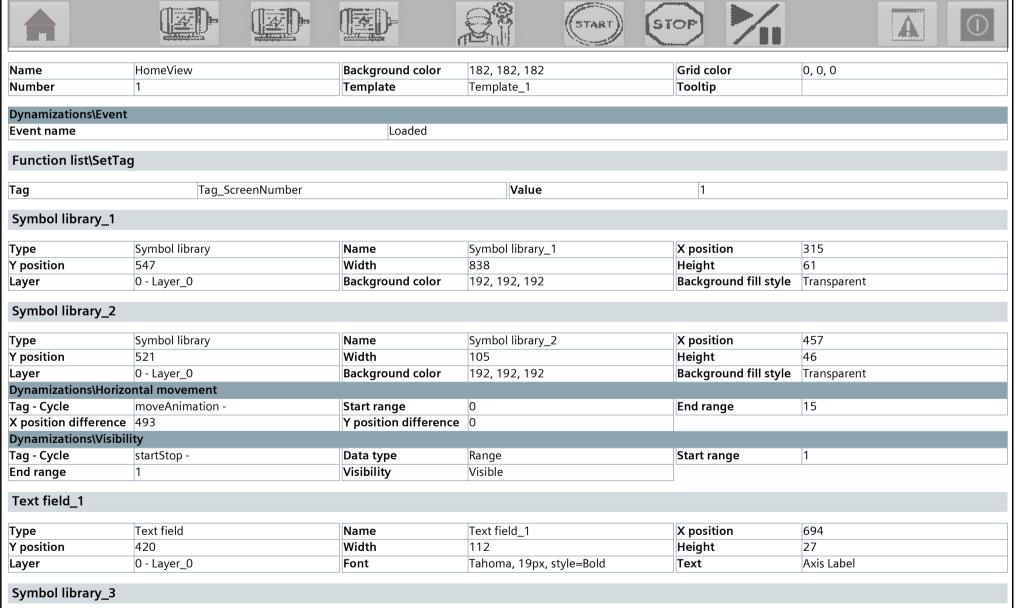
Totally Integrated Automation Portal				
HMI_1 [TP1200 Comfort]			•	
HMI_1				
General	LIMIT 4			
Name	HMI_1			
1			Г	
			ı	

Totally Integrated Automation Portal					
HMI_1 [TP120 Runtime setting	_				
General					
	HomeView	Load name informa-	Enabled	Default template	Template_1
		tion			·
project	Enabled	Style of the HMI de- vice	WinCC Dark V 1.0.1	Adapt font size to style	Enabled
	1280, 800 0	Color depth Logging language	32 bit en-US	Lock task switching	Disabled
Services	-				
Sm@rtAccess or serv-	Disabled	Operate as OPC serv-	Disabled	Sm@rtAccess: SIMAT-	Disabled
ice: start Sm@rtServ- er	- 1342 ISG	er		IC HMI HTTP server	33233
Sm@rtAccess: Web service (SOAP)	Disabled	Sm@rtService: HTML pages	Disabled	Name of SMTP server	
	25	Name of the SMTP		SMTP authentication	
SMTP login		sender Secure connection for	Disabled		
		SMTP			
Screens					
Bit selection for appearance analysis	Off	Bit selection for text and graphic lists	Off	Display limit values as a tooltip	Enabled
-	Disabled	Scrolling mode	Scroll bar		
Keyboard					
Use screen keyboard	Enabled		Release button on exit	Disabled	
Good Manufacturi			Nelease Button on exit	Disabled	
Configuration conform	_	Disabled			
Alarms	13 to divil	Disabled			
Controller alarms					
	10 %	Acknowledgment	QGR	Reporting	Enabled
		group text			
Use alarm class color		Use help texts for sys- tem diagnostics		System event dura- tion	2 Seconds
S7 diagnostic alarms with numbers only	Disabled	S7 diagnostic alarms with numbers and	Disabled	SIMOTION diagnostic alarms	Disabled
PersistentAlarmBuffer	Enabled	texts Connection	HMI_Connection_1	Display classes	0-16
User administratio	n				
	Disabled	Change logoff time	Enabled	Enable limit for logon	Disabled
word Invalid logon at-	3	Logon with password	Disabled	attempts Group-specific rights	Disabled
tempts Password aging	Disabled	Validity period	90	Warning period	7
Password generations		At least one special	Disabled		Disabled
•	3	character SIMATIC Logon	Disabled	Apply user adminis-	WinDomain
length Server name		Port number	16389	tration from Windows domain	
	Enabled		1		
Language & font	I	1			
Preset runtime langua	ge	English (United	d States)		
English (United Stat		, 5 - (=====			
	Enabled	Fallback Font 1	Tahoma	Fallback Font 2	Courier New
	Tahoma, 13 Pixel	Configured font 1		Configured font 2	
OPC settings					
OPC UA server port number	4870	OPC UA server URL	opc.tcp://[HostName]:4870	No OPC UA server se- curity	Enabled
No OPC UA server security	Enabled	OPC UA server with 128-bit RSA crypto- graphic system	Enabled	OPC UA server with 128-bit RSA crypto- graphic system with- out signature	Disabled
OPC UA server with 128-bit RSA crypto- graphic system for signatures	Disabled	OPC UA server with 128-bit cryptographic system for signatures and encryption			
	•				•

Totally Integrated Automation Portal					
Tag settings	•				•
Replace the separa- tors on each sub-level of the path of the PLC tag:		Compatibility mode: Set '_' between the PLC tags and the first- level element.	Disabled	Replace the '.' char- acter if the name of the HMI tag is cre- ated from the PLC tag name	Enabled
Use '_' as the replace- ment character	Enabled	Use ';' as the replace- ment character	Disabled		Enabled
Use '{' and '}' as re- placement characters	Enabled	Use '(' and ')' as re- placement characters	Disabled		
Settings for the pre	fix 'PLC' in the HMI tag nar	ne			
Connection	HMI_Connection_1		PLC name as prefix in the HN tag name	/II Disabled	

Totally Integrated Automation Portal				
HMI_1 [TP120	00 Comfort] / Screens			
HomeView				
Hardcopy of Home	eView			
vol.				12/31/2000 10:59:39 AM
	Belt Conveyor M1	Belt Conveyor M2	Belt Conveyor M3	
	Run Stop Fault	Run Stop Fault	Run Stop Fault	
Total B 000 Labeled	00	Axis Label Position Box	Sensor	
000		2		
Unlabel 000	Boxes	00000000	00000	
			STOP A	①



