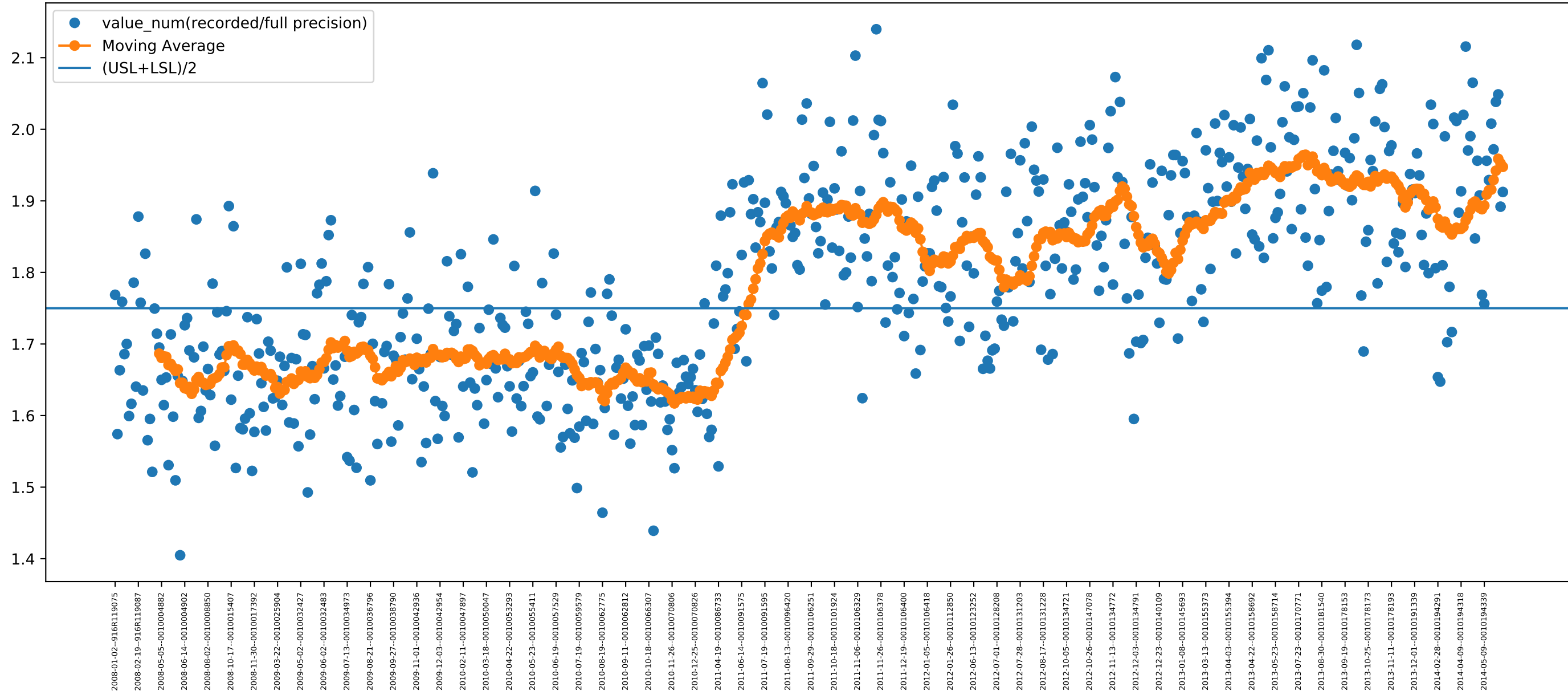
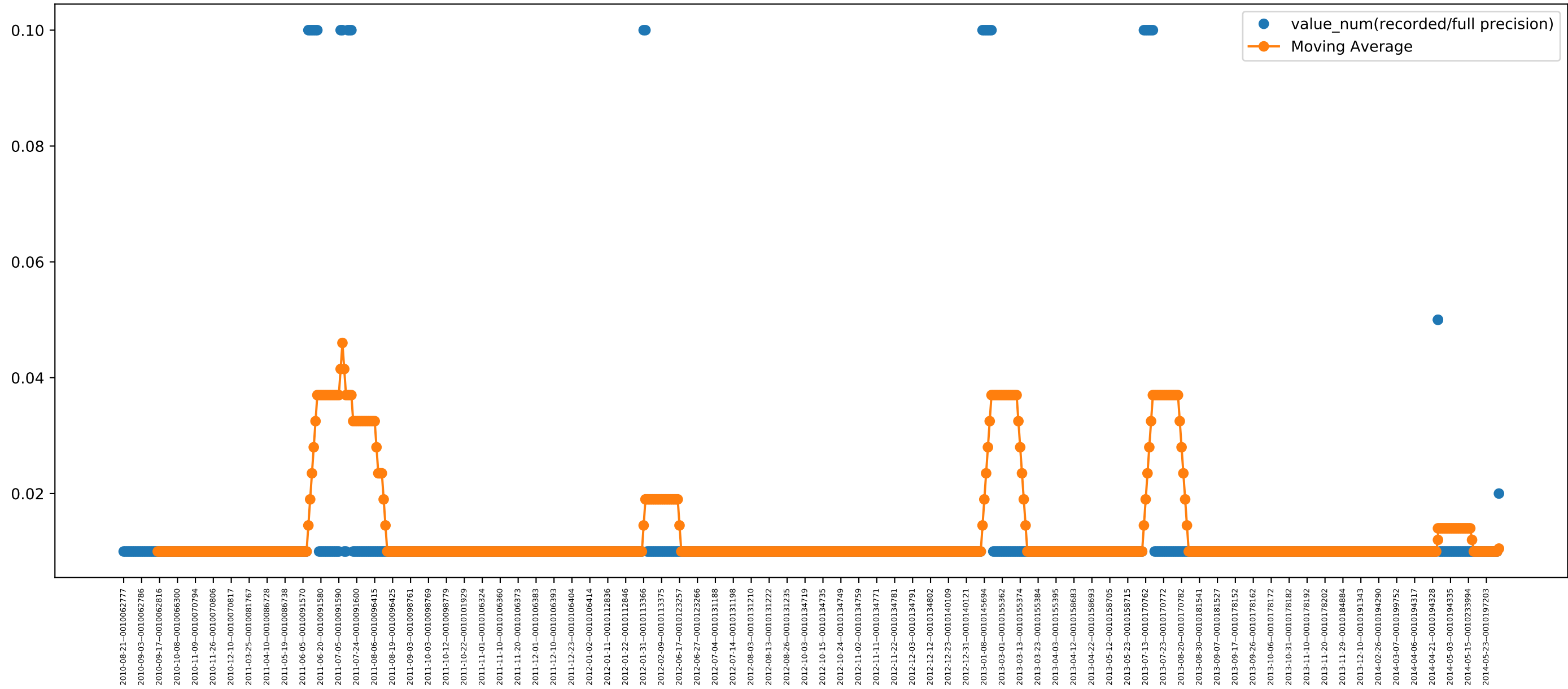


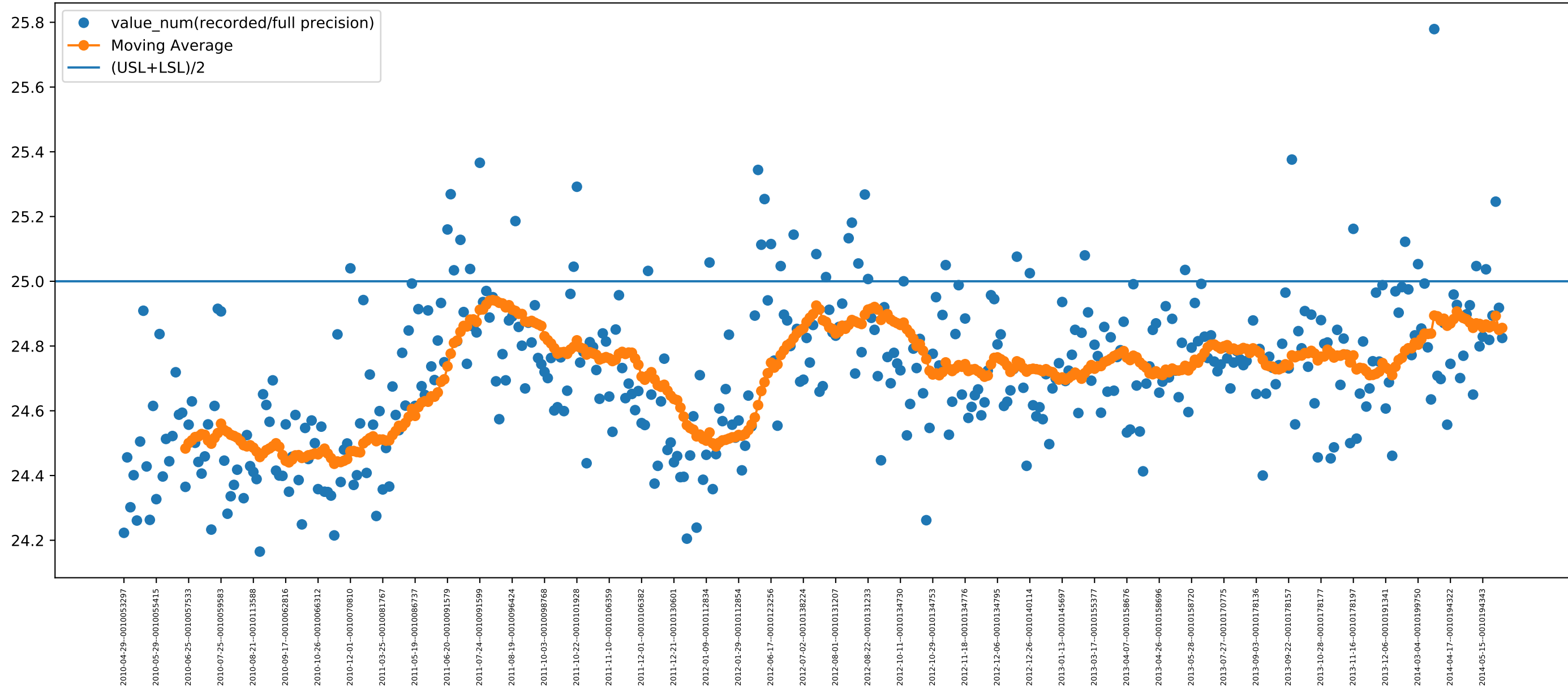
PRDS-000716
MET-000718--Apoptosis Bioassay
USRI:AR5-ARI
Individual Control Chart+Moving Average N=599



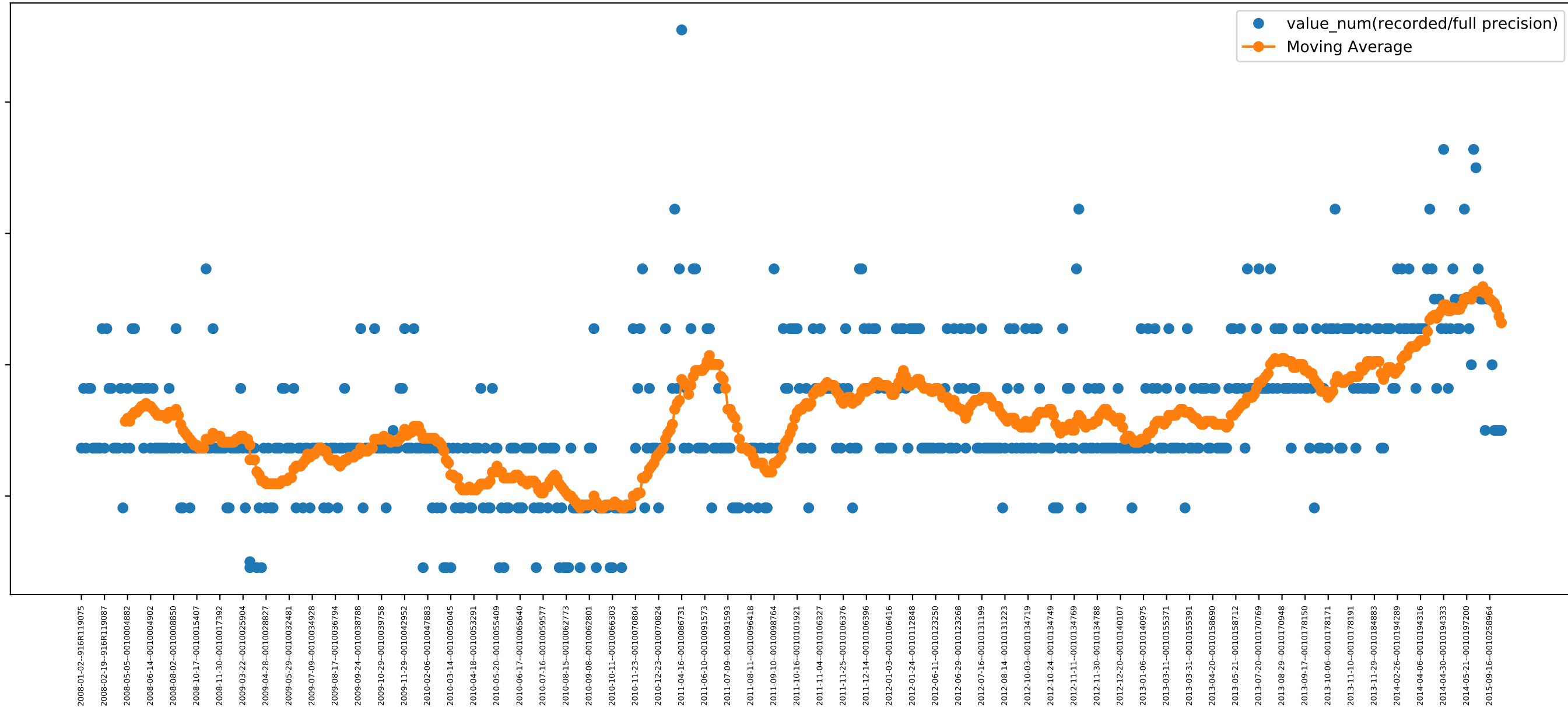
PRDS-000716
MET-001000--Bacterial Endotoxins
USRI:AR5-ARI
Individual Control Chart+Moving Average N=769



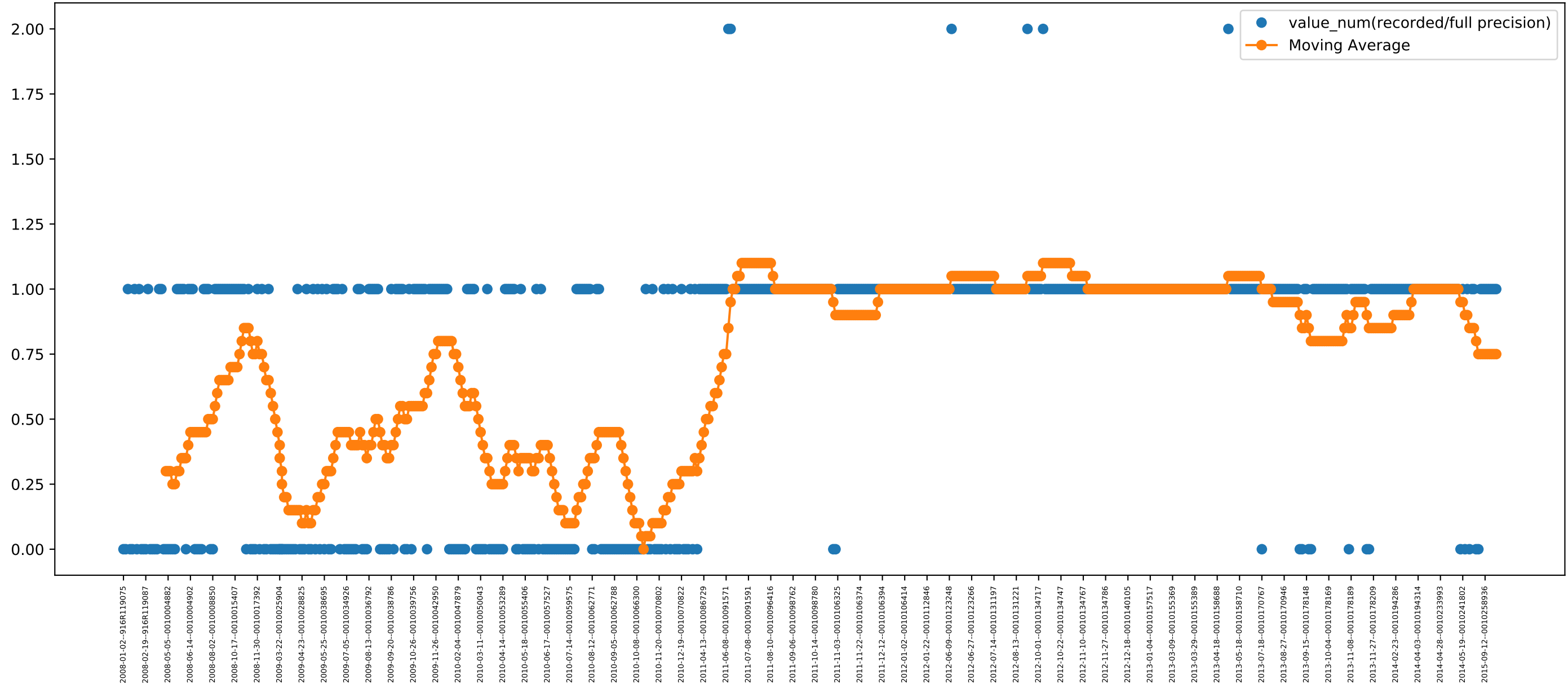
PRDS-000716
MET-001370--IFA Protein Concentration
USRI:AR5-ARI
Individual Control Chart+Moving Average N=427



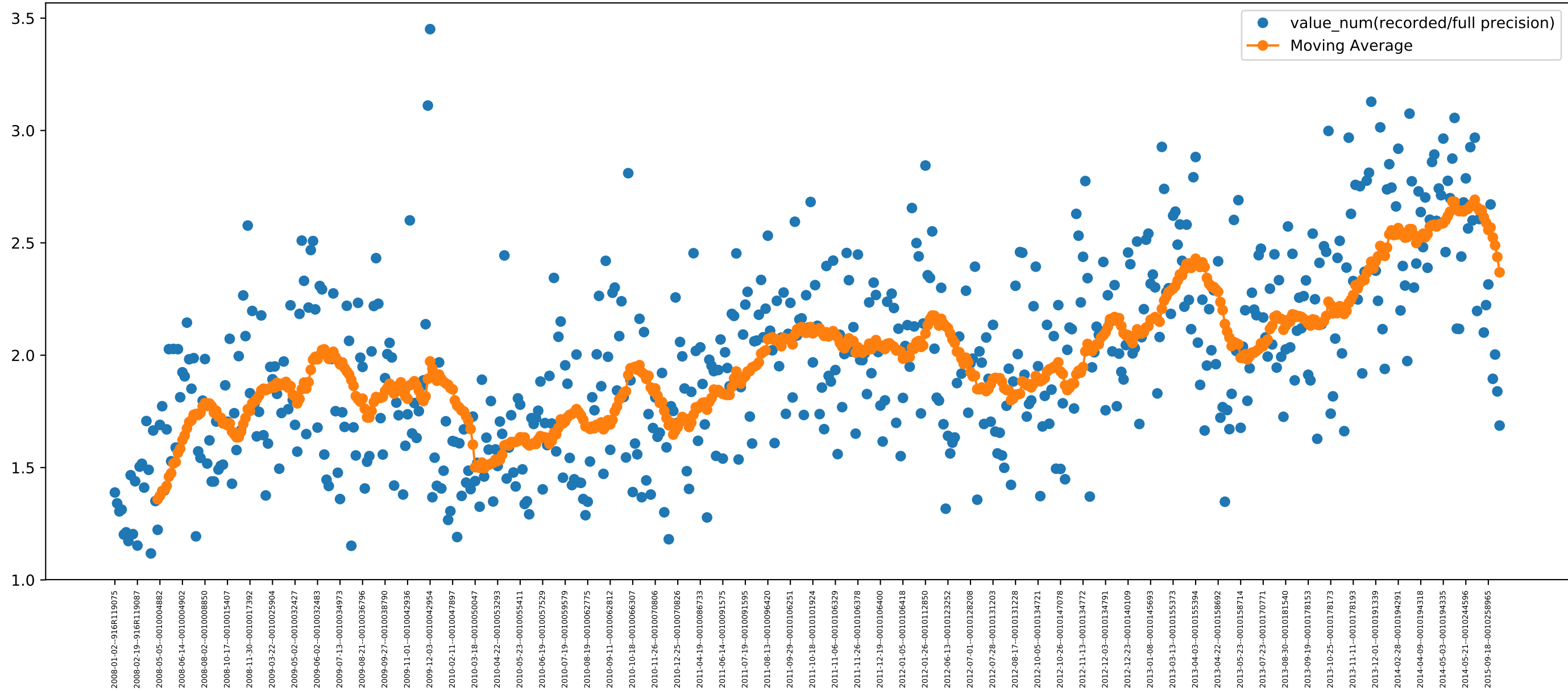
PRDS-000716
MET-001683--PRI ELISA
USRI:AR5-ARI
Individual Control Chart+Moving Average N=617



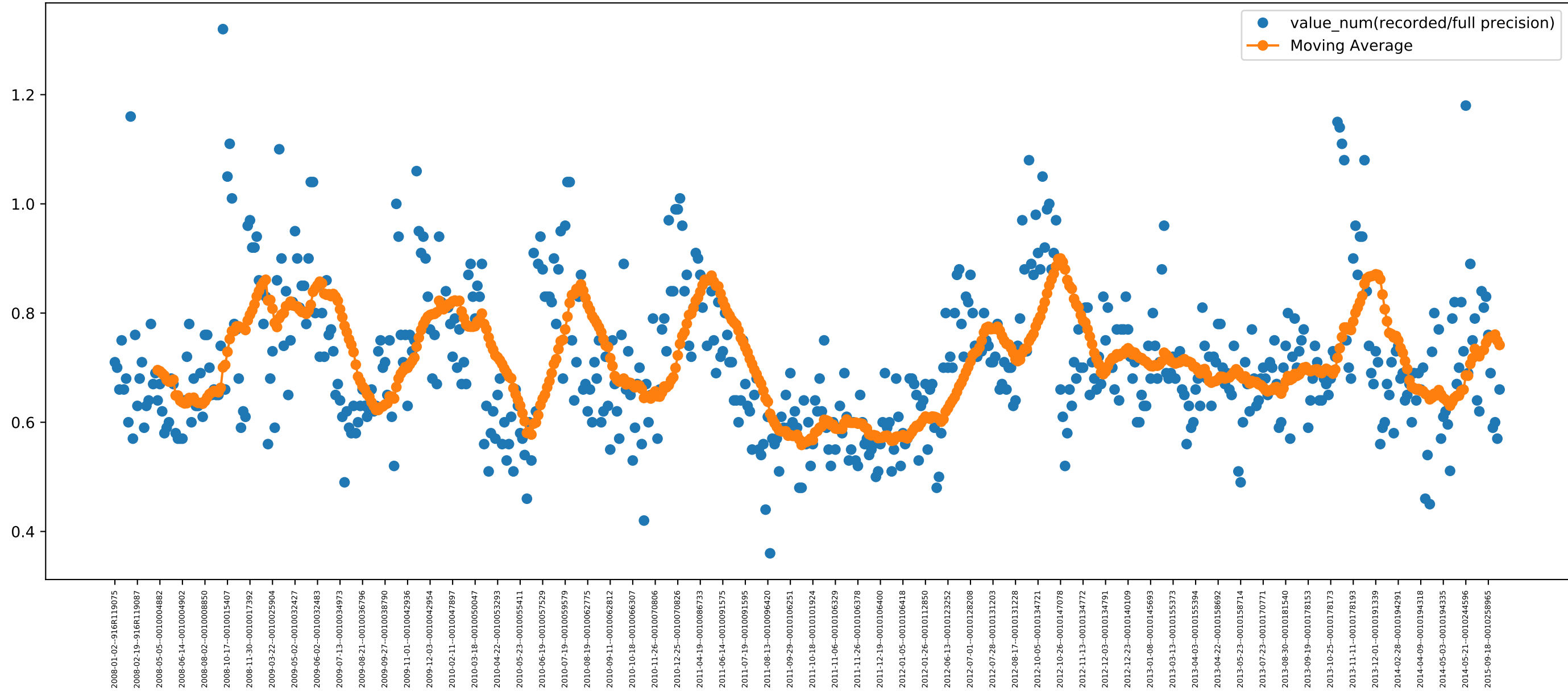
PRDS-000716
MET-001688--Protein A ELISA
USRI:AR5-ARI
Individual Control Chart+Moving Average N=618



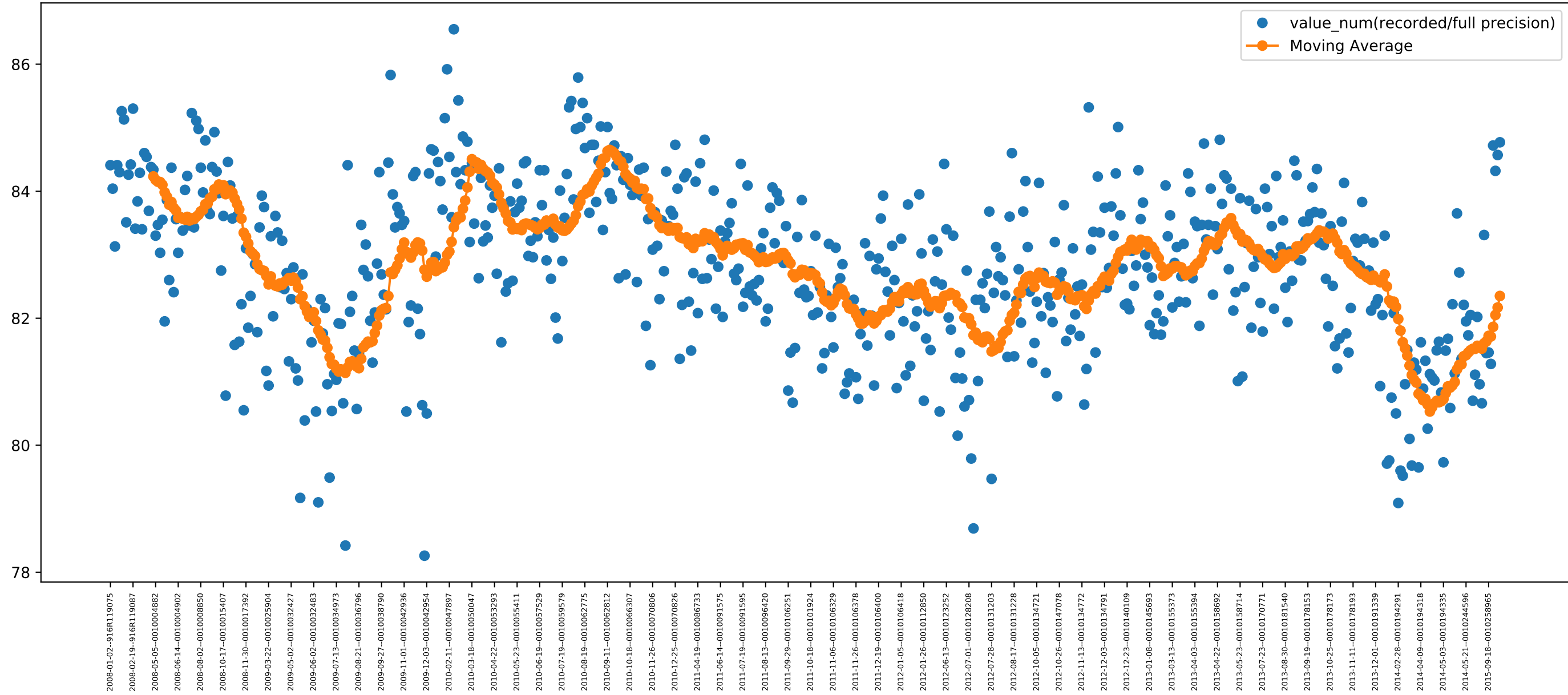
PRDS-000716
MET-001695--SE-HPLC Peak B
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



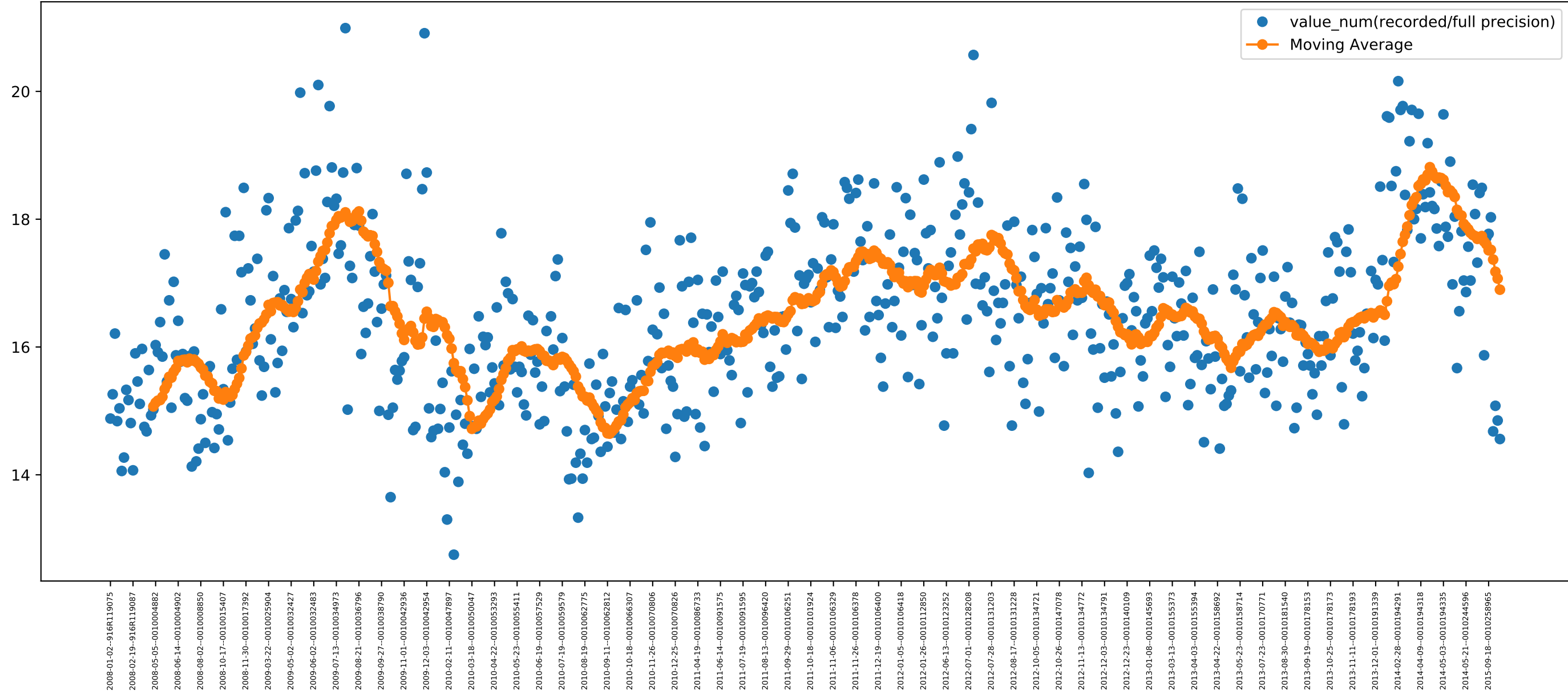
PRDS-000716
MET-001697--HIC Peak 1
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



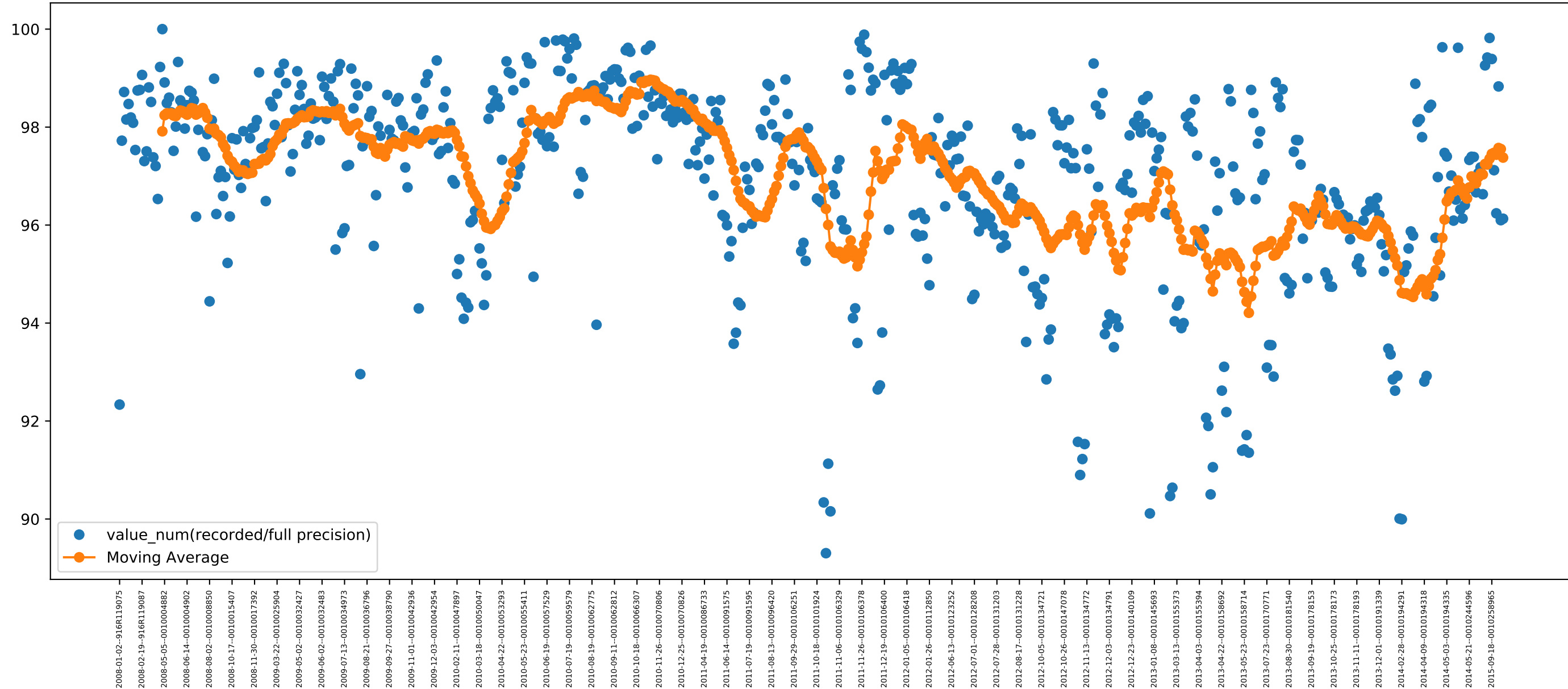
PRDS-000716
MET-001697--HIC Peak 2
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



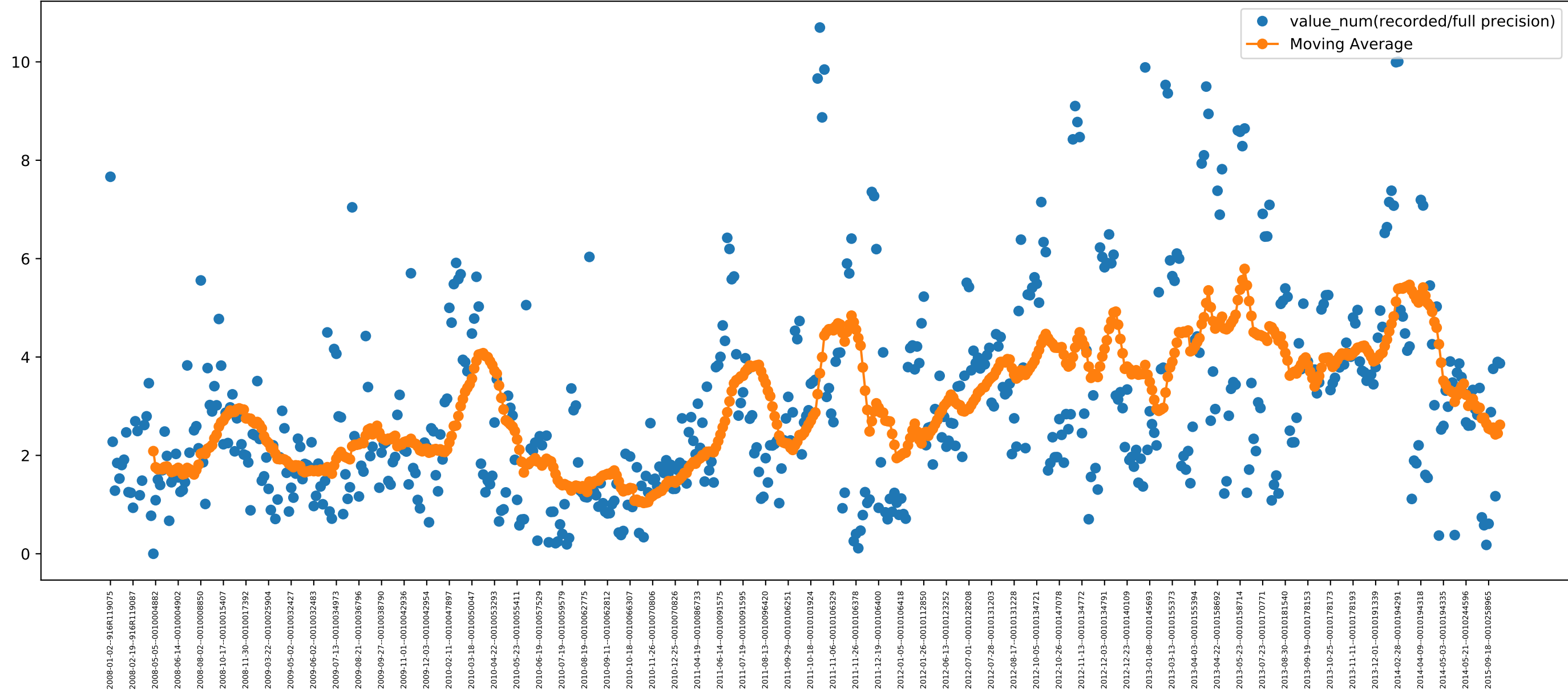
PRDS-000716
MET-001697--HIC Peak 3
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



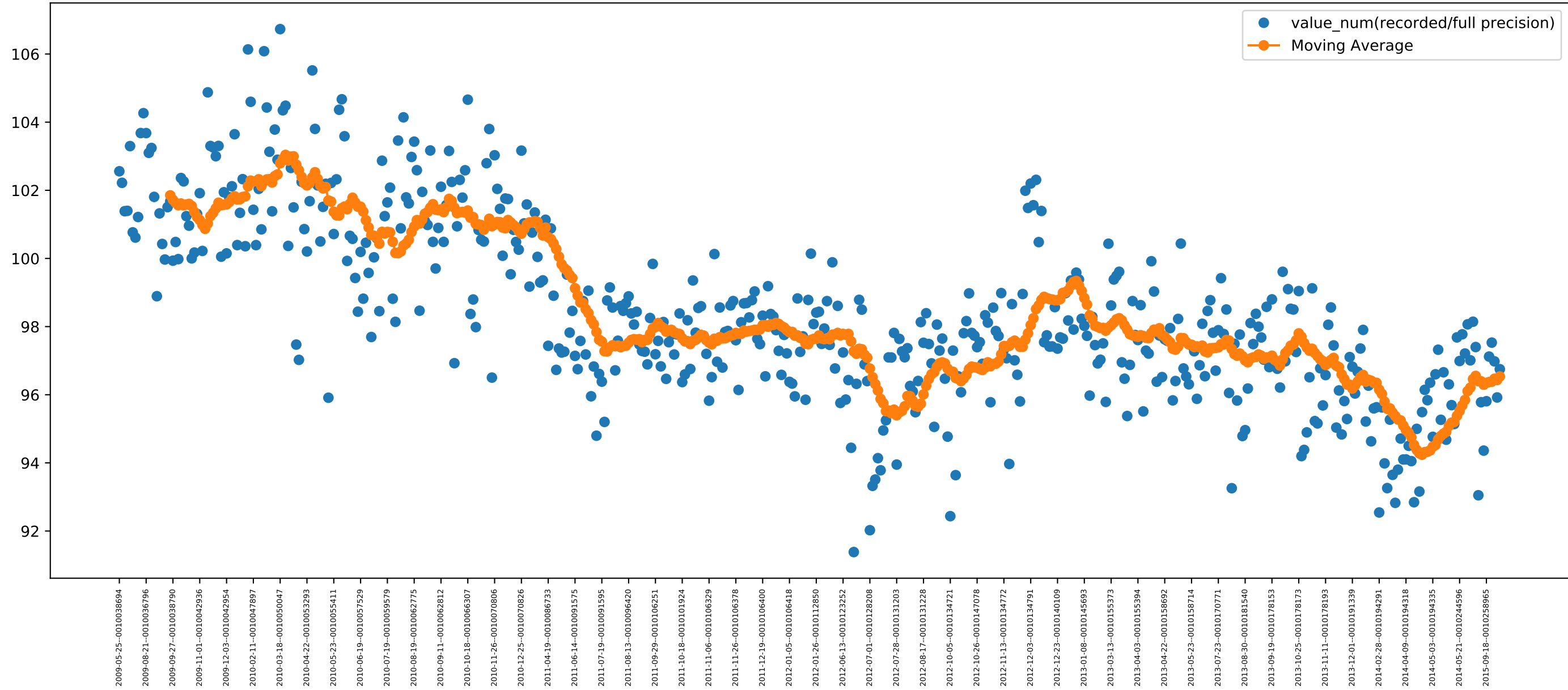
PRDS-000716
MET-001698--Peptide Map %Leu 1
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



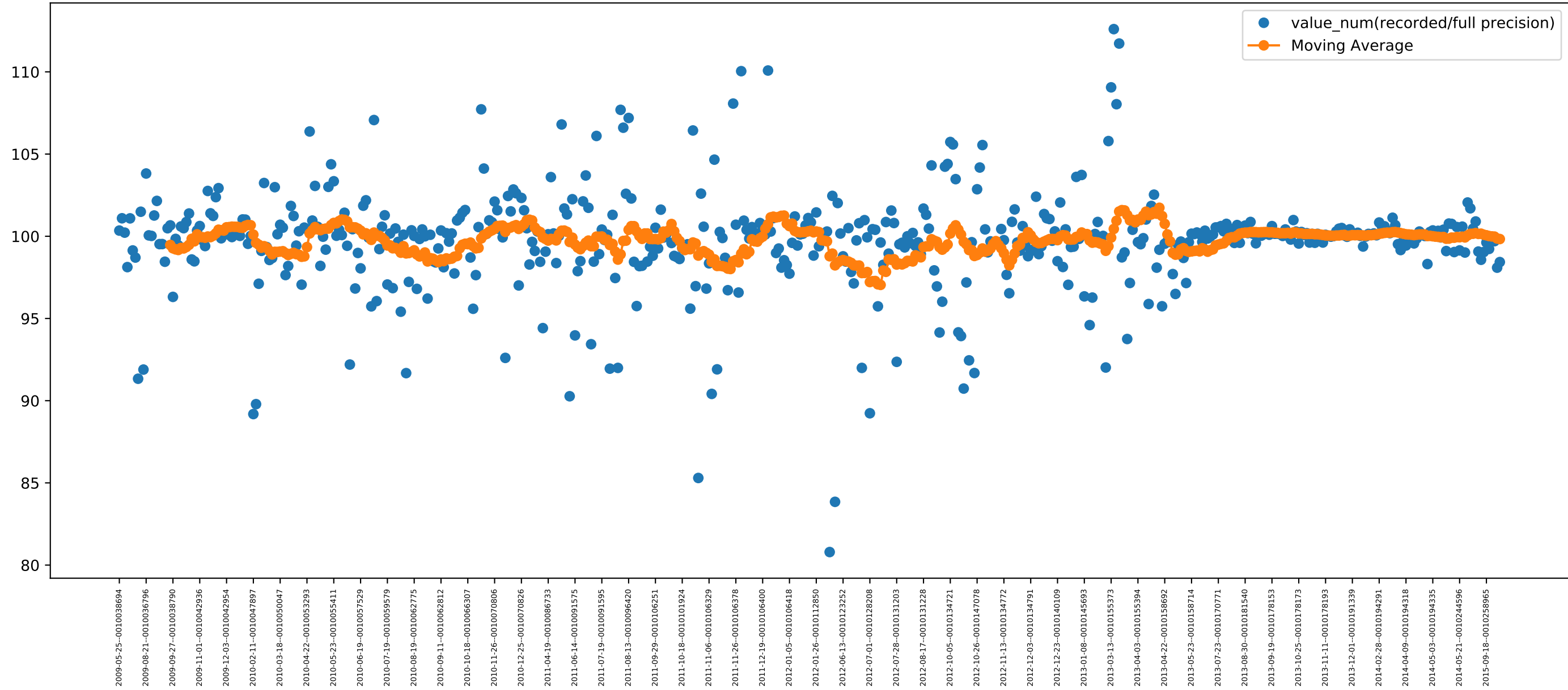
PRDS-000716
MET-001698--Peptide Map %Pro 2
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



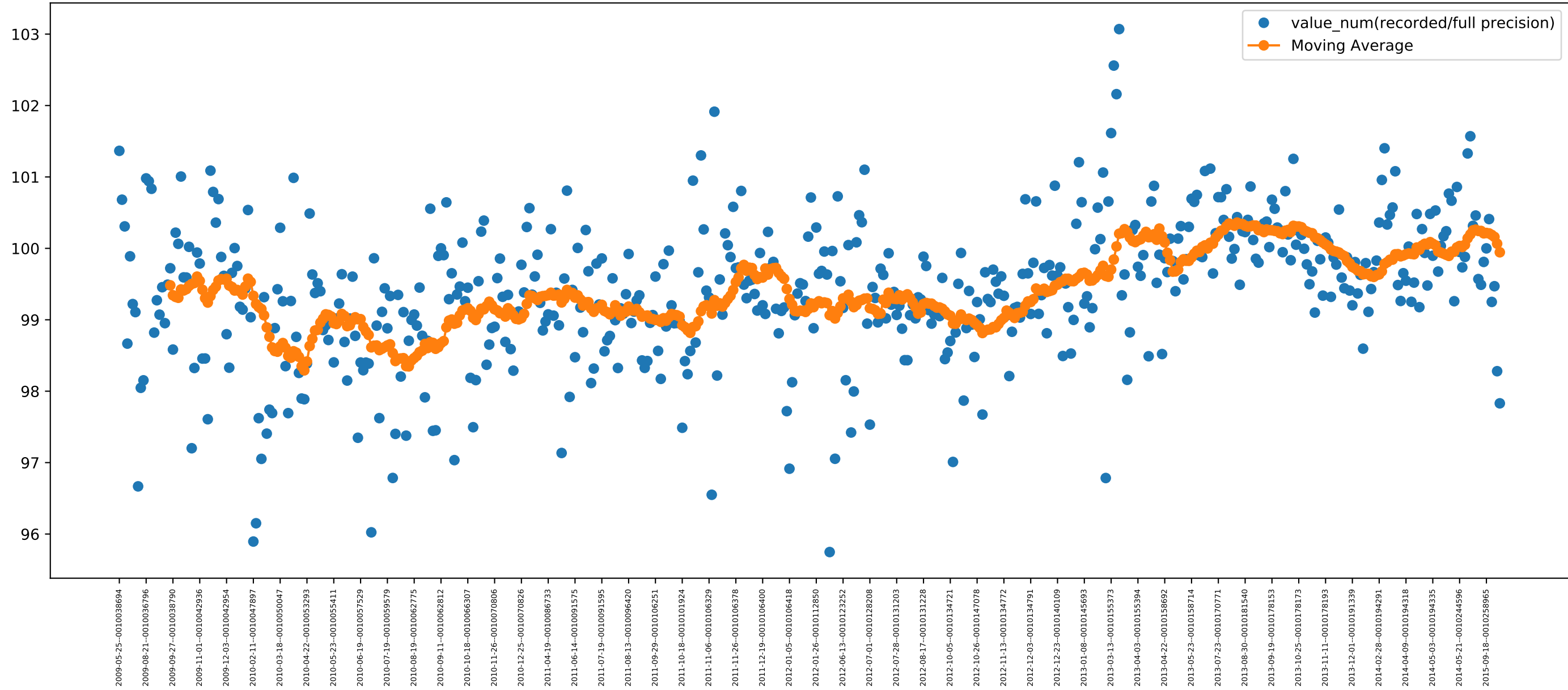
PRDS-000716
MET-001698--Peptide Map T1% of Ref. Material
USRI:AR5-ARI
Individual Control Chart+Moving Average N=516



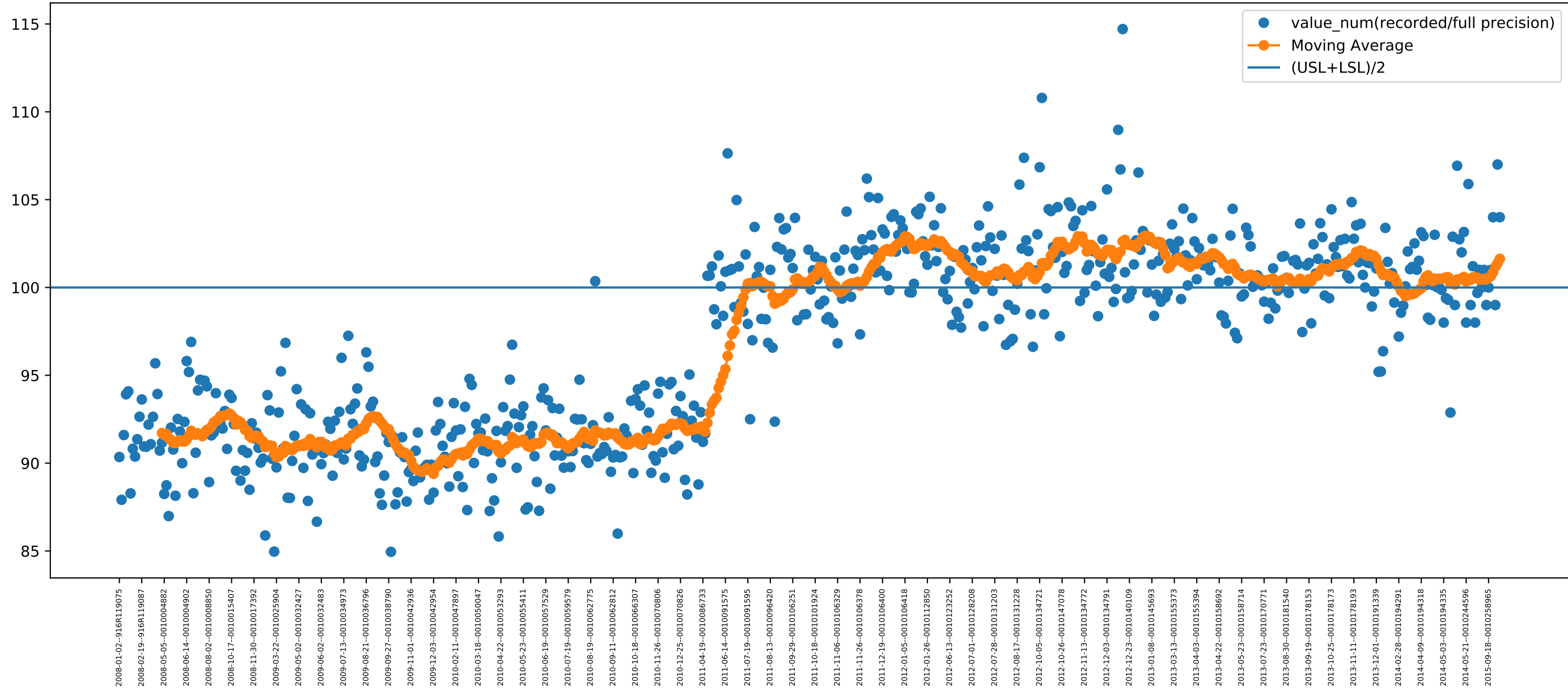
PRDS-000716
MET-001698--Peptide Map T34% of Ref. Material
USRI:AR5-ARI
Individual Control Chart+Moving Average N=516



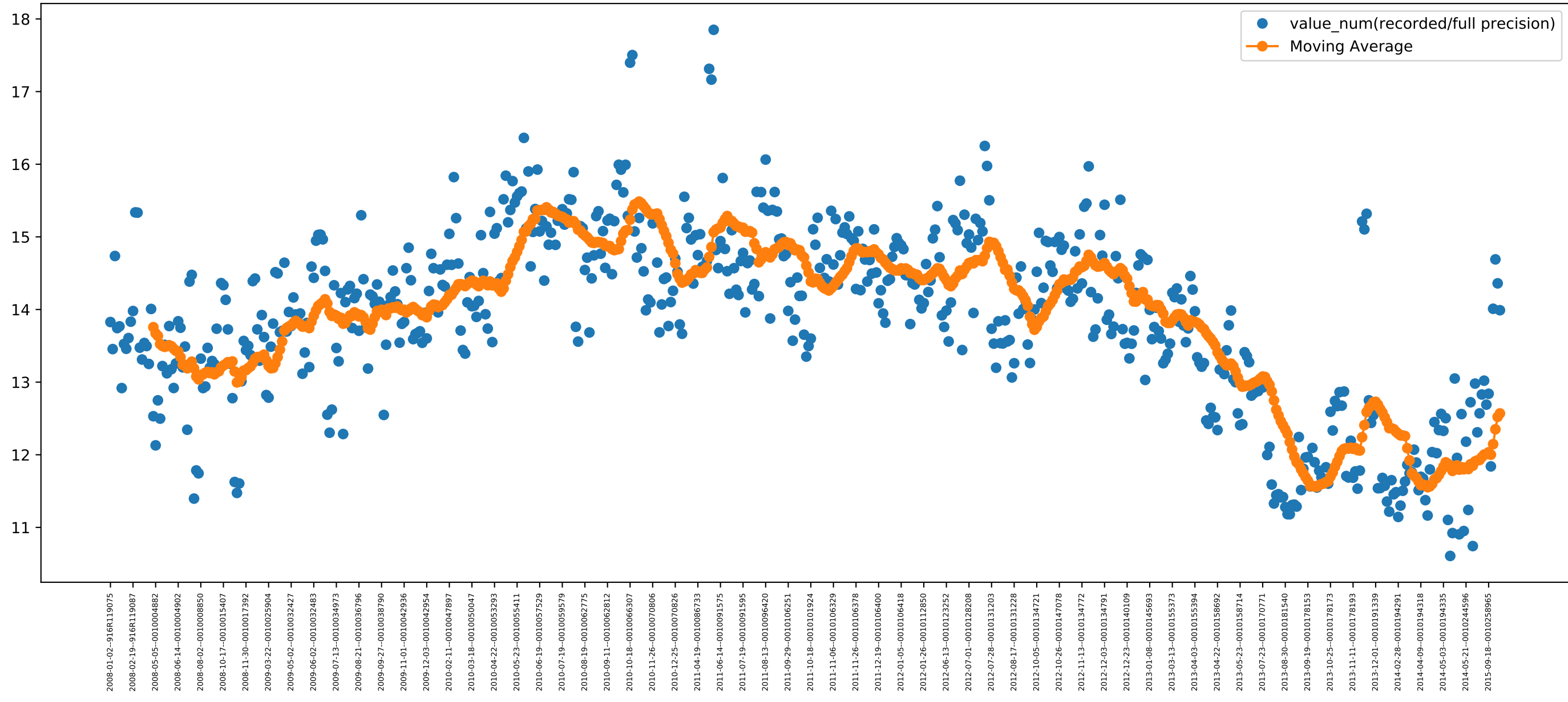
PRDS-000716
MET-001698--Peptide Map T5% of Ref. Material
USRI:AR5-ARI
Individual Control Chart+Moving Average N=516



