















Introduction to DSE and DoEs

William Fornaciari— william.fornaciari@polimi.it

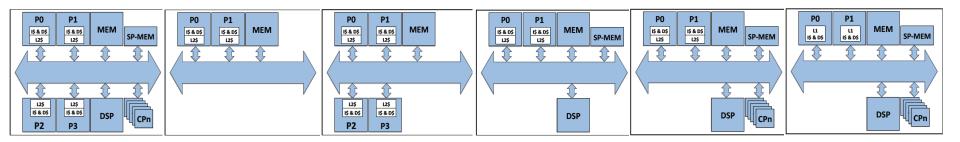
Some slides/images are also from – ESTECO – G.Palermo



Platform-based Design



- Hardware platforms are used by vendors as reference designs for family of applications
 - ! Easy and fast customization to customers' requirements



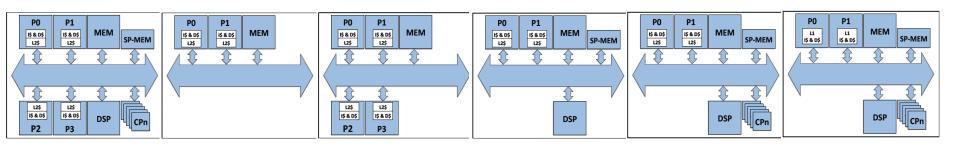
- The design based on Hardware Platforms enable:
 - Design-time customization targeted to a specific application
 - Pre-verified configurable IPs are instantiated and sized in order to meet application-specific constraints
 - Enables low-risk deployment while meeting time-to-market constraints
- The tuning process is called Design Space Exploration

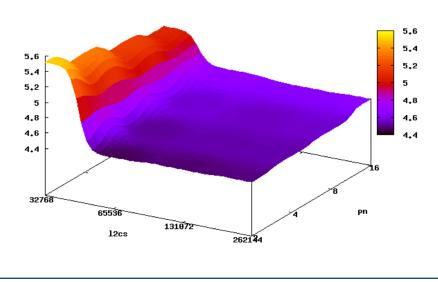


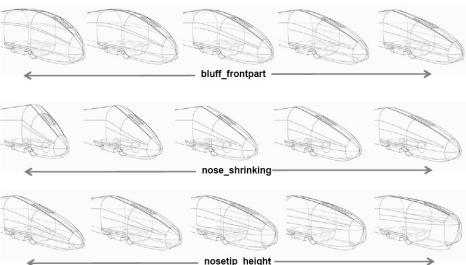
Customization and Design Space Exploration



- Hardware platforms are used as reference designs for family of applications
 - Easy and fast customization to application and customer's requirements
 - Pre-verified configurable IPs are instantiated and sized to meet application-specific constraints enabling low-risk deployment while meeting time-to-market constraints
- > The tuning process is called *Design Space Exploration*









Design Space Exploration

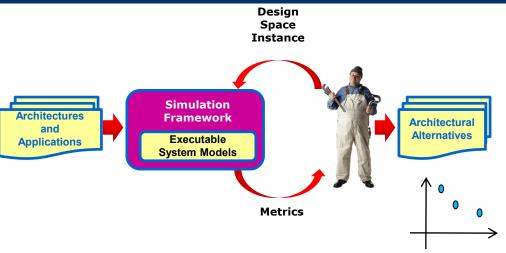


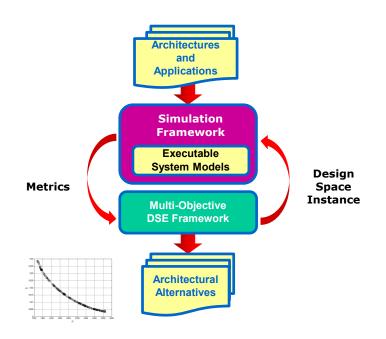
Common view of the DSE problem

- Configurable Hw Platform
- Manual Optimization by Designer Experience
- Enhanced view of the DSE problem
 - High Configurable Hw Platform
 - Automatic Optimization
 Framework
 - Commercial Framework:



