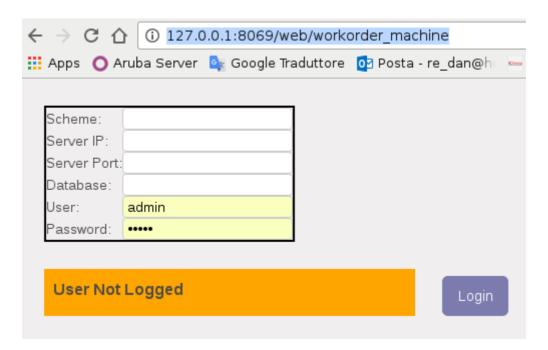# Workorder Machine Controller

To start work with workorder machine you have to digit the following path in the browser:

http://127.0.0.1:8069/web/workorder_machine

- 127.0.0.1 has to be replaced with the Odoo server IP Address
- 8069 has to be replaced with Odoo server port

The following view will be displayed

You have to setup correctly these informations to Login in the correct database and with the correct user, for example
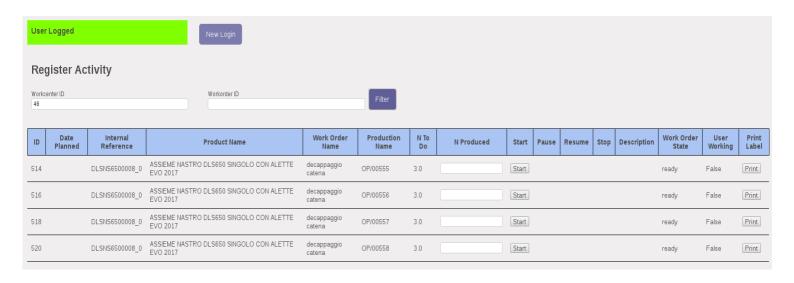
Now you have to click the Login button, if everything is ok this form will be shown

In the Register Activity section you have the possibility to filter by Workcenter and Workorder ID.
The only one required information is the Workcenter ID, so I setup it and click the Filter button

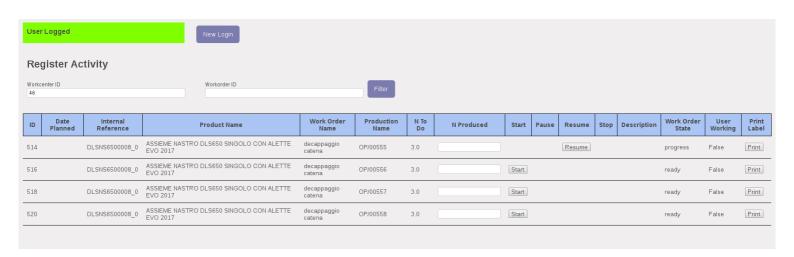| ID	Date Planned	Internal Reference	Product Name	Work Order Name	Production Name	N To Do	N Produced	Start	Pause	Resume	Stop	Description	Work Order State	User Working	Print Label
514		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00555	3.0		Start					ready	False	Print
516		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00556	3.0		Start					ready	False	Print
518		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00557	3.0		Start					ready	False	Print
520		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00558	3.0		Start					ready	False	Print

Now I have a list of lines that are showing me all opened Workorder operations to do for this Workcenter.

Once you have found your operation to do you have to click **Start** button to begin the working procedure. Here the result

ID	Date Planned	Internal Reference	Product Name	Work Order Name	Production Name	N To Do	N Produced	Start	Pause	Resume	Stop	Description	Work Order State	User Working	Print Label
514		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00555	3.0			Pause		Stop		progress	True	Print
516		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00556	3.0		Start					ready	False	Print
518		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00557	3.0		Start					ready	False	Print
520		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00558	3.0		Start					ready	False	Print

Now you have two choices, **Pause** or **Stop.**

For example we want to pause the work, we click the **Pause** button and the result is

ID	Date Planned	Internal Reference	Product Name	Work Order Name	Production Name	N To Do	N Produced	Start	Pause	Resume	Stop	Description	Work Order State	User Working	Print Label
514		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00555	3.0				Resume			progress	False	Print
516		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00556	3.0		Start					ready	False	Print
518		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00557	3.0		Start					ready	False	Print
520		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00558	3.0		Start					ready	False	Print

Now I have the possibility to resume the work, so I click the **Resume** button and I came back in the previous case.

Finally I need to finish and close my workorder, so I set the number of pieces produced in **N Produced** column, the number has to be equal to **N To Do** column quantity.

Once I setup the correct quantity I can click the **Stop** button to register the production and close the workorder.

New Login

Register Activity

Workcenter ID
46

Workorder ID

Filter

ID	Date Planned	Internal Reference	Product Name	Work Order Name	Production Name	N To Do	N Produced	Start	Pause	Resume	Stop	Description	Work Order State	User Working	Print Label
516		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00556	3.0		Start					ready	False	Print
518		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00557	3.0		Start					ready	False	Print
520		DLSNS6500008_0	ASSIEME NASTRO DLS650 SINGOLO CON ALETTE EVO 2017	decappaggio catena	OP/00558	3.0		Start					ready	False	Print

As I can see after the **Stop** button click the Workorder is closed and not shown in the todo list.

At the end of each line you have the **Print** button to print the product label related to the product to produce. If you click it the PDF label is generated.