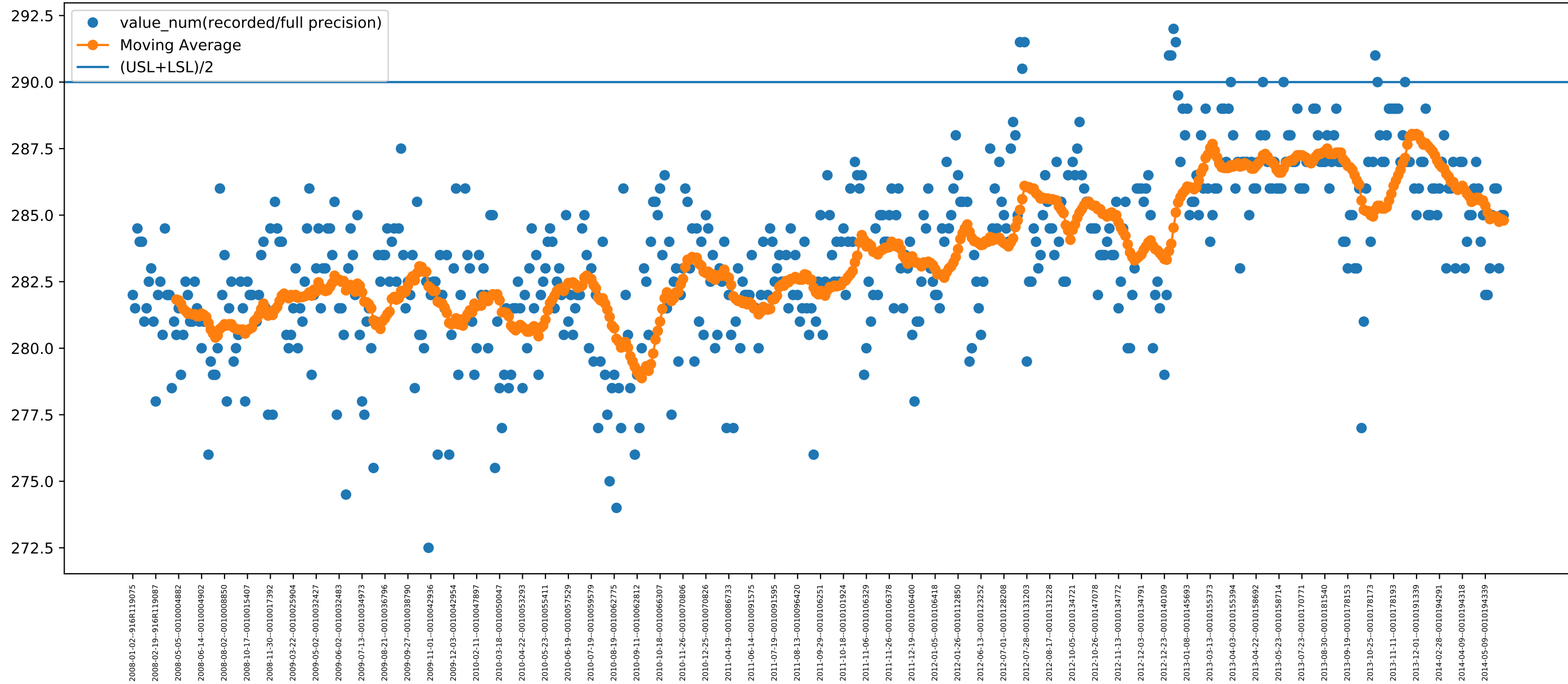
PRDS-000716
MET-001700--Sialic Acid (% of Reference)
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



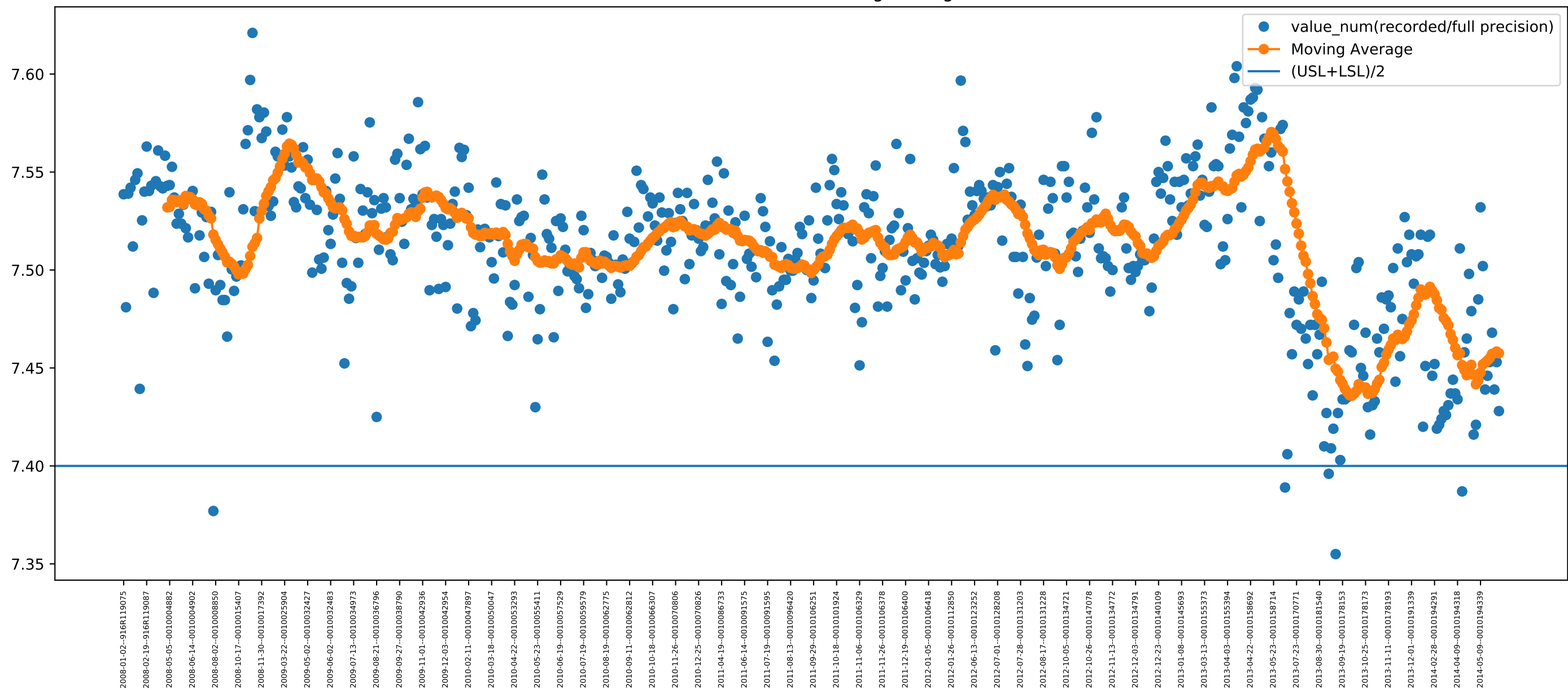
PRDS-000716
MET-001700--Sialic Acid (mole/mole)
USRI:AR5-ARI
Individual Control Chart+Moving Average N=616



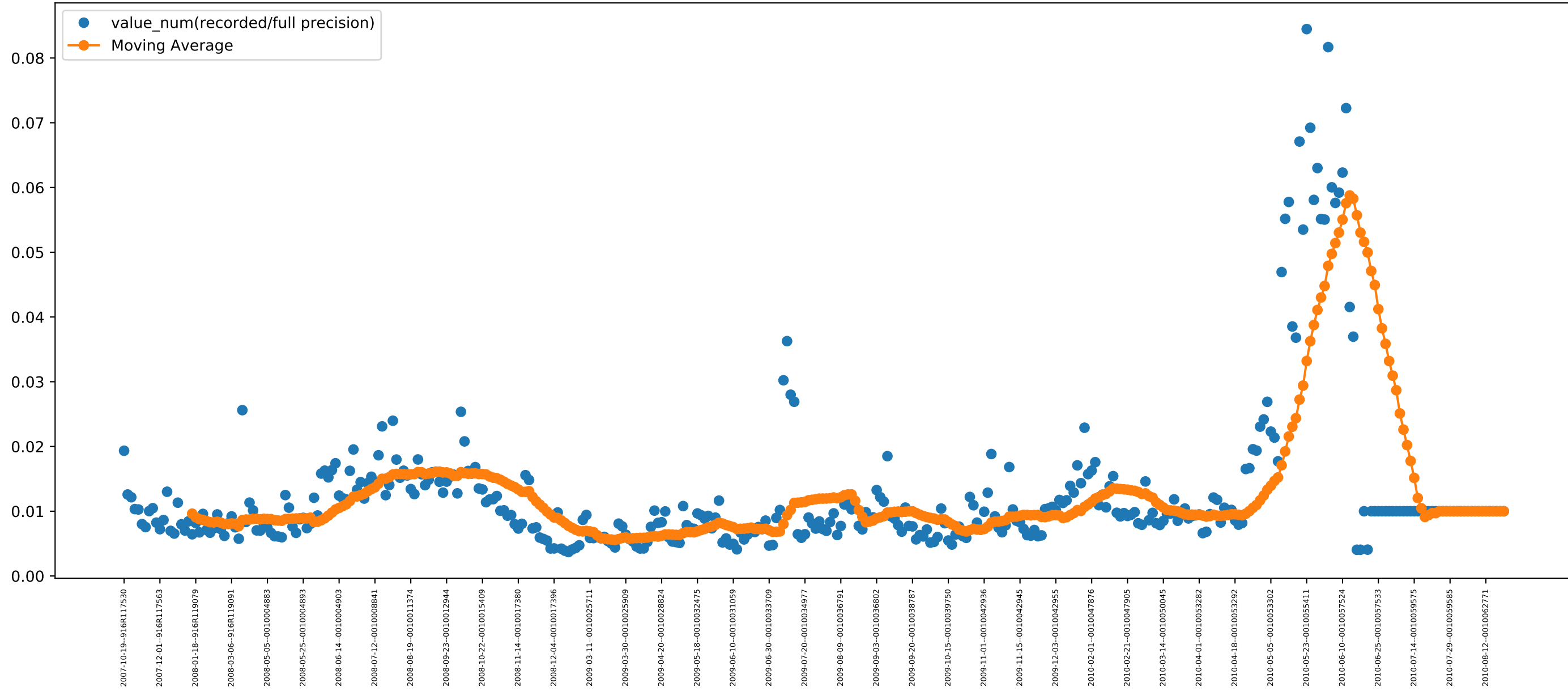
PRDS-000716
MET-001701--Osmolality
USRI:AR5-ARI
Individual Control Chart+Moving Average N=599



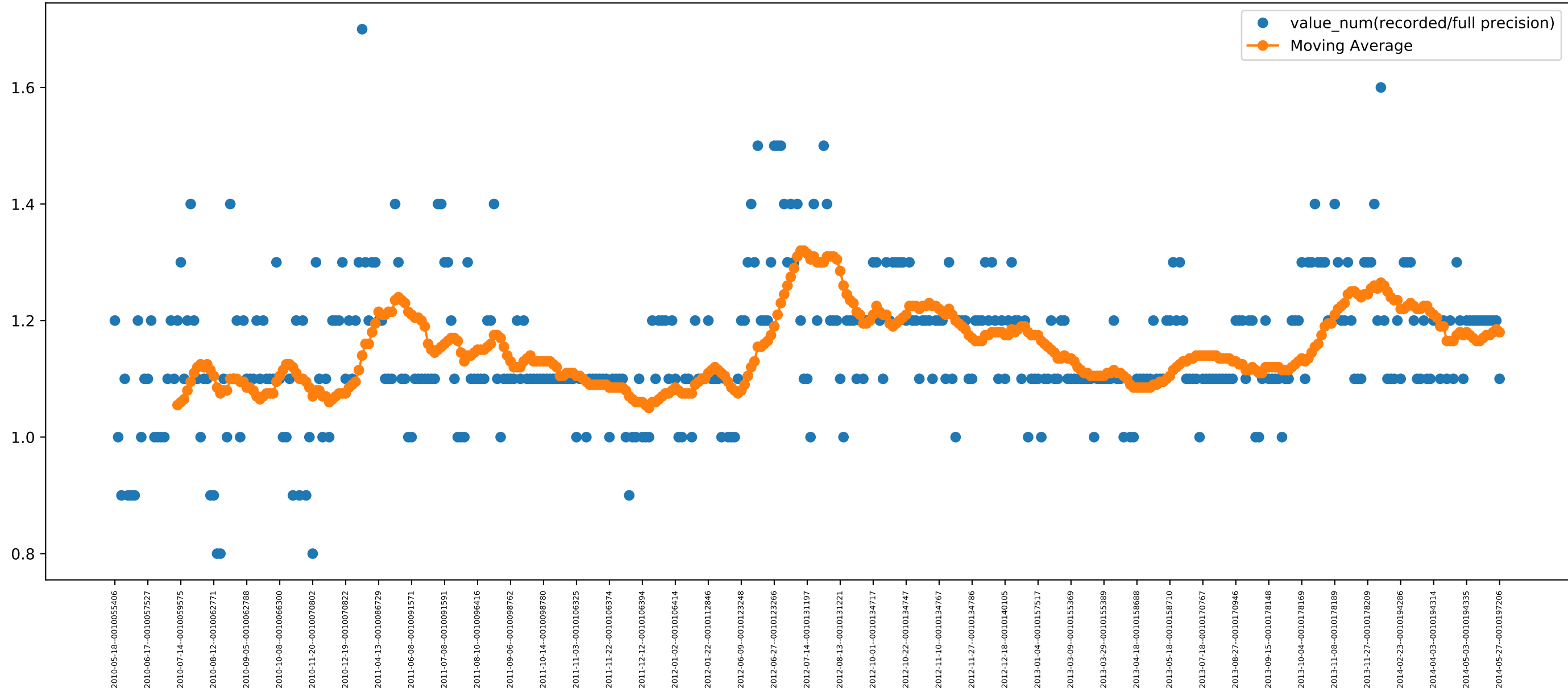
PRDS-000716
MET-001704--pH
USRI:AR5-ARI
Individual Control Chart+Moving Average N=599



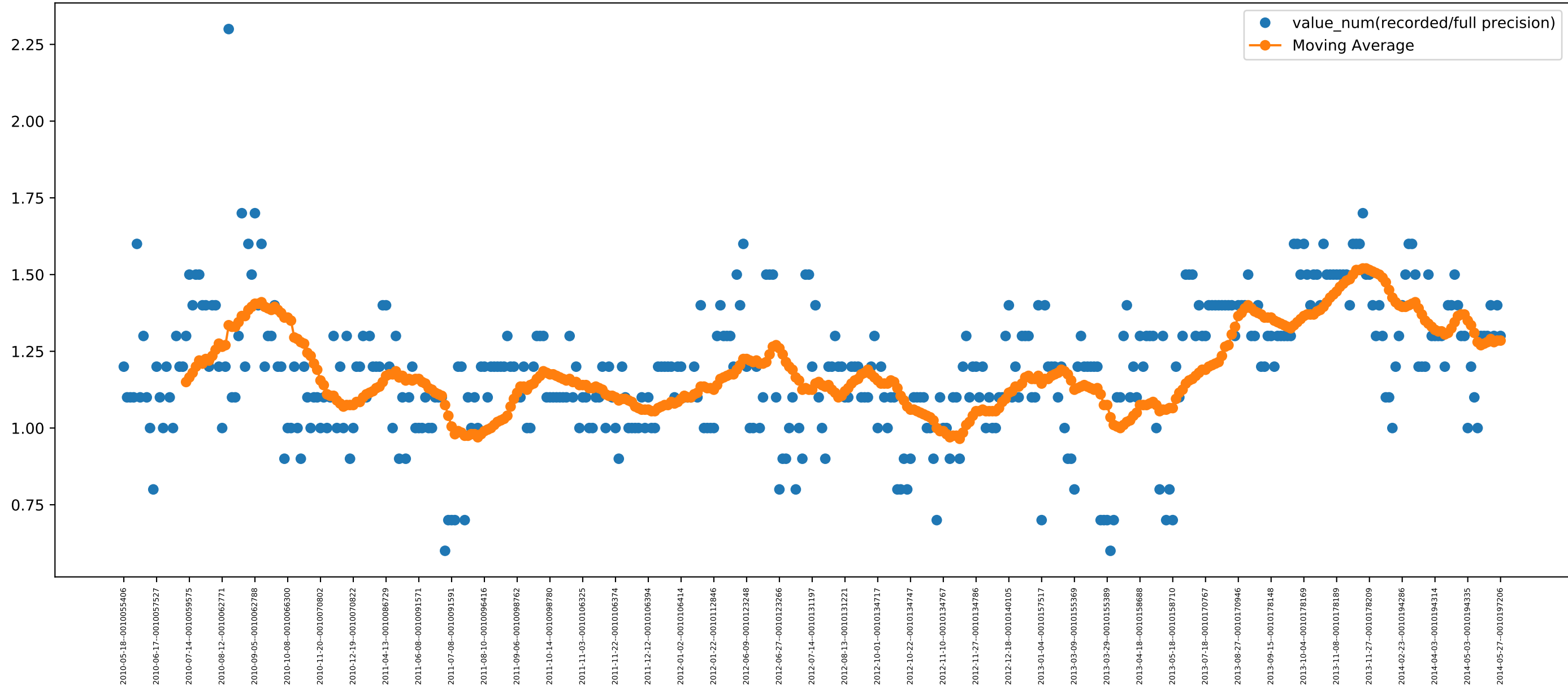
PRDS-000716
MET-001721--Bacterial Endotoxins
USRI:AR5-ARI
Individual Control Chart+Moving Average N=386



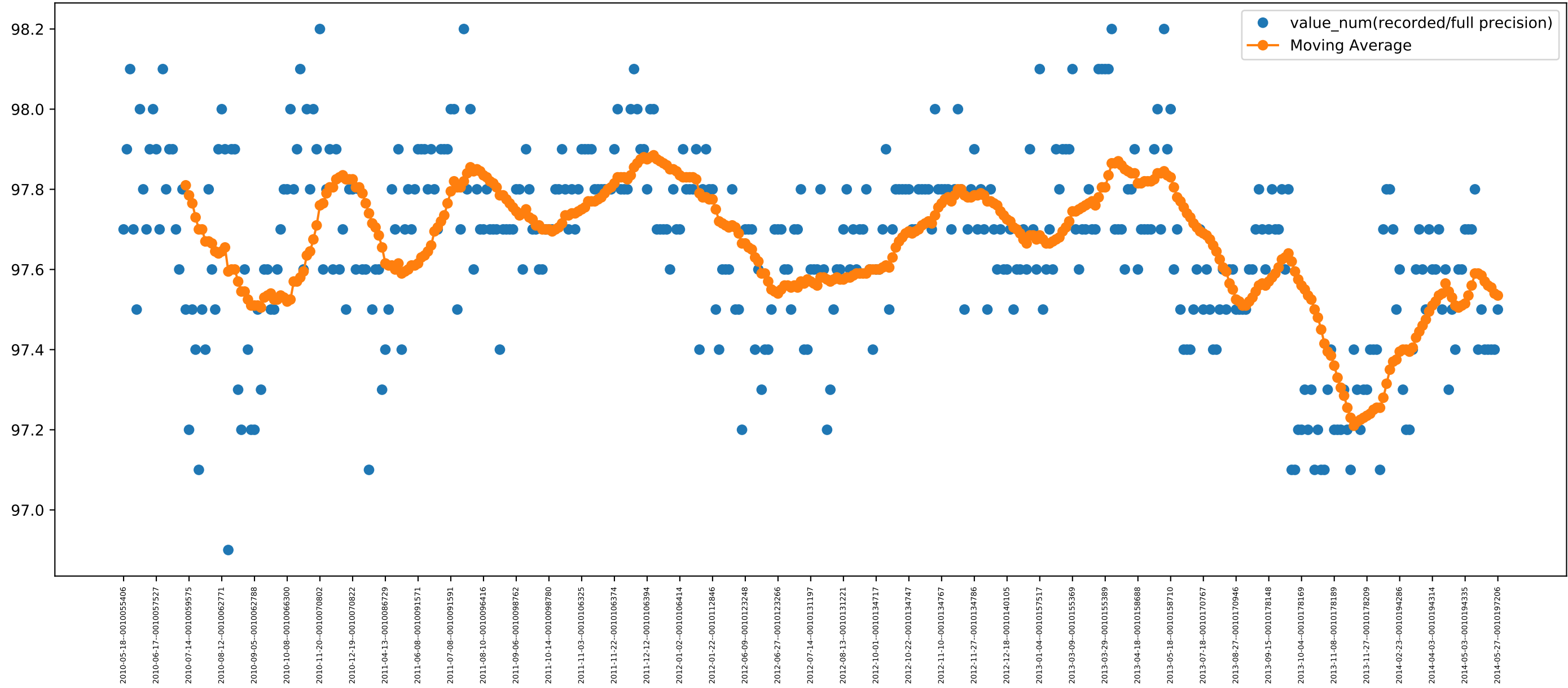
PRDS-000716
MET-002451--CE SDS HMW
USRI:AR5-ARI
Individual Control Chart+Moving Average N=421



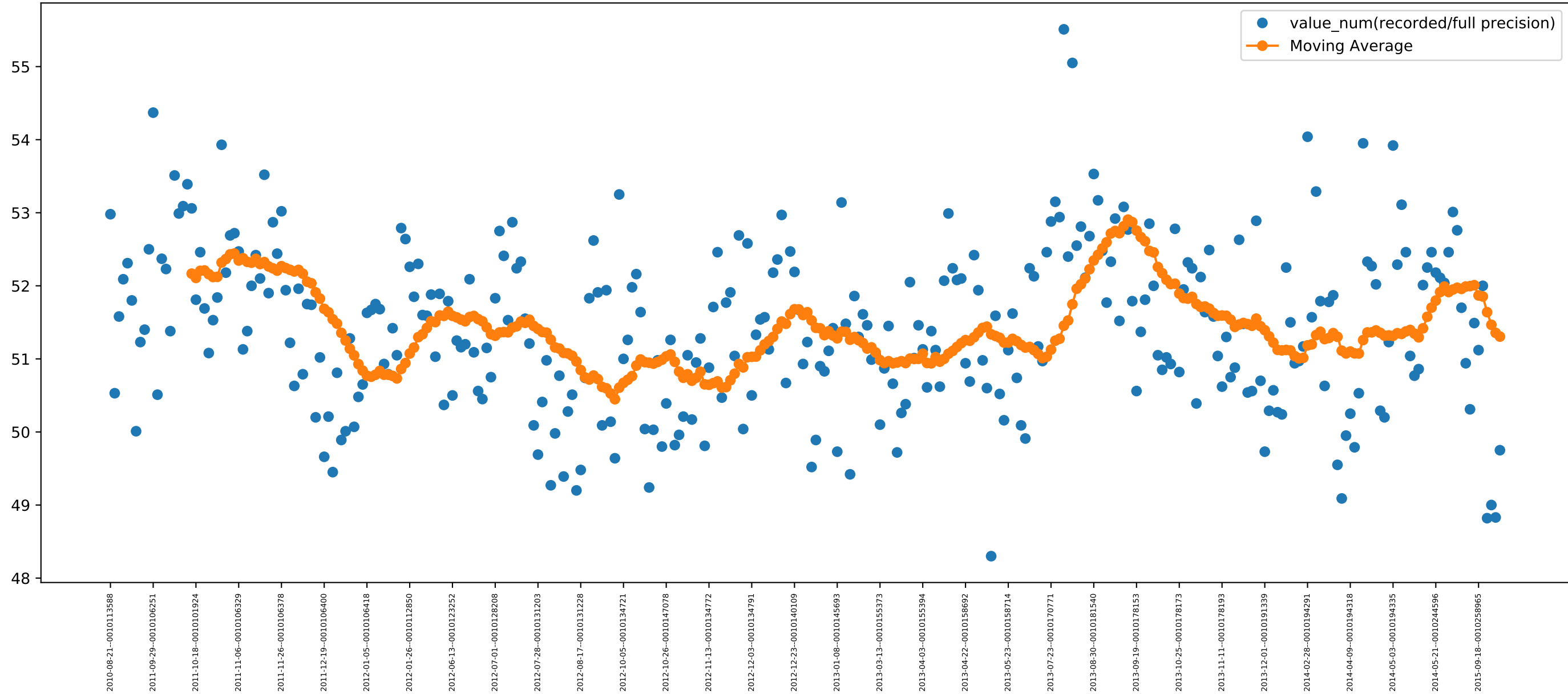
PRDS-000716
MET-002451--CE SDS LMW
USRI:AR5-ARI
Individual Control Chart+Moving Average N=421



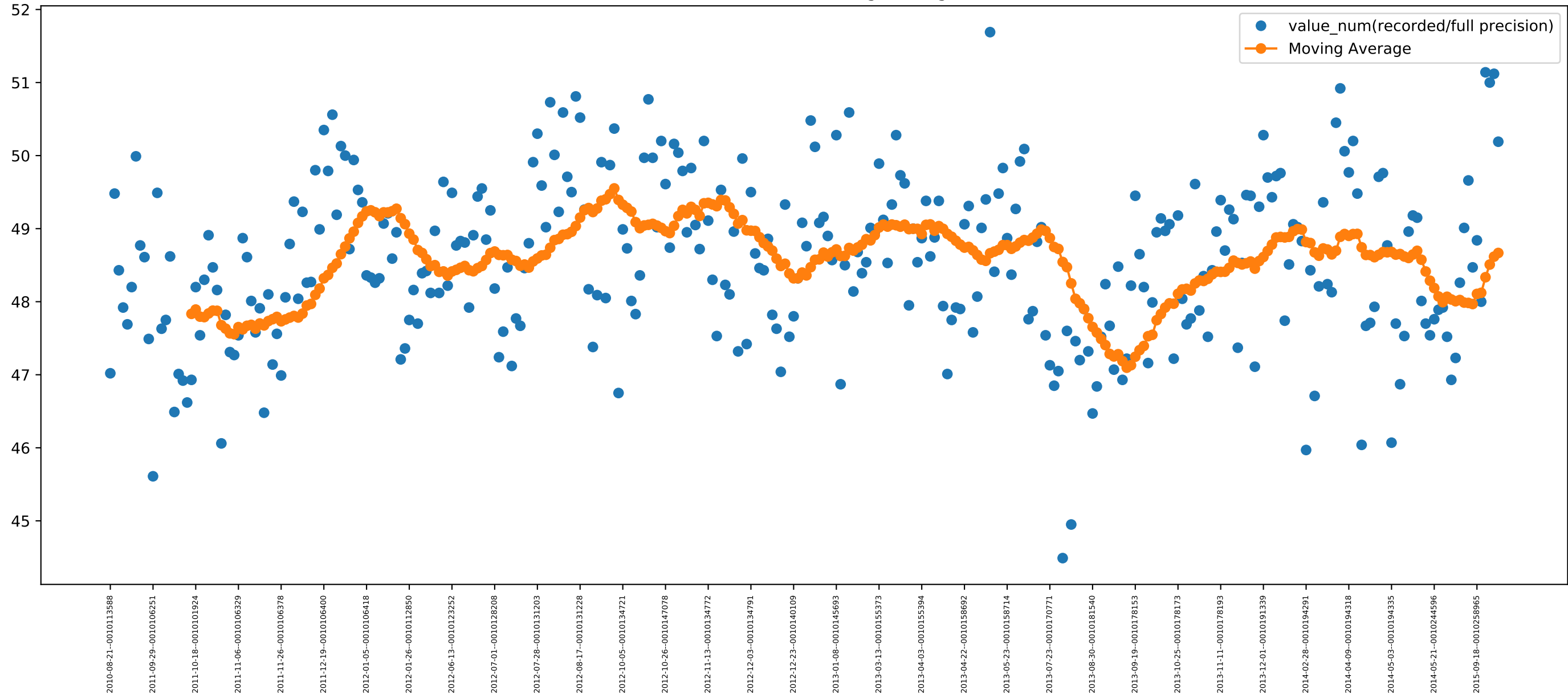
PRDS-000716
MET-002451--CE SDS Monomer
USRI:AR5-ARI
Individual Control Chart+Moving Average N=421



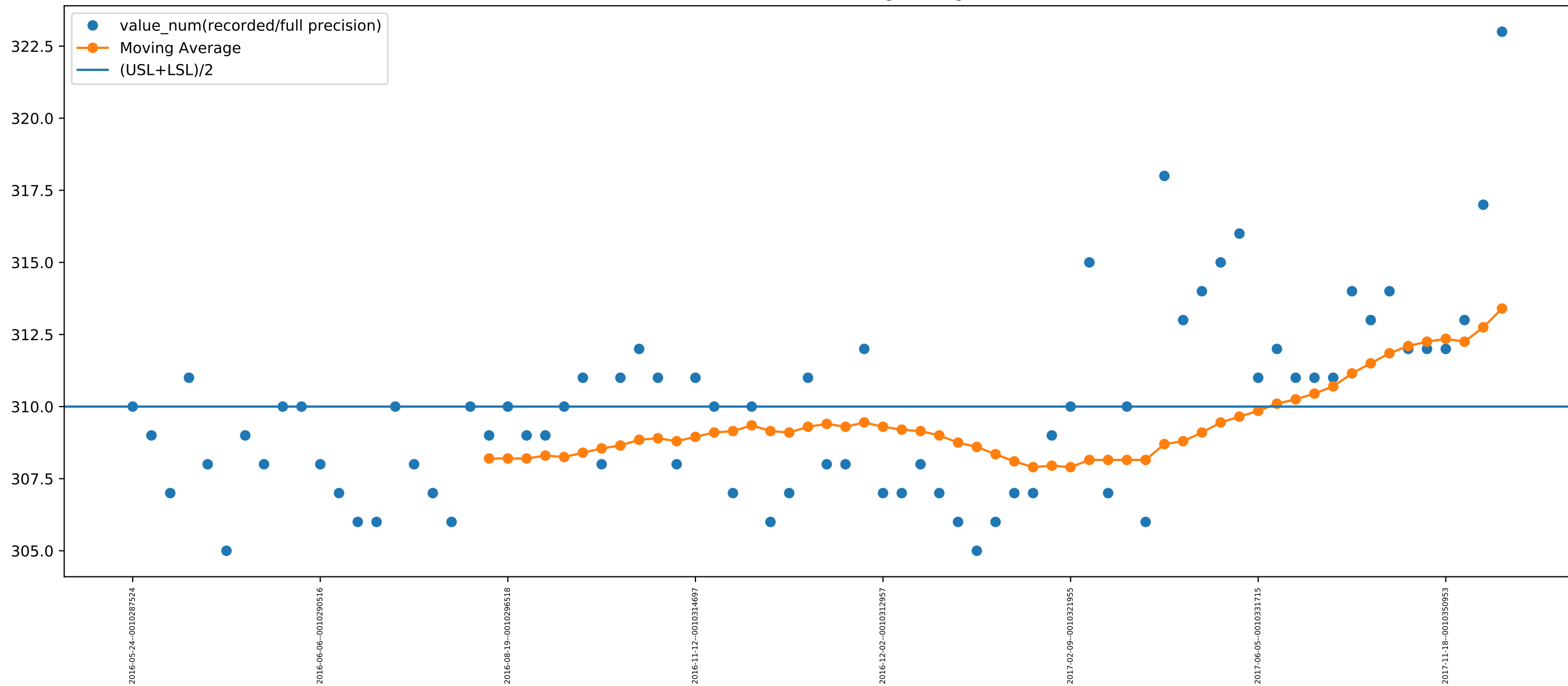
PRDS-000716
MET-002579--CZE Oligo Map Neutral
USRI:AR5-ARI
Individual Control Chart+Moving Average N=326



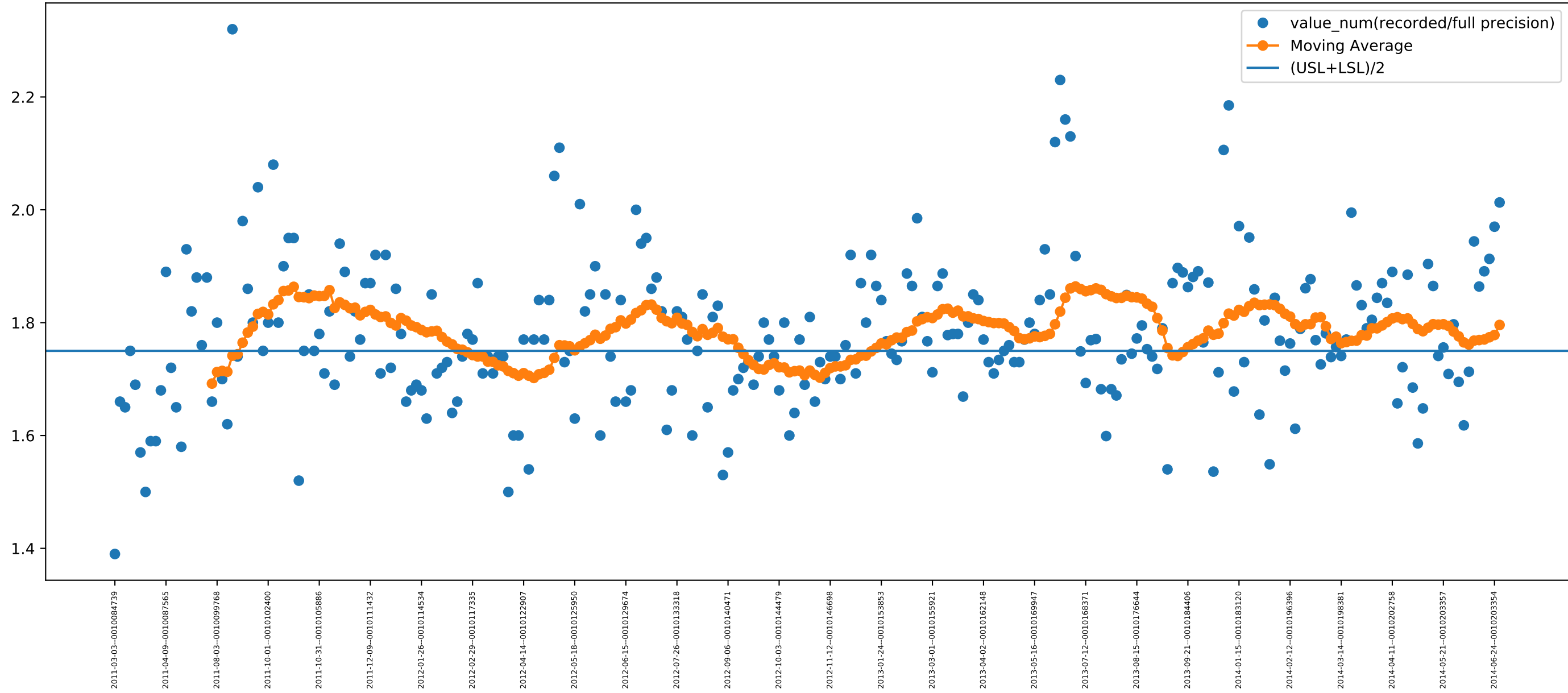
PRDS-000716
MET-002579--CZE Oligo Map Sialylated
USRI:AR5-ARI
Individual Control Chart+Moving Average N=326



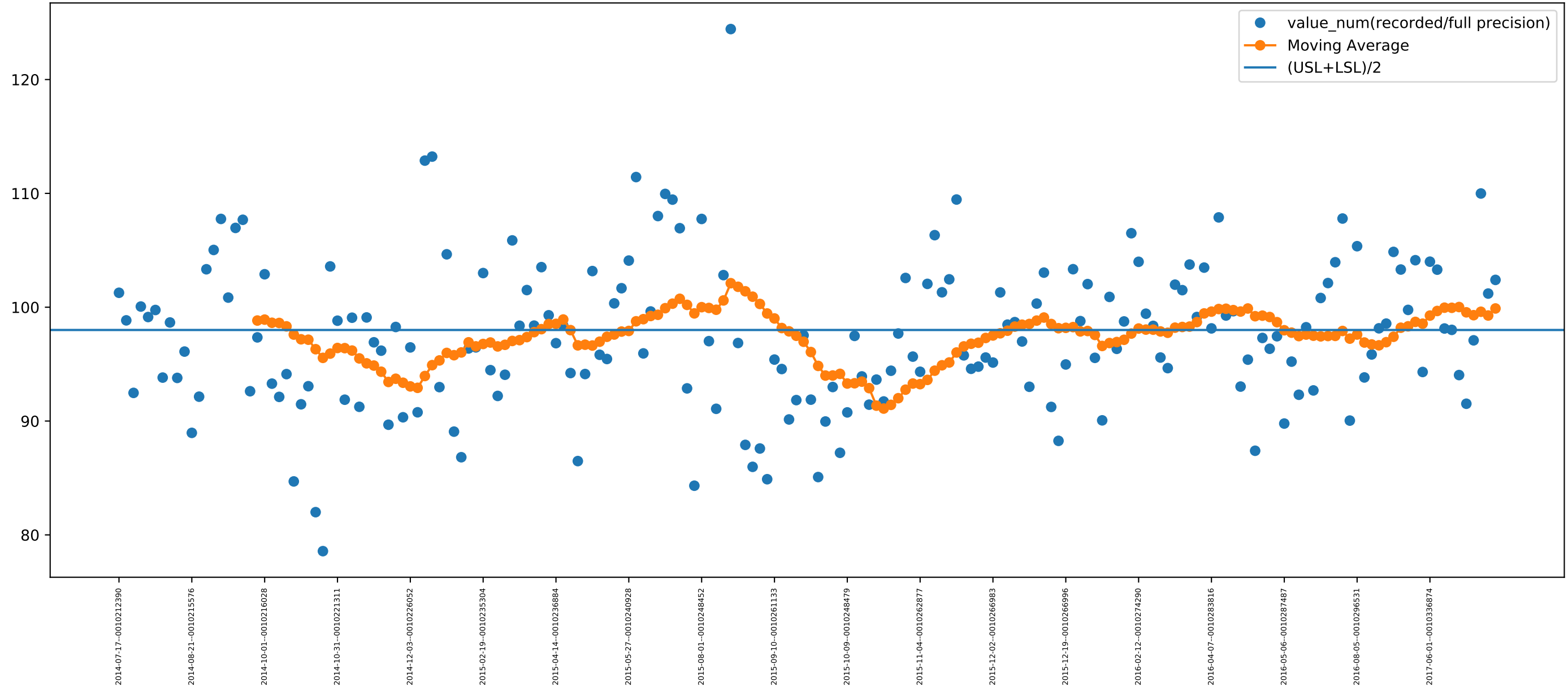
PRDS-000719
MET-000170--Osmolality
PRJU:APR14-AML
Individual Control Chart+Moving Average N=74



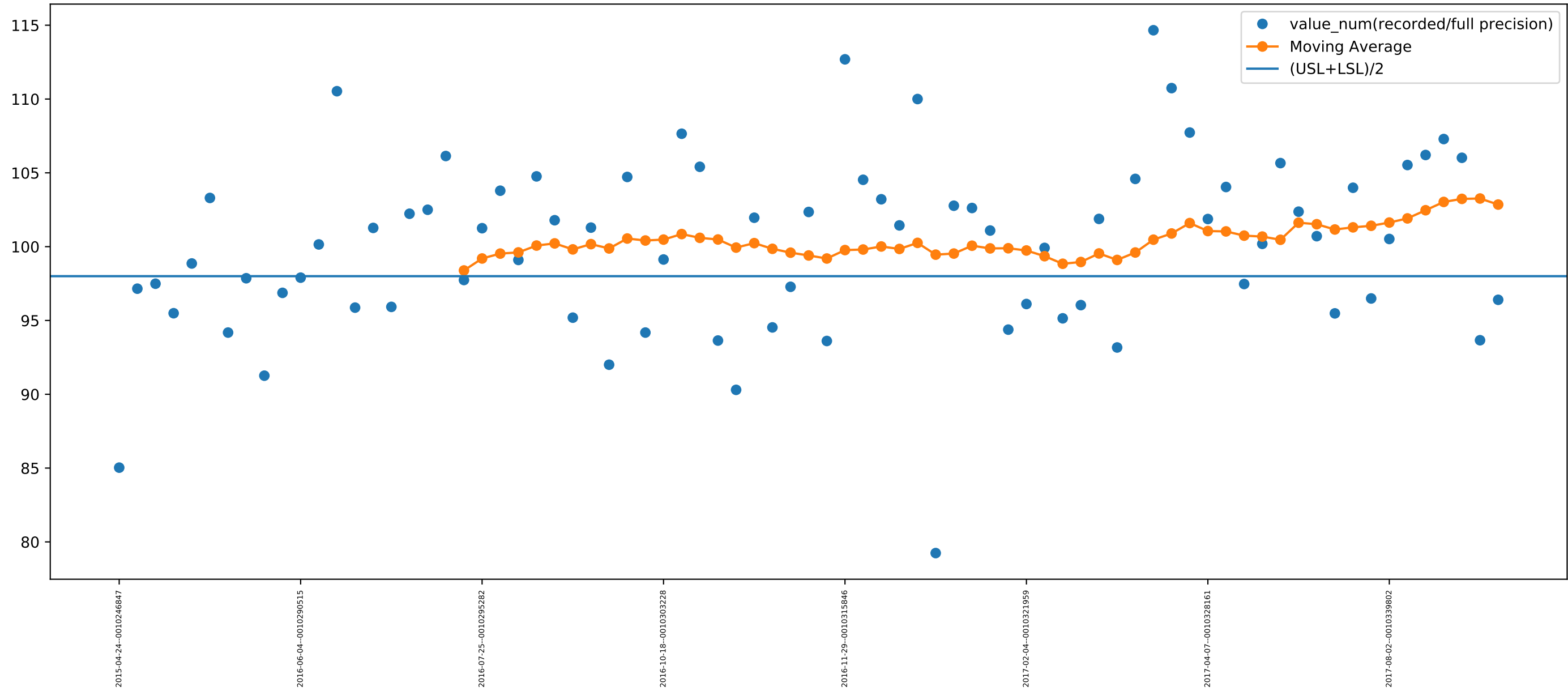
PRDS-000719
MET-000718--Apoptosis Bioassay
PRJU:APR1-AML
Individual Control Chart+Moving Average N=272



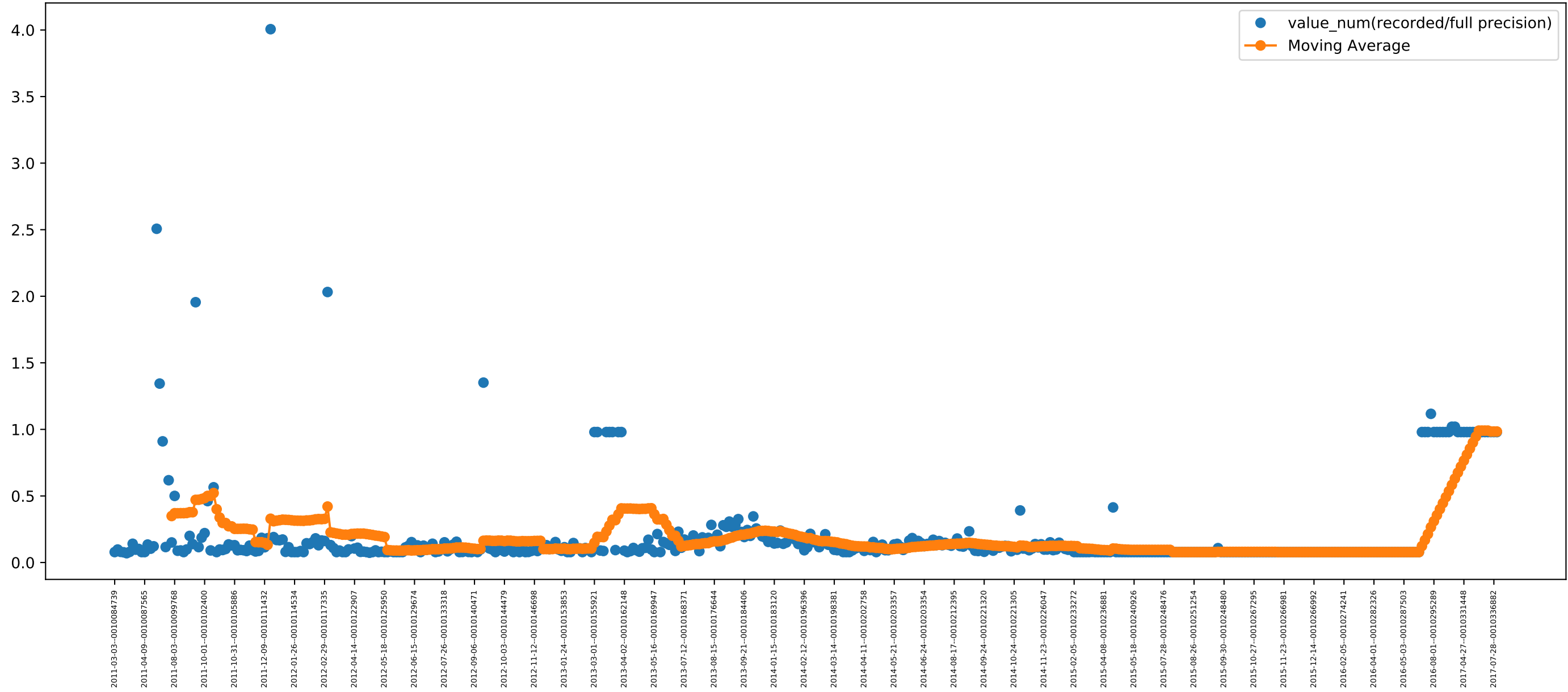
PRDS-000719
MET-000718--Apoptosis Bioassay - RelPot
PRJU:APR1-AML
Individual Control Chart+Moving Average N=190



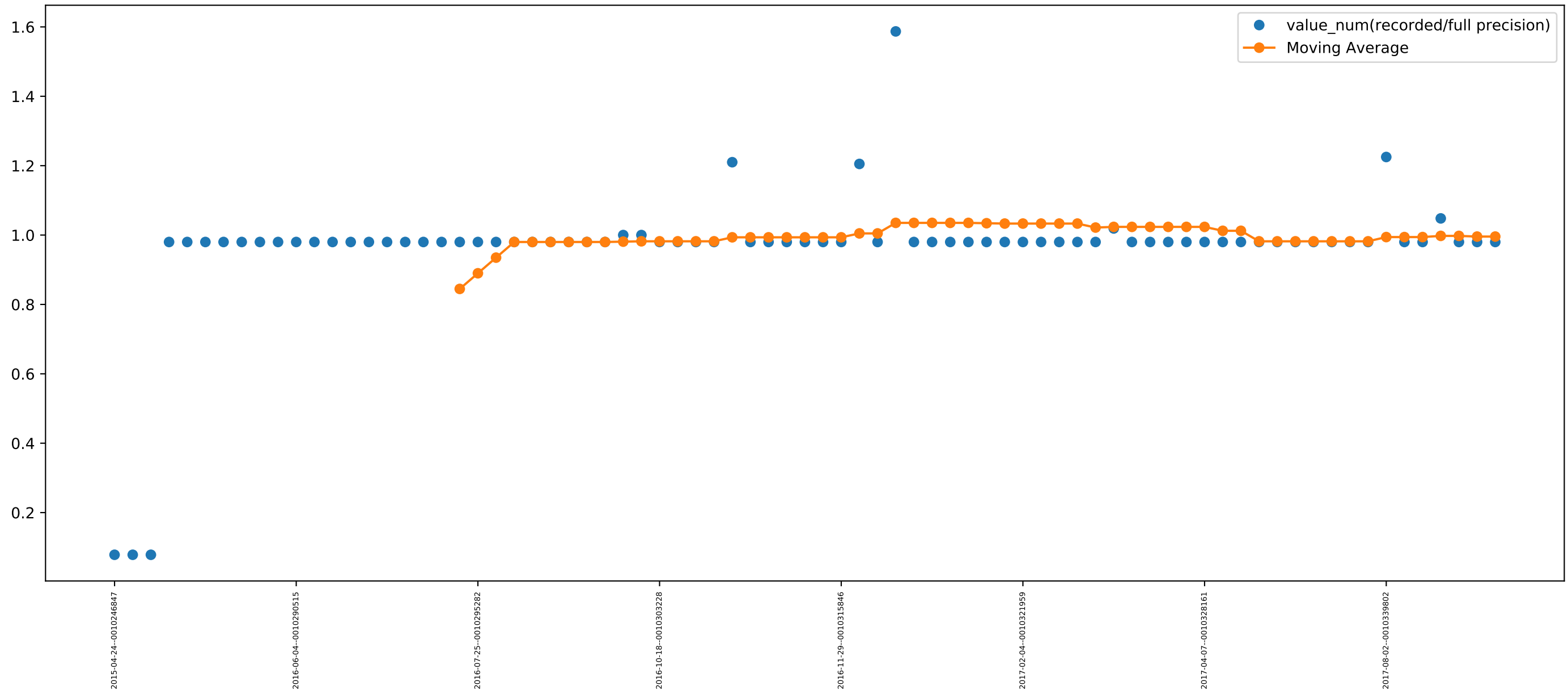
PRDS-000719
MET-000718--Apoptosis Bioassay - RelPot
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



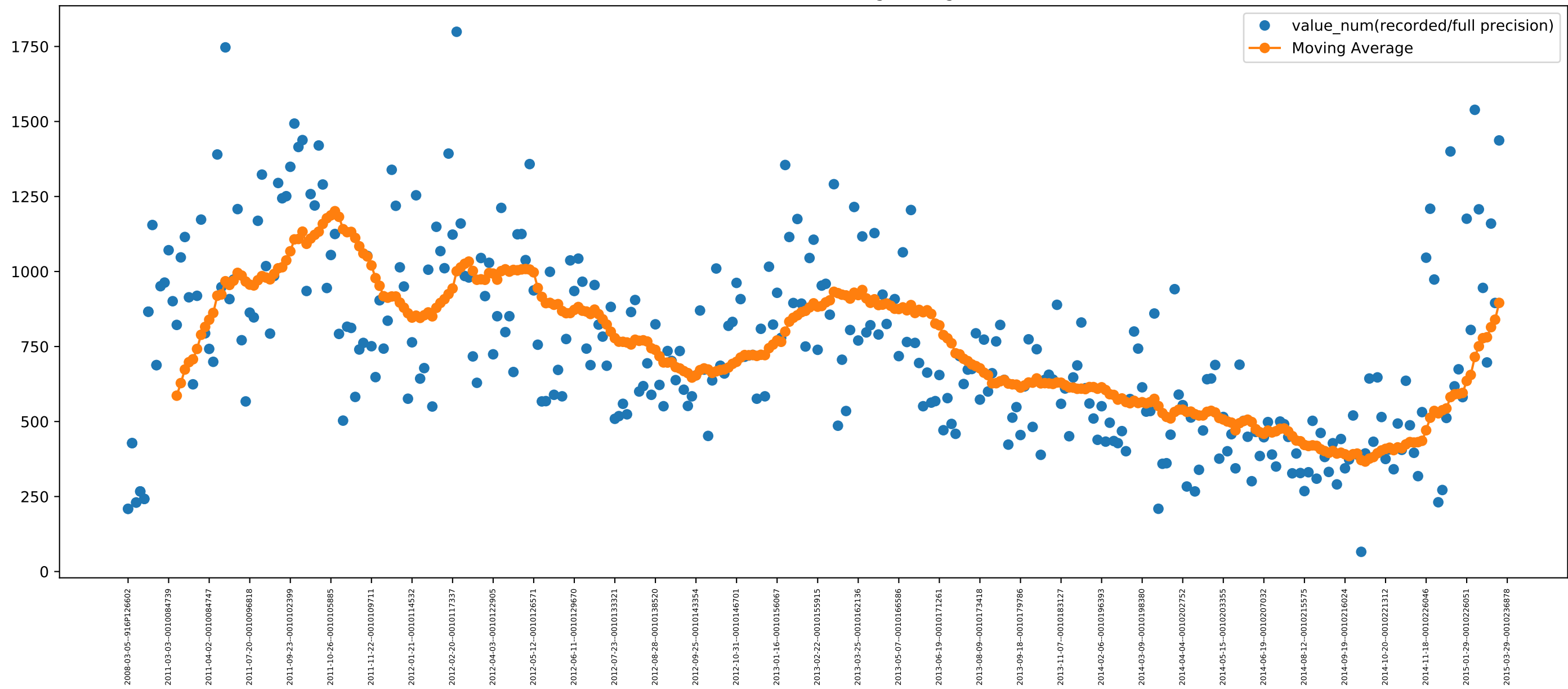
PRDS-000719
MET-001000--Bacterial Endotoxins
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