ESTECO modeFRONTIER

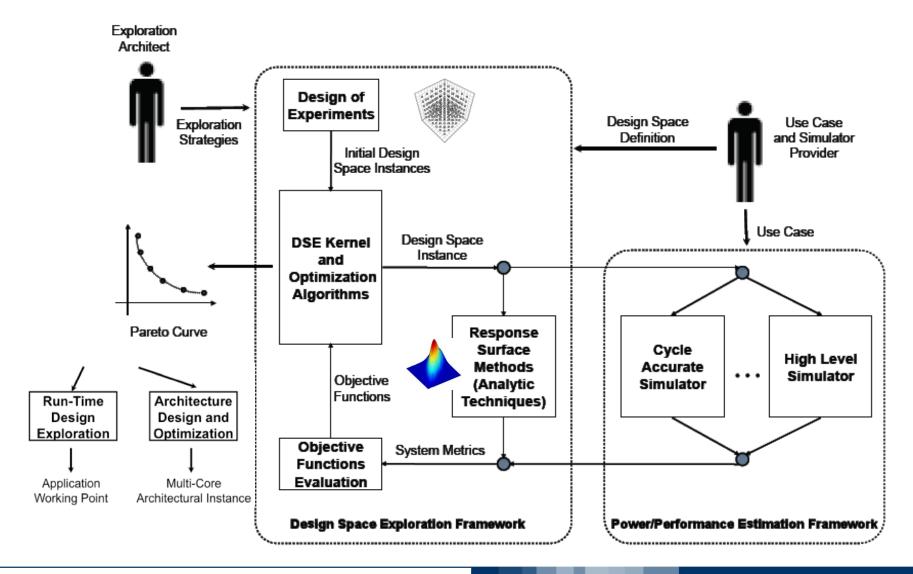






An ideal and complete design space exploration flow





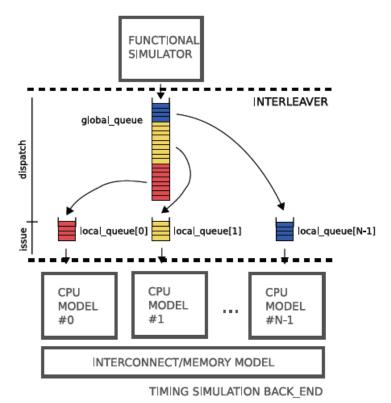


Simulation



- How to simulate 1000 cores?
- Simulating a large Chip Multiprocessor is an open problem for the computer architecture community
- Some existing simulators are able to simulate moderately-sized multicore processors
 - low simulation speed (<10KCyc/sec)
 - scalability limit up to tens of cores



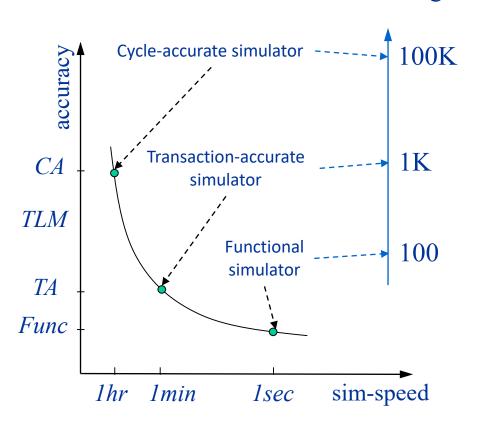


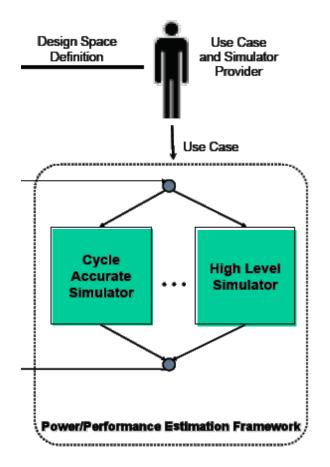


Multi-level Simulations



configurations







Some definitions





- Optimization problem
- Input Variables
- Objectives
- Pareto Dominance
- Robustness and Accuracy
- Constraints



Need of optimization in design phases





... companies need to optimise their products and processes, ...

What is optimization? Selection of the best option from a range of possible choices.

What makes it a complex task?

The potentially huge number of options to be tested

What qualifies as an optimization technique?
The search strategy



Multi-objective optimization





Optimization Problem

Mathematical formulation:

max
$$\left[f_{1}\left(x_{1}, \ldots, x_{n}\right), f_{2}\left(x_{1}, \ldots, x_{n}\right), \ldots, f_{k}\left(x_{1}, \ldots, x_{n}\right)\right]$$

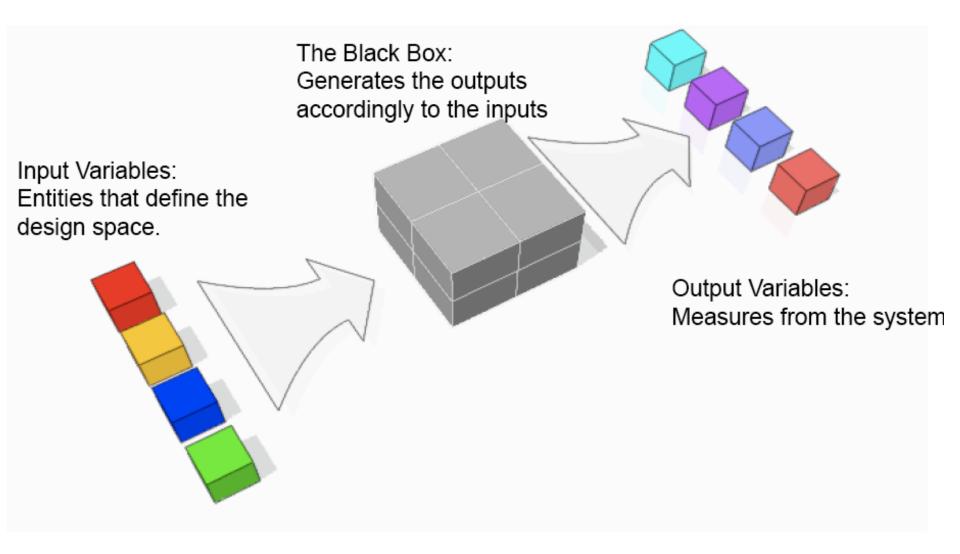
subject to
$$\begin{cases} g_{i}\left(\overline{x}\right) \leq 0 \\ g_{j}\left(\overline{x}\right) \geq 0 \\ g_{1}\left(\overline{x}\right) = 0 \\ \overline{x} \in S \end{cases}$$

