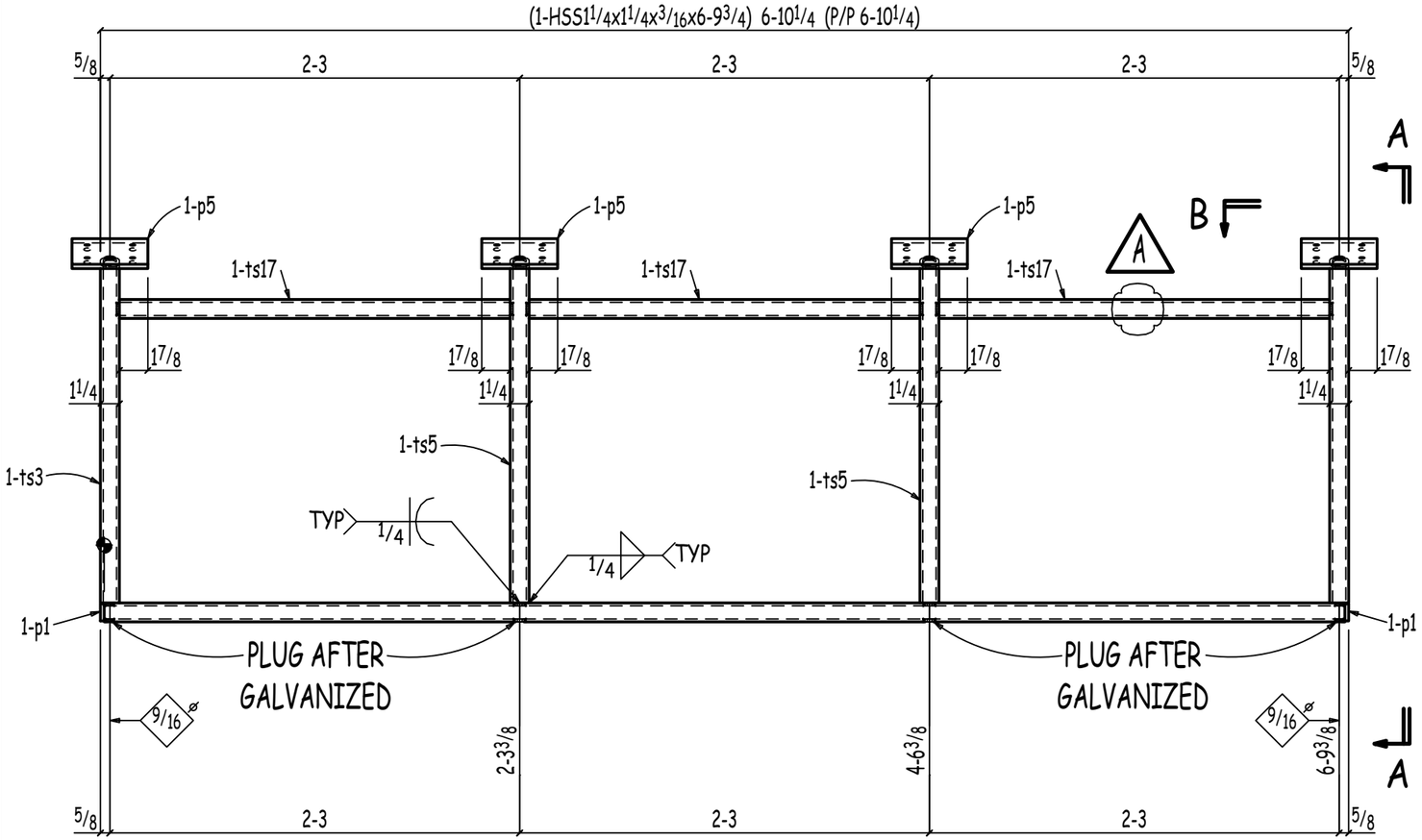
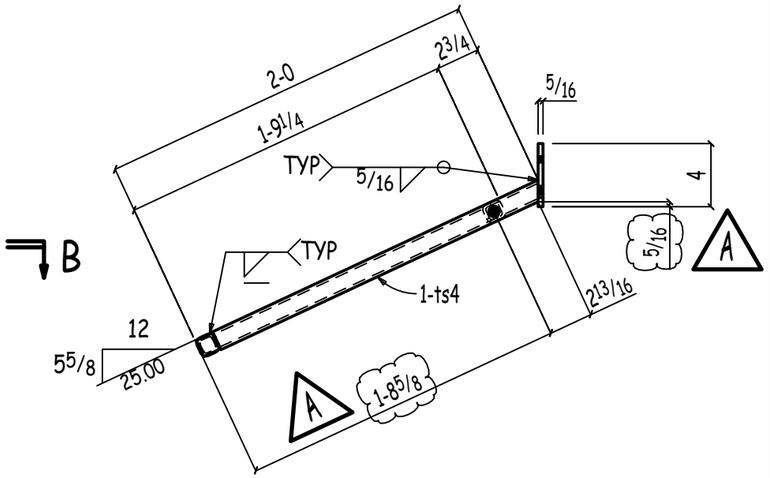


