

Work Order

Work Order	10041340934	Scheduled Start Date	11/07/2025
	AMER-DEMATIC MODEL 9405 13 WEEK PM	Scheduled End Date	11/07/2025
Status	Open	Date Started	10/17/2025 05:34
Created By	R5	Date Completed	
Created	10/17/2025		
WO Type	PM	Parent WO	
	Preventive maintenance	Class	
Department	RME	Priority	5
	Reliability Maintenance Engineering (RME)	Warranty	
PM Schedule	MAJ.DEM.9405.02.13W	Safety	
	AMER-DEMATIC MODEL 9405 13 WEEK PM	Equipment Criticality	1
Problem Code	N.A.	Assigned To	ERWOMACK
	Not Applicable (not allowed to be used in Breakdowns and Corrective)	Reported By	

Equipment

Equipment	AFE3.5.1.MRG.M.TA.800070	Manufacturer	DEMATIC
	AFE3.5, 1, AFE MAIN MERGE, TAKEAWAY, 800070	Model	9405
		Serial Number	

Activity List

Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
1	LOTO Evidence	TECH	10/17/2025	10/17/2025	

Checklist

Sequence	Equipment	Description	Result
10	AFE3.5.1.MRG.M.TA.800070	Does this task require LOTO to one or more energy sources?	Yes: _____ No: _____
20	AFE3.5.1.MRG.M.TA.800070	Are photos of applied LOTO devices uploaded to this check (comment if not)?	Yes: _____ No: _____

Task Plan Instructions

R5 [02/13/2023 13:46]:

Photographic Evidence of applied LOTO

"10 - Does the task require LOTO to one or more energy source?"

Confirm if this task requires a LOTO procedure to any energy source by selecting 'Yes'. If the task does not require LOTO select 'No'.

"20 - Are photos of applied LOTO devices uploaded to this check (comment if not)?"

In case LOTO is required for this task photographic evidence should be uploaded to this check (sequence 20). In case there are multiple energy sources to be isolated, upload a photo of every isolation point showing the applied LOTO device.

Steps to upload LOTO photos on APM:

- select the checklist item (sequence 20),
- click 'Actions' on the bottom of the checklist tab,
- select 'Add/Edit Checklist Items Documents'
- select 'Actions' > Create/Upload Document'

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier

Task Plan Instructions

Steps to upload LOTO photos on APM Mobile:

- select the checklist item (sequence 20),
- click the camera symbol,
- take a photo directly or navigate to saved photos on your device

Booked Hours

Employee	Date	Time On	Time Off	Total Time	Type of Hours
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Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
10	AMER-DEMATIC 9405 CONVEYOR 13 WEEK PM TASK	TECH	11/07/2025	11/07/2025	

