# A 212.5 Gbps-PAM4 1 Meter DAC Long Reach Channel and Its Characteristics: Design B

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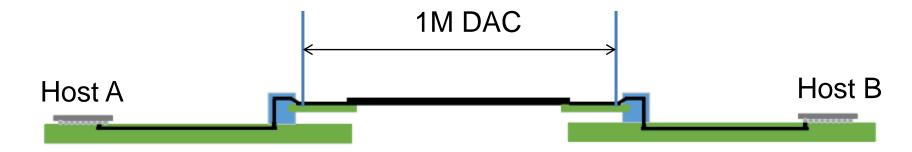
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## Background and Introduction (I)

 An important use case of 212.5 Gbps-PAM4 is the cable reach (CR) with a 1 Meter DAC.



 The channel loss budget between the host bump-to-bump (or TP0d-TP5d) is determined/bounded by the SERDES technology and capability, which is trending <=40 dB, for 212.5 Gbps-PAM4 signaling.</li>

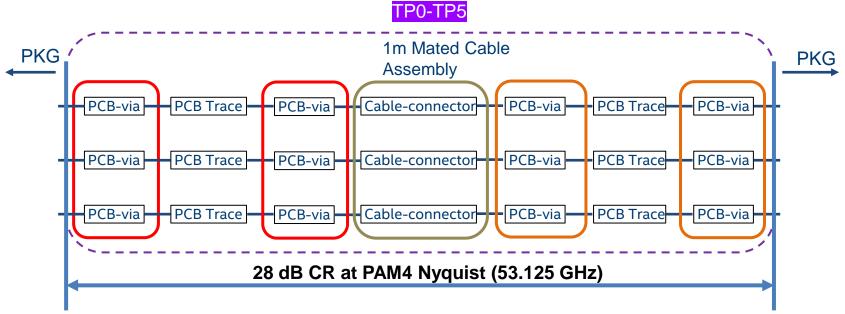
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## Background and Introduction (II)

• We leveraged our established/validated CR channel design tool-flow-methodology (TFM) (e.g., oif2022.066.00) and the latest connector and DAC technologies to create this CR ball-to-ball channel Design B to support 1 Meter DAC with 212.5 Gbps-PAM4 signaling.



#### 212.5 Gbps-PAM4 CR Channel Structure



RX	aggressor	TX
ТХ	victim	RX
ТХ	aggressor	RX

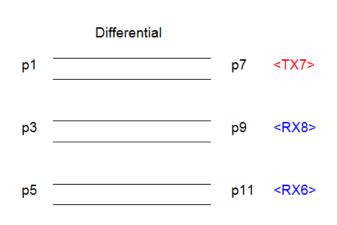
Component	TP0-TP5 Insertion Loss (dB) @ 53.125GHz	
	Design B	
PCB via	1.5 dB	
PCB Trace	7.5 inch (TX+RX, 1.27 dB/inch)	
Cable Assembly	16.5 dB	
Total *	~28 dB	

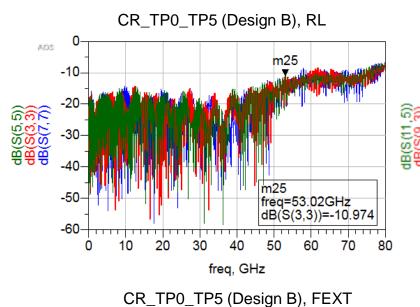
<sup>\*</sup> Not lineally added (big ILD at 53.125GHz)

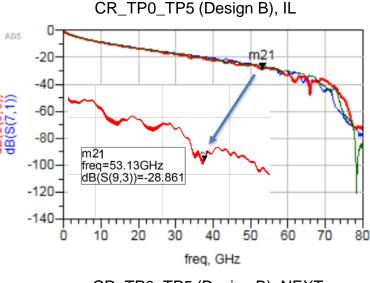


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#### 212.5 Gbps-PAM4 CR Channel Characteristics (I)