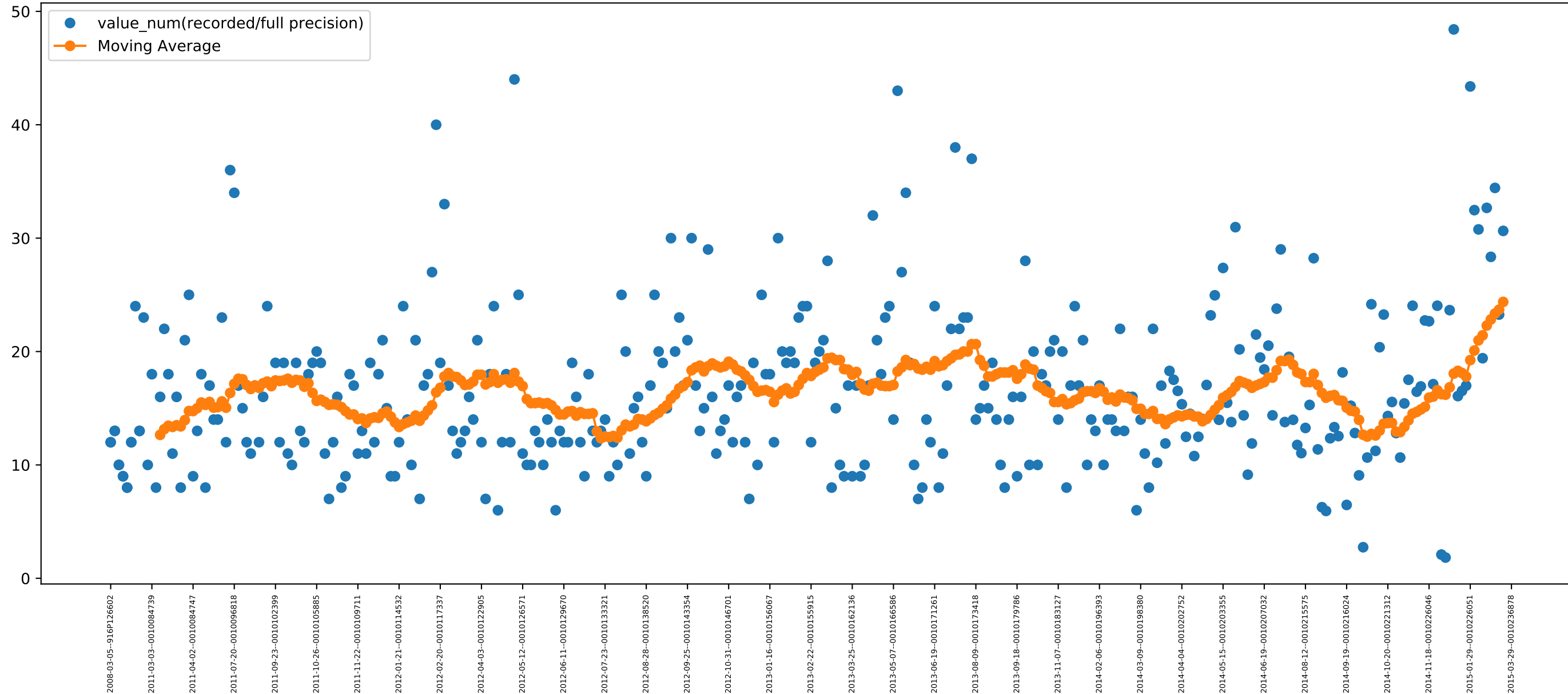
PRDS-000719
MET-001000--Bacterial Endotoxins
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



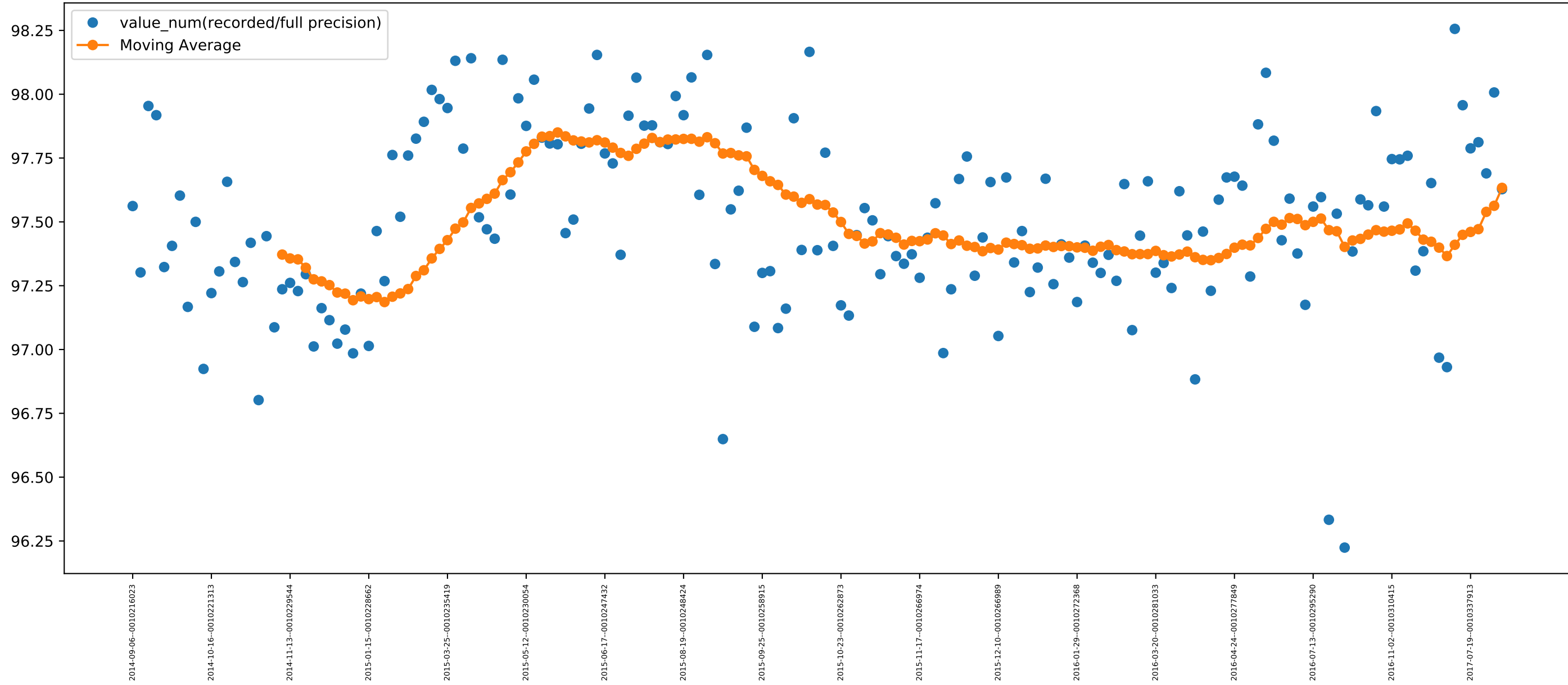
PRDS-000719
MET-001023--Sub-visible particles >= 10um
PRJU:APR1-AML
Individual Control Chart+Moving Average N=346



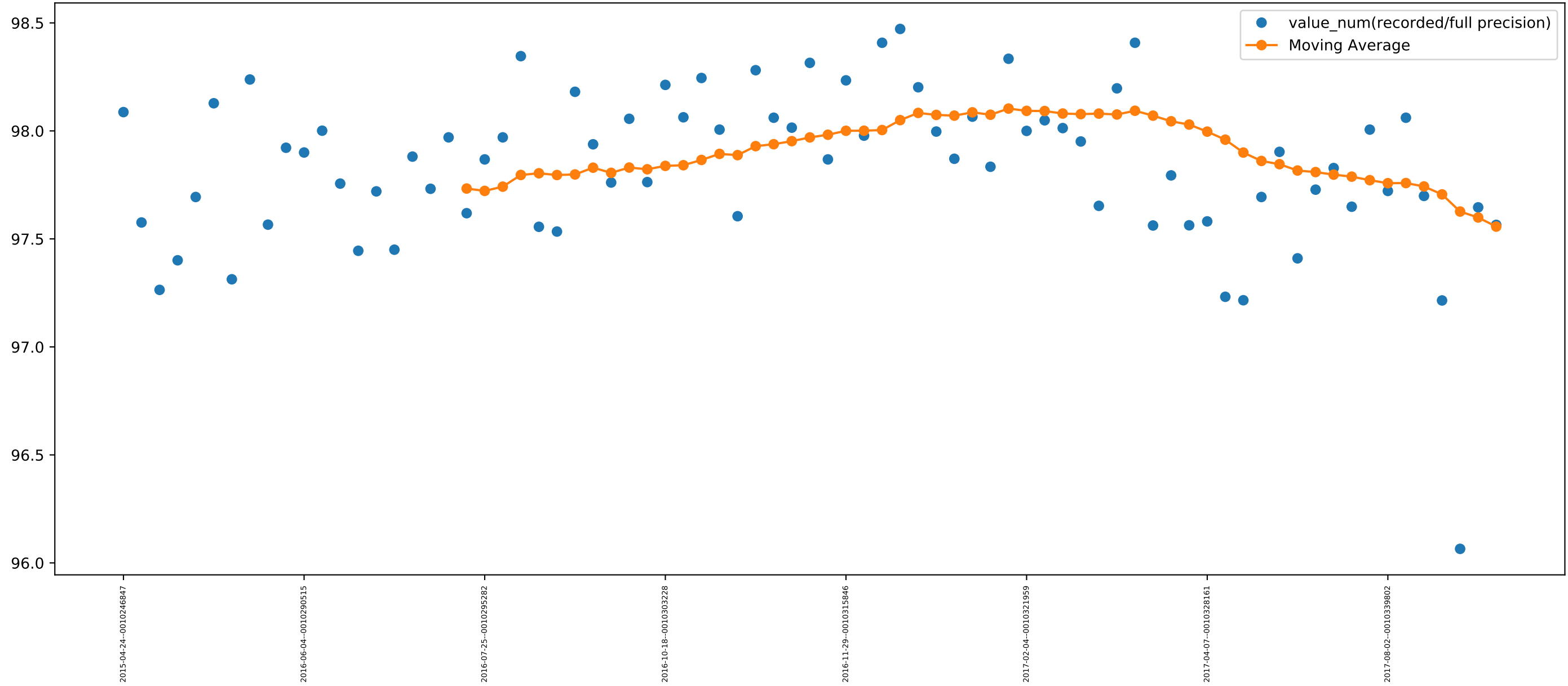
PRDS-000719
MET-001023--Sub-visible particles >= 25um
PRJU:APR1-AML
Individual Control Chart+Moving Average N=346



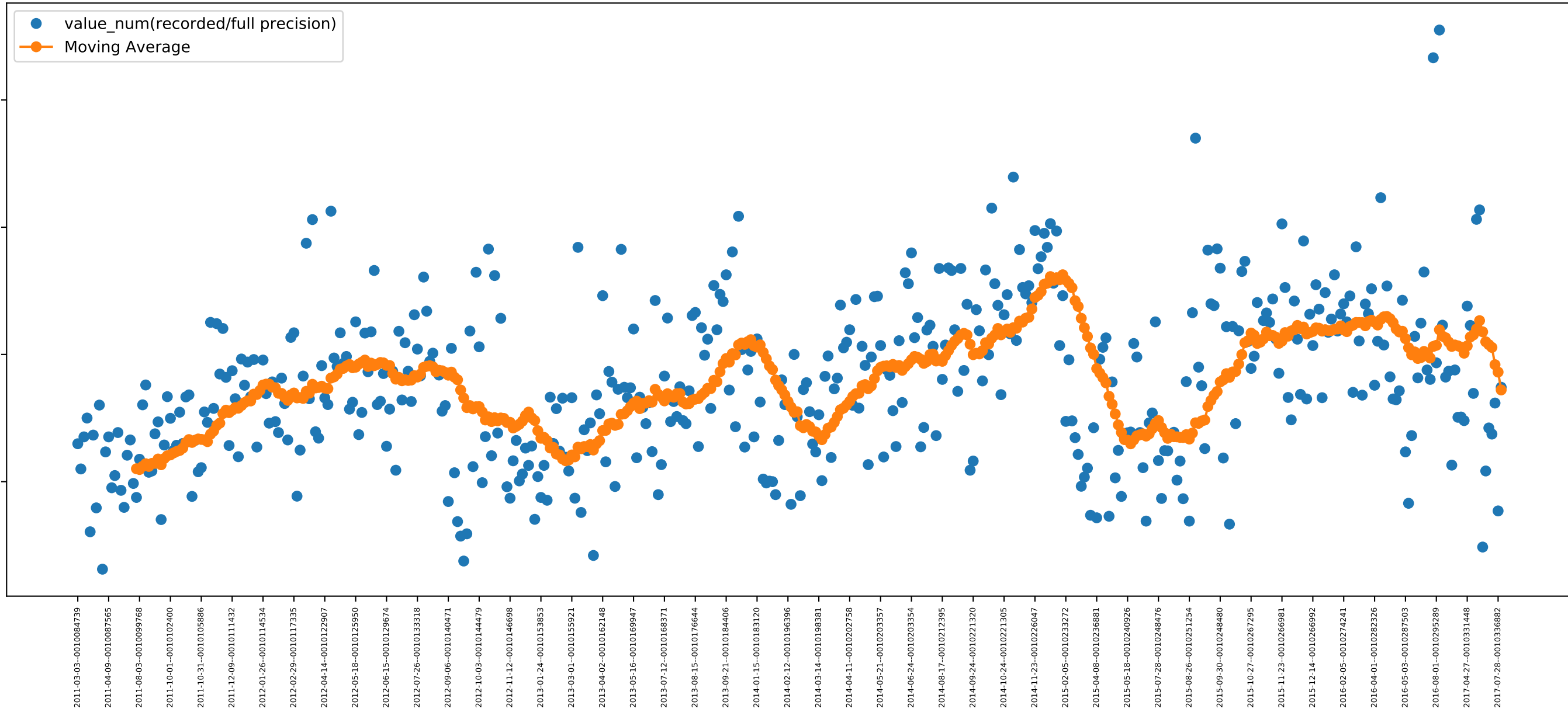
PRDS-000719
MET-001695--SE-HPLC Peak A + Peak A`
PRJU:APR1-AML
Individual Control Chart+Moving Average N=175



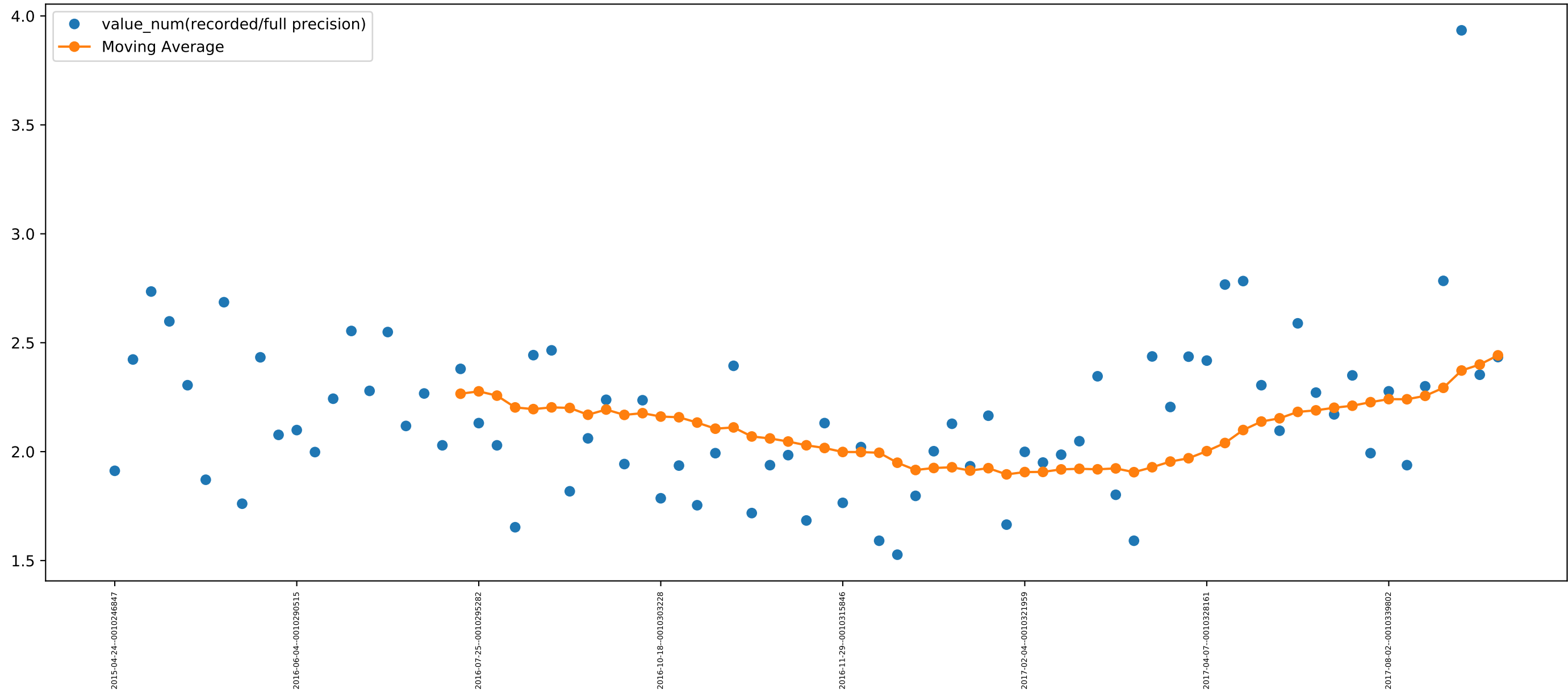
PRDS-000719
MET-001695--SE-HPLC Peak A + Peak A`
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



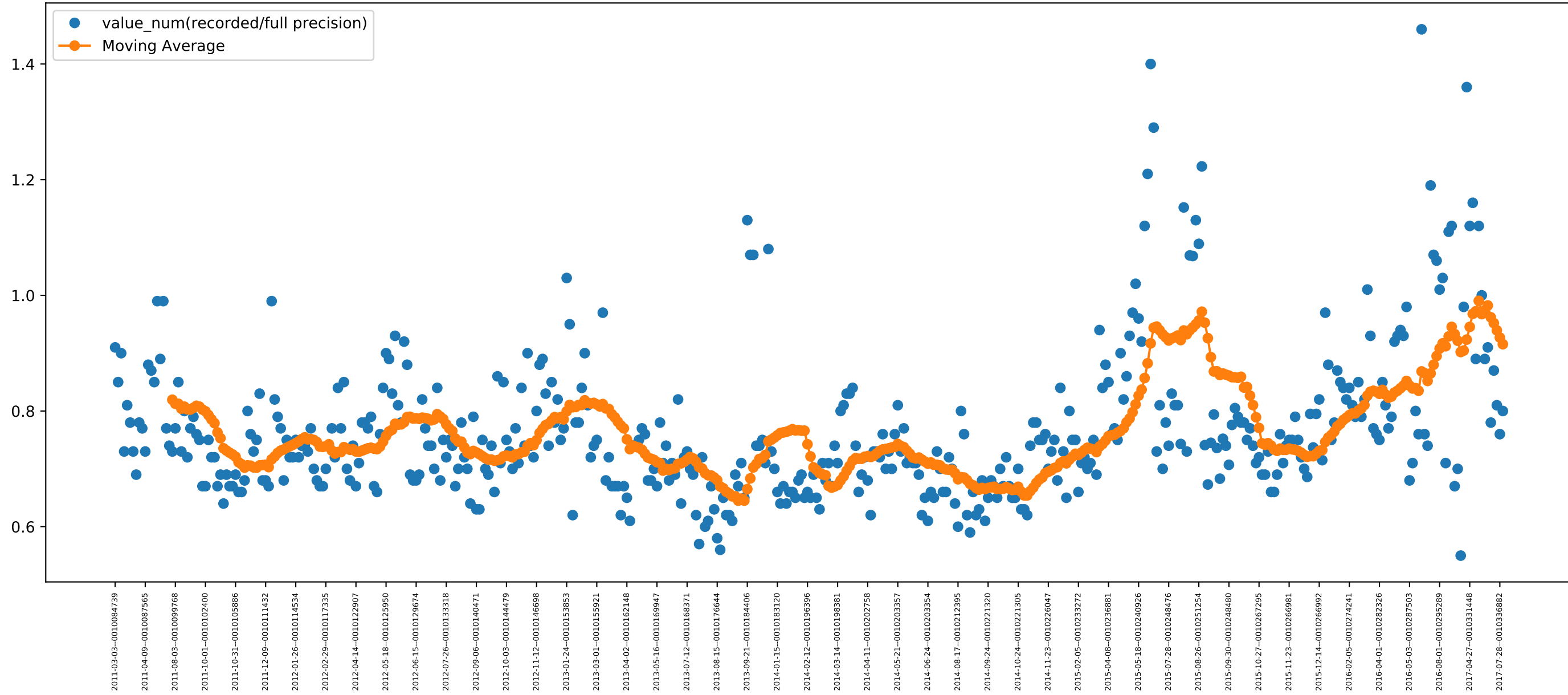
PRDS-000719
MET-001695--SE-HPLC Peak B
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



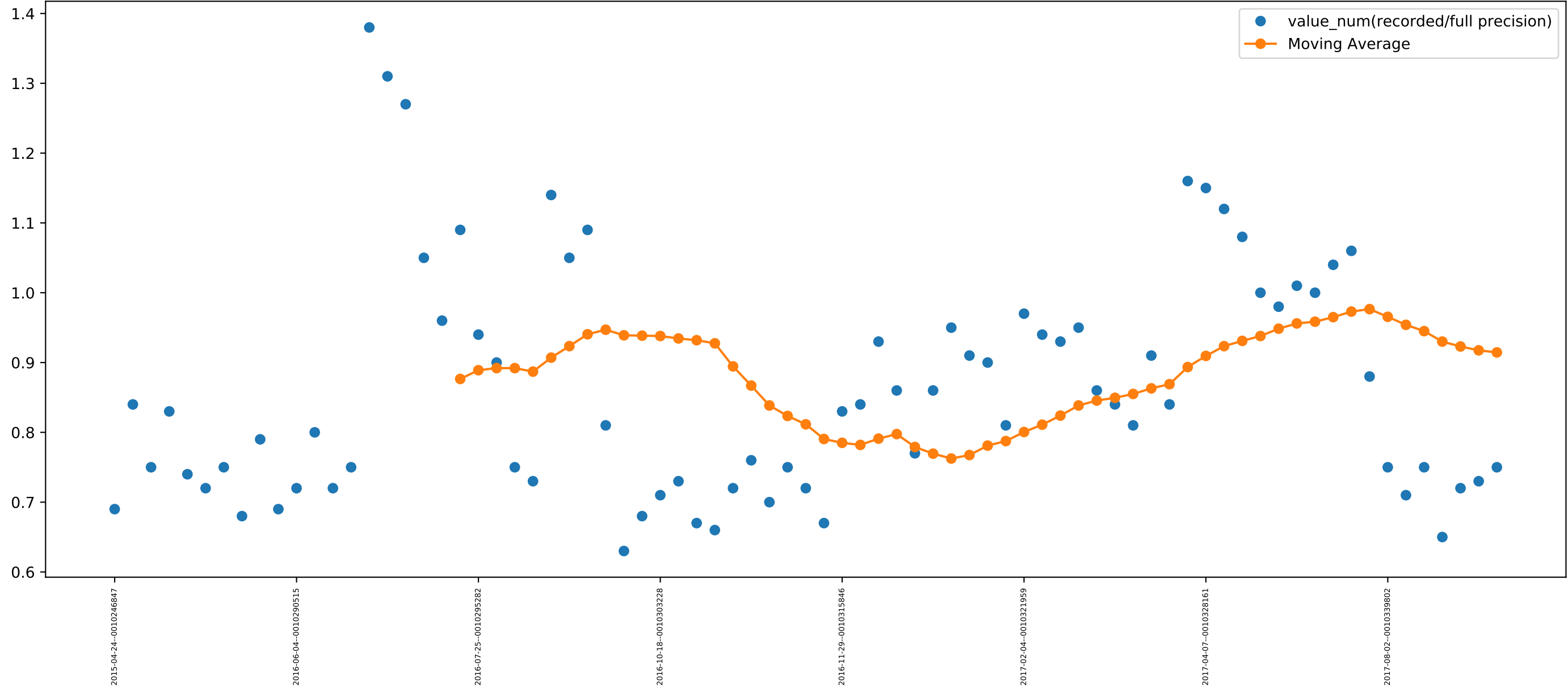
PRDS-000719
MET-001695--SE-HPLC Peak B
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



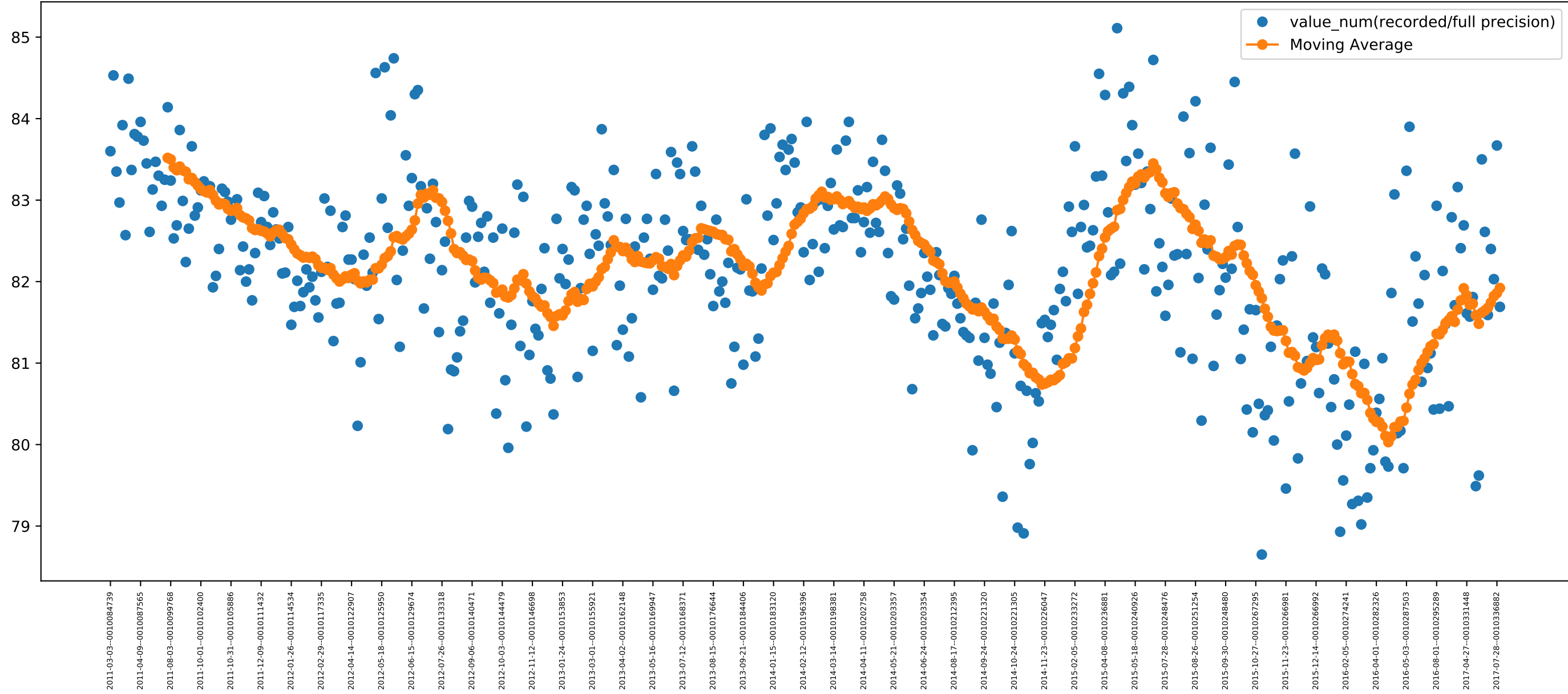
PRDS-000719
MET-001697--HIC Peak 1
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



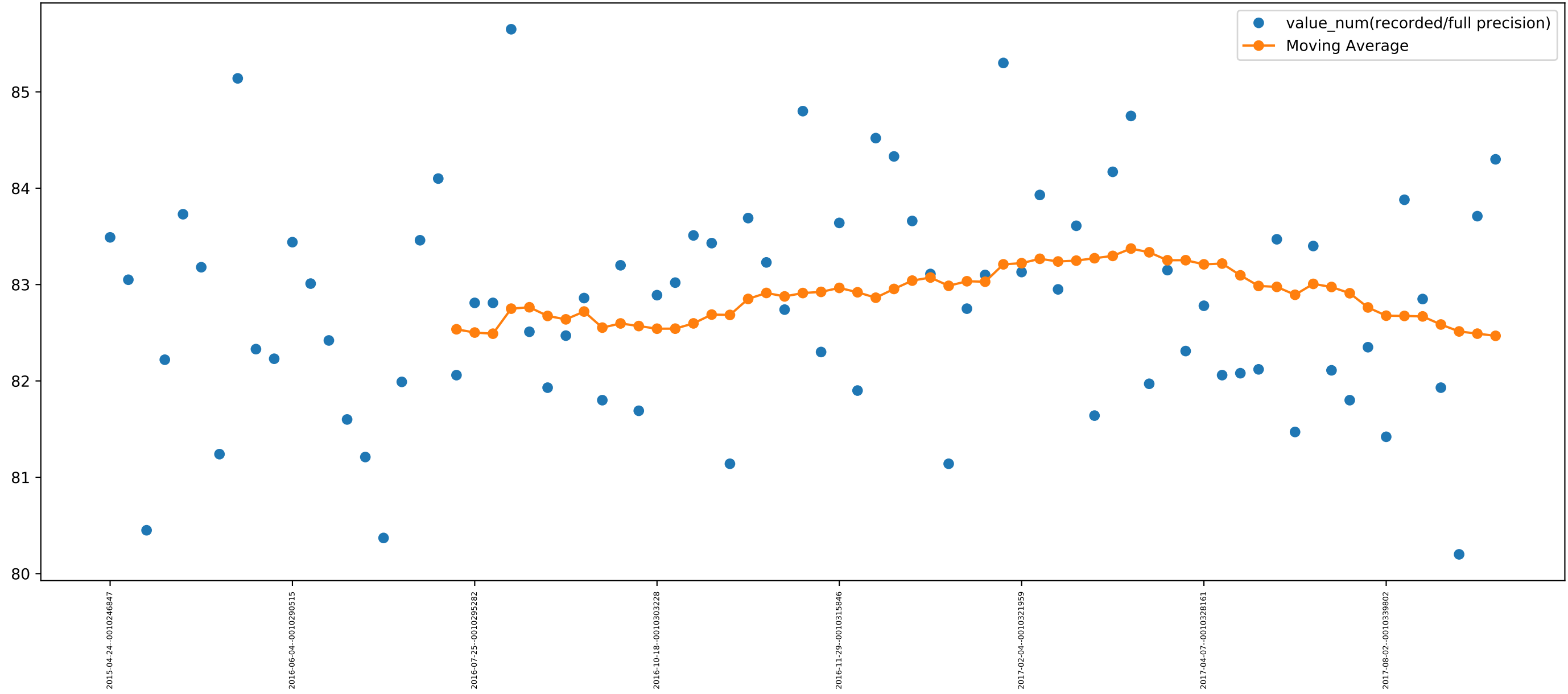
PRDS-000719
MET-001697--HIC Peak 1
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



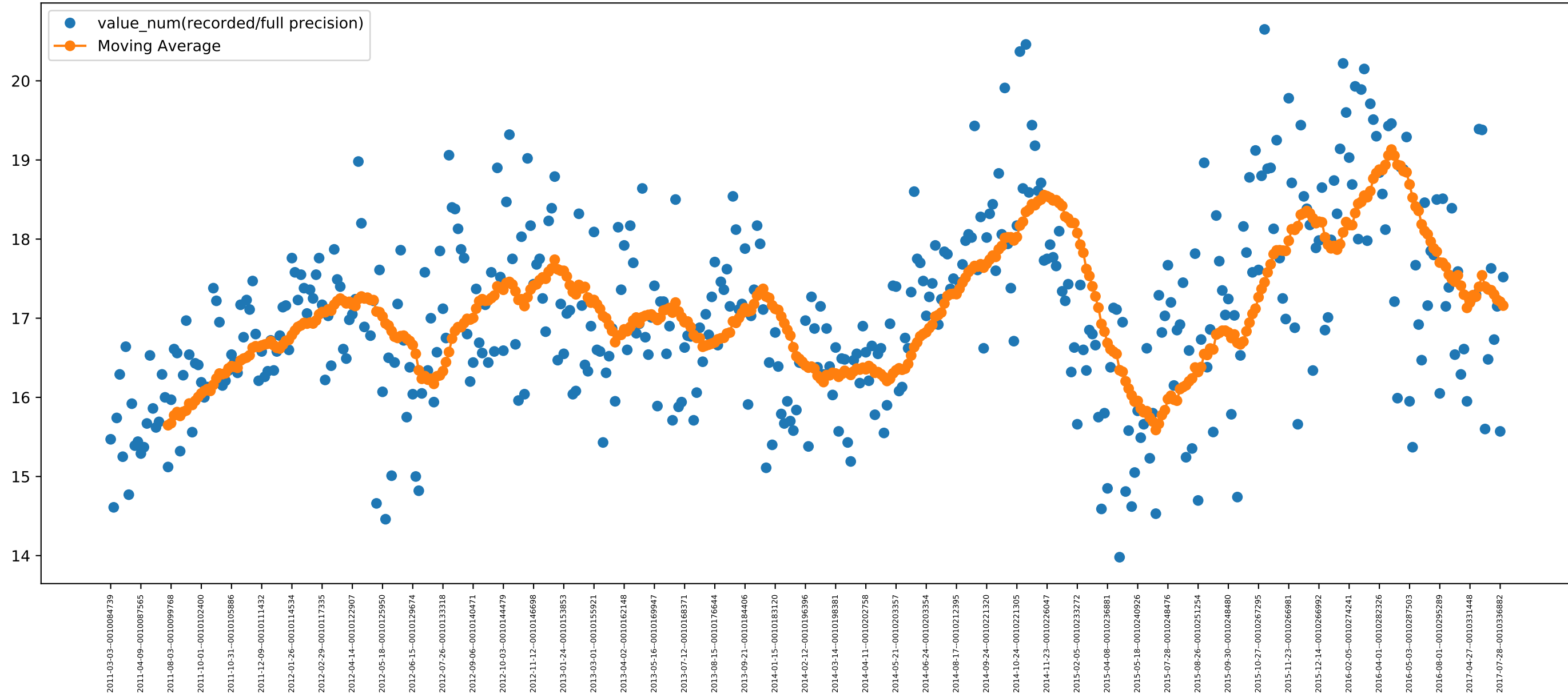
PRDS-000719
MET-001697--HIC Peak 2
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



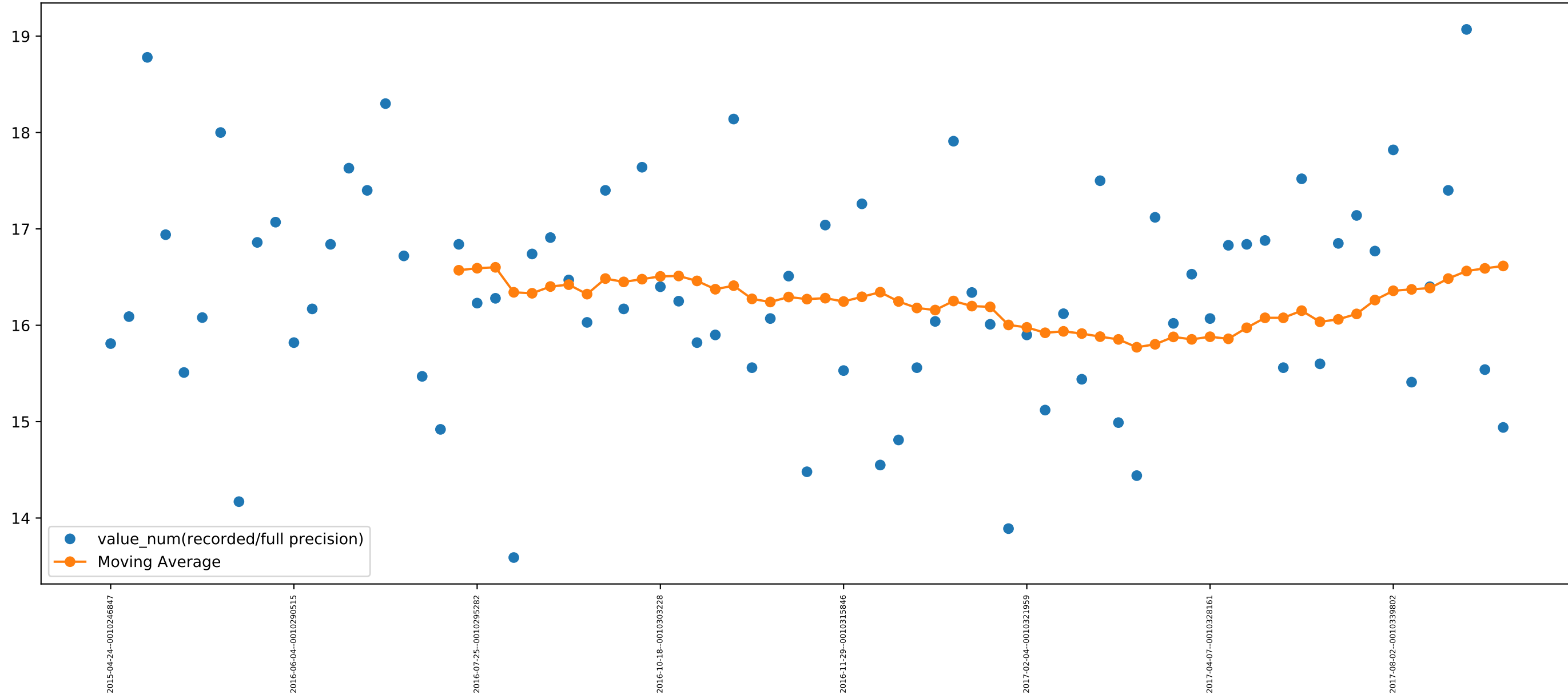
PRDS-000719
MET-001697--HIC Peak 2
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



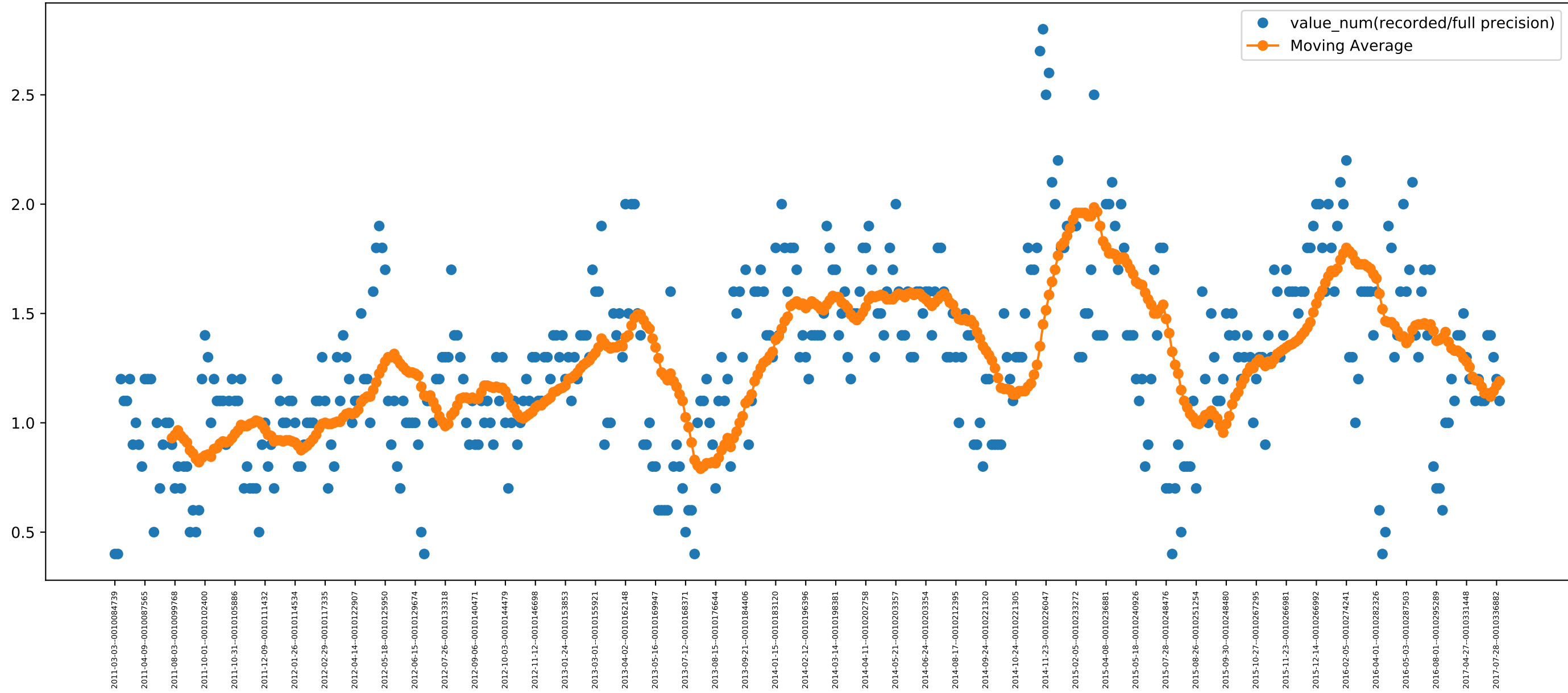
PRDS-000719
MET-001697--HIC Peak 3
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



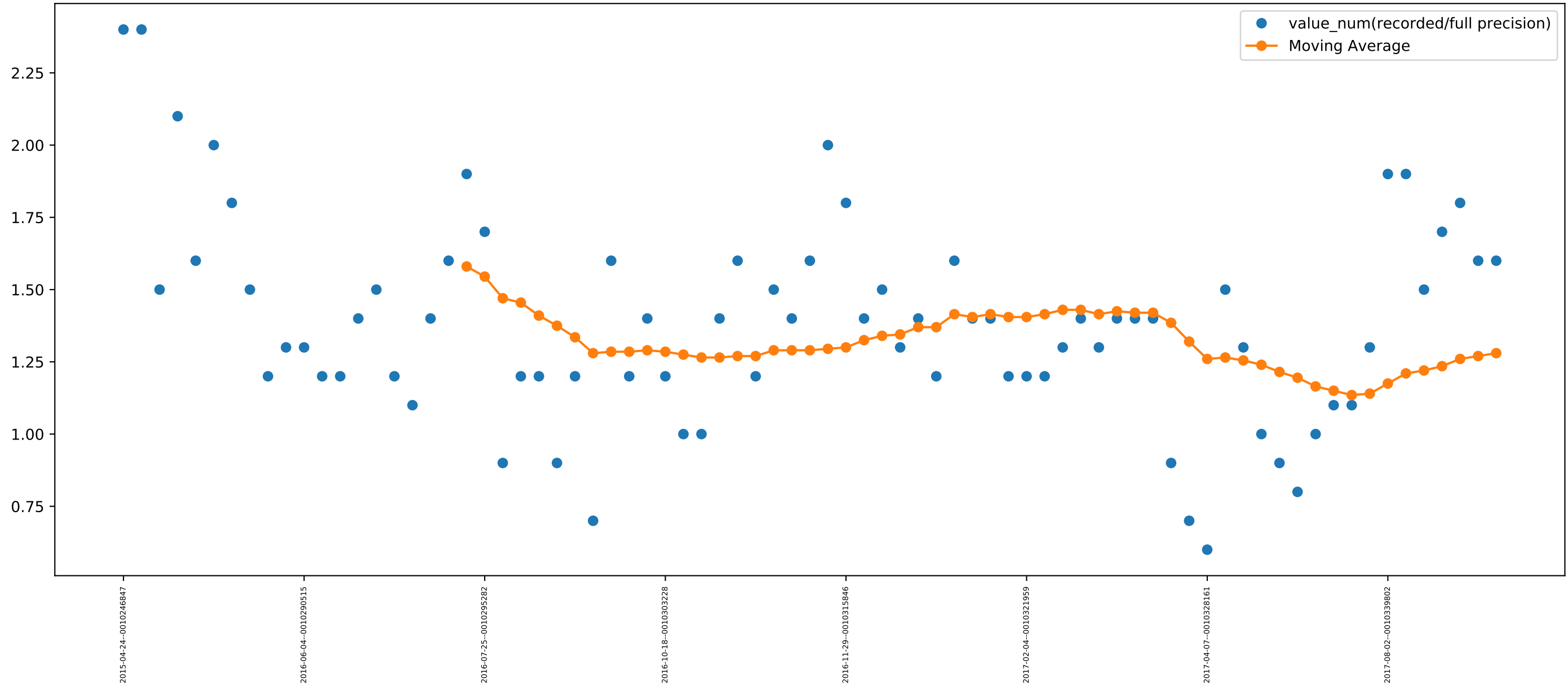
PRDS-000719
MET-001697--HIC Peak 3
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



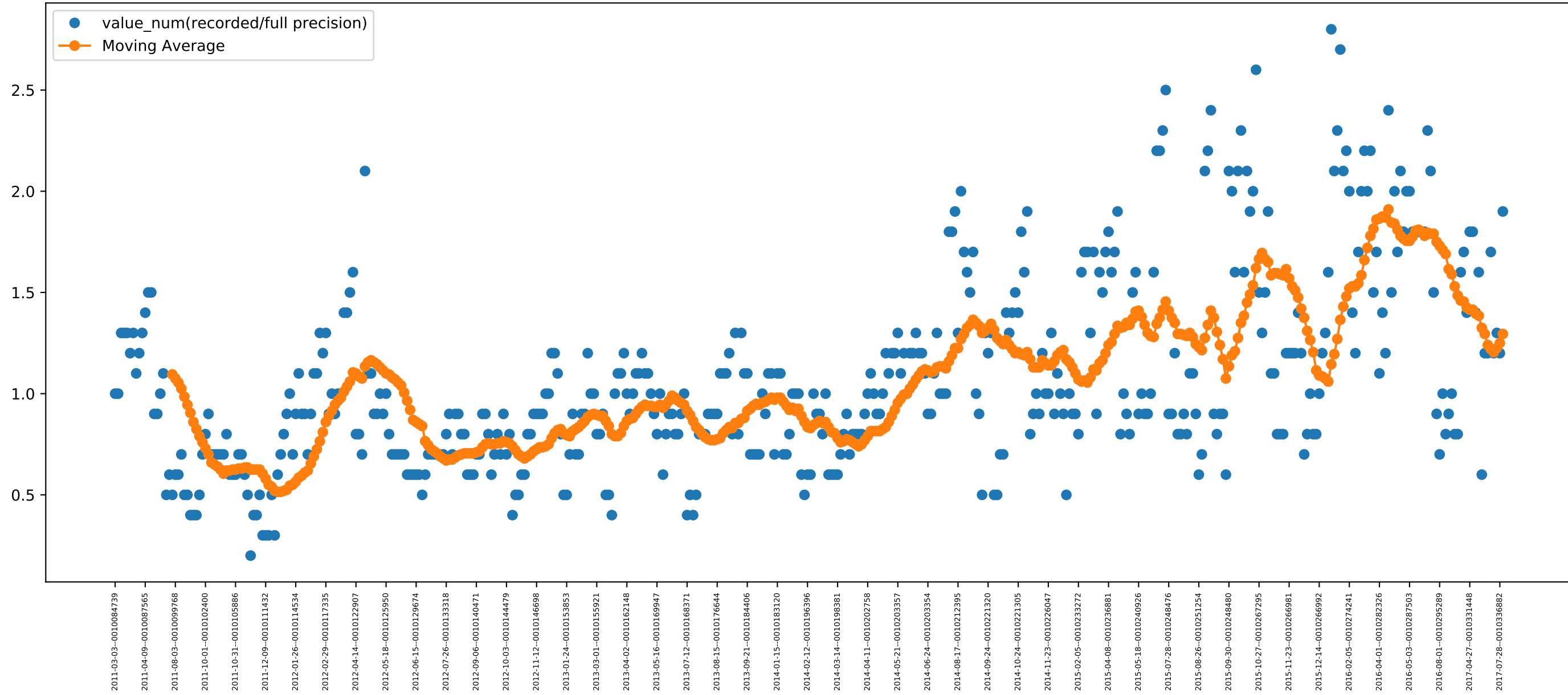
PRDS-000719
MET-001699--SDS-Page Coomassie HMW
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



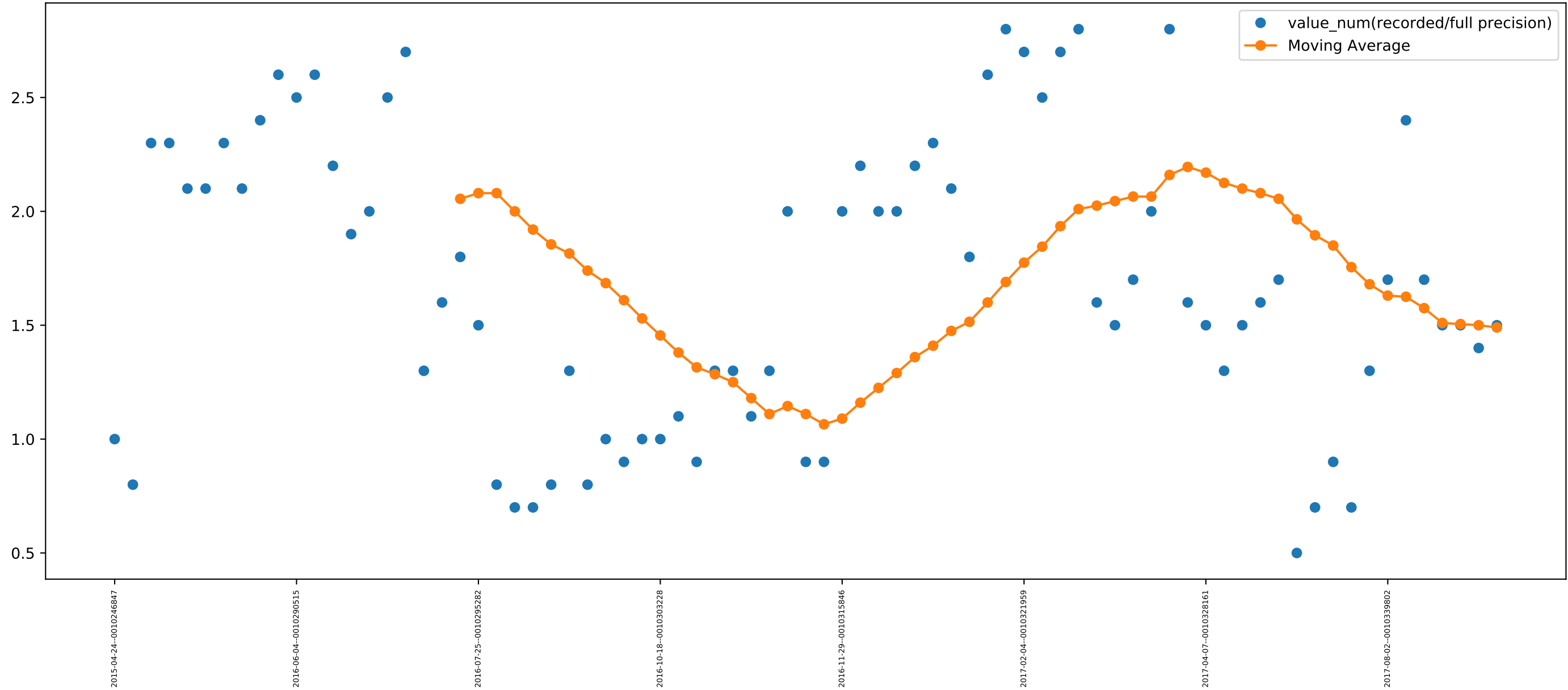
PRDS-000719
MET-001699--SDS-Page Coomassie HMW
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



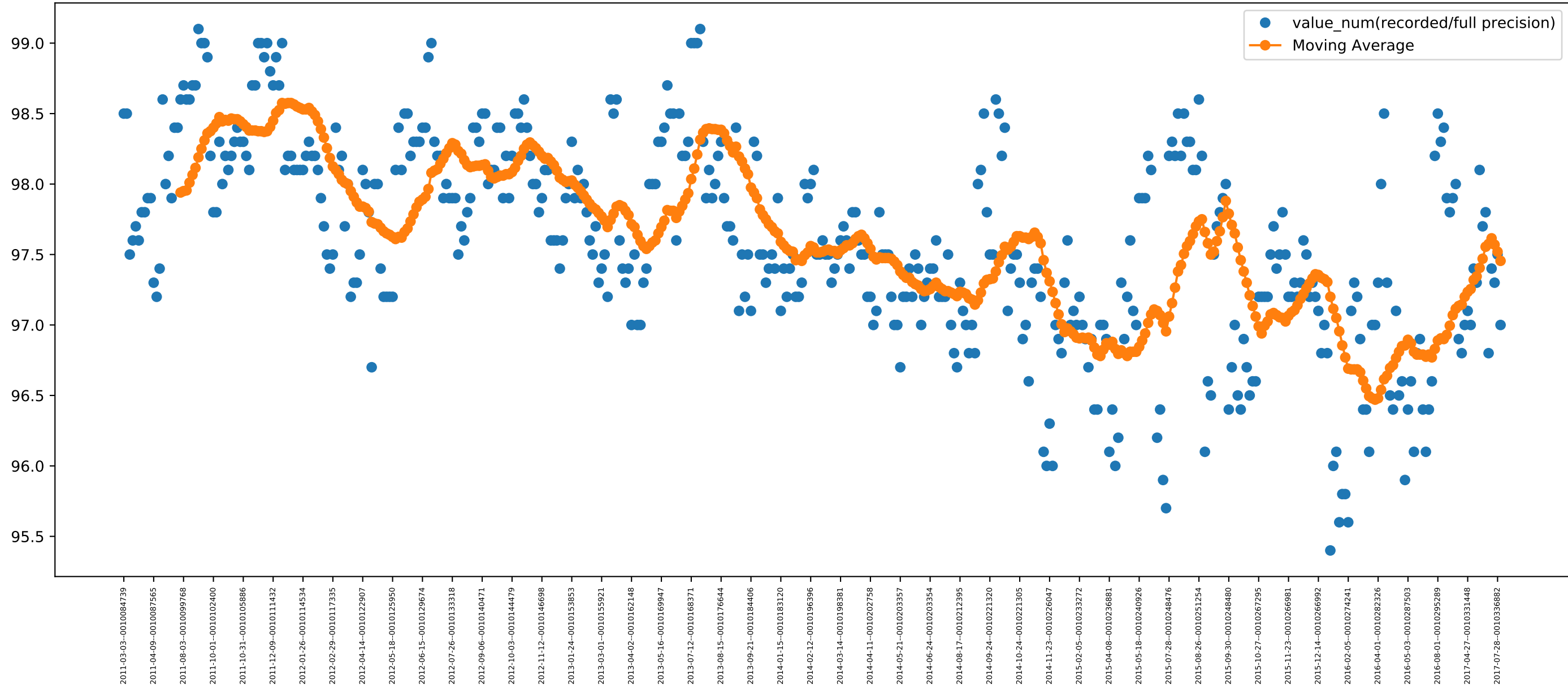
PRDS-000719
MET-001699--SDS-Page Coomassie LMW
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



