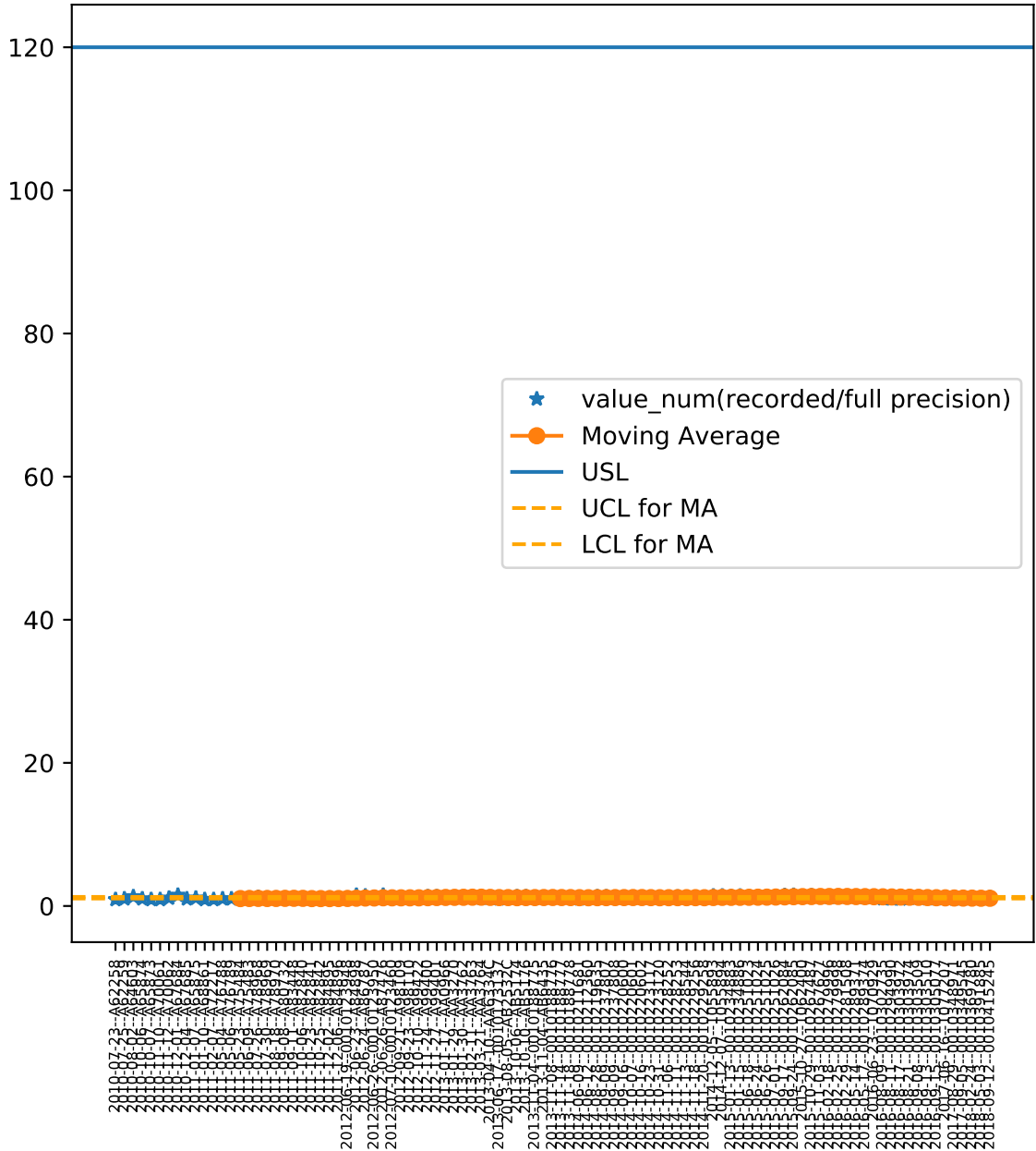
PRDS-000733
Residual Moisture (Mean)
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



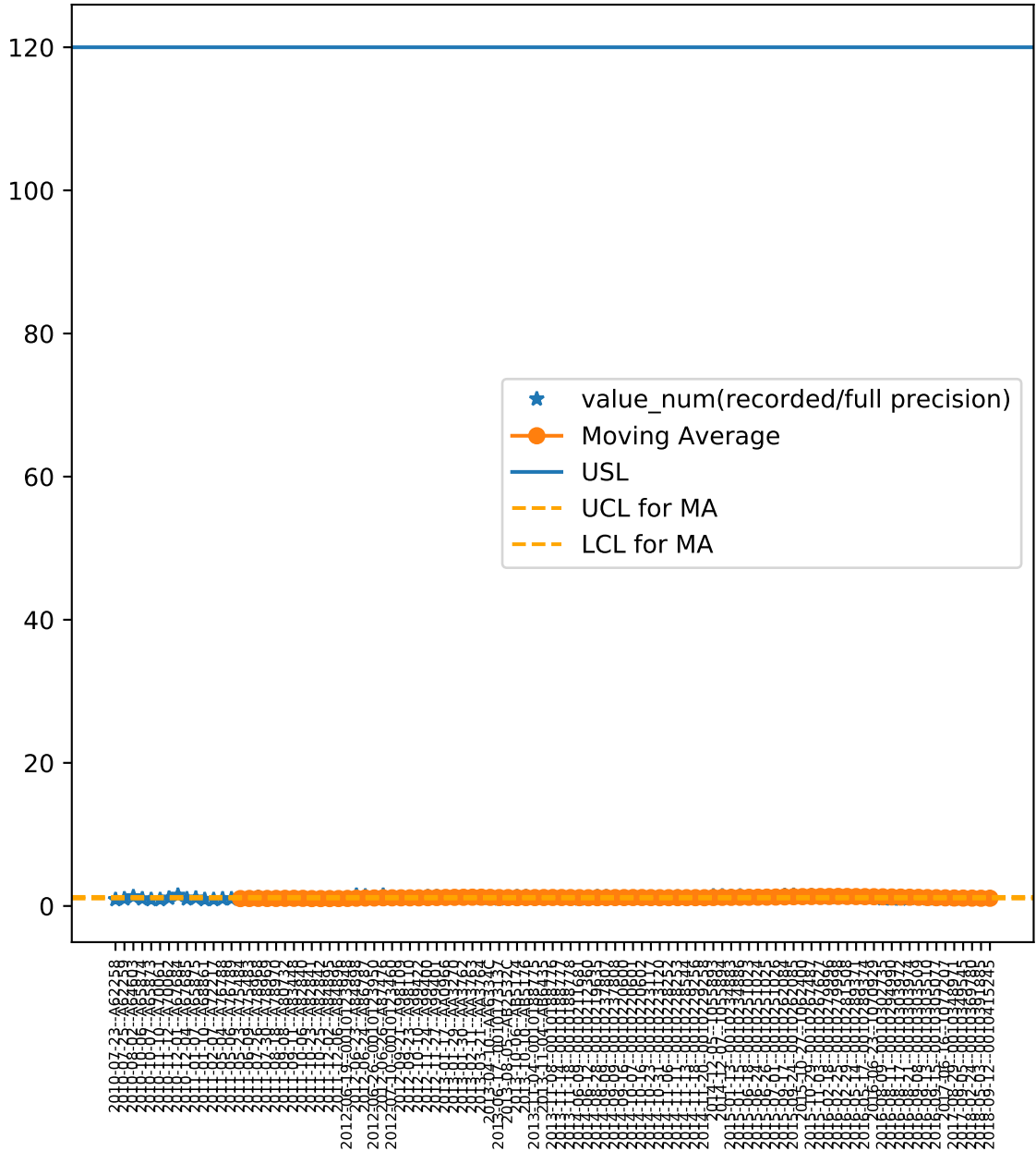
PRDS-000733
CE SDS HMW
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



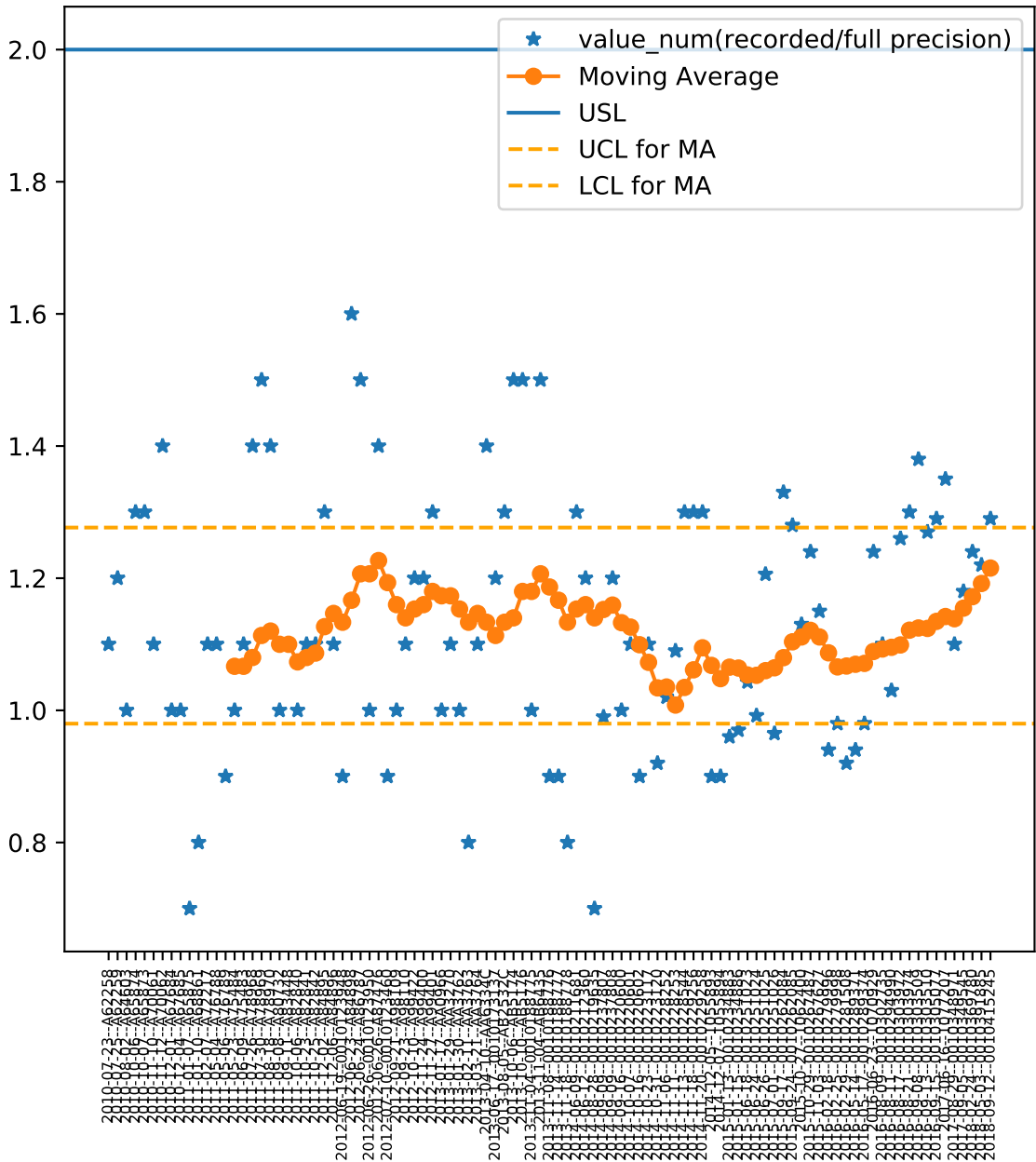
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CE SDS HMW
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



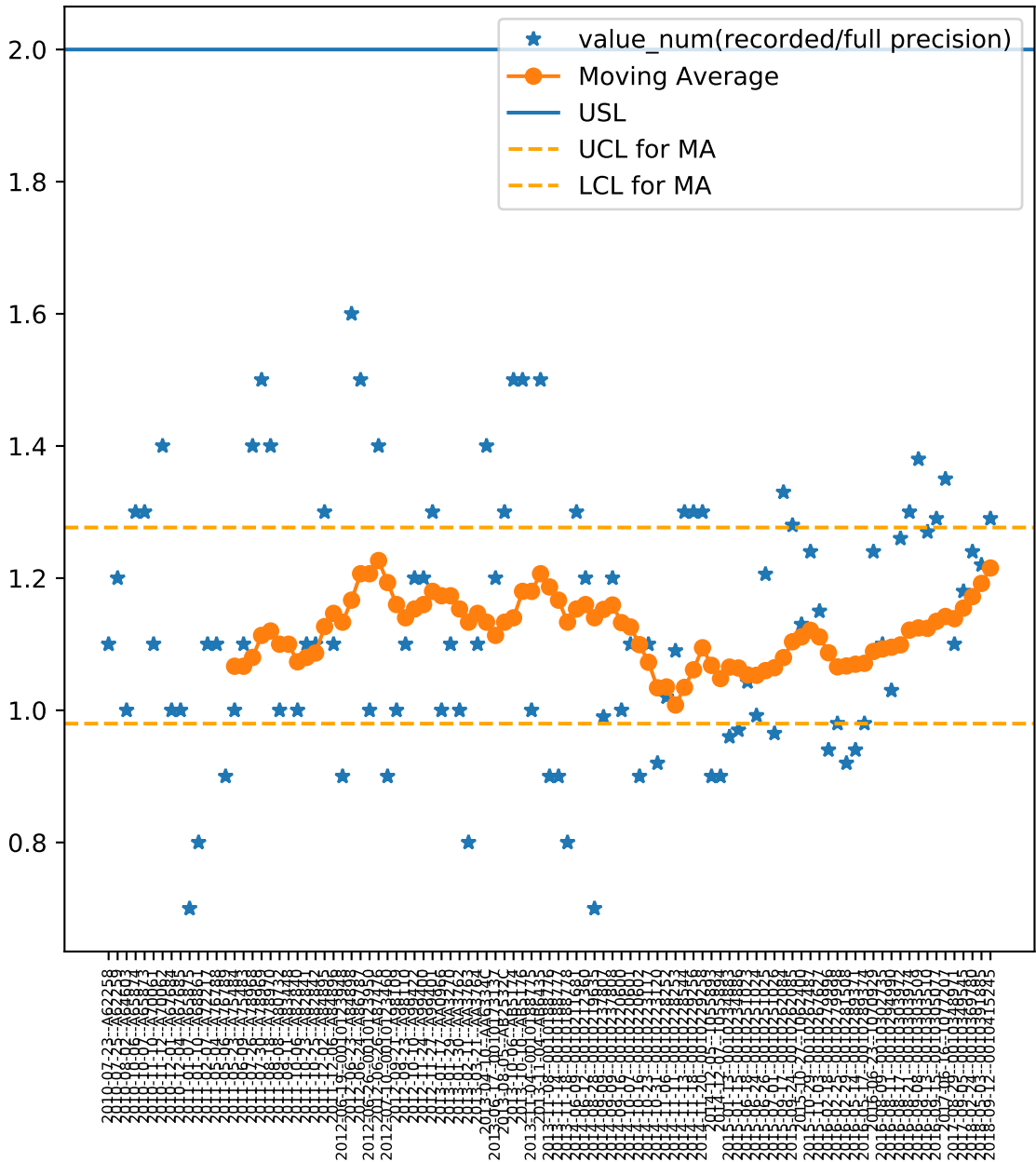
PRDS-000733
CE SDS HMW
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



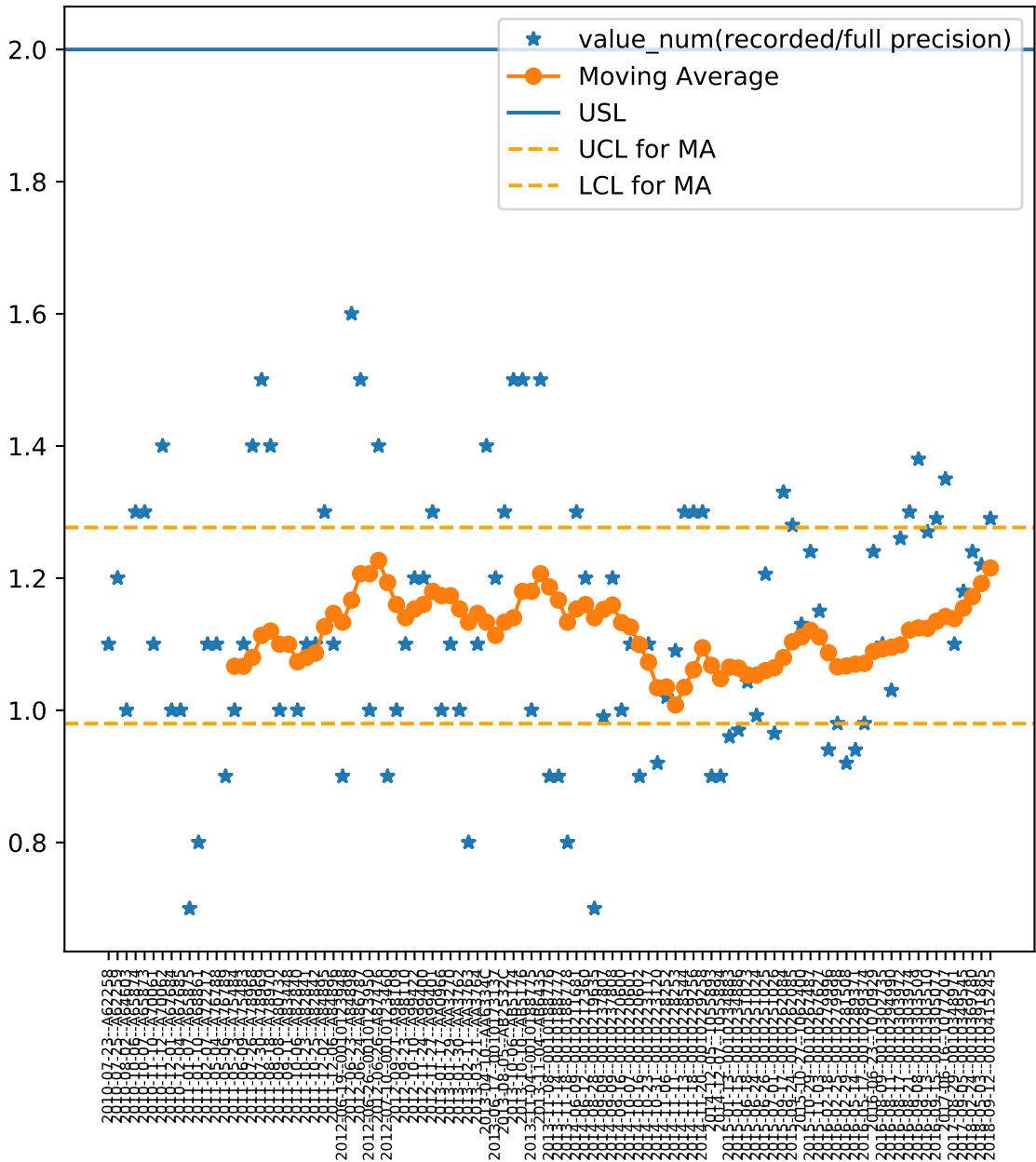
PRDS-000733
CE SDS LMW
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



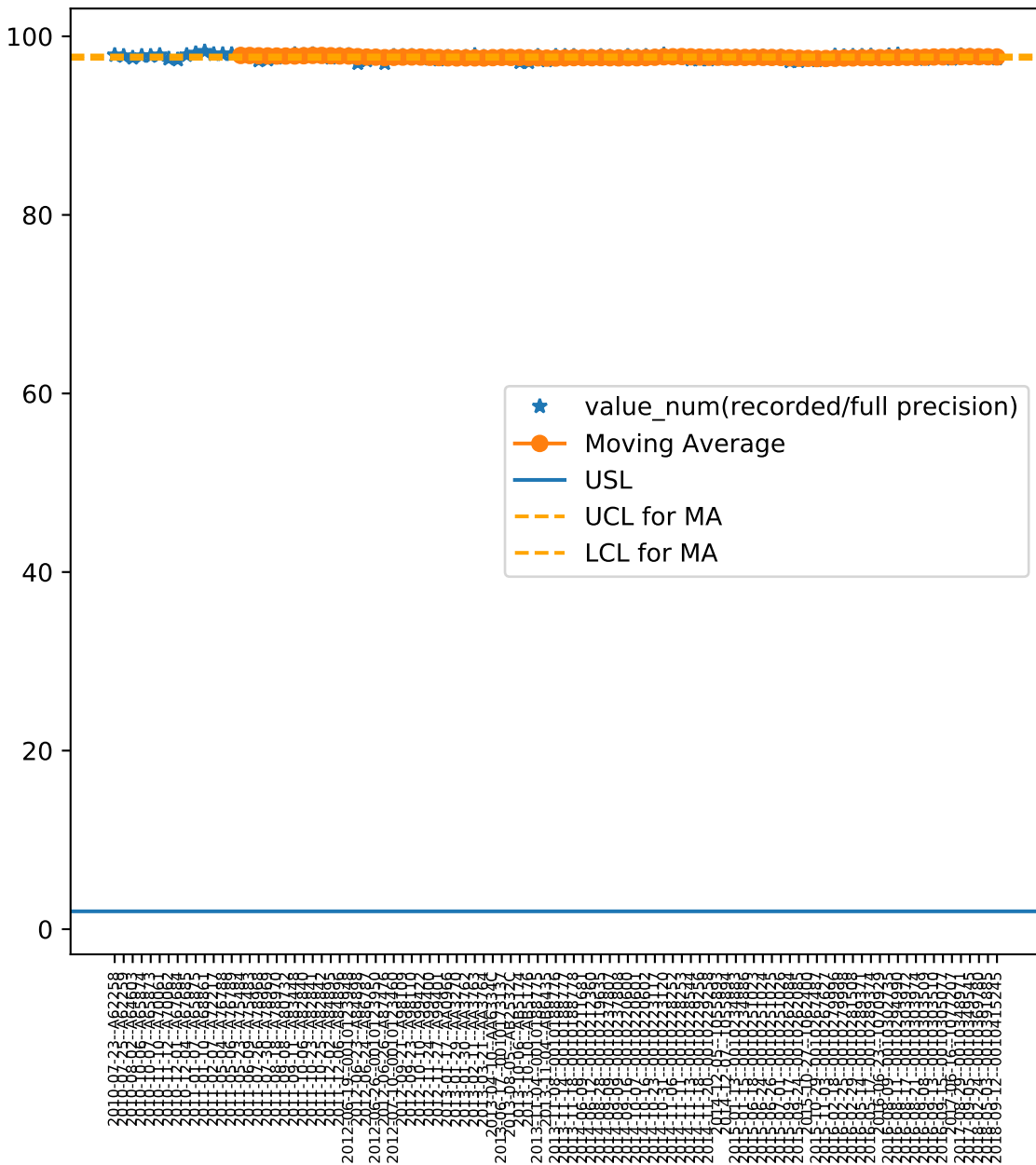
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CE SDS LMW
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



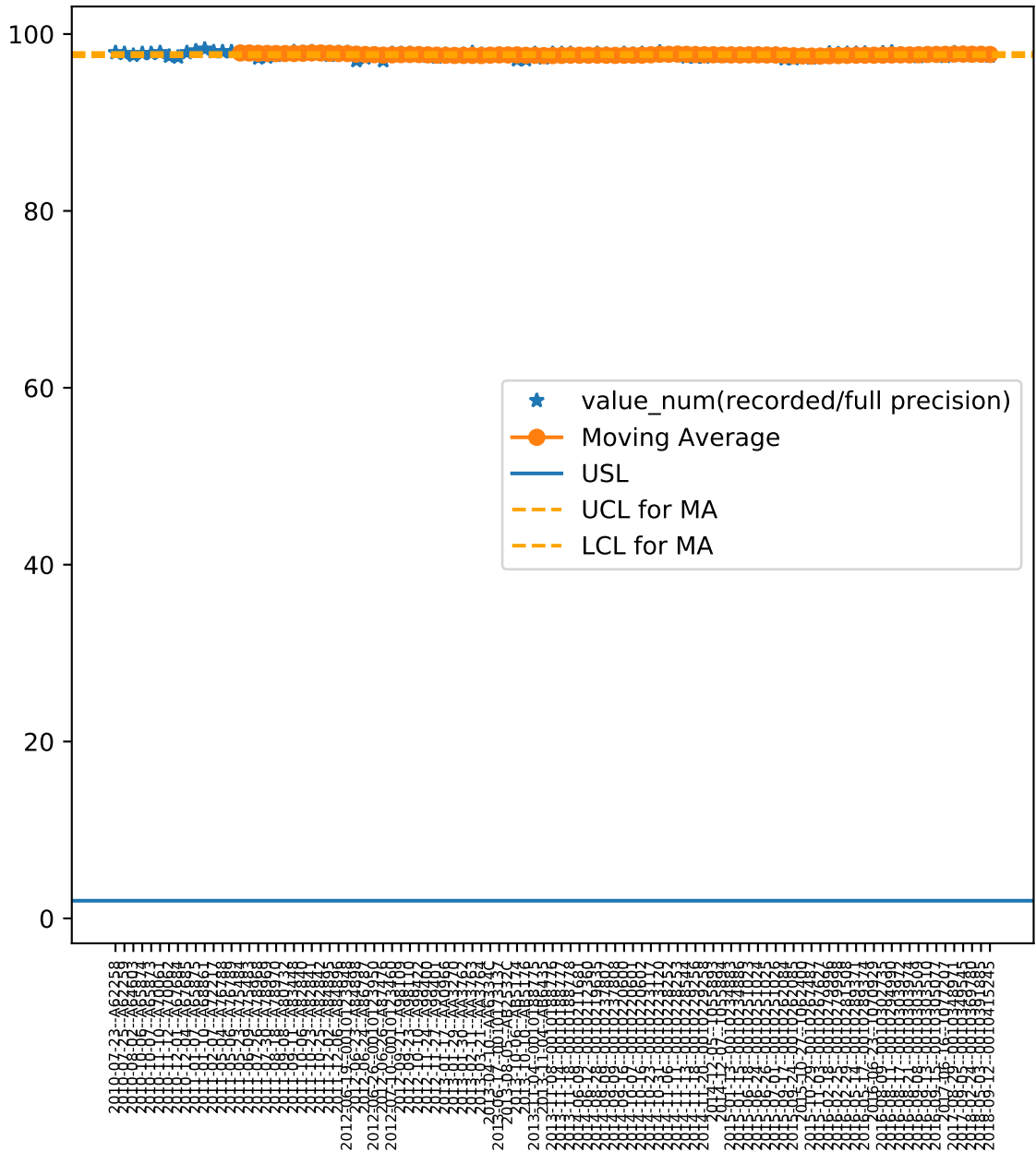
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CE SDS LMW
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



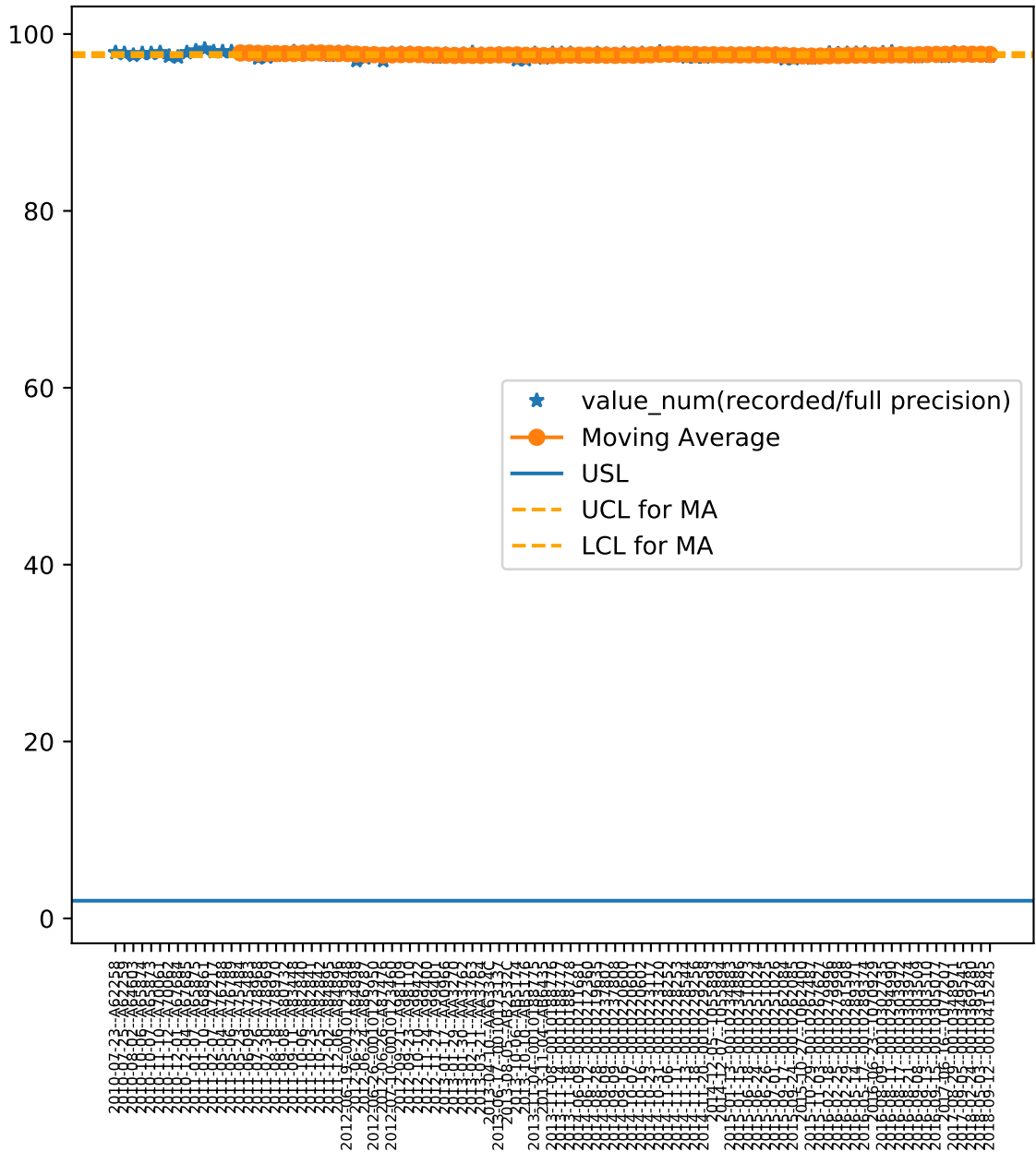
PRDS-000733
CE SDS Monomer
IEDL:ADL2-ADL
Individual Control Chart+Moving Average



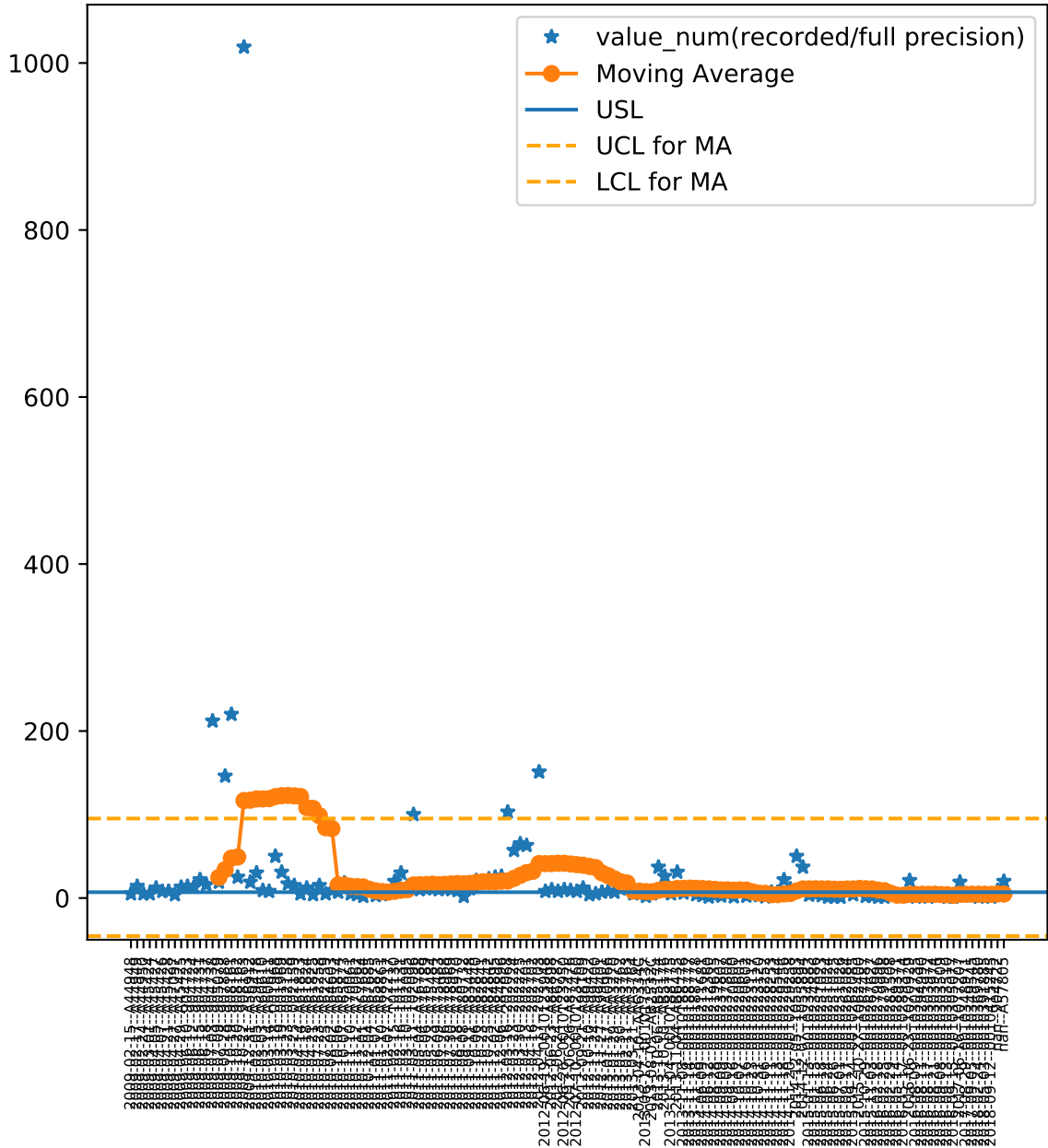
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CE SDS Monomer
IEDL:ADL2-ADL_SS
Individual Control Chart+Moving Average



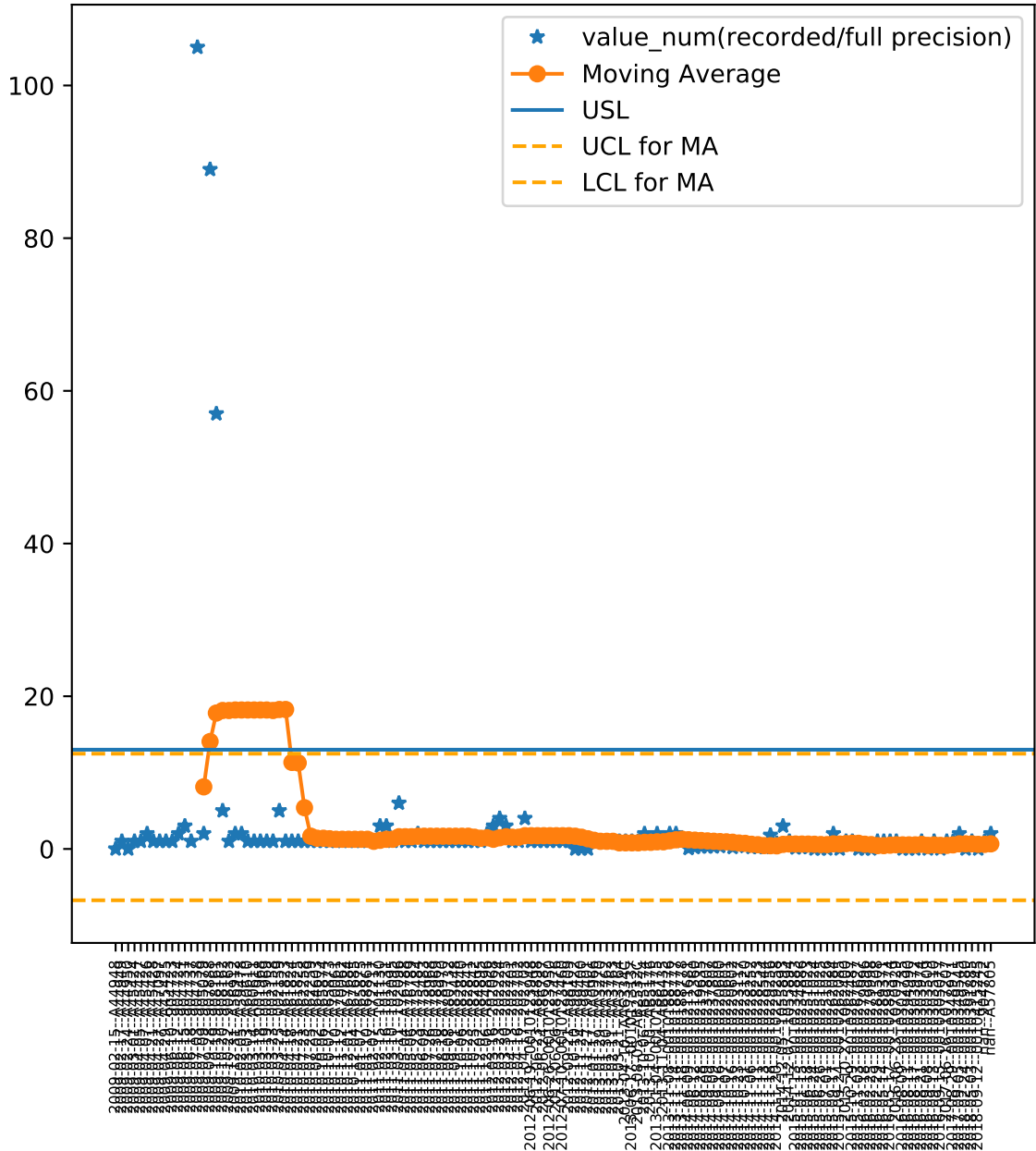
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CE SDS Monomer
PATHEON-GRNV-NC-ARI_0330
Individual Control Chart+Moving Average



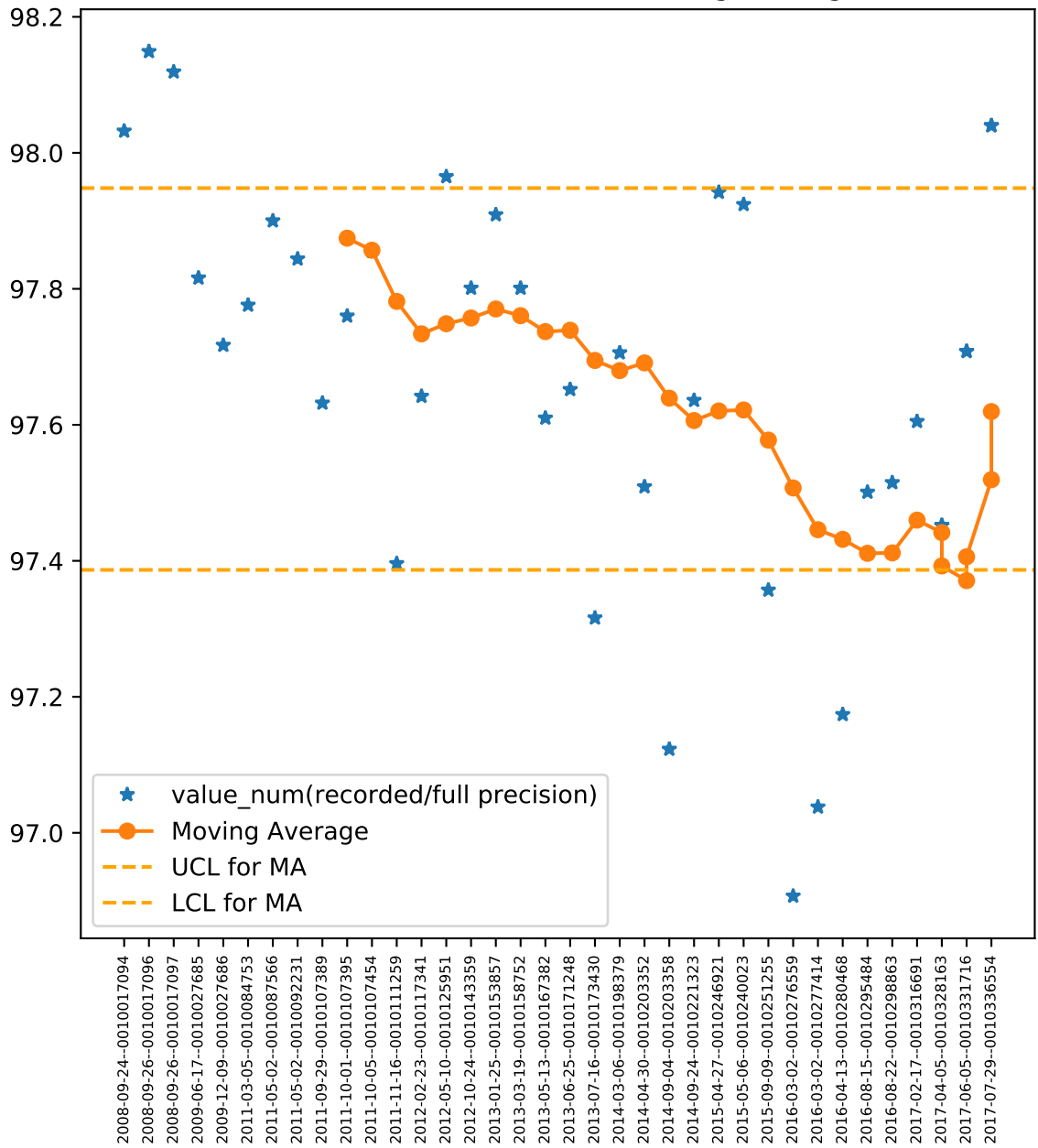
PRDS-000733
Sub-visible particles $\geq 10\mu\text{m}$
IEDL:ADL2-ADL_CAS
Individual Control Chart+Moving Average



