%

(1001)

(T25 D=0.125 CR=0 - ZMIN=-0.25 - flat end mill)

(T35 D=0.25 CR=0 - ZMIN=-0.25 - flat end mill)

G90 G94

G17

G20

T25

G28 G91 Z0

G90

(Bore1)

M9

T35 M6

S16000 M3

G54

G0 X0 Y-0.025

Z0.6

Z0.08

G1 Z0.025 F20

G18 G2 X0.025 Z0 I0.025

G1 X0.0375

G17 G3 X0.0625 Y0 J0.025

X-0.0625 Z-0.0197 I-0.0625 F40

X0.0625 Z-0.0394 I0.0625

X-0.0625 Z-0.0591 I-0.0625

X0.0625 Z-0.0787 I0.0625

X-0.0625 Z-0.0984 I-0.0625

X0.0625 Z-0.1181 I0.0625

X-0.0625 Z-0.1378 I-0.0625

X0.0625 Z-0.1575 I0.0625

X-0.0625 Z-0.1772 I-0.0625

X0.0625 Z-0.1969 I0.0625

X-0.0625 Z-0.2165 I-0.0625

X0.0625 Z-0.2362 I0.0625

X-0.0367 Y0.0506 Z-0.25 I-0.0625

X0.0367 Y-0.0506 I0.0367 J-0.0506

X-0.0367 Y0.0506 I-0.0367 J0.0506

X-0.0423 Y0.0156 I0.0147 J-0.0202

G1 X-0.0349 Y0.0055

X-0.0326 Y0.0024 Z-0.2497

X-0.0304 Y-0.0007 Z-0.2488

X-0.0282 Y-0.0037 Z-0.2473

X-0.0263 Y-0.0064 Z-0.2452

X-0.0245 Y-0.0088 Z-0.2427

X-0.023 Y-0.0108 Z-0.2397

X-0.0218 Y-0.0125 Z-0.2363

X-0.0209 Y-0.0137 Z-0.2327

X-0.0204 Y-0.0144 Z-0.2289

X-0.0202 Y-0.0147 Z-0.225

G0 Z0.6

M5

G28 G91 Z0

G90

(2D Contour1)

T25 M6

S5000 M3

G54

G0 X1.6 Y0.0125

Z0.6

Z0.2

G1 Z0.0394 F20

Z-0.125

X1.5875

X1.575

G3 X1.5625 Y0 J-0.0125

G1 Y-0.3125 F40

Z-0.25 F20

Y-1.5 F40

G2 X1.5 Y-1.5625 I-0.0625

G1 X0.3125

Z-0.125

X-0.3125

Z-0.25 F20

X-1.5 F40

G2 X-1.5625 Y-1.5 J0.0625

G1 Y-0.3125

Z-0.125

Y0.3125

Z-0.25 F20

Y1.5 F40

G2 X-1.5 Y1.5625 I0.0625

G1 X-0.3125

Z-0.125

X0.3125

Z-0.25 F20

X1.5 F40

G2 X1.5625 Y1.5 J-0.0625

G1 Y0.3125

Z-0.125

Y0

G3 X1.575 Y-0.0125 I0.0125

G1 X1.6

G0 Z0.6

G28 G91 Z0

G90

G28 G91 X0 Y0

G90

M30

%