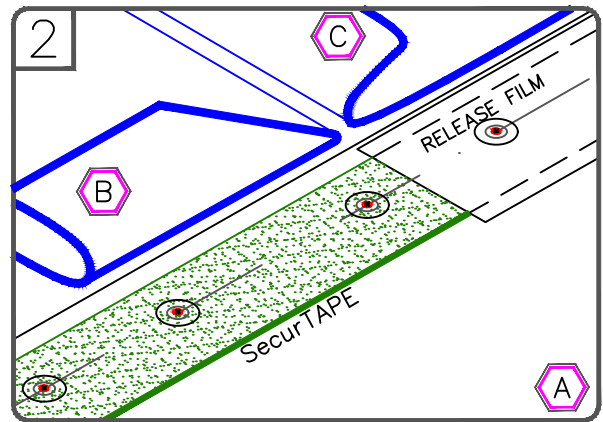
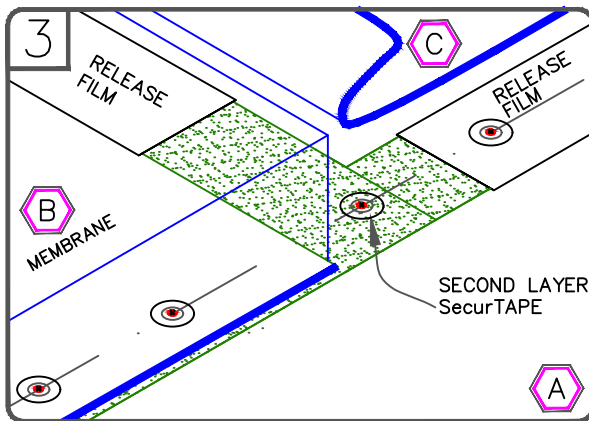


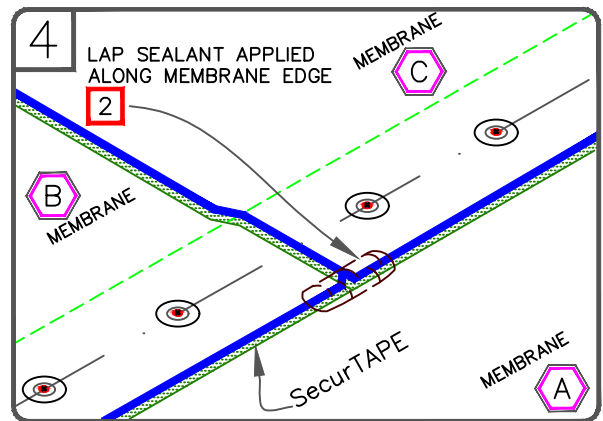
POSITION MEMBRANE TO ALLOW AN APPROXIMATE 3" (76mm) OVERLAP. MARK THE BOTTOM SHEET WITH AN INDELIBLE MARKER 1/2" (13mm) FROM THE EDGE OF THE TOP SHEET AS SHOWN. THE PRE-MARKED LINE ON THE MEMBRANE EDGE CAN ALSO BE USED AS A GUIDE.



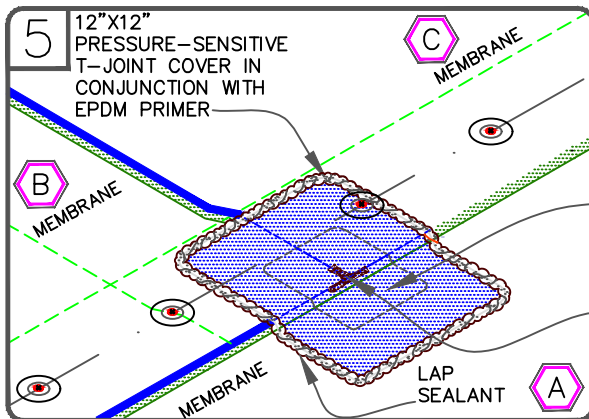
FOLD SHEETS BACK AS SHOWN. APPLY EPDM PRIMER TO THE SPLICE AREA ON BOTH SURFACES AND ALLOW TO PROPERLY DRY. APPLY SecurTAPE WITH RELEASE FILM ALIGNED WITH MARKER LINE.



SPLICE SHEET B TO SHEET A AND APPLY SECOND PIECE OF SecurTAPE BETWEEN SHEET B AND C. TRIM RELEASE FILM AS SHOWN.



SPLICE SHEET C TO SHEET A AND B, PRESS TOP SHEET ONTO BOTTOM SHEET USING HAND PRESSURE TOWARDS THE OUTER EDGE OF THE SPLICE AND ROLL THE SPLICE AREA WITH A 2" (51mm) WIDE STEEL ROLLER.



APPLY 6"x6" PRESSURE-SENSITIVE T-JOINT COVER AND 12"x12" PRESSURE-SENSITIVE T-JOINT COVER CENTERED OVER THE INTERSECTING POINT OF THE LEADING EDGES OF THE FIELD SPLICE INTERSECTION AS SHOWN.

6"x6" PRESSURE-SENSITIVE T-JOINT COVER IN CONJUNCTION WITH EPDM PRIMER  
LAP SEALANT UNDER THE PATCH

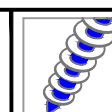
#### NOTES:

1. APPLY LAP SEALANT AT CUT EDGES OF REINFORCED MEMBRANE.
2. APPLY LAP SEALANT ALONG THE EDGES OF THE MEMBRANE SPLICE COVERING THE EXPOSED SPLICE TPAE 1/2" (13mm) IN EACH DIRECTION FROM THE SPLICE INTERSECTION.

	● REINFORCED EPDM—UNLESS NOTED OTHERWISE
	● APPROVED SUBSTRATE
	● SEE NOTE(S)

SecurTAPE SPLICE INTERSECTION  
(25 / 30 YEAR WARRANTIES)

For additional information, refer to Specifications



DETAIL NO.

MF-2E

MECHANICALLY FASTENED