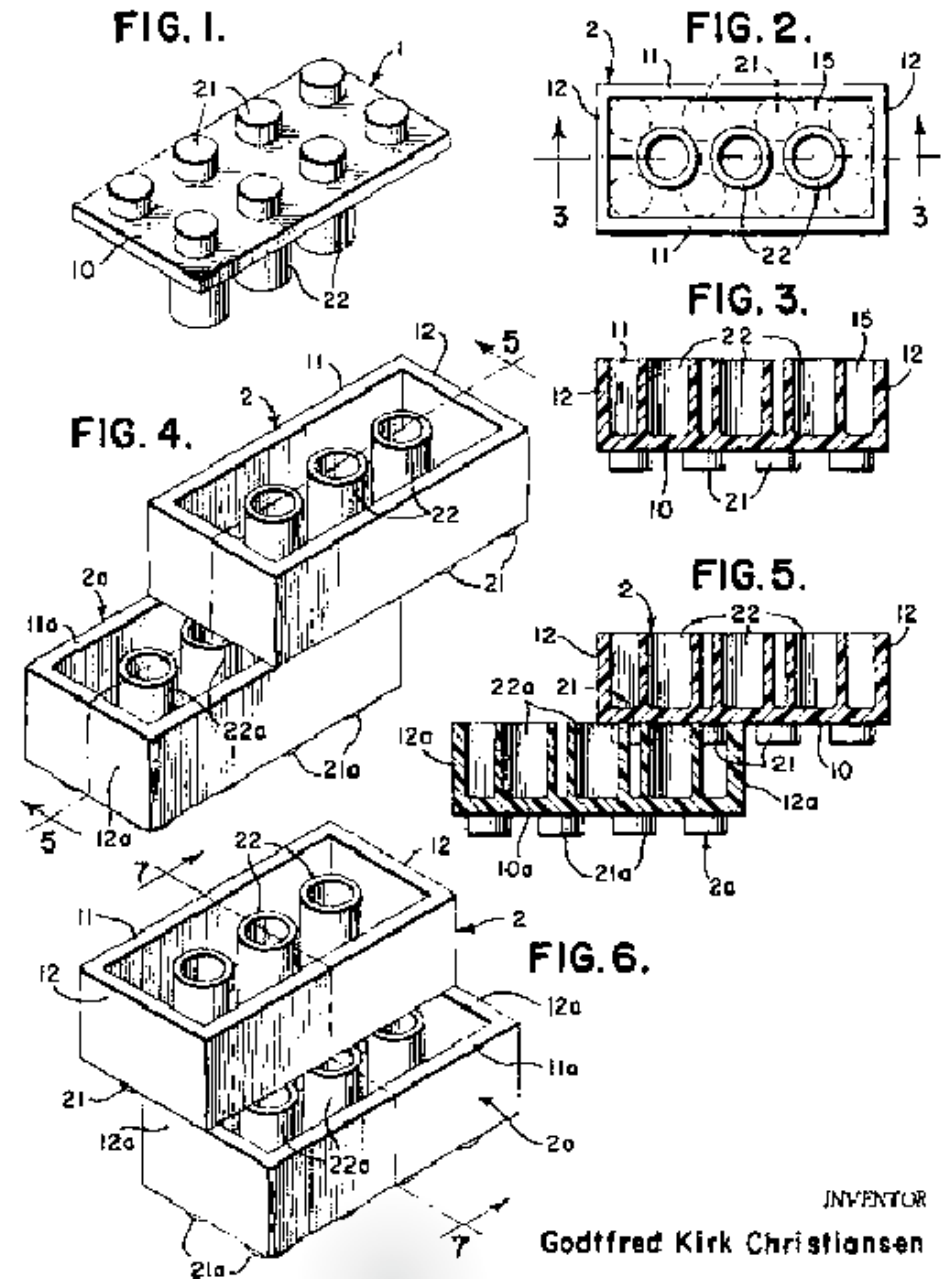


The Nomenclature and Geometry of LEGO®

AN OVERVIEW OF LEGO® EV3 MINDSTORMS® ELEMENTS AND HOW THEY WORK TOGETHER

UPDATED 9/27/2015

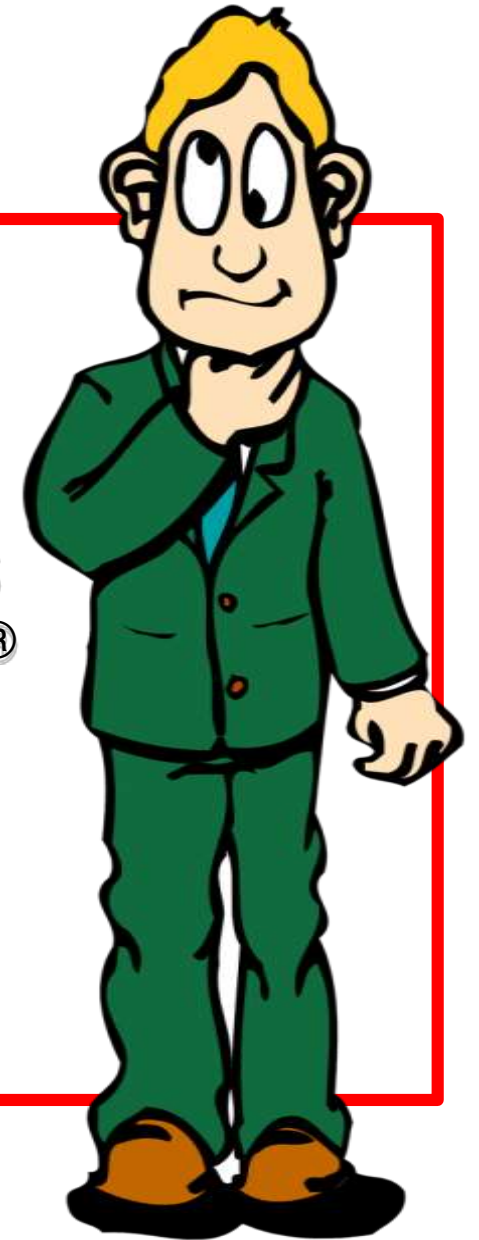


Required Stuff

- ▶ Please do not wander the building.
- ▶ Rest Rooms Location.
- ▶ Food and Drink.
- ▶ Cell phones

WARNING

CHOKING HAZARD – Do **NOT** put LEGO® blocks or pieces in you mouth for any reason. Not only is it gross, they just don't taste good. Also no LEGO® pieces in your nose, ears, eyes or anywhere else they don't belong.



Introduction



- Annual production of Lego bricks averages approximately 36 billion per year, or about 1 140 elements per second.
- Since 1958, more than 400 billion Lego® pieces have been produced, or 86 for every person in the world!
- There are roughly 4,200 different Lego® elements in 58 different colors.

Same piece, many different names

Same piece, many different colors

Hands-on Exercises Parts List

Qty	Item	P/N
8	Friction Peg	4121715
3	Beam 11M	4562805
2	Peg 3M	4514553
2	Beam 5M	4142135
2	3x5 90 beam	4585040
2	Beam 7M	4495935
2	Cross Axle 2M	4142865
2	Technic Cross Block 2x1	4140430
2	Technic Cross Block 2x2	4162857
3	Non-friction pegs	4211807

Qty	Item	P/N
2	Axle 5M	4211639
2	Double cross block	4121667
1	24z gear	4514558
1	8z gear	6012451
1	Axle 3M	4211815
1	Axle 4M	370526
1	Bionicle eye	4173941
1	Half bushing	4239601
1	Bushing	4227155

LEGO® Mindstorms EV3 kit

- ▶ The LEGO® Technic elements in the Mindstorms® sets are:
 - ▶ Electronic elements
 - ▶ Beams
 - ▶ Pegs and axle pegs
 - ▶ Axles and connectors
 - ▶ Gears
 - ▶ Wheels
 - ▶ Decorative elements
 - ▶ Miscellaneous elements



Electronic elements

- ▶ Intelligent Brick
- ▶ Drive motors
- ▶ Touch sensor
- ▶ Color sensor
- ▶ Ultrasonic sensor
- ▶ Gyroscope
- ▶ Connector cables

Intelligent Bricks History



▶ **EV3**

- ▶ Educational released August 1, 2013
- ▶ Commercial released September 1, 2013

▶ **NXT**

- ▶ Released 2006

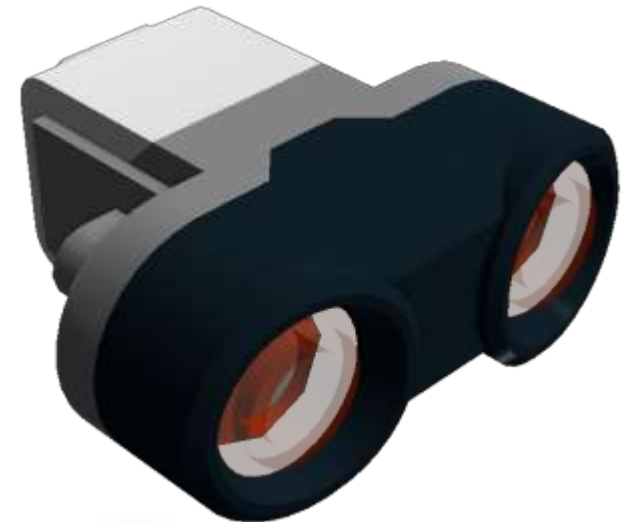
▶ **RCX**

(Robotic Command eXplorers)