When k>1 and the functions are in contrast, we speak about multiobjective optimization.



The concept behind the automatic DSE







Input Variables





Variables:

Variables are the free parameters, i.e. the quantities that the designer can vary or the choices the designer can make.

Continuous variables:

- point coordinates
- process variables

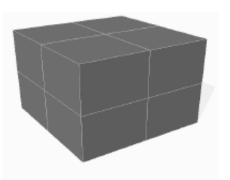
Discrete variables:

- components from a catalogue
- number of components



Black Box system model

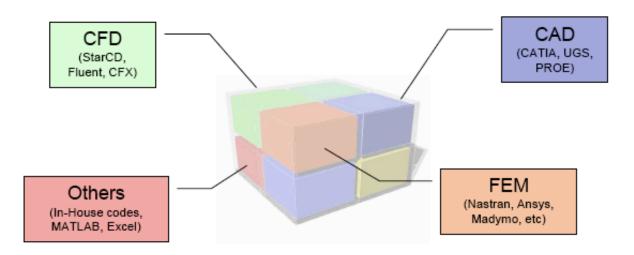




The black box can be:

- A set of solvers that models and solves in a numerical manner the design problem (e.g. CAD/CAE tools)
- A set of experiments that produces some data

Multi-disciplinary Scenario





Optimization Objectives



Objectives:

Objectives are the response parameters, i.e. the quantities that the designer wish to be MAX or MIN

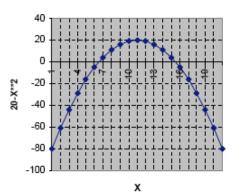
A MAX problem can always be transformed into a MIN problem.

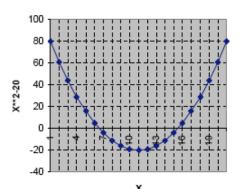
- MAX
 - efficiency
 - performance
 - etc...

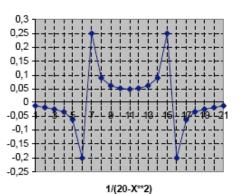
- MIN
 - cost
 - weight
 - etc...

In order to transform a MAX into a MIN:

- $F_{new}(x)$ =-F(x) The problem is equivalent
- $F_{new}(x)=1/F(x)$ The problem is NOT equivalent \leftarrow











Constraints are the quantities imposed to the project, i.e. restrictions and limits that the designer must meet due to norms, functionalities, etc. They define a feasible region.

General constraints

- Max admissible stress
- Max deformation
- Max acceleration
- min performance

Constraints on variables

- total volume
- thickness
- explicit function of the variables



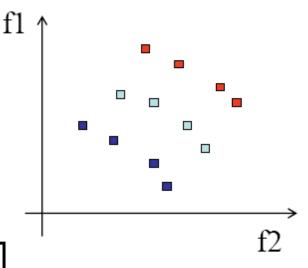
Pareto Dominance



- In the Pareto frontier none of the components can be improved without deterioration of at least one of the other component.
- Pareto dominance for one objective coincides with a classical optimization approach

a dominates b if and only if:

$$\begin{split} &[f_1(a) \geq f_1(b) \ \textit{and} \ f_2(a) \geq f_2(b)...\textit{and} \ f_n(a) \geq f_n(b)] \\ &\textit{and} \ \ [f_1(a) \geq f_1(b) \ \text{or} \ f_2(a) \geq f_2(b)...\text{or} \ f_n(a) \geq f_n(b)] \end{split}$$