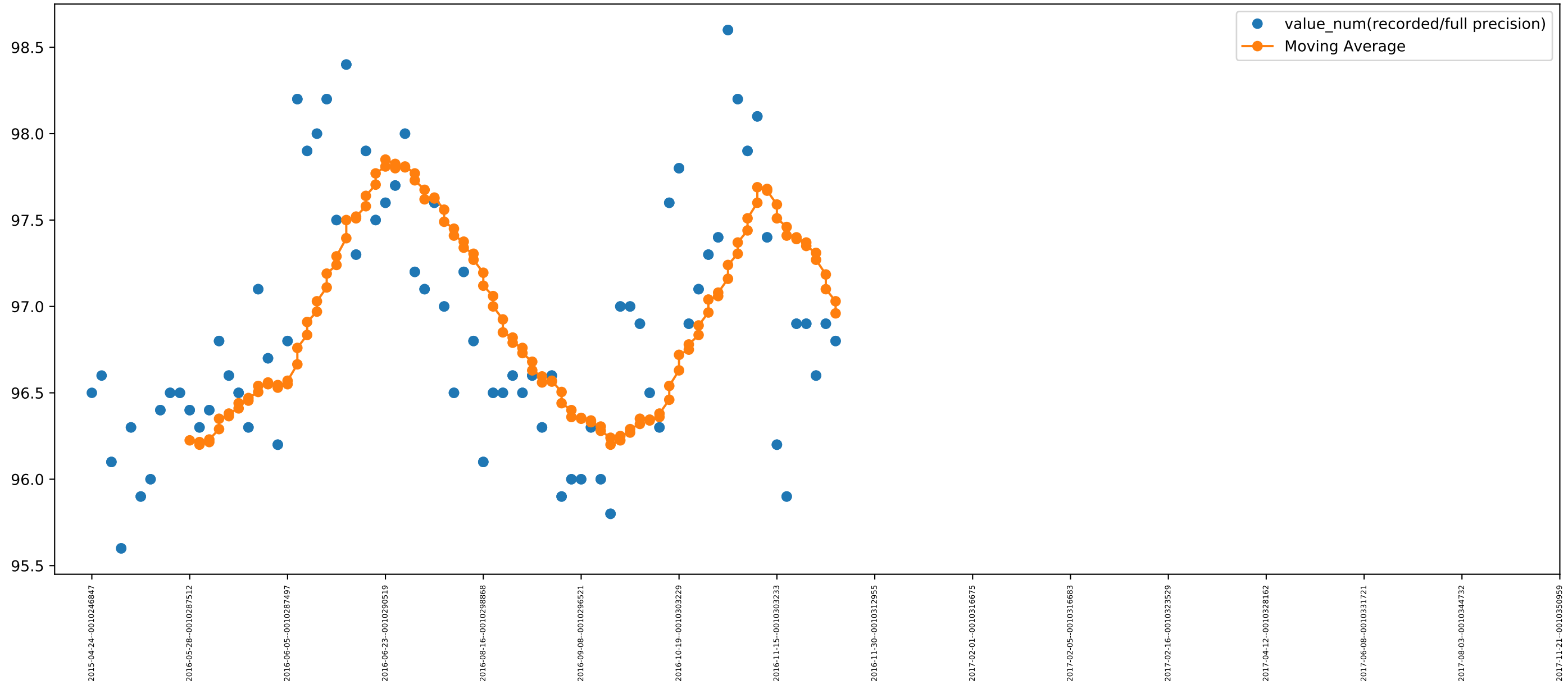
PRDS-000719
MET-001699--SDS-Page Coomassie LMW
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



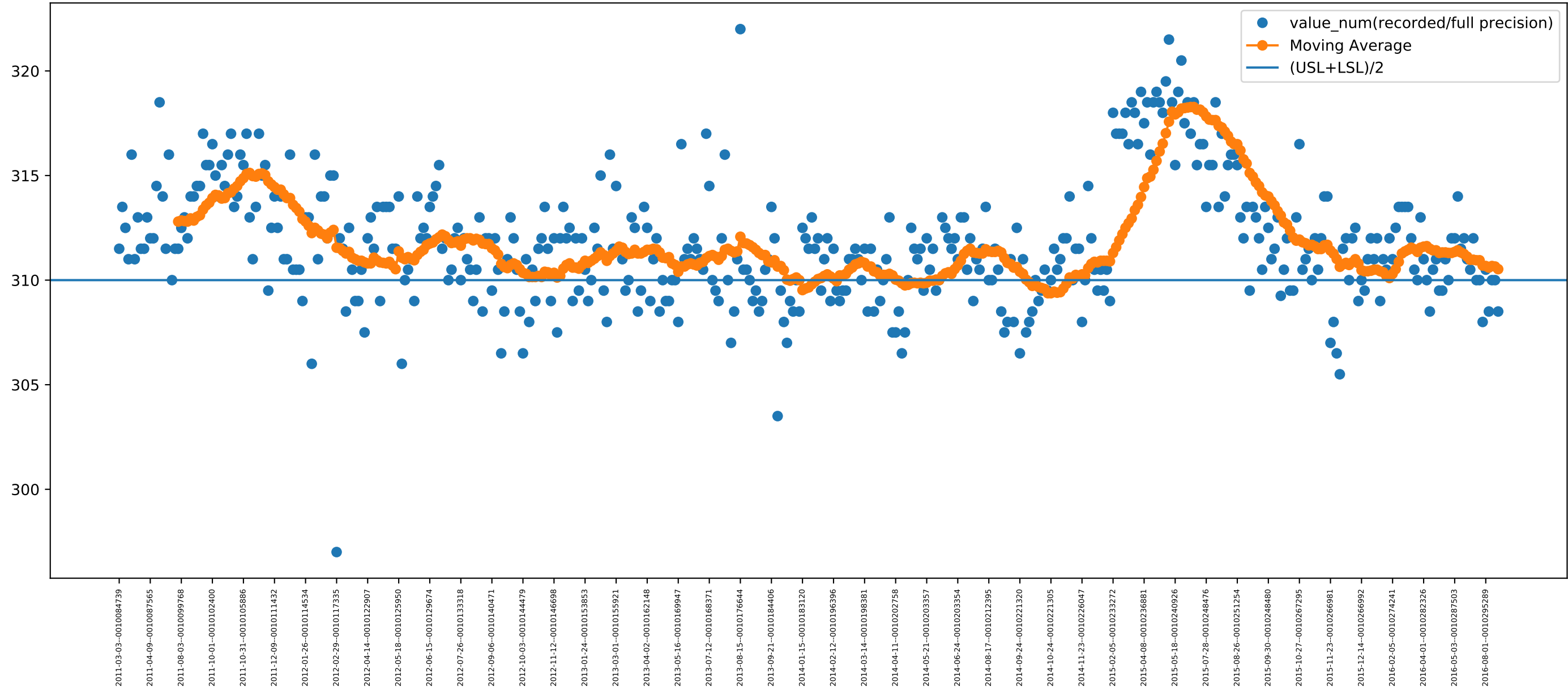
PRDS-000719
MET-001699--SDS-Page Coomassie Monomer
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



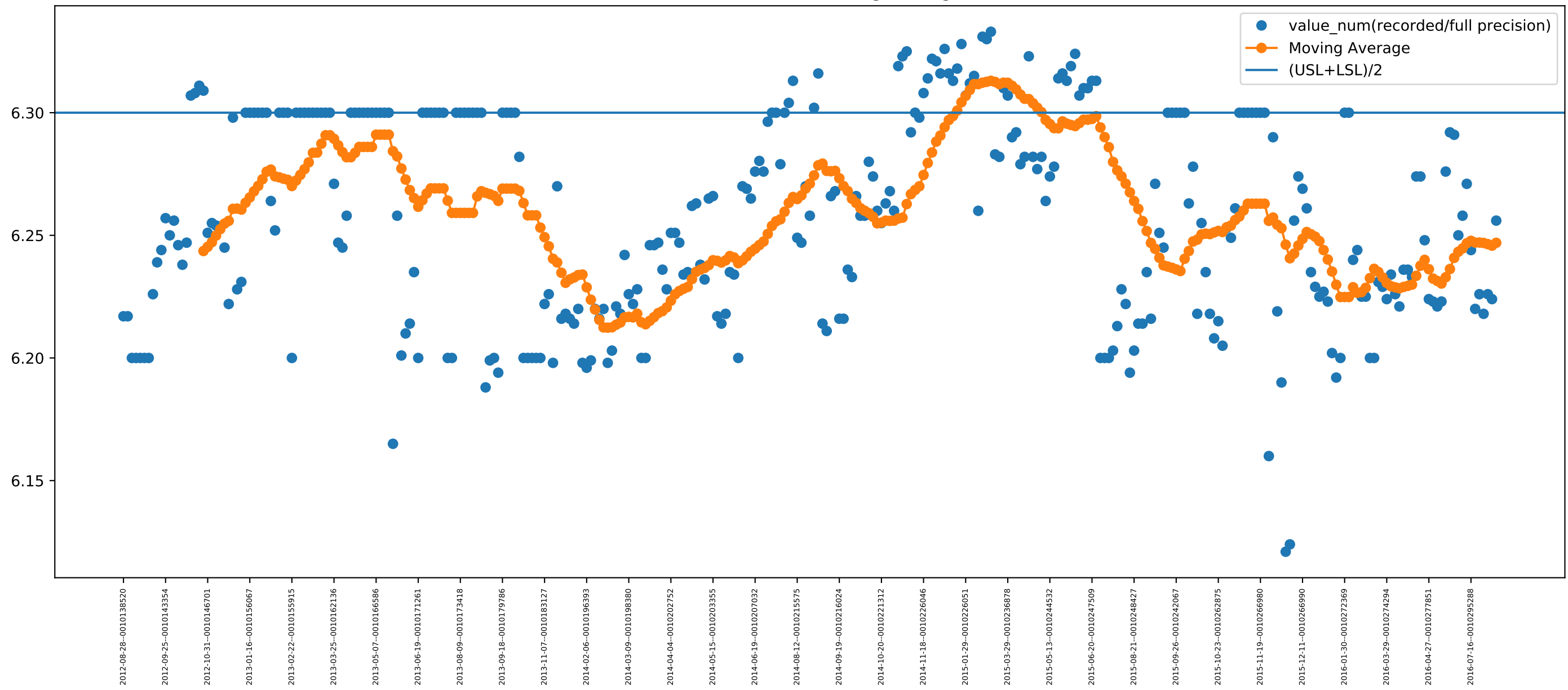
PRDS-000719
MET-001699--SDS-Page Coomassie Monomer
PRJU:APR14-AML
Individual Control Chart+Moving Average N=152



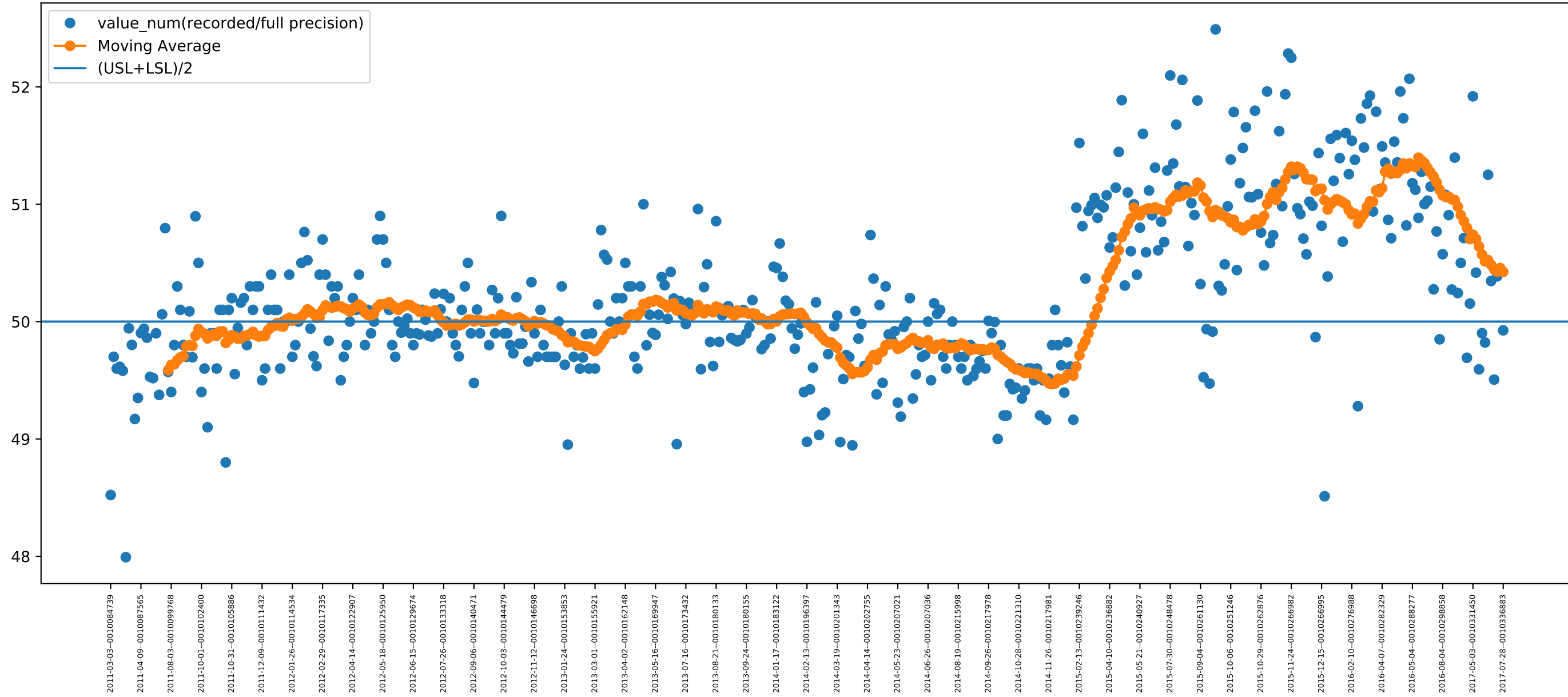
PRDS-000719
MET-001701--Osmolality
PRJU:APR1-AML
Individual Control Chart+Moving Average N=445



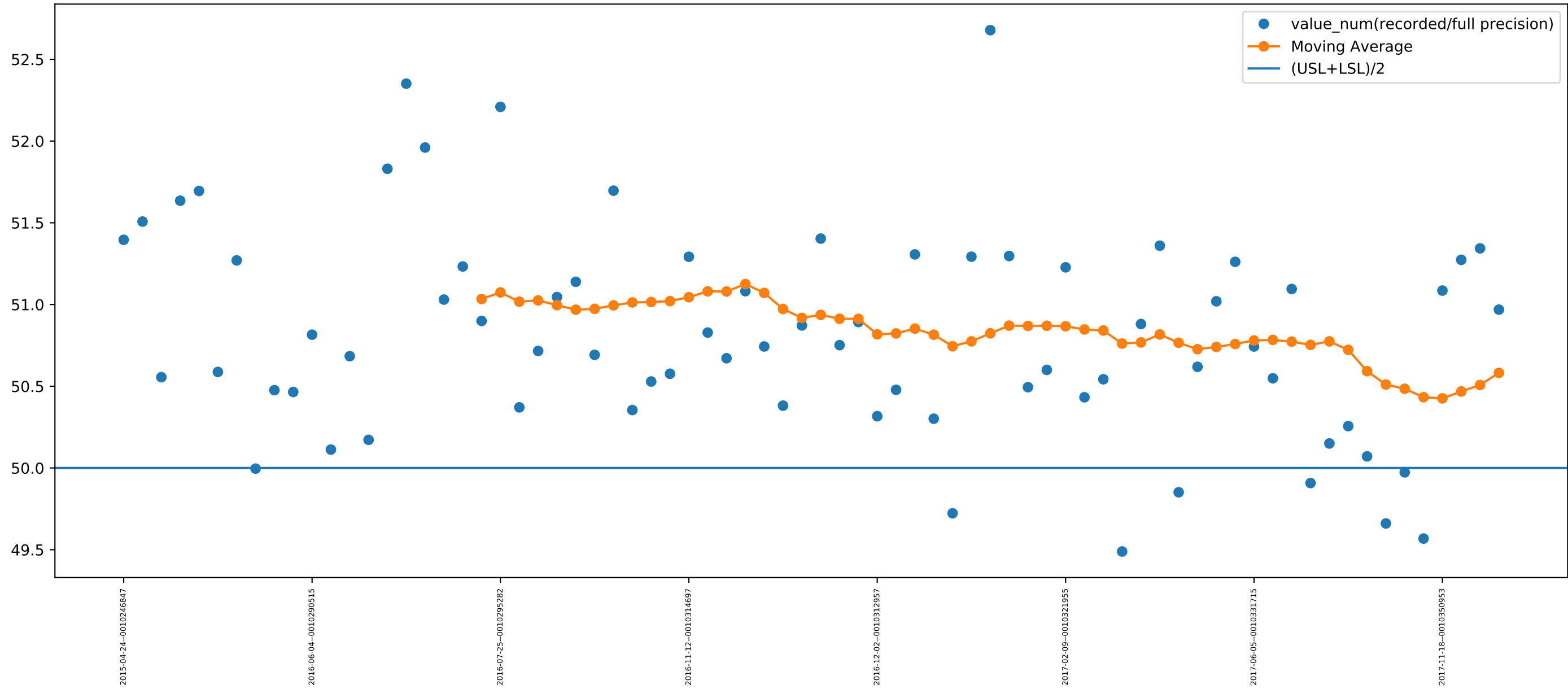
PRDS-000719
MET-001704--pH
PRJU:APR1-AML
Individual Control Chart+Moving Average N=327



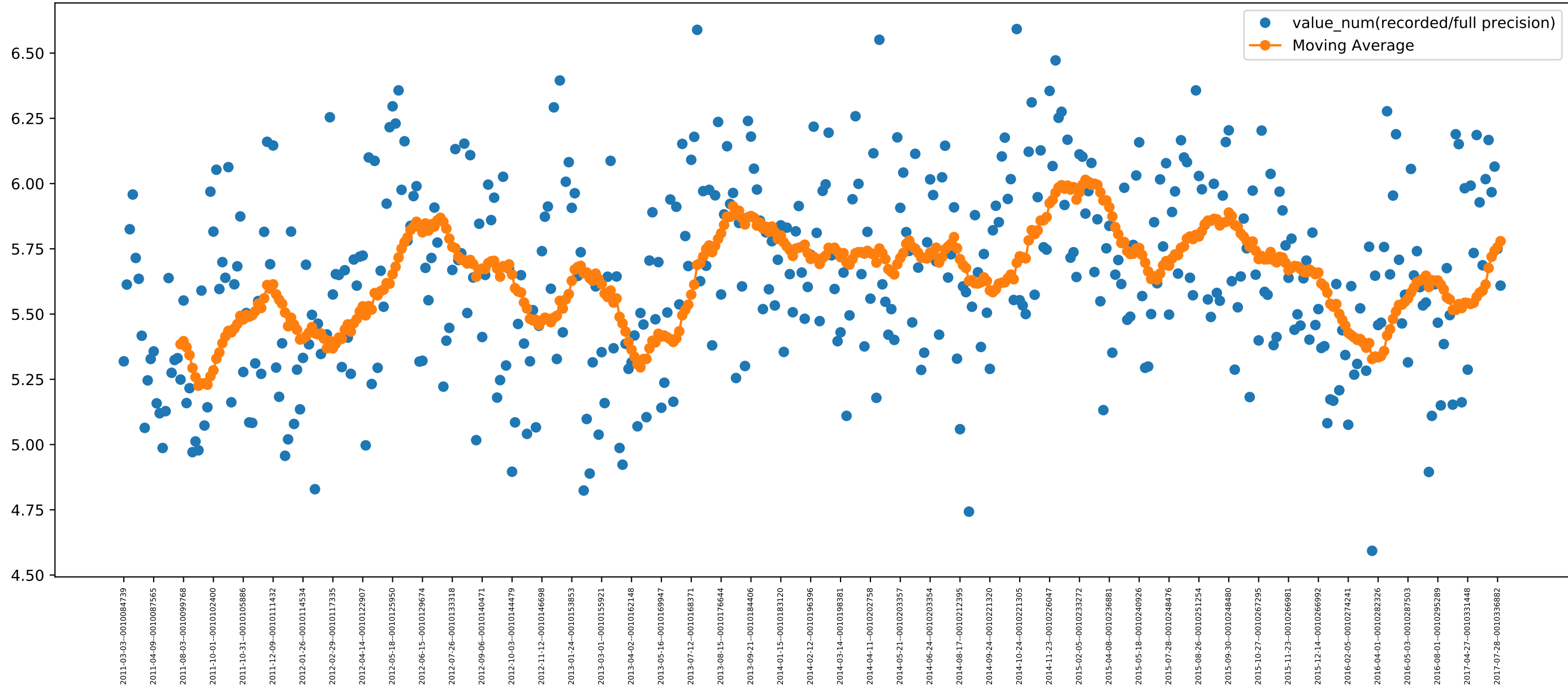
PRDS-000719
MET-001710--Protein Content
PRJU:APR1-AML
Individual Control Chart+Moving Average N=461



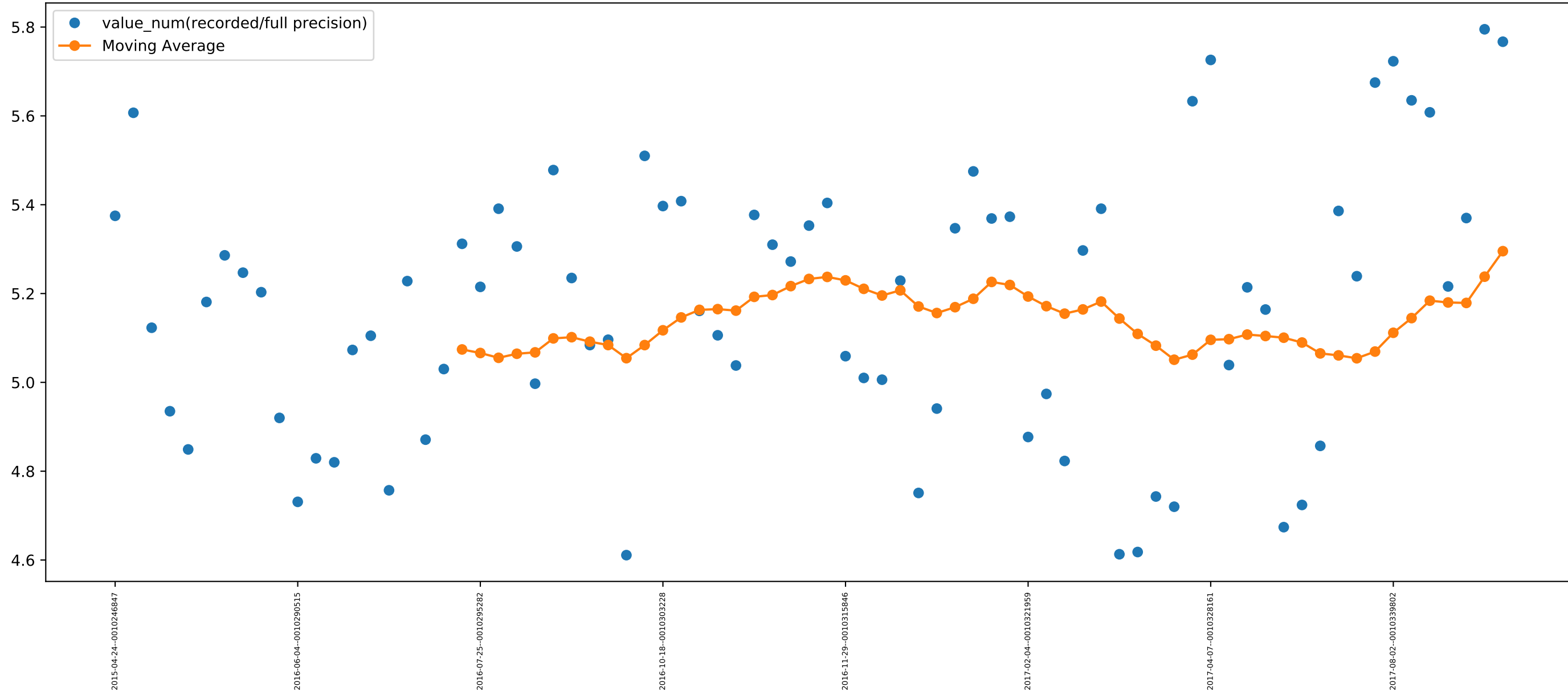
PRDS-000719
MET-001710--Protein Content
PRJU:APR14-AML
Individual Control Chart+Moving Average N=74



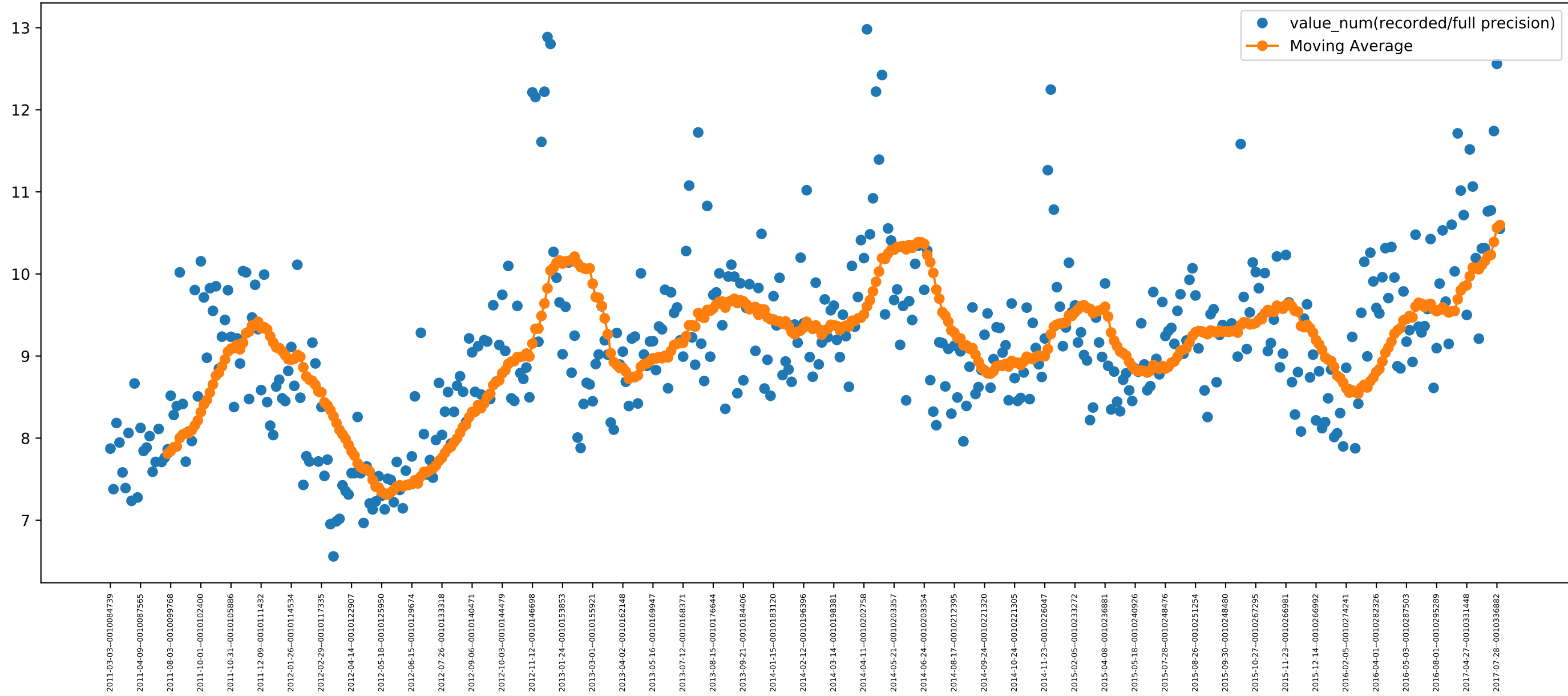
PRDS-000719
MET-001715--Breakloose-Avg
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



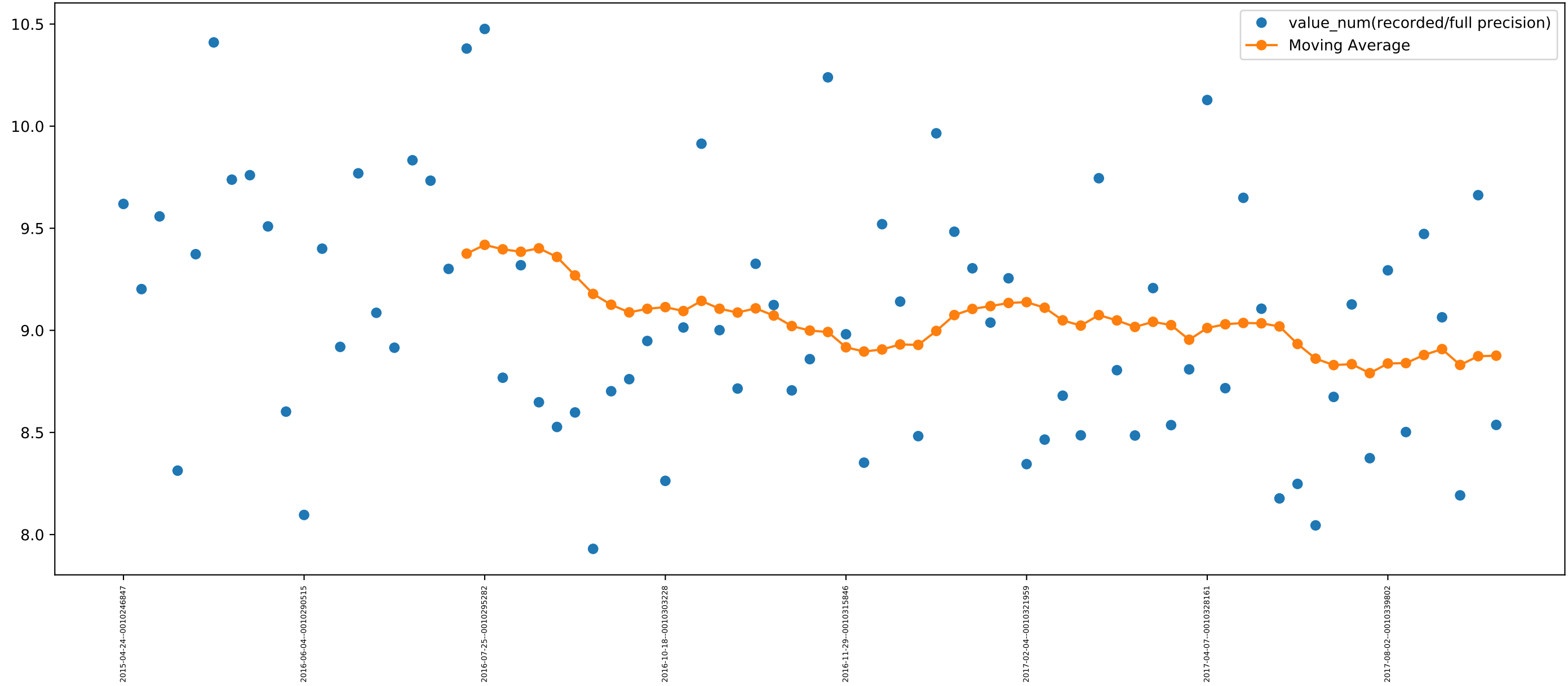
PRDS-000719
MET-001715--Breakloose-Avg
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



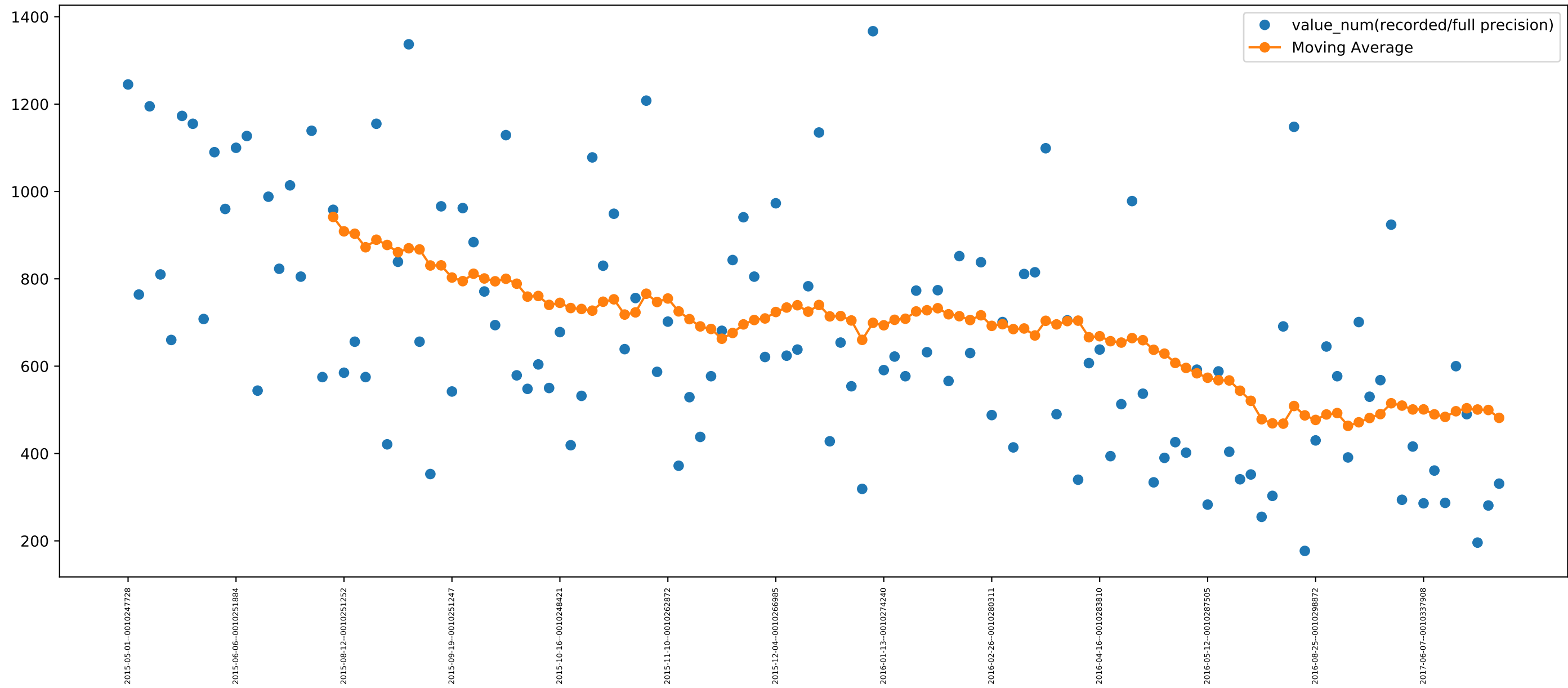
PRDS-000719
MET-001715--Extrusion-Avg
PRJU:APR1-AML
Individual Control Chart+Moving Average N=462



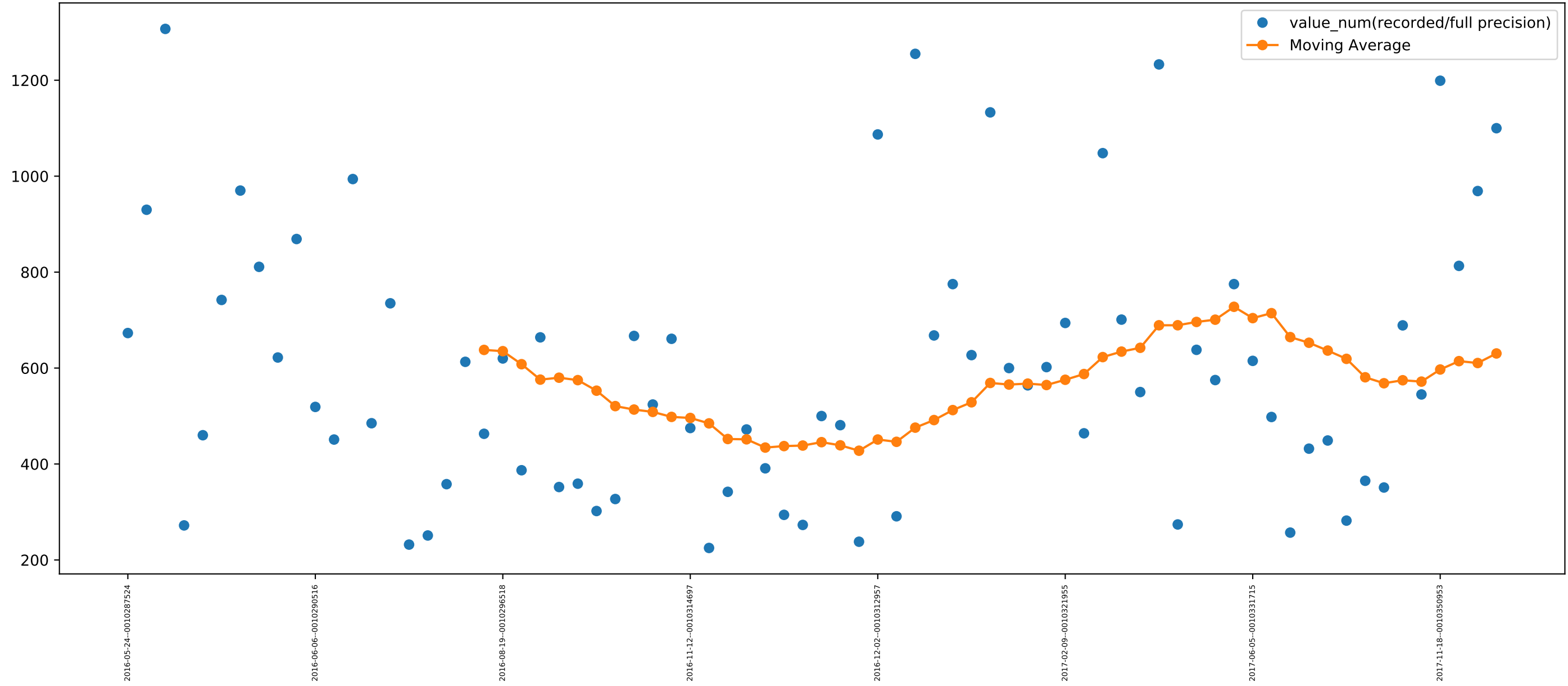
PRDS-000719
MET-001715--Extrusion-Avg
PRJU:APR14-AML
Individual Control Chart+Moving Average N=77



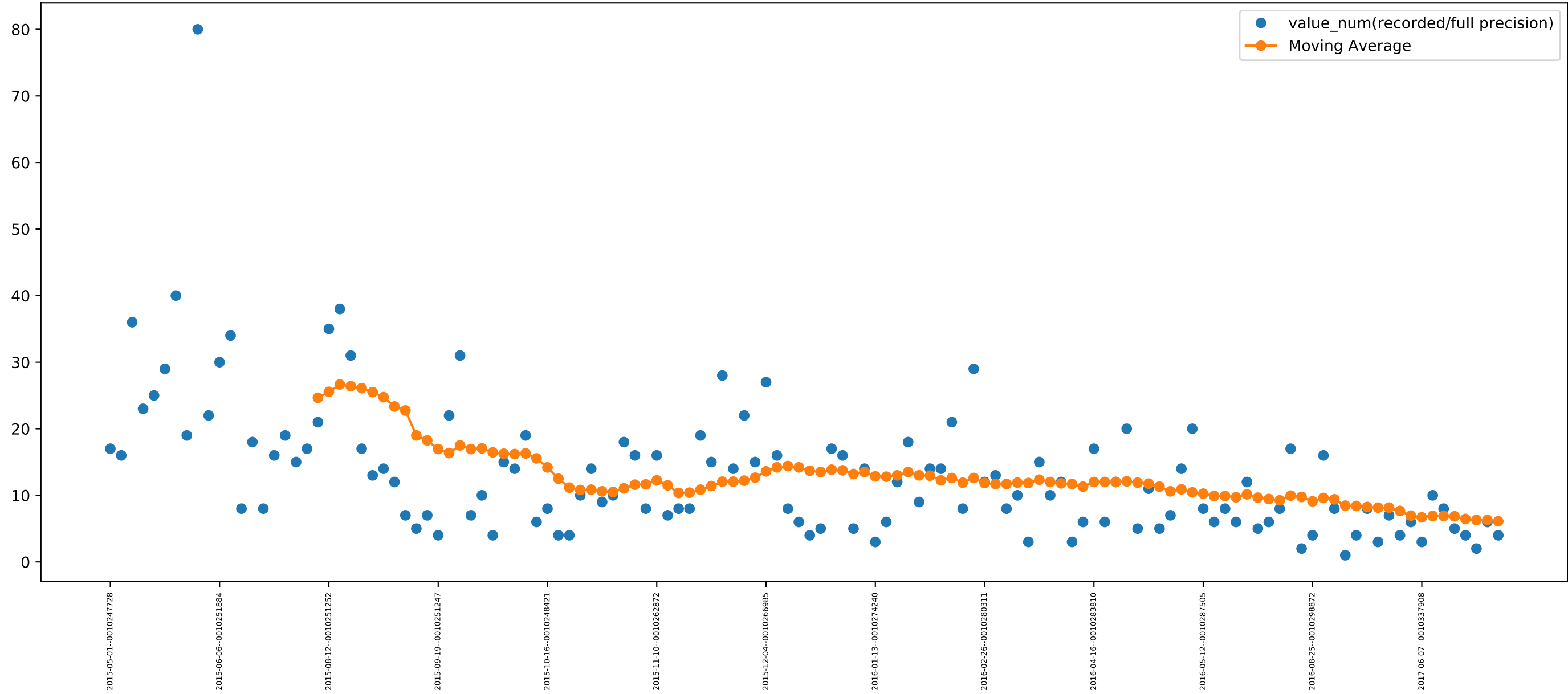
PRDS-000719
MET-002637--Sub-visible particles >= 10um
PRJU:APR1-AML
Individual Control Chart+Moving Average N=128



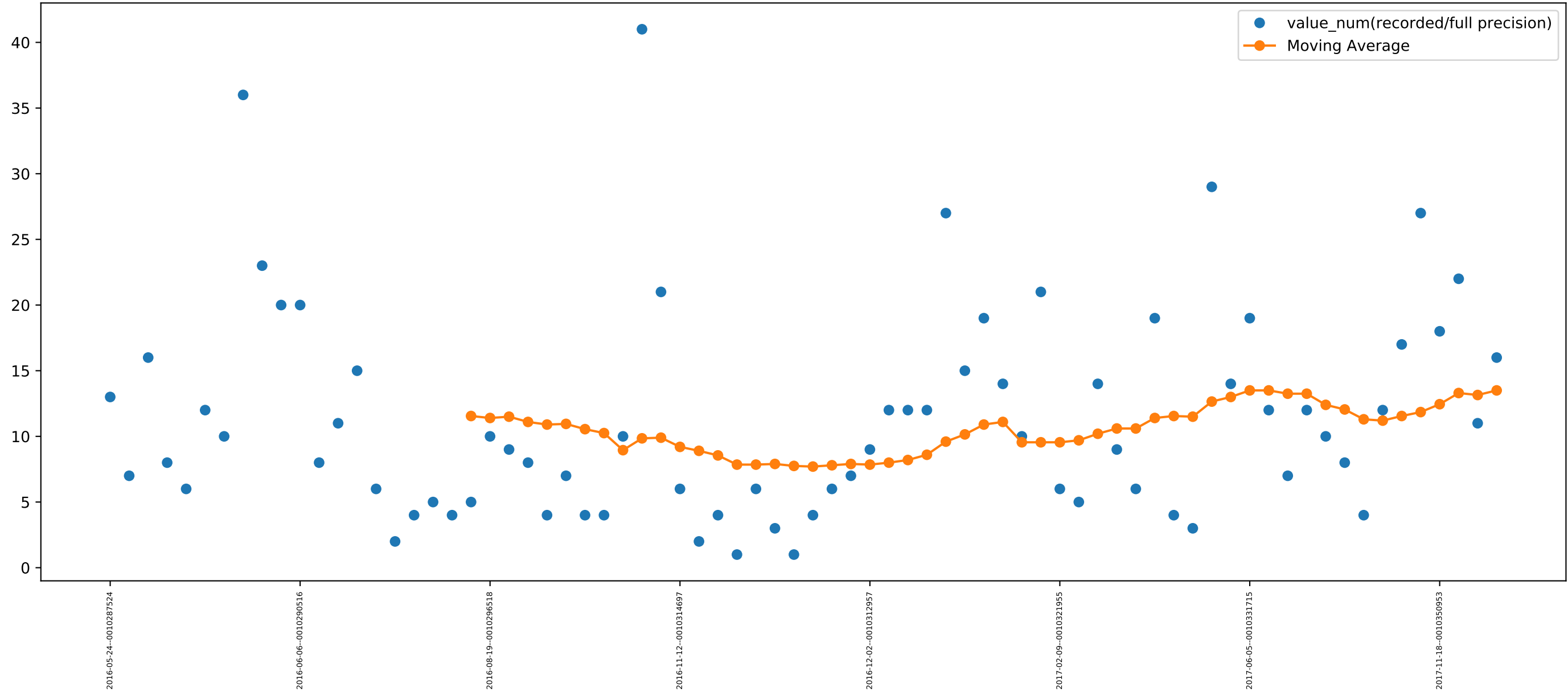
PRDS-000719
MET-002637--Sub-visible particles >= 10um
PRJU:APR14-AML
Individual Control Chart+Moving Average N=74



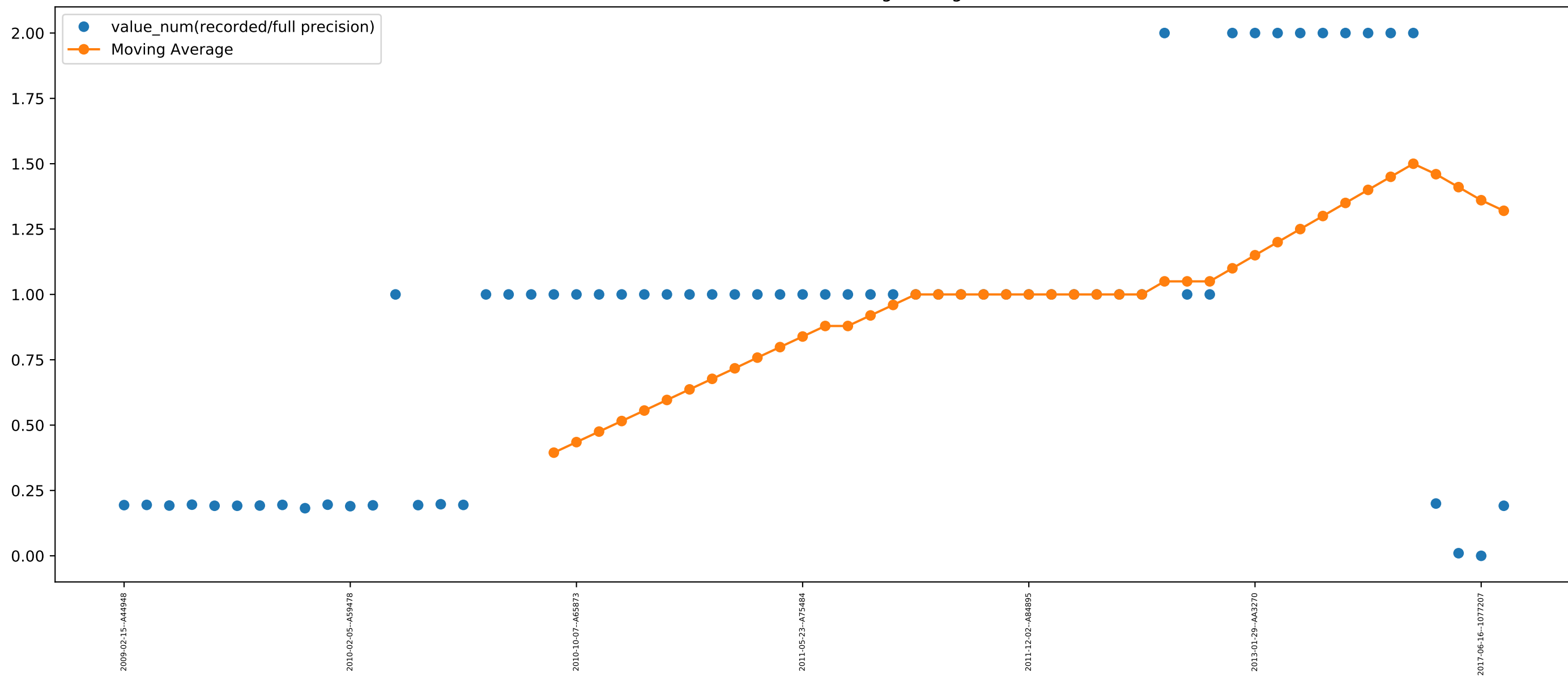
PRDS-000719
MET-002637--Sub-visible particles >= 25um
PRJU:APR1-AML
Individual Control Chart+Moving Average N=128



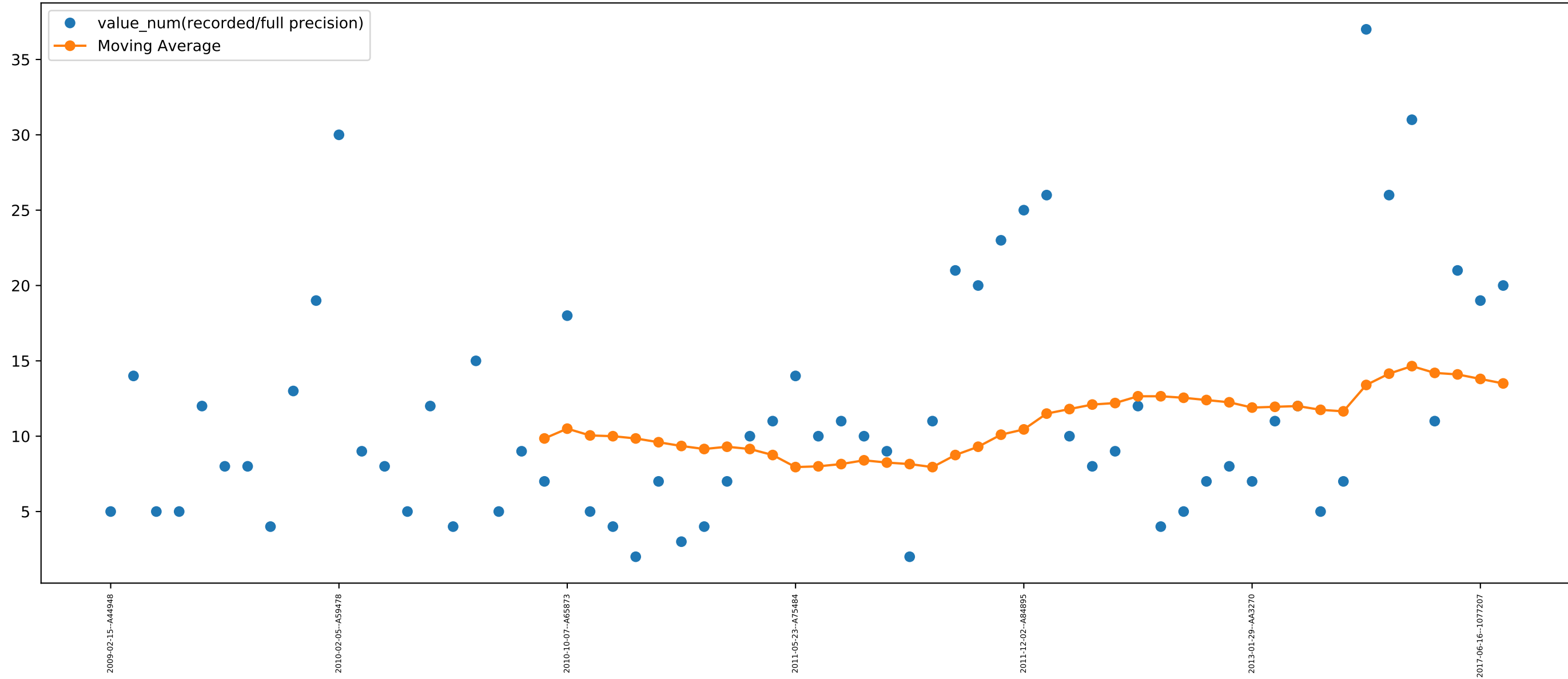
PRDS-000719
MET-002637--Sub-visible particles >= 25um
PRJU:APR14-AML
Individual Control Chart+Moving Average N=74



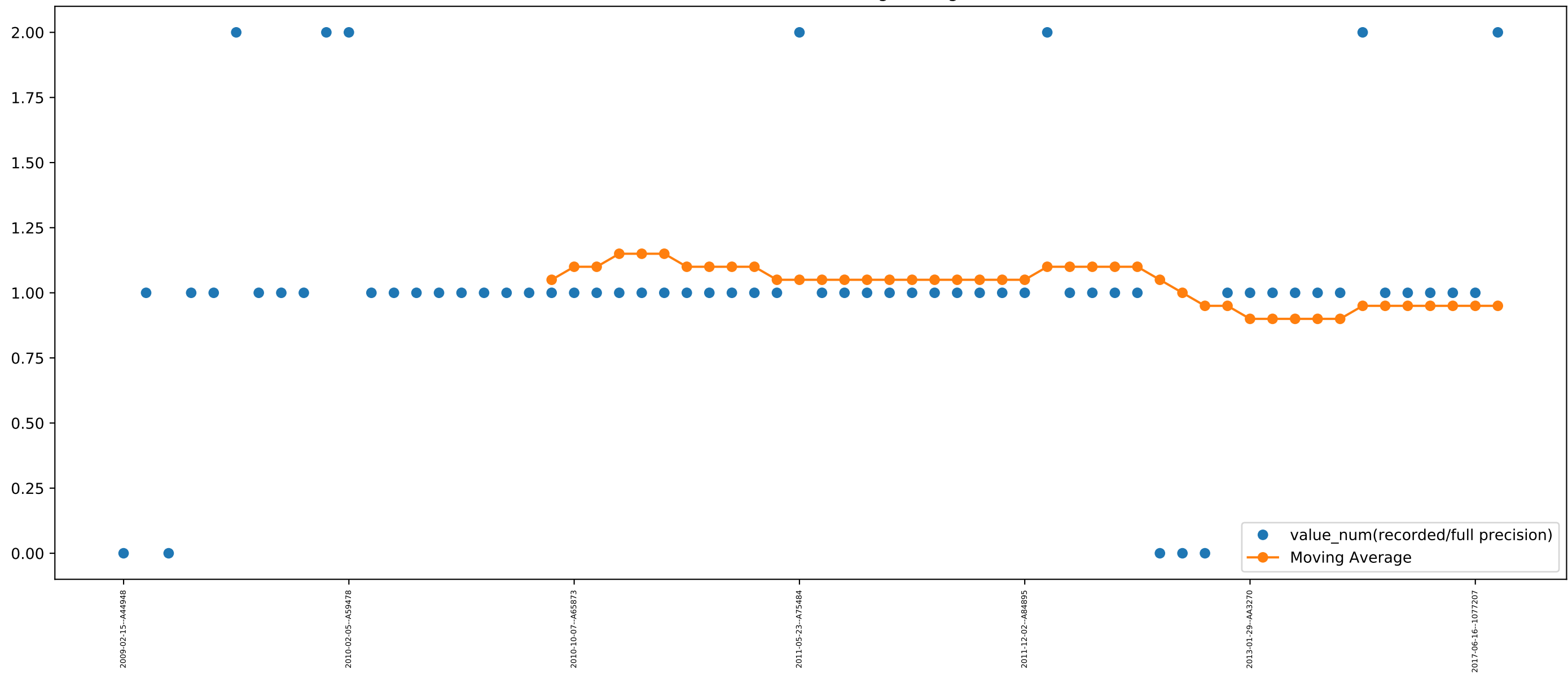
PRDS-000733
GVL2671--Bacterial Endotoxins
PATHEON-GRNV-NC-EON
Individual Control Chart+Moving Average N=62



