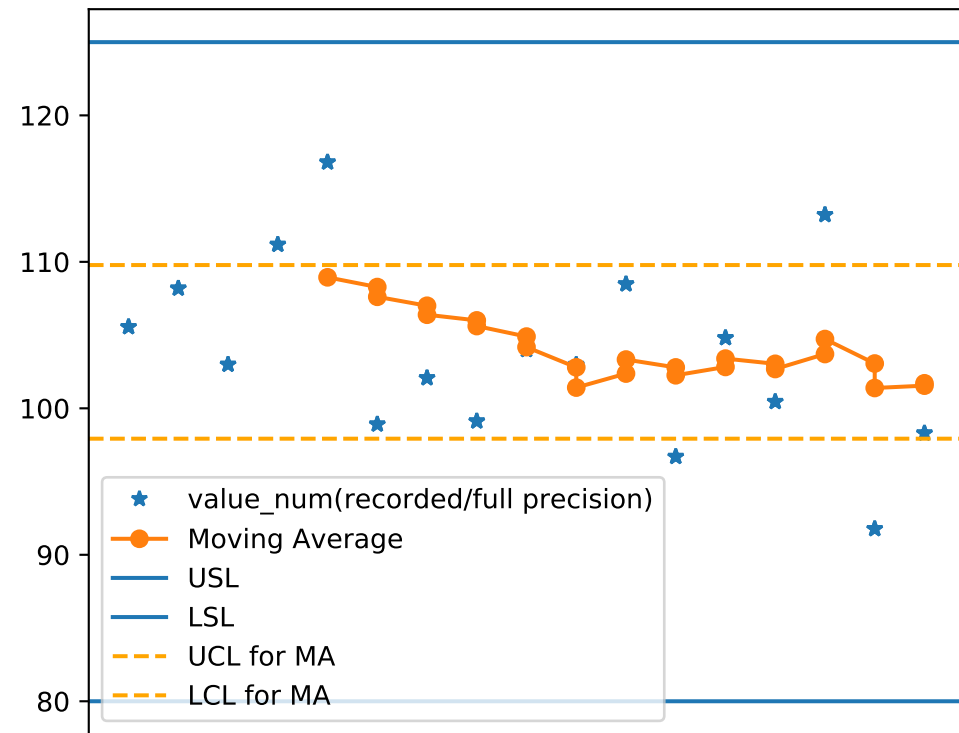
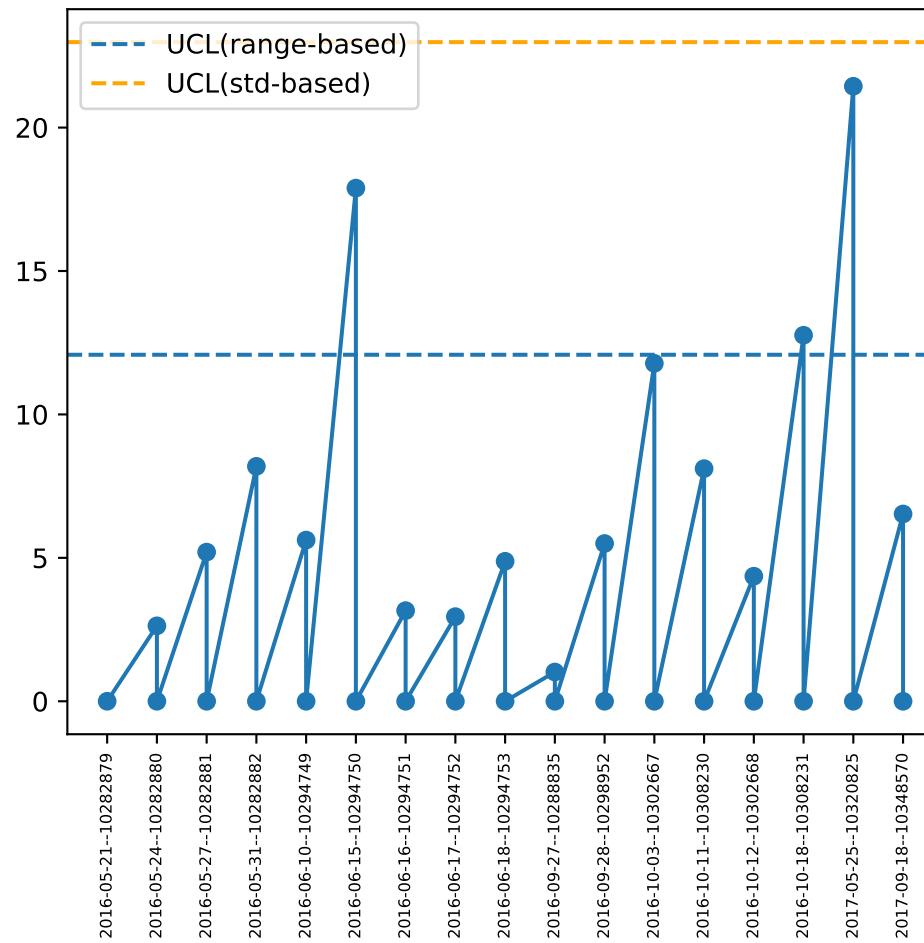


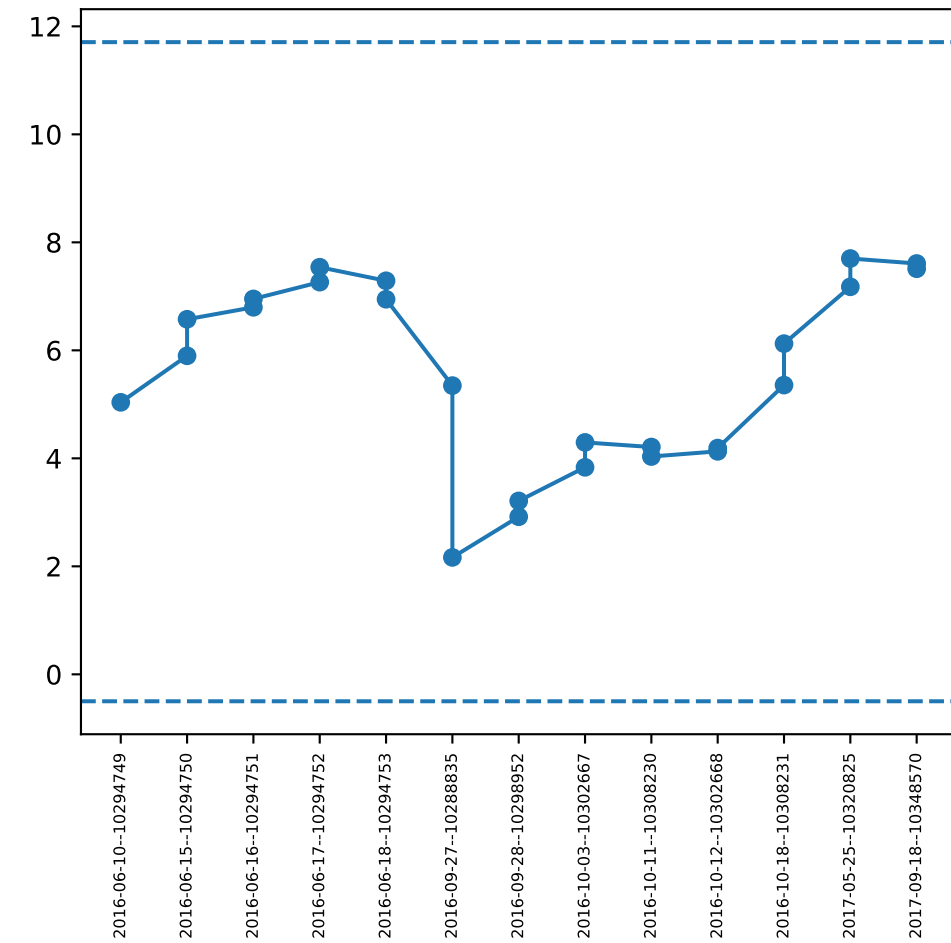
PRDS-000582
Gene Expression Bioassay
PRJU:APR1-ADL
Individual Control Chart+Moving Average



PRDS-000582
Gene Expression Bioassay
PRJU:APR1-ADL
Moving Range

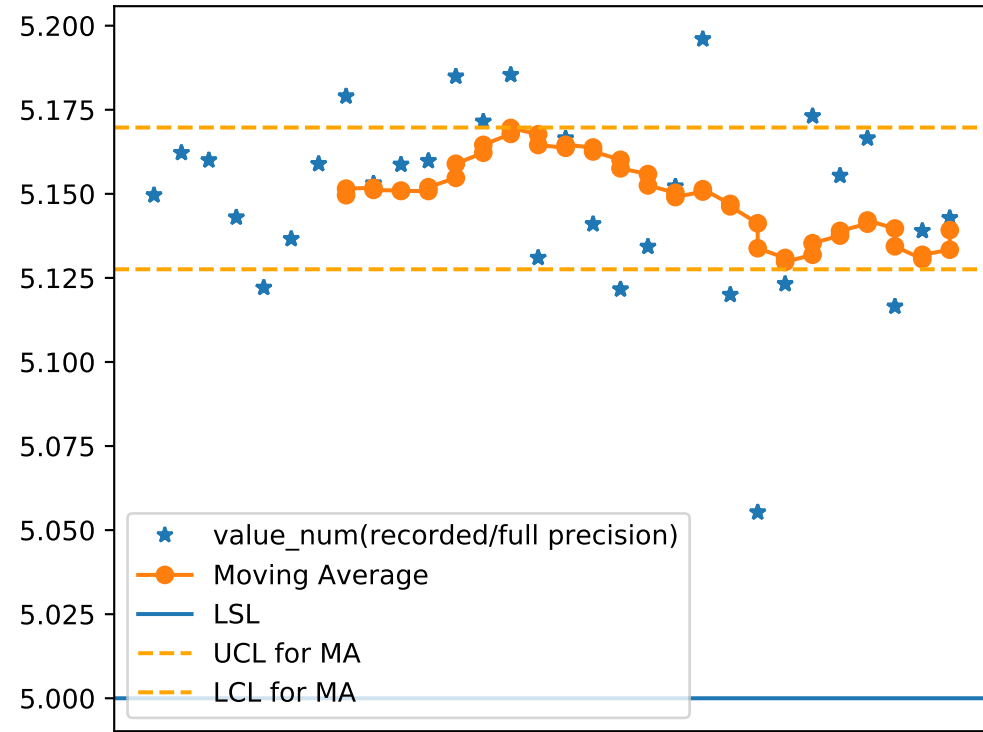


PRDS-000582
Gene Expression Bioassay
PRJU:APR1-ADL
Moving Standard Deviation

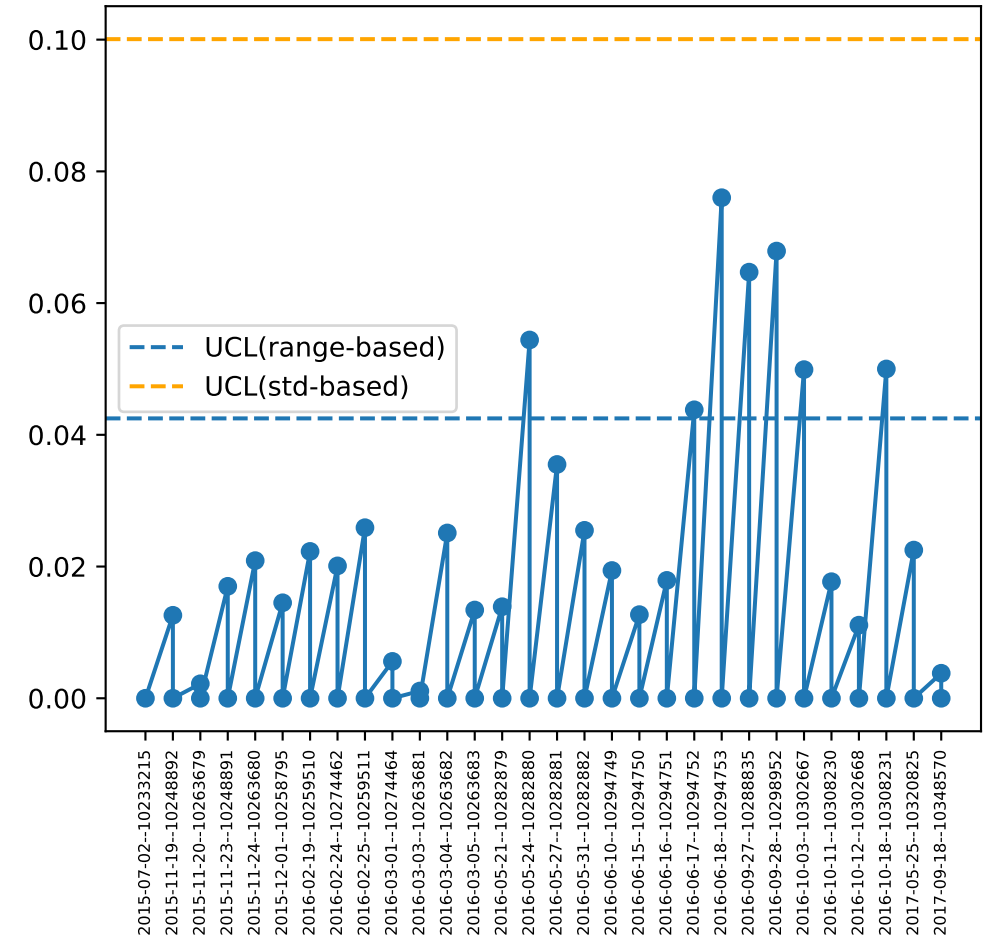


PRDS-000582
Volume (5 mL)
PRJU:APR1-ADL

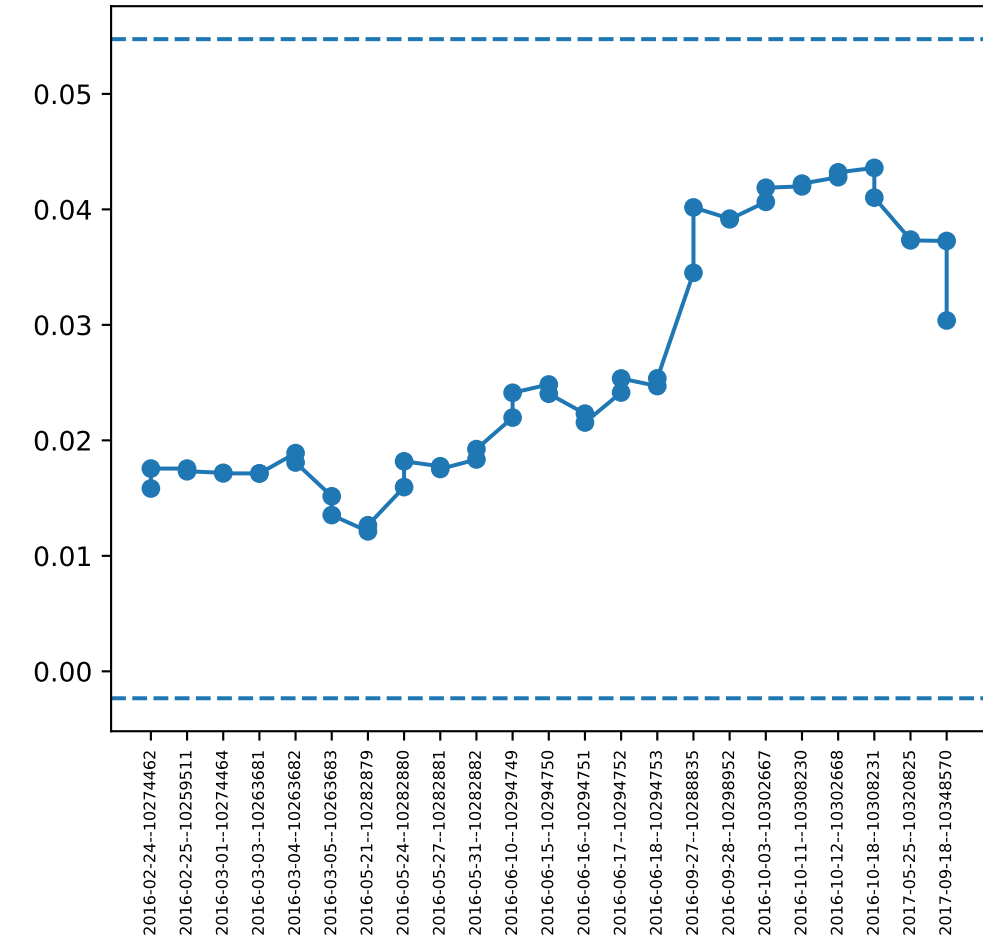
Individual Control Chart+Moving Average



PRDS-000582
Volume (5 mL)
PRJU:APR1-ADL
Moving Range



PRDS-000582
Volume (5 mL)
PRJU:APR1-ADL
Moving Standard Deviation

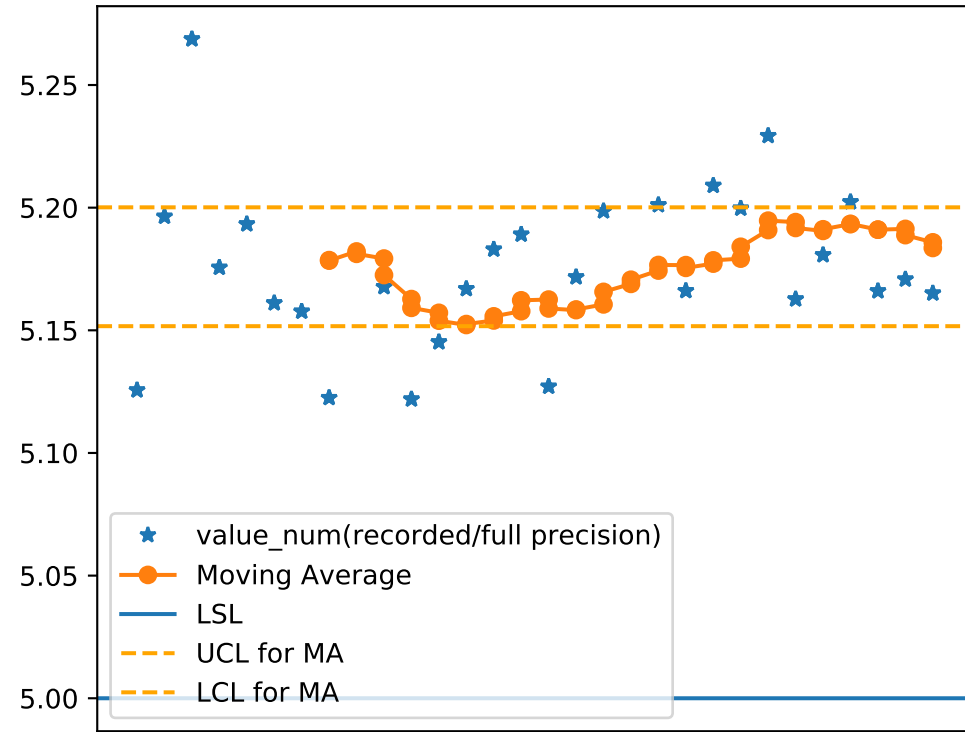


PRDS-000582

Volume (5 mL)

PRJU:APR1-AML

Individual Control Chart+Moving Average

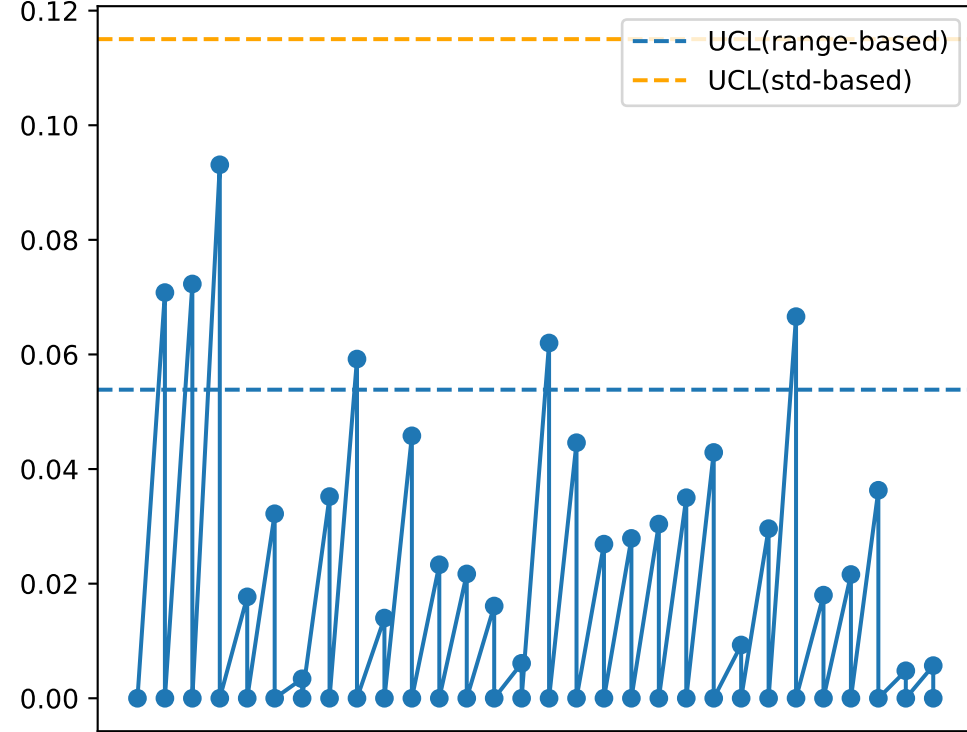


PRDS-000582

Volume (5 mL)

PRJU:APR1-AML

Moving Range

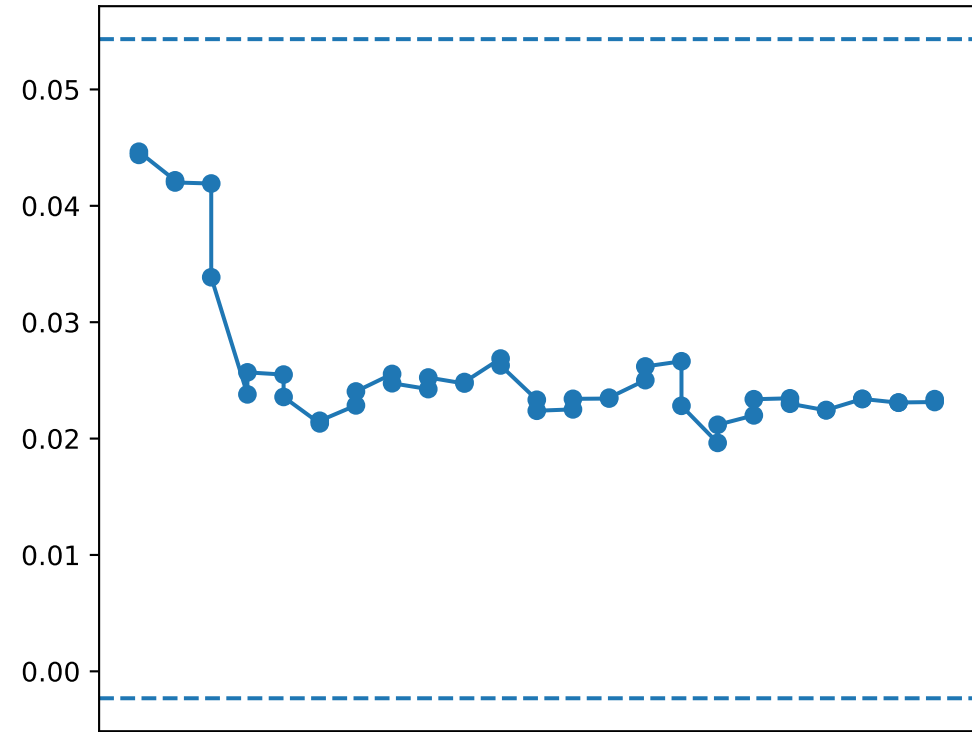


PRDS-000582

Volume (5 mL)

PRJU:APR1-AML

Moving Standard Deviation

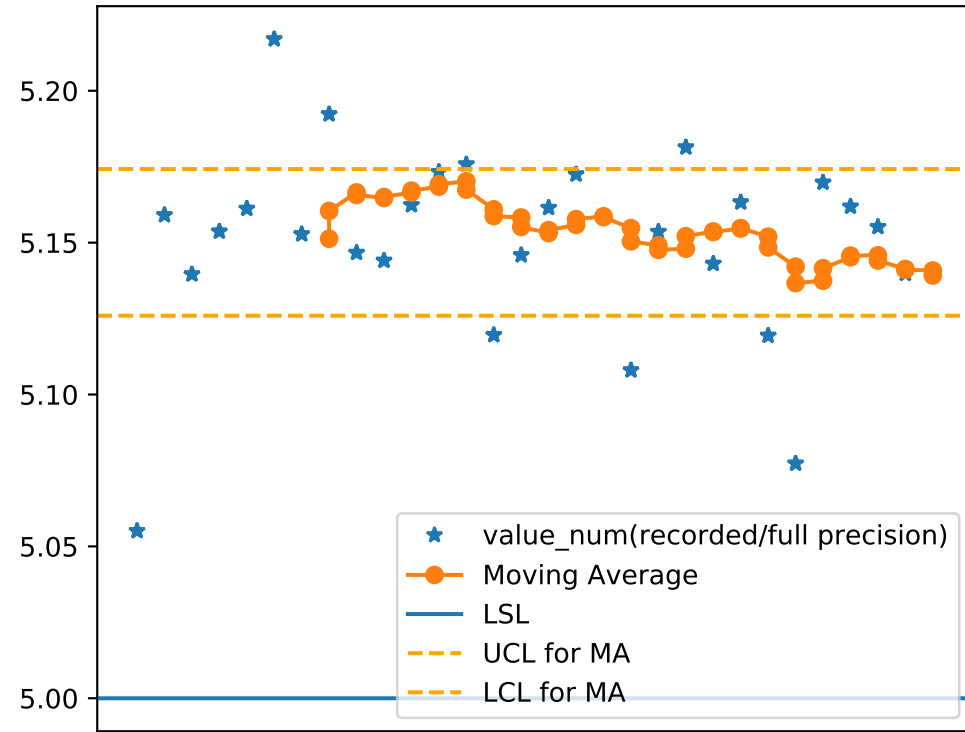


PRDS-000582

Volume (5 mL)

PRJU:APR1-CRL

Individual Control Chart+Moving Average

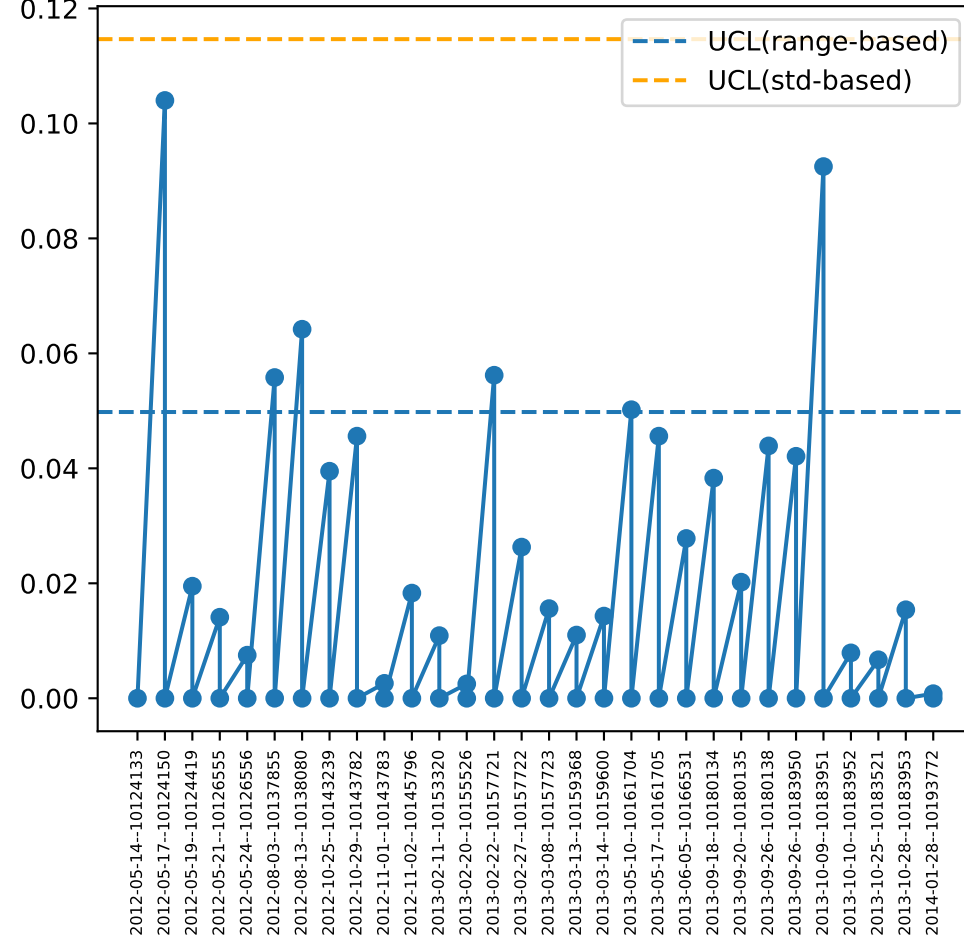


PRDS-000582

Volume (5 mL)

