

## NOTES: (UNLESS OTHERWISE SPECIFIED)

- OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES.
- PERFORM ASSEMBLY IN CLEANROOM ENVIRONMENT. KEEP ASSEMBLY FREE OF DEBRIS AND CONTAMINATION.
- DIE ATTACH IMAGE SENSOR WITH ABLESTIK 84-3
- WIREBOND IMAGE SENSOR WITH GOLD WIRE
- ENCAPSULATE WIREBONDS WITH ECCOBOND FIL 7010C
- OPTICAL SURFACE. HANDLE CAREFULLY AND KEEP FREE OF GREASE, EPOXY, ETC.
- INSTALL OPTIC WITH BLACK APERTURE SIDE FACING OUT AS SHOWN. BOND TO HOUSING
- AND SEAL SHARP EDGES WITH EPO-TEK 320 ADHESIVE. CURE ADHESIVE 2 HRS @ 65 DEG C. 8. PERFORM HEAT STAKE ATTACHMENT OF HOUSING ASSEMBLY TO BOARD AFTER OPTIC

INSTALLATION AND CURE PROCESSES.

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED:			NAME	DATE		<b>M</b> OPENWATER				
INCHES:	X.XX ±0.01 X.XXX ±0.005	CREATED BY			733 FRONT ST, STE CIA SAN FRANCISCO, CA 94111 TITLE:  ASM, HIMAX CAMERA, NEAR,					
MM:	X.X ±0.003 X.X ±0.1 X.XX ±0.05	CHECKED BY								
ANGULAR:	X.X° ±0.5° 63/	ENG APPR.								
SURFACE:	7	MFG APPR.			GEN 2.5				,	
( ) E -	_ THIRD ANGLE PROJECTION	Q.A. APPR.								
MATERIAL					SIZE	DWC	G. NO.		REV	
FINISH					В	<b>B</b> 7000-0237				
DO NOT SCALE DRAWING		NOTES			SCALE: 2:1 WEIGHT: g		SH	EET 1 OF		

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PROPRIETARY AND CONFIDENTIAL