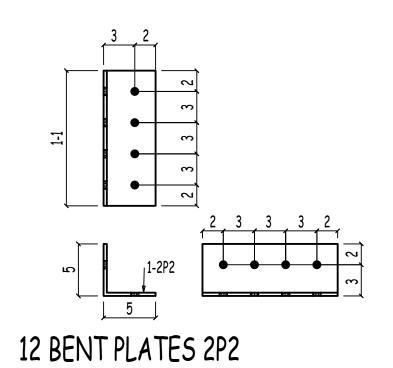


5 PLATES 2P1

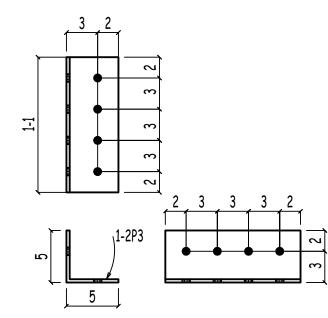
FIELD BOLTS:

8-5/8Diax6 LAG BOLT GALV [total=40]



FIELD BOLTS:

8-5/8Diax41/2 LAG BOLT +1HD WASH [total=92]



ONE BENT PLATE 2P3

FIELD BOLTS:
4-5/8Diax41/2 LAG BOLT +1HD WASH [total=4]
4-5/8Diax7 A325N +1HD WASH [total=4]

TOTAL SHEET WEIGHT: 993 BILL OF MATERIAL SEQ MARK QTY DESCRIPTION LENGTH WEIGHT REMARKS 2A1 ONEANGLE 465 Galv 28 10 465 A36 1 L6x4x¹/₂ FIELD BOLTS 15 5/8 Dia SLEEV ANC 10 5/8 Dia SLEEV ANC 0 41/4 GALV 2A2 ONEANGLE 338 Galv 1 L6x4x¹/₂ 20 11 338 A36 FIELD BOLTS 11 5/8 Dia SLEEV ANC 0 6 GALV 7 5/8 Dia SLEEV ANC 0 41/4 5 PLATE 5 PL5/16x41/2 10 A36 2 2 FIELD BOLTS 40 5/8 Dia LAG BOLT 0 6 I 2P2 12 BENT PLATE 0 911/16 12 PL^{5/}16x13 11 BENT A36 FIELD BOLTS 0 41/2 92 5/8 Dia LAG BOLT +1HD WASH 1 2P3 ONEBENT PLATE 2P3 1 PL⁵/16x13 0 911/16 11 BENT A36 FIELD BOLTS 4 5/8 Dia A325N 0 7 +1HD WASH 0 41/2 4 5/8 Dia LAG BOLT +1HD WASH A 06-24-19 REV. PER APPROVALS DETAILER REV DATE DESCRIPTION SHOP 06-19-19 E 06-24-19 APPROVAL PRINTS NO. DATE NO. DATE NO. DATE NO. DATE

NOTE:
These drawings are the property of Endres Mfg. Co. and are for the sole purpose of fabrication and installation of the products shown therein no changes modifications or corrective measures to fabricated materials of any changes for such measures will be allowed without prior notification to and agreement with Endres Mfg. Co.

WIDE FLANGE (U.N)

A-992 GR-50

PARTS MATERIAL (U.N.)

A-36

ERECTOR NOTE:

UNLESS OTHERWISE NOTED - ALL CONNECTIONS TO BE MADE WITH A325 HIGH STRENGTH BDLTS WITH A325 HIGH STRENGTH

A-992 GR-50

PARTS MATERIAL (U.N.)

A-36

TUBE MATERIAL (U.N.)

A-500 GR-B

SURFACE PREPARATION

SSPC-SP 2,3

SHOR BATNICLIED WITH MATELL TABLE

802 Century Ave., P.O. Box 217
Waunakee, Wisconsin 53597
Hwy. Q at Village Limits
Phone (608) 849 - 4143
Fax (608) 849 - 7903

SURFACE PREPARATION
SSPC-SP 2,3

SHOP PAINT SHERWIN WILLIAMS
STEEL-SPEC

FIELD CONNECTIONS
AS NOTED
HOLES (U.N.)
13/16 Ø

CUSTOMER

OPENING DESIGN STOUGHTON, WI AALSETH

USE NO. 70XX WELD ROD
ALL COMPLETE JOINT PENETRATION
BUTT WELDS LOW HYDROGEN 7018

LK MS 06-18-19

APPROVER NOTE:
The details of structural steel shown on this sheet are developed from the engineering, architectural or owners design drawings and/or specifications provided to Endres Mfg. Co. It is the professional responsibility of the approving engineer, architect or owner to verify that the sections as detailed are properly identified and that all connections developed on these detail drawings comply with the netent of the engineers, architects or owners design