Symbol library_3

192, 192, 192

Symbol library_5

216

Name

Width

Name

Background color

Type

Layer

Type

Y position

Symbol library_5

Symbol library

0 - Layer_0

Symbol library

62

195

107

195

Background fill style Transparent

X position

X position

Height

position	62	Width	216	Height	107
ayer ynamizations\Visib	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
ag - Cycle	conveyor_M1 -	Data type	Range	Start range	1
nd range	1	Visibility	Invisible		
Rectangle_1					
	D. A. and	No	D + 1 1	V 141	1.40
ype position	Rectangle 15	Name Width	Rectangle_1 285	X position Height	148 281
ayer	0 - Layer_0	Background color	217, 217, 217	Border color	24, 28, 49
Circle_2					
ype position	Circle 196	Name Width	Circle_2 23	X position Height	217
adius	11	Background color	217, 217, 217	Border color	24, 28, 49
ynamizations\Appe					
ag - Cycle oreground color	conveyor_M1 - 24, 28, 49	Data type Background color	Range 217, 217, 217	Range Flashing	00 No
Range	11	Foreground color	0, 0, 0	Background color	153, 204, 0
lashing	No				
Circle_3					
	Circle	Nama	Circle 2	V nosition	217
ype ′ position	226	Name Width	Circle_3 23	X position Height	217 23
adius	11	Background color	217, 217, 217	Border color	24, 28, 49
)ynamizations\Appo ag - Cycle	conveyor_M1 -	Data type	Range	Range	00
ag - Cycle Foreground color	0, 0, 0	Background color	255, 204, 0	Flashing	No
-		, ,			
Circle_4					
ype	Circle	Name	Circle_4	X position	217
′ position Radius	256 11	Width Background color	23 217, 217, 217	Height Border color	23 24, 28, 49
)ynamizations\Appe		background color	217, 217, 217	border color	24, 20, 47
ag - Cycle	thermalFault -	Data type	Range	Range	00
oreground color lange	24, 28, 49 11	Background color Foreground color	255, 0, 0 24, 28, 49	Flashing Background color	No 217, 217, 217
lashing	No	l oreground color	24, 20, 49	Background color	217, 217, 217
Text field_2					
rext field_2					
ype	Text field	Name	Text field_2	X position	274
′ position .ayer	192 0 - Layer_0	Width Font	42 Tahoma, 17px, style=Bold	Height Text	25 Run
-	o zayeo		runoma, rrph, style bola	. ext	TO TO
Text field_3					
Гуре	Text field	Name	Text field_3	X position	274
' position .ayer	222 0 - Layer_0	Width Font	49 Tahoma, 17px, style=Bold	Height Text	25 Stop
-	o Layer_o	ront	ranoma, 17px, style=bold	TEXT	этор
Text field_4					
ype	Text field	Name	Text field_4	X position	273
/ position	251	Width	53	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Fault
Circle_1					
Гуре	Circle	Name	Circle_1	X position	659
position /	422	Width	23	Height	23
ladius Dynamizations\Appe	11	Background color	217, 217, 217	Border color	24, 28, 49
ag - Cycle	axisLabel -	Data type	Range	Range	00
oreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
Range Flashing	11 No	Foreground color	0, 0, 0	Background color	153, 204, 0
	110				
Text field_5					
ype	Text field	Name	Text field_5	X position	694
	452	Width	215	Height	27
·	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Position Box Sensor
•					
ayer			Circle_5	X position	659
ayer Circle_5	Circle	Name		II b	
ayer Circle_5 Type Yosition	Circle 454	Name Width	23	Height	23
ayer Circle_5 Type 7 position Radius	454 11	III		Height Border color	23 24, 28, 49
r position Layer Circle_5 Type r position Radius Dynamizations\Appe	454 11 earance	Width Background color	23 217, 217, 217	Border color	24, 28, 49
ayer Circle_5 Type / position Radius	454 11	Width	23		