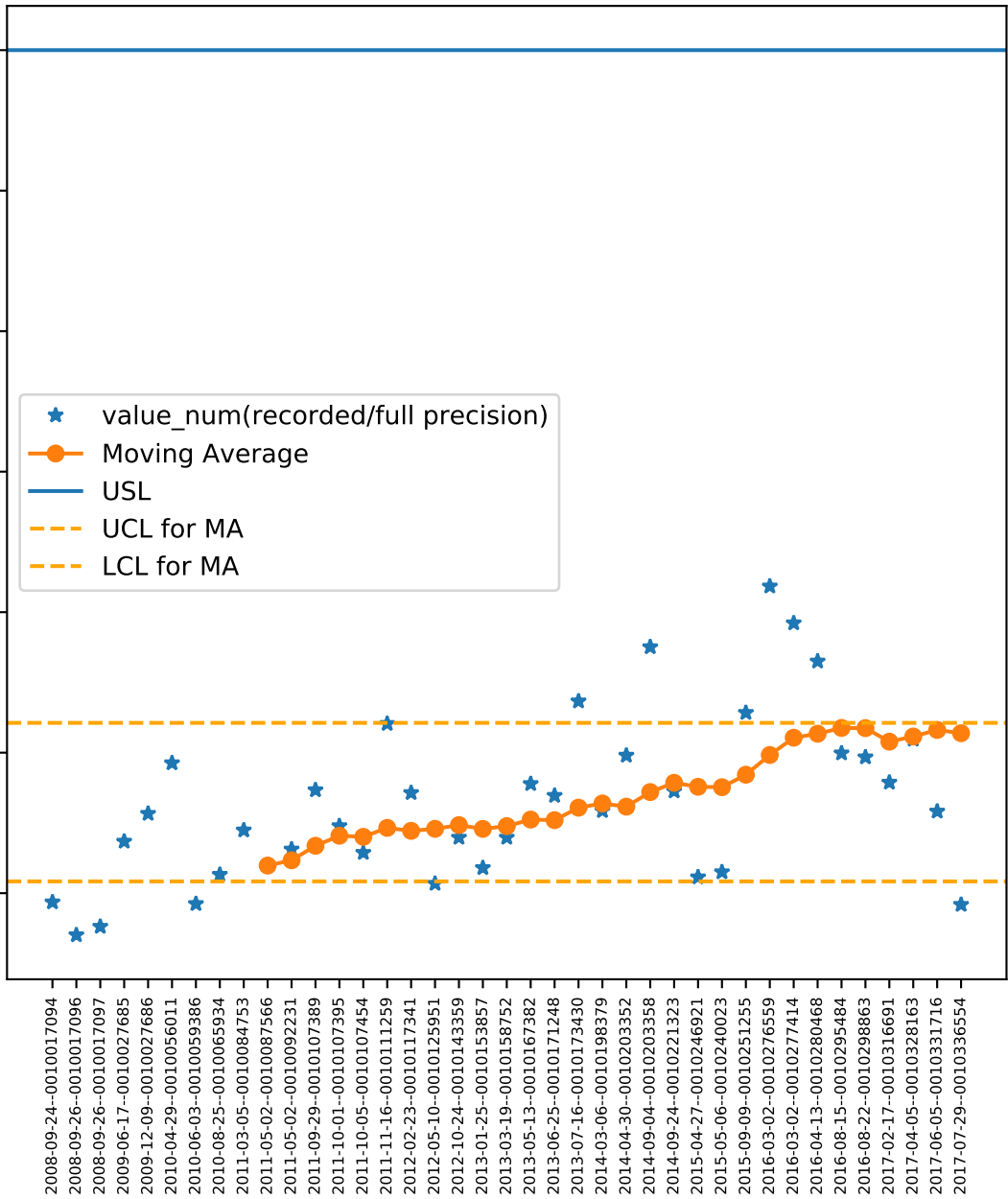
PRDS-000733
Sub-visible particles $\geq 25\mu\text{m}$
IEDL:ADL2-ADL_CAS
Individual Control Chart+Moving Average



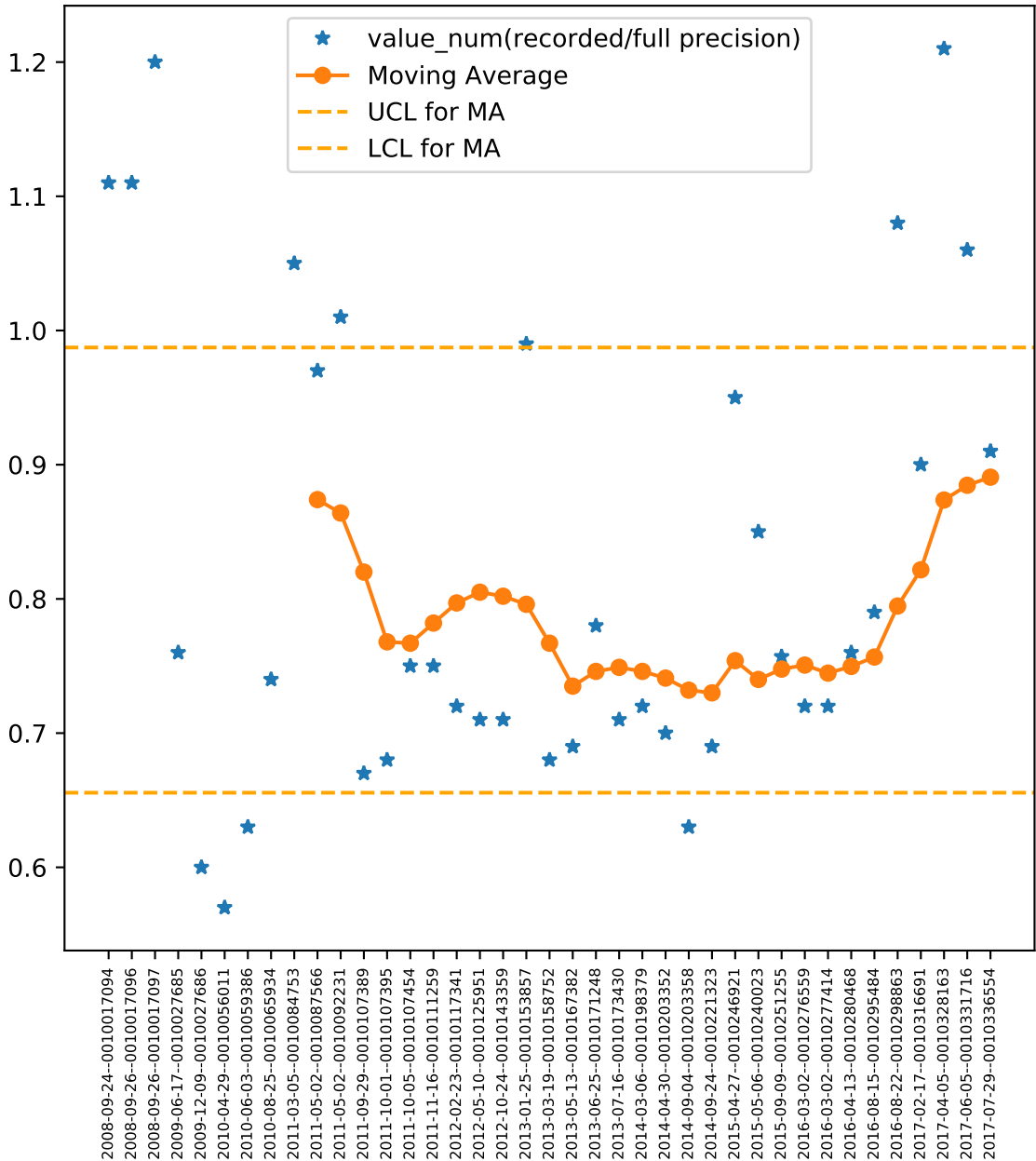
PRDS-001257
SE-HPLC Peak A + Peak A`
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



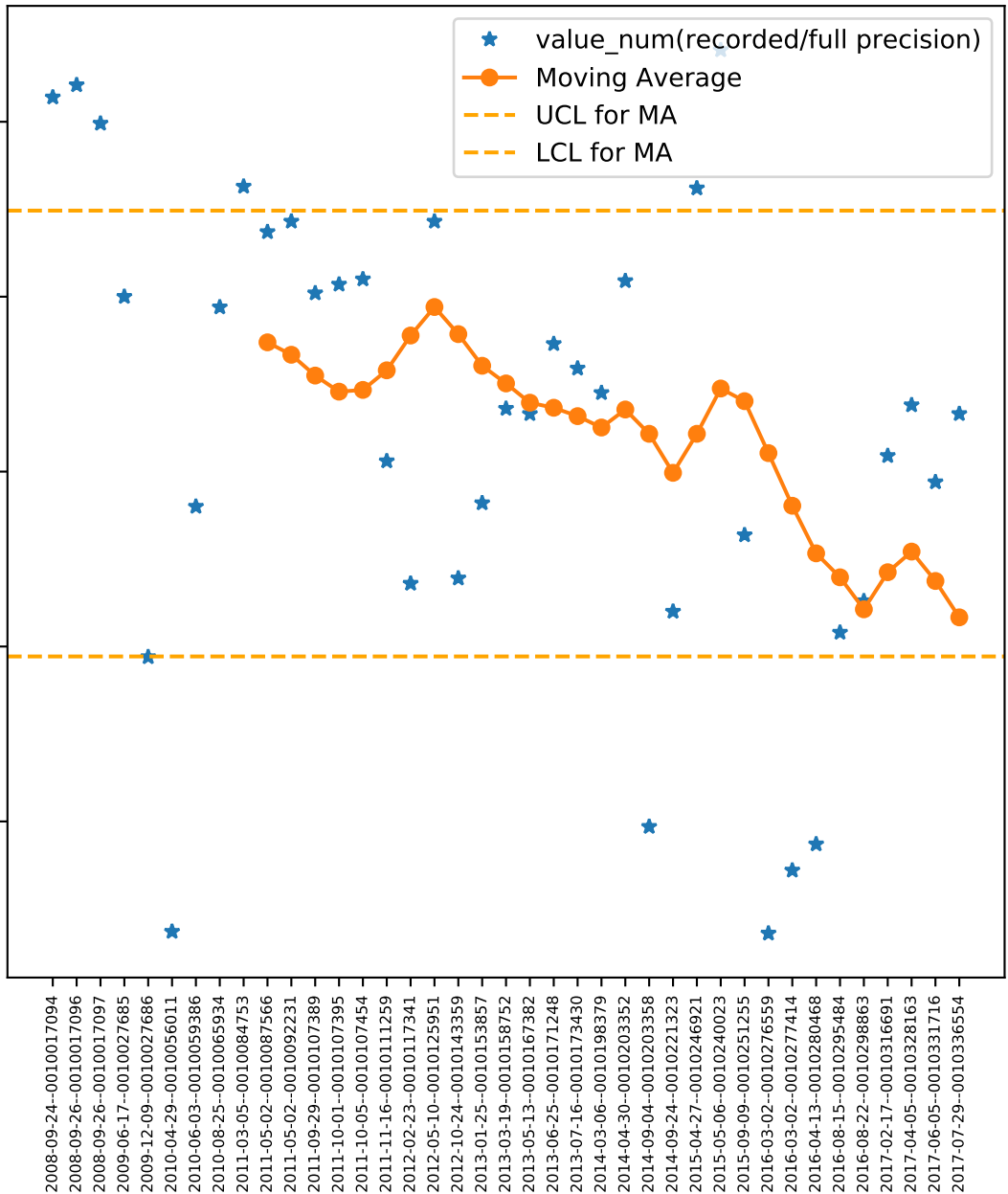
PRDS-001257
SE-HPLC Peak B
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



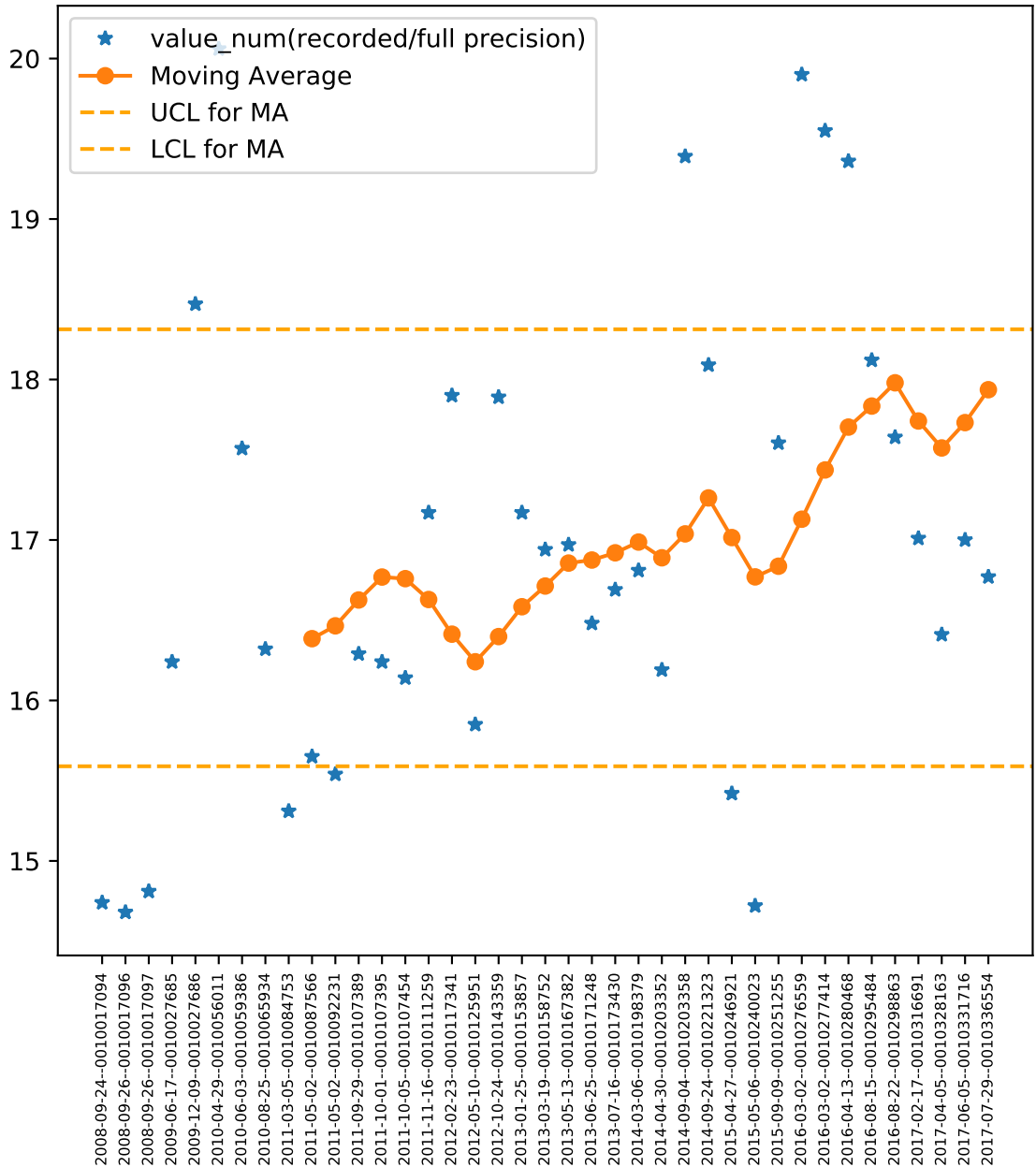
PRDS-001257
HIC Peak 1
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



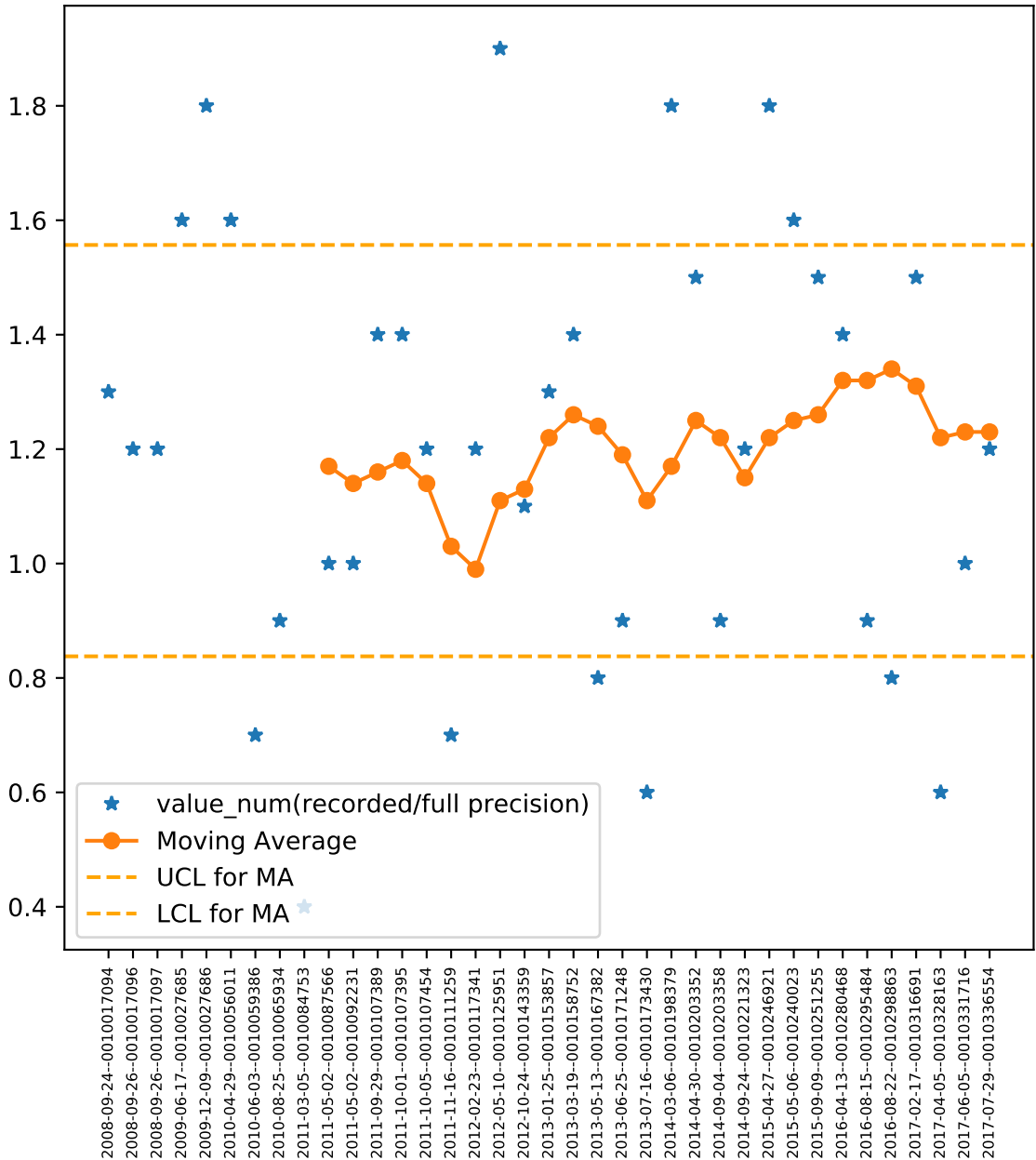
PRDS-001257
HIC Peak 2
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



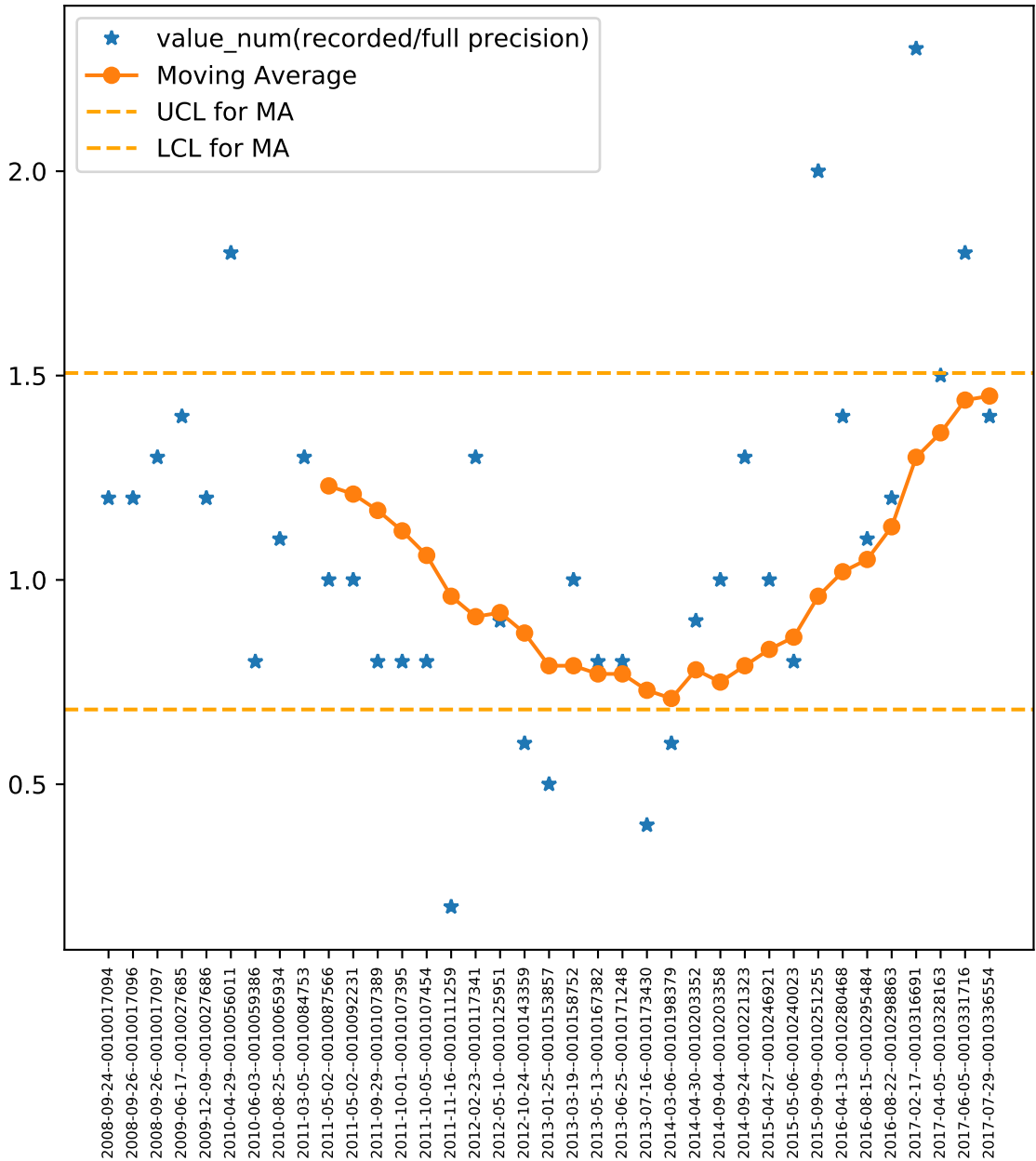
PRDS-001257
HIC Peak 3
PRJU:APR1-AML-1-4-1
Individual Control Chart+Moving Average



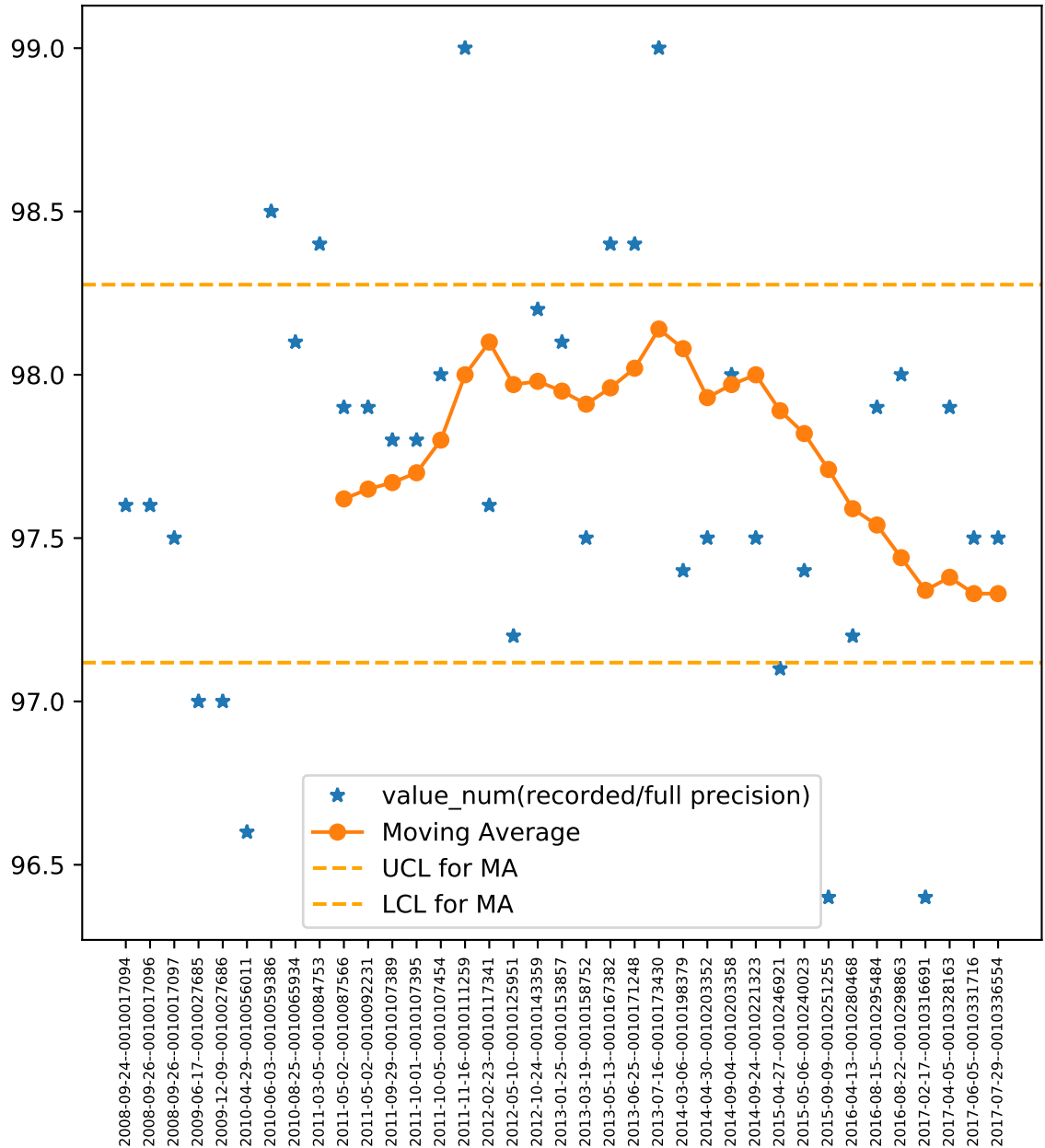
PRDS-001257
SDS-Page Coomassie HMW
PRJU:APR1-AML-1-1-1
Individual Control Chart+Moving Average



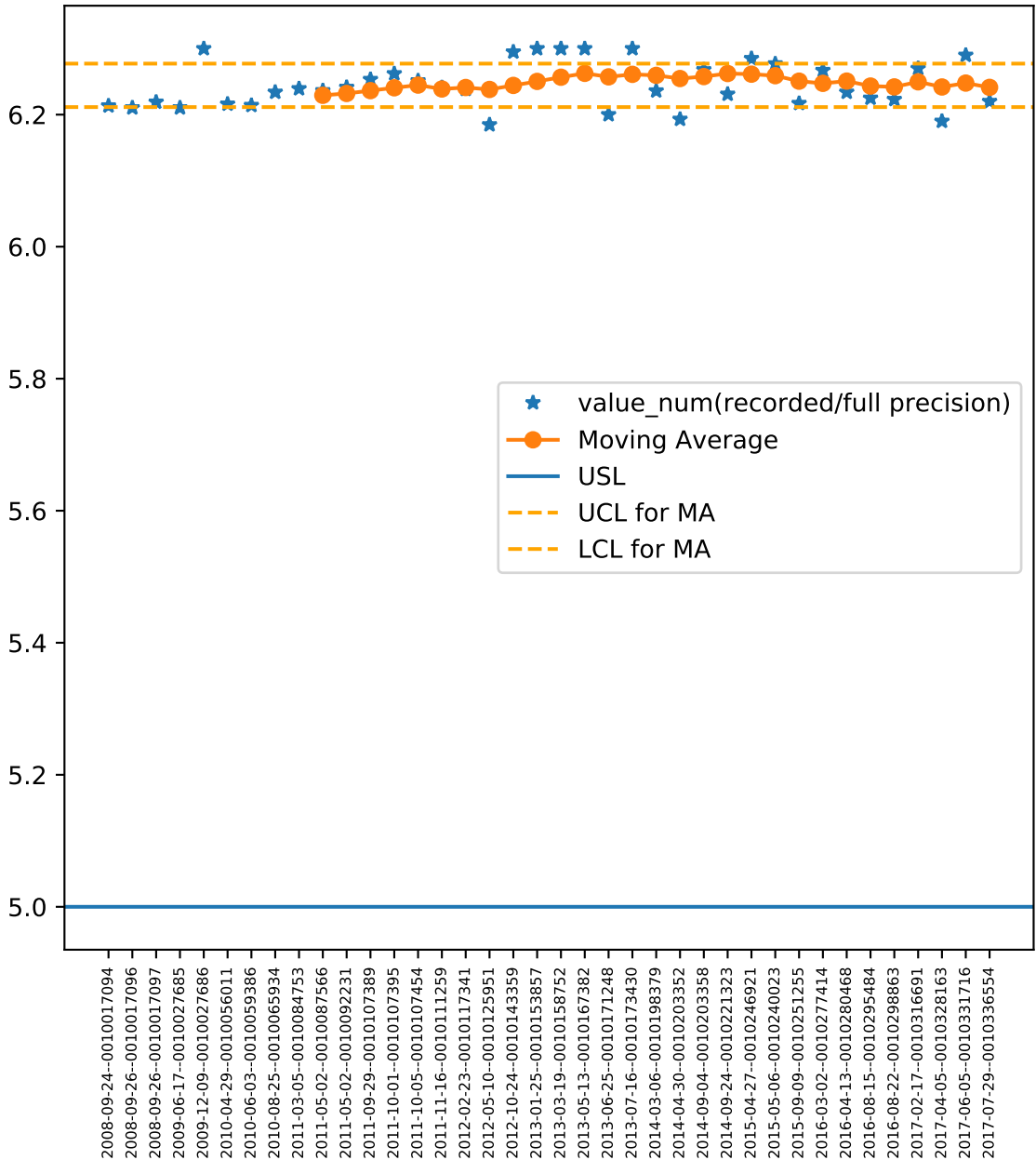
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SDS-Page Coomassie LMW
PRJU:APR1-AML-1-1-1
Individual Control Chart+Moving Average



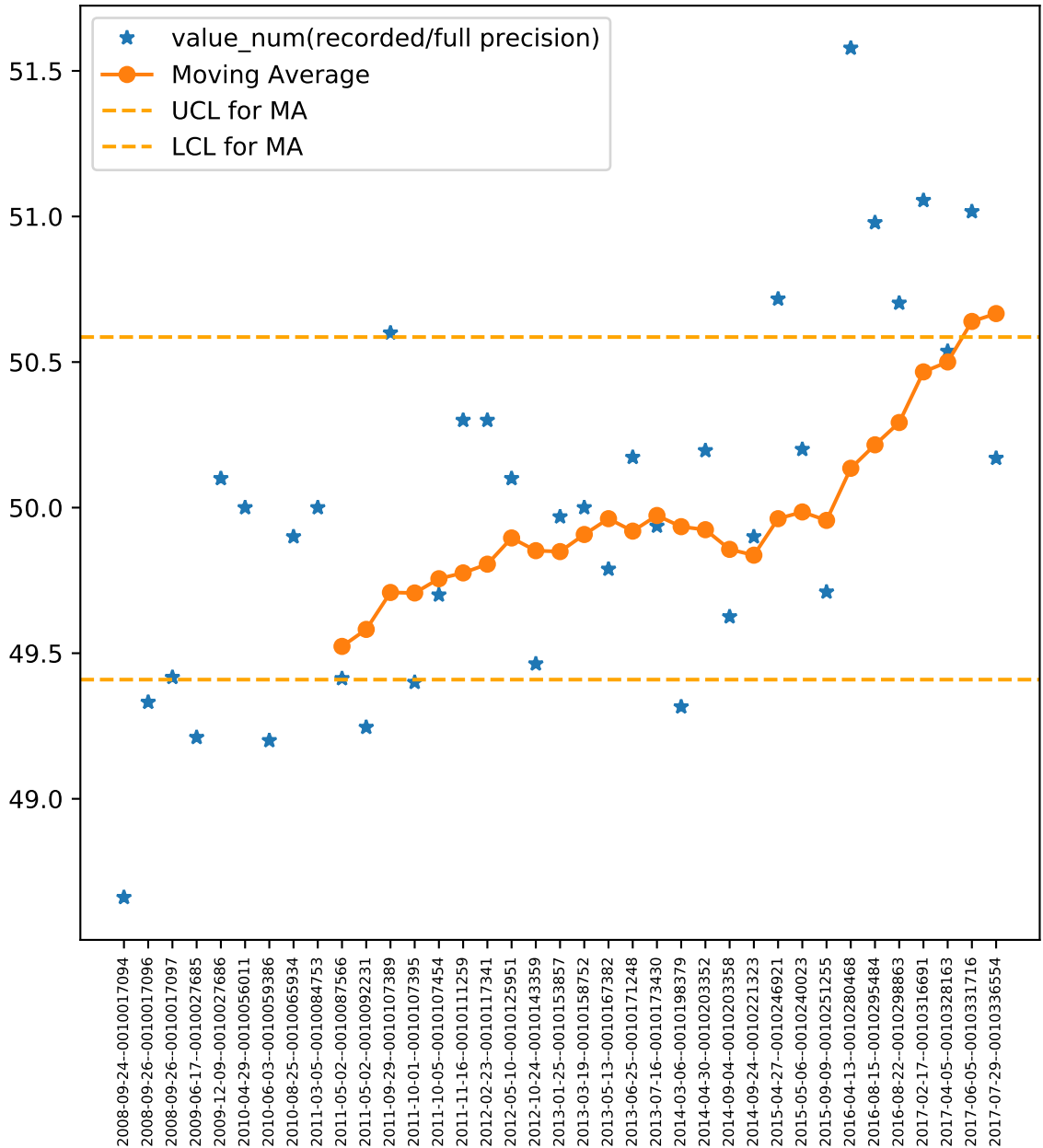
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SDS-Page Coomassie Monomer
PRJU:APR1-AML-1-1-1
Individual Control Chart+Moving Average



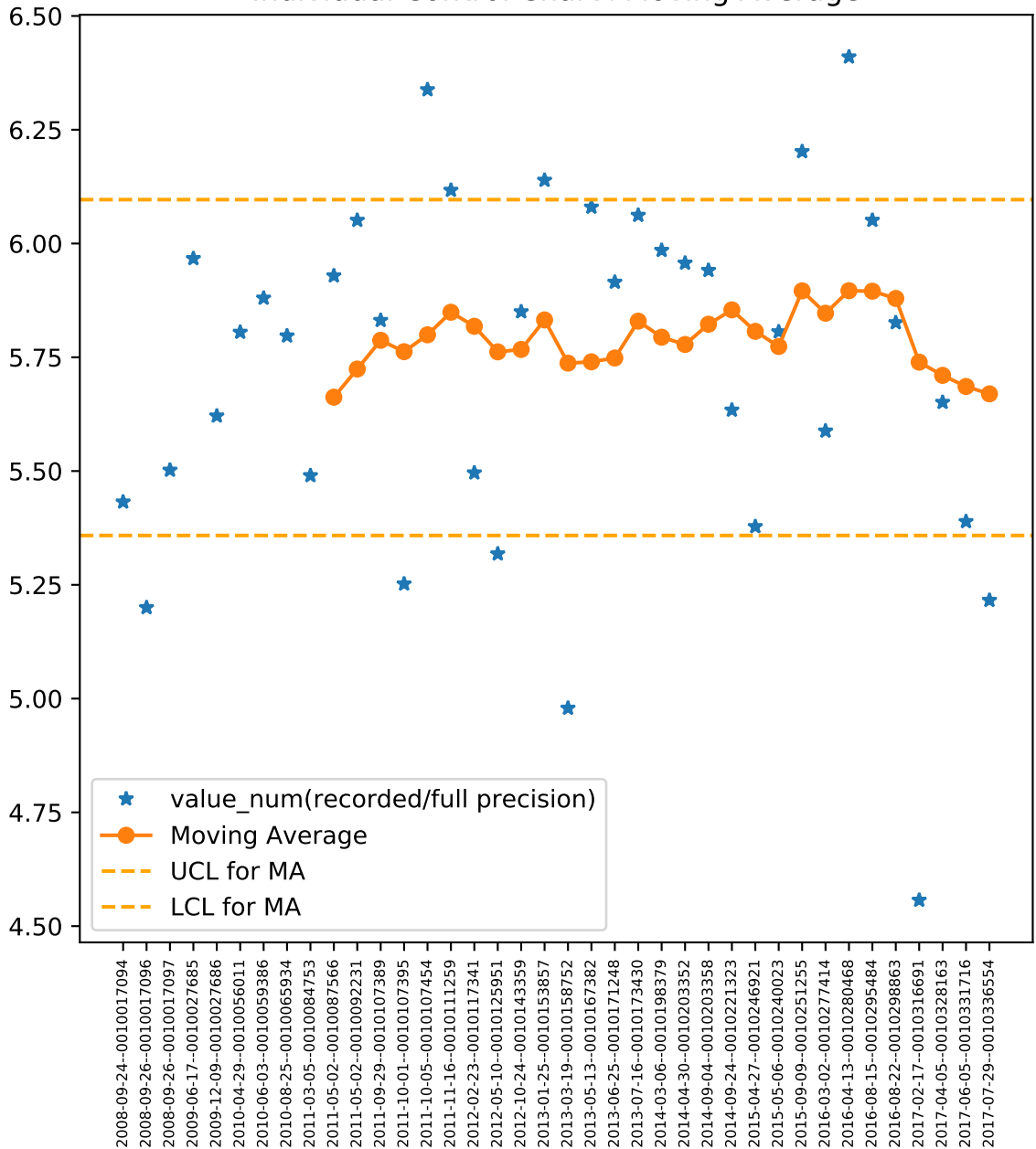
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pH
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



