



MAGNETIC POWDER CORES



MAGNETIC POWDER CORES

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CO-120120

Innovative Technological Advancements

Move forward with Chang Sung Corporation. We are one of the main suppliers of cutting edge products to all our customers at the forefront of the next generation in energy solutions.



CSC soft magnetic powder cores are at the forefront of advanced industries

We deliver excellence in performance by always keeping our customers' specific needs in mind.

Chang Sung Corporation has been producing magnetic powder cores with sophisticated technological expertise in manufacturing metal powders since 1980. We have steadfastly made investments into our research and development program as well as our manufacturing facilities to increase our range of products and production capacity in line with the growing needs of our customers.

This has enabled Chang Sung Corporation to become a leading global player in producing soft magnetic powder cores. Today, we are well positioned to offer reliable product quality at competitive prices to meet the diverse requirements of all our clients.

Moving forward with Chang Sung Corporation to the Next Generation in Energy Solutions.

What are Powder Cores?

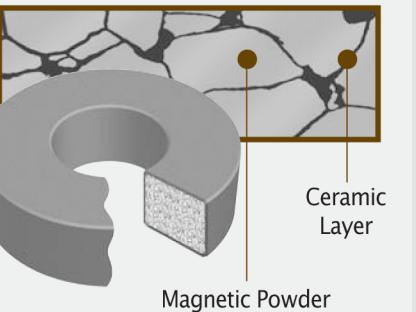


Chang Sung Corporation's advanced technology enables us to fulfill the diverse needs of our clients for soft magnetic powder cores.

Powder cores are distributed air gap cores made from ferrous alloy powders for low losses at high frequencies. Small air gaps distributed evenly throughout the cores increase the amount of Direct Current (DC) that can be passed through the winding before core saturation occurs. Molybdenum Permalloy Powder (MPP) cores are ideal for low loss inductors such as switching regulators and noise filters. High Flux, Sendust and Mega Flux® cores are the preferred choices for Power Factor Correction (PFC), switching regulator inductors, in-line noise filters, pulse and flyback transformers and many other applications requiring low losses at high frequencies.

▼ Product Summary

Cross Sectional View



Core Materials

- MPP Core : Ni-Fe-Mo alloy
- High Flux Core : Fe-Ni alloy
- Sendust Core : Fe-Si-Al alloy
- Mega Flux® Core : Fe-Si alloy

Core Shapes

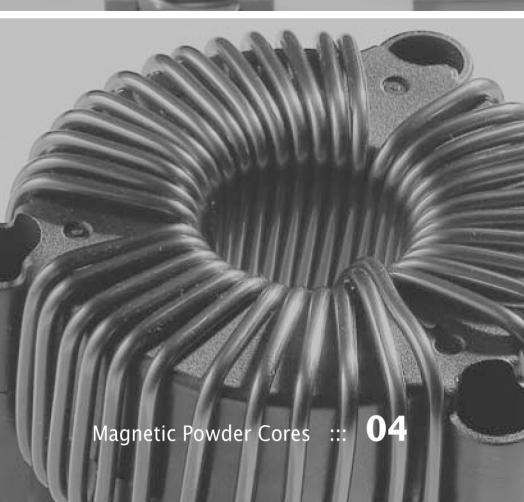
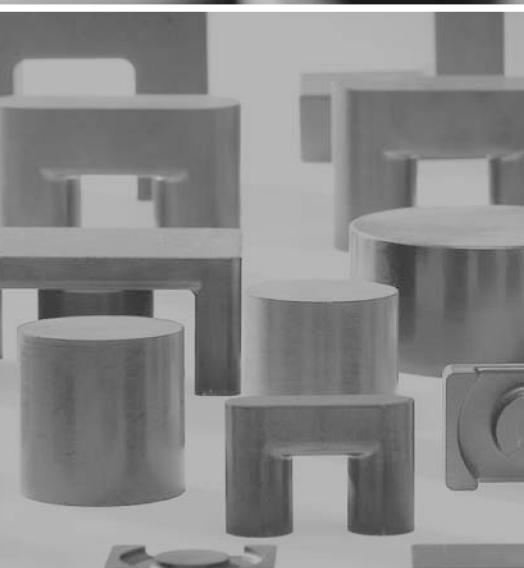
- Toroids : From 3.5mm to 165mm OD
- Special : Ellipse, Block, Cylinder Washer, ER, U, EE, EER, EQ

Permeability

- MPP : 26, 60, 125, 147, 160, 173, 200 μ
- High Flux : 26, 60, 125, 147, 160 μ
- Sendust : 26, 60, 75, 90, 125 μ
- Mega Flux® : 26, 60, 75, 90 μ

Core Finishes

- Finish : Epoxy, Parylene-C, Plastic Case
- Color - MPP : Gray
 - High Flux : Khaki
 - Sendust : Black
 - Mega Flux® : Dark Brown
- Break-Down Voltage : 500V min.



Outstanding products begin with a standardized production line and a strict quality control process

Chang Sung Corporation manufactures four types of soft magnetic powder cores including the Molybdenum Permalloy (MPP), High Flux, Sendust and Mega Flux®, which are mainly used for inductors and transformers requiring low losses and inductance stability under high DC bias conditions. A fully standardized production management system under strict quality control of the raw materials (nickel, iron, molybdenum, aluminum and silicon) enables CSC to guarantee consistent quality and thus build greater confidence in our company's product line.



MPP

Ni-Fe-Mo alloy powder cores are made from alloy powders of nickel, iron and molybdenum.

MPP cores exhibit a highly sustainable stability in temperature and inductance under high DC magnetization or high DC Bias conditions. They offer the highest permeability among our materials and the lowest core loss compared to any other core material. MPP cores are also considered to be a premium material for direct current output inductors for SMPS including high Q filters, loading coils and EMI/RFI filters. Finished toroid cores are coated with a gray epoxy to provide dielectric protection and added physical strength.



HIGH FLUX

Ni-Fe alloy powder cores are made from alloy powders of nickel and iron.

The 15,000 Gauss saturation level of High Flux cores has a higher energy storage capability and more effective permeability when compared to the performance of gapped ferrite or powdered iron cores of a similar size. The excellent DC bias characteristics and low core losses of High Flux cores offer a reduction in size and the number of winding turns as well as superior magnetic properties. CSC High Flux cores are excellent choices for applications such as PFC reactors, switching regulator inductors, in-line noise filters, pulse transformers and flyback transformers. Finished High Flux cores are coated with a Khaki epoxy and come in a variety of shapes and sizes.



SENDUST

Fe-Si-Al alloy powder cores are made from alloy powders of iron, silicon and aluminum.

Near-zero magnetostriction makes Sendust cores ideal for eliminating audible noise in filter inductors. Core losses of Sendust cores are significantly lower than those of powdered iron cores. Especially Sendust E shapes provide a higher energy storage capability than gapped Ferrite E cores. Gap losses and eddy current losses are minimized with Sendust E cores compared to gapped ferrite E shapes. Sendust cores are a smart choice for PFC circuits. Other major applications include switching regulator inductors, In-line noise filters, pulse transformers and flyback transformers. Finished Sendust cores are coated in a black epoxy.



MEGA FLUX®

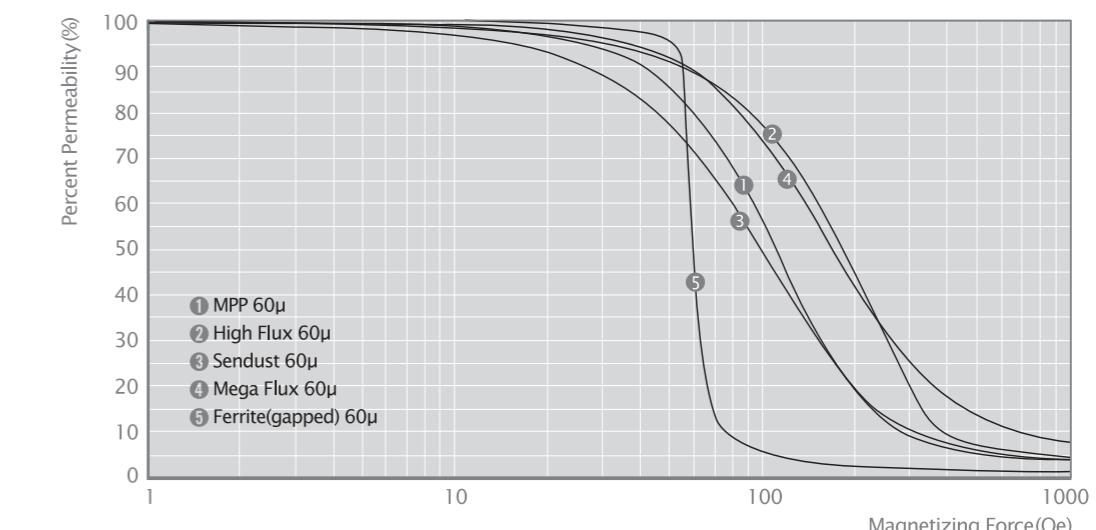
FeSi alloy powder cores are made from an alloy of iron and silicon.

CSC has developed new magnetic alloy powder cores for the first time in the world under the name of Mega Flux®. The innovative design of these unique cores includes a smaller size, higher current and higher energy storage capability. Mega Flux® cores have higher flux density than any other magnetic material, 16,000Gauss compared to 15,000Gauss for High Flux cores and 10,000 Gauss for Sendust cores. The extremely good DC bias characteristics provide the best solution for high end applications such as buck/boost inductors for high power supply systems, smoothing chokes for inverters and reactors for electric vehicles. Mega Flux® cores pressed with no organic binder have significantly lower core losses than powdered iron cores and Fe-Si strip cores. They also present excellent thermal properties with no thermal aging effects. Finished Mega Flux® cores are coated with a dark brown epoxy.

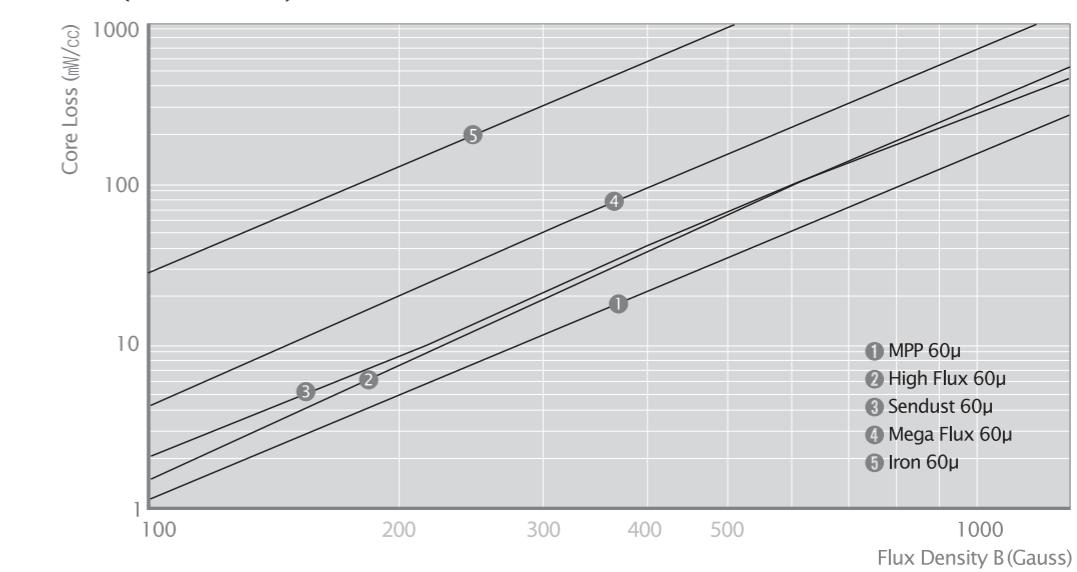
■ Comparison of Core materials

	Materials	Perm. (μ)	Bs (G)	Core Loss	DC Bias	Relative Cost	Temp. Stability	Curie Temp (°C)
Powder	MPP	14-200	7,000	Lower	Better	High	Best	450
	High Flux	26-160	15,000	Low	Best	Medium	Better	500
	Sendust	26-125	10,000	Low	Good	Low	Good	500
	Mega Flux®	26-90	16,000	Medium	Best	Low	Better	700
Strip	Iron	10-100	10,000	High	Poor	Lowest	Poor	770
	Fe-Si (Gapped)		18,000	High	Best	Lowest	Good	740
	Amorphous (Gapped)		15,000	Low	Better	Medium	Good	400
	Ferrite (Gapped)		4,500	Lowest	Poor	Lowest	Poor	100~300

■ Permeability vs DC Bias



■ Core Loss (at 50kHz)



■ CSC's Core Designation



Toroidal Core Designation CM 270 125 E

Epoxy coated	Core finish E:Epoxy, P:Parylene-C, C:Plastic Case
Permeability : 125μ	Available perm. 26, 50, 60, 75, 90, 125, 147, 160, 173, 200μ
OD size:27.0mm	Available size 3.5mm~165.0mm(OD)
MPP core	Core material CM : MPP, CH : High Flux, CS : Sendust, CK : Mega Flux®

■ Nominal Inductance Table (Al Value)

Permeability Part No.	26μ	60μ	75μ	90μ	125μ	147μ	160μ	173μ	200μ	(nH/N ²)
	026	060	075	090	125	147	160	173	200	
C□035□□□	-	13	16	19	26	31	33	36	42	
C□039□□□	-	17	21	25	35	41	45	48	56	
C□046□□□	-	20	25	30	42	49	53	57	67	
C□063□□□	10	24	30	36	50	59	64	69	80	
C□066□□□	11	26	32	39	54	64	69	75	86	
C□067□□□	21	50	62	74	103	122	132	144	165	
C□068□□□	14	33	42	50	70	81	89	95	112	
C□078□□□	11	25	31	37	52	62	66	73	83	
C□096□□□	11	25	32	38	53	63	68	74	84	
C□097□□□	14	32	40	48	66	78	84	92	105	
C□102□□□	14	32	40	48	66	78	84	92	105	
C□112□□□	11	26	32	38	53	63	68	74	85	
C□127□□□	12	27	34	40	56	67	72	79	90	
C□166□□□	15	35	43	52	72	88	92	104	115	
C□172□□□	19	43	53	64	89	105	114	123	142	
C□203□□□	14	32	41	49	68	81	87	96	109	
C□229□□□	19	43	54	65	90	106	115	124	144	
C□234□□□	22	51	63	76	105	124	135	146	169	
C□270□□□	32	75	94	113	157	185	201	217	251	
C□330□□□	28	61	76	91	127	150	163	176	-	
C□343□□□	16	38	47	57	79	93	101	109	-	
C□358□□□	24	56	70	84	117	138	150	162	-	
C□400□□□	35	81	101	121	168	198	215	233	-	
C□467□□□	59	135	169	202	281	330	360	-	-	
C□468□□□	37	86	107	128	178	210	228	-	-	
C□508□□□	32	73	91	109	152	179	195	-	-	
C□571□□□	60	138	172	206	287	306	333	-	-	
C□572□□□	33	75	94	112	156	185	200	-	-	
C□610□□□	83	192	240	288	400	-	-	-	-	
C□740□□□	89	206	257	309	429	-	-	-	-	
C□777□□□	30	68	85	102	142	-	-	-	-	
C□778□□□	37	85	107	128	178	-	-	-	-	
C□888□□□	24	57	71	85	119	-	-	-	-	
C□1016□□□	47	112	137	164	228	-	-	-	-	
C□1325□□□	67	156	195	234	325	-	-	-	-	
C□1650□□□	80	184	230	276	384	-	-	-	-	

※ example) Al value of CM270125 is 157(nH/N²)

■ Core Dimension Table (millimeters)

Part Number	Magnetic Path Length l(cm)	Cross Section A(cm ²)	Window Area(cm ²)	Surface Area(cm ²)		Weight(gm)				Dimensions(mm)				Package Unit (pcs/box)
				after finish	40% winding factor	CM	CH	CS	CK	Before Finish	After Finish			
C□035□□□	0.817	0.0137	0.018	0.47	0.61	0.09	0.09	0.07	0.08	3.56×1.78×1.52	3.94×1.52×1.96	40k		
C□039□□□	0.942	0.0211	0.0308	0.74	0.93	0.19	0.18	0.13	0.15	3.94×2.24×2.54	4.32×1.98×2.97	40k		
C□046□□□	1.060	0.0285	0.0290	0.90	1.13	0.26	0.25	0.20	0.23	4.65×2.36×2.54	5.21×1.93×3.30	40k		
C□063□□□	1.361	0.0470	0.0412	1.7	2.03	0.56	0.53	0.41	0.47	6.35×2.79×2.79	6.99×2.29×3.43	30k		
C□066□□□	1.363	0.0476	0.0412	1.7	2.06	0.60	0.57	0.44	0.50	6.60×2.67×2.54	7.24×2.29×3.18	20k		
C□067□□□	1.363	0.0920	0.0384	2.4	2.76	1.12	1.07	0.83	0.96	6.60×2.67×4.78	7.32×2.21×5.54	20k		
C□068□□□	1.650	0.0725	0.0934	2.7	3.31	1.03	0.98	0.76	0.88	6.86×3.96×5.08	7.62×3.45×5.72	16k		
C□078□□□	1.787	0.0615	0.0922	2.4	3.04	0.94	0.90	0.69	0.80	7.87×3.96×3.18	8.51×3.43×3.81	16k		
C□096□□□	2.18	0.0752	0.1429	3.1	4.14	1.41	1.34	1.04	1.21	9.65×4.78×3.18	10.29×4.27×3.81	8k		
C□097□□□	2.18	0.0945	0.1429	3.5	4.47	1.76	1.68	1.30	1.50	9.65×4.78×3.96	10.29×4.27×4.57	8k		
C□102□□□	2.38	0.1000	0.164	3.7	4.85	2.09	2.00	1.55	1.79	10.16×5.08×3.96	10.80×4.57×4.57	8k		
C□112□□□	2.69	0.0906	0.273	4.3	6.05	2.11	2.02	1.57	1.81	11.18×6.35×3.96	11.90×5.89×4.72	6k		
C□127□□□	3.12	0.114	0.383	5.6	8.00	3.13	2.99	2.32	2.69	12.70×7.62×4.75	13.46×6.99×5.51	4		
C□166□□□	4.11	0.192	0.713	9.3	13.66	6.9	6.6	5.2	6.0	16.51×10.16×6.35	17.40×9.53×7.11	1,960		
C□172□□□	4.14	0.232	0.638	9.9	13.91	8.2	8.0	6.1	7.1	17.27×9.65×6.35	18.03×9.02×7.11	1,960		
C□203□□□	5.09	0.226	1.14	12.1	18.95	10.0	10.0	7.4	8.7	20.32×12.70×6.35	21.1×12.07×7.11	1,368		
C□229□□□	5.67	0.331	1.41	15.7	24.13	15.9	15.1	11.7	13.6	22.86×13.97×7.62	23.62			

■ Magnetic Design Formulas

Inductance of a Wound Core

The inductance of a wound core at a given number of turns is calculated using the following formula.

$$L = \frac{0.4 \pi \mu N^2 A \times 10^{-2}}{\ell}$$

$$L_N = A_L \times N^2 \times 10^{-3}$$

L = inductance (μH)
 μ = core permeability
 N = number of turns
 A = effective cross section area (cm^2)
 ℓ = mean magnetic path length (cm)
 L_N = Inductance at N turns (μH)
 A_L = nominal Inductance (nH/N^2)

Permeability - Flux Density - Magnetizing Force

Ampere's Law and Faraday's Law show the relations of permeability, flux density and magnetizing force of a wound core.

$$H = \frac{0.4 \pi NI}{\ell} \quad \text{----- Ampere's Law}$$

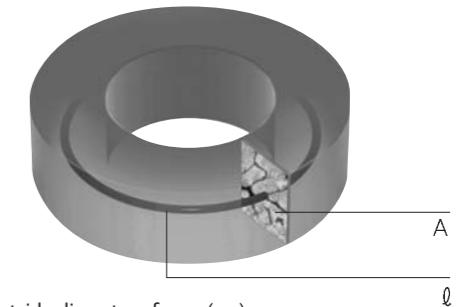
$$B_{\max} = \frac{E_{\text{rms}} \times 10^8}{4.44 f A N} \quad \text{----- Faraday's Law}$$

$$\mu = \frac{B}{H}$$

H = magnetizing force (oersteds)
 N = number of turns
 I = peak magnetizing current (amperes)
 ℓ = mean magnetic path length (cm)
 B_{\max} = maximum flux density (gausses)
 E_{rms} = voltage across coil (volts)
 f = frequency (hertz)

Mean Magnetic Path Length

For toroidal powder cores, the effective area (A) is the same as the cross sectional area. By definition and Ampere's Law, the effective magnetic path length is the ratio of ampere-turns (NI) to the average magnetizing force. Using Ampere's Law and averaging the magnetizing force gives the formula for effective path length.



$$\ell = \frac{\pi(OD - ID)}{\ln\left(\frac{OD}{ID}\right)}$$

OD = outside diameter of core (cm)
 ID = inside diameter of core (cm)
 A = core cross section (effective area)
 ℓ = mean magnetic path length (cm)

Q Factor

The Q factor is defined as the ratio of reactance to the effective resistance for an inductor and thus indicates its quality. The Q of wound core can be calculated using the following formula, when neglecting the effects of self-resonance caused by the distributed capacitance resulting from the differential voltage between adjacent turns.

$$Q = \frac{\omega L}{R_{dc} + R_{ac} + R_d}$$

Q = quality factor
 ω = 2π frequency (hertz)
 L = inductance (henries)
 R_{dc} = DC winding resistance (ohms)
 R_{ac} = resistance due to core loss (ohms)
 R_d = resistance due to winding dielectric loss (ohms)

Inductance Calculation by Permeability vs DC Bias Curves

Inductor specification

- Core : CM270125
- Number of Windings : 22Turns
- Current : DC 10Amperes

solution

a) Formula to calculate L at 0Ampere

$$L_N = A_L \times N^2 \times 10^{-3}$$

The Nominal inductance table on page 7 shows the A_L value of CM270125 to be 157.

$$\text{Therefore, } L(@0A) = 157 \times 22^2 \times 0.001 = 76 \text{ } (\mu\text{H})$$

b) Determine DC magnetizing force (H) by using Ampere's law to achieve the roll off.

$$H = 0.4\pi NI / \ell$$

$$H = 0.4 \times 3.14 \times 22 \times 10 / 6.35 = 43.5 \text{ (Oe)}$$

The magnetizing force(dc bias) is 43.5 oersteds, yielding 64% of initial permeability. See on page 11.

The inductance at 10Ampere will decrease the inductance by 64% compared with 0Ampere.

$$\begin{aligned} \text{Therefore, } L(@10A) &= 76 \times 0.64 \\ &= 48.6 \text{ } (\mu\text{H}) \end{aligned}$$

* Inductance calculation by A_L vs NI Curve is also available on page 24.

Core Loss

Powder cores have low hysteresis loss, minimizing signal distortion, and low residual loss. The total core loss at low flux densities is the sum of three frequency dependent losses of hysteresis loss, residual loss, and eddy current loss. The core loss is calculated from the following Legg's equation.

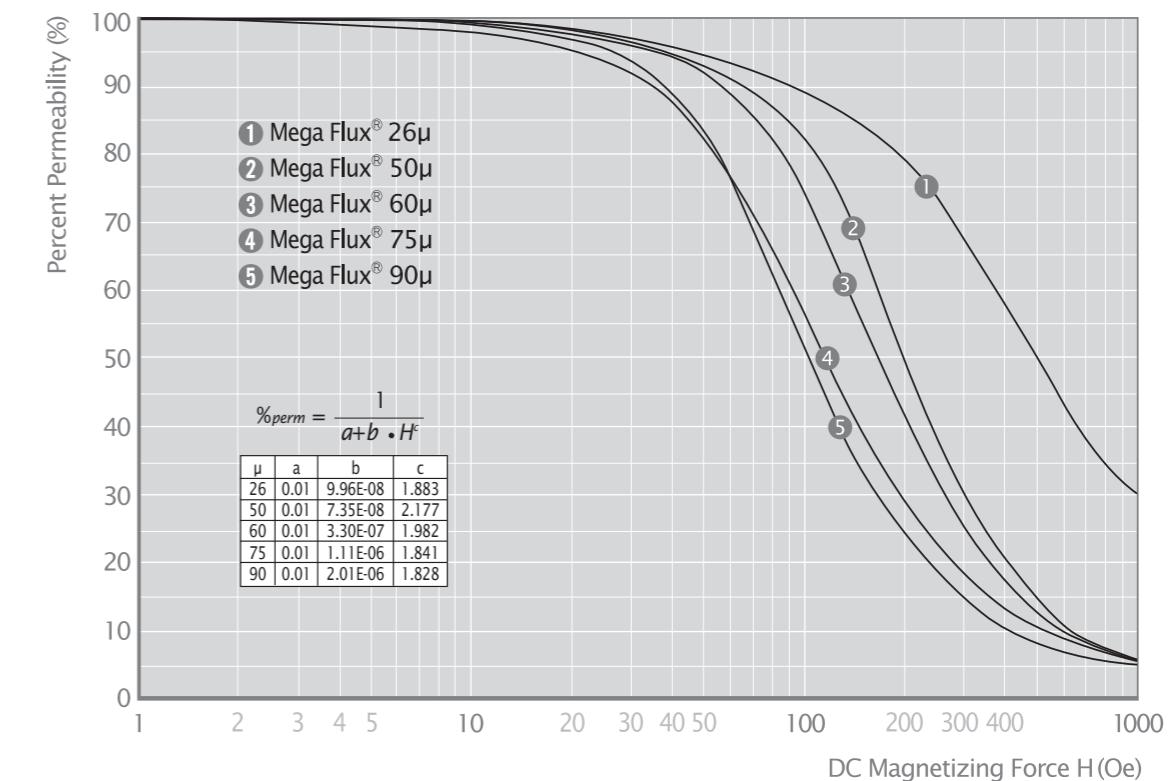
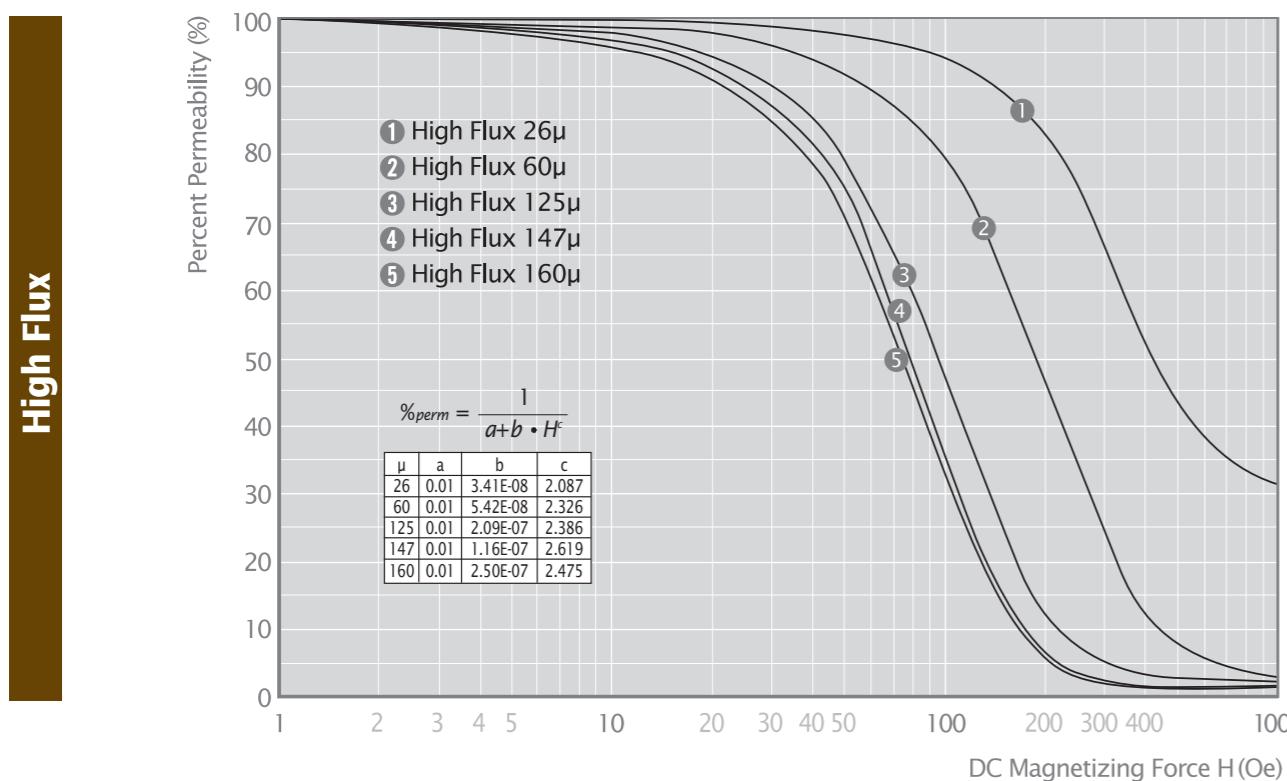
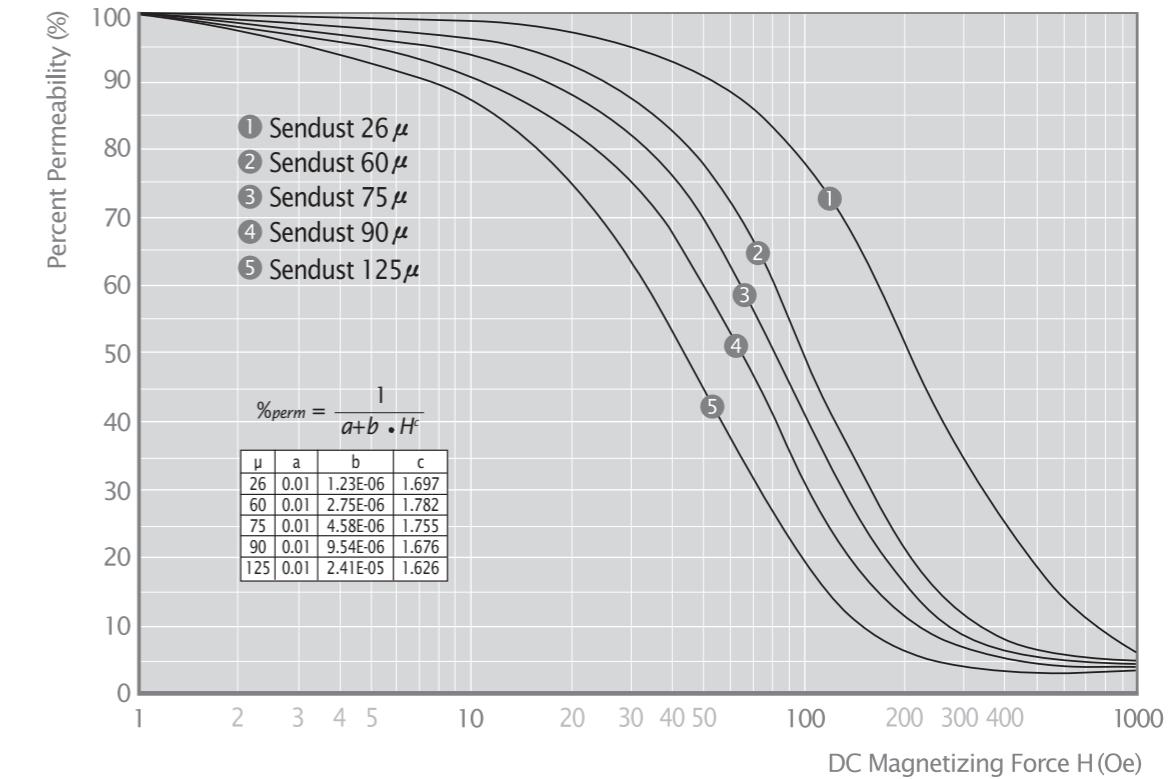
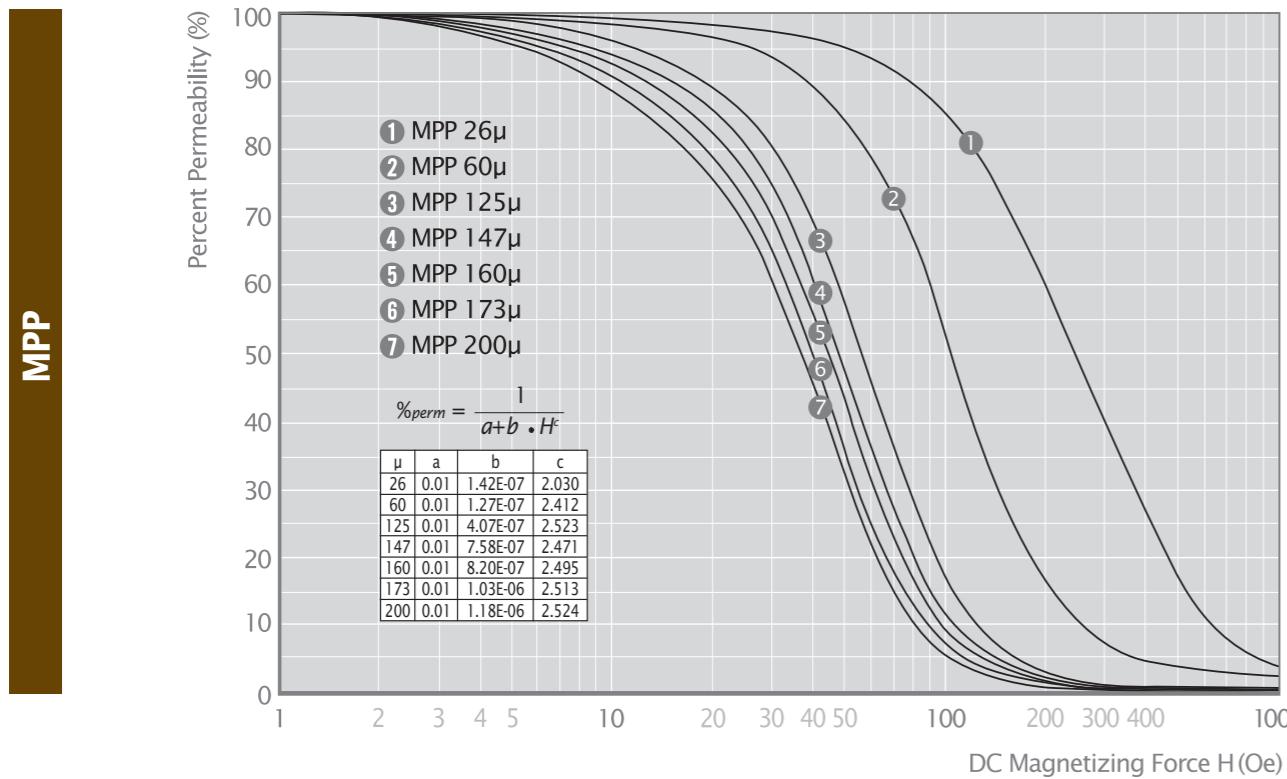
$$\frac{R_{ac}}{\omega L} = \frac{aB_{\max}f + cf + ef^2}{\text{Total loss factor}}$$