O field 1					•
I/O field_1			lua es a la c		<u></u>
Гуре / position	I/O field 388	Name Width	I/O field_1 141	X position Height	74 57
.ayer	0 - Layer_0	Mode	Output	Font	Tahoma, 27px, style=Bold
Dynamizations\Tag	connection Process value	Тая	totalCounter		
Property name	Process value	Tag	totalCounter		
Text field_6					
Гуре	Text field	Name	Text field_6	X position	78
ſ position _ayer	351 0 - Layer_0	Width Font	139 Tahoma, 21px, style=Bold	Height Text	29 Total Boxes
	o - Layer_o	Font	ranoma, 2 rpx, style=bolu	lext	Total boxes
Rectangle_2					
Туре	Rectangle	Name	Rectangle_2	X position	497
/ position	15 0. Laver 0	Width Background color	285 217, 217, 217	Height Border color	281 24, 28, 49
.ayer	0 - Layer_0	Background color	217, 217, 217	border color	24, 26, 49
Symbol library_4					
- уре	Symbol library	Name	Symbol library_4	X position	544
position /	62	Width	216	Height	107
.ayer	0 - Layer_0	Background color	192, 192, 192	Background fill style	ıransparent
Symbol library_6					
Гуре	Symbol library	Name	Symbol library_6	X position	544
Y position	62	Width	216	Height	107
_ayer Dynamizations\Visil	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
Dynamizations(visi) Tag - Cycle	conveyor_M2 -	Data type	Range	Start range	1
End range	1	Visibility	Invisible		
Circle_6					
	C' I	1.	C: 1 C		T. C. C.
Гуре Y position	Circle 196	Name Width	Circle_6	X position Height	566 23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Tag - Cycle	conveyor_M2 -	Data type	Range	Range	00
Foreground color Range	24, 28, 49 11	Background color Foreground color	217, 217, 217 0, 0, 0	Flashing Background color	No 153, 204, 0
Flashing	No	roreground color	0, 0, 0	Duckground color	133, 231, 3
Circle_7					
Circle_/					
Туре	Circle	Name	Circle_7	X position	566
Y position Radius	226 11	Width Background color	23 217, 217, 217	Height Border color	23 24, 28, 49
		Background color	217, 217, 217	Border Color	24, 26, 49
Dynamizations\App					
Гаg - Cycle	conveyor_M2 -	Data type	Range	Range	00
ag - Cycle	earance	Data type Background color	Range 255, 204, 0	Range Flashing	00 No
Tag - Cycle Foreground color	conveyor_M2 -		-		
Tag - Cycle Foreground color Circle_8	conveyor_M2 - 0, 0, 0	Background color	255, 204, 0	Flashing	No
Tag - Cycle Foreground color Circle_8 Type	conveyor_M2 -		-		
Fag - Cycle Foreground color Circle_8 Type Y position Radius	conveyor_M2 - 0, 0, 0 Circle 256	Background color Name	255, 204, 0 Circle_8	Flashing X position	No 566
Tag - Cycle Foreground color Circle_8 Type Type Typosition Radius Dynamizations\App	conveyor_M2 - 0, 0, 0 Circle 256 11	Name Width Background color	255, 204, 0 Circle_8 23 217, 217, 217	X position Height Border color	No 566 23 24, 28, 49
Tag - Cycle Foreground color Circle_8 Type Tposition Radius Dynamizations\App	conveyor_M2 - 0, 0, 0 Circle 256 11 earance thermalFault -	Name Width Background color	255, 204, 0 Circle_8 23 217, 217, 217	X position Height Border color	No 566 23
Tag - Cycle Foreground color Circle_8 Type Type Type Radius Dynamizations\App Tag - Cycle Foreground color Range	conveyor_M2 - 0, 0, 0 Circle 256 11 earance thermalFault - 24, 28, 49 11	Name Width Background color	255, 204, 0 Circle_8 23 217, 217, 217	X position Height Border color	No 566 23 24, 28, 49
Tag - Cycle Foreground color Circle_8 Type Type Type Radius Dynamizations\App Tag - Cycle Foreground color Range	conveyor_M2 - 0, 0, 0 Circle 256 11 cearance thermalFault - 24, 28, 49	Name Width Background color Data type Background color	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0	X position Height Border color Range Flashing	No 566 23 24, 28, 49 00 No
Tag - Cycle Foreground color Circle_8 Type Type Type Type Type Type Type Typ	conveyor_M2 - 0, 0, 0 Circle 256 11 earance thermalFault - 24, 28, 49 11	Name Width Background color Data type Background color	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0	X position Height Border color Range Flashing	No 566 23 24, 28, 49 00 No
Tag - Cycle Foreground color Circle_8 Type T position Radius Dynamizations\App Tag - Cycle Foreground color Range Flashing Text field_7	conveyor_M2 - 0, 0, 0 Circle 256 11 cearance thermalFault - 24, 28, 49 11 No	Name Width Background color Data type Background color Foreground color	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49	X position Height Border color Range Flashing Background color	No 566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type Type Type Type Type Type Type Typ	conveyor_M2 - 0, 0, 0 Circle 256 11 cearance thermalFault - 24, 28, 49 11 No	Name Width Background color Data type Background color Foreground color	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7	X position Height Border color Range Flashing Background color	No 566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type Type Type Type Type Type Type Text field_7 Type Type Type Type Type Type Type Typ	conveyor_M2 - 0, 0, 0 Circle 256 11 cearance thermalFault - 24, 28, 49 11 No	Name Width Background color Data type Background color Foreground color	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49	X position Height Border color Range Flashing Background color	No 566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type Type Type Type Type Type Text field_7 Type Type Type Type Type Type Type Typ	conveyor_M2 - 0, 0, 0 Circle 256 11 cearance thermalFault - 24, 28, 49 11 No Text field 192	Name Width Background color Data type Background color Foreground color Name Width	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42	X position Height Border color Range Flashing Background color X position Height	No 566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type / position Radius Dynamizations\App Tag - Cycle Foreground color Range Flashing Text field_7 Type / position Layer Text field_8	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold	X position Height Border color Range Flashing Background color X position Height Text	No 566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type Type Type Type Type Tag - Cycle Foreground color Range Flashing Text field_7 Type Type Type Type Type Type Type Text field_8	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold	X position Height Border color Range Flashing Background color X position Height Text X position	566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type Type Type Type Toposition Tag - Cycle Foreground color Tange Tlashing Text field_7 Type Type Type Type Type Type Type Typ	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold	X position Height Border color Range Flashing Background color X position Height Text	No 566 23 24, 28, 49 00 No 217, 217, 217
Tag - Cycle Foreground color Circle_8 Type Type Type Type Tag - Cycle Foreground color Range Flashing Text field_7 Type Type Type Type Type Type Type Typ	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49	X position Height Border color Range Flashing Background color X position Height Text X position Height	No 566 23 24, 28, 49 00 No 217, 217, 217 623 25 Run
Tag - Cycle Foreground color Circle_8 Type Type Type Type Type Toreground color Range Text field_7 Type Type Type Type Type Type Type Typ	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49	X position Height Border color Range Flashing Background color X position Height Text X position Height	No 566 23 24, 28, 49 00 No 217, 217, 217 623 25 Run
Tag - Cycle Foreground color Circle_8 Type / position Radius Dynamizations\App Tag - Cycle Foreground color Range Flashing Text field_7 Type / position Layer Text field_8 Type / position Layer Text field_9 Type	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font Name	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49 Tahoma, 17px, style=Bold	X position Height Border color Range Flashing Background color X position Height Text X position Height Text	See
Tag - Cycle Foreground color Circle_8 Type Type Type Tag - Cycle Foreground color Range Flashing Text field_7 Type Type Text field_8 Type Text field_8 Type Text field_9 Text field_9 Type Type Type Type Type Type Type Typ	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49 Tahoma, 17px, style=Bold Text field_9 53	X position	566 23 24, 28, 49 00 No 217, 217, 217 623 25 Run 622 25
Tag - Cycle Foreground color Circle_8 Type Type Type Type Togory Tag - Cycle Foreground color Range Flashing Text field_7 Type Type Type Type Type Type Text field_8 Type Text field_9 Type Type Type Type Type Type Type Typ	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font Name	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49 Tahoma, 17px, style=Bold	X position Height Border color Range Flashing Background color X position Height Text X position Height Text	See
Tag - Cycle Foreground color	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49 Tahoma, 17px, style=Bold Text field_9 53	X position	566 23 24, 28, 49 00 No 217, 217, 217 623 25 Run 622 25
Tag - Cycle Foreground color Circle_8 Type Type Type Tag - Cycle Foreground color Range Flashing Text field_7 Type Type Type Type Type Text field_8 Type Text field_9 Type Type Type Type Type Text field_9 Type Type Text field_9 Type Type Type Type Type Type Type Typ	Circle	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49 Tahoma, 17px, style=Bold Text field_9 53 Tahoma, 17px, style=Bold	X position Height Border color Range Flashing Background color X position Height Text X position Height Text X position Height Text	See Stop No See See Stop No See See See See See See See See See Se
Tag - Cycle Foreground color Circle_8 Type Type Type Togorition Cadius Cynamizations\App Tag - Cycle Foreground color Cange Flashing Text field_7 Type Type Type Type Type Type Text field_8 Type Text field_9 Type Type Type Type Type Type Type Typ	Circle 256 11	Name Width Background color Data type Background color Foreground color Name Width Font Name Width Font Name Width Font	255, 204, 0 Circle_8 23 217, 217, 217 Range 255, 0, 0 24, 28, 49 Text field_7 42 Tahoma, 17px, style=Bold Text field_8 49 Tahoma, 17px, style=Bold Text field_9 53	X position	566 23 24, 28, 49 00 No 217, 217, 217 623 25 Run 622 25

Symbol library_	7				
		16.0			
Type Y position	Symbol library 62	Name Width	Symbol library_7 216	X position Height	893 107
Layer	0 - Layer_0	Background color	192, 192, 192		
Symbol library_	8		•		
	-	II.	6 1 1111 0		2003
Type Y position	Symbol library 62	Name Width	Symbol library_8 216	X position Height	893 107
Layer	0 - Layer_0	Background color	192, 192, 192	Background fill style	
Dynamizations\Vi Tag - Cycle	conveyor_M3 -	Data type	Dange	Start range	1
End range	1	Data type Visibility	Range Invisible	Start range	I
Circle_9					
Type Y position	Circle 196	Name Width	Circle_9 23	X position Height	915 23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\A					
Tag - Cycle Foreground color	conveyor_M3 - 24, 28, 49	Data type Background color	Range 217, 217, 217	Range Flashing	00 No
Range	11	Foreground color	0, 0, 0	Background color	153, 204, 0
Flashing	No				
Circle_10					
Туре	Circle	Name	Circle_10	X position	915
Y position	226	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\A Tag - Cycle	conveyor_M3 -	Data type	Range	Range	00
Foreground color		Background color		Flashing	No
Circle_11					
		\[\begin{align*} \text{In.} \text{ \text{In.} \text{ \text{In.} \text{ \text{ \text{In.} \text{ \text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\text{\t		16.	
Type Y position	Circle 256	Name Width	Circle_11 23	X position Height	915 23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\A	ppearance thermalFault -	Data tura	Denge	Danas	00
Tag - Cycle Foreground color		Data type Background color	Range 255, 0, 0	Range Flashing	00 No
Range	11	Foreground color	24, 28, 49	Background color	217, 217, 217
Flashing	No				
Text field_10					
Туре	Text field	Name	Text field_10	X position	972
Y position	192	Width	42	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Run
Text field_11					
Туре	Text field	Name	Text field_11	X position	972
Y position	222	Width	49	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Stop
Text field_12					
Туре	Text field	Name	Text field_12	X position	971
Y position	251	Width	53	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Fault
Text field_13					
Туре	Text field	Name	Text field_13	X position	192
Y position	24	Width	190	Height	27 Polt Convoyor M1
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Belt Conveyor M1
Text field_14					
Туре	Text field	Name	Text field_14	X position	543
Y position	24	Width	190	Height	27
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Belt Conveyor M2
Text field_15					
Туре	Text field	Name	Text field_15	X position	892
Y position	22	Width	190	Height	27
Layer	0 - Layer_0	Font	Tahoma, 19px, style=Bold	Text	Belt Conveyor M3
I/O field_2		Name	I/O field_2	X position	75
	I/O field	livaille		11 •	
Type Y position	491	Width	141	Height	57
I/O field_2 Type Y position Layer Dynamizations\Ta	491 0 - Layer_0			Height Font	57 Tahoma, 27px, style=Bold