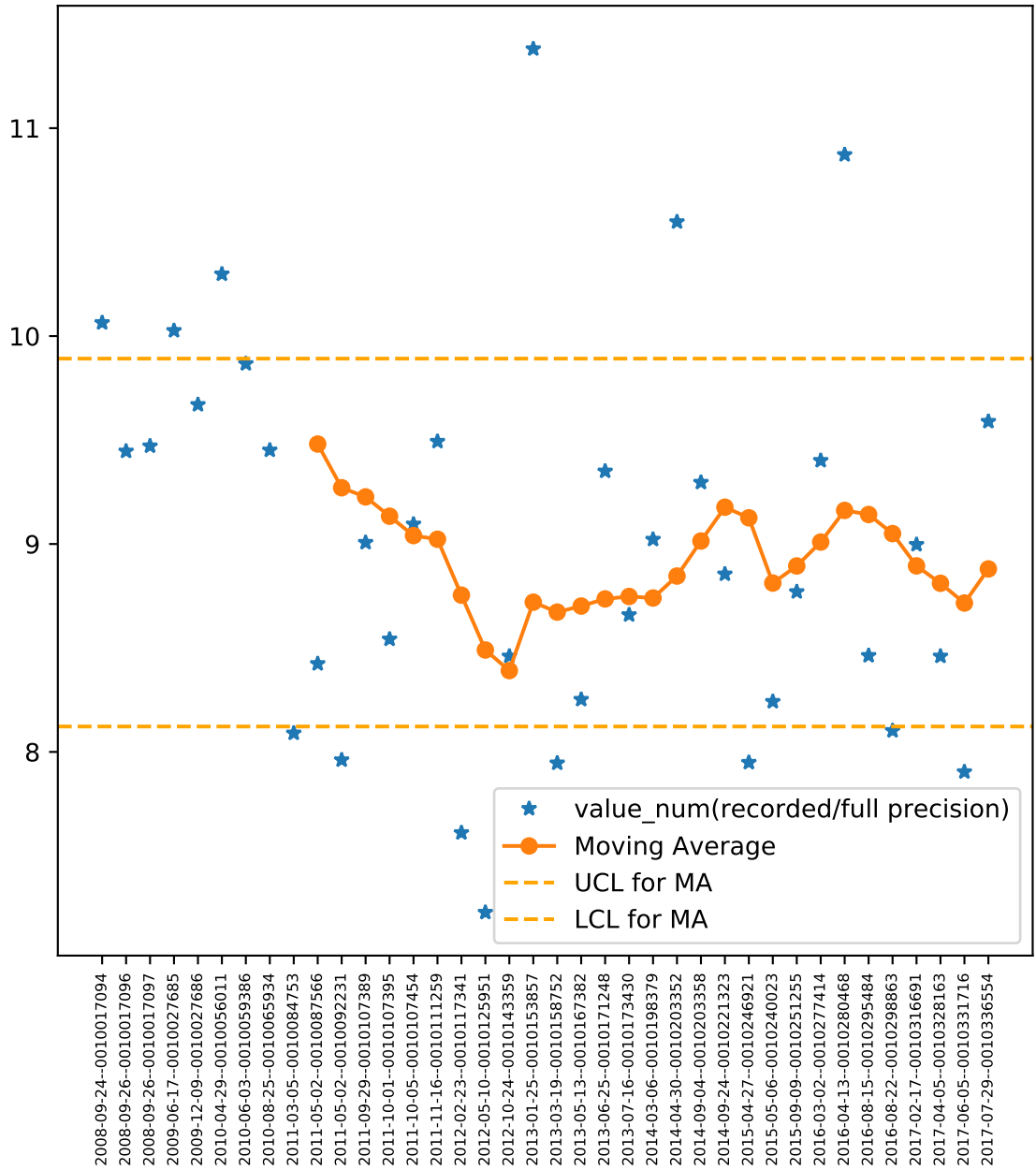
PRDS-001257
Protein Content
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



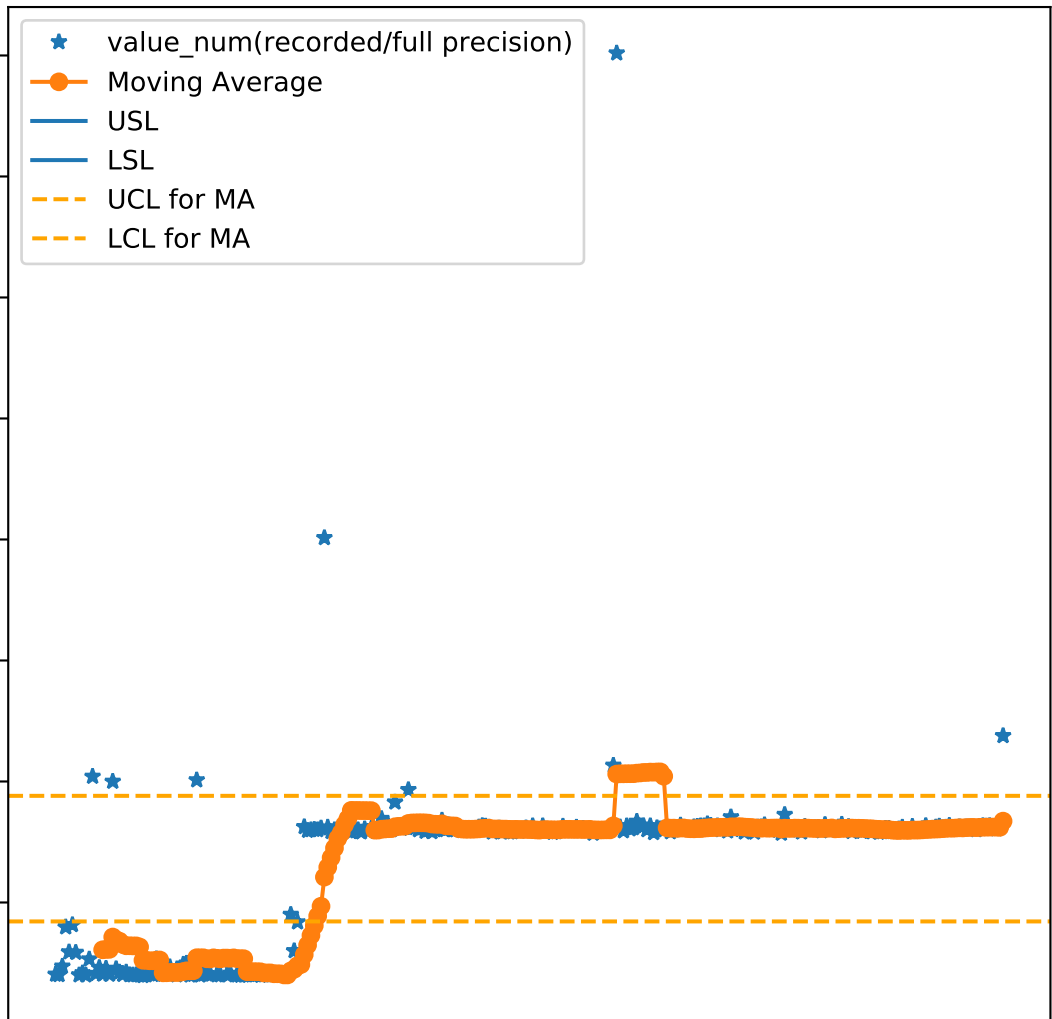
PRDS-001257
Breakloose-Avg
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average



PRDS-001257
Extrusion-Avg
PRJU:APR1-AML-1-3-1
Individual Control Chart+Moving Average

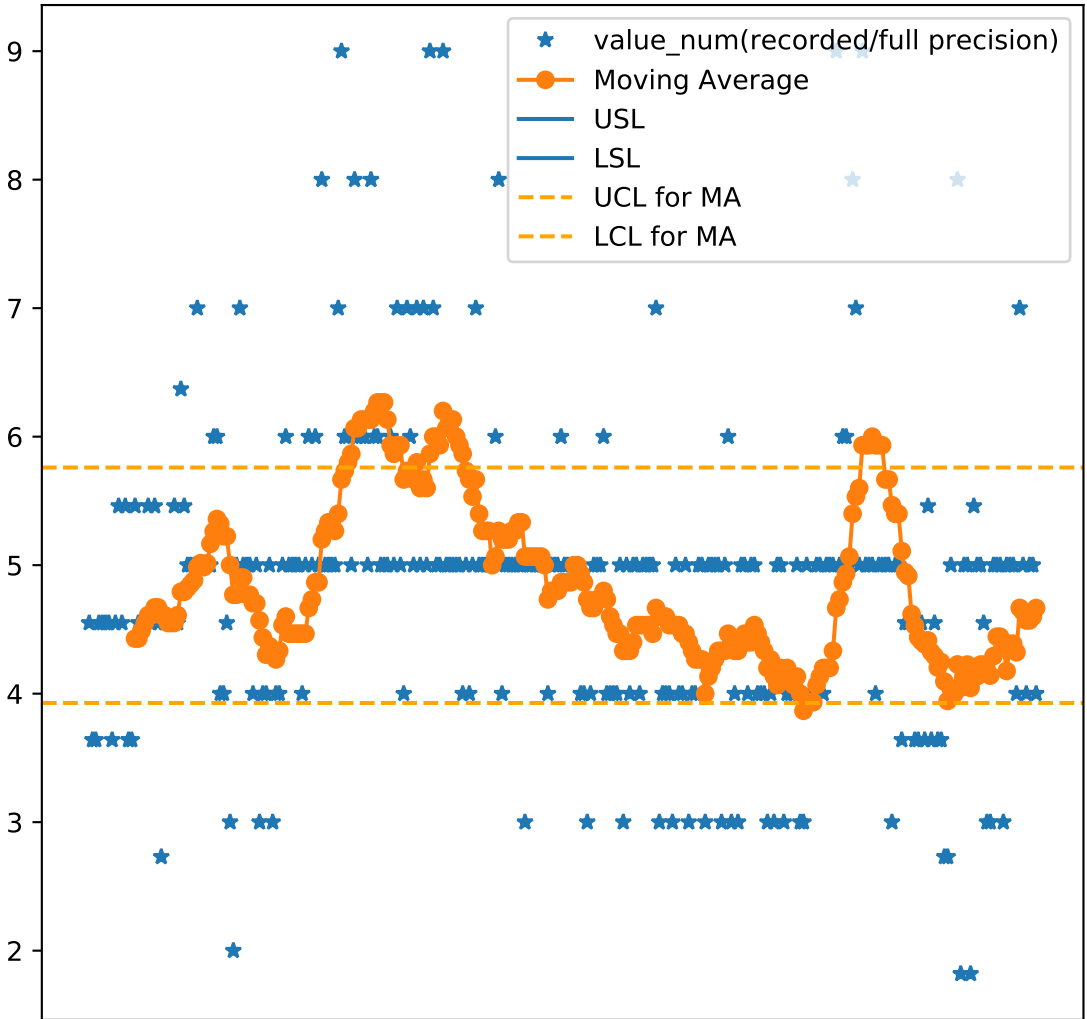


PRDS-002065
Bacterial Endotoxins
USRI:AR5-ARI05_MFG
Individual Control Chart+Moving Average

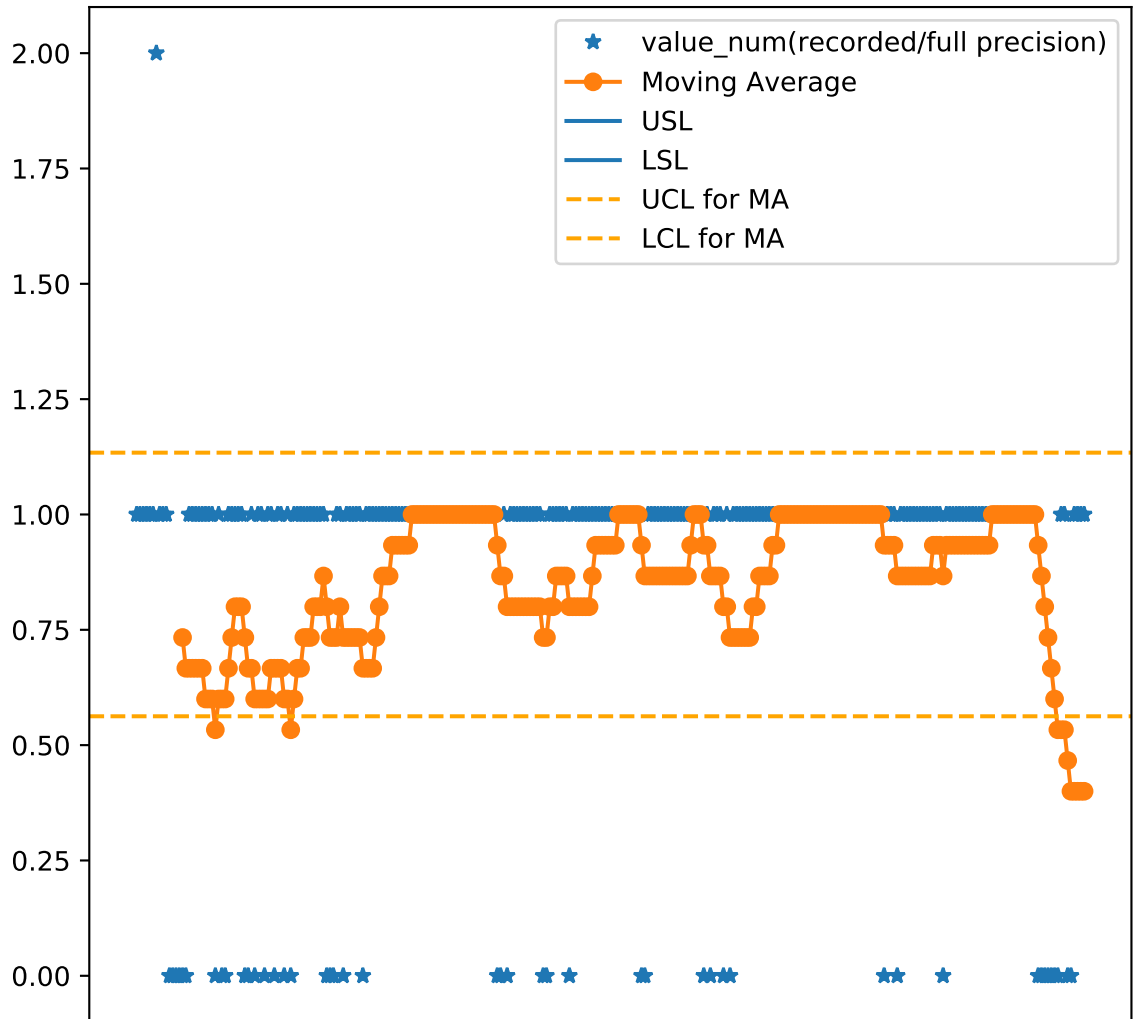


PRDS-002065
Bacterial Endotoxins
USRI:AR5-ARI05_MFG
Individual Control Chart+Moving Average

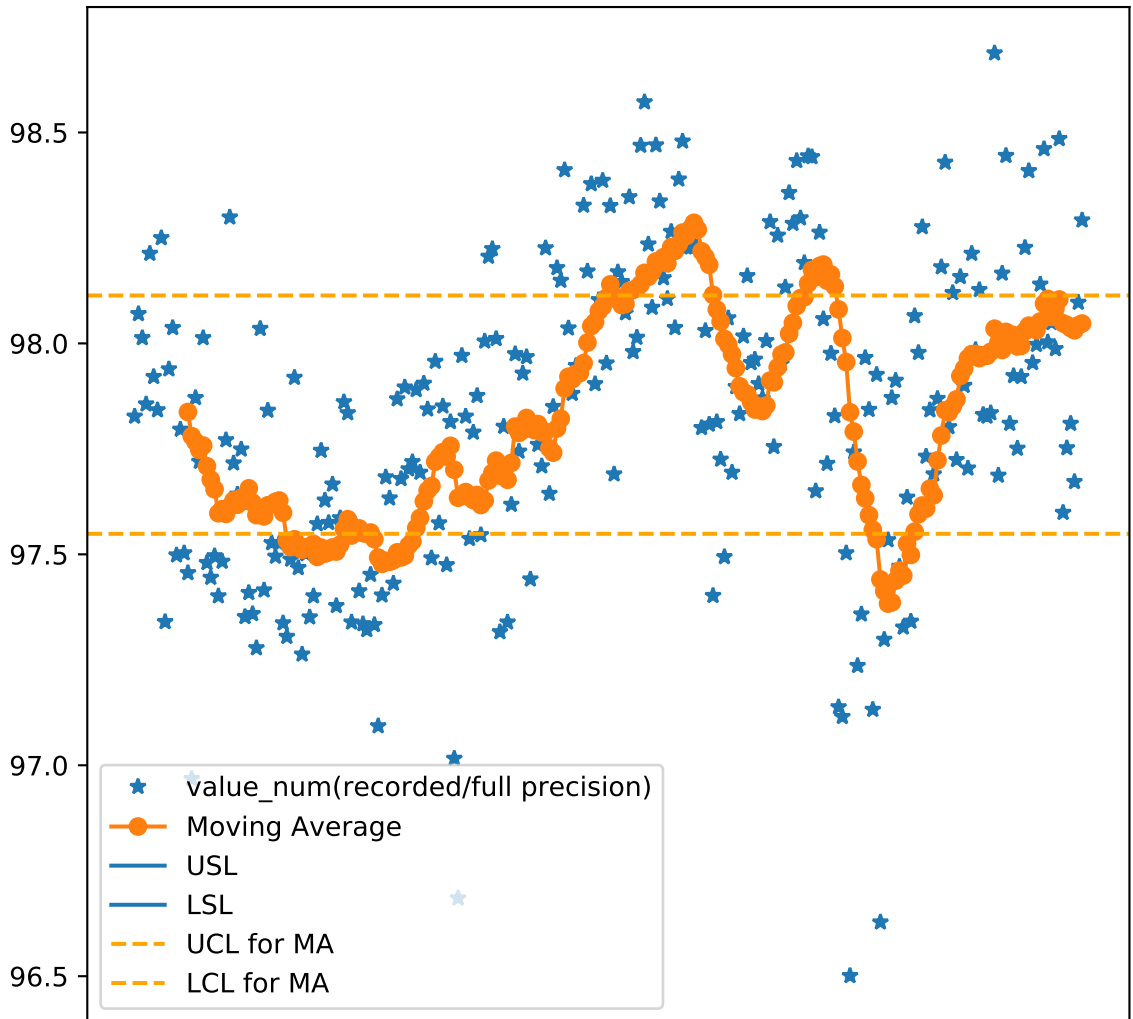
PRDS-002065
PRI ELISA
USRI:AR5-ARI_2300
Individual Control Chart+Moving Average



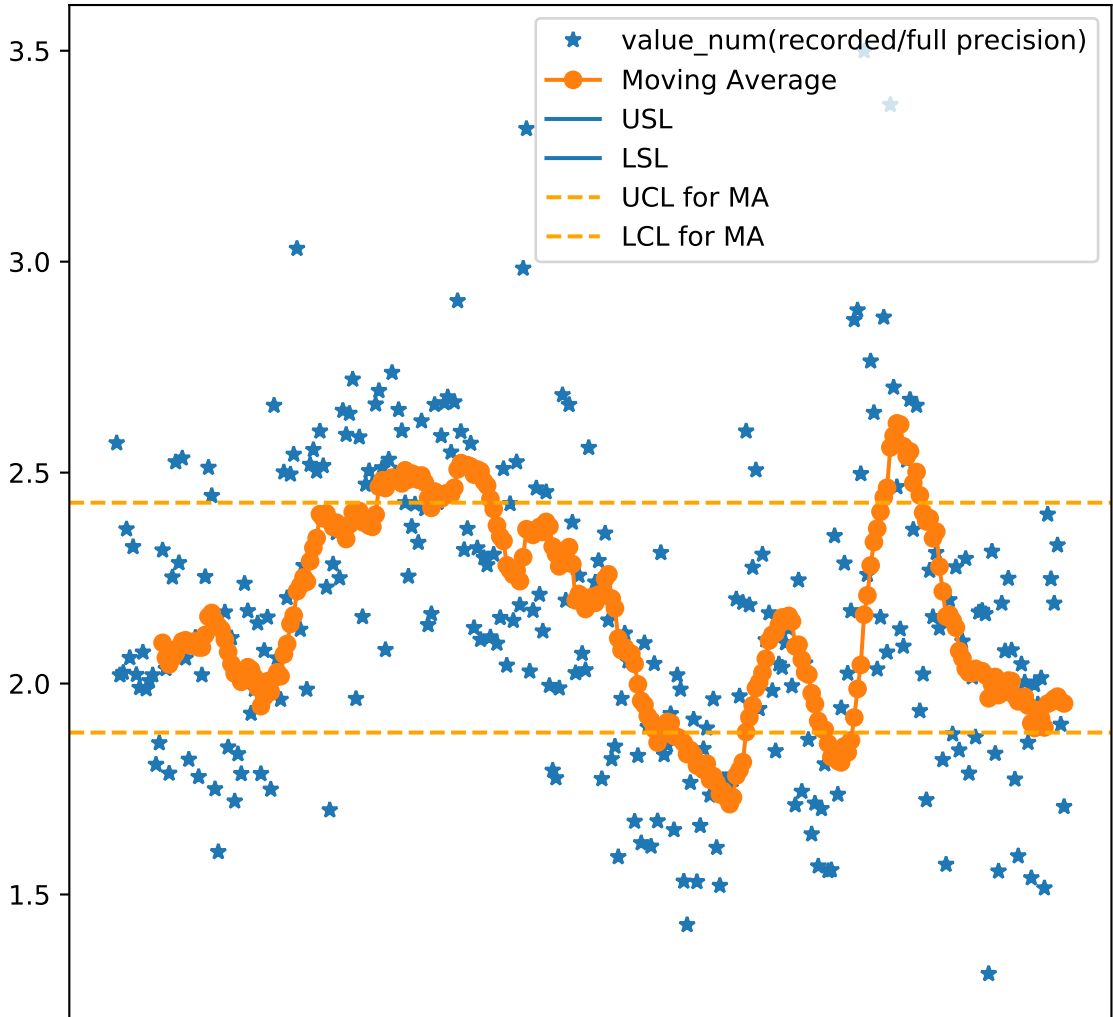
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Protein A ELISA
USRI:AR5-ARI_2300
Individual Control Chart+Moving Average



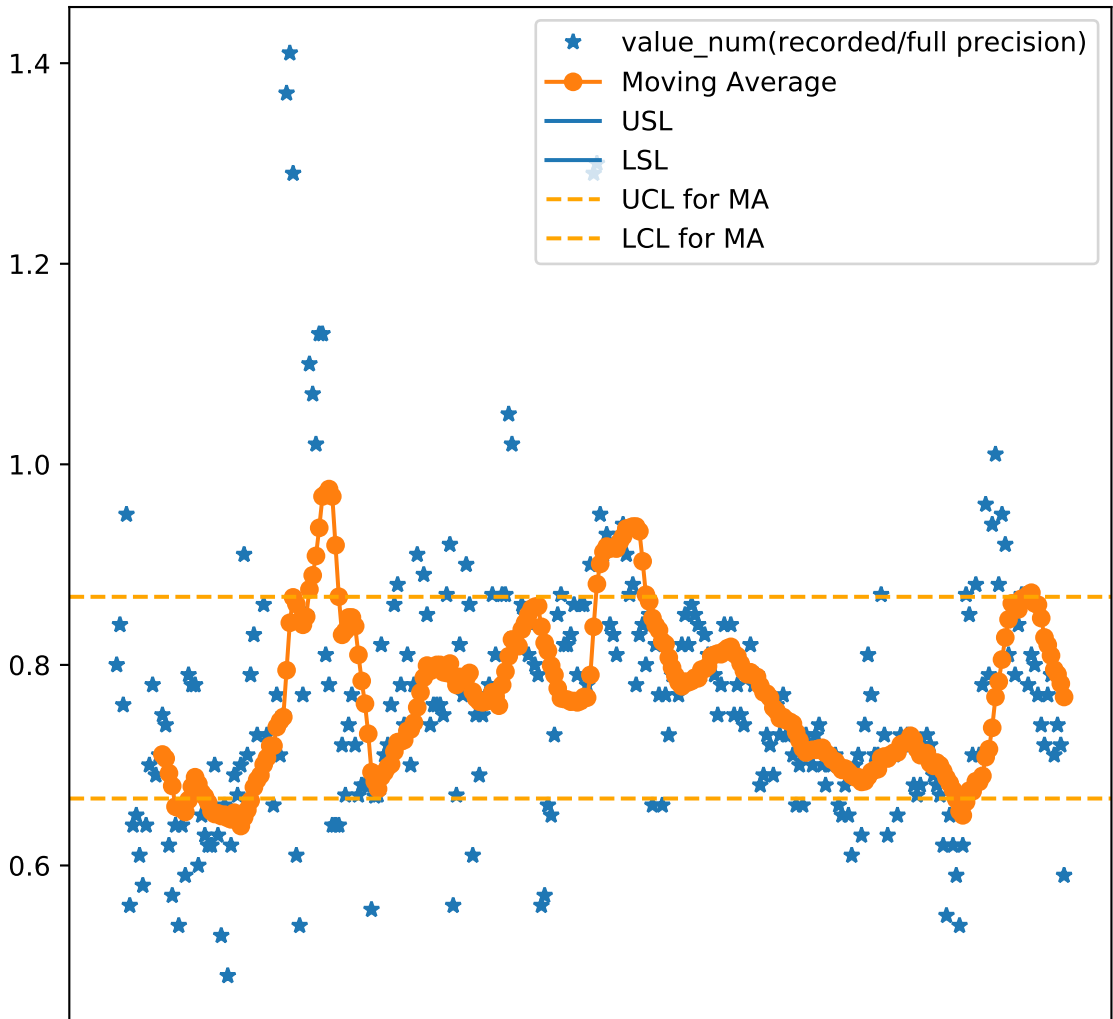
PRDS-002065
SE-HPLC Peak A + Peak A`
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



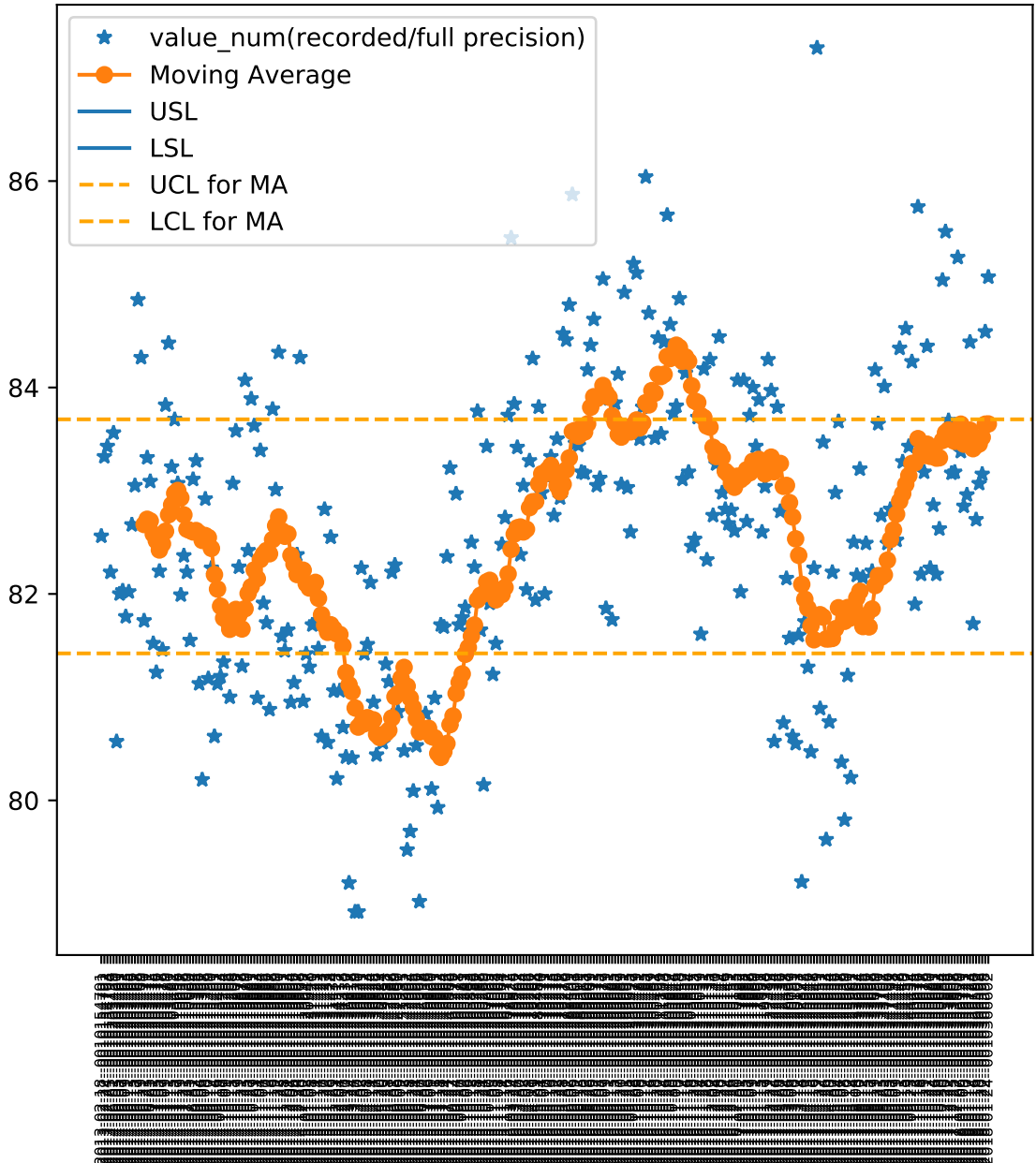
PRDS-002065
SE-HPLC Peak B
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



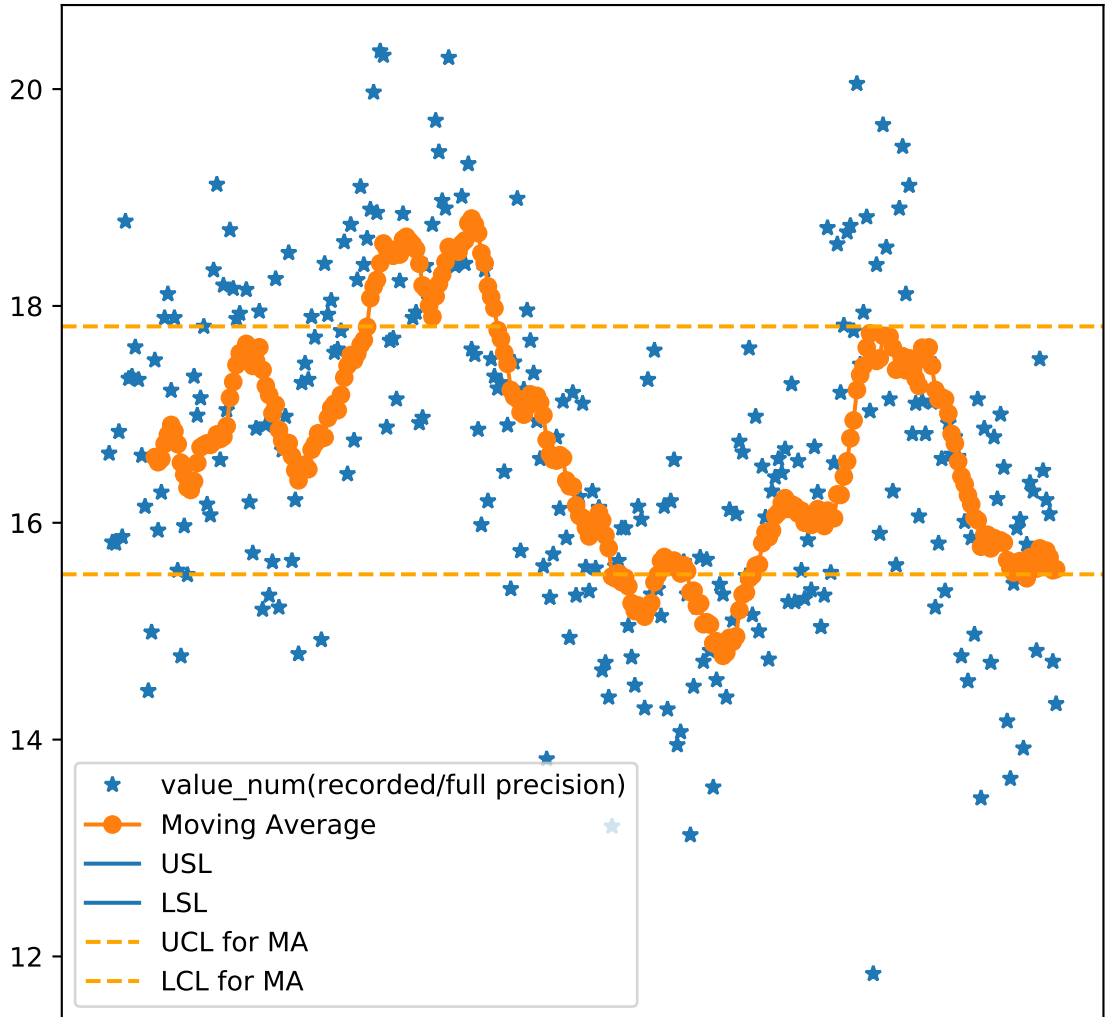
PRDS-002065
HIC Peak 1
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



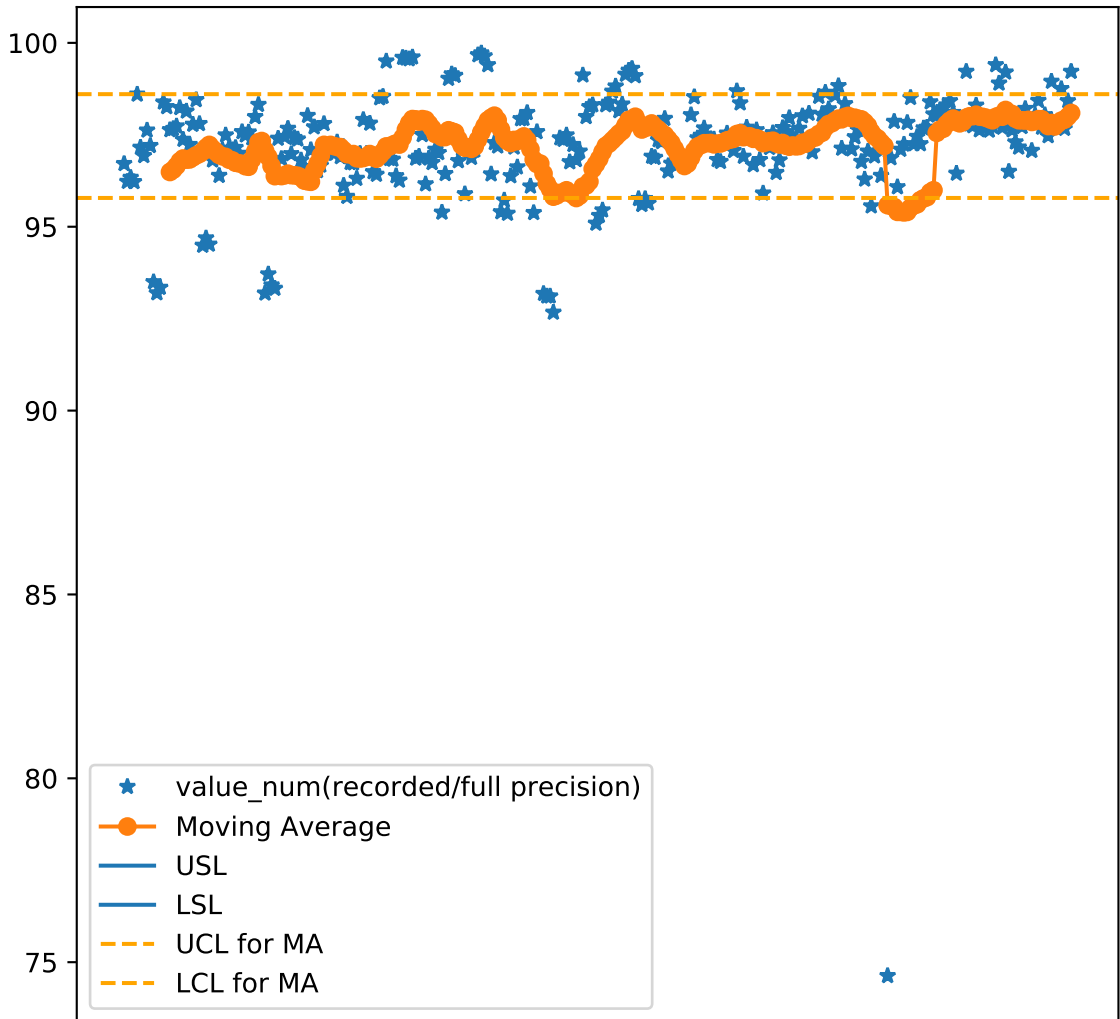
PRDS-002065
HIC Peak 2
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



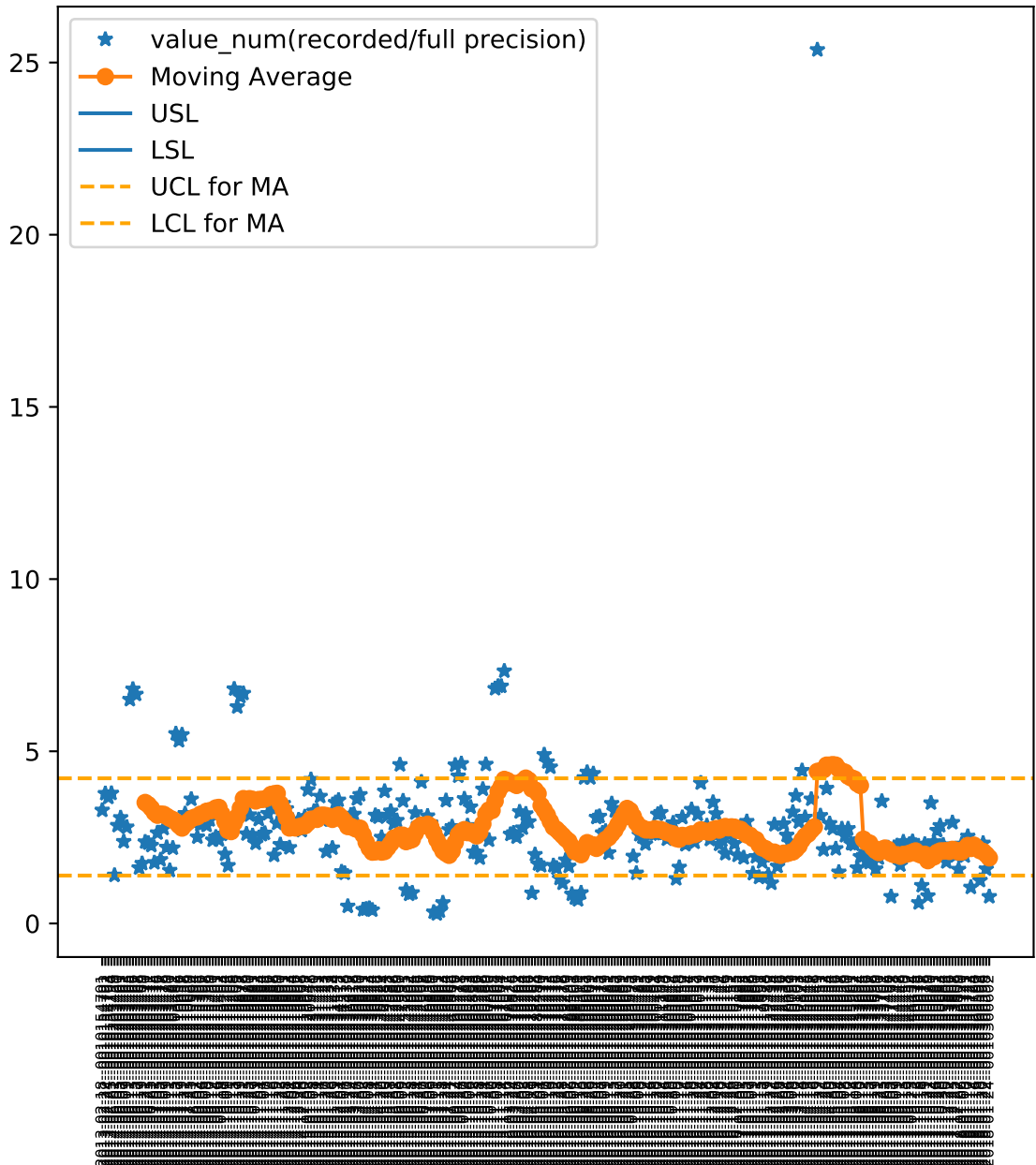
PRDS-002065
HIC Peak 3
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