Eddy current loss
 Residual loss
 Hysteresis loss
 Total loss factor

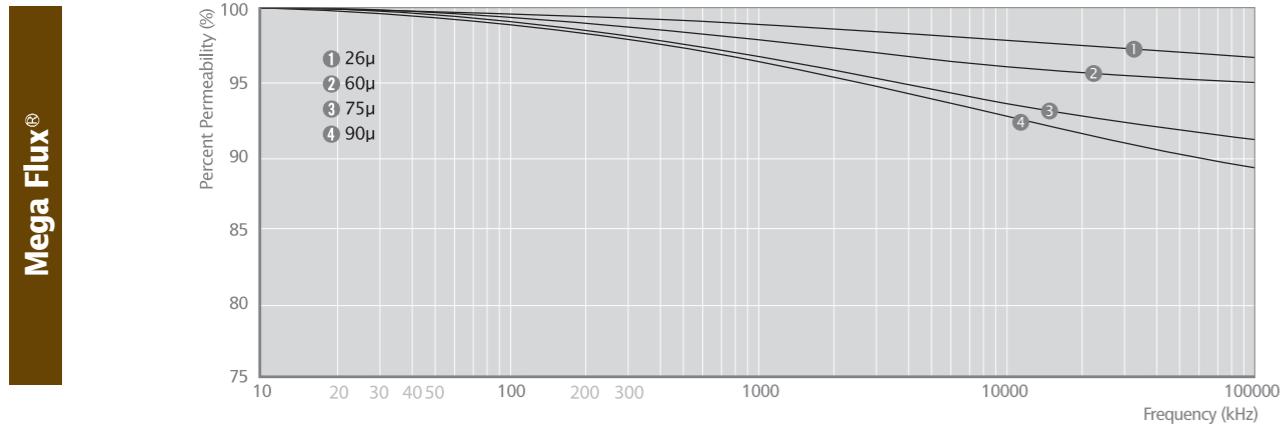
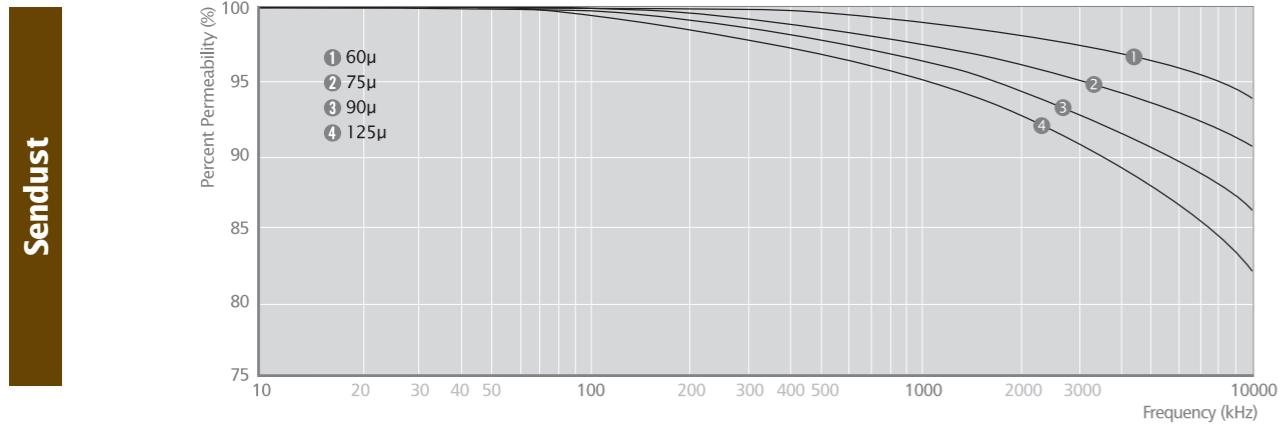
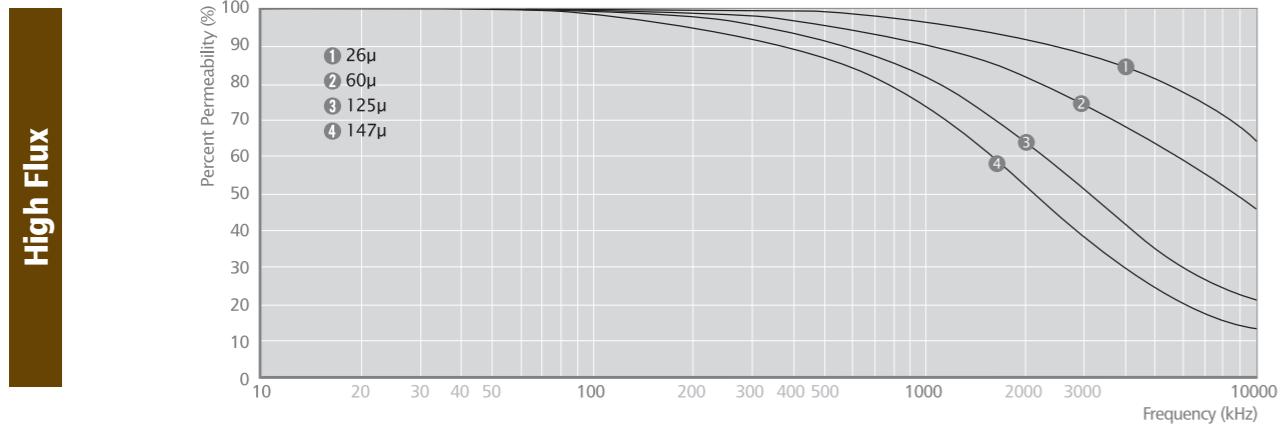
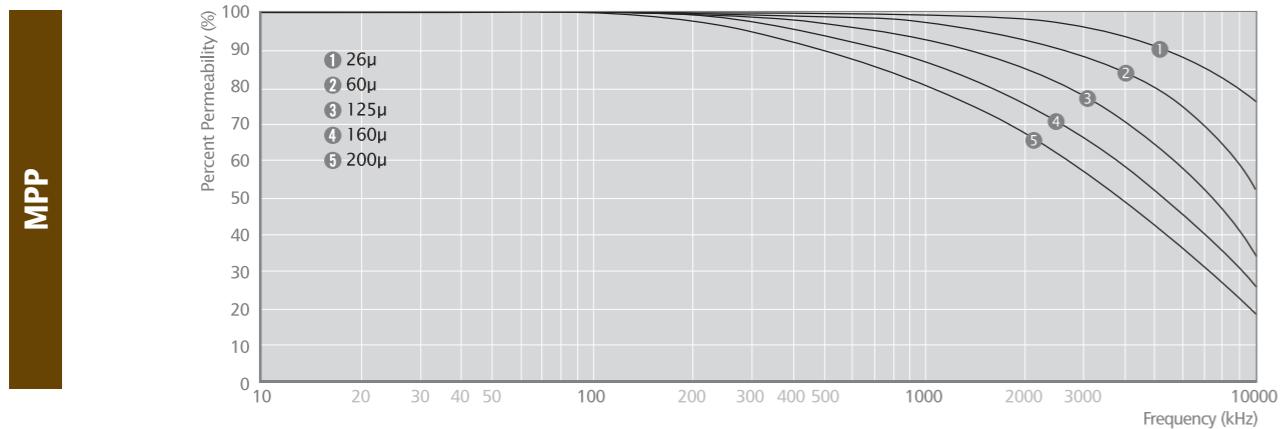
R_{ac} = core loss resistance (ohms)
 a = hysteresis loss coefficient
 c = residual loss coefficient
 e = eddy current loss coefficient
 ω , L , B_{\max} , f = same as mentioned before

When a varying magnetic field passes through the core, eddy currents are induced in it. Joule heat loss by these currents is called eddy current loss. Hysteresis loss is due to the irreversible behavior in the hysteresis curve and equal to the enclosed area of the loop. The other core loss is called residual loss.

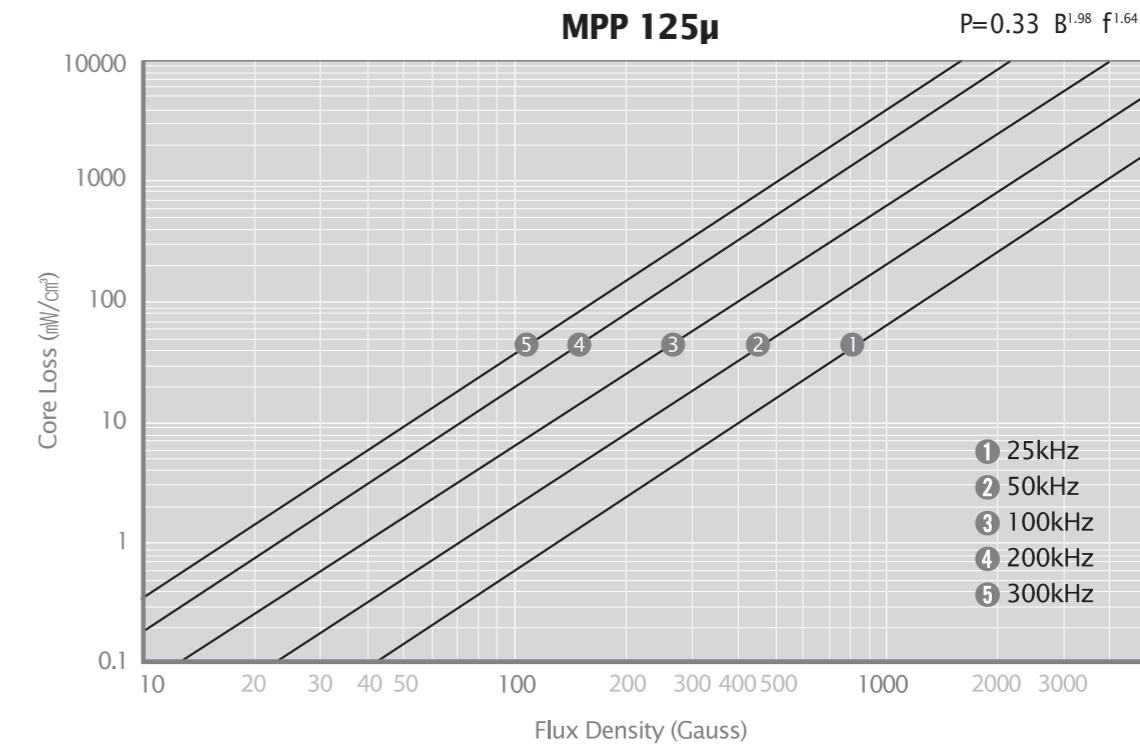
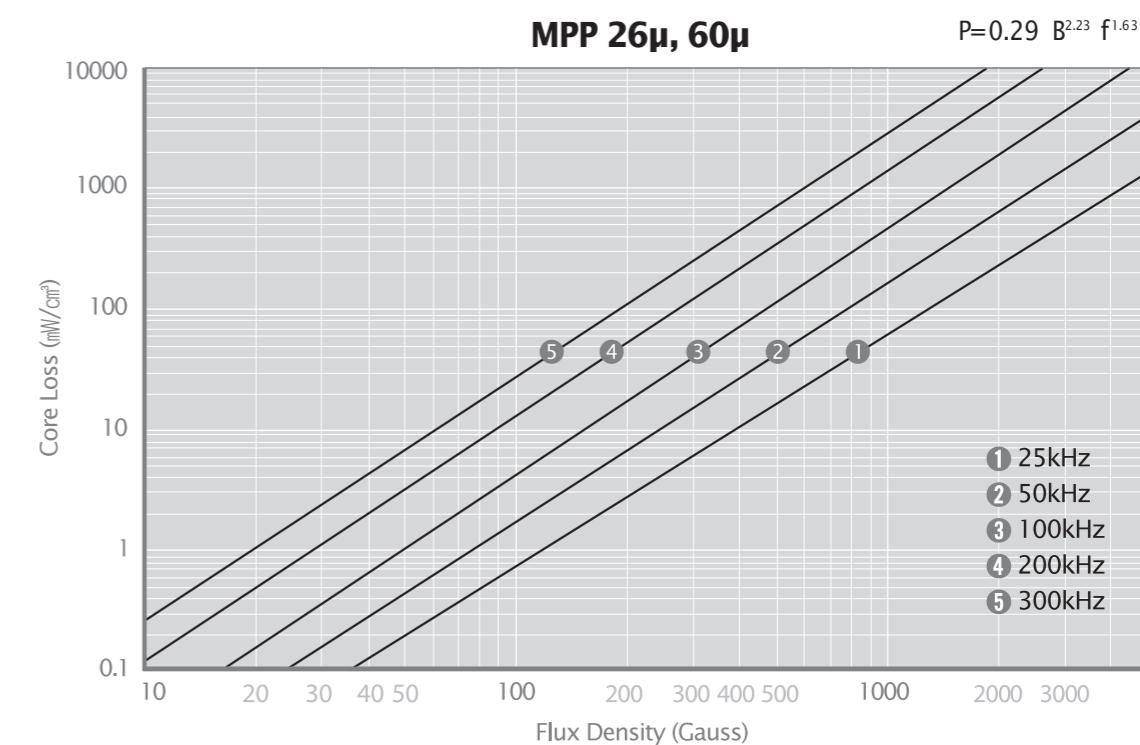
■ Permeability vs DC Bias Curves



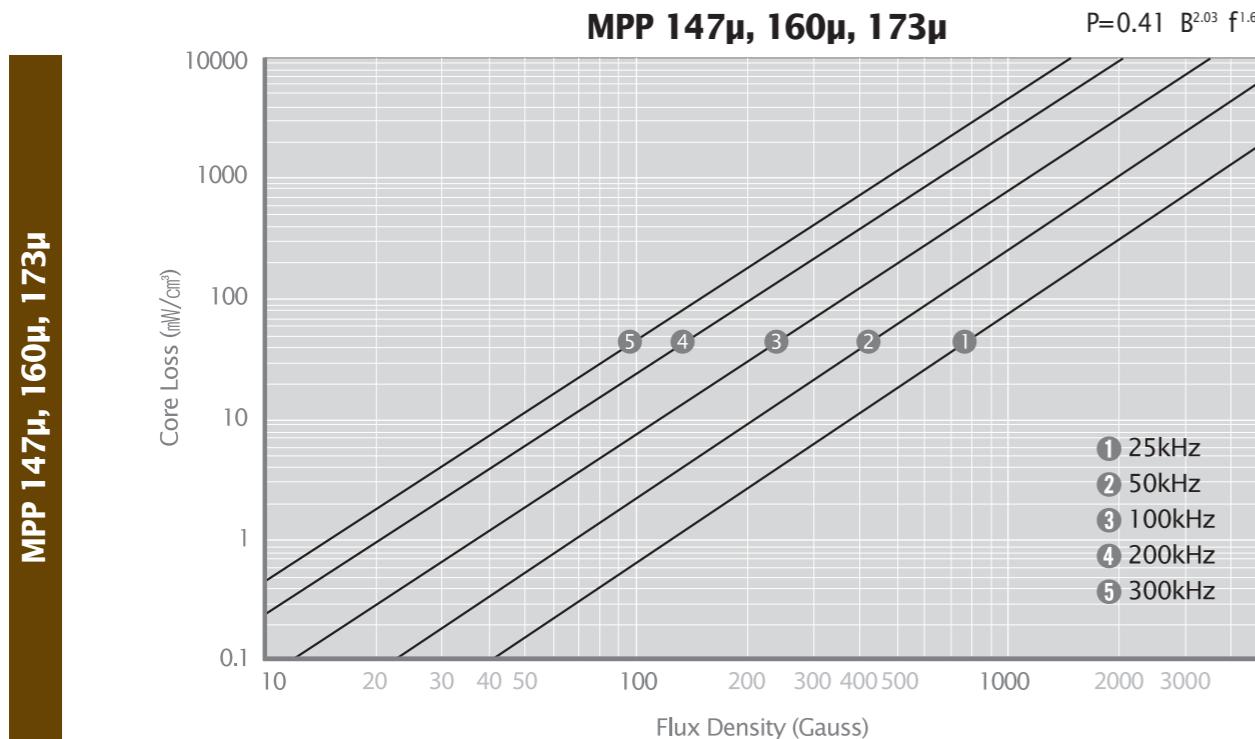
■ Permeability vs Frequency Curves



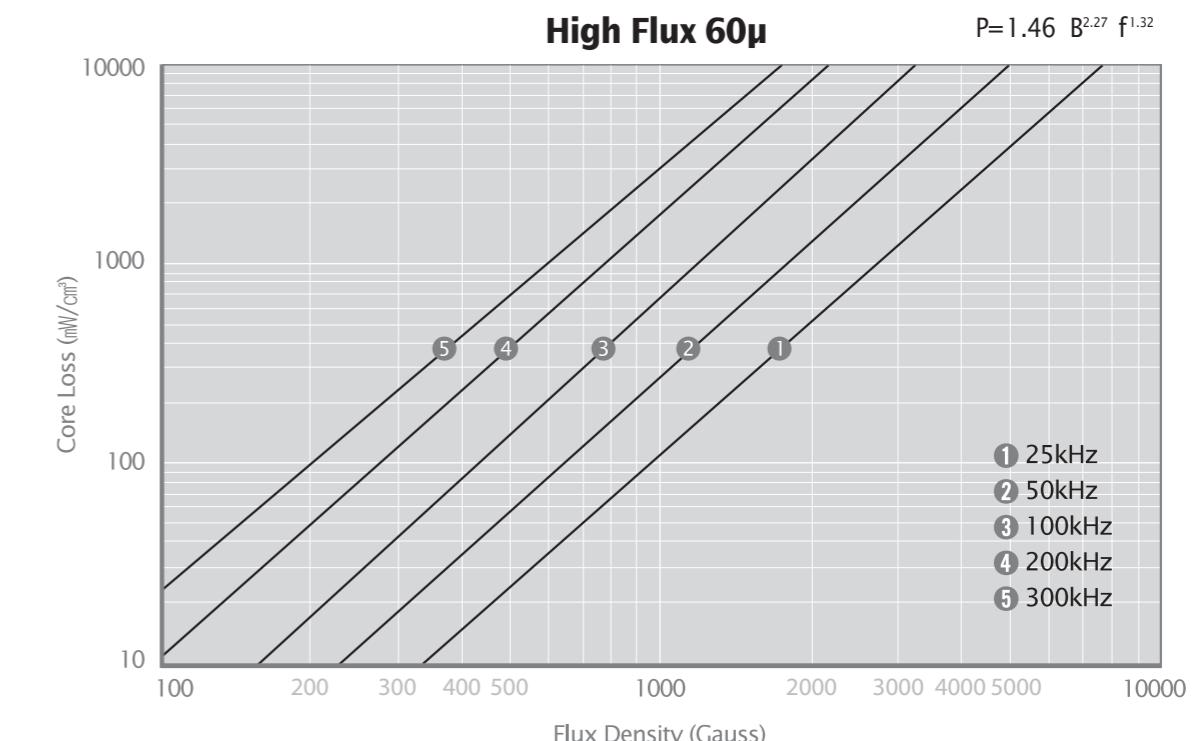
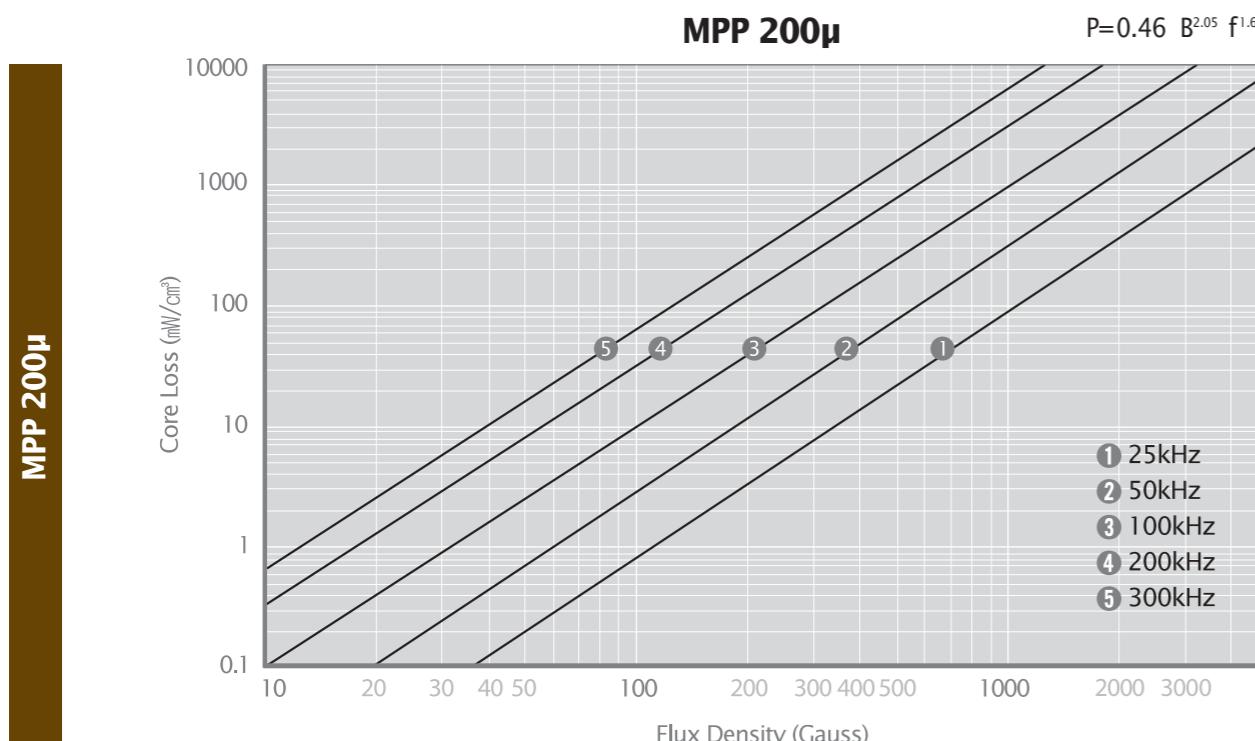
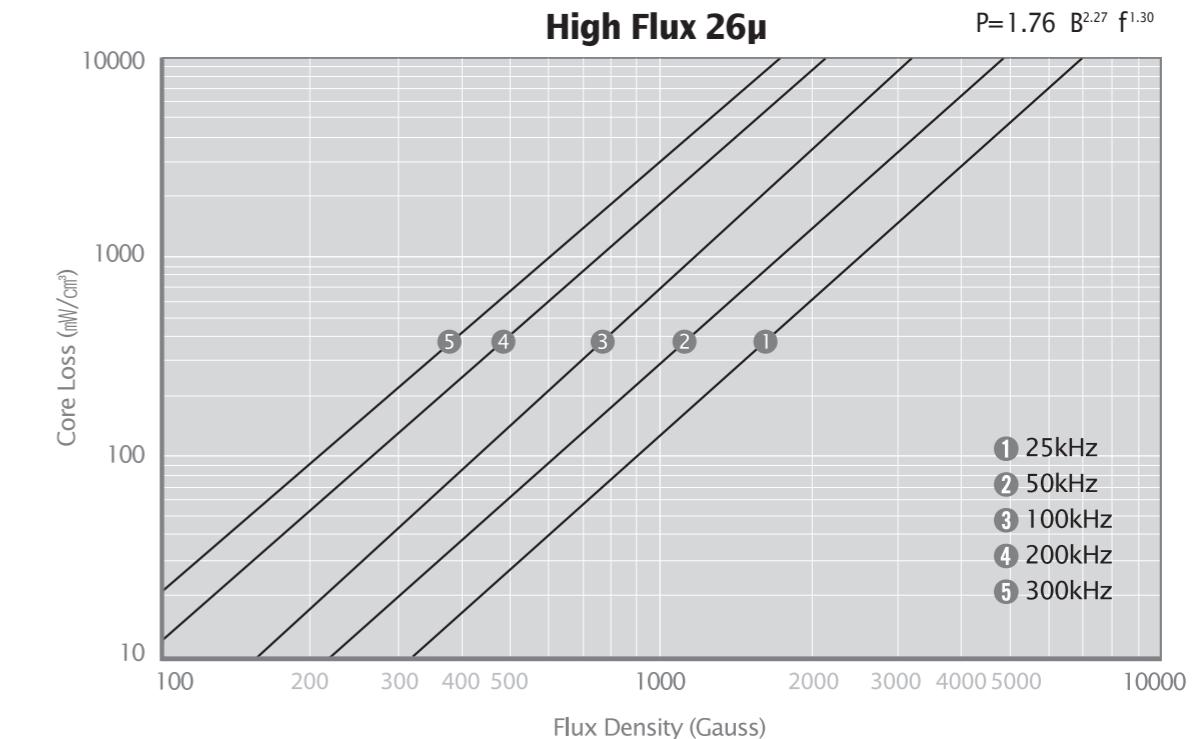
■ MPP Core Loss



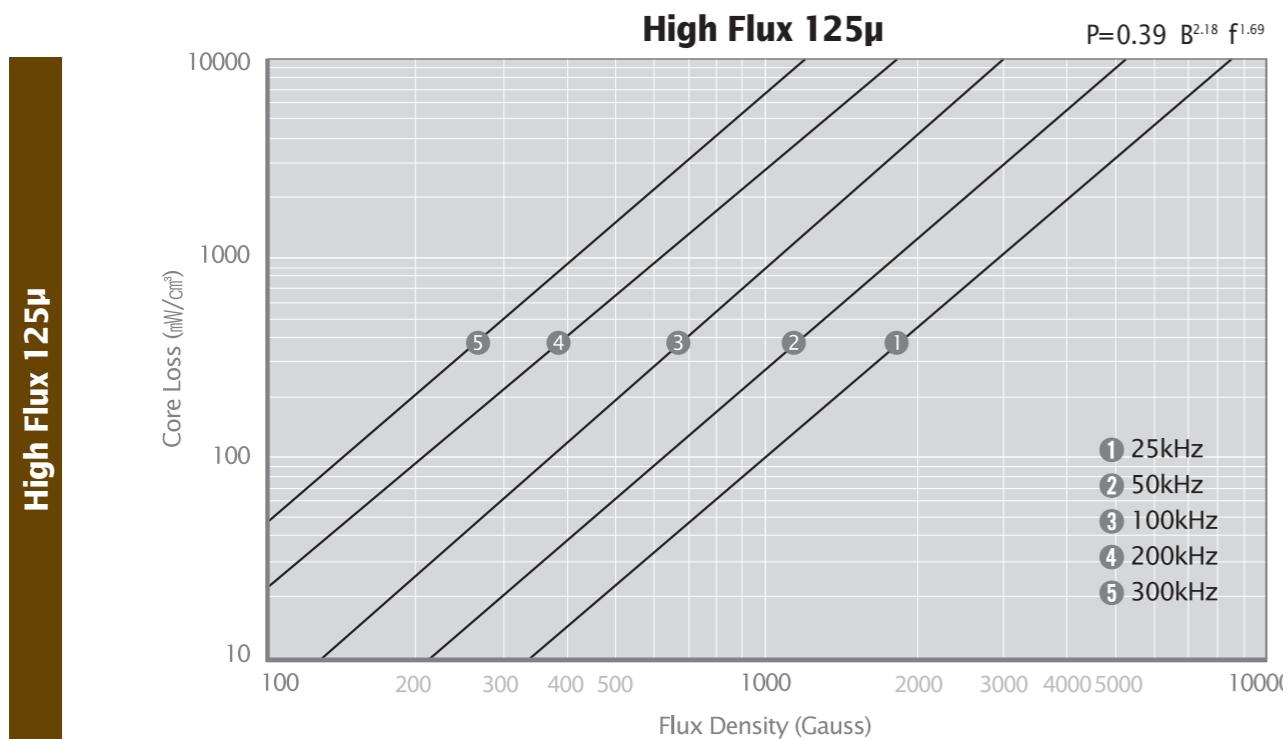
■ MPP Core Loss



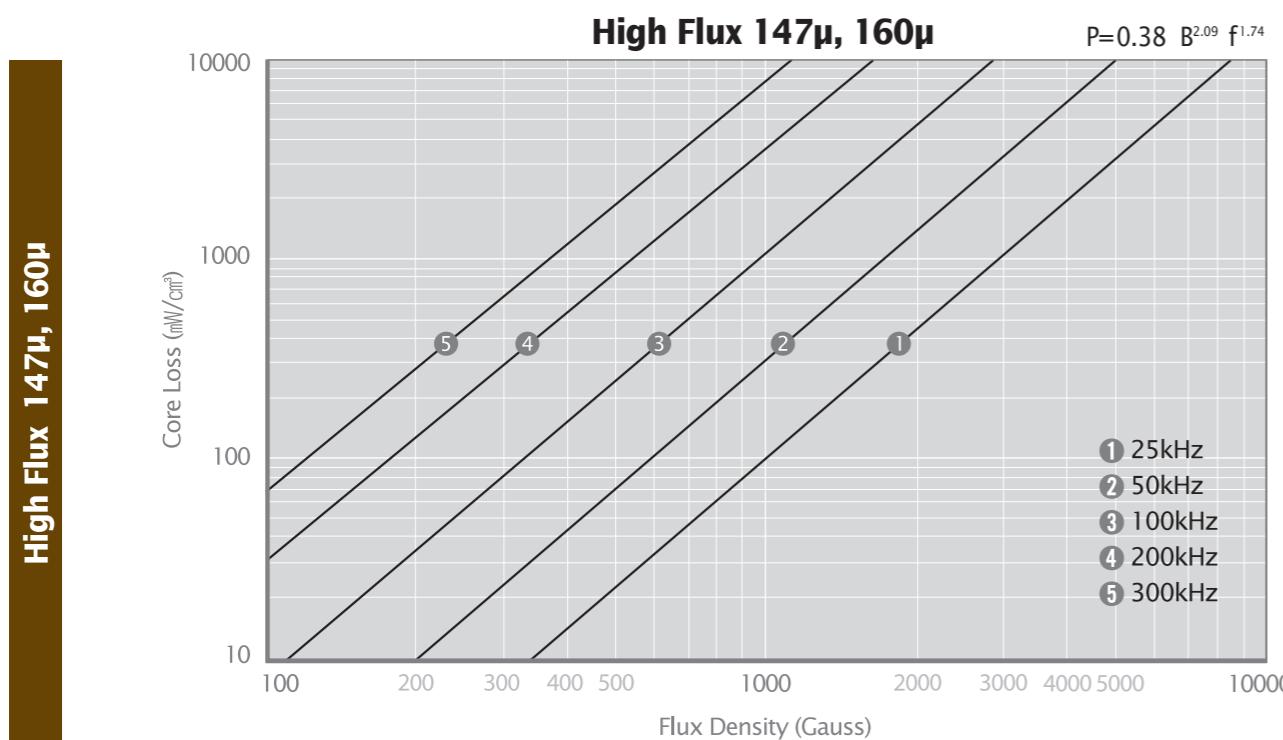
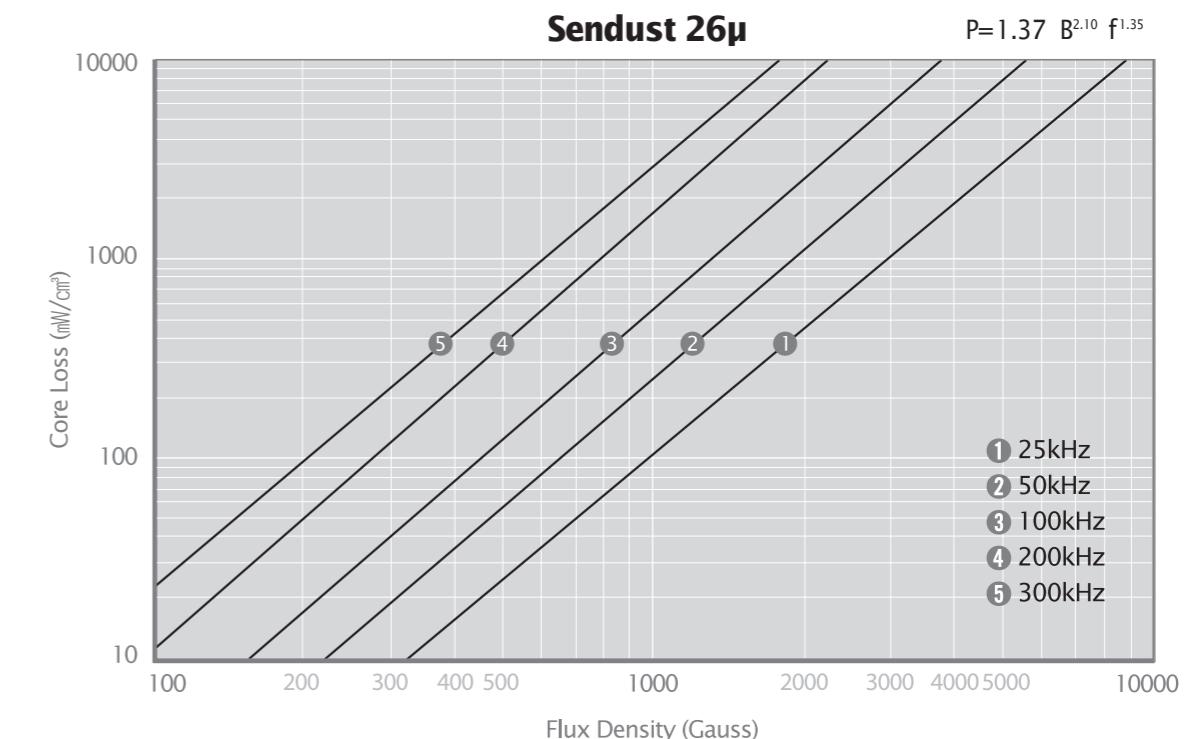
■ High Flux Core Loss