Checklist

Sequence	Equipment	Description	Result
10	AFE3.5.1.MRG.M.TA. 800070	I have completed all tasks referenced on the task list of this PM	Yes: _____ No: _____
10	AFE3.5.1.MRG.M.TA. 800070	Ensure PPE: safety shoes, gloves, safety glasses, bump cap, reflective vest, electrical PPE for disconnect.	Completed: _____
20	AFE3.5.1.MRG.M.TA. 800070	Complete PTP in APM for all technicians and submit any required permits for approval.	Completed: _____
20	AFE3.5.1.MRG.M.TA. 800070	I have created a follow-up work order for any issues found during this PM	Completed: _____
30	AFE3.5.1.MRG.M.TA. 800070	Check APM for open/recent WOs and any CBM/Waites/Monitron alarms.	Completed: _____
40	AFE3.5.1.MRG.M.TA. 800070	Review Belt on Slider / Belt on Roller manual and select applicable drawings for subassembly.	Completed: _____
50	AFE3.5.1.MRG.M.TA. 800070	Check belt tracking; adjust as needed; monitor continuously for 15 minutes and recheck during the day.	Completed: _____
60	AFE3.5.1.MRG.M.TA. 800070	Inspect rollers for concentric rotation (no up/down or side-to-side movement).	Completed: _____
70	AFE3.5.1.MRG.M.TA. 800070	If safety netting present, verify it is secure along entire length with no rips.	Completed: _____
80	AFE3.5.1.MRG.M.TA. 800070	Ensure cables are secured and not at risk of impacting rotating/moving components.	Completed: _____
90	AFE3.5.1.MRG.M.TA. 800070	Listen for unusual noise or excessive vibrations.	Completed: _____
100	AFE3.5.1.MRG.M.TA. 800070	Verify drive cover and bearing caps are present and not damaged.	Completed: _____
110	AFE3.5.1.MRG.M.TA. 800070	Ensure photo-eye cables are properly secured and protected from belts/sheaves.	Completed: _____
120	AFE3.5.1.MRG.M.TA. 800070	Inspect emergency pull-cord routing; ensure no obstructions.	Completed: _____
130	AFE3.5.1.MRG.M.TA. 800070	Pull estop cable to shut off conveyor; restart and test every e-stop during DTW.	Completed: _____
140	AFE3.5.1.MRG.M.TA. 800070	Inspect electrical conduit and j-boxes—no visible damage or exposed wires.	Completed: _____
150	AFE3.5.1.MRG.M.TA. 800070	Apply LOTO: complete the application portion of current LOTO tracking form.	Completed: _____
160	AFE3.5.1.MRG.M.TA. 800070	Verify LOTO; equipment should not start.	Completed: _____
170	AFE3.5.1.MRG.M.TA. 800070	Locked-out: check belt lacing for excessive wear or separation.	Completed: _____
180	AFE3.5.1.MRG.M.TA.	Visually inspect belt condition for cracks, frayed spots, cuts, or unusual wear	Completed: _____

