



Manufacturing Downtime Analysis

Product

All

Date

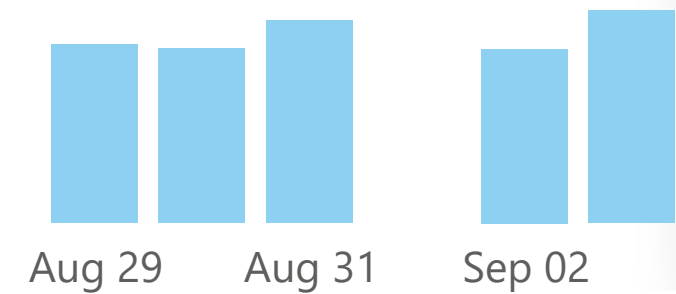
All

Operator

All

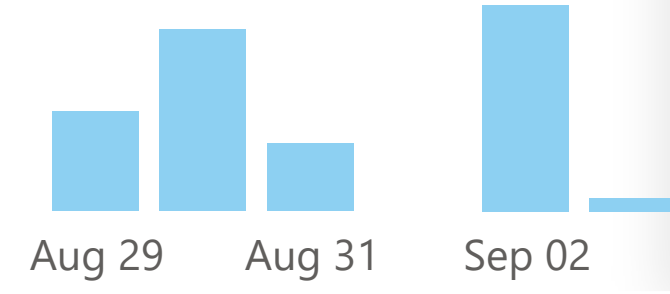
Line Efficiency (%)

64%



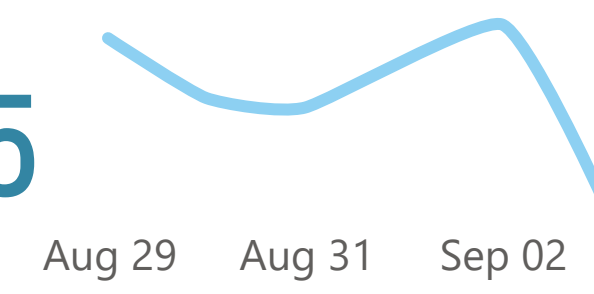
Total Downtime (In Mins)

1388



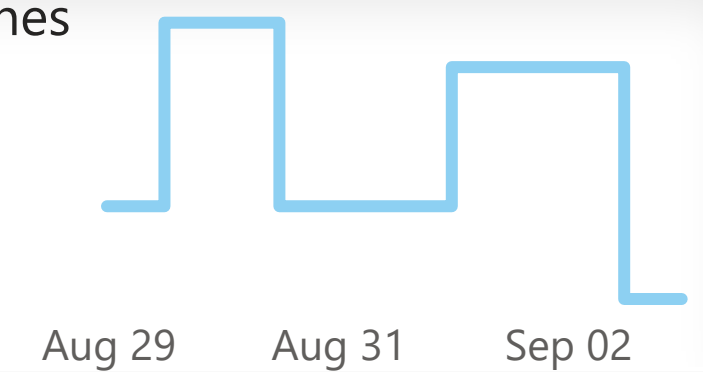
Average Downtime Per Day (In Mins)

