

MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

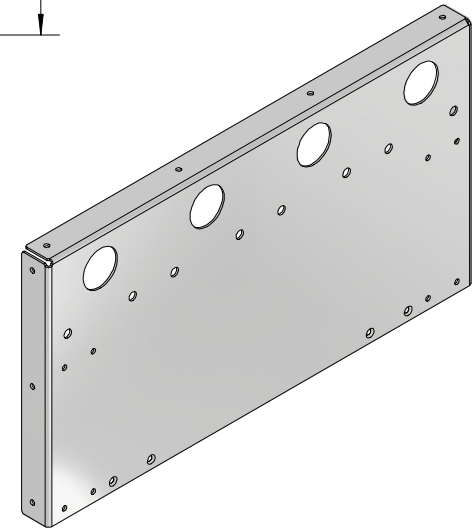
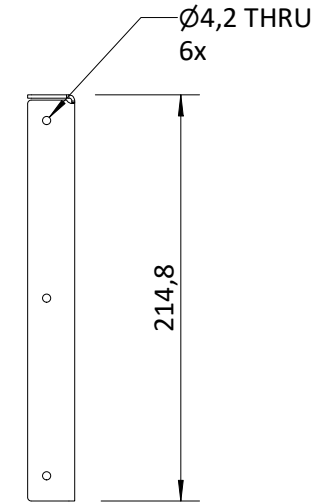
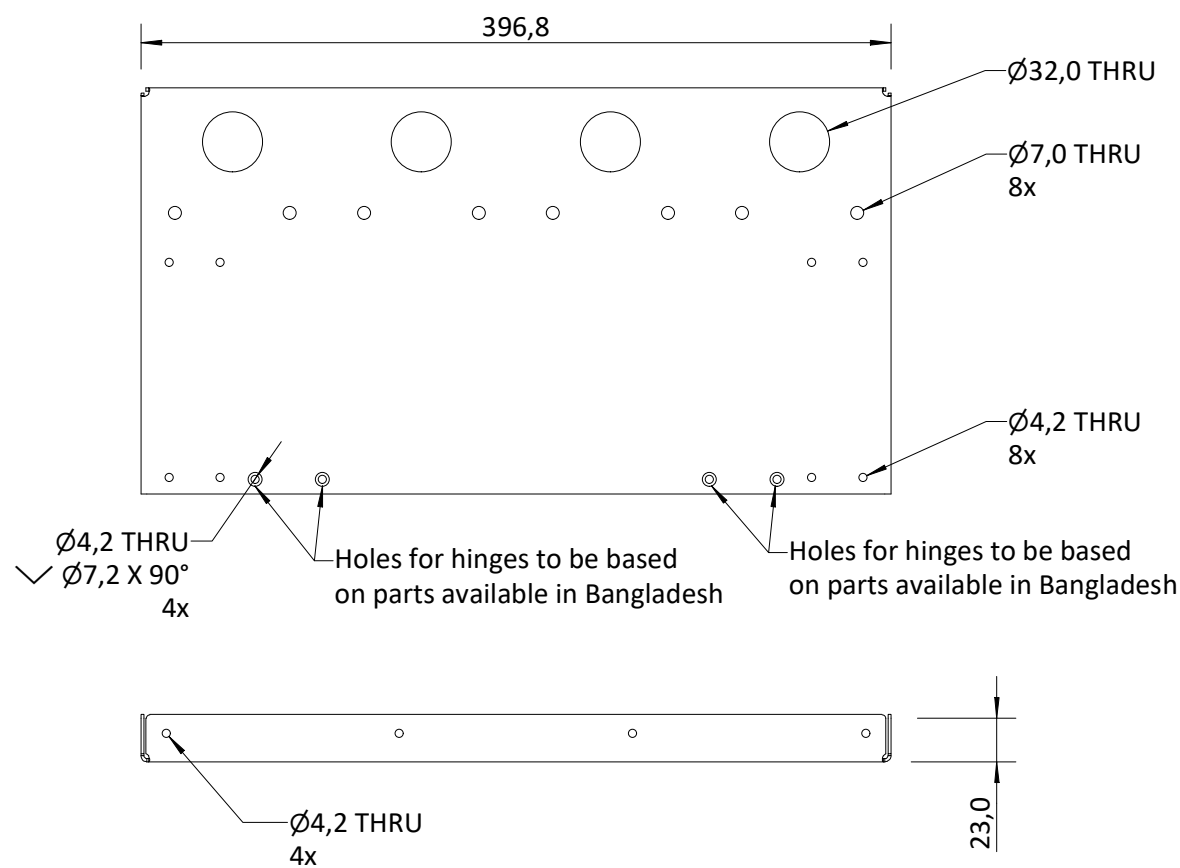
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DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES: - All dimensions in mm - Do not scale drawing - Drawing in accordance with SANS 10111-1	



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302 Old Castle Brewery
6 Beach Road
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Cape Town

ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
1	Base-P01	Base Box Face	Mild Steel	Base box face panel (1.6mm mild steel, cut)	10



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3. Please deburr all sharp edges and holes.

ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
1	Base-P02	Base Box Top	Mild Steel	Base box top panel (1.6mm mild steel, cut & bend)	10

PARTS LIST

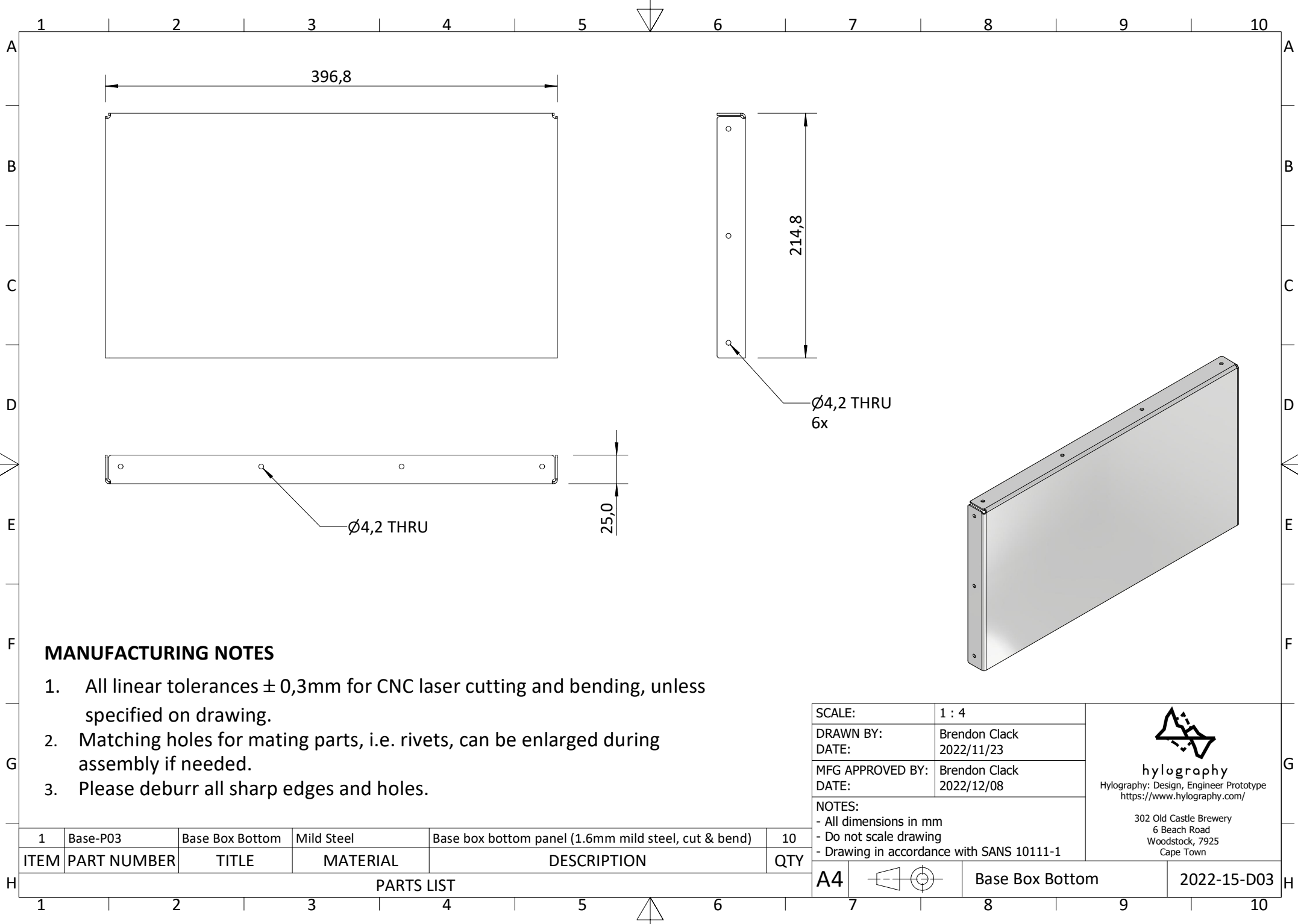
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DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	