■ High Flux Core Loss

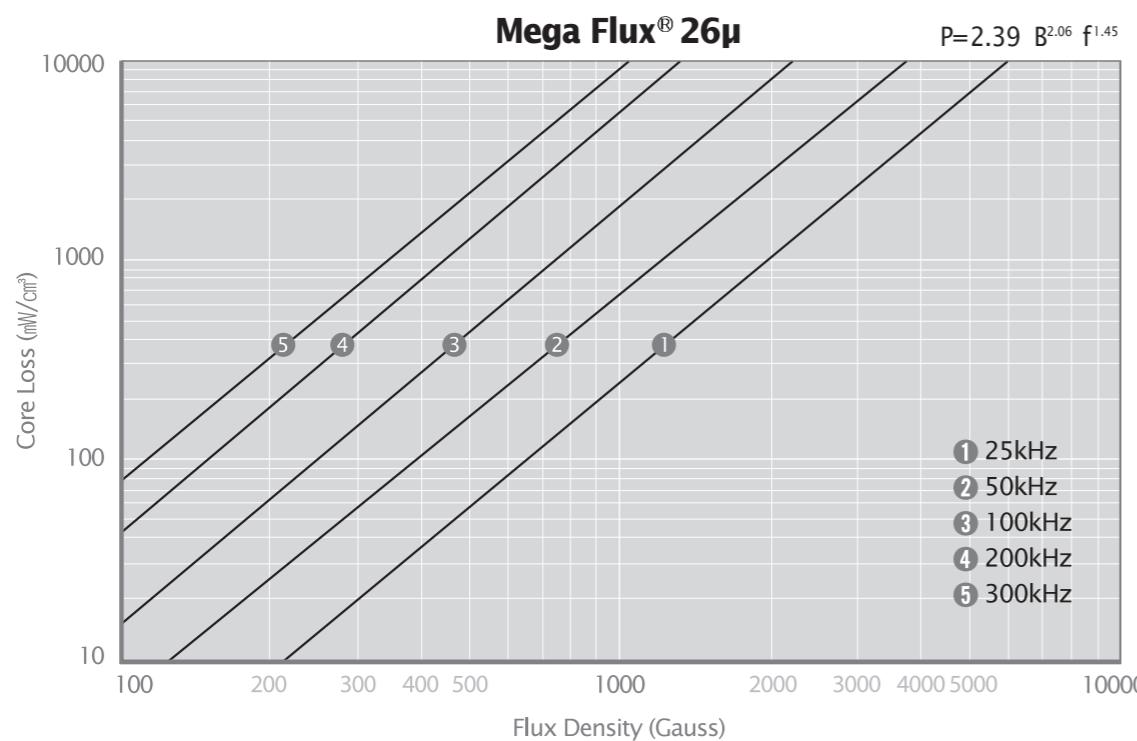


■ Sendust Core Loss

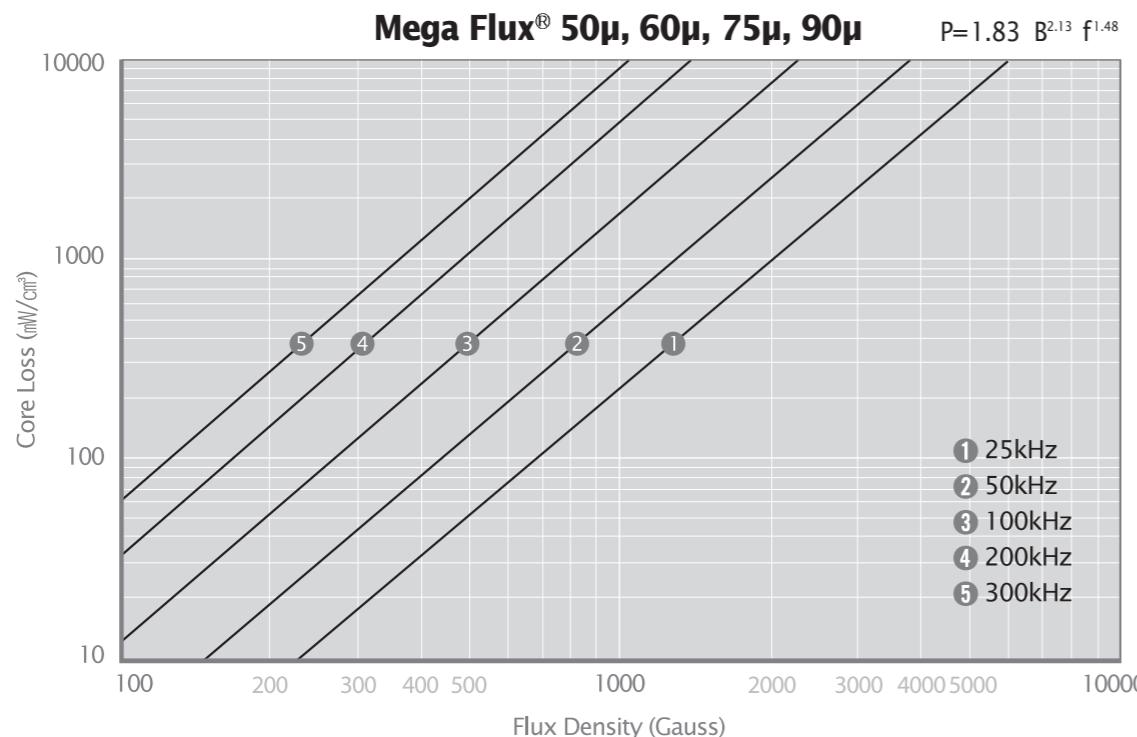


■ Mega Flux® Core Loss

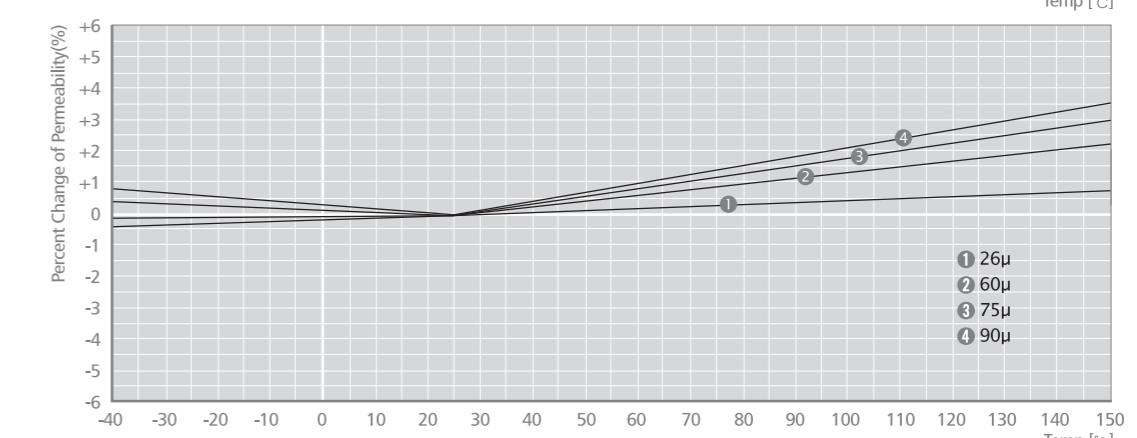
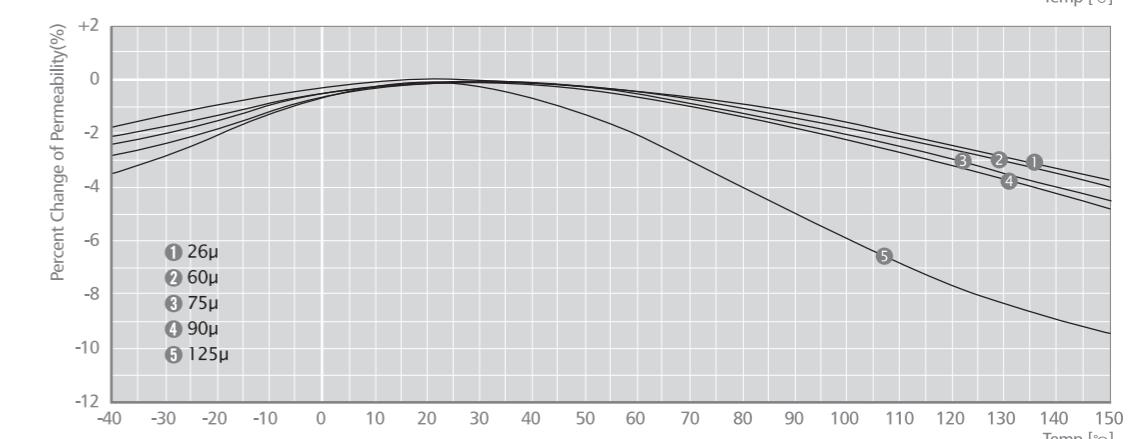
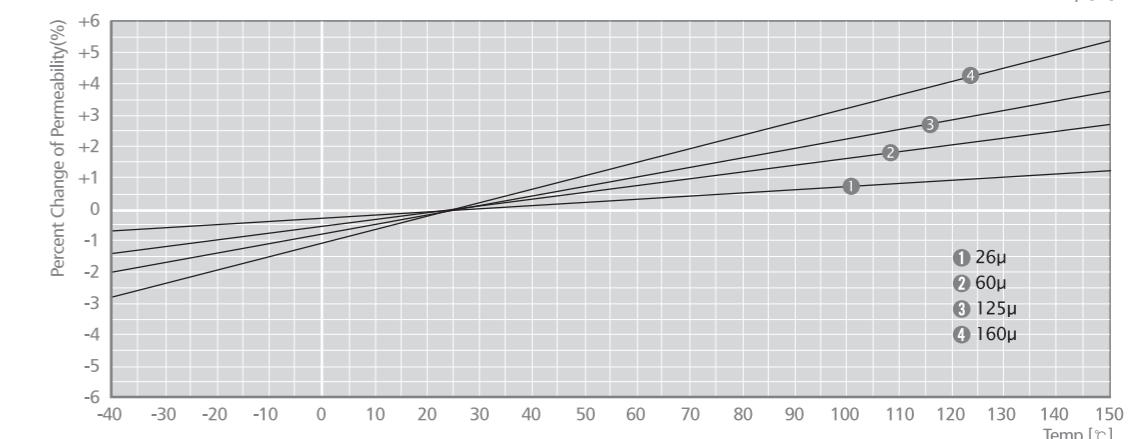
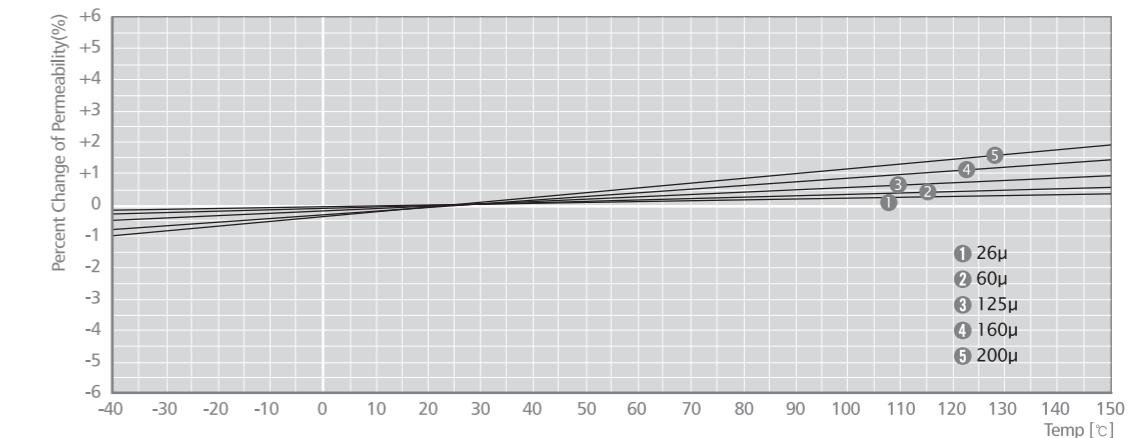
Mega Flux® 26μ



Mega Flux® 50μ, 60μ, 75μ, 90μ



■ Temperature Stability



■ Wire Table

AWG Wire No.	Bare Area		Resistivity $10^6 \Omega \text{ cm}$ at 20 °C				Heavy Synthetics				Current Capacity Amps (listed by columns of amps/cm²)			
	cm² ($\times 10^{-3}$)	Cir-Mil	Area cm²($\times 10^{-3}$)	Cir-Mil	Diameter cm	inch	Weight gm/cm	200	400	600	800			
10	53.61	10384	32.70	55.9	11046	0.267	0.1051	0.468	10.4	20.8	31.2	41.6		
11	41.68	8226	41.37	44.5	8798	0.238	0.0938	0.3750	8.23	16.4	24.6	32.8		
12	33.08	6529	52.09	35.64	7022	0.213	0.0838	0.2977	6.53	13.06	19.6	26.1		
13	26.26	5184	65.64	28.36	5610	0.190	0.0749	0.2367	5.18	10.4	15.5	20.8		
14	20.82	4109	82.80	22.95	4556	0.171	0.0675	0.1879	4.11	8.22	12.3	16.4		
15	16.51	3260	104.3	18.37	3624	0.153	0.0602	0.1492	3.26	6.52	9.78	13.0		
16	13.07	2581	131.8	14.73	2905	0.137	0.0539	0.1184	2.58	5.16	7.74	10.3		
17	10.39	2052	165.8	11.68	2323	0.122	0.0482	0.0943	2.05	4.10	6.15	8.20		
18	8.228	1624	209.5	9.326	1857	0.109	0.0431	0.07472	1.62	3.25	4.88	6.50		
19	6.531	1289	263.9	7.539	1490	0.0980	0.0386	0.05940	1.29	2.58	3.87	5.16		
20	5.188	1024	332.3	6.065	1197	0.0879	0.0346	0.04726	1.02	2.05	3.08	4.10		
21	4.116	812.3	418.9	4.837	954.8	0.0785	0.0309	0.03757	0.812	1.63	2.44	3.25		
22	3.243	640.1	531.4	3.857	761.7	0.0701	0.0276	0.02965	0.640	1.28	1.92	2.56		
23	2.588	510.8	666.0	3.135	620.0	0.0632	0.0249	0.02372	0.511	1.02	1.53	2.04		
24	2.047	404.0	842.1	2.514	497.3	0.0566	0.0223	0.01884	0.404	0.808	1.21	1.62		
25	1.623	320.4	1062.0	2.002	396.0	0.0505	0.0199	0.01498	0.320	0.641	0.962	1.28		
26	1.280	252.8	1345.0	1.603	316.8	0.0452	0.0178	0.01185	0.253	0.506	0.759	1.01		
27	10.21	201.6	1687.6	1.313	259.2	0.0409	0.0161	0.00945	0.202	0.403	0.604	0.806		
28	0.8046	158.8	2142.7	1.0515	207.3	0.0366	0.0144	0.00747	0.159	0.318	0.477	0.636		
29	0.6470	127.7	2664.3	0.8548	169.0	0.0330	0.0130	0.00602	0.128	0.255	0.382	0.510		
30	0.5067	100.0	3402.2	0.6785	134.5	0.0294	0.0116	0.00472	0.100	0.200	0.300	0.400		
31	0.4013	79.21	4294.6	0.5595	110.2	0.0267	0.0105	0.00372	0.0792	0.158	0.237	0.316		
32	0.3242	64.00	5314.9	0.4559	90.25	0.0241	0.0095	0.00305	0.0640	0.128	0.192	0.256		
33	0.2554	50.41	6748.6	0.3662	72.25	0.0216	0.0085	0.00214	0.0504	0.101	0.152	0.202		
34	0.2011	39.69	8572.8	0.2863	56.25	0.0191	0.0075	0.00189	0.0397	0.0794	0.119	0.159		
35	0.1589	31.36	10849	0.2268	44.89	0.0170	0.0067	0.00150	0.0314	0.0627	0.0940	0.125		
36	0.1266	25.00	13608	0.1813	36.00	0.0152	0.0060	0.00119	0.0250	0.0500	0.0750	0.100		
37	0.1026	20.25	16801	0.1538	30.25	0.0140	0.0055	0.000977	0.0203	0.0405	0.0608	0.0810		
38	0.08107	16.00	21266	0.1207	24.01	0.0124	0.0049	0.000773	0.0160	0.0320	0.0480	0.0640		
39	0.06207	12.25	27775	0.0932	18.49	0.0109	0.0043	0.000593	0.0123	0.0245	0.0368	0.0490		
40	0.04869	9.61	35400	0.0723	14.44	0.0096	0.0038	0.000464	0.00961	0.0192	0.0288	0.0384		
41	0.03972	7.84	43405	0.0584	11.56	0.00863	0.0034	0.000379	0.00785	0.0157	0.0236	0.0314		
42	0.03166	6.25	54429	0.04558	9.00	0.00762	0.0030	0.000299	0.00625	0.0125	0.0188	0.0250		
43	0.02452	4.84	70308	0.03683	7.29	0.00685	0.0027	0.000233	0.00484	0.00968	0.0145	0.0194		
44	0.0202	4.00	85072	0.03165	6.25	0.00635	0.0025	0.000195	0.00400	0.00800	0.0120	0.0160		

■ Winding Data

Core Size	Window Area ^a		Wire Length / Turn				Wound Dimension ^c	
	Cir-Mils	cm²	100% (unity) ^b		0%		OD × HT (Max)	mm
035	3,600	0.018	0.0229	0.698	0.0195	0.594	0.195 × 0.108	4.95 × 2.74
039	6,080	0.0308	0.0344	1.049	0.0293	0.894	0.227 × 0.187	5.77 × 4.75
046	5,780	0.029	0.0375	1.143	0.0324	0.988	0.262 × 0.195	6.65 × 4.94
063	8,100	0.0412	0.0442	1.348	0.0379	1.156	0.347 × 0.212	8.81 × 5.38
066	8,100	0.0412	0.0435	1.327	0.0371	1.132	0.359 × 0.202	9.12 × 5.13
067	7,570	0.0384	0.0575	1.754	0.0531	1.620	0.361 × 0.292	9.17 × 7.42
068	18,500	0.0934	0.0586	1.786	0.0512	1.561	0.378 × 0.394	9.60 × 10.01
078	18,200	0.0922	0.0524	1.598	0.0417	1.272	0.433 × 0.265	11.0 × 6.73
096	28,200	0.1429	0.0588	1.793	0.0448	1.366	0.526 × 0.293	13.4 × 7.44
097	28,200	0.1429	0.0632	1.928	0.0498	1.519	0.526 × 0.323	13.4 × 8.20
102	32,400	0.164	0.0651	1.986	0.0504	1.537	0.554 × 0.333	14.1 × 8.46



TOROIDAL MAGNETIC POWDER CORES

Tolerance of A_L value

Core Size	Sendust	MPP	High Flux	Maga Flux®
OD 035~OD 046	±15%	±12%	±12%	NA
OD 063~OD 112	±12%	±8%	±8%	±8%
OD 127~OD 1625	±8%	±8%	±8%	±8%

Inductance Calculation by A_L vs NI Curves;

Inductor specification - Core : CM270125
- Number of Winding : 22Turns
- Current : DC 10Amperes

Solution

- Calculate NI (Ampere · Turns) $NI = 22\text{Turns} \times 10\text{Ampere} = 220$
- Read the A_L value of CM270125 using the A_L vs NI curve on page 43.
- A_L value of CM270125 yields 100.4 when NI is 220.
- Calculate L at 10Ampere by using formula; $LN = A_L \times N^2 \times 10^{-3}(\mu\text{H})$
Therefore,

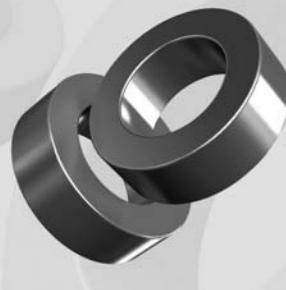
$$\begin{aligned} L(@10A) &= 100.4 \times 22^2 \times 0.001 \\ &= 48.6(\mu\text{H}) \end{aligned}$$

* Inductance calculation by Permeability vs DC Bias Curve is also available on Page 11.

OD035

OD 3.56mm / 0.140inch

**ID 1.78mm
HT 1.52mm**



Available Cores

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®		
-	-	-	-	26	
CM035060	CH035060	CS035060	CK035060	13	60
-	-	CS035075	CK035075	16	75
-	-	CS035090	CK035090	19	90
CM035125	CH035125	CS035125	-	26	125
CM035147	-	-	-	31	147
CM035160	-	-	-	33	160
-	-	-	-	173	
-	-	-	-	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	3.56	1.78	1.52
(inch)	0.140	0.070	0.060

	OD(max)	ID(min)	HT(max)
After coating (mm)	3.76	1.58	1.72
(parylene-C)	0.148	0.062	0.068

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0137cm ²	0.817cm	0.018cm ²	0.010746cm ³
0.002in ²	0.317in	3,600cmil	0.000656in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	3.94	2.24	2.54
(inch)	0.155	0.088	0.100

	OD(max)	ID(min)	HT(max)
After coating (mm)	4.14	2.04	2.74
(Parylene-C)	0.163	0.080	0.108

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0211cm ²	0.942cm	0.0308cm ²	0.019670cm ³
0.003245in ²	0.370inch	6,080cmil	0.001200in ³

OD039

OD 3.94mm / 0.155inch

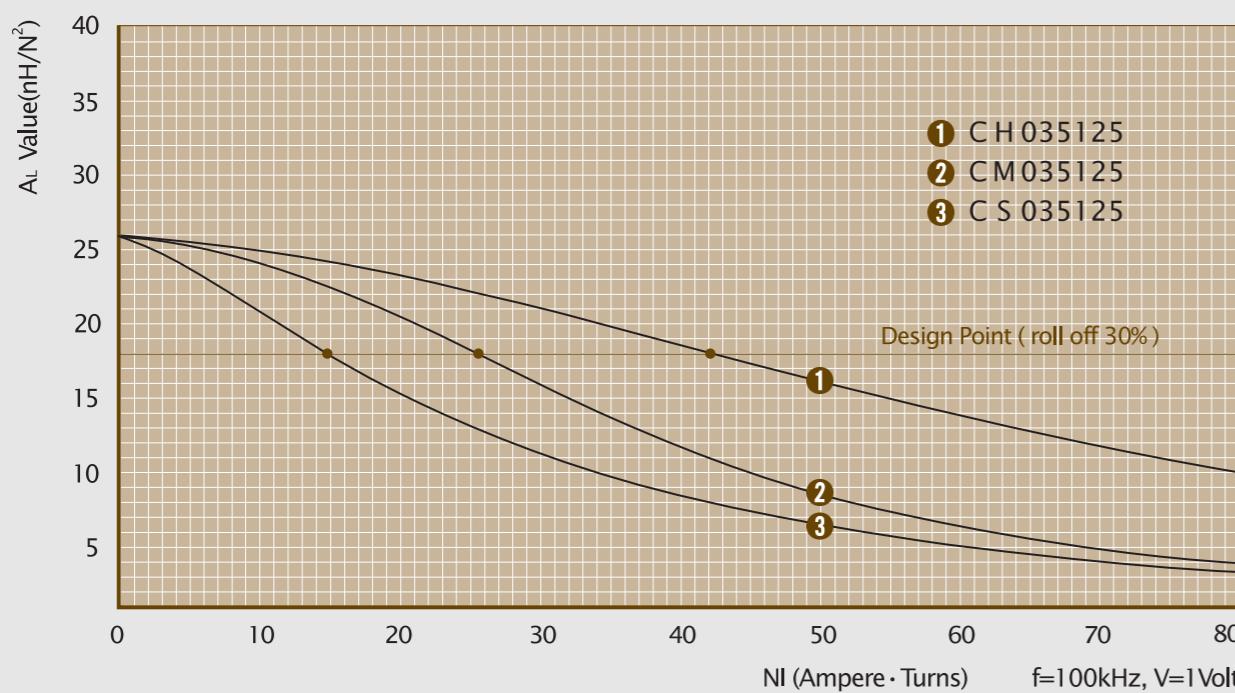
**ID 2.24mm
HT 2.54mm**



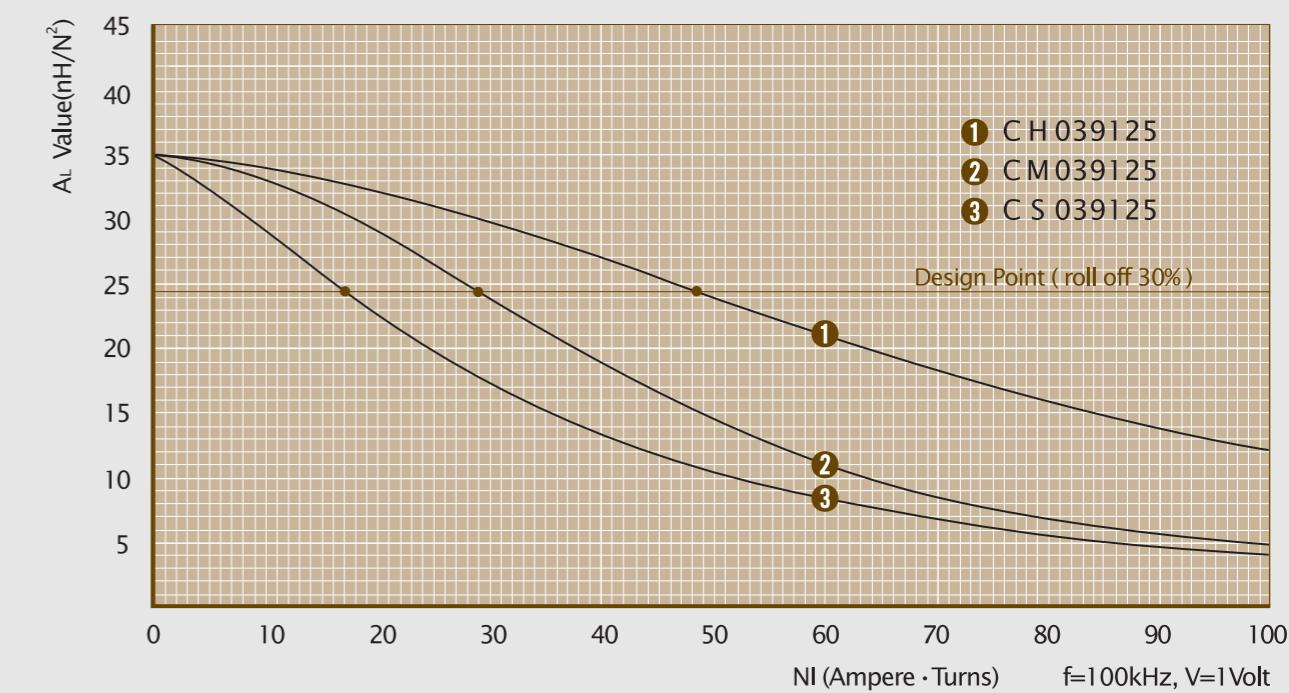
Available Cores

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
-	-	-	-	-	26
CM039060	CH039060	CS039060	CK039060	17	60
-	-	CS039075	CK039075	21	75
-	-	CS039090	CK039090	25	90
CM039125	CH039125	CS039125	-	35	125
CM039147	-	-	-	41	147
CM039160	-	-	-	45	160
-	-	-	-	173	
-	-	-	-	-	200

A_L vs NI Curve (125 μ)



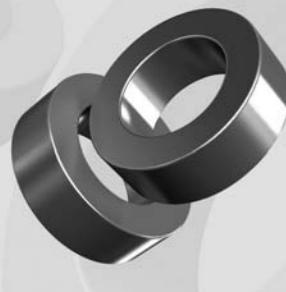
A_L vs NI Curve (125 μ)



OD046

OD 4.65mm / 0.183inch

**ID 2.36mm
HT 2.54mm**



Available Cores

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
-	-	-	-	-	26
CM046060	CH046060	CS046060	CK046060	20	60
-	-	CS046075	CK046075	25	75
-	-	CS046090	CK046090	30	90
CM046125	CH046125	CS046125	-	42	125
CM046147	-	-	-	49	147
CM046160	-	-	-	53	160
-	-	-	-	-	173
-	-	-	-	-	200

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	4.65	2.36	2.54
(inch)	0.183	0.093	0.100

	OD(max)	ID(min)	HT(max)
After coating (mm)	4.85	2.16	2.74
(parylene-C)	0.191	0.085	0.108

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0285cm ²	1.060cm	0.029cm ²	0.0302cm ³
0.00442in ²	0.418in	5,780cmil	0.001837in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	6.35	2.79	2.79
(inch)	0.250	0.110	0.110

	OD(max)	ID(min)	HT(max)
After coating (mm)	6.99	2.29	3.43
(parylene-C)	0.275	0.090	0.135

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0470cm ²	1.361cm	0.0412cm ²	0.064219cm ³
0.00729in ²	0.536in	8,100cmil	0.003919in ³

OD063

OD 6.35mm / 0.250inch

**ID 2.79mm
HT 2.79mm**



Available Cores

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
-	-	-	-	-	26
CM063060	CH063060	CS063060	CK063060	24	60
-	-	CS063075	CK063075	30	75
-	-	CS063090	CK063090	36	90
CM063125	CH063125	CS063125	-	50	125
CM063147	CH063147	-	-	59	147
CM063160	CH063160	-	-	64	160
CM063173	-	-	-	69	173
CM063200	-	-	-	80	200

OD066

OD 6.6mm / 0.260inch

**ID 2.67mm
HT 2.54mm**



Available Cores

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM066026	CH066026	-	-	11	26
CM066060	CH066060	CS066060	CK066060	26	60
-	-	CS066075	CK066075	32	75
-	-	CS066090	CK066090	39	90
CM066125	CH066125	CS066125	-	54	125
CM066147	CH066147	-	-	64	147
CM066160	CH066160	-	-	69	160
CM066173	-	-	-	75	173
CM066200	-	-	-	86	200

Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	6.6 0.260	2.67 0.105	2.54 0.100
After coating (Epoxy)	(mm) (inch)	7.24 0.285	2.29 0.090	3.18 0.125

Magnetic Dimensions

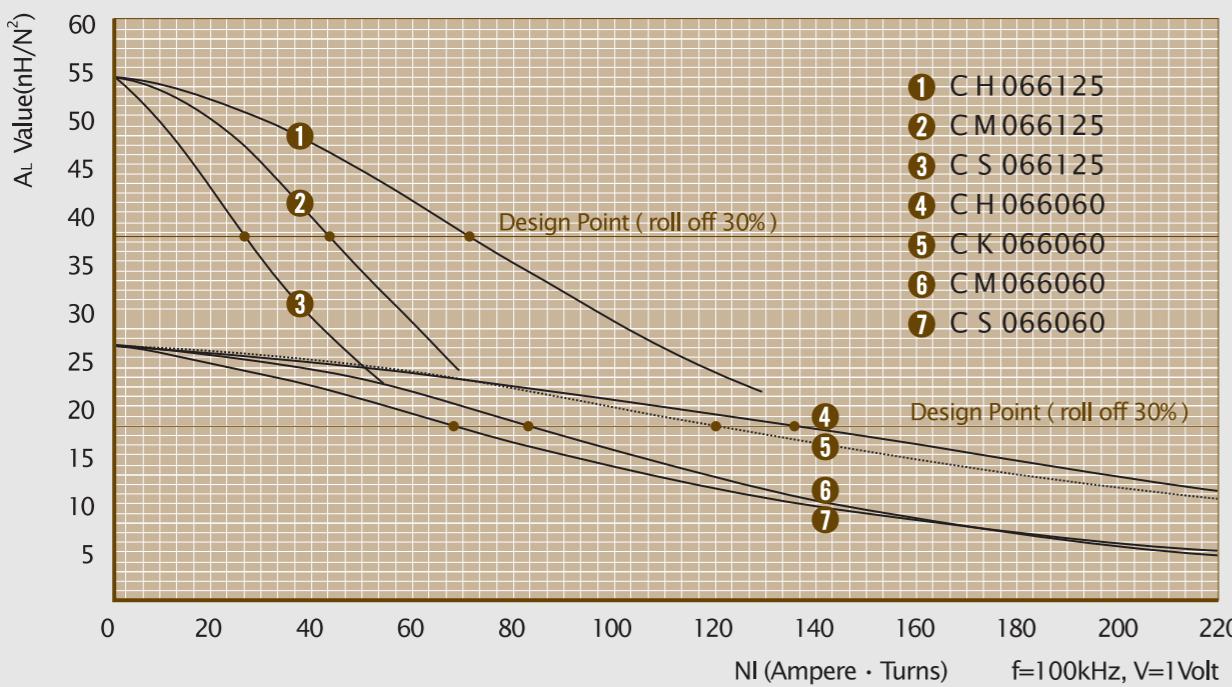
Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0476cm ²	1.363cm	0.0412cm ²	0.063971cm ³
0.00738in ²	0.537in	8,100cmil	0.003904in ³

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc,Ω	AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc,Ω
25	0.0505	10	0.0180	34	0.0191	30	0.330
26	0.0452	11	0.0249	35	0.0170	34	0.461
27	0.0409	13	0.0341	36	0.0152	38	0.637
28	0.0366	14	0.0474	37	0.0140	42	0.862
29	0.0330	16	0.0642	38	0.0124	47	1.21
30	0.0294	19	0.0902	39	0.0109	54	1.78
31	0.0267	21	0.124	40	0.0096	61	2.53
32	0.0241	23	0.167	41	0.00863	68	3.43
33	0.0216	26	0.233	42	0.00762	77	4.81

Single layer winding with 1 inch leads

■ AL vs NI Curve (60μ, 125μ)



OD067

OD 6.6mm / 0.260inch

**ID 2.67mm
HT 4.78mm**



Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	6.6 0.260	2.67 0.105	4.78 0.188
After coating (Epoxy)	(mm) (inch)	7.32 0.288	2.21 0.087	5.54 0.218

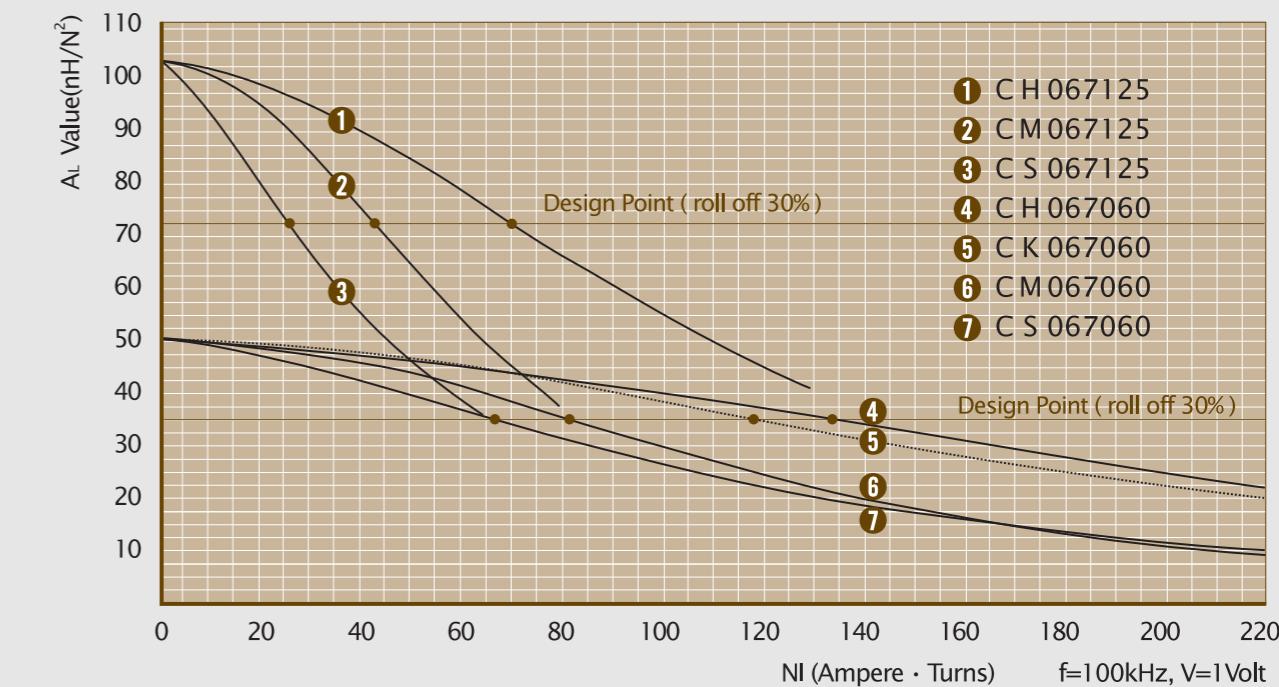
Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0920cm ²	1.363cm	0.0384cm ²	0.1254cm ³
0.01426in ²	0.537in	7,570cmil	0.007443in ³

Available Cores

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM067026	CH067026	-	-	21	26
CM067060	CH067060	CS067060	CK067060	50	60
-	-	CS067075	CK067075	62	75
-	-	CS067090	CK067090	74	90
CM067125	CH067125	CS067125	-	103	125
CM067147	CH067147	-	-	122	147
CM067160	CH067160	-	-	132	160
CM067173	-	-	-	144	173
CM067200	-	-	-	165	200

■ AL vs NI Curve (60μ, 125μ)



OD068

OD 6.86mm / 0.270inch

ID 3.96mm
HT 5.08mm

Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM068026	CH068026	-	-	-	14	26
CM068060	CH068060	CS068060	CK068060	33	60	
-	-	CS068075	CK068075	42	75	
-	-	CS068090	CK068090	50	90	
CM068125	CH068125	CS068125	-	70	125	
CM068147	CH068147	-	-	81	147	
CM068160	CH068160	-	-	89	160	
CM068173	-	-	-	95	173	
CM068200	-	-	-	112	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	6.86 0.270	3.96 0.156	5.08 0.200
After coating (Epoxy)	(mm) (inch)	7.62 0.300	3.45 0.136	5.72 0.225

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0725cm ²	1.65cm	0.0934cm ²	0.126009cm ³
0.01124in ²	0.650in	18,500mil	0.007693in ³

Core Dimensions

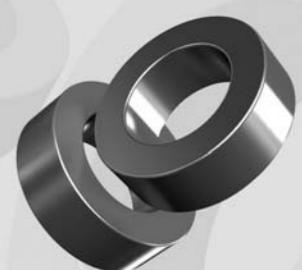
	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	7.87 0.310	3.96 0.156	3.18 0.125
After coating (Epoxy)	(mm) (inch)	8.51 0.335	3.43 0.135	3.81 0.150

