



- Natural wood interior
- · Smooth, easy operation
- · Adjustable self-lubricating glides
- · Low-maintenance, durable exterior

Contents

Gliding Window

Basic Unit Details	5-2
Options / Accessories	5-3
Extension Jambs	5-3
Andersen® Grilles	5-4
Joining Details	5-5
Anchoring Methods	5-6
Suggested Product Applications	5-7

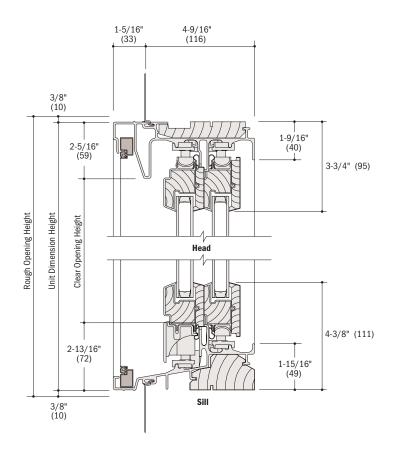




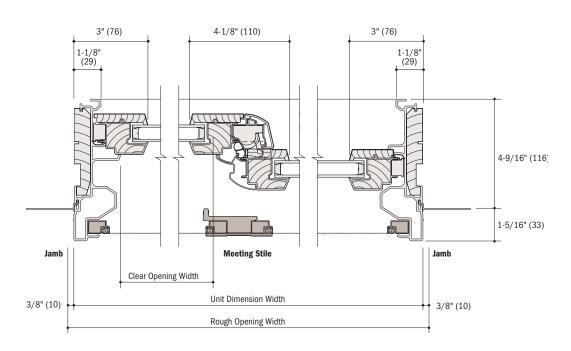
Basic Unit Details

Basic Unit

Scale 3" = 1'-0" (1:4)



Vertical Section



Horizontal Section



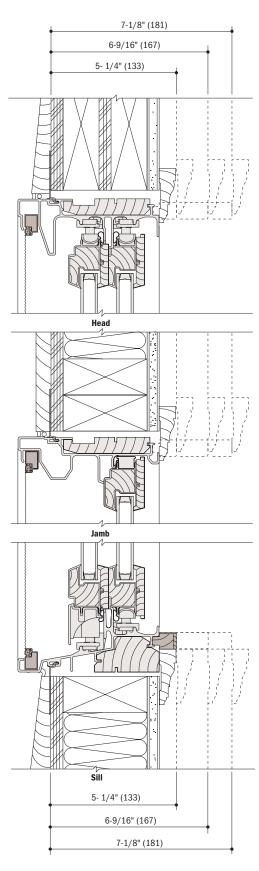


Options / Accessories

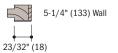
Extension jambs

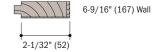
Scale 3" = 1'-0" (1:4)

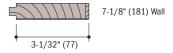
Extension jambs are available for 5-1/4" (133), 6-9/16" (167), and 7-1/8" (181) wall thickness. Other wall dimensions can be accommodated with stool and extension jamb modification. Extension jambs are pre-drilled for easy application, except for 5-1/4" (133) size.