PRJU:APR1-CRL

Moving Range

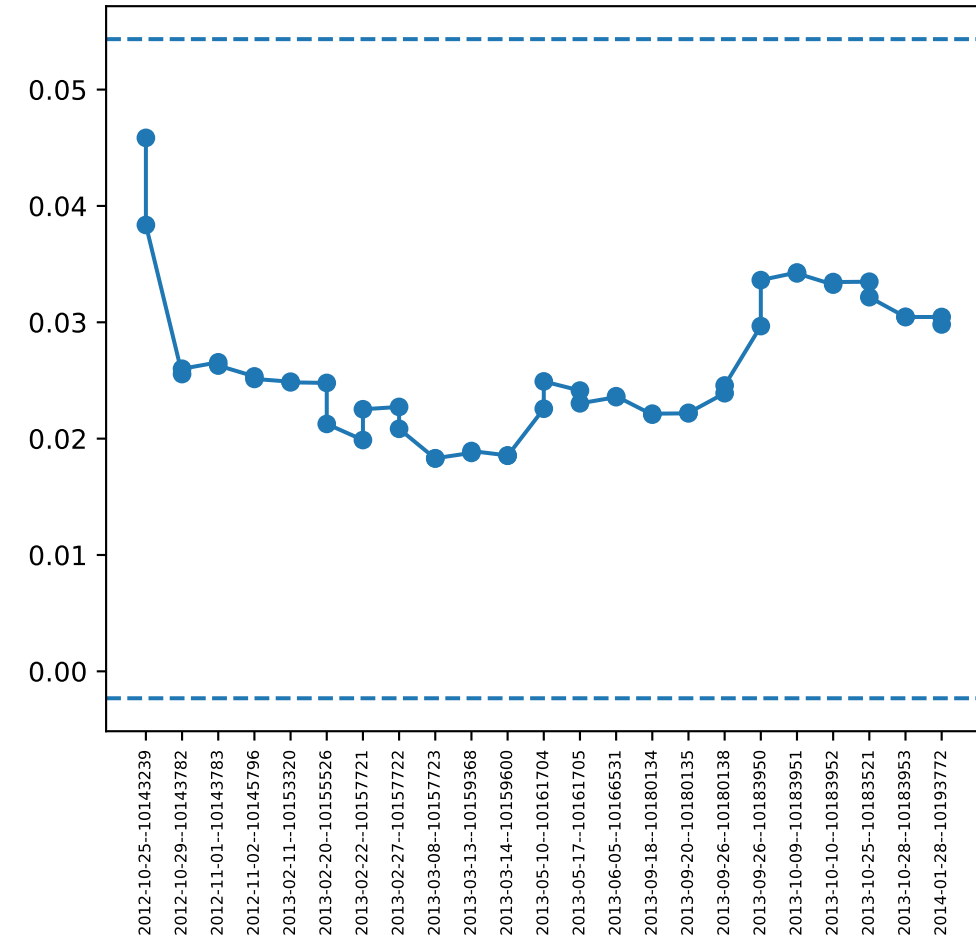


PRDS-000582

Volume (5 mL)

PRJU:APR1-CRL

Moving Standard Deviation



★ value_num(recorded/full precision)
 ● Moving Average
 — LSL
 - - - UCL for MA
 - - - LCL for MA

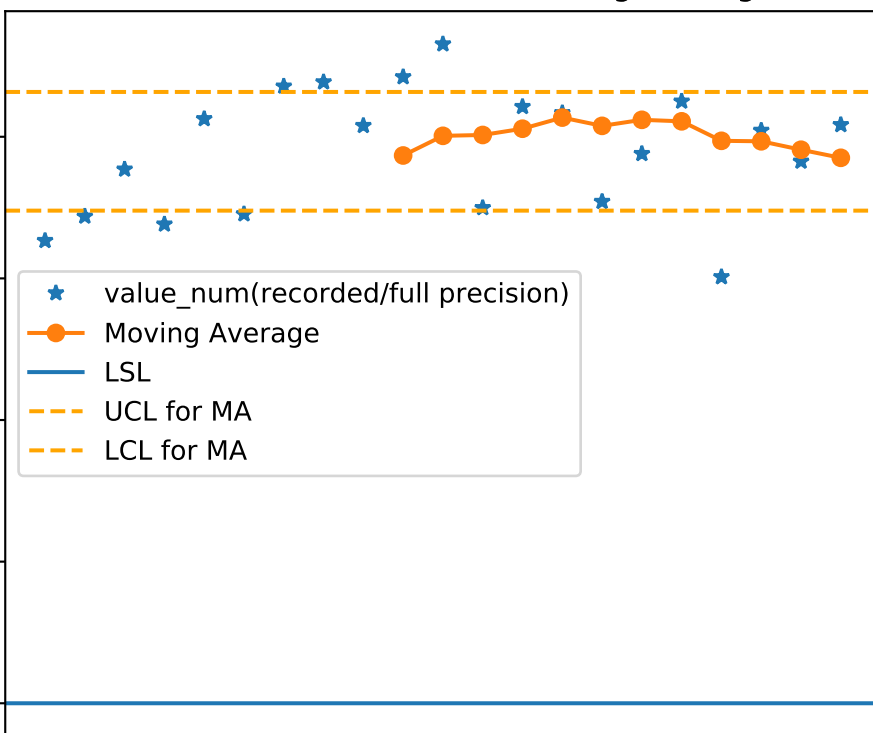
The chart displays the defect rate over time, with the Y-axis representing the number of defects per 1000 units (ranging from 0.00 to 0.08) and the X-axis representing time (from 2015-09-03 to 2018-09-11). The solid blue line represents the defect rate, which fluctuates between approximately 0.002 and 0.053. Two horizontal dashed lines represent the Upper Control Limit (UCL): the UCL(range-based) is at approximately 0.066, and the UCL(std-based) is at approximately 0.083. The defect rate remains below both UCLs throughout the period.

Date	Defects per 1000 units
2015-09-03	0.007
2015-09-08	0.016
2016-12-22	0.021
2017-01-12	0.033
2017-01-13	0.015
2017-01-14	0.031
2017-01-15	0.026
2017-01-16	0.007
2017-04-07	0.007
2017-04-10	0.002
2017-08-29	0.006
2017-08-29	0.015
2017-11-20	0.013
2017-11-21	0.012
2017-11-22	0.015
2018-04-29	0.014
2018-06-28	0.040
2018-06-29	0.053
2018-09-10	0.052
2018-09-11	0.015

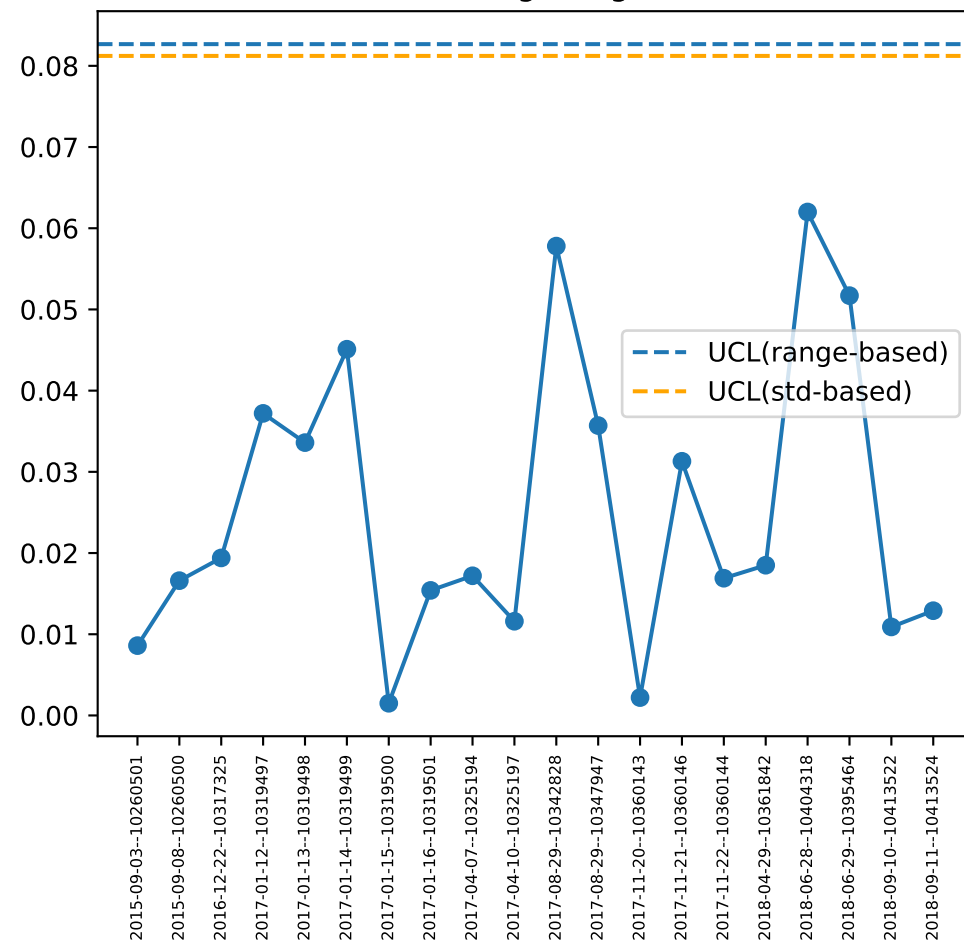
The line graph illustrates the average number of visits per user per month over time. The y-axis represents the average number of visits, ranging from 0.000 to 0.035. The x-axis shows dates from 2017-04-07 to 2018-09-11. The data points are connected by a solid blue line, and a dashed blue line is at the top of the chart.

Date	Average Number of Visits
2017-04-07--10325194	0.0145
2017-04-10--10325197	0.0148
2017-08-29--10342828	0.0145
2017-08-29--10347947	0.0145
2017-11-20--10360143	0.0135
2017-11-21--10360146	0.0155
2017-11-22--10360144	0.0155
2018-04-29--10361842	0.0130
2018-06-28--10404318	0.0190
2018-06-29--10395464	0.0195
2018-09-10--10413522	0.0275
2018-09-11--10413524	0.0295

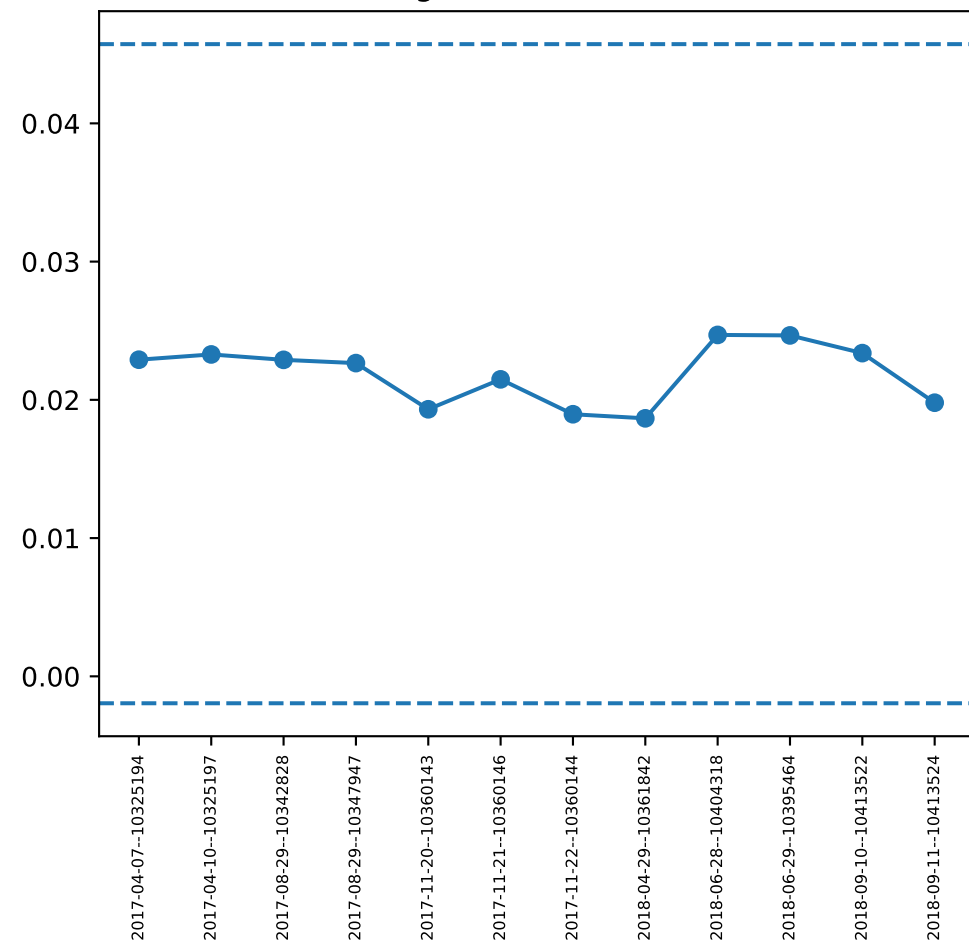
PRDS-000582
Volume (5 mL)
PRJU:APR14-AML
Individual Control Chart+Moving Average



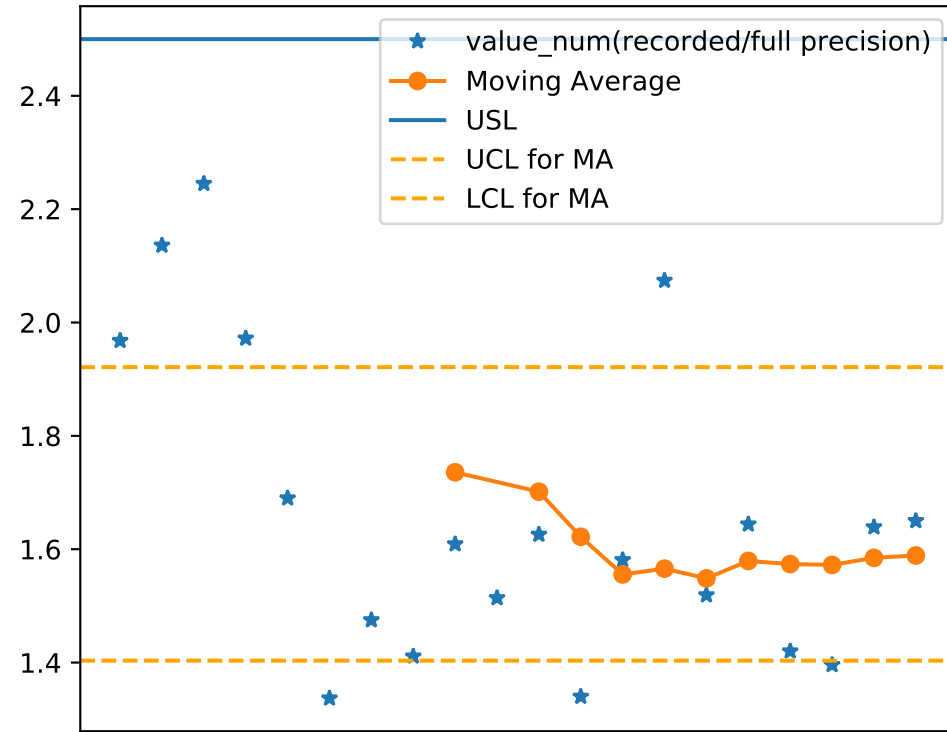
PRDS-000582
Volume (5 mL)
PRJU:APR14-AML
Moving Range



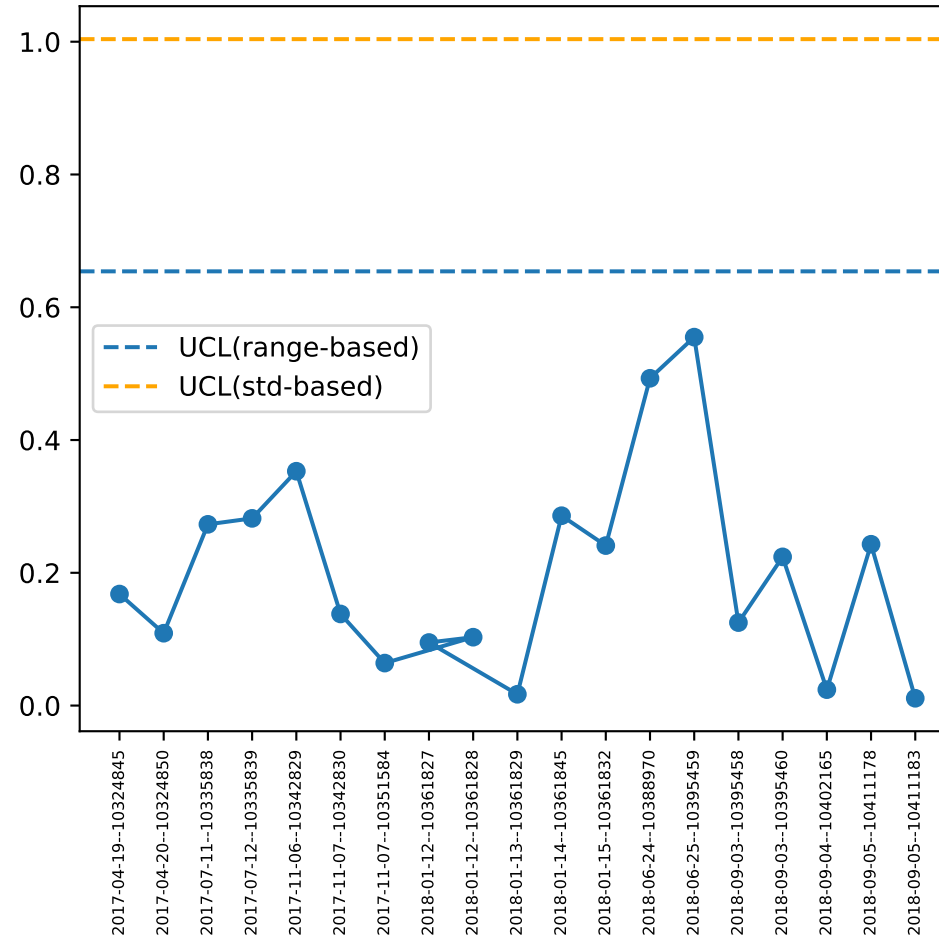
PRDS-000582
Volume (5 mL)
PRJU:APR14-AML
Moving Standard Deviation



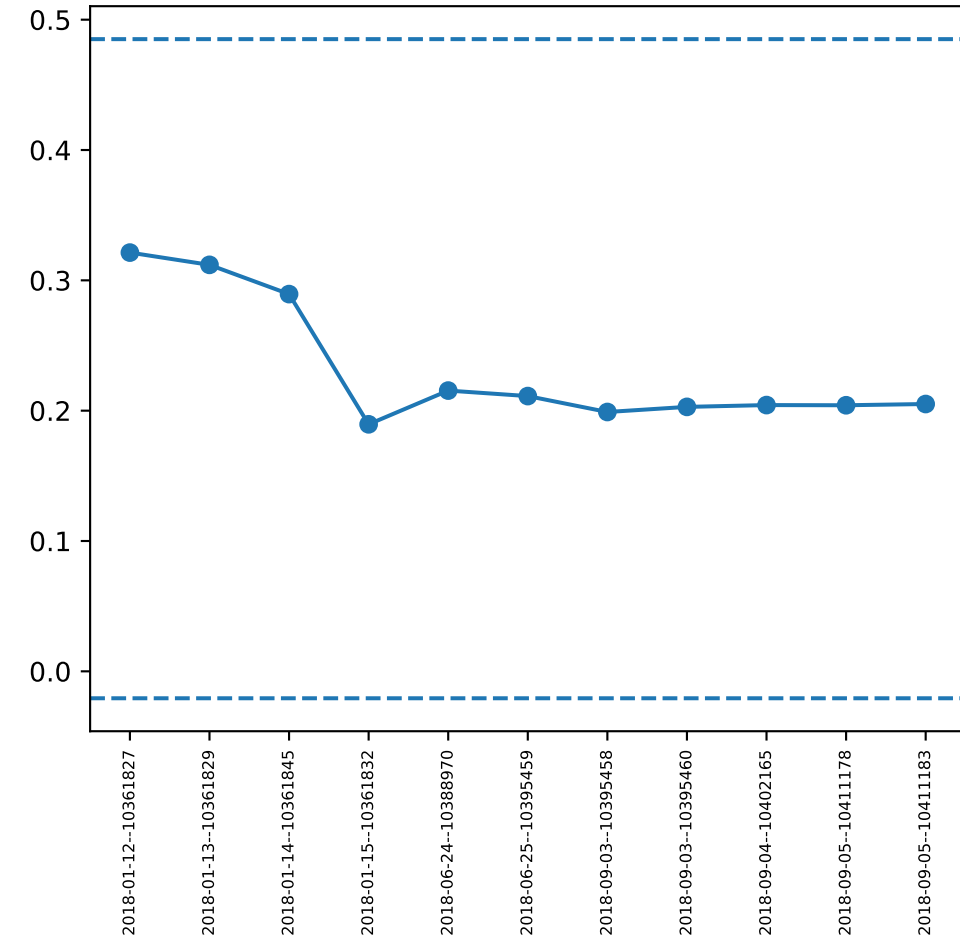
PRDS-000583
CE-SDS reduced
PRJU:APR14-ADL
Individual Control Chart+Moving Average



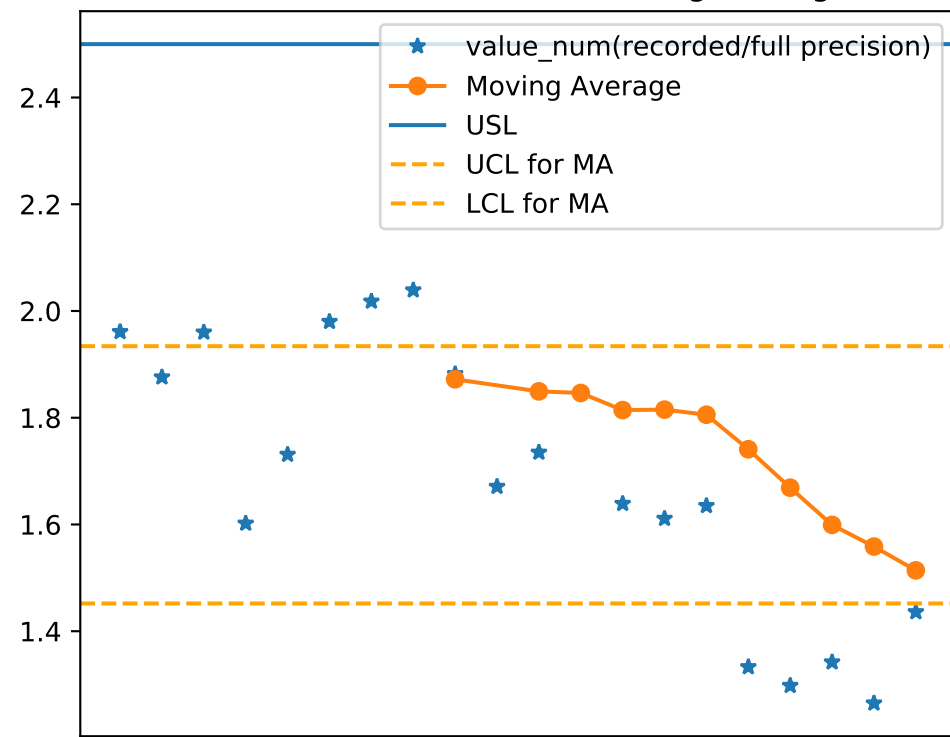
PRDS-000583
CE-SDS reduced
PRJU:APR14-ADL
Moving Range



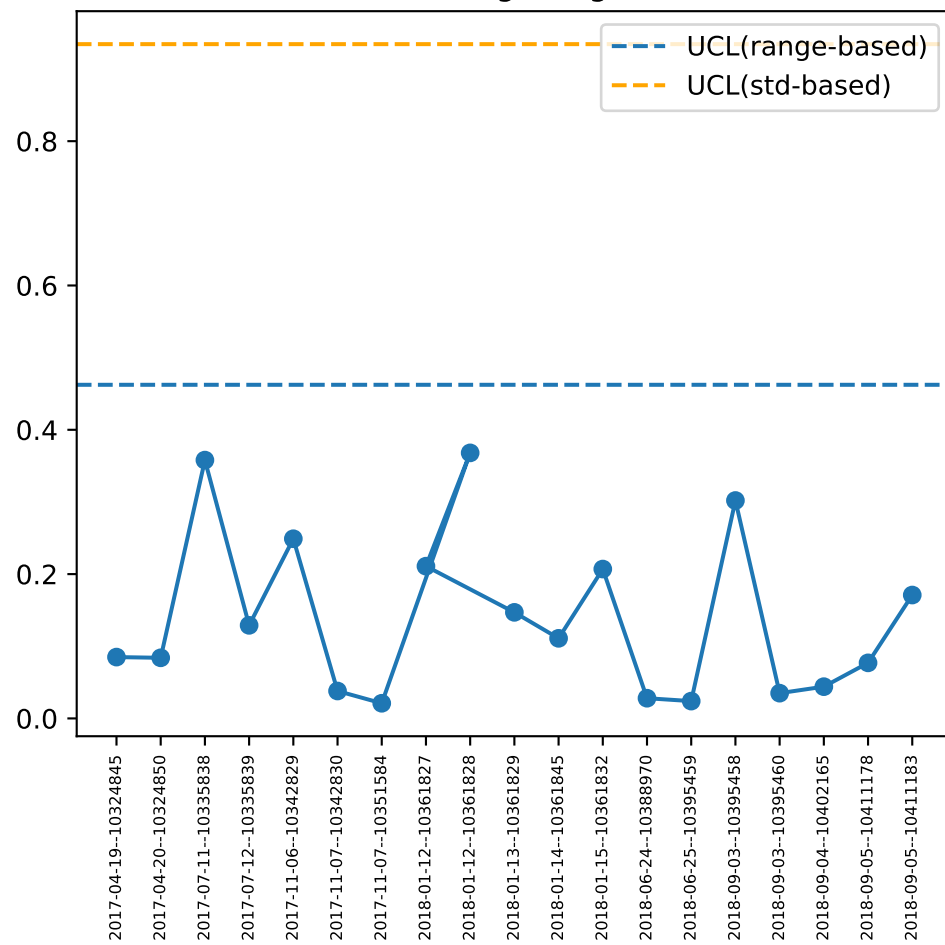
PRDS-000583
CE-SDS reduced
PRJU:APR14-ADL
Moving Standard Deviation