- ▶ Released 1998

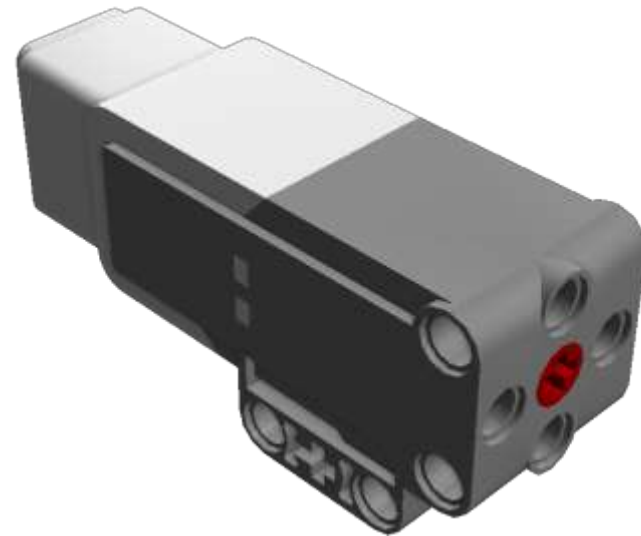
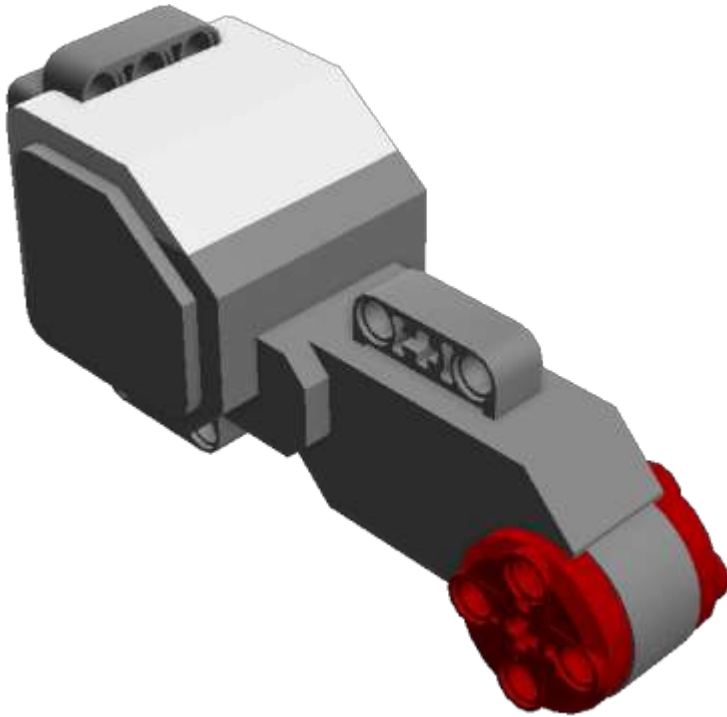
Sensors

- ▶ 6008472: EV3 Touch Sensors (2)
- ▶ 6008919: EV3 Color Sensor
- ▶ 6008916: Gyro
- ▶ 6008924: Ultrasonic Sensor



Drive Motors

- ▶ 6009430: EV3 drive motor
- ▶ 6008577: Medium motor



Beams

- ▶ Straight beams
- ▶ Angular beams
- ▶ Frames
- ▶ Thin beams
- ▶ Links

▶ Beams - Straight

- ▶ Beams are measured by counting the number of holes.
 - ▶ Beams come in odd numbers when counting the holes, with one exception.
 - ▶ Beams start with 15 holes and go down in size by two holes to the 3 hole beam and include one even-numbered beam with 2 holes.
- ▶ The number of holes corresponds to the length of the beam in **Fundamental LEGO® Units** or **Modules** (1M is 8mm).

▶ Beams - Straight



▶ 3M Beam



▶ 5M Beam



▶ 7M Beam



▶ 9M Beam



▶ 11M Beam



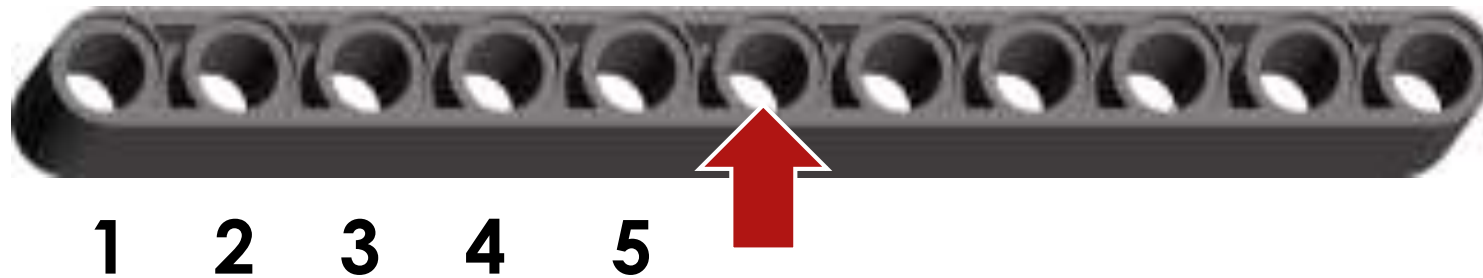
▶ 13M Beam



▶ 15M Beam

Tip for determining beam size.

- ▶ To quickly determine the size of the longer beams: place a finger on the middle hole of the beam, then you can quickly count how many holes are on one side, double it, and add one.



Specialty beams

- ▶ 6008527: Horizontal to Vertical Beam 90 Degrees
- ▶ 6006140: Beam 1X2 with Cross And Hole
- ▶ 4538007: Cross Block 3X2



Pegs and Axle Pegs

- ▶ Pegs are like the nails, screws, and bolts of LEGO® Mindstorms®, they hold things together.
- ▶ Pegs fit in the beam holes.
- ▶ Two primary groups of pegs:
 - ▶ Friction
 - ▶ Non-Friction

▶ Pegs and Axle Pegs – Friction



- ▶ 4121715: Connector Peg with Friction
- ▶ 4140806: 2M Friction Snap with Cross Hole
- ▶ 4514553: 3M Connector Peg with Friction
- ▶ 4206482: Connector with Friction Cross axle
- ▶ 4184169: Ball With Friction Snap*



▶ Pegs and Axle Pegs – Non-friction

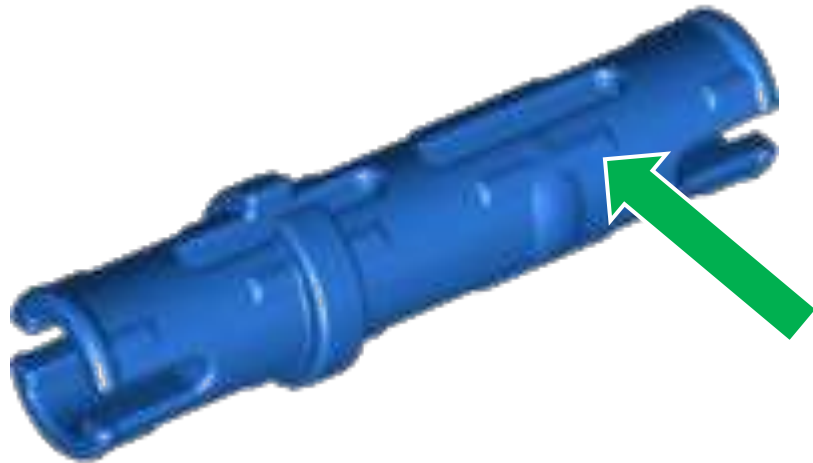


- ▶ 4211807: Connector peg
- ▶ 4514554: 3M Connector peg
- ▶ 4666579: Connector peg Cross Axle



Identifying friction and non-friction pegs

- ▶ Friction pegs have ridges that help to create friction with the beams.
- ▶ Non-Friction pegs are smooth.