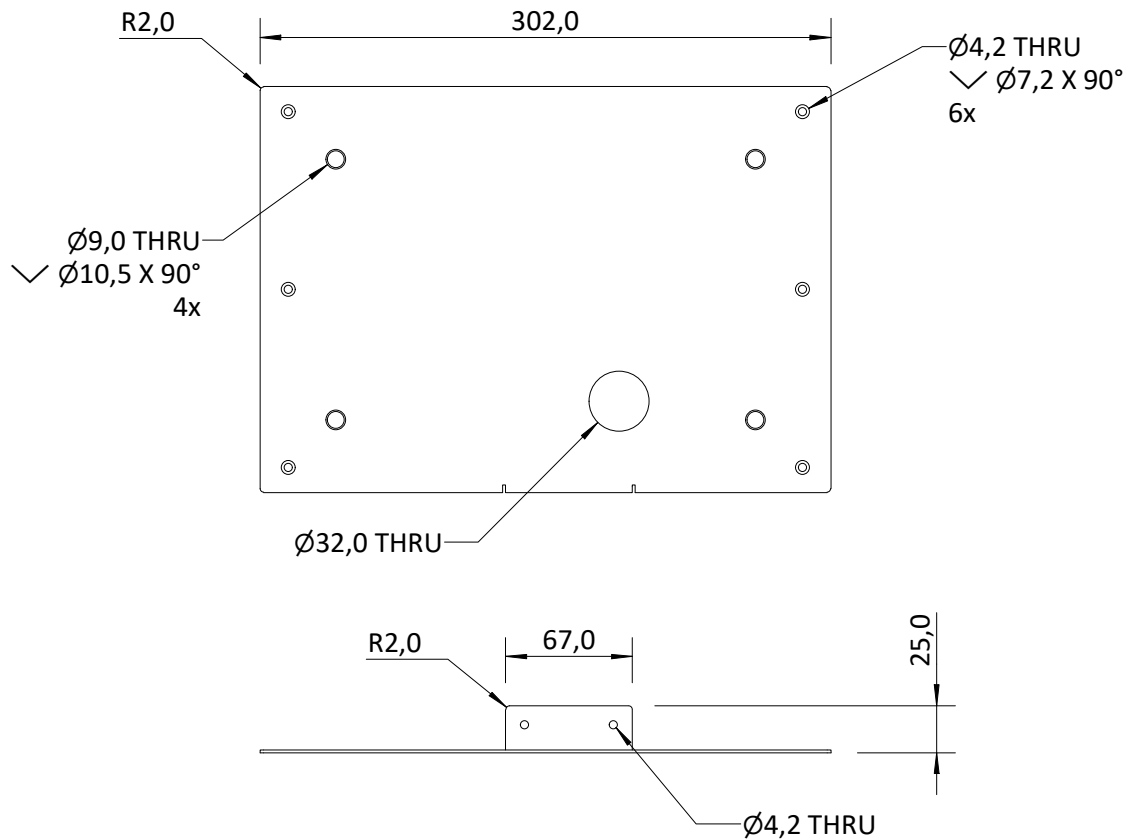


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A4		Base Box Top	2022-15-D02
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2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
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SCALE:	1 : 4
DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	



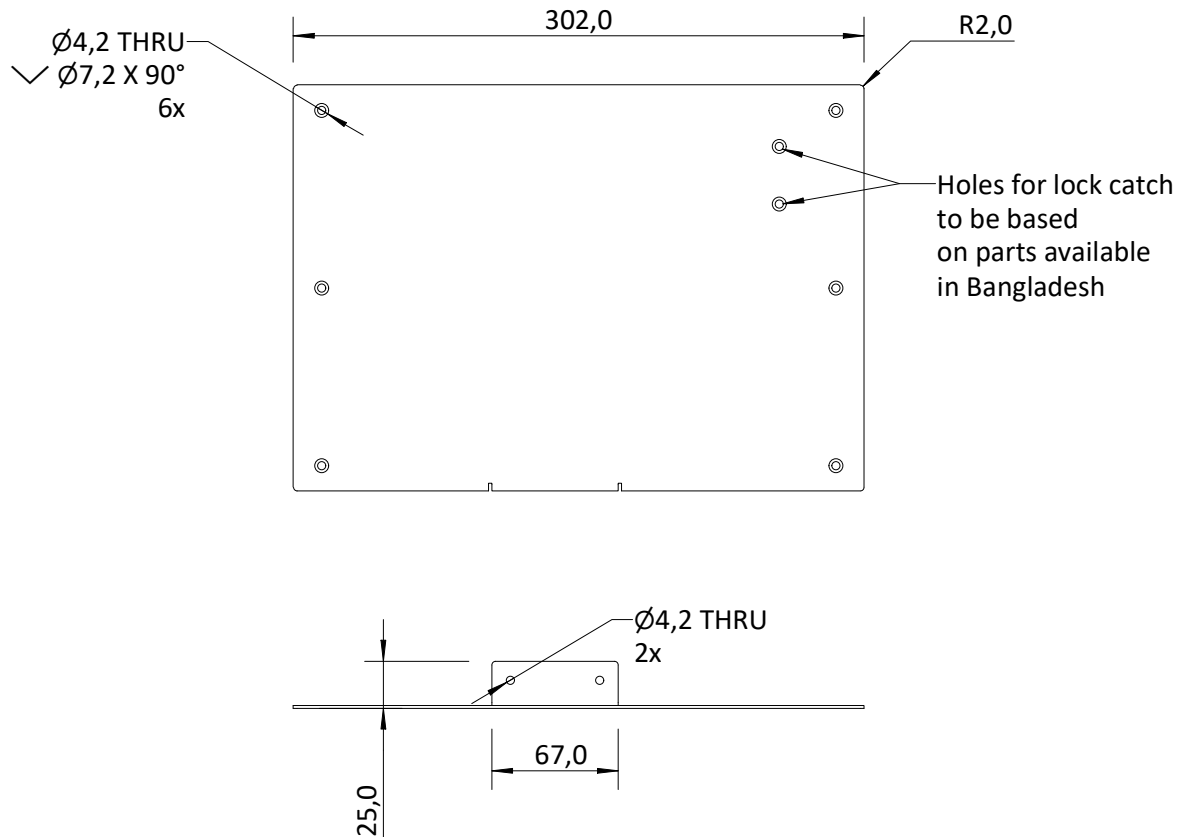
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1	Base-P04	Base Box Right	Mild Steel	Base box right side panel (1.6mm mild steel, cut & bend)	10
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

A4		Base Box Right	2022-15-D04
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MANUFACTURING NOTES


1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

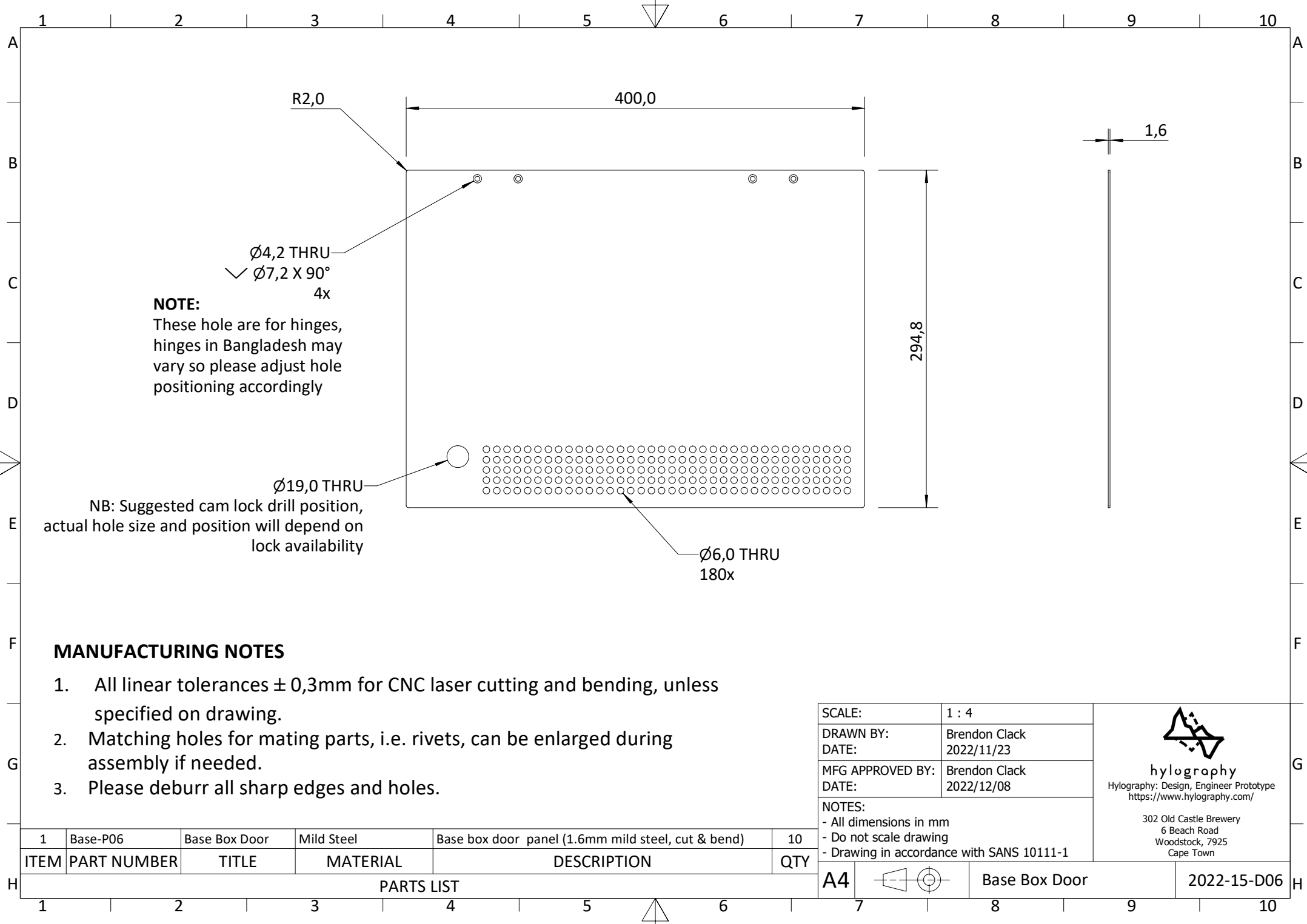
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DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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1	Base-P05	Base Box Left	Mild Steel	Base box left side panel (1.6mm mild steel, cut & bend)	10
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

A4		Base Box Left	2022-15-D05
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NOTE:

These hole are for hinges,
hinges in Bangladesh may
vary so please adjust hole
positioning accordingly

NB: Suggested cam lock drill position,
actual hole size and position will depend on
lock availability


MANUFACTURING NOTES

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3. Please deburr all sharp edges and holes.