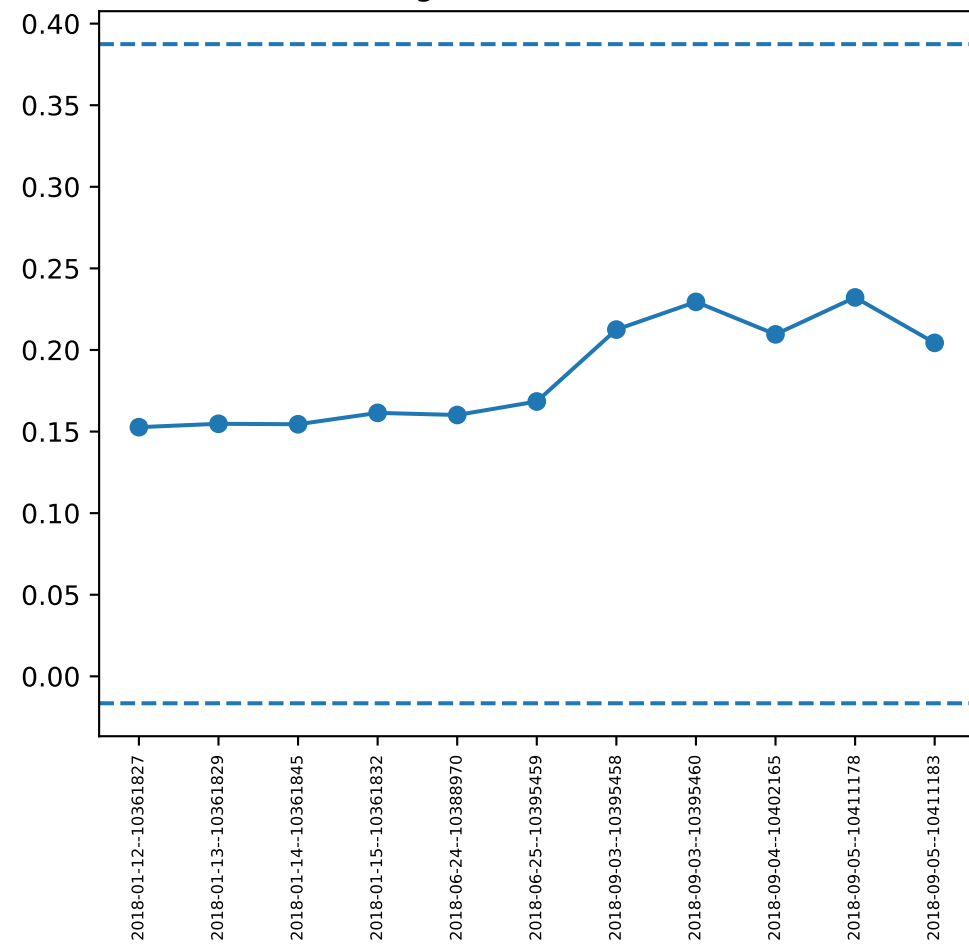
PRDS-000583
CE-SDS reduced
PRJU:APR14-AML
Individual Control Chart+Moving Average



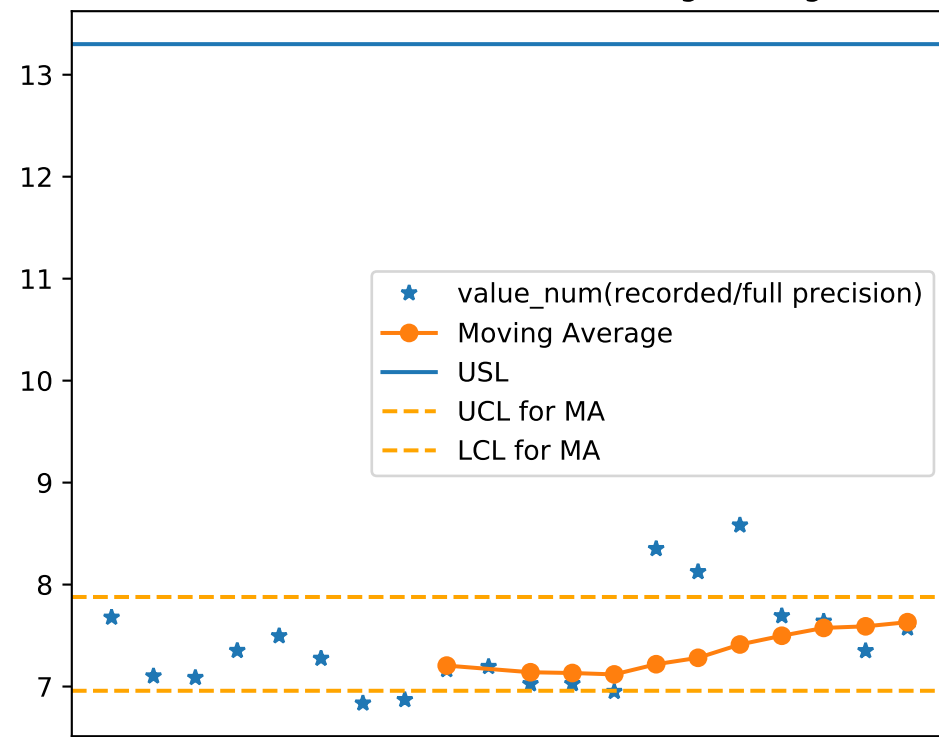
PRDS-000583
CE-SDS reduced
PRJU:APR14-AML
Moving Range



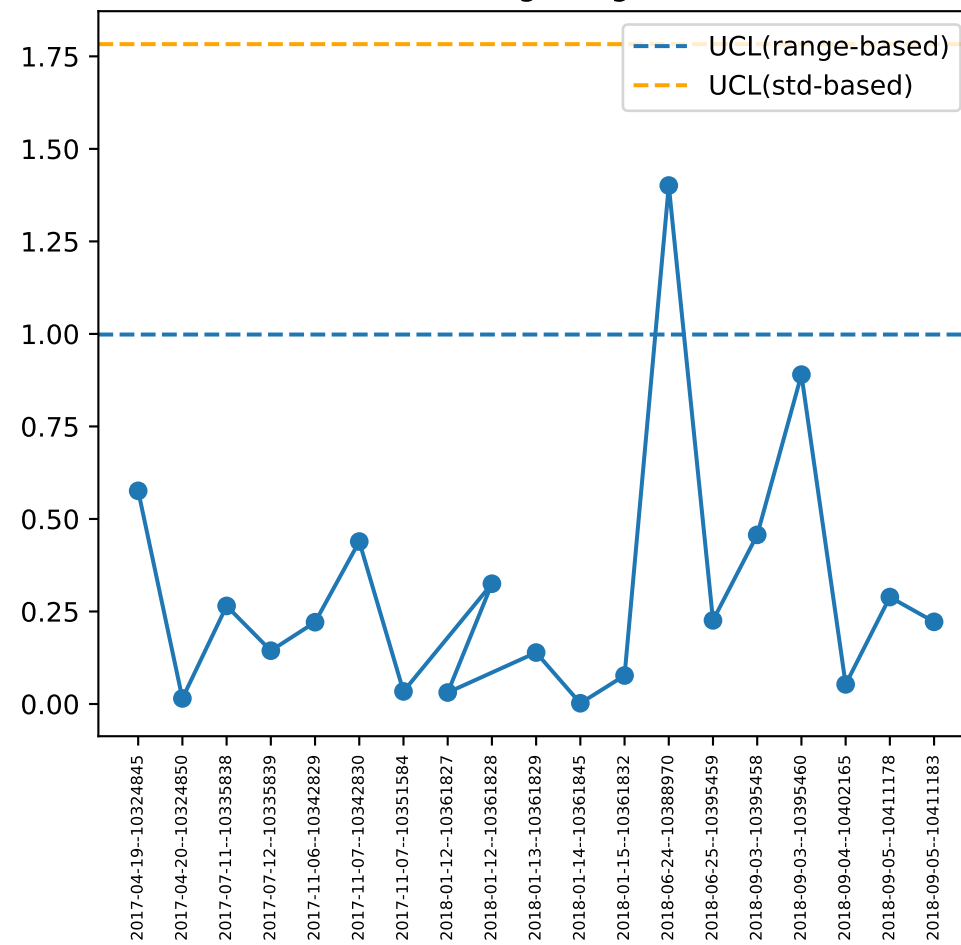
PRDS-000583
CE-SDS reduced
PRJU:APR14-AML
Moving Standard Deviation



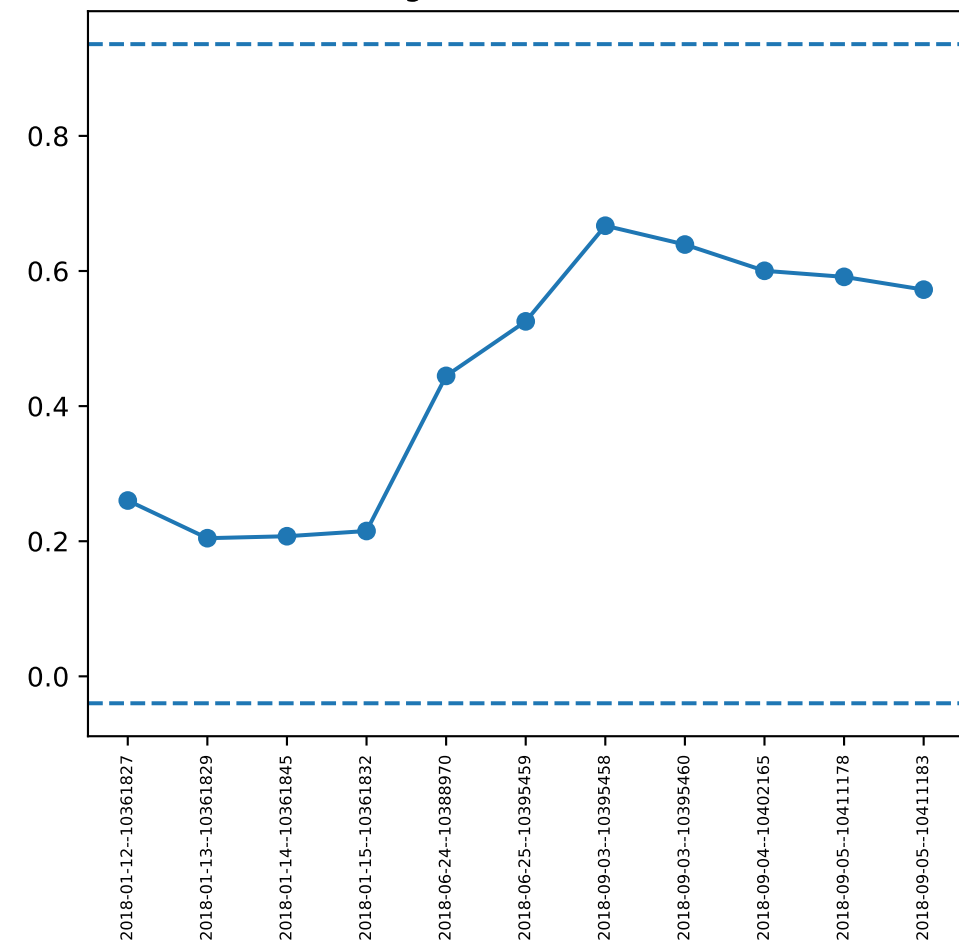
PRDS-000583
CEX-HPLC
PRJU:APR14-ADL
Individual Control Chart+Moving Average



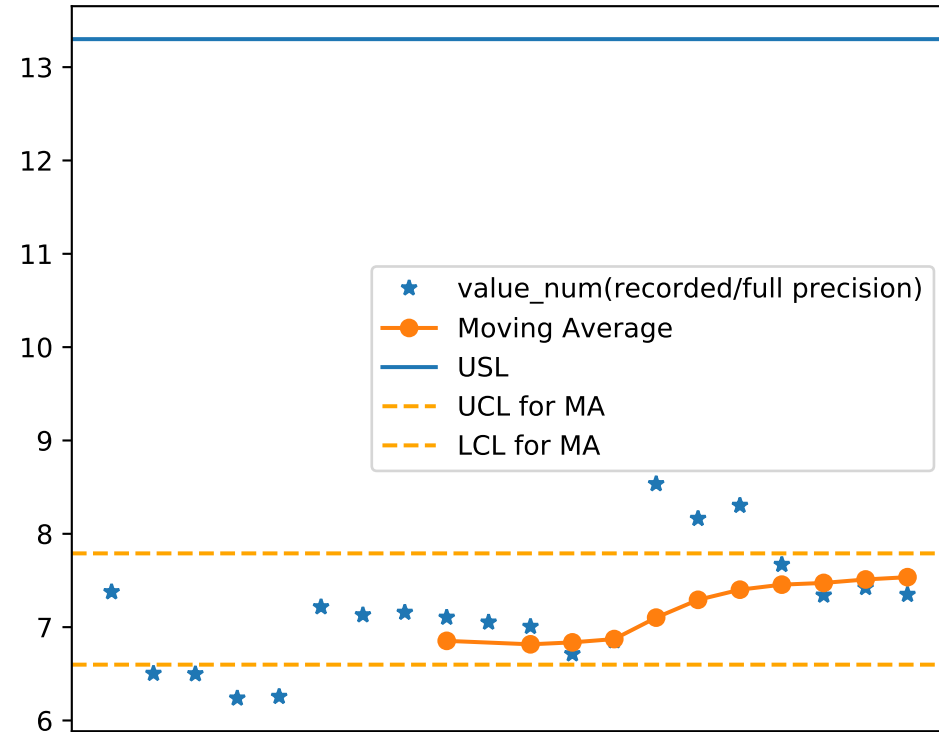
PRDS-000583
CEX-HPLC
PRJU:APR14-ADL
Moving Range



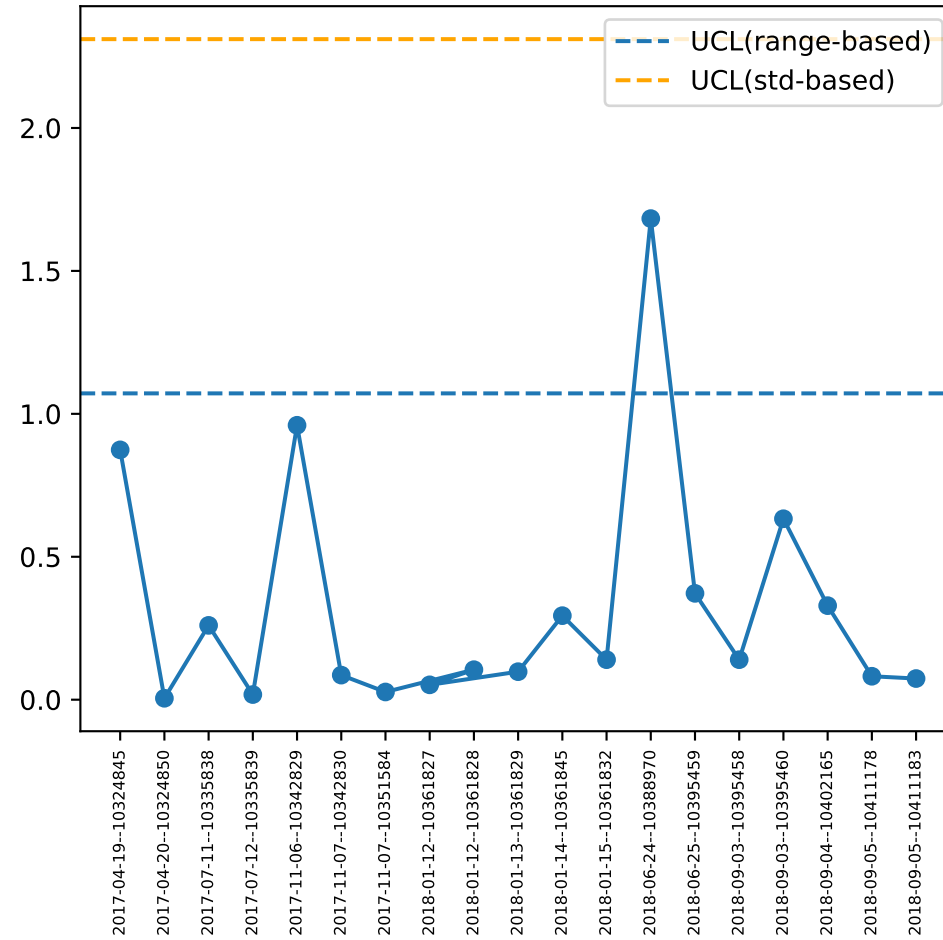
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CEX-HPLC
PRJU:APR14-ADL
Moving Standard Deviation



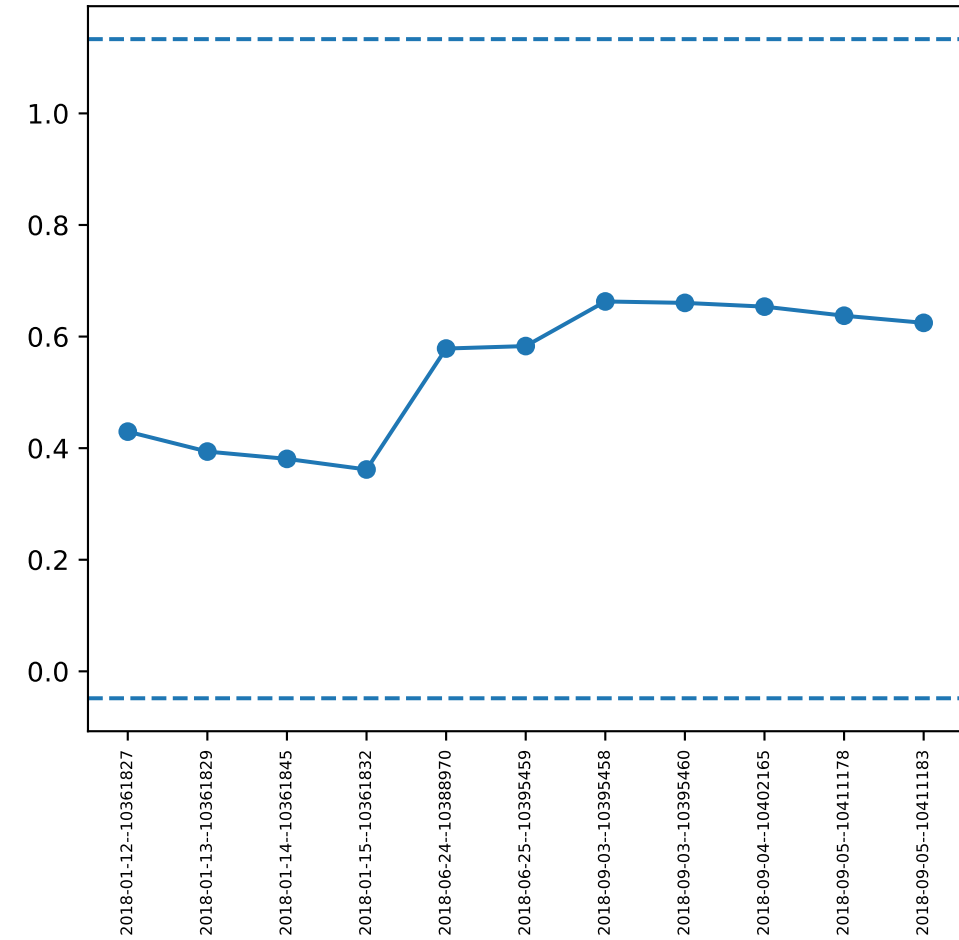
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CEX-HPLC
PRJU:APR14-AML
Individual Control Chart+Moving Average



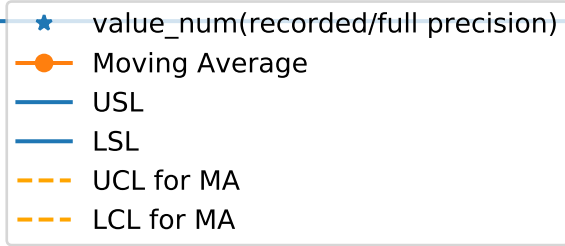
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CEX-HPLC
PRJU:APR14-AML
Moving Range



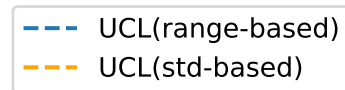
PRDS-000583
CEX-HPLC
PRJU:APR14-AML
Moving Standard Deviation



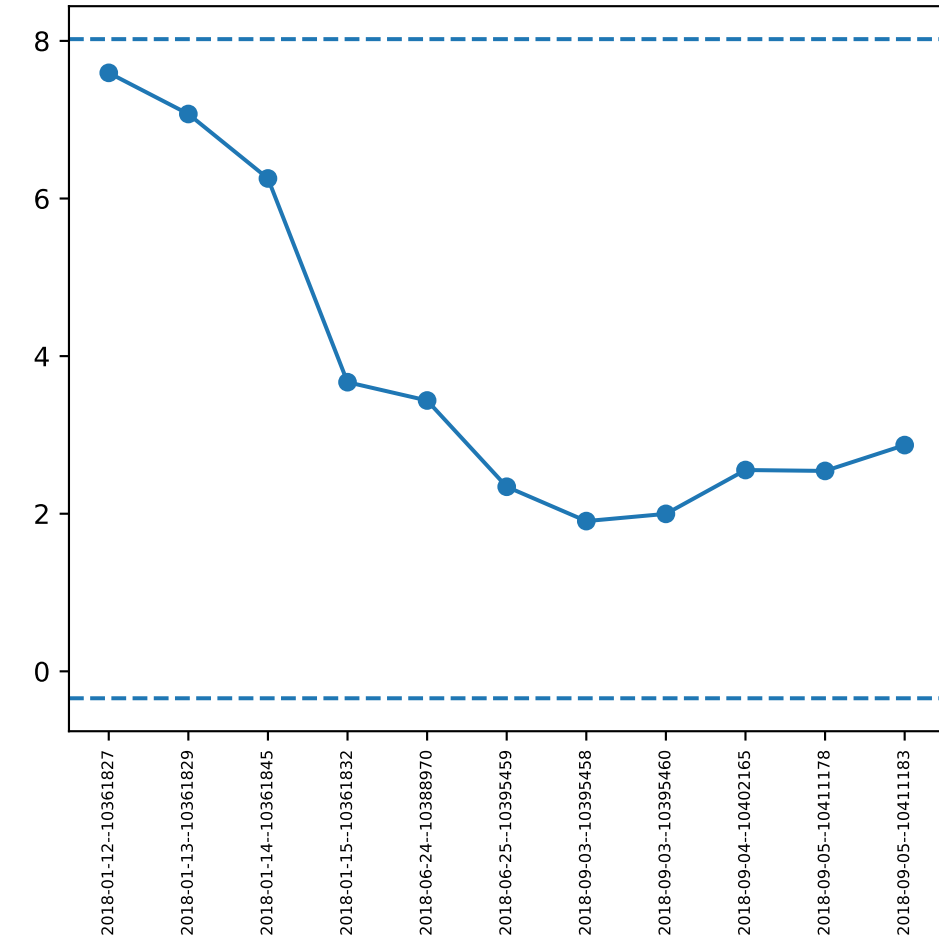
Individual Control Chart+Moving Average



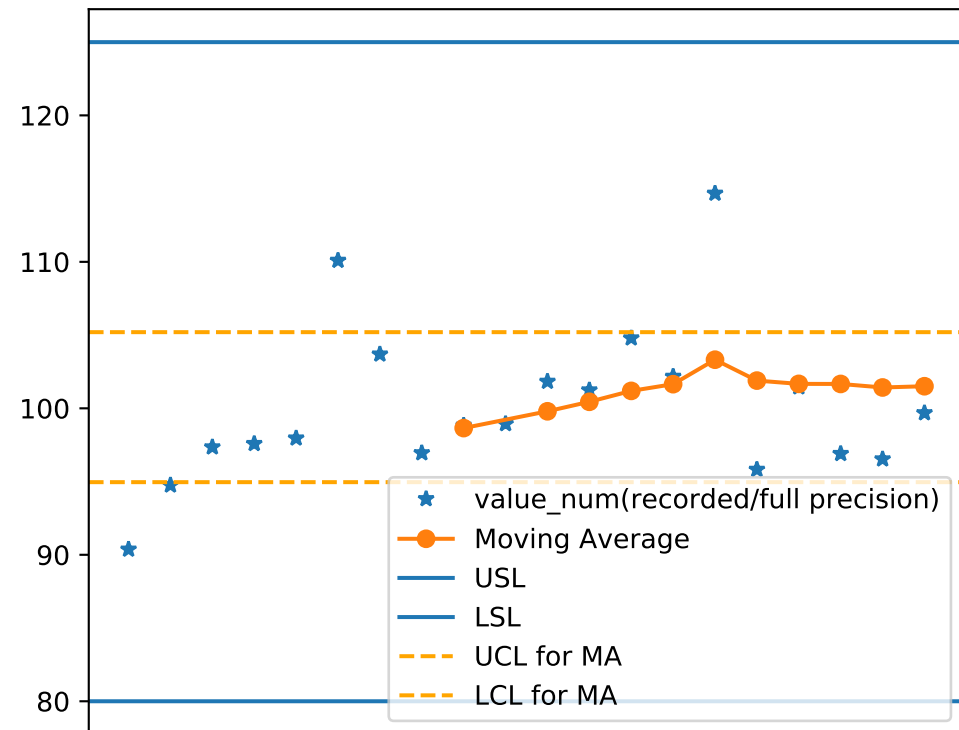
Moving Range



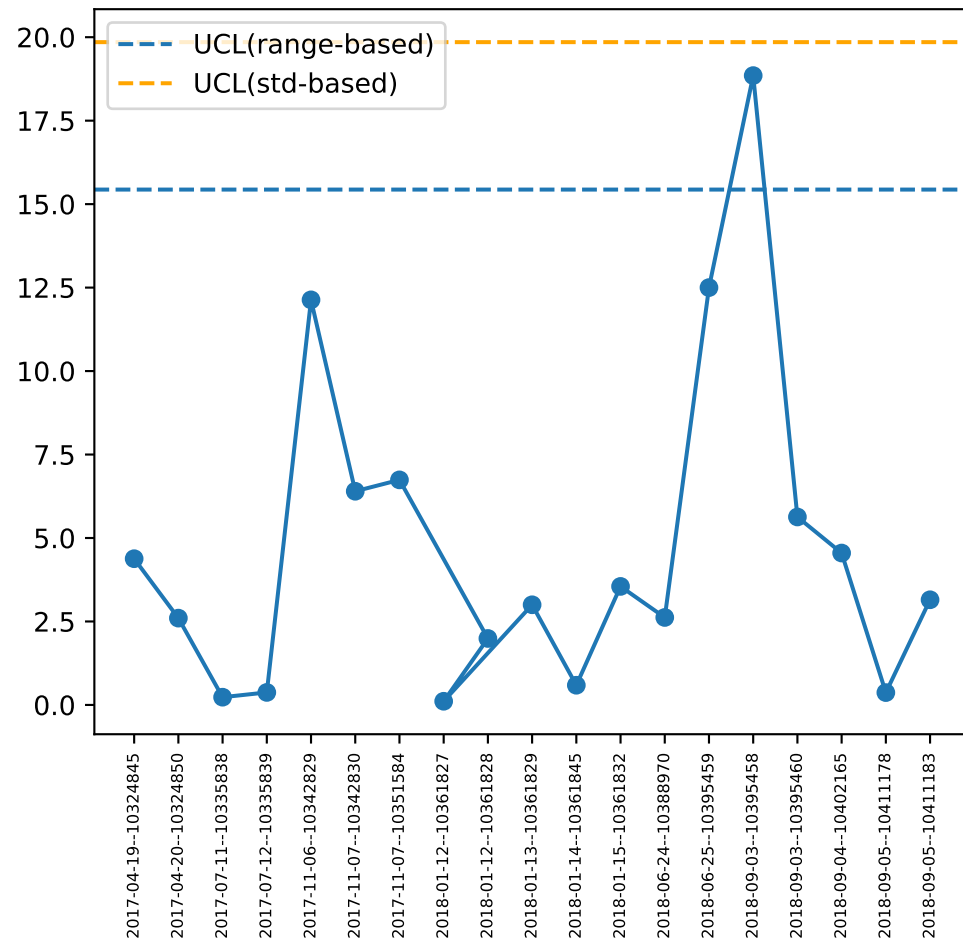
Moving Standard Deviation



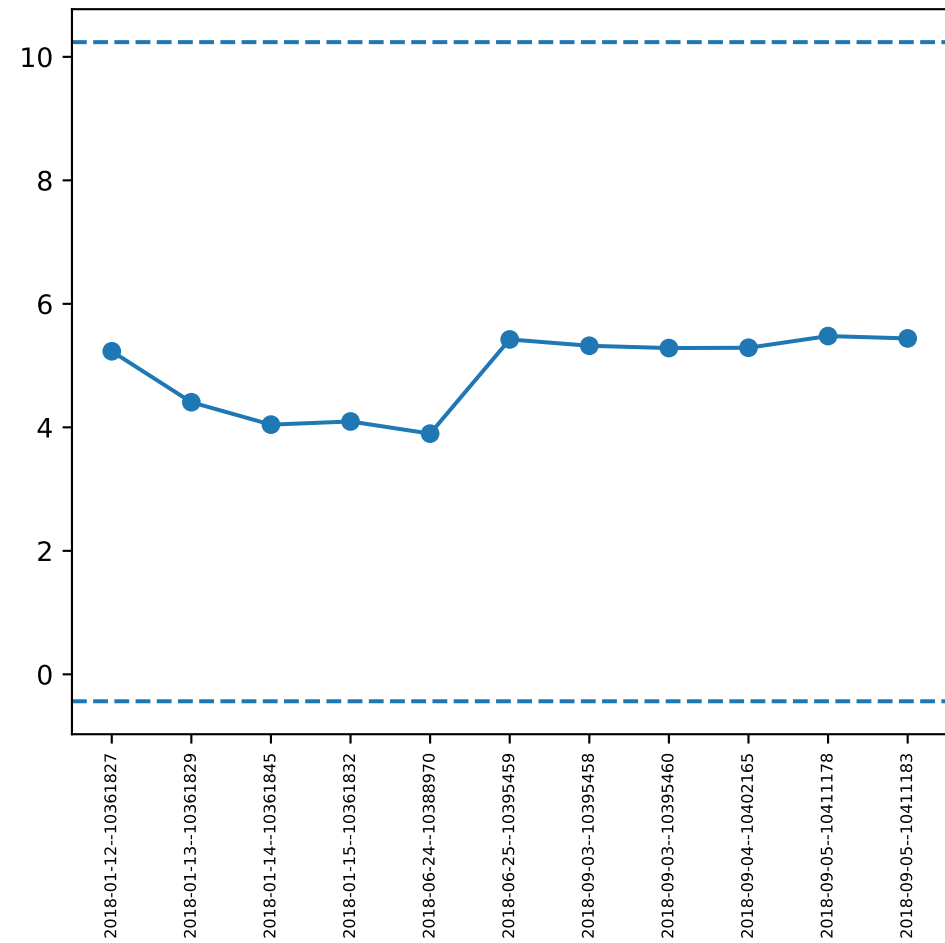
PRDS-000583
Gene Expression Bioassay
PRJU:APR14-AML
Individual Control Chart+Moving Average