/O field_3						
ype	I/O field	Name	I/O field_3	X position	76	
position	596	Width	141	Height	57	
ayer ynamizations\Ta	0 - Layer_0 ag connection	Mode	Output	Font	Tahoma, 27px, style=I	3old
roperty name	Process value	Tag	unlabelBoxesCounter			
Text field_16						
ype	Text field	Name	Text field_16	X position	66	
position ayer	456 0 - Layer_0	Width Font	168 Tahoma, 21px, style=Bold	Height Text	29 Labeled Boxes	
Text field_17						
ype	Text field	Name	Text field_17	X position	70	
position	562 0 - Layer_0	Width Font	166 Tahoma, 21px, style=Bold	Height Text	29 Unlabel Boxes	
ayer		Font	Tarioina, 2 i px, style=bold	Text	Offidbei Boxes	
ardcopy of P	ermanent area					12/31/20
und programme						10:59:39 A
lame leight	Permanent area	Background color Active layer	182, 182, 182 0	Grid color	0, 0, 0	
- ImiScreenIten	nData					
ype	Date/time field	Name	HmiScreenItemData	X position	1175	
position	30	Width	105	Height	30	
lode	Output	Font	Tahoma, 16px			
HmiScreenIten						
ype position	Date/time field 0	Name Width	HmiScreenItemData_1 105	X position Height	1175 30	
lode	Output	Font	Tahoma, 16px			
-ogo						
ype	Graphic view	Name	Logo	X position	5	
position ayer	1 0 - Layer_0	Width Graphic	71 Logo of HMI_1	Height Fit graphic to size	59 Stretch graphic	

Totally Integrated Automation Porta					
HMI 1 [TP12	00 Comfort] / Screens				
 Maintenance	-				
Hardcopy of Mair	ntenance				
values and					12/31/2000 10:59:39 AM
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Name	Maintenance	Background color	182, 182, 182	Grid color	0, 0, 0
Number Rectangle_4	2	Template	Template_1	Tooltip	
Type	Rectangle	Name	Rectangle_4	X position	48
Y position	64	Width	278	Height	441
Layer Text field_4	0 - Layer_0	Background color	217, 217, 217	Border color	24, 28, 49
	Toyt field	Name	Tout field 4	V nositi su	146
Type Y position	Text field 95	Name Width	Text field_4 64	X position Height	146 25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Sorter
Rectangle 7	, , <u>-</u> -		. ,		· ·

Manne	Manricellarice	background color	102, 102, 102	Gila coloi	0, 0, 0
Number	2	Template	Template_1	Tooltip	
Rectangle_4					
Туре	Rectangle	Name	Rectangle_4	X position	48
Y position	64	Width	278	Height	441
Layer	0 - Layer_0	Background color	217, 217, 217	Border color	24, 28, 49
Text field_4					
Туре	Text field	Name	Text field_4	X position	146
Y position	95	Width	64	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Sorter
Rectangle_7					
Туре	Rectangle	Name	Rectangle_7	X position	438
Y position	165	Width	404	Height	313
Layer	0 - Layer_0	Background color	217, 217, 217	Border color	24, 28, 49
-	, , <u>-</u>				
Text field_7					
Туре	Text field	Name	Text field_7	X position	579
Y position	181	Width	149	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Reset Counters
Button_13					
Туре	Button	Name	Button_13	X position	474
Y position	272	Width	105	Height	46
Mode	Text	Text OFF	Reset	Text ON	Text
Dynamizations\	Event			,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
Event name		Press			
Function list\S	etBitWhileKeyPressed				
Tag	resetCounterLabe	eled	Bit	0	
				·	
D 11					
Button_14					
Button_14 Type Y position	Button 272	Name Width	Button_14 105	X position Height	694 46

1ode	Text	Text OFF	Reset	Text ON	Text
) Ynamizations\Ever	nt				
vent name		Press			
Function list\SetB	itWhileKeyPressed				
Гад	resetCounterU	nlabel	Bit	0	
Text field_10	<u>'</u>			·	
	Total Calal	Nama	T+ 6'-1-1 10	V n a siti a n	462
Type Y position	Text field 231	Name Width	Text field_10 160	X position Height	462 25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Labeled Counter
Text field_11					
уре	Text field	Name	Text field_11	X position	585
position	337	Width	107	Height	25
_ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Label Time
Text field_12					
Гуре	Text field	Name	Text field_12	X position	123
Y position	213	Width	108	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Sorter Left
Circle_10					
Гуре	Circle	Name	Circle_10	X position	222
Y position Radius	96 11	Width Background color	23 217, 217, 217	Height Border color	23 24, 28, 49
Oynamizations\App					
Tag - Cycle Foreground color	sorter - 24, 28, 49	Data type Background color	Range 217, 217, 217	Range Flashing	00 No
Range	11	Foreground color	24, 28, 49	Background color	No 153, 204, 0
Flashing	No				,
Circle_11					
Гуре	Circle	Name	Circle_11	X position	230
y position	212	Width	23	Height	23
Radius Dynamizations\Appo	11	Background color	217, 217, 217	Border color	24, 28, 49
ag - Cycle	sorterLeft -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
Range Flashing	11 No	Foreground color	24, 28, 49	Background color	153, 204, 0
Text field_5	<u>'</u>				
		V			
Гуре Y position	Text field 355	Name Width	Text field_5 102	X position Height	129 25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Axis Label
Circle_12					
_	Circle	Namo	Circle_12	V position	226
Гуре Y position	354	Name Width	23	X position Height	236 23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\Appo Tag - Cycle	axisLabel -	Data type	Range	Range	00
oreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
Range Flashing	11 No	Foreground color	24, 28, 49	Background color	153, 204, 0
-	1 -				
Text field_22					
Гуре Y position	Text field 229	Name Width	Text field_22 158	X position Height	674 25
r position Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Unlabel Counter
I/O field_2		,		,	
	110 f. 11	1/4.	WO C. LL O		5.67
Гуре Y position	I/O field 378	Name Width	I/O field_2 136	X position Height	567 56
_ayer	0 - Layer_0	Mode	Input	Font	Tahoma, 27px, style=Bold
Dynamizations\Tag Property name	connection Process value	Tag	labelTime		
· •	i rocess value	ı ay	MACHINE		
Rectangle_8					
Гуре	Rectangle	Name	Rectangle_8	X position	957
Y position Layer	211 0 - Layer_0	Width Background color	278 217, 217, 217	Height Border color	206 24, 28, 49
	, , –				
Text field_8					
Гуре У position	Text field 229	Name Width	Text field_8 155	X position Height	1011 25
				or republic	