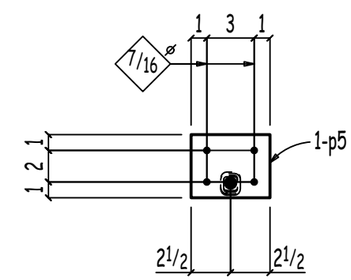
4 CANOPIES 1M1

GALVANIZED PER
ASTM 123



Section A-A

1M1



Section B-B

1M1

TOTAL SHEET WEIGHT: 262

BILL OF MATERIAL

SEQ	MARK	QTY	DESCRIPTION	LENGTH		WEIGHT	REMARKS
1	1M1	4	CANOPY			65	Galv
	1M1	4	HSS1 1/4x1 1/4x3/16	6	9 3/4	19	A500B
	ts17	12	HSS1 1/4x1 1/4x3/16	2	1 3/4	6	A500B
	ts3	4	HSS1 1/4x1 1/4x3/16	1	10 3/4	5	A500B
	ts4	4	HSS1 1/4x1 1/4x3/16	1	10 3/4	5	A500B
	ts5	8	HSS1 1/4x1 1/4x3/16	1	10 3/4	5	A500B
	p5	16	PL 5/16x4	0	5	2	A36

BILL OF MATERIAL

SEQ	MARK	QTY	DESCRIPTION	LENGTH		WEIGHT	REMARKS
	p1	8	PL 1/4x1 1/8	0	1 1/8	0	A36

BILL OF MATERIAL

SEQ	MARK	QTY	DESCRIPTION	LENGTH		WEIGHT	REMARKS

REV	DATE	DESCRIPTION	DETAILER
A	10-31-17	PER APPROVALS	SB

FIELD	E	10-31-17																	
SHOP	3	10-31-17																	
APPROVAL	E	10-27-17																	
PRINTS	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE

MATERIAL(UN) A-992 GR-50
PARTS MATERIAL(UN) A-36
HOSE MATERIAL(UN) A-500 GR-B
SURFACE PREPARATION SSPC-SP 2,3
SHOP PAINT SHERWIN WILLIAMS STEEL-SPEC
FIELD MINIMUM FILMS AS NOTED
HOLES (DIA) 13/16 ø
ALL CONNECTIONS WELDED
BUTT WELDS LOW HYDROGEN 7018

APPROVED NOTE:
The details of structural steel shown on this sheet are developed from the information given in architectural or owner's design drawings and are specifications provided solely for shop fabrication. It is the responsibility of the approving engineer, architect or owner to verify that the details and sections as detailed are properly identified and that all connections designed and specified by others comply with the intent of the engineers, architects or owners design.

CERTIFIED STEEL FABRICATOR

SECTION NOTE:
UNLESS OTHERWISE NOTED, ALL PLATES SHALL BE CENTERED ON A 3/8" GRID. SHOP WELDS TO BE 3/16" FILLET, FIELD WELDS TO BE 5/16" FILLET. ALL BOLTS SHALL BE 3/4" DIA. HIGH STRENGTH, FIELD TIGHT.

NOTE:
These drawings are the property of Lindren Mfg. Co. and are not to be provide of fabrication and detailed use of the products and designs shown herein. Modifications or cancellations made after the date of the original drawings for such measures will be charged against the contractor or owner.

BEARING NOTE:
ALL BEARING PLATES SHALL BE 3/4" PLATE GRADE 36.

Lindren Mfg. Co.
802 Century Ave., P.O. Box 217
Waunakee, Wisconsin 53597
Hwy. Q at Village Limits
Phone (608) 849 - 4143
Fax (608) 849 - 7903

CANOPY STRUCTURE
LAKE GENEVA, WI
FYF LLC
DATE 10-27-17
JOB NO. 5696
DETAILER SB
DESIGNED RH
DRWG. NO.
1