



NOTE: These drawings are the property of Endres Mfg. Co. and are for the sole purpose of fabrication and installation of the products shown. Therein no changes modifications or corrective measures to fabricated materials are allowed unless such measures will be allowed without prior notification and approved by Endres Mfg. Co.		BENCH NOTE: UNLESS OTHERWISE NOTED - ALL CONNECTIONS TO BE MADE WITH HIGH STRENGTH BOLT & NUT ONE HARDENED WASHER UNDER THE TUBED ELEMENT OR BOLT HEAD SHOP NOTE: PAINT THESE MARK ON END OF EACH TUBE ALLEN 1/2 IN. DIAMETER SHALL BE PAINTED AT A MINIMUM RADIUS OF AT LEAST 1/2 INCH				06-24-19		REV. PER APPROVALS				LK	
				REV		DATE		DESCRIPTION				DETAILER	
				SHOP									
				APPROVAL		E	06-19-19	E	06-24-19				
				PRINTS		NO.	DATE	NO.	DATE	NO.	DATE	NO.	DATE
WIDE FLANGE (I/O) A-992 GR-50								Endres MFG CO. 802 Century Ave., P.O. Box 217 Waunakee, Wisconsin 53597 Hwy. Q at Village Limits Phone: (608) 849 - 4143 Fax: (608) 849 - 7903					
PARTS MATERIAL (N/L) A-36													
TUBE MATERIAL (N/L) A-500 GR-B													
SURFACE PREPARATION SSPC-SP 2.3				JOB				STOUGHTON, WI					
SHOP/PART SHERWIN WILLIAMS STEEL-SPEC				LOCATION				OPENING DESIGN					
FIELD CONNECTIONS AS NOTED HOLES (N/L) 13/16 ø				CUSTOMER				AALSETH					
USE NO. TOXIC WELD ROD ALL COMPLETE JOINT PENETRATION BUTT WELDS LOW HYDROGEN 7018				DATE				JOS NO. 8926					
APPROVER NOTE:				DRAWG. NO. 2									
<p>The details of structural steel shown on this sheet are developed from the engineering, architectural and owners design drawings and/or specifications provided to Endres Mfg. Co. It is the professional responsibility of the approving engineer, architect or owner to verify that the sections are detailed as properly identified and that all connections developed on these detail Drawings comply with the intent of the engineers, architects or owners design.</p>													