Circle_13	<u> </u>				
Туре	Circle	Name	Circle_13	X position	1002
Y position	303	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\App Tag - Cycle	earance heighBox -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No No
Range	11	Foreground color	24, 28, 49	Background color	153, 204, 0
Flashing	No				
Circle_14					
Туре	Circle	Name	Circle_14	X position	1002
Y position	333	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\App Tag - Cycle	positionBox -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
Range	11	Foreground color	24, 28, 49	Background color	153, 204, 0
Flashing	No				
Circle_15					
Туре	Circle	Name	Circle_15	X position	1002
Y position	363	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\App			Danasa	D	0.0
Tag - Cycle	unlabelBox -	Data type	Range	Range	00
Foreground color Range	24, 28, 49 11	Background color Foreground color	217, 217, 217 24, 28, 49	Flashing Background color	No 153, 204, 0
Range Flashing	No	i oreground color	27, 20, 77	Background Color	155, 207, 0
Text field_23					
Туре	Text field	Name	Text field_23	X position	1059
Y position	299	Width	102 Tahoma, 17px, style=Bold	Height Text	25 Heigh Boy
Layer	0 - Layer_0	Font	Tanoma, T/px, Style=Bold	lext	Heigh Box
Text field_24					
Туре	Text field	Name	Text field_24	X position	1059
Y position	332	Width	125	Height	25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Position Box
Text field_25					
	T	No	Total Cold OF	V n a siti an	1050
Type Y position	Text field 362	Name Width	Text field_25 119	X position Height	1058 25
Layer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Unlabel Box
_	, , –	"			
Button_1					
Туре	Button	Name	Button_1	X position	82
Y position	140	Width	97	Height	47
Mode	Text	Text OFF	Activate	Text ON	Text
Dynamizations\Eve	nt				
Event name		Press			
Function list\Inve	rtBit				
Tag		activateSort	er		
		activate301ti			
Button_2					
Туре	Button	Name	Button_2	X position	200
Y position	140	Width	97	Height	47
Mode	Text	Text OFF	Deactivate	Text ON	Text
Dynamizations\Eve	nt				
Event name		Press			
Function list\Inve	rtBit				
Tag		activateSort	er		
_		detivate5010	-		
Button_3					
	Button	Name	Button_3	X position	82
	271	Width	97	Height	47
Y position	Text	Text OFF	Activate	Text ON	Text
Type Y position Mode	!				
Y position Mode Dynamizations\Evel					
Y position Mode Dynamizations\Evel		Press			
Y position Mode Dynamizations\Eve Event name	nt	Press			
Y position Mode	nt	Press activateSort	orl oft		

Sutton Name	Name	Automation Portal Button_4					I
Button	Name Button Name Button_4 X position 200	Button_4					
Name	Name						
Position 271	Midth 97	Type Rutto					
Text OFF Deactivate Deac	Text		on		Button_4	X position	
Press	Press Pres	Y position 271				Height Text ON	
Press	Press			TEXTOTT	Deactivate	TEXT ON	Text
Sutton_5 Sutton_6 Sutton_5 Sutton_6 Sutton_5 Sutton_6 Sutton_6		Dynamizations\Event Event name		Press			
Sutton_5 Sutton_6 Sutton_5 Sutton_6 Sutton_5 Sutton_6 Sutton_6		Function list\InvertRit		'			
Sutton_5 Sutton_6 Sutton_6	tton_5 be Button Name Button_5 X position 82 osition 402 Width 97 Height 47 de Text Text OFF Activate Text ON Text manizations\text{Event} int name Press activateAxis						
Name Button S2 Press	Name Button Section Section			activateSorte	erLeft		
Fostion 402 Width 97 Height 47	Midth 97	Button_5					
Text	Text		on		Button_5	X position	
Press Function list\InvertBit ag activateAxis Button_6 ype Button Name Button_6 X position 200 position 402 Width 97 Height 47 Mode Text Text OFF Deactivate Text ON Text Yamaizations\Event Yress Function list\InvertBit	Press Pres						
Press	Press			TEXTOTT	retrute	TOXE ON	TEXT
ActivateAxis ActivateAxis	activateAxis	Event name		Press			
ActivateAxis ActivateAxis	activateAxis	Function list\InvertRit		'			
Sutton_6 Sutton_6 Sutton_6 X position 200 Y position 402 Width 97 Height 47 Mode Text OFF Deactivate Text ON Tex	Name						
ype Button Name Button_6 X position 200 position 402 Width 97 Height 47 Mode Text Text OFF Deactivate Text ON Text Pynamizations\Event vent name Press	de Button Name Button_6 X position 200 osition 402 Width 97 Height 47 de Text Text OFF Deactivate Text ON Text	Tag		activateAxis			
Fostion 402 Width 97 Height 47 Mode Text OFF Deactivate Text ON Text ON Synamizations\Event Press Pres	osition 402 Width 97 de Text OFF Deactivate Text ON Text ON Text namizations\Event ent name Press	Button_6					
Mode Text Text OFF Deactivate Text ON Text Synamizations\Event vent name Press Function list\InvertBit	de Text Text OFF Deactivate Text ON Text namizations\Event ent name Press		on		Button_6	X position	
ynamizations\Event vent name Press Function list\InvertBit	namizations\Event ent name Press nction list\InvertBit					Height Text ON	
vent name Function list\InvertBit	nction list\InvertBit Press						. 5
Function list\InvertBit	nction list\InvertBit	Event name		Press			
ng jackvateAuss	gctivoteAxis			1 .			

Totally Integrated Automation Portal								
HMI_1 [TP120	00 Comfort]	/ Screen m	nanagement	/ Templates	5			
Template_1								
Hardcopy of Temp	late_1							
								12/31/2000 10:59:39 AM
10	8	7-	6	5_63	4	2		9 1
					(START) (S	TOP I		A
Name Tab sequence in fore- ground	Template_1 Enabled		Background color Active layer	182, 182, 182 0		Grid color	0, 0, 0	
Exit				'				
	Button		Name	Exit		X position	1200	
Y position	679		Width	78		Height	59	

Tab sequence in ground	fore- Enabled	Active layer	0			
Exit						
Туре	Button	Name	Exit	X position	1200	
Y position	679	Width	78	Height	59	
Mode	Graphic	Text OFF	Exit	Text ON	Exit	
Dynamizations\E	Event					
Event name		Release				
Function list\S	topRuntime					
Mode		Runtime)			
Template_But	ton_6					
Туре	Button	Name	Template_Button_6	X position	917	
Y position	679	Width	78	Height	59	
Mode	Graphic	Text OFF		Text ON		
Dynamizations\	Event					
Event name	LVent	Press				
Function list\li	nvertBit					
Tag		pausePr	ocess			
Template_But	ton_7					
Туре	Button	Name	Template_Button_7	X position	813	
Y position	679	Width	78	Height	59	
Mode	Graphic	Text OFF		Text ON		
	Event					
Dynamizations\l						
		Press				
Dynamizations\I Event name Function list\S	etBitWhileKeyPressed	Press				