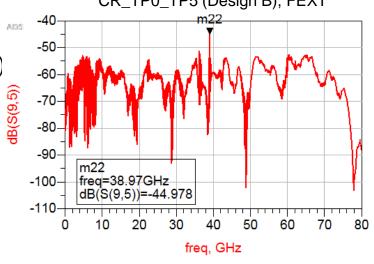


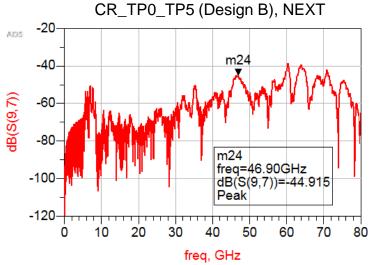




TP0-TP5 Characteristics (DC-53.125GHz)

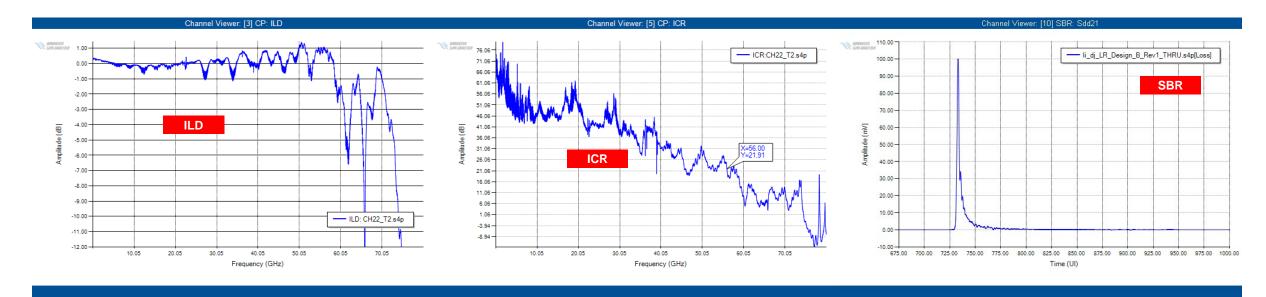
- IL: ~28dB @ 53.125GHz
- RL <~ 11dB (<53.125GHz)</li>
- FEXT < 45dB (<53.125GHz)
- NEXT < 45dB (<53.125GHz)</li>







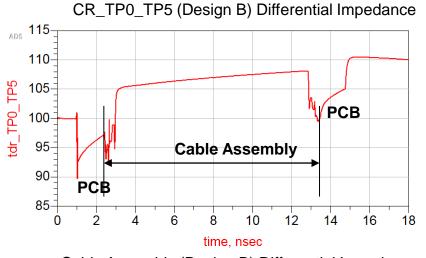
#### 212.5 Gbps-PAM4 CR Channel Characteristics (II)

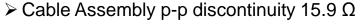


- ILD ~ +- 1 dB (<53.125 GHz)
- ICR > 21.9 dB (<53.125 GHz) (2FEXT+1NEXT used)

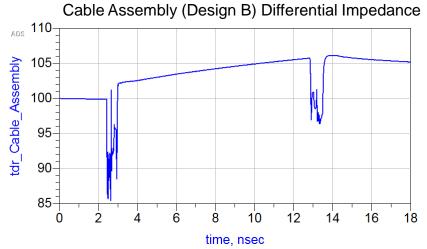
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#### 212.5 Gbps-PAM4 CR Channel Characteristics (III)









[S] parameter BW DC-80GHz

### Summary

- We have created a CR channel Design B supporting 1 Meter DAC at 212.5 Gbps-PAM4
- This CR channel includes PCB-Vias, PCB traces, connectors, and 1 Meter DAC
- This CR channel has:
  - An IL (TP0-TP5) of ~28 dB at 53.125 GHz (Big ILD at 53.125GHz)
  - $RL <^{\sim} 11 dB at <= 53.125 GHz$
  - FEXT < 45 dB, NEXT < 45 dB, at <= 53.125 GHz</p>