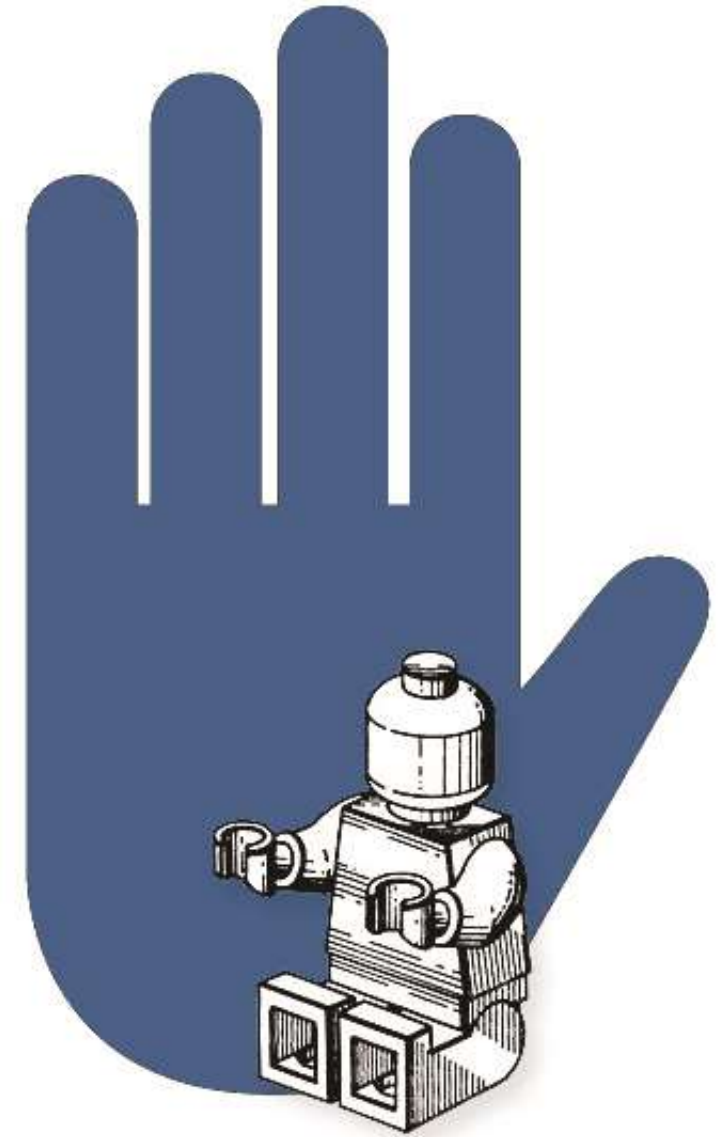
Beams and “snap” combinations

- ▶ 4225033: Beam 3M with 4 Snaps
- ▶ 4296059: Angular Beam 90° with 4 Snaps



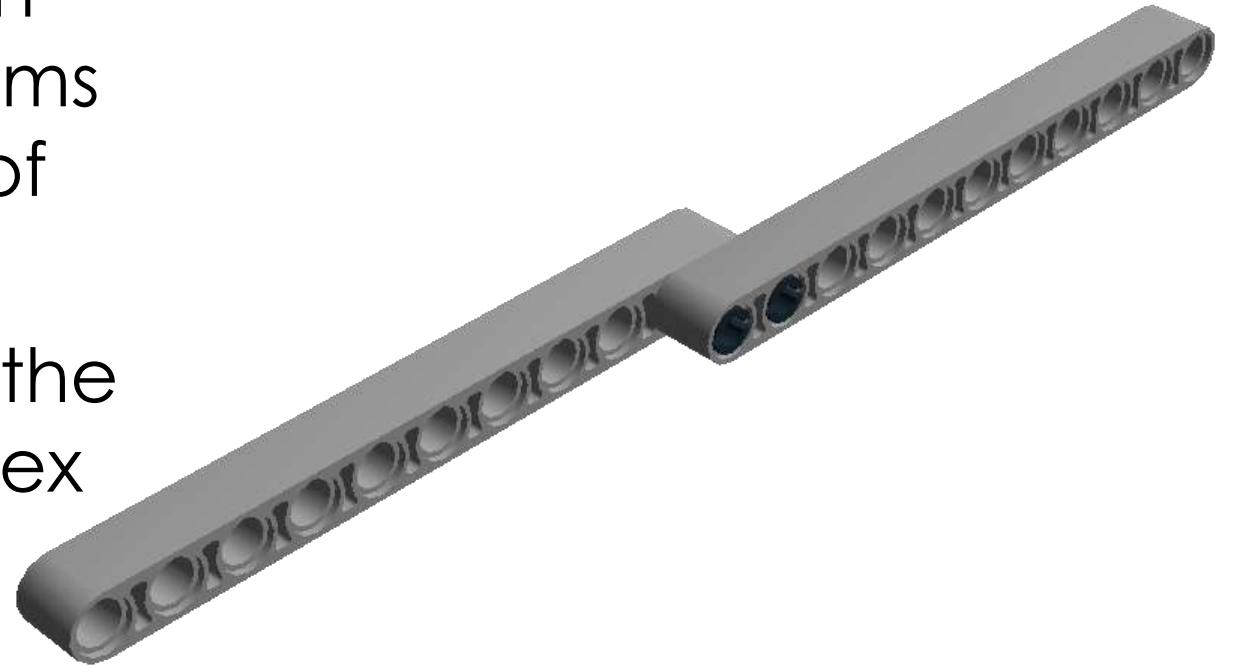
Using Beams and Pegs

- ▶ Hands-on activity



Extending Beams

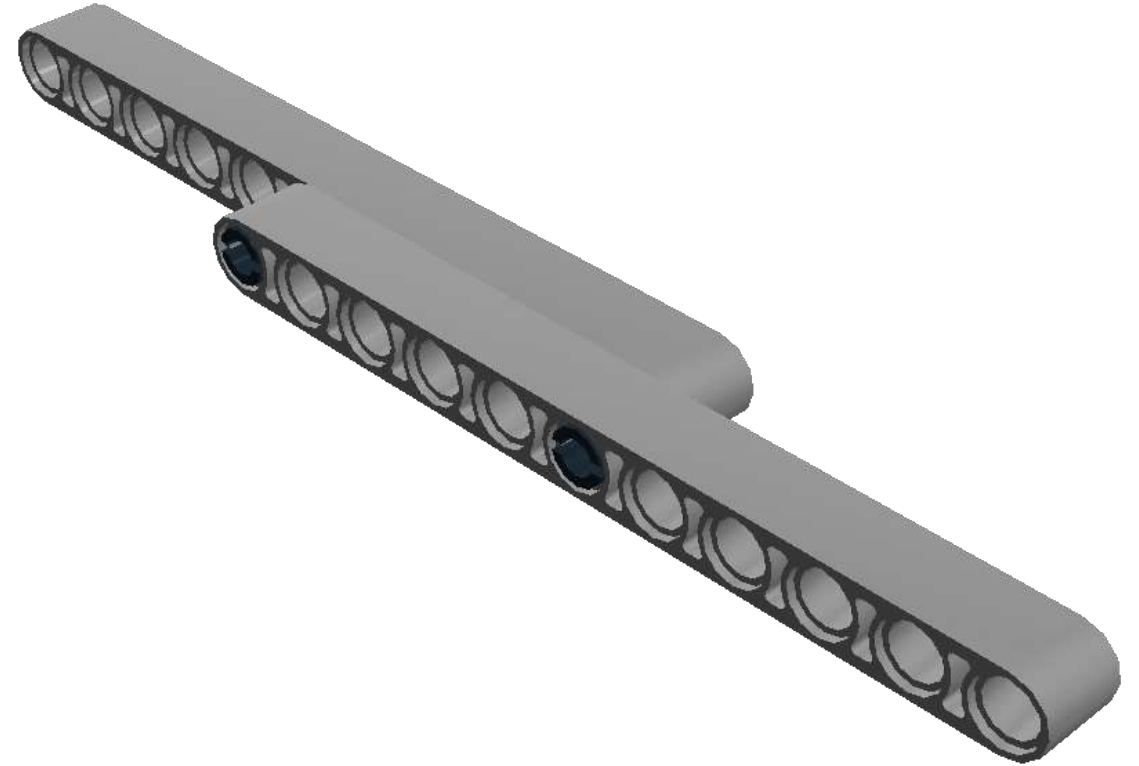
- ▶ Using two black pegs with friction connect two beams using the two end holes of each beam.
- ▶ Test: Holding the ends of the extended beam gently flex it.
- ▶ Result: The beam is straight but still has some flex.



Extending Beams

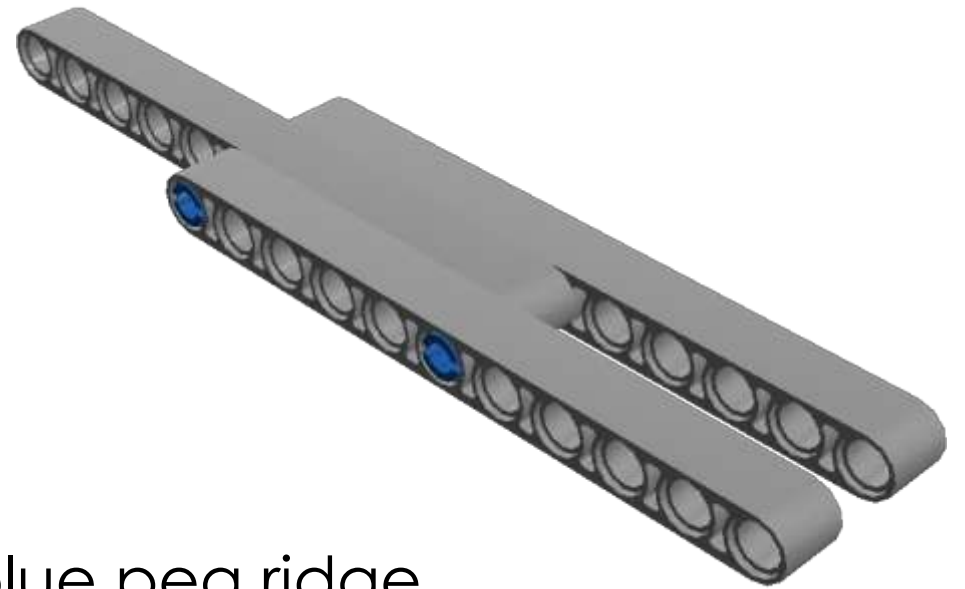
- ▶ Using the same two black pegs with friction, overlap the beams five holes.
- ▶ Test: Holding the ends of the extended beam gently flex it.
- ▶ Result: Structure is more rigid.

Note: Adding additional black pegs will hold the beams together better, but not required for strength.



Increasing Strength by Making Wider

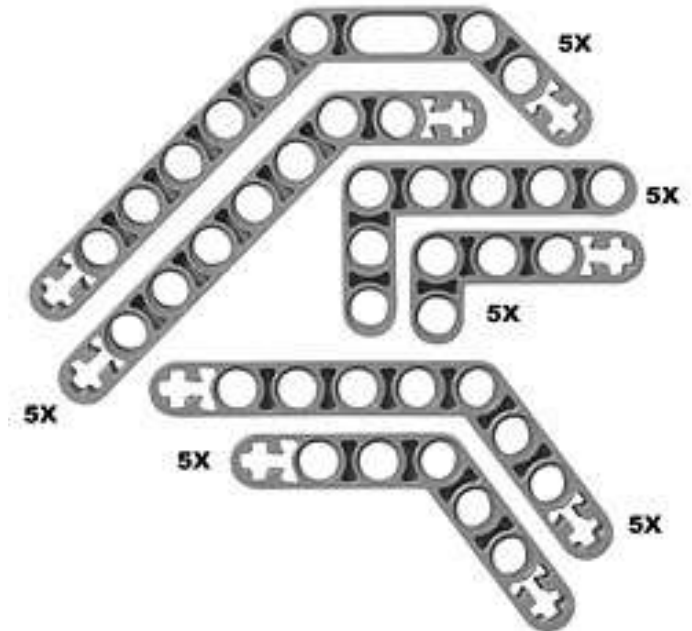
- ▶ Using two 3M blue pegs with friction, overlap the beams five holes. Then add an additional beam on the pegs extending.
- ▶ Result: A more ridged structure.



Note: Alternate the direction of the 3M blue peg ridge to reduce separation. Peg ridge can be used to help in keeping pegs in place on removable attachments.

► Angular beams

- An angular beam with three holes before and seven holes after the bend is a 3x7 angular beam.
- 3x5 90° angular beam has holes at both ends.
- 2x4 90° angular beam has a hole at one end and cross hole at the other.
- All other angular beams have cross holes at the ends.



► Angular beams

- 4141270: Angular Beam 4X2 90°
- 4211713: Angular Beam 3X5 90° (Med. Grey) / 4585040 (White)
- 4211624: Angular Beam 3X7
- 4509912: Angular Beam 4X4

