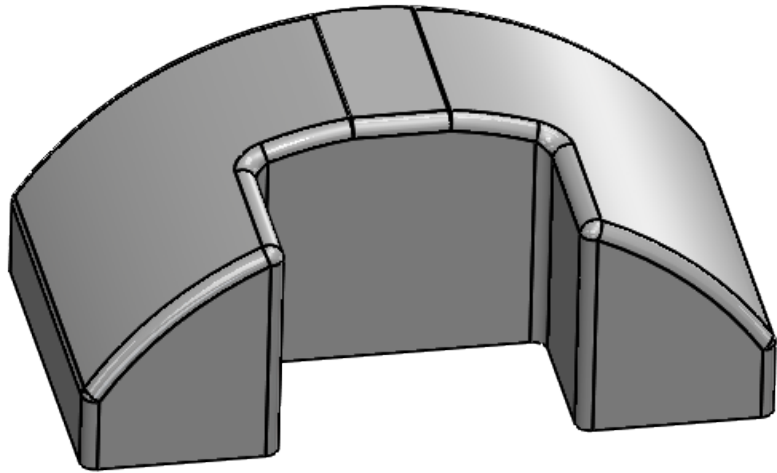
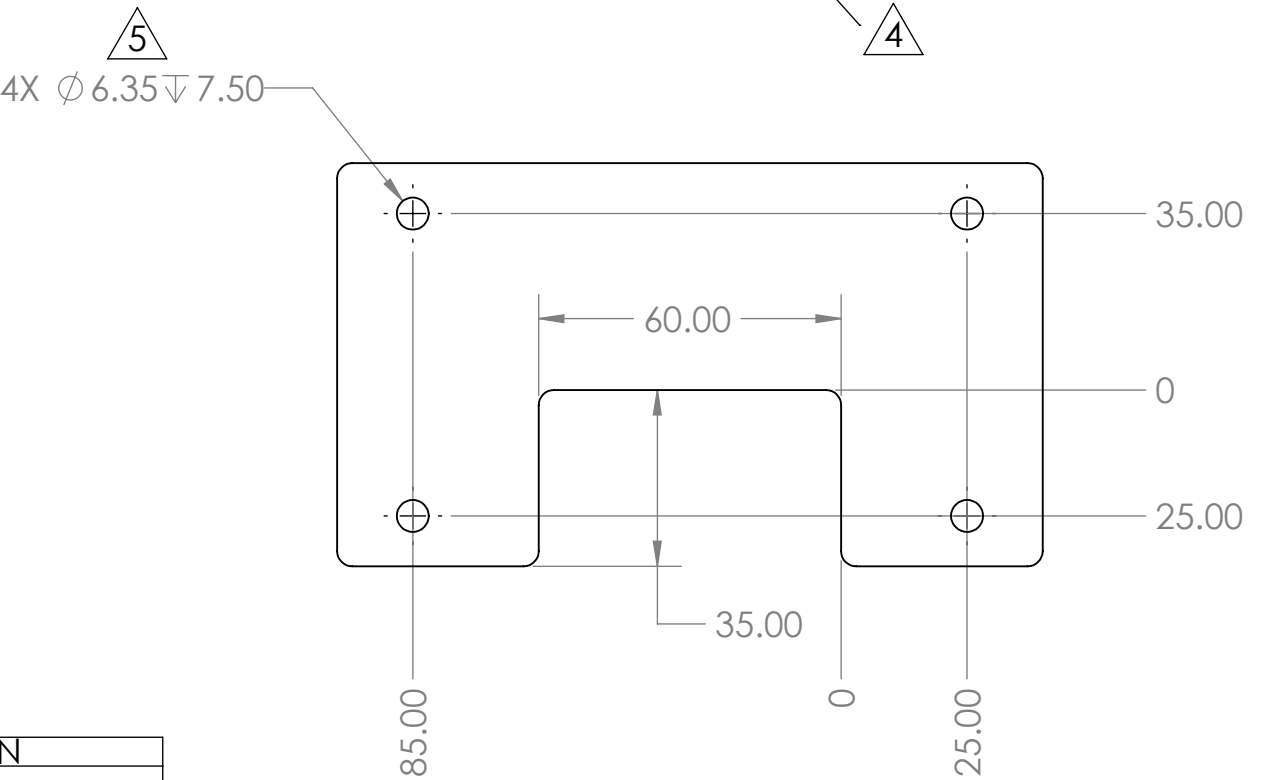
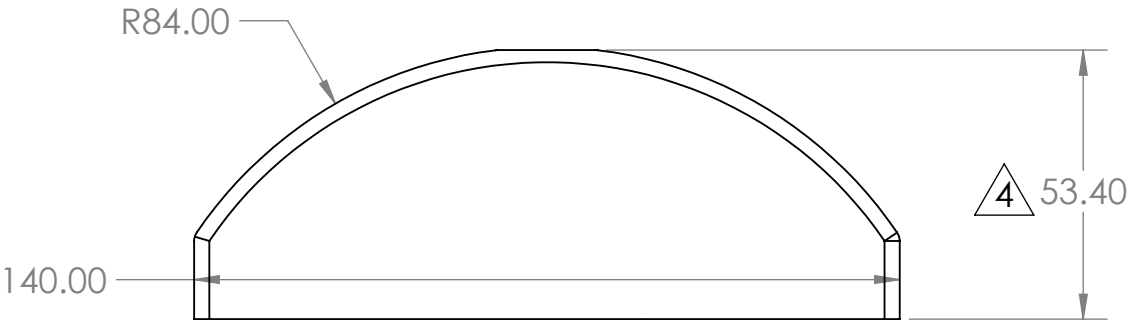