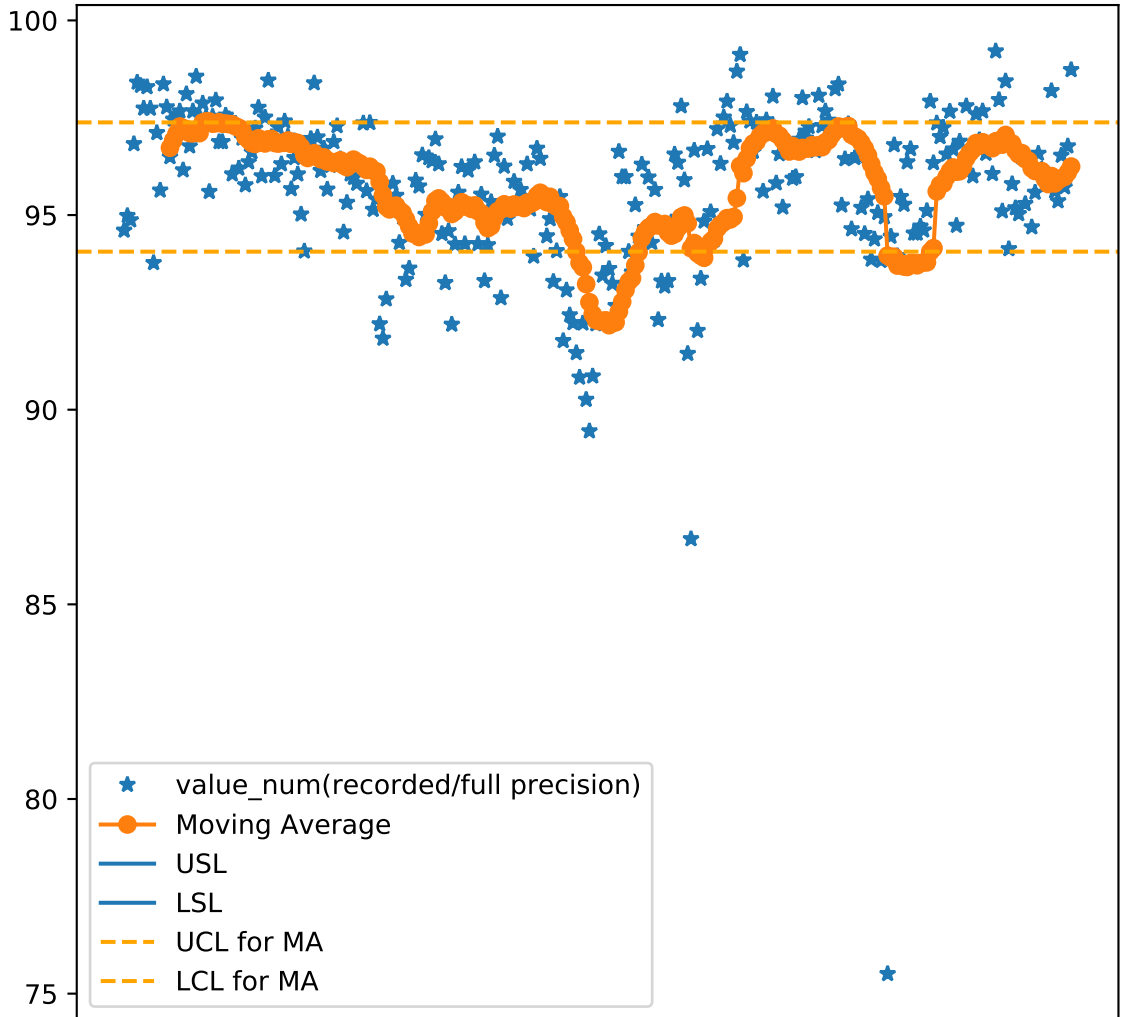
PRDS-002065
Peptide Map %Leu 1
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



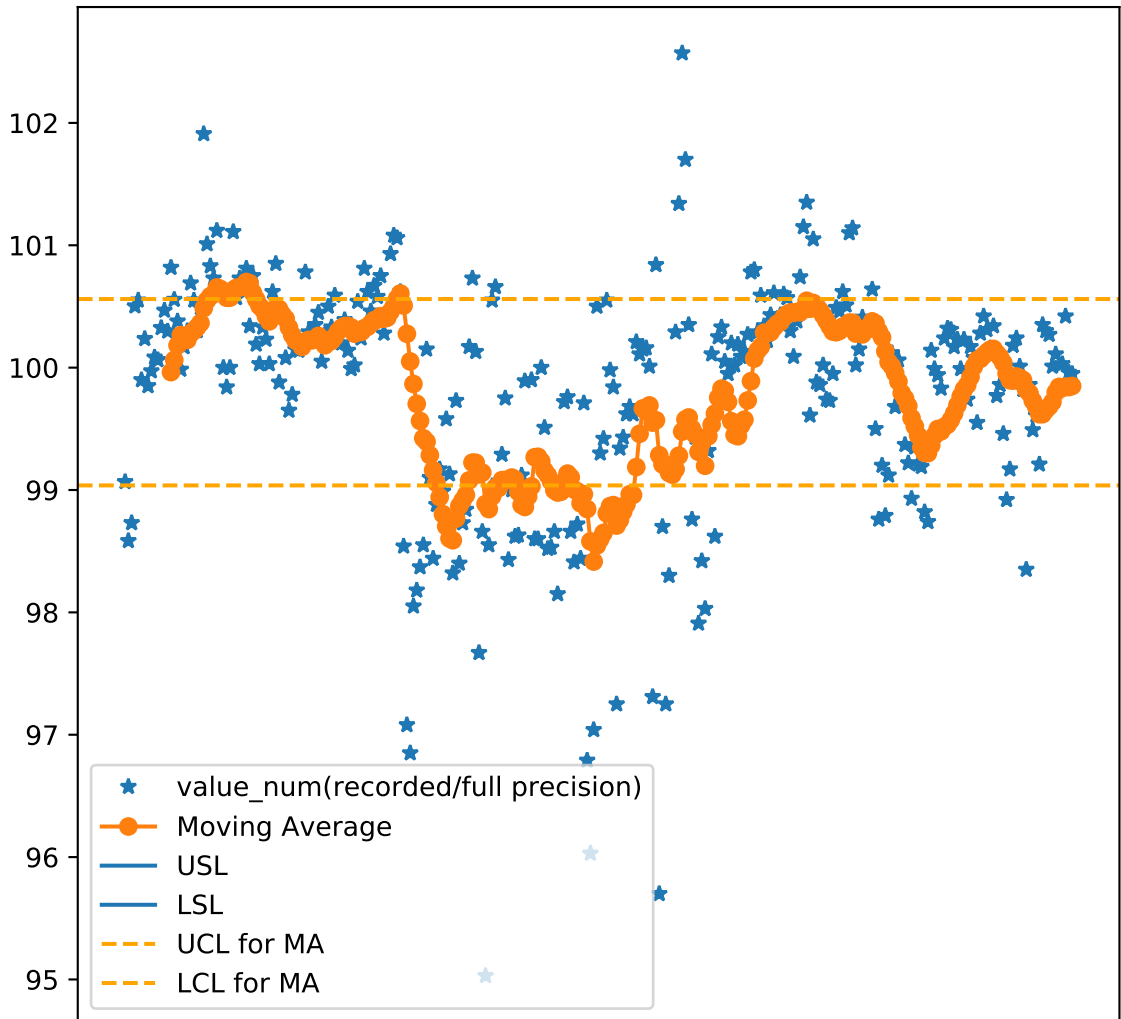
PRDS-002065
Peptide Map %Pro 2
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



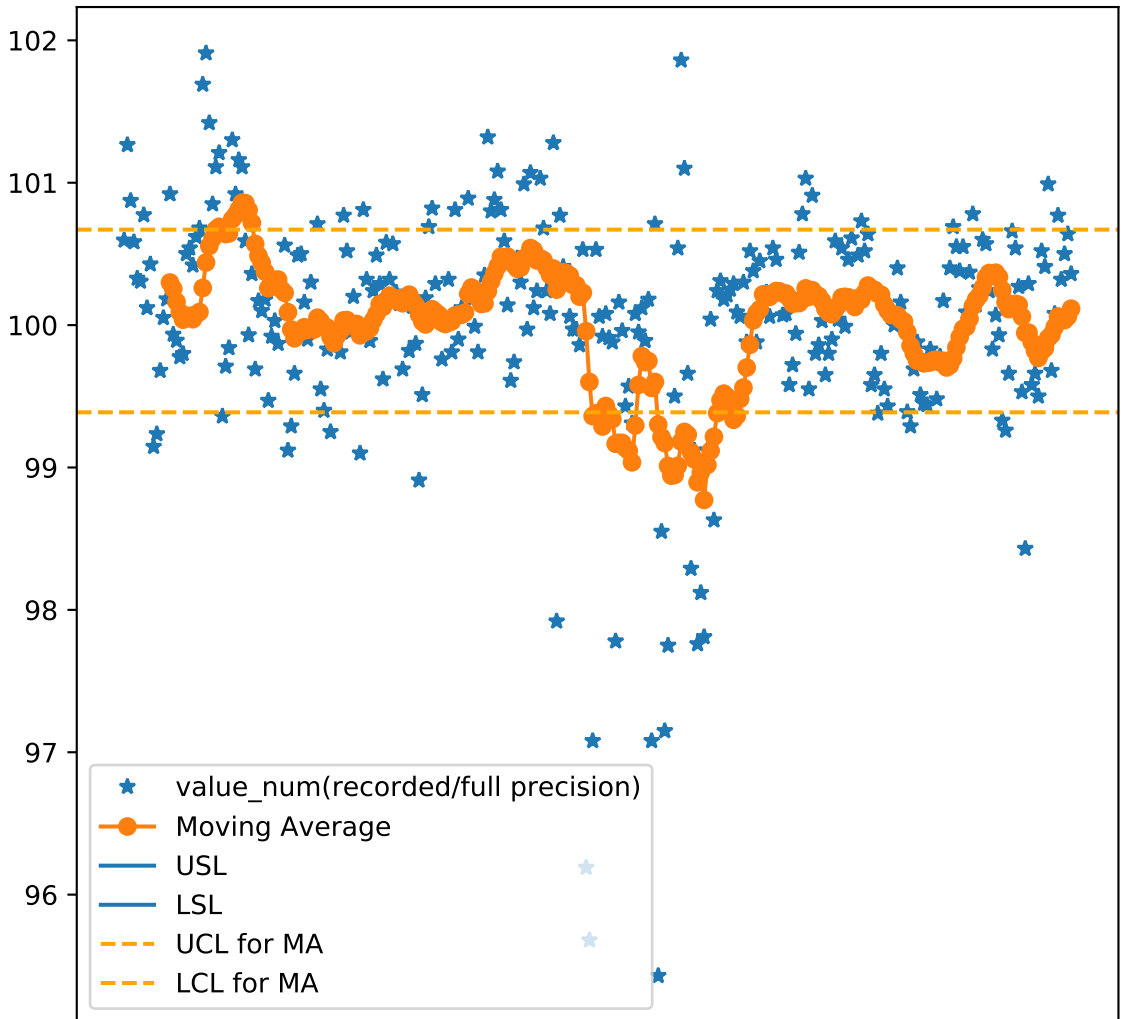
PRDS-002065
Peptide Map T1% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



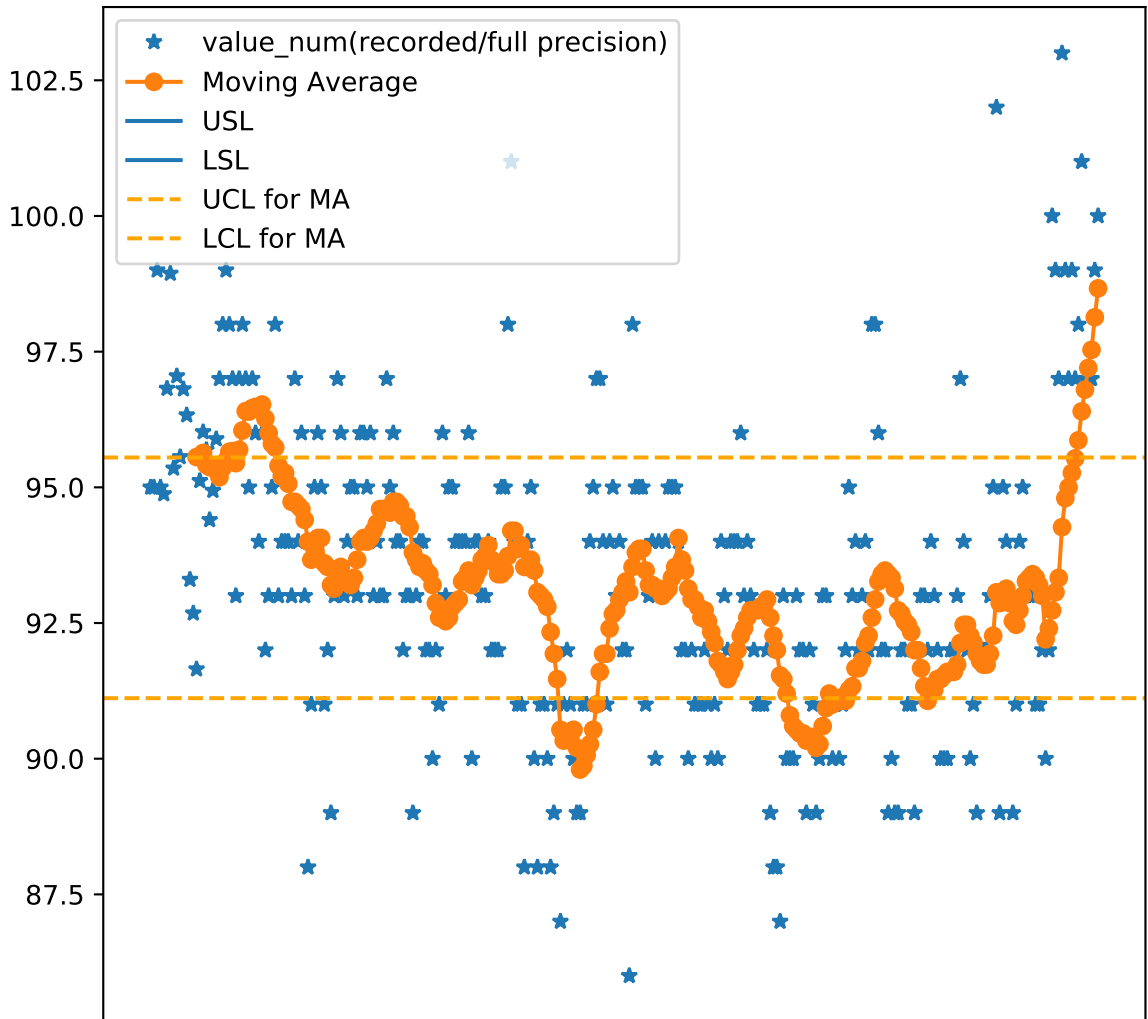
PRDS-002065
Peptide Map T34% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



PRDS-002065
Peptide Map T5% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average

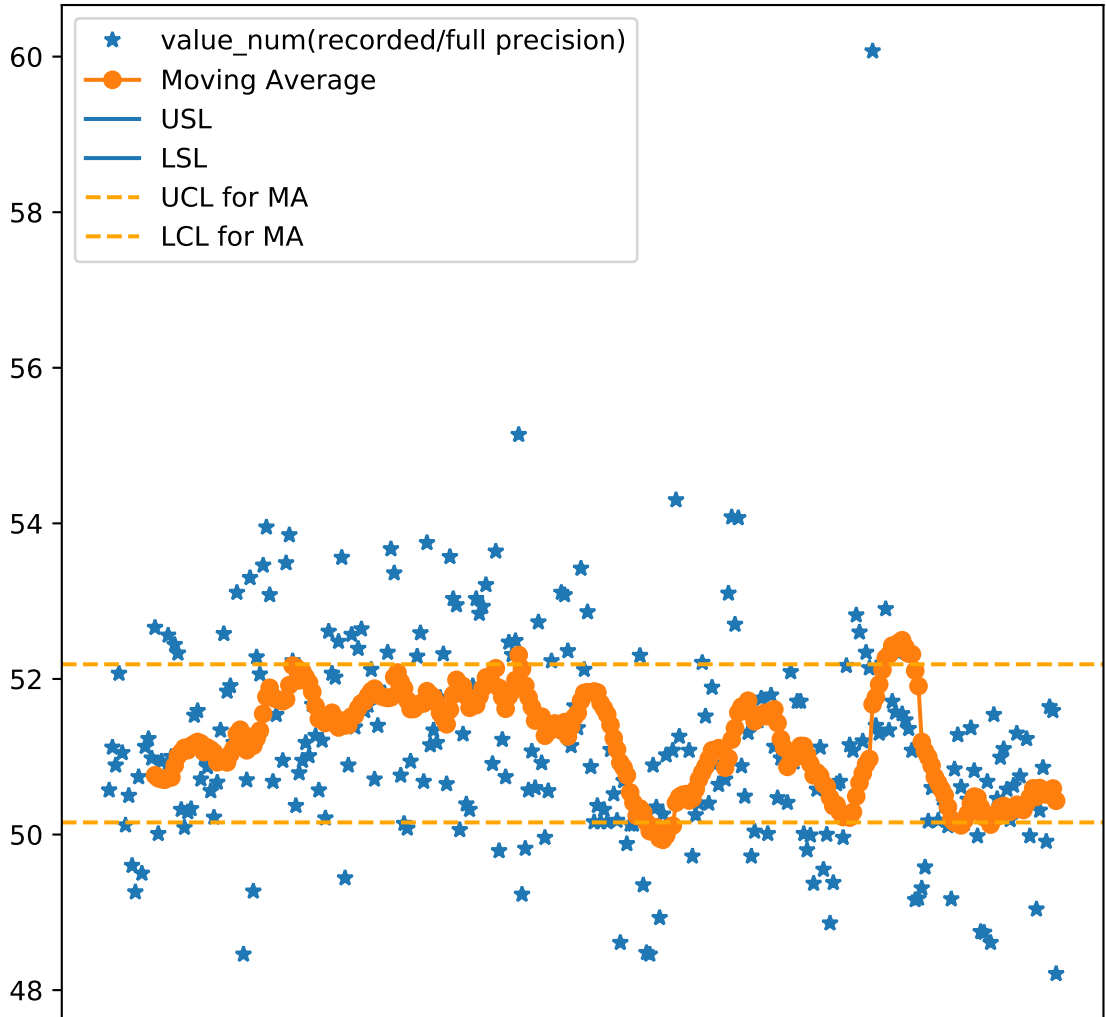


PRDS-002065
Sialic Acid (% of Reference)
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average

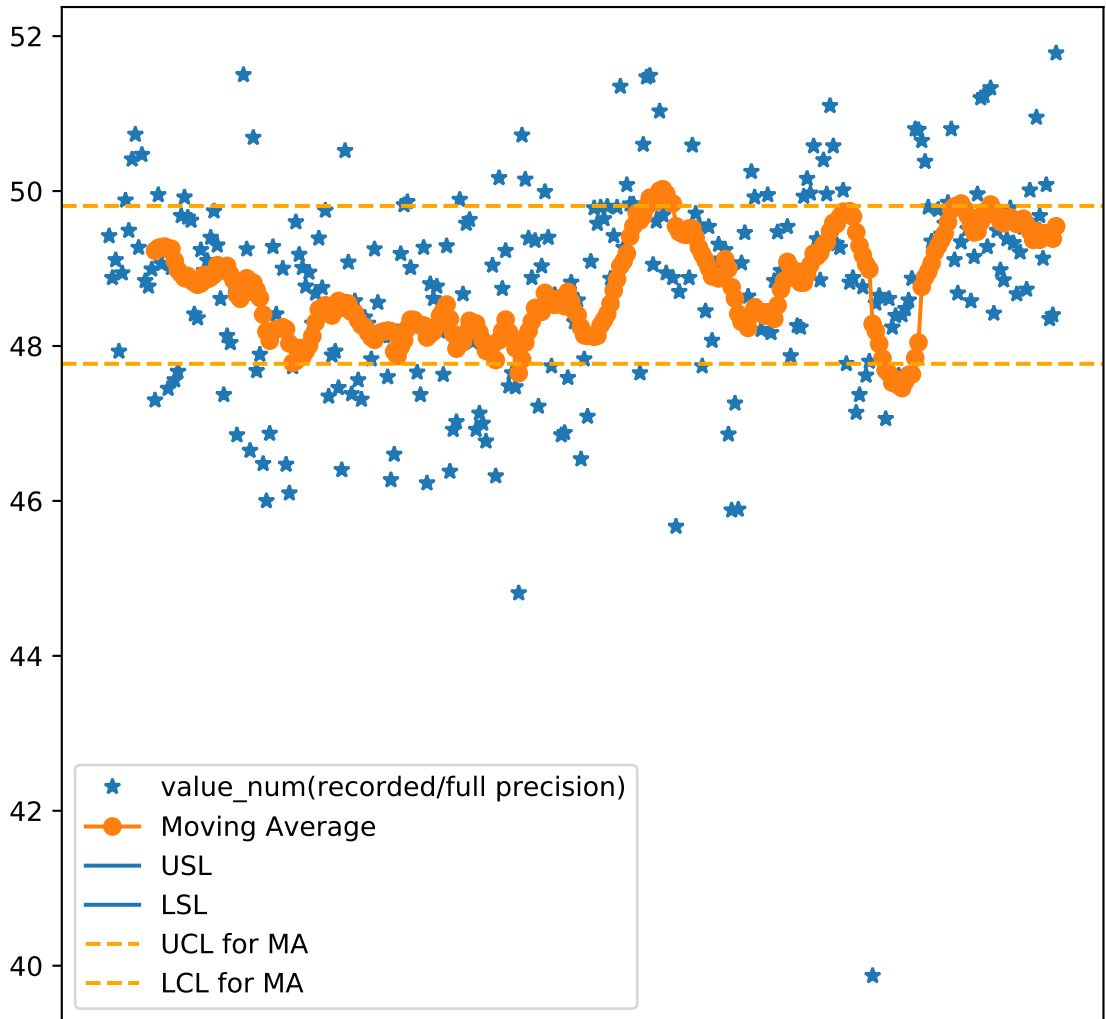


PRDS-002065
CZE Oligo Map Neutral
USRI:AR5-ARI_1255

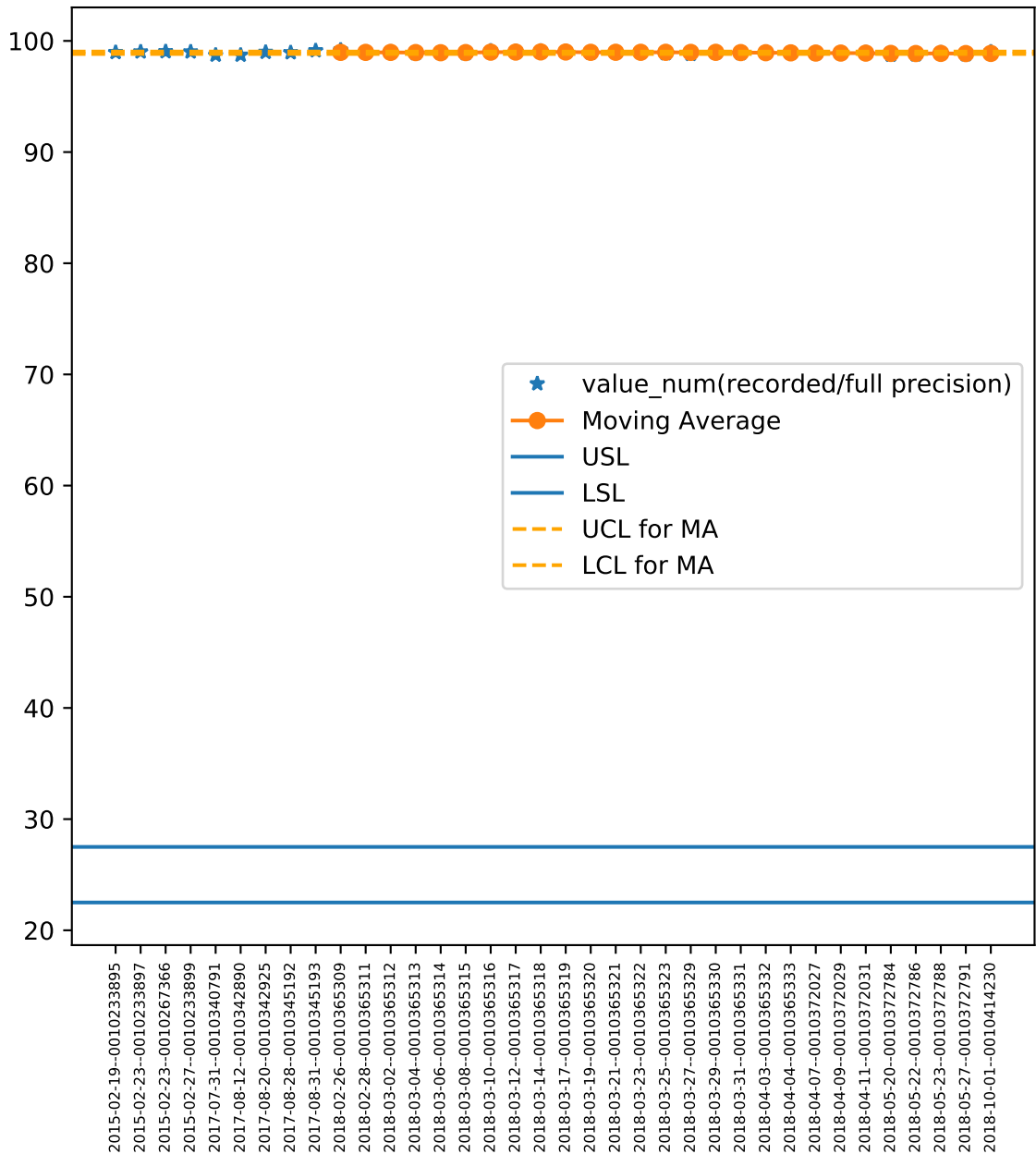
Individual Control Chart+Moving Average



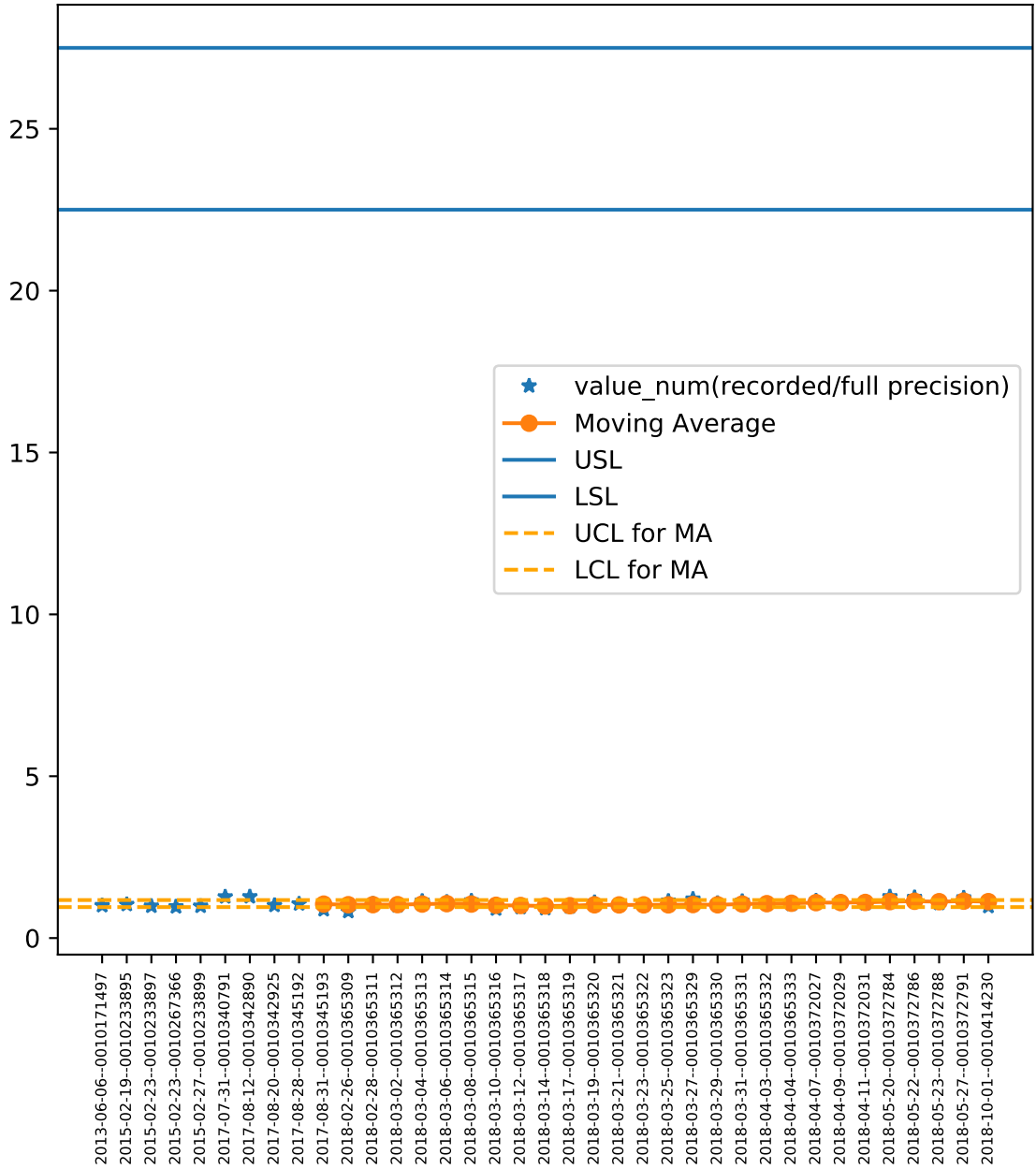
PRDS-002065
CZE Oligo Map Sialylated
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



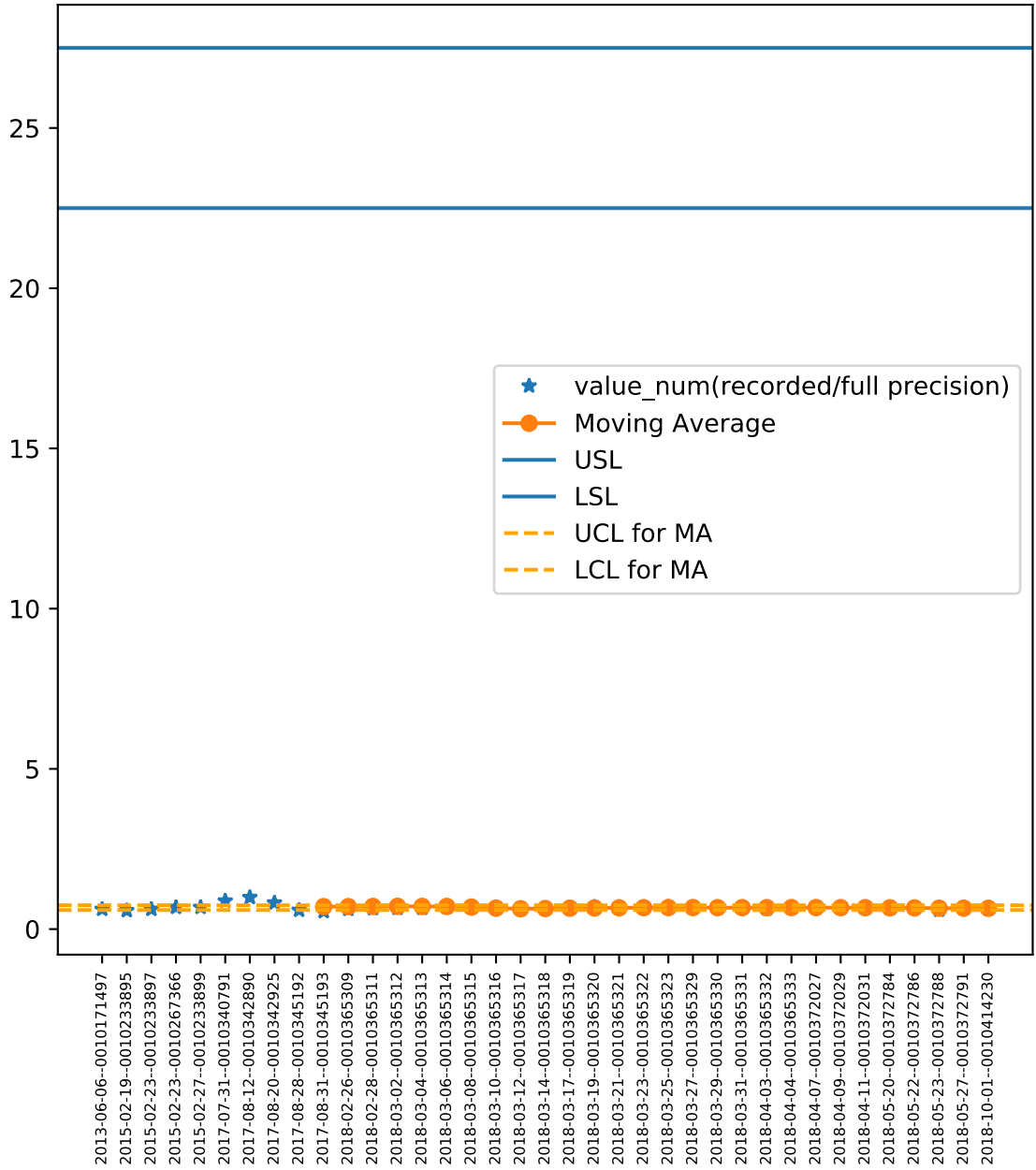
PRDS-002097
SE-HPLC Peak A + Peak A`
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



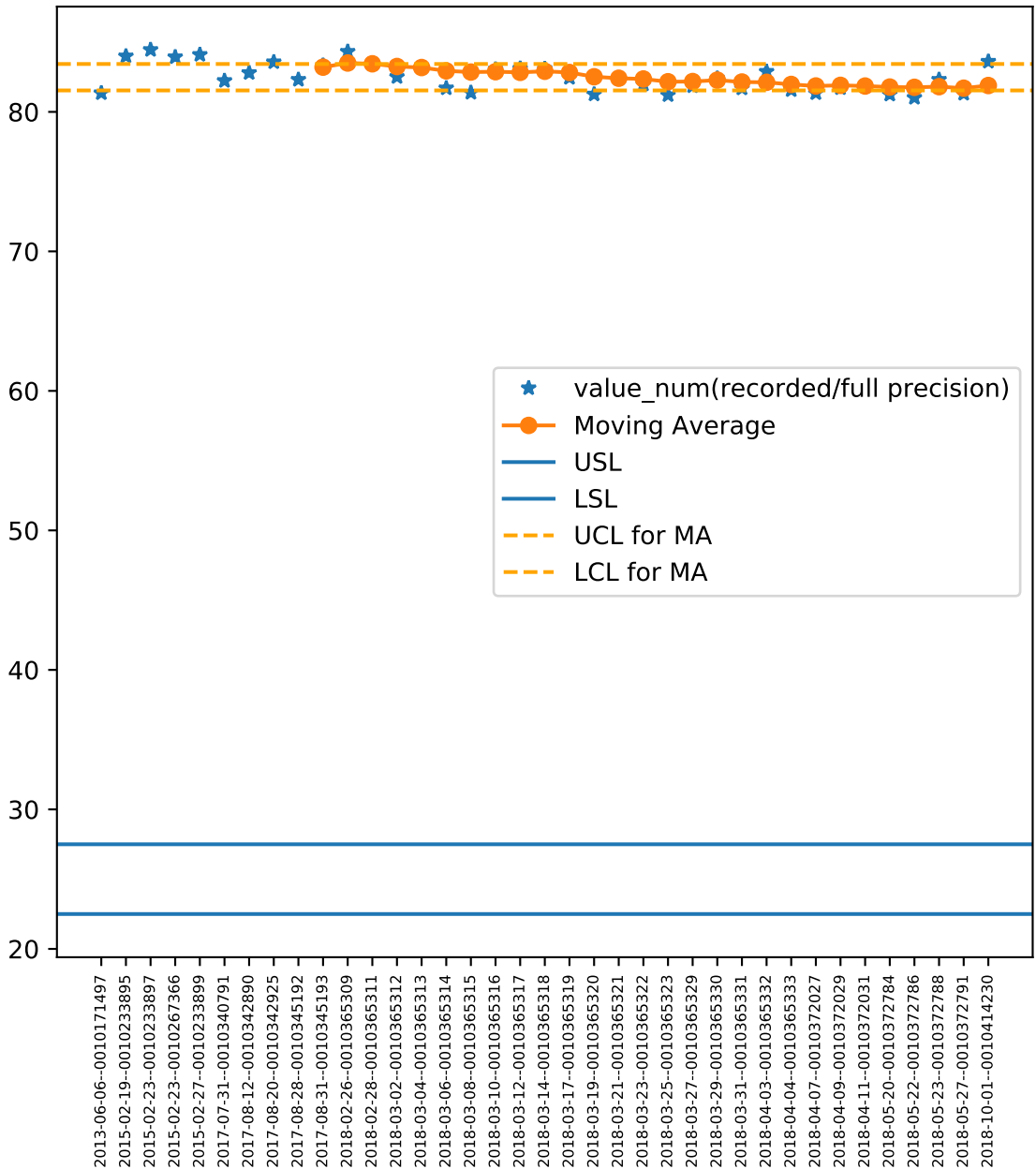
PRDS-002097
SE-HPLC Peak B
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



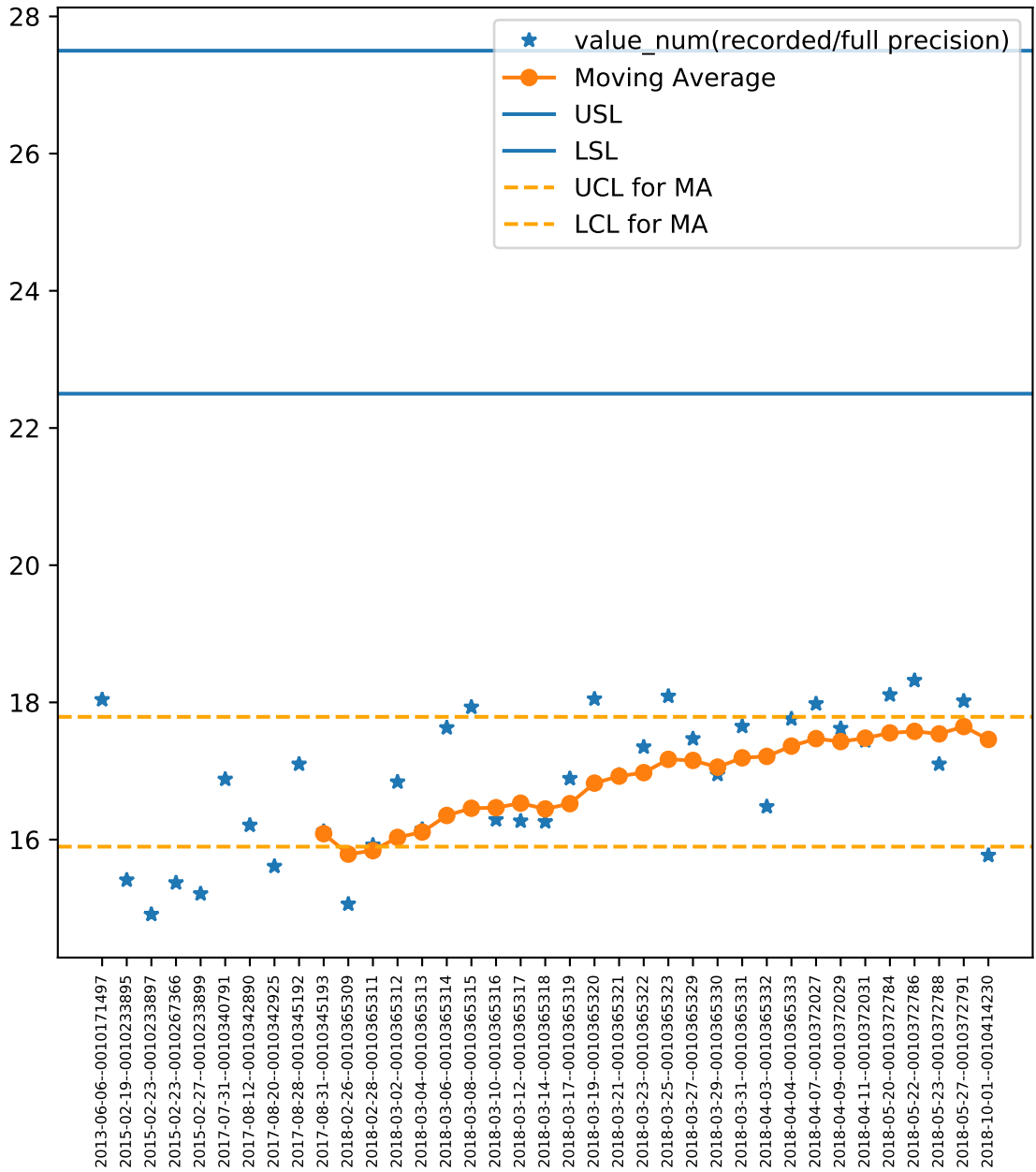
PRDS-002097
HIC Peak 1
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