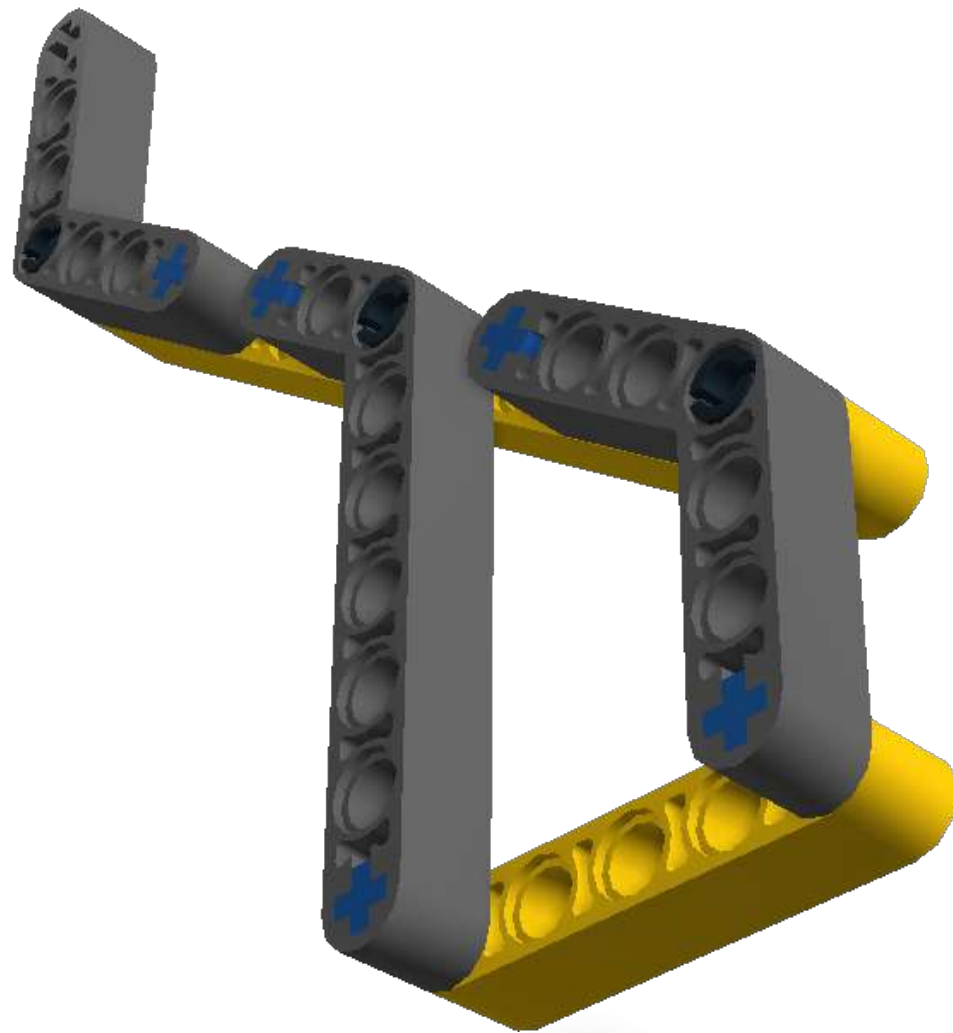
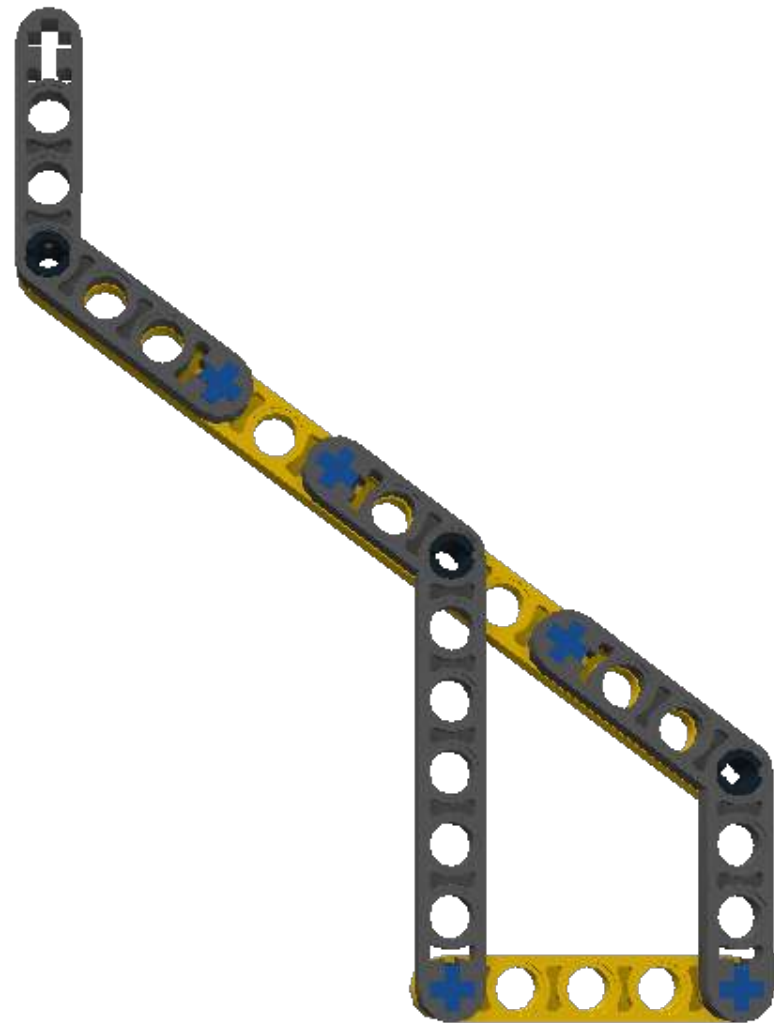


► Angular beams

- 4495412: Double Angular Beam 3X7
- 4112282: Technic Angular Beam 4X6
- 4552347: T-Beam 3X3 with Hole

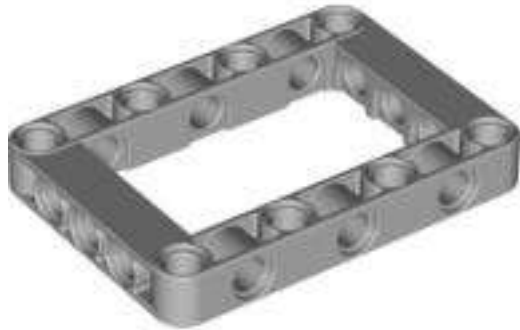


Angular combinations



▶ Frames

- ▶ Frames are referred to based on their shape:
 - ▶ O frame
 - ▶ H frame
- ▶ Frames add strength to structures.



4539880: Beam Frame 5X7



4539880: Beam Frame 5X7

► Thin beams

- Are half the width of a normal beam.
- Useful for adding functions or styling to your robots.