Red dots are the efficient solutions

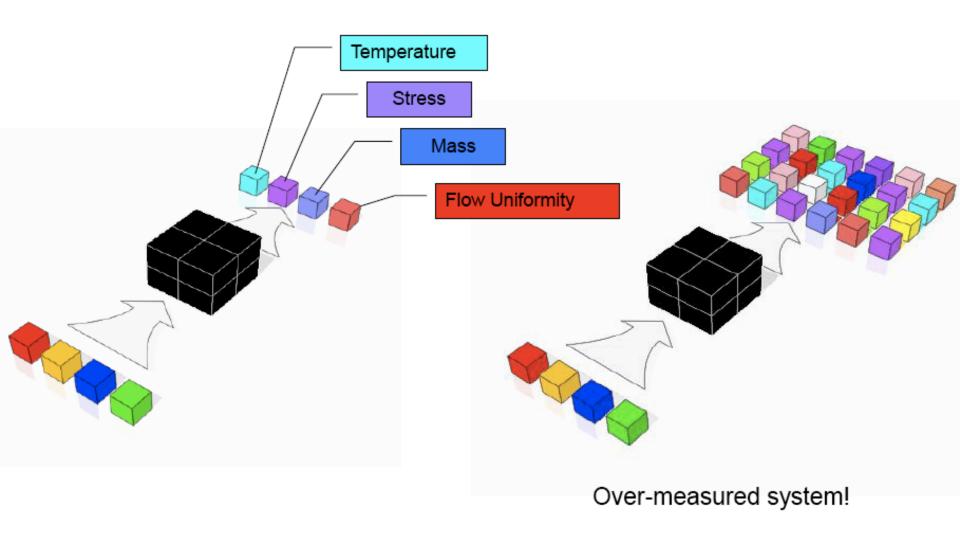
> The optimization algorithm must look for many, not one solution

> > The designers must take decisions



Output Variables: Over-measured systems







Another way to solve MOO-problems



Weighted Function:

n objectives can be added in a single objective using weights:

$$F(x) = w_1^*Obj_1 + w_2^*Obj_2 + wj_3^*Obj_3...$$

- Pro:
 - simple formulation
- Cons:
 - weights are problem-dependent and must be empirically defined
 - weights are connected to objectives values and might lose significance for different objectives values



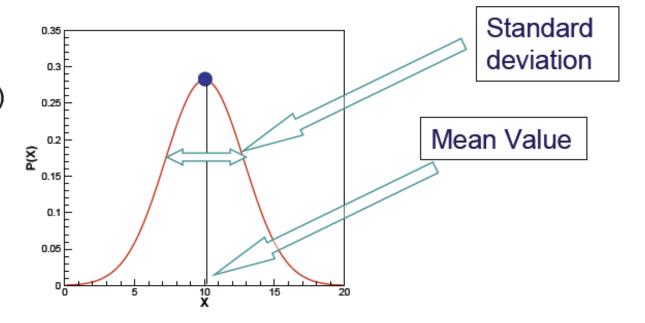
Robust Design (1)



In many real world optimization problems, the design parameters are **not fixed**, normally we identify the **mean value** and the **standard deviation** of those parameters.

Example:

 $X=10 \text{ mm} \pm \sigma \text{ (=1.25 mm)}$

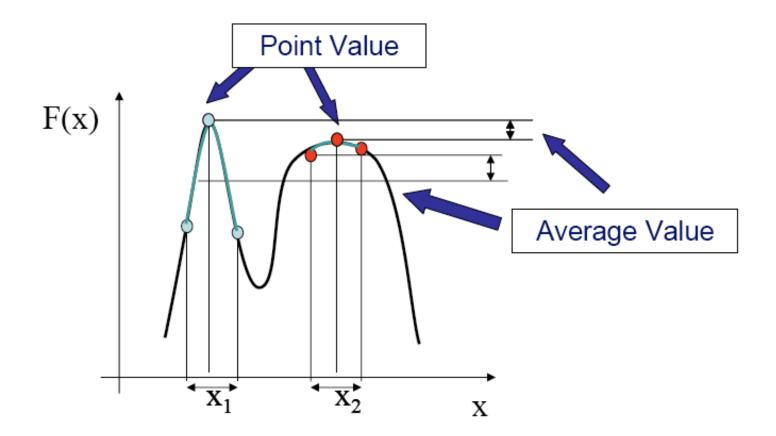




Robust Design (2)



Maximisation problem where the design parameters are defined by the mean and the deviation.





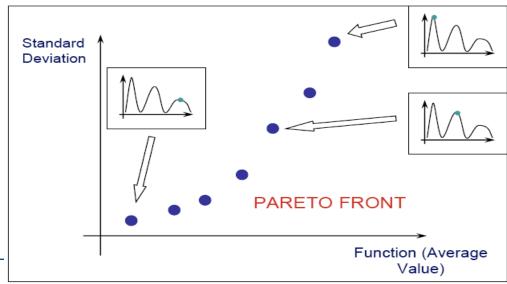
Robust Design (3)



- As we found out the BEST ROBUST solution could not be always identified with the BEST GLOBAL solution.
- For these reasons we have to introduce 2 different objectives:
 - Maximize the average value of the function inside the variables distribution;
 - Minimize the standard deviation.

We need a Multi Objective Algorithm to address the

Robust Optimization Problem.

