• 3D Printers

- DO NOT USE MAKERBOT
 - * nozzle breaks often, replacing parts is a hassle
- RepRap
 - * Great community, open source, good for tinkering
- Makers Toolworks Mendel Max
- SeeMe CNC Orion Delta
- LulzBot
 - * Best bang for your buck, one of the best printers on the market
- Ultimaker

• Printing Materials

- PLA
 - * Depends on manufacturer; poor quality control can lead to variable filament diameter, which affects extrusion rate
 - * Stiff, lightweight, easy to print
 - * Will snap, especially in between layers
- Polycarbonate
 - * Will not break, layers essentially disappear into each other, but difficult to print
- Nylon
 - * Very bendy, super strong
- Layer adhesion does pose a challenge, as it makes printed materials weak. Orienting a part so
 that forces acting on it in the air will not cause failure in between layers is important

• Battery

- Use highest voltage possible pick motor that works with it
- Choose after complete payload design
- Just need regulators and speed controllers
 - * Castle Speed Controllers Castle Link can be used to reprogram anywhere anytime
 - * BECS

\bullet Motor

- Overbuild, overprop
- Big speed controller
- Motors to consider: NEU, Hacker, Axi, Hyperion
- Go with an outrunner, don't make it a pusher
- RC groups will have motor recommendations

• Props

- Fixed props
- Wood is good, but composites last longer

- carbon fill carbon resin
- Props to consider: Graupner, Aeronaut, Zinger

• Design Ideas

- 3D print ribs and cover wings with fabric
 - * Notes from Aerocats
 - \cdot Balsa, basswood, used for frame and spars
 - · Wings are covered in MonoKote or UltraCote which is essentially a heat shrink heavy duty Saran wrap
 - · MonoKote adhesive on one side, manufactured by Top Flite
 - · UltraCote same as MonoKote, manufactured by Horizon
 - · These wraps seem easy to apply and very affordable, according to Mark Fellows they are both incredibly strong, as the Aerocats planes carry 30lb payloads
- Foam wings with carbon fibber spars
 - * Print airfoil guide for hot wire
 - * Make wings modular, able to use different wings
- Camera payload
 - * Global shutter All pixels at once
 - * Rolling shutter one line at a time, not good with camera movement
 - * Determine when to take pictures, minimize vibrations
- Hand launch
 - * Statically stable aircraft