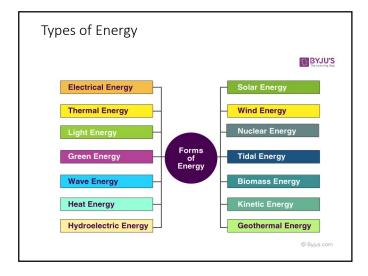
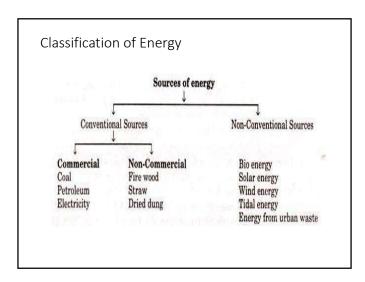
ENERGY Prepared by Dr. Pushpendra rai Modified by Dr. Druman Utekar

Energy

The sun, directly or indirectly, is the source of all the energy available on Earth. Energy is essential to life and all living organisms.

Energy is a conserved quantity and the law of conservation of energy states that energy can neither be created nor destroyed but can only be converted from one form to another. The SI unit of energy is Joule.





Distinction: Conventional (non-renewable) and nonconventional energy (renewable) sources.

| Renewable resources | Non- renewable resources | | |
|--|---|--|--|
| Resources which can be renewed or can be reused are renewable resources. | Resources which cannot be renewed or reused once utilized are called non-renewable resources. | | |
| These include components like air, water, wind, sunlight etc. | These include components like fossil fuels, LPG gases. | | |
| They are sustainable resources. | They are exhaustible resources. | | |
| Their rate of renewal is greater than the rate of getting exhausted. | | | |
| They are mostly environmental friendly and does not cause pollution. | , | | |

Solar Energy

The electromagnetic radiation from sun is commonly known as solar energy. These radiations are resulted from thermon nuclear fusion reaction on the surface of sun. All the radiation from the sun is not in the same wavelength range. Almost 92% lie in the range of 315 mm to 1400mm. The estimated amount of solar flux reaching the atmosphere of earth is approximately 14000 W/m2min. and that of heat equivalent is $2.68 \times 10^{24} \text{ J/Year}$. The eco system of earth utilizes about 0.2-0.5% of total amount of solar energy received. It indicates clearly that large amount solar energy get wasted, which otherwise can be immense use for satisfying needs of humans.

Advantage of solar energy:

- 1. It is non-polluting and non-depleting source of energy.
- It is renewable source of energy.
- 3. It is available abundantly.

In spite of these advantages, the use of solar energy in large scale is still not in practice, due to following reasons,

- 1. Non availability of intense light in all areas throughout year
- 2. Difficulties faced in economic collection and conversion of solar energy into other forms of energy such as electricity.

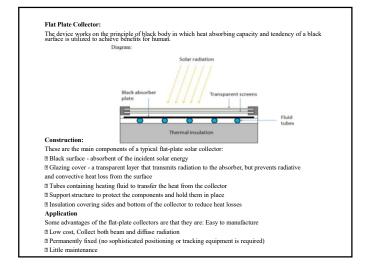
The solar energy has been successfully used in following purpose

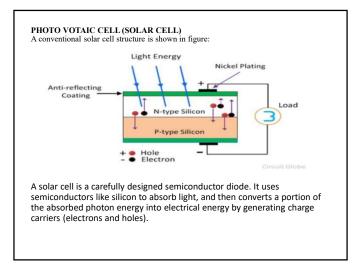
- i) Heating: Used for water and space heating in colder countries.
- ii) Electricity: Using solar energy electric energy can be generated.

Advantages and Disadvantages

| Advantages | Disadvantages | | |
|---|---|--|--|
| Reduces consumption of fossil fuels.* | Currently, electricity from PV systems is more expensive than electricity produced from fossil fuel or nuclear power plants. | | |
| Reduces production of greenhouse gases.* | Expensive to buy. | | |
| Reduces production of various pollutants.* | Requires engineering expertise to design and install systems. | | |
| Good for remote applications: satellites, rural hospital equipment in developing countries, telecommunication equipment, etc. | Production of PV systems from single silicon crystals is technically challenging, and energy- and time- consuming. | | |
| Reduces the loss of electricity due to power line resistance (distribution losses) because it can be sited where the electricity is used. | Sunlight is not constant, so must get electricity from other sources at night or on cloudy days or store it (such as batteries, etc.) | | |
| Reduces water consumed in electrical generation processes by displacing electrical demand. | Sunlight is diffuse; PV would take much space to produce enough electricity to meet our current needs (an area -one sixth the size of Arizona) | | |
| Does not contribute to thermal pollution of waterways. | * Once manufactured, PV systems produce no waste products. Manufacturing of almost any device uses some nonrenewable resources, consumes energy and produces waste products. | | |
| No hidden costs. | | | |
| Can provide energy independence. | PV systems consume some nonrenewable resources if a system | | |
| PV cells last ~ 30 years. | component needs repair or maintenance (such as batteries, inverter, etc.). | | |
| Uses a renewable energy source. | | | |

Solar Water Heater Solar Water Heater Diagram Solar Water Heater Diagram Solar Water Heater Diagram





Construction: A silicon photovoltaic cell consists of a phosphorus-doped (n-type) layer on boron-doped (p-type) silicon, forming a p-n junction. A metallic grid allows light to reach the semiconductor and an anti-reflective layer increases light transmission.

Working: When light hits a photovoltaic cell, photons are absorbed, creating electron-hole pairs. Electrons collect at the n-type end and holes at the p-type end. Connecting these ends through a conductor creates a current. The cell's output depends on its efficiency, size, and sunlight intensity. Cells are connected in series or parallel to increase power. A group of connected cells is a module, and an array is a complete power unit made of modules.