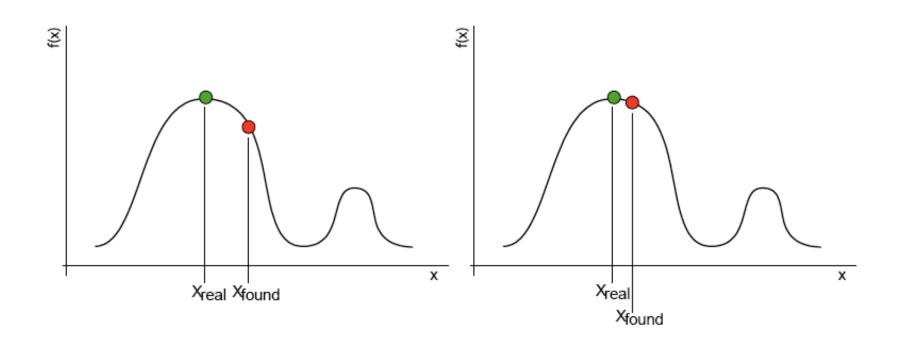




Accuracy in DSE



The accuracy measures the capability of the optimization algorithm to find the function's extreme.





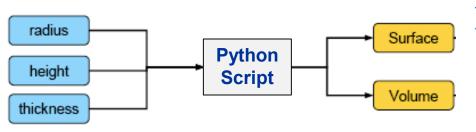
Beverage Can Example





> Inputs:

- Radius "r" (from to cm)
- Height "h" (from to cm)
- Thickness "t" (from to cm)
- The Black Box model:
 - Python Script



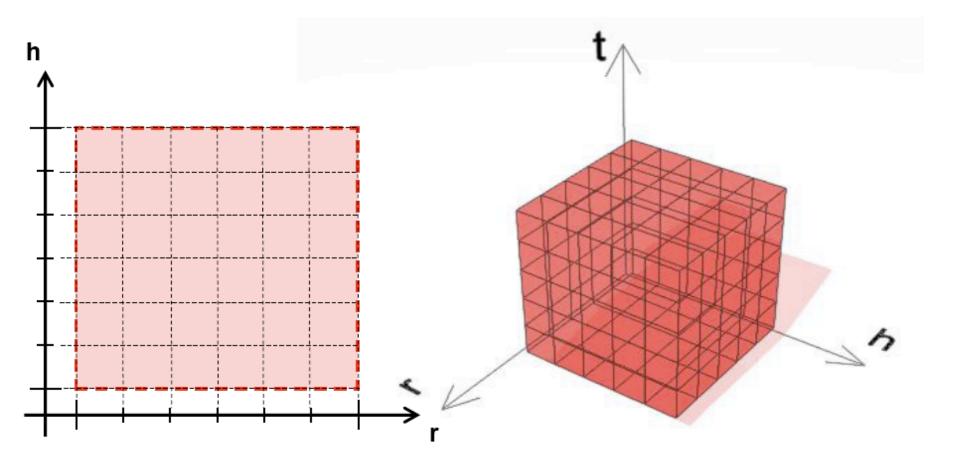
Outputs:

- Surface = 2 π r² + 2 π r h
- Internal Volume= π (r-t)² (h-2t)



Design Space



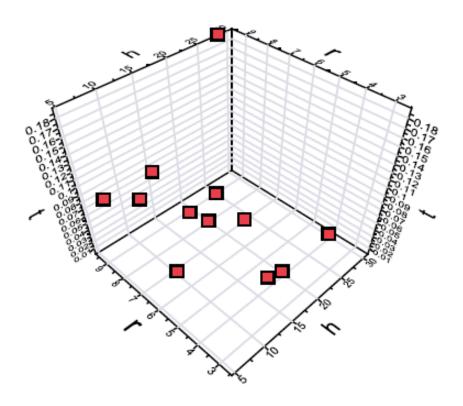




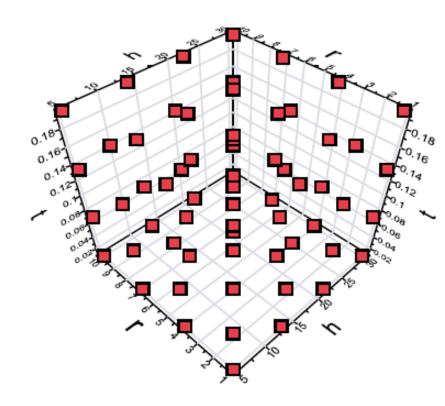
How to explore the Design Space?



By designing the experiments to carry out DESIGN OF EXPERIMENTS



Random DOE, 12 Entries



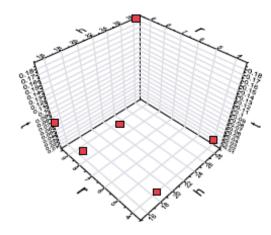
Full Factorial DOE, 64 Entries



The choice on the number of experiments: some examples



Aim of the Activity: have a good sample from laboratory tests for statistic study Cost per Experiment: 1000 \$



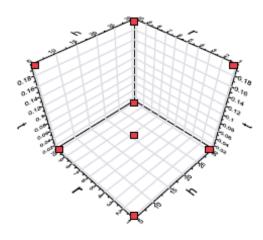
6 Random entries
Cost of the Campaign = 6,000 \$



Cost



Quality



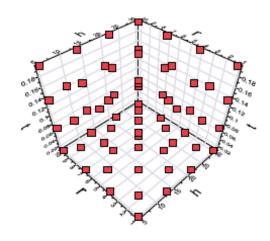
8 Full Factorial entries
Cost of the Campaign = 8,000 \$



Cost



Quality



64 Full Factorial entries
Cost of the Campaign = 64,000 \$



Cost



Quality



Why design of experiments?



