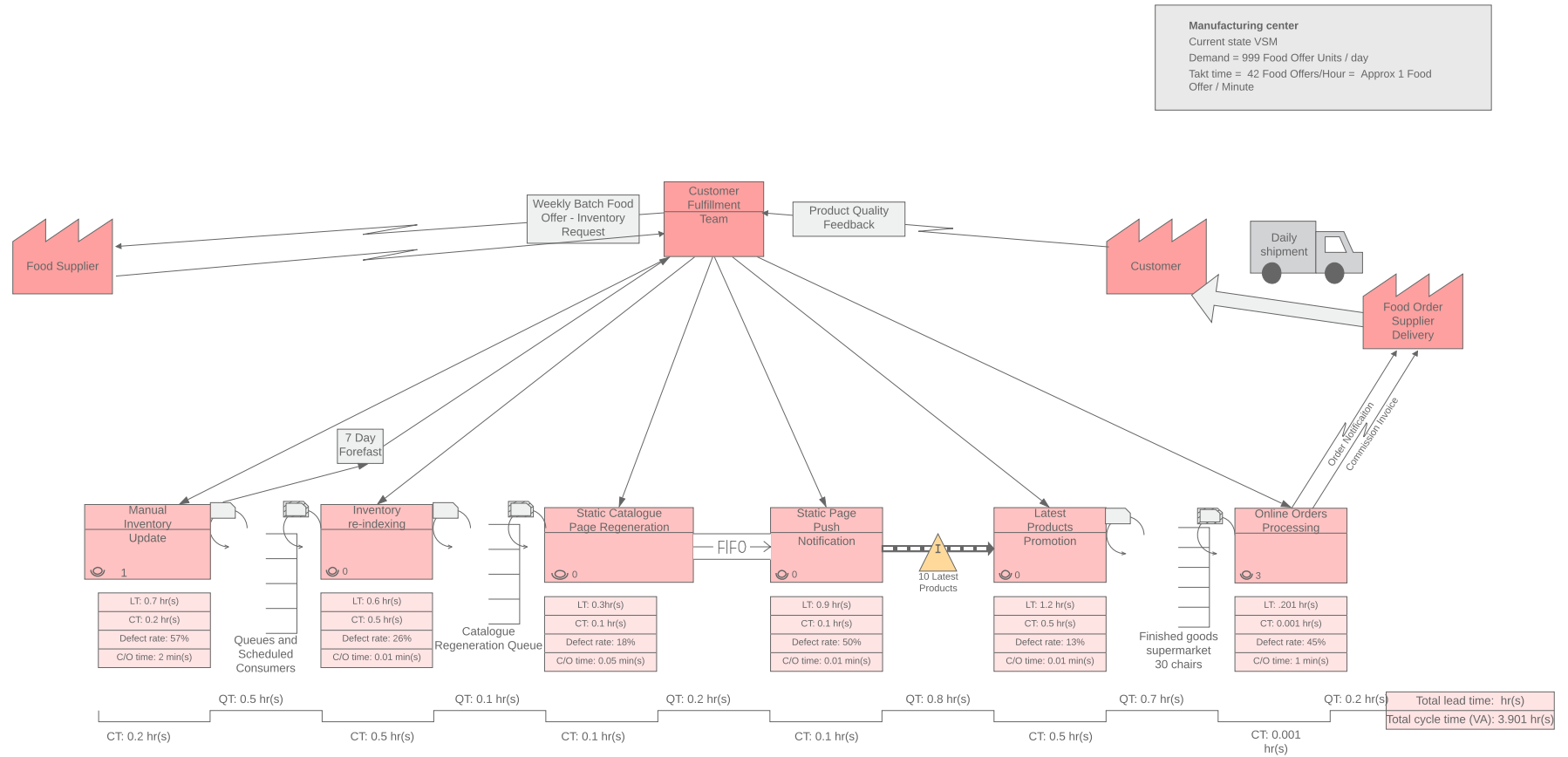


# Foosus: Value Stream Map

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**Legend**

LT (lead time): The total time it takes to complete a task. This is the CT + QT  
 CT (cycle time): The actual time spent completing a task (value added time)  
 QT (queue time): Non-value add time between cycle times.  
 Takt time: The pace at which a product/service is produced/provided  
 Defect rate: Percent of an output that doesn't meet specifications  
 C/O (change over time): The amount of time it takes to start working on the next unit after completing the one unit