

US006932187B2

(12) United States Patent

Banter et al.

(10) Patent No.: US 6,932,187 B2

(45) **Date of Patent:** Aug. 23, 2005

(54) PROTECTIVE ACOUSTIC COVER ASSEMBLY

- (75) Inventors: Chad A. Banter, Bear, DE (US);
 - Bradley E. Reis, Landenberg, PA (US)
- (73) Assignee: Gore Enterprise Holdings, Inc.,

Newark, DE (US)

(*) Notice: Subject to any disclaimer, the term of this

patent is extended or adjusted under 35

U.S.C. 154(b) by 0 days.

- (21) Appl. No.: 10/686,036
- (22) Filed: Oct. 14, 2003
- (65) Prior Publication Data

US 2005/0077102 A1 Apr. 14, 2005

- (51) **Int. Cl.**⁷ **H05K 5/03**; H04M 1/20; H04M 9/08
- (52) **U.S. Cl.** **181/149**; 381/189; 379/451; 379/437

(56) References Cited

U.S. PATENT DOCUMENTS

3,953,566 A	4/191	6 Gore
3,987,258 A	* 10/197	6 Tsutsui et al 181/149
4,071,040 A	1/197	8 Moriarty 137/199
4,110,392 A	8/197	8 Yamazaki 264/127
4,187,390 A	2/198	0 Gore 174/102 R
4,194,041 A	* 3/198	0 Gore et al 442/289
4,640,382 A	* 2/198	7 Hartmann et al 181/175
4,844,778 A	7/198	9 Witte 204/11
4,852,683 A	* 8/198	9 Killion 181/130
4,949,386 A	8/199	0 Hill 381/188
4,987,597 A	1/199	1 Haertl 381/69

5,116,650 A	5	/1992	Bowser 428/34.2
5,222,050 A	* 6	/1993	Marren et al 381/328
5,286,279 A	2	/1994	Wu 95/45
5,338,287 A	* 8	/1994	Miller et al 381/326
5,342,434 A	8	/1994	Wu 96/13
5,376,441 A	12	/1994	Wu et al 428/304.4
5,385,694 A	1	/1995	Wu et al 252/312
5,420,570 A	5	/1995	Leitten et al 340/574
5,460,872 A	10	/1995	Wu et al 428/304.4
5,462,586 A	10	/1995	Sugiyama et al 96/13
5,625,688 A	* 4	/1997	Ford et al 379/433.09
5,828,012 A	10	/1998	Repolle et al 181/175
6,134,333 A	* 10	/2000	Flagler 181/130
6,512,834 B1	1	/2003	Banter et al 381/386

OTHER PUBLICATIONS

ASTME 1050–90 (Standard Test Method for Impedance Ab sorption of Acoustical Materials Using a Tube, Two Microphones, and a Digital Frequency Analysis System).

* cited by examiner

Primary Examiner—Edgardo San Martin (74) Attorney, Agent, or Firm—Allan M. Wheatcraft

(57) ABSTRACT

A protective acoustic cover assembly including a metal foil with perforations, and a treatment on one or more surfaces of said metal foil. The treatment is a hydrophobic or oleophobic treatment, or both. The protective acoustic cover assembly has an average specific acoustic resistance of less than about 11 Rayls MKS from 250–300 Hz, an average specific acoustic reactance magnitude of less than about 1 Rayls MKS from 250–300 Hz, and an instantaneous water entry pressure value of greater than about 11 cm. The perforations of the metal foil preferably have an average maximum pore size of less than about 150 micrometers. The protective acoustic cover assembly further includes an adhesive mounting system, and the preferred metal foil is nickel.

23 Claims, 5 Drawing Sheets