- Shows the statistical significance of an effect that a particular factor exerts on the dependent variable of interest
- Extracts the maximum amount of information regarding the factors affecting a production process from as few (costly) observations as possible.
- Gathers information can be used to build high-level models of the process (linear regression).
- The first statistician to consider a formal mathematical methodology for the design of experiments was Ronald A. Fisher.



Full factorial designs, 2**k



> Factors have two levels which are encoded with '+' or '-', e.g.:

Factor	Levels		
	'_'	'+'	
A. Instruction cache size	2KB	32KB	
B. Data cache size	2KB	32KB	
C. Instruction issue width	1	8	
D. Inst. cache associativity	1	8	



Full factorial designs, 2**k



➤ All the 2**k combinations are excercised on the target process.

	Factor				
Run	A	В	C	D	Delay (MC)
1	_	_	_	+	14.506
2	_	_	_	_	12.886
3	_	_	+	+	13.926
4	_	_	+	_	13.758
5	_	+	_	+	14.629
6	_	+	_	_	14.059
7	_	+	+	+	13.800
8	_	+	+	_	13.707
9	+	_	_	+	15.050
10	+	_	_	_	14.249
11	+	_	+	+	13.327
12	+	_	+	_	13.605
13	+	+	_	+	14.274
14	+	+	_	_	13.775
15	+	+	+	+	13.723
16	+	+	+	_	14.031



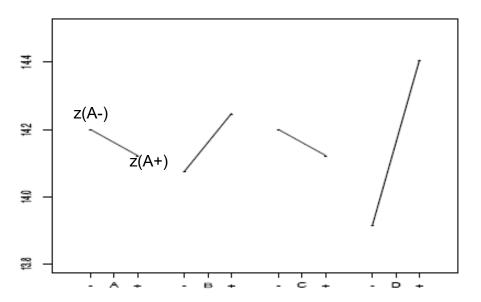
Full factorial designs, 2**k, main effects plot



Given a target metric y, we define the main effect for factor A on y as:

$$ME(A) = z(A+)-z(A-)$$

- Where $z(A+) = \sum_i y_i | (A_i=+)/count(A_i=+)$
- z(A-) is defined analogously.
- Main effects plot for a set of factors:





Full factorial designs, factor interactions



Conditional main effect of B at + level of A:

$$ME(B|A+)=z(B+|A+)-z(B-|A+)$$

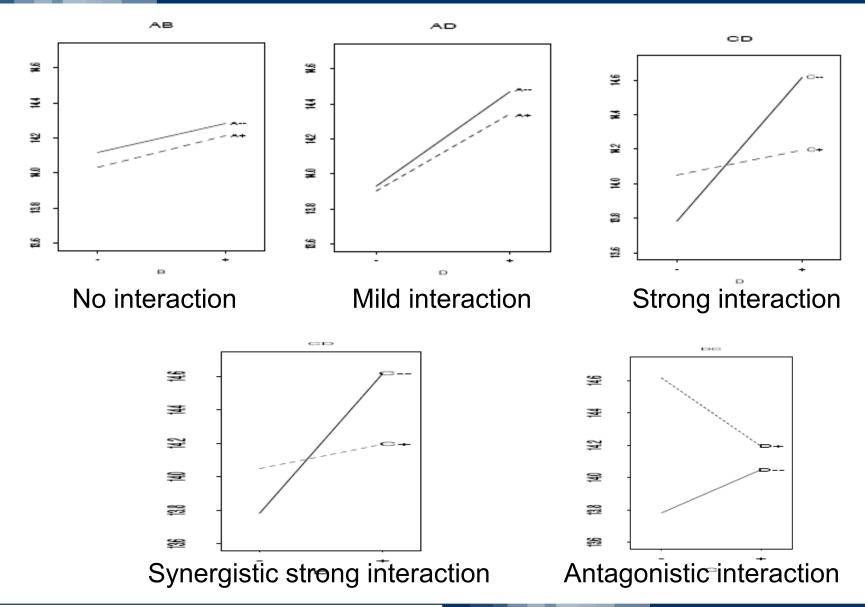
- Where $z(B+|A+) = \sum_{i} y_{i} | (A_{i}, B_{i}=+)/count(A_{i}, B_{i}=+)$
- Two factor interaction:

$$INT(A,B) = 1/2\{ ME(B|A+) - ME(B|A-)\} = 1/2 \{ ME(A|B+) - ME(A|B-) \}$$



Factor interactions, continued



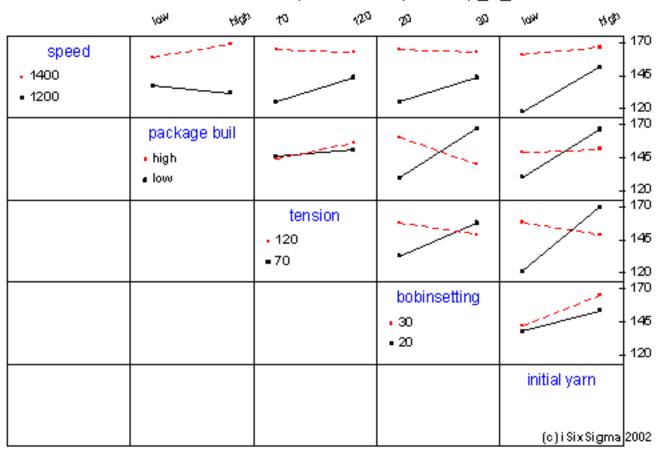




Factor interaction visualization



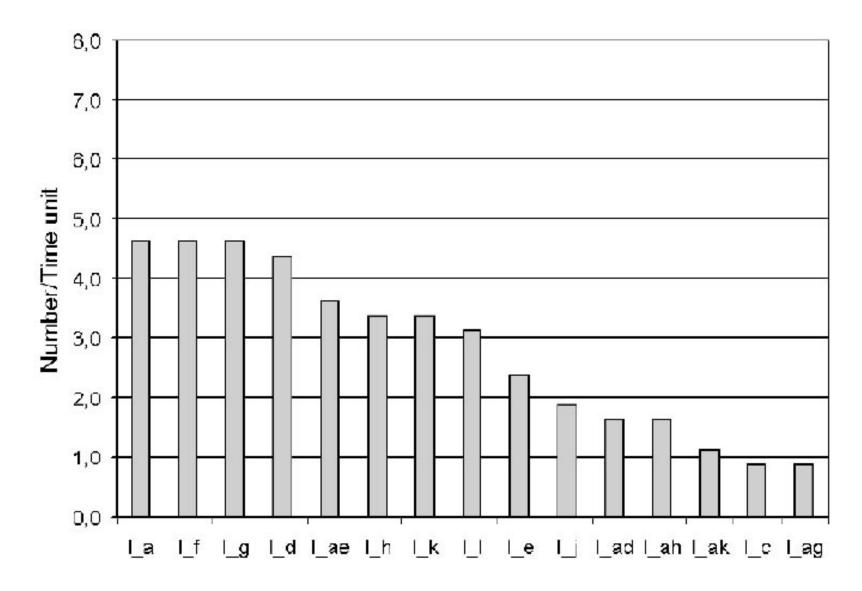
Interaction Plot (data means) for resp_1_1





Factor interaction visualization, Pareto Diagram of interactions







Fundamental principles in Factorial Design



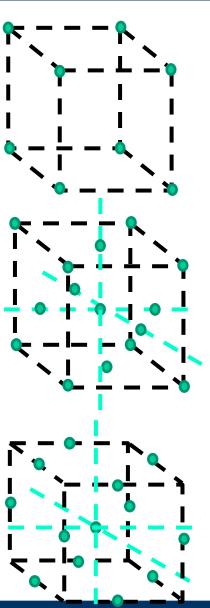
- The following principles have shown to be true on the majority of industrial processes
- ➤ EFFECT HIERARCHY: Lower order effects are likely to be more important than higher order effects.
- ➤ **EFFECT SPARSITY:** The number of relatively important effects is likely to be small
- EFFECT EREDITY: In order to be significant, an interaction should have at least one of its factors to be significant



More DoEs (1)



- Identifies the planning of experimentation campaign where the set of tunable design parameters can vary
- Different in terms of the layout:
 - how to select the design points in the design space
 - Full Factorial
 - Central Composite
 - Box Behnken

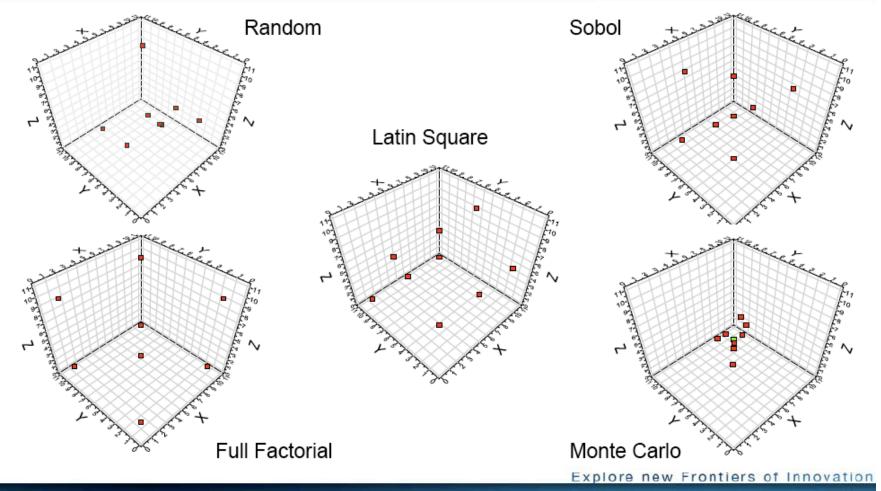




More DoEs (2)



