# A 212.5 Gbps-PAM4 Chip-to-Module Channel for "Universal Port" and Its Characteristics: Design A

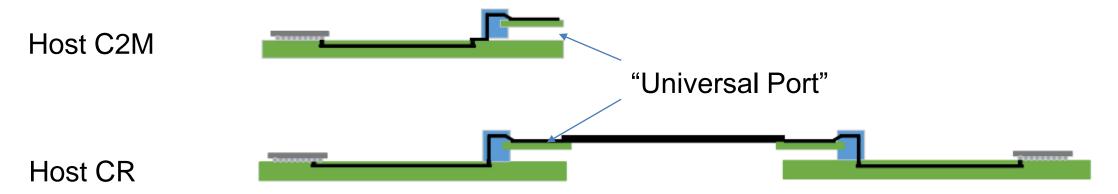
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#### Background and Introduction (I)

• An important and common Chip-to-Module (C2M) Channel is the so-called "Universal Port" C2M, as shown in the following diagram



• The loss of the C2M channel (TPO-TP1A) budge is determined/bounded by the bump-to-bump, ref PKG, and DAC loss budget, which are trending <=40 dB, ~6 dB, ~16 dB, for 212.5 Gbps-PAM4 signaling.

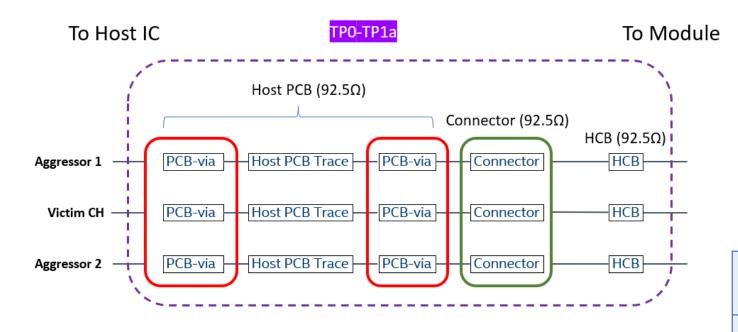
**IEEE** 

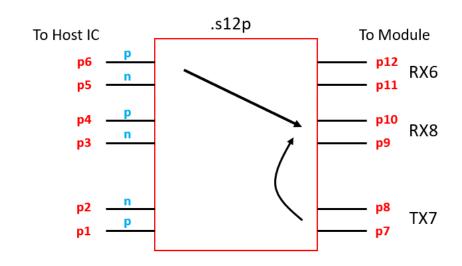
#### Background and Introduction (II)

• We leveraged our established/validated C2M channel design tool-flow-methodology (TFM) (e.g., oif2022.355.00, oif2022.498.00, oif2023.032.00) to create this C2M channel design A to support 212.5 Gbps-PAM4 "Universal Port".



### C2M Channel Design A for "Universal Port"



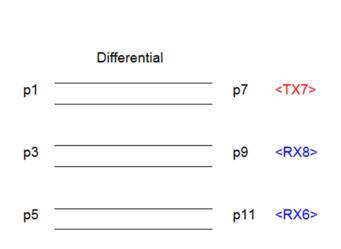


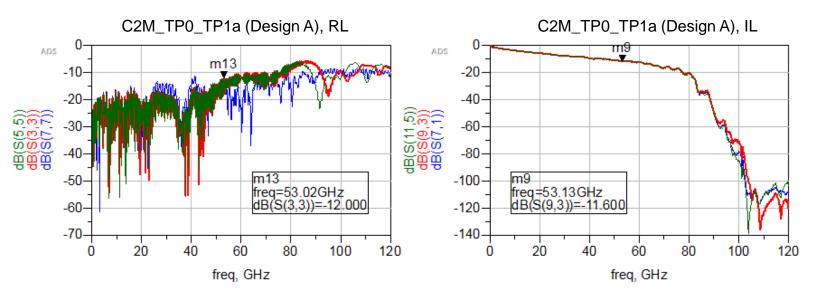
Component	Insertion Loss TP0-TP1a (dB) @ 53.125GHz
	Design A
Host PCB via	0.75 dB
Host PCB Trace	4.5 inch (1.27 dB/inch)
Connector	1.46 dB
НСВ	3.42 dB
Total *	11.6 dB

<sup>\*</sup> Not lineally added



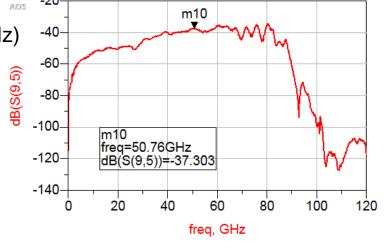
## C2M Channel Design A Characteristics (I)