6009019: Triangle



4142236: Lever 1X4,
Without Notch



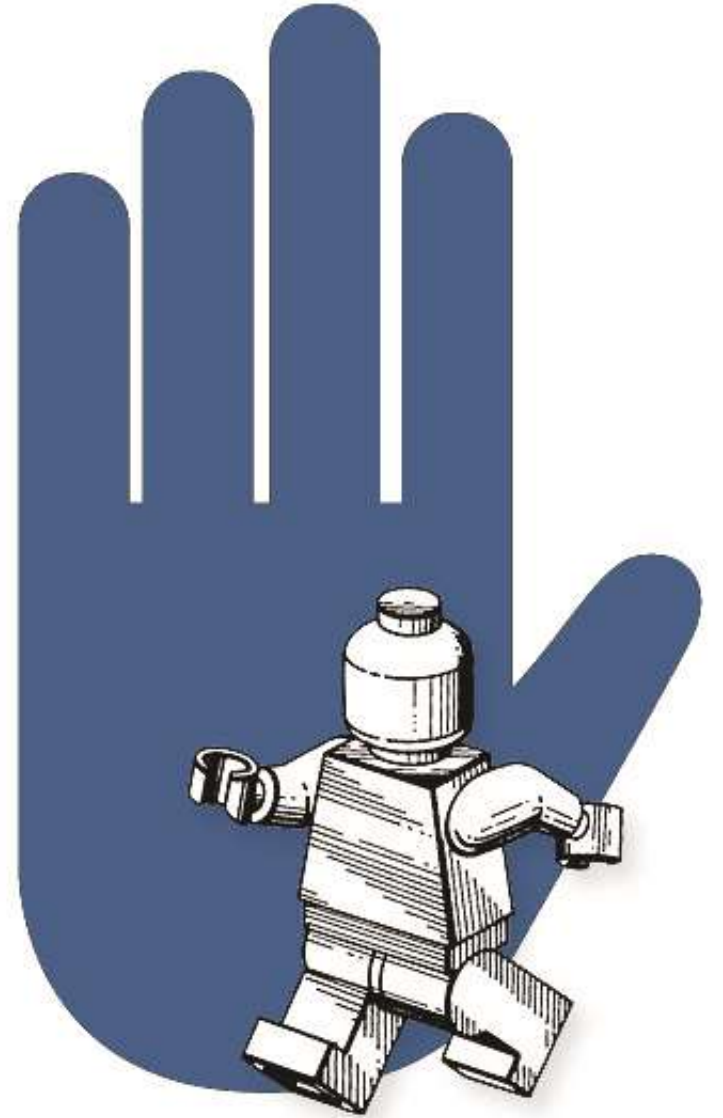
4112287: Technic
Lever 3X3M, 90*



4503417: Technic 5M
Half Beam*

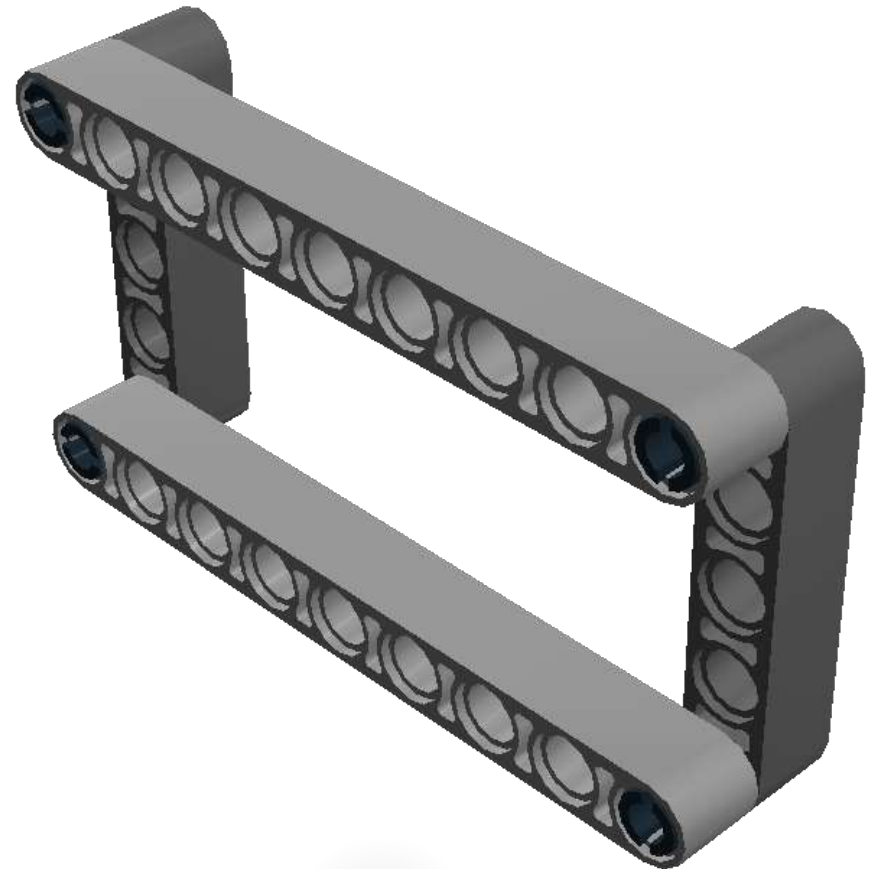
Structural frames

- ▶ Hands-on activity

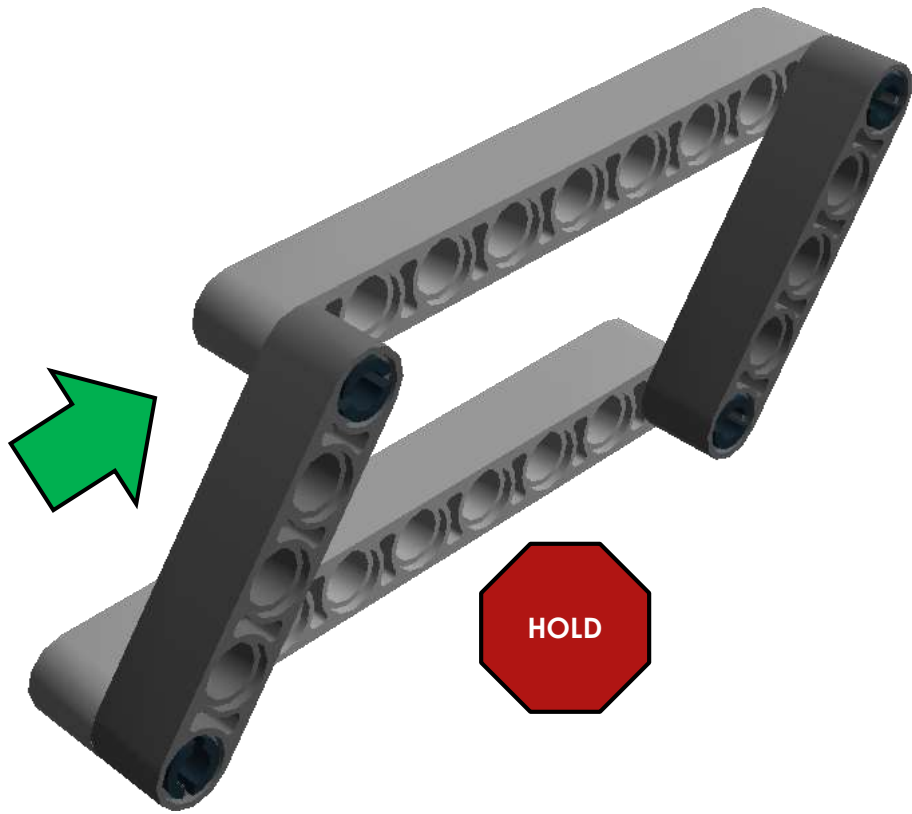


Make a Structural Frame

- ▶ Using two 11M beams, two 5M beam, and four black pegs, make a structural frame as shown.



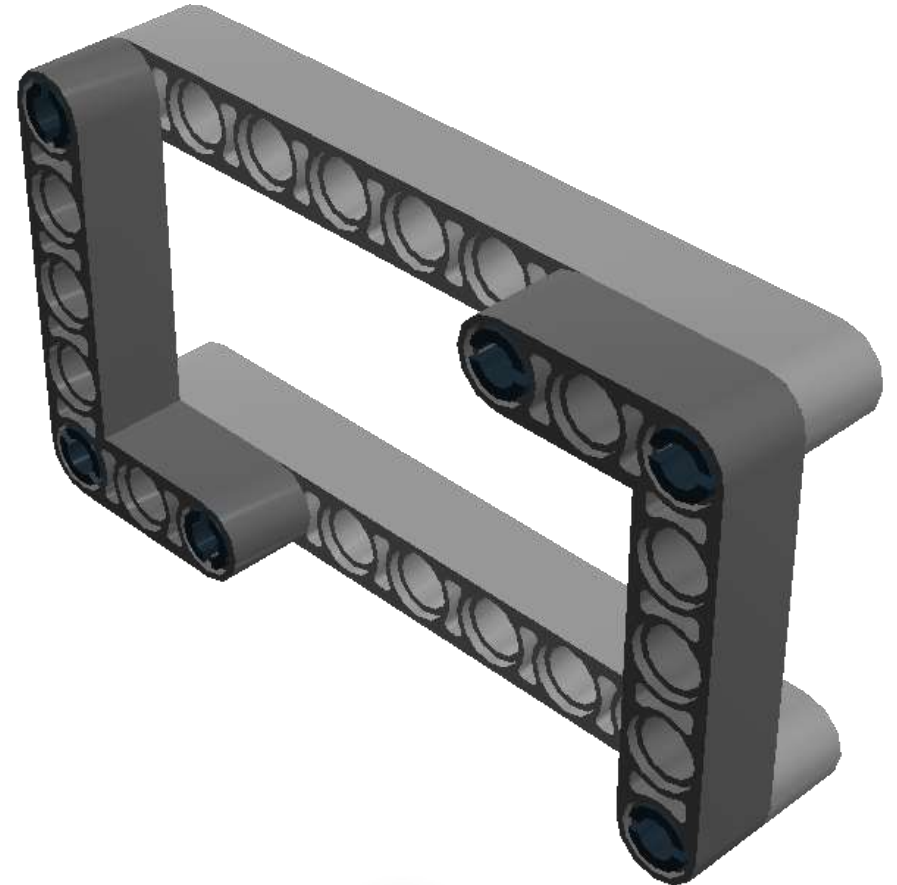
Strength Test of Structural Frame



- ▶ Hold the bottom and press on one side of the frame.
- ▶ What happens to the frame?

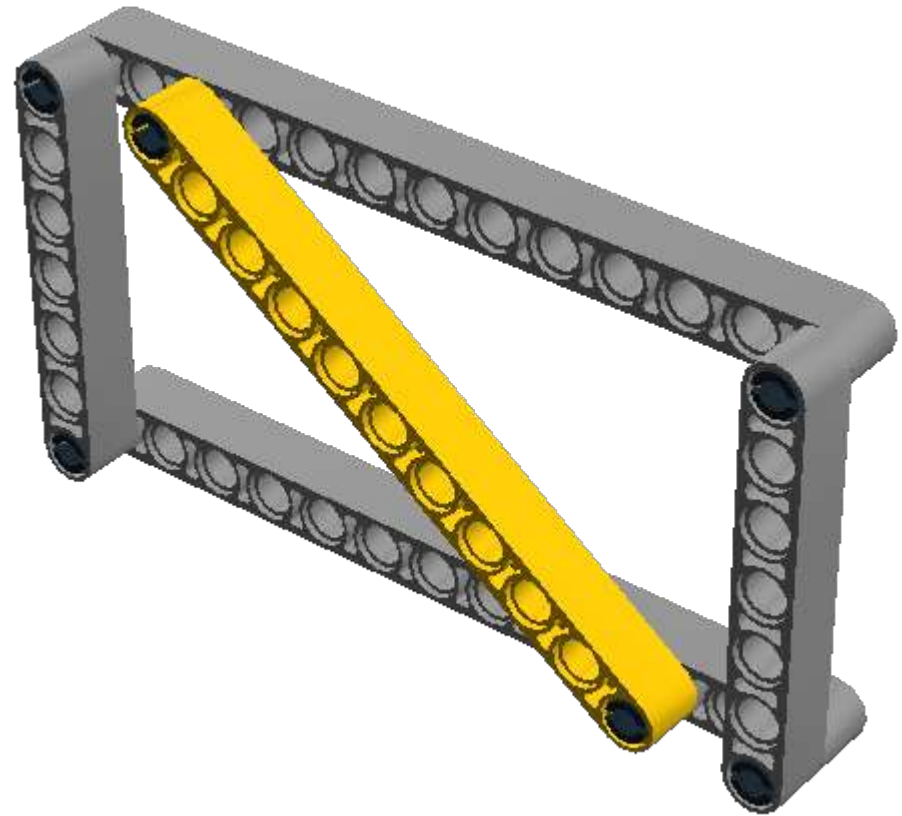
Adding Strength to the Structural Frame

- ▶ Using two 11M beams, two 3X5 90° angular beams, and six black pegs, make a structural frame as shown.
- ▶ Hold the bottom and press on one side of the frame.
- ▶ What happens to the frame this time?



Reinforcing with angles

- ▶ A beam angled between the two beams will also improve the structural strength.

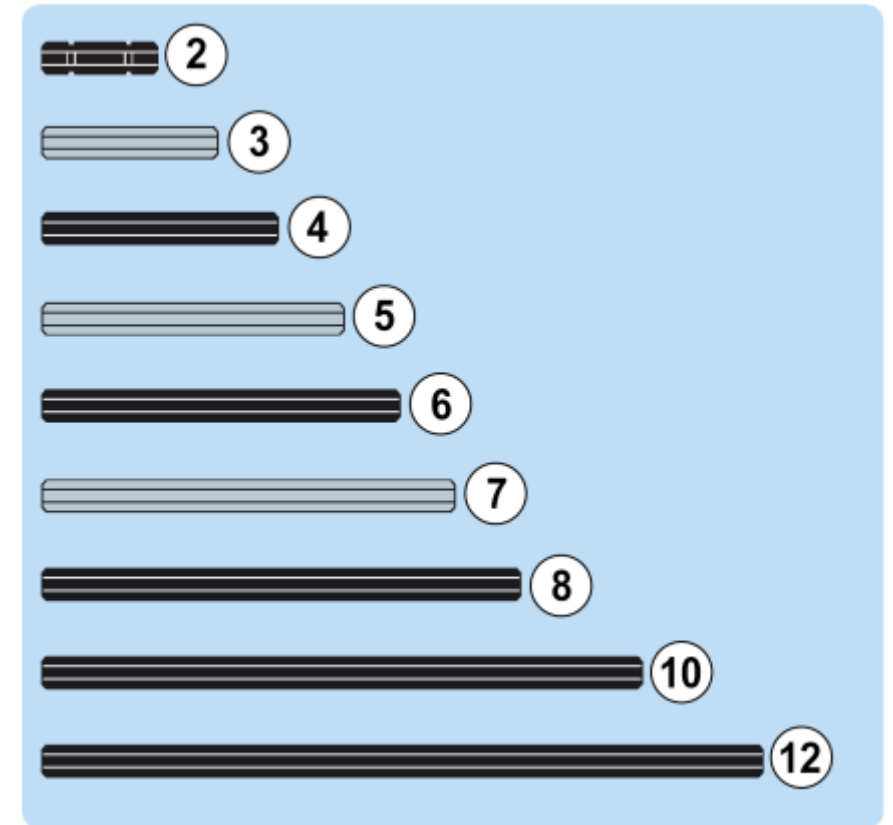


▶ Axles and connectors

- ▶ Axles
- ▶ Bushings
- ▶ Cross blocks

▶ Axles

- ▶ Length is same as a Lego[®] brick, the smallest is called a 2M axle (with groove) and commonly red or black.
 - ▶ The odd number axles are typically grey (3, 5, 7M axle).
 - ▶ The even number axles are typically black (4, 6, 8M axle).