Small Samples (less than 10)





www.esteco.com

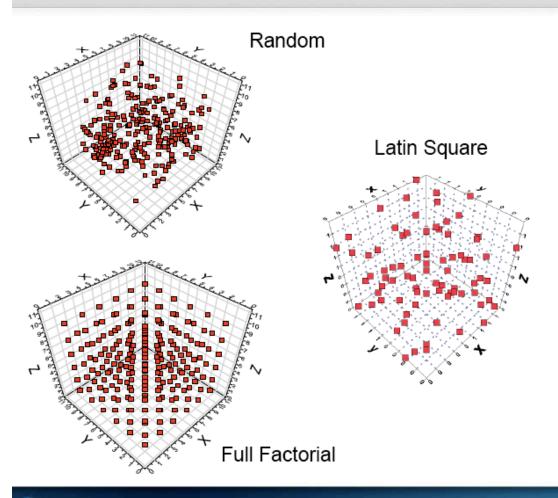


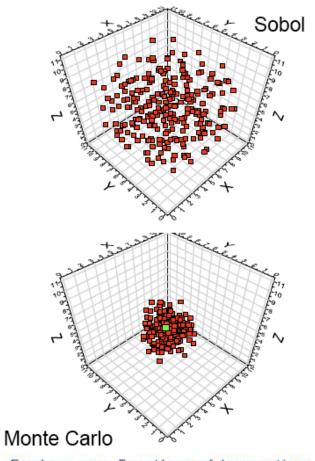


More DoEs (3)



Big Samples (more than 200)





Explore new Frontiers of Innovation

www.esteco.com





modeFRONTIER® is a registered product of ESTECO Srl Copyright© 1999-2009



Response surface methodology



- Response Surface Methodology is a technique used to create mathematical models for the relationship between one or more responses and a set of input variables.
- The model functions which we investigate are polynomials of the first order:

$$a_0 + \sum_{i=1}^n a_i x_i$$

First order + interaction coefficients:

$$a_0 + \sum_{i=1}^n a_i x_i + \sum_{i=1}^n \sum_{j=i}^n a_{ij} x_i x_j$$

Second order:

$$a_0 + \sum a_i x_i + \sum a_{i,j} x_i x_j + \sum a_{i,i} x_i^2$$
.

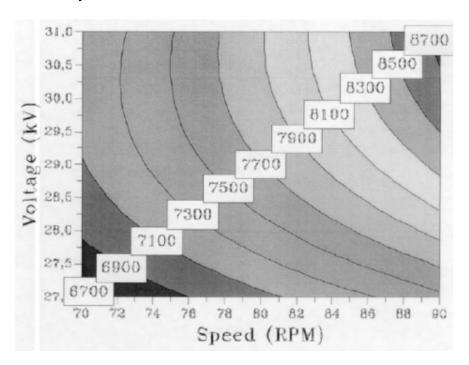
Higher order polynomials can be introduced, depending on the complexity of the observed effects.

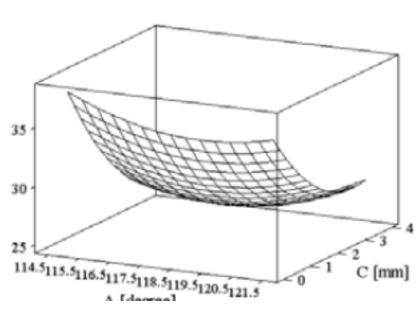


Response surface methodology



- Linear and linear+interaction models can be fitted from data coming from a two-level analysis (Full Factorial/Fractional Factorial)
- Quadratic and higher order models should be fitted with data coming from second order DoE like CCD and three level factorial designs.
- Once fitted, models can be used to perform various analysis and optimizations.



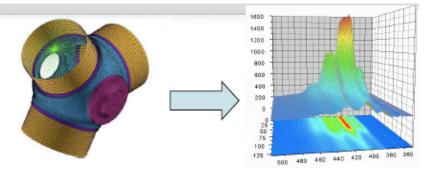




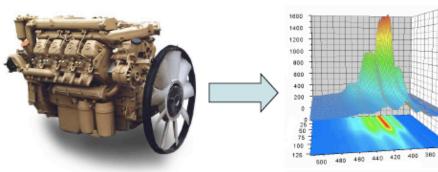
Why RSMs?



 To create synthetic representations of your numerical model in order to shorten optimization computational time



To interpolate Experimental Data and then optimize empirical models



 To visualize relationships between input variables and output variables / objectives / constraints

modeFRONTIER® is a registered product of ESTECO Srl

Copyright@ 1999-2009

$$Out = F(x, y)$$

Explore new Frontiers of Innovation



www.esteco.com

3