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
	800070	patterns.			
190	AFE3.5.1.MRG.M.TA.	Manually lift belt; check slider pans for damage/debris/wear and inspect belt underside for wear.			Completed:
200	AFE3.5.1.MRG.M.TA.	Inspect belt sprockets for missing/worn teeth and flange damage.			Completed:
210	AFE3.5.1.MRG.M.TA.	Inspect snubber/return rollers; ensure all fasteners, acorn nuts, and bolts are tight.			Completed:
220	AFE3.5.1.MRG.M.TA.	Inspect snub/return rollers for dents, bending, wear, or label/debris buildup; clean as needed.			Completed:
230	AFE3.5.1.MRG.M.TA.	Verify finger guard is < 1/4" from the belt and not touching.			Completed:
240	AFE3.5.1.MRG.M.TA.	Remove bearing caps; inspect bearings (wear/damage), seals (in place/undamaged), and set screws (tight); reinstall caps.			Completed:
250	AFE3.5.1.MRG.M.TA.	Check alignment of drive and driven sprockets with a straight edge contacting all 4 edges.			Completed:
260	AFE3.5.1.MRG.M.TA.	For taper lock bushings, verify two setscrews are present and tight; follow tightening torque specs.			Completed:
270	AFE3.5.1.MRG.M.TA.	If taper lock has a keyway, ensure key is tight with no damage or rolling of keyways.			Completed:
280	AFE3.5.1.MRG.M.TA.	Inspect drive belt for damage, missing teeth, or fraying; replace as needed.			Completed:
290	AFE3.5.1.MRG.M.TA.	Check drive belt tension with sonic tester or push tester per sticker/manual.			Completed:
300	AFE3.5.1.MRG.M.TA.	Inspect gearbox for oil leaks at shaft seals, case bottom, or drip pan.			Completed:
310	AFE3.5.1.MRG.M.TA.	Clean the drip pan of oil, dust, or debris.			Completed:
320	AFE3.5.1.MRG.M.TA.	If possible, remove coupling plug and inspect coupling; verify tight contact and set screws tight.			Completed:
330	AFE3.5.1.MRG.M.TA.	Clean motor fan with vacuum or canned air; no visible dust or debris after cleaning.			Completed:
340	AFE3.5.1.MRG.M.TA.	Vacuum the drive belly pan to remove dirt/debris.			Completed:
350	AFE3.5.1.MRG.M.TA.	If brake present, verify mounting bolts tight and manual release levers closed.			Completed:
360	AFE3.5.1.MRG.M.TA.	Ensure motor/gearbox guards are in place, secure, and undamaged.			Completed:
370	AFE3.5.1.MRG.M.TA.	Check motor and gearbox for damage; covers present and intact.			Completed:
380	AFE3.5.1.MRG.M.TA.	Verify motor/gearbox mounting hardware is in place and tight.			Completed:
390	AFE3.5.1.MRG.M.TA.	Remove cover for the transition drive belt (if present).			Completed:
400	AFE3.5.1.MRG.M.TA.	Inspect transition belt sprockets for missing/worn teeth and flange damage.			Completed:
410	AFE3.5.1.MRG.M.TA.	Check alignment of transition belt sprockets using a straight edge (touches all four edges).			Completed:
420	AFE3.5.1.MRG.M.TA.	Check transition belt tension using push tester: 1/8" deflection with 2–3 lb (0.9–1.4 kg) force at midspan.			Completed:
430	AFE3.5.1.MRG.M.TA.	Re-install the transition drive belt cover.			Completed:
440	AFE3.5.1.MRG.M.TA.	Wipe down all surfaces; remove dust, debris, fingerprints, lubricants.			Completed:
450	AFE3.5.1.MRG.M.TA.	Ensure all tools used are cleared and removed from the area.			Completed:
460	AFE3.5.1.MRG.M.TA.	Reverse Lockout: complete LOTO removal portion of the current tracking form.			Completed:
470	AFE3.5.1.MRG.M.TA.	Conduct startup and test with normal production; verify no unusual noises/vibrations.			Completed:
480	AFE3.5.1.MRG.M.TA.	Close out PM work order and create follow-up WOs for issues found.			Completed:
490	AFE3.5.1.MRG.M.TA.	Record permits (Confined Space: No; Hot Work: No; LOTO: Yes) and PPE used.			Completed:
500	AFE3.5.1.MRG.M.TA.	Capture tech count, elapsed time, and equipment down time on the job plan.			Completed:

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
Task Plan Instructions					
R5 [10/21/2025 17:32]: Apply LOTO if needed*Please see attached document in the Documents Tab.*Ensure equipment is cleaned after repairs are completed and prior to handing over to Operations					
Booked Hours					
Employee	Date	Time On	Time Off	Total Time	Type of Hours

Work Order

Work Order	10041565238	Scheduled Start Date	11/11/2025
	AMER-DEMATIC MODEL 9570 13 WEEK PM SCHEDULE	Scheduled End Date	11/11/2025
Status	Open	Date Started	10/21/2025 05:26
Created By	R5	Date Completed	
Created	10/21/2025		
WO Type	PM	Parent WO	
	Preventive maintenance	Class	
Department	RME	Priority	4
	Reliability Maintenance Engineering (RME)	Warranty	
PM Schedule	MAJ.DEM.9570.3M.13W	Safety	
	AMER-DEMATIC MODEL 9570 13 WEEK PM SCHEDULE	Equipment Criticality	1
Problem Code	N.A.	Assigned To	ERWOMACK
	Not Applicable (not allowed to be used in Breakdowns and Corrective)	Reported By	

Equipment

Equipment	AFE3.5.1.MRG.M.TA.800060	Manufacturer	DEMATIC
	AFE3.5, 1, AFE MAIN MERGE, TAKEAWAY, 800060	Model	9570
		Serial Number	

Activity List

Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
1	LOTO Evidence	TECH	10/21/2025	10/21/2025	

Checklist

Sequence	Equipment	Description	Result
10	AFE3.5.1.MRG.M.TA.800060	Does this task require LOTO to one or more energy sources?	Yes: No:
20	AFE3.5.1.MRG.M.TA.800060	Are photos of applied LOTO devices uploaded to this check (comment if not)?	Yes: No:

Task Plan Instructions

R5 [02/13/2023 13:46]:

Photographic Evidence of applied LOTO

"10 - Does the task require LOTO to one or more energy source?"