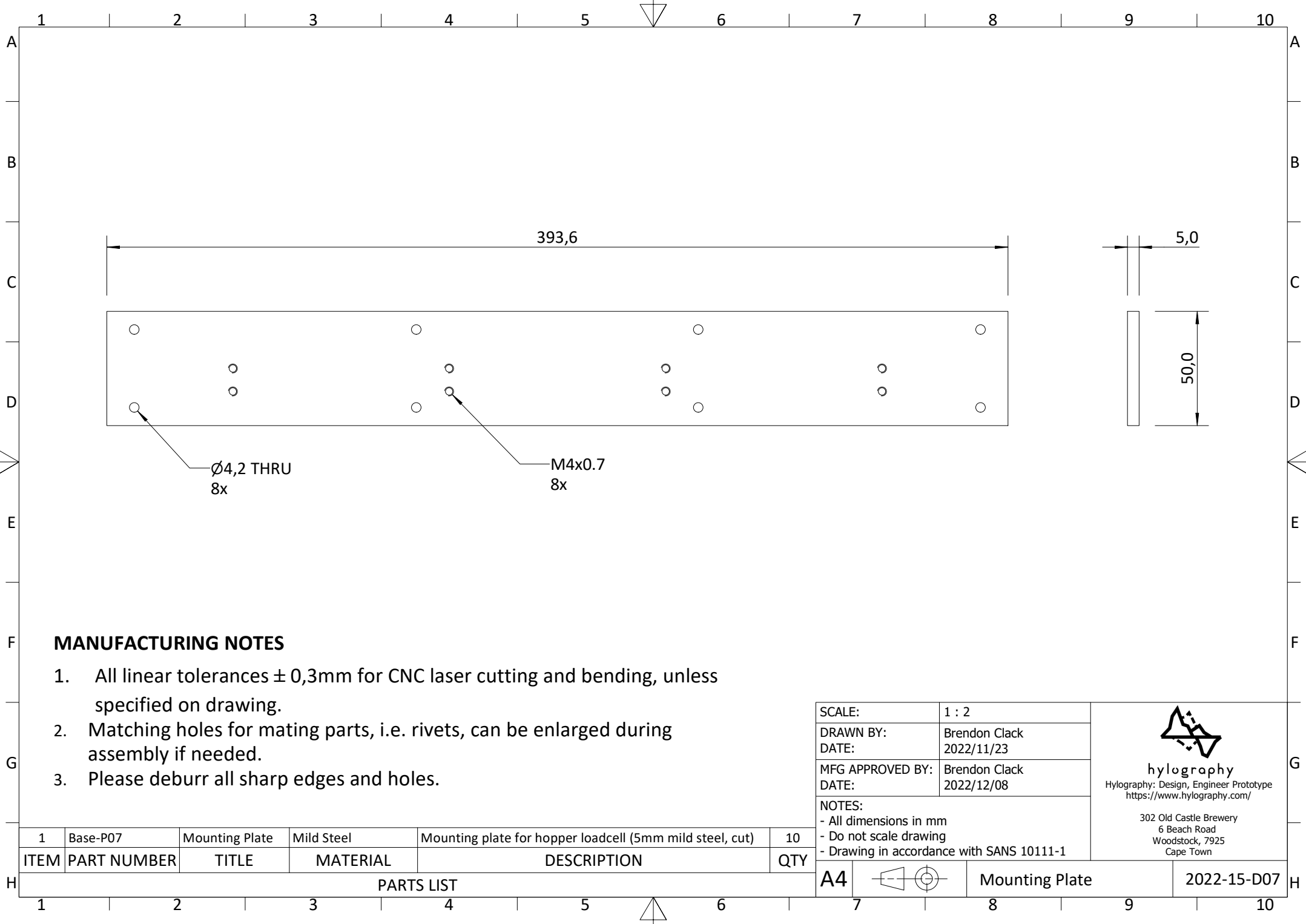
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ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

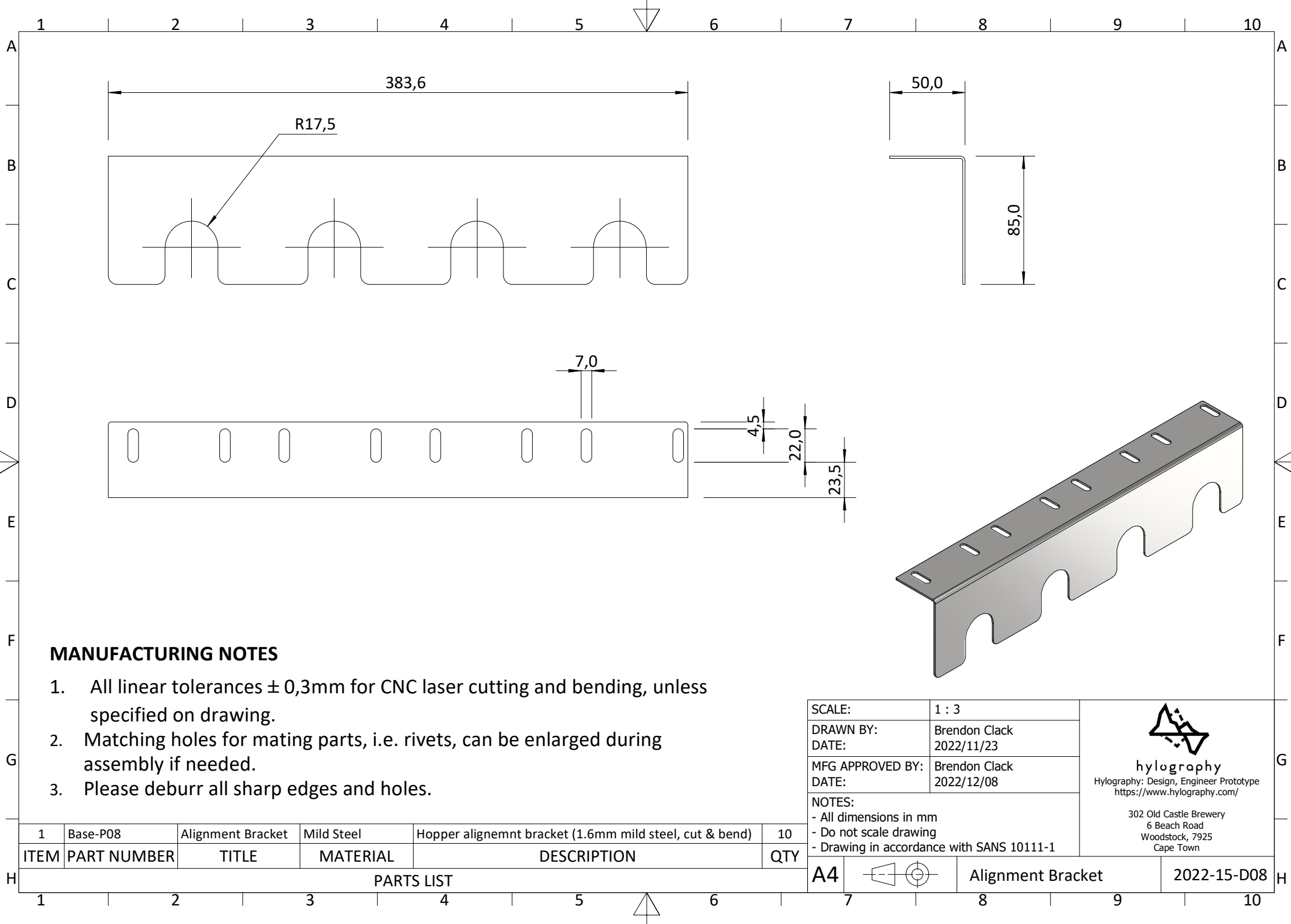
PARTS LIST

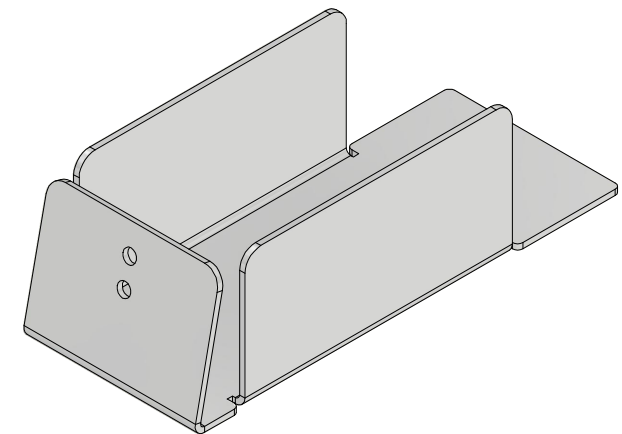
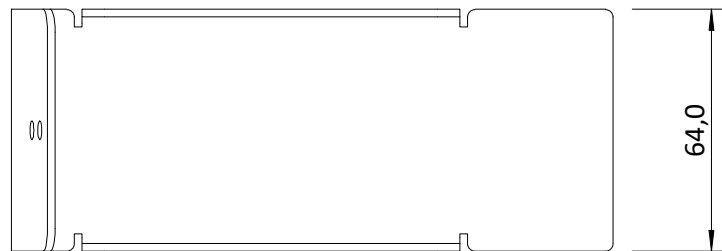
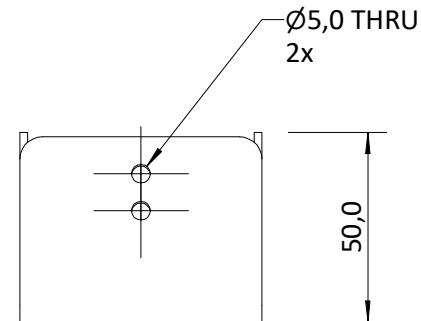
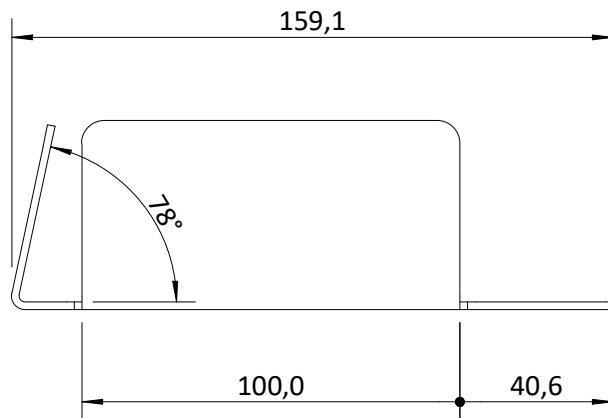
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DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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A4		Base Box Door	2022-15-D06
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MANUFACTURING NOTES


