

REVISIONS							
ZONE	REV.	DESCRIPTION	DATE	APPROVED			
01 INITIAL RELEASE		20221205	АН				

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.	
1	3000-0617	PHANTOM, GEN 2 HEADSET	1	
2	91292A124	SHCS, M5 X 0.80 X 10 MM	4	
3	8000-0479 POLE POLE CLAMP		1	
4	91185A845	PLASTIC HEAD THUMB SCREW, 5/16 - 18 X 1-1/4	1	
5	3000-0660	MOUNT, PHANTOM	1	
6	91292A128	18-8 SS SHCS M5 x 0.8 X 20 MM LENGTH	2	
7	1000-0123	LOCTITE 242	1	
8	99437A155	PRESS-FIT NUT FOR SHEET METAL, M5 X 0.8	2	

NOTES: UNLESS OTHERWISE SPECIFIED

1. NOTE THAT 3000-0617 IS AN INSEPERABLE ASSEMBLY WITH PRESSED INSERTS. SEE DRAWING FOR DETAIL.

DETAIL.

APPLY LOCTITE TO SCREW THREADS BEFORE INSTALLATION AND TORQUE.

INSTALL THUMB SCREW AND BOTTOM AGAINST POST MOUNT, FINGER TIGHT ONLY. DO NOT APPLY LOCTITE TO SCREW THREADS.

4. WIPE PARTS WITH ALCOHOL AFTER ASSEMBLY. SURFACES SHOULD BE FREE OF GREASE, PARTICULATE, ETC.

DIMENSIONAL TOLERA UNLESS OTHERWISE SP		NAME	DATE	M OPENWATE					ED		
	± 63/	CREATED BY			C E I V V A			<i>Α</i> 11			
MM: X.X		CHECKED BY			73 TITLE:	733 FRONT ST, STE C1A SAN FRANCISCO, CA 94111					
		ENG APPR.				ASN	ASM, PHANTOM, GEN 2.5			.5	
SURFACE:		MFG APPR.									
) ANGLE JECTION	Q.A. APPR.									
MATERIAL					SIZE	DWC	G. NO.			REV	
FINISH					В	70	000-023	34		01	
DO NOT SCALE DRAWIN	G	□ NOTES	△c⊦	HANGES	SCAL	E: 2:3	WEIGHT: g		SHEE	T 1 OF 2	

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PROPRIETARY AND CONFIDENTIAL