Extension Jambs







Vertical Section





Options / Accessories

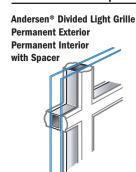
Andersen° Divided Light Grille

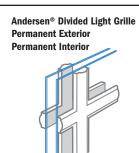
	Divided Light Gillie	Andersen® 400 Series Windows														400	Andersen® 400 Series Doors					
	Available now						top	400	J Ser	ies V	vind	OWS						& Transom	400	Seri	es Do	
	Available only with 3/8" glass through				шо		g Arch	ng										g & Tr				ransol
\bigcirc	the Andersen Divided Light program				Trans		ual Le	gle-Hı	mosı									-Hun			200	hts &1
	Please check with Andersen for availability		WO		% gur	ndow	Uneq	™ Sin	& Trar	>	Sound							Jouble		swing	utswin	Sidelig
	.	<u>8</u>	Wind		ble-Hı	ıre Wi	top &	ngline	Hung	Nindo	arter F							ine® [ing	ged In	ged 0	Door (
		Awni	icture	yop	□ Dou	® Pictu	[®] Arch	® Spri	-aldu	cture \	& Qui					_		Narrol	® Glid	® Hing	⊕ Hin	Patio
		nent 8	nent P	g Wind	vright	vright'	vright ⁶	vright	ısh Do	ısh Pi	Тортм		gline TM	ame®	gal	& 0va		eries	роомі	роомі	роомі	poow
		Casement & Awning	Casement Picture Window	Gliding Window	Woodwright® Double-Hung & Transom	Woodwright® Picture Window	Woodwright® Archtop & Unequal Leg Archtop	Woodwright® Springline™ Single-Hung	Tilt-Wash Double-Hung & Transom	Tilt-Wash Picture Window	Circle Top™ & Quarter Round	Arch	Springline™	Flexiframe®	Elliptical	Circle & Oval	Gothic	200 Series Narroline® Double-Hung	Frenchwood® Gliding	Frenchwood® Hinged Inswing	Frenchwood® Hinged Outswing	Frenchwood® Patio Door Sidelights & Transoms
Exterior Color	White																					
	Sandtone																					
cterio	Terratone®																					
ம	Forest Green																					
	3/4"																					
Type Width	7/8"																					
	1-1/8"																					
	2-1/4"											Ø			Ø	Ø		\bigcirc				
	With Spacer															Ø						
Σ	Without Spacer																	\bigcirc				
Interior	Maple																	0				
	Oak																	\bigcirc				
Inte	Prefinished															•						
	Pine				•					<u> </u>	<u> </u>					•		0		<u> </u>		
	Colonial													Ø				\bigcirc		•		
	Modified Colonial		•	•																	•	
	Modified Col W/Check Rail																					
	Prairie A											Ø						\bigcirc				
40	Short Fractional																					
Patterns	Short Fractional W/Check Rail									•												
	Tall Fractional																					
	Tall Fractional W/Check Rail																					
	Victorian										_											
	Renaissance										•											
	Sunburst																					
	Specified Equal Light																	0				
	Custom	0			•			•		<u>•</u>	0	•	•	•		•				<u>•</u>	0	Ø
Glass	HP/HP Tempered																					
	HP Sun/HP Sun Temp																					
	3/8" Low-E/Temp	_	_																	_		
	Single-Pane Impact																					



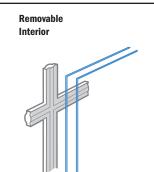
Options / Accessories

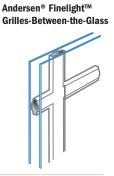
400 Series Grille Options





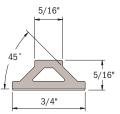


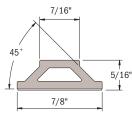


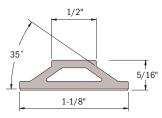


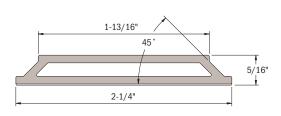
Grille Profiles · Scale = Full · Dimensions include thickness of tape.

Permanent Exterior Fibrex® Material Grille Profiles (chamfer profile). Also used for pre-finished interior, except 400 Series Woodwright® double-hung windows.



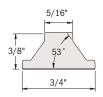


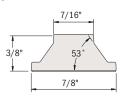


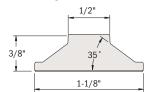


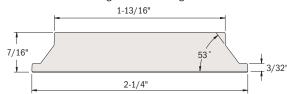
Permanent Interior Wood Grille Profiles (chamfer profile).

The Fibrex® material exterior grille is used when a permanent prefinished grille is specified, except with 400 Series Woodwright® double-hung windows.

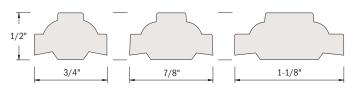




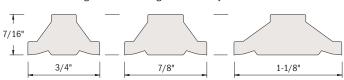




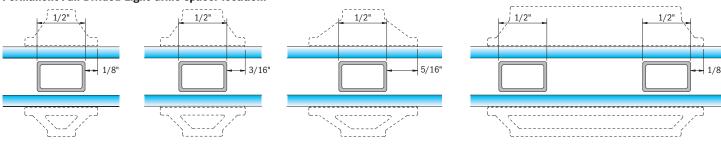
Removable Interior Wood Grille Profile (roman ogee profile).