Advantages & Disadvantages Photovoltaic solar energy Advantages: Limitations: environmentally friendly PV cannot operate without light no noise, no moving parts high initial costs that no emissions no use of fuels and water overshadow the low maintenance costs and lack of fuel costs large area needed for large scale applications minimal maintenance requirements PV generates direct current special DC appliances or an inverter are needed long lifetime, up to 30 years electricity is generated wherever there is light, solar or artificial PV operates even in cloudy weather conditions in off-grid applications energy storage is needed weather continuous modular "custom-made" energy can be sized for any application from watch to a multi-megawatt power plant

Fuel cells

• H2-O2 fuel cells-Self Study

Fuels

- Fuels can be defined as substances which undergo combustion in the presence of air to produce a large amount of heat that can be used economically for domestic and industrial purpose.
- Examples, Wood, Coal, Kerosene, Petrol

Classification of chemical fuels

- A) Based on the origin: i) Primary or natural fuels
 - ii) Secondary or artificial or derived fuels
- B) Based on Physical State: i) Solid Fuels
 - ii) Liquid Fuels
 - iii) Gaseous Fuels
- C) Based on Chemical Nature
- i) Organic eg. Vegetable fuel, coal
- ii) Inorganic eg. Iron Pyrites
- iii) Nuclear Fuels eg. Uranium oxide

Characteristic Properties of Fuels

- Fuels are characterized by testing certain physical and chemical properties.
- i) Calorific Value should be as high as possible.
- ii) Ignition temperature-Moderate
- iii) Flame temperature should be as high as possible.
- iv) Flash and Fire point should be as high as possible.
- v) Aniline point should be low.
- vi) Cloud and Pour point should be as low as possible. vii) Viscosity should be adequate.
- viii) Coke number should be as high as possible.
- ix) Moisture content-as low as possible.
- x) Volatile matter as low as possible.xi) Ash content should be absent.
- xii) Easy risk free transport should be possible.
- xiii) Storage space-ideally fuel should occupy small space.
- xiv) Air requirement- adequate
- xv) Harmless products should be produced on combustion.

Calorific Value

- Calorific value is defined as the number of parts of water which gets heated through 1°C by the heat evolved by the complete combustion of one unit weight of fuel(unit volume of gaseous fuels) under the conditions such as
- Whole of heat evolved is absorbed by water.
- The products formed leave the system at atmospheric temperature and pressure.
- It is the most important property of fuel.

Units of calorific value

1) B.T.U. (British Thermal Unit)

A British thermal unit may be defined as the heat required to raise the temperature of one pound of water from 60°F to 61°F .

2) K.C.U. (Kilogram Centigrade Unit)

The calorie, a unit of heat may be defined as, the heat required to raise the temperature of one Kg of water from 15°C to 16°C.

Correlation between BTU and KCU:

1BTU = 0.252KCal =252Cal 1KCal = 3.968 BTU

3) C.H.U. (Centigrade Heat Unit)

The calorific value can also be expressed as centigrade heat unit (C.H.U.)., which is the amount of heat required to raise temperature of one pound of water through one degree centigrade.

1) High Calorific value (HCV) or Gross Calorific value (GCV):

High calorific value may be defined as the total amount of heat produced when one unit of the fuel has been burnt completely and the products of combustion have been cooled to 16°C or 60°F.

2) Low calorific value(LCV) or Net Calorific value (NCV)

Low calorific value may be defined as the net heat produced when unit mass or volume of fuel is completely burnt and products are allowed to escape.

NCV or LCV = GCV (HCV) - Latent Heat of water formed

= GCV(HCV) - Mass of hydrogen x 9 x Latent heat of

steam

 $= GCV(HCV) - 0.09 \times \%H \times 587$

Because 1 part by weight of hydrogen produces 9 parts (1+8) by mass of water.

Dulong Formula

- The calorific value of fuels is determined theoretically by Dulong formula or I.A. Davies formula.
- It is expressed as

 $Q = 1/100 \ [\ 8080 \ x \ C \ + 34500 \ x \ (H-O/8) \ + 2240 \ x \ S]$ Where, Q = Calorific value in KCU/Kg

C = % of carbon

H = % of hydrogen

O = % of oxygen

S = % of Sulphur Dulong formula for HCV & LCV

HCV = 1/100 [8080 x C + 34500 x (H - O/8) + 2240 x S]

 $LCV = HCV - [9/100 \times \%H \times 587]$

```
Numerical 1: A sample of coal contains C = 55%, O = 28%, H =7%, S = 0.7%, N =0.2%, Ash = 0.2%. Calculate the GCV and NCV.

Sol:

GCV = 1/100[ 8080C + 34500(H-0/8) + 2240S]
= 1/100 [ 8080x55 + 34500(7-28/8) + 2240 × 0.7]
= 5667 Kcal/Kg

NCV = HCV - 0.09 x % H x 587
= 5667 - 0.09 x 7 x 587
= 5297.19kcal/Kg

Numerical 2: A sample of coal has following composition C = 70%, O = 8%, H = 10%, N = 3%, S = 2%, Ash = 7%. Calculate HCV and GCV.

Numerical 3: A sample of coal contains C = 61%, O = 32%, S = 0.5%, N = 0.2% and Ash = 0.3%. If NCV of coal is 5313.02kCal/kg. Calculate % H and GCV.

GCV =1/100[8080C + 34500(H-0/8) + 2240S]----i)
NCV = GCV -0.09x%Hx587
GCV = NCV + 0.09x%Hx587-------ii)
1/100[8080C + 34500(H-0/8) + 2240S] = NCV + 0.09x%Hx587
```

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Numerical 3: A sample of coal contains C = 61%, O = 32%, S = 0.5%, N = 0.2% and Ash = 0.3%. If NCV of coal is 5313.02KCal/Kg. Calculate % H and GCV.

