

[54] **ULTRASONIC WELDING METHOD FOR SEALING A THERMOPLASTIC CAP TO THE NECK OF A THERMOPLASTIC CONTAINER**

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[58] Field of Search **156/69, 73.1, 221, 580.1, 156/580.2; 264/23; 425/174.2; 228/110, 1 R; 53/471, 485, 489**

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[57] **ABSTRACT**

A method for sealing the neck of a thermoplastic container to a thermoplastic cap superposed upon the neck and the cap having a lateral edge extending beyond the periphery of the neck using an ultrasonic welding apparatus includes an ultrasonic resonator having a domical internal cavity in its output end for reshaping the lateral edge of the cap in order to form a peripheral bead along the interface between the cap and the neck of the container.

2 Claims, 6 Drawing Figures