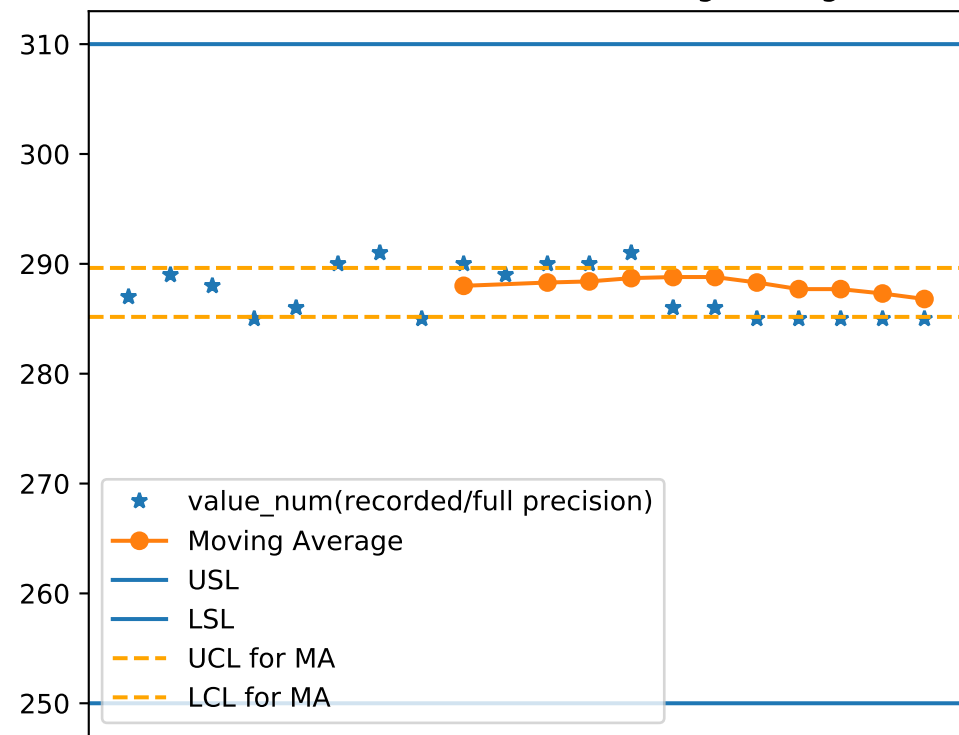
PRDS-000583
Gene Expression Bioassay
PRJU:APR14-AML
Moving Range



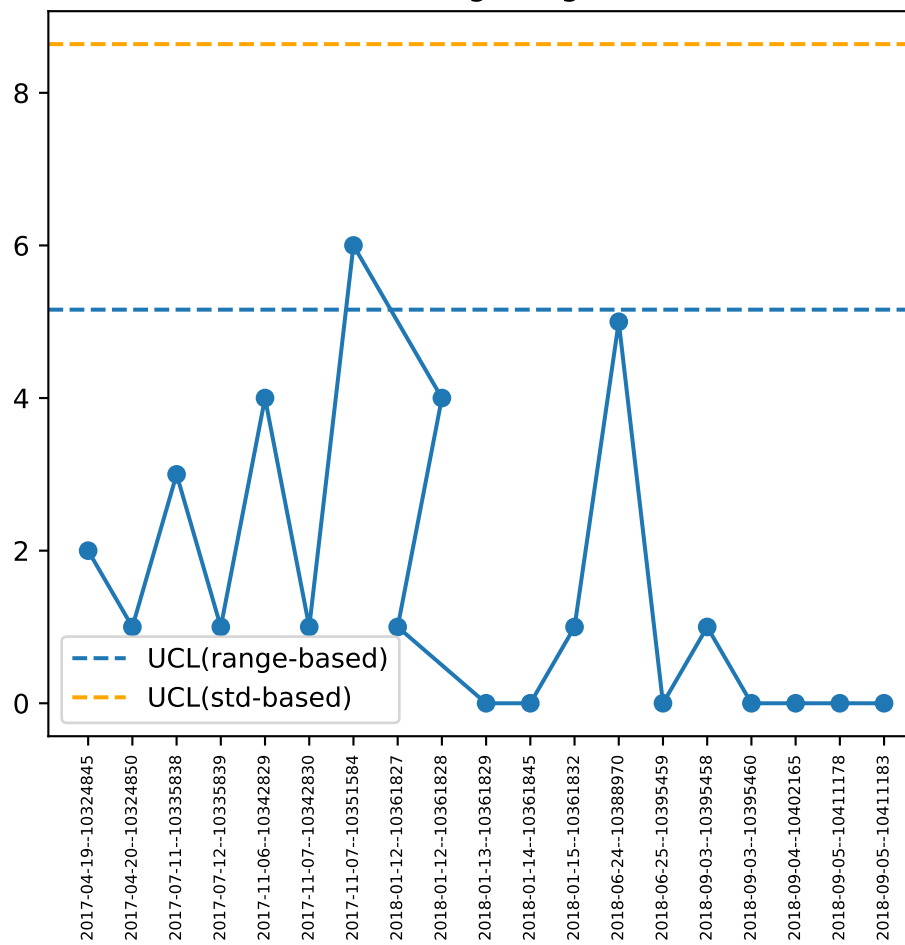
PRDS-000583
Gene Expression Bioassay
PRJU:APR14-AML
Moving Standard Deviation



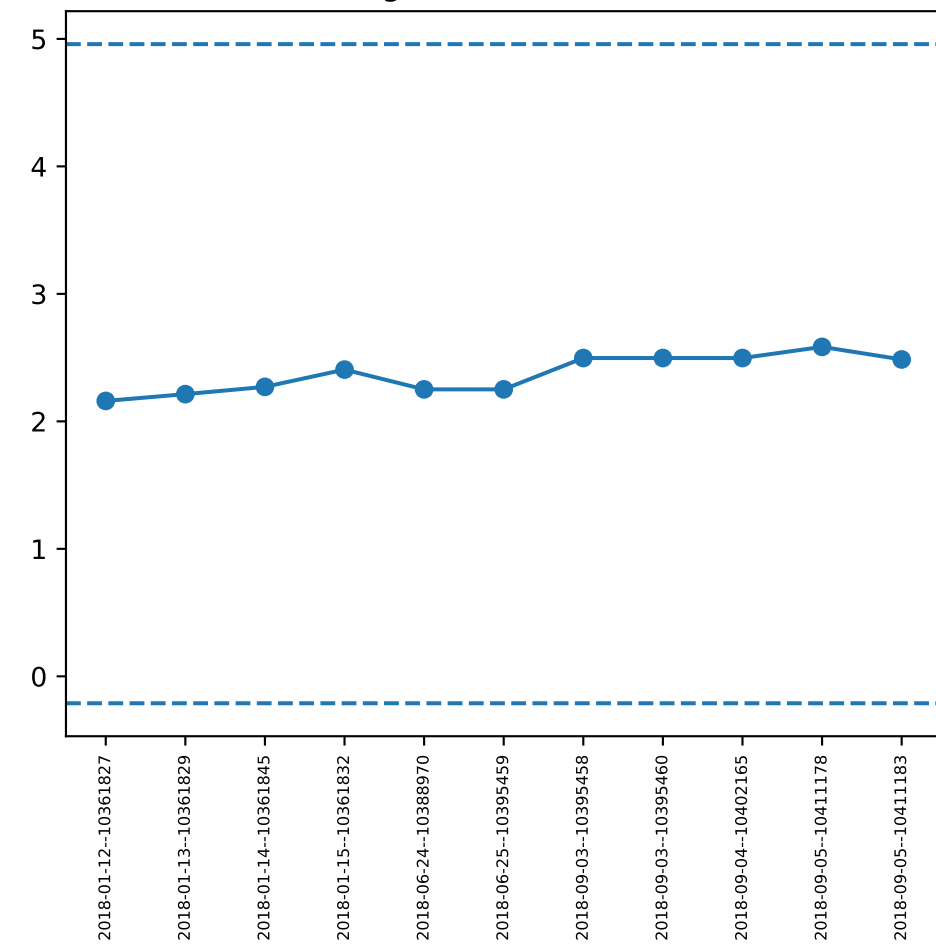
PRDS-000583
Osmolality
PRJU:APR14-ADL
Individual Control Chart+Moving Average



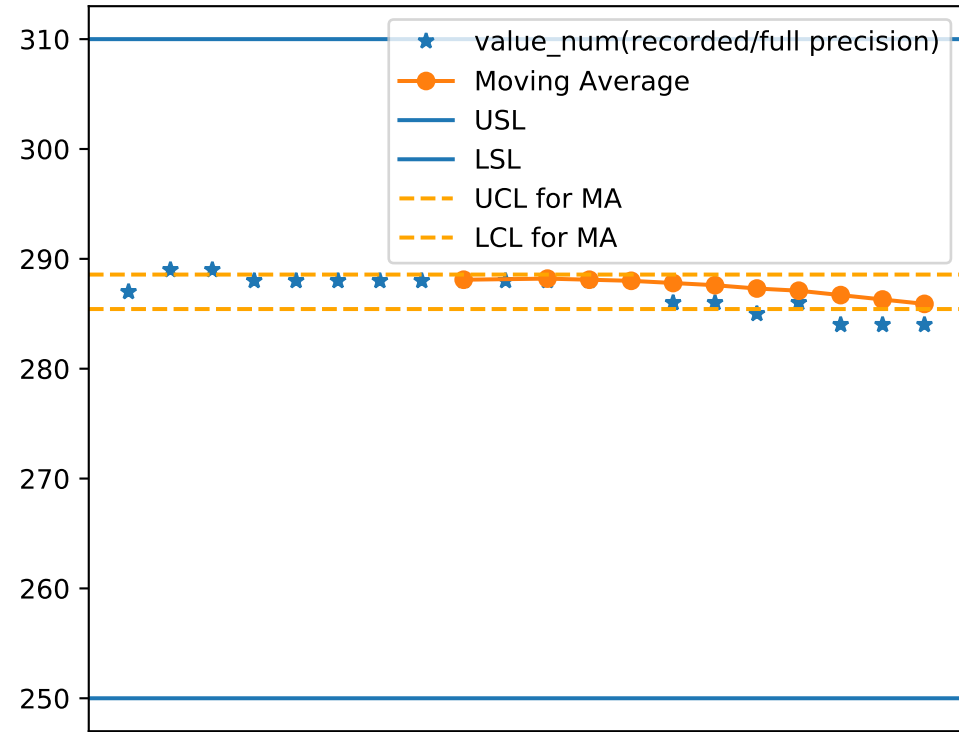
PRDS-000583
Osmolality
PRJU:APR14-ADL
Moving Range



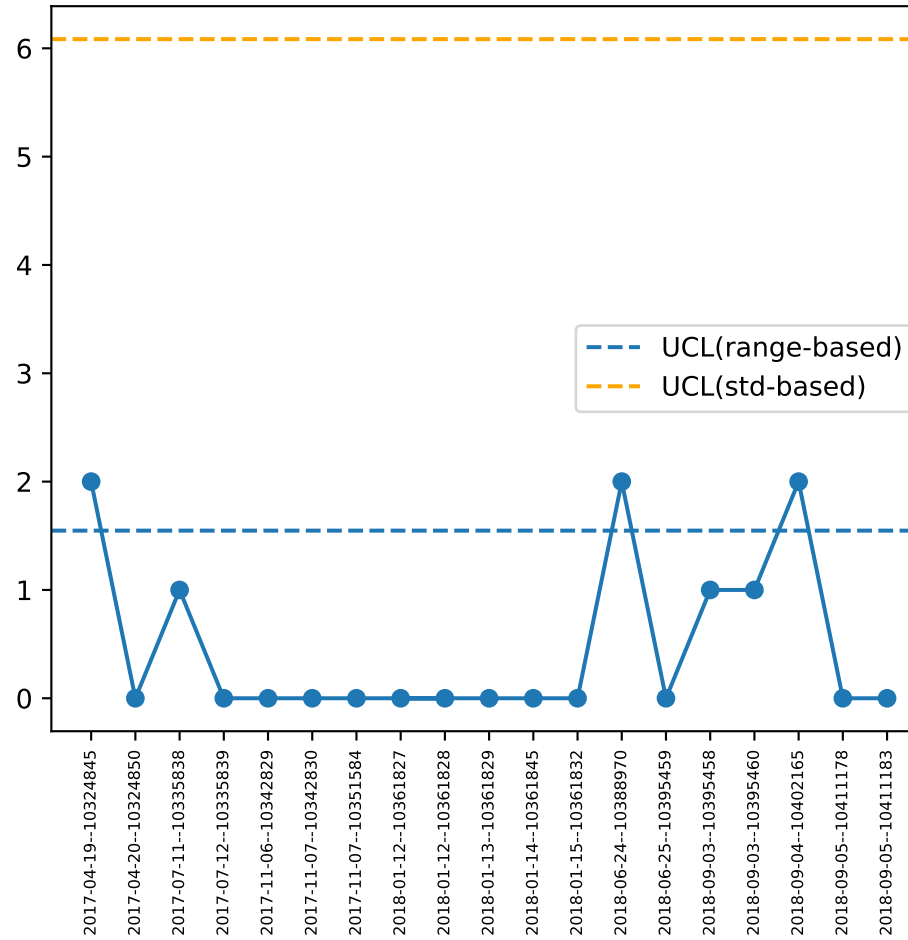
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Osmolality
PRJU:APR14-ADL
Moving Standard Deviation



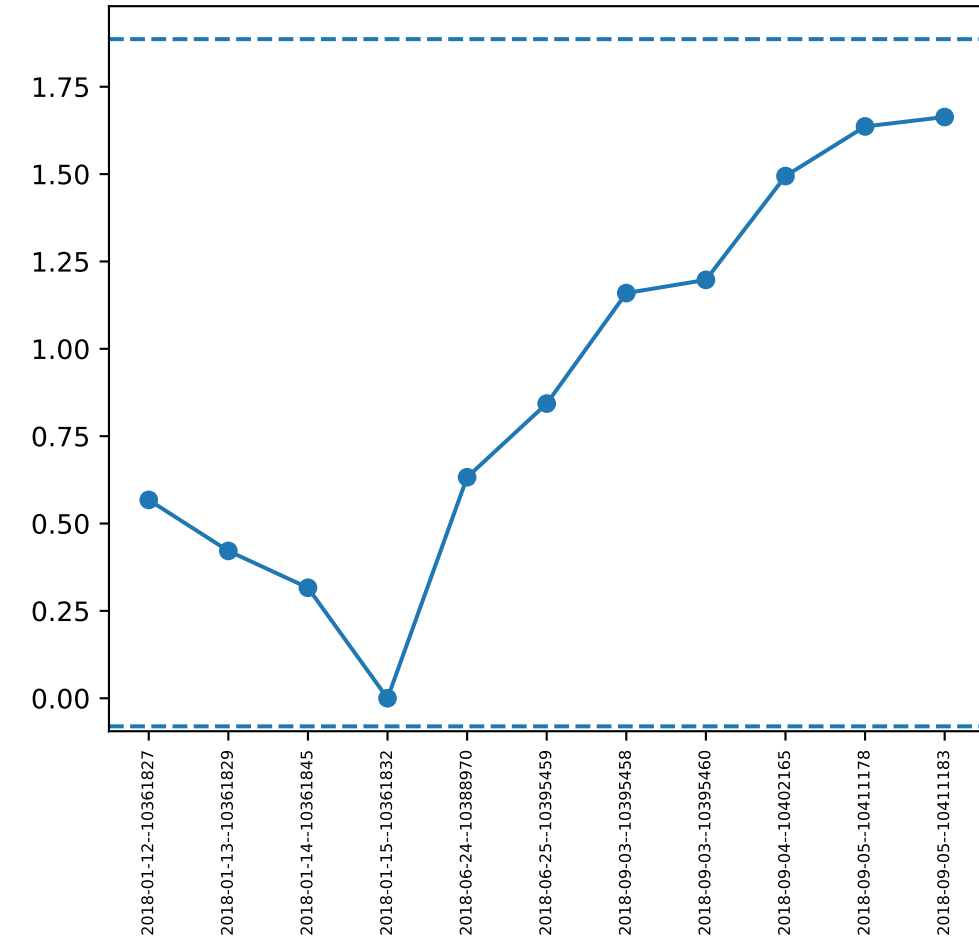
PRDS-000583
Osmolality
PRJU:APR14-AML
Individual Control Chart+Moving Average



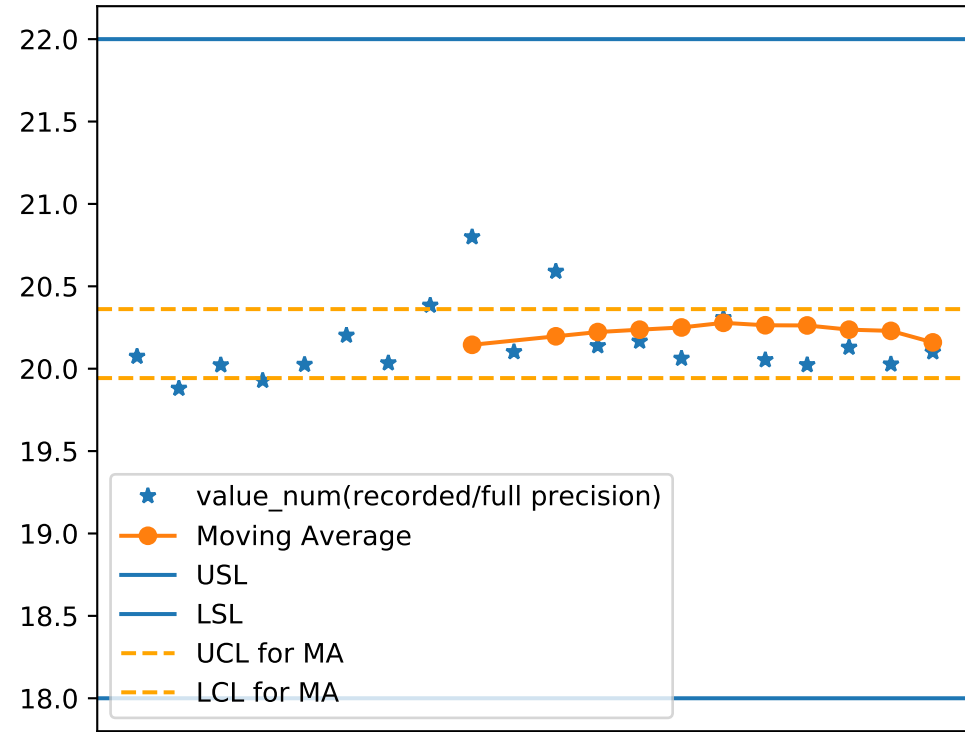
PRDS-000583
Osmolality
PRJU:APR14-AML
Moving Range



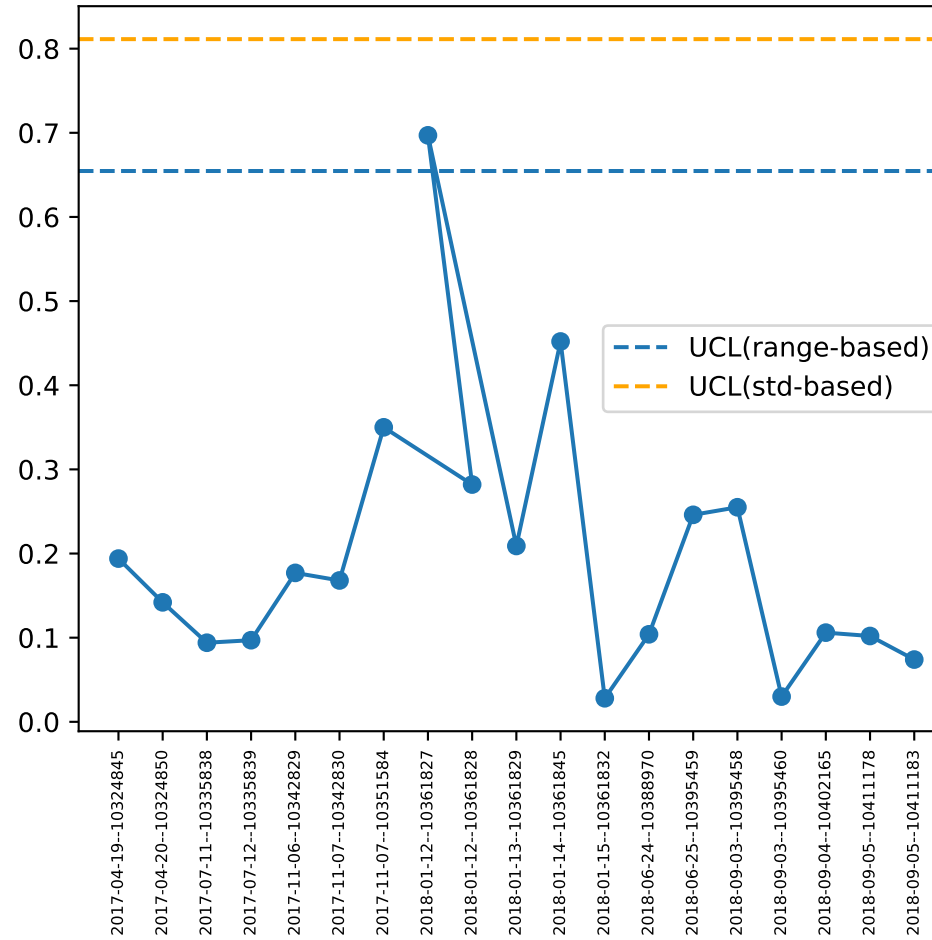
PRDS-000583
Osmolality
PRJU:APR14-AML
Moving Standard Deviation



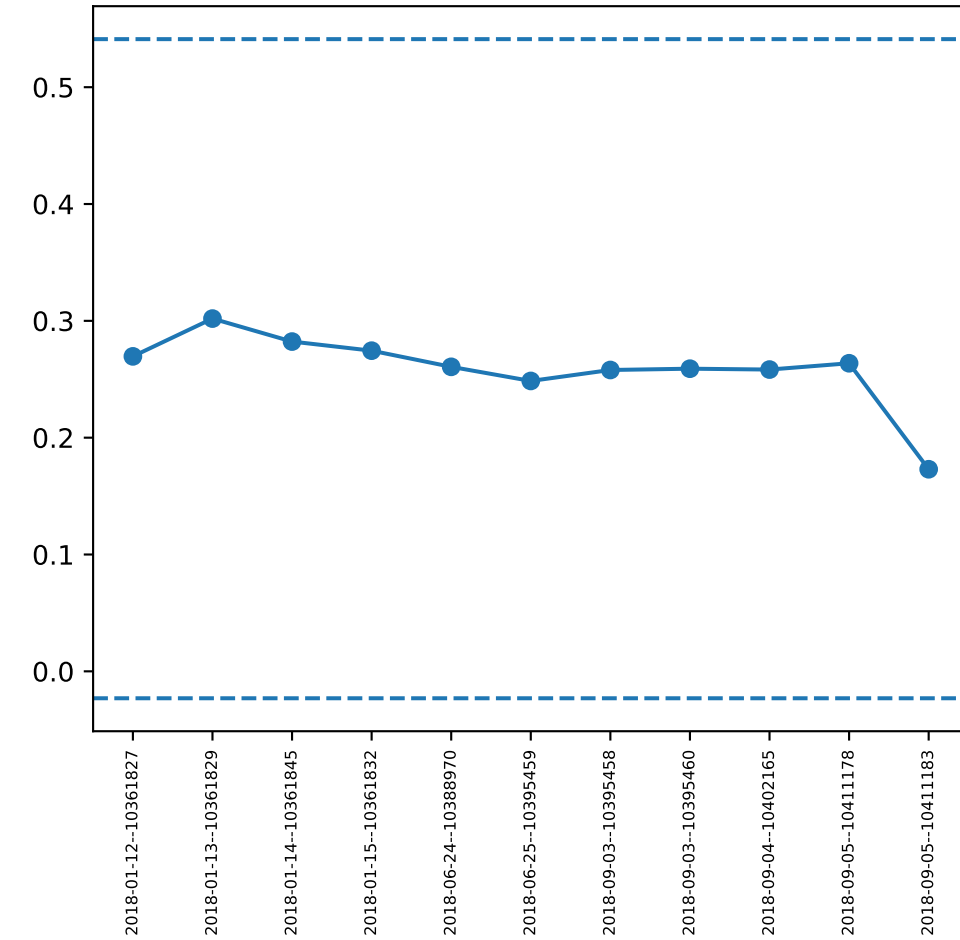
PRDS-000583
Protein Concentration
PRJU:APR14-ADL
Individual Control Chart+Moving Average



