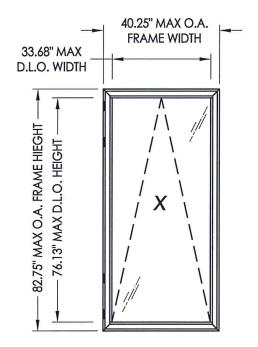


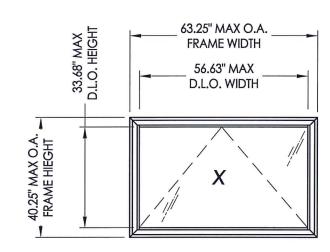
Series 250-T Aluminum Awning Window w/ Thermal Break Frame "NON-IMPACT"

GENERAL NOTES

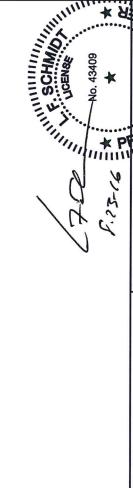
- This product has been evaluated and is in compliance with the 5th Edition (2014) Florida Building Code (FBC) structural requirements excluding the "High Velocity Hurricane Zone" (HVHZ).
- 2. Product anchors shall be as listed and spaced as shown on details. Anchor embedment to base material shall be beyond wall dressing or stucco.
- When used in areas requiring wind borne debris protection this product is required to be protected with an impact resistant covering that complies with Section 1609.1.2 of the FBC.
- 4. For 2x stud framing construction, anchoring of these units shall be the same as that shown for 2x buck masonry construction.
- 5. Site conditions that deviate from the details of this drawing require further engineering analysis by a licensed engineer or registered architect.

TABLE OF CONTENTS					
SHEET#	DESCRIPTION				
1	Typical elevations, design pressures and general notes				
2	Horizontal and vertical cross sections				
3	Horizontal and vertical cross sections				
4	Buck and frame anchoring				
5	Buck and frame anchoring				
6	Bill of materials, glazing detail and components				





OVERALL FRAME	OVERALL D.L.O. DIMENSION	GLASS TYPE	DESIGN PRESSURE (PSF)		
DIMENSION			POSITIVE	NEGATIVE	
40.25" X 82.75"	33.68" X 76.13"	G1	+65.0	-65.0	
40.25" X 44.5"	33.68" X 37.88"	G1	+65.0	-65.0	
63.25" X 40.25"	56.63" X 33.68"	G 1	+65.0	-65.0	