► Specialty Axles

- Axle with end stop
- Cross axle with end stop
- Cross axle with end knob



4263624: 5.5M
Double Cross Axle



4560177: Cross Axle
4M With End Stop



4499858: Cross Axle
8M With End Stop



6031821: Cross Axle
3M with End Knob

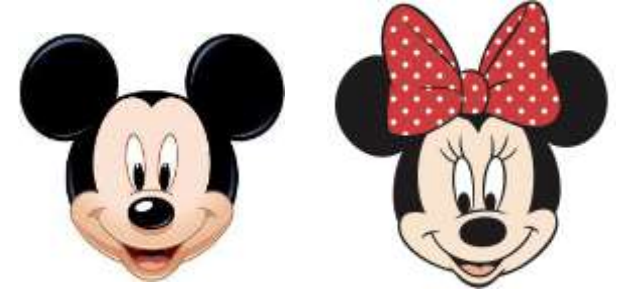
Bushings

- ▶ 4239601: Half Bushing for Cross Axle
- ▶ 4211622: Bushing for Cross Axle
- ▶ 4560175: Double Bushing 3M



Bushings can be used as spacers to prevent tires from hitting beams or other structures.

Cross blocks

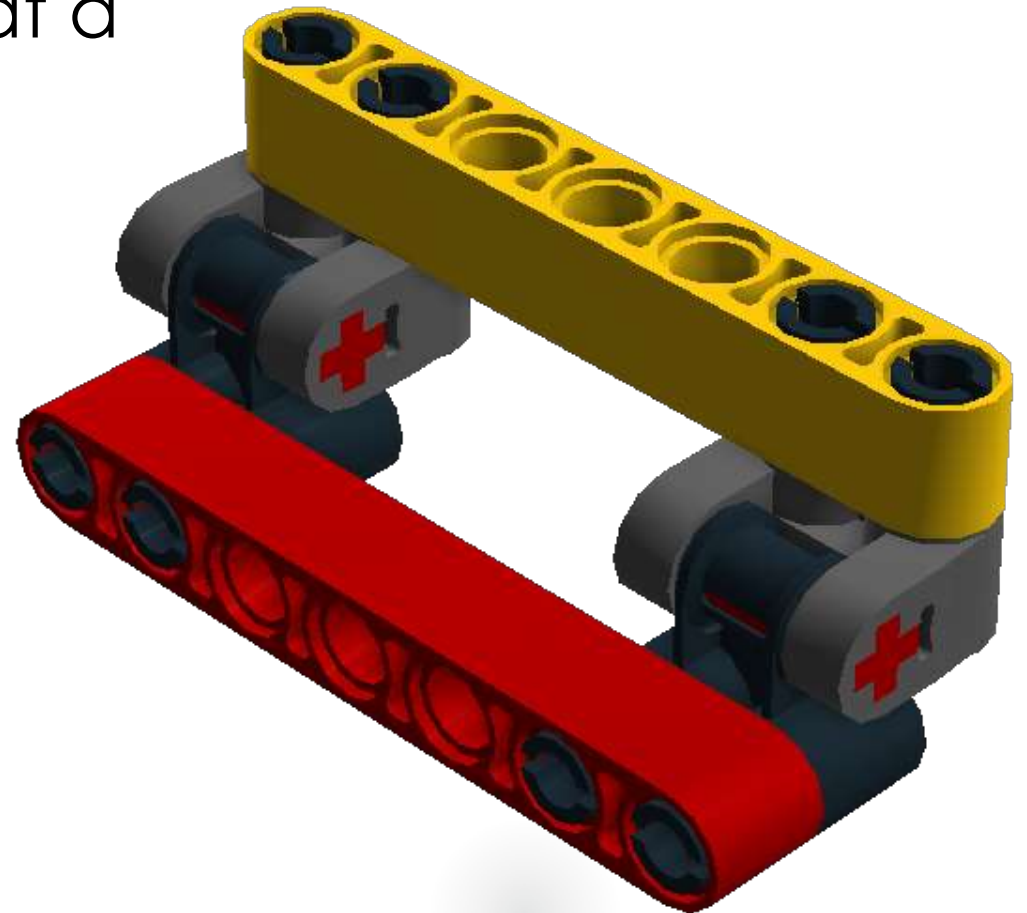


- ▶ 4173668 - Cross Block 90
- ▶ 4121667 - Double Cross Block
- ▶ 4140430 - Technic Cross Block 2X1 (Mickey)
- ▶ 4162857 - Technic Cross Block Fork 2X2 (Minnie)
- ▶ 4210857 - Technic Cross Block 90, 2X3



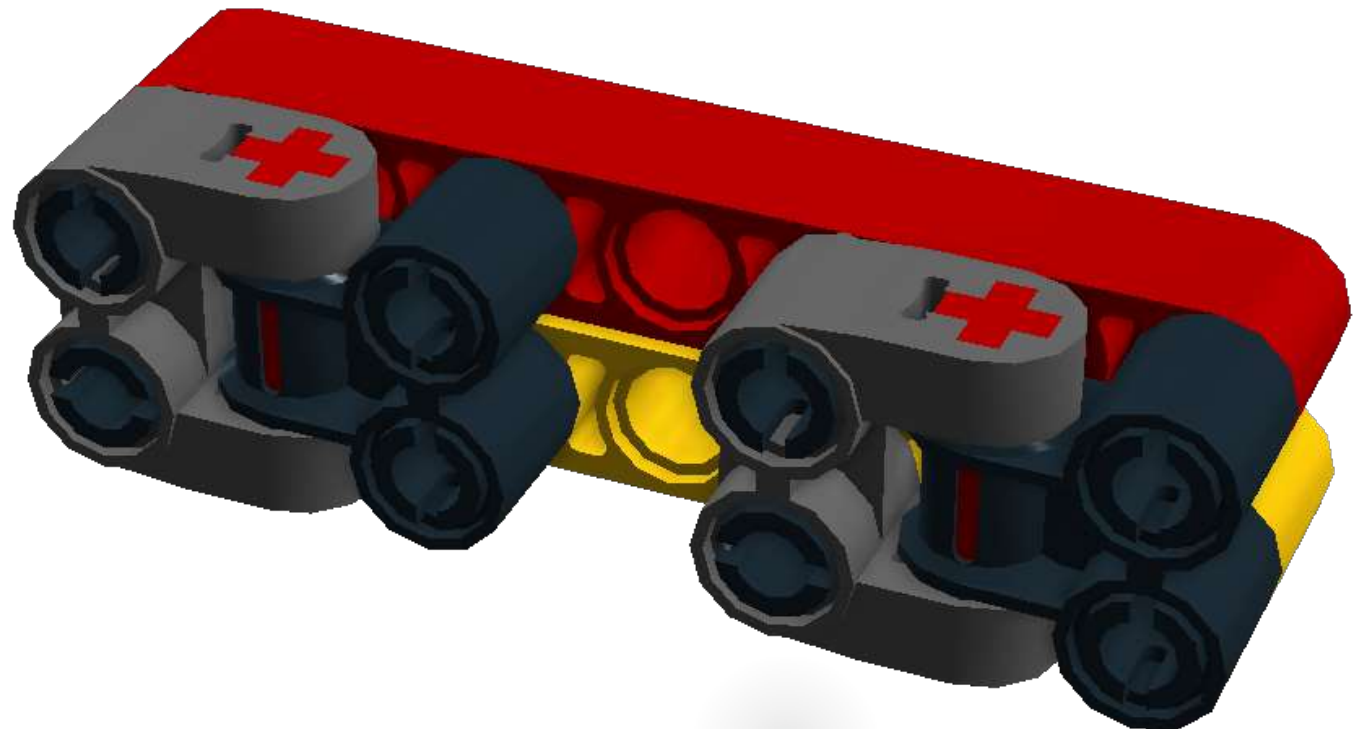
Cross blocks combinations

- ▶ Using this cross block combination allows mounting two beams at a right angle.



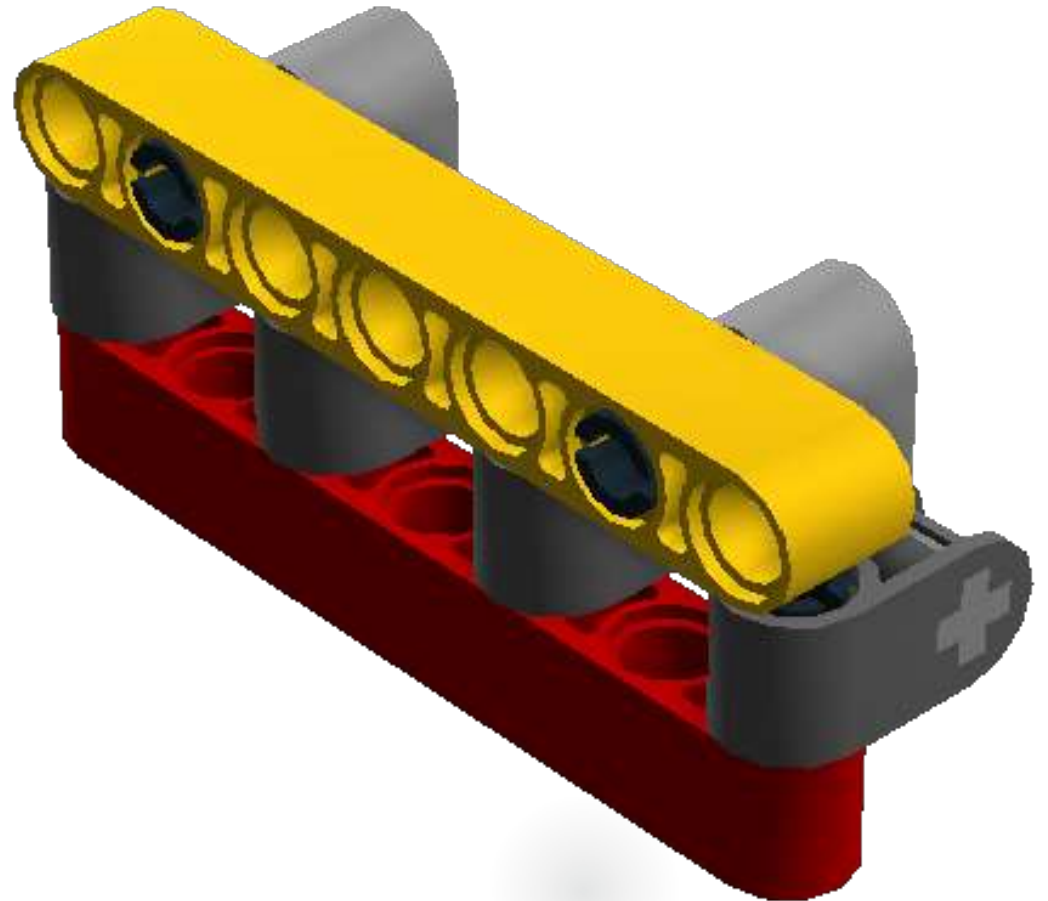
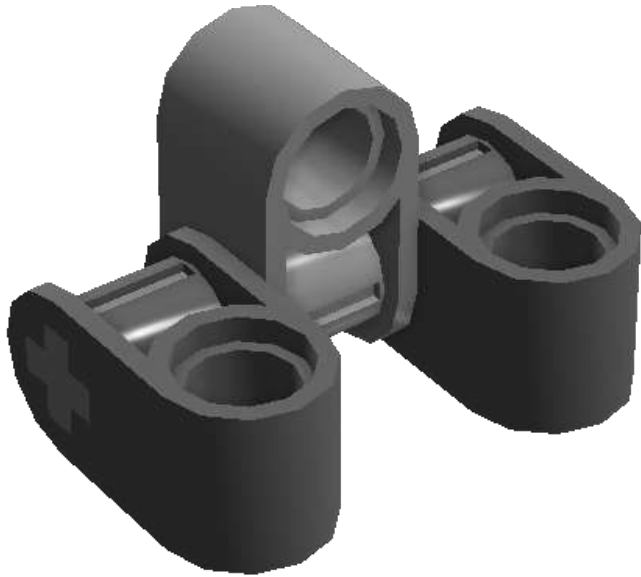
Cross blocks combinations

