

Step number	Step Instructions	Parts
1	Assemble base	Base plate, fillet profiles, bottom cover and cutting rod
2	Prepare x-axis	X-beam, linear shafts, head support
3	Prepare 4 pinchrollers	
4	Prepare side panels	Bearing holders and sensor
5	Install side panels fitting the x-axis, pinchrollers shaft and y-shaft inbetween	Prepared x-axis, pinchrollers, pinchrollers' shaft, y-shaft
6	Install motors and tension the belts	Motors and belt
7	Install electronics	
8	Install the head	
9	Wiring 1	
10	Prepare right side cover	
11	Wiring 2	
12	Install side covers	
13	Fix the knife	