GCV =1/100[8080C + 34500(H-O/8) + 2240S]----i)

NCV = GCV -0.09x%Hx587

GCV = NCV + 0.09x%H x587------ii)

1/100[8080C + 34500(H-O/8) + 2240S) = NCV + 0.09x%Hx587
```

Numerical 3: A sample of coal contains C = 70%, O = 25%, S = 1%, N = 1% and Ash = 0.5%. If NCV of coal is 5200KCal/kg. Calculate % H and GCV.

GCV =80.80x70 + 345(H-25/8) + 22.40x1]----i)
=5656+345H-1078.125+22.4
= 4600+345H

NCV = GCV - 0.09x%Hx587

GCV = 5200 + 0.09x%H x587
= 5200 + 52.83H-------ii)
4600.275+345H = 5200 + 52.83H

345H- 52.83H = 5200-4600.275

292.17H = 599.725
H = 2.05%
GCV= 5308.44Kcal/kg

Coal

Purpose of Analysis of Coal

- To decide price of coal
- To determine quality
- To specify use of coal for a particular purpose.
- To calculate theoretical calorific value of coal.
- To calculate air requirement for complete combustion of coal and design the furnace fire box suitably.

- Types of Analysis of Coal
- A) Proximate Analysis
- % Moisture
- ii) % Volatile Matter
- iii) % Ash
- iv) Fixed Carbon
- B) Ultimate Analysis
- i) % Carbon and % Hydrogen
- ii) % Nitrogen
- iii) % Sulphur
- iv) % Ash

Proximate Analysis of Coal

Proximate analysis is the study or analysis of coal sample in which

a) % Moisture b) % VM c) % Ash d) % Fixed Carbon are found out.

a) % Moisture

A known weight of powdered and air dried coal sample is taken in a crucible and it is places in an oven for 1hr at 110°C. Then the coal is cooled in a desiccator and weighed out. If the initial weight of the coal is W gms and final weight is W1 gms.

Then the loss in weight (W-W1) corresponds to moisture in coal.

% Moisture = Loss in weight x 100 = (W-W1) x 100

Weight of coal sample

b) % Volatile Matter

Moisture free coal left in the crucible in first experiment W1 is covered with a lid loosely. Then it is heated at 925°C in a muffle furnace for 7min.

The crucible is taken out and cooled in a desiccator. Then it is weighed (W2 gms) .

% Volatile matter = weight of volatile matter x 100 = (W1-W2) x100

Weight of coal sample

c) % Ash

The residual coal in the above experiments is heated and burnt in an open crucible at above 750°C for half hour.

The coal gets burnt. The ash left in crucible is cooled in a desiccator and weighed W3 gms.

% Ash = <u>weight of ash x 100</u> = <u>W3 x 100</u> Weight of coal

d) % Fixed Carbon:

It is found by calculations

%FC = 100-[% moisture + % VM + % Ash)

Significance or Importance of proximate analysis

a) Moisture

It decreases calorific value of coal largely as it does not burn and takes away heat in the form of latent heat.

It increases ignition point of coal.

Hence a coal with lower moisture % is better quality.

b) Volatile matter

It decreases calorific value of coal.

It elongates flame and decreases flame temperature.

It form smoke and pollute air.

However the coals containing 15-25% of VM on carbonization gives coke oven gas which is source of various organic aromatic chemicals.

Such coal have good coaking property and coke can be obtained from the coals.

Overall regarding burning of coal the coal with lesser VM is better quality coal.

It reduces calorific value of coal as ash is non-burning part in coal.

Ash disposal is a problem

Ash fuses to form clinker at high temperature obstructing the air supply of coal burning furnace. Hence lesser the % ash better is the quality of coal.

d) Fixed carbon

. Carbon is the burning part in coal and higher the fixed carbon higher is calorific value.

Hence a good quality coal contains high fixed carbon percentage.

Numerical 1: A sample of coal was analyzed for content of moisture, volatile matter & ash. From the following data, calculate the percentage of the above quantities.

- i) weight of coal taken = 2.5g
- ii) weight of coal after heating at $110^{\circ}C = 2.365g$
- iii) weight of coal after heating at covered crucible at 950°C = 1.165g iv) constant weight obtained at the end of the experiment = 0.460g
- a) % Moisture = (<u>W-W1) x 100</u> = <u>(2.5-2.365)x 100</u> =5.4%

2.5

b) % volatile Matter = $(\underline{W1-W2}) \times 100 = (\underline{2.365-1.165}) \times 100 = 48\%$ W 2.5

c) % Ash = <u>W3 x 100</u> = <u>0.460 x 100</u> = 18.4%

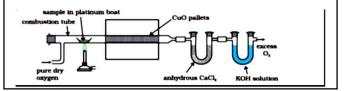
W 2.5

d) % Fixed Carbon = 100 – [% moisture + % VM + % Ash] = 100 - [5.4 + 48+ 18.4] = 28.2%

Ultimate Analysis

1) Carbon and 2) hydrogen:

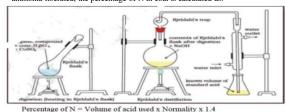
- · About 1-2 g of accurately weighed coal sample is burnt in a current of oxygen in a combustion apparatus. C and H of the coal are converted into CO2 and H2O respectively. The gaseous products of combustion are absorbed respectively in KOH and CaCl2 tubes of known weights.
- · The increase in weights of these are then determined.
- C + O2 ---->CO2
- 2H2 + O2----> 2H2O
- KOH + CO2----> K2CO3 + H2O
- CaCl2 + 7 H2O----> CaCl₂.7 H2O



C = Increase in mass of KOH x 12 x 100 Weight of coal sample taken x 44

 $H = \frac{\text{Increase in weight of CaCl}_2 \text{ tube x 2 x 100}}{\text{Weight of coal sample 18}}$

3) Nitrogen by Kjeldahl's Method: About 1 g of accurately weighed powdered 'coal is heated with concentrated H2SO4 along-with K2SO4(catalyst) in a long-necked flask(called Kjeldahl's flask). After the solution becomes clear, it is treated with excess of KOH and the liberated ammonia is distilled over and absorbed in a known volume of standard acid solution. The unused acid is then determined by back titration with standard KOH solution. From the volume of acid used by ammonia liberated, the percentage of N in coal is calculated as:



Sulphur is determined from the washings obtained from the known mass of coal, used in a bomb calorimeter for determination of a calorific value. During this determination, S is converted into sulphate. The washings are treated with barium chloride solution, when barium sulphatThe washings are treated with barium chloride solution, when barium sulphate is precipitated. This precipitate is filtered, washed and heated to constant weight.

Percentage of S =

Weight of BaSO4 residue obtained x 32 x 100 Weight of coal sample taken in bomb x 233

Ash determination is carried out as in proximate analysis.

(5) Oxygen: It is obtained by difference. Percentage of O = 100 - Percentage of (C + H + S + N +ash)

Significance of ultimate analysis:

(1) Carbon and hydrogen: Greater the percentage of carbon and hydrogen better is the coal in quality and calorific value. However, hydrogen is mostly associated with the volatile matter and hence, it affects the use to which the coal is put. Also higher percentage of carbon in coal reduces the size of combustion chamber required. The amount of carbon, the major combustible constil fent of coal, depends on the type of coal and its percentage increases with rank from lignite to anthracite. Thus, percentage of carbon forms the basis of classification of coal (2) Nitrogen has no calorific value and hence, its presence in coal is undesirable; thus, a good

(2) Nitrogen has no calorific value and hence, its presence in coal is undesirable; thus, a good quality coal should have very little nitrogen content.
(3) Sulphu, although contributes to the heating value of coal, yet on combustion produces acids

(3) Suppart, atmougn commoutes to the neating value of coat, yet on comouston produces across (SO, and SO,), which have harmful effects of corroding the equipments and also cause atmospheric pollution. Sulphur is, usually, present to the extent of 0.5 to 3.0% and derived from ores like iron pyrites, gypsum, etc., mines along-with the coal. Presence of sulphur is highly undesirable in coal to be, used for making coke for iron industry, since it is transferred to the iron metal and badly affects the quality and properties of steel. Moreover, oxides of sulphur (formed as combustion products) pollute the atmosphere and leads to corrosion.

(4) Oxygen content decreases the calorific value of coal. High oxygen-content coals are characterized by high inherent moisture, low calorific value, and low coking power. Moreover, oxygen is in combined form with hydrogen in coal and thus, hydrogen available for combustion is lesser than actual one. An increase in 1% oxygen content decreases the calorific value by about 1. 7% and hence, oxygen is undesirable. Thus, a good quality coal should have low percentage of oxygen. Numerical 1: 0.2g of Coal Sample is accurately weighed and is burnt in a combustion apparatus. The gaseous products of combustion are absorbed in potash bulb and calcium chloride tubes of known weights. The increase in weight of potash bulb and CaCl2 tube are 0.66g and 0.08g respectively. Calculate the % C and % H in coal sample.

Numerical 2: 3g of coal was heated in Kjeldahls flask and NH3 gas evolved was absorbed in 40mL of 0.5N HCI. After absorption the excess acid required 18.5mL of 0.5N K0H for exact neutralization. 2.3g of coal sample in quantitative analysis gave 0.35g Ba504. Calculate % of N and S in coal sample.

Sol: Volume of NH3 consumed by 0.5N HCl is in terms of 0.5N KOH

% S = Wt. of BaSO4 formed x 32x 100

wt. of coal sample x 233

Numerical 3: 2.5 g of coal was heated in Kjeldahls flask and NH3 gas evolved was absorbed in 40mL of 0.5 N HCl. After absorption the excess acid required 8.5mL of 0.25N KOH for exact neutralization.

Blank titration = 40mL of 0.5N HCl = 40mL of 0.5N KOH

Back titration = 8.5mL of 0.25N KOH = __4.25__ml of 0.5N KOH----n1v1=n2v2

Liquid Fuels These are naturally found under the sea surface. Liquid fuels find extensive use in domestic and industrial fields. Petroleum or crude oil is a dark greenish brown or black coloured viscous oil found deep in earth's crust. The oil is usually floating over a brine solution and above the oil, natural gas is present. Crude oil containing mixture of paraffinic, olefinic and aromatic hydrocarbons with minor amounts of organic compounds like N, 0 and S. The average composition of crude oil is C = 80 - 87%, H = 11 - 15%, S = 0.1 - 3.5%, (N + O) = 0.1 - 2.5%. Classification of petroleum Petroleum is classified into three types based on variation of chemical nature of crude oil found in the earth

- Paraffinic-base type crude oil: It contains saturated hydrocarbons from CH₄ to C₃₅H₇₂ and little amount of naphthalenes and aromatics.
- Asphaltic-base type crude oil: It contains mainly cycloparaffins or naphthalenes with smaller amount of paraffins and aromatic hydrocarbons.
- Mixed-base type crude oil: It contains both paraffinic and asphaltic hydrocarbons and are generally in the form of semi-solid waxes.

l Hydrocarbon as Fuel

- Hydrocarbons are organic compounds composed primarily of hydrogen and carbon atoms. Hydrocarbons are the primary constituents of fossil fuels, which have been the backbone of modern civilization's energy consumption for decades. They power vehicles, aircraft, ships, and provide heating and electricity for residential, commercial, and industrial purposes.
- Characteristics of Hydrocarbons as Fuel:
- Energy-Dense: Hydrocarbons are highly energy-dense compounds, making them efficient sources of fuel. When burned, they release significant amounts of energy, which can be harnessed for various purposes like transportation, electricity generation, heating, and industrial processes.
- Various Forms: Hydrocarbons exist in different forms, including solid (like coal), liquid (such as crude oil and its derivatives like gasoline, diesel, and kerosene), and gaseous (like natural gas). This diversity allows for flexibility in their applications.
- Ease of Transport and Storage: Liquid hydrocarbons, such as gasoline and diesel, are relatively easy to transport and store compared to other forms of energy. They have high energy density per unit volume, allowing for convenient storage and transportation via pipelines, tankers, and fuel storage facilities.

Environmental and Societal Impact:

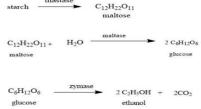
- The biggest challenge modern industrial society is facing today is the decline and exhaustion of the fossil energy resources. The primary sources of energy that power our civilization are those fossil fuels.
- The combustion of hydrocarbons releases carbon dioxide (CO2), a greenhouse gas contributing to climate change. Additionally, incomplete combustion can result in emissions of harmful pollutants like carbon monoxide (CO), nitrogen oxides (NOx), and particulate matter, which contribute to air pollution and health issues.
- Therefore continued use of hydrocarbon derived from fossils-sourced fuels is now widely recognized as unsustainable because of depleting supplies and increasing demand.

Future Trends and Alternatives:

- Shift Towards Renewable Energy: Increasing concerns about climate change and environmental impact are driving efforts to transition away from fossil fuels. Renewables like power alcohol and biodiesel, fuel cell are gaining prominence due to their lower environmental impact and potential for sustainable energy generation.
- Technological Innovations: Ongoing research and development aim to improve the efficiency of hydrocarbon-based fuel production and reduce their environmental footprint.

Power alcohol

- Power alcohol, also known as ethanol or ethyl alcohol, is a type of renewable biofuel derived from plant materials such as sugarcane, corn, barley, wheat, or cellulose-rich materials like wood chips and agricultural residues.
- Production:
- Fermentation: Power alcohol is primarily produced through a process called fermentation, where sugars present in plant materials are converted into ethanol by the action of yeast or bacteria in the absence of oxygen



Advantages

- Reduced Greenhouse Gas Emissions: When compared to fossil fuels, ethanol generally
 produces lower net carbon dioxide emissions, contributing to mitigating climate change.
- Domestic Production: Many countries aim to promote ethanol production from locally grown crops, reducing dependence on imported oil and enhancing energy security.
- Fuel Properties: Ethanol has high octane ratings and can be used as a blending component in gasoline to enhance its octane level and reduce emissions.
- Renewable and Environmentally Friendly: Power alcohol is considered a renewable fuel
 as it is derived from plant matter that can be grown and harvested repeatedly. It is also
 relatively cleaner burning compared to fossil fuels, emitting fewer greenhouse gases and
 pollutants like carbon monoxide and particulate matter.

Limitations

- Lower Energy Density: Ethanol has a lower energy density (calorific value 7000 Kcal/Kg as compared to gasoline (12000 Kcal/Kg), resulting in decreased fuel efficiency when used as a standalone fuel. Vehicles running on ethanol may experience reduced mileage compared to gasoline-powered vehicles.
- Cold Weather Performance: Ethanol has a higher water content, making it prone to issues in cold weather conditions, such as difficulties in starting engines and potential corrosion of fuel system components.
- Infrastructure and Compatibility Issues: While some vehicles are designed to run
 on ethanol (flex-fuel vehicles), the widespread use of ethanol as a fuel requires
 significant changes in infrastructure, including fuel distribution systems and vehicle
 engines, which might not be readily available or cost-effective.
- It must be noted that these disadvantages are significantly reduced when biodiesel is used in blends with petrol.

Biodiesel

- Biodiesel is a liquid biofuel obtained by chemical processes from vegetable oils or animal fats and an alcohol that can be used in diesel engines, alone or blended with diesel oil
- Biodiesel is an alternative energy source and could be a substitute for petroleum-based diesel fuel.
- The production of biodiesel chemical reaction is known as transesterification.
- Transesterification is the chemical process, which converts natural fats and oils into Biodiesel. Most of the biodiesel is produced from waste animal fats and vegetable oils obtained from restaurants, and industrial food producers.

| CH2OCOR" | | | CH_2OH | R"COOR |
|-----------------------|---------|----------|----------------------|-----------|
| CH ₂ OCOR" | + 3 ROH | Catalyst | CH ₂ OH + | R"COOR |
| CH ₂ OCOR' | | | CH ₂ OH | R'COOR |
| Oil or Fat | Alcohol | | Glycerin | Biodiesel |

Advantages of the Use of Biodiesel:

- Some of the advantages of using biodiesel as a replacement for diesel fuel are Renewable fuel, obtained from vegetable oils or animal fats.
- Low toxicity, in comparison with diesel fuel.

 ☐ Degrades more rapidly than diesel fuel, minimizing the environmental consequences of biofuel spills.