1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

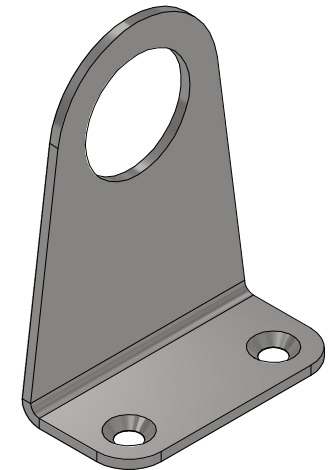
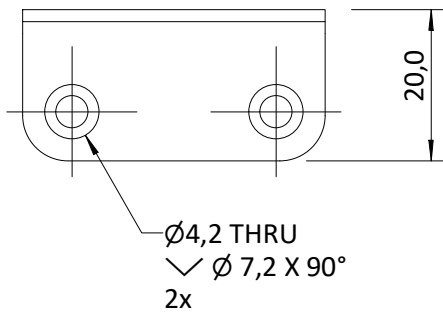
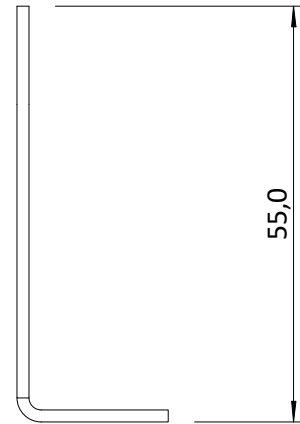
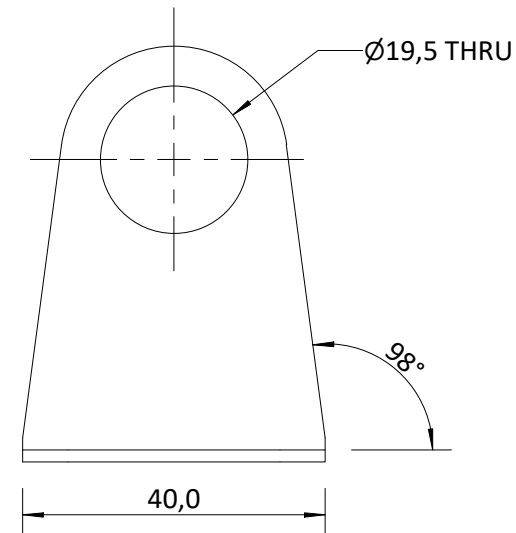
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DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES: - All dimensions in mm - Do not scale drawing - Drawing in accordance with SANS 10111-1	


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1	Base-P09	Hopper Support	Mild Steel	Hopper support bracket, mounted to loadcell (2mm mild steel, cut & bend)	40
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

A4		Hopper Support	2022-15-D09
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MANUFACTURING NOTES


1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

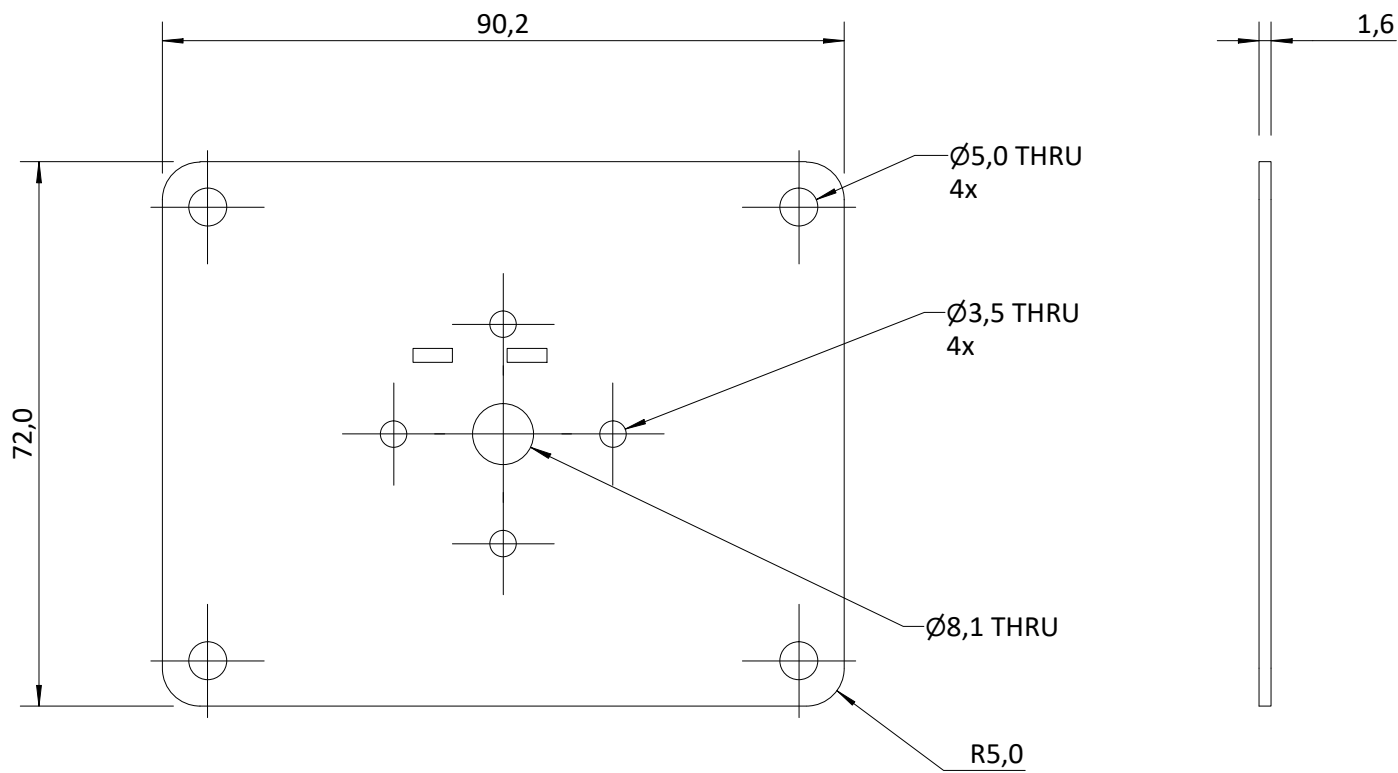
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DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
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PARTS LIST

A4		Handle Bracket	2022-15-D10
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MANUFACTURING NOTES


1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

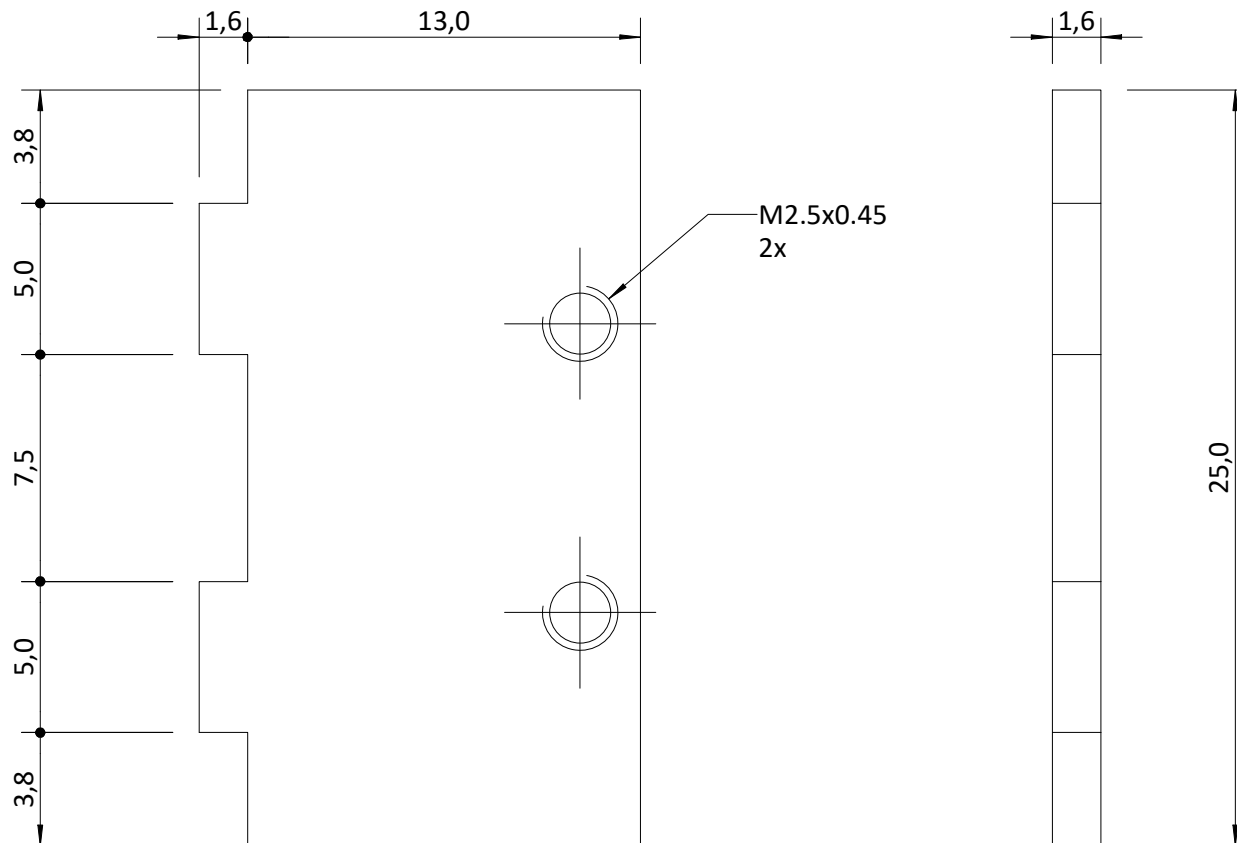
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MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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1	Noz-P03	Nozzle Mount (Pin)	Steel, Mild	Nozzle mounting plate assembled onto product dispensing unit (pin version)	40
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST


A4		Nozzle Mount (Pin)	2022-15-D11
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MANUFACTURING NOTES