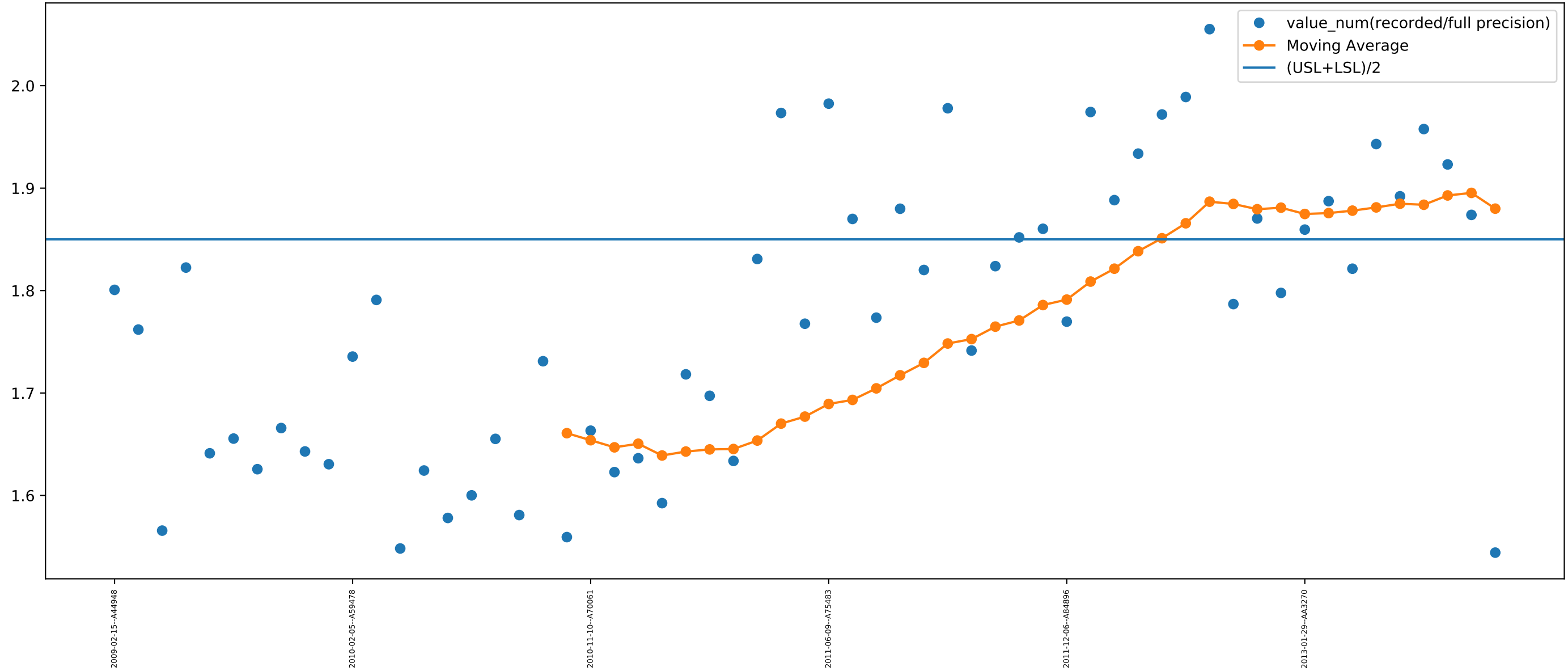
PRDS-000733
GVL2671--Sub-visible particles >= 10um
PATHEON-GRNV-NC-EON
Individual Control Chart+Moving Average N=62



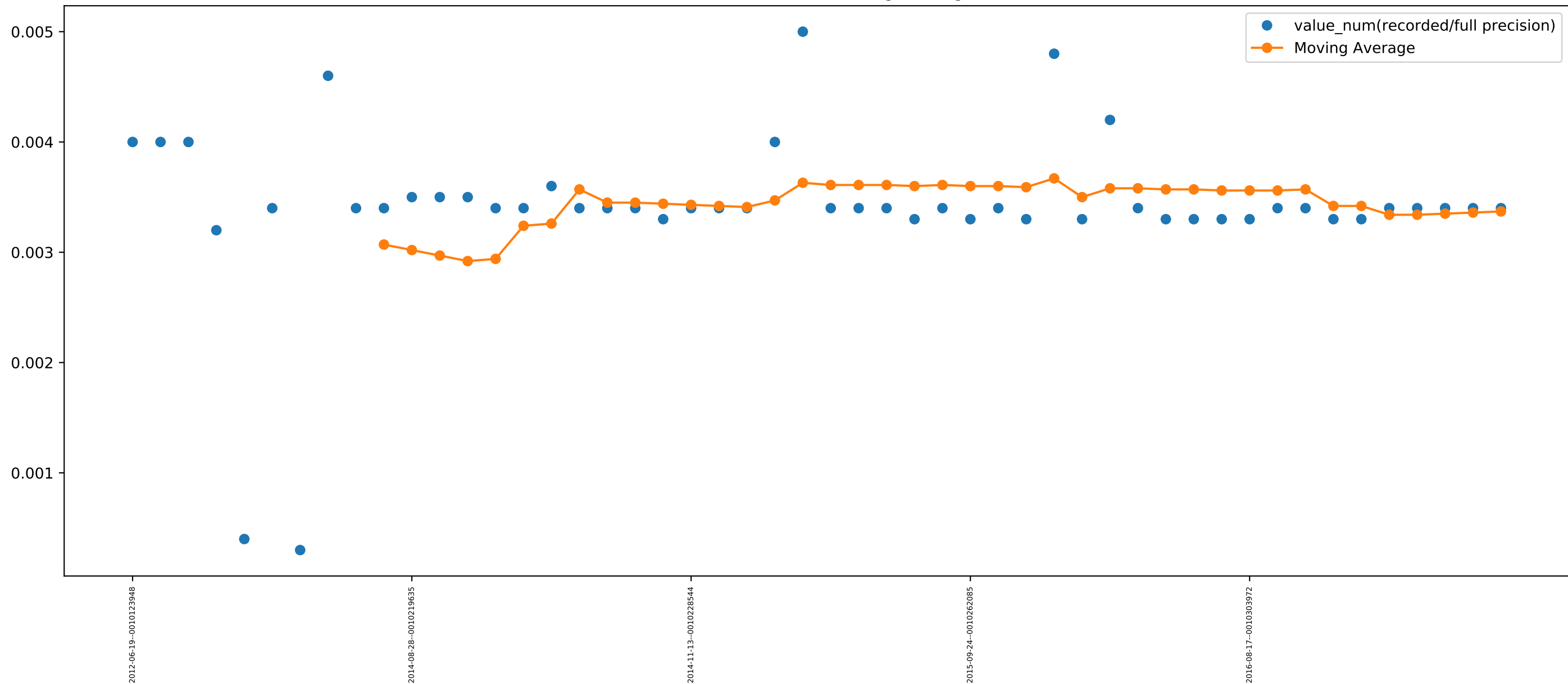
PRDS-000733
GVL2671--Sub-visible particles $\geq 25\mu\text{m}$
PATHEON-GRNV-NC-EON
Individual Control Chart+Moving Average N=62



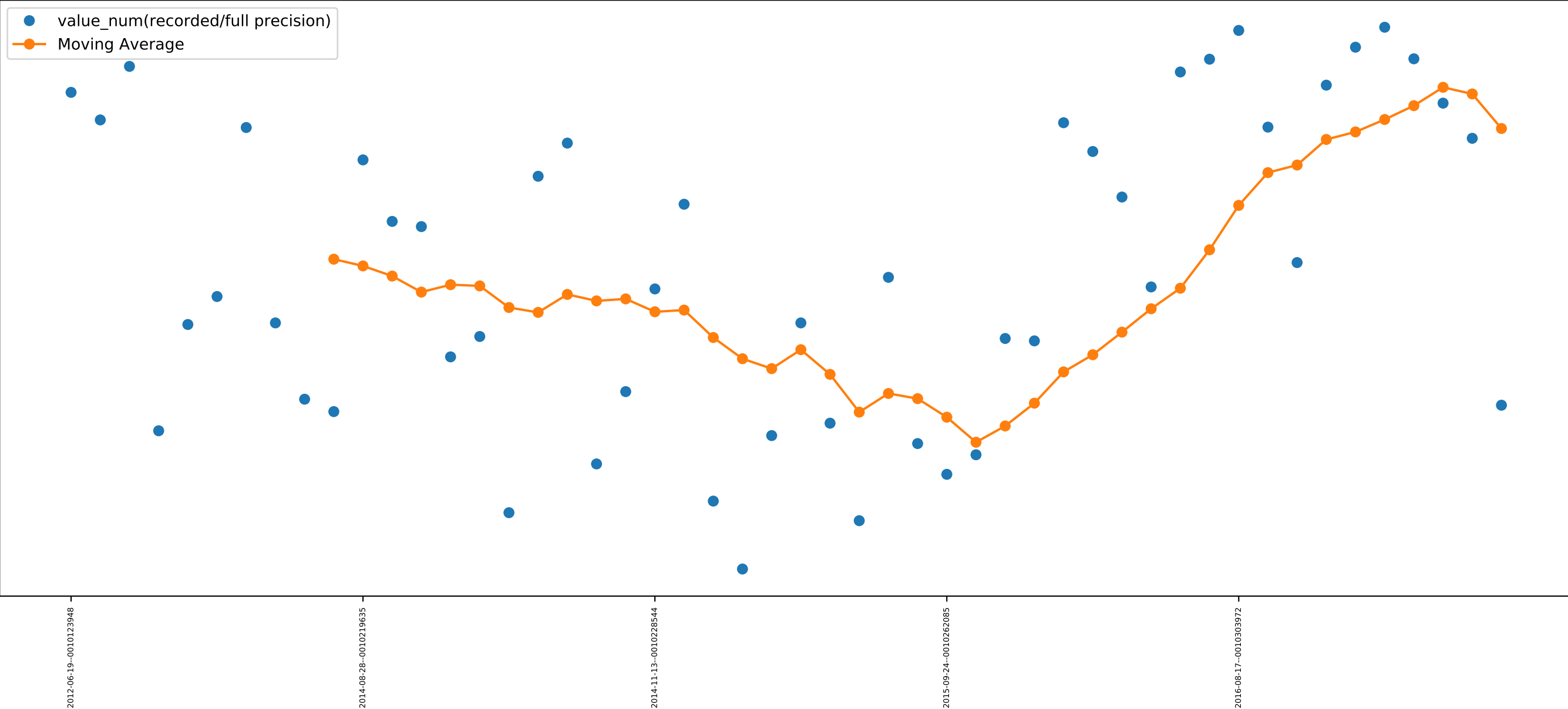
PRDS-000733
MET-000718--Apoptosis Bioassay
PATHEON-GRNV-NC-ARI
Individual Control Chart+Moving Average N=59



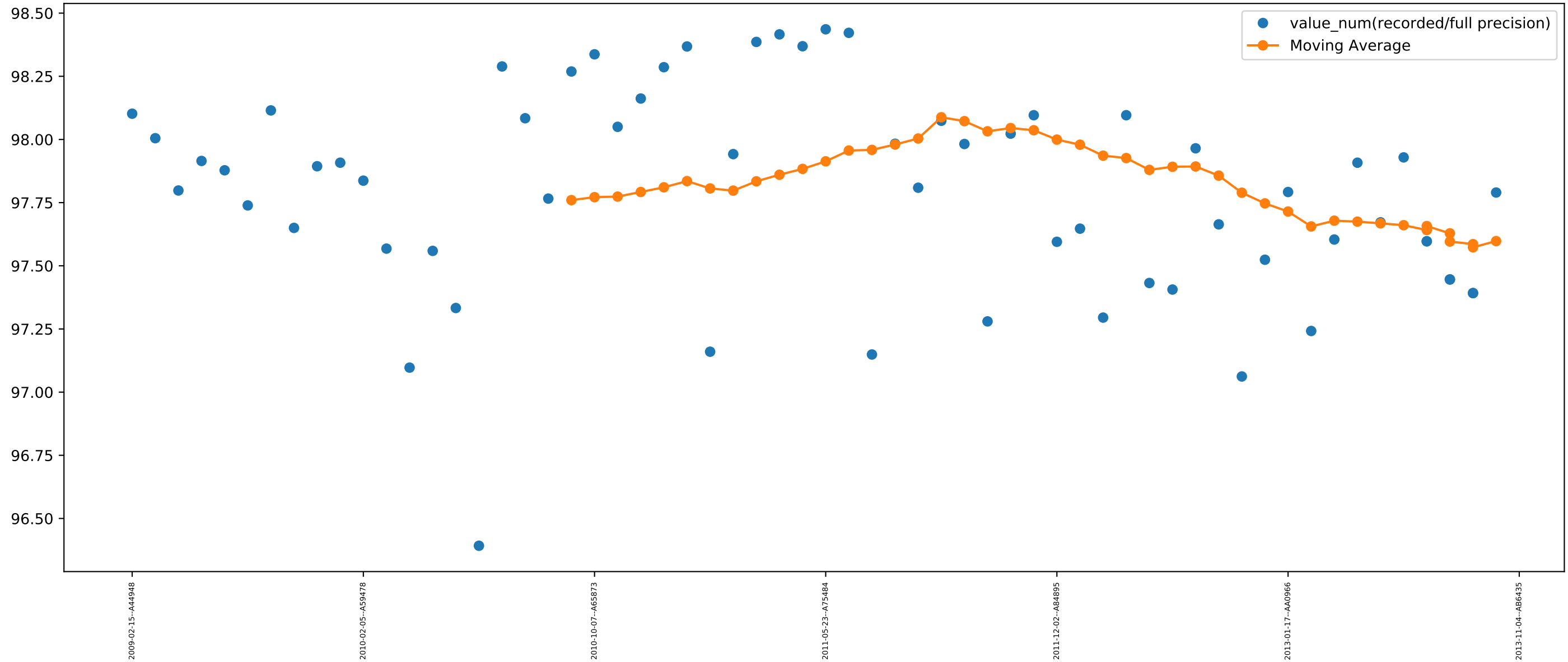
PRDS-000733
MET-001000--Bacterial Endotoxins
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



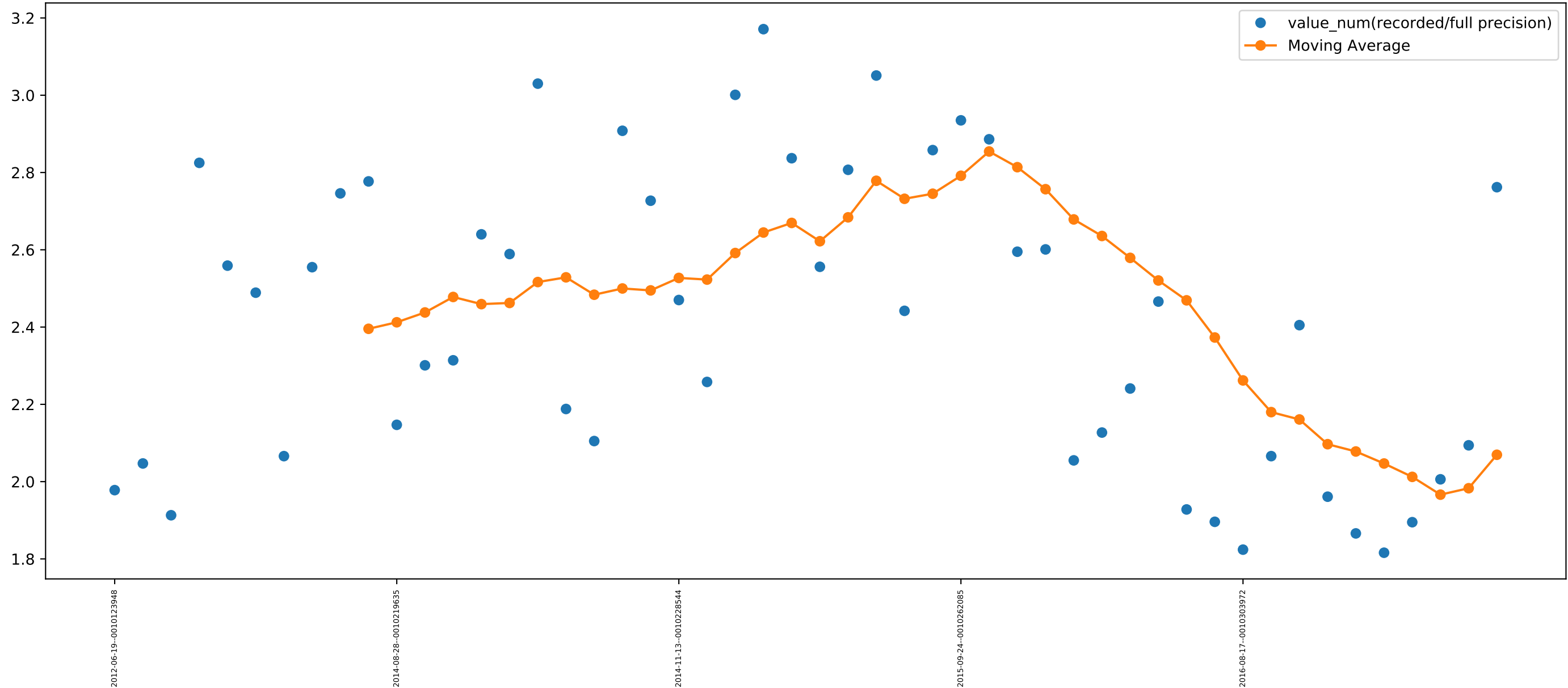
PRDS-000733
MET-001695--SE-HPLC Peak A + Peak A`
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



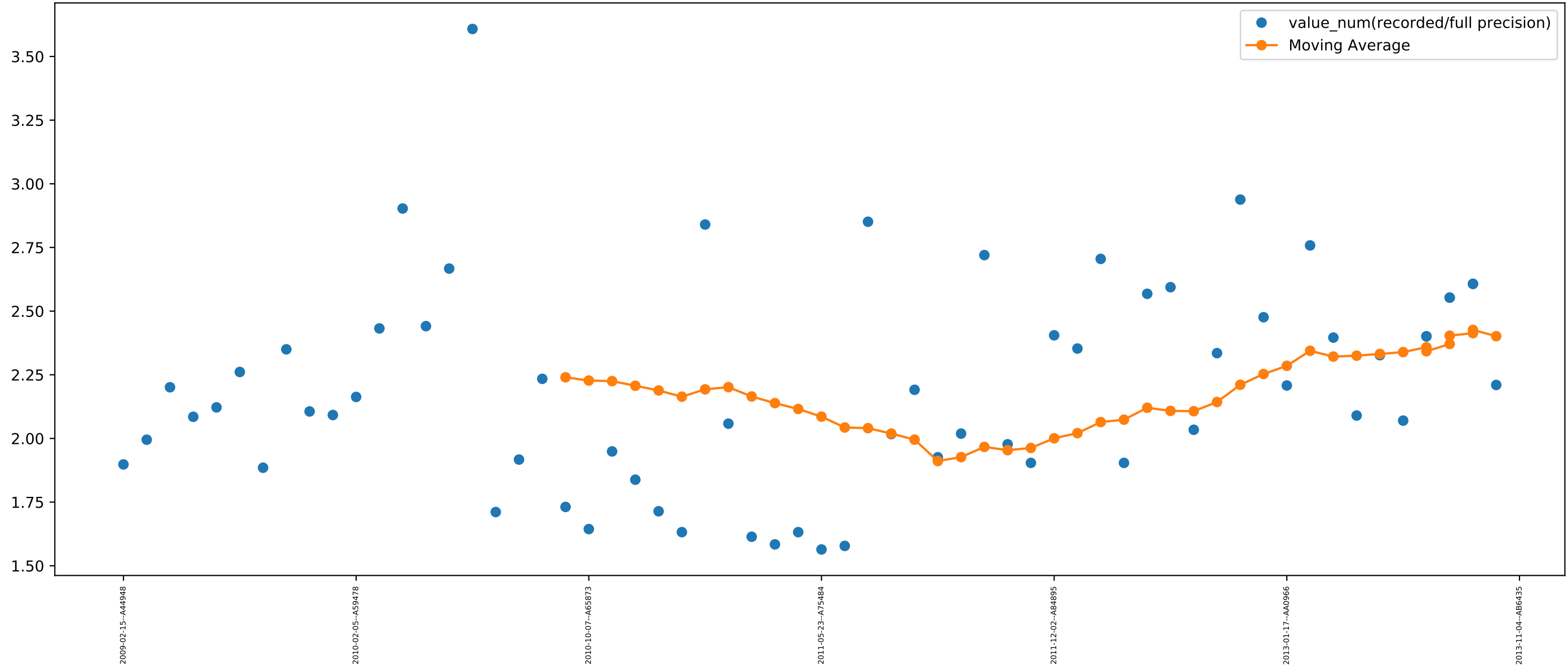
PRDS-000733
MET-001695--SE-HPLC Peak A + Peak A`
PATHEON-GRNV-NC-ARI
Individual Control Chart+Moving Average N=63



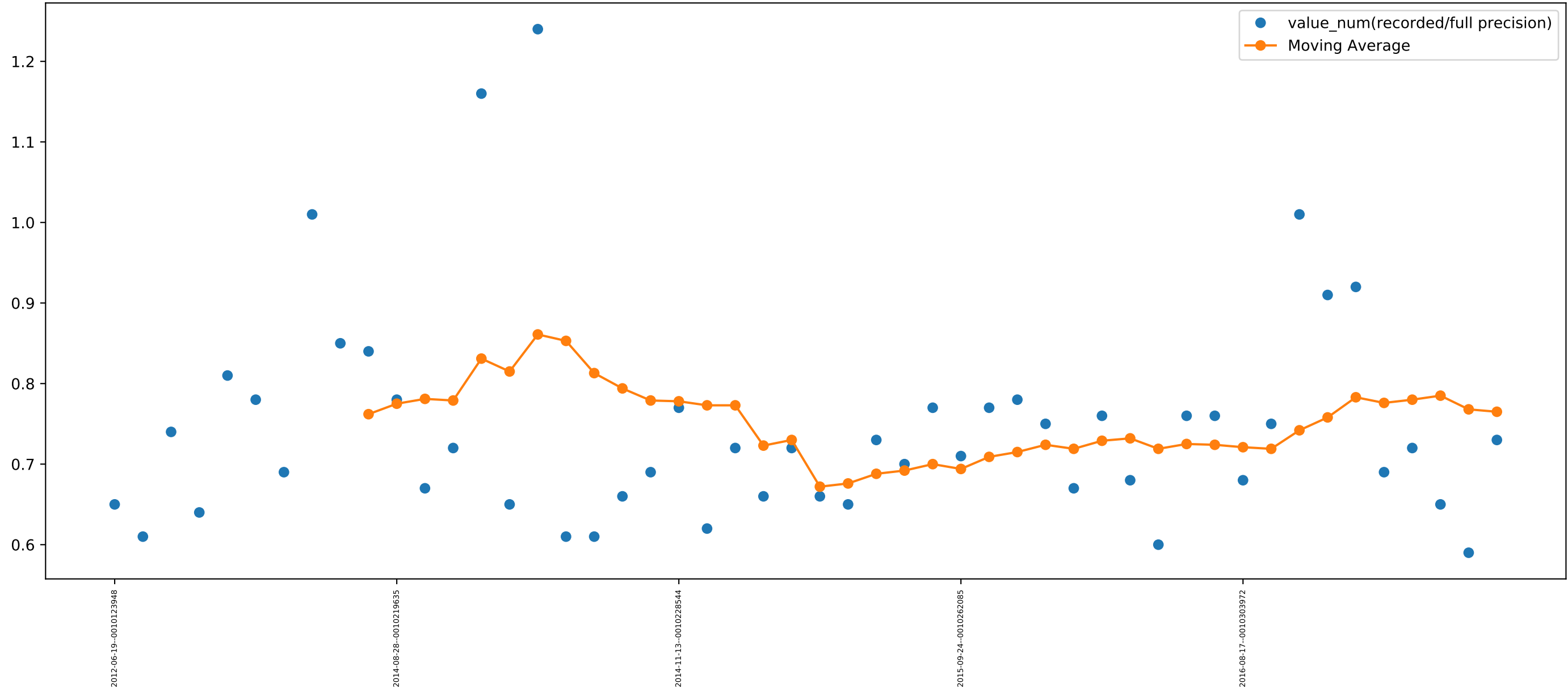
PRDS-000733
MET-001695--SE-HPLC Peak B
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



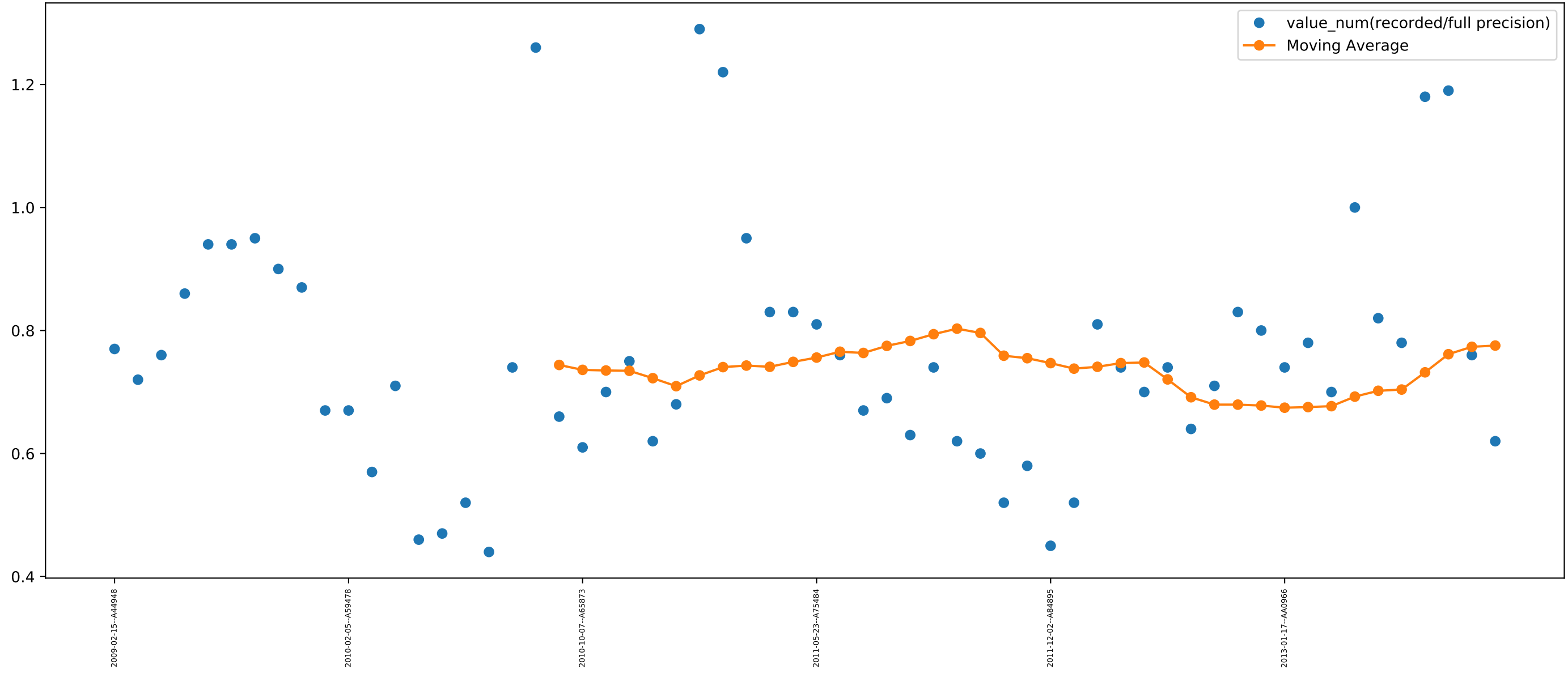
PRDS-000733
MET-001695--SE-HPLC Peak B
PATHEON-GRNV-NC-ARI
Individual Control Chart+Moving Average N=63



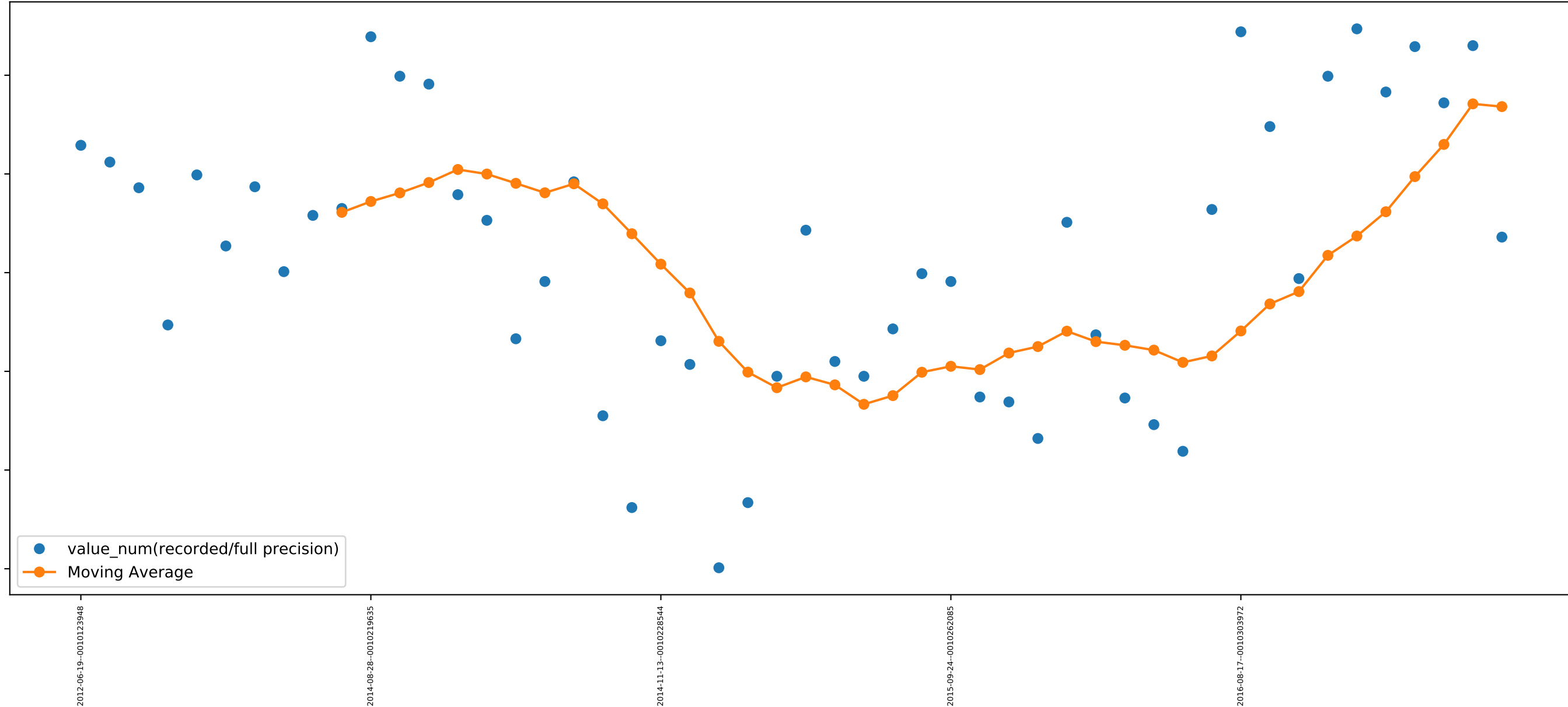
PRDS-000733
MET-001697--HIC Peak 1
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



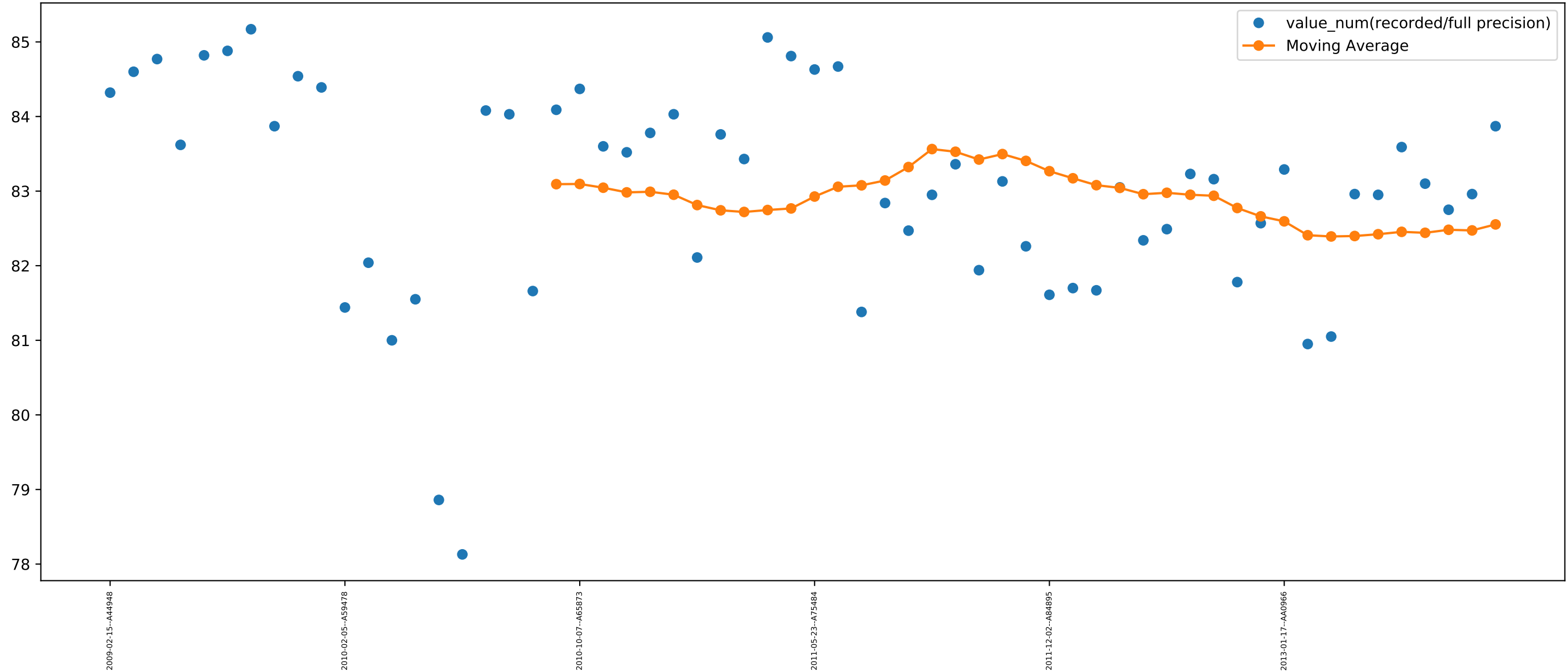
PRDS-000733
MET-001697--HIC Peak 1
PATHEON-GRNV-NC-ARI
Individual Control Chart+Moving Average N=60



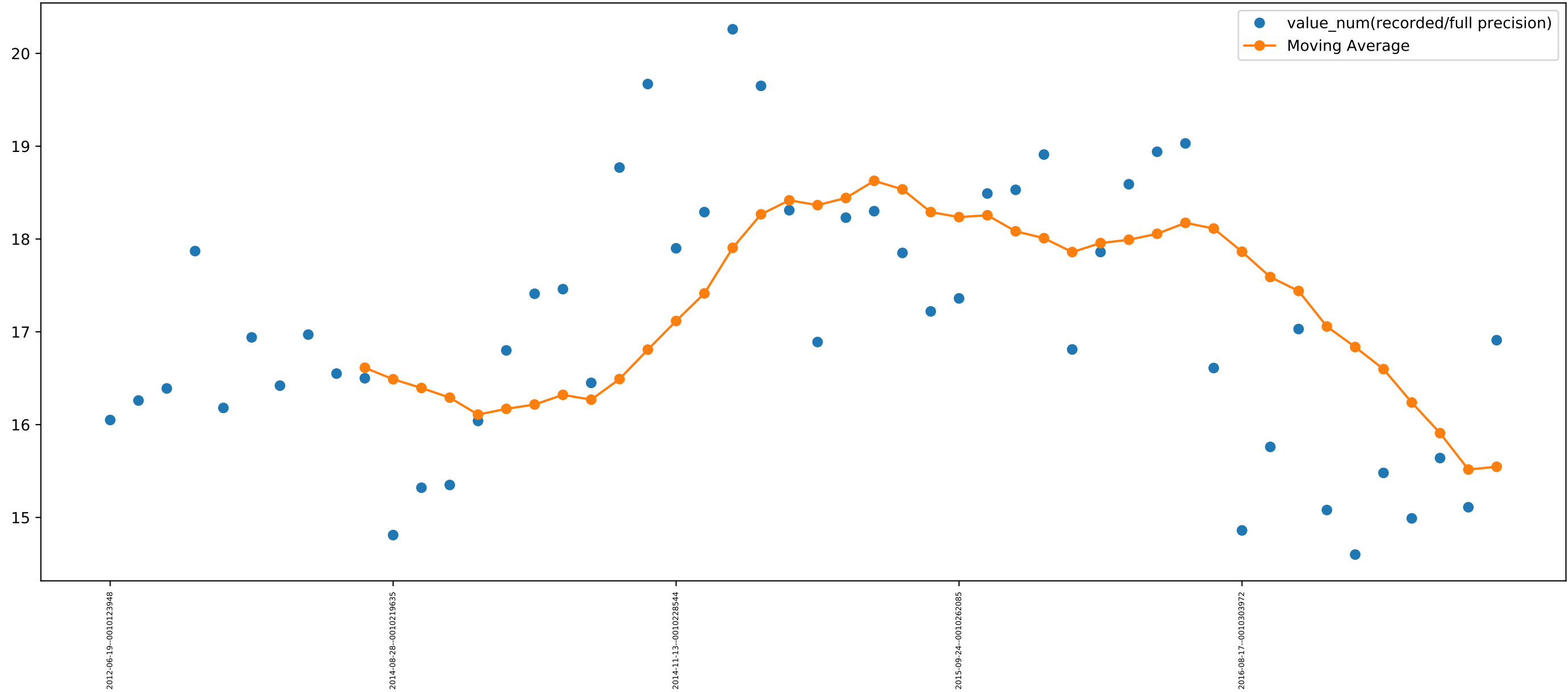
PRDS-000733
MET-001697--HIC Peak 2
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



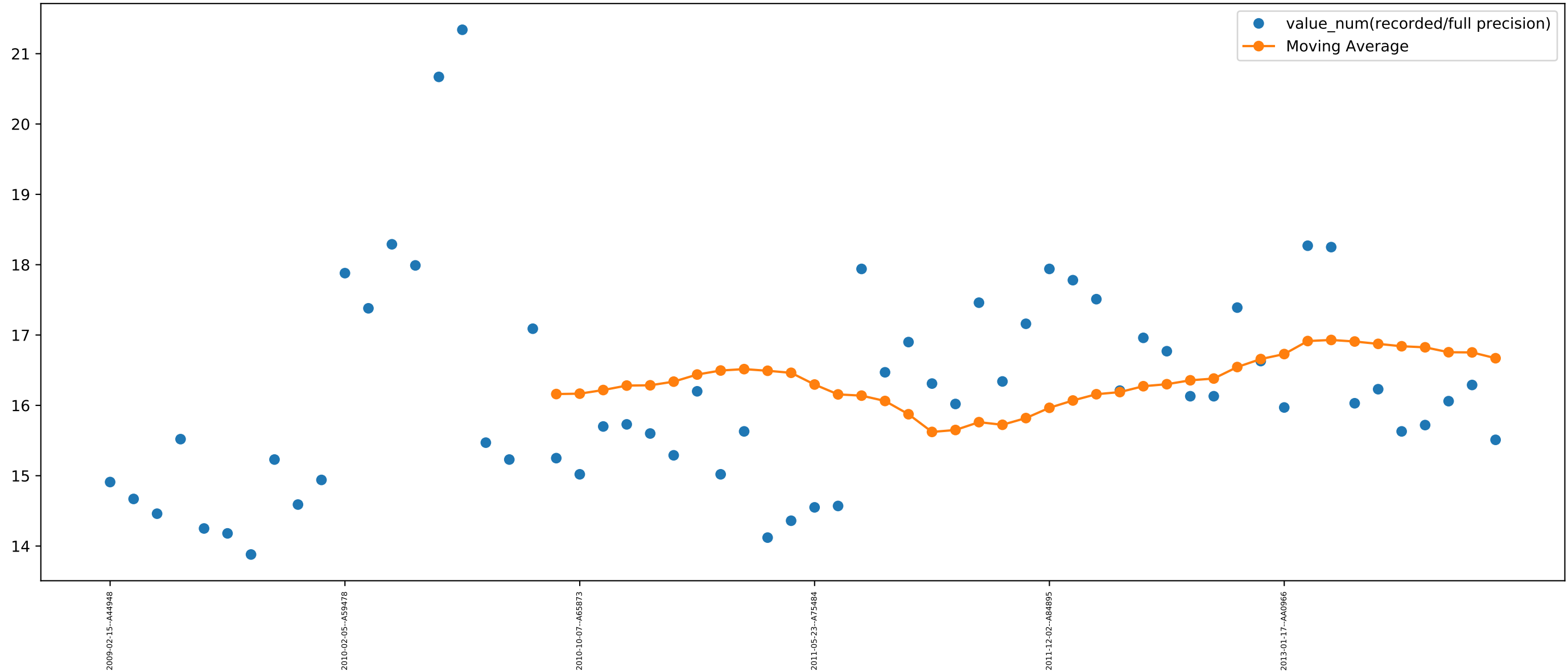
PRDS-000733
MET-001697--HIC Peak 2
PATHEON-GRNV-NC-ARI
Individual Control Chart+Moving Average N=60



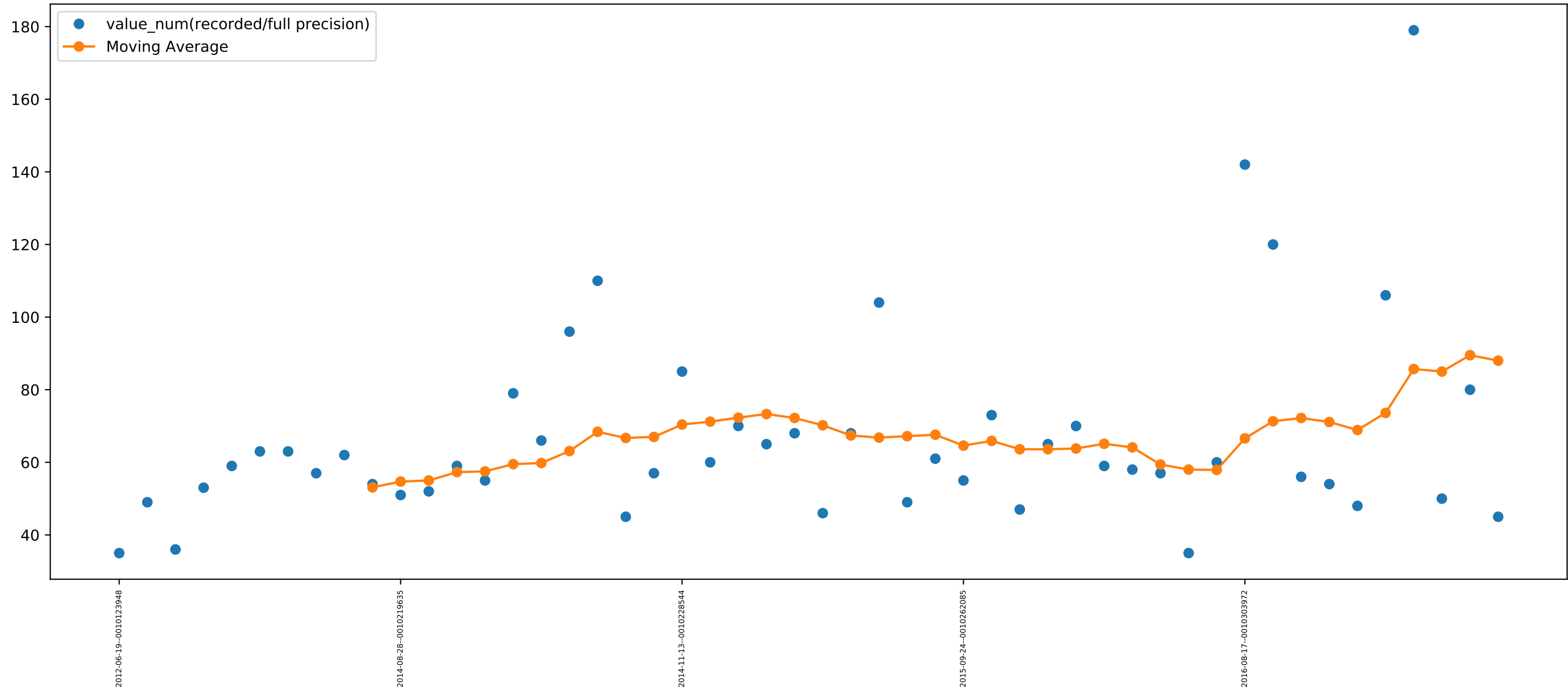
PRDS-000733
MET-001697--HIC Peak 3
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



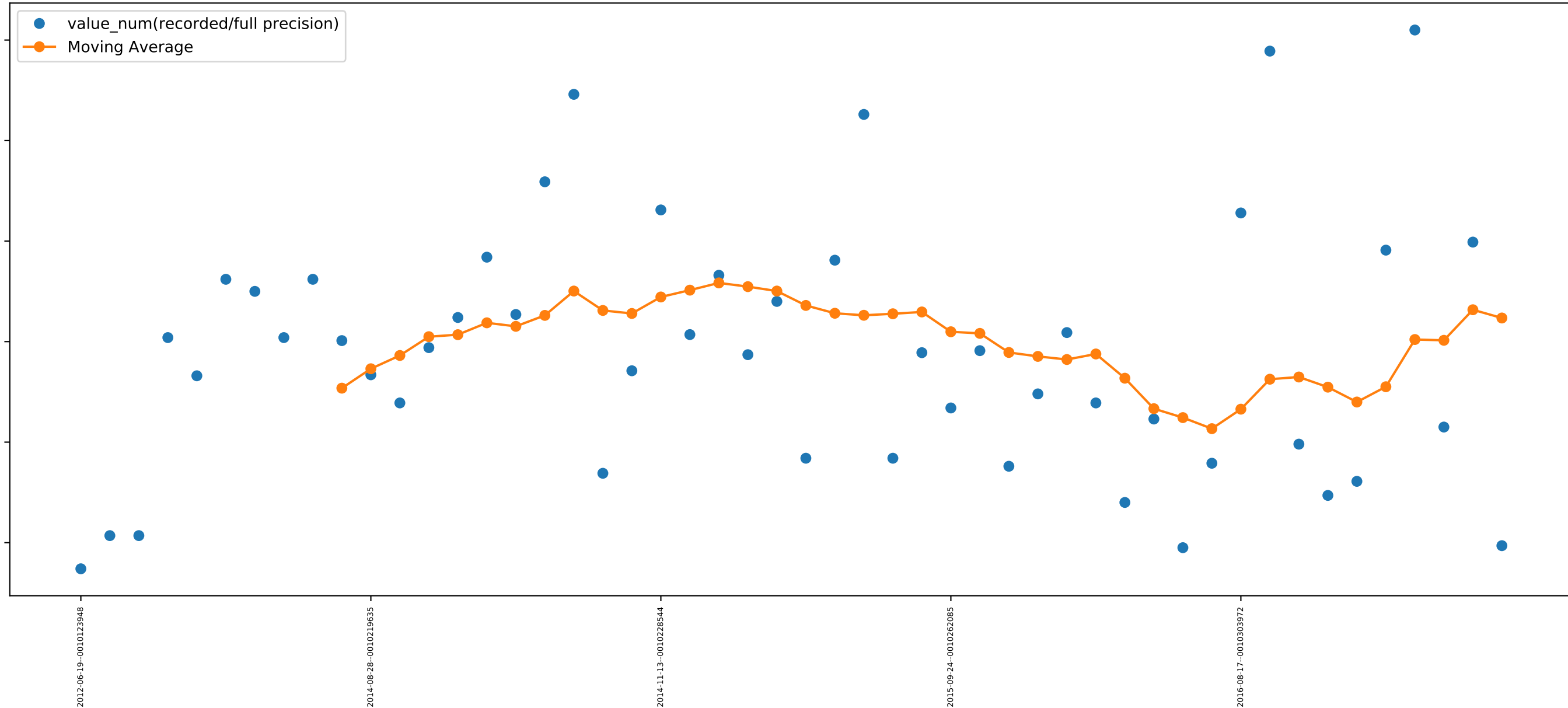
PRDS-000733
MET-001697--HIC Peak 3
PATHEON-GRNV-NC-ARI
Individual Control Chart+Moving Average N=60



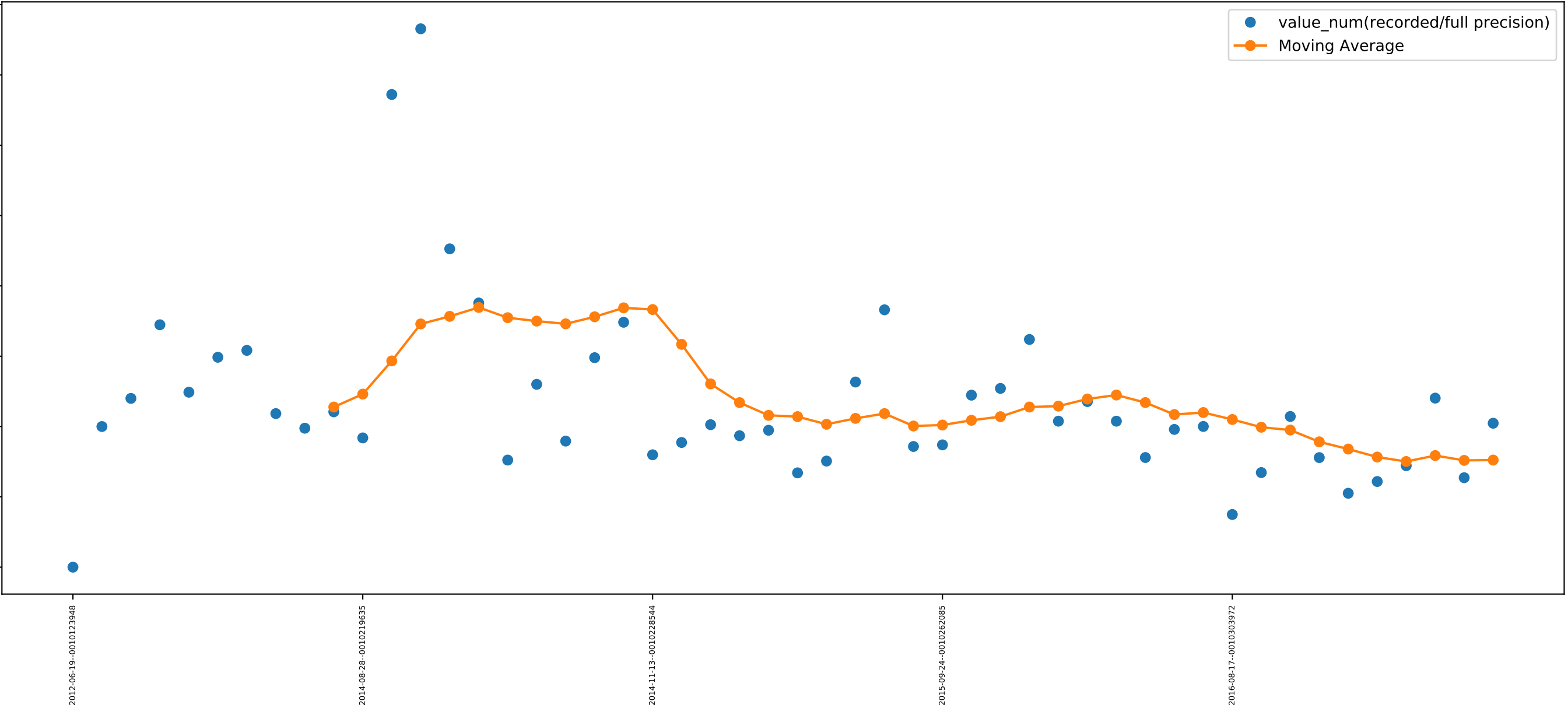
PRDS-000733
MET-001703--Reconstitution Time (Individual)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



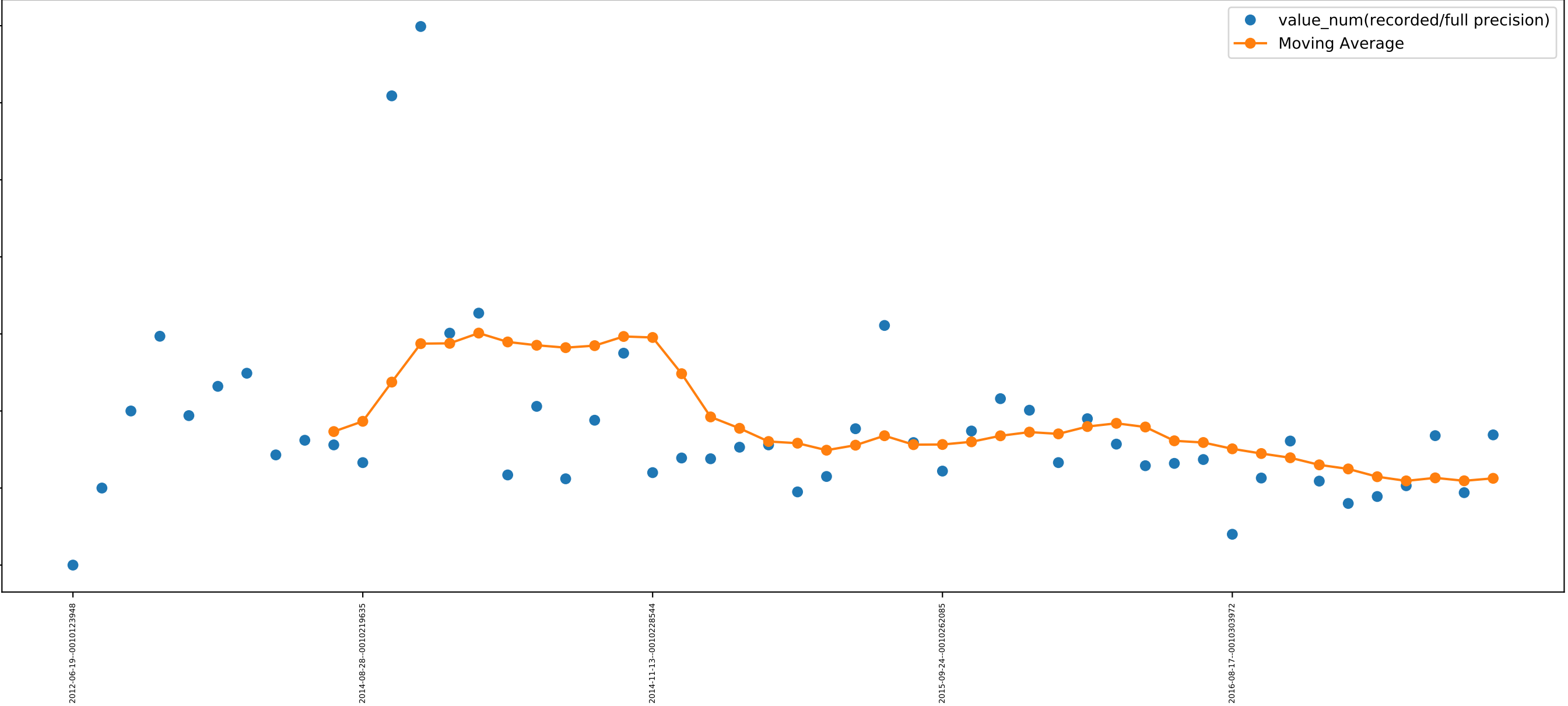
PRDS-000733
MET-001703--Reconstitution Time (Mean)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