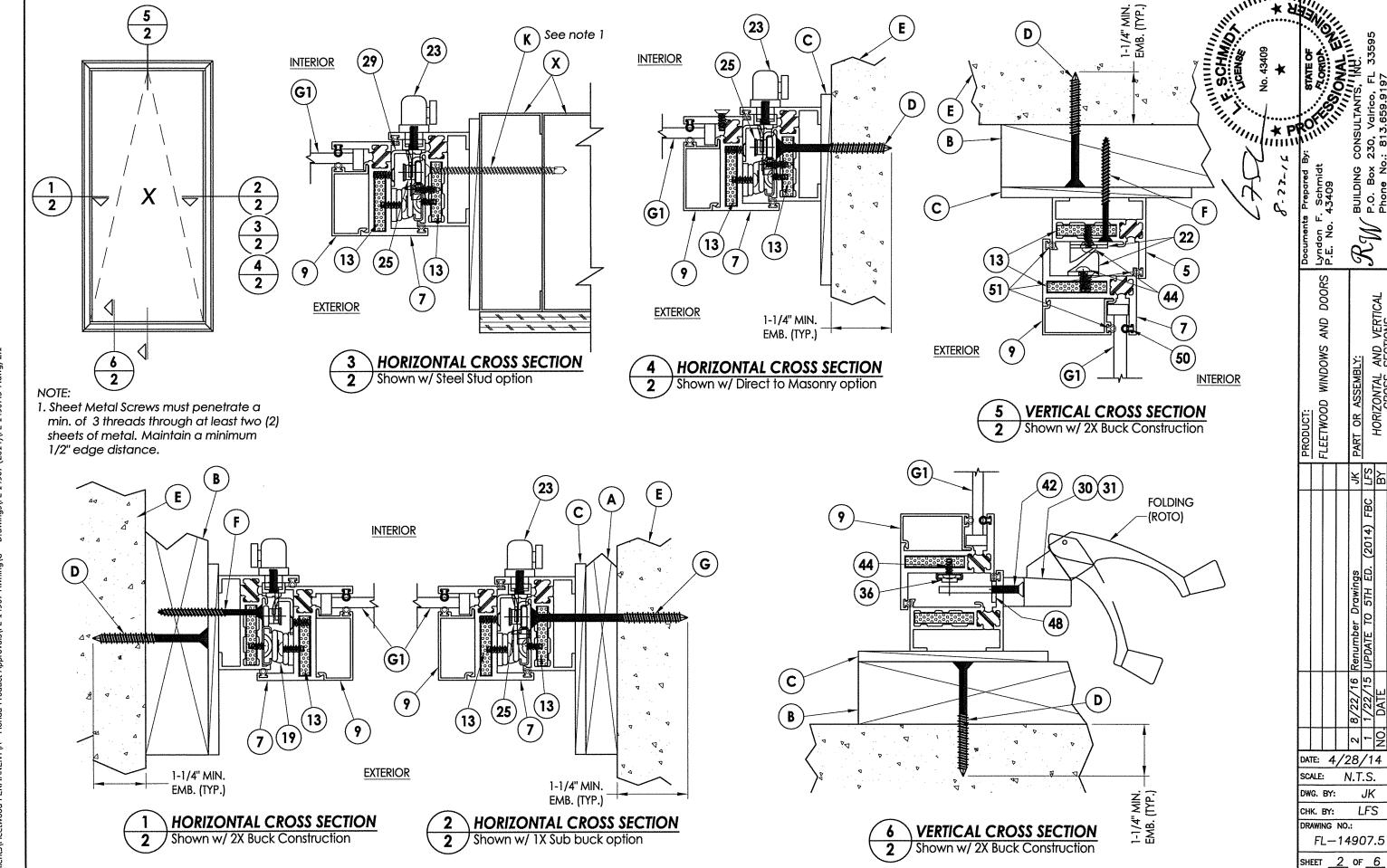


FLEETWOOD WINDOWS AND DOORS

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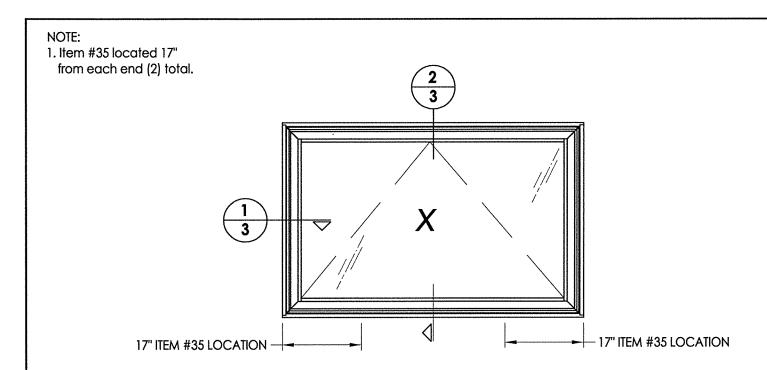