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0615cm ²	1.787cm	0.0922cm ²	0.1099cm ³
0.00953in ²	0.704in	18,200mil	0.0067in ³

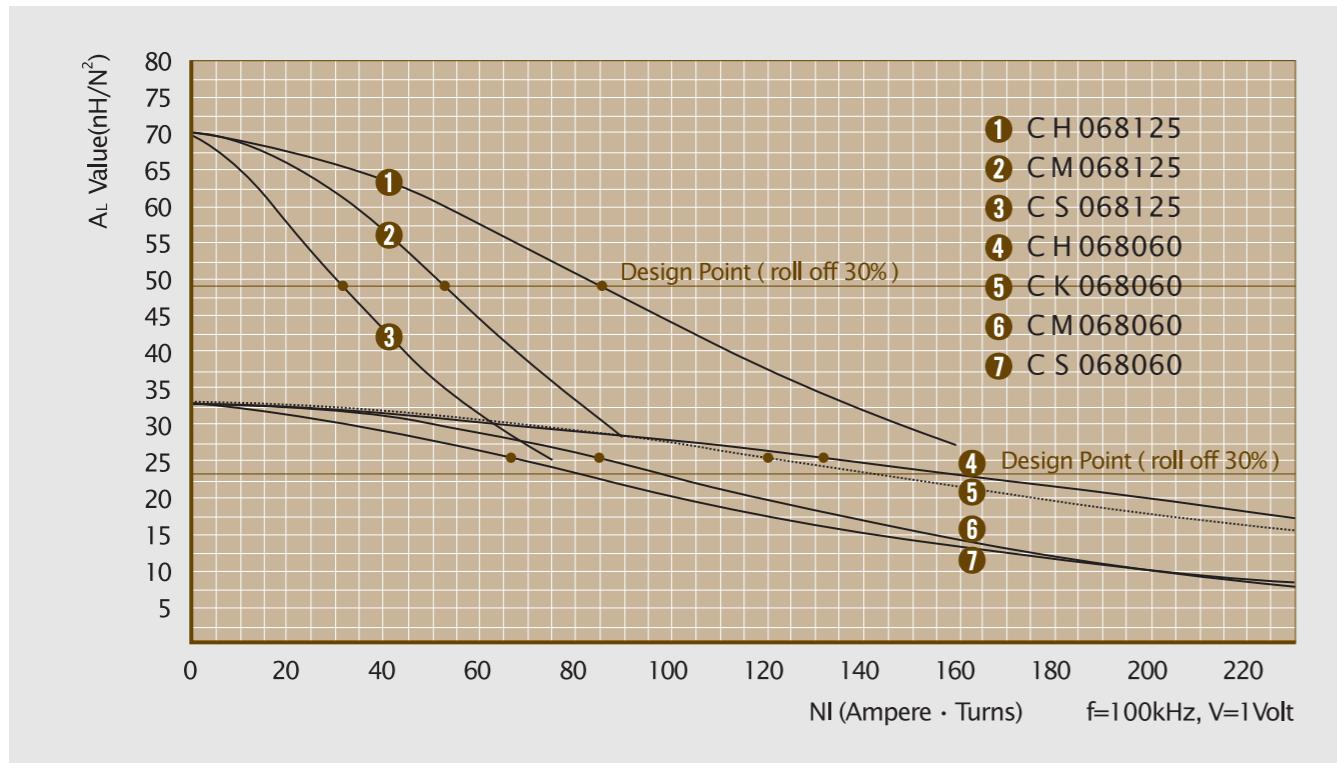
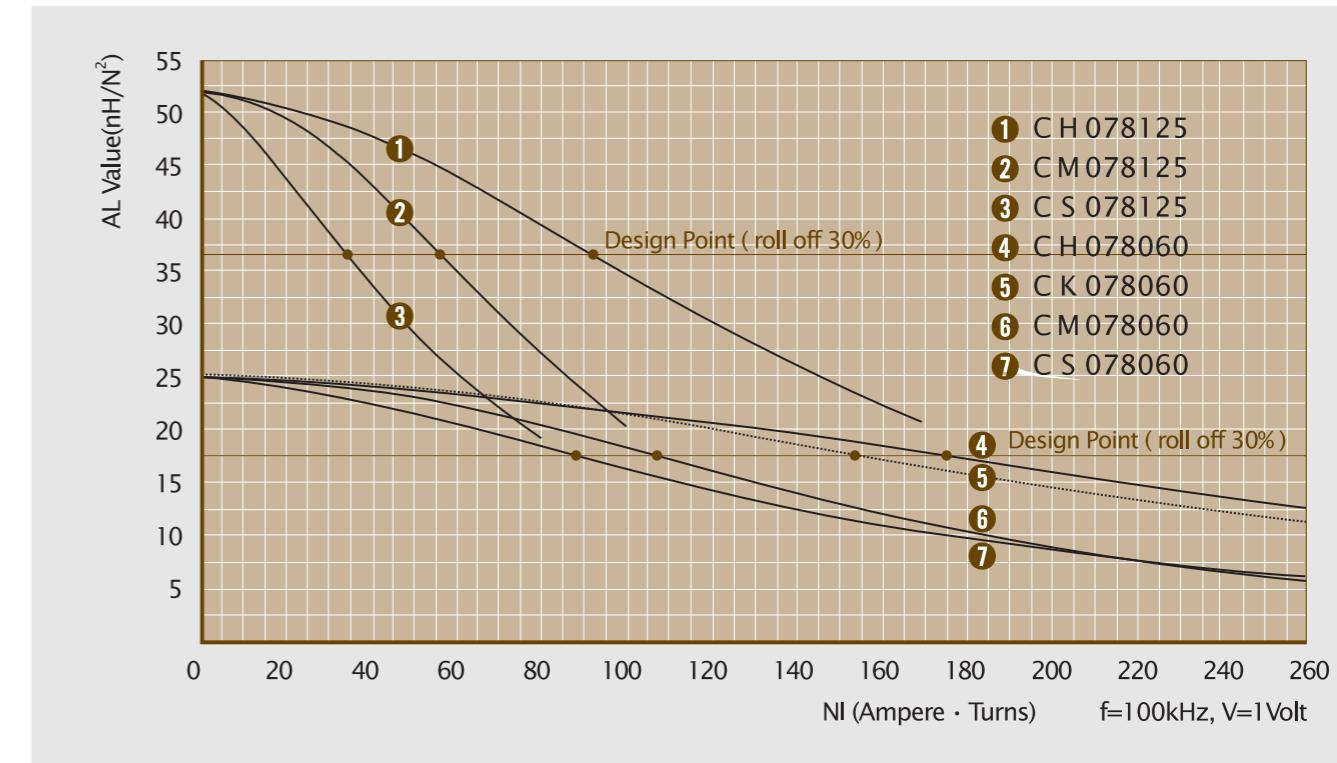
OD078

OD 7.87mm / 0.310inch

ID 3.96mm
HT 3.18mm

Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM078026	CH078026	-	-	-	11	26
CM078060	CH078060	CS078060	CK078060	25	60	
-	-	CS078075	CK078075	31	75	
-	-	CS078090	CK078090	37	90	
CM078125	CH078125	CS078125	-	-	52	125
CM078147	CH078147	-	-	-	62	147
CM078160	CH078160	-	-	-	66	160
CM078173	-	-	-	-	73	173
CM078200	-	-	-	-	83	200

■ AL vs NI Curve (60 μ , 125 μ)■ AL vs NI Curve (60 μ , 125 μ)

OD096

OD 9.65mm / 0.380inch

**ID 4.78mm
HT 3.18mm**



OD097

OD 9.65mm / 0.380inch

**ID 4.78mm
HT 3.96mm**



Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	9.65 0.380	4.78 0.188	3.18 0.125
After coating (Epoxy)	(mm) (inch)	10.29 0.405	4.27 0.168	3.81 0.150

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0752cm ² 0.01166in ²	2.18cm 0.859in	0.1429cm ² 28,200cmil	0.1639cm ³ 0.0100in ³

Available Cores

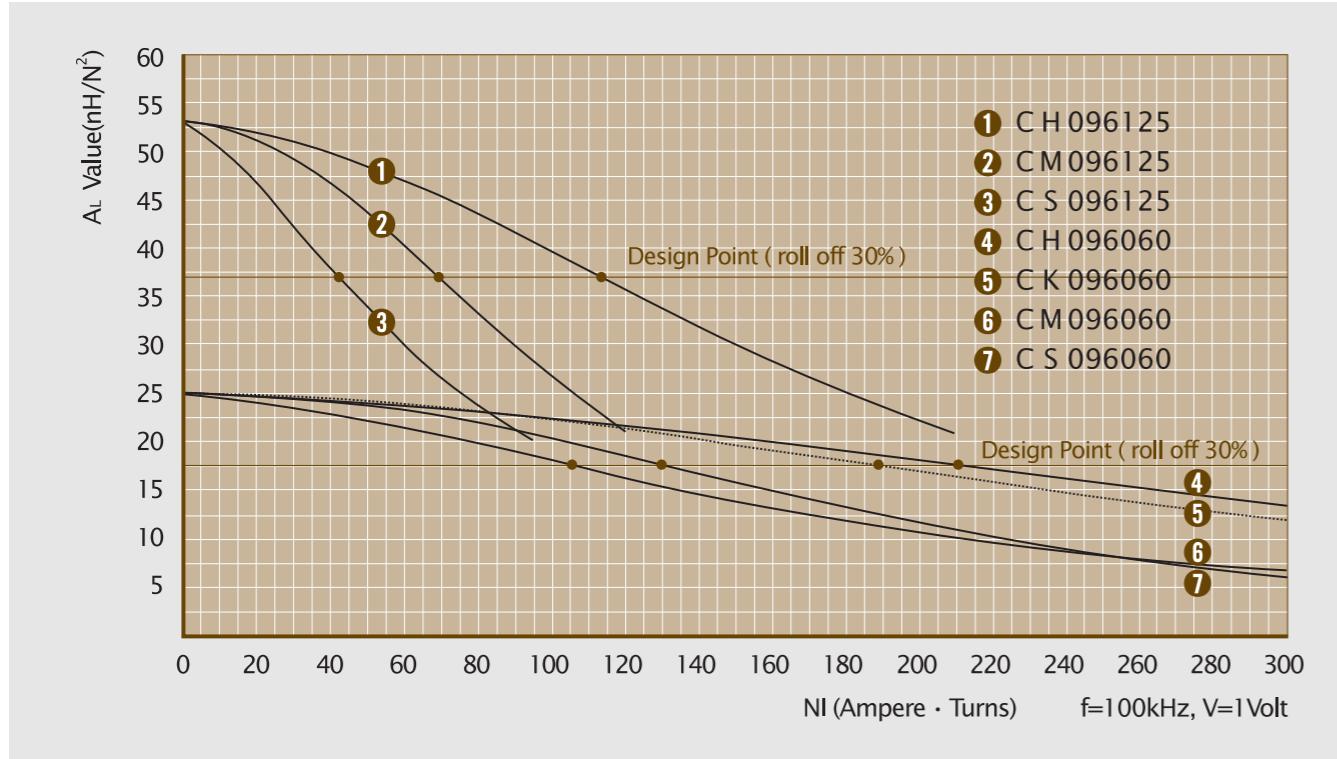
	Part No.			A _L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM096026	CH096026	-	-	11	26
CM096060	CH096060	CS096060	CK096060	25	60
-	-	CS096075	CK096075	32	75
-	-	CS096090	CK096090	38	90
CM096125	CH096125	CS096125	-	53	125
CM096147	CH096147	-	-	63	147
CM096160	CH096160	-	-	68	160
CM096173	-	-	-	74	173
CM096200	-	-	-	84	200

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω	AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω
19	0.0980	9	0.0053	28	0.0366	29	0.100
20	0.0879	11	0.0073	29	0.0330	33	0.136
21	0.0785	12	0.0101	30	0.0294	37	0.193
22	0.0701	14	0.0141	31	0.0267	41	0.266
23	0.0632	16	0.0193	32	0.0241	46	0.360
24	0.0566	18	0.0268	33	0.0216	51	0.505
25	0.0505	21	0.0372	34	0.0191	58	0.719
26	0.0452	23	0.0519	35	0.0170	65	1.01
27	0.0409	26	0.0714	36	0.0152	73	1.40

Single layer winding with 1 inch leads

■ AL vs NI Curve (60 μ , 125 μ)



Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	9.65 0.380	4.78 0.188	3.96 0.156
After coating (Epoxy)	(mm) (inch)	10.29 0.405	4.27 0.168	4.57 0.180

Magnetic Dimensions

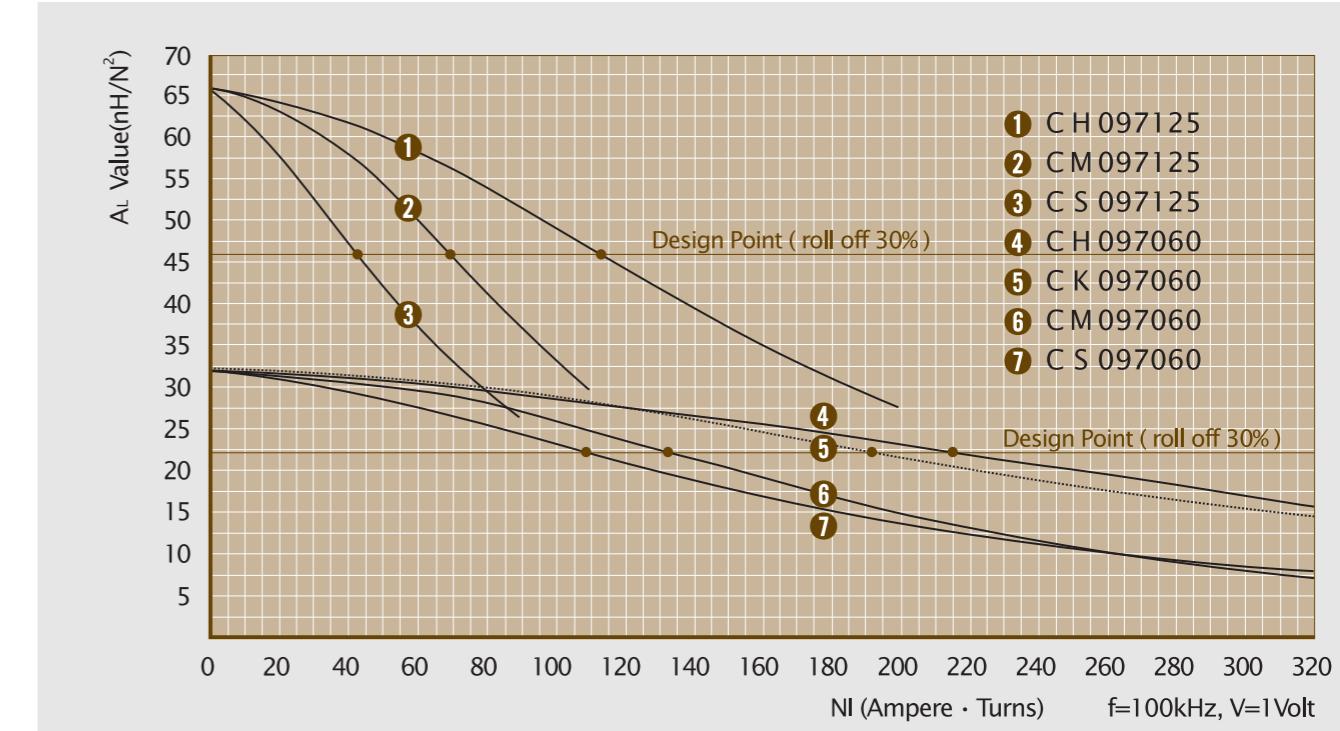
Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0945cm ² 0.01465in ²	2.18cm 0.859in	0.1429cm ² 28,200cmil	0.2060cm ³ 0.01258in ³

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω	AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω
19	0.0980	9	0.00567	28	0.0366	29	0.110
20	0.0879	11	0.00783	29	0.0330	33	0.150
21	0.0785	12	0.0109	30	0.0294	37	0.212
22	0.0701	14	0.0152	31	0.0267	41	0.293
23	0.0632	16	0.0209	32	0.0241	46	0.397
24	0.0566	18	0.0291	33	0.0216	51	0.558
25	0.0505	21	0.0405	34	0.0191	58	0.795
26	0.0452	23	0.0567	35	0.0170	65	1.12
27	0.0409	26	0.0782	36	0.0152	73	1.55

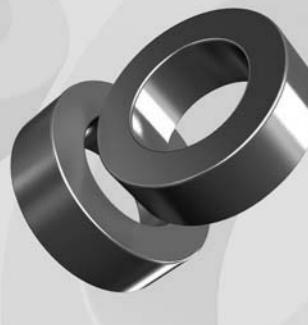
Single layer winding with 1 inch leads

■ AL vs NI Curve (60 μ , 125 μ)



OD102

OD 10.16mm / 0.400inch

ID 5.08mm
HT 3.96mm

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	10.16	5.08	3.96
(inch)	0.400	0.200	0.156
After coating (mm)	10.80	4.57	4.57
(Epoxy) (inch)	0.425	0.180	0.180

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.1000cm ²	2.38cm	0.164cm ²	0.2380cm ³
0.01550in ²	0.906in	32,400cmil	0.0140in ³

Available Cores

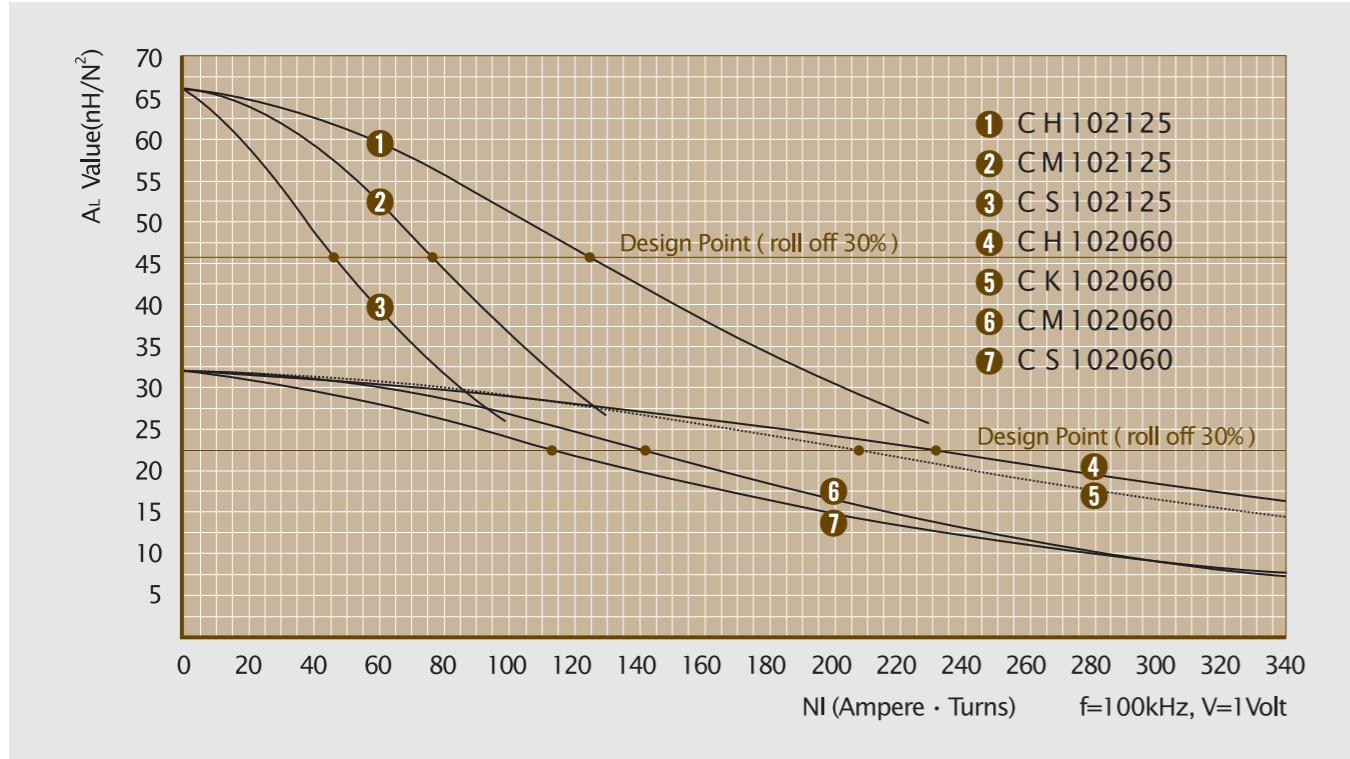
MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM102026	CH102026	-	-	-	14	26
CM102060	CH102060	CS102060	CK102060	32	60	
-	-	CS102075	CK102075	40	75	
-	-	CS102090	CK102090	48	90	
CM102125	CH102125	CS102125	-	66	125	
CM102147	CH102147	-	-	78	147	
CM102160	CH102160	-	-	84	160	
CM102173	-	-	-	92	173	
CM102200	-	-	-	105	200	

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn Rdc,Ω	AWG Wire No.	Single Layer Dia(cm)	Turn Rdc,Ω
18	0.109	9 0.00442	27	0.0409	28 0.0846
19	0.0980	10 0.00613	28	0.0366	32 0.119
20	0.0879	12 0.00847	29	0.0330	35 0.162
21	0.0785	13 0.0118	30	0.0294	40 0.230
22	0.0701	15 0.0164	31	0.0267	44 0.317
23	0.0632	17 0.0226	32	0.0241	49 0.430
24	0.0566	20 0.0315	33	0.0216	55 0.605
25	0.0505	22 0.0439	34	0.0191	62 0.862
26	0.0452	25 0.0614	35	0.0170	70 1.21

Single layer winding with 1 inch leads

■ AL vs NI Curve (60μ, 125μ)



Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	11.18	6.35	3.96
(inch)	0.440	0.250	0.156

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0906cm ²	2.69cm	0.273cm ²	0.2437cm ³
0.01403in ²	1.08in	53,800cmil	0.01515in ³

OD112

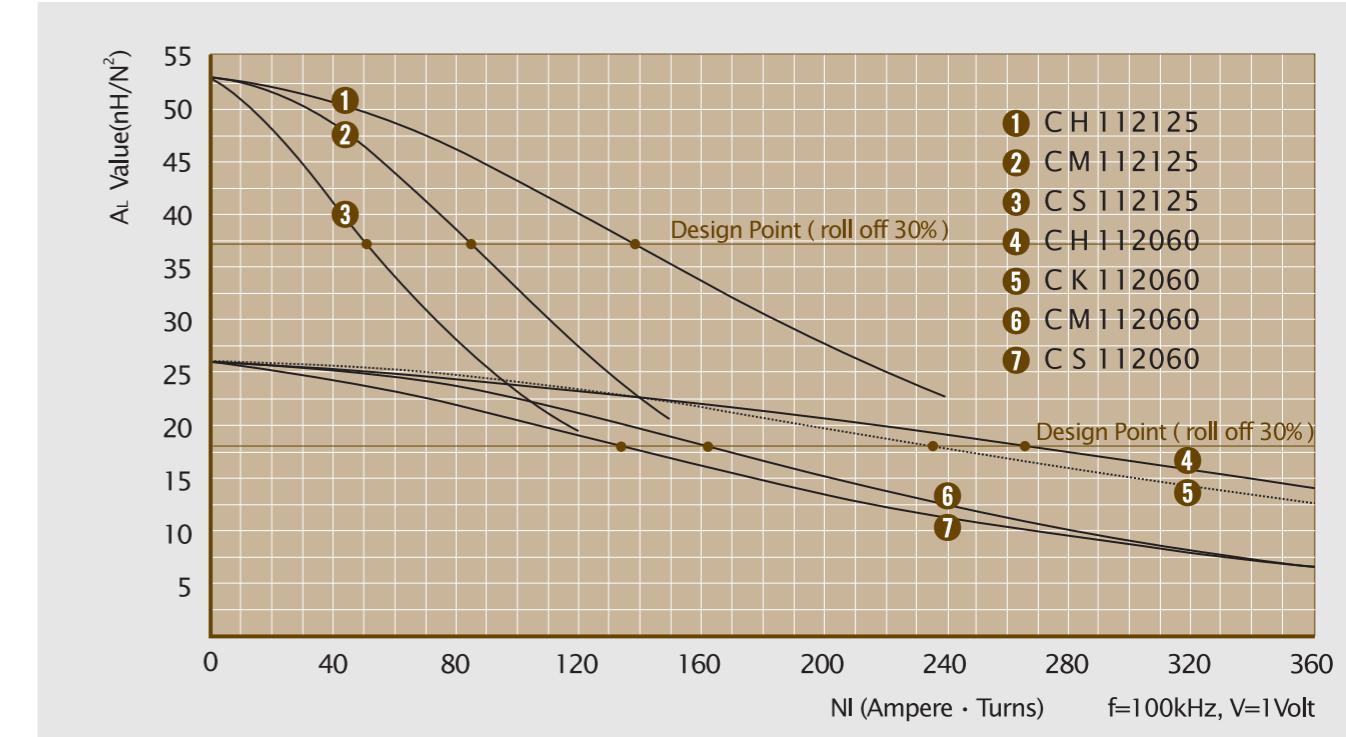
OD 11.18mm / 0.440inch

ID 6.35mm
HT 3.96mm

Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM112026	CH112026	CS112026	CK112026	11	26	
CM112060	CH112060	CS112060	CK112060	26	60	
-	-	CS112075	CK112075	32	75	
-	-	CS112090	CK112090	38	90	
CM112125	CH112125	CS112125	-	53	125	
CM112147	CH112147	-	-	63	147	
CM112160	CH112160	-	-	-	68	160
CM112173	-	-	-	-	74	173
CM112200	-	-	-	-	85	200

■ AL vs NI Curve (60μ, 125μ)



OD127

OD 12.70mm / 0.500inch



ID 7.62mm
HT 4.75mm

Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	12.70 0.500	7.62 0.300	4.75 0.187
After coating (Epoxy)	(mm) (inch)	13.46 0.530	6.99 0.275	5.51 0.217

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.114cm ² 0.01767in ²	3.12cm 1.229in	0.383cm ² 75,600cmil	0.35568cm ³ 0.002172in ³

Available Cores

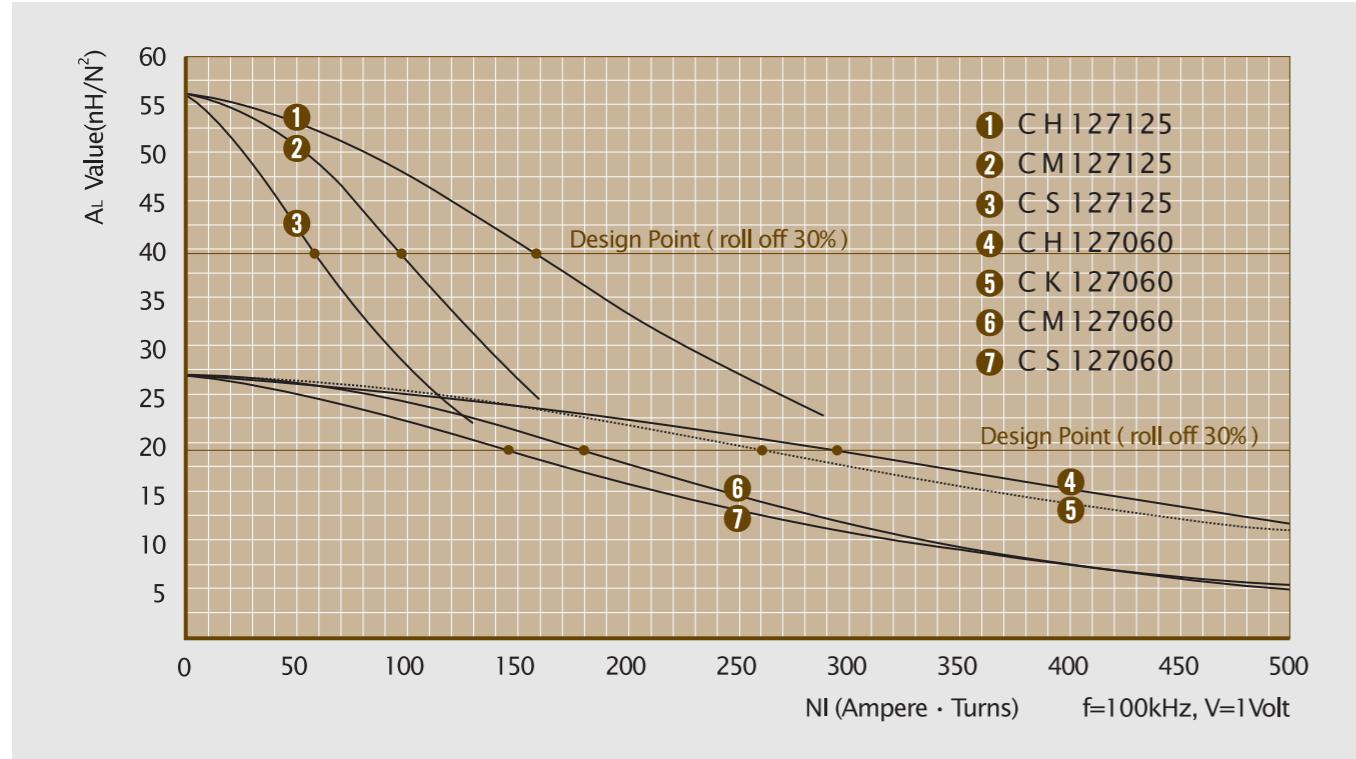
MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM127026	CH127026	CS127026	CK127026	12	26
CM127060	CH127060	CS127060	CK127060	27	60
-	-	CS127075	CK127075	34	75
-	-	CS127090	CK127090	40	90
CM127125	CH127125	CS127125	-	56	125
CM127147	CH127147	-	-	67	147
CM127160	CH127160	-	-	72	160
CM127173	-	-	-	79	173
CM127200	-	-	-	90	200

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω	AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω
15	0.153	10	0.00271	24	0.0566	31	0.0518
16	0.137	11	0.00376	25	0.0505	35	0.0723
17	0.122	13	0.00520	26	0.0452	40	0.101
18	0.109	15	0.00722	27	0.0409	45	0.140
19	0.0980	17	0.0100	28	0.0366	50	0.197
20	0.0879	19	0.0139	29	0.0330	56	0.269
21	0.0785	22	0.0193	30	0.0294	63	0.381
22	0.0701	25	0.0270	31	0.0267	69	0.527
23	0.0632	28	0.0371	32	0.0241	77	0.716

Single layer winding with 1 inch leads

■ AL vs NI Curve (60 μ , 125 μ)



OD166

OD 16.51mm / 0.650inch

ID 10.16mm
HT 6.35mm



Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	16.51 0.650	10.16 0.400	6.35 0.250
After coating (Epoxy)	(mm) (inch)	17.40 0.680	9.53 0.375	7.11 0.280

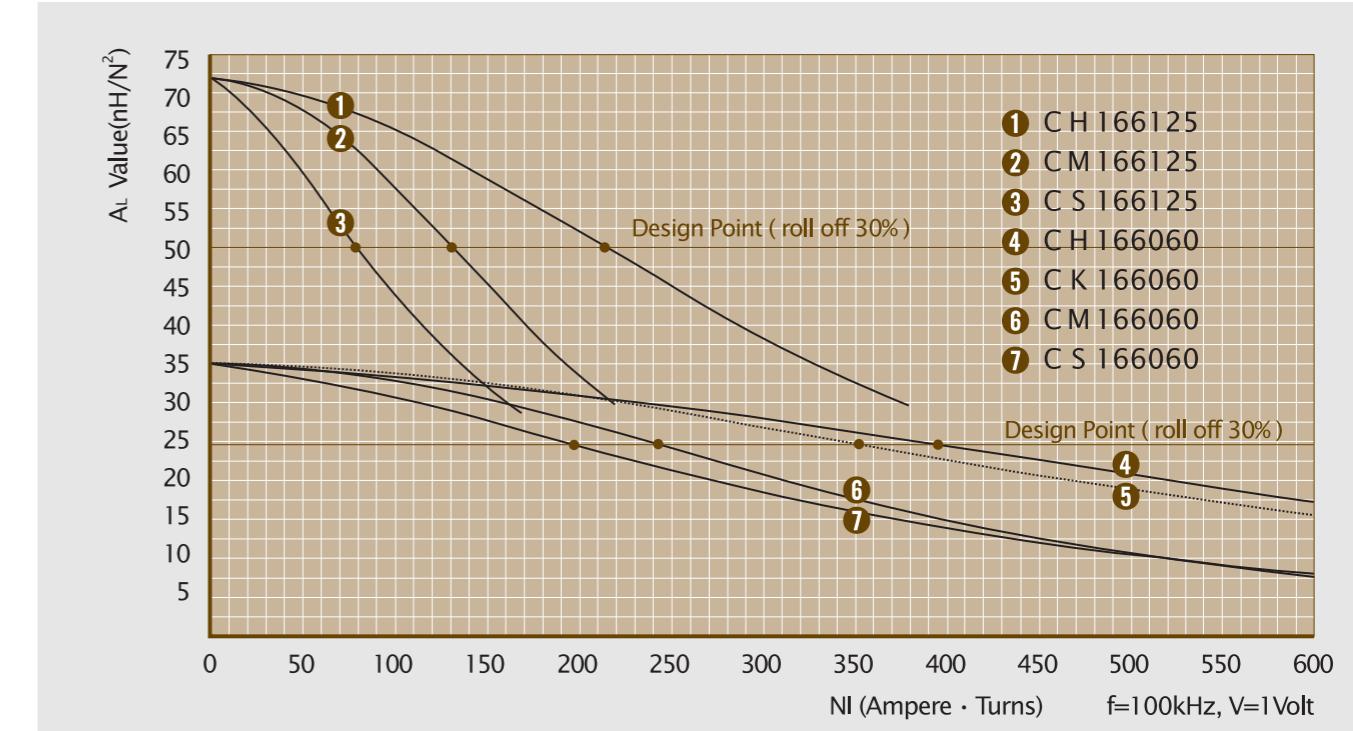
Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.1920cm ² 0.0298in ²	4.11cm 1.619in	0.713cm ² 140,600mil	0.7891cm ³ 0.0438in ³

Available Cores

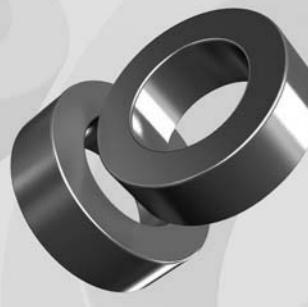
MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM166026	CH166026	CS166026	CK166026	15	26
CM166060	CH166060	CS166060	CK166060	35	60
-	-	CS166075	CK166075	43	75
-	-	CS166090	CK166090	52	90
CM166125	CH166125	CS166125	-	72	125
CM166147	CH166147	-	-	88	147
CM166160	CH166160	-	-	92	160
CM166173	-	-	-	104	173
CM166200	-	-	-	115	200

■ AL vs NI Curve (60 μ , 125 μ)