1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

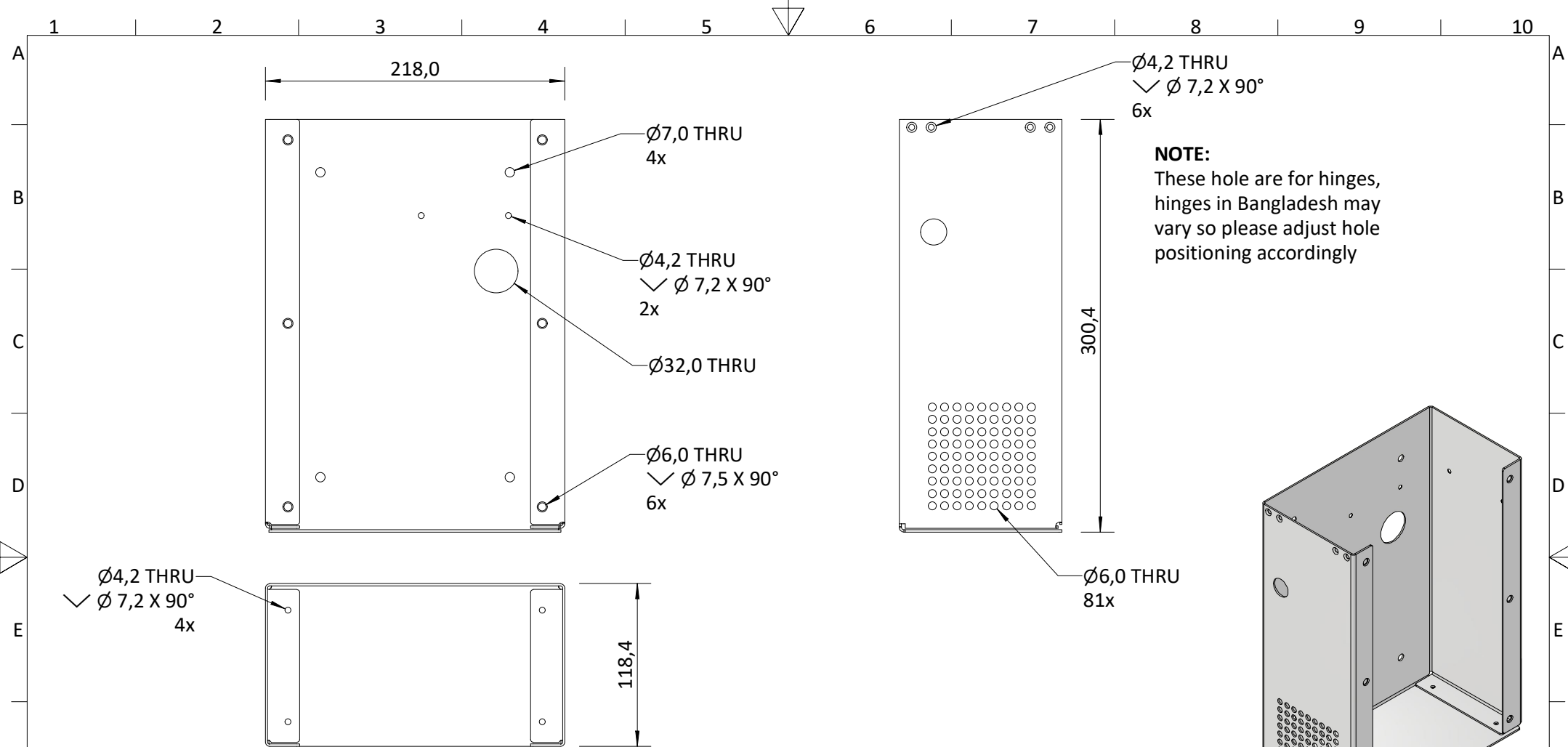
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DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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1	Noz-P04	Switch Mount	Mild Steel	Mounting plate for limit switch	40
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

A4		Switch Mount	2022-15-D13
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MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
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ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
1	Print-P01	Printer Box Main	Mild Steel	Printer box main enclosure (1.6mm mild steel, cut & bend)	10

PARTS LIST

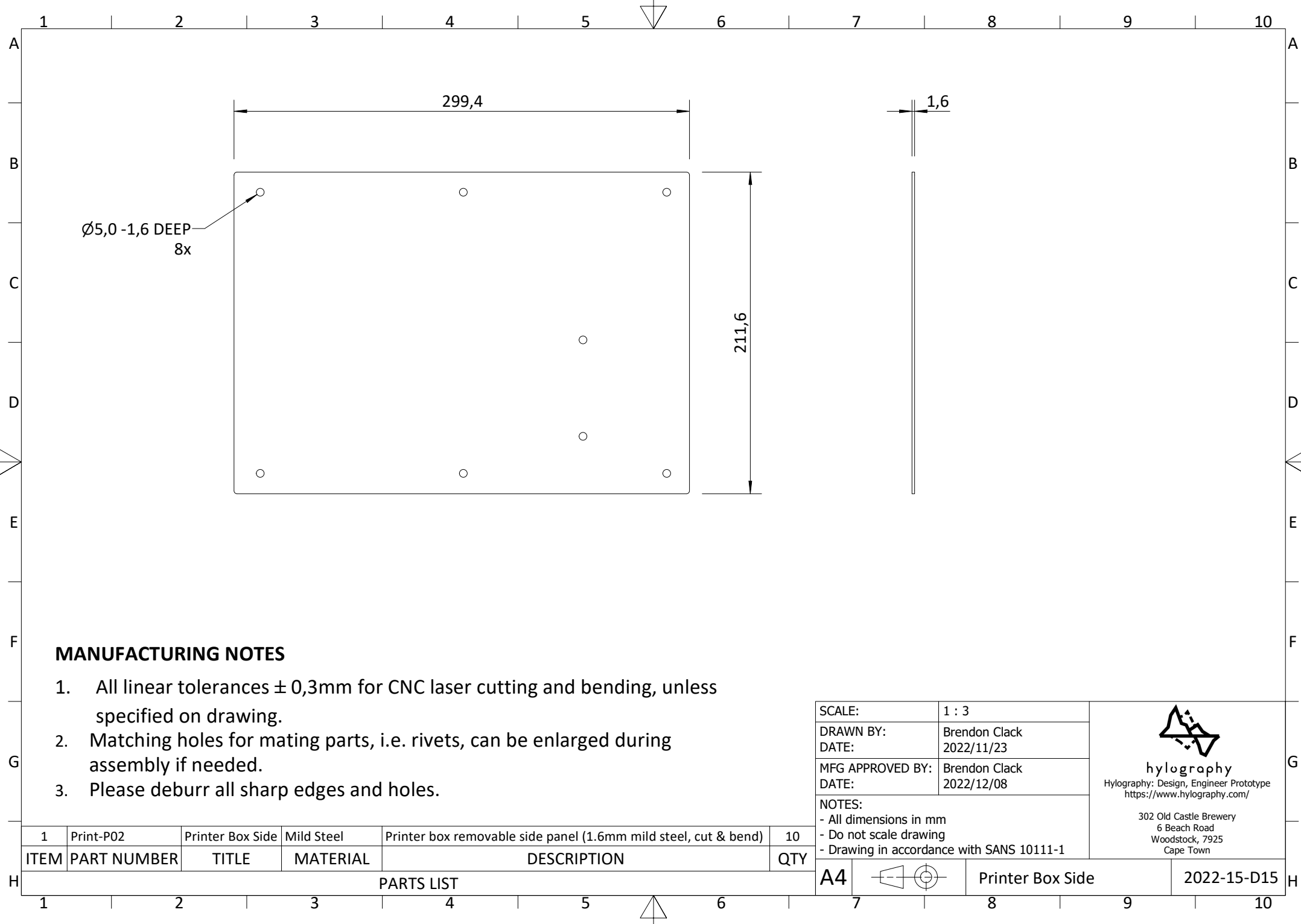
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DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	



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A4		Printer Box Main	2022-15-D14
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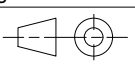


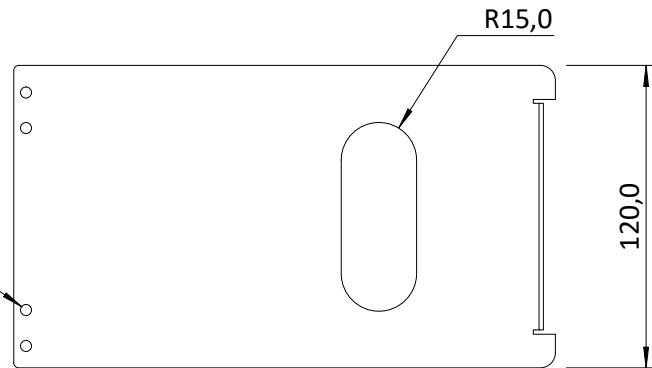
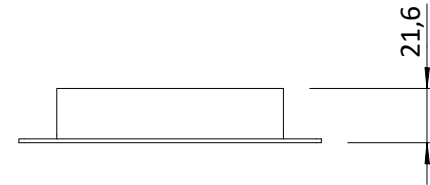
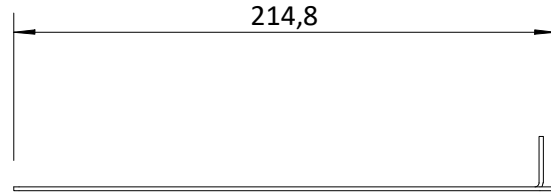
MANUFACTURING NOTES

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2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

1	Print-P02	Printer Box Side	Mild Steel	Printer box removable side panel (1.6mm mild steel, cut & bend)	10
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

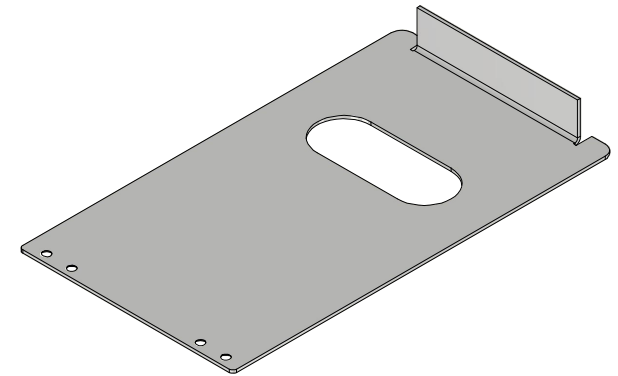
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DRAWN BY:	Brendon Clack		
DATE:	2022/11/23		
MFG APPROVED BY:	Brendon Clack		
DATE:	2022/12/08		
NOTES:			
- All dimensions in mm			
- Do not scale drawing			
- Drawing in accordance with SANS 10111-1			
A4	Printer Box Side	2022-15-D15	



Ø4,2 THRU
✓ Ø 7,2 X 90°
4x

NOTE:

These hole are for hinges,
hinges in Bangladesh may
vary so please adjust hole
positioning accordingly



MANUFACTURING NOTES

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2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