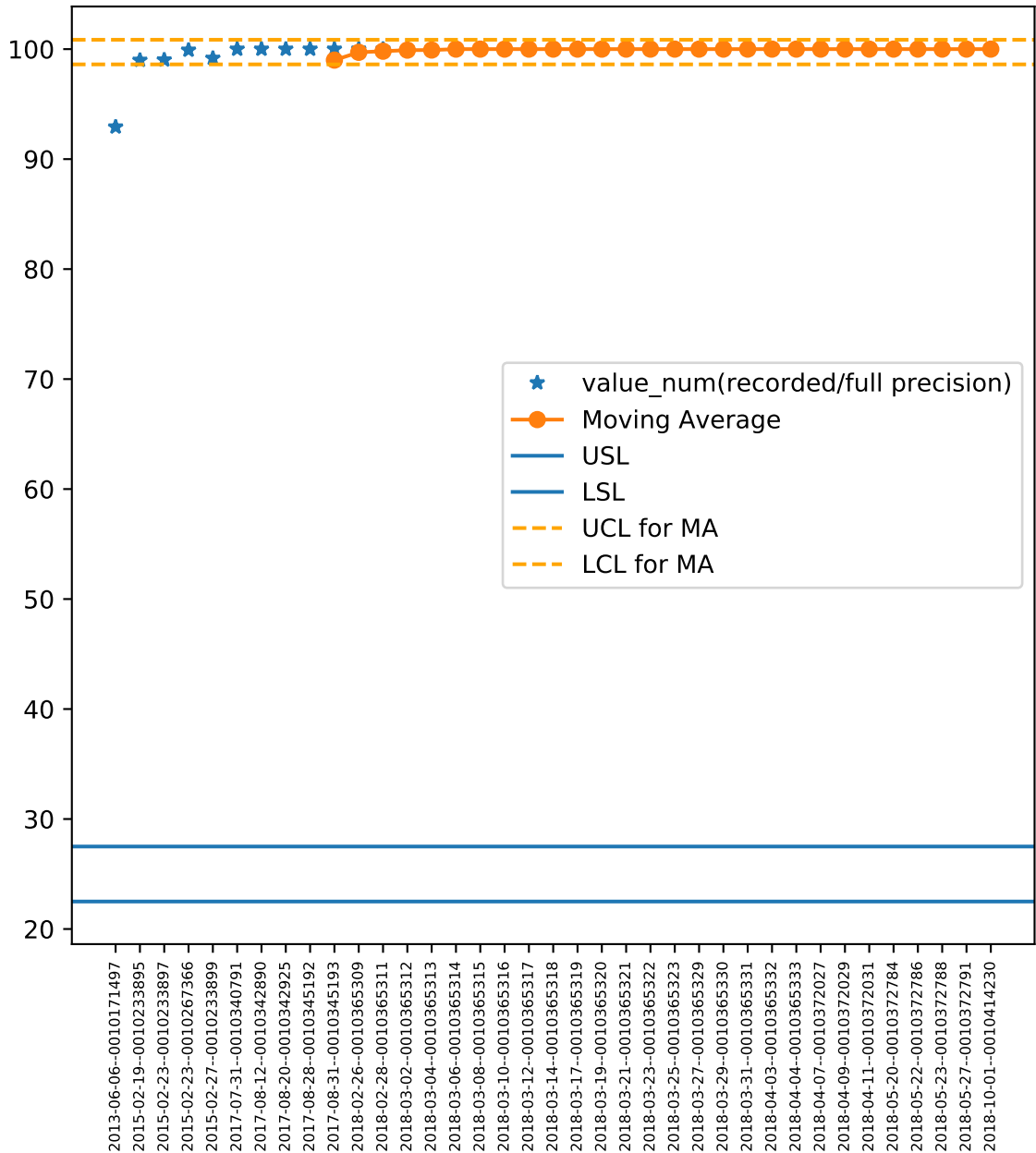
PRDS-002097
HIC Peak 2
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



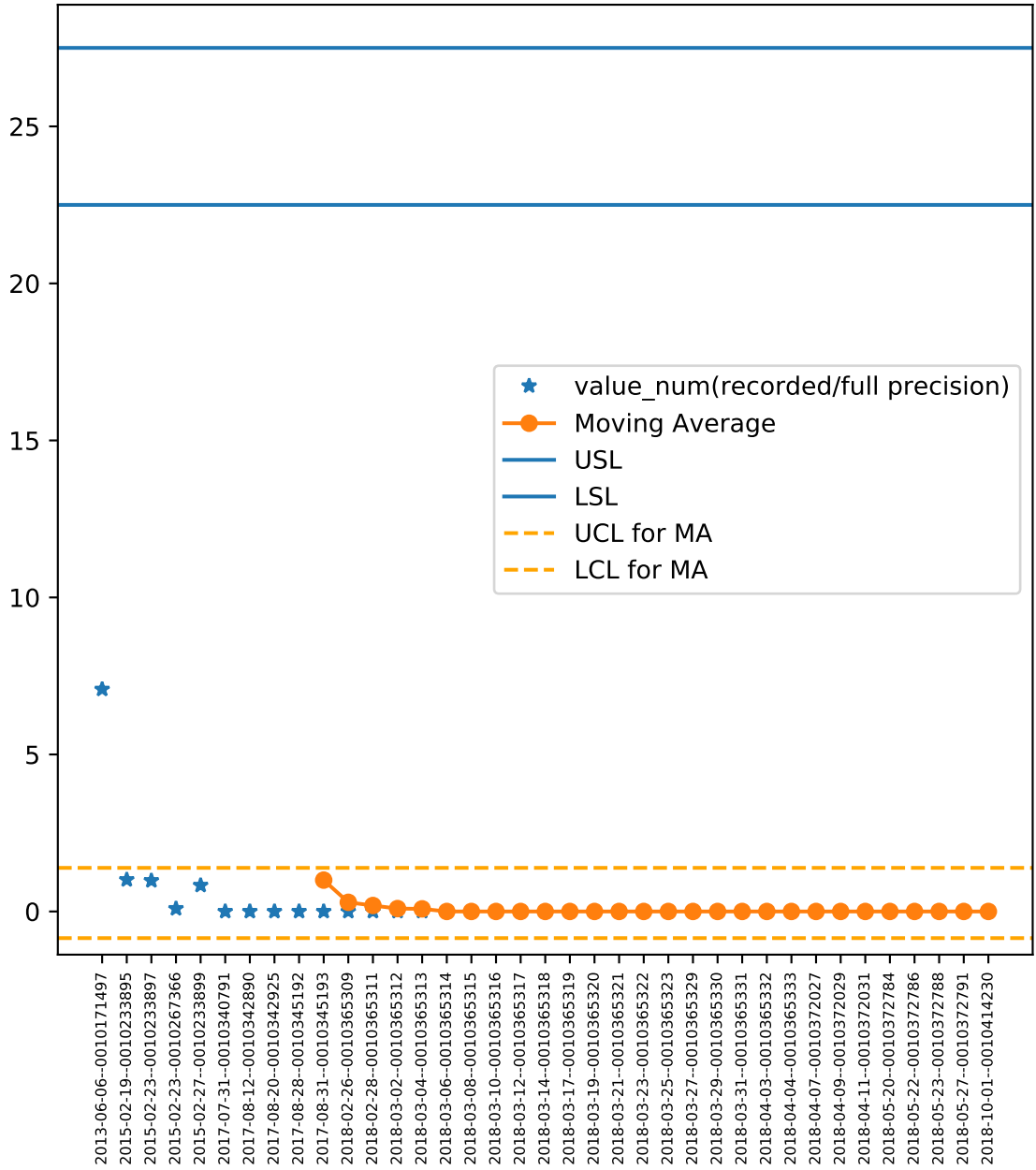
PRDS-002097
HIC Peak 3
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



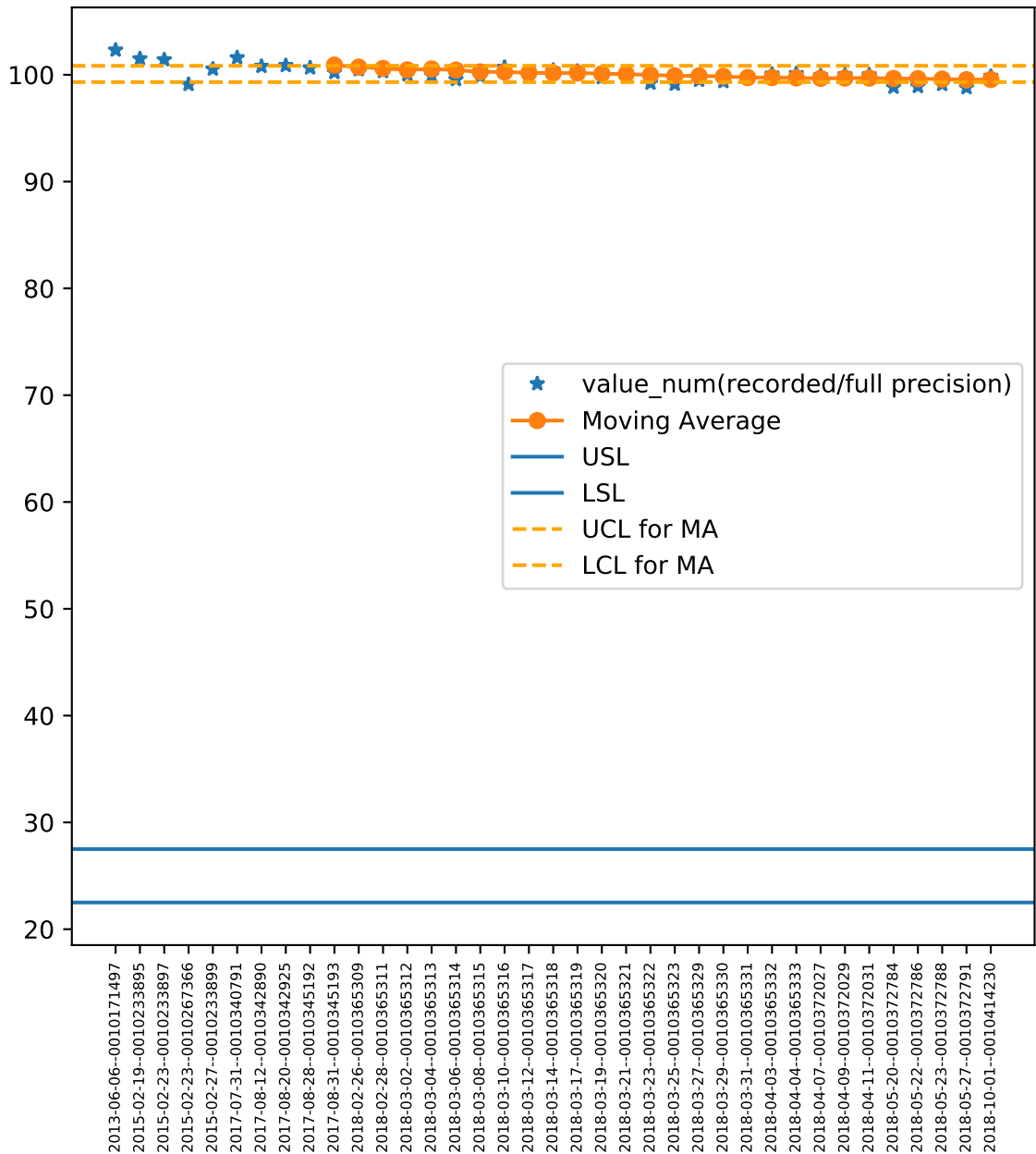
PRDS-002097
Peptide Map %Leu 1
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



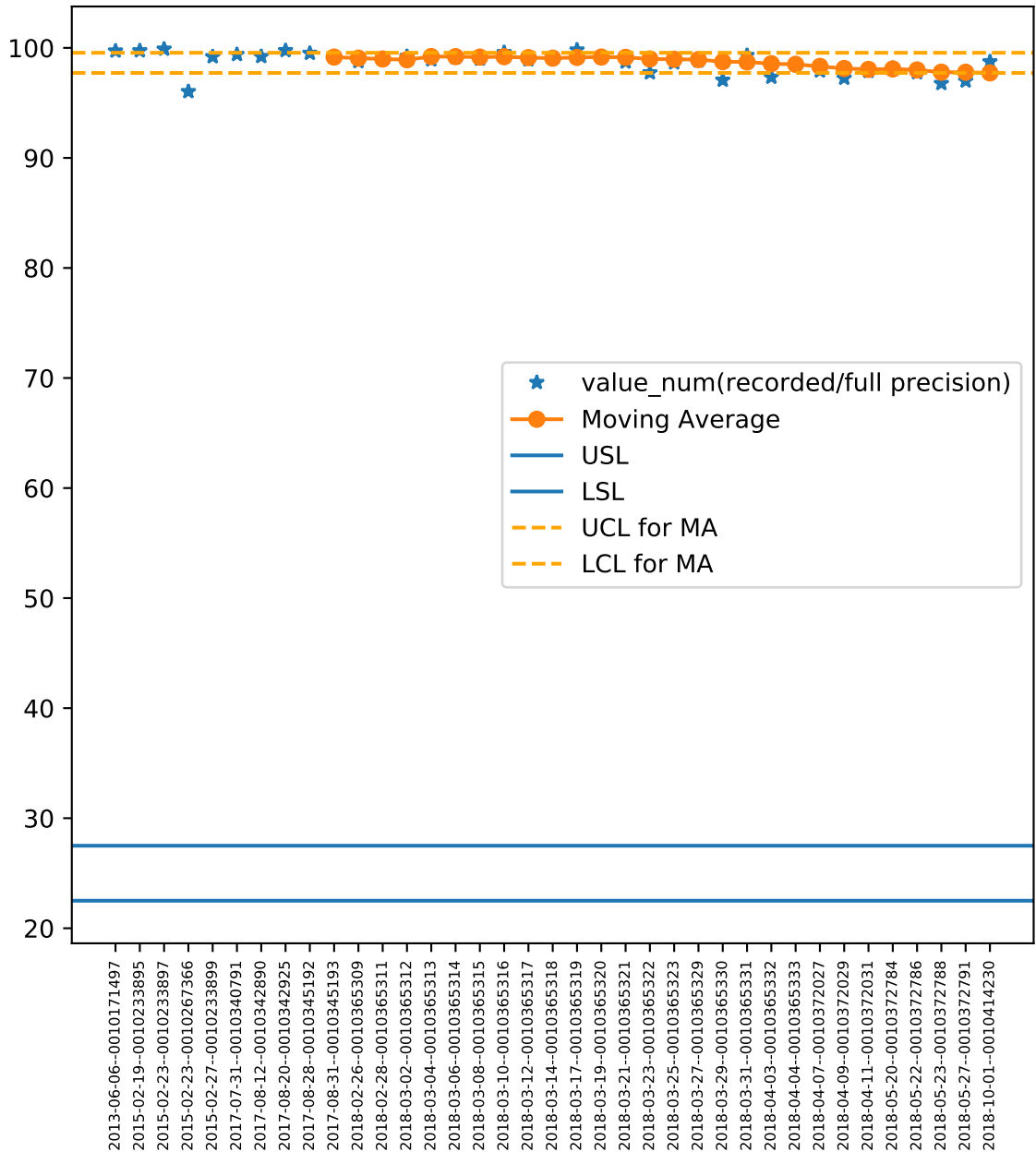
PRDS-002097
Peptide Map %Pro 2
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



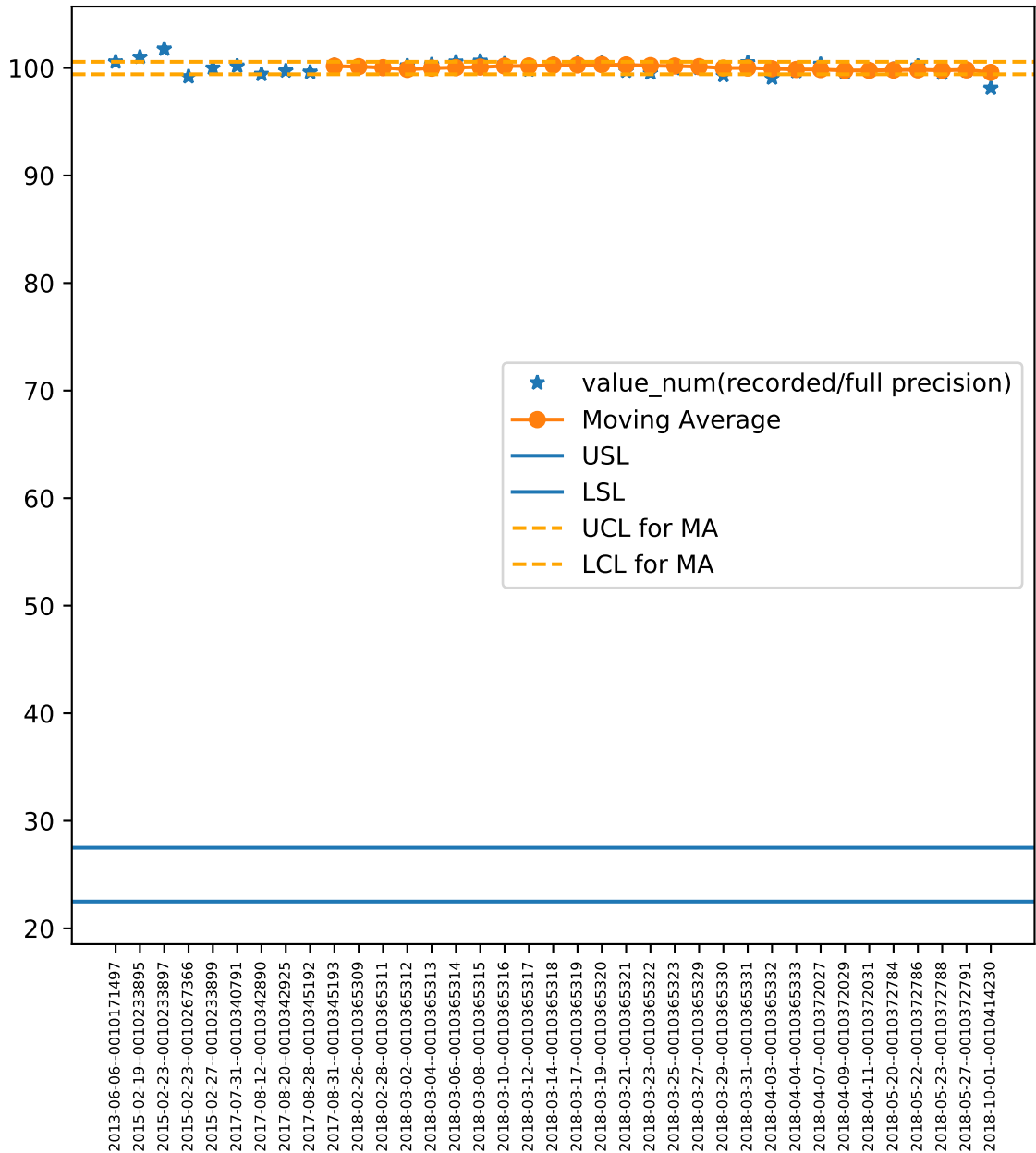
PRDS-002097
Peptide Map T1% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



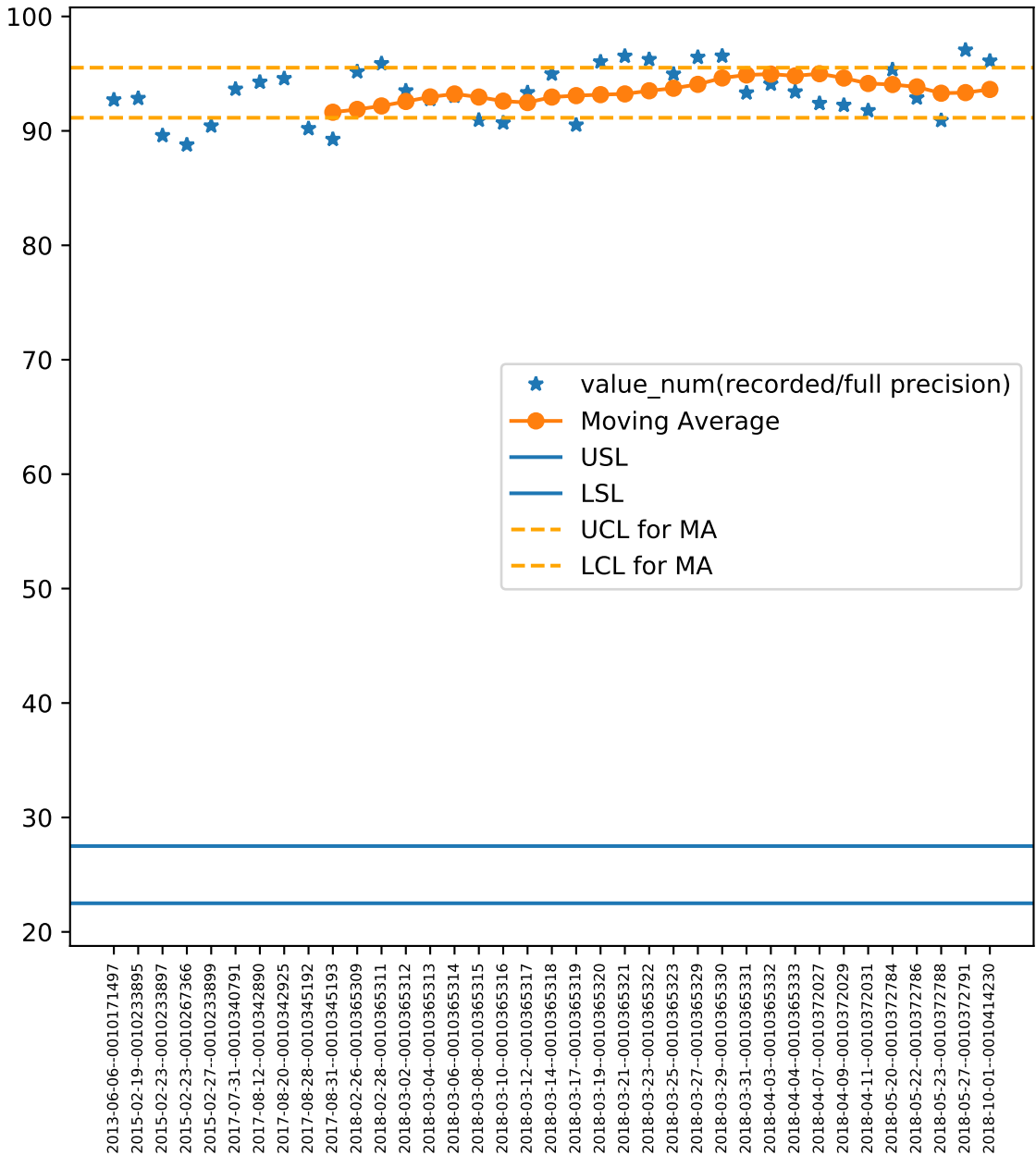
PRDS-002097
Peptide Map T34% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



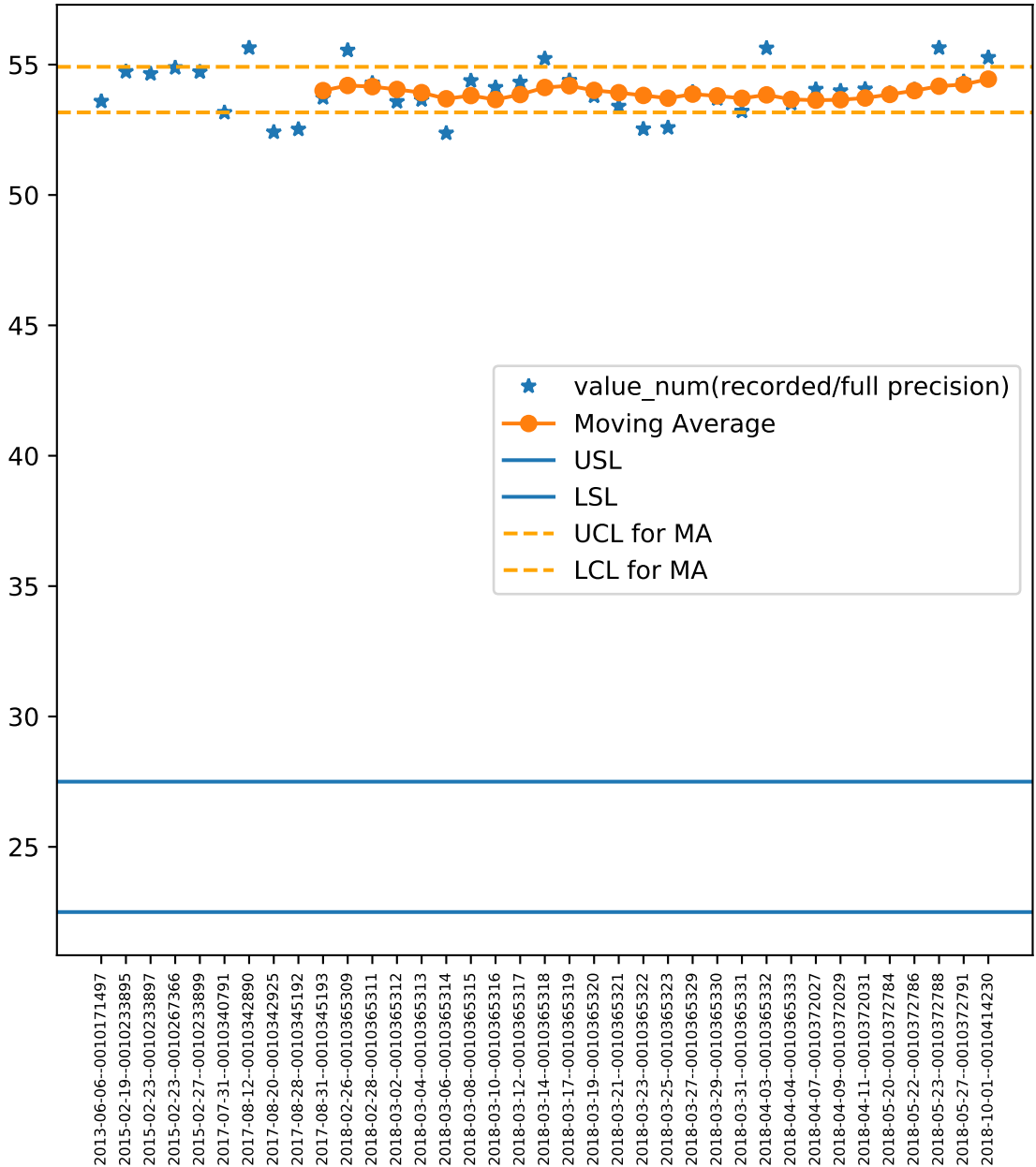
PRDS-002097
Peptide Map T5% of Ref. Material
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



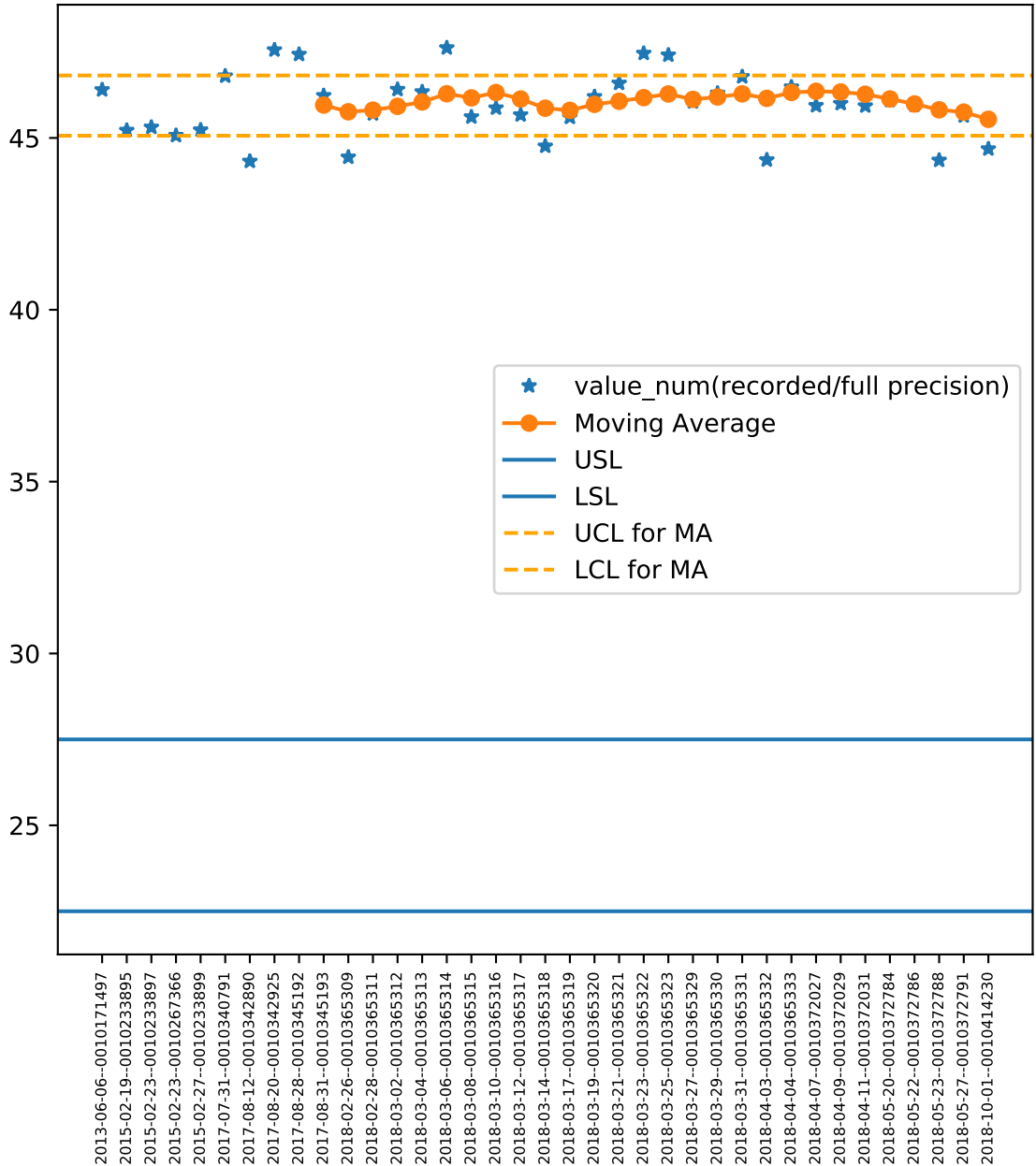
PRDS-002097
Sialic Acid (% of Reference)
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



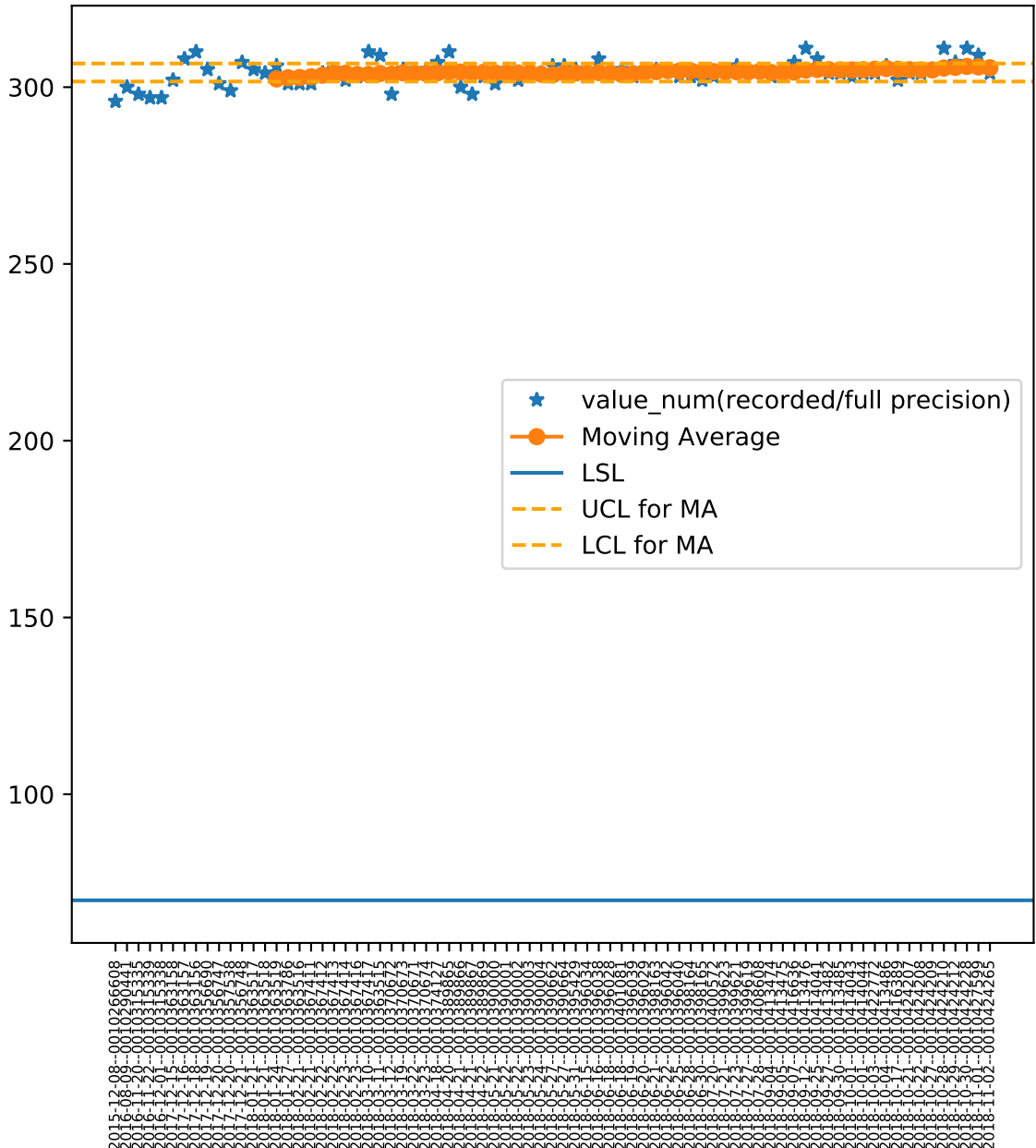
PRDS-002097
CZE Oligo Map Neutral
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



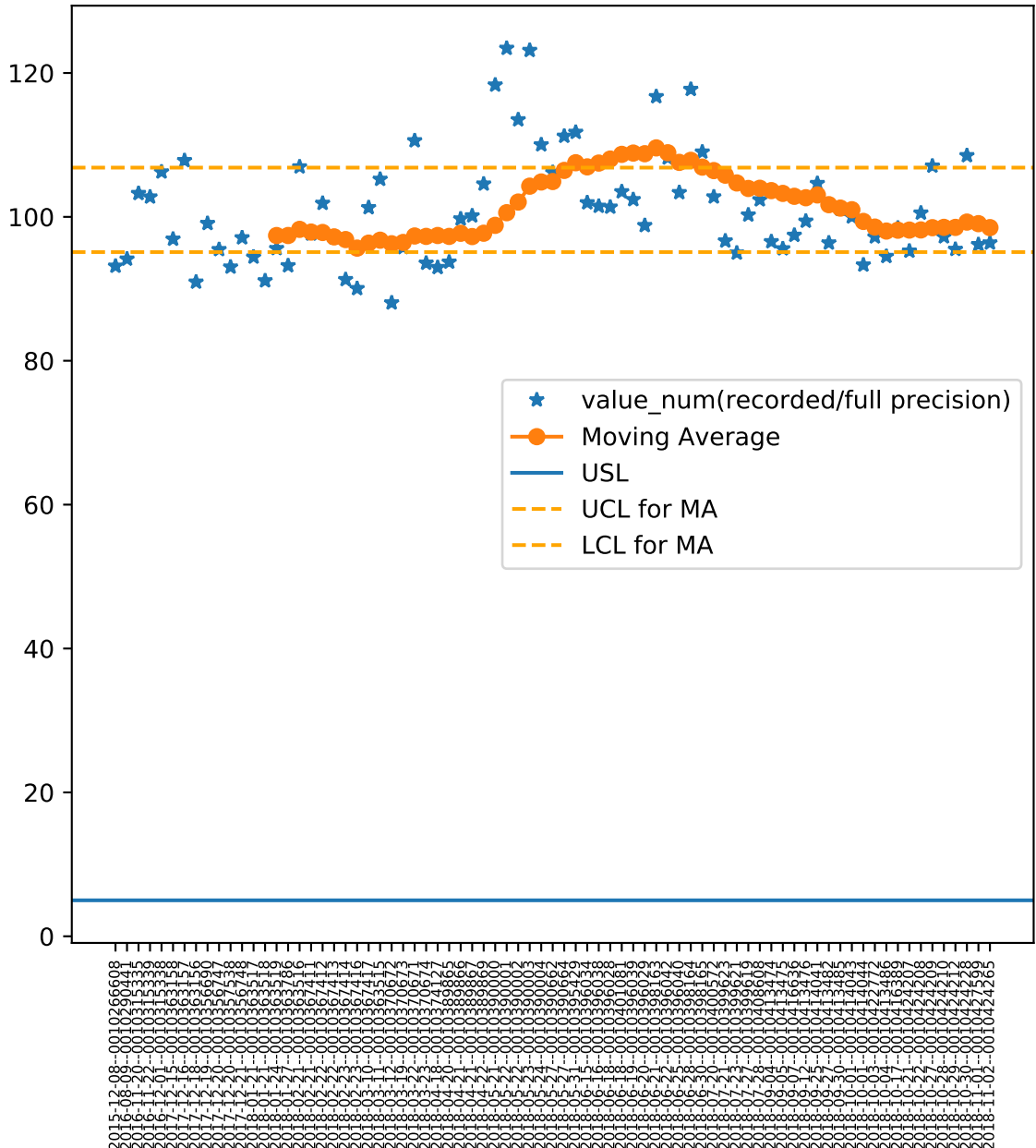
PRDS-002097
CZE Oligo Map Sialylated
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average