Removable Interior Wood Grille Profile (Chamfer profile). 400 Series Woodwright® double-hung windows only.



Permanent Full Divided Light Grille spacer location.



Andersen® Finelight™ Grilles-Between-the-Glass.

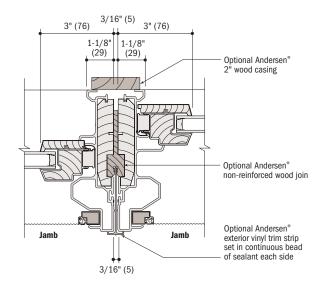


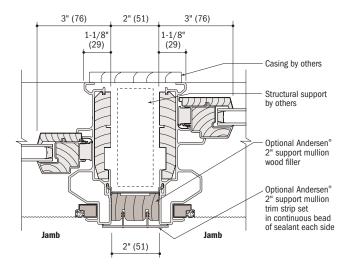


Joining Details

Andersen° Joining Materials

Scale 3'' = 1'-0'' (1:4)





Andersen® Non-Reinforced Wood Mullion

2" Support Mullion

Joining Compatibilty

Many Andersen® units are designed to be joined with other Andersen units in a variety of non-reinforced and reinforced combinations. Other combination types and joining methods can be viewed in the *Andersen® Product Guide for Professionals*, in Andersen Window Studio® software, and by visiting www.andersenwindows.com. Combination designs should always be checked for design pressure performance requirements to ensure the appropriate joining method is specified.

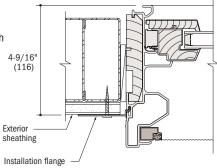


Anchoring Methods

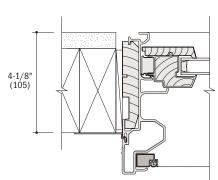
Installation Flange

Scale 3'' = 1'-0'' (1:4)

Gliding window unit is secured in opening using threaded fasteners through the installation flange.



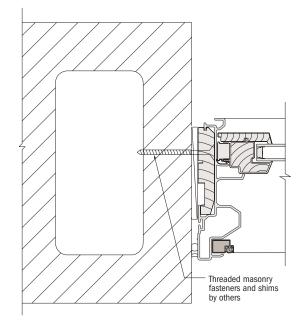
Standard Installation Flange Reversed



Threaded Masonry Fastener / Expansion Sleeve

Scale 3'' = 1'-0'' (1:4)

Gliding window unit is secured in opening using threaded masonry fasteners. Pre-drill through side jambs for fastener installation.



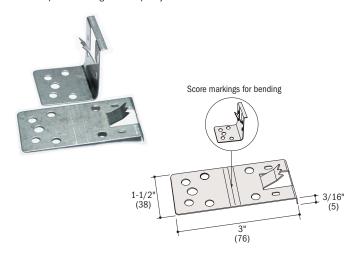
Jamb Clip

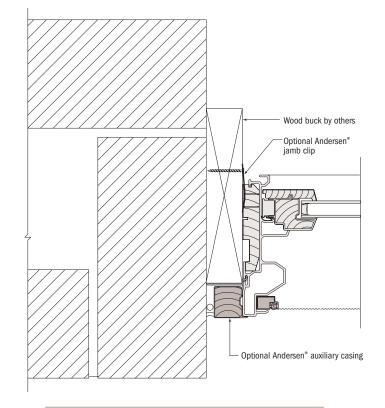
Scale 3" = 1'-0" (1:4)

Gliding window unit secured in opening by others using Andersen® 302 stainless steel sheet metal jamb clips and stainless steel screws. Bend jamb clips to secure unit fit in opening. Installation flange can be cut as required to accommodate jamb clips.

APPLICATION:

- First secure jamb clip to back side of window unit jamb(s)
- Apply 1' from corners of head jamb, sill and side jambs
- Space jamb clips evenly (maximum distance apart 32" on center)
- Jamb clip lateral design load capacity: maximum 200 lb.





A CAUTION

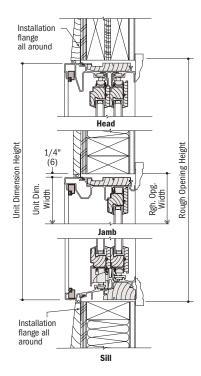
Make sure that the unit frame parts do not become bowed when using anchoring methods. Unit will not operate properly if frame parts are stressed.



