United States Patent [19]	[11] Patent Number: 4,746,688
Bistak et al.	[45] Date of Patent: May 24, 1988
[54] REMOLDABLE, WOOD-FILLED ACOUST SHEET	4,228,116 10/1980 Colombo et al
[75] Inventors: Leo T. Bistak, Sterling Heights; Daniel C. Himebaugh, Ann Arbo both of Mich.	4,403,007 9/1983 Coughlin .
[73] Assignee: Ford Motor Company, Dearborn, Mich.	4,409,345 10/1983 Moteki et al
[21] Appl. No.: 52,680	4,480,061 10/1984 Coughlin et al
[22] Filed: May 21, 1987	4,480,074 10/1984 Wang . 4,555,546 11/1985 Patel .
[51] Int. Cl. ⁴	/00 4,654,262 3/1987 Alonso
[56] References Cited	[57] ABSTRACT
U.S. PATENT DOCUMENTS 3,037,954 6/1962 Gessler et al. 3,835,201 9/1974 Fischer 3,888,810 6/1975 Shinomura 524 3,904,456 9/1975 Schwartz 4,013,616 3/1977 Wallace 524/ 4,045,403 8/1977 Lever et al. 524/ 4,116,914 9/1978 Coran et al. 4,191,798 3/1980 Schumacker et al. 4,192,785 3/1980 Chen et al. 523/ 4,203,876 5/1980 Dereppe et al. 524/	subsequently remolded into three dimensional, thermo- plastic articles having sound-deadening properties. Preferably, the polyolefin is polypropylene homopoly- mer and the cellulosic particulate is woodflour.