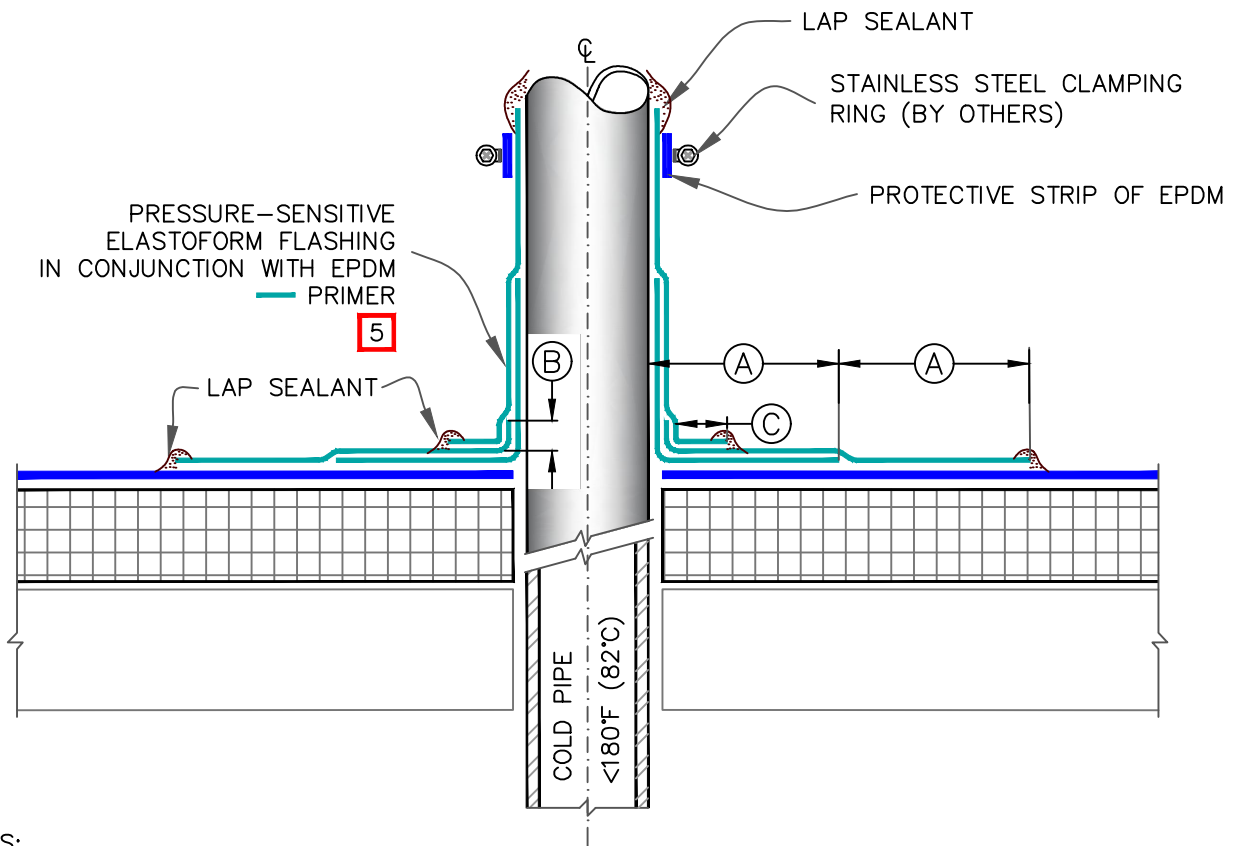


CAUTION





WHEN A PRE-MOLDED PIPE SEAL IS NOT FEASIBLE, PROJECTS WITH 25 & 30-YEAR WARRANTIES REQUIRE ALL ROUND PIPE PENETRATIONS & STRUCTURAL STEEL TUBING TO BE WRAPPED WITH THREE LAYERS OF PRESSURE-SENSITIVE ELASTOFORM FLASHING, TERMINATED WITH A STAINLESS STEEL CLAMPING RING & SEALED WITH CONTINUOUS LAP SEALANT (AS SHOWN).



NOTES:

1. REMOVE ALL LEAD AND OTHER FLASHING BEFORE INSTALLING FIELD-FABRICATED FLASHING.
2. TEMPERATURE OF PIPE PENETRATION MUST NOT EXCEED 180°F (82°C).
3. PIPE FLASHING MAY BE USED WITH SQUARE OR RECTANGULAR STRUCTURAL TUBING WITH ROUNDED CORNERS.
4. FOR STRUCTURAL STEEL TUBING GREATER THAN 12" (305mm) ACROSS, USE [DETAIL\(S\) U-5.](#)
5. EPDM PRIMER MUST BE APPLIED TO THE MATING SURFACES PRIOR TO APPLYING PRESSURE-SENSITIVE ELASTOFORM FLASHING.
6. IN COLDER TEMPERATURES, A HEAT GUN MUST BE USED WHEN FORMING PRESSURE-SENSITIVE ELASTOFORM FLASHING.
7. ON MECHANICALLY FASTENED ROOFING SYSTEMS, ADDITIONAL MEMBRANE SECUREMENT IS REQUIRED. REFER TO [DETAIL MF-8B.](#)
8. MEMBRANE SECUREMENT IS REQUIRED AROUND ALL ROUND PIPE PENETRATIONS GREATER THAN 18" (457mm) IN DIAMETER.

DIMENSIONS		mm	
(A)	3"	76	MIN.
(B)	1/2"	13	MIN.
(C)	1"	25	MIN.

	● EPDM	FIELD FABRICATED PIPE / STRUCTURAL STEEL TUBE FLASHING FOR 25/30 YEAR WARRANTIES		DETAIL NO.
	● APPROVED SUBSTRATE			U-8B.1
	● SEE NOTE(S)			For additional information, refer to Specifications