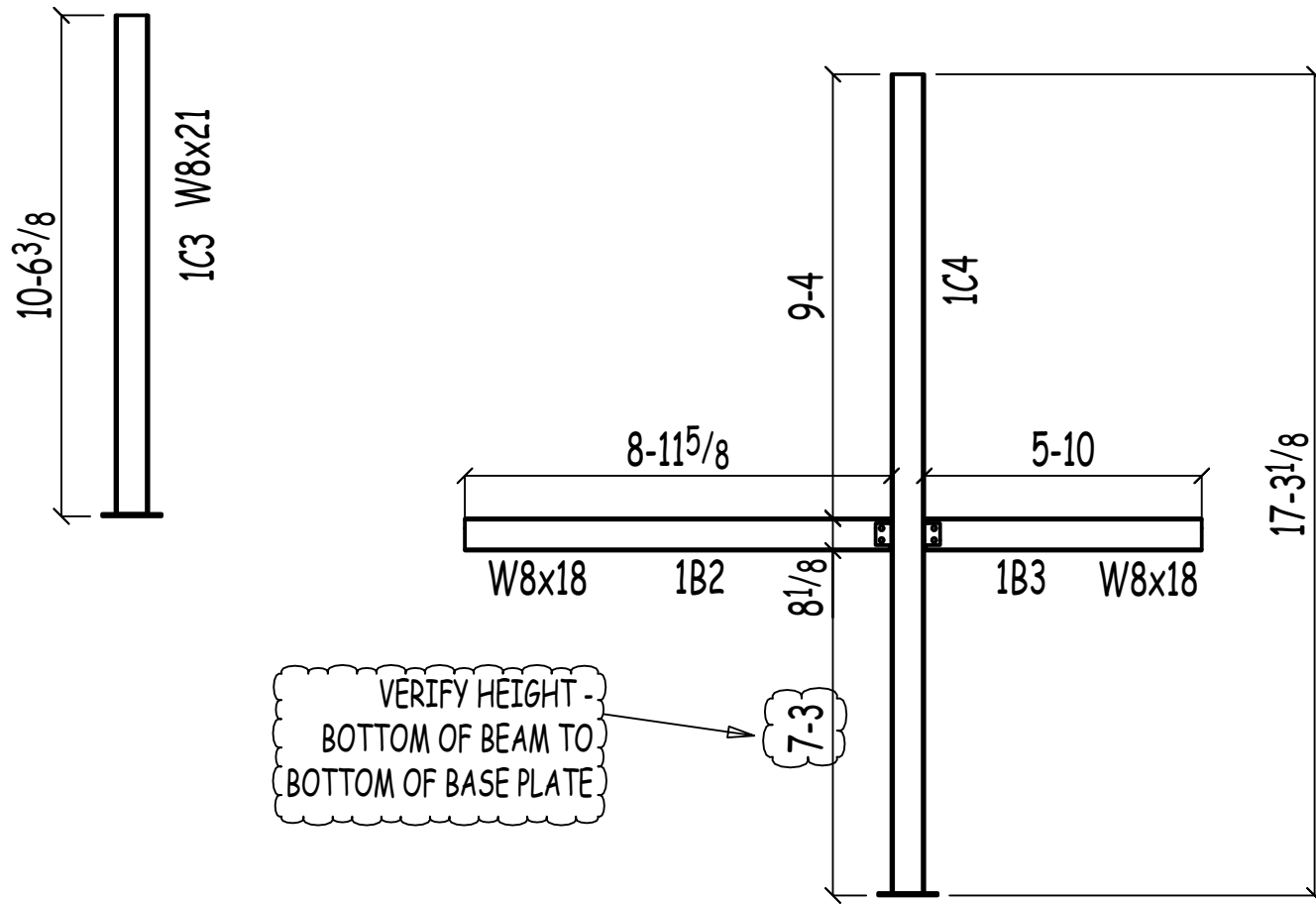
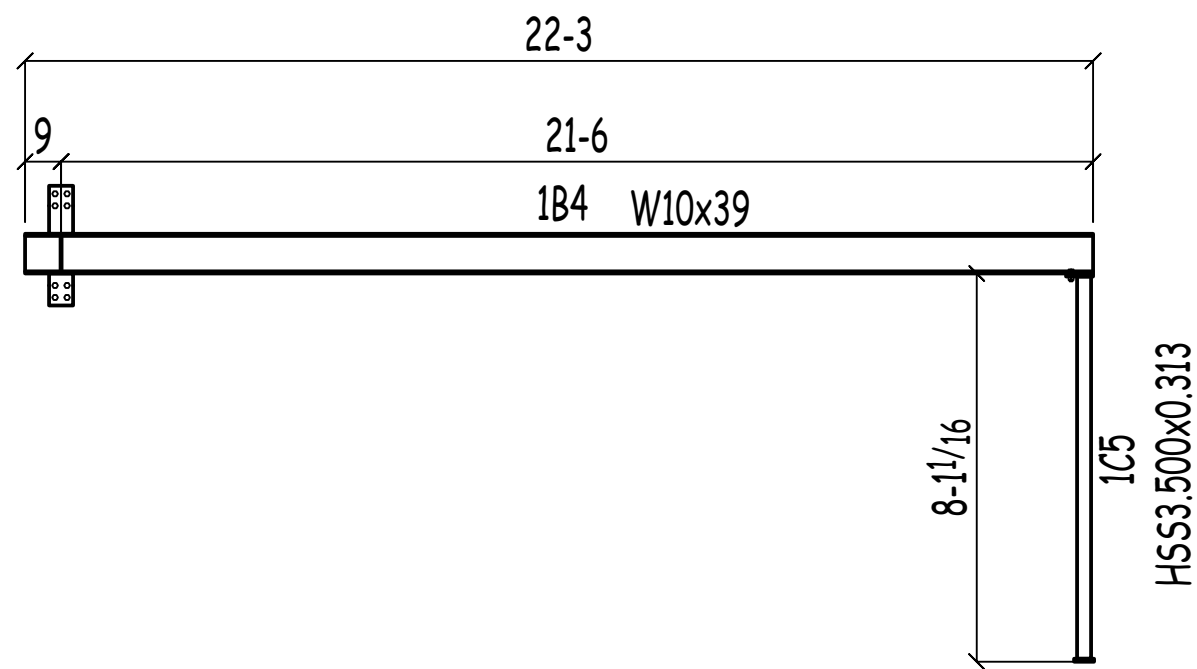