OD172

OD 17.27mm / 0.680inch

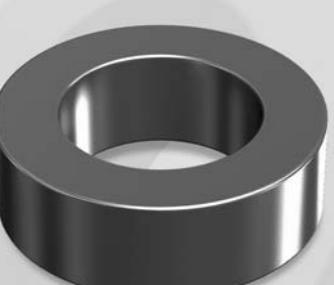


ID 9.65mm
HT 6.35mm

OD203

OD 20.32mm / 0.800inch

ID 12.70mm
HT 6.35mm



Available Cores

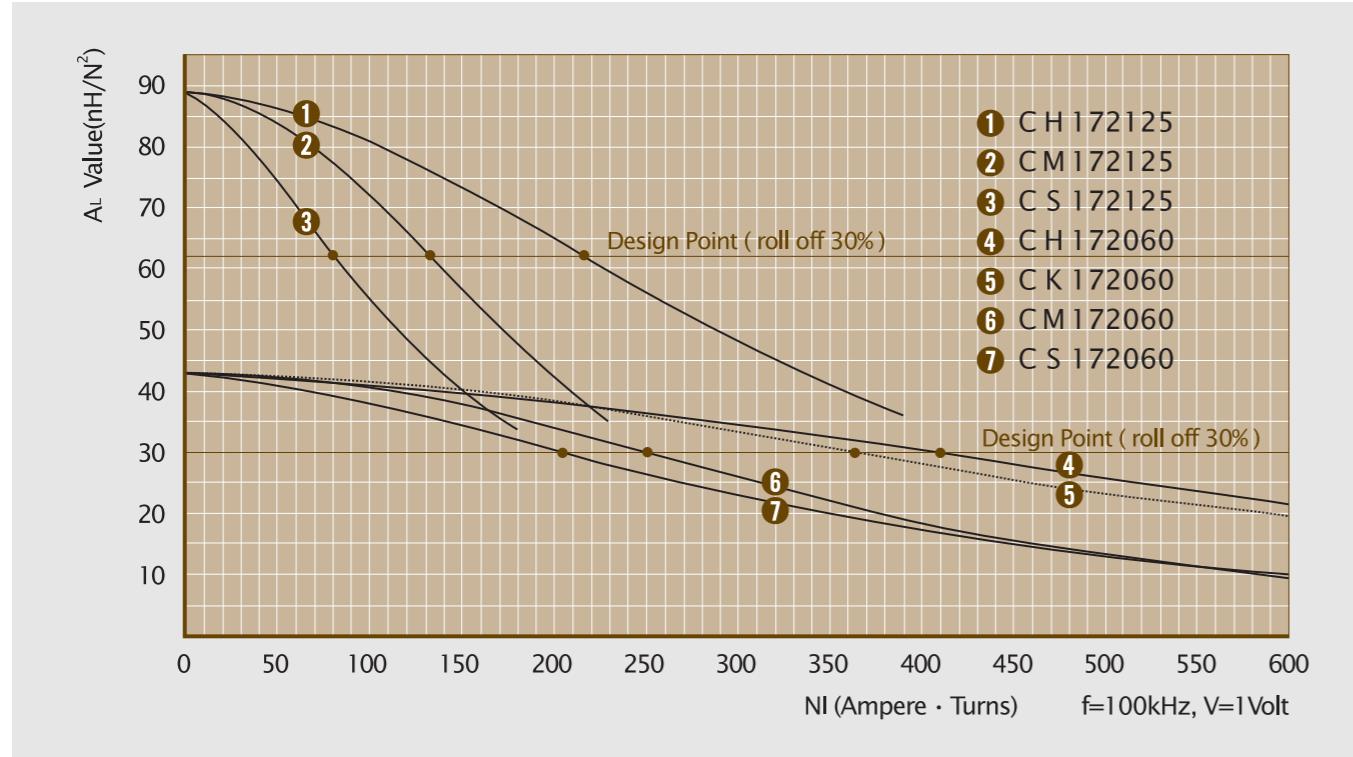
	Part No.			A _L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM172026	CH172026	CS172026	CK172026	19	26
CM172060	CH172060	CS172060	CK172060	43	60
-	-	CS172075	CK172075	53	75
-	-	CS172090	CK172090	64	90
CM172125	CH172125	CS172125	-	89	125
CM172147	CH172147	-	-	105	147
CM172160	CH172160	-	-	114	160
CM172173	-	-	-	123	173
CM172200	-	-	-	142	200

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω	AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω
12	0.213	9	0.00161	21	0.0785	29	0.0319
13	0.190	10	0.00225	22	0.0701	33	0.0449
14	0.171	12	0.00311	23	0.0632	37	0.0621
15	0.153	14	0.00434	24	0.0566	41	0.0869
16	0.137	16	0.00606	25	0.0505	47	0.122
17	0.122	18	0.00843	26	0.0452	52	0.171
18	0.109	20	0.0118	27	0.0409	58	0.237
19	0.0980	23	0.0164	28	0.0366	65	0.334
20	0.0879	26	0.0228	29	0.0330	73	0.458

Single layer winding with 1 inch leads

■ AL vs NI Curve (60 μ , 125 μ)

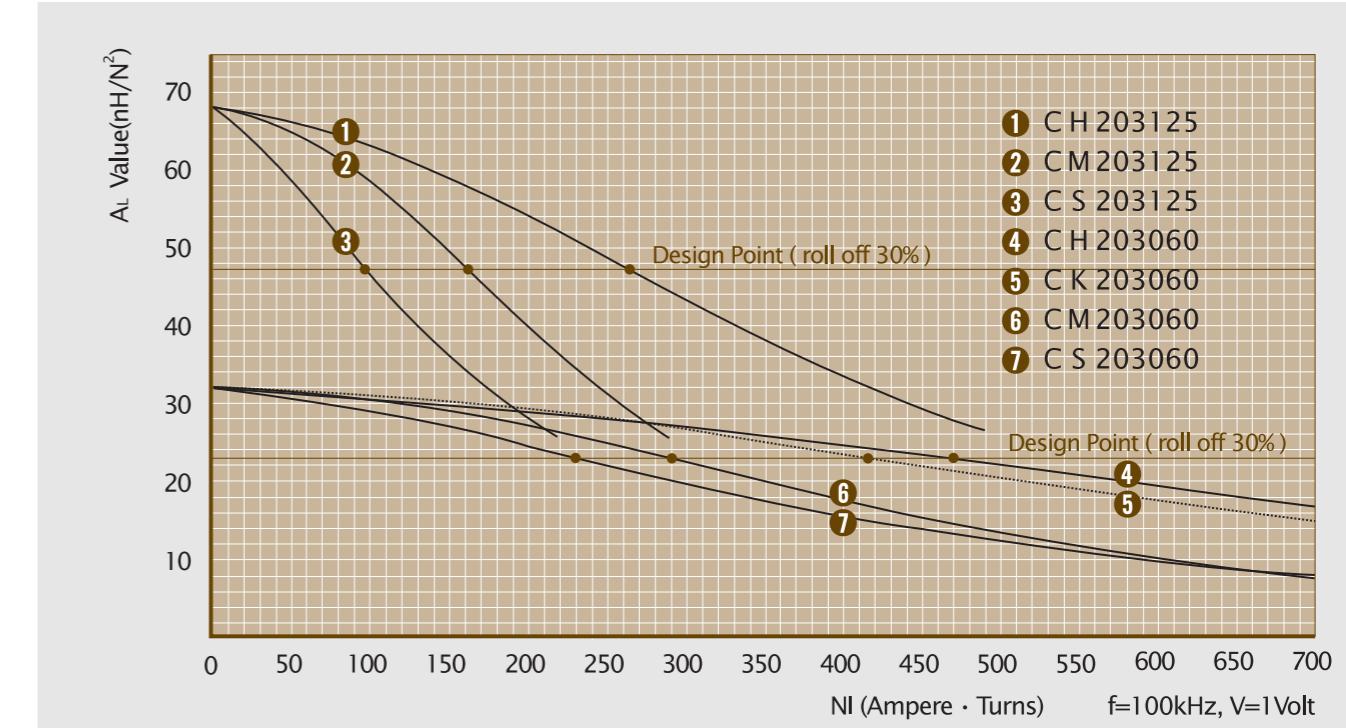


Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω	AWG Wire No.	Single Layer Dia(cm)	Turn	Rdc, Ω
12	0.213	13	0.00221	21	0.0785	40	0.0430
13	0.190	15	0.00307	22	0.0701	45	0.0604
14	0.171	17	0.00424	23	0.0632	50	0.0834
15	0.153	19	0.00590	24	0.0566	56	0.117
16	0.137	22	0.00822	25	0.0505	63	0.164
17	0.122	25	0.0114	26	0.0452	71	0.230
18	0.109	28	0.0159	27	0.0409	79	0.318
19	0.0980	32	0.0222	28	0.0366	89	0.448
20	0.0879	35	0.0308	29	0.0330	98	0.614

Single layer winding with 1 inch leads

■ AL vs NI Curve (60 μ , 125 μ)



OD229

OD 22.86mm / 0.900inch

**ID 13.97mm
HT 7.62mm**



Available Cores

	Part No.			A_L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM229026	CH229026	CS229026	CK229026	19	26
CM229060	CH229060	CS229060	CK229060	43	60
-	-	CS229075	CK229075	54	75
-	-	CS229090	CK229090	65	90
CM229125	CH229125	CS229125	-	90	125
CM229147	CH229147	-	-	106	147
CM229160	CH229160	-	-	115	160
CM229173	-	-	-	124	173
CM229200	-	-	-	144	200

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 0.900	13.97	7.62
After coating (Epoxy)	(mm) 0.930	13.39	8.38

Magnetic Dimensions

Cross Section (A)	Path Length (ℓ)	Window Area (W_a)	Volume (V)
0.331cm ² 0.0513in ²	5.67cm 2.23in	1.41cm ² 277,700mil	1.8771cm ³ 0.11455in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 0.928	14.40	8.89
After coating (Epoxy)	(mm) 0.956	13.77	9.70

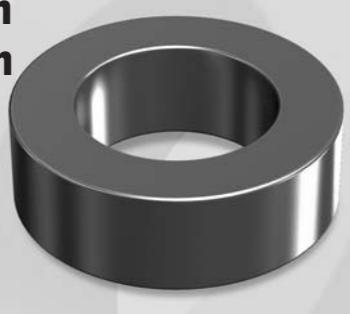
Magnetic Dimensions

Cross Section (A)	Path Length (ℓ)	Window Area (W_a)	Volume (V)
0.388cm ² 0.061in ²	5.88cm 2.32in	1.49cm ² 293,800mil	2.2814cm ³ 0.1415in ³

OD234

OD 23.57mm / 0.928inch

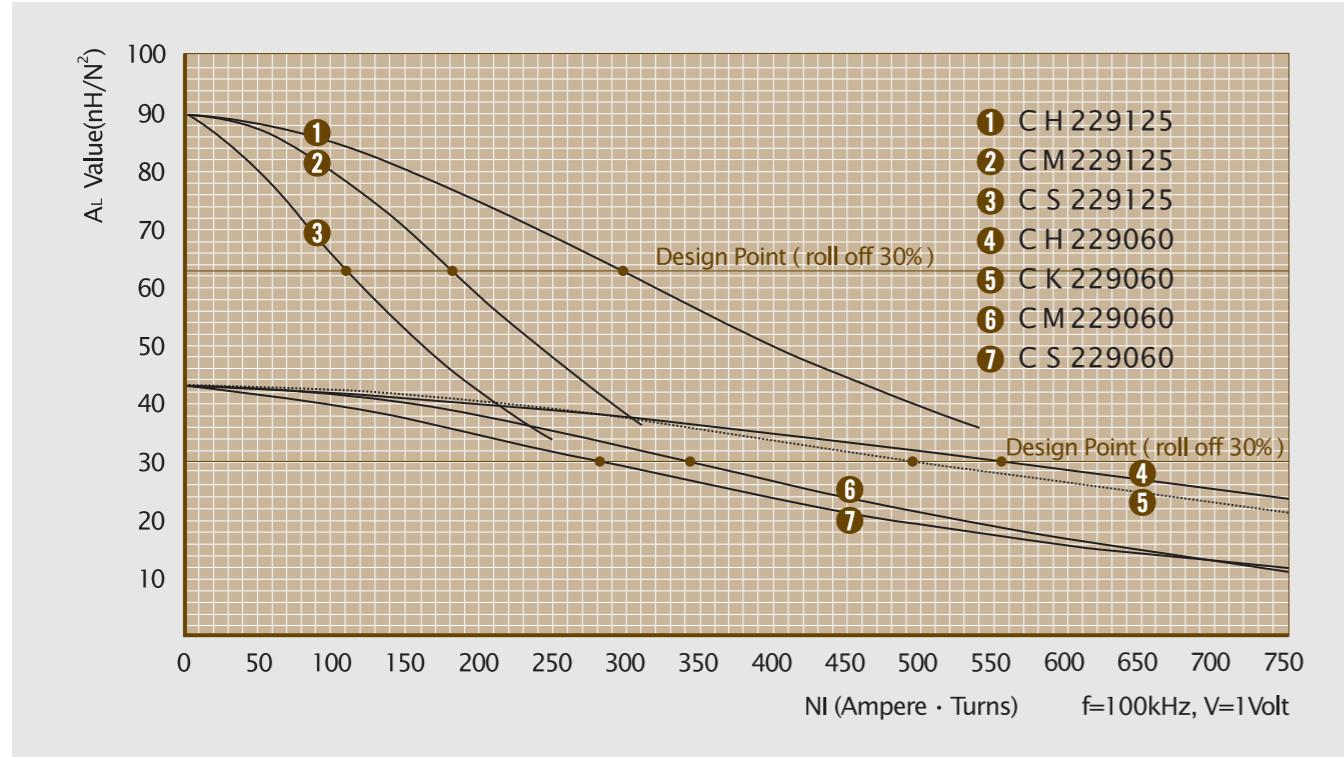
**ID 14.40mm
HT 8.89mm**



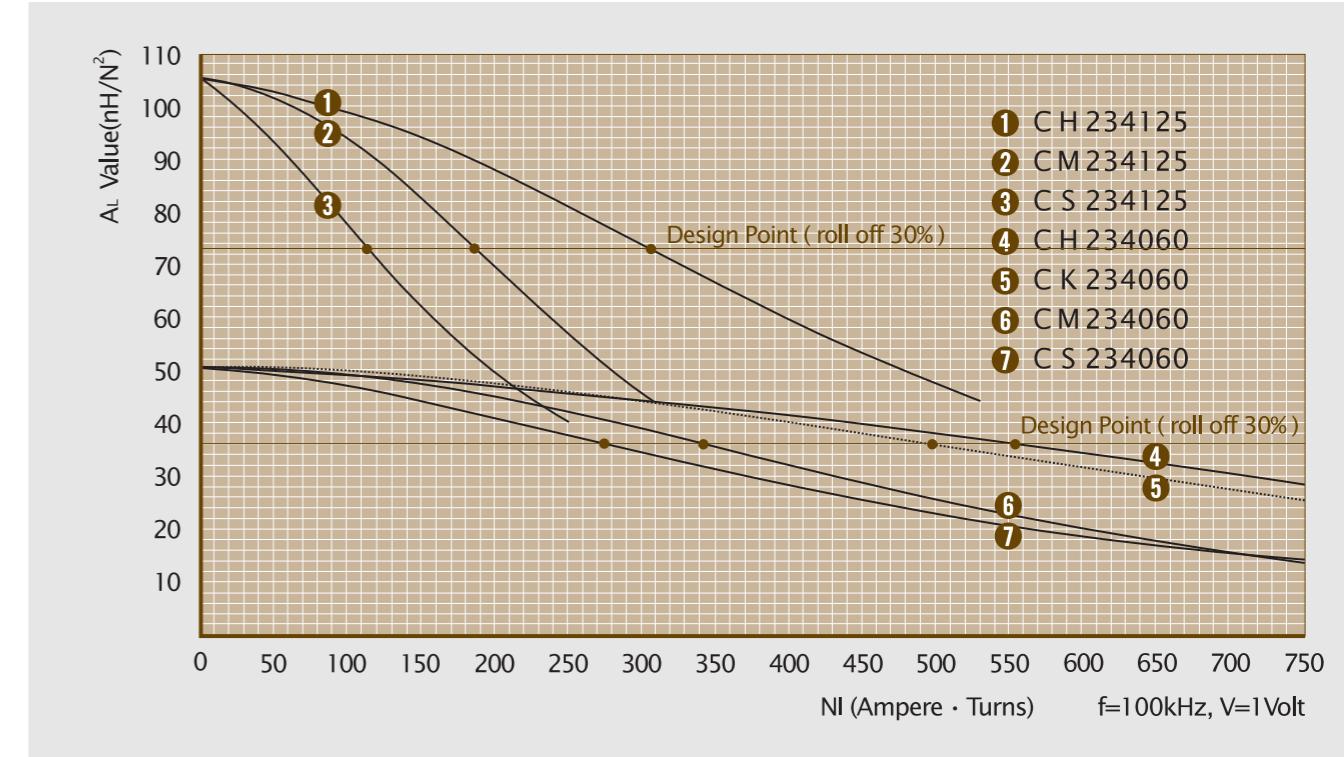
Available Cores

	Part No.			A_L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM234026	CH234026	CS234026	CK234026	22	26
CM234060	CH234060	CS234060	CK234060	51	60
-	-	CS234075	CK234075	63	75
-	-	CS234090	CK234090	76	90
CM234125	CH234125	CS234125	-	105	125
CM234147	CH234147	-	-	124	147
CM234160	CH234160	-	-	135	160
CM234173	-	-	-	146	173
CM234200	-	-	-	169	200

■ A_L vs NI Curve (60 μ , 125 μ)



■ A_L vs NI Curve (60 μ , 125 μ)



OD270

OD 26.92mm / 1.060inches

ID 14.73mm
HT 11.18mm**Available Cores**

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM270026	CH270026	CS270026	CK270026	32	26	
CM270060	CH270060	CS270060	CK270060	75	60	
-	-	CS270075	CK270075	94	75	
-	-	CS270090	CK270090	113	90	
CM270125	CH270125	CS270125	-	157	125	
CM270147	CH270147	-	-	185	147	
CM270160	CH270160	-	-	201	160	
CM270173	-	-	-	217	173	
CM270200	-	-	-	251	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm)	26.92	14.73
	(inch)	1.060	0.580
After coating	(mm)	27.70	14.10
(Epoxy)	(inch)	1.090	0.555
		0.472	

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.654cm ²	6.35cm	1.56cm ²	4.154cm ³
0.1014in ²	2.50in	308,000cmil	0.2536in ³

Core Dimensions

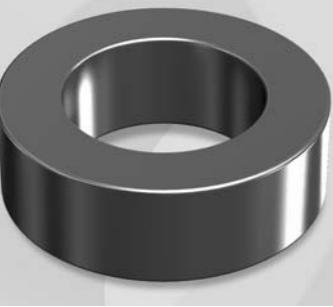
	OD(max)	ID(min)	HT(max)
Before coating	(mm)	33.02	19.94
	(inch)	1.300	0.785
After coating	(mm)	33.83	19.30
(Epoxy)	(inch)	1.332	0.760
		0.457	

Magnetic Dimensions

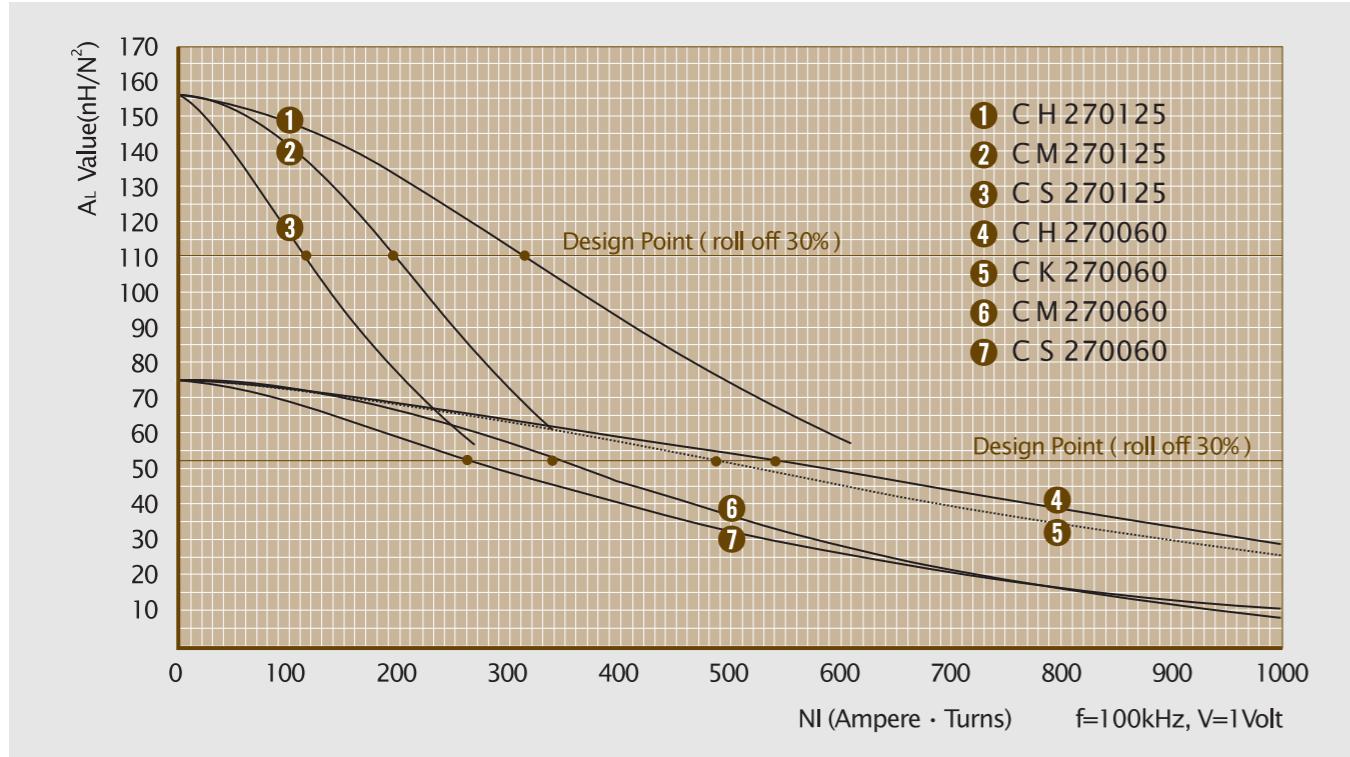
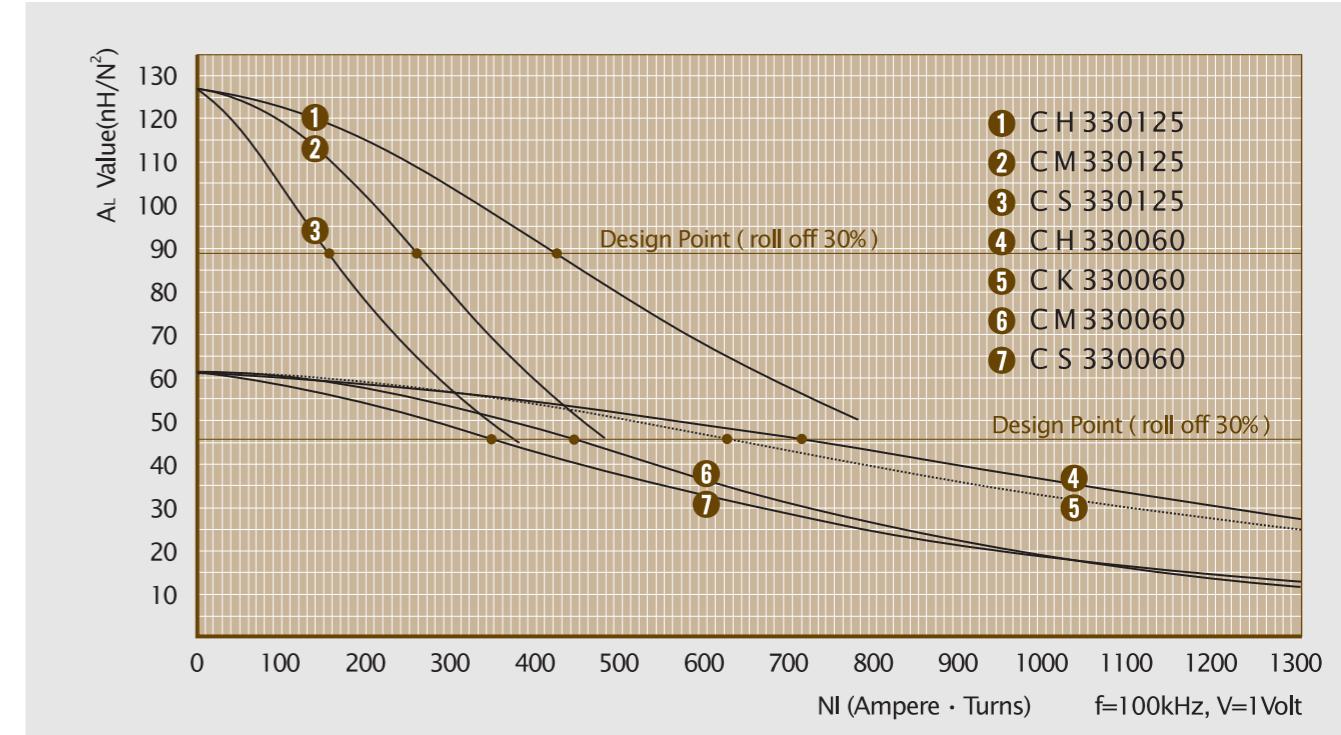
Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.0672cm ²	8.15cm	2.93cm ²	5.4768cm ³
0.1042in ²	3.21in	577,600cmil	0.3345in ³

OD330

OD 33.02mm / 1.300inches

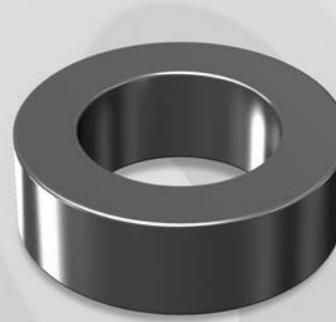
ID 19.94mm
HT 10.67mm**Available Cores**

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM330026	CH330026	CS330026	CK330026	28	26	
CM330060	CH330060	CS330060	CK330060	61	60	
-	-	CS330075	CK330075	76	75	
-	-	CS330090	CK330090	91	90	
CM330125	CH330125	CS330125	-	-	127	125
CM330147	CH330147	-	-	-	150	147
CM330160	CH330160	-	-	-	163	160
CM330173	-	-	-	-	176	173
-	-	-	-	-	203	200

A_L vs NI Curve (60 μ , 125 μ)**A_L vs NI Curve (60 μ , 125 μ)**

OD343

OD 34.29mm / 1.350inches

ID 23.37mm
HT 8.89mm

Available Cores

	Part No.			A _L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM343026	CH343026	CS343026	CK343026	16	26
CM343060	CH343060	CS343060	CK343060	38	60
-	-	CS343075	CK343075	47	75
-	-	CS343090	CK343090	57	90
CM343125	CH343125	CS343125	-	79	125
CM343147	CH343147	-	-	93	147
CM343160	CH343160	-	-	101	160
CM343173	-	-	-	109	173
-	-	-	-	126	200

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 1.350	23.37	8.89
	(inch) 0.920	0.350	
After coating	(mm) 1.385	22.60	9.83
	(Epoxy)	0.888	0.387

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.454cm ²	8.95cm	4.01cm ²	4.0633cm ³
0.0704in ²	3.53in	788,500mil	0.2485in ³

Core Dimensions

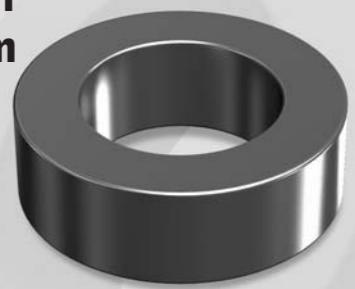
	OD(max)	ID(min)	HT(max)
Before coating	(mm) 1.410	22.35	10.46
	(inch) 0.880	0.412	
After coating	(mm) 1.445	21.50	11.28
	(Epoxy)	0.848	0.444

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
0.678cm ²	8.98cm	3.64cm ²	6.0884cm ³
0.1051in ²	3.54in	719,100mil	0.3721in ³

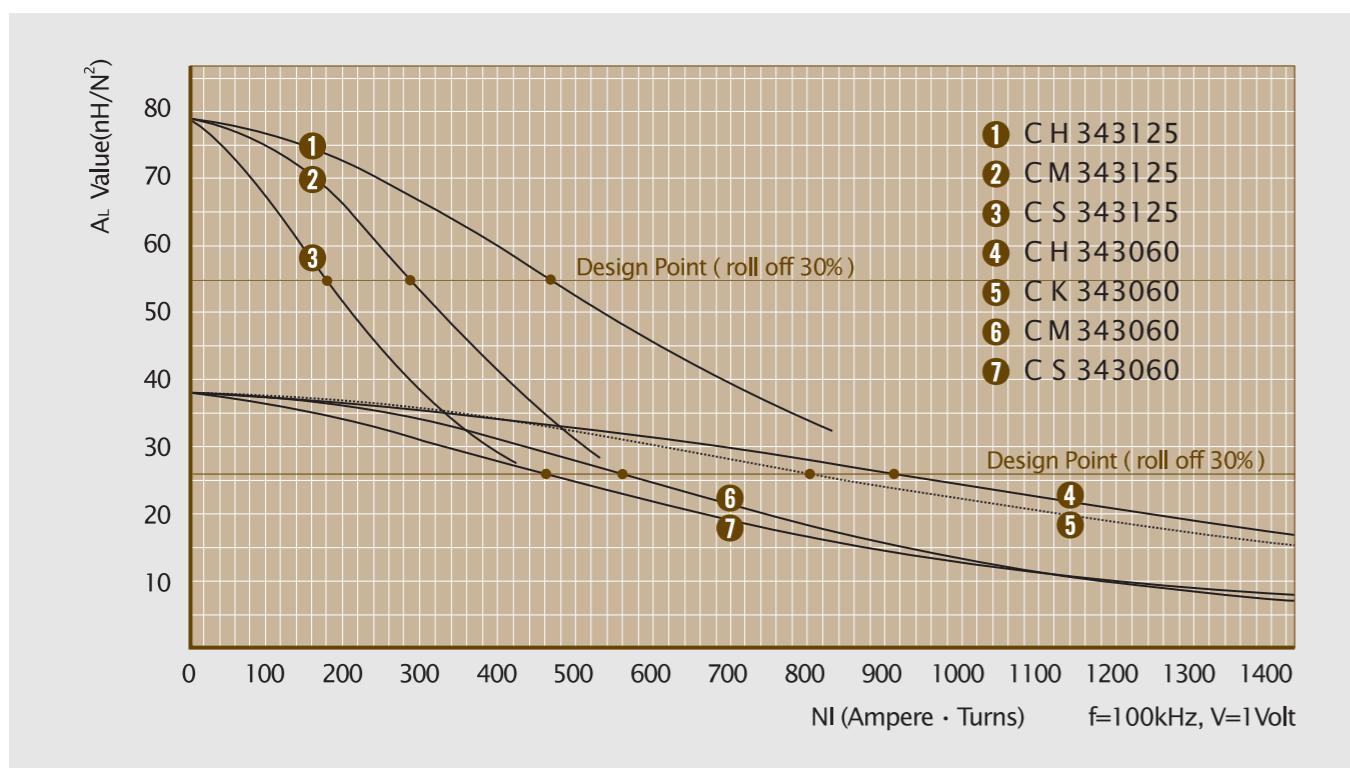
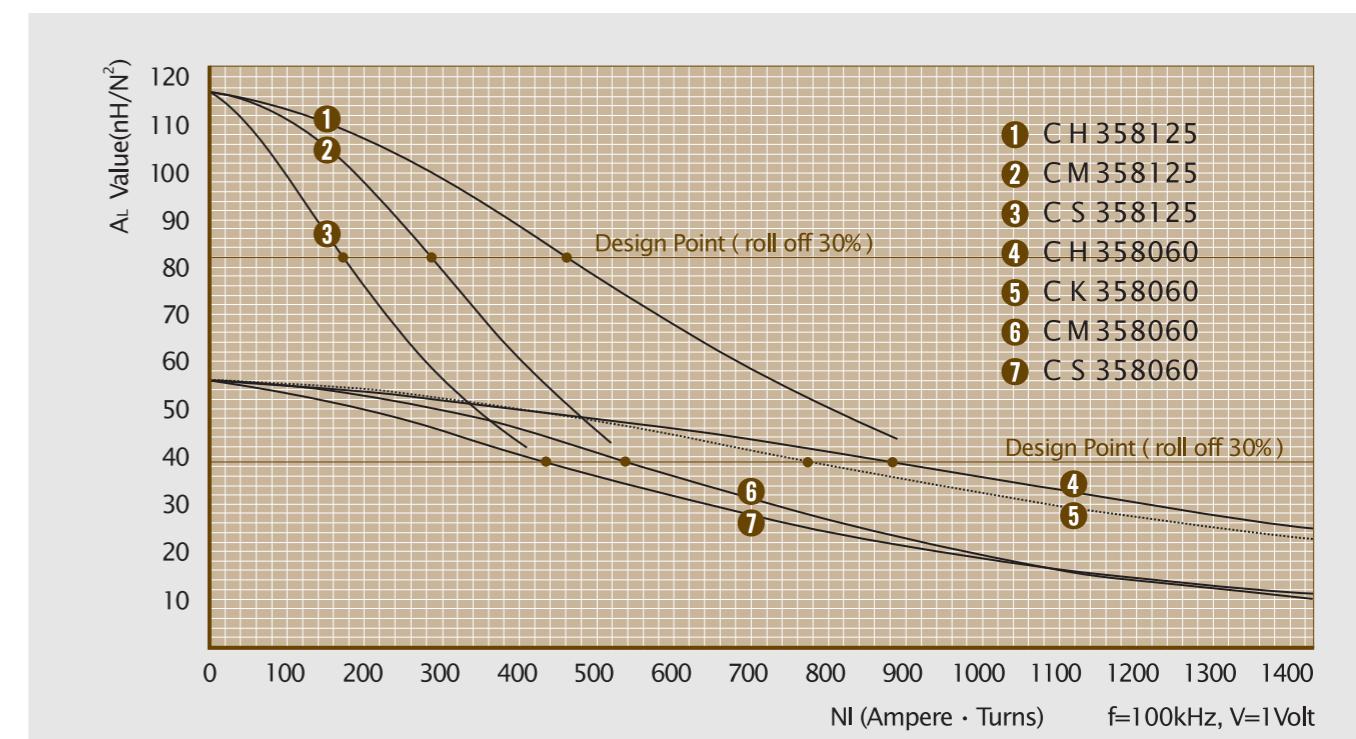
OD358

OD 35.81mm / 1.410inches

ID 22.35mm
HT 10.46mm

Available Cores

	Part No.			A _L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM358026	CH358026	CS358026	CK358026	24	26
CM358060	CH358060	CS358060	CK358060	56	60
-	-	CS358075	CK358075	70	75
-	-	CS358090	CK358090	84	90
CM358125	CH358125	CS358125	-	117	125
CM358147	CH358147	-	-	138	147
CM358160	CH358160	-	-	150	160
CM358173	-	-	-	162	173
-	-	-	-	187	200

■ AL vs NI Curve (60 μ , 125 μ)■ AL vs NI Curve (60 μ , 125 μ)

OD400

OD 39.88mm / 1.570inches

**ID 24.13mm
HT 14.48mm**



Available Cores

	Part No.			A _L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM400026	CH400026	CS400026	CK400026	35	26
CM400060	CH400060	CS400060	CK400060	81	60
-	-	CS400075	CK400075	101	75
-	-	CS400090	CK400090	121	90
CM400125	CH400125	CS400125	-	168	125
CM400147	CH400147	-	-	198	147
CM400160	CH400160	-	-	215	160
CM400173	-	-	-	233	173
-	-	-	-	269	200

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) (inch)	39.88 1.570	24.13 0.950
After coating (Epoxy)	(mm) (inch)	40.70 1.602	23.30 0.918