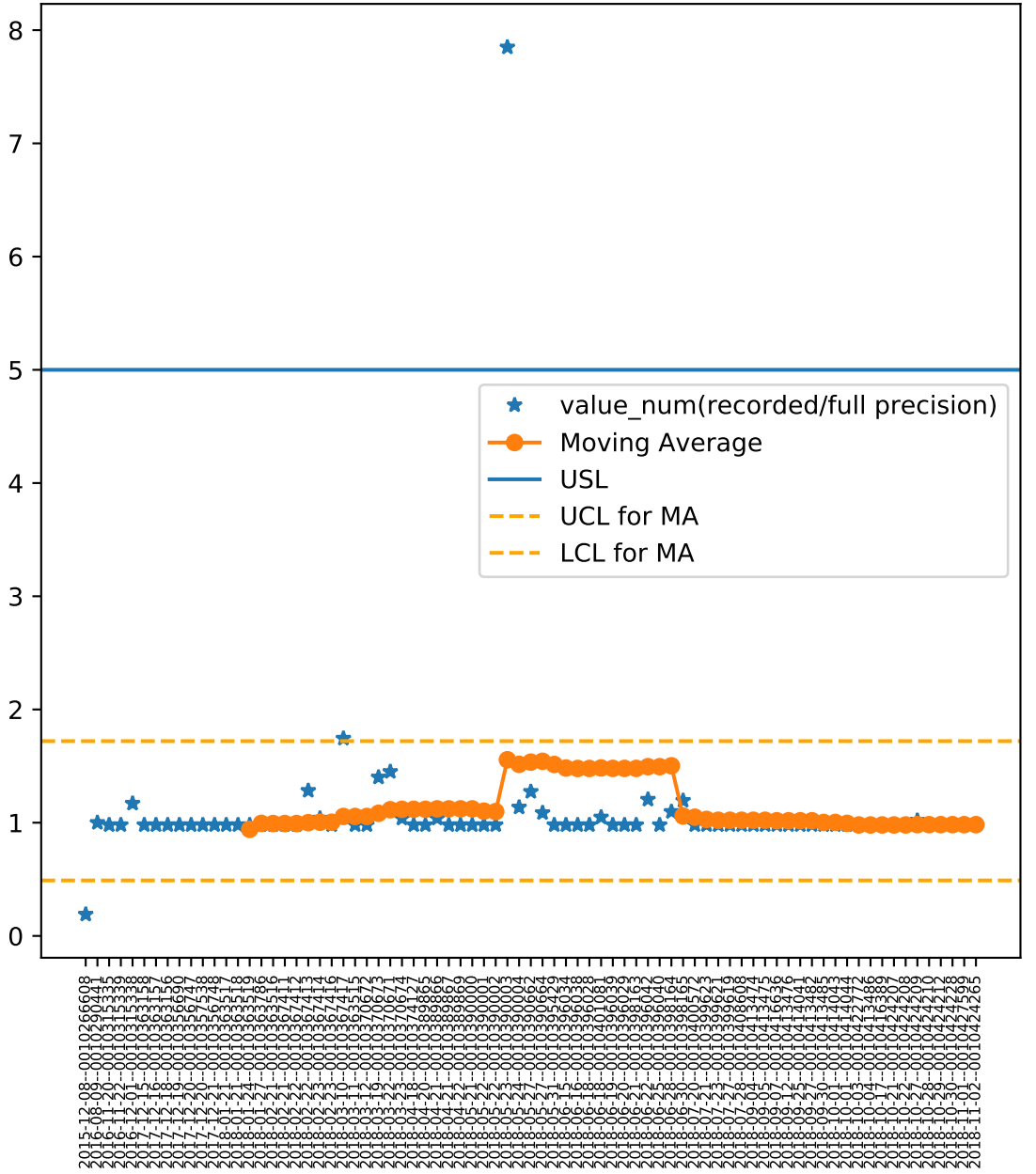


PRDS-002411
Osmolality
PRJU:APR14-AML14-AL
Individual Control Chart+Moving Average

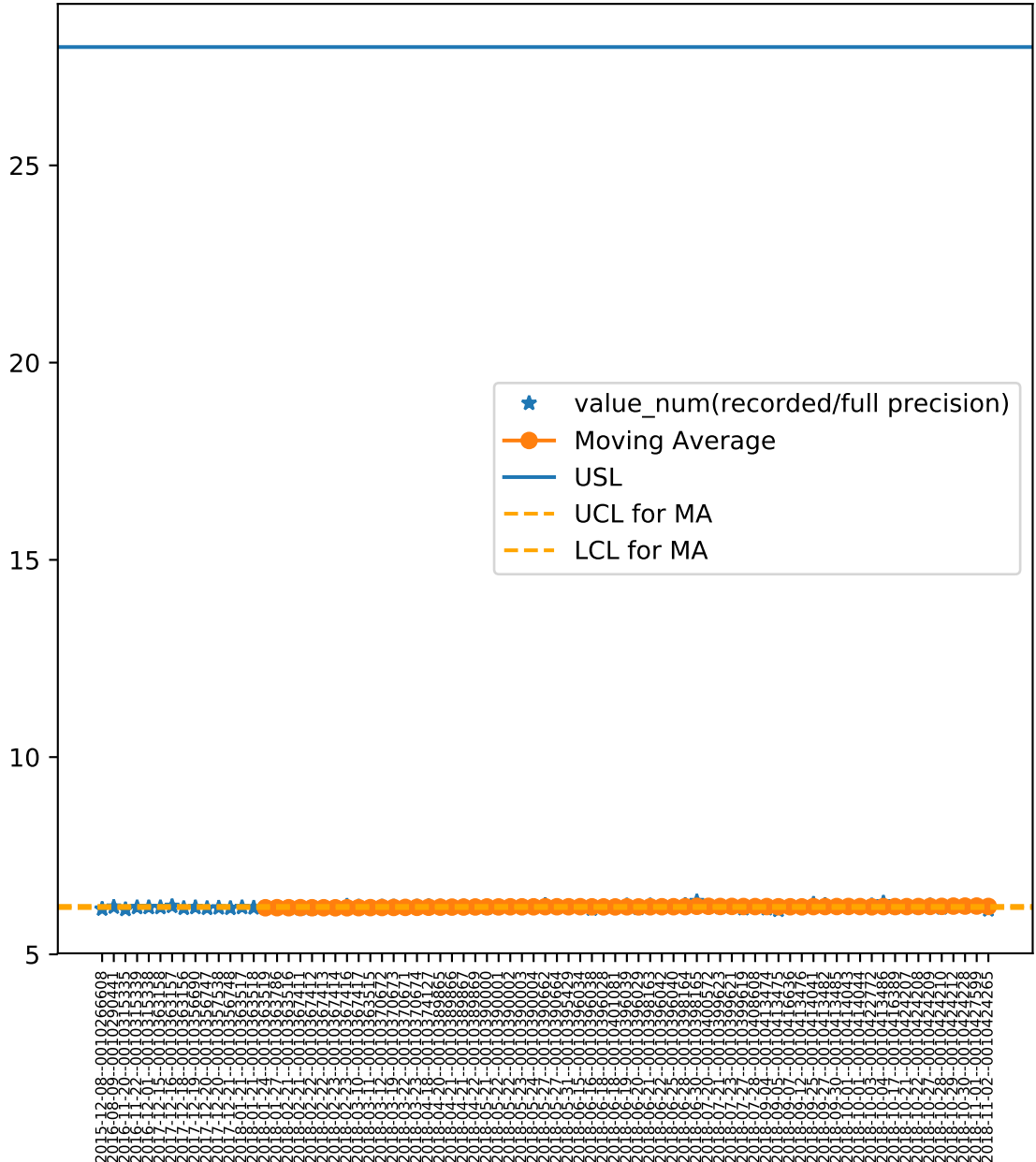


PRDS-002411
Apoptosis Bioassay - RelPot
PRJU:APR14-AML-1-5-1
Individual Control Chart+Moving Average

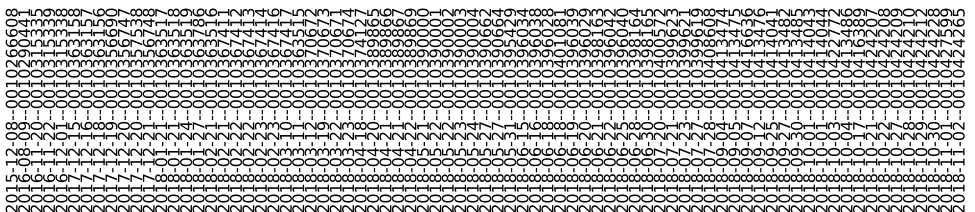
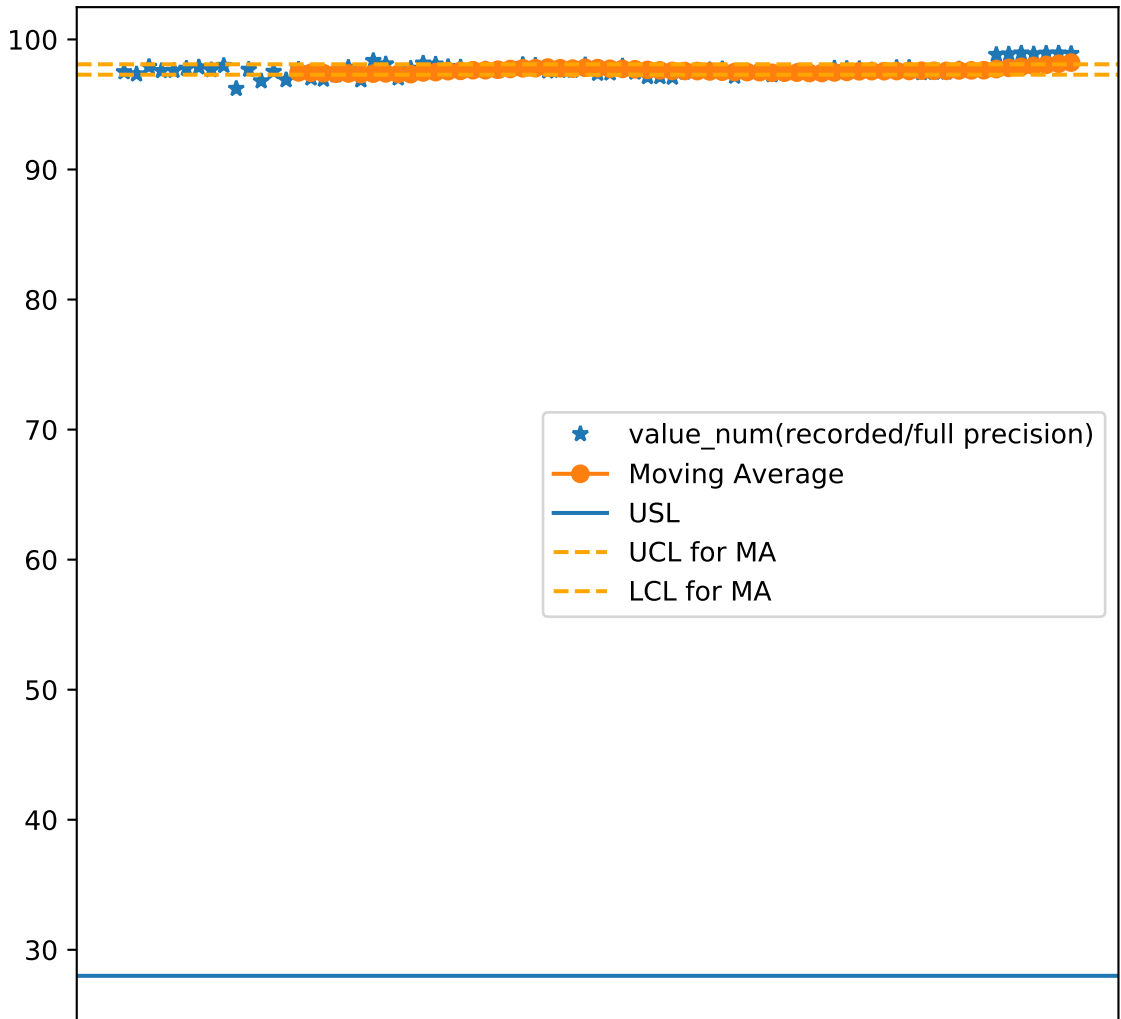




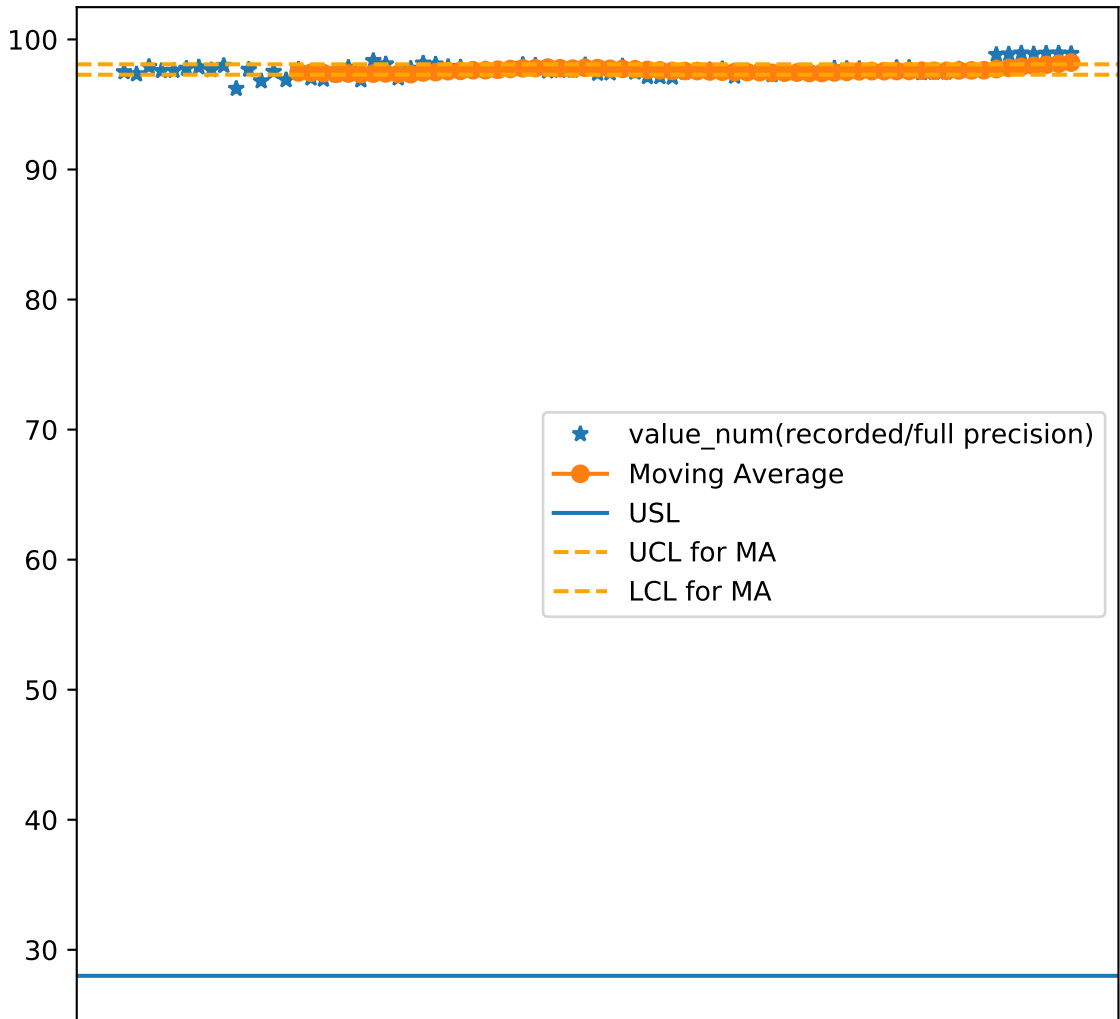
PRDS-002411
pH
PRJU:APR14-AML14-AL
Individual Control Chart+Moving Average



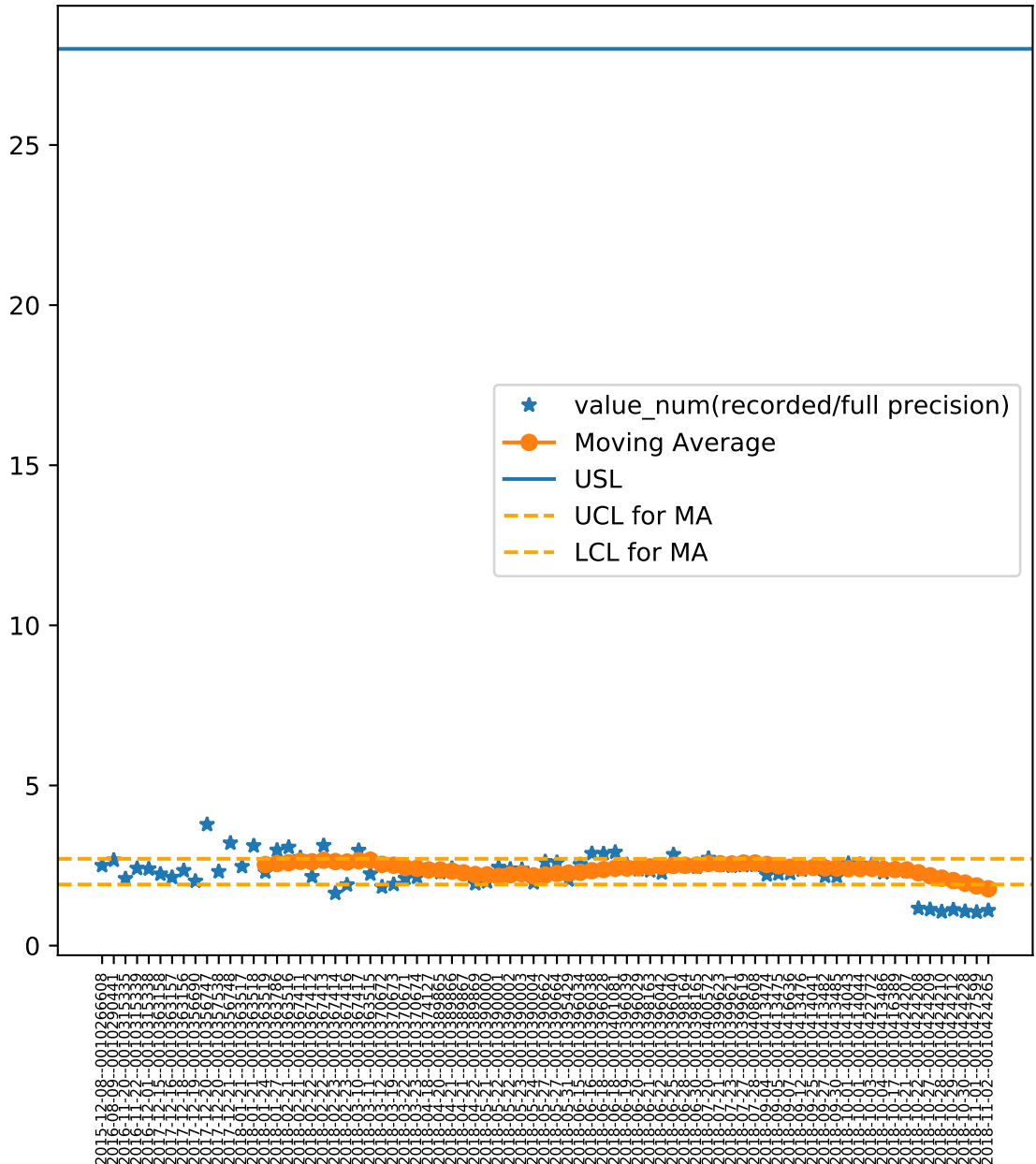
PRDS-002411
SE-HPLC Peak A + Peak A`
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average



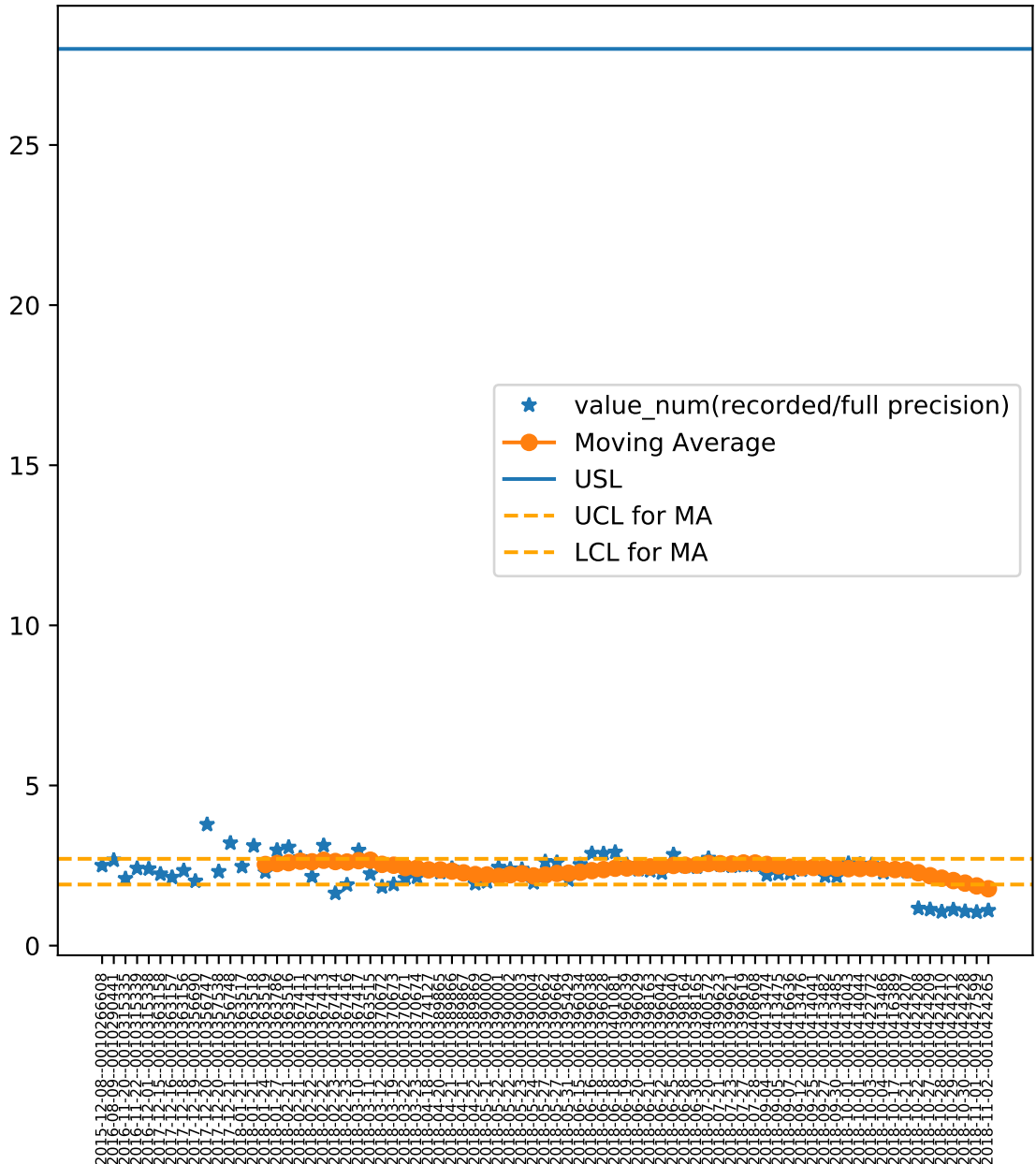
PRDS-002411
SE-HPLC Peak A + Peak A`
PRJU:APR14-AML-1-8-1



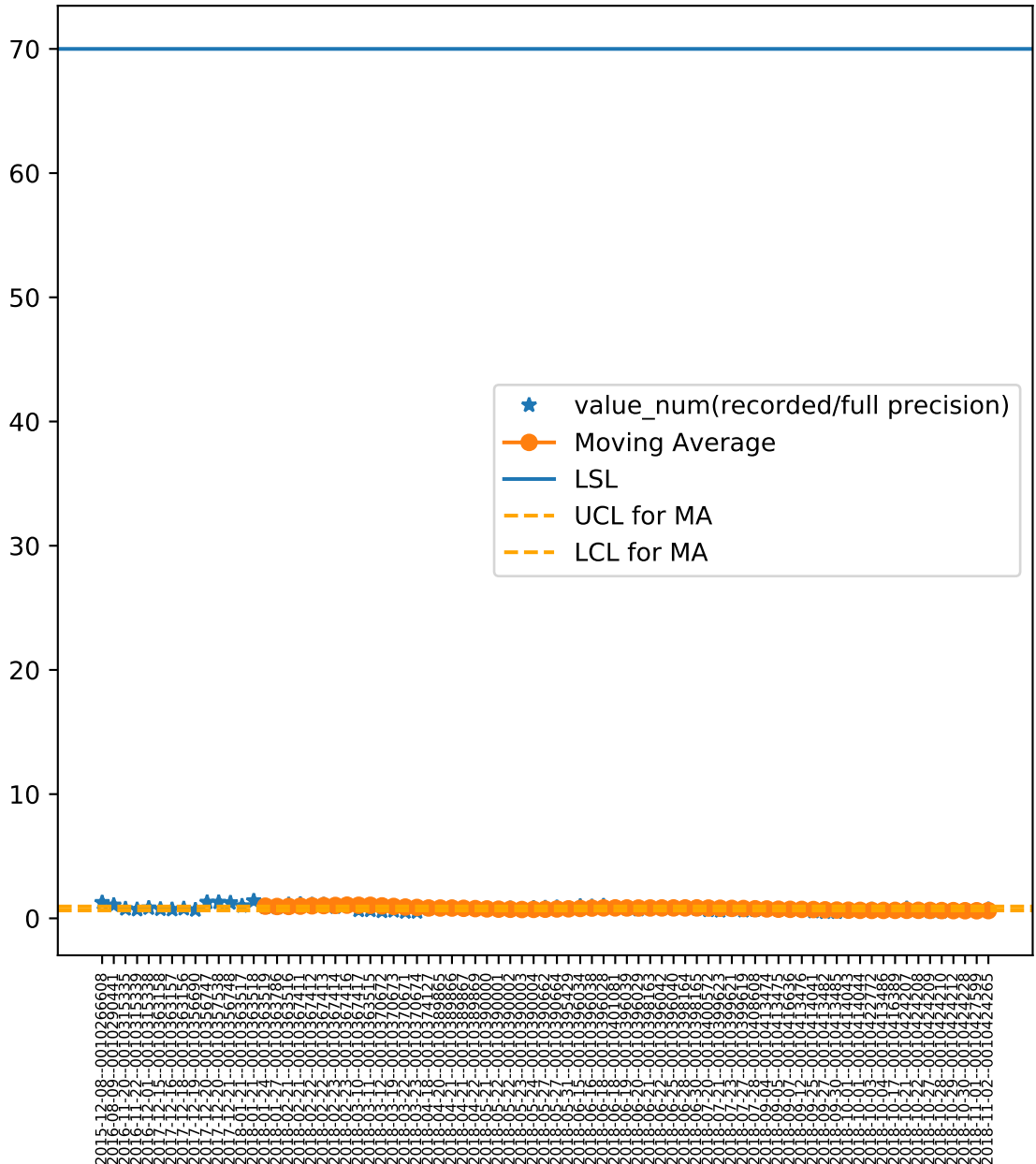
PRDS-002411
SE-HPLC Peak B
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average



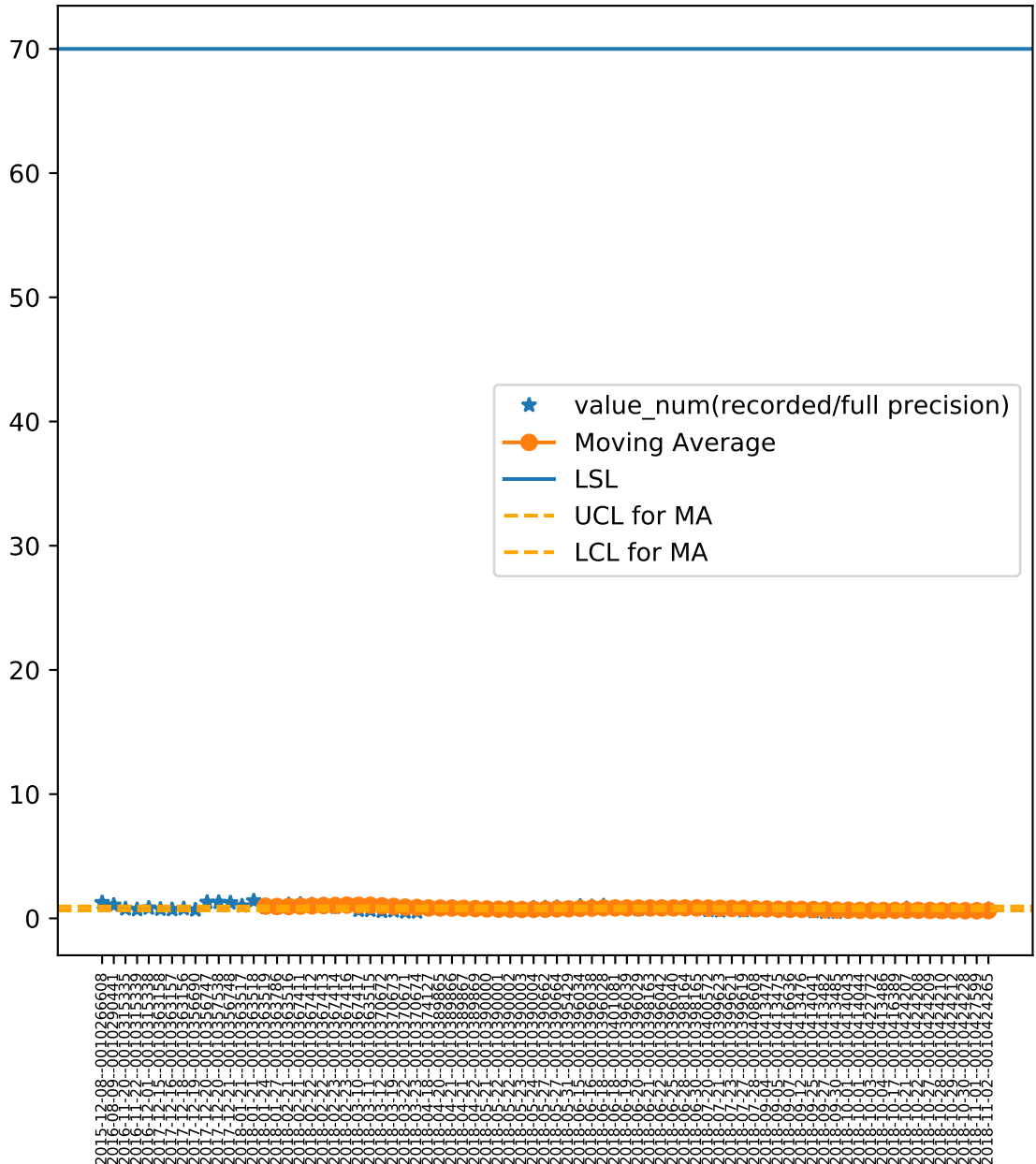
PRDS-002411
SE-HPLC Peak B
PRJU:APR14-AML-1-8-1
Individual Control Chart+Moving Average



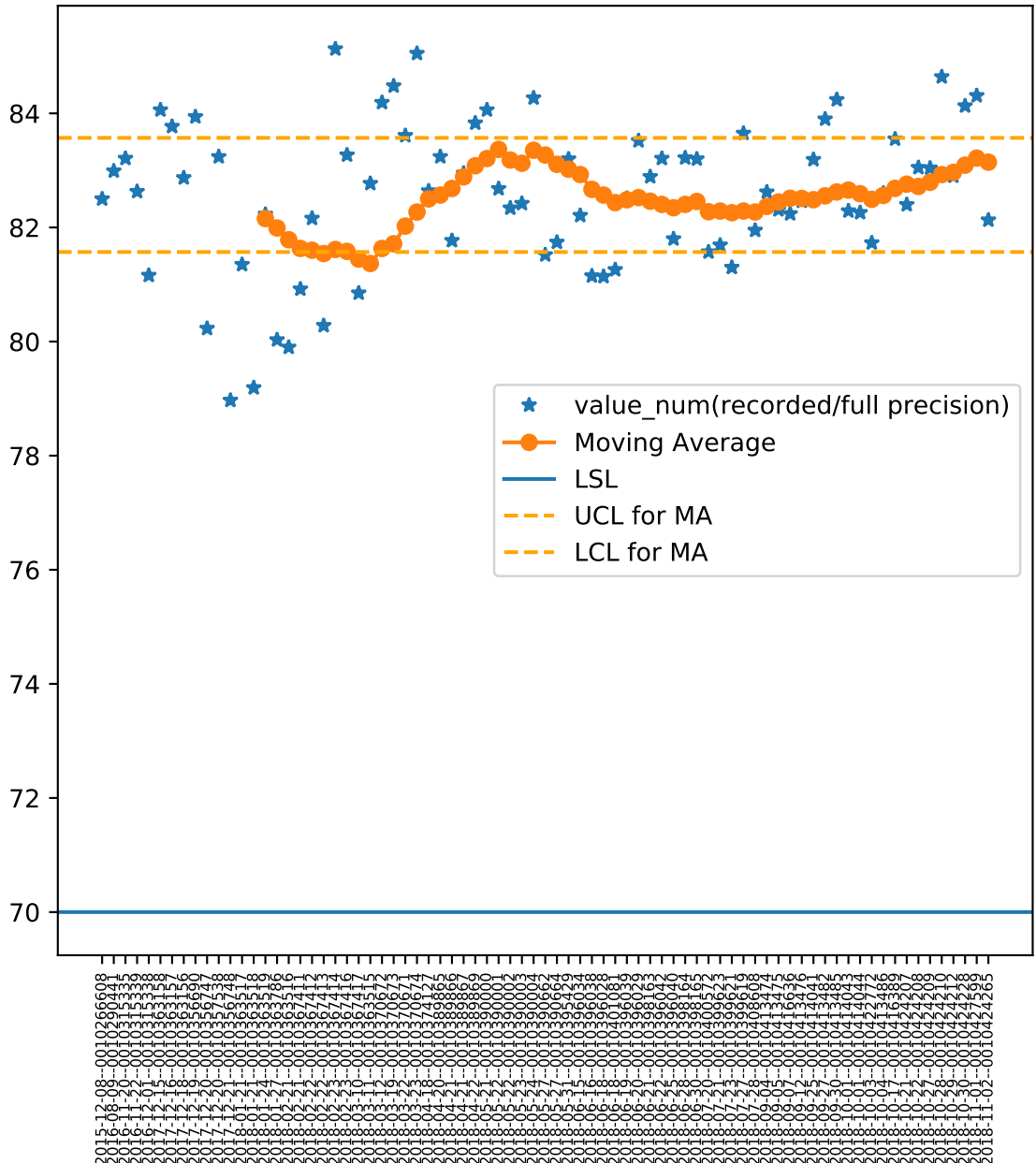
PRDS-002411
HIC Peak 1
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average



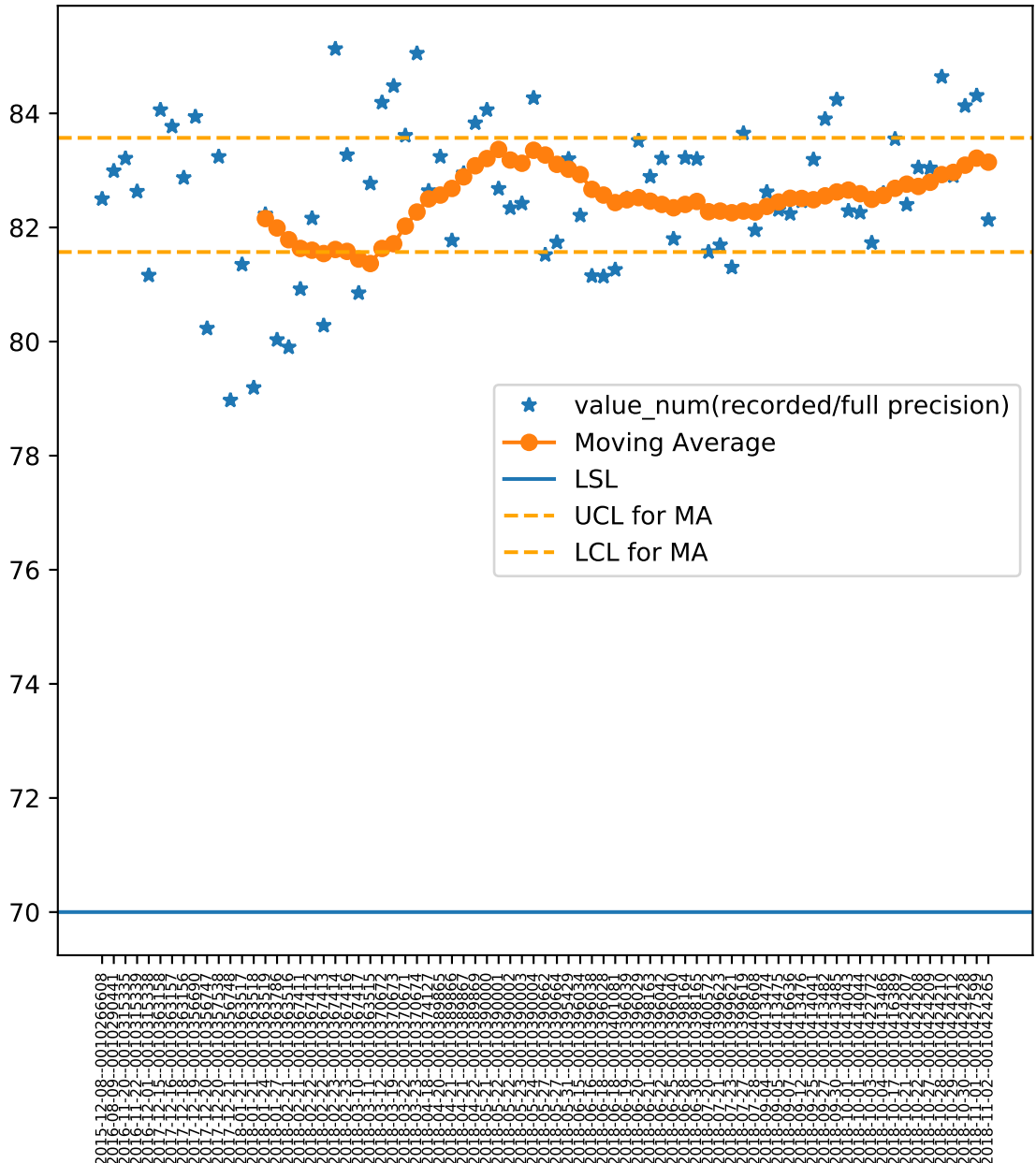
PRDS-002411
HIC Peak 1
PRJU:APR14-AML-1-8-1
Individual Control Chart+Moving Average



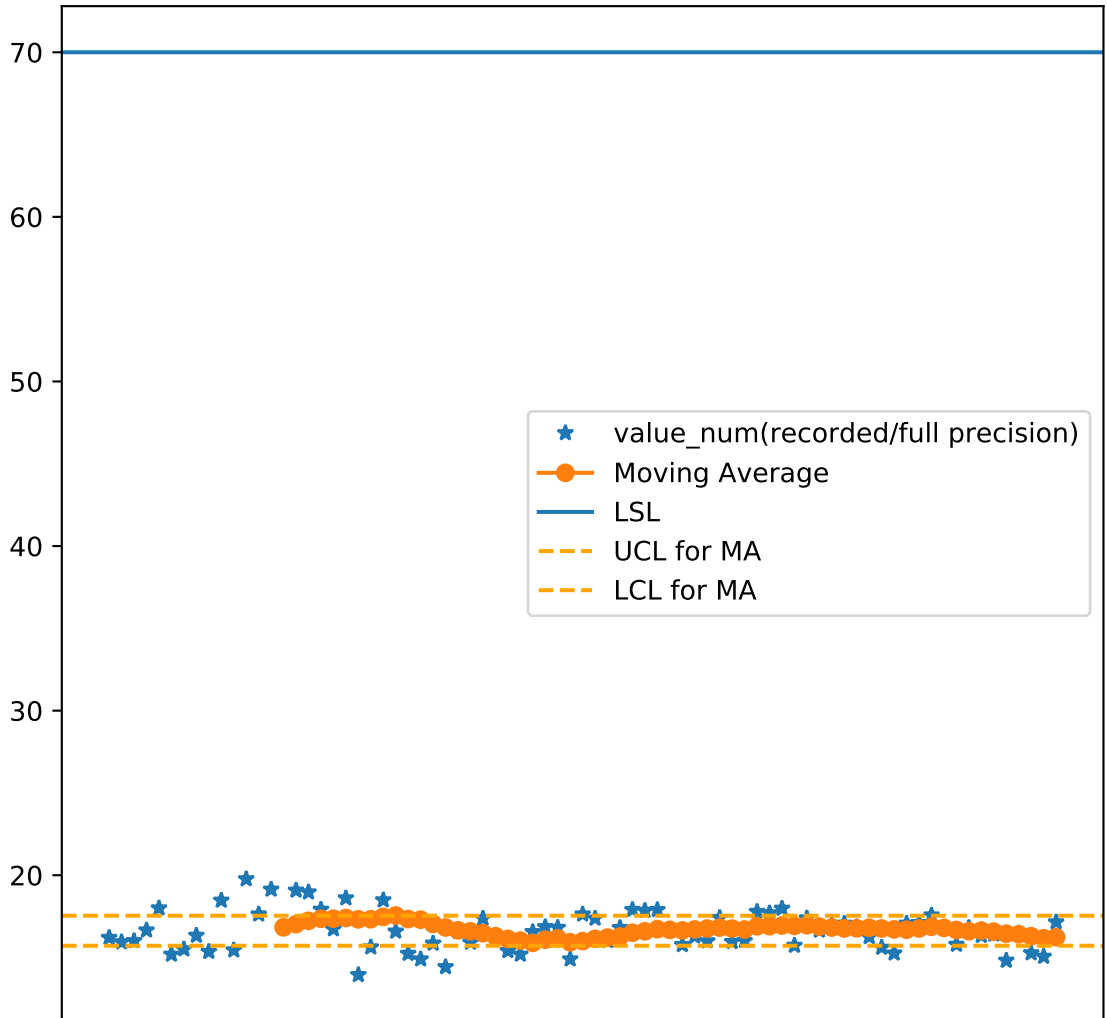
PRDS-002411
HIC Peak 2
PRJU:APR14-AML-1-4-1
Individual Control Chart+Moving Average



