

# arcoPlus 626

## with Arched Aluminum Profiles

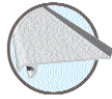
### Installation Manual



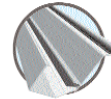
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## Installation Instructions for arcoPlus 626 with Arched Aluminum

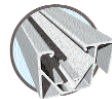
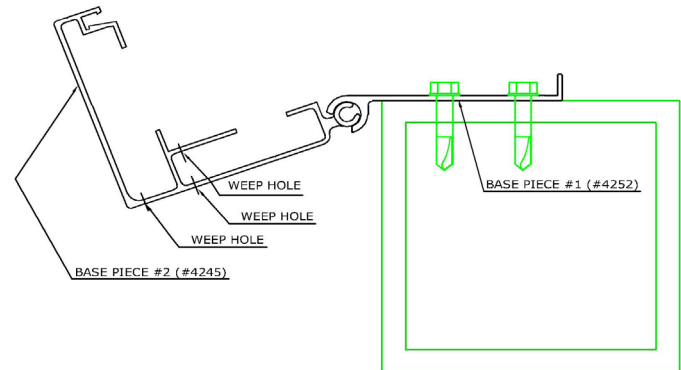


Aluminum  
Base Piece #1  
#4252

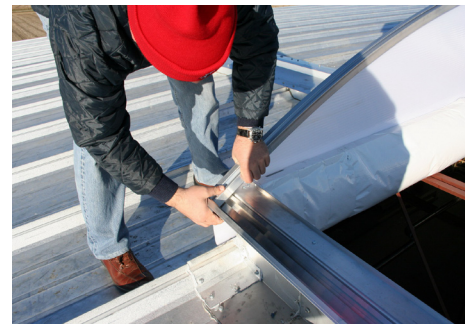


Aluminum  
Base Piece #2  
#4244

**Preliminary Setup:** Attach Base Piece #1 (#4252) to the structure using appropriate fasteners. Do this to both sides of the opening. Slide Base Piece #2 (#4244) over Piece #1. If needed, lube the groove side with a little soapy water. This will help the 2nd piece to slide easier. Do this to both sides. Do not try to set the angle until you are ready to install supporting arch aluminum. Once these are installed, the 2nd base piece will stay in position.



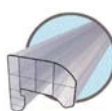
Aluminum  
Channel  
#4244



**Step #1:** Attach 1st aluminum channel (#4244) to the start end of installation area. Cut 10mm end panel to fit on the outside groove of the aluminum.



Aluminum  
Channel  
#4243



Start Profile  
#2179



**Step #2:** Attach 2nd aluminum channel (#4243) at the standard panel width location.

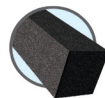
**Step #3:** Install Start Profile (#2179) into 1st aluminum channel. If needed, use a little soapy water to ease the installation



**Step #4:** Insert first full 626 panel into starter channel. Use a rubber mallet to force the panel into the channel. Make sure it fits into the next channel in the opening. Use soapy water to help the installation if needed.



**Step #4 (cont'd):** Slowly bend the panel to conform to the structure design. Work across the panel making sure the panel is tightly secured into the aluminum channels. Use a rubber mallet as needed.



Foam Block  
#4213



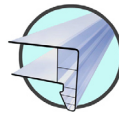
**Step #5:** Install the next aluminum channel at the correct panel width location. Be sure to install Foam Block (#4213) between each panel. Install next panel same as the first. Use soapy water and a rubber mallet as needed.

**Installation Tip:** Cut a spacing bar or block that fits between the aluminum channels. This can help speed up the installation.





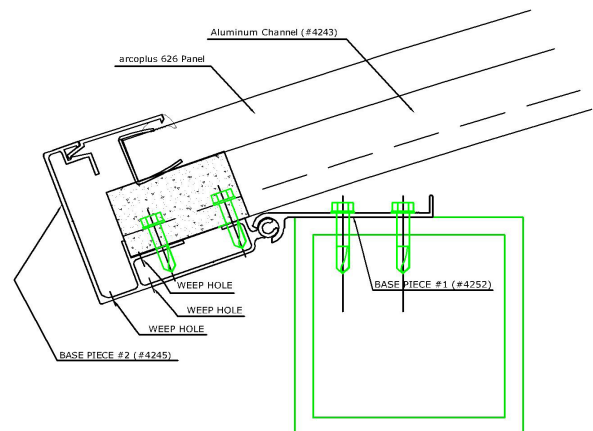
**Step #6:** Continue across the opening repeating previous steps until the opening is covered. Install end channel (#4244) and cut end panel same as start channel.



Terminal Profile  
#2180

**Special Note:** If the opening is not filled with an even number of panels, the last 626 panel may require cutting to fit. In this case, use a Terminal Profile (#2180) to cover the cut edge and snap into last aluminum channel.

**Step #7:** After all the 626 panels are installed, snap the flat aluminum trim piece into base piece #2 (#4245). Slide the rubber gasket (#1169) between trim piece and panel to make the system watertight.



Gallina warranty covers material only supplied by Gallina. Installation is not covered by Gallina warranty. Visit Gallina website for information regarding warranty.