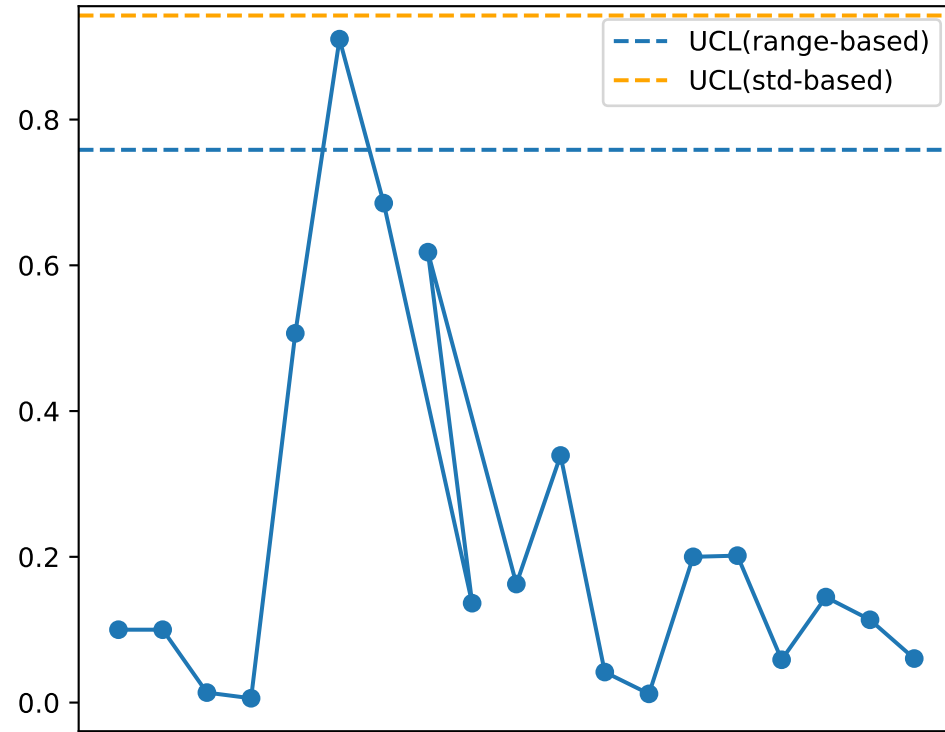
PRDS-000583
Protein Concentration
PRJU:APR14-ADL
Moving Range



PRDS-000583
Protein Concentration
PRJU:APR14-ADL
Moving Standard Deviation

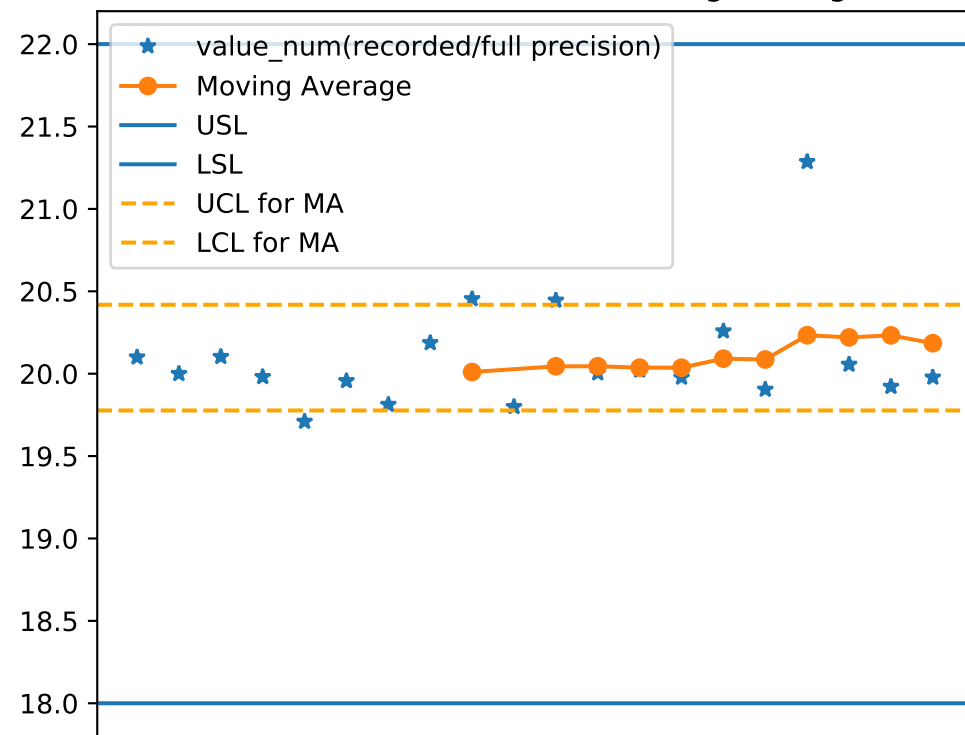


PRDS-000583
Protein Concentration
PRJU:APR14-AML
Moving Range

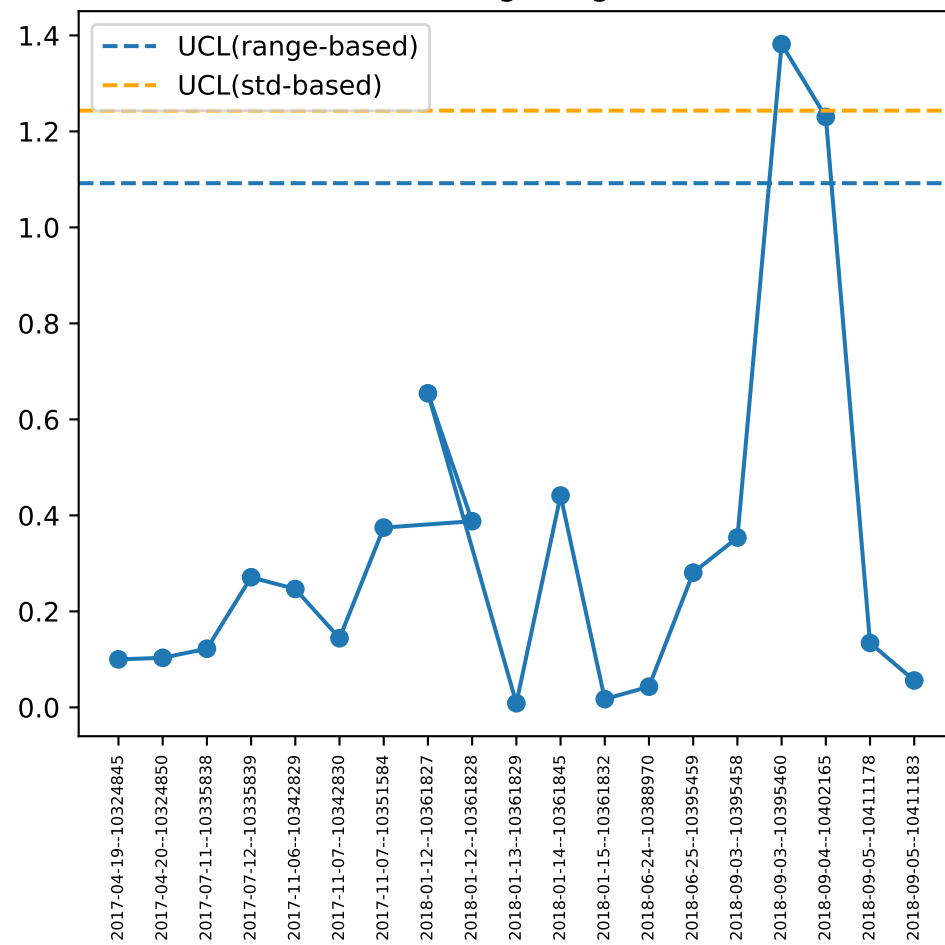


Number of nodes	Average number of iterations per node
1	0.33
2	0.36
3	0.35
4	0.34
5	0.33
6	0.32
7	0.31
8	0.21
9	0.21
10	0.20
11	0.14

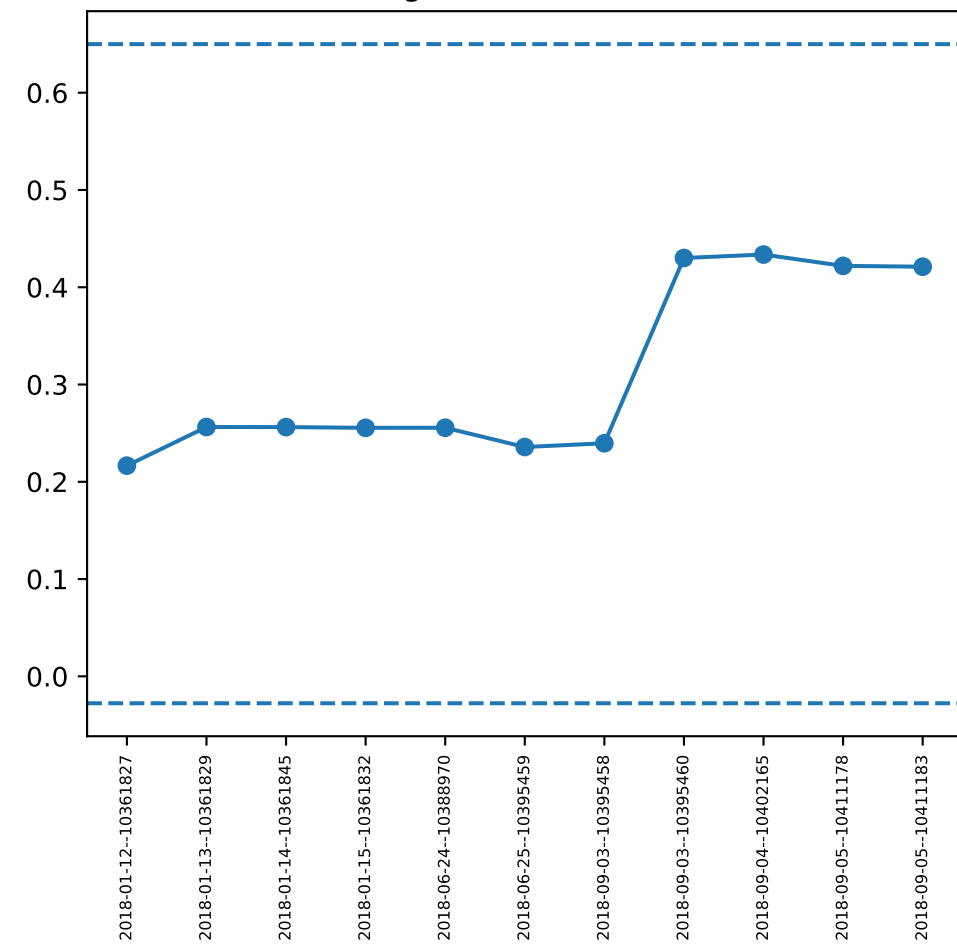
PRDS-000583
Protein Concentration (Formulated Bulk Drug Product)
PRJU:APR14-AML
Individual Control Chart+Moving Average



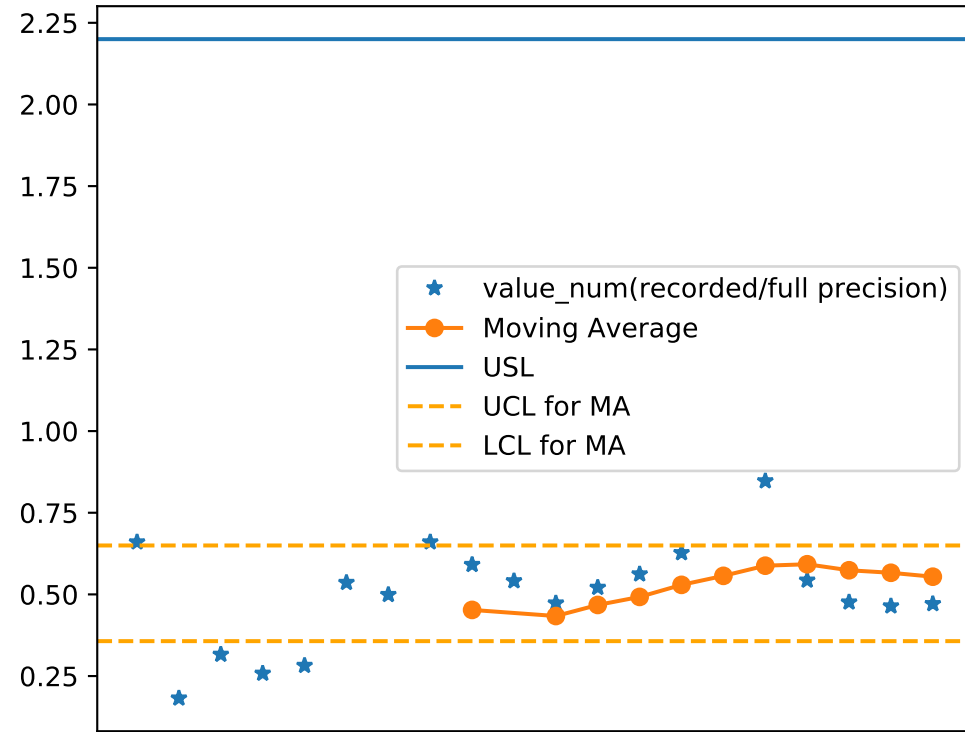
PRDS-000583
Protein Concentration (Formulated Bulk Drug Product)
PRJU:APR14-AML
Moving Range



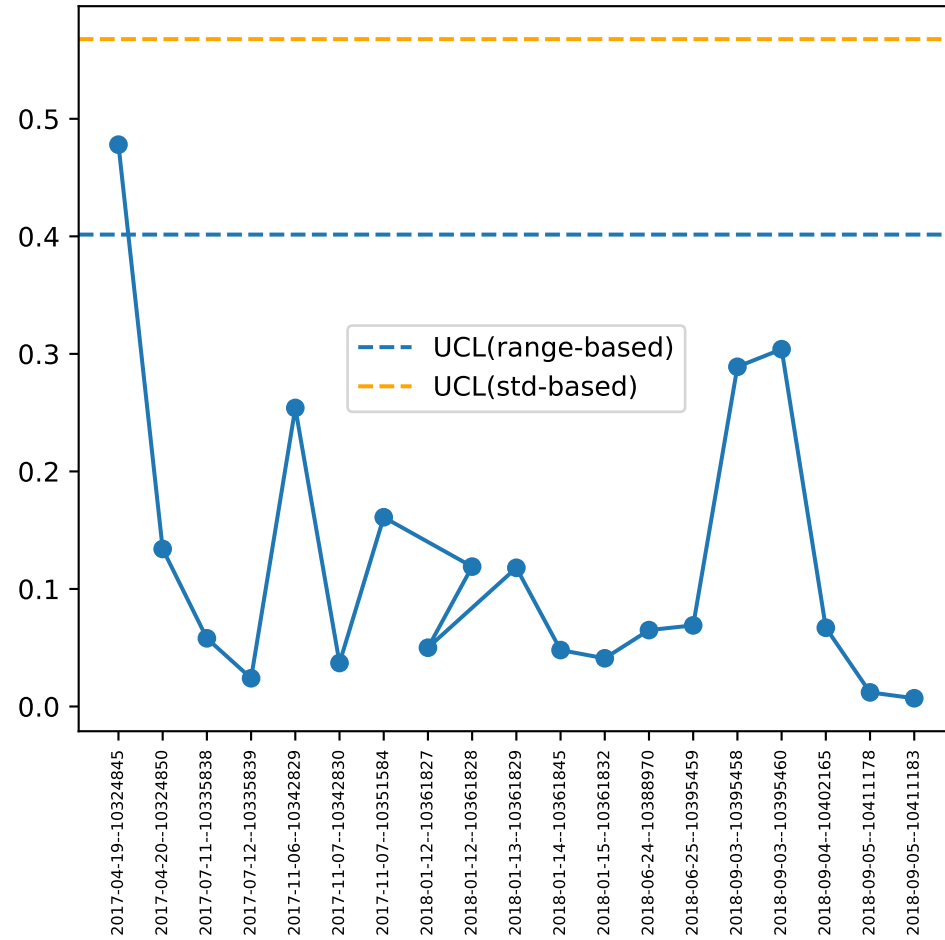
PRDS-000583
Protein Concentration (Formulated Bulk Drug Product)
PRJU:APR14-AML
Moving Standard Deviation



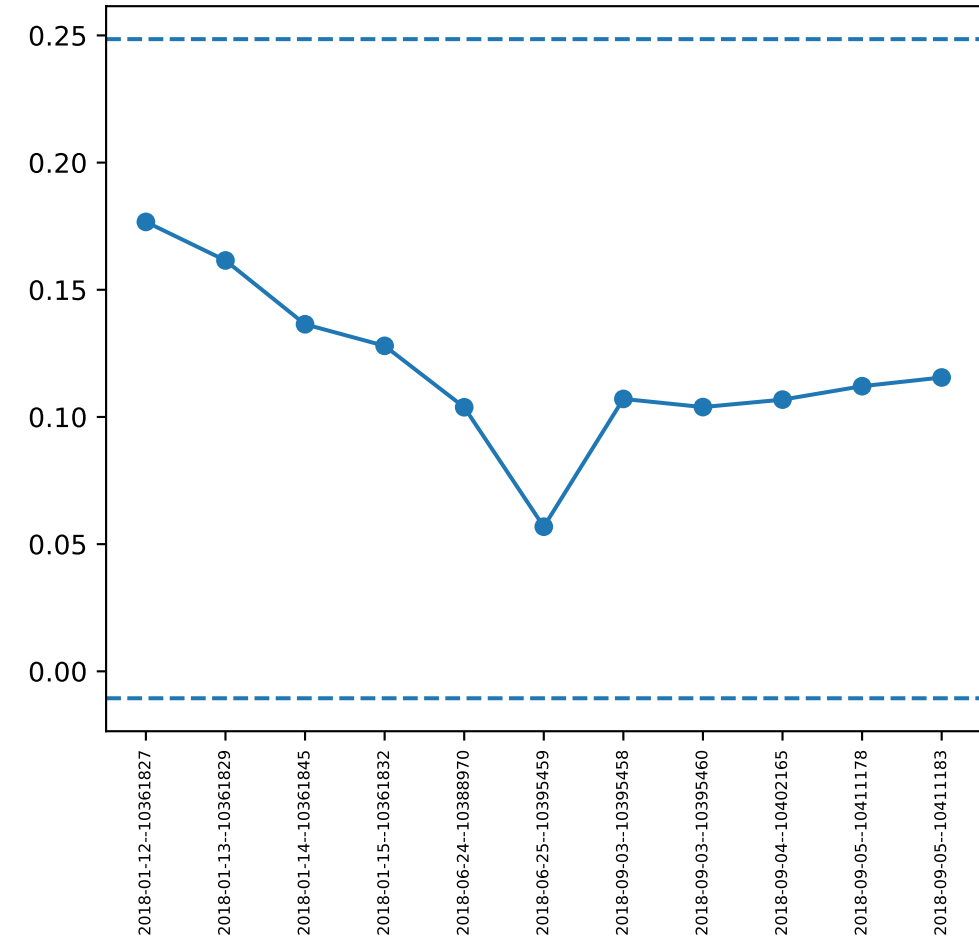
PRDS-000583
RP-HPLC
PRJU:APR14-ADL
Individual Control Chart+Moving Average



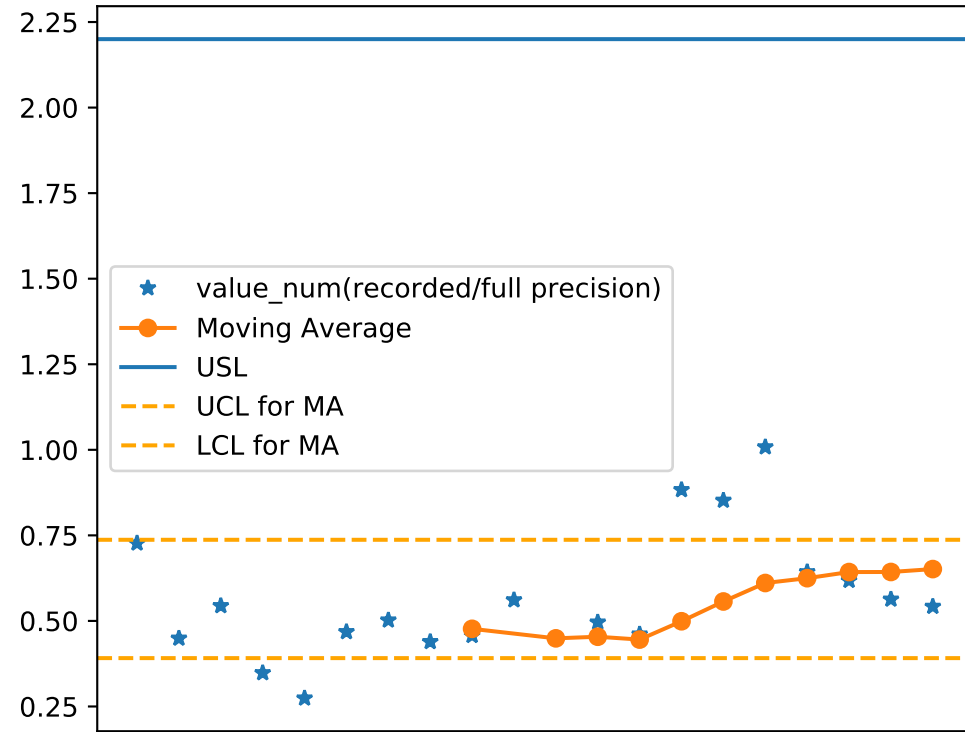
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RP-HPLC
PRJU:APR14-ADL
Moving Range



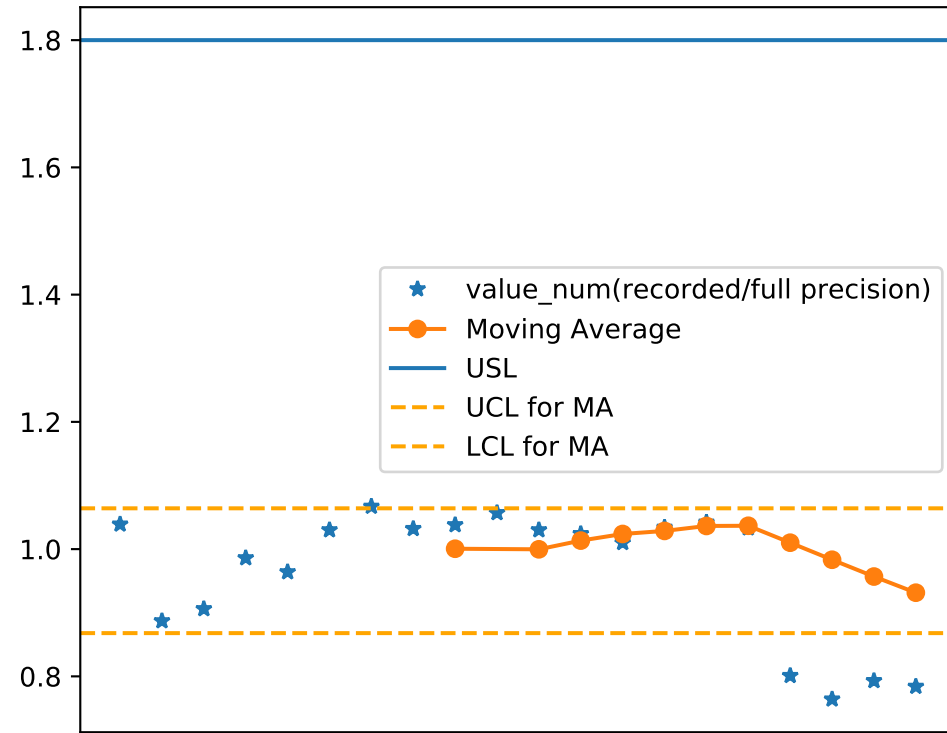
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RP-HPLC
PRJU:APR14-ADL
Moving Standard Deviation



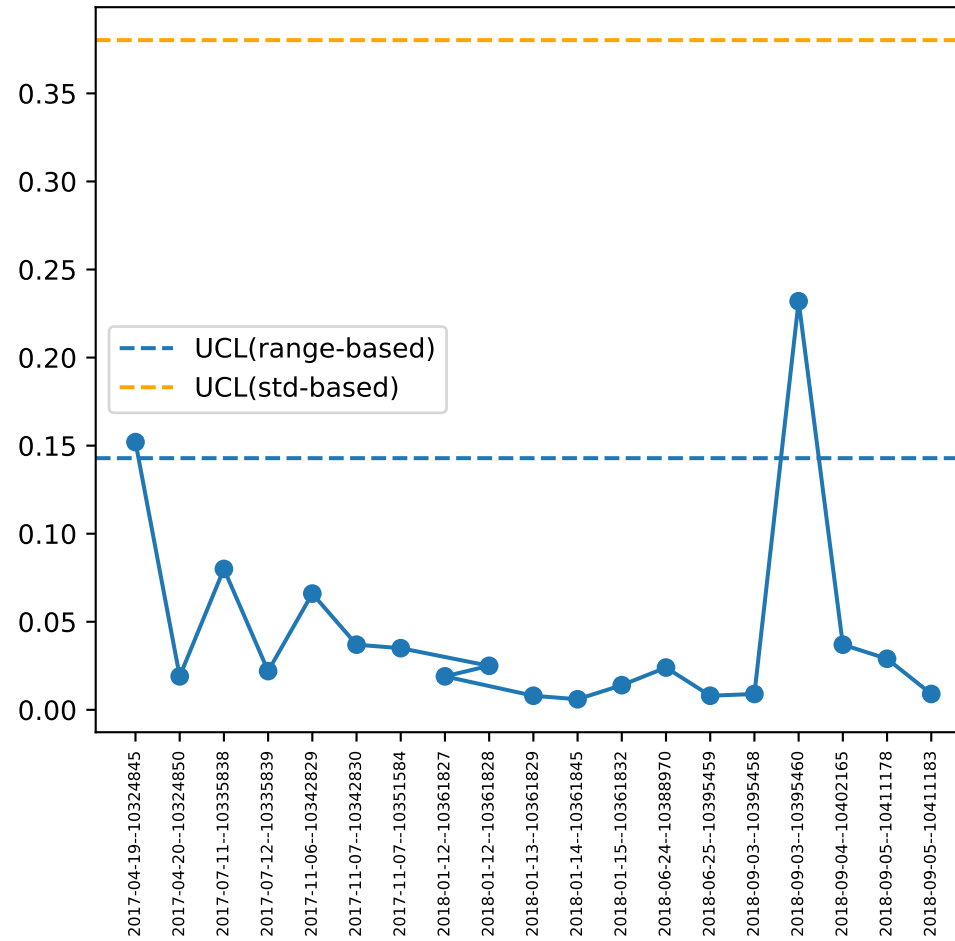
PRDS-000583
RP-HPLC
PRJU:APR14-AML
Individual Control Chart+Moving Average