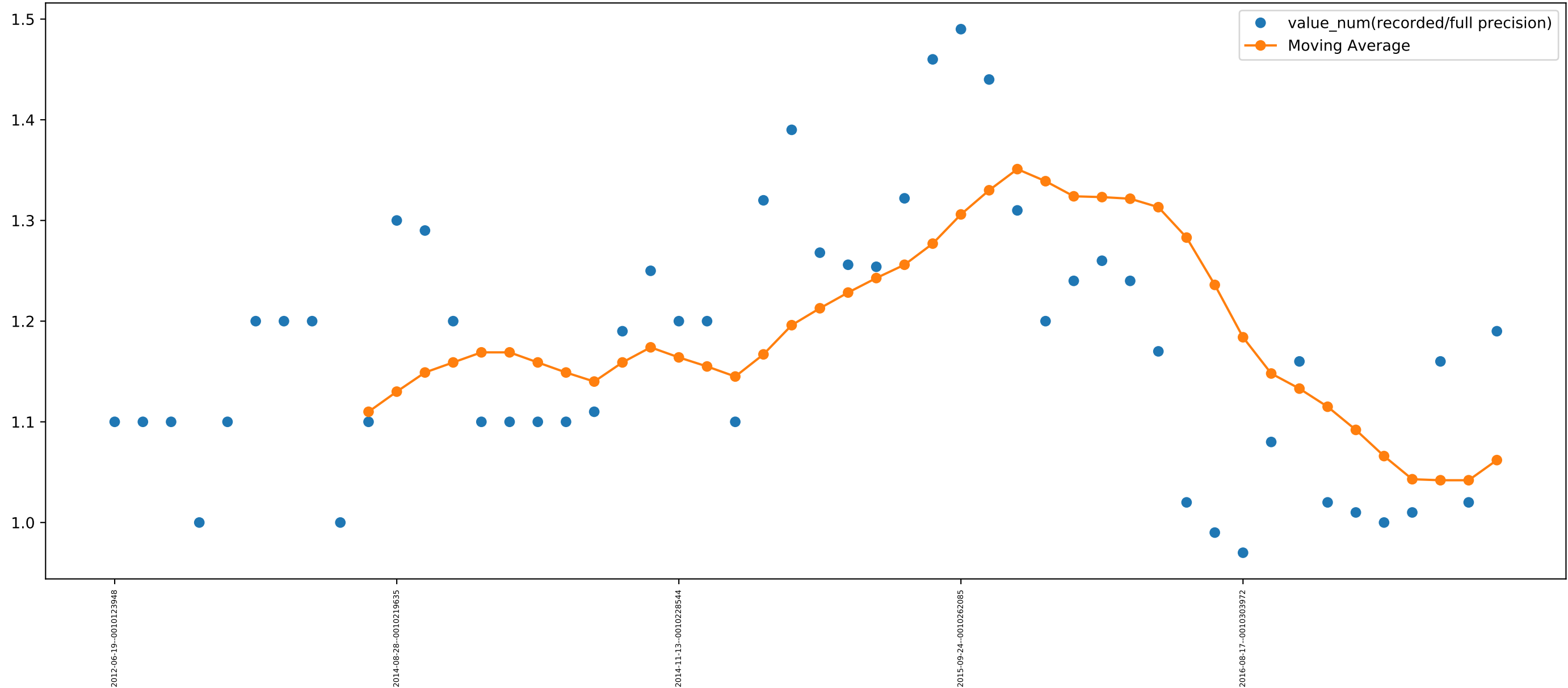
PRDS-000733
MET-001705--Residual Moisture (Individual)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



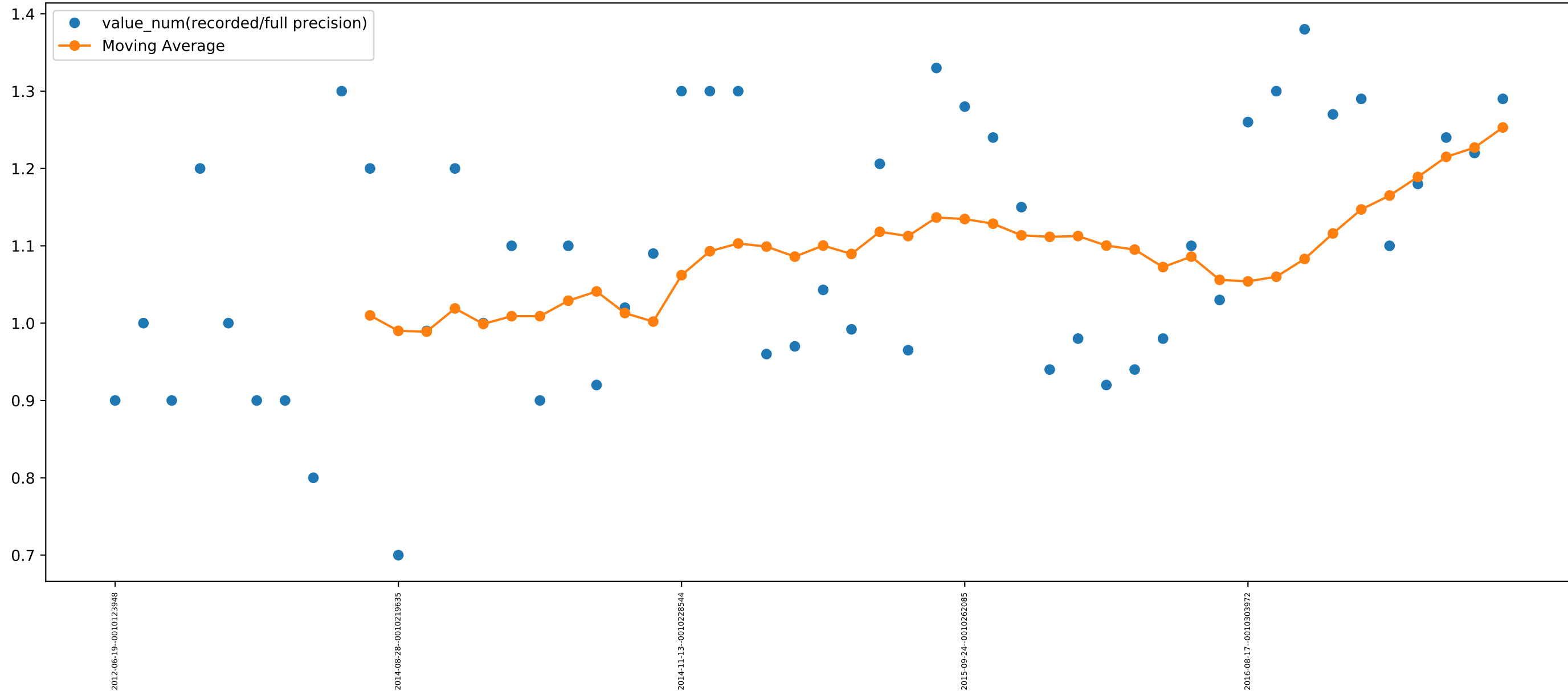
PRDS-000733
MET-001705--Residual Moisture (Mean)
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



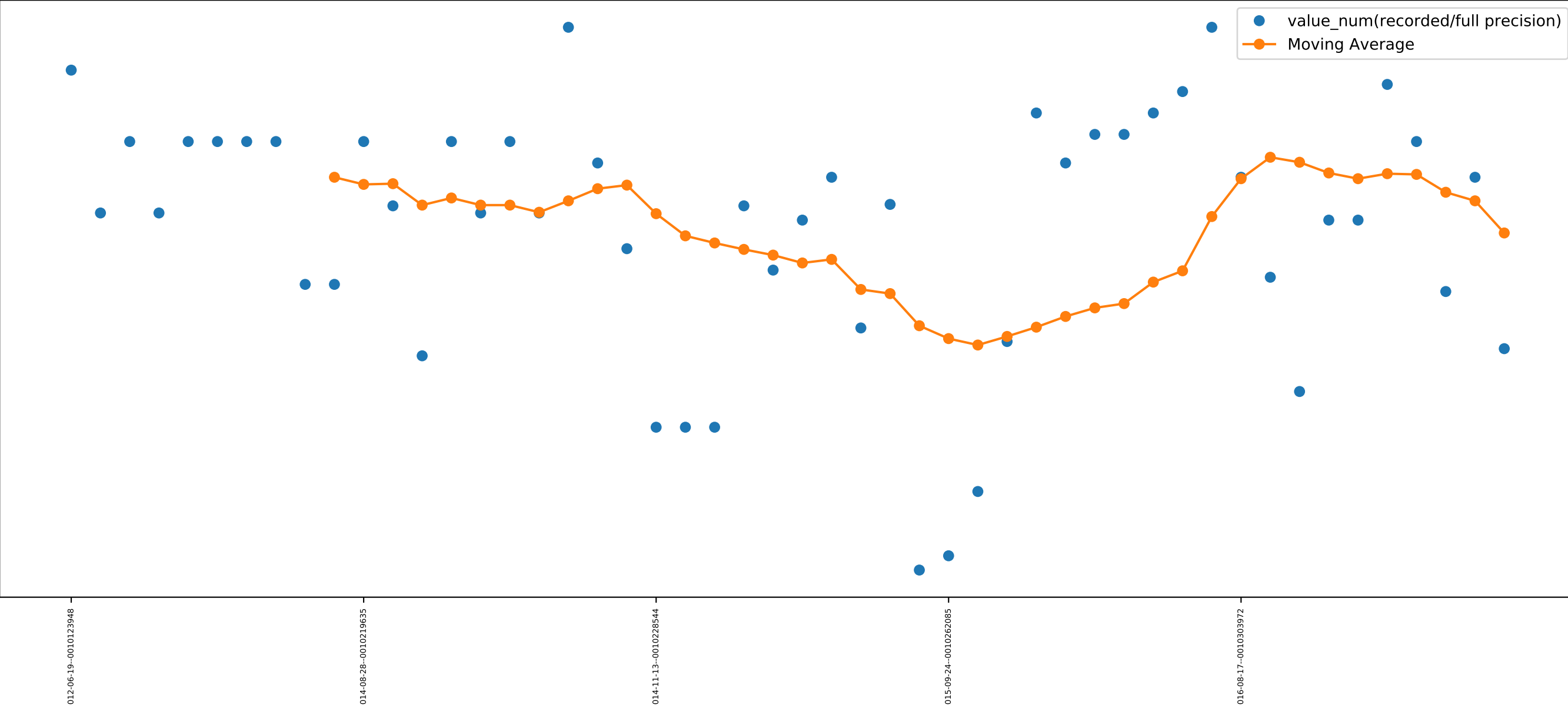
PRDS-000733
MET-002451--CE SDS HMW
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



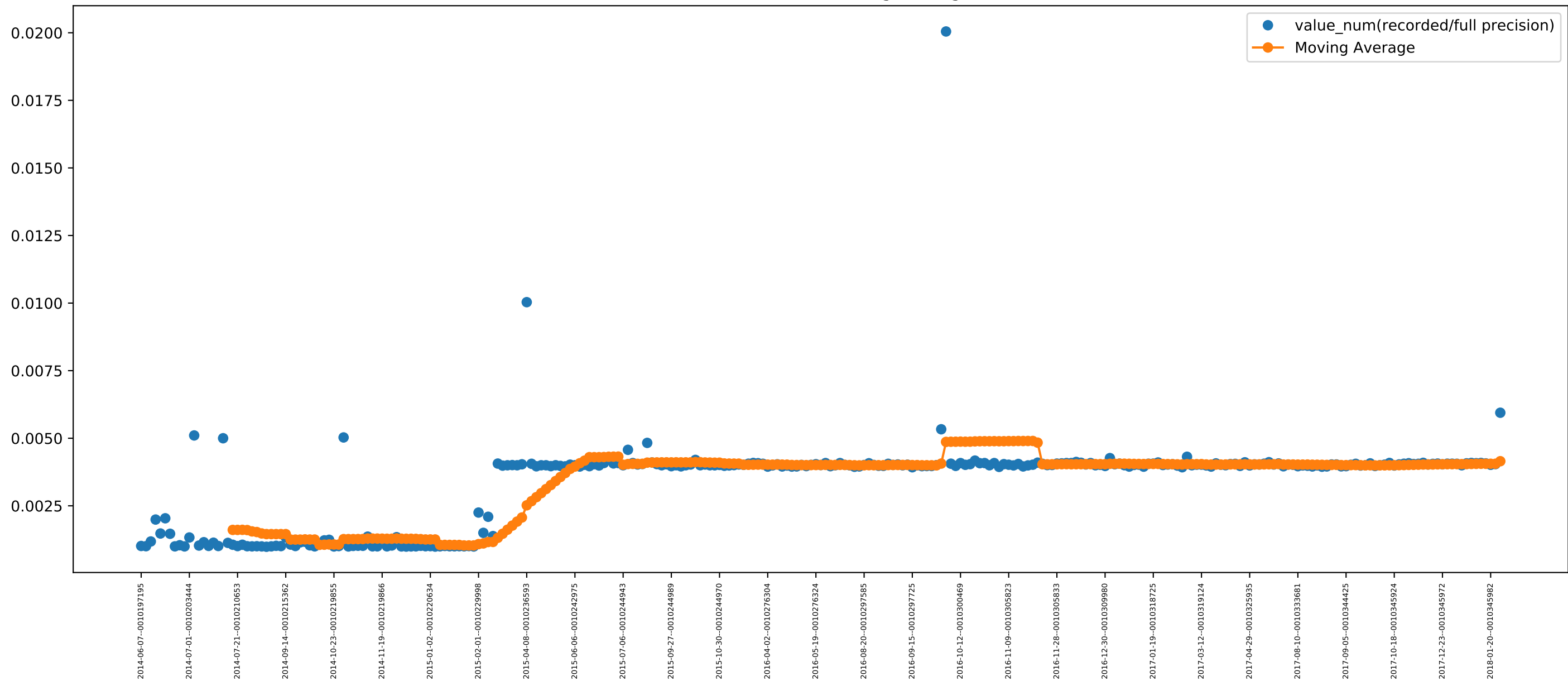
PRDS-000733
MET-002451--CE SDS LMW
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



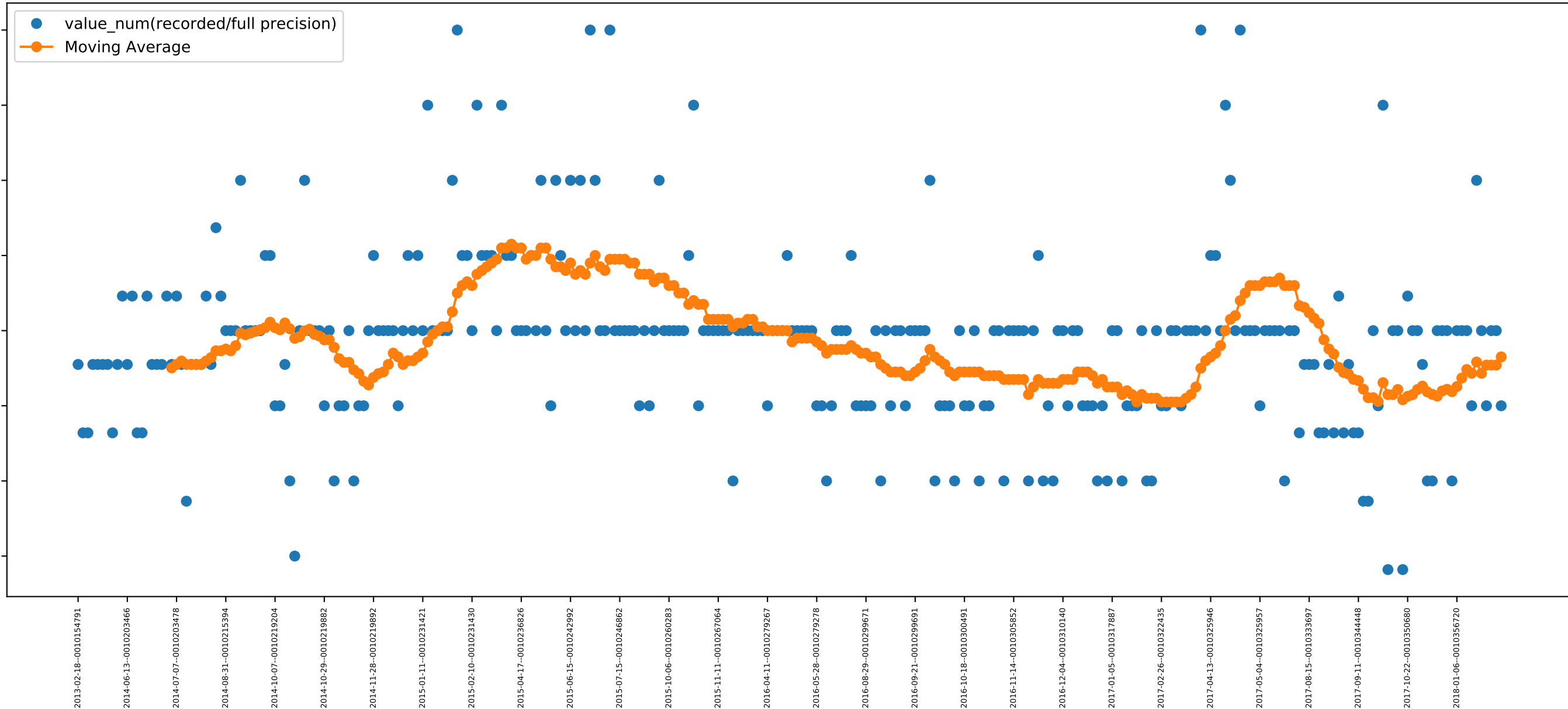
PRDS-000733
MET-002451--CE SDS Monomer
IEDL:ADL2-ADL
Individual Control Chart+Moving Average N=50



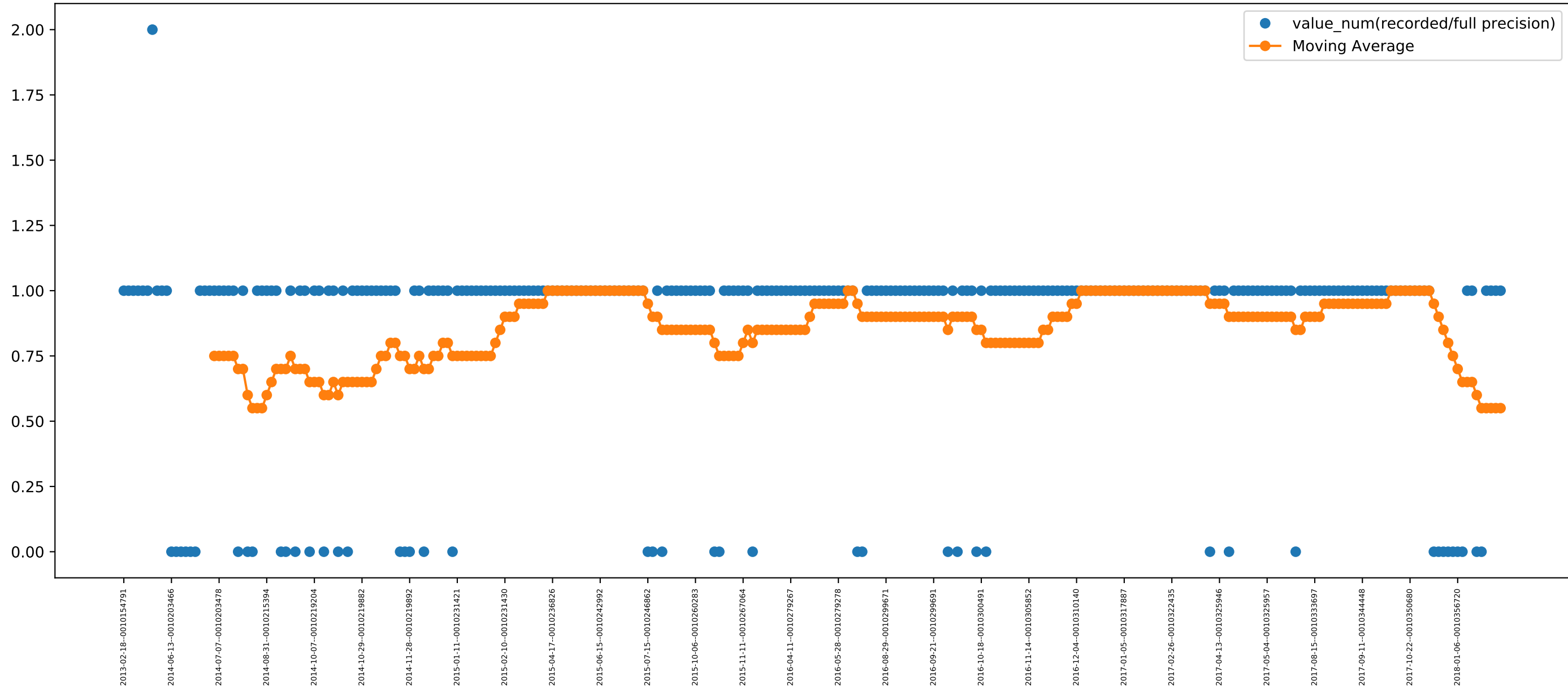
PRDS-002065
MET-001000--Bacterial Endotoxins
USRI:AR5-ARI
Individual Control Chart+Moving Average N=283



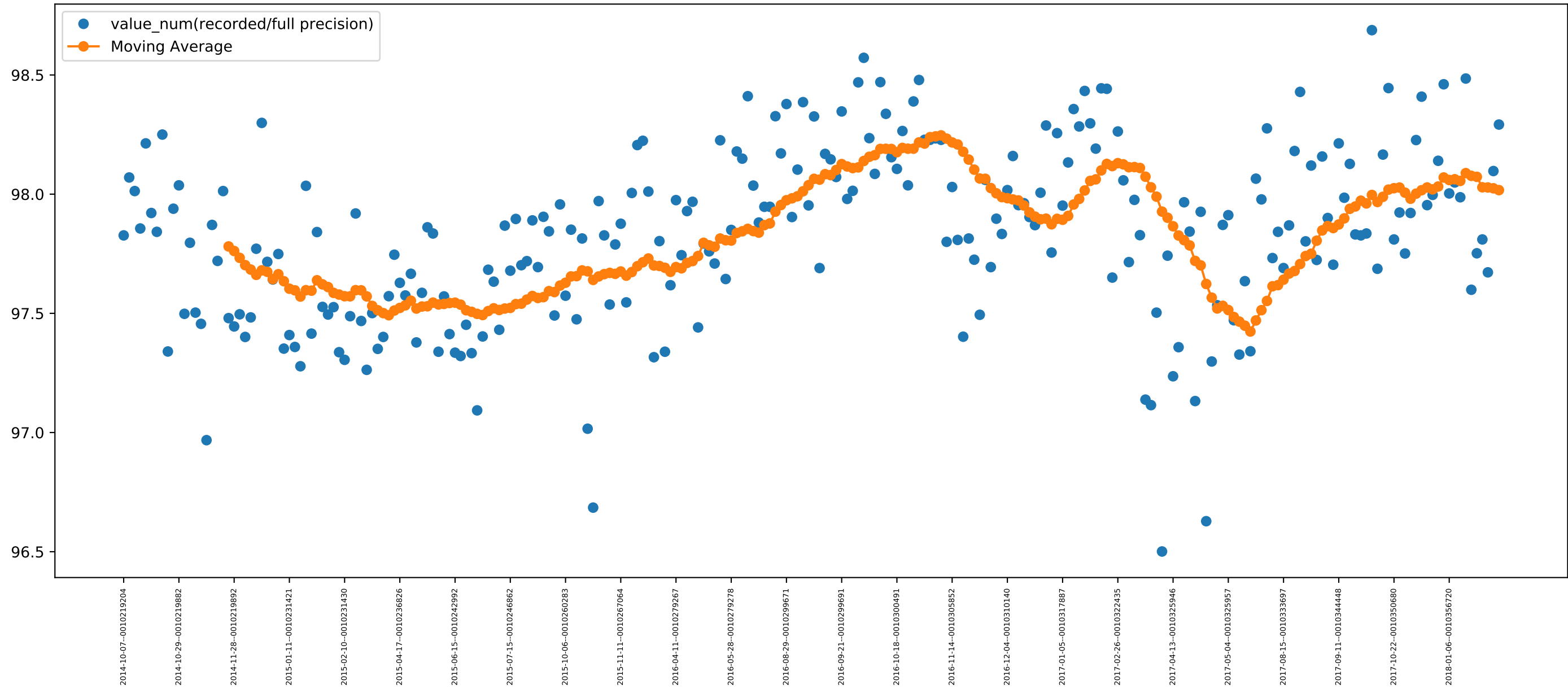
PRDS-002065
MET-001683--PRI ELISA
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



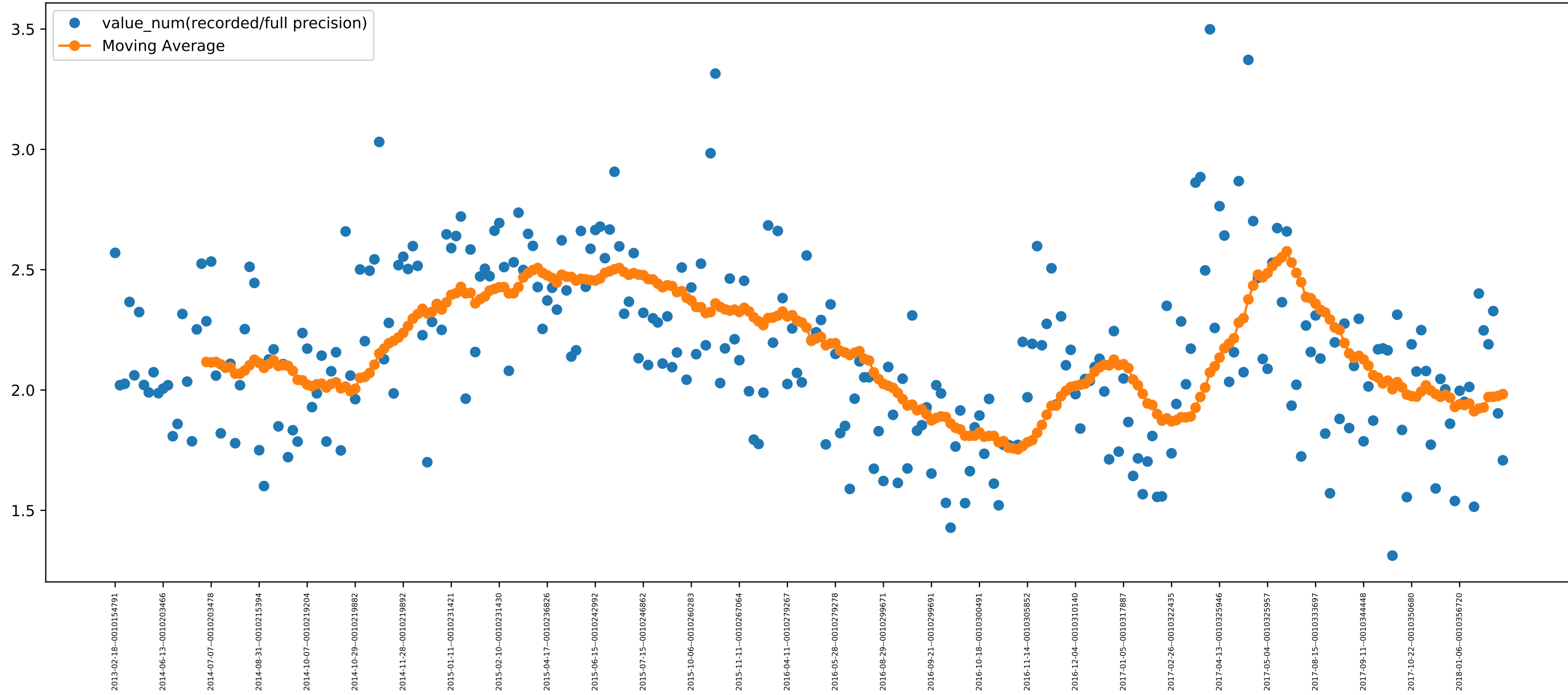
PRDS-002065
MET-001688--Protein A ELISA
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



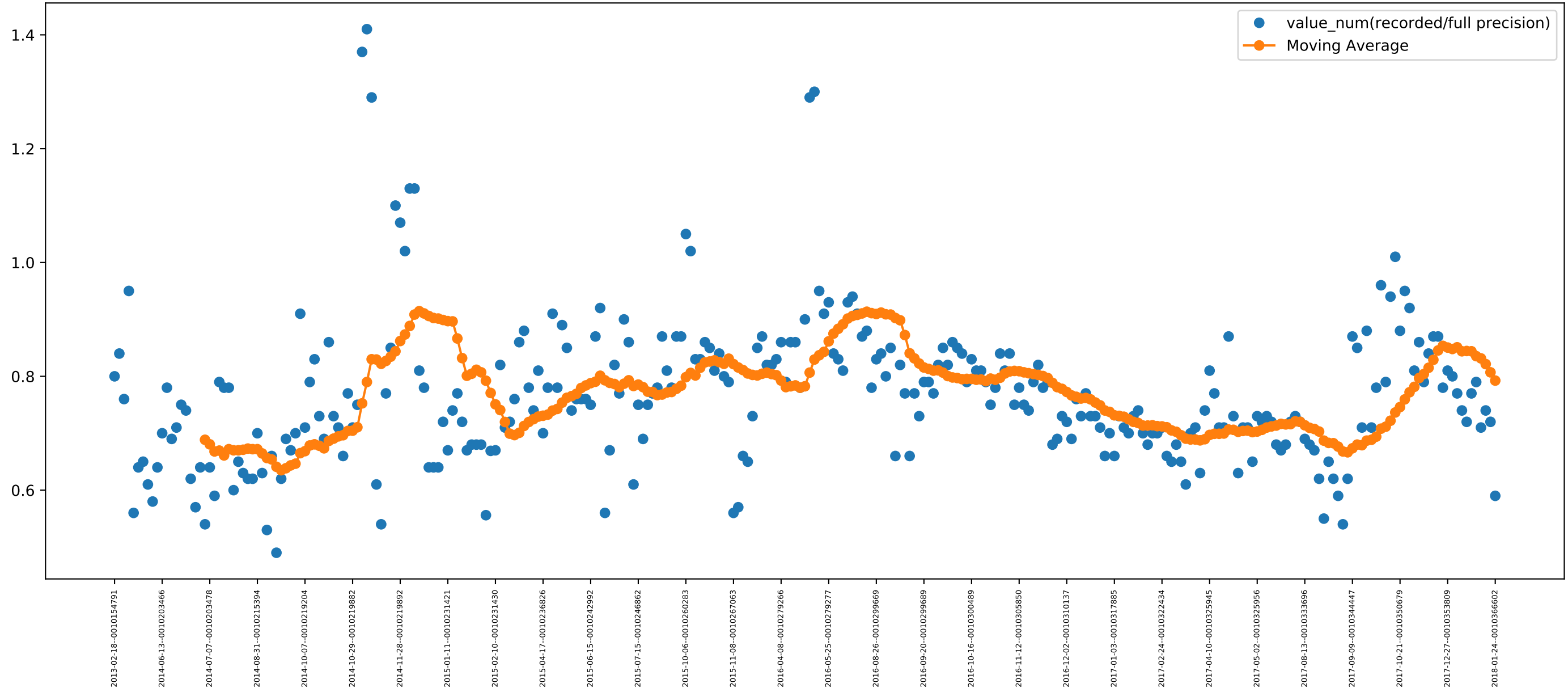
PRDS-002065
MET-001695--SE-HPLC Peak A + Peak A`
USRI:AR5-ARI
Individual Control Chart+Moving Average N=250



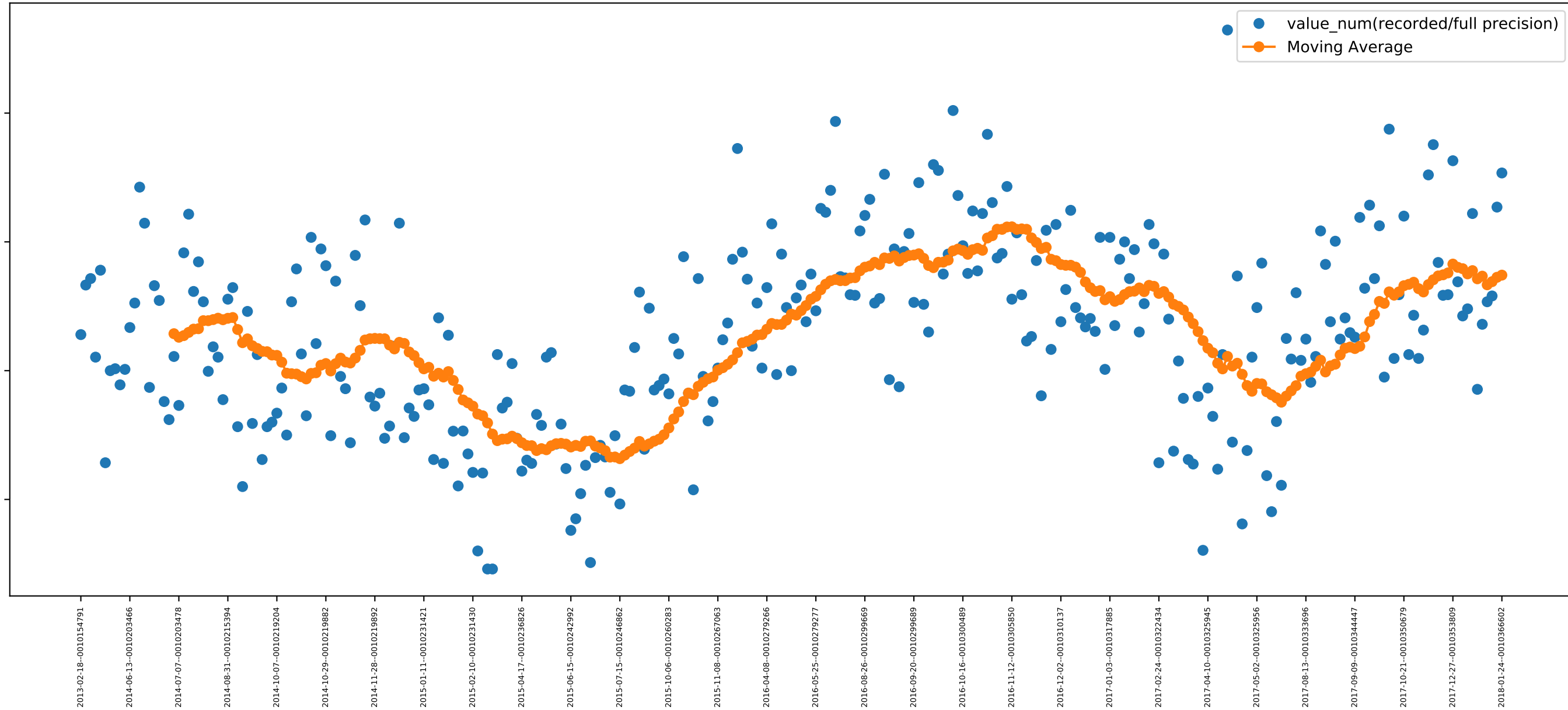
PRDS-002065
MET-001695--SE-HPLC Peak B
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



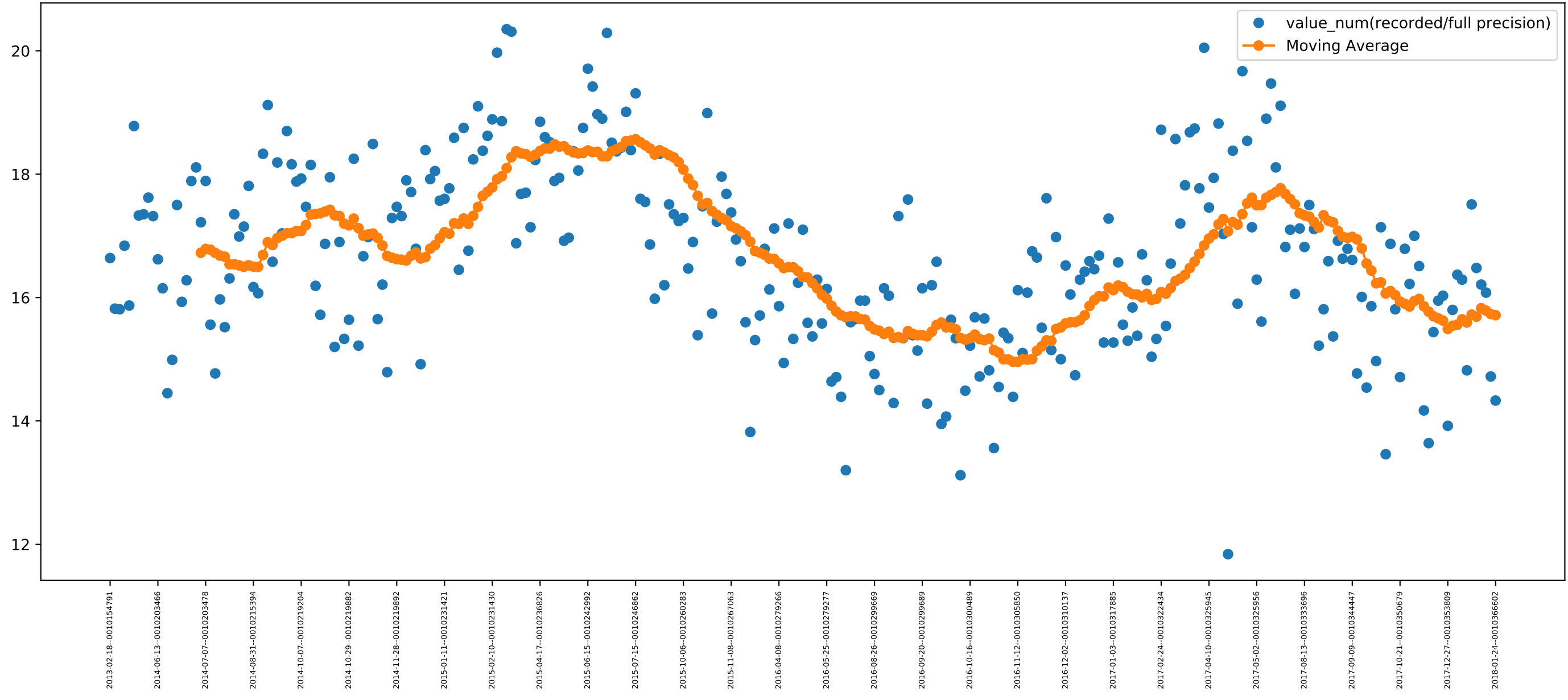
PRDS-002065
MET-001697--HIC Peak 1
USRI:AR5-ARI
Individual Control Chart+Moving Average N=291



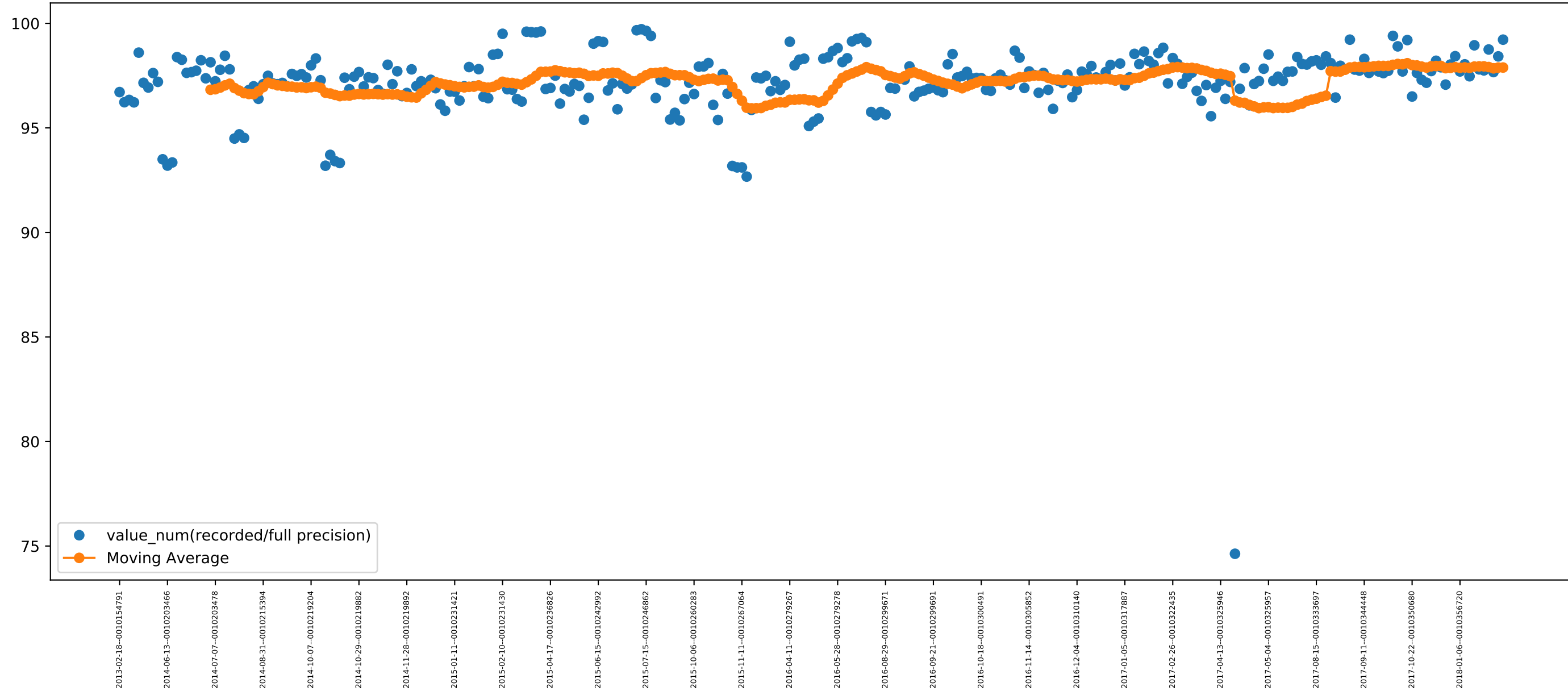
PRDS-002065
MET-001697--HIC Peak 2
USRI:AR5-ARI
Individual Control Chart+Moving Average N=291



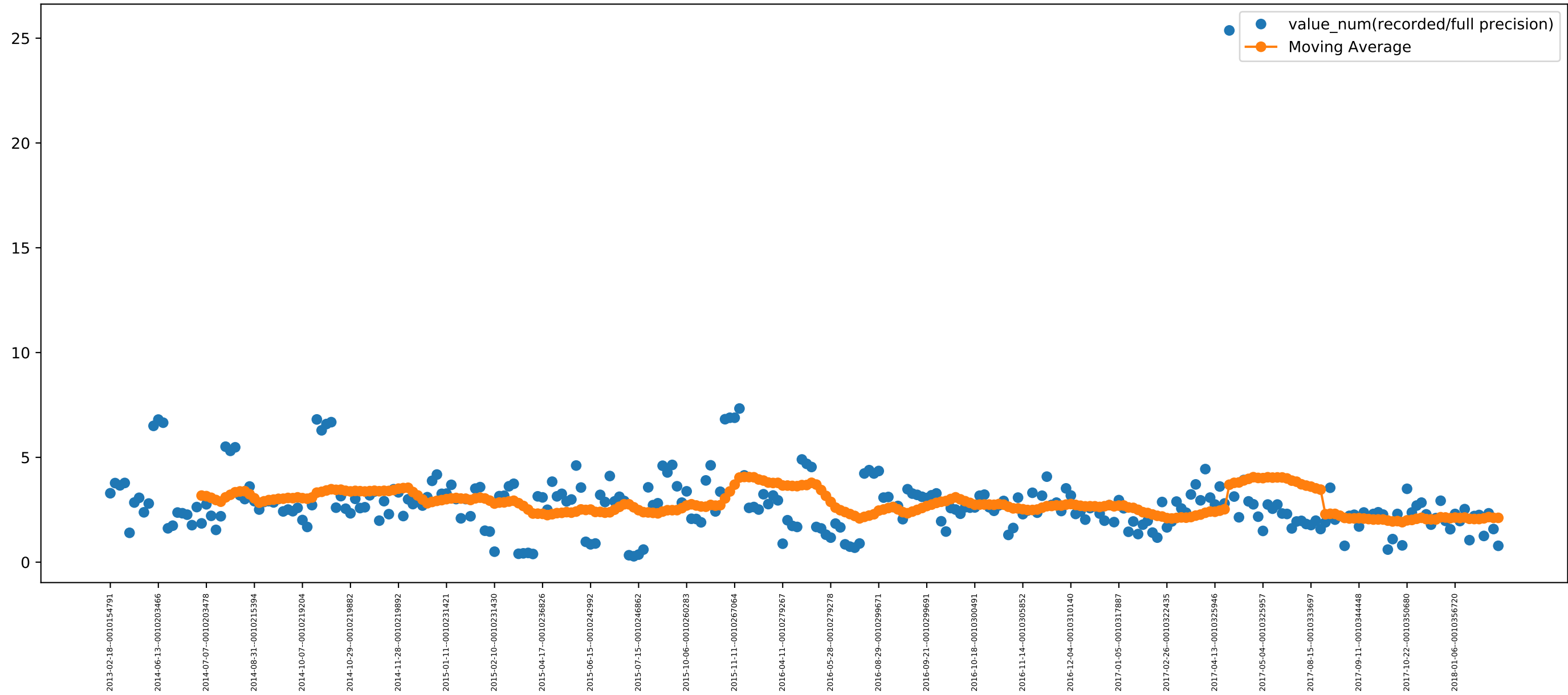
PRDS-002065
MET-001697--HIC Peak 3
USRI:AR5-ARI
Individual Control Chart+Moving Average N=291



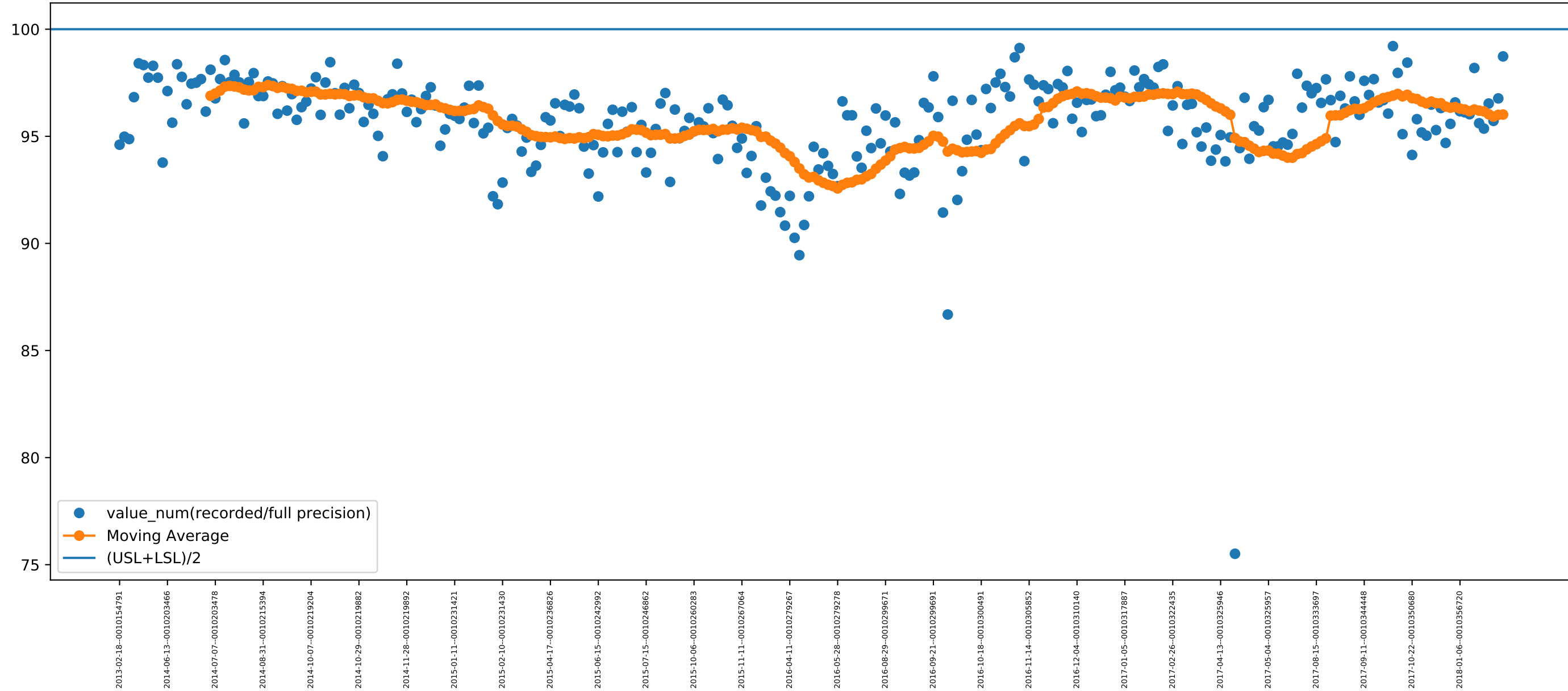
PRDS-002065
MET-001698--Peptide Map %Leu 1
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



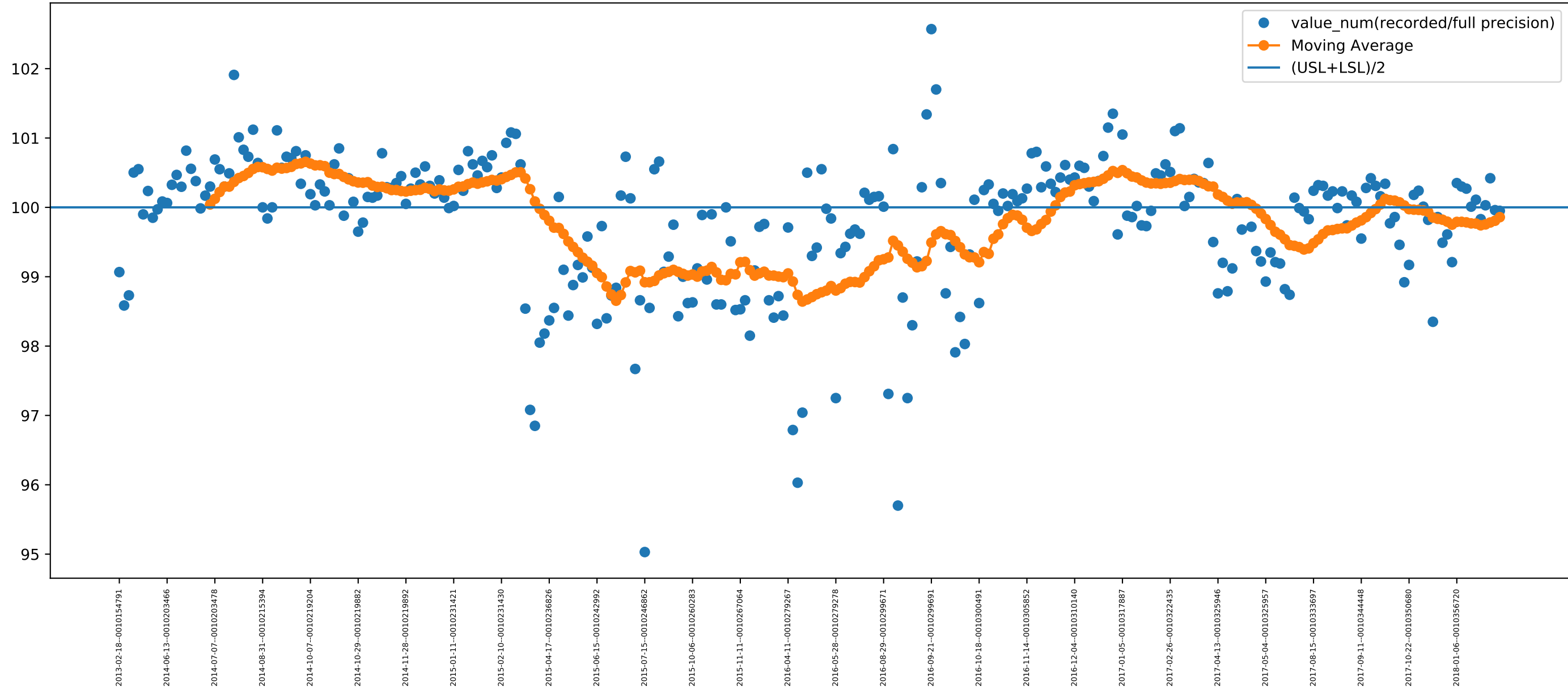
PRDS-002065
MET-001698--Peptide Map %Pro 2
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



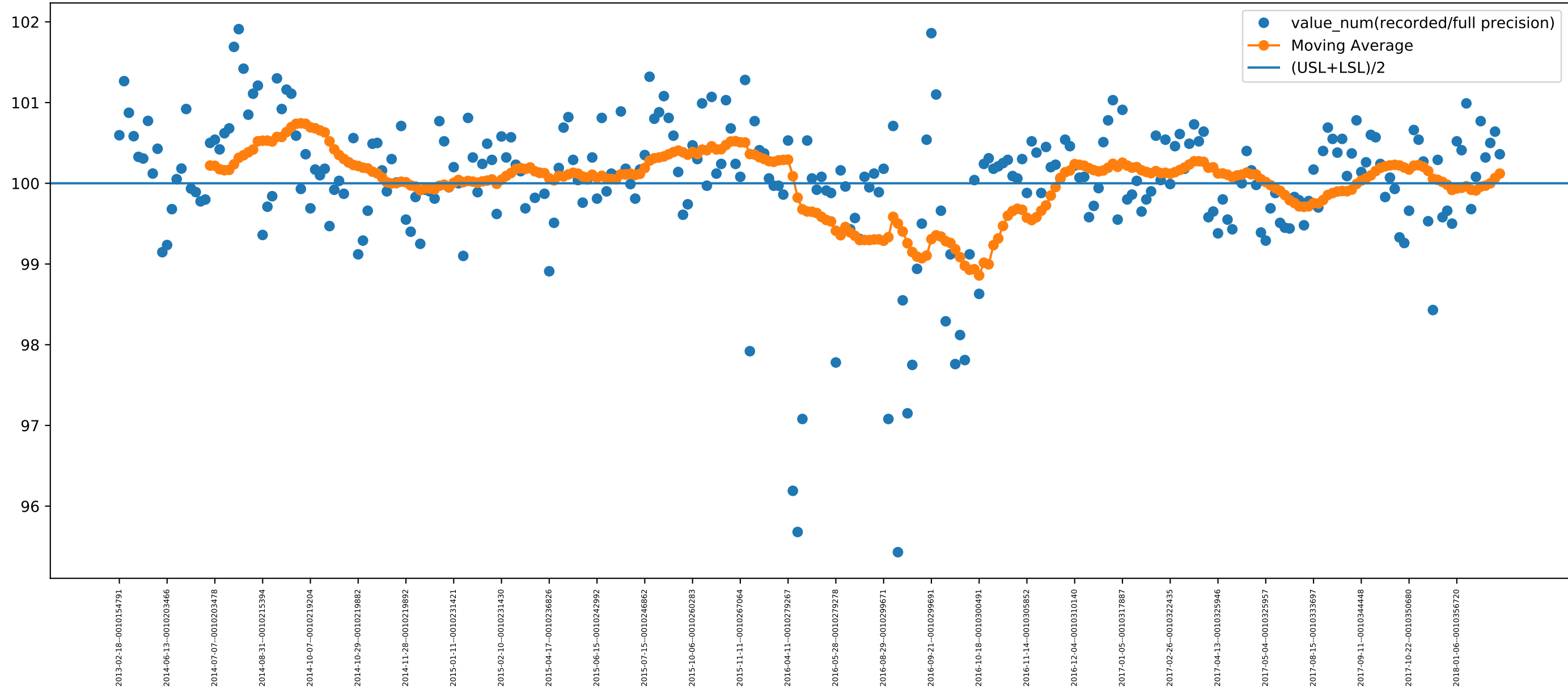
PRDS-002065
MET-001698--Peptide Map T1% of Ref. Material
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