- Lower emissions of contaminants: carbon monoxide, particulate matter, polycyclic aromatic hydrocarbons, aldehydes.
- Lower health risk, due to reduced emissions of carcinogenic substances. $\hfill\Box$ No sulfur dioxide (SO2) emissions.
- Higher flash point (100C minimum).
- May be blended with diesel fuel at any proportion; both fuels may be mixed during the fuel supply to vehicles.
- Excellent properties as a lubricant.
- It is the only alternative fuel that can be used in a conventional diesel engine, without modifications.

Disadvantages of the Use of Biodiesel

- Slightly higher fuel consumption due to the lower calorific value of biodiesel.
- · Slightly higher nitrous oxide (NOx) emissions than diesel fuel.
- Higher freezing point than diesel fuel. This may be inconvenient in cold climates.
- It is less stable than diesel fuel, and therefore long-term storage (more than six months) of biodiesel is not recommended.
- It may degrade plastic and natural rubber gaskets and hoses when used in pure form, in which case replacement with Teflon components is recommended.
- \bullet In consequence, the cleaning of tanks prior to filling with biodiesel is recommended.
- It must be noted that these disadvantages are significantly reduced when biodiesel is used in blends with diesel fuel.

SECONDARY BATTERIES

INTRODUCTION

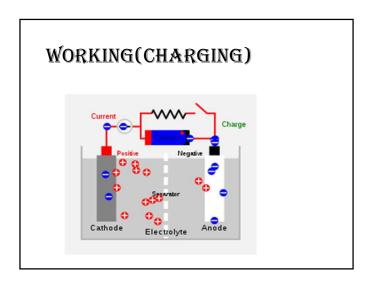
 Rechargeable batteries (also known as secondary cells) are batteries that potentially consist of reversible cell reactions that allow them to recharge, or regain their cell potential, through the work done by passing currents of electricity.

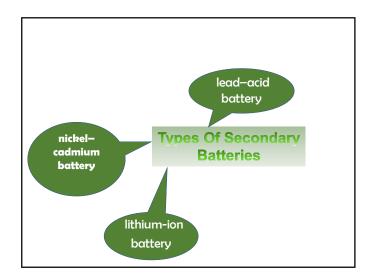
WORKING

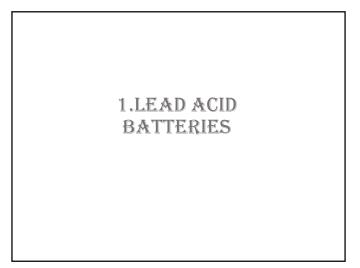
• Rechargeable (or secondary) batteries contain active materials that can be regenerated by charging. All batteries have positive and negative terminals, marked (+) and (-) respectively, and two corresponding electrodes. The electrodes must not touch each other, and are separated by the electrolyte, which facilitates the flow of electric charge between the electrodes. A collector conducts the charge to the battery's exterior and through the load.

• When a battery is inserted into an electrical device, the device completes the circuit between the two terminals and triggers electrochemical reactions within the battery. The anode undergoes an oxidation reaction with the electrolyte and releases electrons, while the cathode undergoes a reduction reaction and absorbs the free electrons. The product of these two reactions is electricity, which is channeled out of the battery and into the device.

• When a secondary battery is recharged, its electrodes undergo an opposite process to the discharging action described above. As the battery charger passes electricity through the battery, its cathode is oxidized and produces electrons which are then absorbed by the anode. When the battery is fully charged, it can be connected to a load and discharged again.





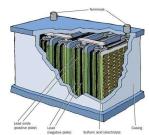


1 Chemistry of a Lead Acid Battery

2 Composition of a Lead Acid Battery Positive Plate: Lead Oxide (PbO) Negative Plate: Lead (Pb) Electrolyte: sulphuric acid (H2SO4)

Review of Acid Terminology

Strong vs. Weak Acids
Strong acids completely ionize in water
EX: HCl → H+ + Cl- (HCl + H2O → H3O+ + Cl-)
Weak acids partially ionize in water
EX: HC2H3O2 ⇌ H+ + C2H3O2(note ⇌ versus ឱ) Monoprotic vs. Diprotic Acids
Monoprotic acid has one H+ (EX: HCl)
Diprotic acid has two H+ (EX: H2SO4)



4 The Electrolyte: H2SO4

H2SO4 is classified as a strong acid (completely ionizes) but that is not exactly true. The first ionization of H2SO4 is complete and occurs instantly when in water.

EX: H2SO4 → H+ + HSO4-

But! The second ionization is extremely partial.

This is very important in understanding the chemistry of a lead acid battery!

5 for understanding

In general, is sulfuric acid considered a strong or weak acid? Strong- Why is sulfuric acid considered to be strong? It completely ionizes

What ion related to sulfuric acid is weak? HSO4- Why is the bisulfate ion, HSO4-considered weak?

It partially ionizes

6 Lead Acid Batteries are rechargeable

This leads to two different sets of redox reactions. The discharging phase. The charging phase.

7 Chemistry of Discharge Phase

Negative plate reaction (oxidation): Pb + HSO4- \rightarrow PbSO4 + H e-

Positive plate reaction (reduction): PbO2 + HSO4-+ 3H+ + 2e- → PbSO4 + 2H2O

Overall discharge redox reaction: Pb + PbO2 + 2 HSO4+ 2H+ → 2 PbSO4 + 2H2O

or...Pb + PbO2 + 2 H2SO4 → 2 PbSO4 + 2H2O

Note: states are removed for simplicity Pb, PbO2, and PbSO4 are always solids HSO4-, H+, and H2SO4 are always aqueous H2O is always a liquid

8 The flow of electrons = ELECTRICITY!

9 Chemistry of Charge Phase

Negative plate reaction (reduction): PbSO4 + H e- → Pb + HSO4-

Positive plate reaction (oxidation): PbSO4 + 2H2O → PbO2 + HSO4-H+ + 2e-

Overall charge redox reaction: 2 PbSO4 + 2H2O \rightarrow Pb + PbO2 + 2 HSO4+ 2H+ or...2 PbSO4 + 2H2O \rightarrow Pb + PbO2 + 2 H2SO4

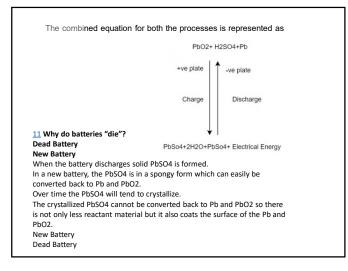
10 for understanding

What metal is always at the negative plate? Pb

What compound is always at the positive plate? PbO2

What is the electrolyte in a battery? H2SO4 or HSO4-

What compound is the "waste" product of discharge and has to be removed in the charging process? (think!) PbSO4 $\,$



Life