SCALE:	1 : 3
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DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
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- Do not scale drawing	
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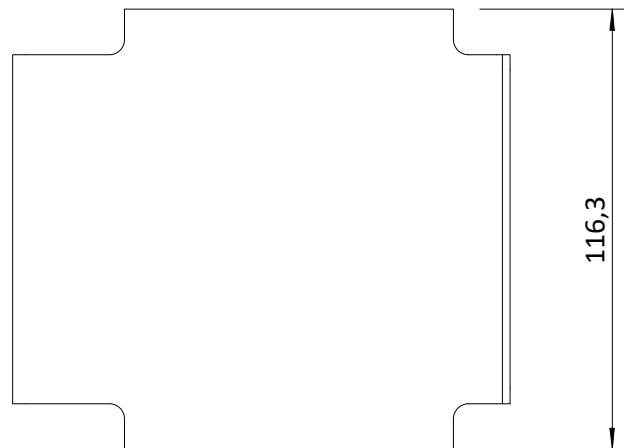
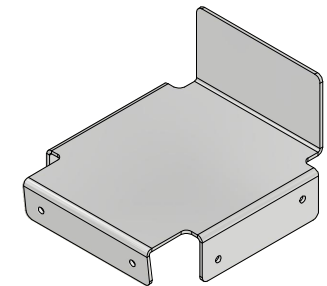
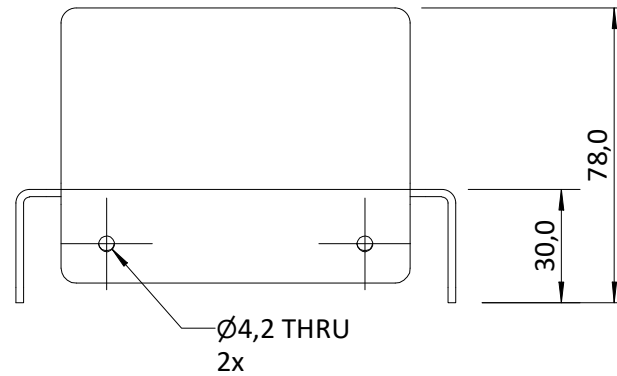
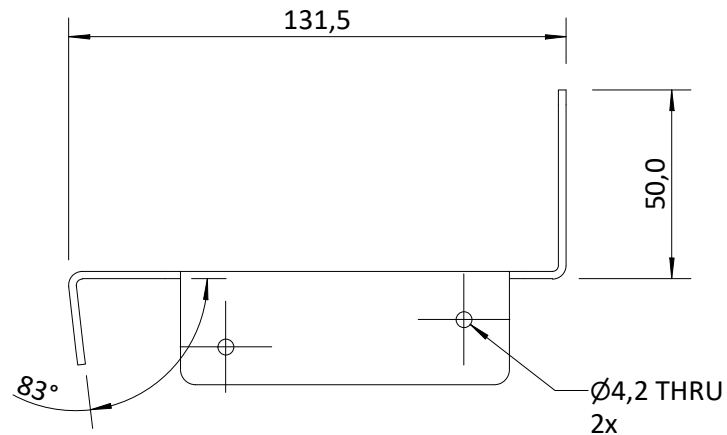
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1	Print-P03	Printer Box Top	Mild Steel	Printer box hinged top lip (1.6mm mild steel, cut & bend)	10
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY



PARTS LIST

A4		Printer Box Top	2022-15-D16
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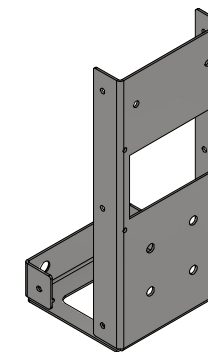
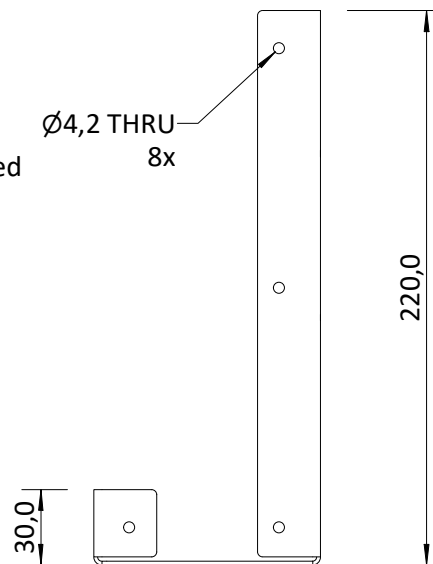
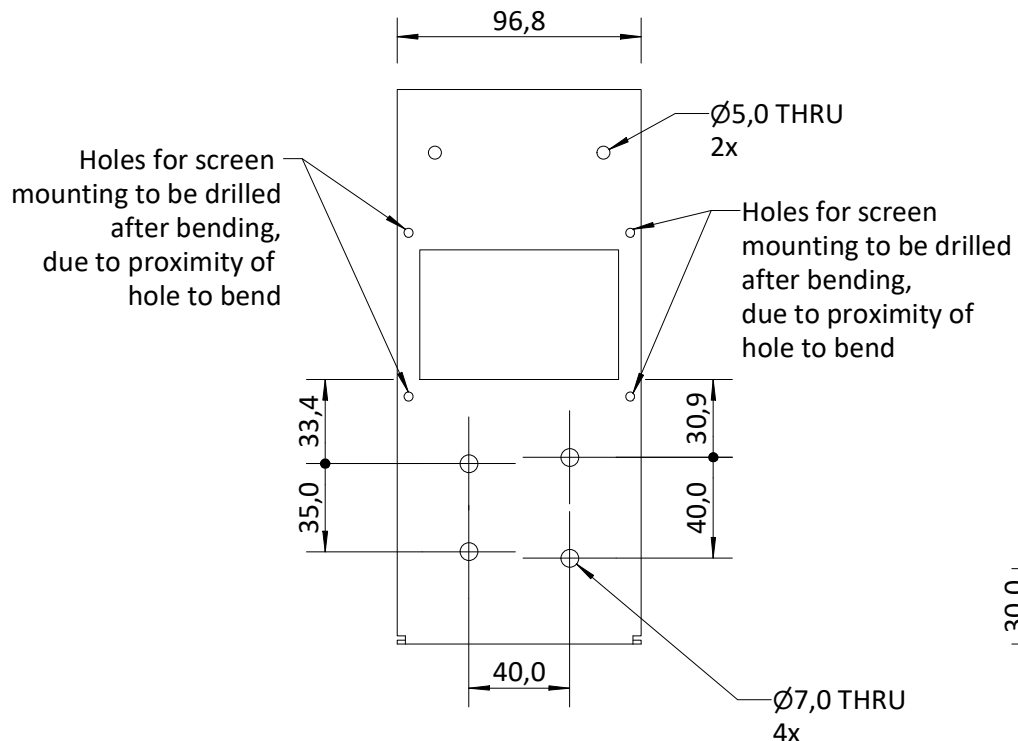


MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

SCALE:		1 : 2	<div></div> <div>hylography</div> <div>Hylography: Design, Engineer Prototype</div> <div>https://www.hylography.com/</div> <div>302 Old Castle Brewery</div> <div>6 Beach Road</div> <div>Woodstock, 7925</div> <div>Cape Town</div>
DRAWN BY:		Brendon Clack	
DATE:		2022/11/23	
MFG APPROVED BY:		Brendon Clack	
DATE:		2022/12/08	
NOTES:			
<div>- All dimensions in mm</div> <div>- Do not scale drawing</div> <div>- Drawing in accordance with SANS 10111-1</div>			
A4		Printer Bracket	2022-15-D17
7		8	9
			10


NB: PART STILL TO BE CONFIRMED, BASED ON NEW SCREEN DIMENSIONS.



MANUFACTURING NOTES

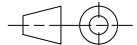
1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

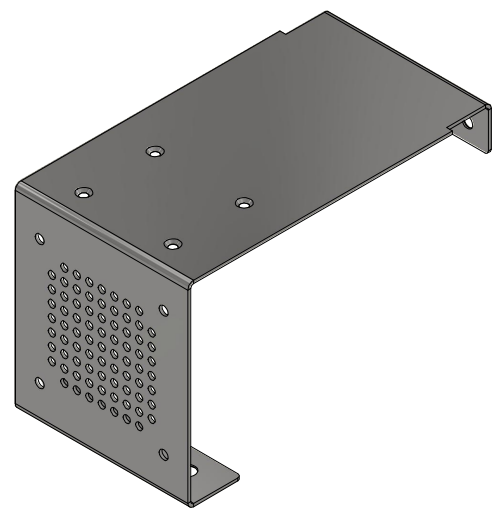
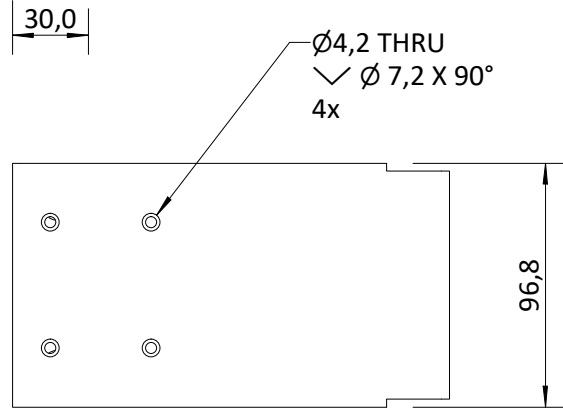
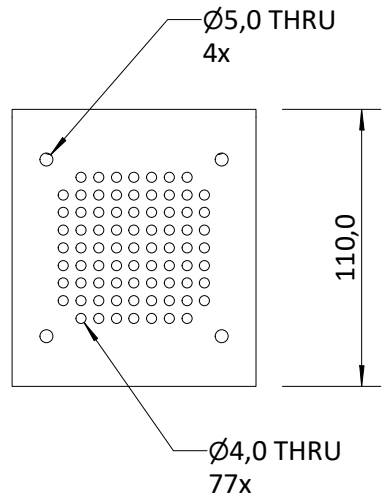
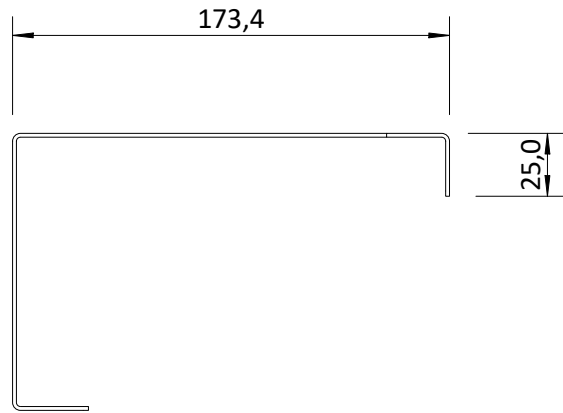
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DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
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PARTS LIST