8 7 6 5 4 3 2 1



FOR REFERENCE ONLY
SCALE: NONE

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	01	INITIAL RELEASE	20220826	AH
	02	ADDED MATERIAL TABLE AND SEVERAL NOTES.	20221205	AH



NOTES: UNLESS OTHERWISE SPECIFIED

- DIMENSIONS SHOWN ARE FOR REFERENCE AND/OR INSPECTION PURPOSES ONLY. 3D GEOMETRY SHALL BE USED FOR MANUFACTURING.
- SEE TABLE 1 FOR LIST OF MATERIALS. SUBSTITUTIONS SHALL BE MADE ONLY WITH OPENWATER WRITTEN APPROVAL.
- SEE OPENWATER D0062 FOR CASTING PROCEDURE.
- FACE SURFACE TO DIMENSION INDICATED
- INSTALL PN 1000-0128 (MCMaster-CARR PN 93738A270, M5 X 0.8 BARBED INSERTS), 4 PLACES. USE TOOL PN 3000-0619 TO SUPPORT THE WORKPIECE DURING PRESSING.

TABLE 1: MATERIALS

#	OW PN	DESCRIPTION	MANUFACTURER	MFG PN
1	1000-0129	CLEAR URETHANE CASTING RESIN	SMOOTH-ON	CRYSTAL CLEAR 200
2	1000-0121	CARBON BLACK, ACETYLENE, 100% COMPRESSED, 99.9+%, THERMO SCIENTIFIC	THERMO SCIENTIFIC CHEMICALS	04552730 Fisher Catalog #AA4552730
3	1000-0122	TITANIUM (IV) OXIDE, ANATASE, POWDER, ~325 MESH, >99% TRACE METALS BASIS	SIGMA-ALDRICH	248576
4	1000-0128	BARBED INSERT FOR PLASTIC, M5 X 0.8 X 5.7 LENGTH	MCMaster-CARR	93738A270

DIMENSIONAL TOLERANCES UNLESS OTHERWISE SPECIFIED:

INCHES: X.XX ±0.01
X.XXX ±0.005

MM: X.X ±0.1
X.XX ±0.05
X.X° ±0.5°

ANGULAR: 63

SURFACE:

THIRD ANGLE PROJECTION

MATERIAL SEE NOTES

FINISH

DO NOT SCALE DRAWING

☐ NOTES

☐ CHANGES

NAME

DATE

CREATED BY

CHECKED BY

ENG APPR.

MFG APPR.

Q.A. APPR.

733 FRONT ST, STE C1A SAN FRANCISCO, CA 94111

TITLE: **PHANTOM, GEN 2 HEADSET**

SIZE **B**

DWG. NO. **3000-0617**

REV **02**

SCALE: 2:3

WEIGHT: 368.15g

SHEET 1 OF 1

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