Confirm if this task requires a LOTO procedure to any energy source by selecting 'Yes'. If the task does not require LOTO select 'No'.

"20 - Are photos of applied LOTO devices uploaded to this check (comment if not)?"

In case LOTO is required for this task photographic evidence should be uploaded to this check (sequence 20). In case there are multiple energy sources to be isolated, upload a photo of every isolation point showing the applied LOTO device.

Steps to upload LOTO photos on APM:

- select the checklist item (sequence 20),
- click 'Actions' on the bottom of the checklist tab,
- select 'Add/Edit Checklist Items Documents'
- select 'Actions' > Create/Upload Document'

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier

Task Plan Instructions

Steps to upload LOTO photos on APM Mobile:

- select the checklist item (sequence 20),
- click the camera symbol,
- take a photo directly or navigate to saved photos on your device

Booked Hours

Employee	Date	Time On	Time Off	Total Time	Type of Hours
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Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
10	AMER-DEMATIC MODEL 9570 3 MONTH PM TASK INSTRUCTION	TECH	11/11/2025	11/11/2025	

Checklist

Sequence	Equipment	Description	Result
10	AFE3.5.1.MRG.M.TA. 800060	I have completed all tasks referenced on the task list of this PM	Yes: _____ No: _____
20	AFE3.5.1.MRG.M.TA. 800060	I have created a follow-up work order for any issues found during this PM	Completed: _____

Task Plan Instructions

R5 [10/21/2025 17:32]:

Apply LOTO if needed!!!!IMPORTANT!!!! Use required PPE (gloves, goggles, arc flash equip. if needed) Always follow OSHA, LOTO, FTHA, NFPA, Amazon Policies before placing hands on equipment. [] "Take 2 for Safety" [] Check all safety equipment(EStops,Guarding,Grounds)[] After PM, remove all tools and cleanup work area. [] Ensure Equipment is functioning appropriately before returning to operations.[] If any other issues found not part of this PMs Tasks, please create a New Work From PM Work order to make the correction.

Electrical

[] CHECK THE MOTOR CURRENT DRAW UNDER LOADED OPERATING CONDITIONS [] IF MOTOR CURRENT DRAW IS EXCESSIVE, MAKE SURE THAT PRODUCT LOADING IS NOT HIGHER THAN WHAT THE CONVEYOR IS RATED FOR, AND CHECK FOR BINDING IN THE DRIVE TRAIN, CHAINS AND SPROCKETS, ETC. [] IF MOTOR CURRNET DRAW IS NOT DUE TO PRODUCT OVER-LOADING OR MECHANICAL BINDING, REPAIR OR REPLACE THE MOTOR.

Mechanical

[] INSPECT THE MOTORS, REDUCERS, CARRIER ROLLERS, AND PULLEYS FOR LOOSE OR MISSING HARDWARE AND WIRING. TIGHTEN OR REPLACE AS NEEDED. [] OBSERVE MOTORS AND REDUCERS DURING OPERATION. LISTEN FOR UNUSUAL NOISES, AND LOOK FOR EVIDENCE OF OVERHEATING. REPAIR OR REPLACE AS NEEDED. [] INSPECT FOR EXCESSIVE WEAR, CUTS, DEEP ABRASIONS ON V-BELTS (SEE MANUAL) [] CHECK V-BELT TENSION AND PRESSURE AGAINST CARRIER ROLLERS (SEE MANUAL) [] INSPECT POWDERED COATED COMPONENTS FOR CLEANLINESS, LOOSENESS, OR DAMAGE. CLEAN, TIGHTEN, OR REPAIR AS NEEDED (SEE MANUAL).