A4		Product Box Face	2022-15-D18
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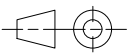


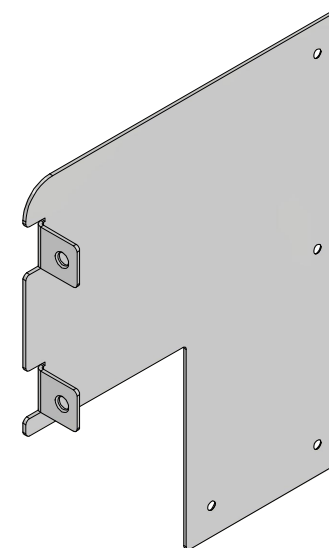
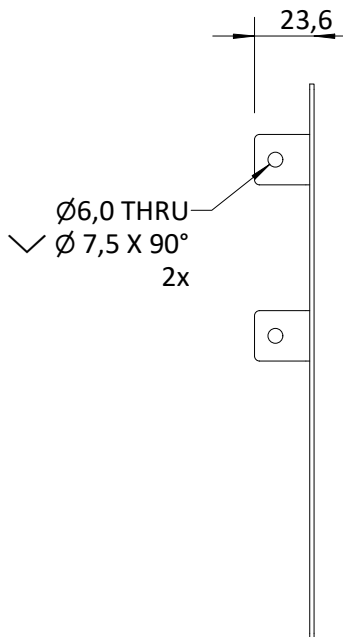
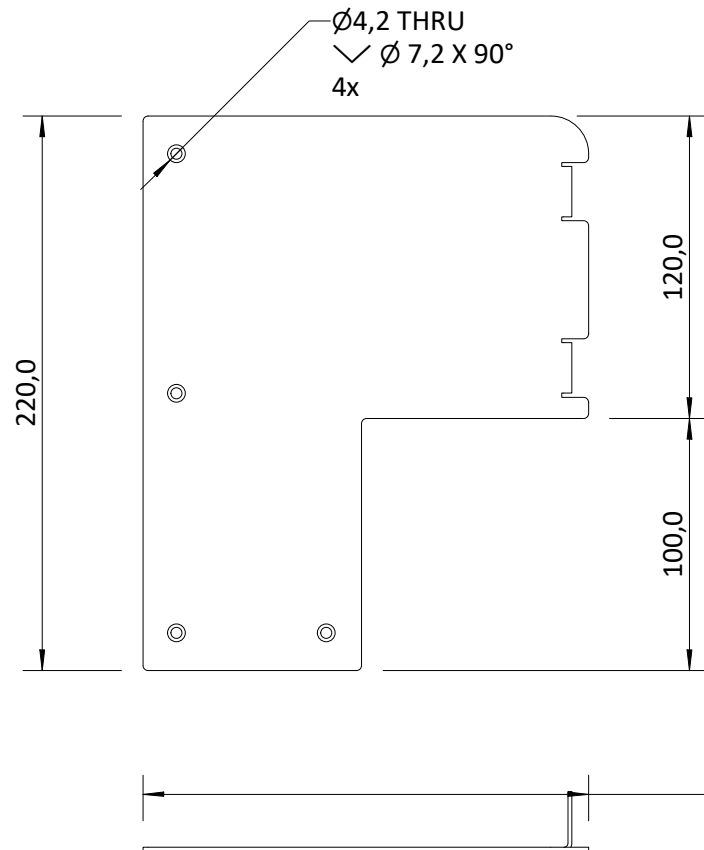
MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

1	Prod-P02	Product Box Cover	Mild Steel	Product box removable cover panel (1.6mm mild steel, cut & bend)	40
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST


SCALE:	1 : 3	 hylography Hylography: Design, Engineer Prototype https://www.hylography.com/ 302 Old Castle Brewery 6 Beach Road Woodstock, 7925 Cape Town	
DRAWN BY:	Brendon Clack		
DATE:	2022/11/23		
MFG APPROVED BY:	Brendon Clack		
DATE:	2022/12/08		
NOTES: - All dimensions in mm - Do not scale drawing - Drawing in accordance with SANS 10111-1			
A4		Product Box Cover	2022-15-D19



MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

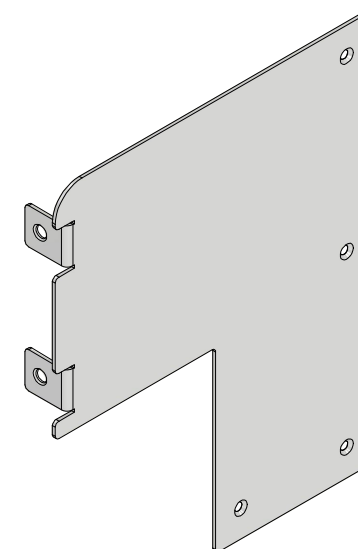
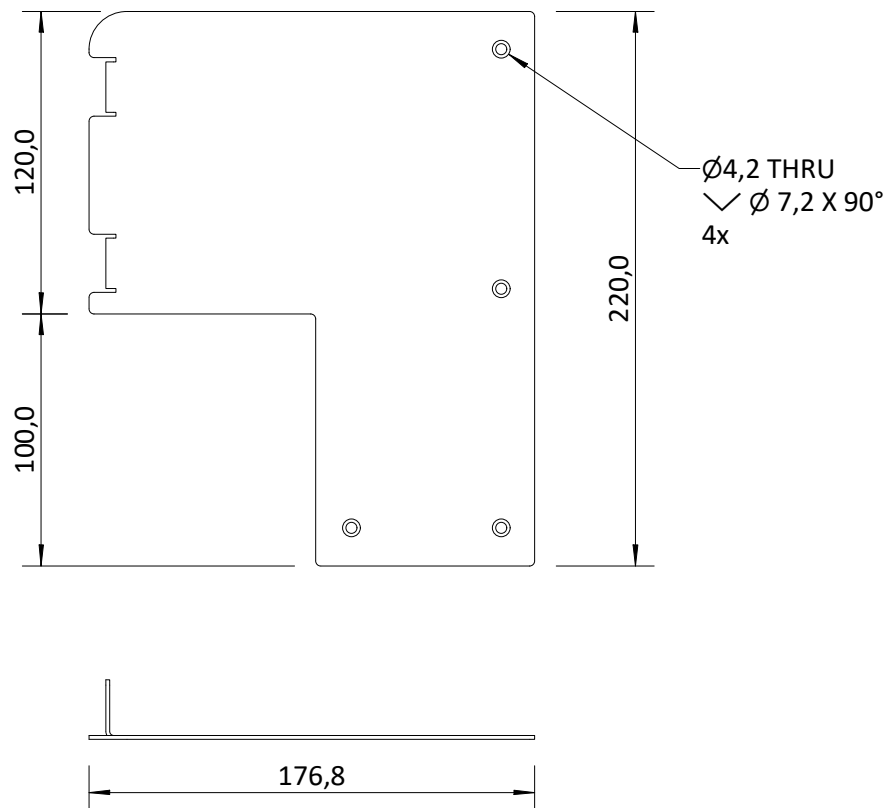
SCALE:	1 : 3
DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
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PARTS LIST


A4		Product Box Right	2022-15-D20
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MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

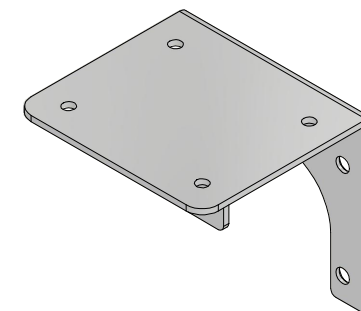
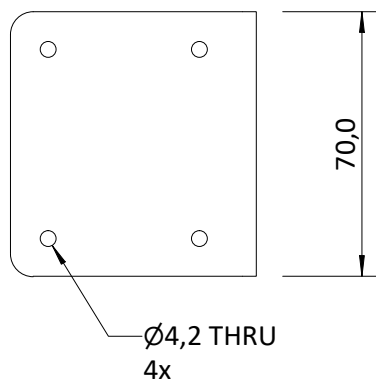
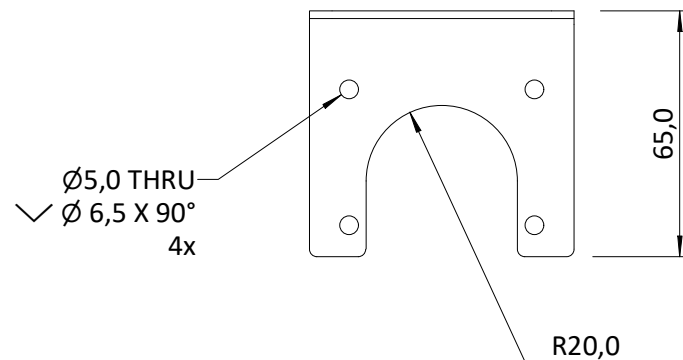
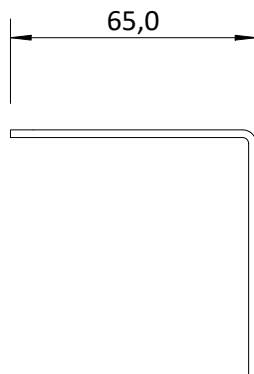
SCALE:	1 : 3
DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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1	Prod-P04	Product Box Left	Mild Steel	Product left side panel (1.6mm mild steel, cut & bend)	40
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST


A4		Product Box Left	2022-15-D21
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MANUFACTURING NOTES

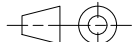
1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