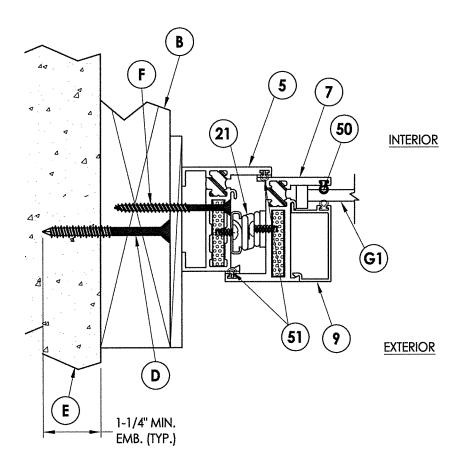
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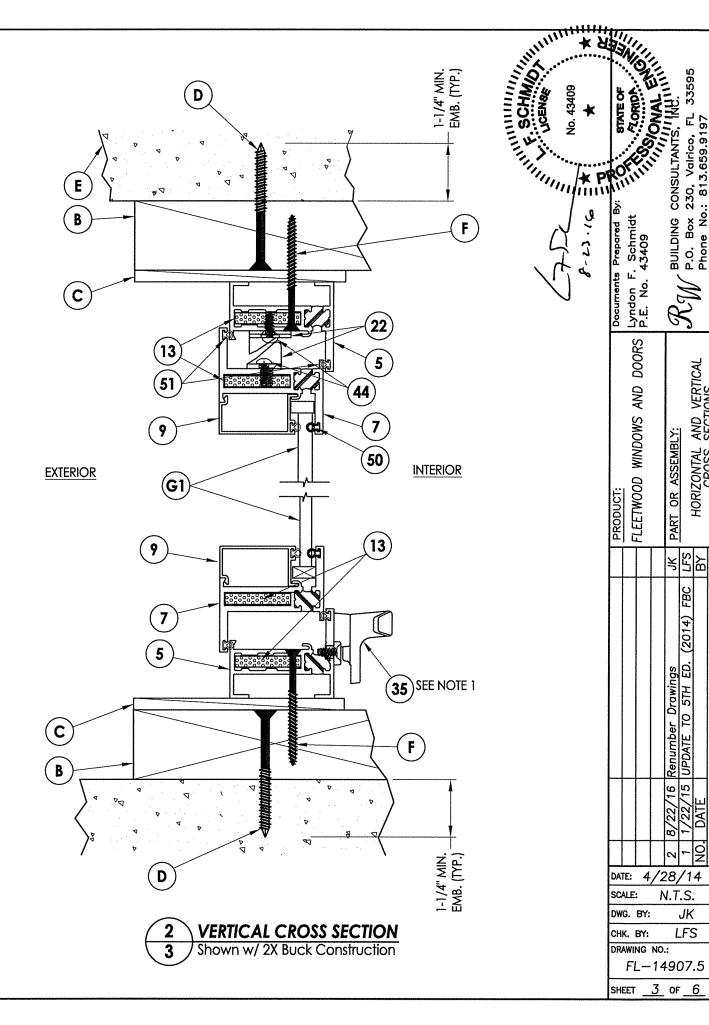
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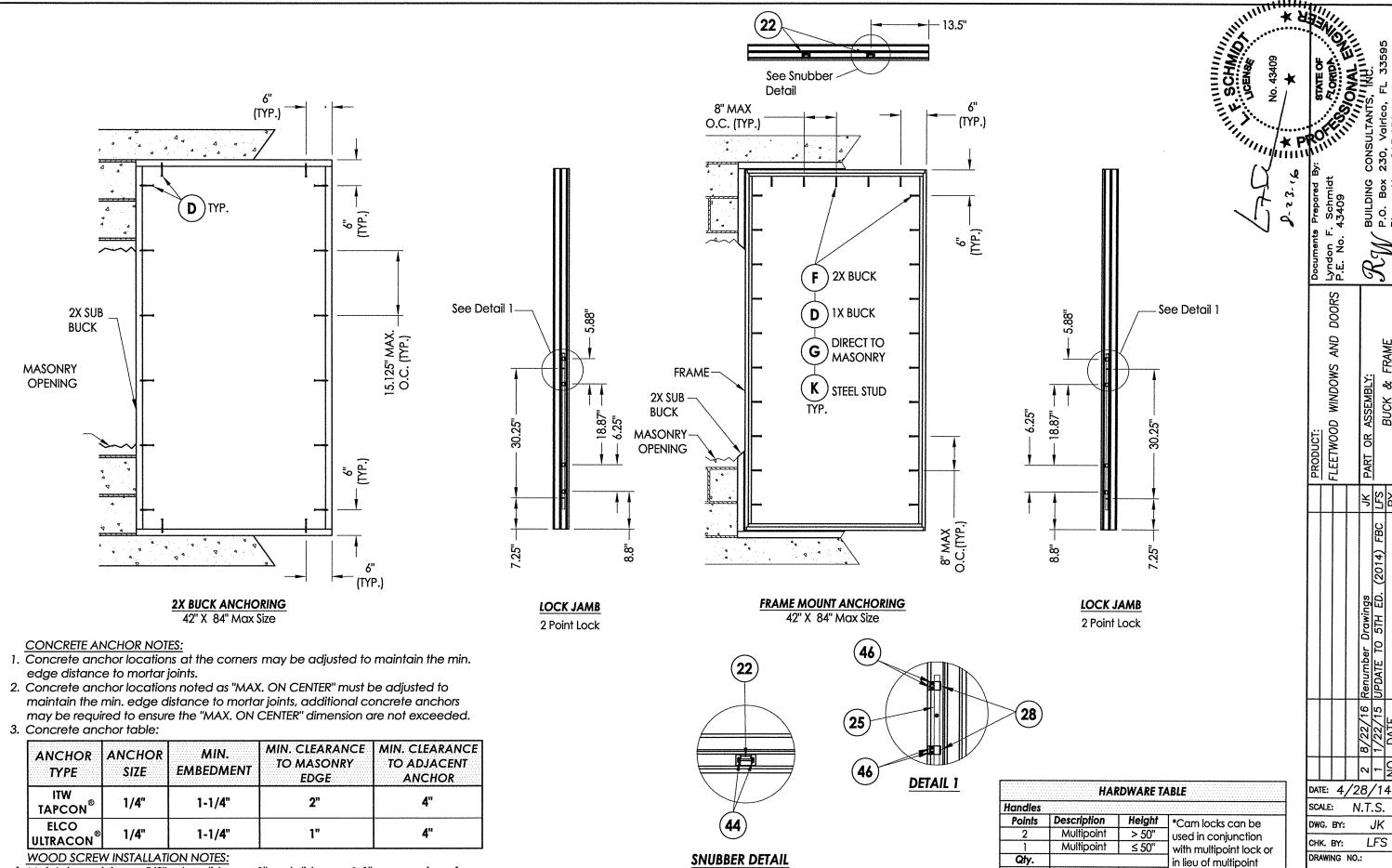