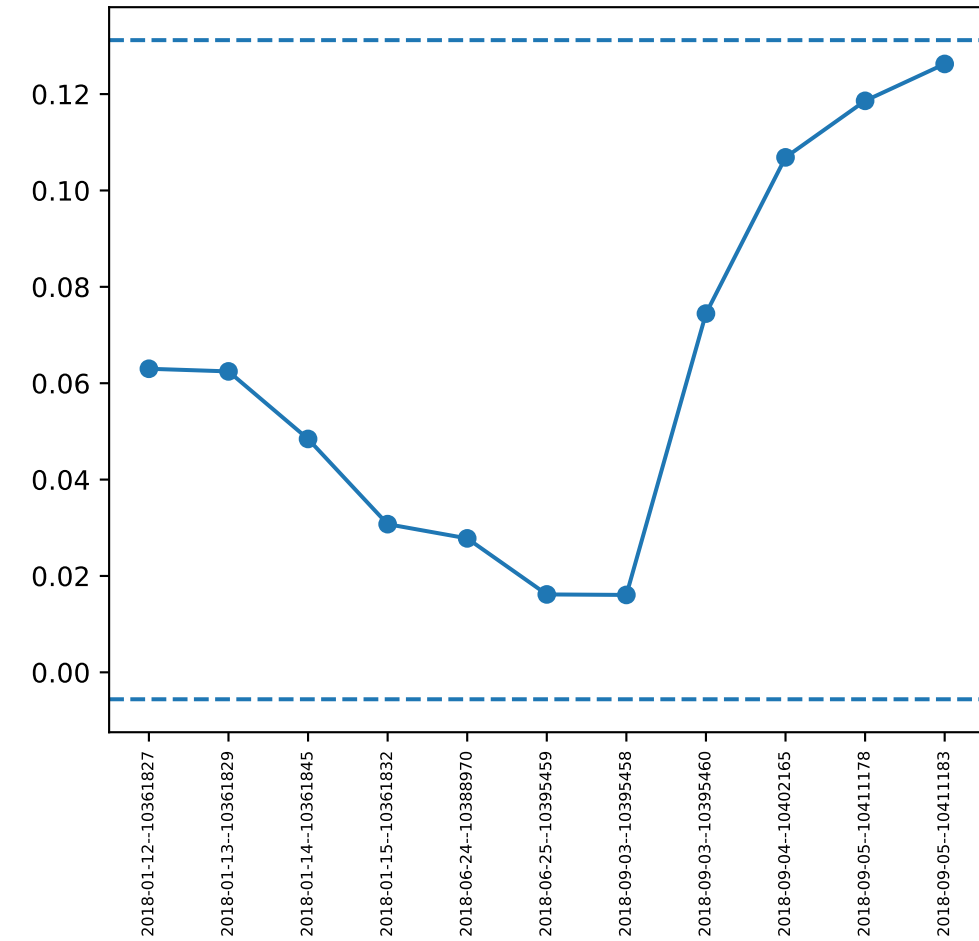
PRDS-000583
SE-HPLC Aggregate
PRJU:APR14-ADL
Individual Control Chart+Moving Average



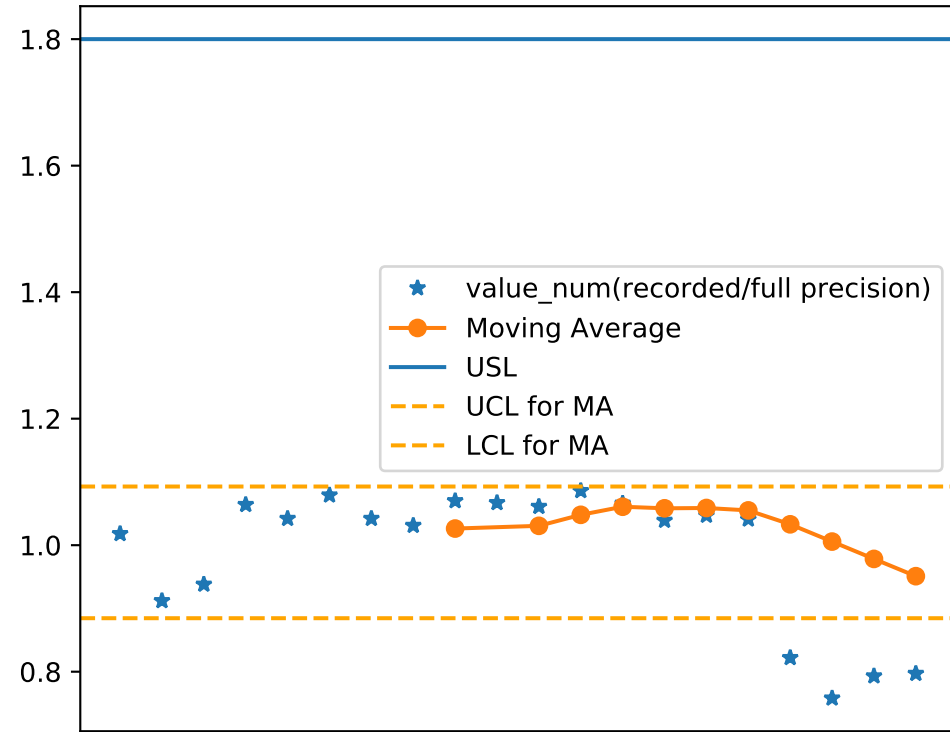
PRDS-000583
SE-HPLC Aggregate
PRJU:APR14-ADL
Moving Range



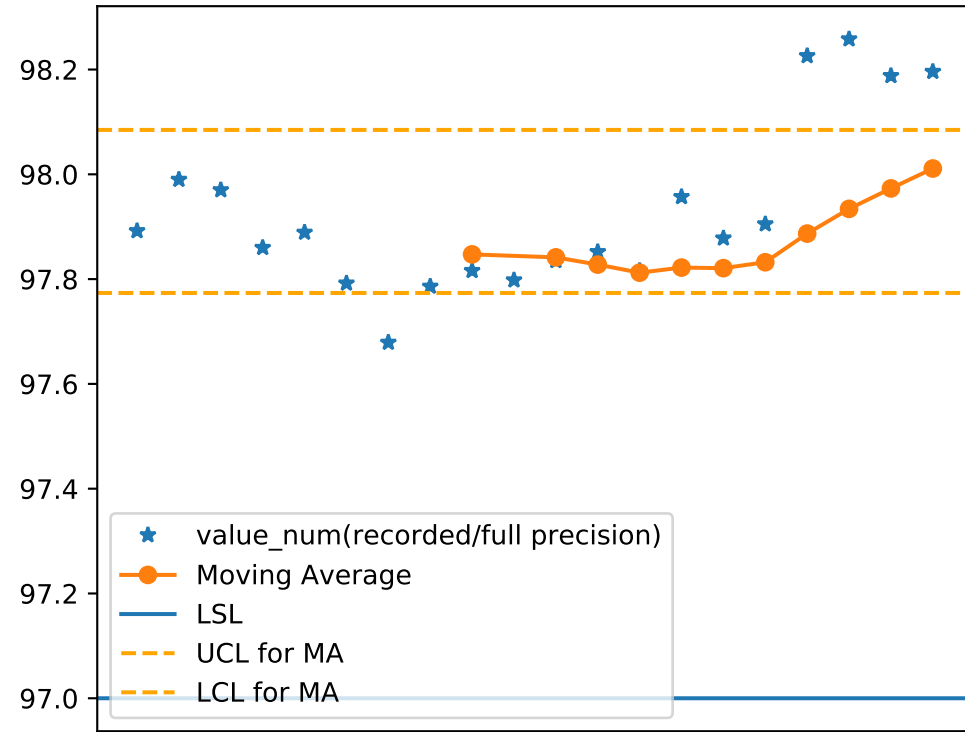
PRDS-000583
SE-HPLC Aggregate
PRJU:APR14-ADL
Moving Standard Deviation



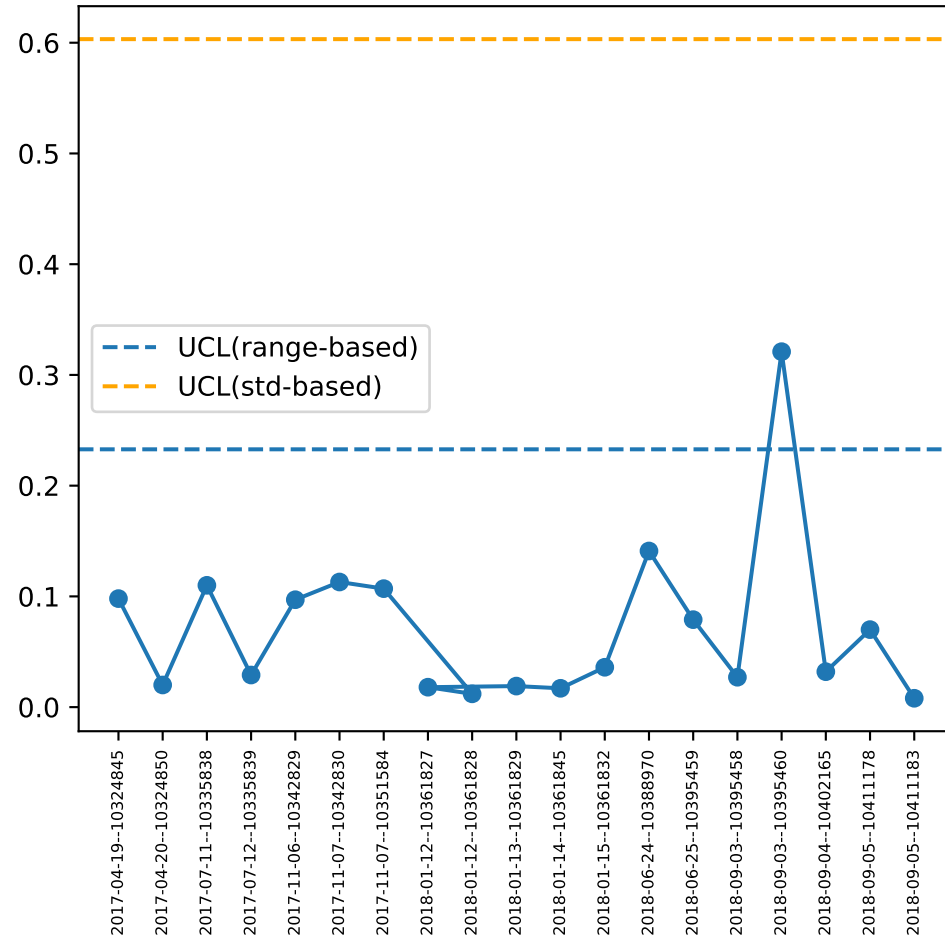
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SE-HPLC Aggregate
PRJU:APR14-AML
Individual Control Chart+Moving Average



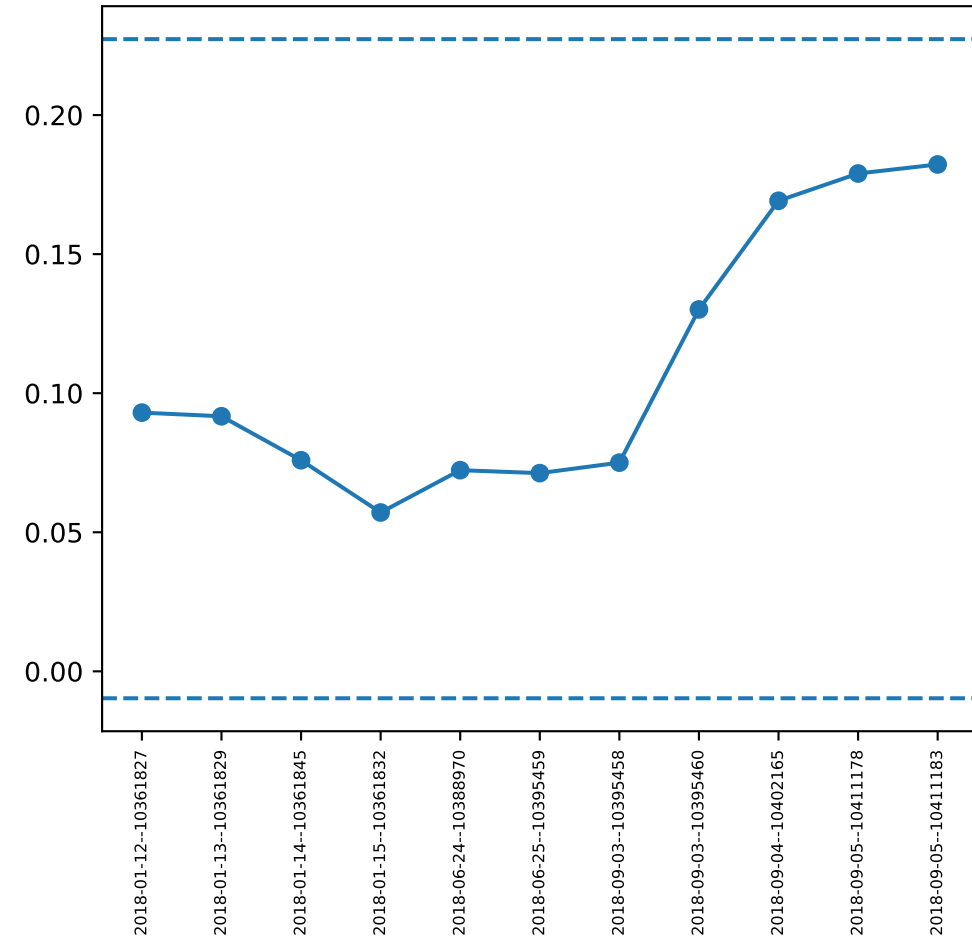
PRDS-000583
SE-HPLC Main Peak
PRJU:APR14-ADL
Individual Control Chart+Moving Average



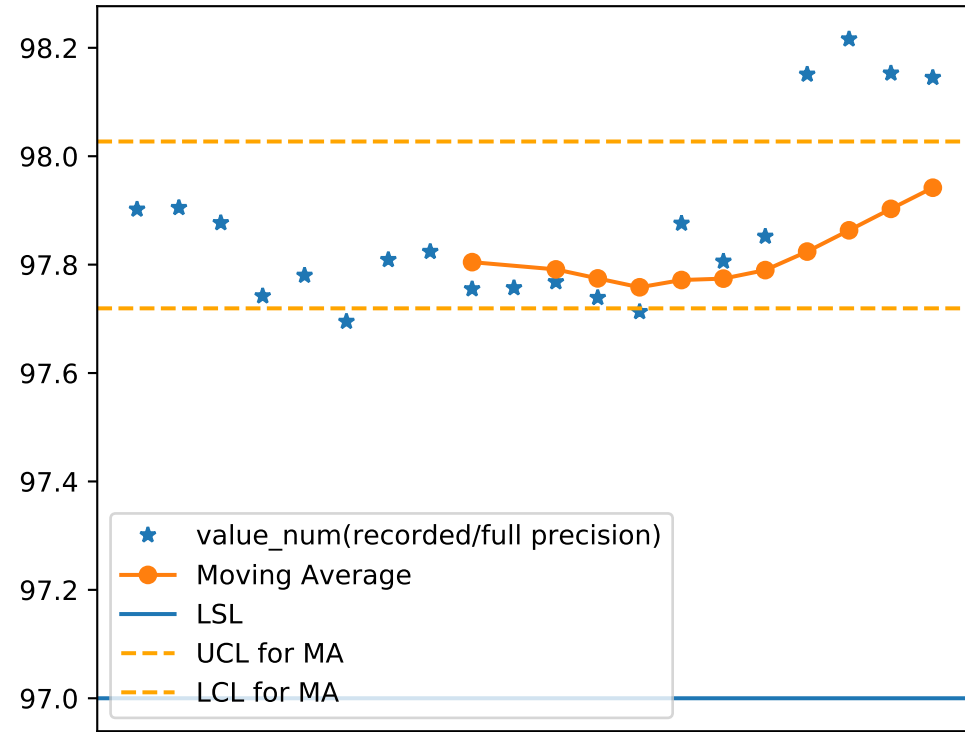
PRDS-000583
SE-HPLC Main Peak
PRJU:APR14-ADL
Moving Range



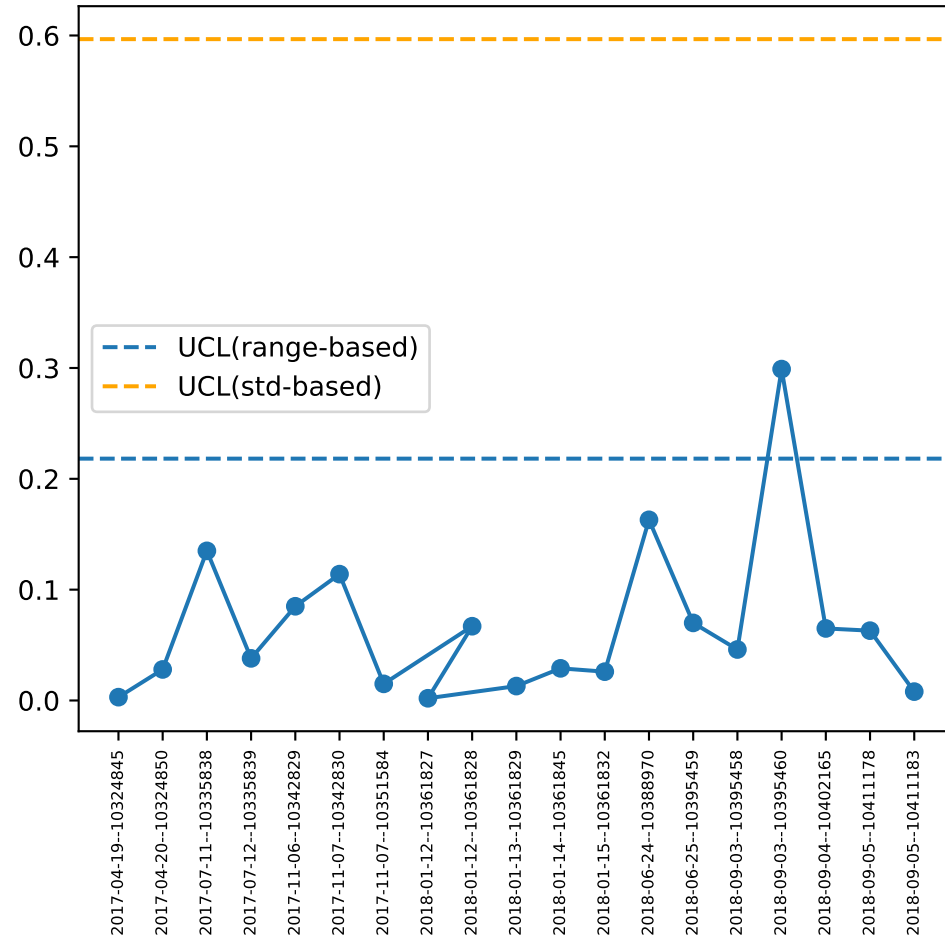
PRDS-000583
SE-HPLC Main Peak
PRJU:APR14-ADL
Moving Standard Deviation



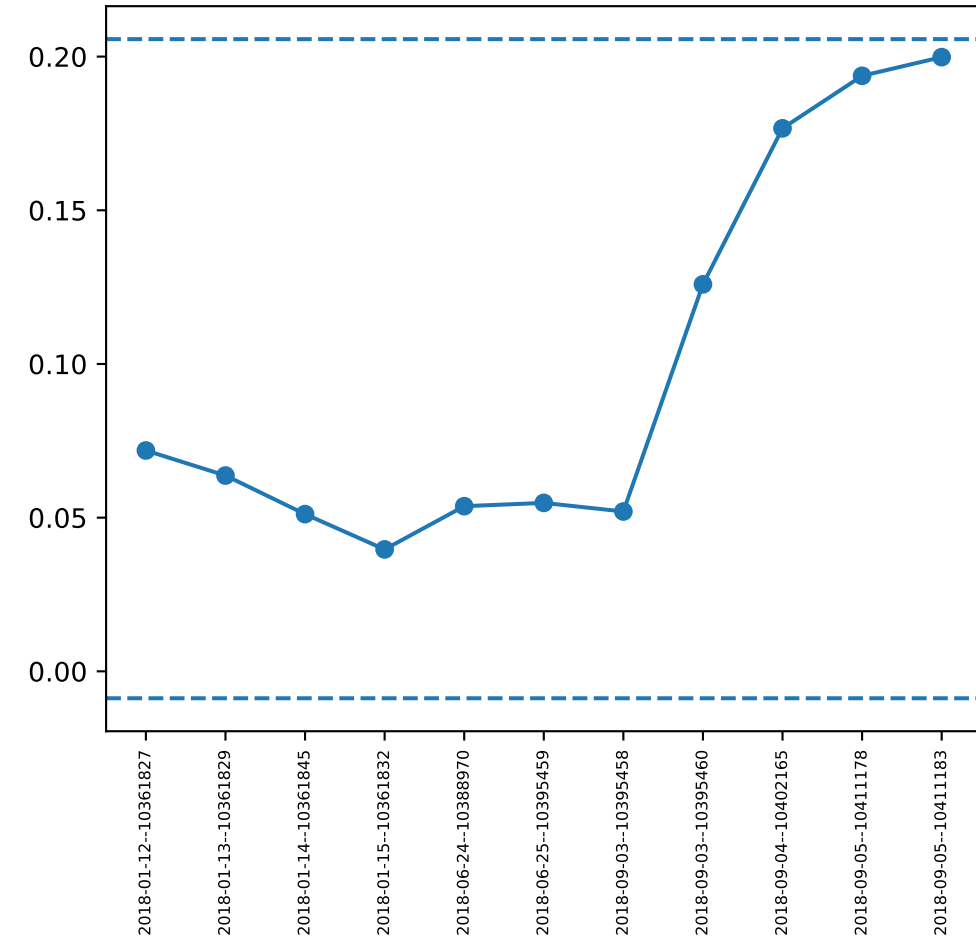
PRDS-000583
SE-HPLC Main Peak
PRJU:APR14-AML
Individual Control Chart+Moving Average



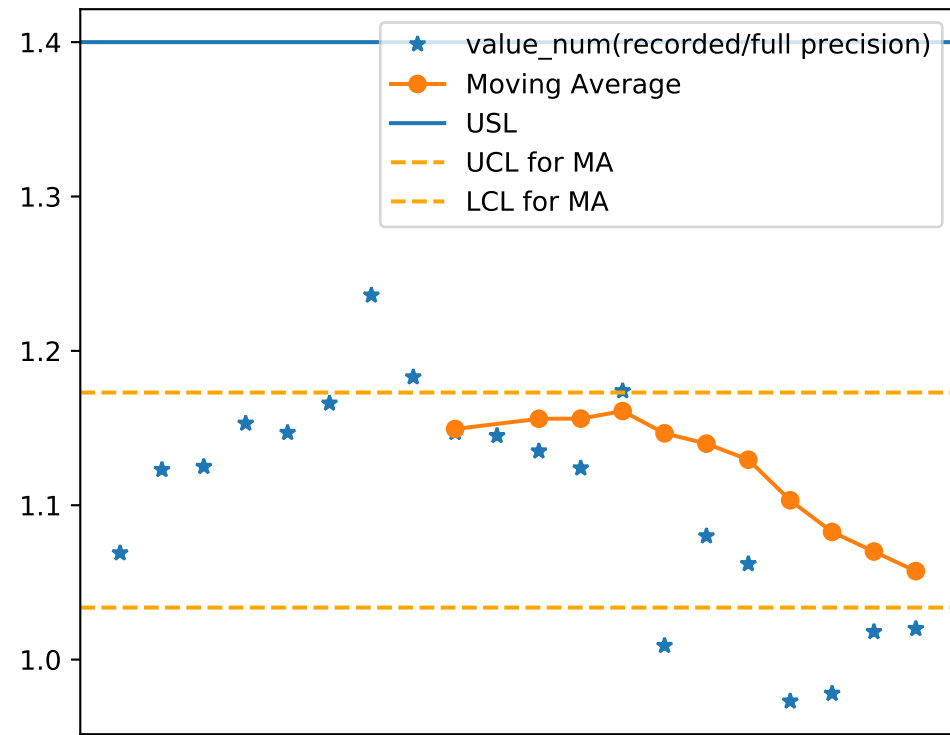
PRDS-000583
SE-HPLC Main Peak
PRJU:APR14-AML
Moving Range



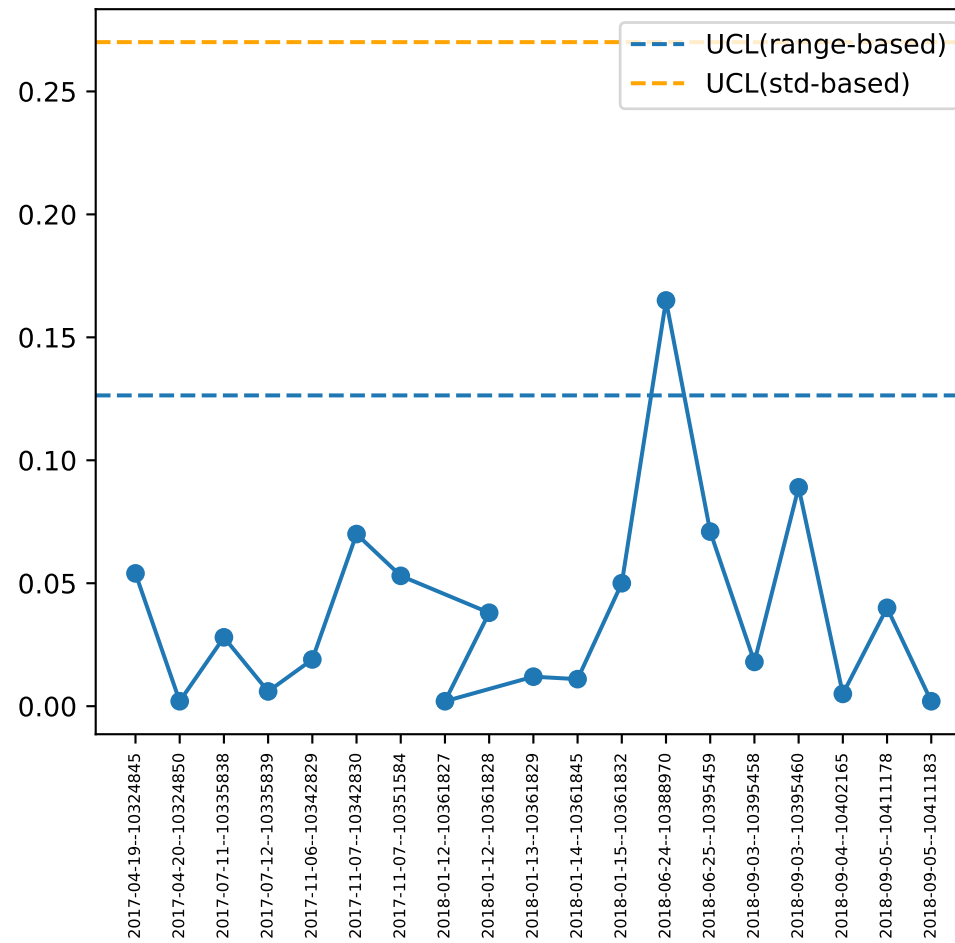
PRDS-000583
SE-HPLC Main Peak
PRJU:APR14-AML
Moving Standard Deviation



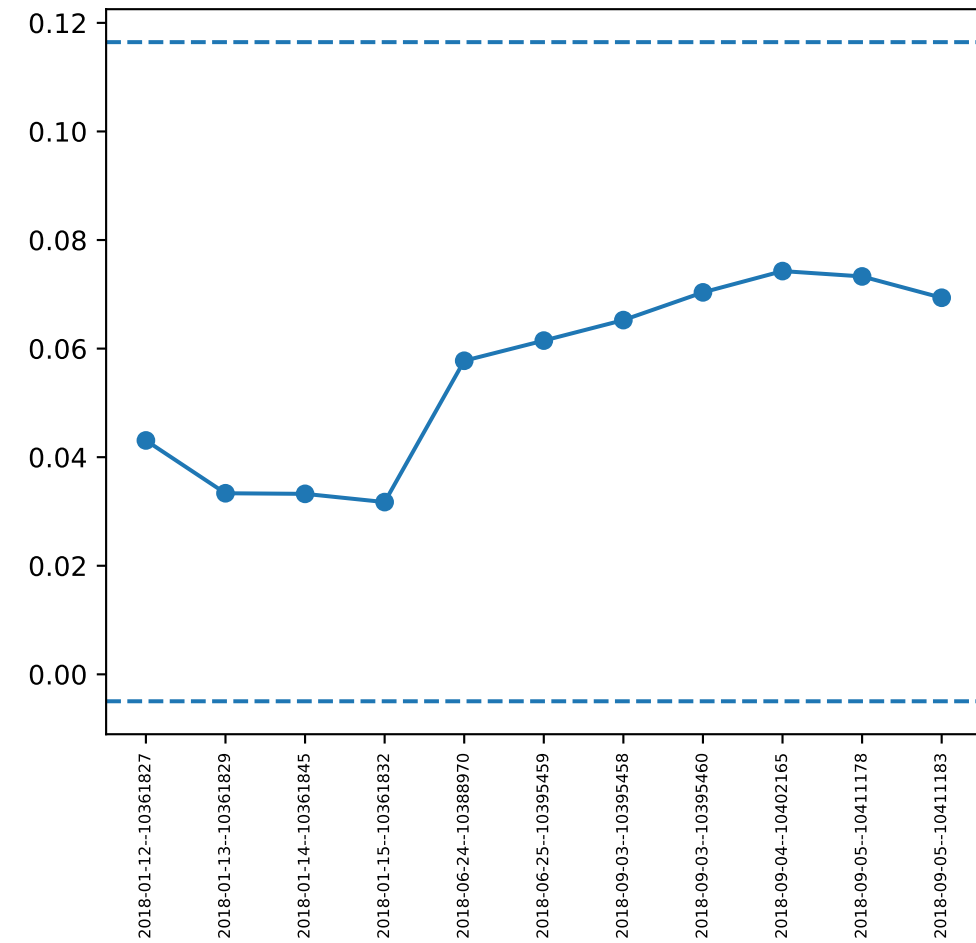
PRDS-000583
SE-HPLC Pre-monomer
PRJU:APR14-ADL
Individual Control Chart+Moving Average