22.75



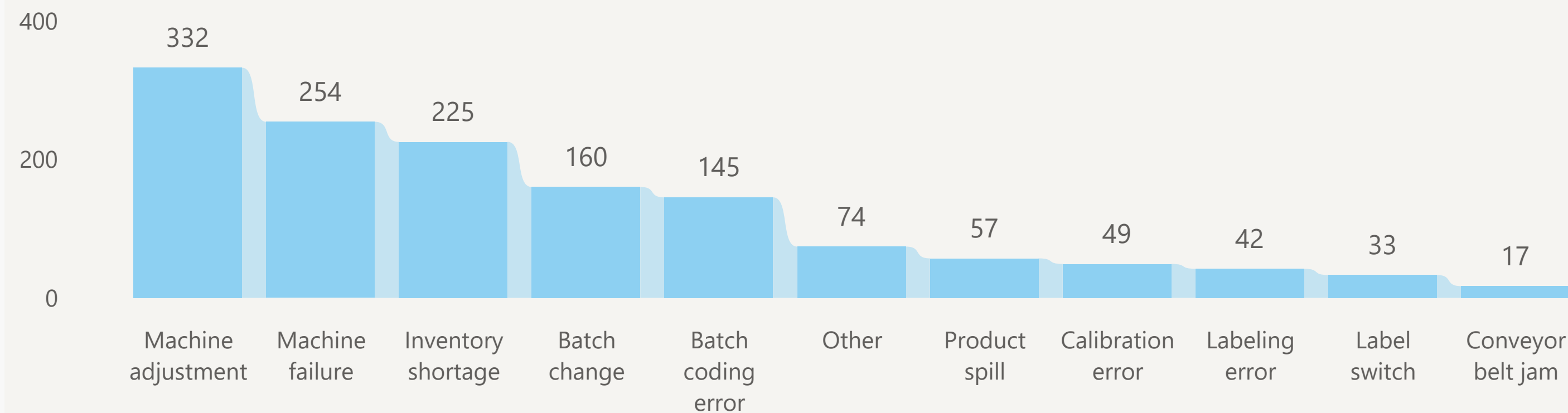
Total Batches Produced

38



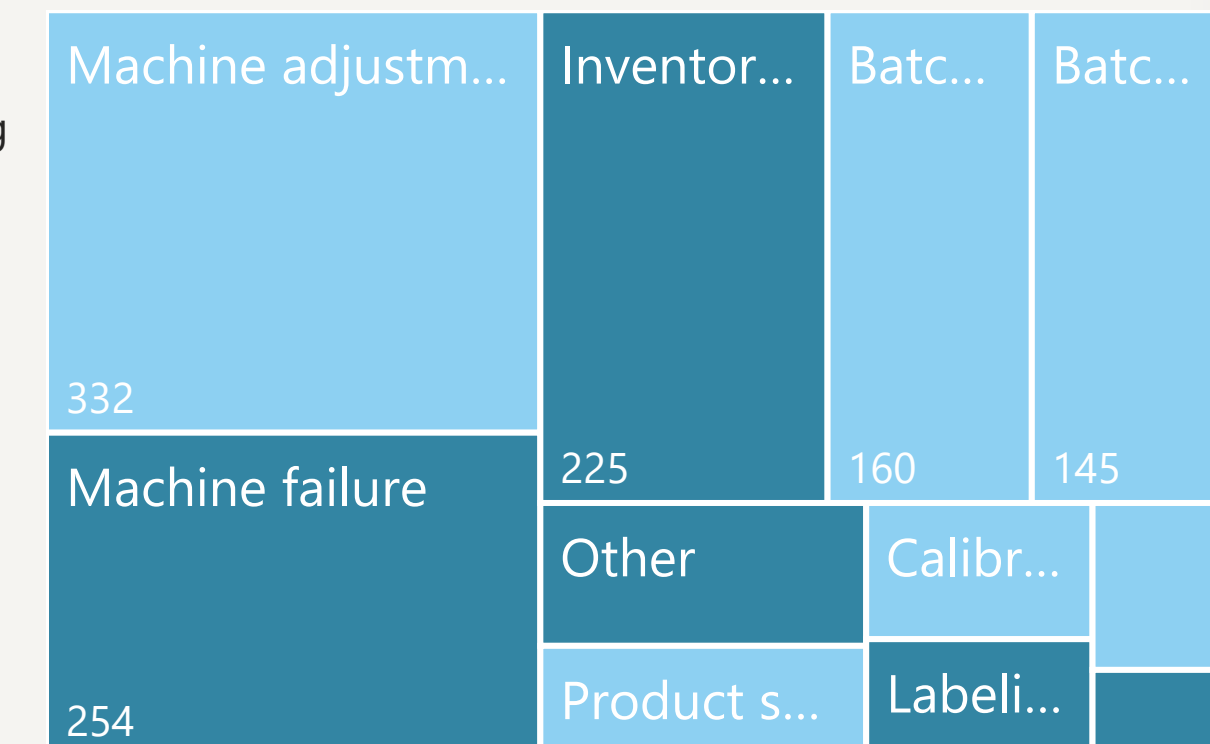
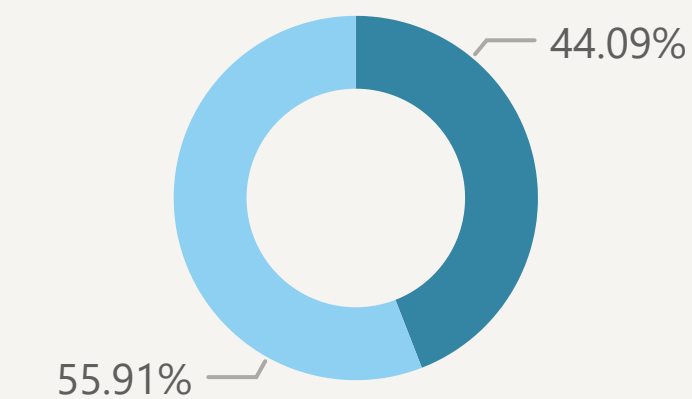
Who's on Top... of Bringing us DOWN?

