	es								
Main Propertie General									
Name Numbering	Main Automatic	Number	1		Туре	ОВ		Language	LAD
Information	Automatic								
Γitle	"Main Program Sweep (Cy- cle)"	Author			Comment			Family	
Version	0.1	User-defined ID							
Name	<u>'</u>			Data typ			Default value		
▼ Input				Data typ			Delaute value		
Initial_C	all			Bool					
Remane	nce			Bool					
Temp Constant									
Network 1:									
				%FC1	_				
				tart_Stop"	ENO				
			%I1.7		%QD100		•		
		"emerg	gencyStop" — emergencySto		Conveyor — "bufferConvey %QD104				
		"st	topButton" — stopButton		Conveyor — "exitConveyor	r"			
		"st	artButton" — startButton	s	%Q0.1 tartLight ─ "startLight"				
		"re	%I1.4 setButton" — resetButton	s	%Q0.3 topLight ── "stopLight"				
		"a	%I1.6 autoMode" — autoMode						
			%ID100 "bufferVel" — bufferVel						
			%ID104						
			"exitVel" — exitVel						
		"at	BufferExit" — atBufferExit						
Network 2:									
			"Counter	%FC2 r_Blade_Cont	rol" ENO				
			%I1.2 "atExit" — atExit	counte	%QD108 erDisplay — "counterBoxe	s"			
		"re	%I1.4 setButton" — resetCounter		%Q0.2 esetLight — "resetLight"				
			%I1.1 BufferExit" — atBufferExit		%Q0.0 copBlade ─i"stopBlade"				
			%I1.0		oppiade - stoppiade				
		"atBu	ufferEntry" — atBufferEntry						