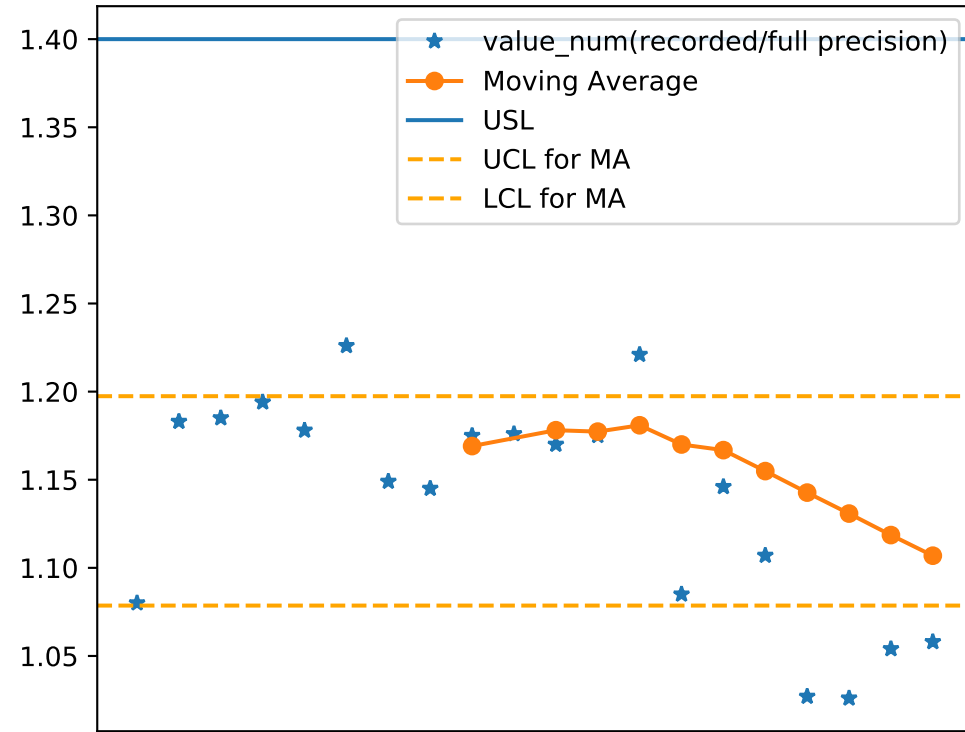
PRDS-000583
SE-HPLC Pre-monomer
PRJU:APR14-ADL
Moving Range



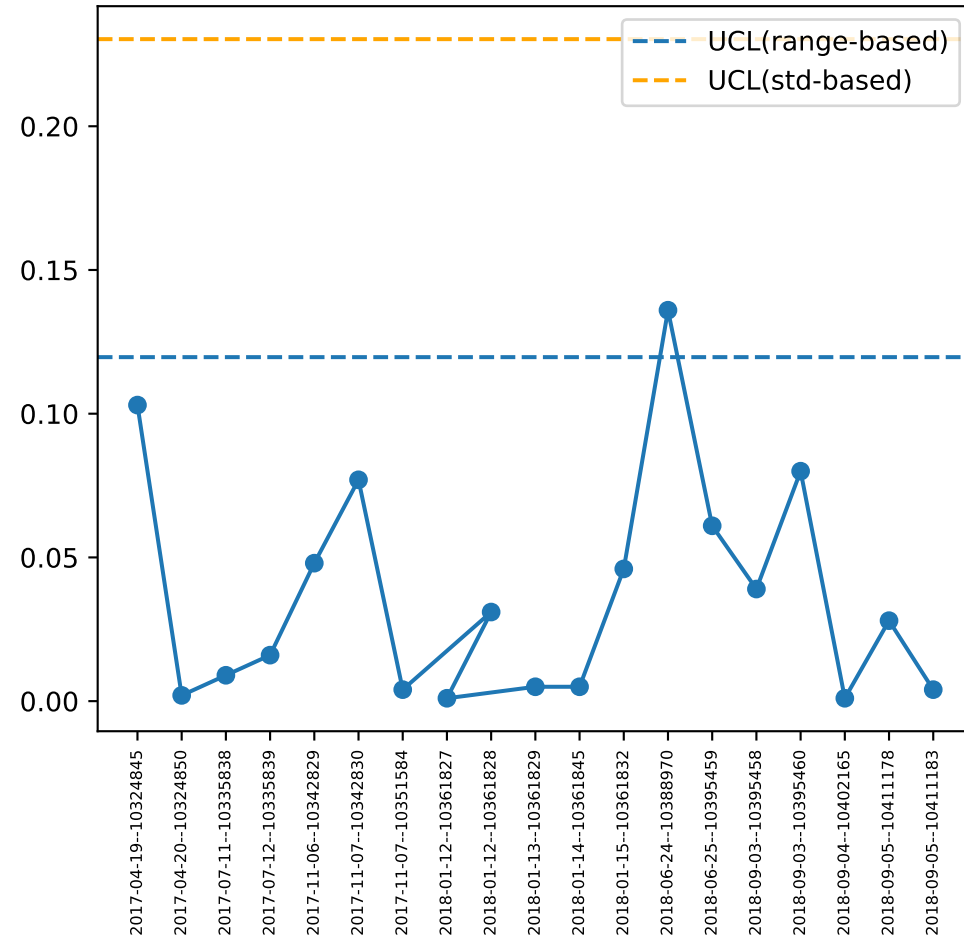
PRDS-000583
SE-HPLC Pre-monomer
PRJU:APR14-ADL
Moving Standard Deviation



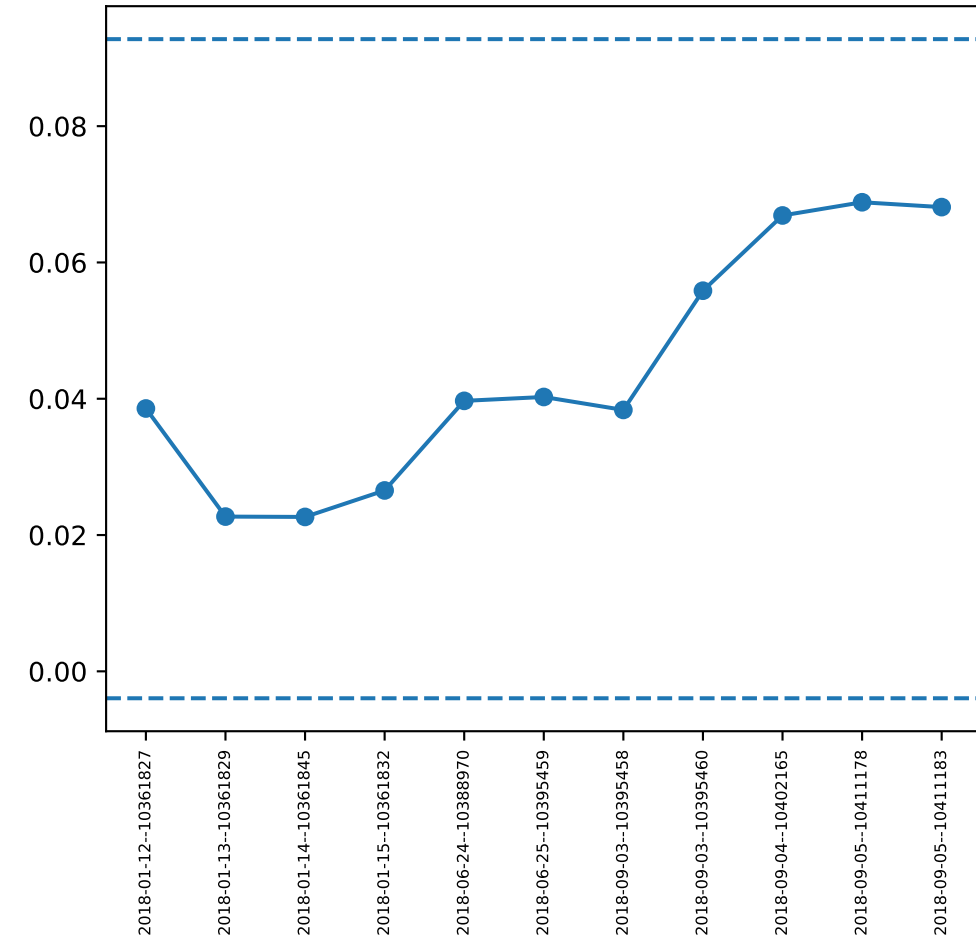
PRDS-000583
SE-HPLC Pre-monomer
PRJU:APR14-AML
Individual Control Chart+Moving Average



PRDS-000583
SE-HPLC Pre-monomer
PRJU:APR14-AML
Moving Range

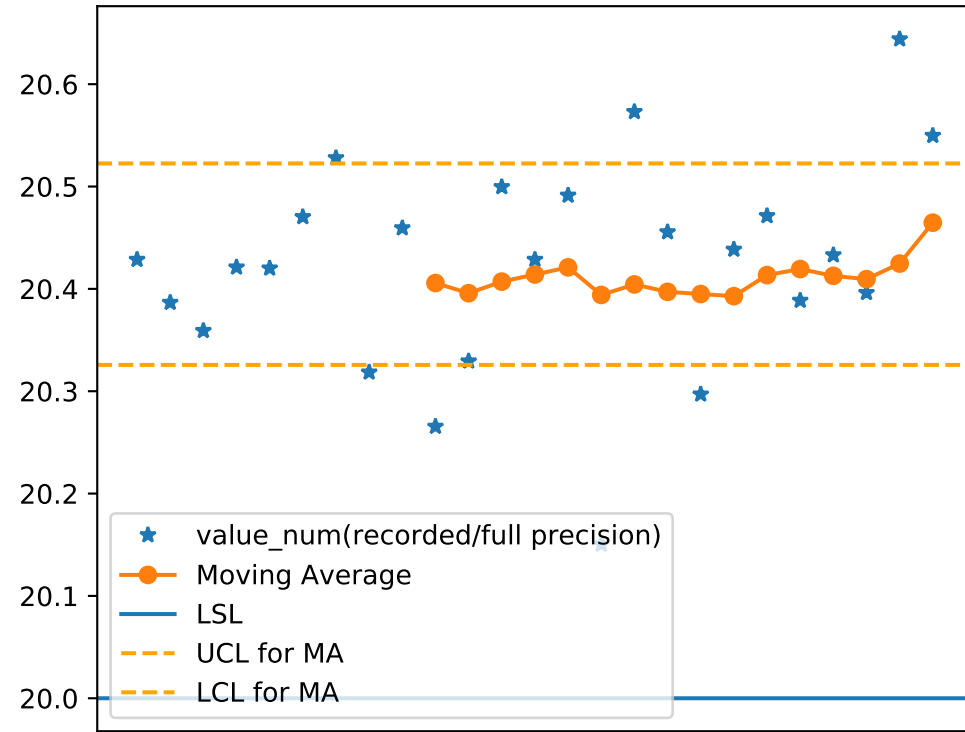


PRDS-000583
SE-HPLC Pre-monomer
PRJU:APR14-AML
Moving Standard Deviation



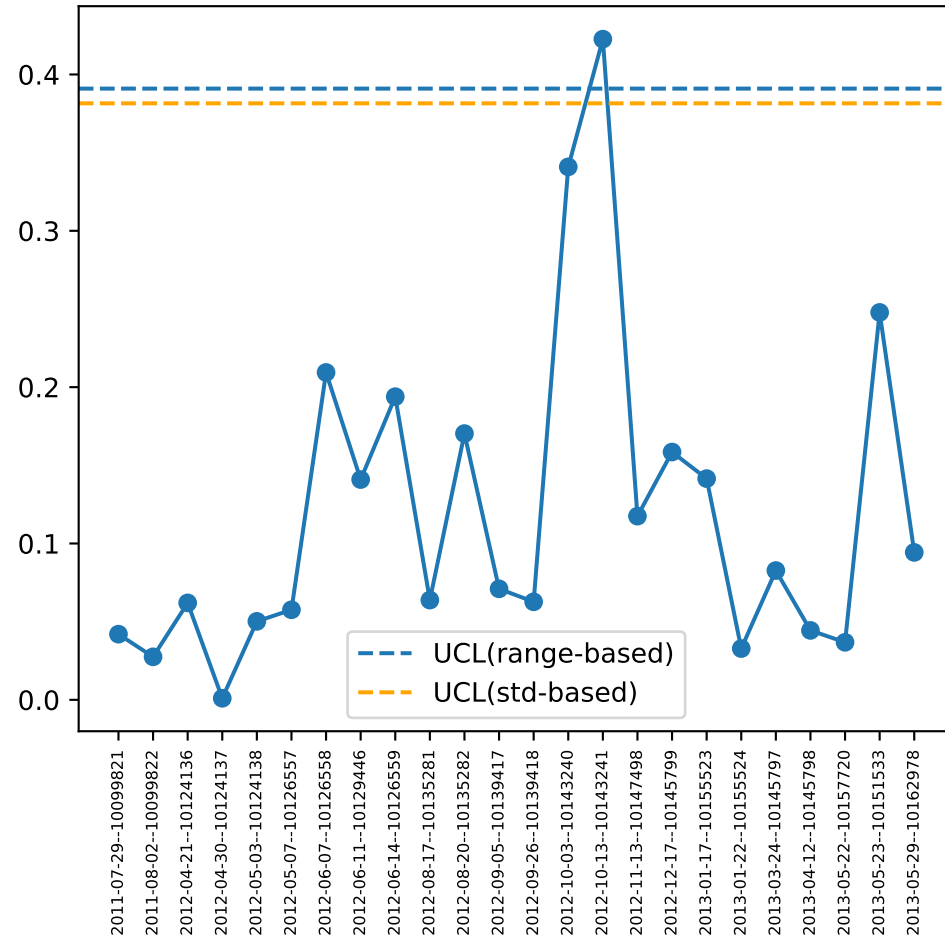
PRDS-000583
Volume (20 mL)
PRJU:APR1-AML

Individual Control Chart+Moving Average



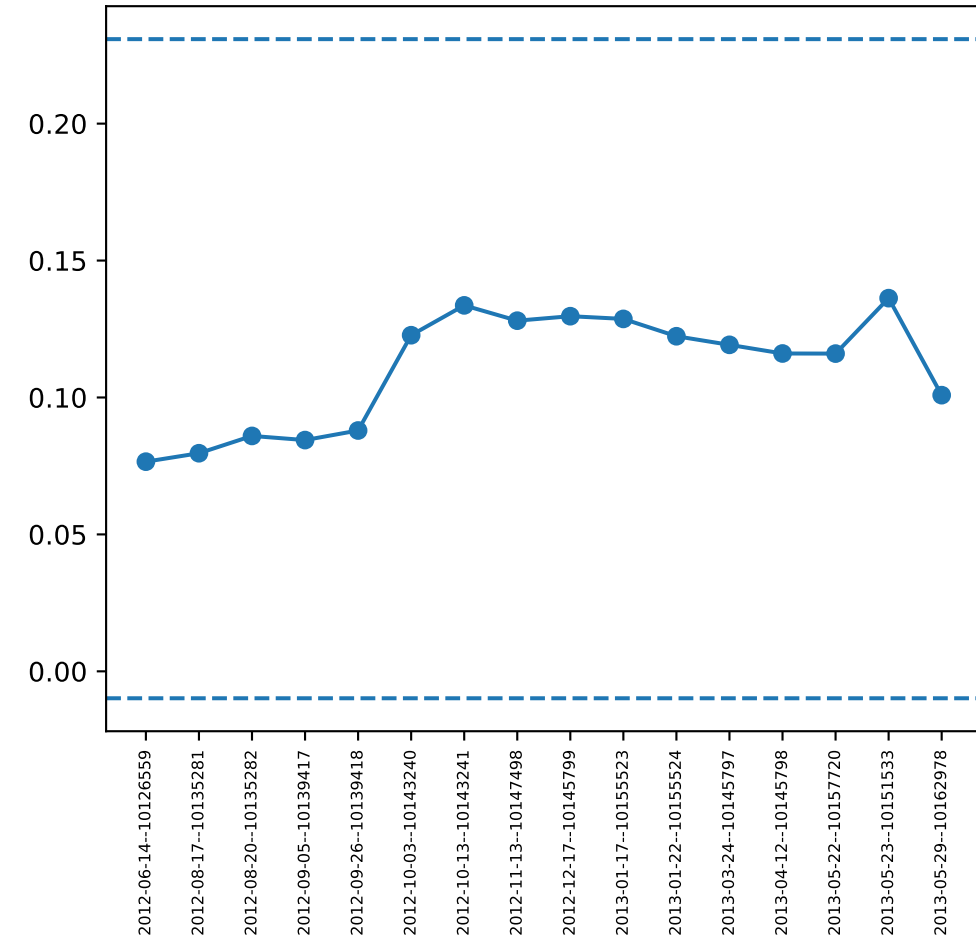
PRDS-000583
Volume (20 mL)
PRJU:APR1-AML

Moving Range



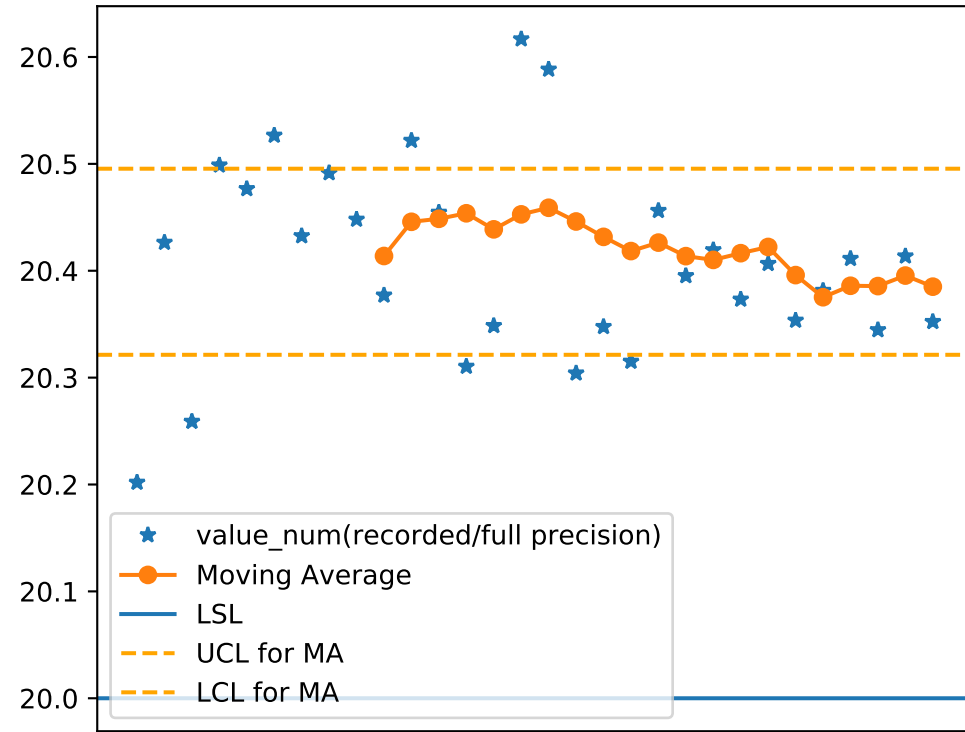
PRDS-000583
Volume (20 mL)
PRJU:APR1-AML

Moving Standard Deviation

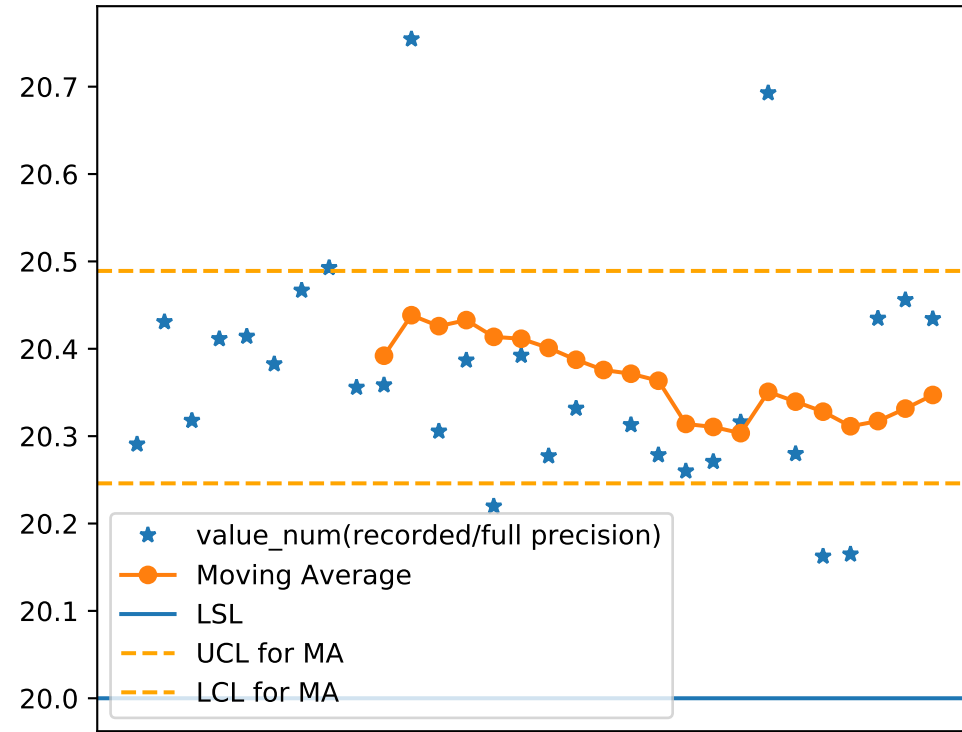


PRDS-000583
Volume (20 mL)
PRJU:APR1-CRL

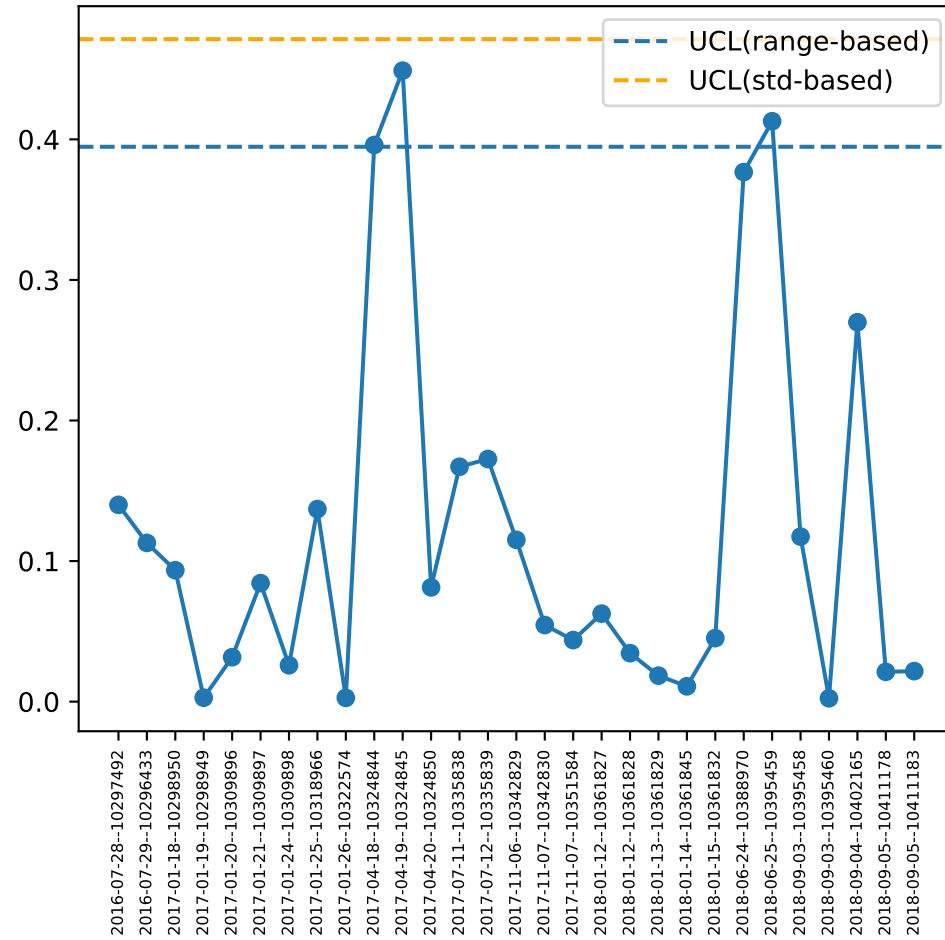
Individual Control Chart+Moving Average



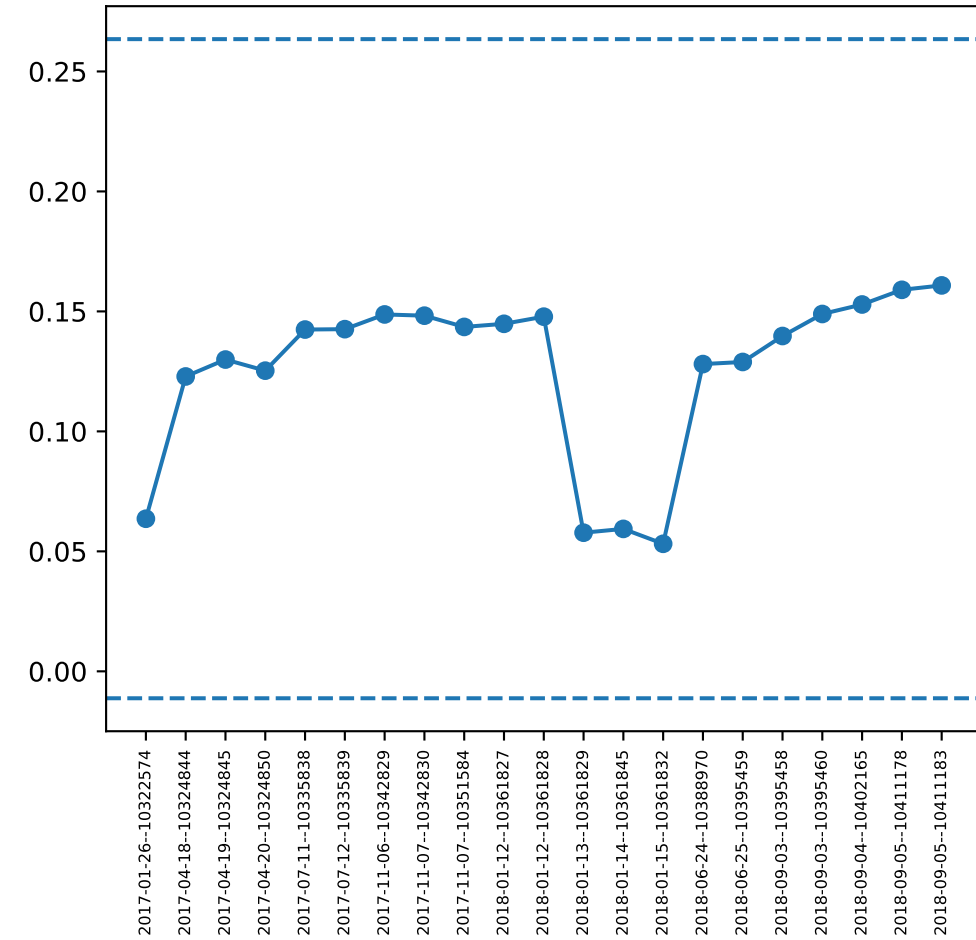
PRDS-000583
Volume (20 mL)
PRJU:APR14-ADL
Individual Control Chart+Moving Average



