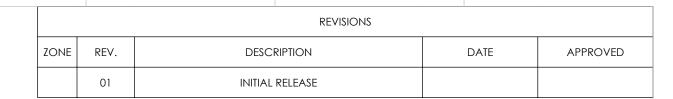
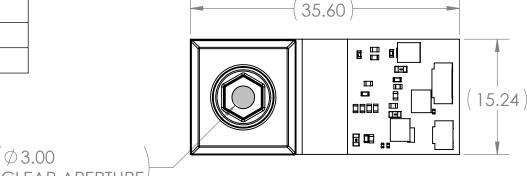
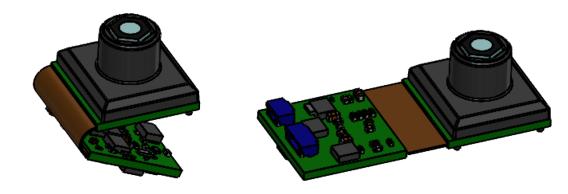
	O	I	/	O	J	1
	ITEM NO.	PART NUMBER	DESCRIPTION		QTY.	
	1	3000-0668	-0668 DETECTOR HOUSING, FAR, GEN 2.5			1
	8	7000-0134	PCA, HM5530 LVDS Rigid Flex Camera Module			1
	3	3000-0659	WINDOW, CAMERA, HEXAGONAL		1	
)	4	1000-0113	0-0113 EPO-TEK 320 OPTICAL, OPAQUE EPOX		YXC	1
	5	1000-0114	LOCTITE ABLESTIK 84-3 NON-CONDUCTIVE ADHESIVE		1	
	6	1000-0115	LOCTITE ECCOBOND FIL 7010C ENCAPSULANT		1	
7		1000-0116	BONDING WIRE, GOLD, 1 MIL DIAMETER		1	
	8	1000-0117	HM5530 IMAGE SENSOR DIE		1	



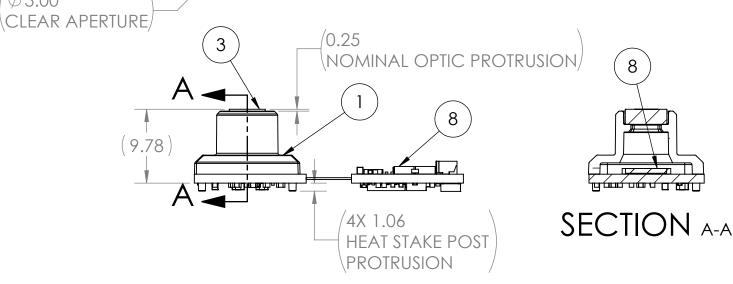


ш

PROPRIETARY AND CONFIDENTIAL







 $/4X \oslash 1.00$ 

HEAT STAKE POSTS

NOTES: (UNLESS OTHERWISE SPECIFIED)

- OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES.
- PERFORM ASSEMBLY IN CLEANROOM ENVIRONMENT. KEEP ASSEMBLY FREE OF DEBRIS AND CONTAMINATION.
- DIE ATTACH IMAGE SENSOR WITH ABLESTIK 84-3
  - WIREBOND IMAGE SENSOR WITH GOLD WIRE
- ENCAPSULATE WIREBONDS WITH ECCOBOND FIL 7010C
  - OPTICAL SURFACE. HANDLE CAREFULLY AND KEEP FREE OF GREASE, EPOXY, ETC.

INSTALL OPTIC WITH BLACK APERTURE SIDE FACING OUT AS SHOWN. BOND TO HOUSING AND SEAL SHARP EDGES ALL AROUND WITH EPO-TEK 320 ADHESIVE. CURE ADHESIVE 2 HRS @ 65 DEG C.

PERFORM HEAT STAKE ATTACHMENT OF HOUSING ASSEMBLY TO BOARD AFTER OPTIC INSTALLATION AND CURE PROCESSES.