HORIZONTAL CROSS SECTION
Shown w/ 2X Buck Construction



JK LFS





DOORS

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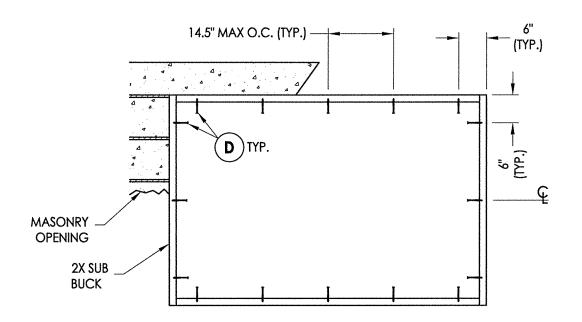
≤ 50" locks

Cam*

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LFS

1. Maintain a minimum 5/8" edge distance, 1" end distance, & 1" o.c. spacing of wood screws to prevent the splitting of wood.



2X BUCK ANCHORING 65" X 42" Max Size

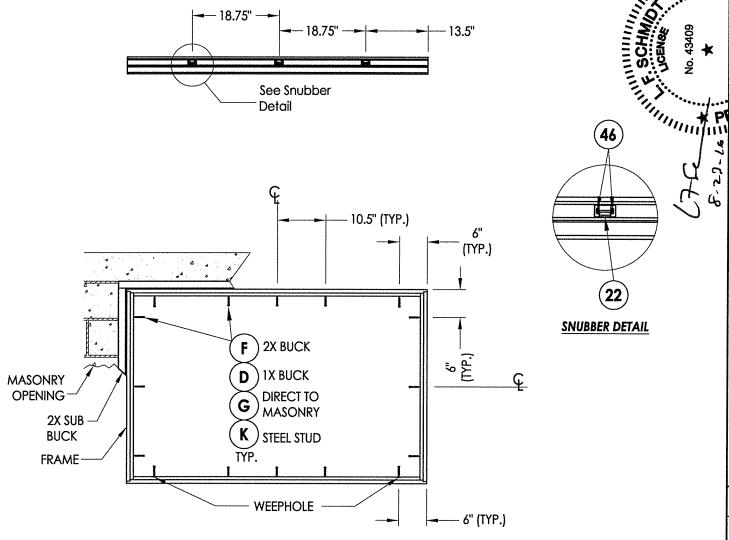
CONCRETE ANCHOR NOTES:

- 1. Concrete anchor locations at the corners may be adjusted to maintain the min. edge distance to mortar joints.
- Concrete anchor locations noted as "MAX. ON CENTER" must be adjusted to maintain the min. edge distance to mortar joints, additional concrete anchors may be required to ensure the "MAX. ON CENTER" dimension are not exceeded.
- 3. Concrete anchor table:

ANCHOR	ANCHOR	MIN	MIN. CLEARANCE	MIN. CLEARANCE
TYPE	SIZE	EMBEDMENT	TO MASONRY EDGE	TO ADJACENT ANCHOR
ITW TAPCON®	1/4"	1-1/4"	2"	4"
ELCO ULTRACON®	1/4"	1-1/4"	1"	4"

WOOD SCREW INSTALLATION NOTES:

1. Maintain a minimum 5/8" edge distance, 1" end distance, & 1" o.c. spacing of wood screws to prevent the splitting of wood.