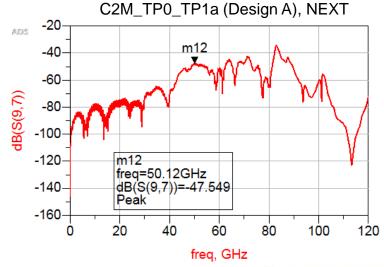


TP0-TP1a Characteristics (DC-53.125GHz)

- IL: 11.6dB @ 53.125GHz
- RL ~= 12.0dB (<53.125GHz)</li>
- FEXT < 37.3dB (<53.125GHz)
- NEXT < 47.5dB (<53.125GHz)</li>

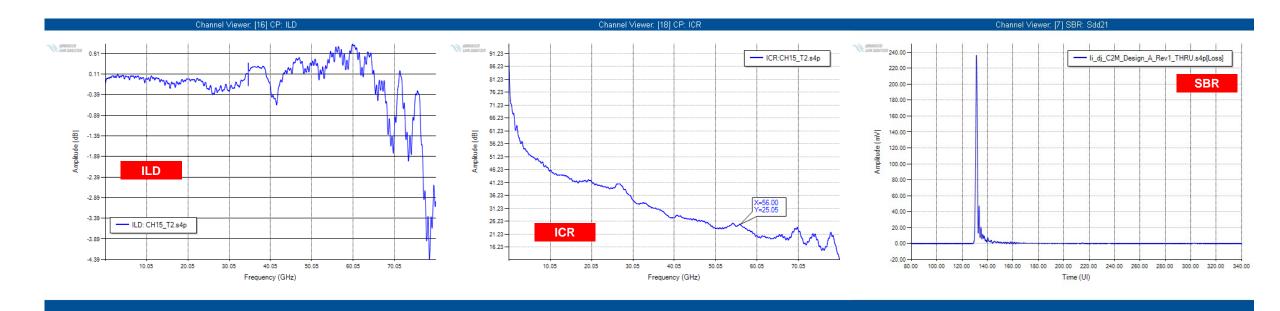


C2M\_TP0\_TP1a (Design A), FEXT





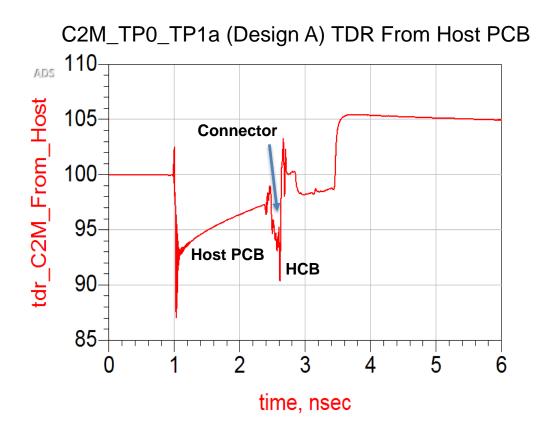
## C2M Channel Design A Characteristics (II)

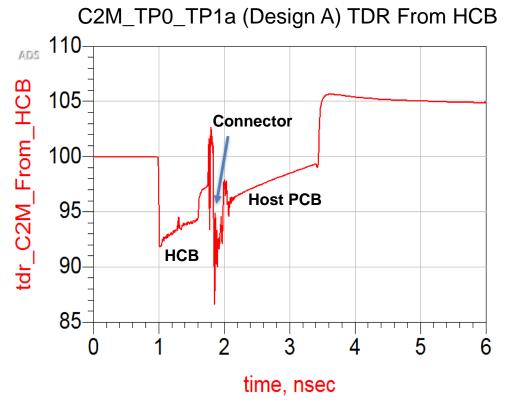


- ILD < +- 1 dB (<53.125 GHz)
- ICR > 25 dB (<53.125 GHz)



## C2M Channel Design A Characteristics (III)





[S] parameter BW DC-120GHz



#### Summary

- We have created a C2M channel Design A supporting "Universal Port" at 212.5 Gbps-PAM4
- This C2M channel includes PCB-Via, PCB, connector, and HCB
- This C2M channel has:
  - An IL (TP0-TP1A) of ~11.6 dB at 53.125 GHz
  - $RL <^{\sim} 12.0 dB at <= 53.125 GHz$
  - FEXT < 37.3dB, NEXT < 47.5dB, at <= 53.125 GHz</p>
  - PCB IL of 5.7 dB/reach of 4.5 inch (with 1.27 dB/inch) at 53.125 GHz