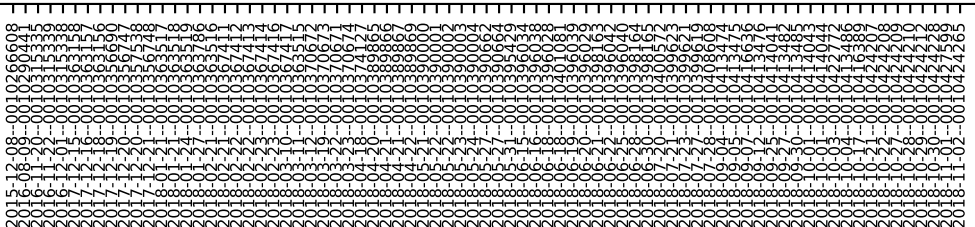
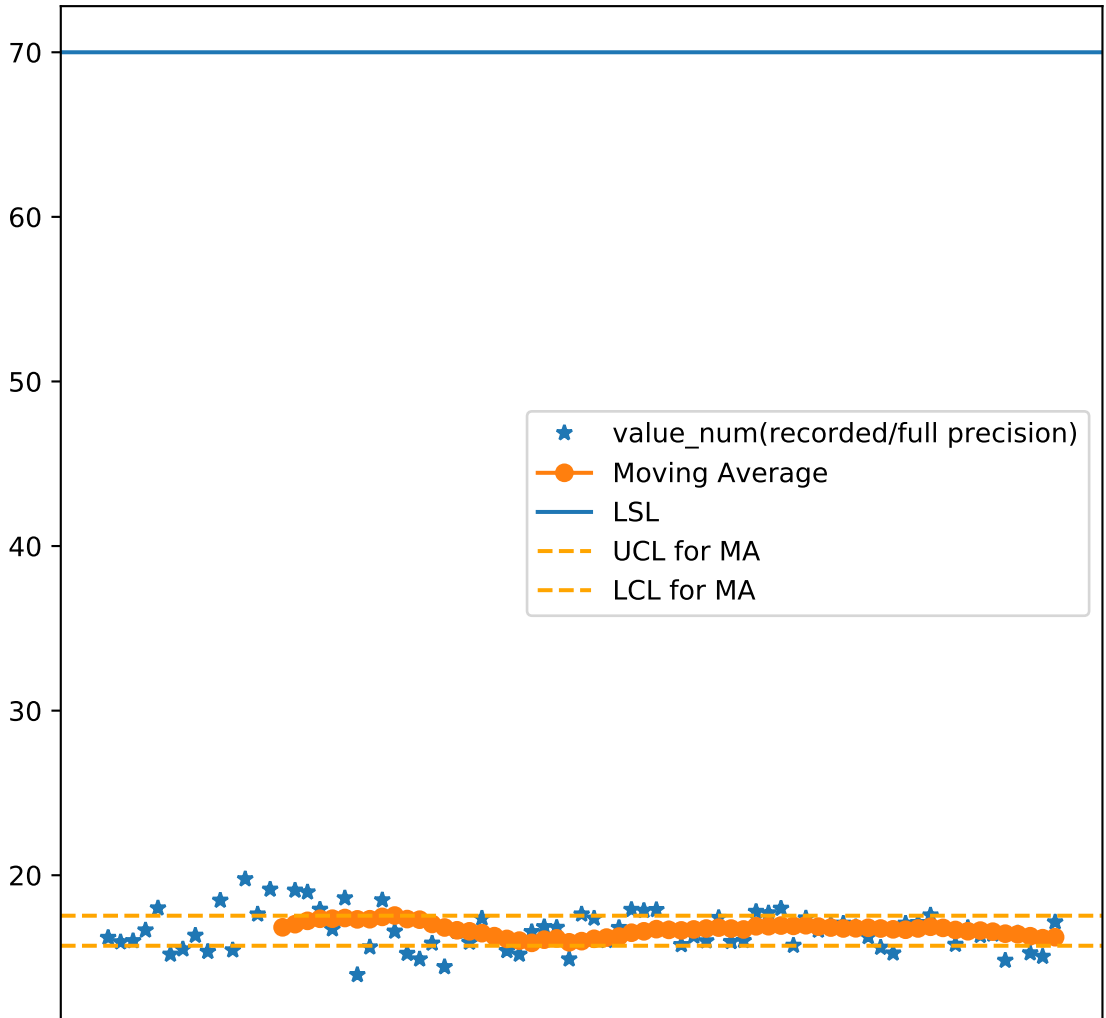
PRDS-002411
HIC Peak 2
PRJU:APR14-AML-1-8-1
Individual Control Chart+Moving Average



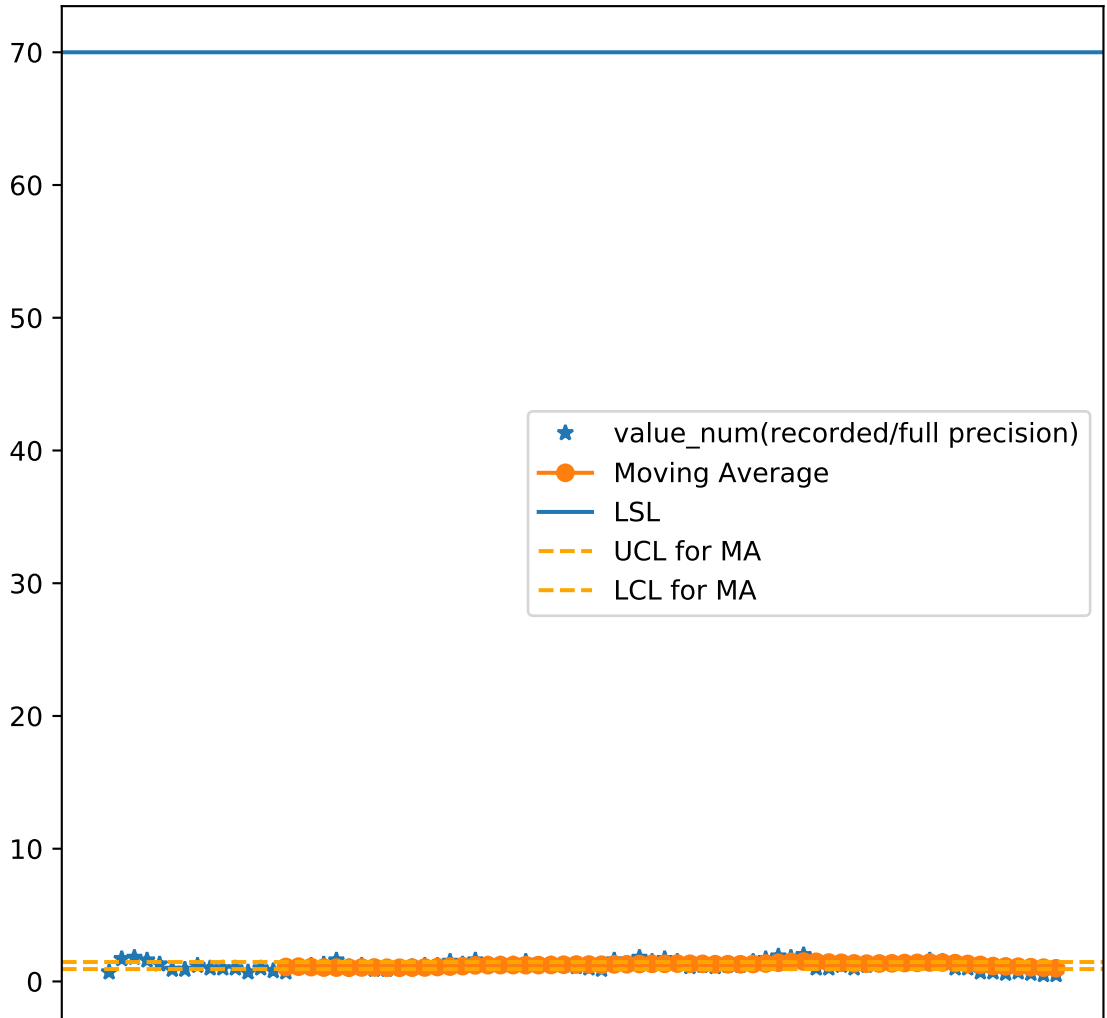
Individual Control Chart+Moving Average



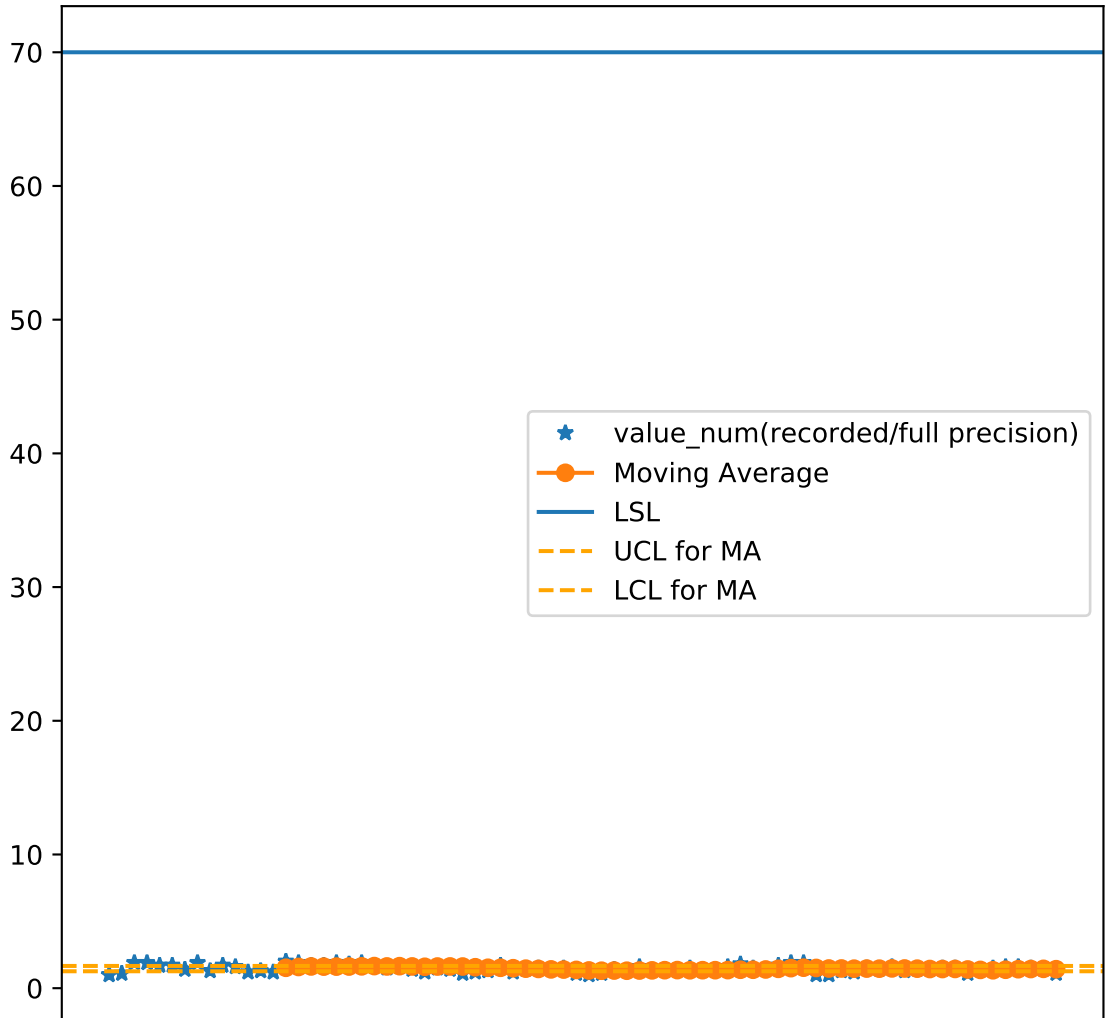
PRDS-002411
HIC Peak 3
PRJU:APR14-AML-1-8-1
Individual Control Chart+Moving Average



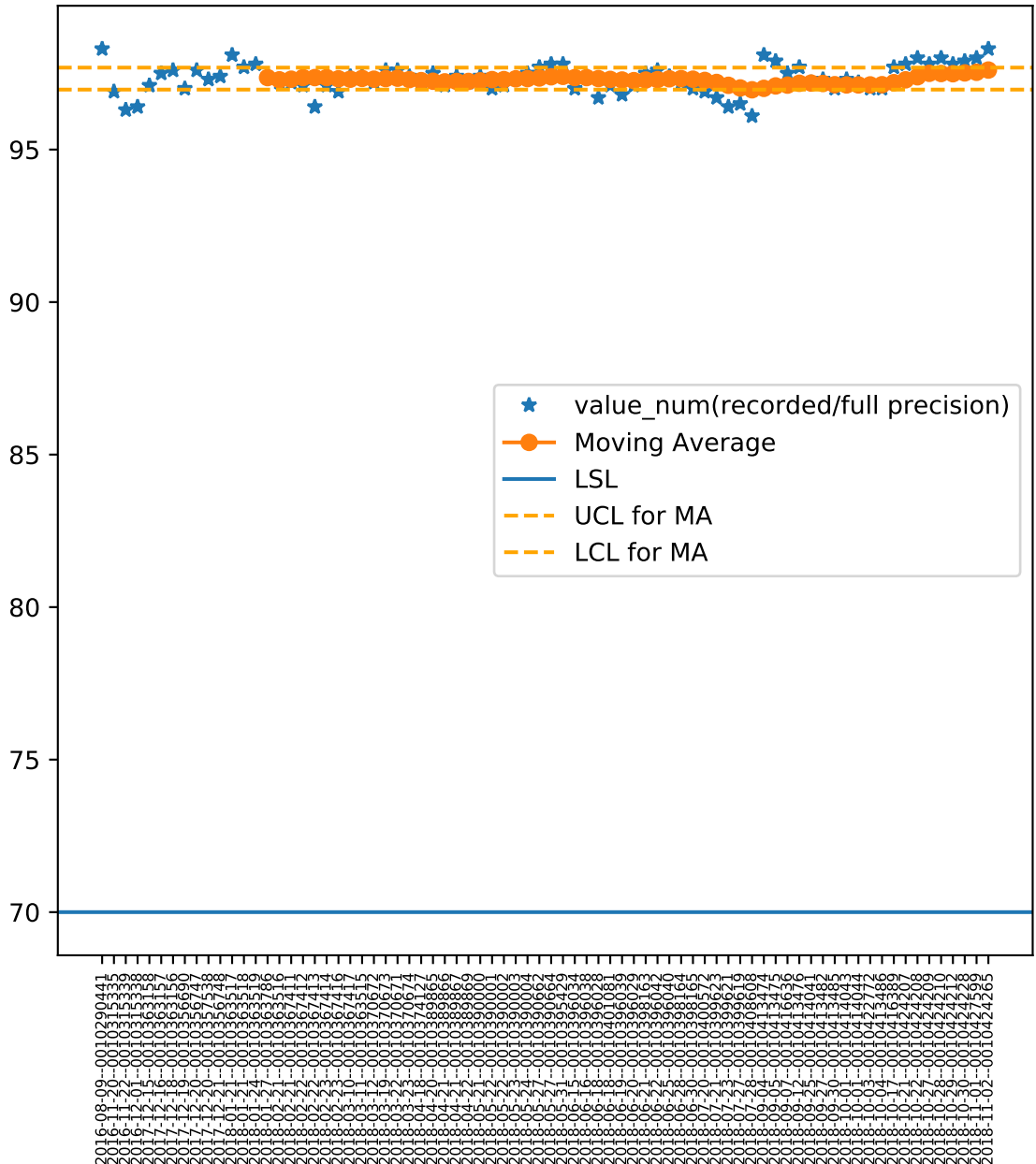
PRDS-002411
SDS-Page Coomassie HMW
PRJU:APR14-AML-1-1-1
Individual Control Chart+Moving Average



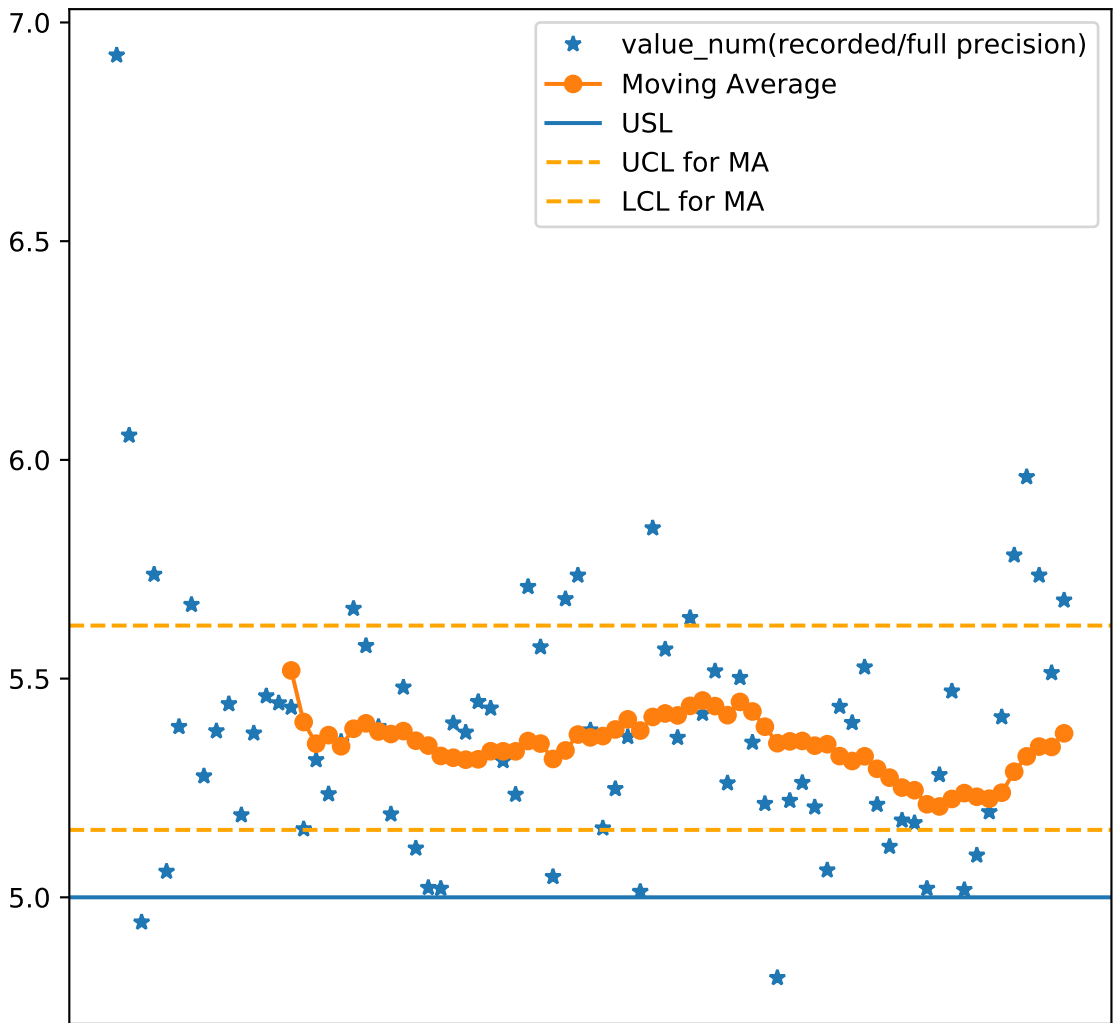
Individual Control Chart+Moving Average



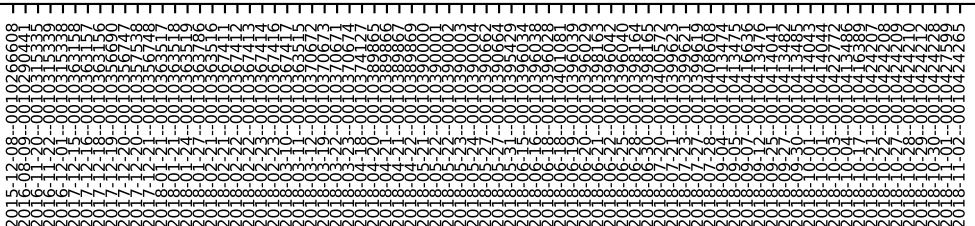
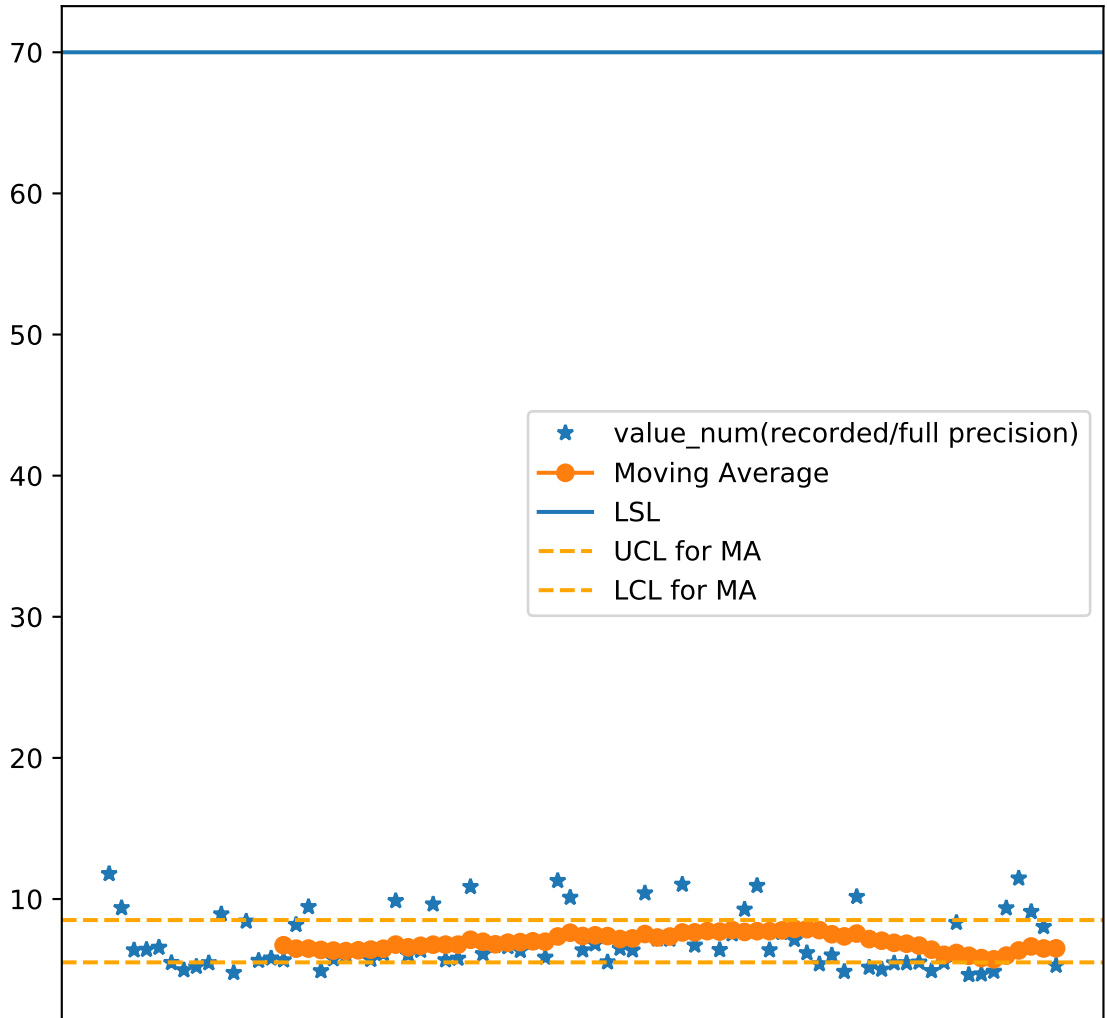
PRDS-002411
SDS-Page Coomassie Monomer
PRJU:APR14-AML-1-1-1
Individual Control Chart+Moving Average



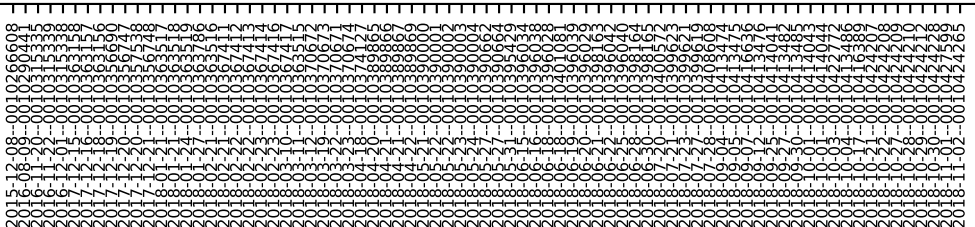
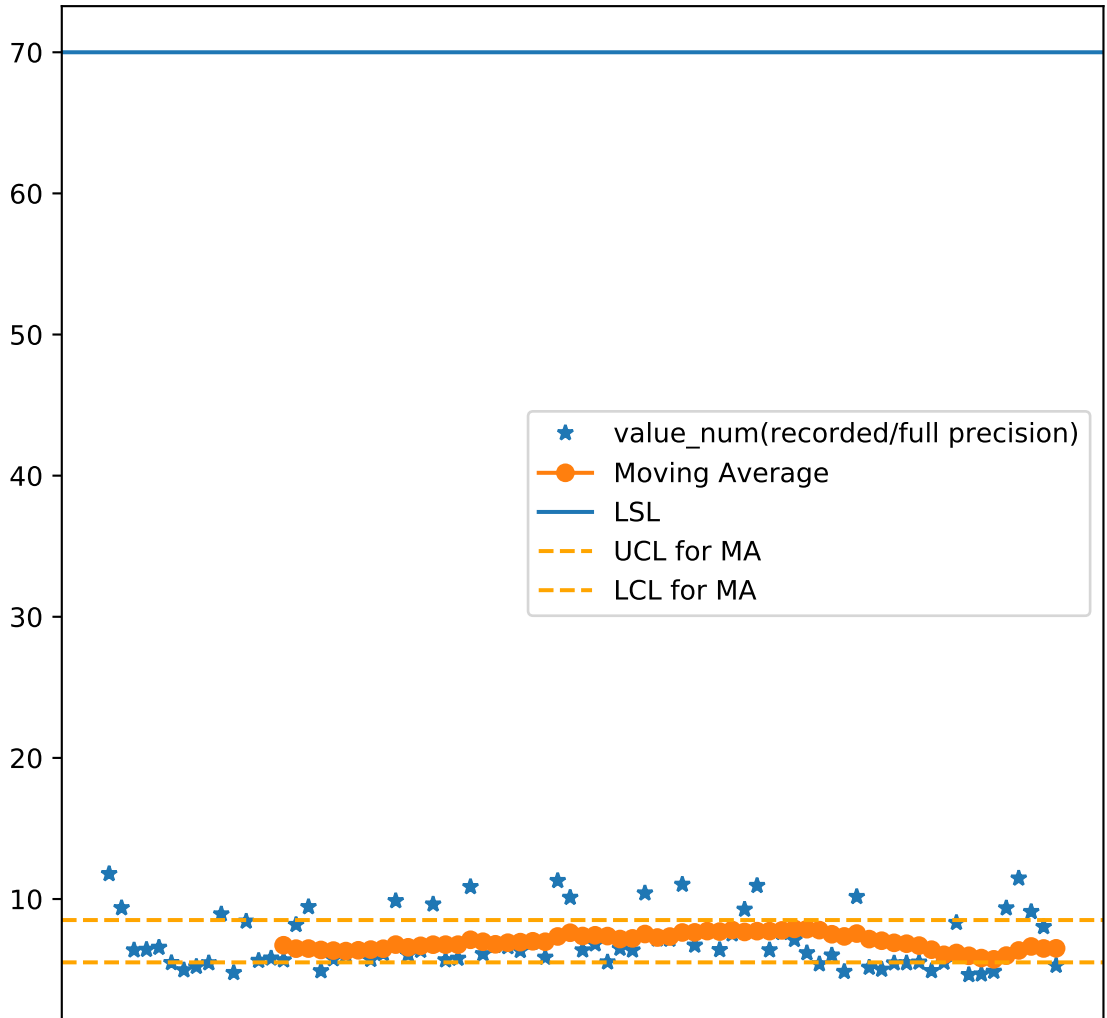
PRDS-002411
Breakloose-Avg
PRJU:APR14-AML-1-2-1
Individual Control Chart+Moving Average



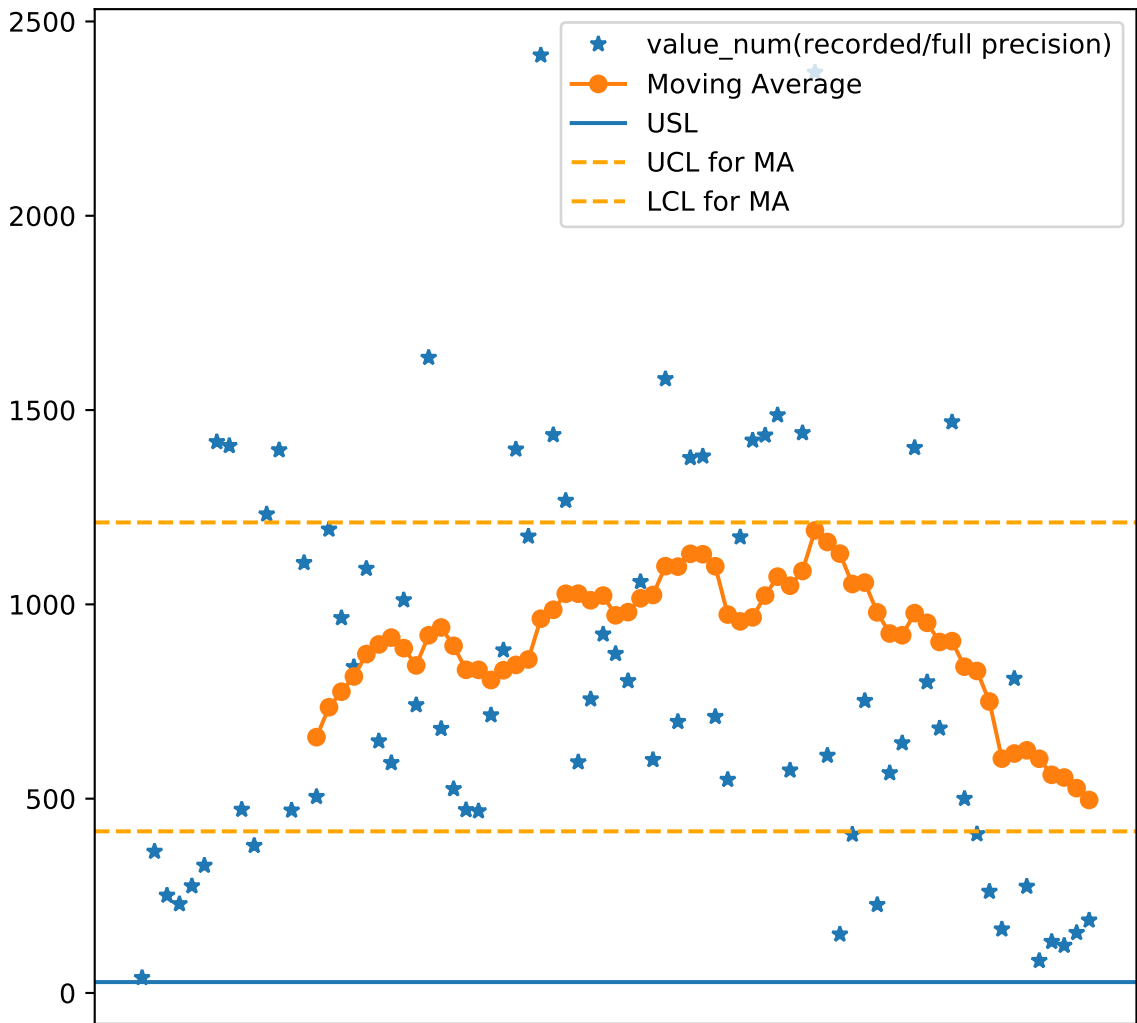
PRDS-002411
Extrusion-Avg
PRJU:APR14-AML-1-2-1
Individual Control Chart+Moving Average



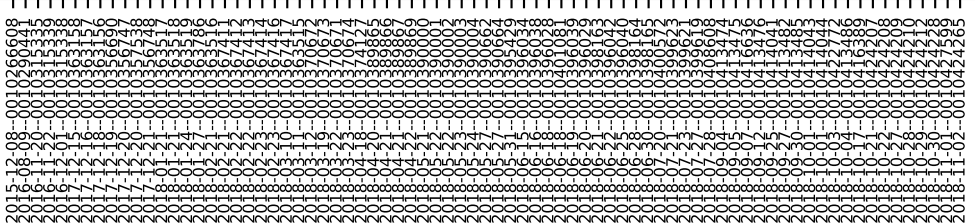
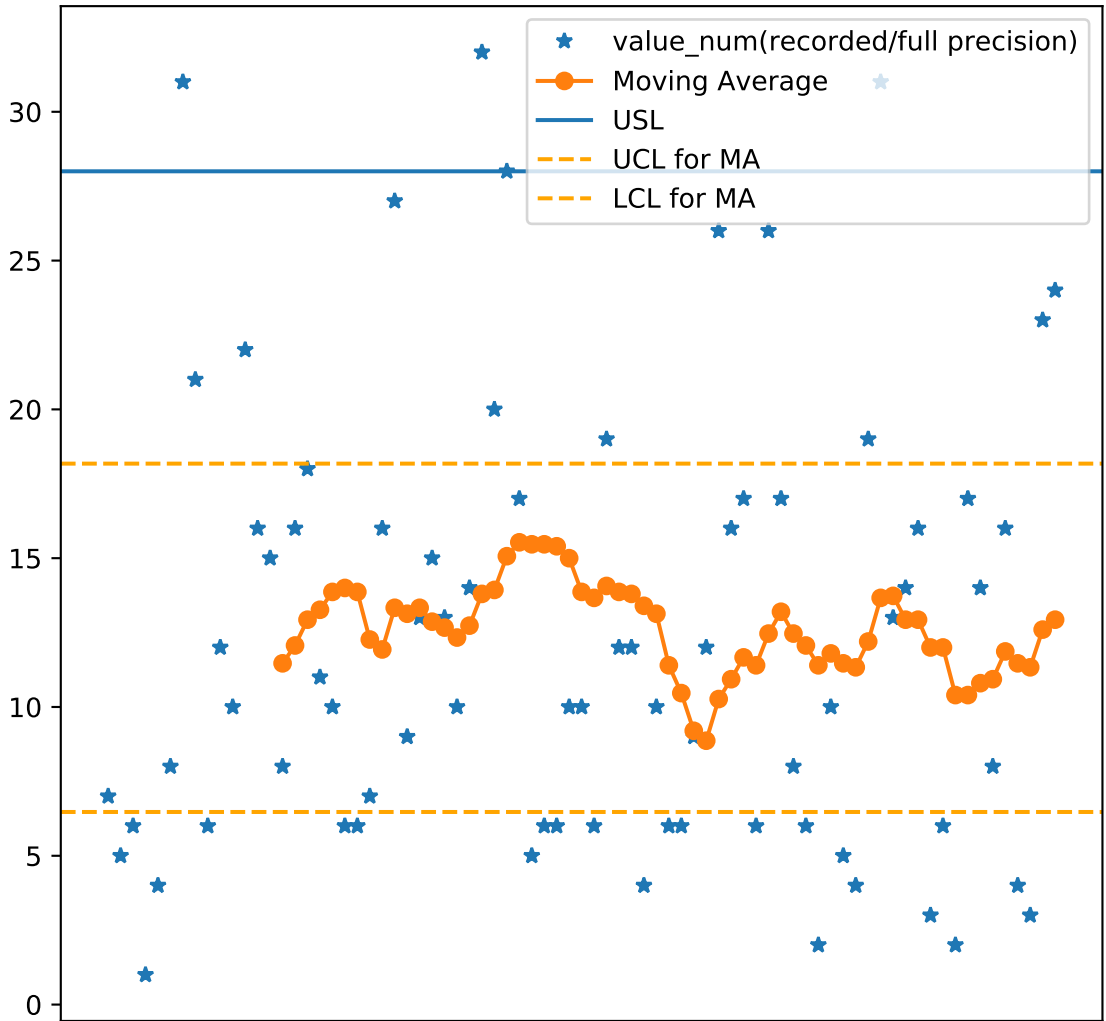
PRDS-002411
Extrusion-Avg
PRJU:APR14-AML-1-3-1
Individual Control Chart+Moving Average



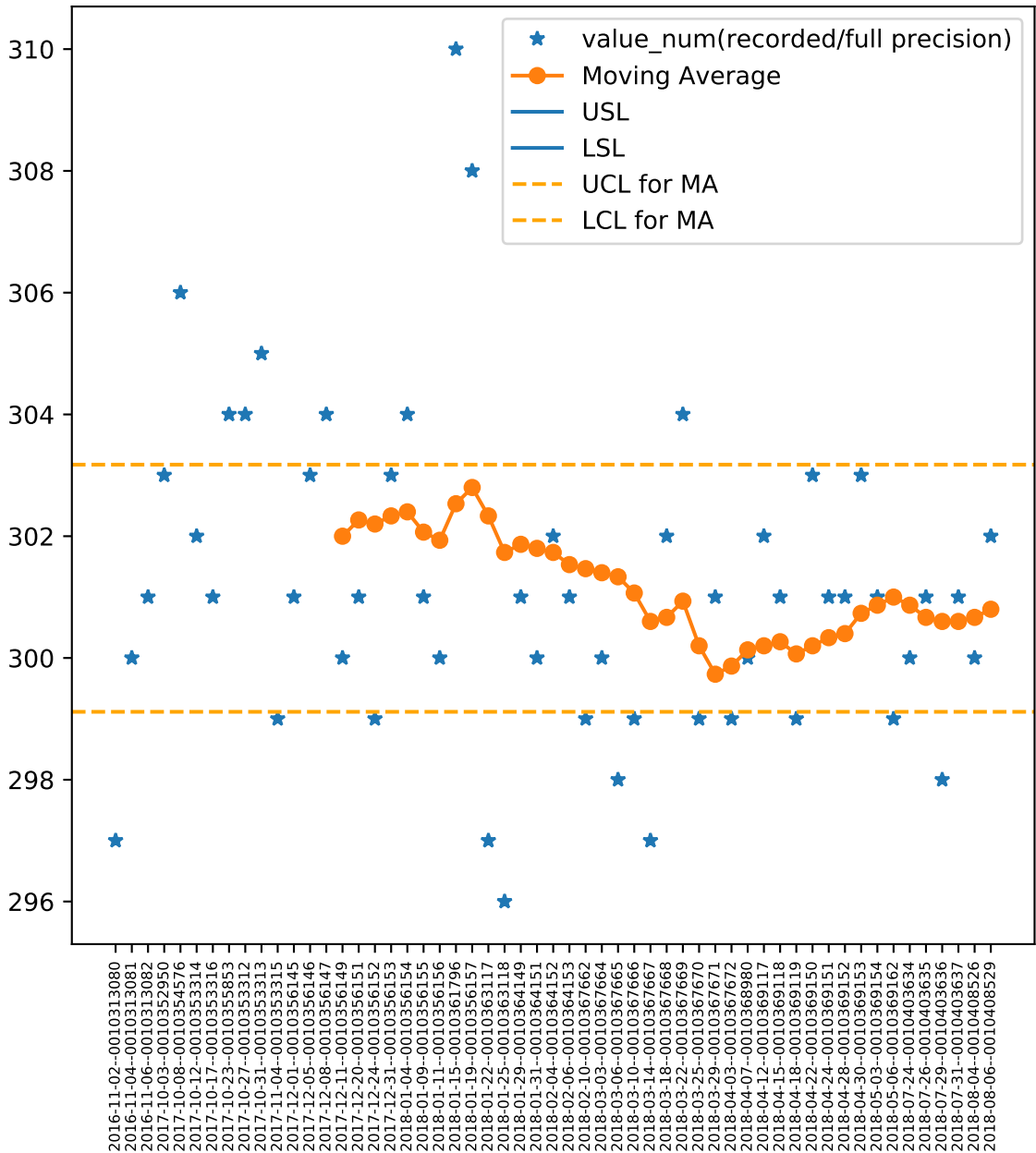
PRDS-002411
Sub-visible particles $\geq 10\mu\text{m}$
PRJU:APR14-AML-2-4-1
Individual Control Chart+Moving Average