Template_Button_8					
remplate_button_o					
7 1	Button	Name	Template_Button_8	X position	710
•	679	Width	78	Height	59
Mode	Graphic	Text OFF		Text ON	
Dynamizations\Event					
Event name		Press			
Function list\SetBitV	VhileKeyPressed				
	-		1/	1-	
Tag	startSignal		Bit	0	
Template_Button_9					
_	D	1/2.	T 1 2 2 2 2	100	
<i>y</i> ,	Button 679	Name Width	Template_Button_9 78	X position Height	571 59
•	Graphic Graphic	Text OFF	70	Text ON	
	·				
Dynamizations\Event Event name		Release			
Lvent name		itelease			
Function list\Activat	eScreen				
Screen name	Maintenance		Object number	0	
				-	
Template_Button_1	0				
Туре	Button	Name	Template_Button_10	X position	422
Y position	679	Width	78	Height	59
Mode	Graphic	Text OFF		Text ON	
Dynamizations\Event					
Event name		Release			
Function list\ChowD	onunCaroon				
Function list\ShowP	opupscreen				
	Belt_M3	X coordinate	400	Y coordinate	125
Display mode	Toggle	Animation	Off	Animation speed	Medium
Template_Button_1	1				
7 1	Button	Name	Template_Button_11	X position	309
•	679 Graphic	Width Text OFF	78	Height Text ON	59
	Отартис	TEXEOTT		TEXT ON	
Dynamizations\Event		la 1			
Event name		Release			
F 4' 1' - 4\Cl D	onunScroon				
Function list\ShowP	opupscieen				
		X coordinate	400	Y coordinate	125
Name of the screen	Belt_M2	X coordinate Animation	400 Off	Y coordinate Animation speed	125 Medium
Name of the screen Display mode	Belt_M2 Toggle				
Name of the screen	Belt_M2 Toggle				
Name of the screen Display mode Template_Button_1	Belt_M2 Toggle				
Name of the screen Display mode Template_Button_1 Type Y position	Belt_M2 Toggle Button 678	Animation Name Width	Off	Animation speed X position Height	Medium
Name of the screen Display mode Template_Button_1 Type Y position	Belt_M2 Toggle 2 Button	Animation	Off Template_Button_12	Animation speed X position	Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode	Belt_M2 Toggle Button 678	Animation Name Width	Off Template_Button_12	Animation speed X position Height	Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event	Belt_M2 Toggle Button 678	Animation Name Width	Off Template_Button_12	Animation speed X position Height	Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name	Belt_M2 Toggle Button 678 Graphic	Name Width Text OFF	Off Template_Button_12	Animation speed X position Height	Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP	Belt_M2 Toggle 2 Button 678 Graphic opupScreen	Name Width Text OFF	Off Template_Button_12 78	X position Height Text ON	Medium 192 59
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP	Belt_M2 Toggle 2 Button 678 Graphic opupScreen Belt_M1	Name Width Text OFF Release	Off Template_Button_12 78	X position Height Text ON	192 59
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP	Belt_M2 Toggle 2 Button 678 Graphic opupScreen	Name Width Text OFF	Off Template_Button_12 78	X position Height Text ON	Medium 192 59
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode	Belt_M2 Toggle 2 Button 678 Graphic opupScreen Belt_M1	Name Width Text OFF Release	Off Template_Button_12 78	X position Height Text ON	192 59
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle	Name Width Text OFF Release X coordinate Animation	Off Template_Button_12 78 400 Off	X position Height Text ON Y coordinate Animation speed	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button	Name Width Text OFF Release X coordinate Animation	Off Template_Button_12 78 400 Off Alarms	X position Height Text ON Y coordinate Animation speed	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position	Belt_M2 Toggle 2 Button 678 Graphic opupScreen Belt_M1 Toggle Button 679	Name Width Text OFF Release X coordinate Animation	Off Template_Button_12 78 400 Off	X position Height Text ON Y coordinate Animation speed	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type / position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type / position Mode	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button	Name Width Text OFF Release X coordinate Animation Name Width	Off Template_Button_12 78 400 Off Alarms 78	X position Height Text ON Y coordinate Animation speed X position Height	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event	Belt_M2 Toggle 2 Button 678 Graphic opupScreen Belt_M1 Toggle Button 679	Name Width Text OFF Release X coordinate Animation Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78	X position Height Text ON Y coordinate Animation speed X position Height	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width	Off Template_Button_12 78 400 Off Alarms 78	X position Height Text ON Y coordinate Animation speed X position Height	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78	X position Height Text ON Y coordinate Animation speed X position Height	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic IarmWindow	Name Width Text OFF Release X coordinate Animation Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms	X position Height Text ON Y coordinate Animation speed X position Height Text ON	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78	X position Height Text ON Y coordinate Animation speed X position Height	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic IarmWindow	Name Width Text OFF Release X coordinate Animation Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms	X position Height Text ON Y coordinate Animation speed X position Height Text ON	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic IarmWindow	Name Width Text OFF Release X coordinate Animation Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms	X position Height Text ON Y coordinate Animation speed X position Height Text ON	192 59 125 Medium
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic IarmWindow System events Button 679	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Release	Template_Button_12 78 400 Off Alarms 78 Alarms Display mode	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic larmWindow System events Button	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release	Template_Button_12 78 400 Off Alarms 78 Alarms Display mode	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position Mode	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic IarmWindow System events Button 679	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Release	Off Template_Button_12 78 400 Off Alarms 78 Alarms Display mode Start screen 78	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic IarmWindow System events Button 679	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Release	Off Template_Button_12 78 400 Off Alarms 78 Alarms Display mode Start screen 78	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position Mode Dynamizations\Event Event name Start screen Type Y position Mode Dynamizations\Event Event name	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic System events Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Release Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms Display mode Start screen 78	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position Mode Dynamizations\Event Event name Start screen Type Y position Mode Dynamizations\Event Event name	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic System events Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Release Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms Display mode Start screen 78	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Dbject name Start screen Type Y position Mode Dynamizations\Event Event name Function list\ShowA Dbject name Start screen Type Y position Mode Dynamizations\Event Event name Function list\Activat	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic System events Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Release Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms Display mode Start screen 78	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms
Name of the screen Display mode Template_Button_1 Type Y position Mode Dynamizations\Event Event name Function list\ShowP Name of the screen Display mode Alarms Type Y position Mode Dynamizations\Event Event name Function list\ShowA Object name Start screen Type Y position Mode Dynamizations\Event Event name Start screen Type Y position Mode Dynamizations\Event	Belt_M2 Toggle Button 678 Graphic opupScreen Belt_M1 Toggle Button 679 Graphic System events Button 679 Graphic	Name Width Text OFF Release X coordinate Animation Name Width Text OFF Release Name Width Text OFF	Off Template_Button_12 78 400 Off Alarms 78 Alarms Display mode Start screen 78 Start screen	X position Height Text ON Y coordinate Animation speed X position Height Text ON Toggle X position Height Text ON	192 59 125 Medium 1111 59 Alarms

Totally Integrated Automation Portal		
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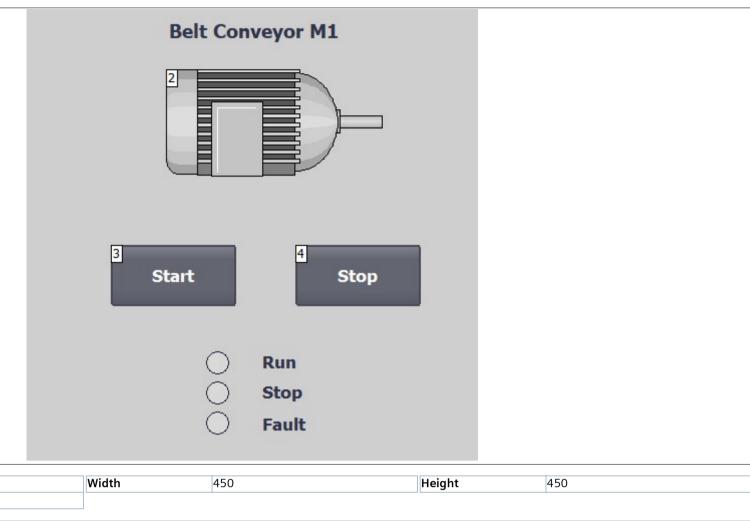
HMI_1 [TP1200 Comfort] / Screen management / Pop-up screens