Check Operation

[] START UP CONVEYOR TO LOOK AND LISTEN FOR ANY ABNORMALITIES IN OPERATION.

[]**CLEAN UP AREA** [] 1. PICK UP ALL EQUIPMENT/TOOLS [] 2. CLEAN UP EQUIPMENT/VACUUM/WIPE DOWN []**OBSERVE OPERATING IS OK** [] 1. ENSURE EQUIPMENT IS ON [] 2. ENSURE EVERYTHING IS RUNNING NORMAL AND SMOOTH!!CREATE NEW WORK ORDERS(WORK FROM PM) IF OTHER PROBLEMS

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
Task Plan Instructions					
FOUND DURING THIS PM/TASK!![]??NEW WORK ORDER NEEDED??(WORK FROM PM) Ensure equipment is cleaned after repairs are completed and prior to handing over to Operations					
Booked Hours					
Employee	Date	Time On	Time Off	Total Time	Type of Hours

Work Order

Work Order	10041631998	Scheduled Start Date	11/12/2025
	AMER-DEMATIC MODEL 9405 13 WEEK PM	Scheduled End Date	11/12/2025
Status	Open	Date Started	10/22/2025 05:28
Created By	R5	Date Completed	
Created	10/22/2025		
WO Type	PM	Parent WO	
	Preventive maintenance	Class	
Department	RME	Priority	5
	Reliability Maintenance Engineering (RME)	Warranty	
PM Schedule	MAJ.DEM.9405.02.13W	Safety	
	AMER-DEMATIC MODEL 9405 13 WEEK PM	Equipment Criticality	1
Problem Code	N.A.	Assigned To	ERWOMACK
	Not Applicable (not allowed to be used in Breakdowns and Corrective)	Reported By	

Equipment

Equipment	AFE3.5.1.MRG.M.TA.800065	Manufacturer	DEMATIC
	AFE3.5, 1, AFE MAIN MERGE, TAKEAWAY, 800065	Model	9405
		Serial Number	

Activity List

Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
1	LOTO Evidence	TECH	10/22/2025	10/22/2025	

Checklist

Sequence	Equipment	Description	Result
10	AFE3.5.1.MRG.M.TA.800065	Does this task require LOTO to one or more energy sources?	Yes: No:
20	AFE3.5.1.MRG.M.TA.800065	Are photos of applied LOTO devices uploaded to this check (comment if not)?	Yes: No:

Task Plan Instructions

R5 [02/13/2023 13:46]:

Photographic Evidence of applied LOTO

"10 - Does the task require LOTO to one or more energy source?"

Confirm if this task requires a LOTO procedure to any energy source by selecting 'Yes'. If the task does not require LOTO select 'No'.

"20 - Are photos of applied LOTO devices uploaded to this check (comment if not)?"

In case LOTO is required for this task photographic evidence should be uploaded to this check (sequence 20). In case there are multiple energy sources to be isolated, upload a photo of every isolation point showing the applied LOTO device.

Steps to upload LOTO photos on APM:

- select the checklist item (sequence 20),
- click 'Actions' on the bottom of the checklist tab,
- select 'Add/Edit Checklist Items Documents'
- select 'Actions' > Create/Upload Document'

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier

Task Plan Instructions

Steps to upload LOTO photos on APM Mobile:

- select the checklist item (sequence 20),
- click the camera symbol,
- take a photo directly or navigate to saved photos on your device

Booked Hours

Employee	Date	Time On	Time Off	Total Time	Type of Hours
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Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
10	AMER-DEMATIC 9405 CONVEYOR 13 WEEK PM TASK	TECH	11/12/2025	11/12/2025	