- ▶ This cross block combination allows two beams to be mounted smooth sides together.



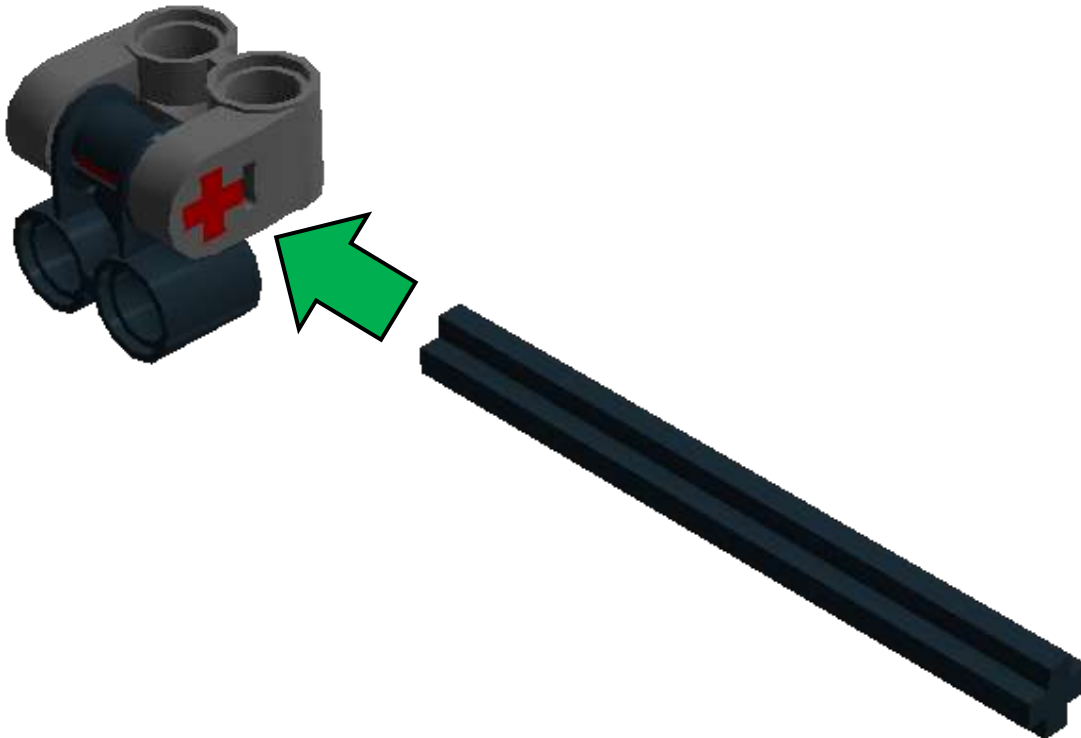
Cross block combinations

- ▶ This combination of cross blocks also allows mounting two beams at a right angle.



Tip for removing small cross axle connector

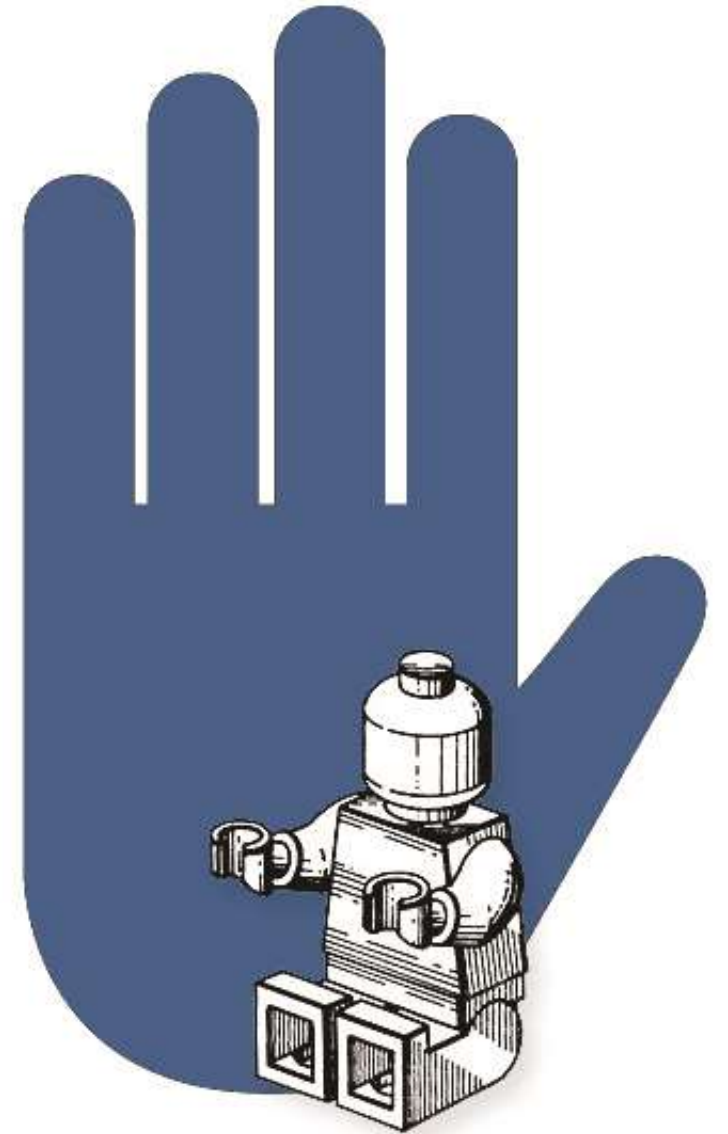
- ▶ Use long axle to push small axle through.



601172 Brick
Separator

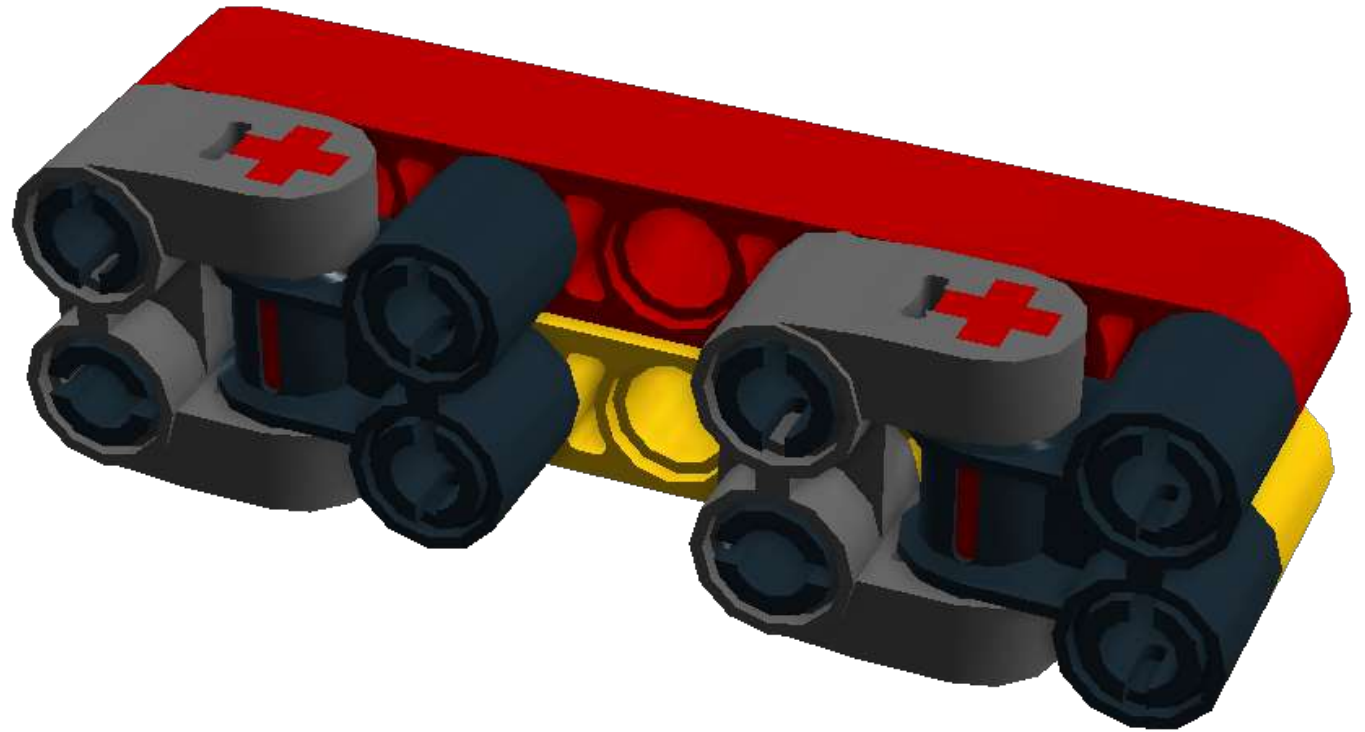
Cross blocks

- ▶ Hands-on activity



Cross blocks: Hands-on parts needed

- ▶ 7M beams (2)
- ▶ Technic Cross Block 2X1 (Mickey) (2)
- ▶ Technic Cross Block Fork 2X2 (Minnie) (2)
- ▶ Black peg with Friction (8)
- ▶ 2M Cross Axle with Groove (2)