PRDS-000583
Volume (20 mL)
PRJU:APR14-ADL
Moving Range

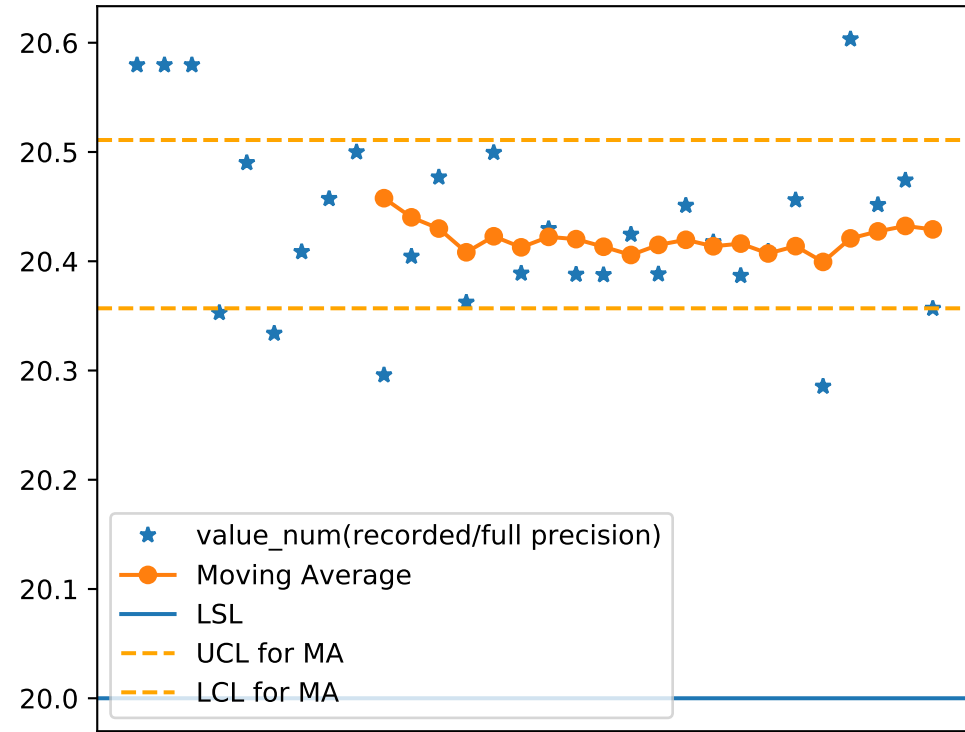


PRDS-000583
Volume (20 mL)
PRJU:APR14-ADL
Moving Standard Deviation

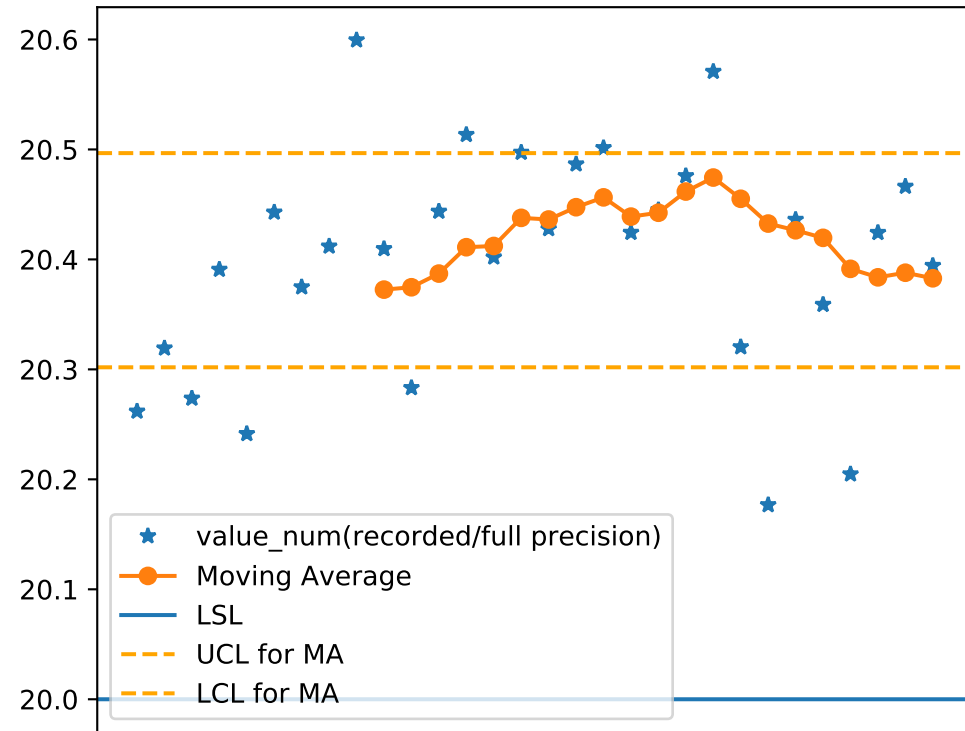


PRDS-000583
Volume (20 mL)
PRJU:APR14-AML

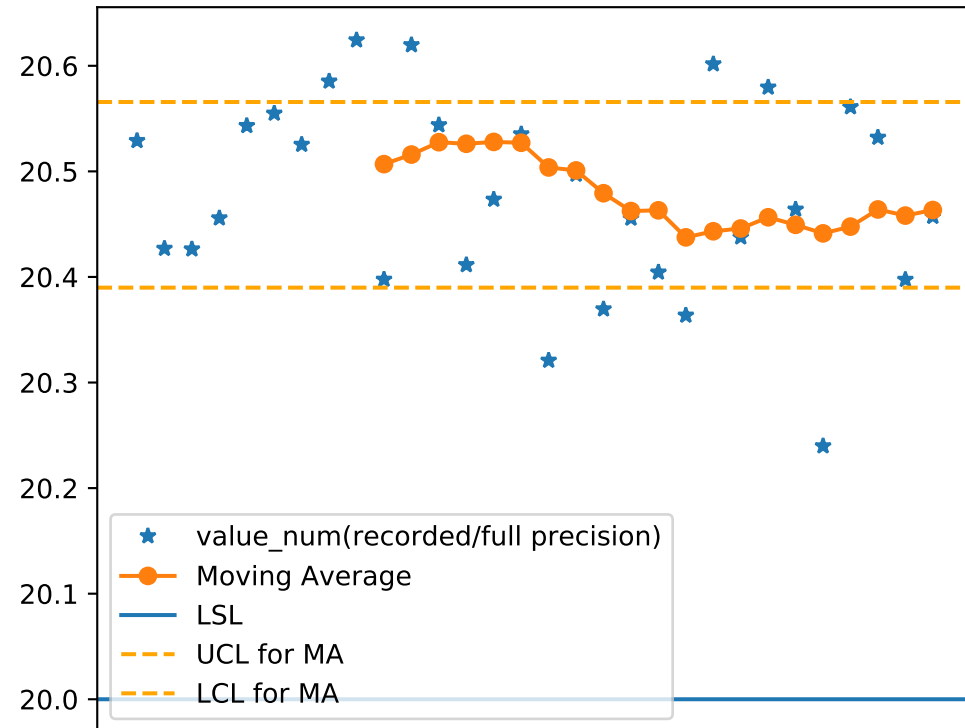
Individual Control Chart+Moving Average



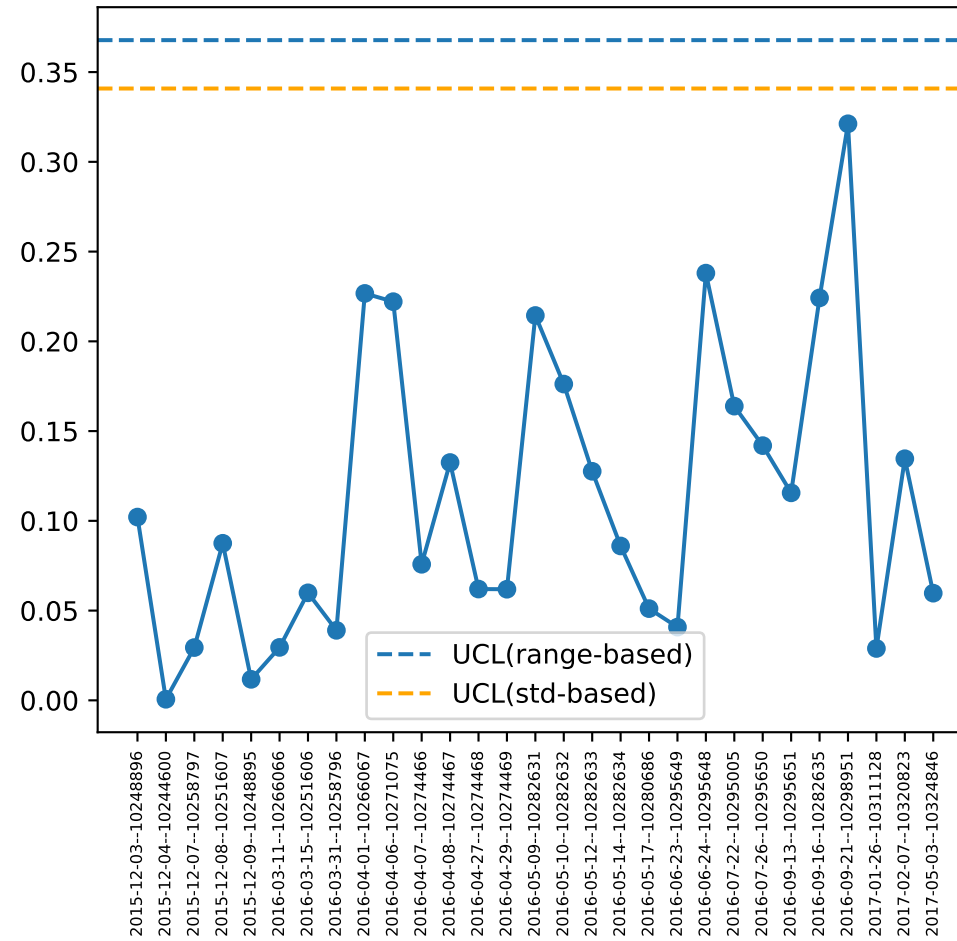
PRDS-000583
Volume in container - 1
PRJU:APR1-ADL
Individual Control Chart+Moving Average



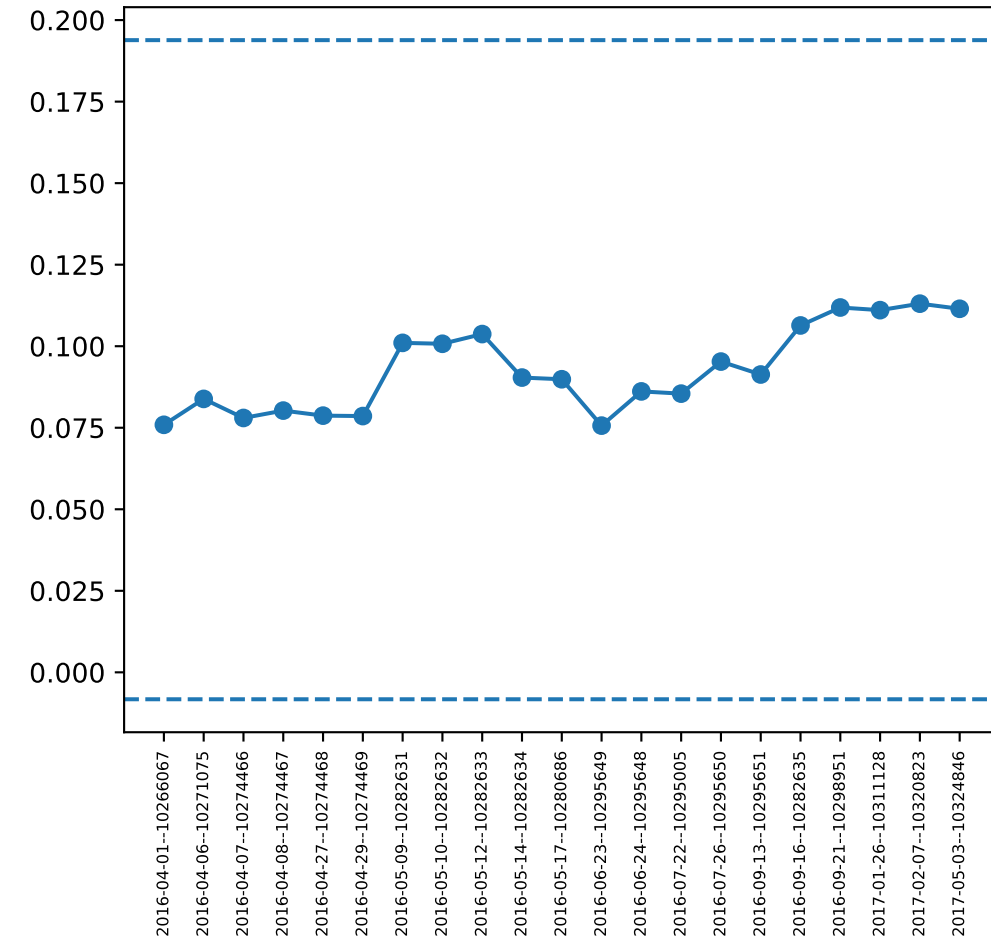
PRDS-000583
Volume in container - 1
PRJU:APR1-AML
Individual Control Chart+Moving Average



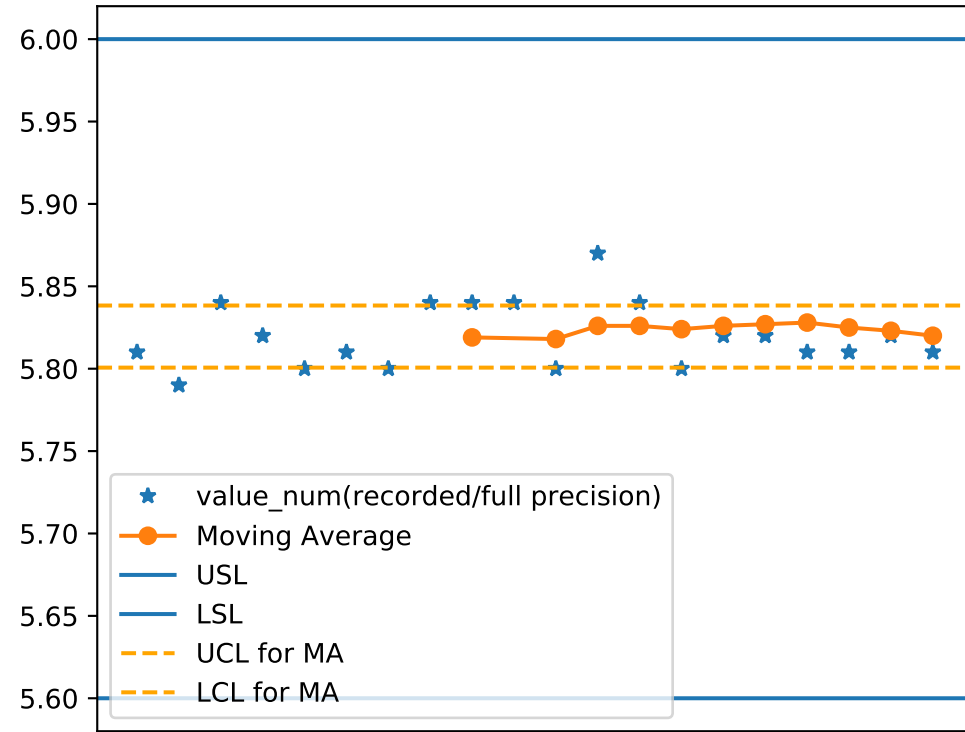
PRDS-000583
Volume in container - 1
PRJU:APR1-AML
Moving Range



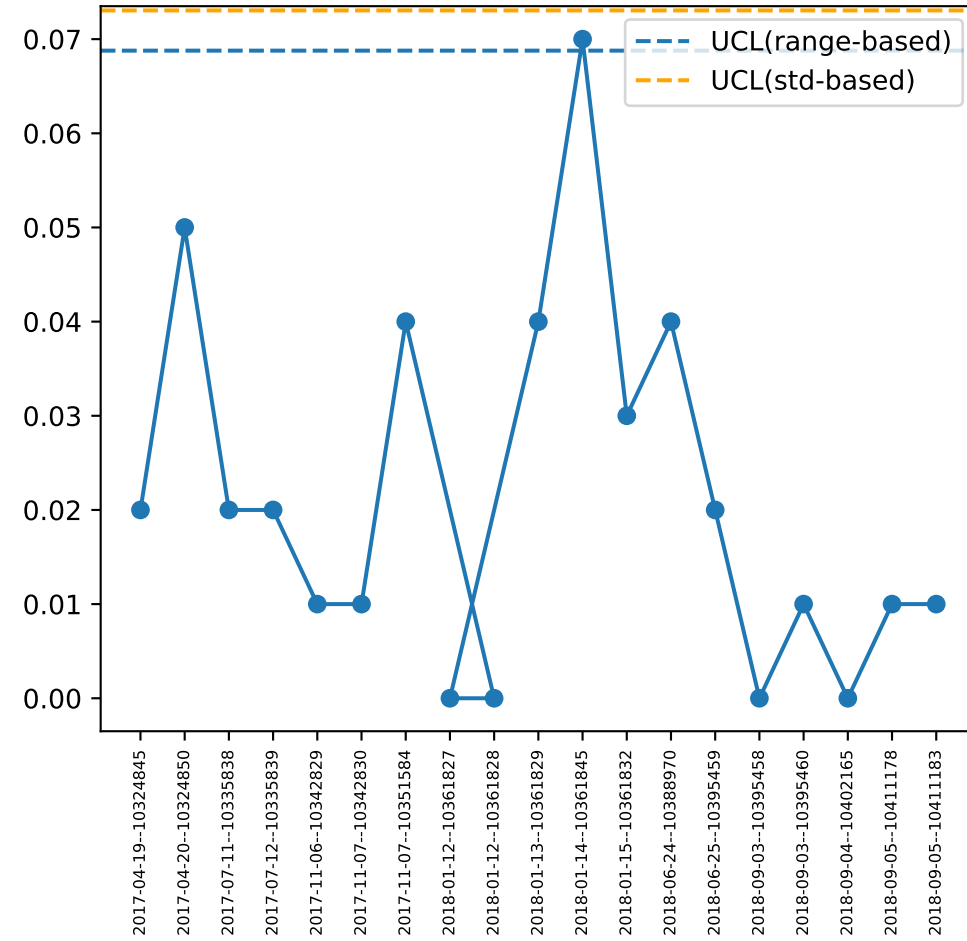
PRDS-000583
Volume in container - 1
PRJU:APR1-AML
Moving Standard Deviation



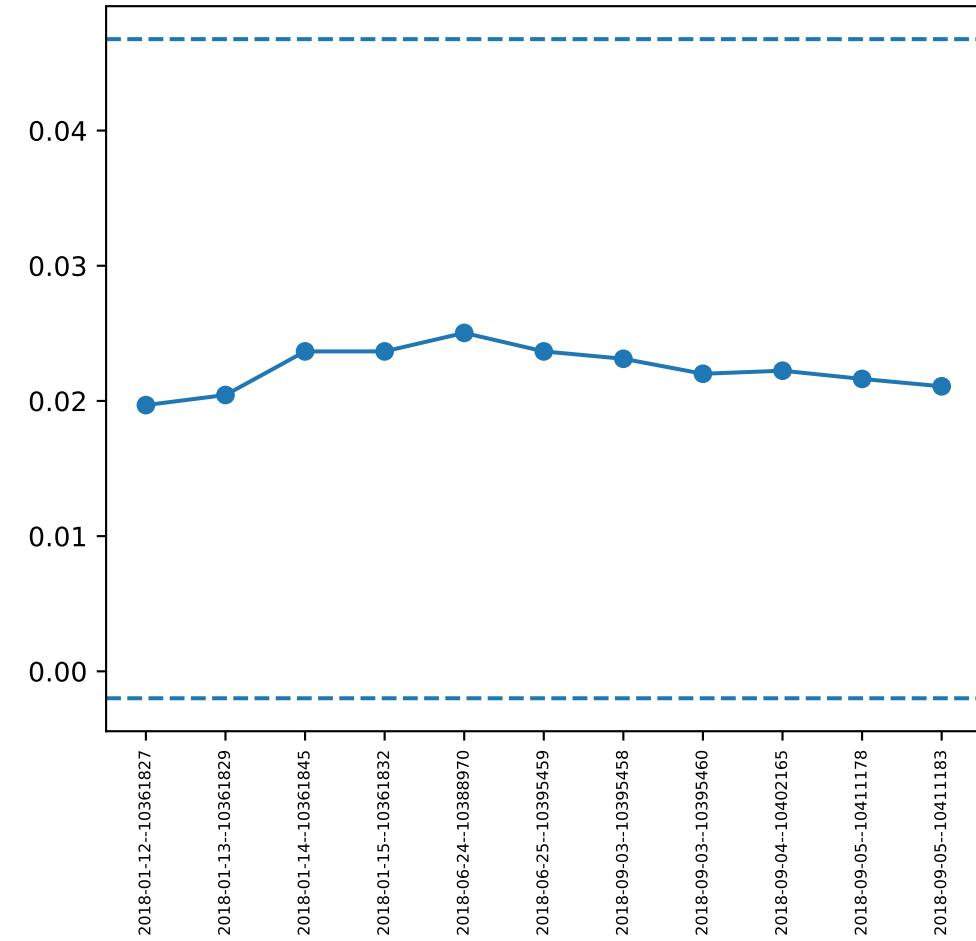
PRDS-000583
pH
PRJU:APR14-ADL
Individual Control Chart+Moving Average



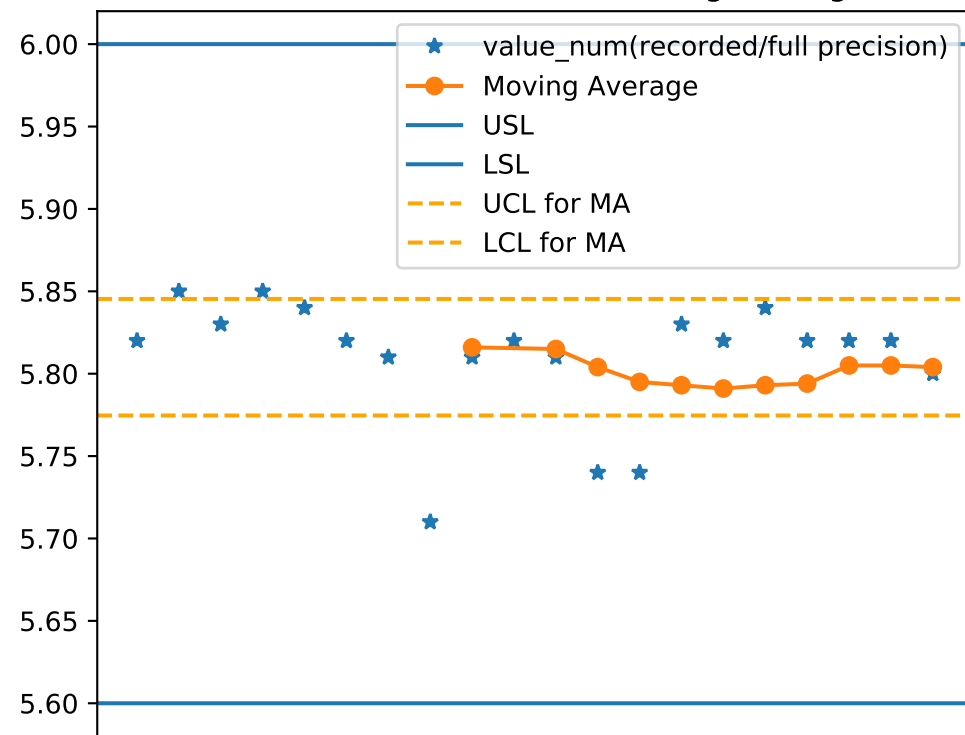
PRDS-000583
pH
PRJU:APR14-ADL
Moving Range



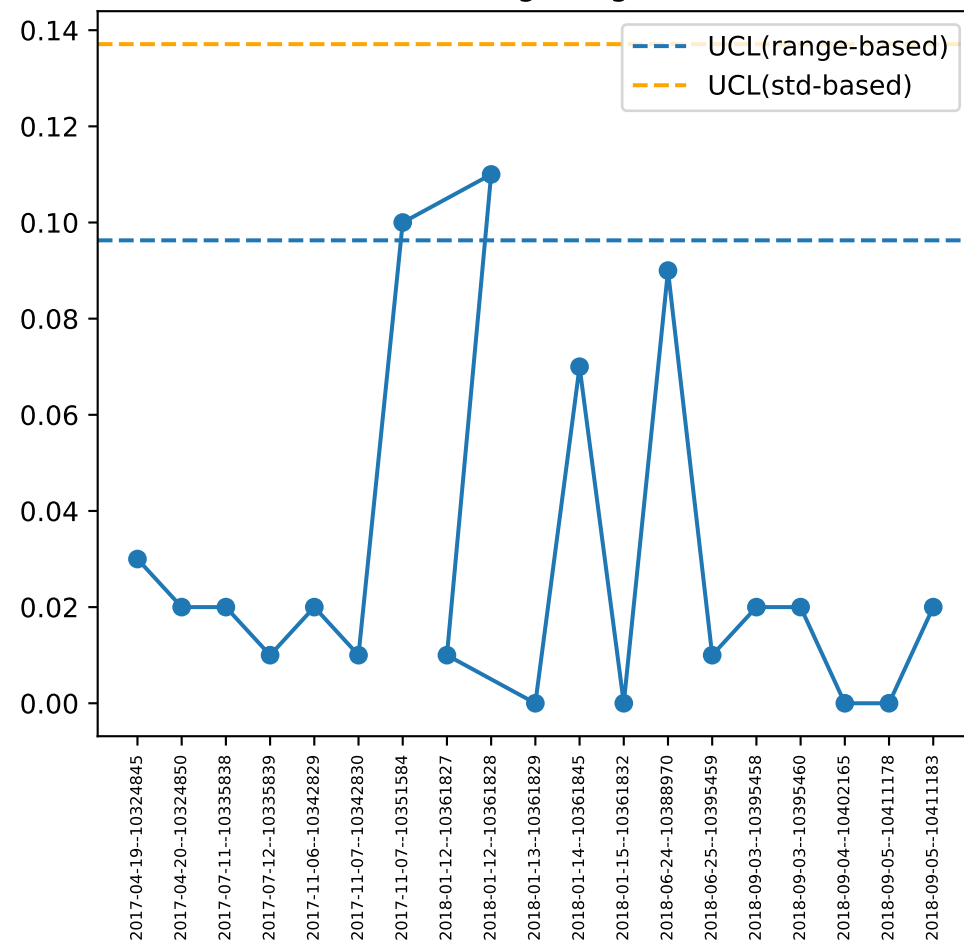
PRDS-000583
pH
PRJU:APR14-ADL
Moving Standard Deviation



PRDS-000583
pH
PRJU:APR14-AML
Individual Control Chart+Moving Average



PRDS-000583
pH
PRJU:APR14-AML
Moving Range



PRDS-000583
pH
PRJU:APR14-AML
Moving Standard Deviation