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.072cm ² 0.1662in ²	9.84cm 3.88in	4.27cm ² 842,700mil	10.5485cm ³ 0.6449in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) (inch)	46.74 1.840	24.13 0.950
After coating (Epoxy)	(mm) (inch)	47.60 1.875	23.30 0.918

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.990cm ² 0.308in ²	10.74cm 4.23in	4.27cm ² 842,700mil	21.373cm ³ 1.303in ³

OD467

OD 46.74mm / 1.840inches

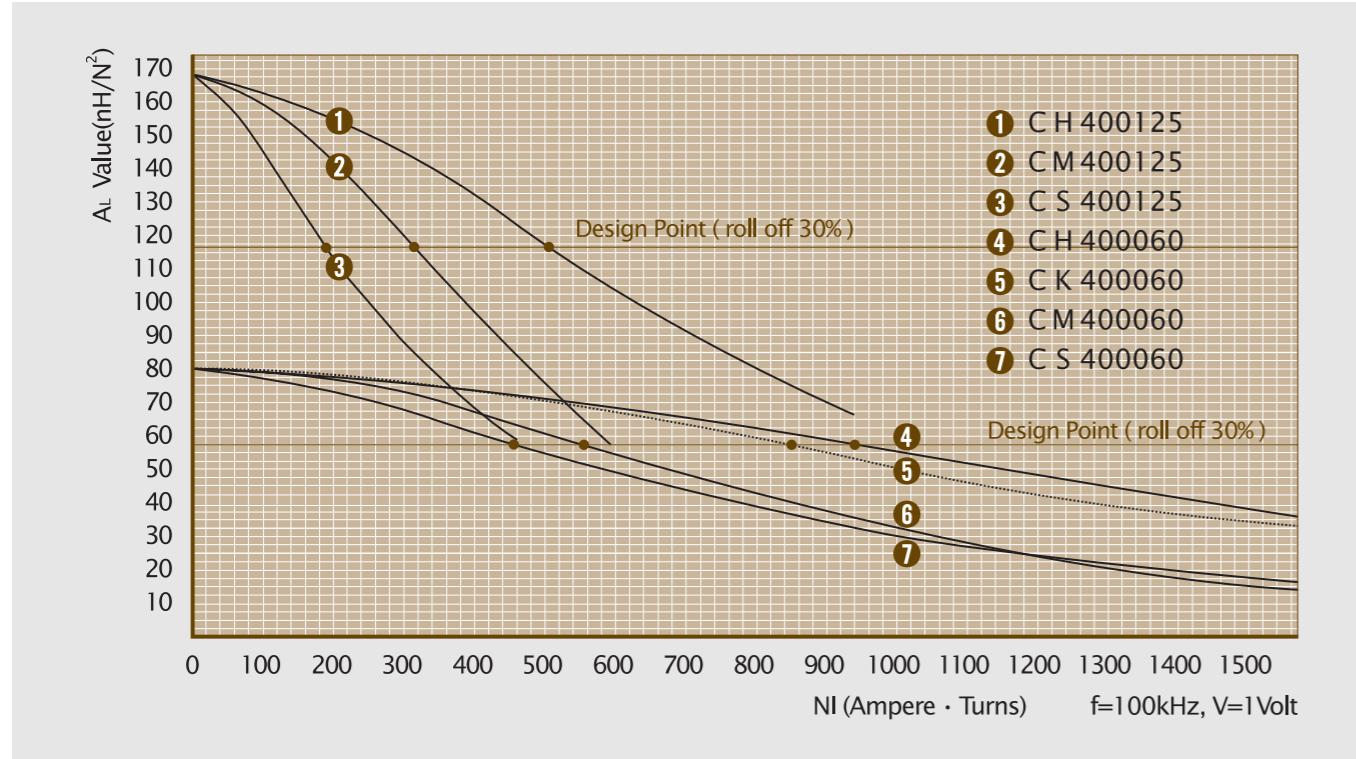
**ID 24.13mm
HT 18.03mm**



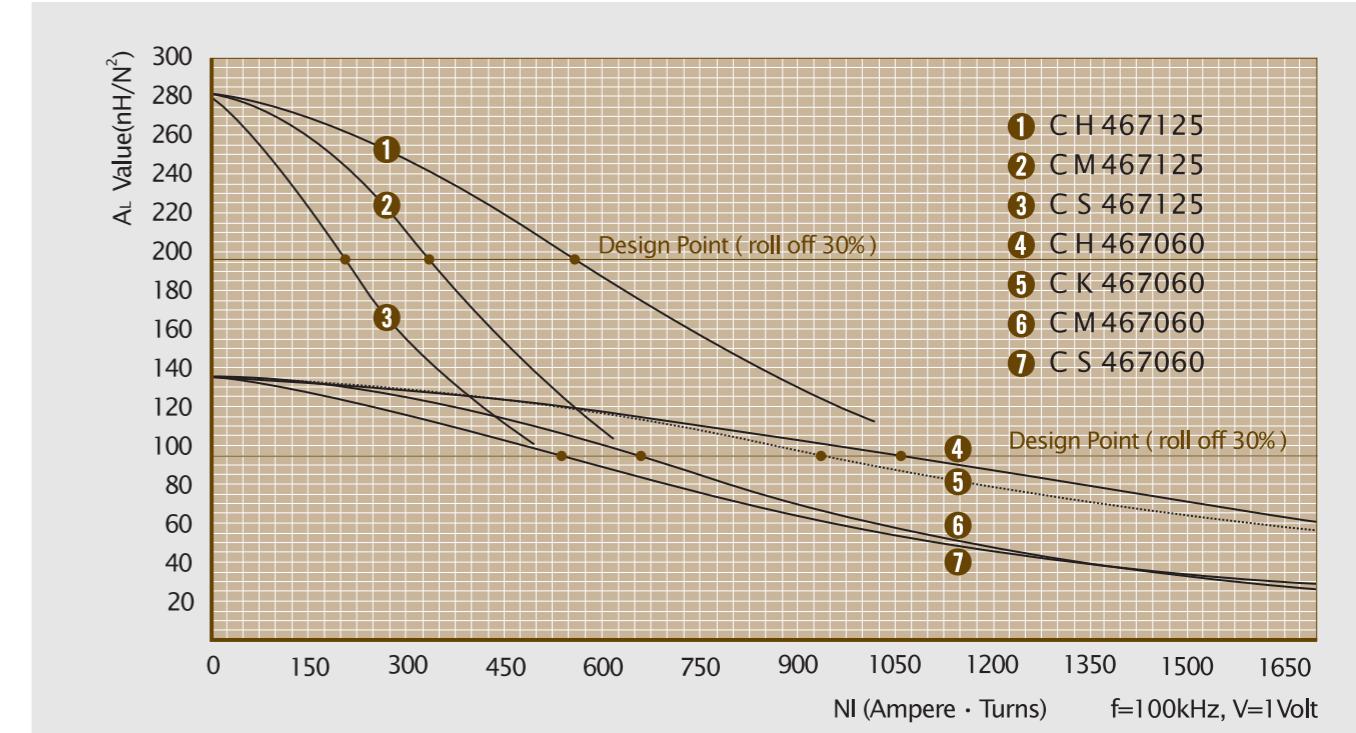
Available Cores

	Part No.			A _L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM467026	CH467026	CS467026	CK467026	59	26
CM467060	CH467060	CS467060	CK467060	135	60
-	-	CS467075	CK467075	169	75
-	-	CS467090	CK467090	202	90
CM467125	CH467125	CS467125	-	281	125
CM467147	-	-	-	330	147
CM467160	-	-	-	360	160
-	-	-	-	173	
-	-	-	-	200	

■ AL vs NI Curve (60 μ , 125 μ)



■ AL vs NI Curve (60 μ , 125 μ)



OD468

OD 46.74mm / 1.840inches

**ID 28.70mm
HT 15.24mm**



Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM468026	CH468026	CS468026	CK468026	37	26	
CM468060	CH468060	CS468060	CK468060	86	60	
-	-	CS468075	CK468075	107	75	
-	-	CS468090	CK468090	128	90	
CM468125	CH468125	CS468125	-	178	125	
CM468147	-	-	-	210	147	
CM468160	-	-	-	228	160	
-	-	-	-	-	173	
-	-	-	-	-	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 1.840	28.70 1.130	15.24 0.600
After coating (Epoxy)	(mm) 1.875	27.90 1.098	16.13 0.635

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.340cm ² 0.208in ²	11.63cm 4.58in	6.11cm ² 1,206,000cmil	15.584cm ³ 0.9526in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 2.000	31.75 1.250	13.46 0.530
After coating (Epoxy)	(mm) 2.035	30.90 1.218	14.35 0.565

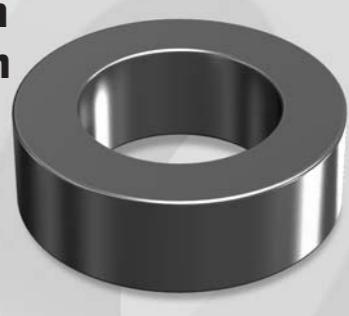
Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.251cm ² 0.194in ²	12.73cm 5.02in	7.50cm ² 1,484,000cmil	15.929cm ³ 0.9739in ³

OD508

OD 50.80mm / 2.000inches

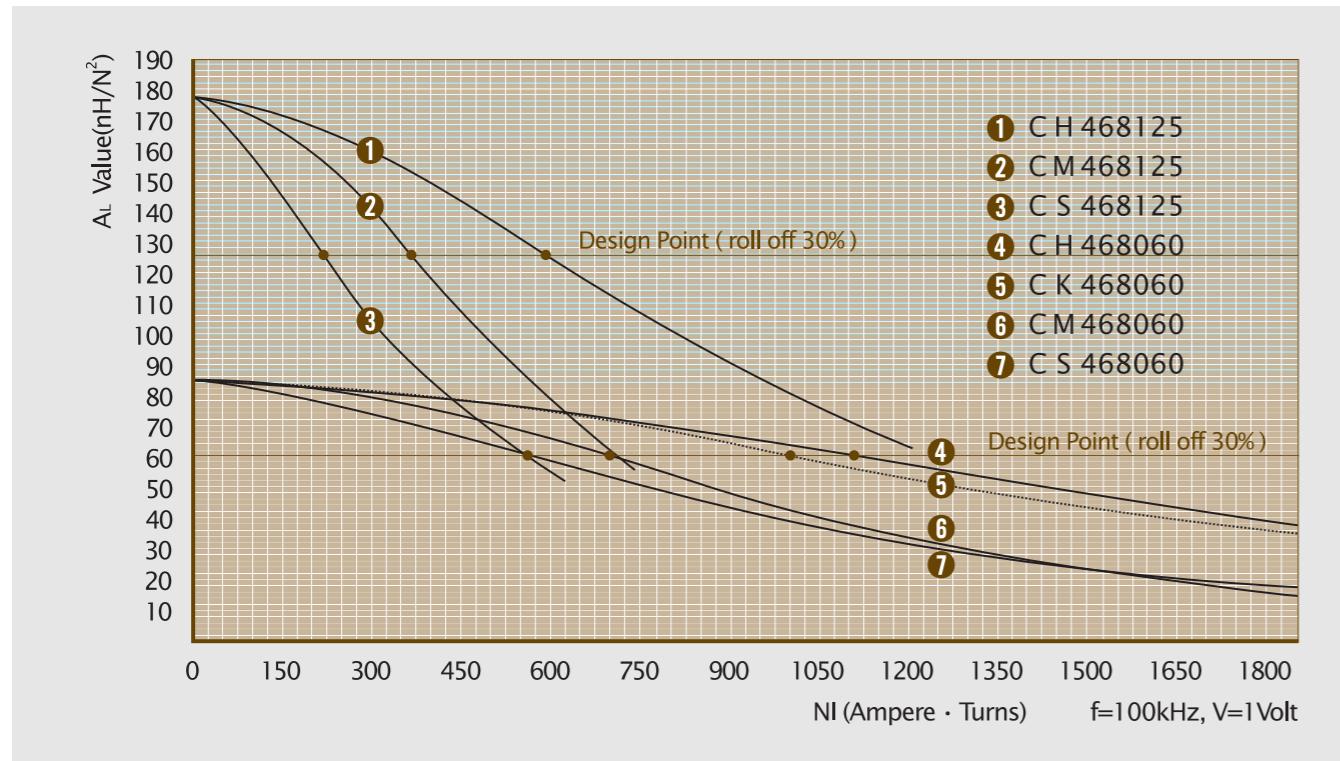
**ID 31.75mm
HT 13.46mm**



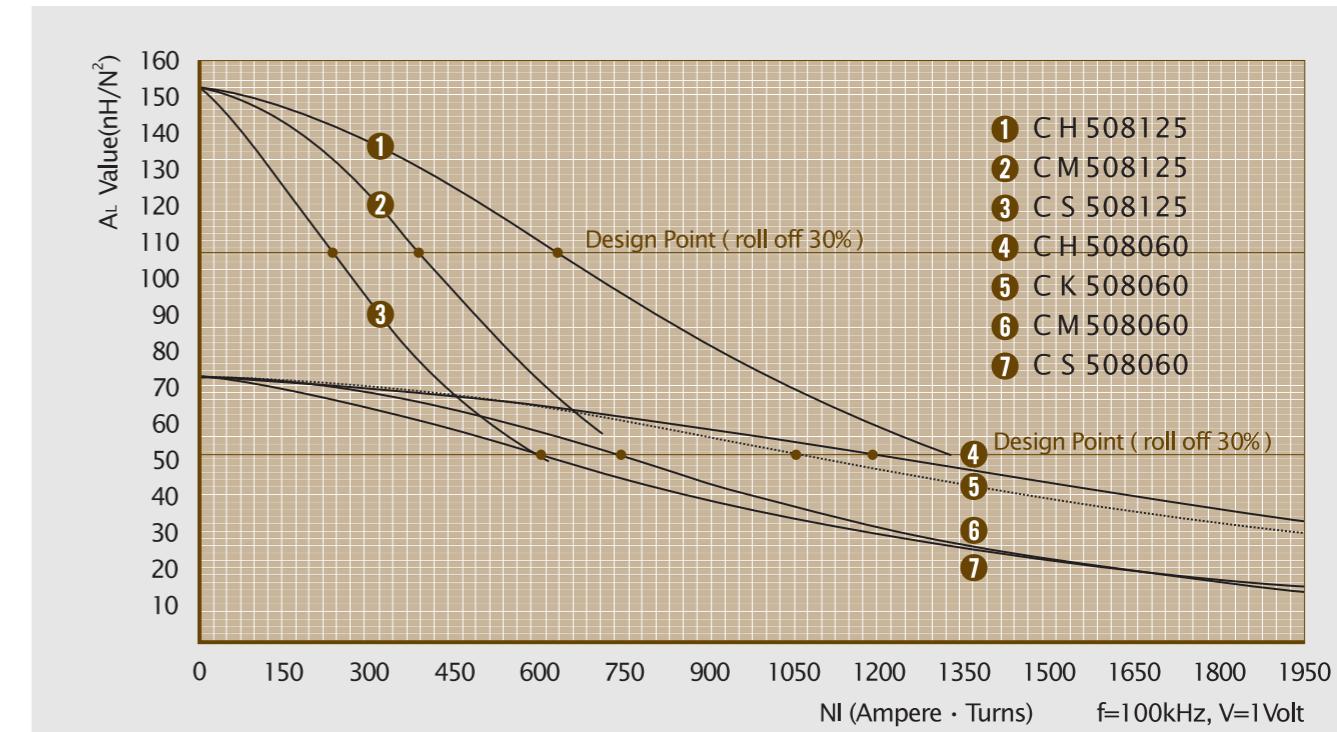
Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM508026	CH508026	CS508026	CK508026	32	26	
CM508060	CH508060	CS508060	CK508060	73	60	
-	-	CS508075	CK508075	91	75	
-	-	CS508090	CK508090	109	90	
CM508125	CH508125	CS508125	-	152	125	
CM508147	-	-	-	179	147	
CM508160	-	-	-	-	195	160
-	-	-	-	-	173	
-	-	-	-	-	-	200

■ AL vs NI Curve (60 μ , 125 μ)



■ AL vs NI Curve (60 μ , 125 μ)



OD571

OD 57.15mm / 2.250inches

**ID 26.39mm
HT 15.24mm**



Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM571026	CH571026	CS571026	CK571026	60	26	
CM571060	CH571060	CS571060	CK571060	138	60	
-	-	CS571075	CK571075	172	75	
-	-	CS571090	CK571090	206	90	
CM571125	CH571125	CS571125	-	287	125	
CM571147	-	-	-	306	147	
CM571160	-	-	-	333	160	
-	-	-	-	-	173	
-	-	-	-	-	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 2.250	26.39 1.039	15.24 0.600
After coating (Epoxy)	(mm) 2.285	25.60 1.007	16.10 0.635

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
2.29cm ² 0.355in ²	12.5cm 4.93in	5.14cm ² 1,014,049cmil	28.6cm ³ 1.75in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating	(mm) 2.250	35.56 1.400	13.97 0.550
After coating (Epoxy)	(mm) 2.285	34.70 1.368	14.86 0.585

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.444cm ² 0.244in ²	14.30cm 5.63in	9.48cm ² 1,871,000cmil	20.65cm ³ 1.261in ³

OD572

OD 57.15mm / 2.250inches

**ID 35.56mm
HT 13.97mm**



Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM572026	CH572026	CS572026	CK572026	33	26	
CM572060	CH572060	CS572060	CK572060	75	60	
-	-	CS572075	CK572075	94	75	
-	-	CS572090	CK572090	112	90	
CM572125	CH572125	CS572125	-	-	156	125
CM572147	-	-	-	-	185	147
CM572160	-	-	-	-	200	160
-	-	-	-	-	173	
-	-	-	-	-	200	

OD610

OD 62.0mm / 2.441inches

**ID 32.6mm
HT 25.0mm**



Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM610026	CH610026	CS610026	CK610026	83	26	
CM610060	CH610060	CS610060	CK610060	192	60	
-	-	CS610075	CK610075	240	75	
-	-	CS610090	CK610090	288	90	
CM610125	CH610125	CS610125	-	400	125	
-	-	-	-	-	147	
-	-	-	-	-	160	
-	-	-	-	-	173	
-	-	-	-	-	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	62.0 2.441	32.6 1.283	25.0 0.984
After coating (Epoxy)	(mm) (inch)	63.1 2.484	31.37 1.235	26.27 1.034

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
3.675cm ²	14.37cm	7.73cm ²	52.81cm ³
0.570in ²	5.66in	1,525,610cmil	3.223in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	74.1 2.917	45.3 1.783	35.0 1.378
After coating (Epoxy)	(mm) (inch)	75.2 2.961	44.07 1.735	36.27 1.428

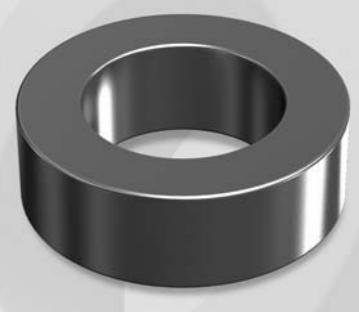
Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
5.040cm ²	18.38cm	15.25cm ²	92.64cm ³
0.781in ²	7.24in	3,009,310cmil	5.653in ³

OD740

OD 74.1mm / 2.917inches

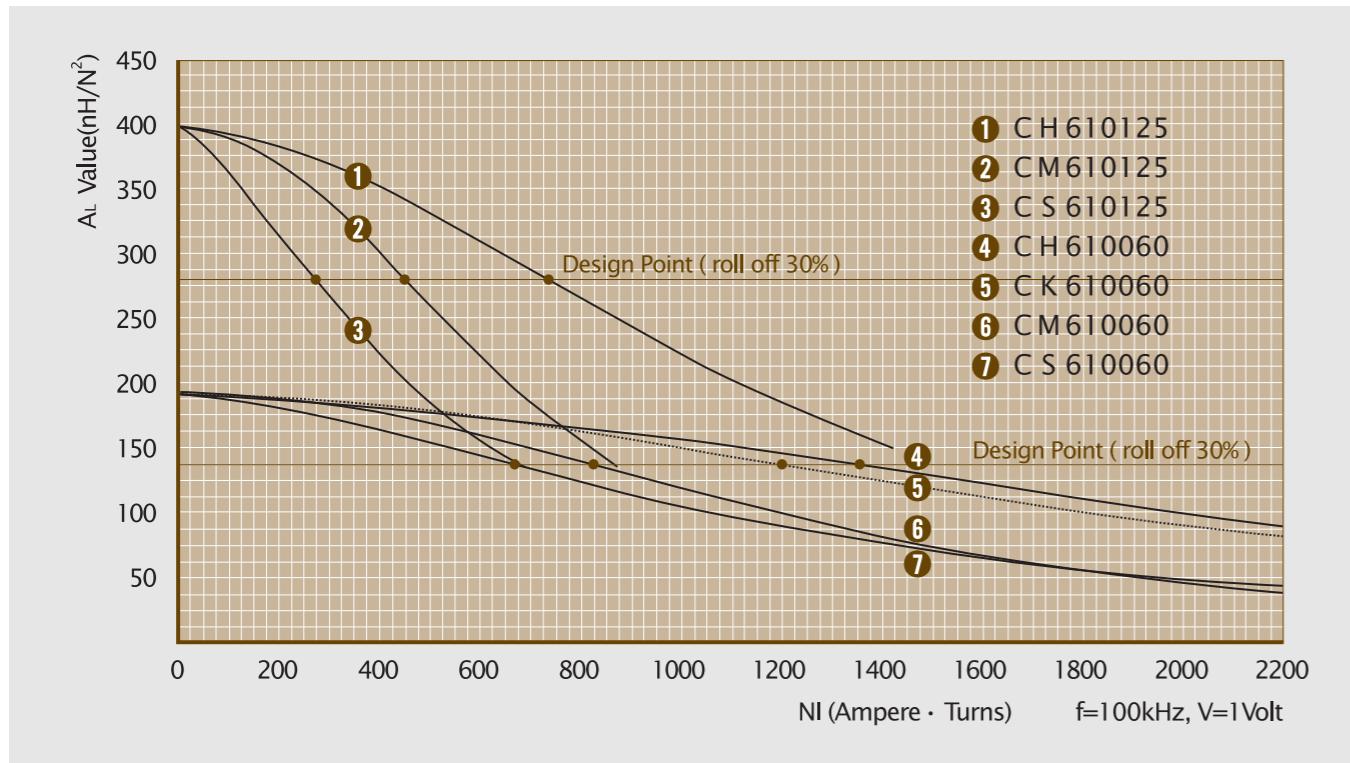
**ID 45.3mm
HT 35.0mm**



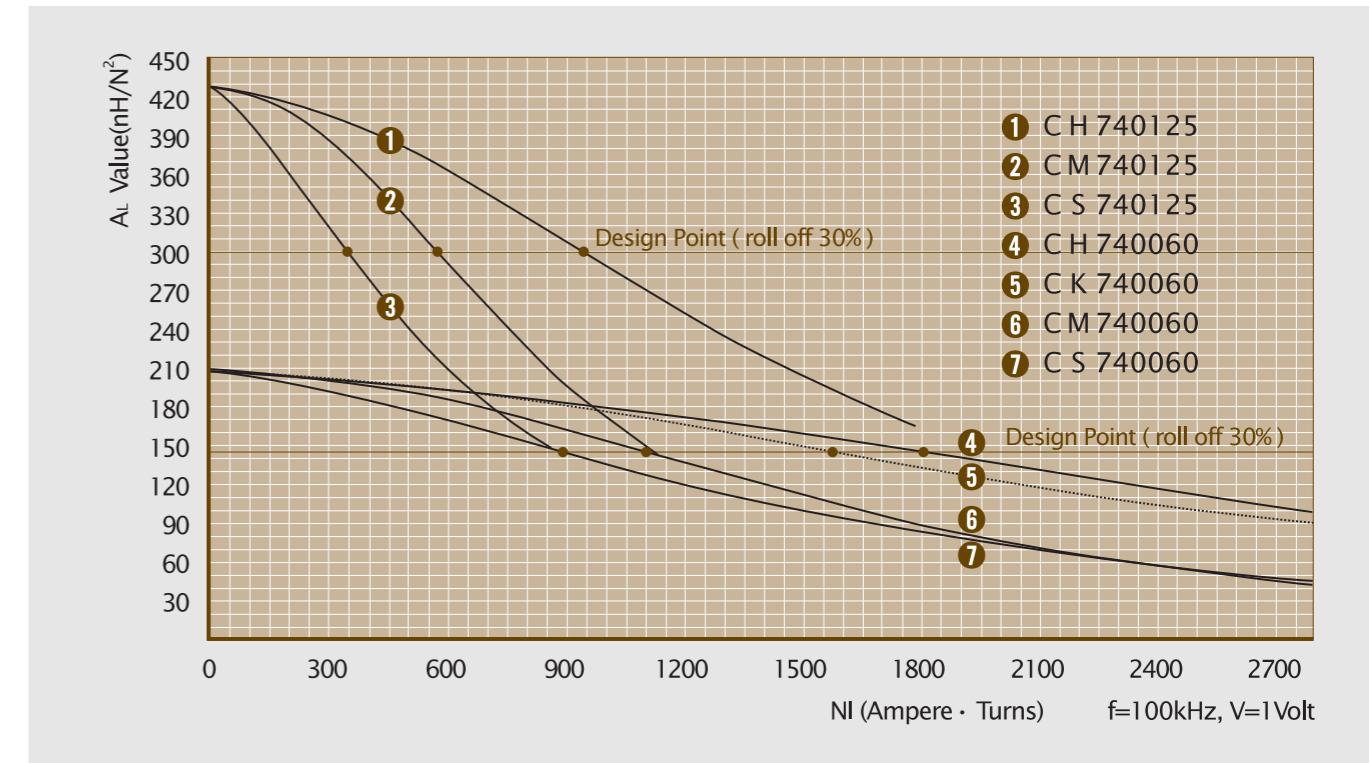
Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)		(μ)		
CM740026	CH740026	CS740026	CK740026	89	26	
CM740060	CH740060	CS740060	CK740060	206	60	
-	-	CS740075	CK740075	257	75	
-	-	CS740090	CK740090	309	90	
CM740125	CH740125	CS740125	-	429	125	
-	-	-	-	-	147	
-	-	-	-	-	160	
-	-	-	-	-	173	
-	-	-	-	-	200	

■ AL vs NI Curve (60 μ , 125 μ)



■ AL vs NI Curve (60 μ , 125 μ)



OD777

OD 77.8mm / 3.063inches

ID 49.23mm
HT 12.70mm**Available Cores**

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM777026	CH777026	CS777026	CK777026	30	26
CM777060	CH777060	CS777060	CK777060	68	60
-	-	CS777075	CK777075	85	75
-	-	CS777090	CK777090	102	90
CM777125	CH777125	CS777125	-	142	125
-	-	-	-	-	147
-	-	-	-	-	160
-	-	-	-	-	173
-	-	-	-	-	200

Core Dimensions

	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	77.80 3.063	49.23 1.938	12.70 0.50
After coating	(mm) (Epoxy)	78.90 3.108	48.0 1.888	13.97 0.550

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.770cm ²	20.0cm	17.99cm ²	34.770cm ³
0.274in ²	7.72in	3,550,000cmil	2.122in ³

Core Dimensions

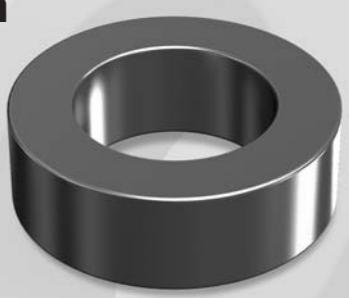
	OD(max)	ID(min)	HT(max)	
Before coating	(mm) (inch)	77.80 3.063	49.23 1.938	15.9 0.626
After coating	(mm) (Epoxy)	78.90 3.108	48.0 1.888	17.2 0.677

Magnetic Dimensions

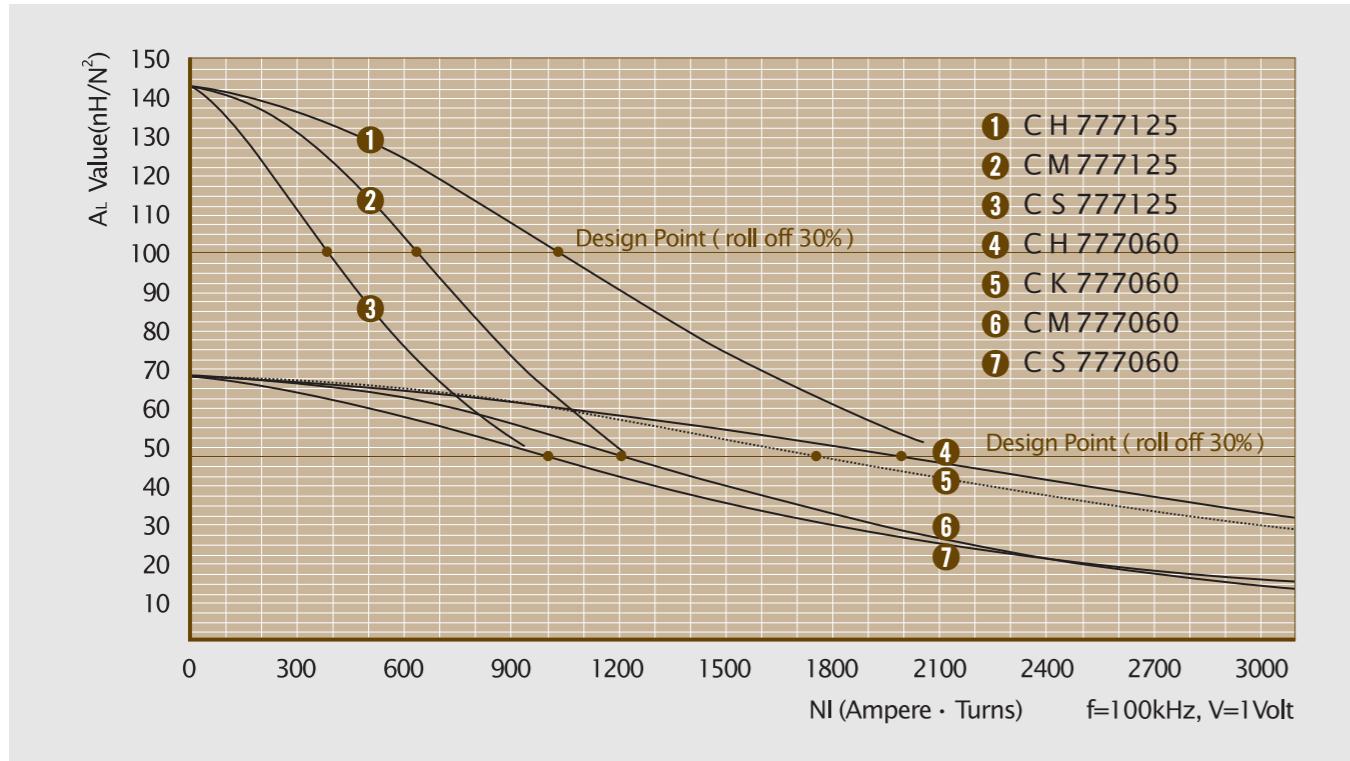
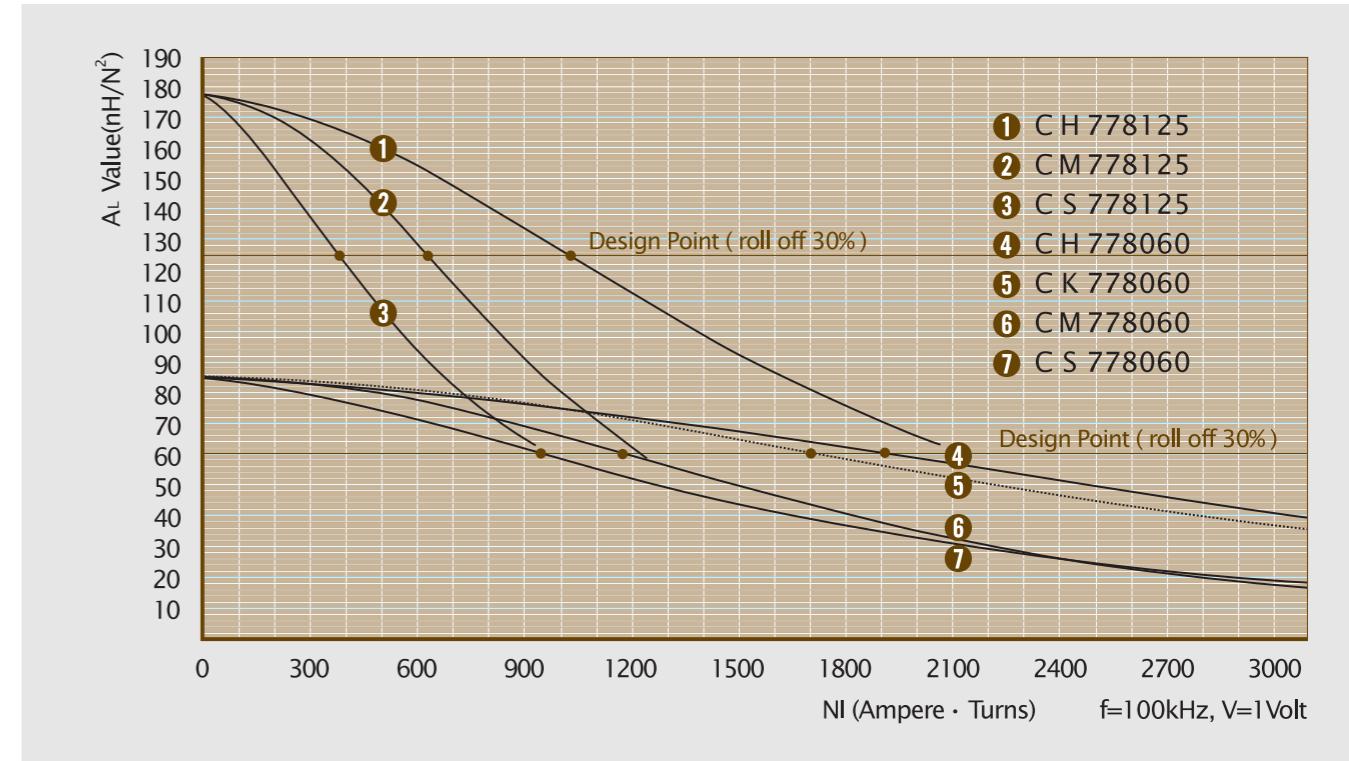
Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
2.270cm ²	20.0cm	17.99cm ²	43.531cm ³
0.352in ²	7.72in	3,550,000cmil	2.656in ³

OD778

OD 77.8mm / 3.063inches

ID 49.23mm
HT 15.9mm**Available Cores**

MPP	Part No.			A _L	Perm.
	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM778026	CH778026	CS778026	CK778026	37	26
CM778060	CH778060	CS778060	CK778060	85	60
-	-	CS778075	CK778075	107	75
-	-	CS778090	CK778090	128	90
CM778125	CH778125	CS778125	-	178	125
-	-	-	-	-	147
-	-	-	-	-	160
-	-	-	-	-	173
-	-	-	-	-	200

■ AL vs NI Curve (60 μ , 125 μ)**■ AL vs NI Curve (60 μ , 125 μ)**

OD888

OD 88.9mm / 3.500inches

ID 66.0mm
HT 15.9mm

Available Cores

	Part No.			A_L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM888026	CH888026	CS888026	CK888026	24	26
CM888060	CH888060	CS888060	CK888060	57	60
-	-	CS888075	CK888075	71	75
-	-	CS888090	CK888090	85	90
CM888125	CH888125	CS888125	-	119	125
-	-	-	-	-	147
-	-	-	-	-	160
-	-	-	-	-	173
-	-	-	-	-	200