Checklist

Sequence	Equipment	Description	Result
10	AFE3.5.1.MRG.M.TA. 800065	I have completed all tasks referenced on the task list of this PM	Yes: _____ No: _____
10	AFE3.5.1.MRG.M.TA. 800065	Ensure PPE: safety shoes, gloves, safety glasses, bump cap, reflective vest, electrical PPE for disconnect.	Completed: _____
20	AFE3.5.1.MRG.M.TA. 800065	Complete PTP in APM for all technicians and submit any required permits for approval.	Completed: _____
20	AFE3.5.1.MRG.M.TA. 800065	I have created a follow-up work order for any issues found during this PM	Completed: _____
30	AFE3.5.1.MRG.M.TA. 800065	Check APM for open/recent WOs and any CBM/Waites/Monitron alarms.	Completed: _____
40	AFE3.5.1.MRG.M.TA. 800065	Review Belt on Slider / Belt on Roller manual and select applicable drawings for subassembly.	Completed: _____
50	AFE3.5.1.MRG.M.TA. 800065	Check belt tracking; adjust as needed; monitor continuously for 15 minutes and recheck during the day.	Completed: _____
60	AFE3.5.1.MRG.M.TA. 800065	Inspect rollers for concentric rotation (no up/down or side-to-side movement).	Completed: _____
70	AFE3.5.1.MRG.M.TA. 800065	If safety netting present, verify it is secure along entire length with no rips.	Completed: _____
80	AFE3.5.1.MRG.M.TA. 800065	Ensure cables are secured and not at risk of impacting rotating/moving components.	Completed: _____
90	AFE3.5.1.MRG.M.TA. 800065	Listen for unusual noise or excessive vibrations.	Completed: _____
100	AFE3.5.1.MRG.M.TA. 800065	Verify drive cover and bearing caps are present and not damaged.	Completed: _____
110	AFE3.5.1.MRG.M.TA. 800065	Ensure photo-eye cables are properly secured and protected from belts/sheaves.	Completed: _____
120	AFE3.5.1.MRG.M.TA. 800065	Inspect emergency pull-cord routing; ensure no obstructions.	Completed: _____
130	AFE3.5.1.MRG.M.TA. 800065	Pull estop cable to shut off conveyor; restart and test every e-stop during DTW.	Completed: _____
140	AFE3.5.1.MRG.M.TA. 800065	Inspect electrical conduit and j-boxes—no visible damage or exposed wires.	Completed: _____
150	AFE3.5.1.MRG.M.TA. 800065	Apply LOTO: complete the application portion of current LOTO tracking form.	Completed: _____
160	AFE3.5.1.MRG.M.TA. 800065	Verify LOTO; equipment should not start.	Completed: _____
170	AFE3.5.1.MRG.M.TA. 800065	Locked-out: check belt lacing for excessive wear or separation.	Completed: _____
180	AFE3.5.1.MRG.M.TA.	Visually inspect belt condition for cracks, frayed spots, cuts, or unusual wear	Completed: _____