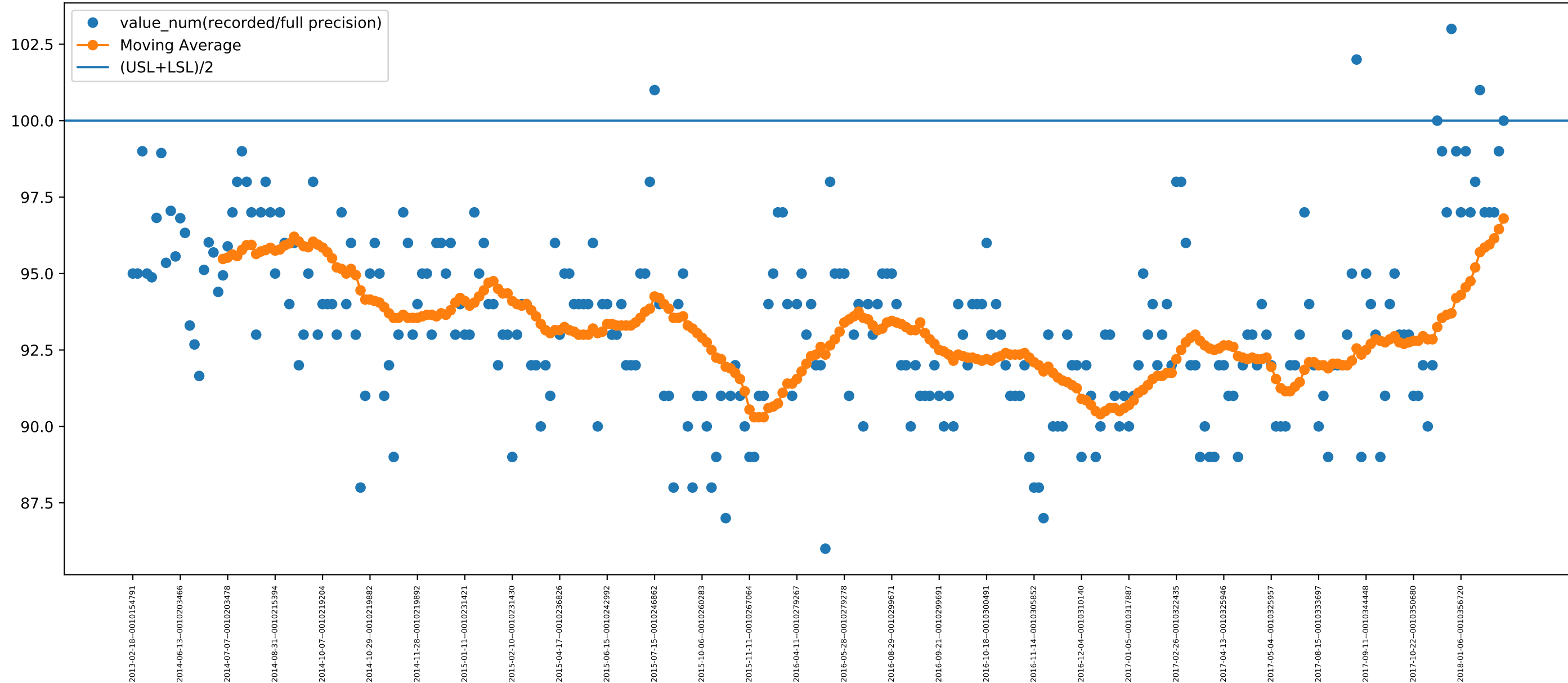
PRDS-002065
MET-001698--Peptide Map T34% of Ref. Material
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



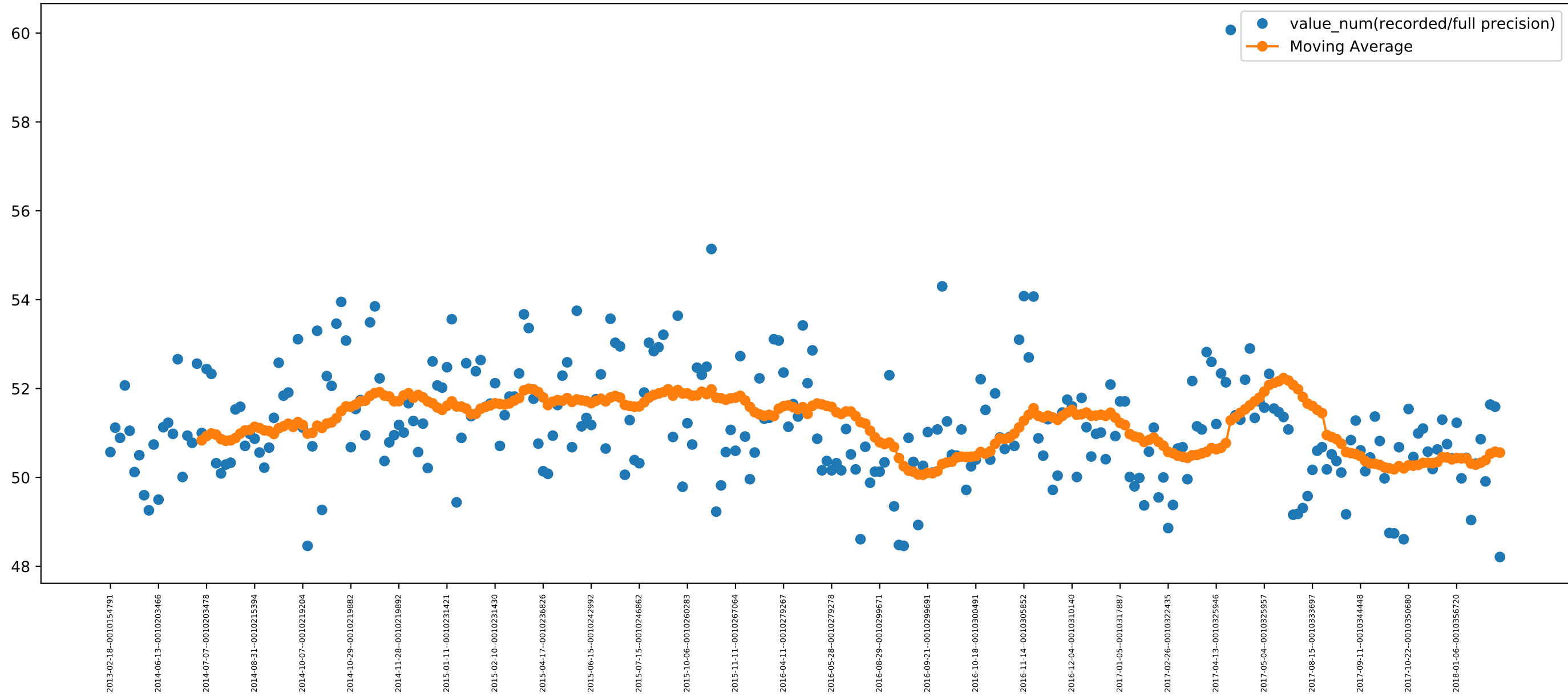
PRDS-002065
MET-001698--Peptide Map T5% of Ref. Material
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



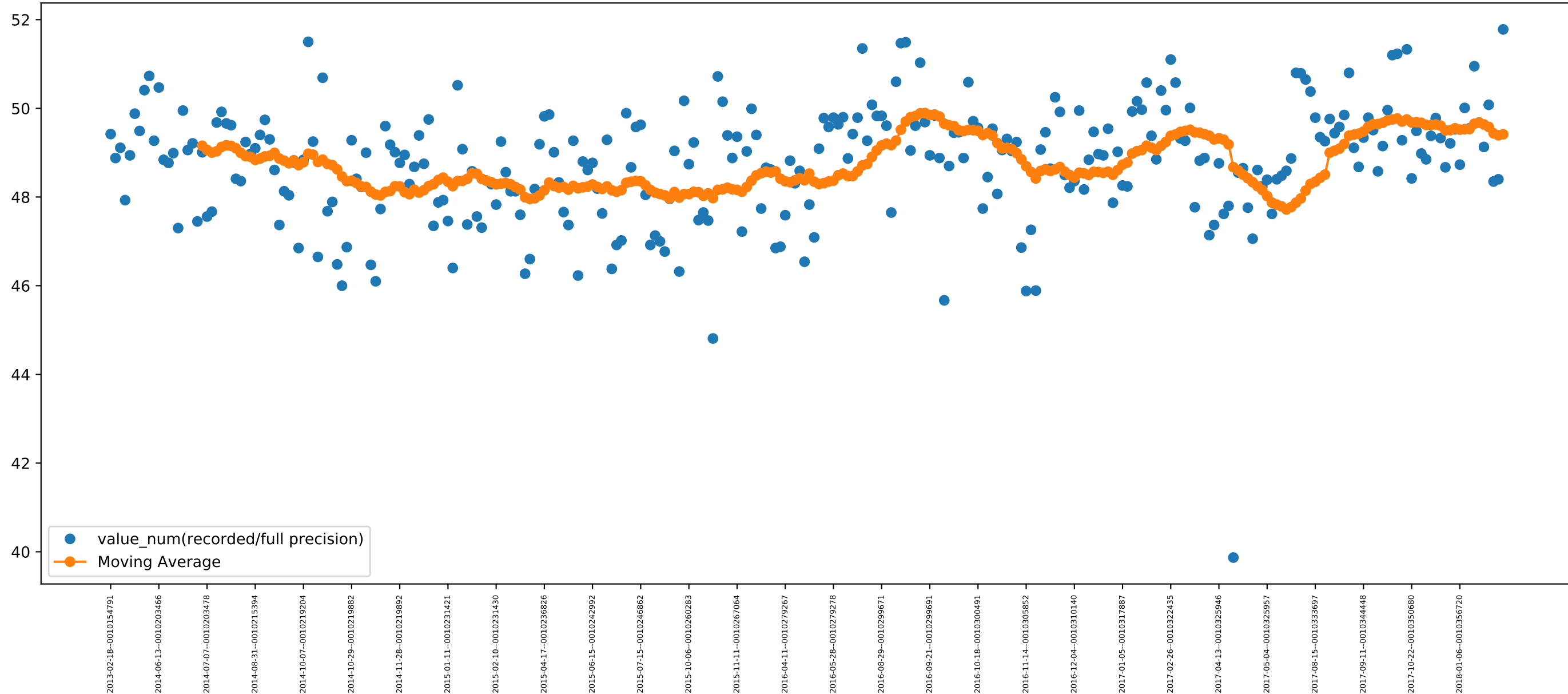
PRDS-002065
MET-001700--Sialic Acid (% of Reference)
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



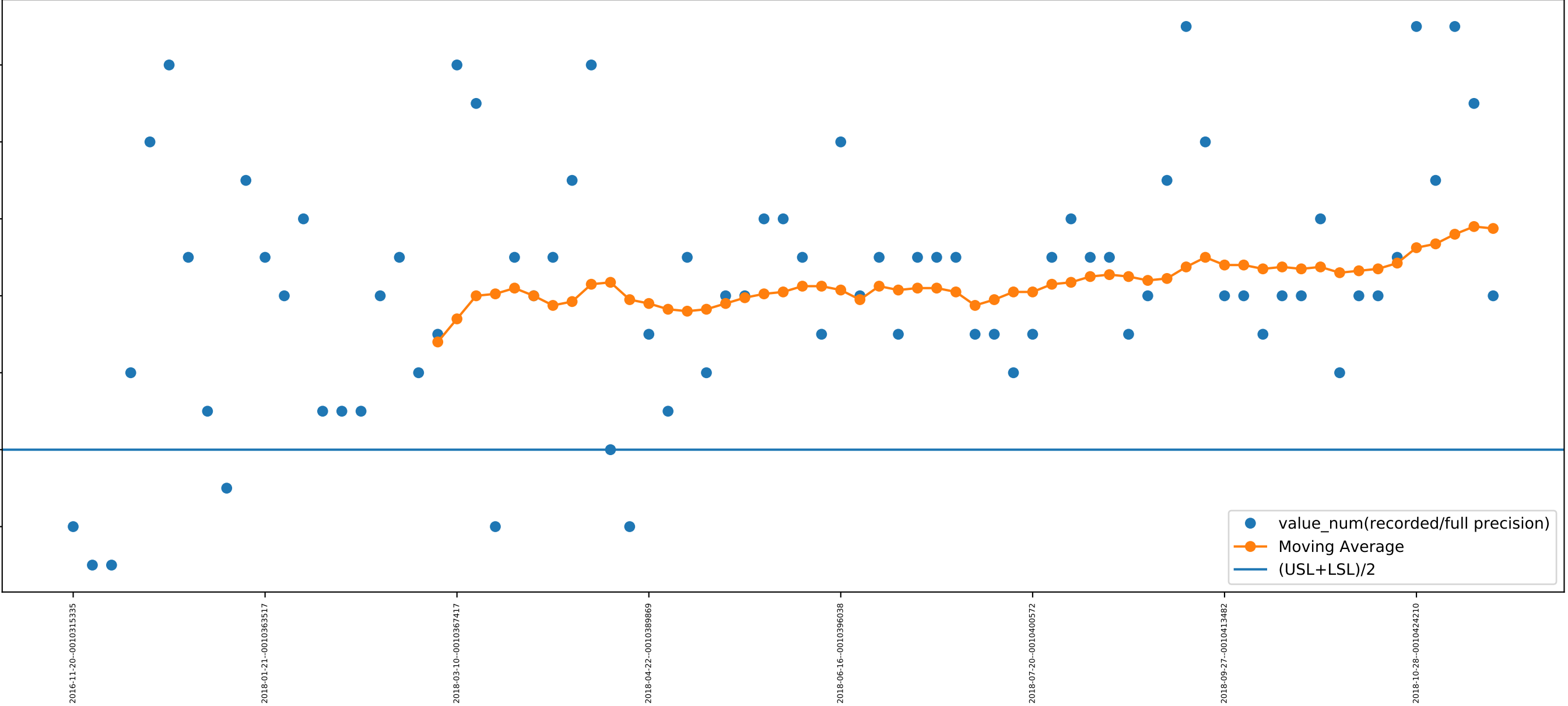
PRDS-002065
MET-002579--CZE Oligo Map Neutral
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



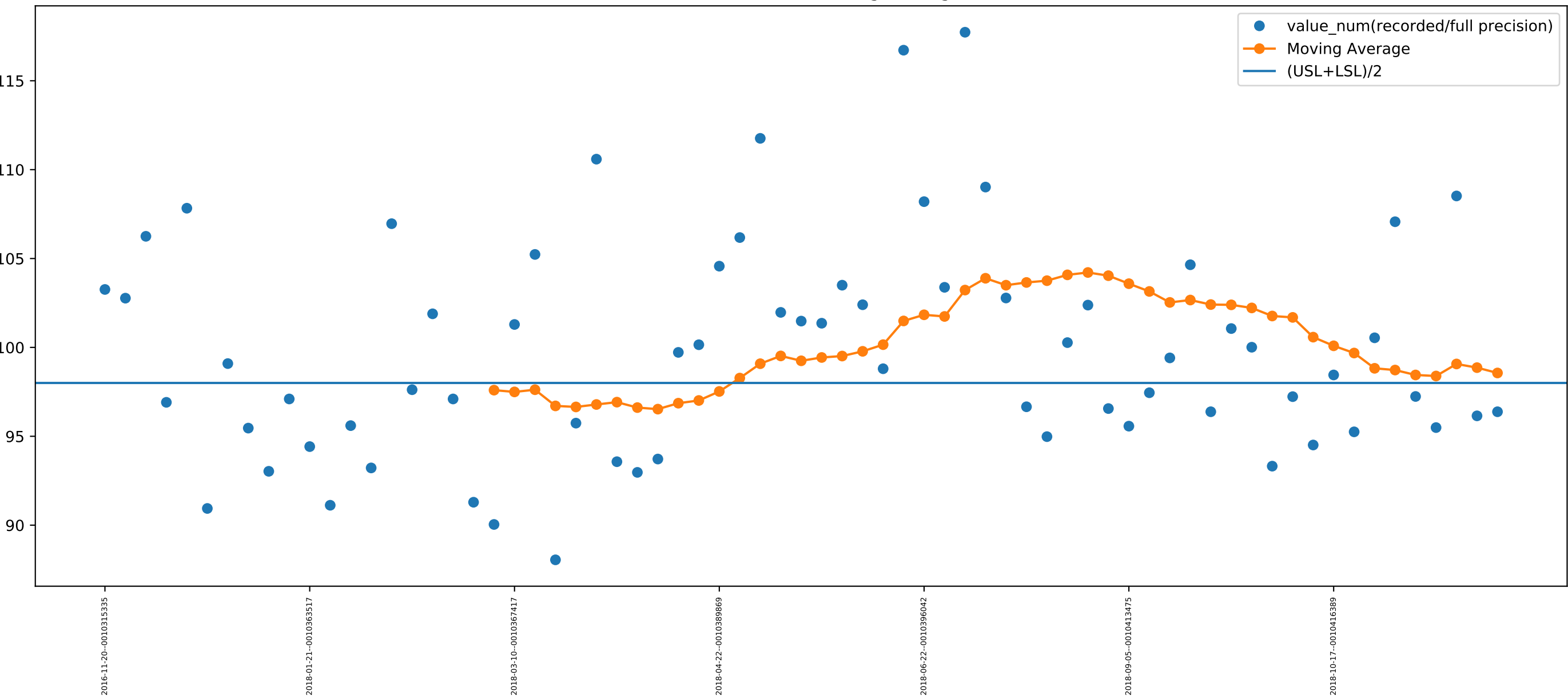
PRDS-002065
MET-002579--CZE Oligo Map Sialylated
USRI:AR5-ARI
Individual Control Chart+Moving Average N=290



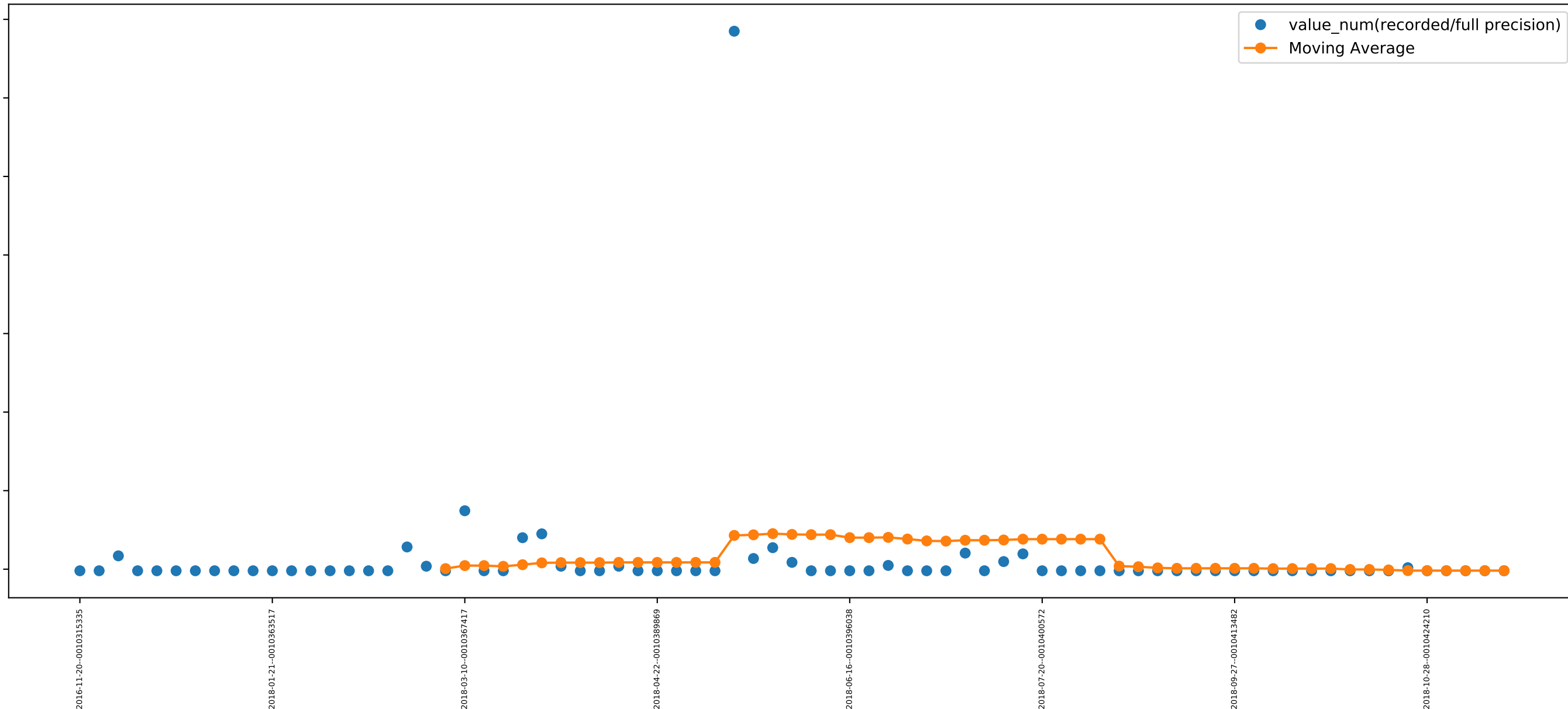
PRDS-002411
MET-000170--Osmolality
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



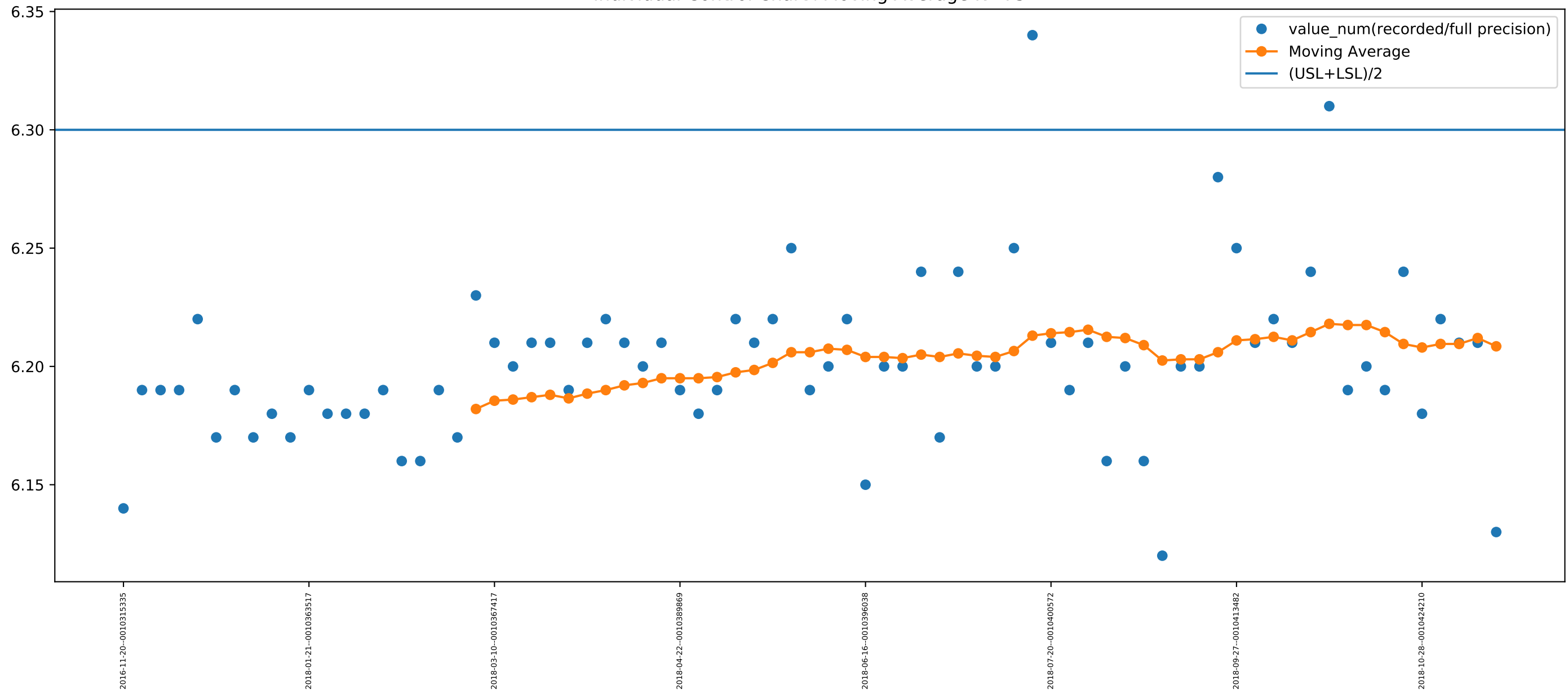
PRDS-002411
MET-000718--Apoptosis Bioassay - RelPot
PRJU:APR14-AML
Individual Control Chart+Moving Average N=69



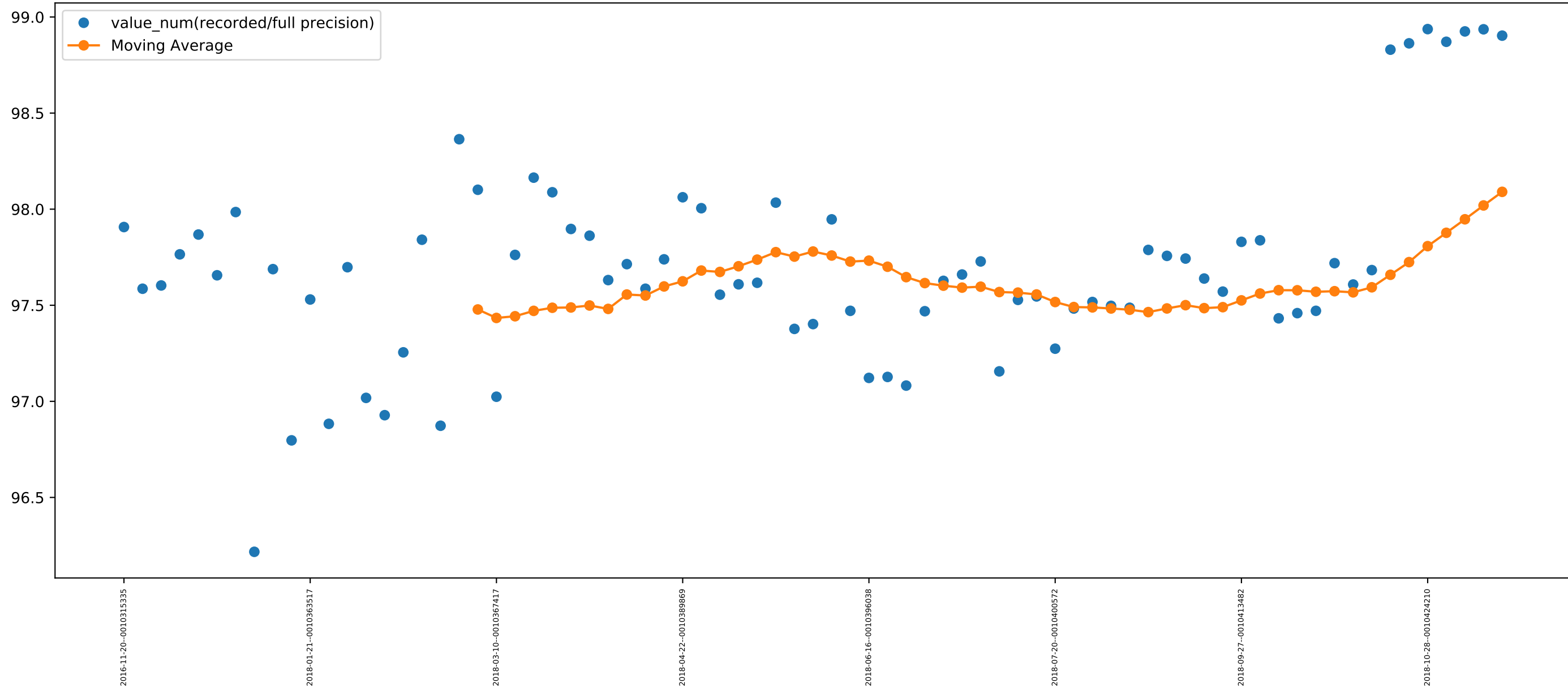
PRDS-002411
MET-001000--Bacterial Endotoxins
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



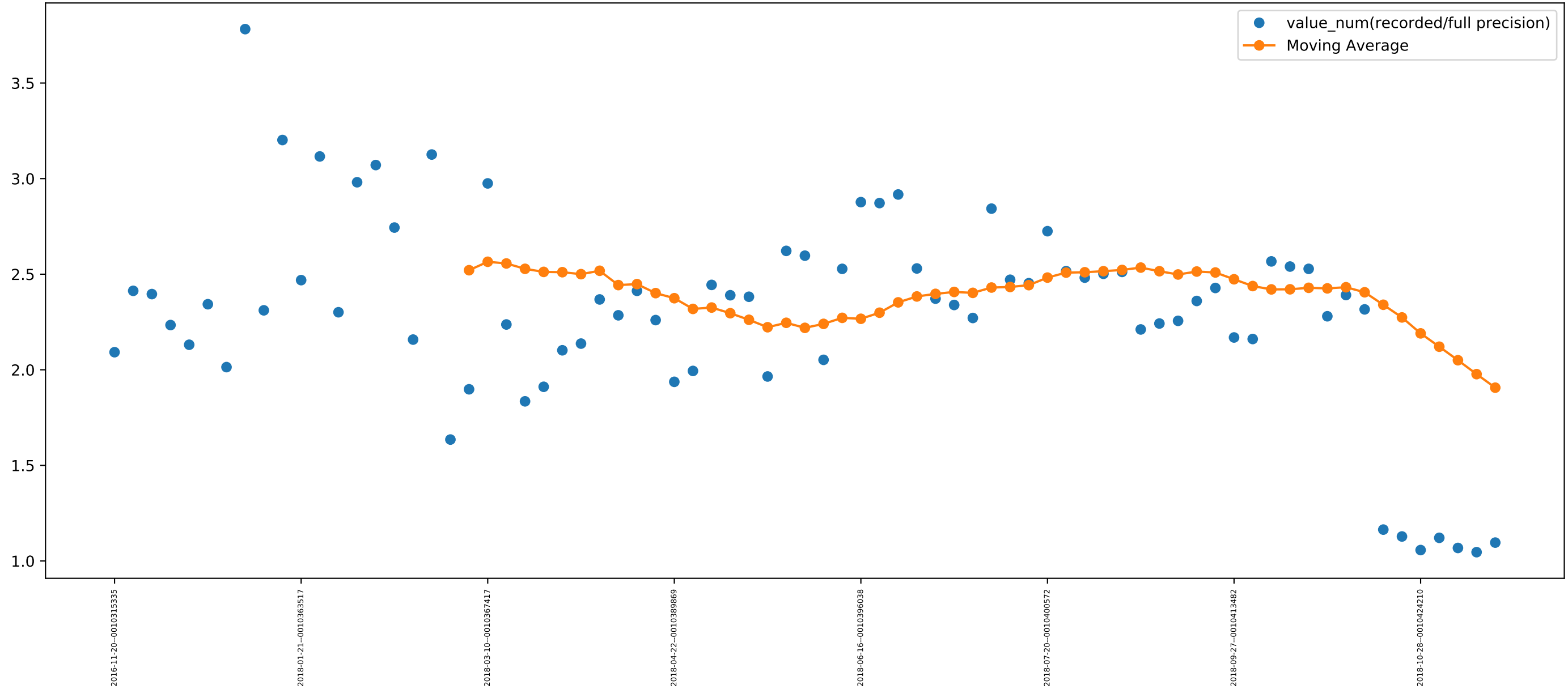
Individual Control Chart+Moving Average N=75



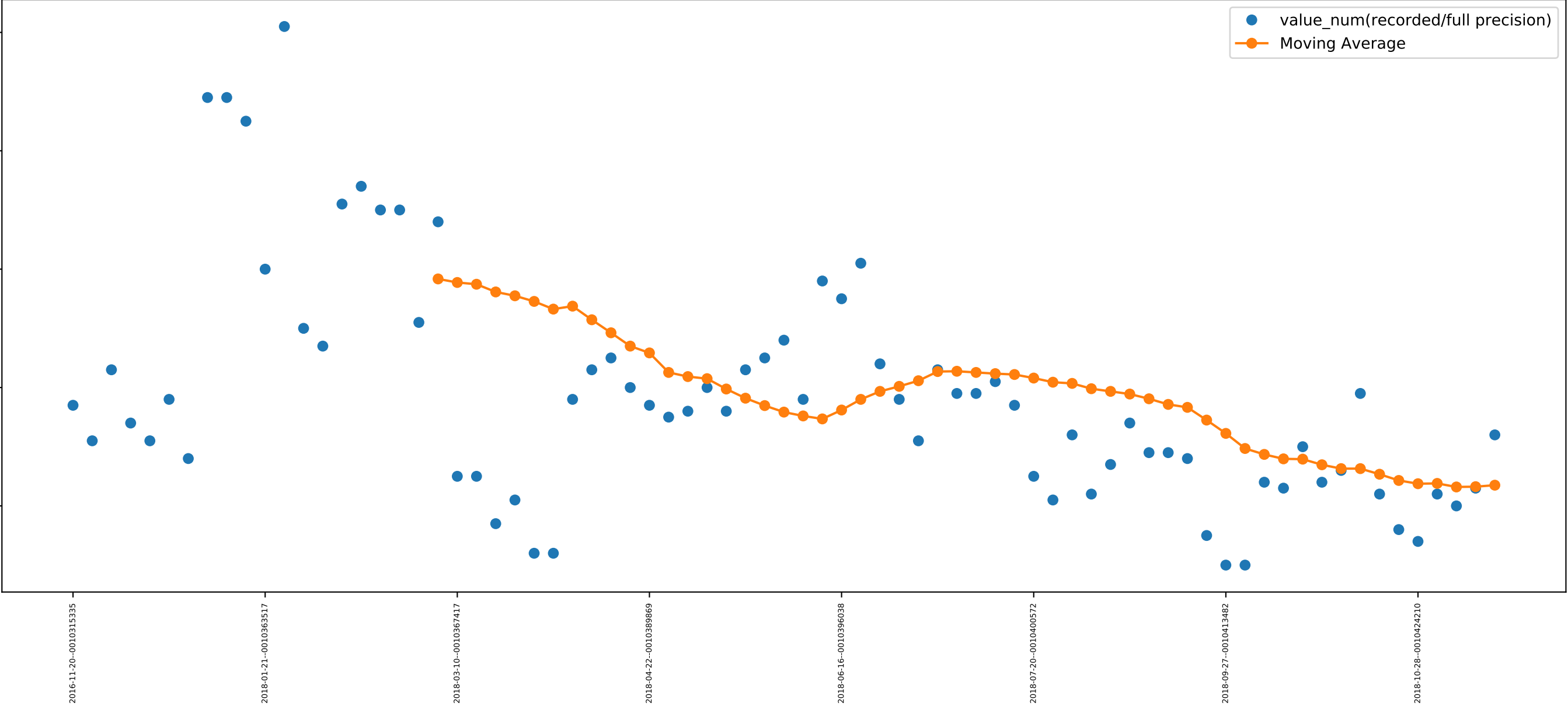
PRDS-002411
MET-001695--SE-HPLC Peak A + Peak A`
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



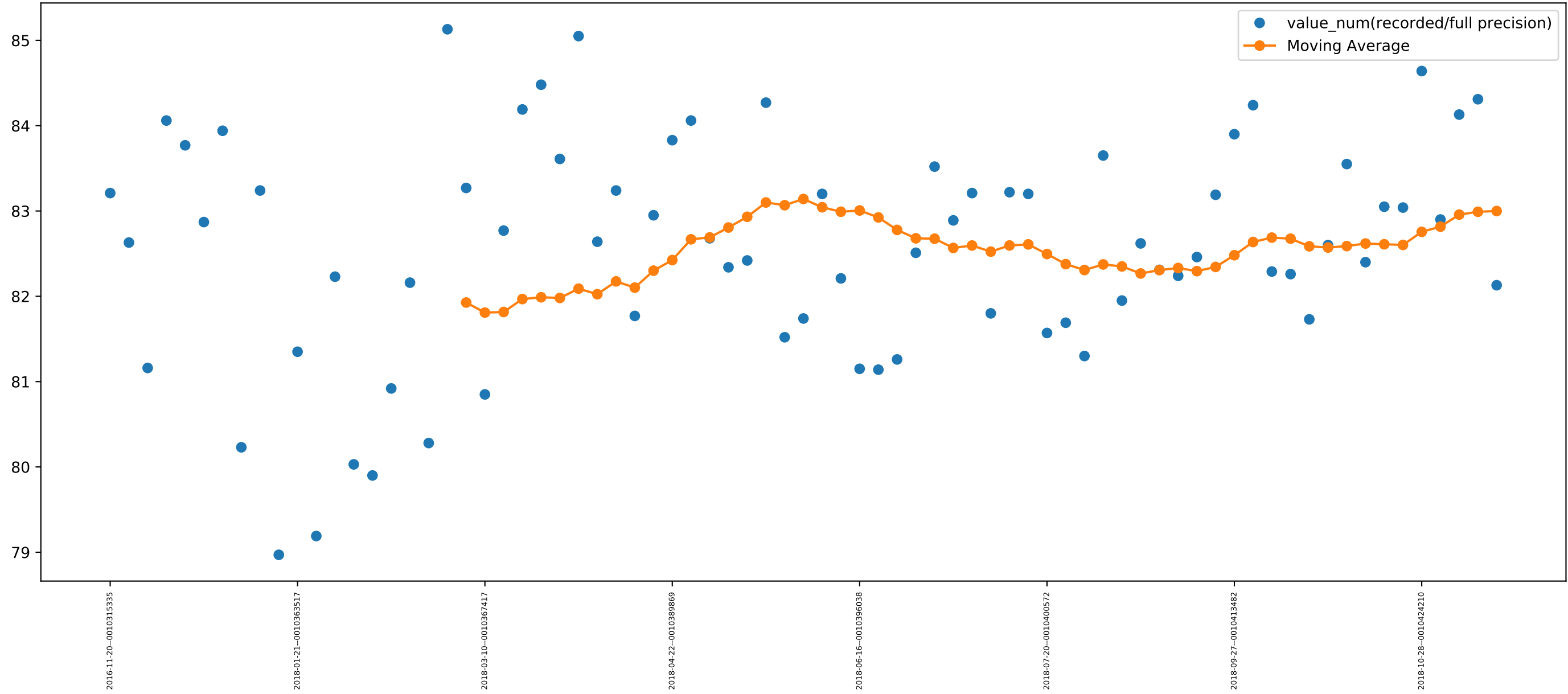
PRDS-002411
MET-001695--SE-HPLC Peak B
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



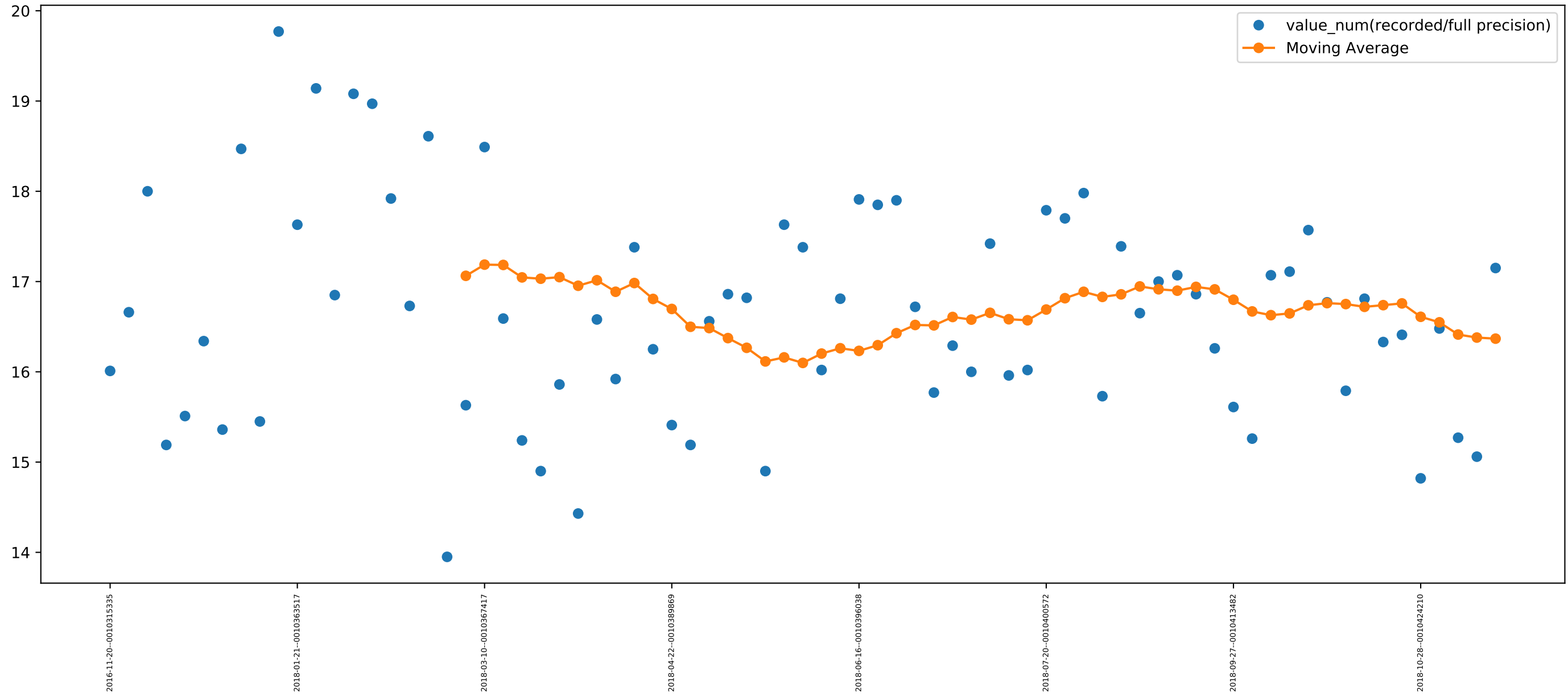
PRDS-002411
MET-001697--HIC Peak 1
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



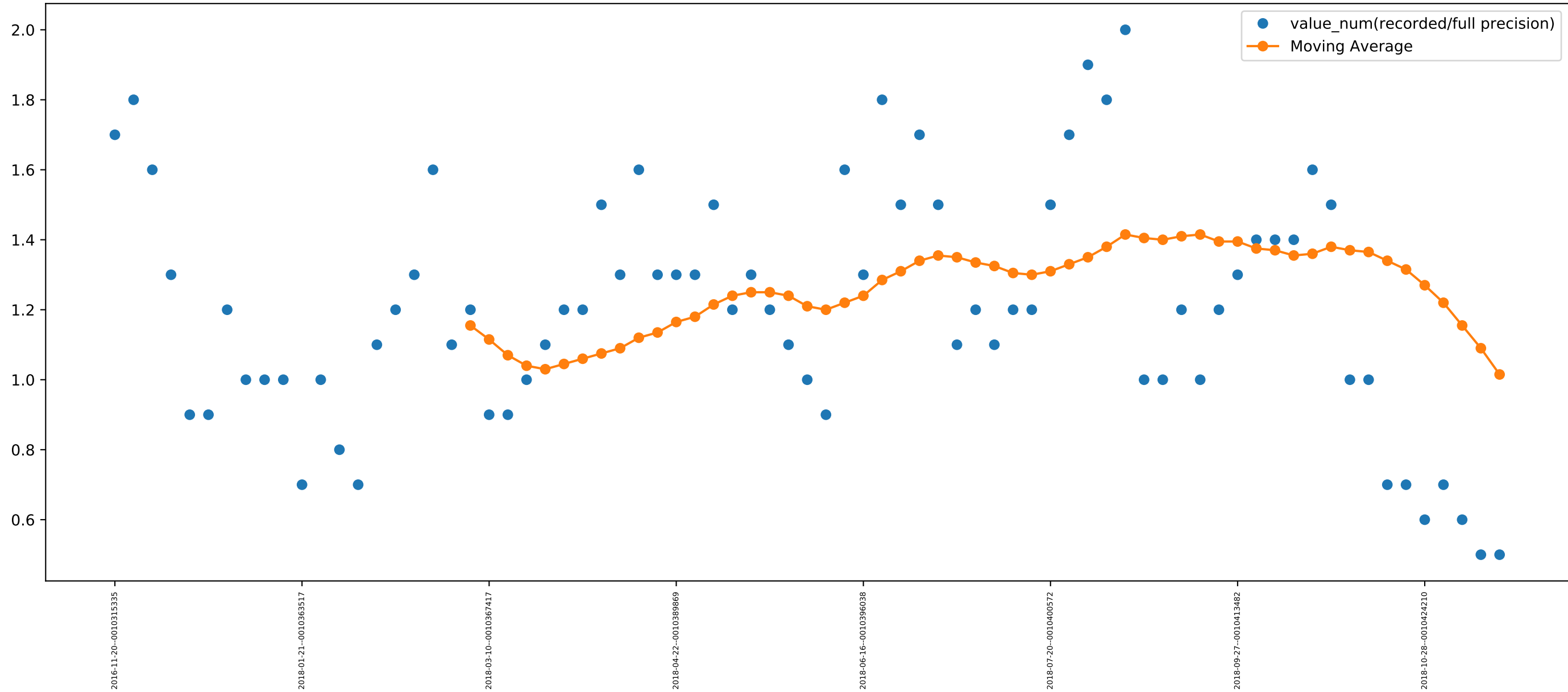
PRDS-002411
MET-001697--HIC Peak 2
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



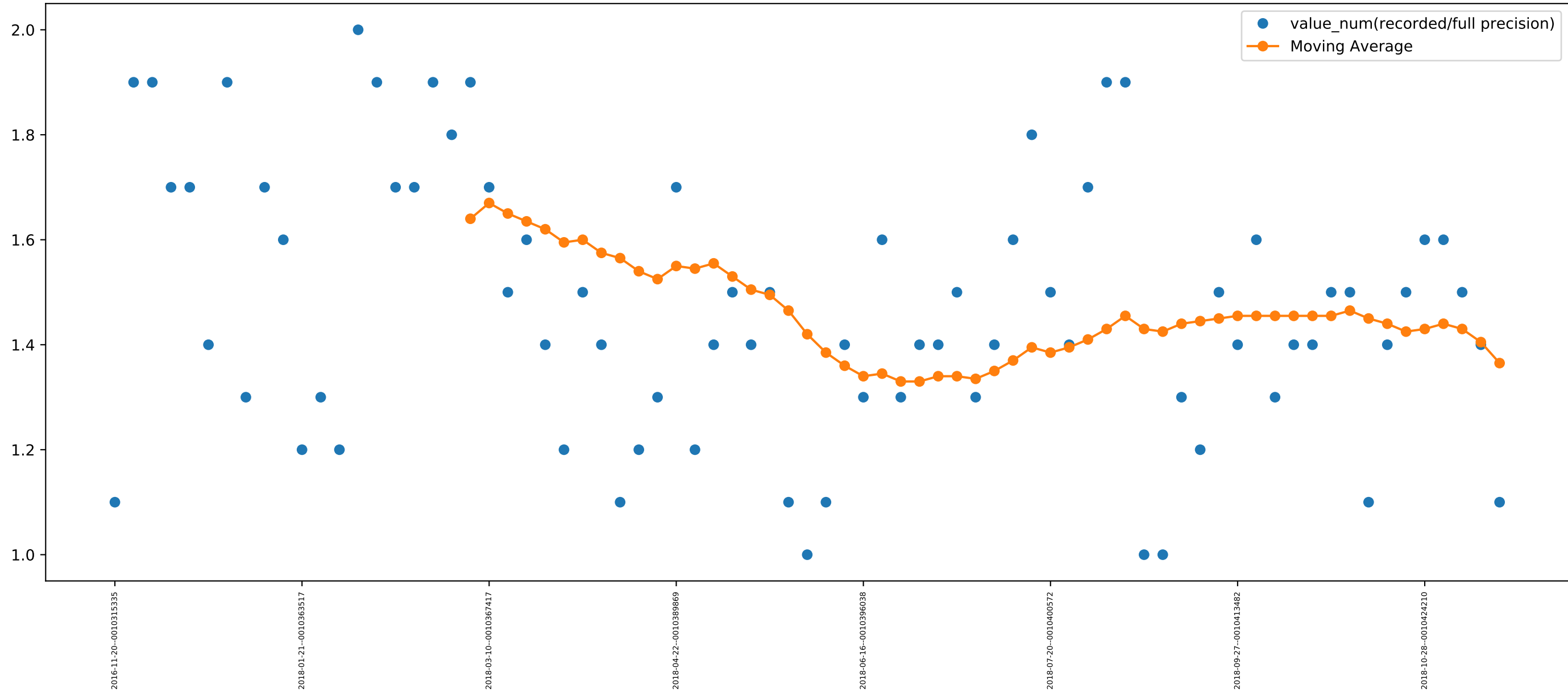
PRDS-002411
MET-001697--HIC Peak 3
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



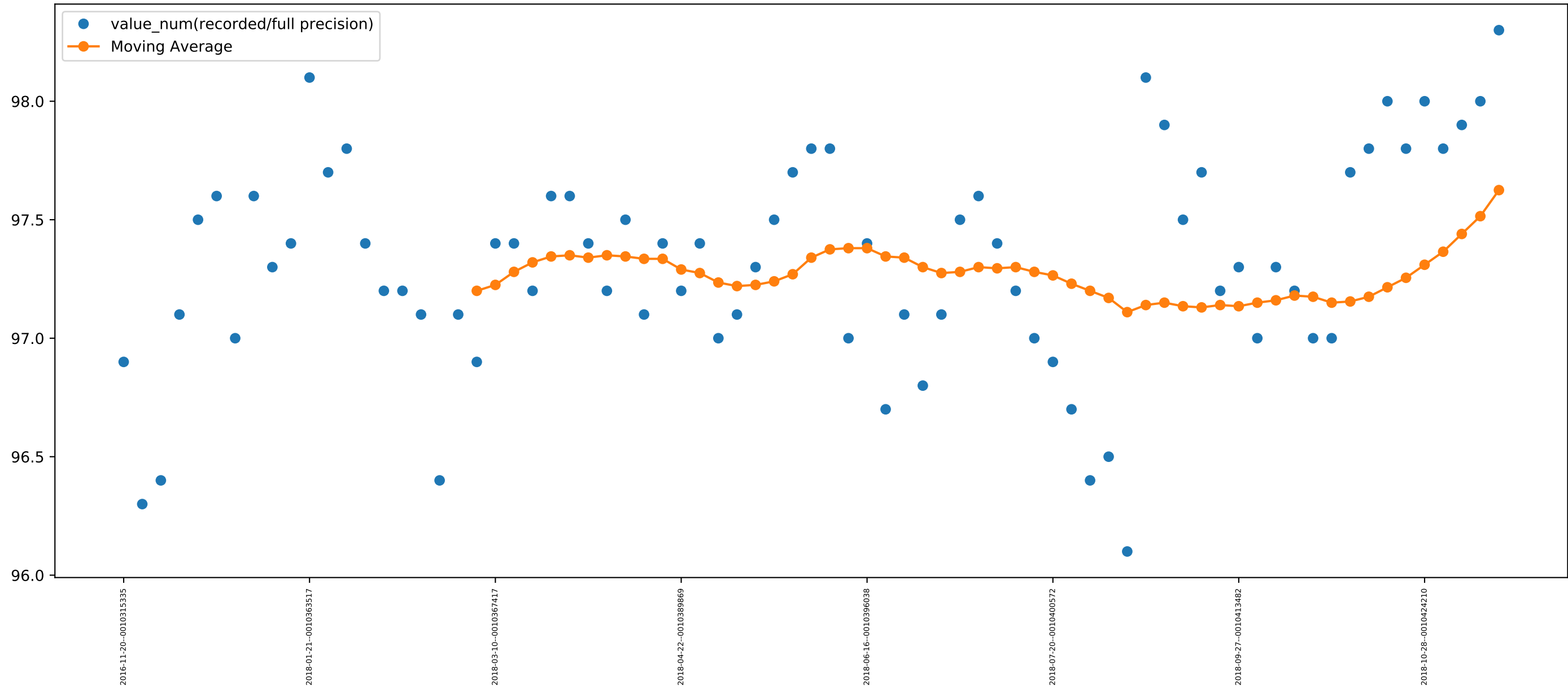
PRDS-002411
MET-001699--SDS-Page Coomassie HMW
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