The optimum functional temperature for lead acid battery is $25^{\circ}C$ which means $77^{\circ}F$. The increase in the range of temperature shortens longevity. A per the rule, for every 80oC increase in temperature, it reduces the half-life of the battery. While a value regulated battery that functions at $25^{\circ}C$ has a **lead acid battery life** of 10 years. And when this is operated at $33^{\circ}C$, it has a life period of 5 years only.

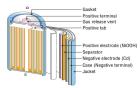
Lead Acid Battery Applications

These are employed in emergency lightening to provide power for sump pumps.

Used in electric motors Submarines Nuclear submarines

2. NICKEL-CADMIUM BATTERY INTRODUCTION

- The nickel-cadmium battery is a type of rechargeable battery using nickel oxide hydroxide and metallic cadmium as electrodes. Ni-Cd batteries are made in a wide range of sizes and capacities.
- Nickel(hydroxide)—<u>cadmium</u> systems are the most common small rechargeable battery type for portable appliances. The sealed cells are equipped with "jelly roll" electrodes, which allow high current to be delivered in an efficient way. These batteries are capable of delivering exceptionally high currents, can be rapidly recharged hundreds of times, and are tolerant of abuse such as over discharging or overcharging.
- It produces a voltage of about 1.4 V



INVENTIONS AND SCOPE

- Nickel-cadmium (NiCd)
- Invented by Waldemar Jungner in 1899. Developments were slow, but in 1932, advancements were made to deposit the active materials inside a porous nickel-plated electrode. Further improvements occurred in 1947 by absorbing the gases generated during charge, which led to the modern sealed NiCd battery.
- For many years, NiCd was the preferred battery choice for two-way radios, emergency medical equipment, professional video cameras and power tools. In the late 1980s, the ultra-high capacity NiCd rocked the world with capacities that were up to 60 percent higher than the standard NiCd
- Since the disposal of battery is hazardous to environment alternative cells are being used such as paper battery

RECENT TRENDS

The primary trade-off with Ni–Cd batteries is their higher cost and the use of cadmium. This heavy metal is an environmental hazard, and is highly toxic to all higher forms of batteries.

Recently, nickel—metal hydride and lithium-ion batteries have become commercially available and cheaper, the former type now rivalling Ni–Cd batteries in cost..

The batteries are more difficult to damage than other batteries, tolerating deep discharge for long periods.

Ni–Cd batteries typically last longer, in terms of number of charge/discharge cycles, than other rechargeable batteries such as lead/acid batteries.

Compared to lead—acid batteries, Ni–Cd batteries have a much higher energy density.

In consumer applications, Ni–Cd batteries compete directly with alkaline batteries. A Ni–Cd cell has a lower capacity than that of an equivalent alkaline cell, and costs more.

The capacity of a Ni–Cd battery is not significantly affected by very high discharge currents.

CELL REPRESENTATION AND CELL REACTION

A typical Ni-Cd battery is represented as Cd| Cd(OH)2|| NiO(OH)| Ni(OH)2

Cell reaction while discharging At Anode: oxidation of Cd metal ${\rm Cd} + 2{\rm OH}^ {\rm Cd}({\rm OH})_2 + 2{\rm e}^-$

At cathode: reduction of NiO(OH) 2NiO(OH) + 2H₂O + 2e⁻ 2Ni(O

 $_{2}$ O + 2e⁻ 2Ni(OH) $_{2}$ + 2OH Net Cell reaction:

 $2NiO(OH) + 2H_2O + Cd$ $-2Ni(OH)_2 + Cd(OH)_2$

ADVANTAGES

- Fast and simple charging process
- It is compact and lighter than traditional batteries
- It has a longer life than lead storage batteries
- Available in a wide range of sizes and performance options
- Good low-temperature performance
- Only battery that can be ultra-fast charged with little stress

LIMITATIONS

- It is rather more expensive than a lead storage battery
- It has a lower energy density value
- Cadmium is a toxic metal. Cannot be disposed of in landfills
- Memory effect; needs periodic full discharges
- High self-discharge; needs recharging after storage

APPLICATIONS

- Ni-Cd cells are popularly used in many appliances because they are available in variety of sizes and capacities.
- Few examples are:
- Calculators
- ❖Electronic flash units
- **❖**Transistors
- ❖Cordless appliances









3. RECHARGEABLE LITHIUM BATTERIES

DESCRIPTION







- as LIB) is a type of rechargeable battery in which lithium ions move from the negative electrode to the positive electrode during discharge and back when charging.
- The electrolyte, which allows for ionic movement, and the two electrodes are the constituent components of a lithium-ion battery cell.

ELECTROLYTES

- Role-
- 1. Ion conduction between cathode and anode.
- 2. They are generally, Lithium salts dissolved in organic solvent.
- Commercial electrolytes: in Ca

in Carbonate solvent.



LiPF₆

ANODE MATERIALS

- Requirements:
- 1. Large capabilities of adsorption.
- 2. High efficiency of charge/discharge.
- 3. Low reactivity against electrolyte.
- 4. Fast reaction rate.
- 5. Low cost
- 6. Environment friendly
- Commercial anode materials: Hard Carbon, Graphite

CATHODE MATERIALS

- Requirements:
- 1. A high discharge voltage
- 2. A high energy capacity
- 3. A high power density
- 4. Light weight
- 5. Low self discharge
- 6. Environment friendly
- Commercial cathode materials:

LiCoO2, LiFePO4 etc.

CHEMICAL REACTIONS

- Main essential components...
- ullet Anode: Graphite [carbon] C(s)
- Cathode: Lithium Cobalt Oxide LiCoO2
- Electrolyte: Typically a combination of lithium salts LiPF6, LiBF4, or LiClO4, in an organic solvent, such as either.
- Separator: The separator is a very thin sheet of micro perforated plastic. CH2=CHCl