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
	800065 patterns.				
190	AFE3.5.1.MRG.M.TA. Manually lift belt; check slider pans for damage/debris/wear and inspect belt underside for wear.				Completed:
200	AFE3.5.1.MRG.M.TA. Inspect belt sprockets for missing/worn teeth and flange damage.				Completed:
210	AFE3.5.1.MRG.M.TA. Inspect snubber/return rollers; ensure all fasteners, acorn nuts, and bolts are tight.				Completed:
220	AFE3.5.1.MRG.M.TA. Inspect snub/return rollers for dents, bending, wear, or label/debris buildup; clean as needed.				Completed:
230	AFE3.5.1.MRG.M.TA. Verify finger guard is < 1/4" from the belt and not touching.				Completed:
240	AFE3.5.1.MRG.M.TA. Remove bearing caps; inspect bearings (wear/damage), seals (in place/undamaged), and set screws (tight); reinstall caps.				Completed:
250	AFE3.5.1.MRG.M.TA. Check alignment of drive and driven sprockets with a straight edge contacting all 4 edges.				Completed:
260	AFE3.5.1.MRG.M.TA. For taper lock bushings, verify two setscrews are present and tight; follow tightening torque specs.				Completed:
270	AFE3.5.1.MRG.M.TA. If taper lock has a keyway, ensure key is tight with no damage or rolling of keyways.				Completed:
280	AFE3.5.1.MRG.M.TA. Inspect drive belt for damage, missing teeth, or fraying; replace as needed.				Completed:
290	AFE3.5.1.MRG.M.TA. Check drive belt tension with sonic tester or push tester per sticker/manual.				Completed:
300	AFE3.5.1.MRG.M.TA. Inspect gearbox for oil leaks at shaft seals, case bottom, or drip pan.				Completed:
310	AFE3.5.1.MRG.M.TA. Clean the drip pan of oil, dust, or debris.				Completed:
320	AFE3.5.1.MRG.M.TA. If possible, remove coupling plug and inspect coupling; verify tight contact and set screws tight.				Completed:
330	AFE3.5.1.MRG.M.TA. Clean motor fan with vacuum or canned air; no visible dust or debris after cleaning.				Completed:
340	AFE3.5.1.MRG.M.TA. Vacuum the drive belly pan to remove dirt/debris.				Completed:
350	AFE3.5.1.MRG.M.TA. If brake present, verify mounting bolts tight and manual release levers closed.				Completed:
360	AFE3.5.1.MRG.M.TA. Ensure motor/gearbox guards are in place, secure, and undamaged.				Completed:
370	AFE3.5.1.MRG.M.TA. Check motor and gearbox for damage; covers present and intact.				Completed:
380	AFE3.5.1.MRG.M.TA. Verify motor/gearbox mounting hardware is in place and tight.				Completed:
390	AFE3.5.1.MRG.M.TA. Remove cover for the transition drive belt (if present).				Completed:
400	AFE3.5.1.MRG.M.TA. Inspect transition belt sprockets for missing/worn teeth and flange damage.				Completed:
410	AFE3.5.1.MRG.M.TA. Check alignment of transition belt sprockets using a straight edge (touches all four edges).				Completed:
420	AFE3.5.1.MRG.M.TA. Check transition belt tension using push tester: 1/8" deflection with 2–3 lb (0.9–1.4 kg) force at midspan.				Completed:
430	AFE3.5.1.MRG.M.TA. Re-install the transition drive belt cover.				Completed:
440	AFE3.5.1.MRG.M.TA. Wipe down all surfaces; remove dust, debris, fingerprints, lubricants.				Completed:
450	AFE3.5.1.MRG.M.TA. Ensure all tools used are cleared and removed from the area.				Completed:
460	AFE3.5.1.MRG.M.TA. Reverse Lockout: complete LOTO removal portion of the current tracking form.				Completed:
470	AFE3.5.1.MRG.M.TA. Conduct startup and test with normal production; verify no unusual noises/vibrations.				Completed:
480	AFE3.5.1.MRG.M.TA. Close out PM work order and create follow-up WOs for issues found.				Completed:
490	AFE3.5.1.MRG.M.TA. Record permits (Confined Space: No; Hot Work: No; LOTO: Yes) and PPE used.				Completed:
500	AFE3.5.1.MRG.M.TA. Capture tech count, elapsed time, and equipment down time on the job plan.				Completed:

Activity List					
Activity	Task Plan Description	Trade	Start Date	End Date	Supplier
Task Plan Instructions					
R5 [10/21/2025 17:32]: Apply LOTO if needed*Please see attached document in the Documents Tab.*Ensure equipment is cleaned after repairs are completed and prior to handing over to Operations					
Booked Hours					
Employee	Date	Time On	Time Off	Total Time	Type of Hours