FRAME MOUNT ANCHORING 65" X 42" Max Size

> DATE: 4/28/14 SCALE: N.T.S. DWG. BY: JK CHK. BY: LFS DRAWING NO .:

SHEET <u>5</u> OF <u>6</u>

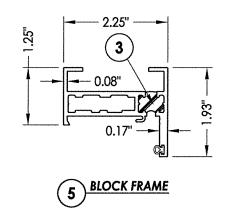
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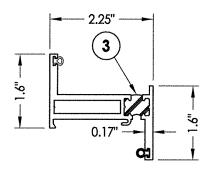
AND

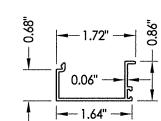
FLEETWOOD WINDOWS

FL-14907.5

BILL OF MATERIALS					
ITEM #	DESCRIPTION	MATERIAL			
Α	1X BUCK SG >= 0.55	WOOD			
В	2X BUCK SG >= 0.55	WOOD			
С	1/4" MAX. SHIM SPACE	_			
D	1/4" X 2-3/4" ELCO OR ITW PFH CONCRETE SCREW	STEEL			
E	MASONRY - 3,000 PSI MIN. CONCRETE CONFORMING TO ACI 301 OR HOLLOW BLOCK CONFORMING TO ASTM C90	CONCRETE			
F	#10 X 2" PPH WOOD SCREW (1-1/4" MIN. EMBEDMENT)	STEEL			
G	1/4" x 3-3/4" ELCO OR ITW PFH CONCRETE SCREW	STEEL			
Н	#10 X 2-3/4" PPH WOOD SCREW	STEEL			
K	#10 PFH SELF-DRILLING SMS	STEEL			
Х	STEEL STUD Min. Thk .033" (ASTM A653 GRADE 33 Fy=33 Ksi Min, Fu=45 Ksi Min)	STEEL			
3	THERMAL BREAK ("LIQUID POLYURETHANE" by Azon USA, Inc.)	-			
5	WESTWOOD BLOCK FRAME	6063-T6 ALUM			
7	WESTWOOD ZEE BAR (PANEL)	6063-T6 ALUM			
9	GLASS STOP (1/4")	6063-T6 ALUM			
12	SHEAR BLOCK	6061-T6 ALUM			
13	CORNER KEY	6063-T6 ALUM			
19	2 BAR HINGE	SS			
21	4 BAR HINGE	SS			
22	SNUBBER-COMMERCIAL PULL-IN BLOCK	SS			
23	MULTIPOINT LOCK HANDLE (STEVE HAGG)	SS			
24	1 POINT LOCKING BAR (TRUTH)	SS			
25	2 POINTS LOCKING BAR (TRUTH)	SS			
28	TIE BAR GUIDE (TRUTH)	-			
29	KEEPER (TRUTH)	SS			
30	CASEMENT ROTOR GEAR 13.5" (TRUTH)	SS			
31	CASEMENT ROTOR GEAR 9.5" (TRUTH)	SS			
35	CAM HANDLE / STRIKE PLATE (MELRON)	SS			
36	CASEMENT SS. TRACK (TRUTH)	SS			
40	#10 X 1" PPH SMS	STEEL			
42	MACHINGE SCREW NO 10-32, FHP .75"	STEEL			
43	SCREW NO 10 , UFHP .5"	STEEL			
44	SCREW NO 8, PHP, .50"	STEEL			
46	SCREW NO 8, FHP, .750"	STEEL			
48	BACK UP NUTS	STEEL			
50	BULB VINYL (EPDM 70 DUROMETER)-TREMCO	-			
51	MINI BULB VINYL (EPDM 70 DUROMETER)-TREMCO	-			
55	SETTING BLOCK	-			

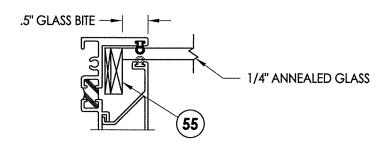






7 ZEE BAR (PANEL)

9 GLASS STOP 1/4"



G1 GLAZING DETAIL

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SHEET <u>6</u> OF <u>6</u>

PRODUCT:
FLEETWOOD WINDOWS AND DOORS P.E. No. 43409