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	88.90	66.00	15.90
(inch)	3.500	2.598	0.626
After coating (mm)	90.03	64.74	17.20
(Epoxy) (inch)	3.544	2.549	0.677

Magnetic Dimensions

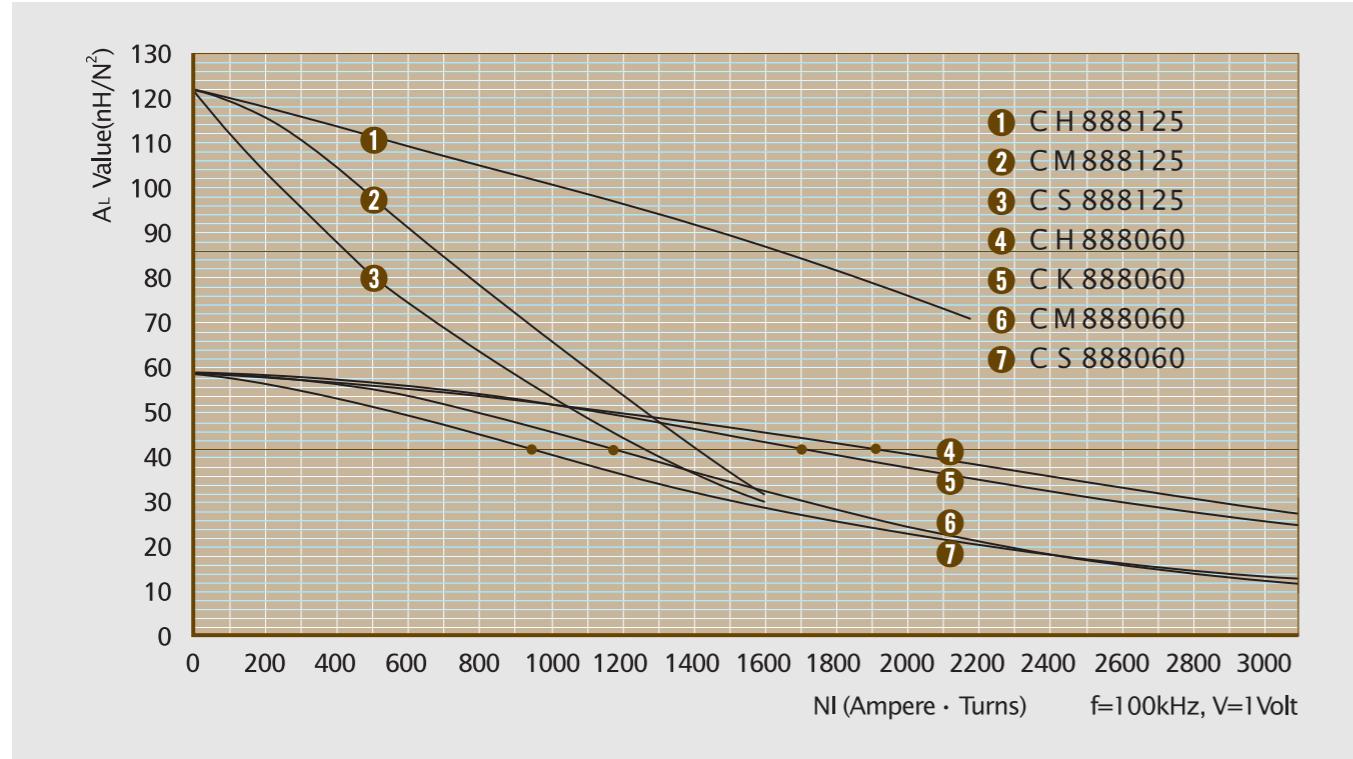
Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
1.83cm ²	24.10cm	32.92cm ²	44,103cm ³
0.284in ²	9.46in	6,00,140cmil	2.691in ³

Winding Information

AWG Wire No.	Single Layer Dia(cm)	Turn Rdc,Ω	AWG Wire No.	Single Layer Dia(cm)	Turn Rdc,Ω
10	0.267		19	0.0980	
11	0.238		20	0.0879	
12	0.213		21	0.0785	
13	0.190		22	0.0701	
14	0.171	N · A	23	0.0632	N · A
15	0.153		24	0.0566	
16	0.137		25	0.0505	
17	0.122		26	0.0452	
18	0.109		27	0.0409	

Single layer winding with 1 inch leads

■ AL vs NI Curve (60μ, 125μ)



Core Dimensions

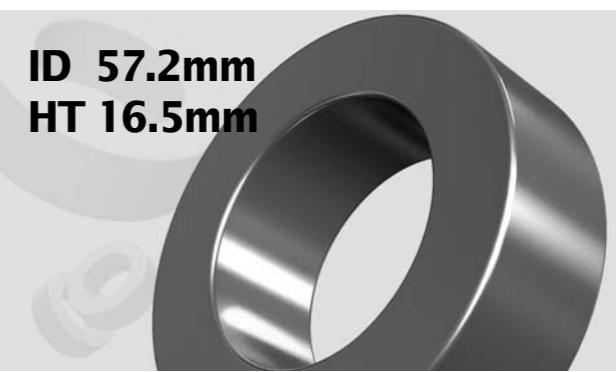
	OD(max)	ID(min)	HT(max)
Before coating (mm)	101.6	57.2	16.5
(inch)	3.980	2.252	0.650

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
3.522cm ²	24.27cm	24.36cm ²	85.495cm ³
0.546in ²	9.56in	4,807,425mil	5.217in ³

OD1016

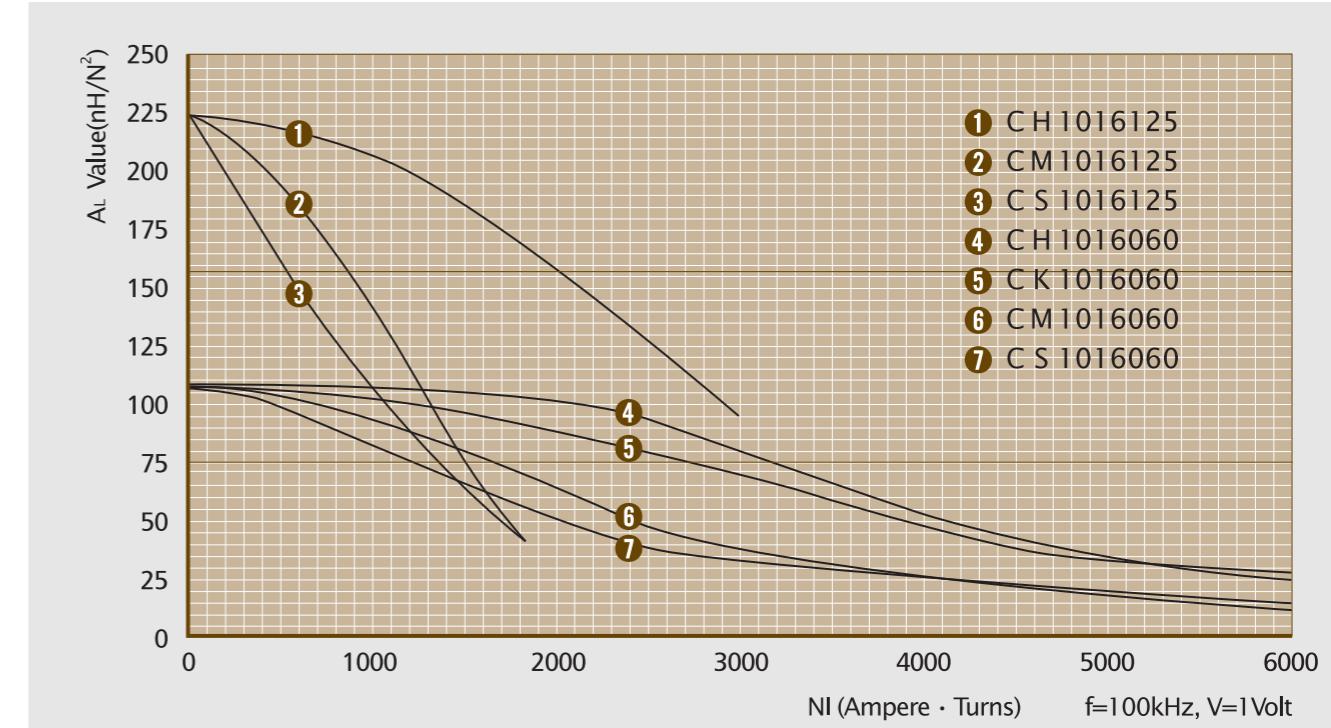
OD 101.6mm / 3.980inches

ID 57.2mm
HT 16.5mm

Available Cores

	Part No.			A_L	Perm.
MPP	High Flux	Sendust	Mega Flux®	(nH/N ²)	(μ)
CM1016026	CH1016026	CS1016026	CK1016026	48	26
CM1016060	CH1016060	CS1016060	CK1016060	112	60
CM1016125	CH1016125	CS1016125	-	228	125
-	-	-	-	-	147
-	-	-	-	-	160
-	-	-	-	-	173
-	-	-	-	-	200

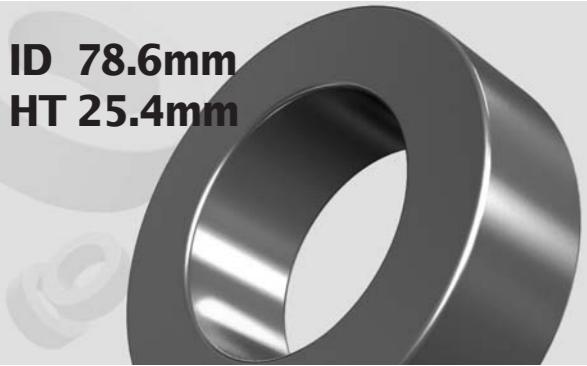
■ AL vs NI Curve (60μ, 125μ)



OD1325

OD 132.5mm / 5.217inches

**ID 78.6mm
HT 25.4mm**



Available Cores

MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)	(nH/N ²)	(μ)		
CM1325026	CH1325026	CS1325026	CK1325026	68	26	
CM1325060	CH1325060	CS1325060	CK1325060	156	60	
CM1325125	CH1325125	CS1325125	-	325	125	
-	-	-	-	-	147	
-	-	-	-	-	160	
-	-	-	-	-	173	
-	-	-	-	-	200	

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	132.5	78.6	25.4
(inch)	5.217	3.094	1.000

	OD(max)	ID(min)	HT(max)
After coating (mm)	134.2	77.0	26.8
(Epoxy)	5.283	3.032	1.055

Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
6.71cm ²	32.42cm	46.61cm ²	217.58cm ³
1.040in ²	12.77in	9,199,089cmil	13.28in ³

Core Dimensions

	OD(max)	ID(min)	HT(max)
Before coating (mm)	165.0	88.9	25.4
(inch)	6.496	3.500	1.000

	OD(max)	ID(min)	HT(max)
After coating (Epoxy) (mm)	167.2	86.9	27.3
(inch)	6.583	3.421	1.075

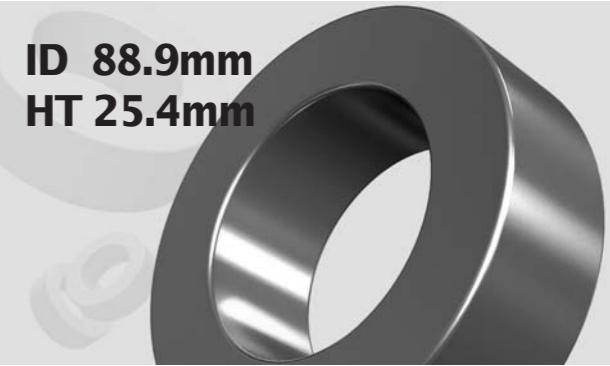
Magnetic Dimensions

Cross Section (A)	Path Length (l)	Window Area (Wa)	Volume (V)
9.46cm ²	38.65cm	59.31cm ²	365.63cm ³
1.466in ²	15.22in	11,704,978mil	22.31in ³

OD1625

OD 165.0mm / 6.496inches

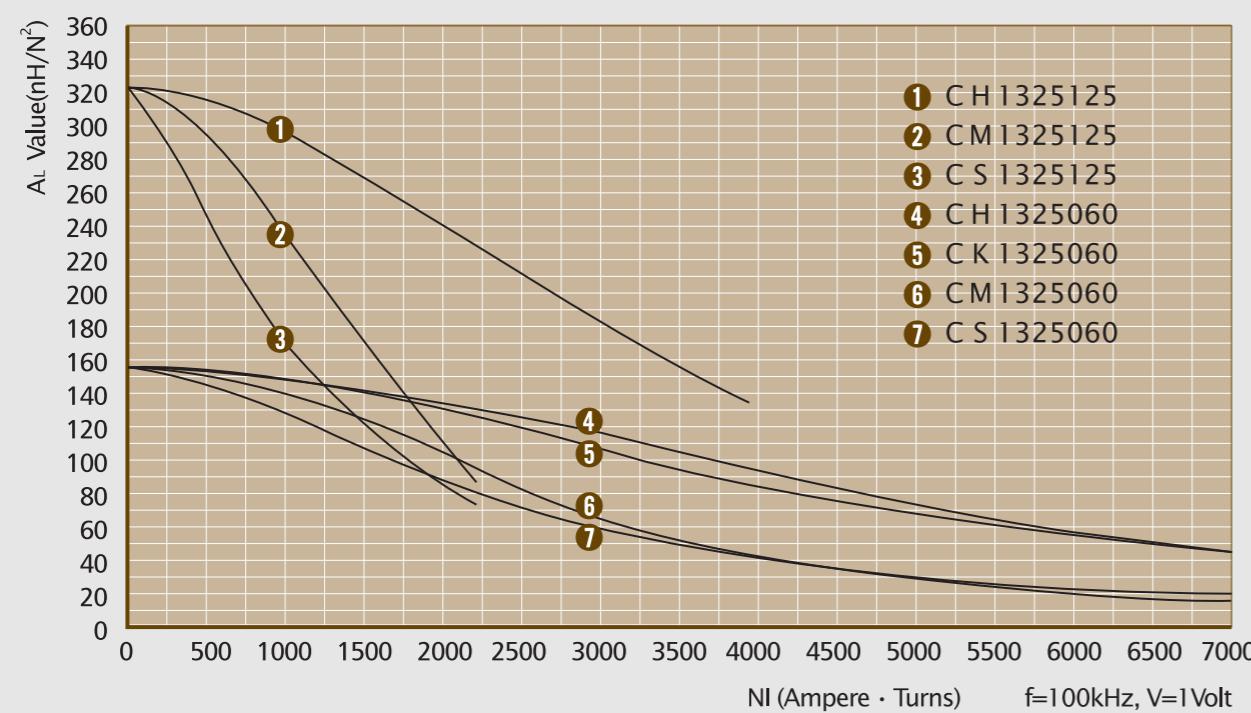
**ID 88.9mm
HT 25.4mm**



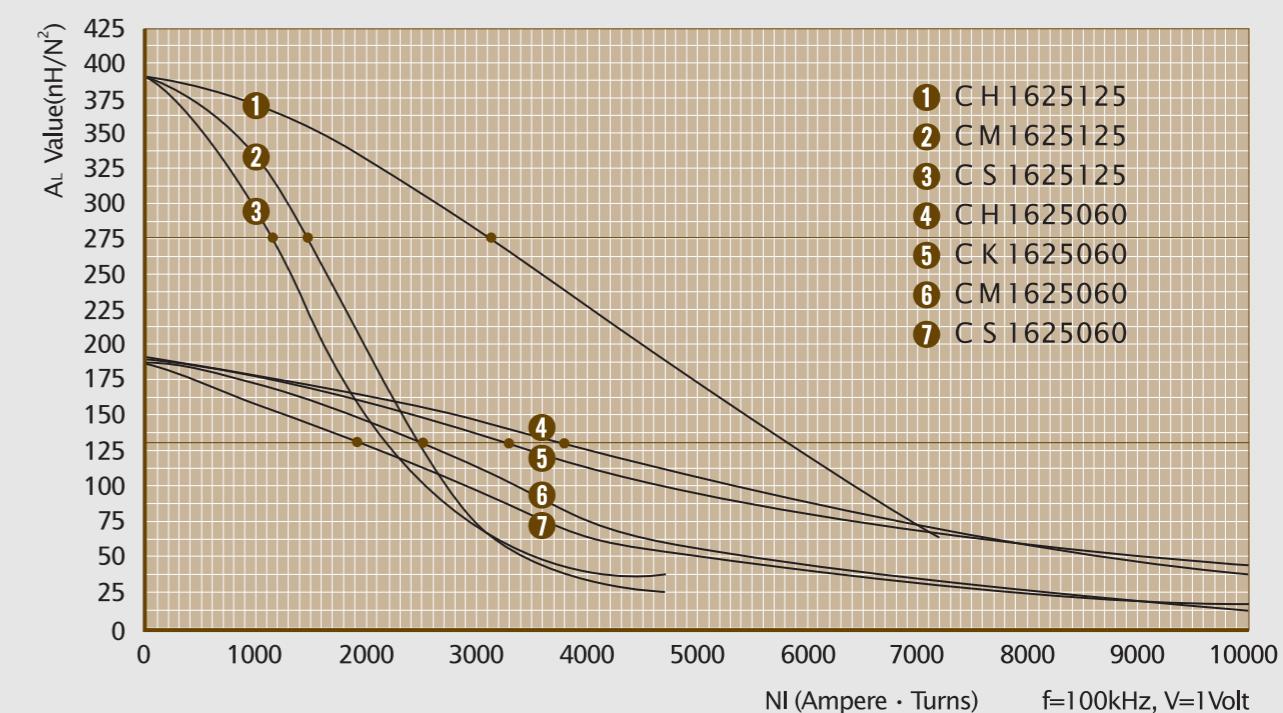
Available Cores

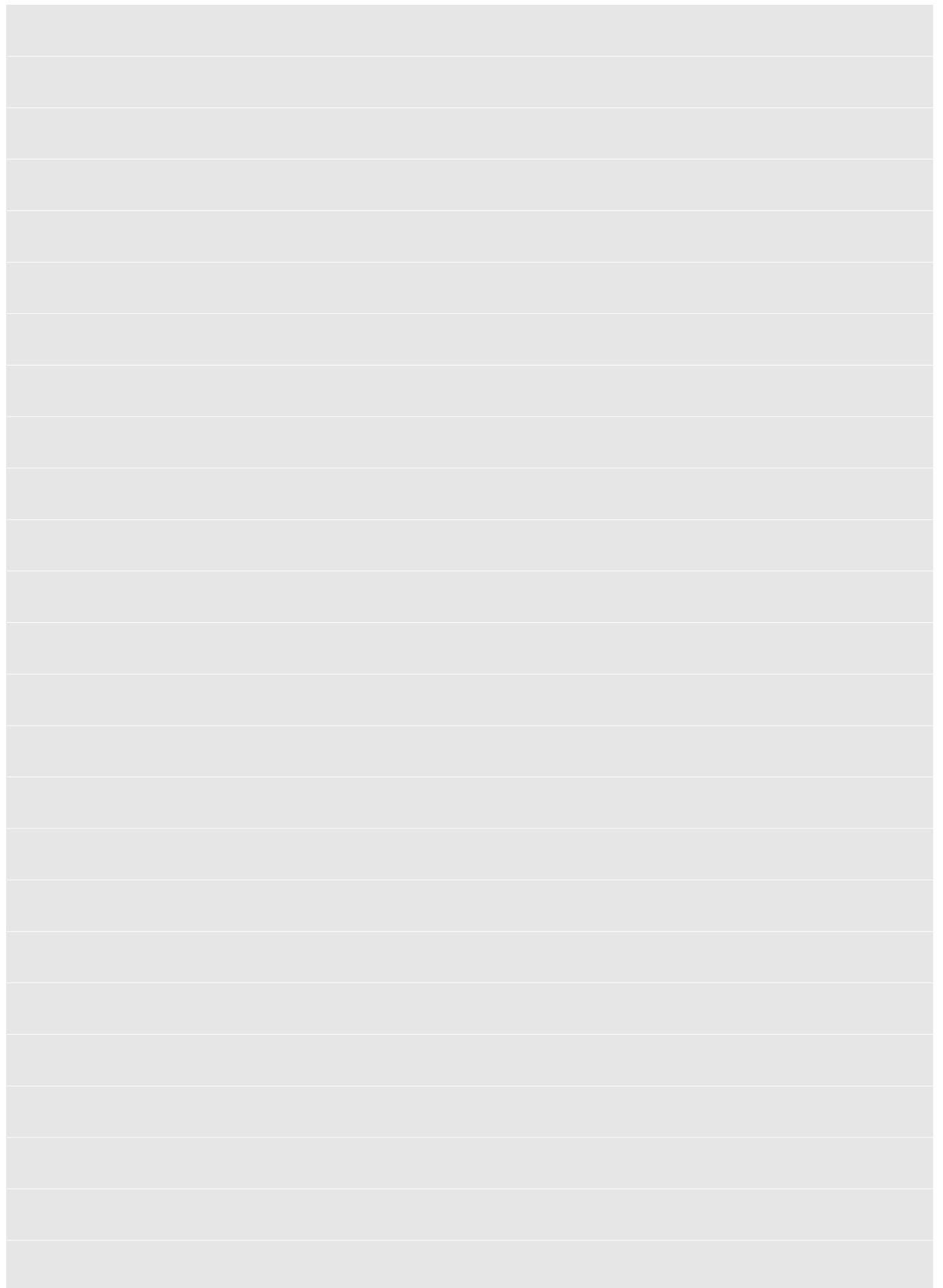
MPP	Part No.	High Flux	Sendust	Mega Flux®	A _L	Perm.
		(nH/N ²)	(nH/N ²)	(μ)		
CM1625026	CH1625026	CS1625026	CK1625026	80	26	
CM1625060	CH1625060	CS1625060	CK1625060	184	60	
CM1625125	CH1625125	CS1625125	-	-	384	125
-	-	-	-	-	-	147
-	-	-	-	-	-	160
-	-	-	-	-	-	173
-	-	-	-	-	-	200

■ AL vs NI Curve (60μ, 125μ)



■ AL vs NI Curve (60μ, 125μ)





SPECIAL MAGNETIC POWDER CORES



ELLIPSE CORES

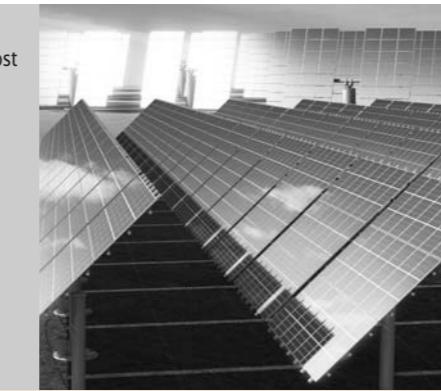


Features

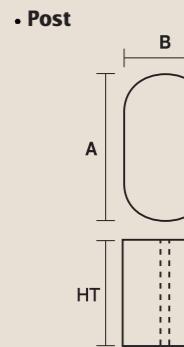
- Shorter wire length than rectangular post
- Good DC Bias characteristics
- Larger energy storage capacity
- Low core loss at high frequency

Applications

- Choke filter for solar cell inverters
- Boost Inductor for solar cell inverters



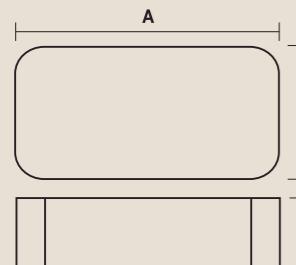
Product Identification



LK 35 15 - 20 C

Permeability : 60 μ	Available perm. 26,40,60 μ
Height : 20mm	Available size : 20mm~25mm
Width : 15mm	
Length : 35mm	
Mega Flux® Ellipse Core	LK: Mega Flux®, LS: Sendust

Plate



LK 60 35 - 13 C

Permeability : 60 μ	Available perm. 26,40,60 μ
Height : 13mm	Available size : 13mm~18mm
Width : 35mm	
Length : 60mm	
Ellipse Core	LK: Mega Flux®

(1) Post Ellipse Cores

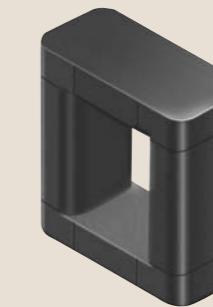
Part No.	Dimensions				Cross Section Area (cm ²)
	A Length (mm)	B Width (mm)	RC Radius (mm)	D Height (mm)	
LK3515-20	35	15	7.5	20	4.77
LK3515-25	35	15	7.5	25	4.77
LK3520-20	35	20	7.5	20	6.52
LK3520-25	35	20	7.5	25	6.52

(2) Plate Ellipse Cores

Part No.	Dimensions				Cross Section Area (cm ²)
	A Length (mm)	B Width (mm)	RC Radius (mm)	D Height (mm)	
LK5035-13	50	35	7.5	13.5	4.77
LK5035-18	50	35	7.5	18.5	6.52
LK6035-13	60	35	7.5	13.5	4.77
LK6035-18	60	35	7.5	18.5	6.52
LK7035-13	60	35	7.5	13.5	4.77
LK7035-18	70	35	7.5	18.5	6.52

* LS(Sendust Ellipse Core), LH(High Flux Ellipse Core) and customized designs are also available.

ELLIPSE CORES ASSEMBLY



Permeability vs DC Bias Curves

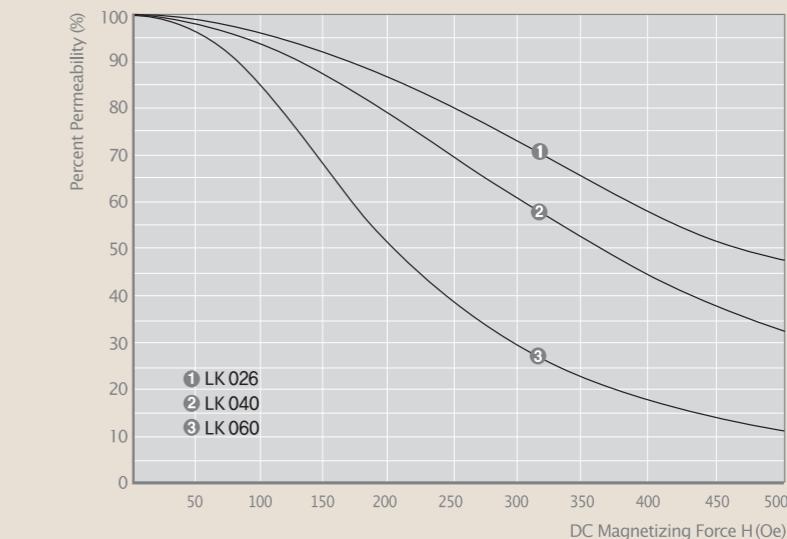


PLATE Part No.	POST Dimensions						Path Length (cm)	Cross Section Area(cm ²)	Window Area (cm ²)	AL value (nH/N ²) ±12%			
	Part No.	1 LEG STACK	A Length (mm)	B Width (mm)	C Height (mm)	D Inner Height (mm)	E Inner Length (mm)			026 μ	040 μ	060 μ	
LK5035-13	LK3515-20	2	50	35	67	40	20	16.47	4.77	8	113	146	218
	LK3515-25	2	50	35	77	50	20	18.47	4.77	10	101	130	195
	LK3515-20	3	50	35	87	60	20	16.04	4.77	12	91	117	176
LK5035-18	LK3520-20	2	50	35	77	40	10	18.04	6.52	4	158	204	306
	LK3520-25	2	50	35	87	50	10	20.04	6.52	5	141	182	273
	LK3520-20	3	50	35	97	60	10	22.04	6.52	6	127	164	245
LK6035-13	LK3515-20	2	60	35	67	40	30	18.47	4.77	12	101	130	195
	LK3515-25	2	60	35	77	50	30	20.47	4.77	15	91	117	176
	LK3515-20	3	60	35	87	60	30	22.47	4.77	18	83	107	160
LK6035-18	LK3520-20	2	60	35	77	40	20	18.04	6.52	8	141	182	273
	LK3520-25	2	60	35	87	50	20	20.04	6.52	10	127	164	245
	LK3520-20	3	60	35	97	60	20	22.04	6.52	12	115	149	223
LK7035-13	LK3515-20	2	70	35	67	40	40	20.47	4.77	16	91	117	176
	LK3515-25	2	70	35	77	50	40	22.47	4.77	20	83	107	160
	LK3515-20	3	70	35	87	60	40	24.47	4.77	24	76	98	147
LK7035-18	LK3520-25	2	70	35	77	40	30	20.04	6.52	12	127	164	245
	LK3520-20	2	70	35	87	50	30	22.04	6.52	15	115	149	223
	LK3520-25	3	70	35	97	60	30	24.04	6.52	18	106	136	204

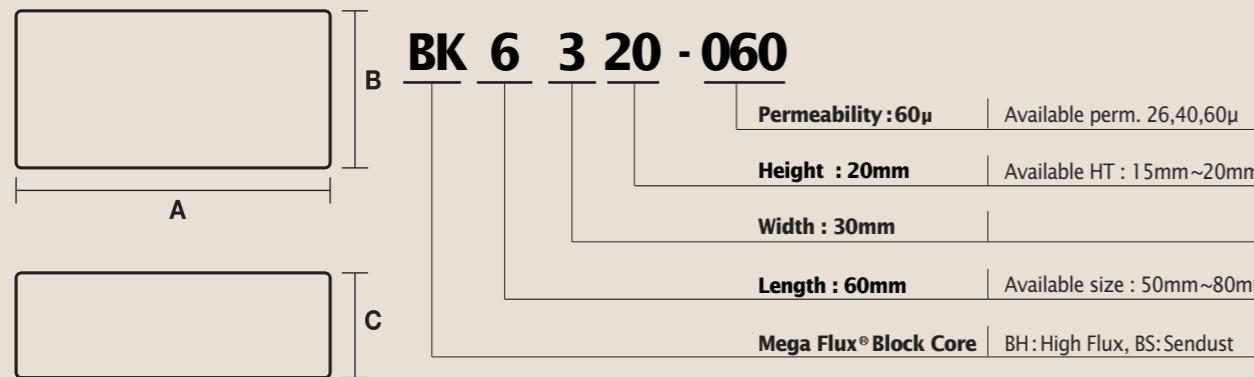
BLOCK CORES

**Features**

- Large energy storage capacity
- No magnetic flux leakage
- Good temperature stability
- Low core loss at high frequency

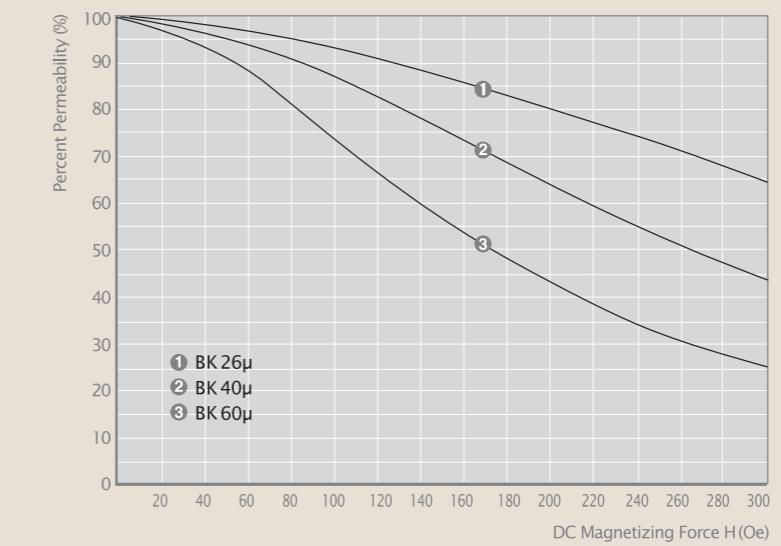
Applications

- High inductance choke coils
- Flyback transformers
- Multiple circuit choke coils
- Output chokes for SMPS

**■ Product Identification**

Part No.	Dimensions (mm)			Cross Section Area(cm ²)
	A	B	C	
BK5315	50.5	30.3	15	4.5
BK5320	50.5	30.3	20	6
BK6315	60.5	30.3	15	4.5
BK6320	60.5	30.3	20	6
BK7315	70.5	30.3	15	4.5
BK7320	70.5	30.3	20	6
BK8315	80.5	30.3	15	4.5
BK8320	80.5	30.3	20	6

* BS(Sendust Block Core), BH(High Flux Core) and customized designs are also available.

■ BLOCK CORES ASSEMBLY**■ Permeability vs DC Bias Curves**

Unit Part No.	Assembled (L x W x H mm)	Path Length (cm)	Window Area (cm ²)	Sectional Area (cm ²)	A _L value (nH/N ²) ± 12%		
					026 μ	040 μ	060 μ
BK5315	80 x 50 x 30	18.71	15	3	95	121	181
BK5320	90 x 50 x 30	18.28	24	3	130	165	247
BK6315	90 x 60 x 30	22.71	18	4.5	79	100	149
BK6320	100 x 60 x 30	22.28	12	6	107	135	203
BK7315	100 x 70 x 30	26.71	28	4.5	67	85	127
BK7320	110 x 70 x 30	26.28	21	6	91	115	172
BK8315	110 x 80 x 30	30.71	40	4.5	58	74	110
BK8320	120 x 80 x 30	30.28	32	6	78	100	149

* BS(Sendust Block Core), BH(High Flux Block Core) and customized designs are also available.