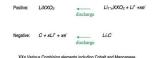
REACTIONS WHILE CHARGING

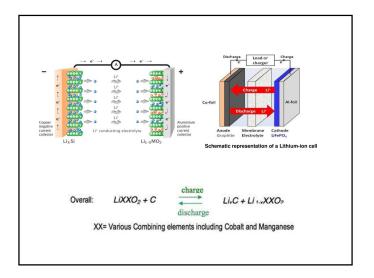
• On charge the positive electrode, cathode, material is oxidized, Li+ ions are de-intercalated from the layered lithium LiCoO2, pass across the electrolyte and are intercalated between the graphite layers in graphite by an electrochemical reduction reaction proceeding at the negative electrode.



REACTIONS WHILE DISCHARGING

• When the cell is discharged, an oxidation reaction occurs at the negative electrode, Li+ ions are de-intercalated from the anode and migrate across the electrolyte to be re-intercalated into the cathode material, due to charge balance the equivalent number of electrons travel through the external circuit. A simultaneous electrochemical reduction reaction proceeds at the positive electrode and accepts electrons from the external circuit, Li+ ions from the electrolyte, to reform the starting material. A change from electronic current to ionic current occurs at the electrode/electrolyte interface.





APPLICATIONS

- Emergency Power Backup Or UPS
- Dependable Electric And Recreational Vehicle Power
- Solar Power Storage
- Reliable And Lightweight Marine Performance
- Solar Power Storage
- Surveillance Or Alarm Systems In Remote Locations
- Personal Freedom With Mobility Equipment
- Portable Power Packs That Eliminate Downtime



Waste to energy conversion

Waste to Energy

- The increasing industrialization, urbanization and changes in the pattern of life give rise to generation of increasing quantities of wastes.
- Scarcity of fossil fuels particularly petroleum crude is forcing us to develop some clean technology for the utilization of the fossil fuels as well as to utilize renewal resources.
- In recent years, technologies have been developed that not only help in generating substantial quantity of decentralized energy but also in reducing the quantity of waste for its safe disposal.

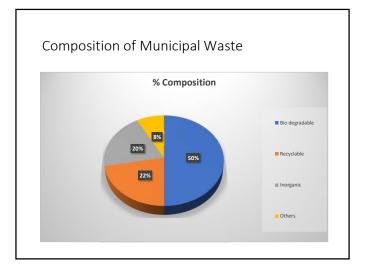


Types of waste

- There are different types of waste which are generated from our daily or industrial activities such as organic waste, e-waste, hazardous waste, inert waste etc.
- Organic waste refers to waste which degrades or broken down by microorganisms over time. All organic wastes are essentially carbon based compounds.
- Organic waste has significant portion in overall waste generation in industrial/urban/ agricultural sector and therefore it can be used for energy generation.



Important Parameters of different types of Waste Solid Waste Waste Water Waste Gas Elemental Composition C, H, N, O & BOD & TOC Particulate Matter Moisture, Volatile & Ash content pH, Nox, Sox and CO Bulk Density, TDS and TSS Heavy metal ions Heating Value Cations and anions Hydrocarbon and other fuel Hence the factors like Carbon content of solid waste. BOD and Mudge content of liquid fuels and Kombustible pas content of giseous waste are important parameters for converting waste in to BRETAY.



Need for energy production from waste

- Waste to energy conversion gives the following advantages
- 1) It meets some energy demand, on the other way it gives some a systematic solid waste management system.
- 2) It helps us to achieve the sustainability goal of the society,
- 3) Decrease in production of green house gases
- 4) Reduction of dependance on fossils fuels
- 5) Waste to energy technology converts municipal waste into electric, heat and fuels
- 6) Reduction of waste going to land fills

Methods of production of energy from waste

- 1. Incineration: incineration is a waste treatment process that involves the combustion of organic substances content in waste materials
- 2. Gasification: gasification is a process that converts carbonaceous feedstocks into combustible gasses including $\rm H_2$ and CO mainly carbon monoxide and hydrogen dioxide gas.
- 3. Pyrolysis: pyro means fire, lysis means cutting. So, this is the process that is thermal decomposition process which decomposes carbonaceous material by the application of heat in absence of
- 4. Anerobic Digestion: In an oxygen-free tank, this material is broken down to biogas and fertilizer.
- In incineration we used excess amount of oxygen in gasification we use controlled amount of oxygen and in pyrolysis we use no oxygen theoretically.

E-waste

- Electronic waste or E-waste describes the discarded electrical or electronic devices.
- Sources of e-waste
- Waste produced due to data generating & processing devices like computers, monitors, speakers, keyboards, printers etc.
- Electronic devices used in TV, DVDs and CDs.
- Equipment's used in communication like phones, landlines phones, mobiles etc.
- Household equipment like vacuum cleaner, microwave ovens, washing machines, air conditioners etc

Effect of e-waste on environment

- Emission from e-waste create environmental damage
- Toxic chemicals from e-waste enter into soil-crop-food pathway.
- They are non-biodegradable causing pollution of soil
- E-waste dumping yards causes pollution and health hazards.
- It cause health hazards due to lead, mercury, cadmium poisoning

E-wate management

- Common methods
- Landfill disposal
- Incineration
- Acid treatment
- Advanced method
- Recycling
- It involves
- Disassembling-carefully separating various components
- Upgrading-involves mechanical or chemical or metallurgical methods to recover the metals
- Glass, plastic, metals can be recovered and then mixed with other ingredients to produced many valuable recycled products.

• Thank you