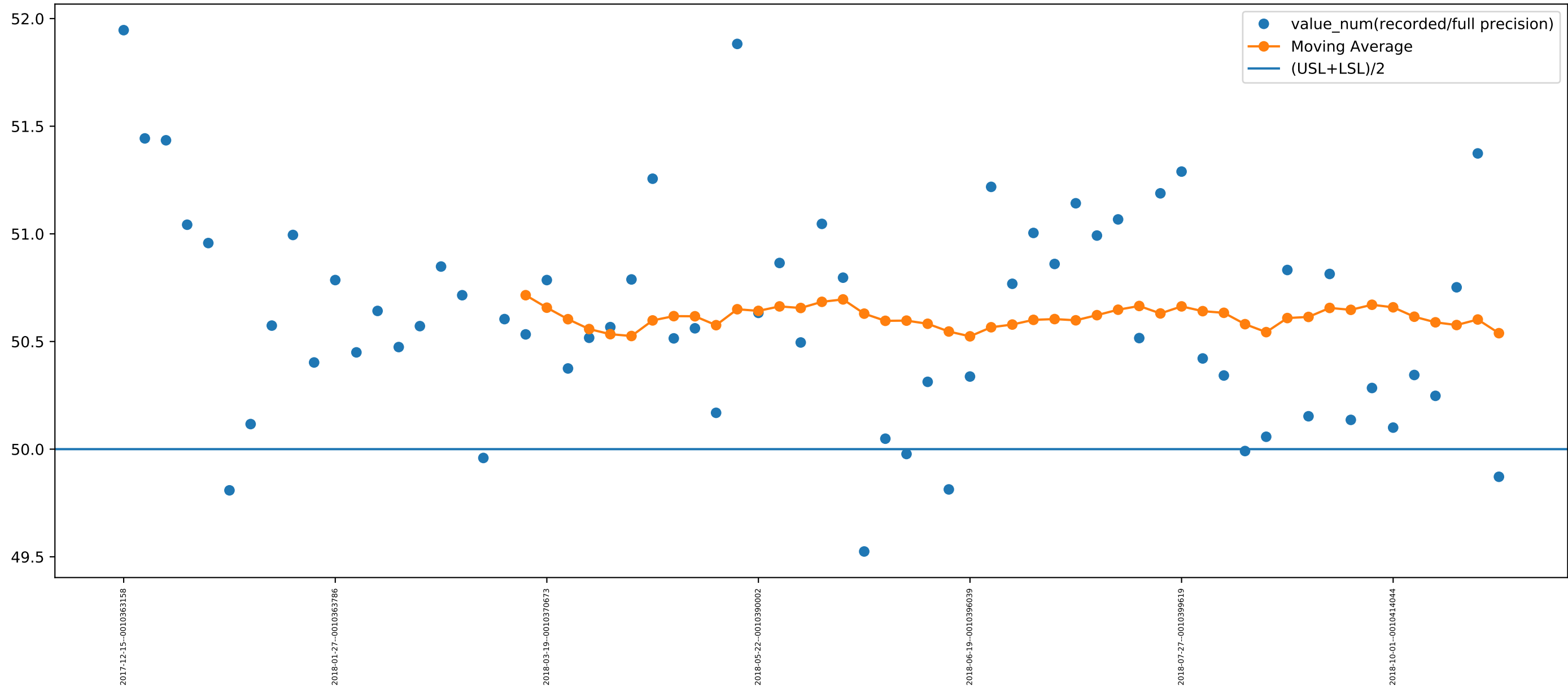
PRDS-002411
MET-001699--SDS-Page Coomassie LMW
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



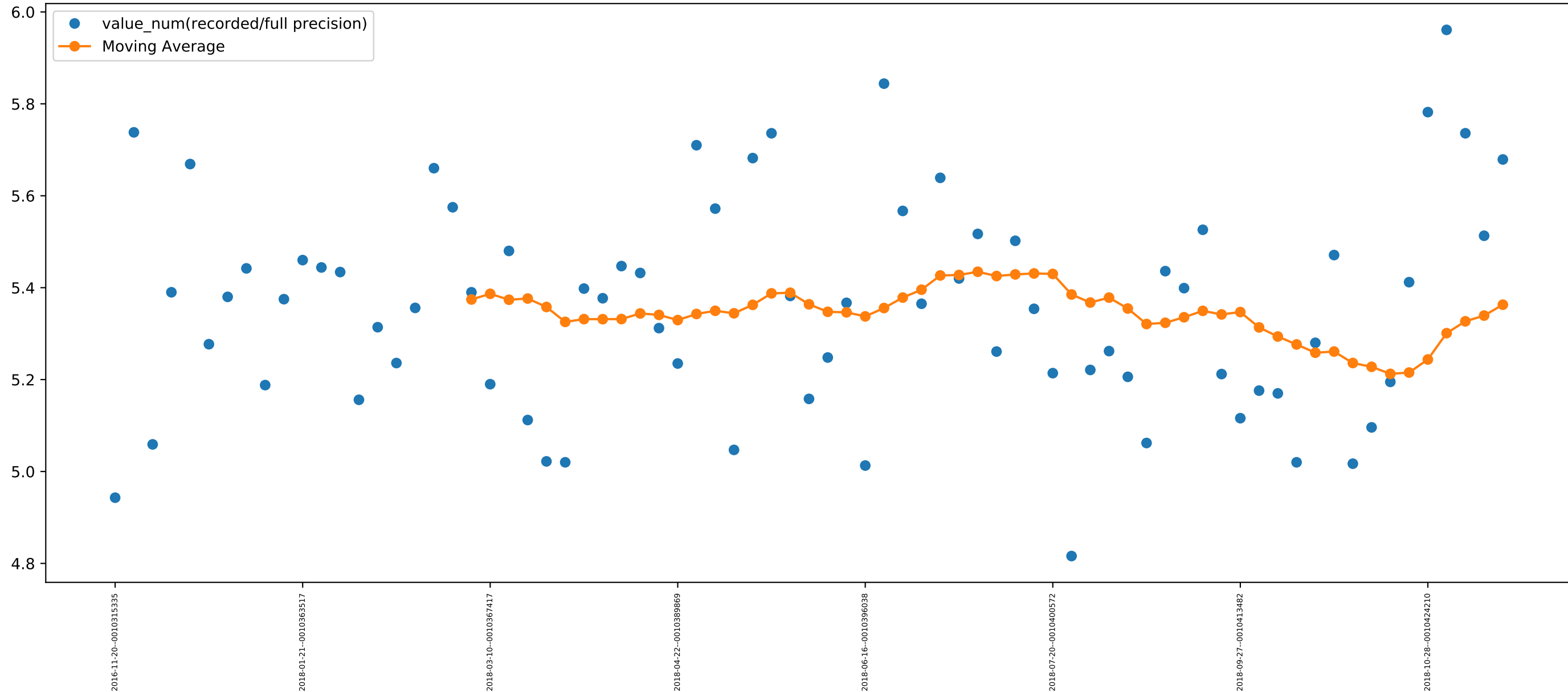
PRDS-002411
MET-001699--SDS-Page Coomassie Monomer
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



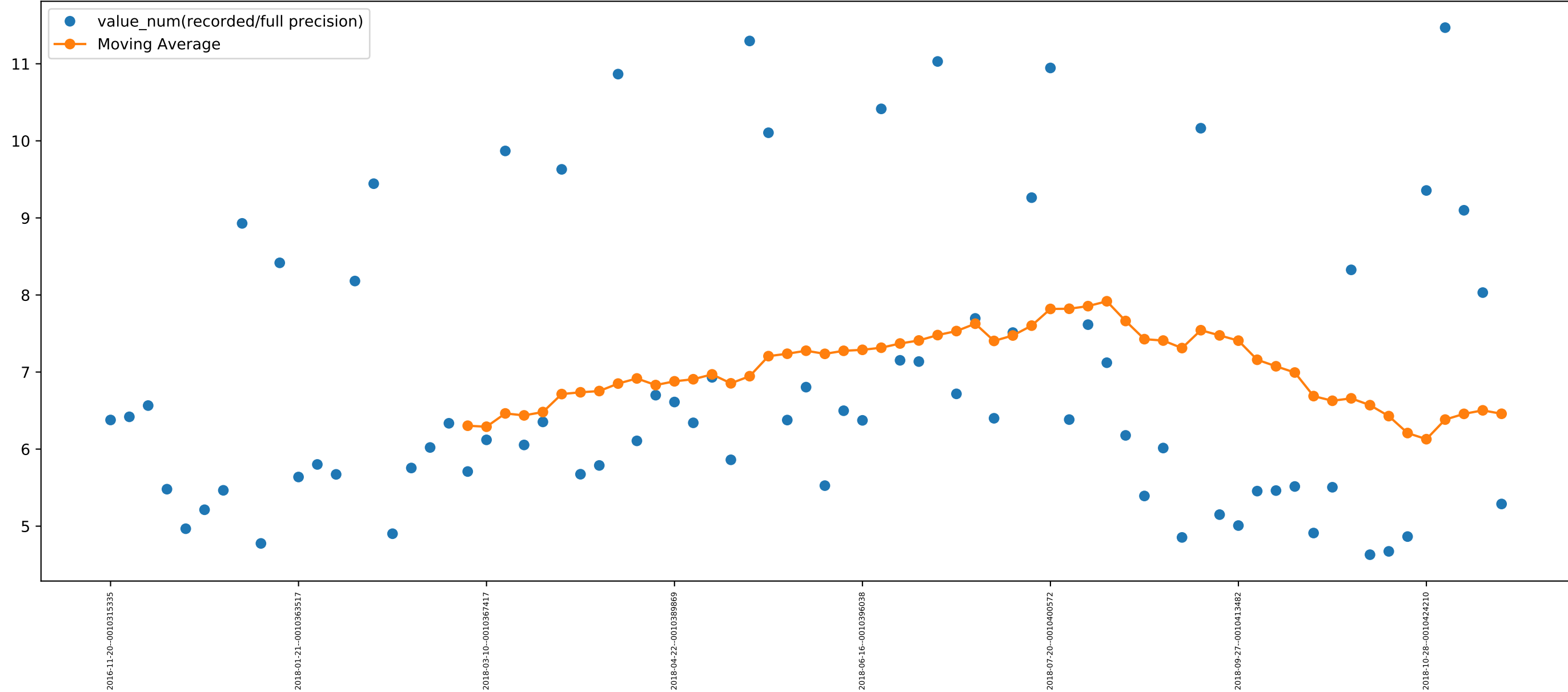
PRDS-002411
MET-001710--Protein Content
PRJU:APR14-AML
Individual Control Chart+Moving Average N=66



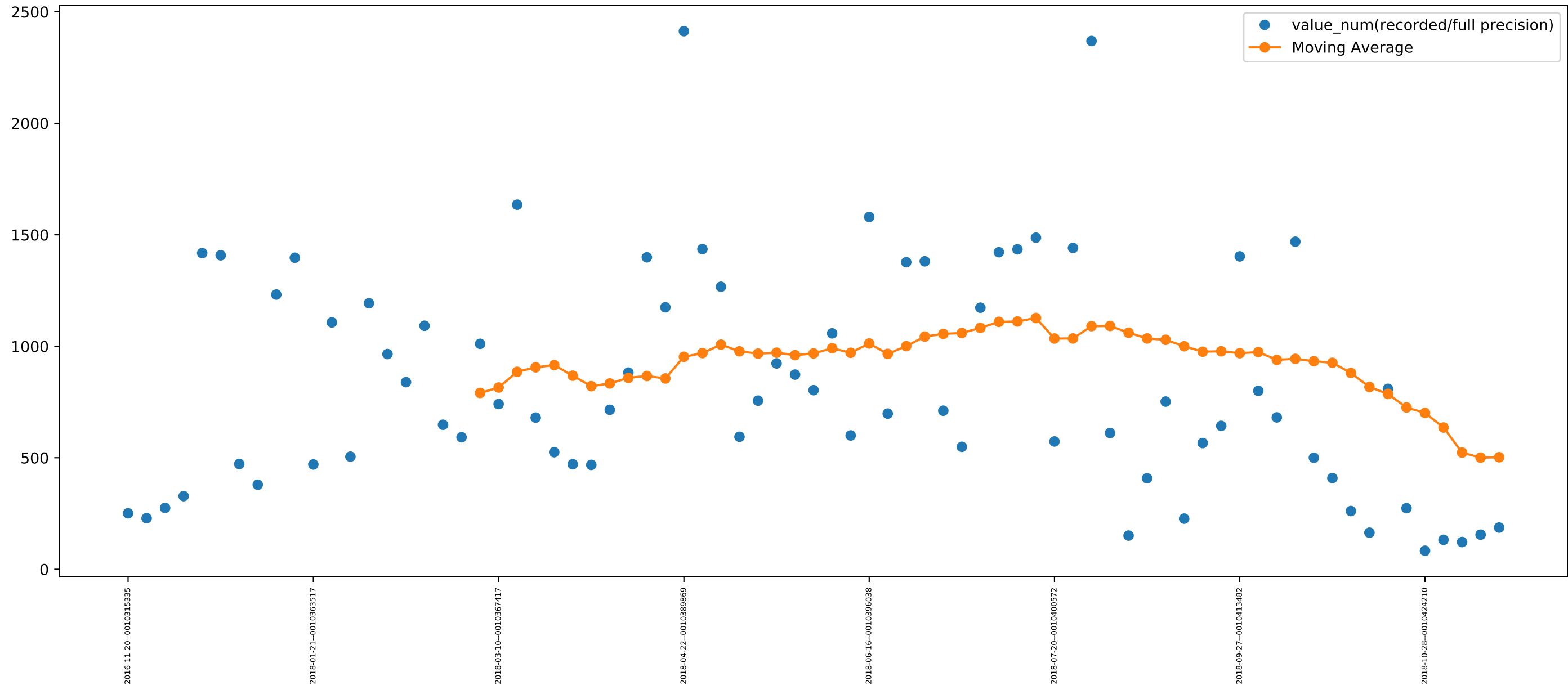
PRDS-002411
MET-001715--Breakloose-Avg
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



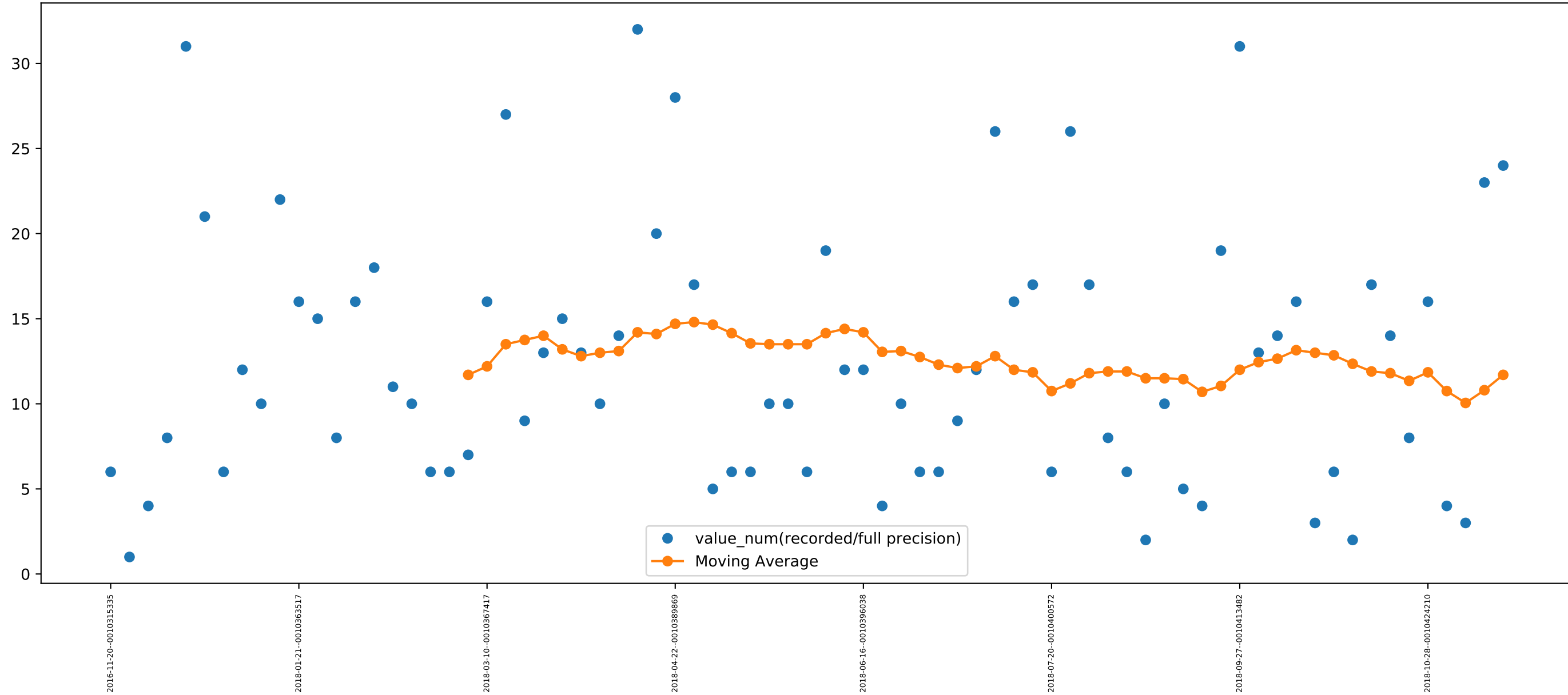
PRDS-002411
MET-001715--Extrusion-Avg
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



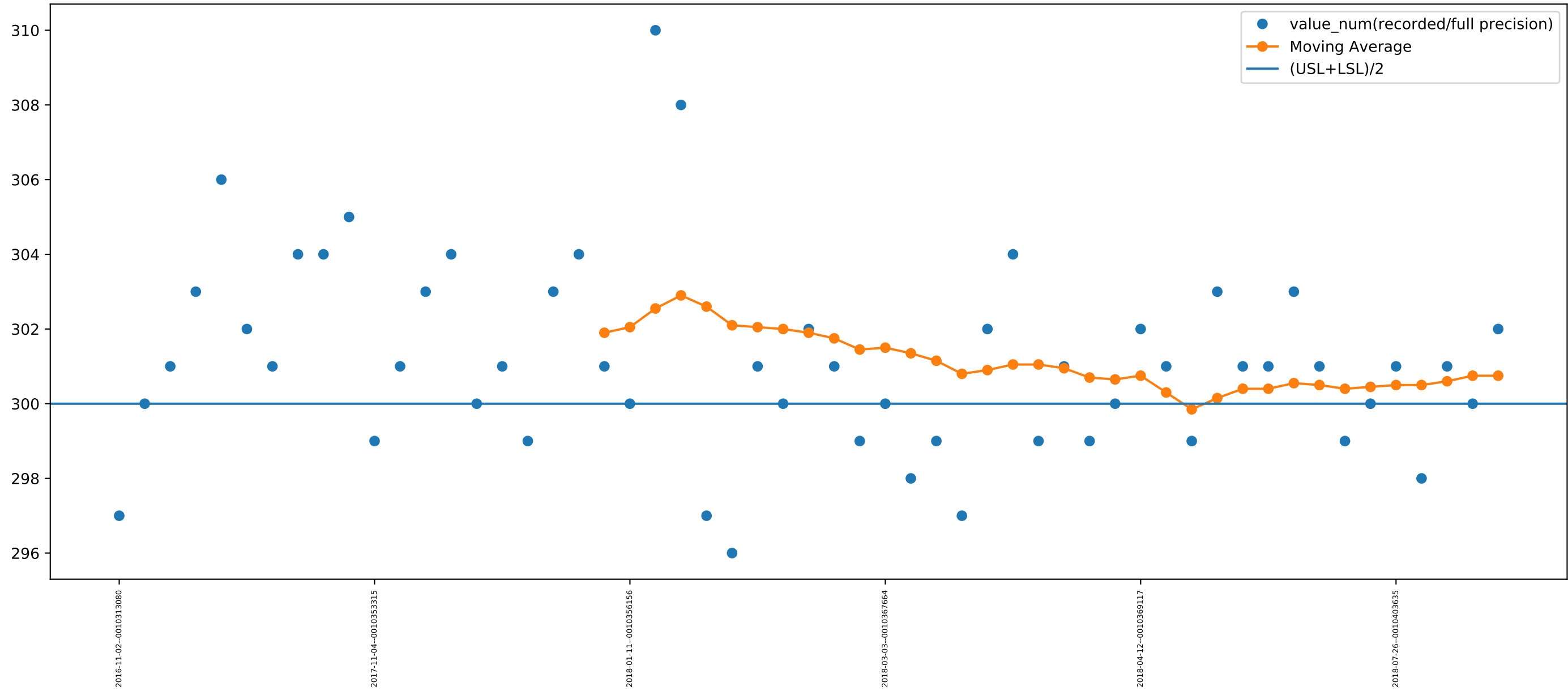
PRDS-002411
MET-002637--Sub-visible particles >= 10um
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



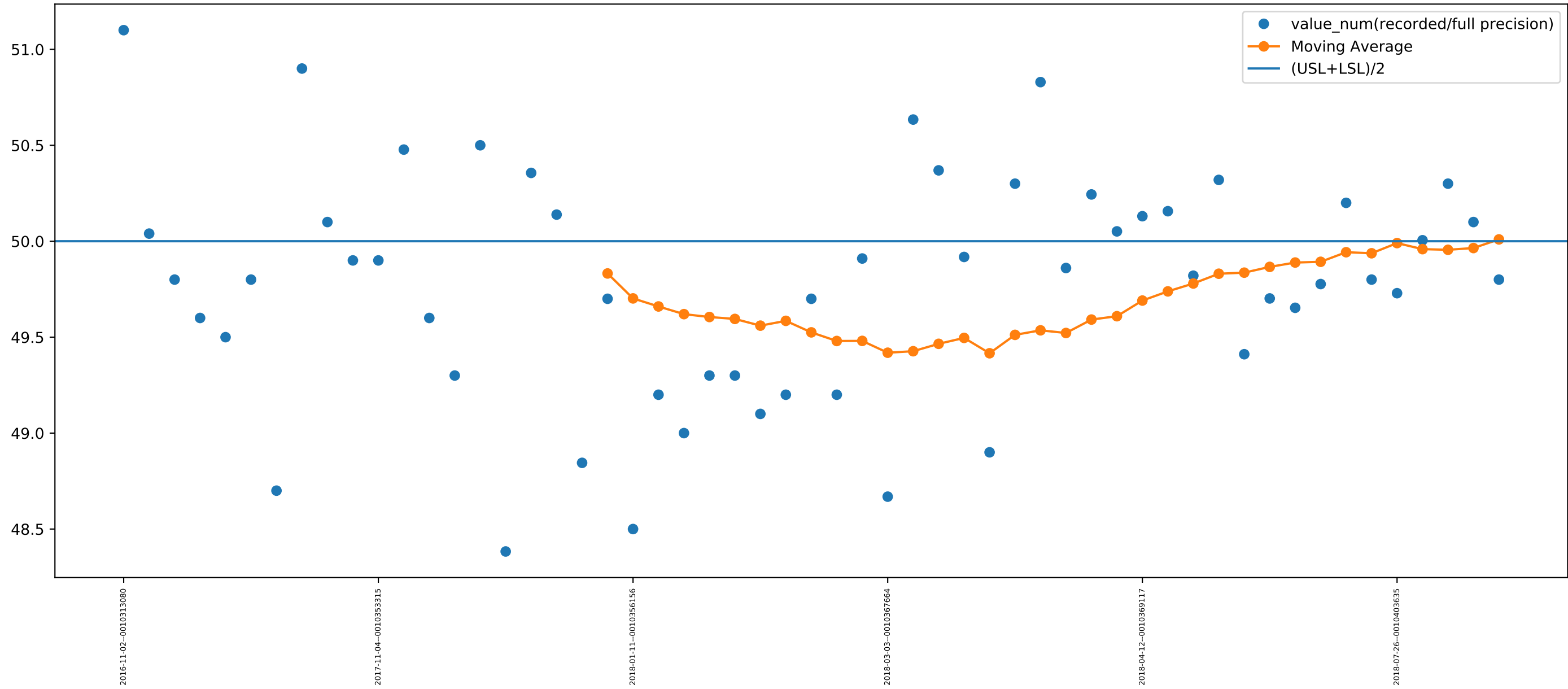
PRDS-002411
MET-002637--Sub-visible particles >= 25um
PRJU:APR14-AML
Individual Control Chart+Moving Average N=75



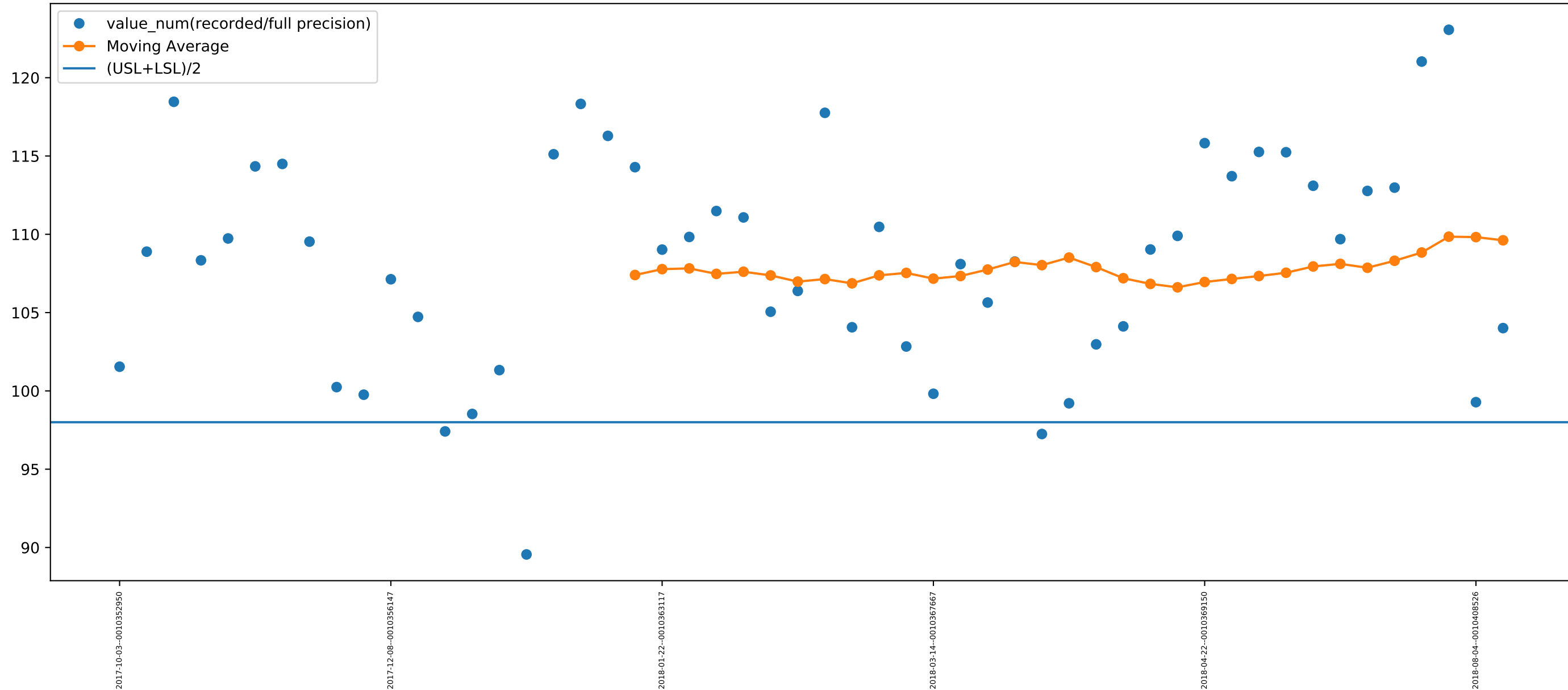
PRDS-002471
MET-000170--Osmolality
USRI:AR5-ARI
Individual Control Chart+Moving Average N=55



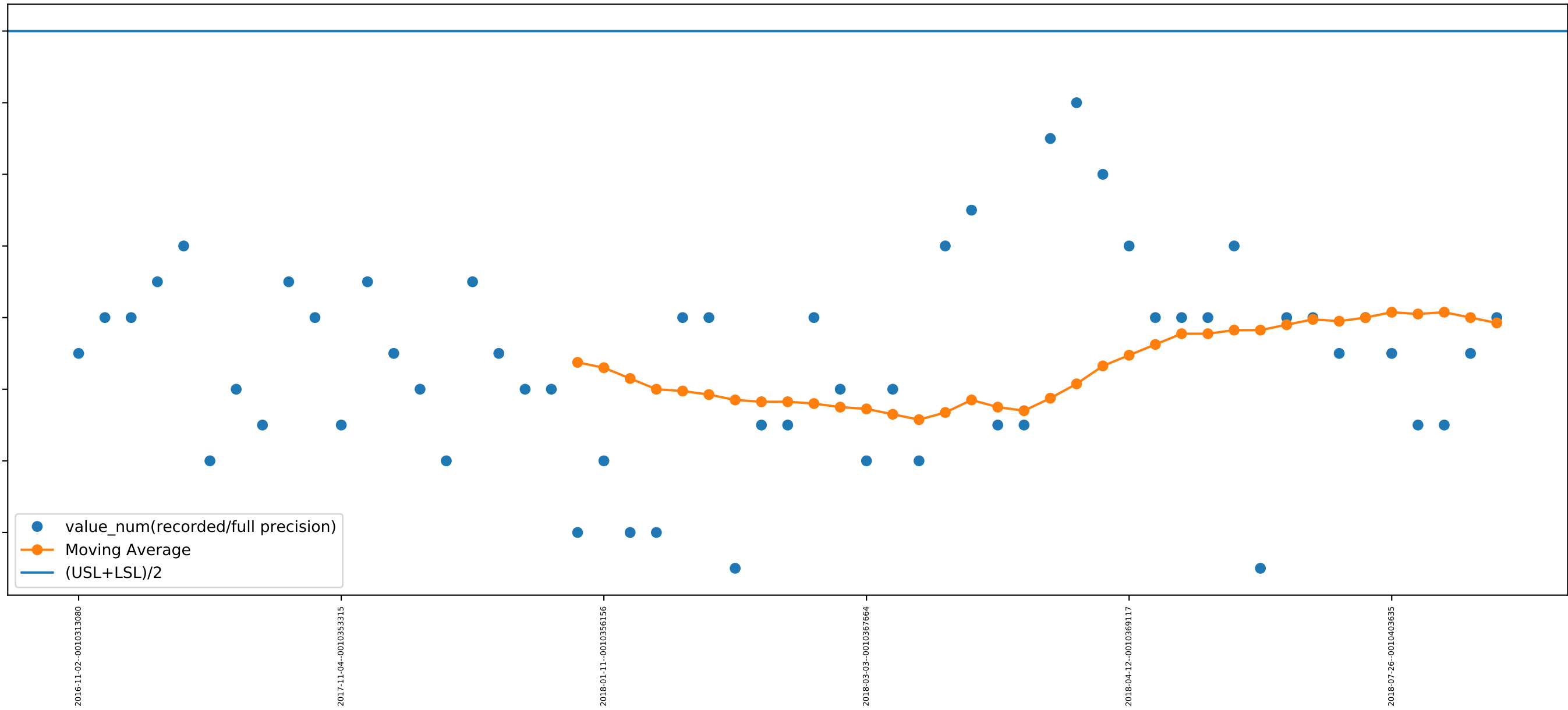
PRDS-002471
MET-000610--Protein Content
USRI:AR5-ARI
Individual Control Chart+Moving Average N=55



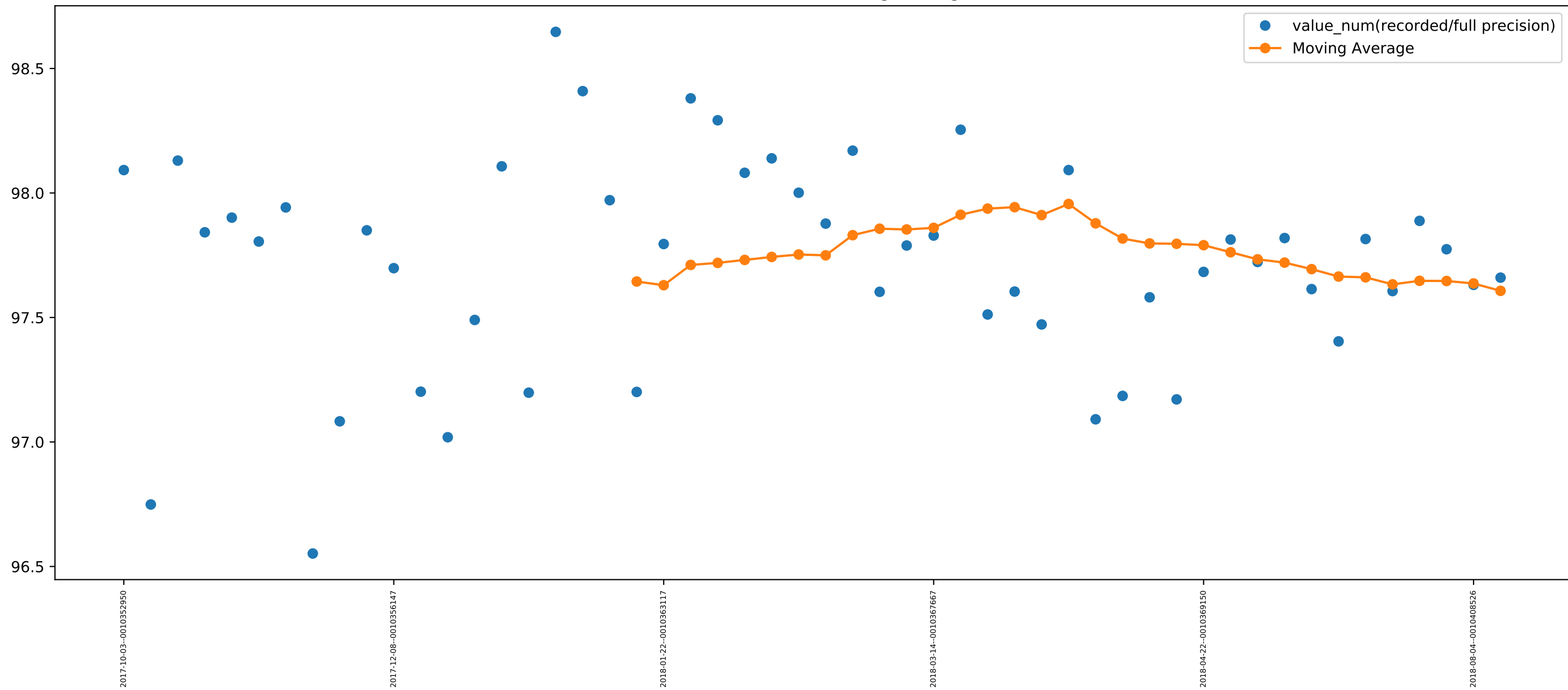
PRDS-002471
MET-000718--Apoptosis Bioassay - RelPot
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



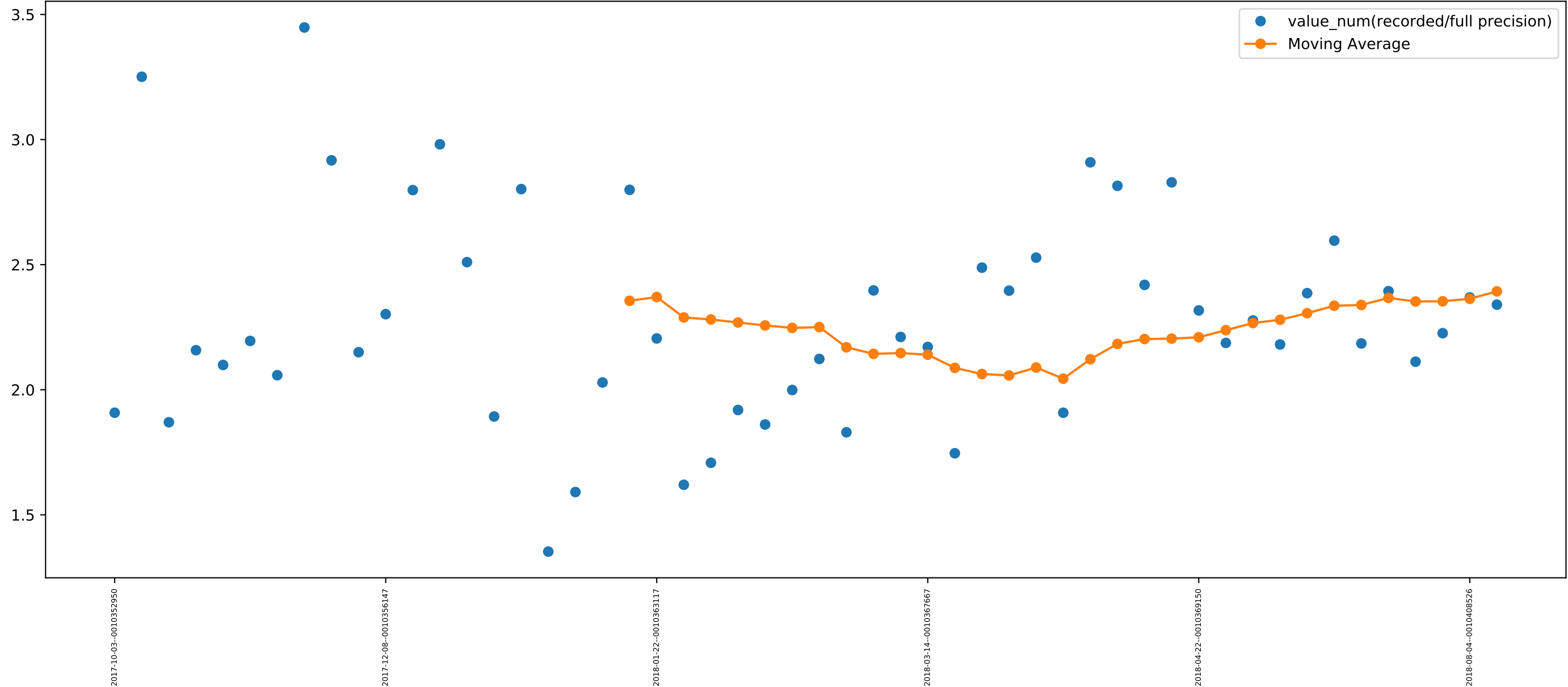
PRDS-002471
MET-001215--pH
USRI:AR5-ARI
Individual Control Chart+Moving Average N=55



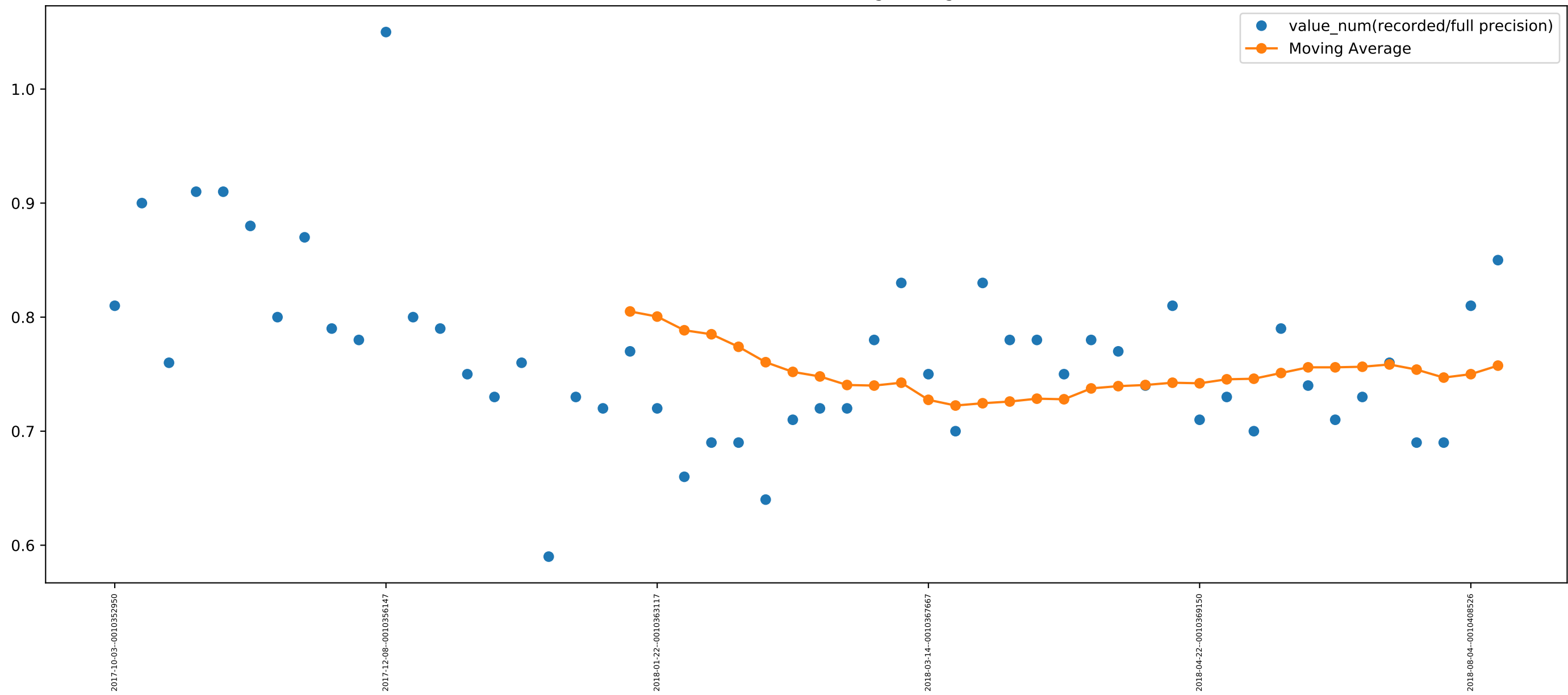
PRDS-002471
MET-001695--SE-HPLC Peak A + Peak A`
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



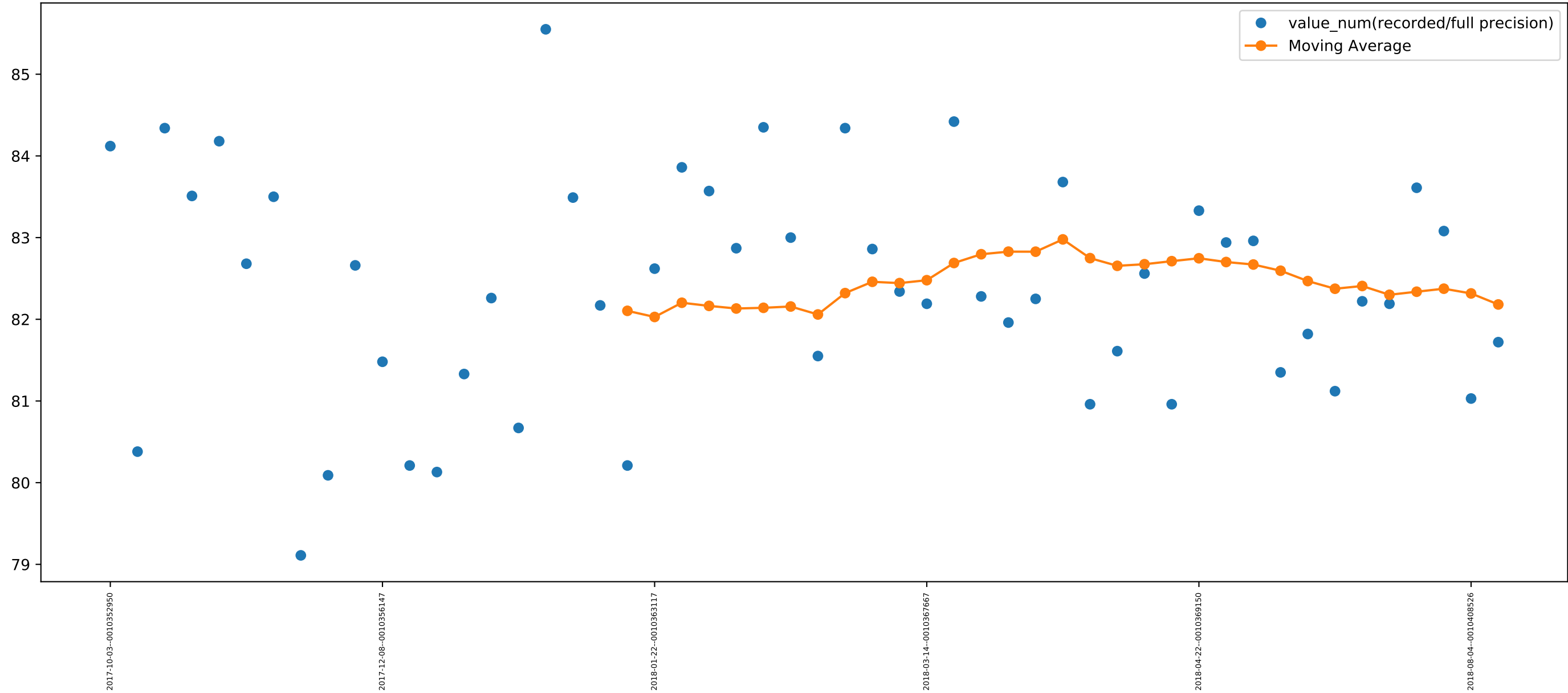
PRDS-002471
MET-001695--SE-HPLC Peak B
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



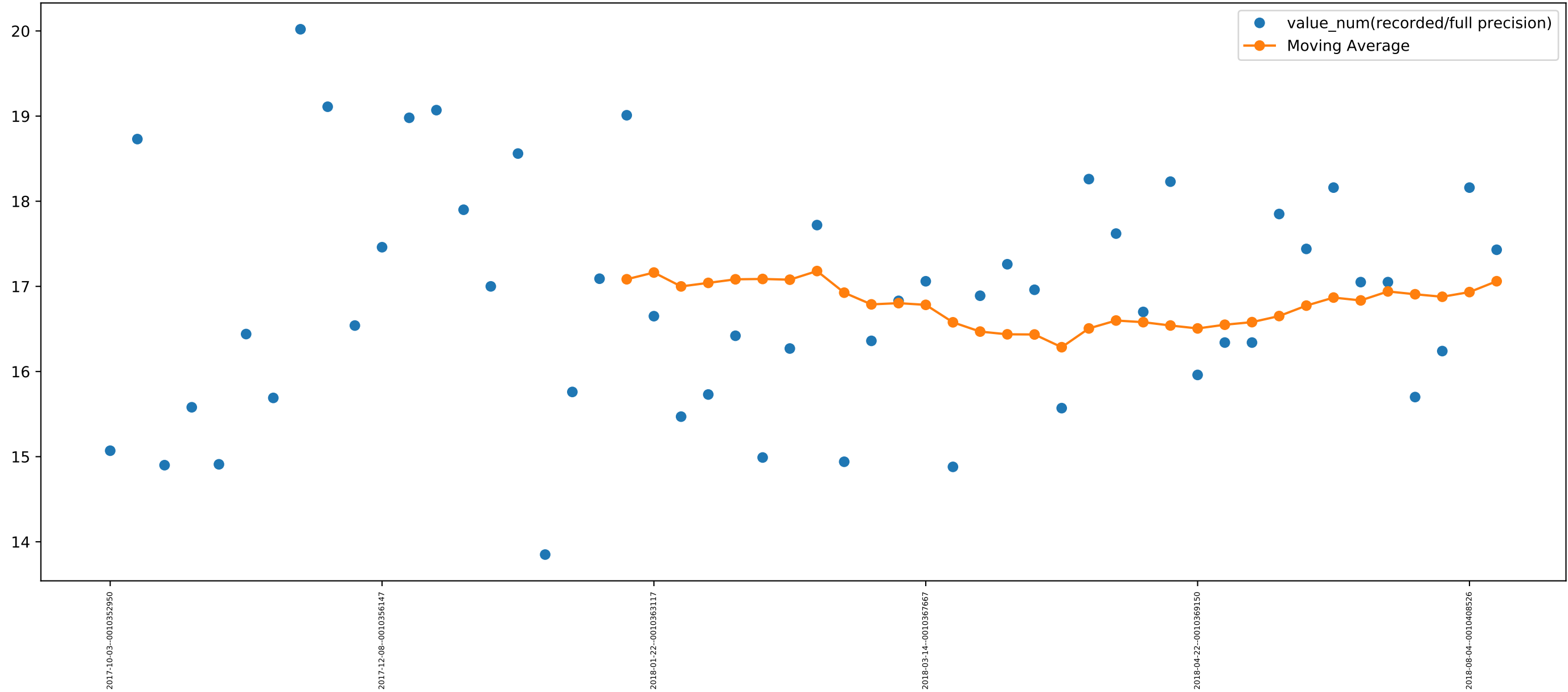
PRDS-002471
MET-001697--HIC Peak 1
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



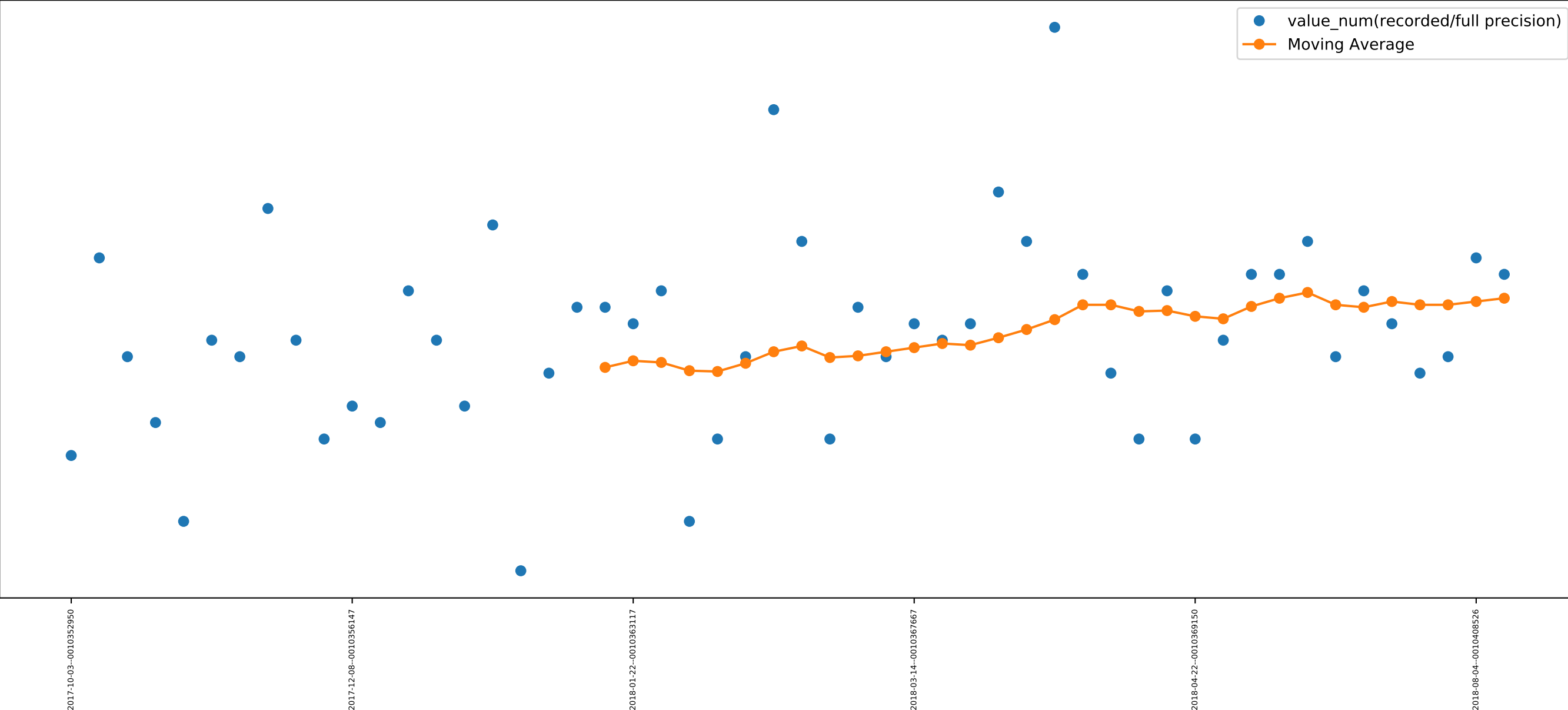
PRDS-002471
MET-001697--HIC Peak 2
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



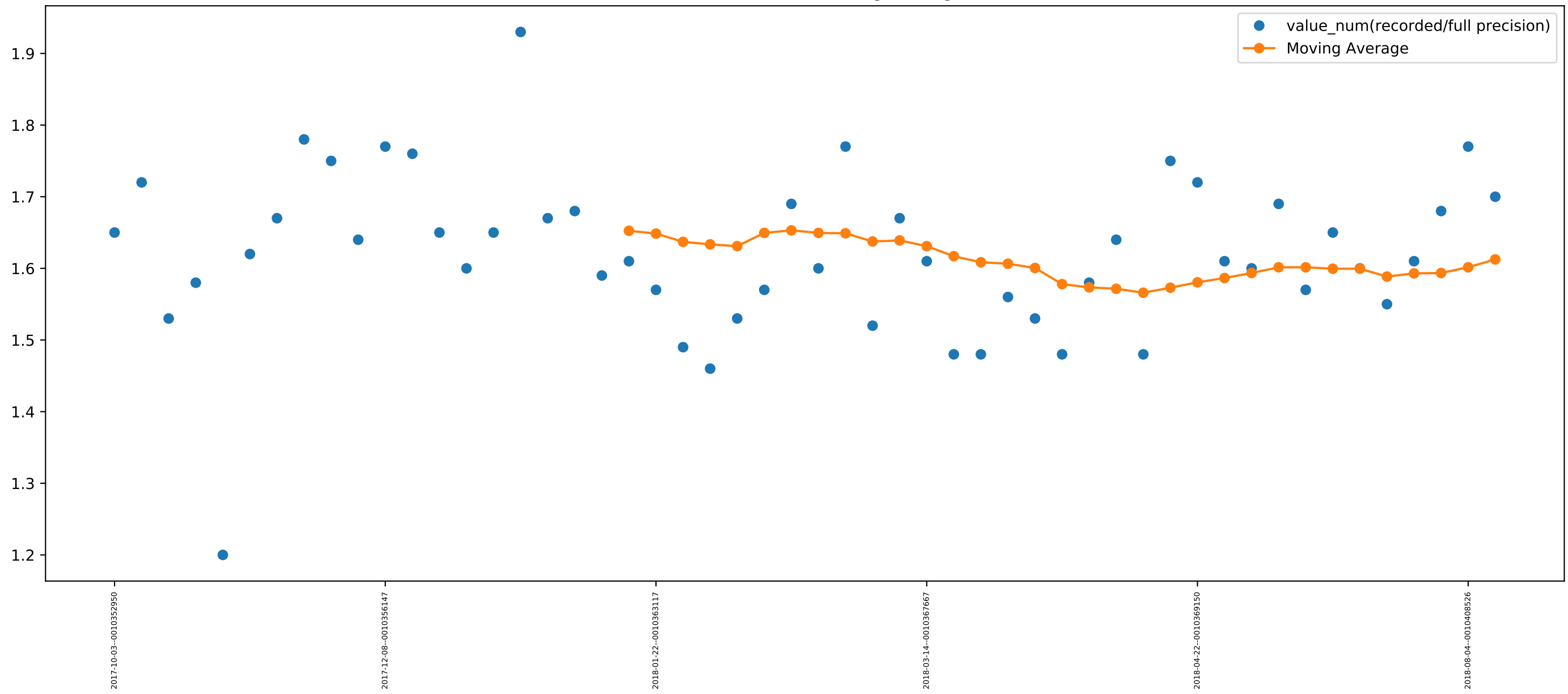
PRDS-002471
MET-001697--HIC Peak 3
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



PRDS-002471
MET-002451--CE SDS HMW
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



PRDS-002471
MET-002451--CE SDS LMW
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52



PRDS-002471
MET-002451--CE SDS Monomer
USRI:AR5-ARI
Individual Control Chart+Moving Average N=52