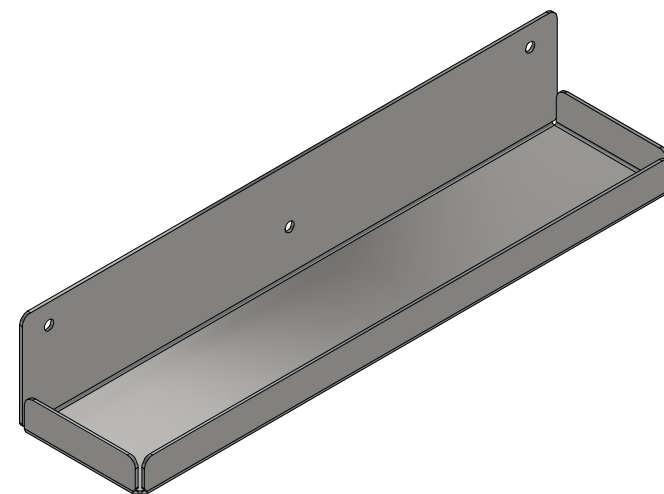
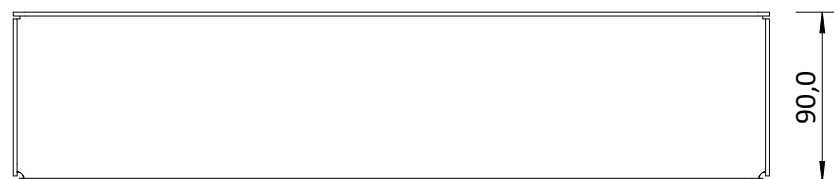
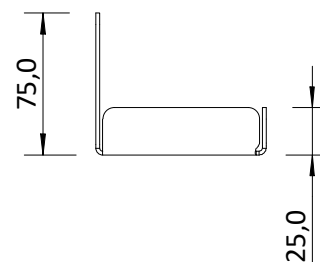
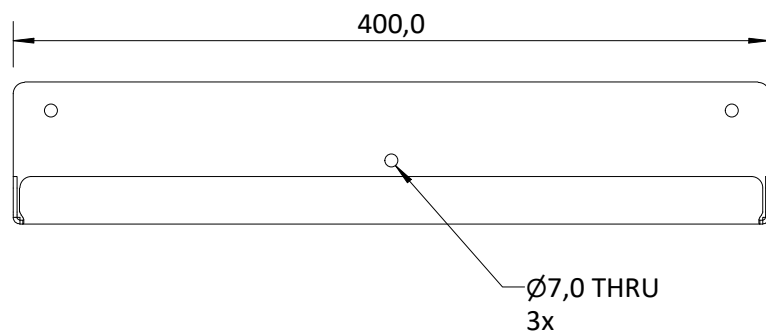
SCALE:	1 : 2
DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
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PARTS LIST

A4		pump bracket	2022-15-D22
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MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

1	Tray-P01	Tray Support	Stainless Steel AISI 304	Drip tray support shelf (2mm mild steel, cut & bend)	10
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

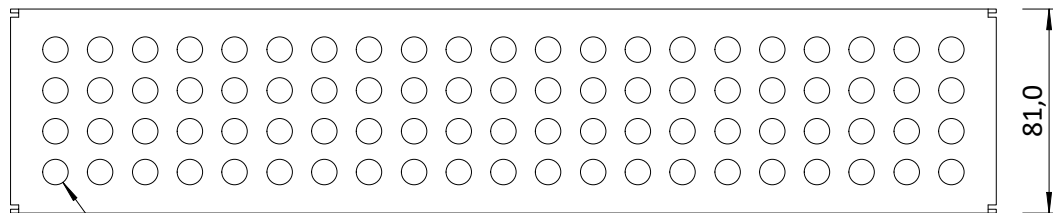
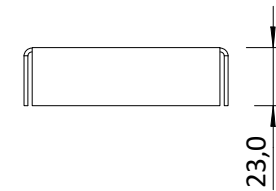
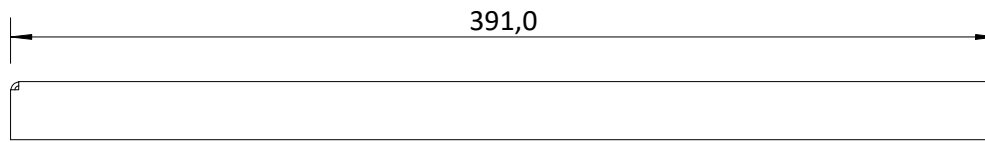
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DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	



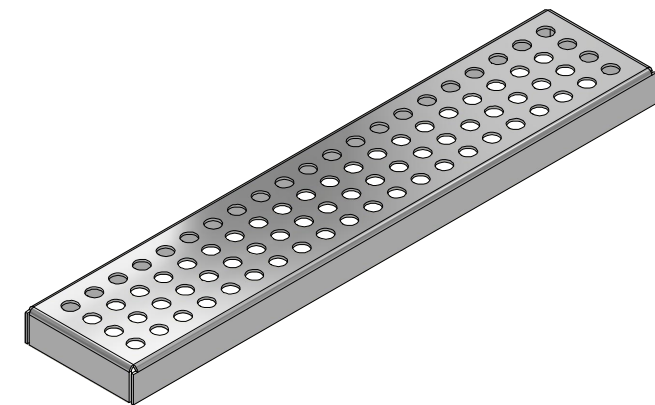
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A4		Tray Support	2022-15-D24
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Ø10,0 THRU
84x



MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

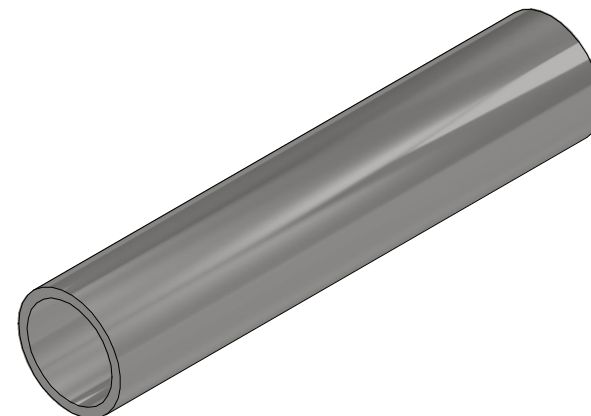
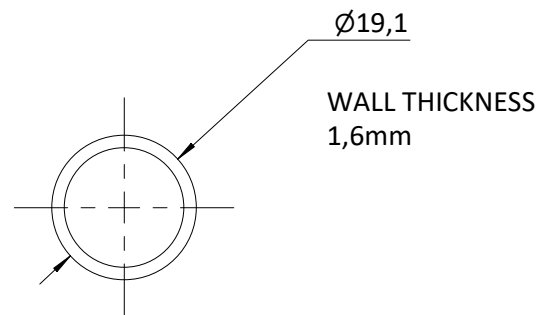
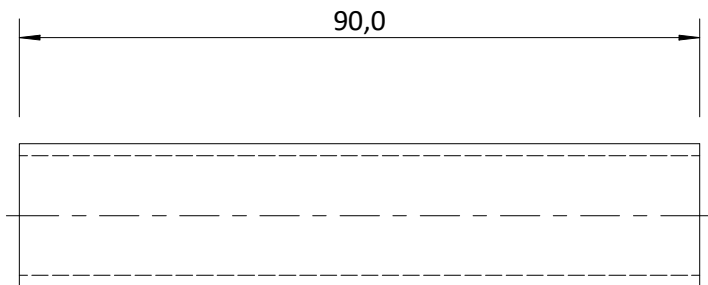
SCALE:	1 : 3
DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	


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1	Tray-P02	Drip Cover	Stainless Steel AISI 304	Drip tray cover with holes (1.6mm mild steel, cut & bend)	10
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY


PARTS LIST

A4		Drip Cover	2022-15-D25
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MANUFACTURING NOTES

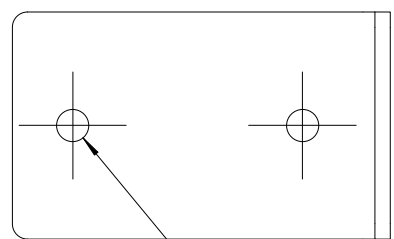
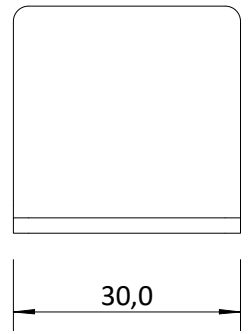
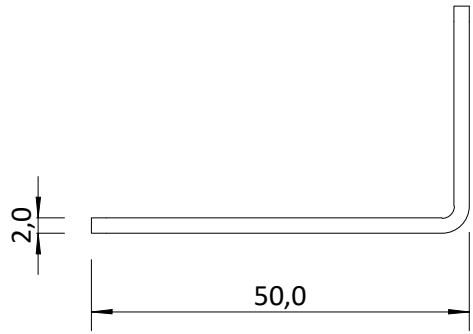
1. All linear tolerances $\pm 0,5\text{mm}$.
2. Please deburr all sharp edges and holes.

SCALE:	1 : 1	 hylography Hylography: Design, Engineer Prototype https://www.hylography.com/ 302 Old Castle Brewery 6 Beach Road Woodstock, 7925 Cape Town
DRAWN BY:	Brendon Clack	
DATE:	2022/11/23	
MFG APPROVED BY:	Brendon Clack	
DATE:	2022/12/08	
NOTES: - All dimensions in mm - Do not scale drawing - Drawing in accordance with SANS 10111-1		

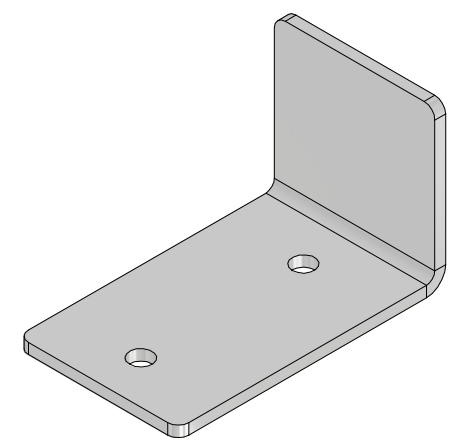
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY
1	Hand-P02	Handle Tube	Mild Steel	19mm Diameter round tube (cut to 90mm length)	20

PARTS LIST

A4		Handle Tube	2022-15-D26
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Ø4,2 THRU
2x



MANUFACTURING NOTES

1. All linear tolerances $\pm 0,3\text{mm}$ for CNC laser cutting and bending, unless specified on drawing.
2. Matching holes for mating parts, i.e. rivets, can be enlarged during assembly if needed.
3. Please deburr all sharp edges and holes.

SCALE:	1 : 1
DRAWN BY:	Brendon Clack
DATE:	2022/11/23
MFG APPROVED BY:	Brendon Clack
DATE:	2022/12/08
NOTES:	
- All dimensions in mm	
- Do not scale drawing	
- Drawing in accordance with SANS 10111-1	



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1	Base-P10	Cam Lock Catch	Steel, Mild	Catch for engaging cam lock fro base box door	1
ITEM	PART NUMBER	TITLE	MATERIAL	DESCRIPTION	QTY

PARTS LIST

A4		Cam Lock Catch	2022-15-D27
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