Belt_M1

Name Active layer

Hardcopy of Belt_M1

Belt_M1



Symbol library	/_3				
				10.0	
Туре	Symbol library	Name	Symbol library_3	X position	139
Y position	60	Width	216	Height	107
Layer	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
Symbol library	/_5				
Туре	Symbol library	Name	Symbol library_5	X position	139
Type Y position	Symbol library 60	Name Width	Symbol library_5 216	X position Height	139 107
	, , , , , , , , , , , , , , , , , , ,				
Y position	60 0 - Layer_0	Width	216	Height	107
Y position Layer	60 0 - Layer_0	Width	216	Height	107
Y position Layer Dynamizations\\	60 0 - Layer_0 /isibility	Width Background color	216 192, 192, 192	Height Background fill style	107 Transparent

Button_1					
Туре	Button	Name	Button_1	X position	84
Y position	235	Width	125	Height	61
Mode	Text	Text OFF	Start	Text ON	Text
			-	· · · · · · · · · · · · · · · · · · ·	'

Wiode	TEXT	TEXT OF I	Start	TEXTON	TEXT
Dynamizations\Event					
Event name		Release			
		'			
Function list\Invert	Bit				
Tag		startM1			

Circle_2					
Туре	Circle	Name	Circle_2	X position	179
Y position	341	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\Appe	arance				
Tag - Cycle	conveyor_M1 -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
Range	11	Foreground color	24, 28, 49	Background color	153, 204, 0
Flashing	No		:	·	

Circle_3					
Туре	Circle	Name	Circle_3	X position	179
Y position	371	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\App	earance	"		<u>'</u>	
Tag - Cycle	conveyor_M1 -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	255, 204, 0	Flashing	No
Range	11	Foreground color	24, 28, 49	Background color	217, 217, 217
Flashing	No		-		<u> </u>

Y position 40 Radius 11 Dynamizations\Appearar Tag - Cycle th Foreground color 24 Range 1. Flashing No Text field_2	01 1 nce nermalFault - 4, 28, 49	Name Width Background color			
Y position 40 Radius 11 Dynamizations\Appearar Tag - Cycle th Foreground color 24 Range 1. Flashing No	01 1 nce nermalFault - 4, 28, 49	Width			
Y position 40 Radius 11 Dynamizations\Appearar Tag - Cycle th Foreground color 24 Range 1. Flashing No	01 1 nce nermalFault - 4, 28, 49	Width	Circle_4	X position	179
Dynamizations\Appearar Tag - Cycle th Foreground color 24 Range 1. Flashing No Text field_2	nce nermalFault - 4, 28, 49 1	Background color	23	Height	23
Tag - Cycle th Foreground color 24 Range 1. Flashing No Text field_2	nermalFault - 4, 28, 49 1		217, 217, 217	Border color	24, 28, 49
Foreground color 24 Range 1. Flashing No Text field_2	1	Data type	Range	Range	00
Flashing No Text field_2		Background color	255, 0, 0	Flashing	No
Text field_2		Foreground color	24, 28, 49	Background color	217, 217, 217
Type Te					
		Name	Text field_2	X position	232
•		Width Font	42 Tahoma, 17px, style=Bold	Height Text	25 Run
,	Layer_o	Tone	ranoma, 17 px, style=bola	Text	Null
Text field_3					
J .		Name	Text field_3	X position	232
•		Width Font	49 Tahoma, 17px, style=Bold	Height Text	25 Stop
	- Layei_O	FOIIL	ranoma, 17px, style=bolu	Text	Stop
ext field_4					
•		Name	Text field_4	X position	232
position 40		Width	53	Height	25
	- Layer_0	Font	Tahoma, 17px, style=Bold	Text	Fault
ext field_13					
/pe Te	ext field	Name	Text field_13	X position	139
position 8		Width	190	Height	27
oyer 0	- Layer_0	Font	Tahoma, 19px, style=Bold	Text	Belt Conveyor M1
utton_2					
/pe Bu	utton	Name	Button_2	X position	268
position 23	35	Width	125	Height	61
ode Te	ext	Text OFF	Stop	Text ON	Text
/namizations\Event					
ent name		Release			
unction list\InvertBit	:				
ag		startM1			

Totally Integrated Automation Portal		
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HMI_1 [TP1200 Comfort] / Screen management / Pop-up screens

Belt_M2

Name

Range

Flashing

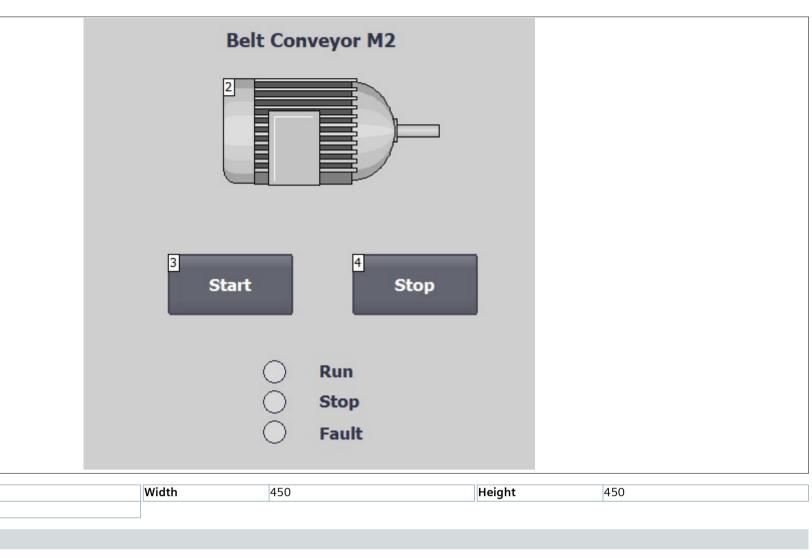
1..1

No

Active layer

Belt_M2

Hardcopy of Belt_M2



Symbol library_	_3				
Туре	Symbol library	Name	Symbol library_3	X position	139
Y position	60	Width	216	Height	107
Layer	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
Symbol library_	_5				
Туре	Symbol library	Name	Symbol library_5	X position	139
Y position	60	Width	216	Height	107
Layer	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
Dynamizations\Vi	sibility				
Tag - Cycle	conveyor_M2 -	Data type	Range	Start range	0
End range	0	Visibility	Visible		
Button_1					
Туре	Button	Name	Button_1	X position	84
Y position	235	Width	125	Height	61
Mode	Text	Text OFF	Start	Text ON	Text

button_1					
Туре	Button	Name	Button_1	X position	84
Y position	235	Width	125	Height	61
Mode	Text	Text OFF	Start	Text ON	Text
Wode	TEXT	TEXT OTT	Start	TEXTOIT	TEXT
Dynamizations\Ever	nt				
Event name		Release			
		'			
Function list\Inve	rtBit				
-					
Tag		startM2			
Circle_2					
Circle_2					
Туре	Circle	Name	Circle_2	X position	179
Y position	341	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\App	earance				
Tag - Cycle	conveyor_M2 -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
_					

Circle	Name	Circle_3	X position	179
371	Width	23	Height	23
11	Background color	217, 217, 217	Border color	24, 28, 49
arance	·		"	
conveyor_M2 -	Data type	Range	Range	00
24, 28, 49	Background color	255, 204, 0	Flashing	No
11	Foreground color	24, 28, 49	Background color	217, 217, 217
No				'
	371 11 arance conveyor_M2 - 24, 28, 49 11	371 Width 11 Background color arance conveyor_M2 - Data type 24, 28, 49 Background color 11 Foreground color	371 Width 23	371 Width 23 Height 11