Suggested Product Applications

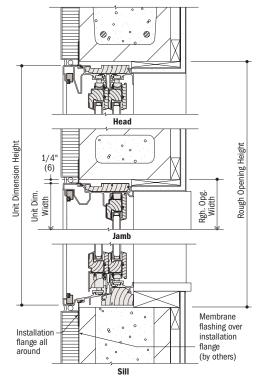
Wall Types

Scale 1-1/2" = 1'-0" (1:8)



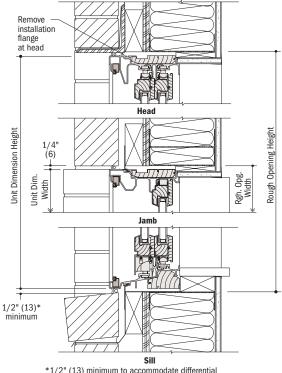
Vertical Section

Wood Siding / 2 x 4 Wood Stud Framing



Vertical Section

E.I.F.S. / Concrete Masonry Unit (CMU)



shrinkage/expansion when brick is used with wood framing.

Vertical Section

Brick Veneer / 2 x 6" Metal Stud Framing

Importance of Proper Installation

Proper installation and maintenance of Andersen® products are essential if optimum performance is to be fully attained. Written installation instructions which provide guidelines for proper installation are available for Andersen products from your local Andersen supplier or by writing to: Andersen Windows, Inc., Box 12, Bayport, MN 55003 or by visiting our website at www.andersenwindows.com. Remember that every installation is different. Andersen strongly recommends consultation with an Andersen product representative and with an experienced contractor, architect, or structural engineer prior to the installation of any Andersen product. Installation of Andersen products, including method of attachment, fastener selection, and code compliance is the sole responsibility of the architect, building owner, contractor, and/or consumer.

Construction by Others

Andersen Corporation is not responsible for the design of, conditions in, or performance of, adjacent wall or roof construction beyond the perimeter of the Andersen units. Proper integration of the Andersen units with the weather-repellent system of the building is the responsibility of others.

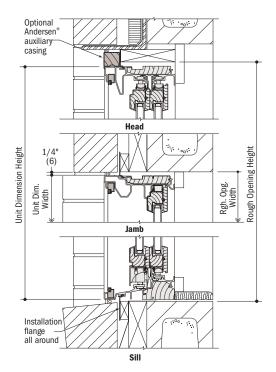
NOTE: Where E.I.F.S. wall finish is adjacent to window units, contact E.I.F.S. manufacturer for installation instructions, including the use of appropriate flashing, the proper use of sealant and backer rod, and the proper width of sealant joint around the perimeter of the window.

NOTE: Leave adequate clearance between sill and masonry for caulking and dimensional change of framework. Installation flange may be removed where construction sequence/detailing requires no flange.



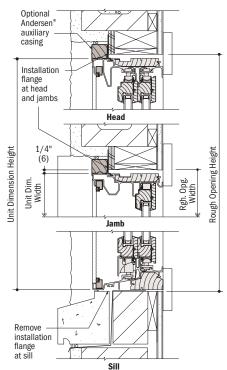
Suggested Product Applications

Wall Types Scale 1-1/2" = 1'-0" (1:8)



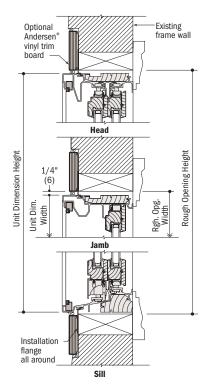
Vertical Section

Brick / Concrete Masonry Unit (CMU)



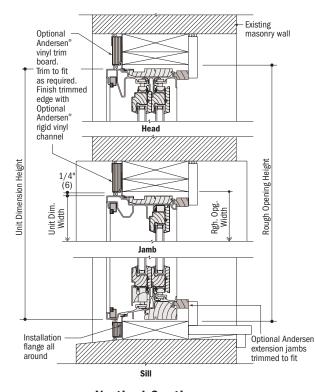
Vertical Section

Stucco / Concrete Masonry Unit (CMU) Inset Window



Vertical Section

Existing Stud Wall



Vertical Section

Existing Masonry Wall

Importance of Proper Installation

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REV.03/05