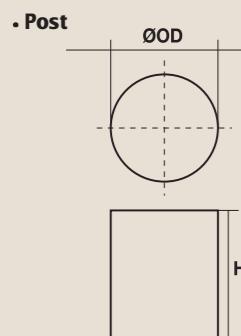
CYLINDER CORES

**Features**

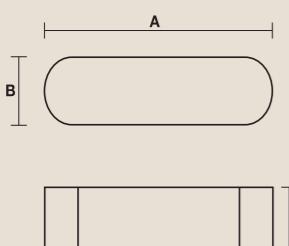
- Large energy storage capacity
- Low core loss at high frequency

**Applications**

- Power inductor for large currents
- Buck/ Boost inductor for inverters

■ Product Identification**CK 30 30 - 060**

Permeability : 60 μ	Available Perm. 26, 40, 60 μ
HT : 30mm	
OD : 30mm	Available size 24mm ~ 60mm
Mega Flux® Cylinder Core	CS : Sendust, CH : High Flux

Plate**RBK 54 20 - 15 C**

Permeability : 60 μ	Available Perm. 26, 40, 60 μ
Height : 15mm	Available size : 13mm~18mm
Width : 20mm	
Length : 54mm	
Ellipse Core	RBK : Mega Flux®

Post Cylinder Cores

Cylinder Part No.	Dimensions		Plate	
	OD (mm)	HD (mm)		
CK2020	20	20	3.14	RBK5420A
CK2424	24	24	4.52	RBK6424A
CK2525	25	25	4.91	RBK6725A
CK2828	27	27	6.00	RBK7428A
CK3030	30	30	7.07	RBK8030A
CK3035	30	35	7.07	RBK8030A
CK6030	60	30	28.27	-

Plate Cylinder Cores

Plate Part No.	Dimensions				Post	
	A Length (mm)	B Width (mm)	R _C Radius (mm)	D Height (mm)		
RBK5420-15	54	20	10.0	15	3.14	CK2020
RBK6424-18	64	24	12.0	18	4.52	CK2424
RBK6725-19	67	25	12.5	19	4.91	CK2525
RBK7428-21	74	27	13.7	21	6.00	CK2828
RBK8030-23	80	30	15.0	23	7.07	CK3030

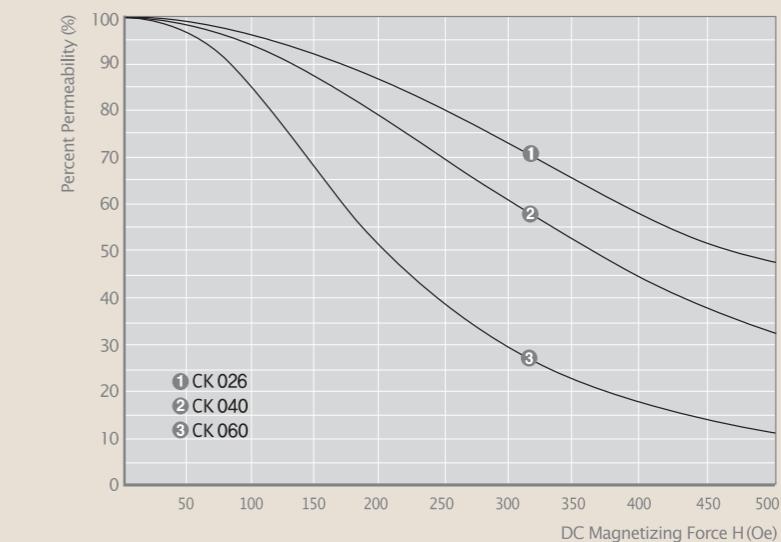
■ CYLINDER ASSEMBLY**■ DC Bias Characteristics**

Plate Part No.	Cylinder Dimensions						Path Length (cm)	Cross Section Area (cm²)	Window Area (cm²)	AL value (nH/N²) ± 12%			
	Part No.	1 LEG STACK	A Length (mm)	B Width (mm)	C Height (mm)	D Inner Height (mm)	E Inner Length (mm)			026 μ	040 μ	060 μ	
RBK5420-15	CK2020	1	54	20	51.4	20	14	12.41	3.14	2.8	99	127	191
	CK2424	2	54	20	71.4	40	14	16.41	3.14	5.6	75	96	144
	CK2525	3	54	20	91.4	60	14	20.41	3.14	8.4	60	77	116
RBK6424-18	CK2424	1	64	24	61.6	24	16	14.72	4.52	3.84	120	154	232
	CK2525	2	64	24	85.6	48	16	19.52	4.52	7.68	90	116	175
	CK2828	3	64	24	109.6	72	16	24.32	4.52	11.52	72	93	140
RBK6725-19	CK2525	1	67	25	64.2	25	17	15.41	4.91	4.25	124	160	240
	CK2828	2	67	25	89.2	50	17	20.41	4.91	8.5	94	121	181
	CK3030	3	67	25	114.2	75	17	25.41	4.91	12.75	75	97	146
RBK7428-21	CK2828	1	74	27.5	71.4	28	19	17.13	6.00	5.32	136	176	264
	CK3030	2	74	27.5	99.4	56	19	22.73	6.00	10.64	103	133	199
	CK3030	3	74	27.5	127.4	84	19	28.33	6.00	15.96	83	106	160
RBK8030-23	CK3030	1	80	30	77	30	20	18.4	7.07	6	150	193	290
	CK3030	2	80	30	107	60	20	24.4	7.07	12	113	146	218
	CK3030	3	80	30	137	90	20	30.4	7.07	18	91	117	175

EE CORES

**Features**

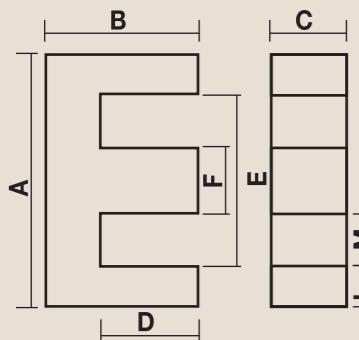
- Large energy storage capacity
- No magnetic flux leakage
- Good temperature stability
- Low core loss at high frequency

Applications

- High inductance choke coils
- Flyback transformers
- Multiple circuit choke coils
- Output chokes for SMPS



■ Product Identification

**ES 43 21 A - 060**

Permeability : 60 μ	Available perm. 26, 40, 60, 90 μ
Height of E core	
Width : 21mm	Available size : 8.0mm~38.1mm
Length : 43mm	Available size : 19.0mm~80.0mm
Sendust E core	EK : Mega Flux®

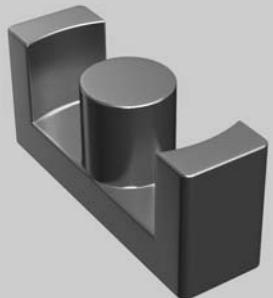
EER CORES

**Features**

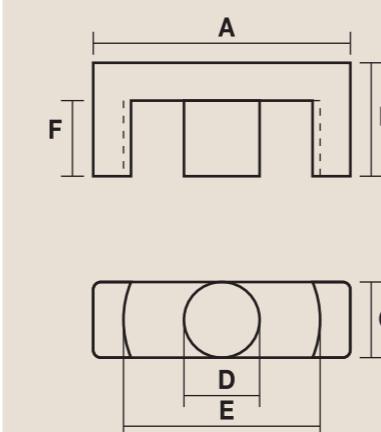
- Large energy storage capacity
- No magnetic flux leakage
- Good temperature stability
- Excellent DC bias characteristics

Applications

- Power inductor for large currents
- Multiple circuit choke coils
- Output chokes for SMPS



■ Product Identification

**HER 40 13 B - 060**

Permeability : 60 μ	Available perm. 26, 40, 60 μ
Height of EER core	
Width : 13mm	Available size : 7mm~17mm
Length : 40mm	Available size : 25mm~49mm
High Flux EER Core	KER : Mega Flux®, SER : Sendust

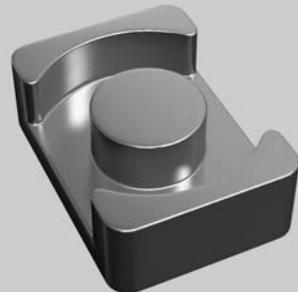
Part No.	Dimensions(mm)							Path Length (cm)	Cross Section Area (cm²)	AL value (nH/N²) ± 12%				
	A	B	C	D(min)	E(min)	F	L(nom)	M(min)		026 μ	040 μ	060 μ		
ES 1908A	19.3	8.1	4.8	5.5	13.9	4.8	2.3	4.7	4.01	0.228	26	35	48	69
ES 2510A	25.1	9.6	6.5	6.2	18.8	6.1	3.0	6.3	4.85	0.385	39	52	70	100
ES 3015A	30.1	15.0	7.1	9.7	19.5	7.0	5.1	6.4	6.56	0.601	33	46	71	92
ES 3515A	34.5	14.1	9.3	9.6	25.3	9.3	4.4	7.9	6.94	0.840	56	75	102	146
ES 4117A	40.9	16.5	12.5	10.4	28.3	12.5	6.0	7.9	7.75	1.520	88	119	163	234
ES 4321A	42.8	21.1	10.8	15.0	30.4	11.7	5.9	9.5	9.84	1.280	56	76	105	151
ES 4321B	42.8	21.1	15.4	15.0	30.4	11.7	5.9	9.5	9.84	1.830	80	108	150	217
ES 4321C	42.8	21.1	20.0	15.0	30.4	11.7	5.9	9.5	9.84	2.370	104	140	194	281
ES 5528A	54.9	27.6	20.6	18.5	37.5	16.8	8.4	10.3	12.30	3.500	116	157	219	
ES 5528B	54.9	27.6	24.6	18.5	37.5	16.8	8.4	10.3	12.30	4.170	138	187	261	
ES 6533A	65.1	32.5	27.0	22.2	44.2	19.7	10.0	12.1	14.70	5.400	162	230	300	
ES 7228A	72.4	27.9	19.0	17.8	52.6	19.1	9.5	16.9	13.70	3.680	130	173	236	
ES 8038A	80.0	38.1	19.8	28.1	59.3	19.8	9.9	19.8	18.50	3.890	103	145	190	

※ EK(Mega Flux® EE Core) and customized designs are also available.

Part No.	Dimensions(mm)						Path Length (cm)	Cross Section Area (cm²)	AL value (nH/N²) ± 12%		
	A	B	C	D	E	F			026 μ	040 μ	060 μ
HER 2507A	25.5	9.3	7.5	7.5	19.8	6.2	5.10	0.450	39	53	73
HER 2507B	25.5	11.0	7.5	7.5	19.8	7.9	5.78	0.450	34	47	65
HER 3010A	30.6	15.8	9.8	9.8	22.0	11	8.66	0.754	38	53	72
HER 3511A	35.0	15.8	11.3	11.3	25.6	9.8	8.30	1.078	57	78	108
HER 3511B	35.0	20.7	11.3	11.3	25.6	14.7	10.27	1.078	46	63	87
HER 4013A	40.0	17.4	13.3	13.3	29.0	10.4	9.13	1.491	72	99	135
HER 4013B	40.0	22.4	13.3	13.3	29.0	15.4	11.13	1.491	59	81	111
HER 4215A	42.0	22.4	15.5	15.5	29.4	15.4	10.64	2.026	84	115	158
HER 4215B	42.0	25.4	15.5	15.5	29.4	18.4	11.84	2.026	75	103	142
HER 4917A	49.0	18.8	17.2	17.2	36.5	12.2	9.57	2.353	99	136	185
HER 4917B	49.0	24.7	17.2	17.2	36.5	18.1	11.93	2.353	79	109	149

※ KER(Mega Flux® EER Core), SER(Sendust EER Core)and customized designs are also available.

EQ CORES

**Features**

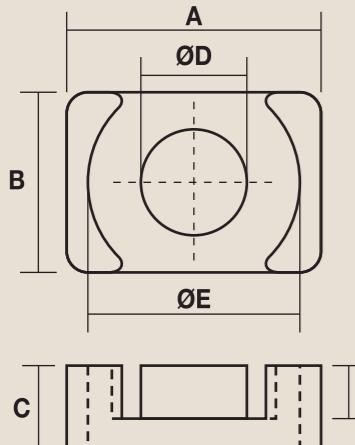
- Small dimensions for large currents
- No magnetic flux leakage
- Excellent DC bias characteristics
- Good temperature stability
- Large energy storage capacity

Applications

- Small dimension DC/DC converters
- Large current choke coils
- Smoothing choke coils
- CPU cores for lap-top computers



■ Product Identification


KEQ 41 28 A - 040

Permeability : 40 μ	Available perm. 26, 40, 60 μ
Height of EQ core	
Width : 28mm	
Length : 40mm	Available size : 21mm ~ 65mm
Mega Flux® EQ core	HEQ : High Flux, SEQ : Sendust

Part No.	Dimensions (mm)						Path Length (cm)	Cross Section Area (cm²)	AL value (nH/N²) ± 12%		
	A	B	C	D	E	F			026 μ	040 μ	060 μ
KEQ 2014A	20.5	14.0	8.1	8.8	18.0	5.7	4.52	0.608	44	68	101
KEQ 2014B	20.5	14.0	10.1	8.8	18.0	7.7	5.32	0.608	37	57	86
KEQ 2619A	26.5	19.0	10.1	12.0	22.6	6.8	5.47	1.198	72	110	165
KEQ 2619B	26.5	19.0	12.4	12.0	22.6	9.1	6.39	1.198	61	94	141
KEQ 3222A	32.0	22.0	10.3	13.5	27.6	6.6	6.03	1.523	83	127	190
KEQ 3222B	32.0	22.0	15.2	13.5	27.6	11.5	7.99	1.523	62	96	144
KEQ 3626A	36.0	26.0	17.4	14.4	32.0	13.4	9.47	1.808	62	96	144
KEQ 4128A	41.5	28.0	19.9	14.9	36.5	15.4	11.52	1.997	57	87	131
KEQ 5032A	50.0	32.0	25.0	20.0	44.0	19.5	13.34	3.141	77	118	178
KEQ 6542A	65.0	42.0	30.0	26.0	57.2	22.8	16.53	5.309	105	161	242

* HEQ(High Flux EQ Core), SEQ(Sendust EQ core) and customized designs are also available.

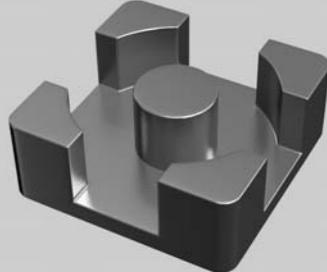
ER CORES

**Features**

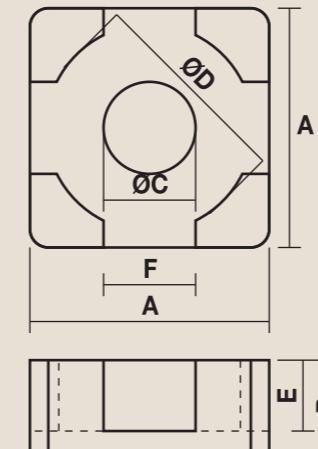
- Small dimensions for large currents
- No magnetic flux leakage
- Excellent DC bias characteristics
- Good temperature stability
- Large energy storage capacity

Applications

- Small dimension DC/DC converters
- Large current choke coils
- Smoothing choke coils
- CPU cores for lap-top computers



■ Product Identification


RH 12 44 SC

Shape Number	
Height : 4.4mm	
Length : 12mm	Available size 8mm ~ 15mm
High Flux ER core	RK : Mega Flux®

Part No.	Dimensions (mm)						Path Length (cm)	Cross Section Area (cm²)	AL value (nH/N²) ± 15%		
	A	B	C	D	E	F			026 μ	040 μ	060 μ
RH0721SC	7.6	2.1	2.88	6.5	1.15	2.82	1.39	0.117			37.1
RH0725SC	7.6	2.5	2.88	6.5	1.55	2.82	1.55	0.117			33.3
RH1028SC	10.1	2.8	3.85	8.65	1.75	3.76	1.73	0.206			52.3
RH1034SC	10.1	3.4	3.85	8.65	2.35	3.76	1.97	0.206			45.9
RH1237SC	12.7	3.7	4.85	10.8	2.45	4.7	2.19	0.329			66.1
RH1244SC	12.7	4.4	4.85	10.8	3.15	4.7	2.47	0.329			58.6
RH1539SC	15.2	3.9	5.76	12.96	2.35	5.64	2.45	0.468			83.9
RH1549SC	15.2	4.9	5.76	12.96	3.35	5.64	2.85	0.468			72.1

* RK(Mega Flux® RK core) and customized designs are also available.

U CORES

**Features**

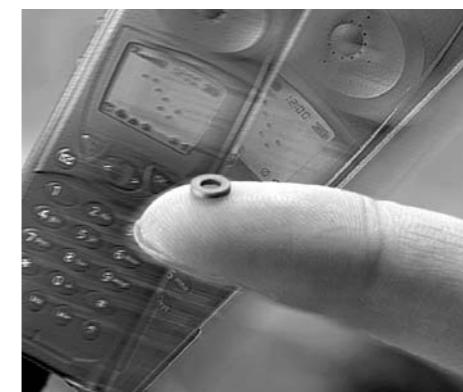
- Large energy storage capacity
- No magnetic flux leakage
- Good temperature stability
- Low core loss at high frequencies

Applications

- High inductance choke coils
- Flyback transformers
- Multiple circuit choke coils
- Output chokes for SMPS



WASHER CORES

**Features**

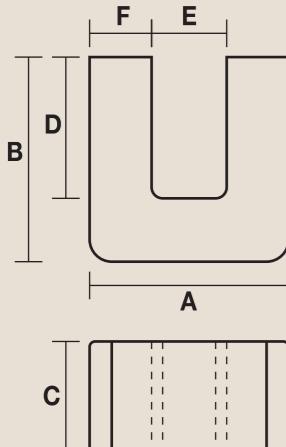
- High permeability powder cores
- Low core loss at high frequencies
- High efficiency washer cores
- Minimum magnetic flux leakage
- Excellent DC bias characteristics
- Good temperature stability
- Large energy storage capacity

Applications

- Choke coil for mobile phones
- Inductor for handheld devices
- Power Inductor for PDA, LCD



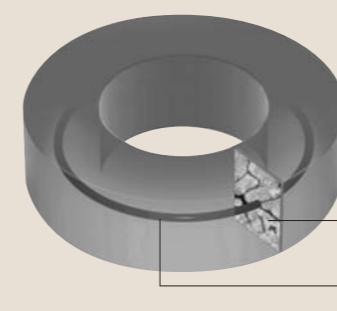
■ Product Identification



UK 41 41 C-060

Permeability : 60 μ	Available perm. 26, 40, 60 μ
Height of U core	
Width : 41mm	Available size : 36mm~65mm
Length : 41mm	Available size : 35mm~79mm
Mega Flux® U core	UH : High Flux, US : Sendust

■ Product Identification



DM 46 12 P

Parylene - C coated	
Height : 1.2mm	Available HT 0.8mm~1.2mm
OD size : 4.6mm	Available size : 3.5mm~6.3mm
Washer Core	DM : Washer MPP Core

Part No.	Dimensions(mm)						Path Length (cm)	Cross Section Area(cm ²)	AL value (nH/N ²) ± 12%		
	A	B	C	D	E	F			026 μ	040 μ	060 μ
UK3536A	35.0	36.0	20.0	25.0	13.0	11.0	16.90	2.200	43	65	98
UK3536B	35.0	36.0	25.0	25.0	13.0	11.0	16.90	2.750	53	82	123
UK4141A	41.0	41.0	20.0	28.0	15.0	13.0	19.30	2.600	44	68	102
UK4141B	41.0	41.0	25.0	28.0	15.0	13.0	19.30	3.250	55	85	127
UK4141C	41.0	41.0	30.0	28.0	15.0	13.0	19.30	3.900	66	102	152
UK5251A	52.0	51.0	25.0	35.0	20.0	16.0	24.30	4.000	54	83	124
UK5251B	52.0	51.0	30.0	35.0	20.0	16.0	24.30	4.800	65	99	149
UK6361A	63.0	60.5	30.0	41.5	25.0	19.0	29.10	5.700	64	98	148
UK6361B	63.0	60.5	35.0	41.5	25.0	19.0	29.10	6.650	75	115	172
UK7965A	79.0	64.5	30.0	42.5	35.0	22.0	32.60	6.600	66	102	153
UK7965B	79.0	64.5	35.0	42.5	35.0	22.0	32.60	7.700	77	119	178

* UK(High Flux U Core), US(Sendust U Core) and customized designs are also available.

Part No.	Core Dimensions(mm) Before Finish			AL value (nH/N ²) ± 12%	Path Length (cm)	Typical Inductance L@ OA, 20T(μH)	Recommended Inductance L(μH) at OA
	OD	ID	HT				
DM 3508P	3.56	1.78	0.8	14	0.817	5.6	3.3, 4.7, 6.8, 10
DM 3510P			1.0	17		6.8	
DM 3908P			0.8	11		4.4	
DM 3910P	3.94	2.24	1.0	14	0.942	5.6	3.3, 4.7, 6.8,
DM 3912P			1.2	17		6.8	10, 15, 22
DM 4610P			1.0	16		6.4	
DM 4612P	4.65	2.36	1.2	20	1.060	8	3.3, 4.7, 6.8,
DM 4614P			1.4	22		8.8	10, 15, 22
DM 6310P	6.35	3.79	1.0	18	1.361	8.8	4.7, 6.8, 10, 15,
DM 6312P			1.2	22			22, 33, 47, 56

BIG TOROIDAL CORES

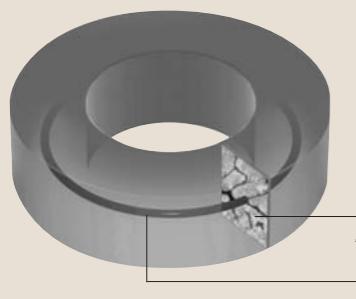
**Features**

- Excellent DC bias characteristics
- Near zero magneto-striction coefficient constant
- Good temperature stability

**Applications**

- Power factor correction(PFC) circuits
- Power inductors for large currents
- AC Reactors for inverters

■ Product Identification


CS 16 25 026 E

Epoxy coated	E : Epoxy, C : Plastic case, U : uncoated
Perm. : 26μ	Available perm. 26, 50, 60, 125μ
Height : 25mm	Available HT 13.6mm~ 40.6mm
OD size : 165mm	Available size : 101.6mm~ 165.0mm
Sendust Core	CM : MPP, CH : High Flux, CK : Mega Flux®

CSC's big toroidal cores produced by a 3000 ton press are ideal for high current applications, especially in UPS, renewable energy(solar/wind), high power industrial power systems. The maximum diameter is 165mm(6.5")OD and the electrical characteristics are the same as small toroidal cores. CSC cores are the world's biggest and strongest on the market today.

Part No.	Before Finish Dimensions (mm)			After Finish Dimensions (mm)			Weight (g)	Path Length (cm)	Cross Section Area (cm ²)	AI value (nH/N ²) ±8%		
	OD(mm) Max	ID(mm) Min	HT(mm) Max	OD(mm) Max	ID(mm) Max	HT(mm) Max				026μ	060μ	125μ
CS1013	101.6	57.2	13.6	103.1	55.7	14.9	548.6	24.27	2.972	40	92	192
CS1016	101.6	57.2	16.5	103.1	55.7	17.8	665.6	24.27	3.522	47	112	228
CS1027	101.6	57.2	27.2	103.1	55.7	28.5	1097.3	24.27	5.944	80	184	384
CS1033	101.6	57.2	33.0	103.1	55.7	34.3	1331.3	24.27	7.044	94	224	456
CS1320	132.5	78.6	20.3	134.2	77	21.7	1280.1	32.42	5.347	54	124	259
CS1325	132.5	78.6	25.4	134.2	77	26.8	1601.7	32.42	6.710	68	156	325
CS1333	132.5	78.6	33.0	134.2	77	34.4	2080.9	32.42	8.717	88	202	422
CS1340	132.5	78.6	40.6	134.2	77	42	2560.2	32.42	10.694	108	248	518
CS1650	165.0	88.9	25.4	167.2	86.9	27.3	2808.0	38.65	9.460	80	184	384

* CM(MPP core), CH(High Flux core), CK(Mega Flux® core) and customer specifications are also available.

Terminology

Al Value (nH/N²)

The inductance (nanohenries) of a core for 1 turn winding. It is measured at peak AC flux density of 10 gauss and frequency of 10kHz. $1\text{nH}/\text{N}^2 = 1\text{mH}/(1000\text{turns})^2$

Ambient Temperature

Temperature surrounding the devices or circuits. The ambient temperature is measured at 0.5inch(1.27cm) away from the devices or circuits.

Attenuation

The ratio of output parameter (voltage, current, power, etc.) to input parameter. Unit is [dB]. In the case of power, dB is $10\log(\text{output power}/\text{input power})$. In the case of current and voltage, dB is $20\log(\text{output current}/\text{input current})$, $20\log(\text{output voltage}/\text{input voltage})$ respectively.

Coercive Force (Hc) Refer to Hysteresis Curve.

Common-Mode Noise

Electrical interference that is common to both lines in relation to the ground.

Copper Loss [watts]

The power loss (I^2R) or heat generated by current (I) flowing in a winding with resistance (R).

Core loss [watts]

Core loss is composed of eddy current loss, hysteresis loss and residual loss. Refer to Magnetic Design Formulae.

Cross Sectional Area (A)

The effective cross sectional area of a core available for magnetic flux. The cross sectional area listed for toroidal cores is based on bare core dimensions.

Curie Temperature, Tc [°C]

The transition temperature above which a core loses its ferromagnetic properties. Usually defined as the temperature at which μ_i falls to 10% of its room temperature value.

DC Resistance [Ω]

Resistance of winding when AC current is not applied.

Differential Mode Noise

Electrical interference that is not common to both lines but is present between both lines. This is also known as normal mode noise.

Disaccommodation

The proportional change of permeability after a disturbance of a magnetic material. It is measured at a constant temperature over a given time interval.

Distributed Capacitance

In an inductor, each winding behaves as a capacitor having the distributed capacitance. Distributed capacitance is parallel with

inductance in the circuit and causes self-resonance at a certain frequency. An inductor which has a smaller distributed capacitance extends a much higher self resonant frequency. So the inductor should be wound to have as small a distributed capacitance as possible.

Eddy Current

When a varying electric or magnetic field passes through the conducting material, current which opposes the change of field is induced in it. This current is called eddy current. Because a conducting material has electric resistance, the eddy current results in heat loss. This is referred to as the eddy current loss.

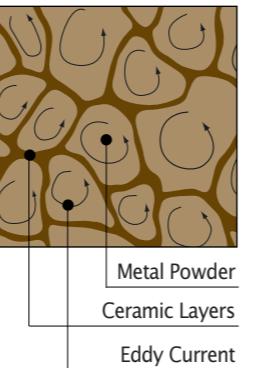


Figure 1. Eddy Current in Powder Cores

Effective Permeability (μ_e)

Refer to Permeability.
The acronym for Electromagnetic Interference is EMI. Generally, EMI refers to unnecessary electrical energies such as noise.

EMC

Electromagnetic Compatibility

Hysteresis Curve (B-H Loop)

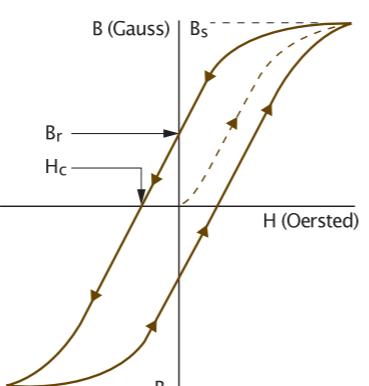


Figure 2. B-H Loop

When the magnetic material is taken through a complete cycle of magnetization and demagnetization, the magnetic flux density in that material behaves irreversibly according to the change of the magnetizing force.

The results are as shown in Figure 2. As H is increased in the neutral magnetic material, flux density B increases along the dashed line (initial magnetization curve) to the saturation point, B_s .

When H is now decreased, the B-H loop transverses a path to B_r (remanent flux density), where H is zero and the core is still magnetized. The magnetizing force H is now reversed to give a negative value. The magnetizing force required to reduce the flux B_r to zero is called the coercive force(H_c). Along the initial magnetization curve, B increases from the origin nonlinearly with H until the material saturates. In practice, the magnetization of a core in an excited inductor never follows this curve because the core is never in a totally demagnetized state when the magnetizing force is first applied.

Flux Density, Magnetic Induction, B [Gauss ; Tesla]

The corresponding parameter for the induced magnetic field in an area perpendicular to the flux path. Flux density is determined by the field strength and permeability of the medium in which it is measured. $1\text{T}=10^4 \text{ Gauss}$

Incremental Permeability ($\Delta\mu$)

Refer to Permeability.

Inductor

A passive device that prevents a variance of the current. Magnetic flux is induced in the inductor when current flows through the inductor, and the voltage induced by magnetic flux prevents the change of current. Induced voltage

$$\xi = L \cdot di/dt.$$

Initial Permeability (μ_i)

Refer to Permeability.

Leakage Flux

Leakage flux is the small fraction of the total magnetic flux in a transformer or common mode choke that does not contribute to the magnetic coupling of the windings of the device. The presence of leakage flux in a transformer or common mode choke is modeled as a small "leakage" inductance in series with each winding. In a multi-winding choke or transformer, leakage inductance is the inductance measured at one winding with all other windings short circuited.

Litz Wire

A wire made by twisting and bundling some insulated wire. It can decrease the copper loss at high frequency by reducing the skin effect.

Magnetic Hysteresis

Refer to Hysteresis Loop.

Magnetizing Force, H [Oe ; A/m]

The magnetic field strength which produces magnetic flux. The mmf per unit length. H can be considered to be a measure of the strength or effort that the magnetomotive force applies to magnetic circuit to establish a magnetic field. H may be expressed as $H=NI/\ell$, where ℓ is the mean length of the magnetic circuit in meters.
 $1 \text{ oersted} = 79.58 \text{ A/m}$

Mean Magnetic Path Length (ℓ)

The effective magnetic path length of a core structure (cm). Refer to Magnetic Design Formulae.

Terminology

Normal Mode Noise Refer to Differential Mode Noise.

Noise

Unnecessary electrical energy that rises in a circuit.

Operating Temperature Range

The temperature at which a device can be operated normally. Above this temperature, the characteristics of the device can become inferior or the device may operate abnormally. In the case of the inductor, this temperature refers to the temperature rise by the copper loss or core loss. Refer to temperature rise.

Permeability (μ)

In magnetics, permeability is the ability of a material to conduct flux. The magnitude of the permeability at a given induction is a measure of the ease with which a core material can be magnetized to that induction. It is defined as the ratio of the flux density B to the magnetizing force H.

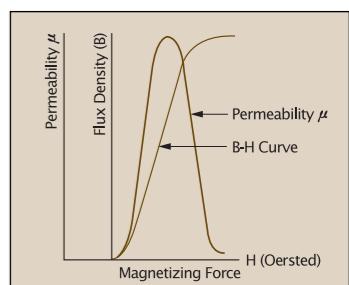


Figure 3. Variation of μ along the Magnetization Curve

Permeability : $\mu = B/H$ [Gauss/Oersted]

The slope of the initial magnetization curve at any given point gives the permeability at that point. Permeability can be plotted against a typical B-H curve as shown in Figure 3 Permeability is not constant, therefore its value can be stated only at a given value of B or H. There are many different kinds of permeability.

Absolute Permeability (μ_0)

Permeability in a vacuum

Initial Permeability (μ_i)

Slope of the initial magnetization curve at the origin, that is, the value of permeability at a peak AC flux density of 10 gauss (1 millitesla).

$$\mu = B/H \text{ (Figure 4)}$$

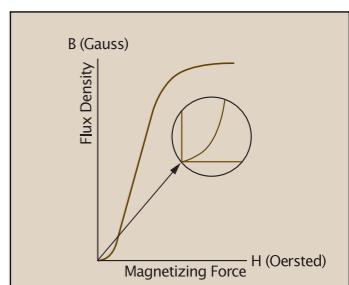


Figure 4. Initial Permeability

Incremental Permeability ($\Delta\mu$)

The slope of the magnetization curve for finite values of peak-to-peak flux density with superimposed DC magnetization (Figure 5). Initial permeability can be thought of as incremental permeability with 0 DC magnetization at small inductions. The incremental permeability is expressed as the slope of the B-H characteristic at around the given operating point.

Terminology

$$\Delta\mu = \frac{\Delta B}{\Delta H}$$

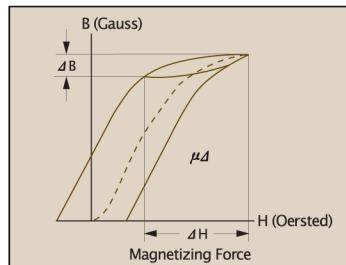


Figure 5. Incremental Permeability

Effective Permeability (μ_e)

If a magnetic circuit is not homogeneous (i.e. contains an air gap), the effective permeability is the permeability of a hypothetical homogeneous (ungapped) structure of the same shape, dimensions, and reluctance that would give the inductance equivalent to the gapped structure.

Relative Permeability (μ_r)

Permeability of a material relative to that of free space.

Maximum permeability (μ_{max})

The slope of a straight line drawn from the origin tangent to the curve at its knee. (Figure 6)

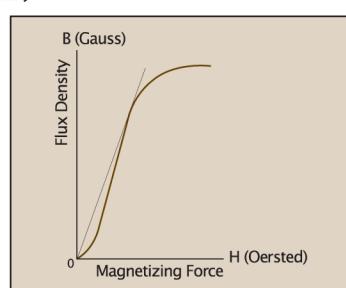


Figure 6. Maximum Permeability

Rated Current

Continuous DC current that can flow in the inductor.

It is determined by the maximum temperature rise at the maximum storage temperature range. As rated current is related to power loss of the inductor, DC resistance of the inductor should be lowered or the inductor size should be increased in order to increase the rated current.

Saturation Current

The current at which the inductance decreases below a critical percent inductance (10% or 20% of the initial inductance) by applying DC current to an inductor. In general the critical percent inductance is 10% for ferrite cores and 20% for metal powder cores. The decrease of inductance is caused by the magnetic characteristics of cores. Cores can store a certain amount of flux density, but above that flux density the permeability and inductance of the cores decrease.

Self Resonant Frequency, SRF

The frequency at which the resonance appears between distributed capacitance and inductance of an inductor. At this frequency, inductance and capacitance are canceled out and the inductor is almost a resistor having high impedance. Distributed capacitance that

arises between wires and between wires and cores is parallel with inductance in circuits. Above the self resonant frequency, the capacitive reactance is dominant and the inductor works like the capacitor.

Skin Effect

As the frequency is higher, the current flow is limited to the surface of the wire because the magnetic field in the center of the wire increases. The depth from the wire surface at which the current density at the wire surface decreases by 1/e (37%) is called "skin depth", and this is determined by the conductivity of the wire. As the frequency is higher, skin depth decreases, the reactance of wire increases and current flow is interfered. Litz wire may be used in order to decrease the skin effect.

Storage Temperature Range

Temperature range in which the characteristics of a device can be preserved.

Remanence, Br [Gauss ; Tesla] Refer to Hysteresis Curve.

Saturation

The point at which the flux density B in a magnetic material does not increase with further applications of greater magnetization force H. At saturation, the slope of a material's B-H characteristic curve becomes extremely small, with the instantaneous permeability approaching that of free space. (relative permeability = 1.0)

Saturation Flux Density, Bs [Gauss ; Tesla]

The maximum intrinsic induction possible in a material. This is the flux level at which additional H-field produces no additional B-field.

Temperature Rise (ΔT)

The increase in surface temperature of a component in free-standing air due to the total power dissipation (both copper and core loss).

Approximate temperature rise is as follows ;

$$\Delta T (^\circ C) = \left[\frac{\text{Total Power Dissipation(Miliwatts)}}{\text{Surface Area(cm}^2\text{)}} \right]^{0.833}$$

Total Power Dissipation= Copper Losses + Core Losses



Innovative Technological Advancements

Special Shaped Magnetic Powder Cores



Research & Development

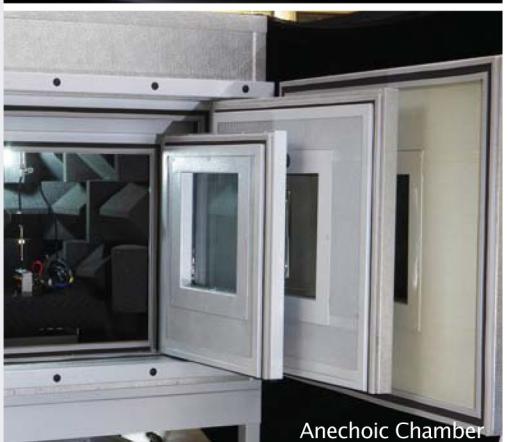
Chang Sung Corporation has become a global leader through its outstanding R&D center, which is constantly striving to develop new technologies and products. In particular, CSC magnetic powder cores have raised the company's profile and competitiveness in the world market.



The CSC product line is constantly evolving and improving through our highly advanced R&D center equipped with the most modern research facilities.

▼ EQUIPMENT

- B-H Analyser
- B-H Loop Tracer
- DC Bias Tracer
- Precision LCR Meter
- AC Power Supply
- Electrical Load
- Oscilloscope
- Puncture Tester
- Vibrating Sample Magnetometer (VSM)
- PFC Test Kit
- Impedance Analyser
- Scanning Electron Microscope (SEM)
- Optical Microscope
- Laser Particle Size Analyser
- Specific Surface Area Analyser (BET)
- Oxygen / Nitrogen Analyser
- Atomic Absorption Spectrophotometer
- Heat Treating Furnaces
- Optical Emission Spectrometer
- Electrolysis Analyser
- Thermal Analysis Equipment (DSC, TG, DTA)
- Constant Temperature & Humidity Chamber
- Universal Testing Machine (UTM)
- Hardness Testers, etc.



AC Power Supply