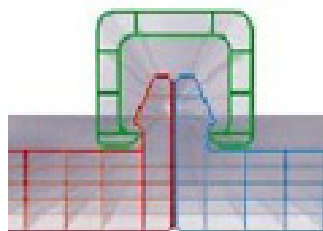
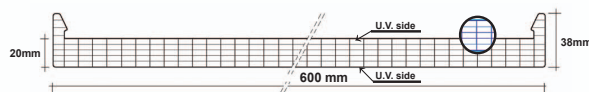


arcoPlus 684



arcoPlus 626

arcoPlus 684/626

Reverso with Polycarbonate connector

Installation Manual



Gallina USA, LLC
4335 Capital Circle
Janesville, WI 53546
888-463-3342
www.gallinausa.com

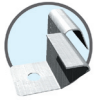


GALLINA USA, LLC
888-I-NEED-GALLINA (463-3342)



Installation Instructions for arcoPlus 684/626 Reverso with Polycarbonate connector

Accessories needed for
most typical installations



684 Top Mount
Clip #4138



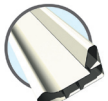
684/626 Side
Mount Clip #4264



626 Top Mount
Clip #4263



684 Terminal
Profile #2148



684 Start
Profile #2147



626 Terminal
Profile #2180



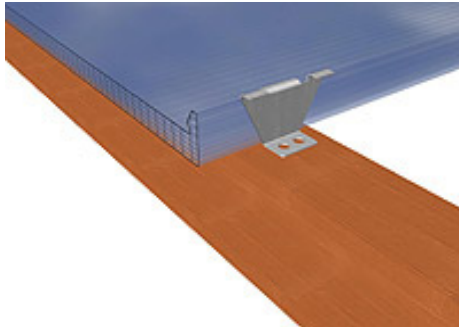
626 Start
Profile #2179



684/626
Connector #2146

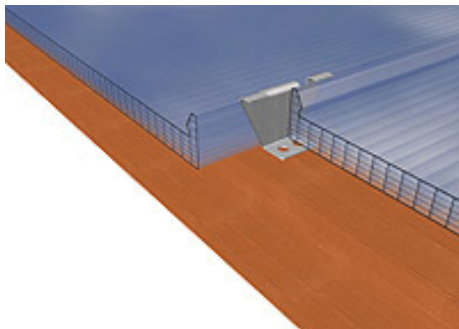
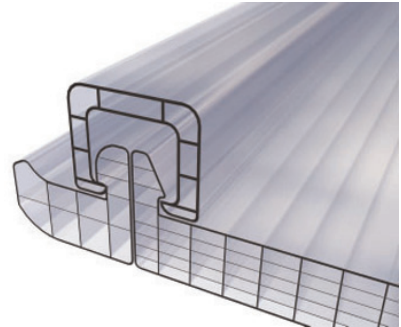


Connector End
Cap #4303

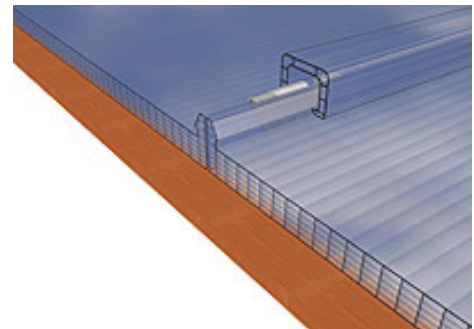


Step #1: Using mounting appropriate mounting clip for the correct panel system and attachment, install first panel. Set panel on top of structure in desired position. Place mounting clip over standing seam and attach to structure using appropriate fastener.

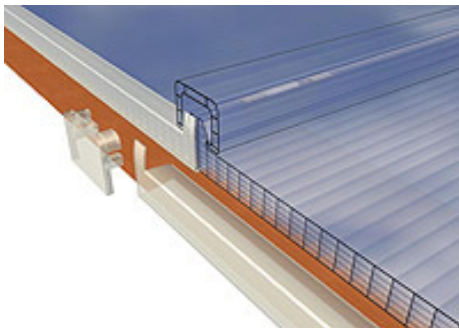
Note: If a start profile is required, install the first full panel to make sure the installation is straight and square. Install start profile after your first panel.



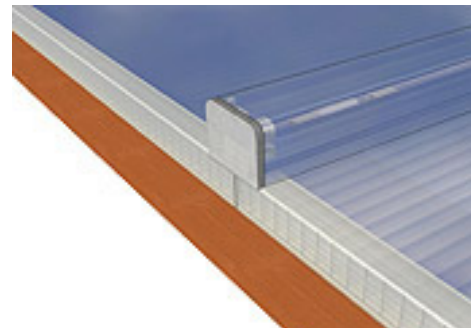
Step #2: Slide the next panel under the installed mounting clip. Line up the end with the first panel. Install mounting same as the first panel on the next panel.



Step #3: Snap the plastic connector over the top of the standing seam. If needed, use a rubber mallet.



Step #4: If installing 626, apply block cover (#2182) on the ends of the panels. A similar cover is available for the 684 system. Install the Connector End Cap (#4303).



Step #5: Repeat process until opening is covered.

Note: If the last panel does not fill the opening evenly, use a terminal profile. Cut the standing seam off last panel, connect terminal cut edge. Mount panel with terminal and connector.

Gallina warranty covers material only supplied by Gallina. Installation is not covered by Gallina warranty.
Visit Gallina website for information regarding material warranty.

4335 Capital Circle, Janesville, Wisconsin 53546 www.gallinausa.com