The leading causes of downtime by factors , ranked by total minutes lost. Know where to act first.

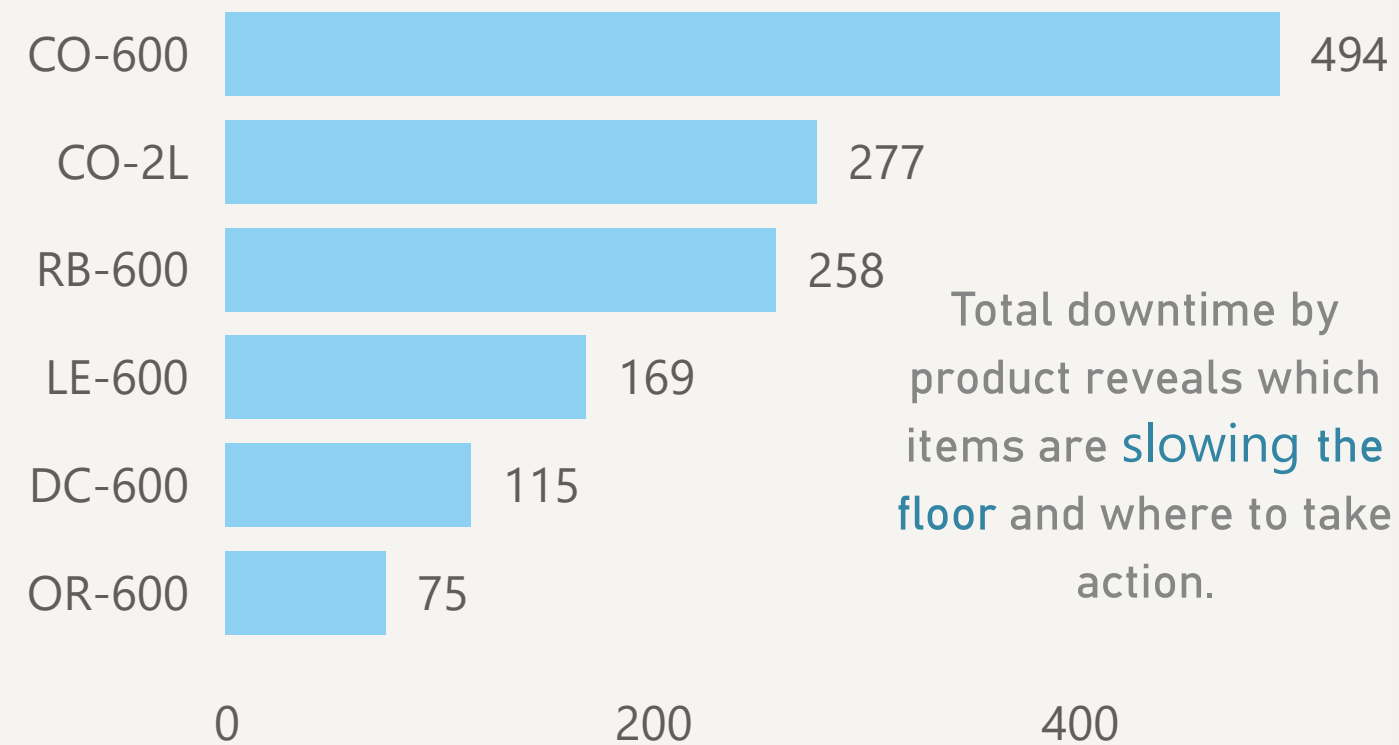


What percent of downtime is due to preventable (operator-related) vs non-preventable factors?

Understanding how much of our lost time could be reduced through training and operational discipline.

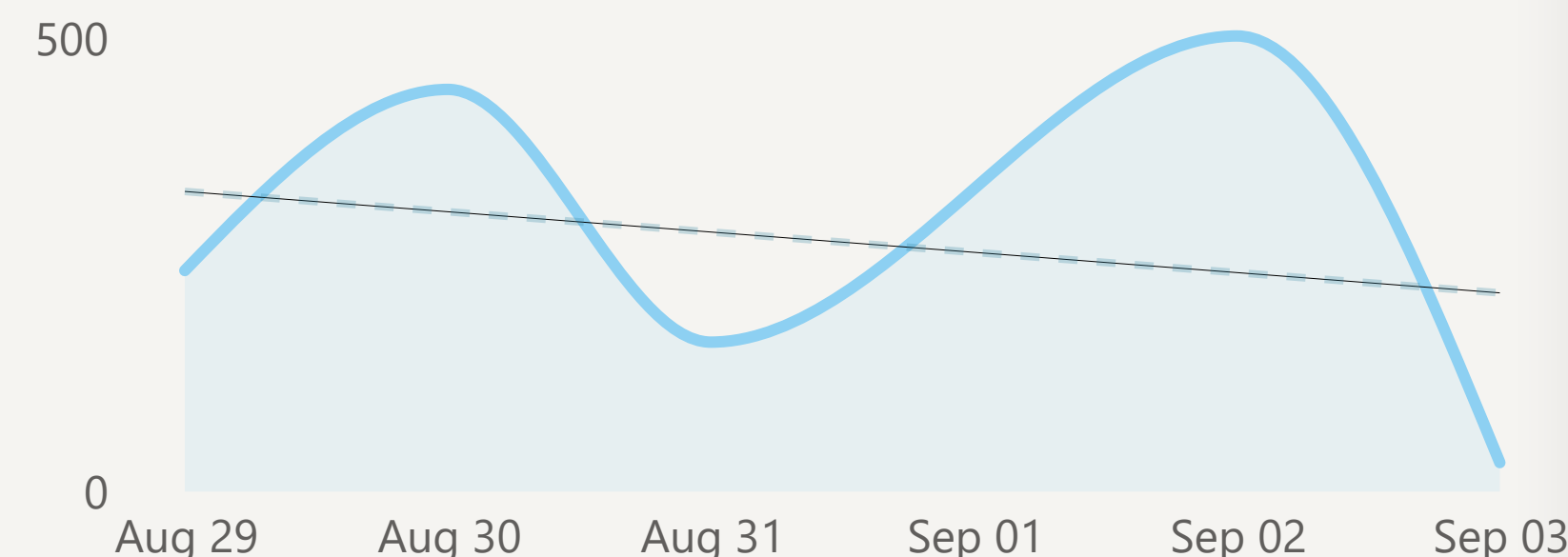


Held up by... What we MAKE?



6 Days, 6 Clues... Downtime tells a STORY

A focused view of production downtime over six days, highlighting operational weak spots.



Operator	CO-2L	CO-600	DC-600	LE-600	OR-600	RB-600	Total
Charlie	191	154		39			384
Dee		187	20			163	370
Dennis	54	153				95	302
Mac	32		95	130	75		332
Total	277	494	115	169	75	258	1388