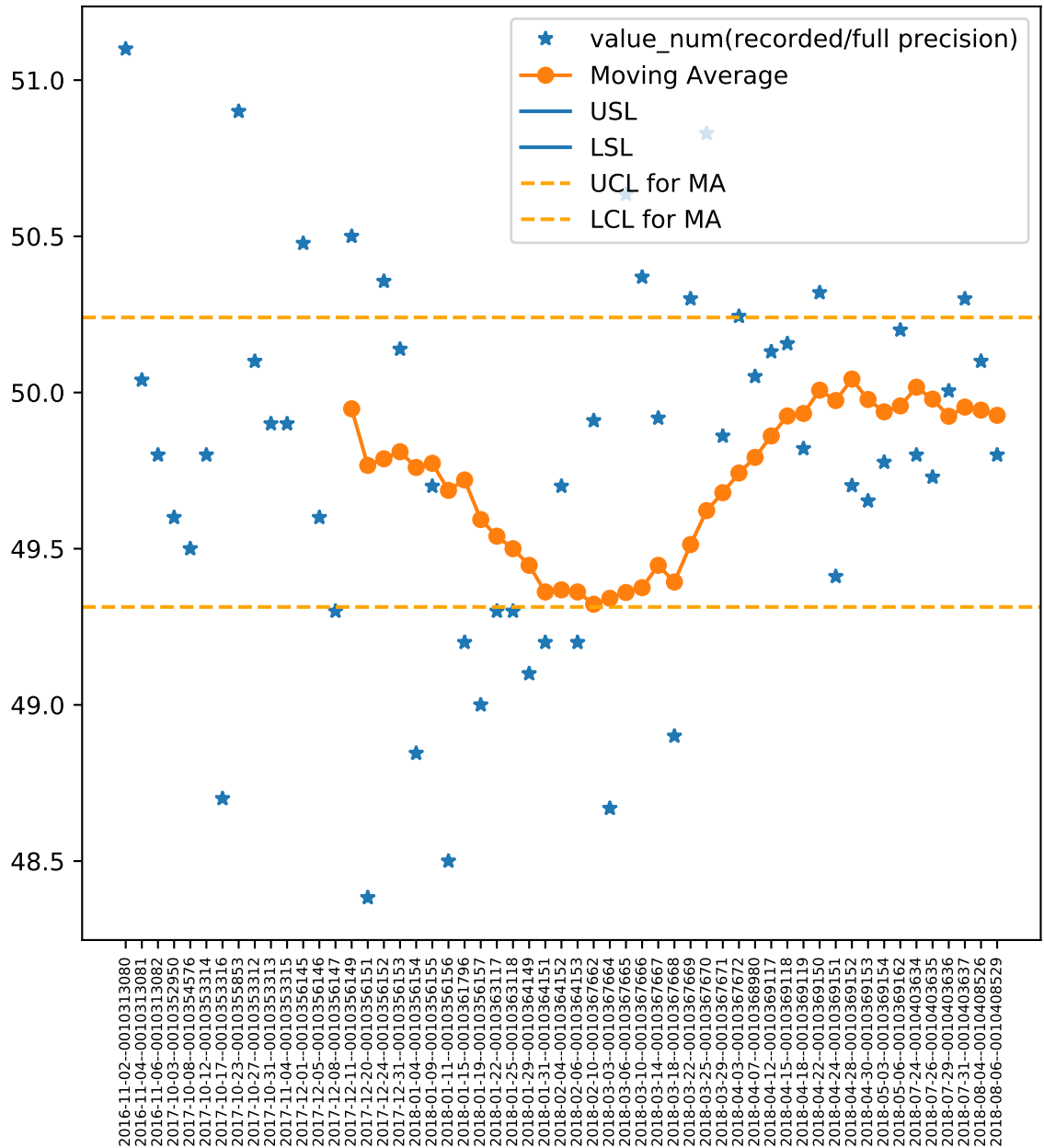
PRDS-002411
Sub-visible particles >= 25um
PRJU:APR14-AML-2-4-1
Individual Control Chart+Moving Average



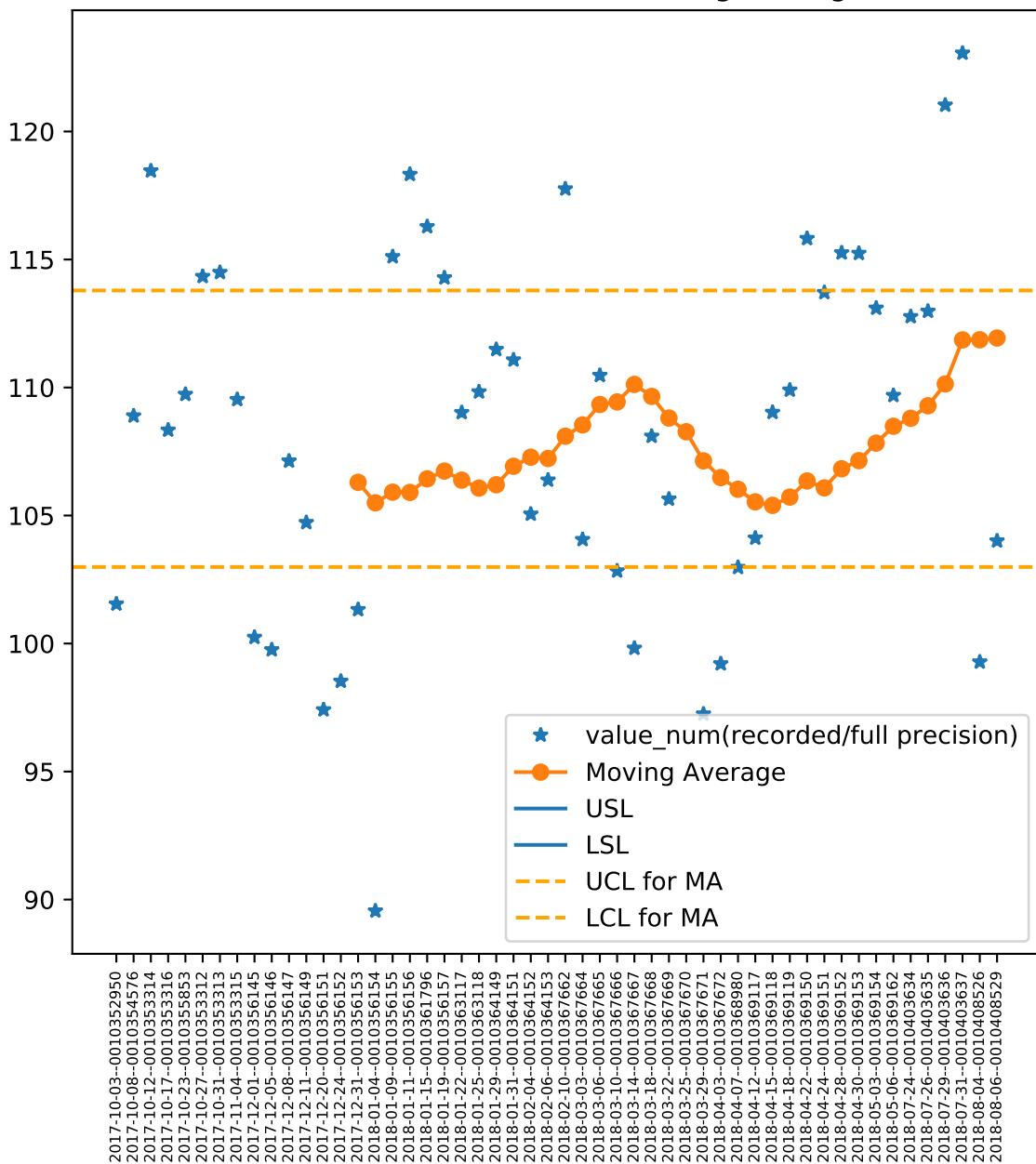
PRDS-002471
Osmolality
USRI:AR5-ARI05_MFG
Individual Control Chart+Moving Average



PRDS-002471
Protein Content
USRI:AR5-ARI05_MFG
Individual Control Chart+Moving Average



PRDS-002471
Apoptosis Bioassay - RelPot
USRI:AR5-ARI_2300
Individual Control Chart+Moving Average

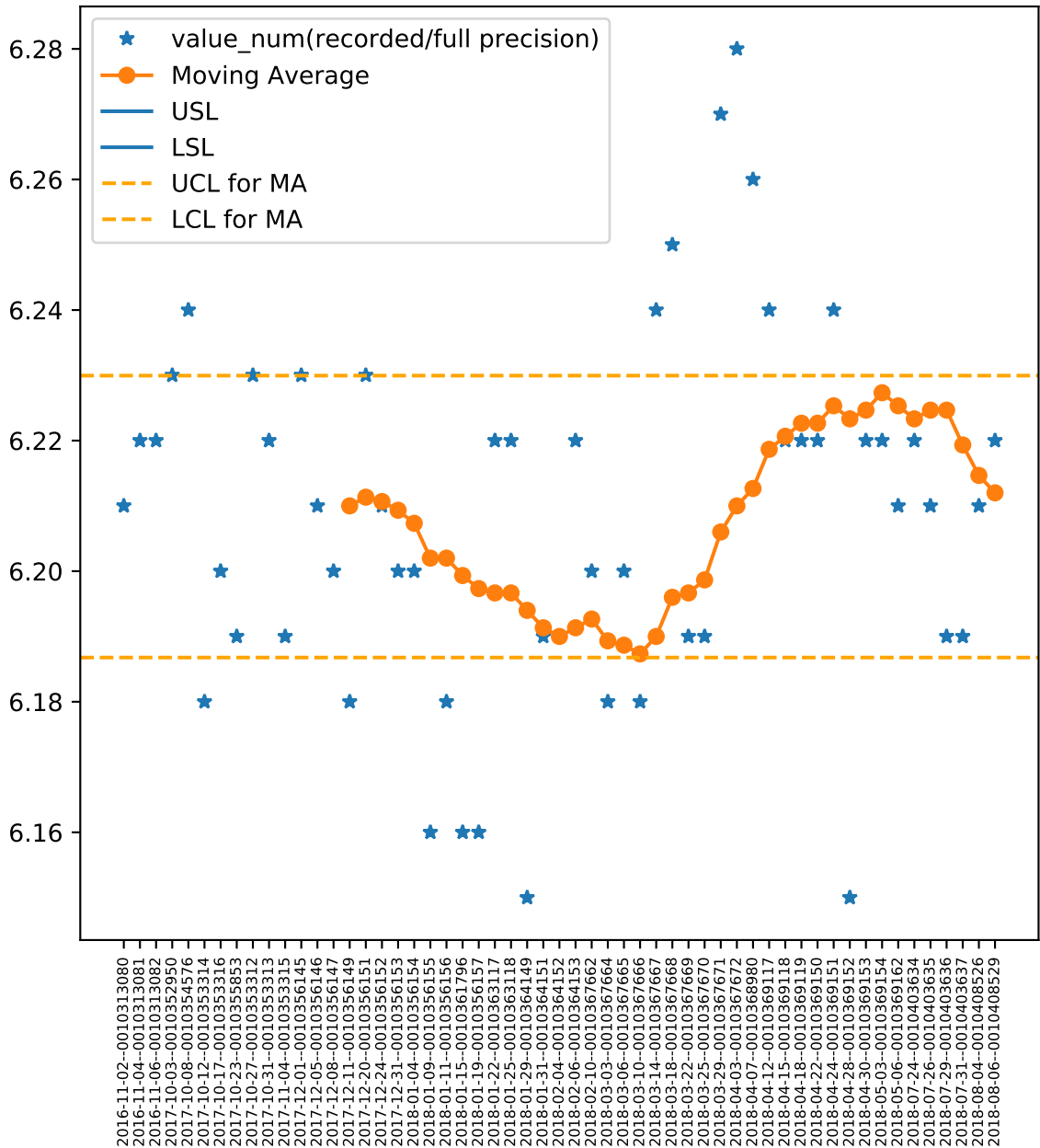


PRDS-002471

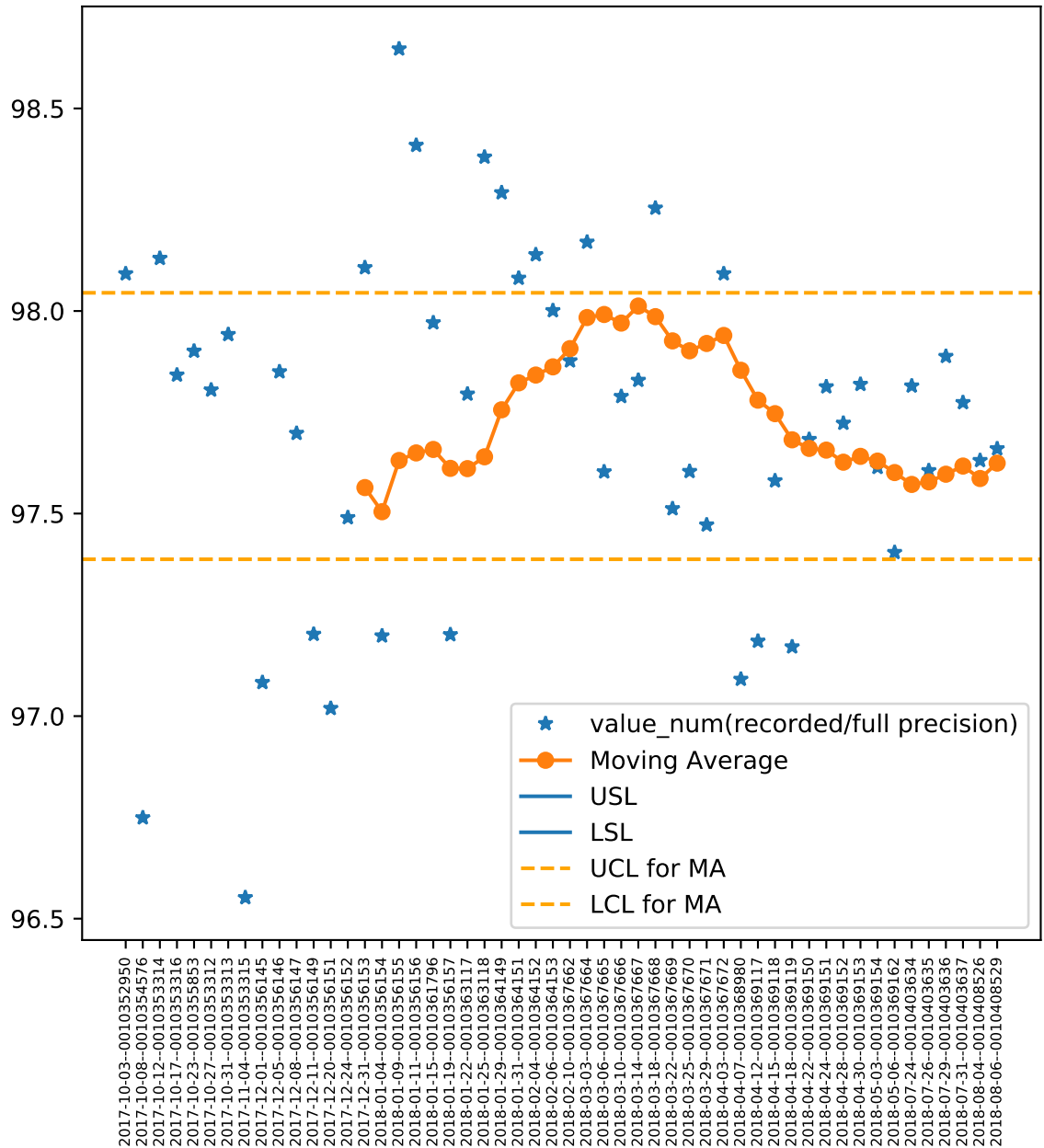
pH

USRI:AR5-ARI05_MFG

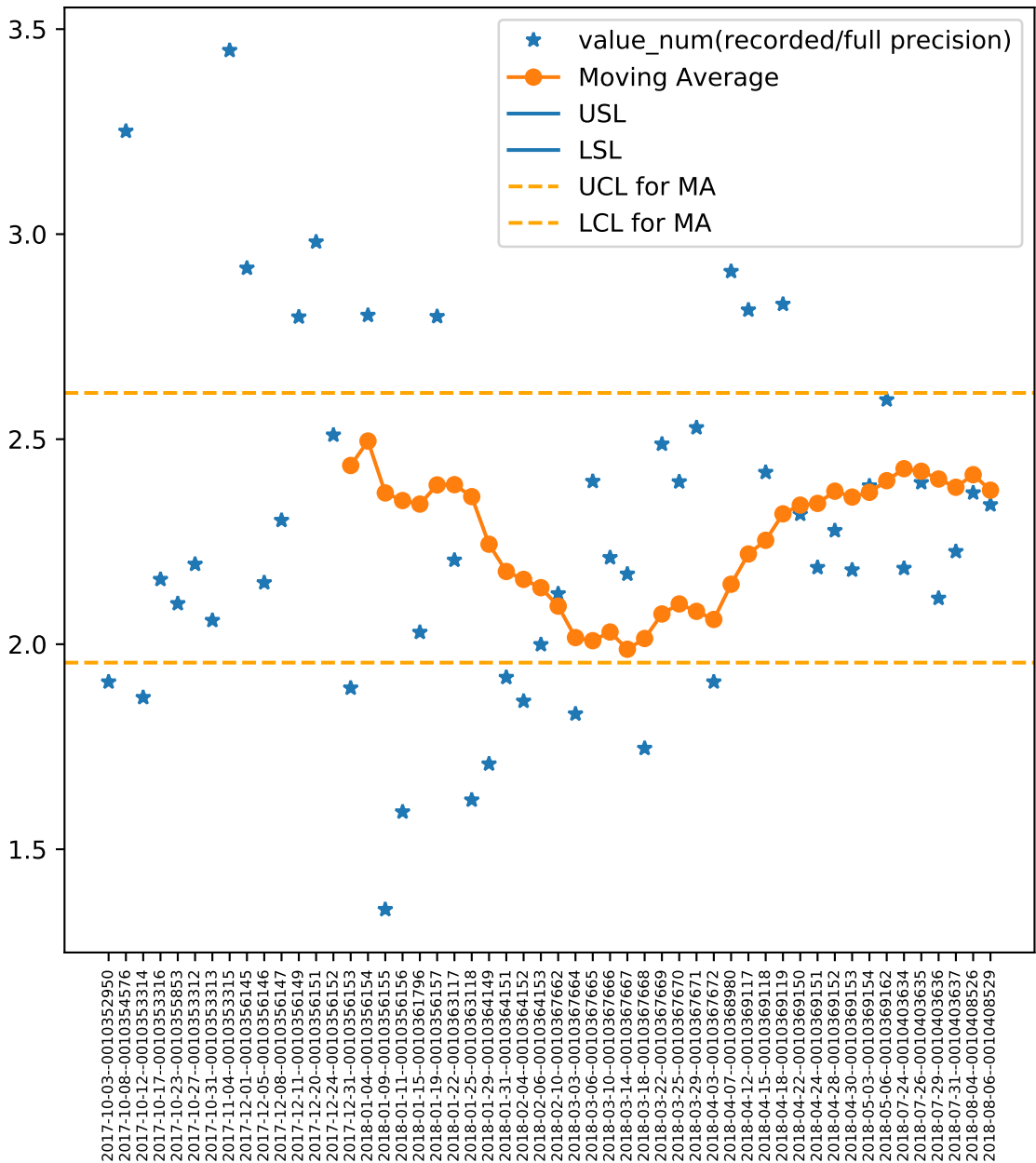
Individual Control Chart+Moving Average



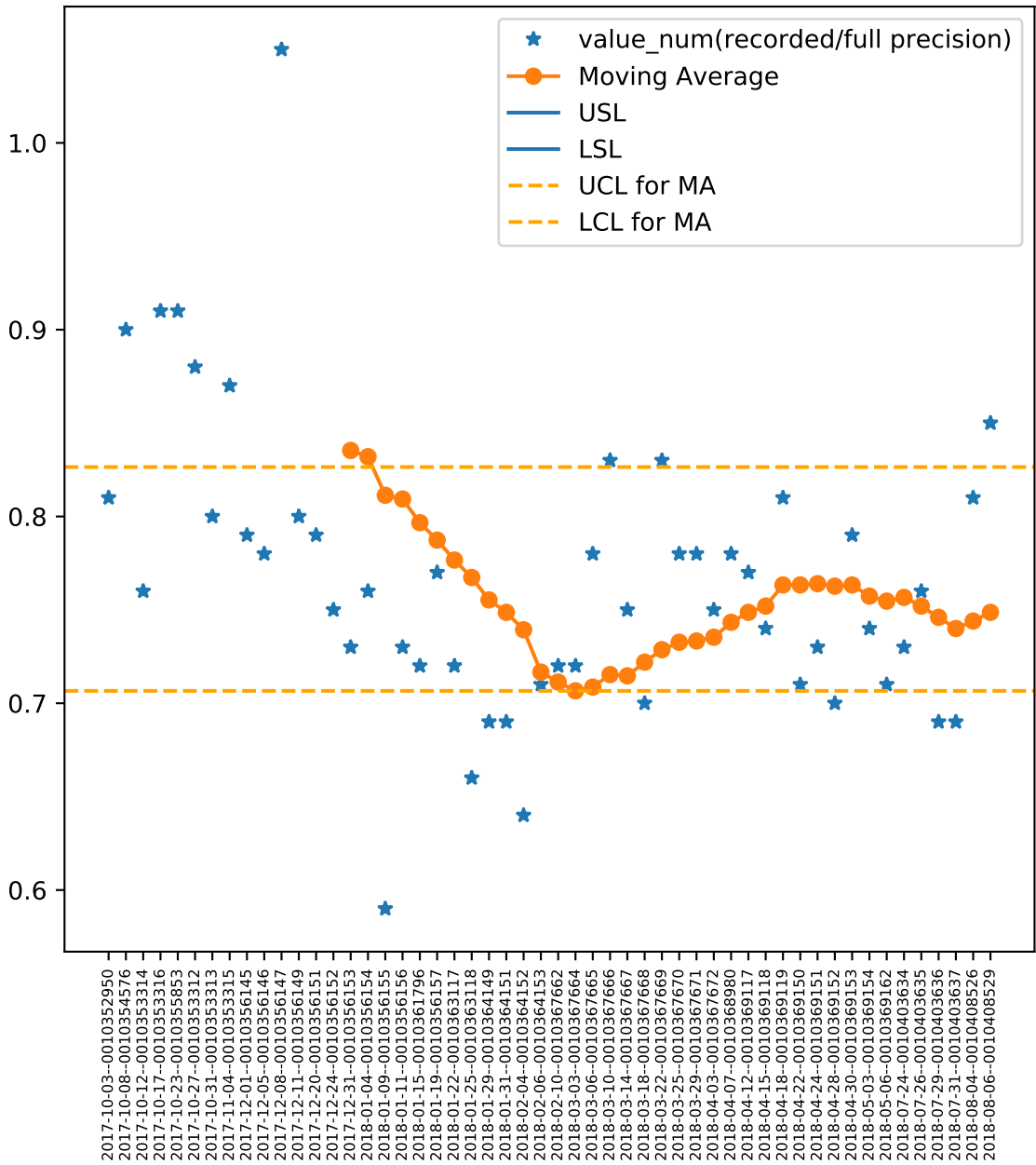
PRDS-002471
SE-HPLC Peak A + Peak A`
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



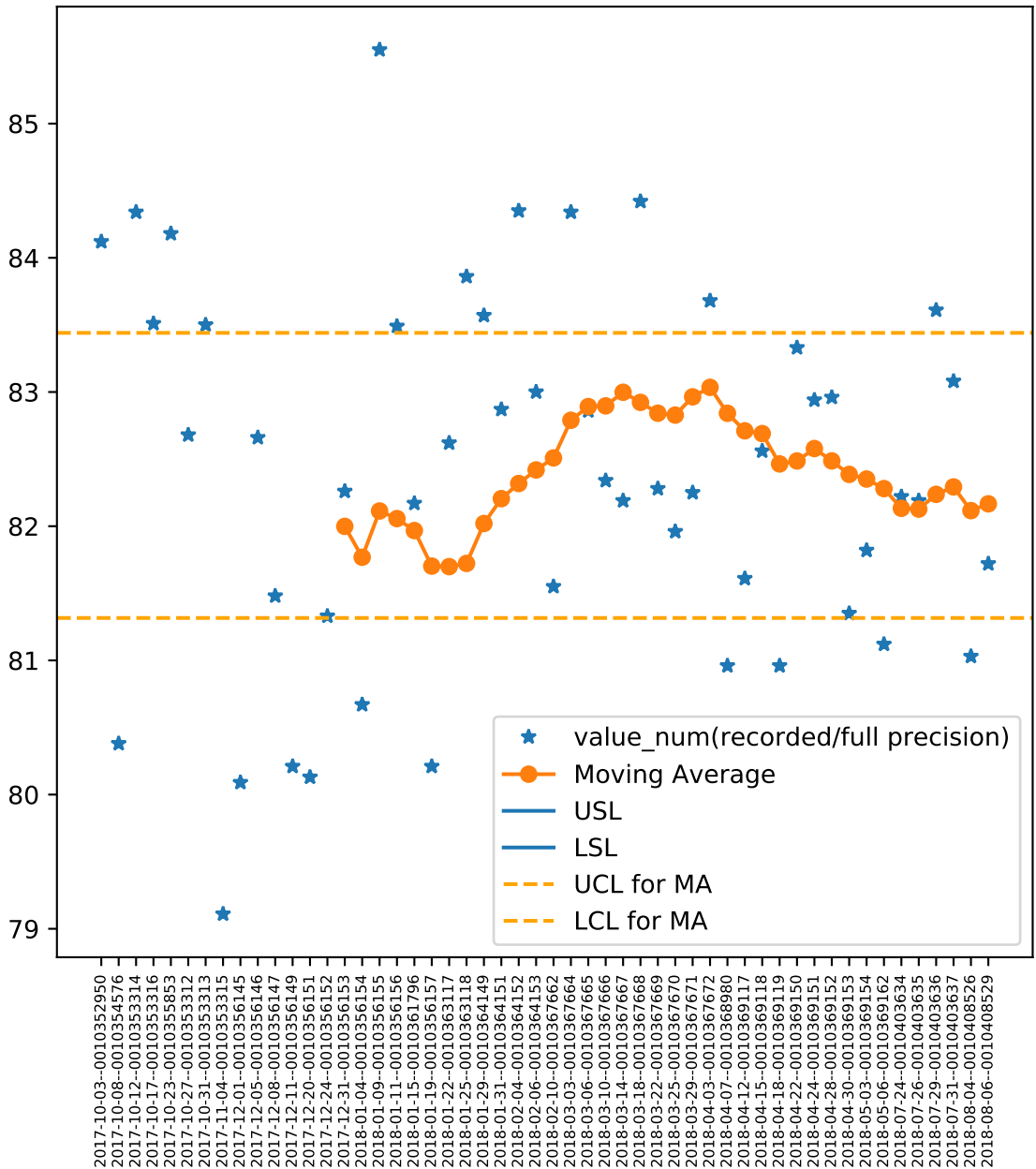
PRDS-002471
SE-HPLC Peak B
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



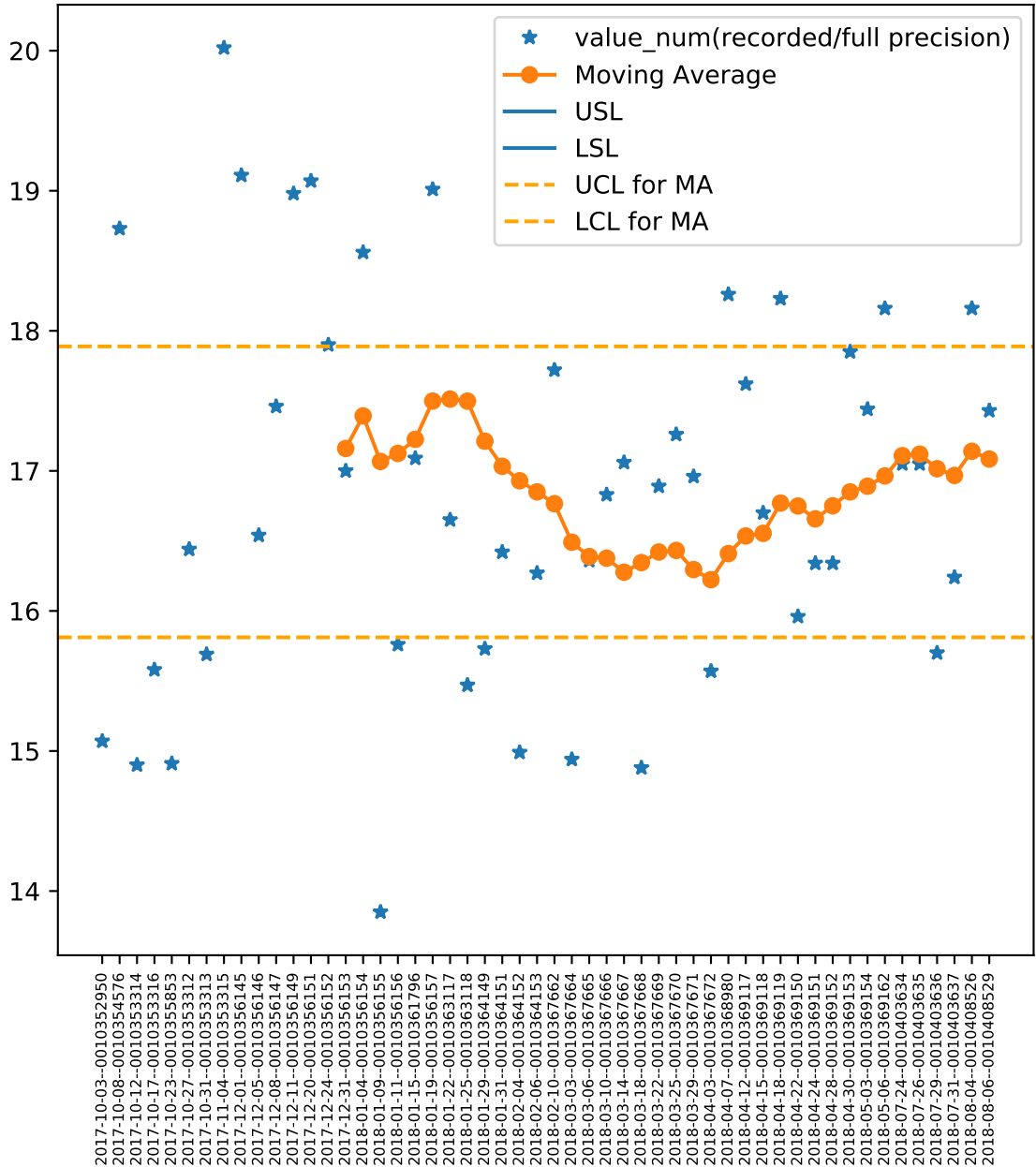
PRDS-002471
HIC Peak 1
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



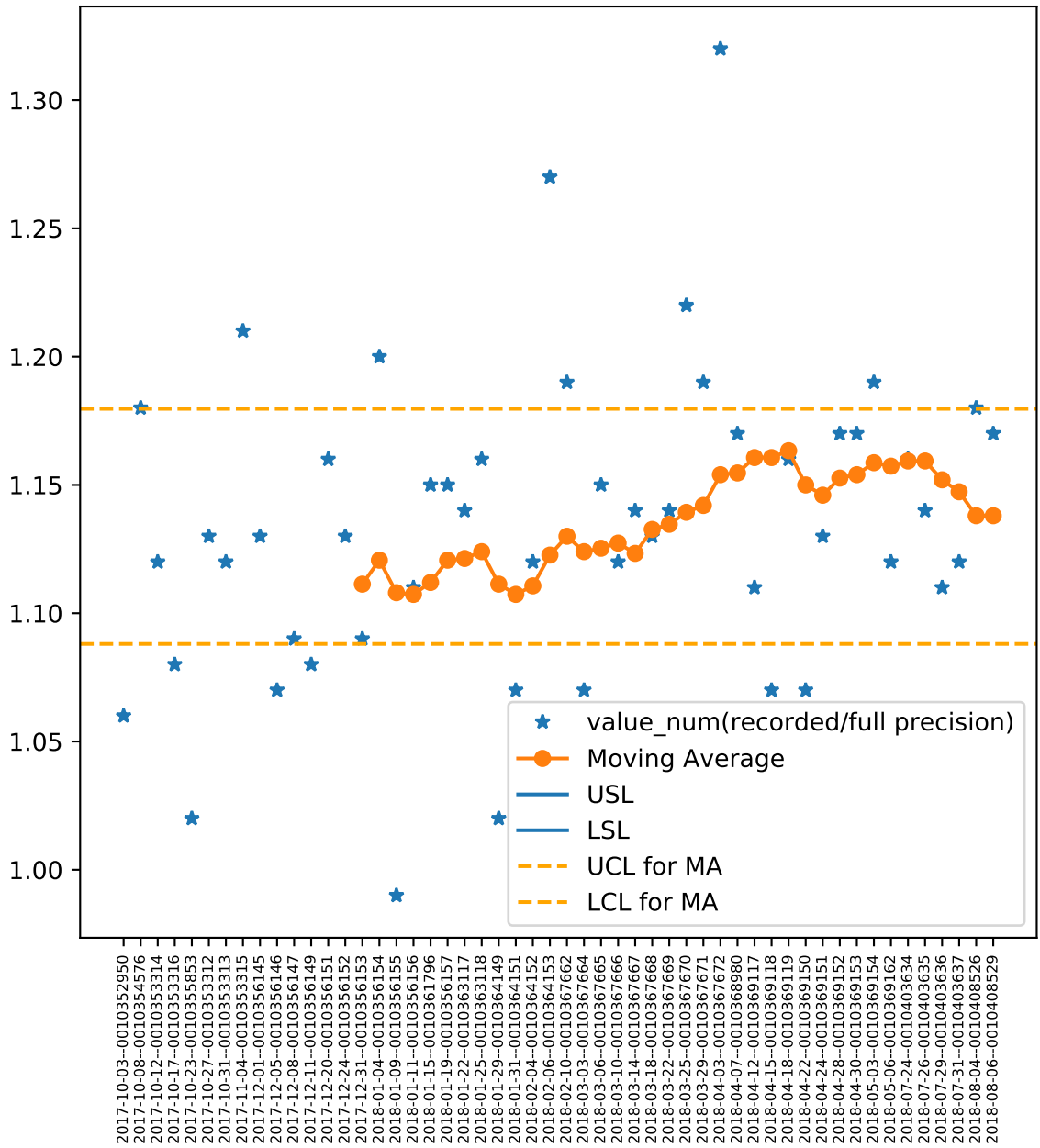
PRDS-002471
HIC Peak 2
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



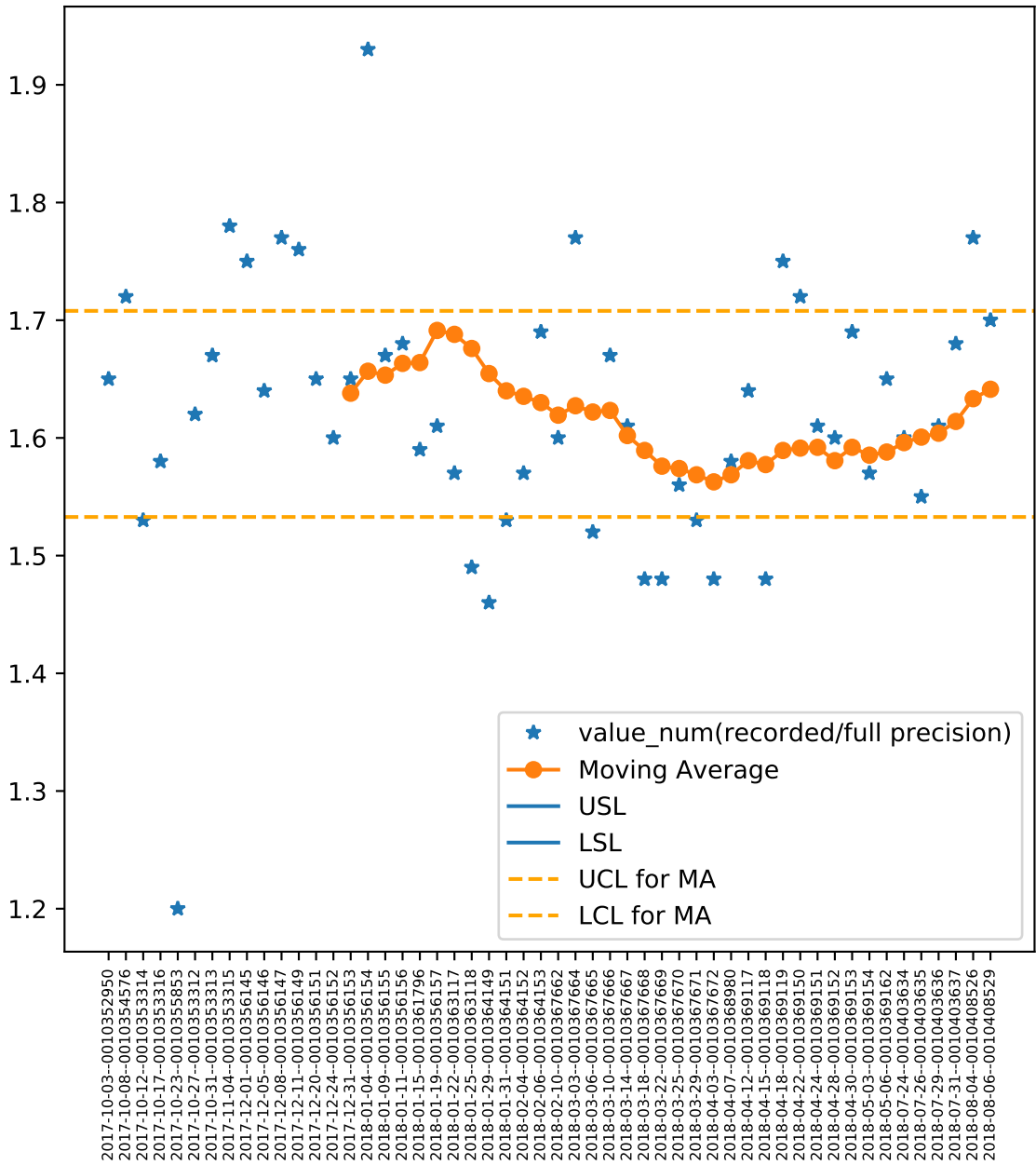
PRDS-002471
HIC Peak 3
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



PRDS-002471
CE SDS HMW
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



PRDS-002471
CE SDS LMW
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average



PRDS-002471
CE SDS Monomer
USRI:AR5-ARI_1255
Individual Control Chart+Moving Average