FRAME 1
PER SHEET: ASK-05



FRAME 2
PER SHEET: ASK-07



FRAME 3
PER SHEET: ASK-13

			
<small>NOTE: These drawings are the property of Endres Mfg. Co. and are for the sole purpose of fabrication and installation of the products shown. There are no changes, modifications or corrective measures to fabricated materials of any changes for such measures will be allowed without prior notification by and agreement with Endres Mfg. Co.</small>		<small>RECHECK FOR NOTE: UNLESS OTHERWISE NOTED, ALL CONNECTIONS TO BE MADE WITH A307 HIGH STRENGTH BOLT WITH ONE HARDENED WASHER UNDER THE TUBED ELEMENT NUT OR BOLT HEAD.</small>	
<small>SHOP NOTE: PAINT/PURGE MARK ON LEFT END AS DETAILER. ALL CONNECTIONS SHALL BE SHARP NOTCH FREE TO A RADIUS OF AT LEAST 1/2 INCH.</small>			
<small>WIDE FLANGE (U.N.) A-992 GR-50</small>			
<small>PARTS MATERIAL (U.N.) A-36</small>			
<small>TUBE MATERIAL (U.N.) A-500 GR-B</small>			
<small>SURFACE PREPARATION</small>			
<small>SHOP PAINT</small>			
<small>FIELD CONNECTIONS AS NOTED</small>		<small>HOLES (U.N.) 13/16"</small>	
<small>USE NO. 70XX WELD ROD</small>		<small>ALL COMPLETE JOINT PENETRATION</small>	
<small>BUTT WELDS LOW HYDROGEN 7018</small>			
<small>APPROVER NOTE: The details of structural steel shown on this sheet are developed from the engineering, architectural or owners design drawings and/or specifications provided to Endres Mfg. Co. It is the professional responsibility of the approving engineer, architect or owner to verify that the sections as detailed are properly identified and that all connections developed on these detail drawings comply with the intent of the engineers, architects or owners design.</small>			
<small>REVISIONS</small>		<small>REV. DATE DESCRIPTION DETAILER</small>	
<small>FIELD</small>			
<small>SHOP</small>			
<small>APPROVAL</small>		<small>E 06-19-19</small>	
<small>PRINTS</small>		<small>NO. DATE NO. DATE NO. DATE NO. DATE</small>	
<small>JOB</small>		<small>OPENING DESIGN</small>	
<small>LOCATION</small>		<small>STOUGHTON, WI</small>	
<small>CUSTOMER</small>		<small>AALSETH</small>	
<small>DETAILER</small>		<small>MS</small>	
<small>CHECKED</small>		<small>DATE</small>	
<small>LK</small>		<small>06-18-19</small>	
<small>JOB NO.</small>		<small>8926</small>	
<small>DRAWG. NO.</small>		<small>E1</small>	