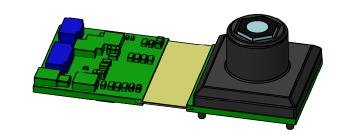
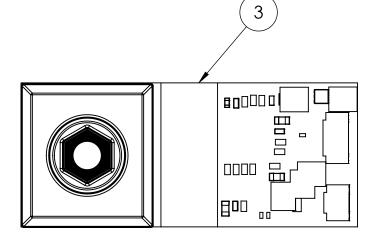
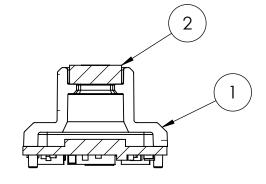
ITEM NO	D. PART NUMBER	DESCRIPTION		
1	3000-0668	DETECTOR HOUSING, FAR, GEN 2.5		
2	3000-0659-02	WINDOW, CAMERA, HEXAGONAL		
3	7010-0134	MECHANICAL SOLID, PCA, HM5530 LVDS Rigid Flex Camera Module		
4	1000-0113	EPO-TEK 320 OPTICAL, OPAQUE EPOXY		
5	1000-0114	LOCTITE ABLESTIK 84-3 NON-CONDUCTIVE ADHESIVE		
6	1000-0115	LOCTITE ECCOBOND FIL 7010C ENCAPSULANT		
7	1000-0116	BONDING WIRE, GOLD, 1 MIL DIAMETER	1	
8	1000-0117	HM5530 IMAGE SENSOR DIE	1	

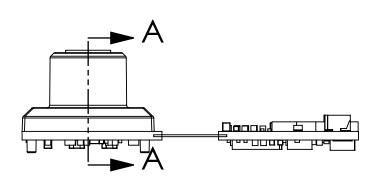


FOR REFERENCE ONLY SCALE: NONE





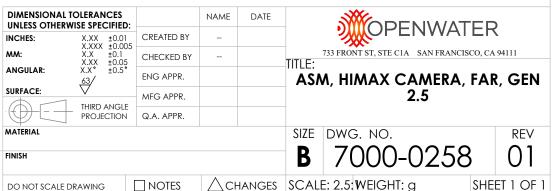
SECTION A-A



REVISIONS						
	ZONE	REV.	DESCRIPTION	DATE	APPROVED	
		01	INITIAL RELEASE	20230314	AH	

NOTES: (UNLESS OTHERWISE SPECIFIED)

- 1. OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC SENSITIVE DEVICES.
- 2. PERFORM ASSEMBLY IN CLEANROOM ENVIRONMENT. KEEP ASSEMBLY FREE OF DEBRIS AND CONTAMINATION.
- DIE ATTACH IMAGE SENSOR WITH ABLESTIK 84-3.
- WIREBOND IMAGE SENSOR WITH GOLD WIRE
- ENCAPSULATE WIREBONDS WITH ECCOBOND FIL 7010C
- OPTICAL SURFACE. HANDLE CAREFULLY AND KEEP FREE OF GREASE, EPOXY, ETC.
- BLACK APERTURE SIDE OF THE OPTIC FACES OUT
- GLUE OPTIC IN PLACE WITH EPO-TEK 320. ENSURE THAT SHARP EDGES AND CORNERS ARE COMPLETELY ENCAPSULATED, AND THAT EXCESS ADHESIVE DOES NOT EXTRUDE OUT ONTO THE INNER OPTIC SURFACE, OR INTO THE CLEAR APERTURE ON THE OUTER SURFACE OF THE OPTIC.
- 9. CURE OPTIC ADHESIVE FOR 2 HOURS AT 65 DEG C IN AIR.
- 10. PERFORM HEAT STAKE ATTACHMENT OF HOUSING TO BOARD FOLLOWING OPTIC INSTALLATION.



PROPRIETARY AND CONFIDENTIAL

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