24, 28, 49

Background color

153, 204, 0

Foreground color

Totally Integrated	d al				
Circle_4					
Туре	Circle	Name	Circle_4	X position	179
Y position	401	Width	23	Height	23
Radius Dynamizations\Appe	11 earance	Background color	217, 217, 217	Border color	24, 28, 49
Tag - Cycle	thermalFault -	Data type	Range	Range	00
Foreground color Range	24, 28, 49 11	Background color Foreground color	255, 0, 0 24, 28, 49	Flashing Background color	No 217, 217, 217
Flashing	No	rolegiouna coloi	24, 20, 49	Background color	217, 217, 217
Text field_2					
Гуре	Text field	Name	Text field_2	X position	232
position	339	Width	42	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Run
Γext field_3					
уре	Text field	Name	Text field_3	X position	232
position (369	Width	49	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Stop
Text field_4					
уре	Text field	Name	Text field_4	X position	232
position	401	Width	53	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Fault
ext field_13					
ype	Text field	Name	Text field_13	X position	139
position ayer	8 0 - Laver 0	Width	190 Tahoma, 19px, style=Bold	Height Text	27 Belt Conveyor M2
	0 - Layer_0	Font	ranoma, 19px, style=bold	Text	Delt Conveyor IVIZ
Button_2					
ype	Button	Name	Button_2	X position	268
nacitie:-		Width	125	Height	61
	235 Text			Text ON	Text
lode	Text	Text OFF	Stop	Text ON	Text
lode ynamizations\Ever	Text			Text ON	Text
Mode Dynamizations\Ever vent name	Text	Text OFF		Text ON	Text
Y position Mode Dynamizations\Ever Event name Function list\Inve	Text	Text OFF		Text ON	Text
Mode Dynamizations\Ever Event name Function list\Inve	Text	Text OFF Release		Text ON	Text
Mode Dynamizations\Ever vent name Function list\Inve	Text	Text OFF Release		Text ON	Text
Mode Synamizations\Ever vent name Function list\Inve	Text	Text OFF Release		Text ON	Text
lode ynamizations\Ever vent name Function list\Inve	Text	Text OFF Release		Text ON	Text
lode ynamizations\Ever vent name function list\Inve	Text	Text OFF Release		Text ON	Text
ode ynamizations\Ever vent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode ynamizations\Ever vent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode /namizations\Ever /ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode /namizations\Ever /ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode vnamizations\Even ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode vnamizations\Even ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode /namizations\Even rent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode vnamizations\Even ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode vnamizations\Even ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode vnamizations\Even ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode vnamizations\Even ent name unction list\Inve	Text	Text OFF Release		Text ON	Text
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ode ynamizations\Ever vent name unction list\Inve	Text	Text OFF Release		Text ON	Text
ode ynamizations\Ever vent name unction list\Inve	Text	Text OFF Release		Text ON	Text
lode ynamizations\Ever vent name function list\Inve	Text	Text OFF Release		Text ON	Text

Totally Integrated Automation Portal		
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HMI_1 [TP1200 Comfort] / Screen management / Pop-up screens

Belt_M3

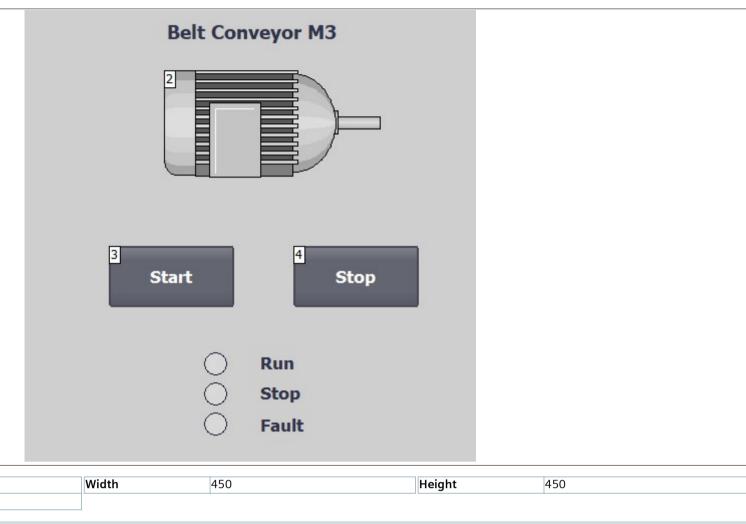
Name

Active layer

Function list\InvertBit

Hardcopy of Belt_M3

Belt_M3



Type	Symbol library	Name	Symbol library_3	X position	139
Y position	60	Width	216	Height	107
Layer	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
Туре	Symbol library	Name	Symbol library_5	X position	139
Symbol library	<u>_</u> 5				
Y position	60	Width	216	Height	107
Layer	0 - Layer_0	Background color	192, 192, 192	Background fill style	Transparent
Dynamizations\\	/isibility	"			
Tag - Cycle	conveyor_M3 -	Data type	Range	Start range	0
,		Visibility	Visible		•

Button_1						
Туре	Button	Name	Button_1	X position	84	
Y position	235	Width	125	Height	61	
Mode	Text	Text OFF	Start	Text ON	Text	
Dynamizations	want			- 1		

П	. position		· · · · · · · · · · · · · · · · · · ·	123		0 1
ı	Mode	Text	Text OFF	Start	Text ON	Text
1						
ı	Dynamizations\Event					
ı	Event name		Release			
- 1						

Tag		startM3				
Circle_2						
_		10.		164	1	
Type	Circle	Name	Circle 2	X position	179	

Type	Circle	Name	Circle_2	X position	179
Y position	341	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\Appea	rance				
Tag - Cycle	conveyor_M3 -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
Range	11	Foreground color	24, 28, 49	Background color	153, 204, 0
Flashing	No				

Circle_3					
Туре	Circle	Name	Circle_3	X position	179
Y position	371	Width	23	Height	23
Radius	11	Background color	217, 217, 217	Border color	24, 28, 49
Dynamizations\Appe	earance	·		<u>'</u>	
Tag - Cycle	conveyor_M3 -	Data type	Range	Range	00
Foreground color	24, 28, 49	Background color	255, 204, 0	Flashing	No
Range	11	Foreground color	24, 28, 49	Background color	217, 217, 217
Flashing	No		•		

Automation Porta Circle_4	4.				
CITCIC_T					
Туре	Circle	Name	Circle_4	X position	179
Y position	401	Width	23	Height	23
Radius Dynamizations\Appe	11 earance	Background color	217, 217, 217	Border color	24, 28, 49
Tag - Cycle	thermalFault -	Data type	Range	Range	00
Foreground color Range	24, 28, 49 11	Background color Foreground color	255, 0, 0 24, 28, 49	Flashing Background color	No 217, 217, 217
- - -lashing	No	rolegiodila coloi	24, 20, 43	Background color	217, 217, 217
Text field_2					
Гуре	Text field	Name	Text field_2	X position	232
position	339	Width	42	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Run
Text field_3					
уре	Text field	Name	Text field_3	X position	232
position	369	Width	49	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Stop
Text field_4					
уре	Text field	Name	Text field_4	X position	232
position	401	Width	53	Height	25
ayer	0 - Layer_0	Font	Tahoma, 17px, style=Bold	Text	Fault
Text field_13					
ype	Text field	Name	Text field_13	X position	139
position	0 - Laver 0	Width	190 Tahoma, 19px, style=Bold	Height	27 Belt Conveyor M3
ayer	0 - Layer_0	Font	ranoma, 19px, style=bold	Text	Delt Conveyor IVIS
Button_2					
ype	Button	Name	Button_2	X position	268
position Iode	235 Text	Width Text OFF	125 Stop	Height Text ON	61 Text
		TEXT OF I	Stop	Text of	TOAC
)ynamizations\Even vent name	t	Release			
Function list\lm\cor	~+D:+				
Function list\Inver	rtBit				
Function list\Inver	rtBit	startM3			
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