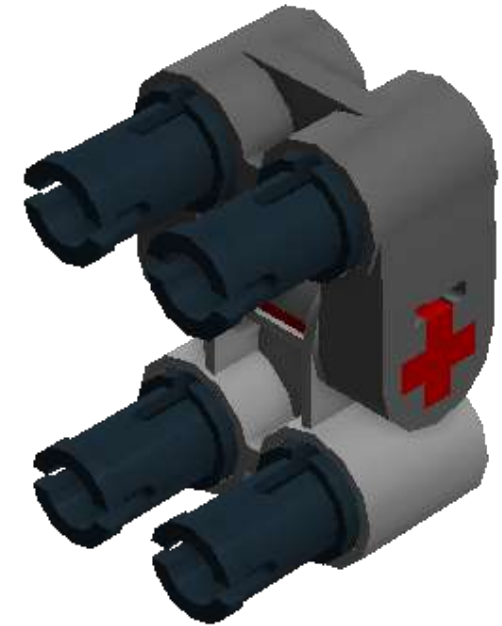
Cross block building instructions

- ▶ Align Technic Cross Block 2X1 (Mickey) with Technic Cross Block Fork 2X2 (Minnie).
- ▶ Insert 2M Cross Axle with Groove.
- ▶ Repeat to make a second cross block assembly.



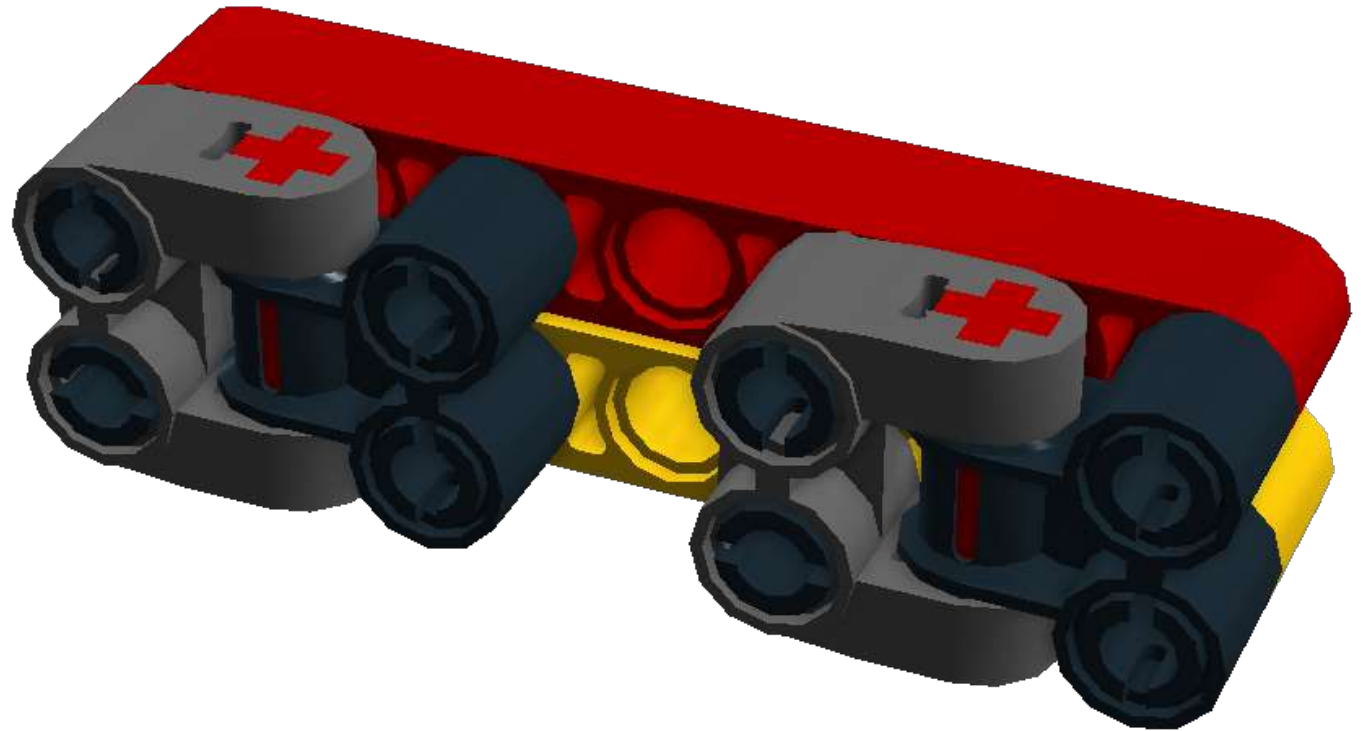
Cross block building instructions

- ▶ Insert four black pegs into the cross block assembly.
- ▶ Repeat on second cross block assembly.



Cross blocks building Instructions

- ▶ Place two 7M beams on cross blocks.

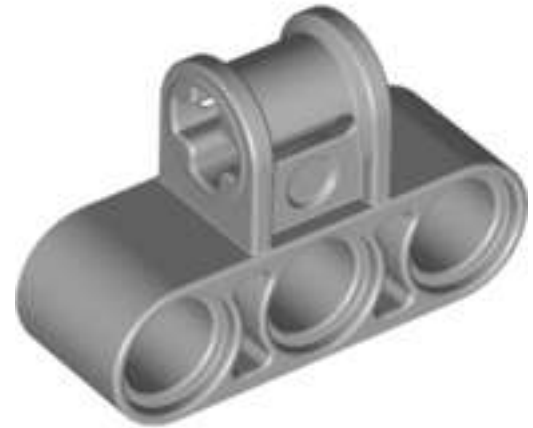


Bracing

- ▶ LEGO® pieces are designed to separate when pulled. When intentional it is called disassembly.
- ▶ Sometimes assemblies pull apart unintentionally simply sitting there or while operating. This is called structural failure.
- ▶ One solution is bracing.
- ▶ Bracing can add strength with minimum weight increase.

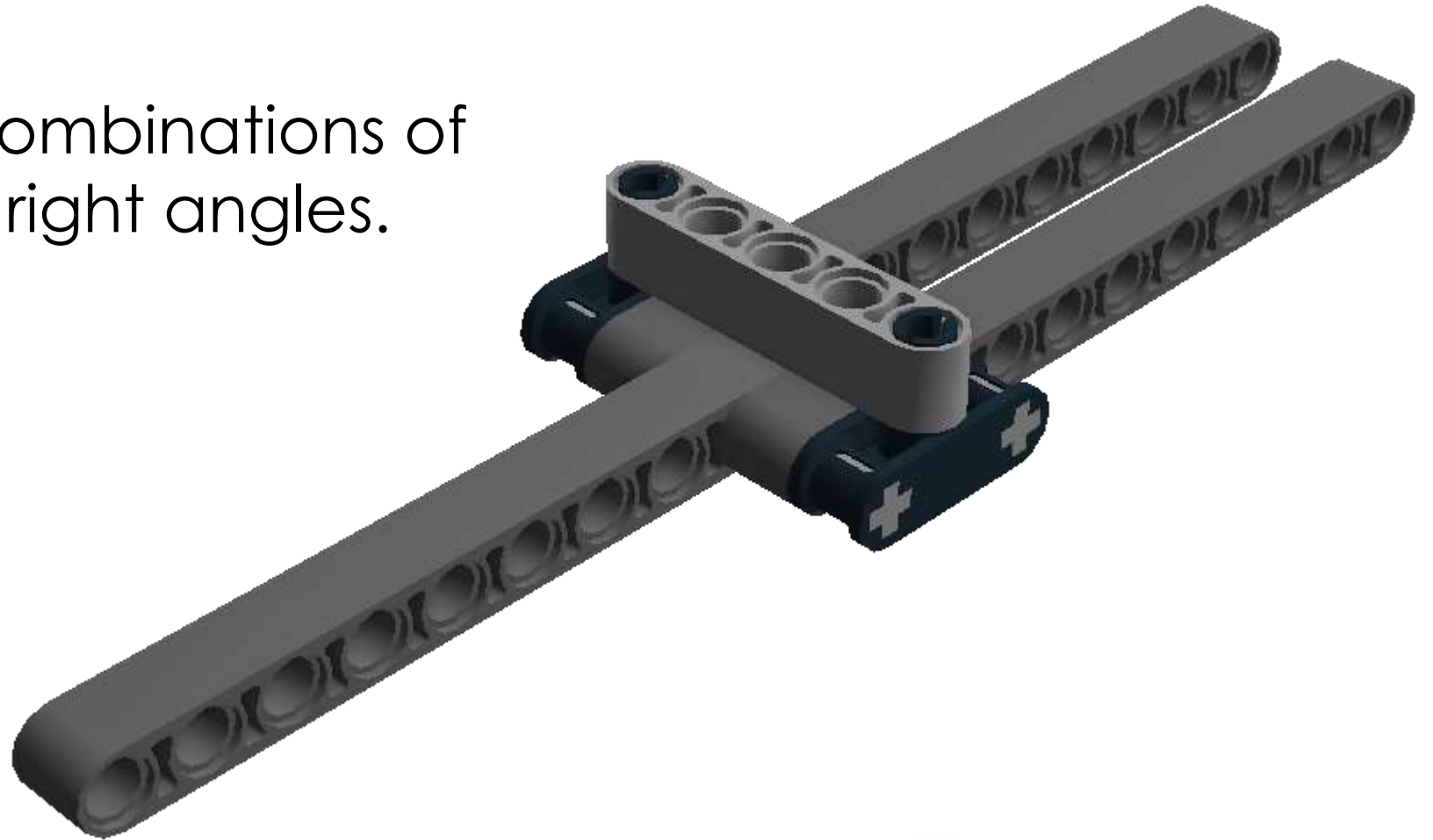
Additional cross blocks

- ▶ 4210857: Cross Block 3M
- ▶ 4502595: 3-Branch Cross Axle Cross Hole
- ▶ 4538007: Cross Block 3X2

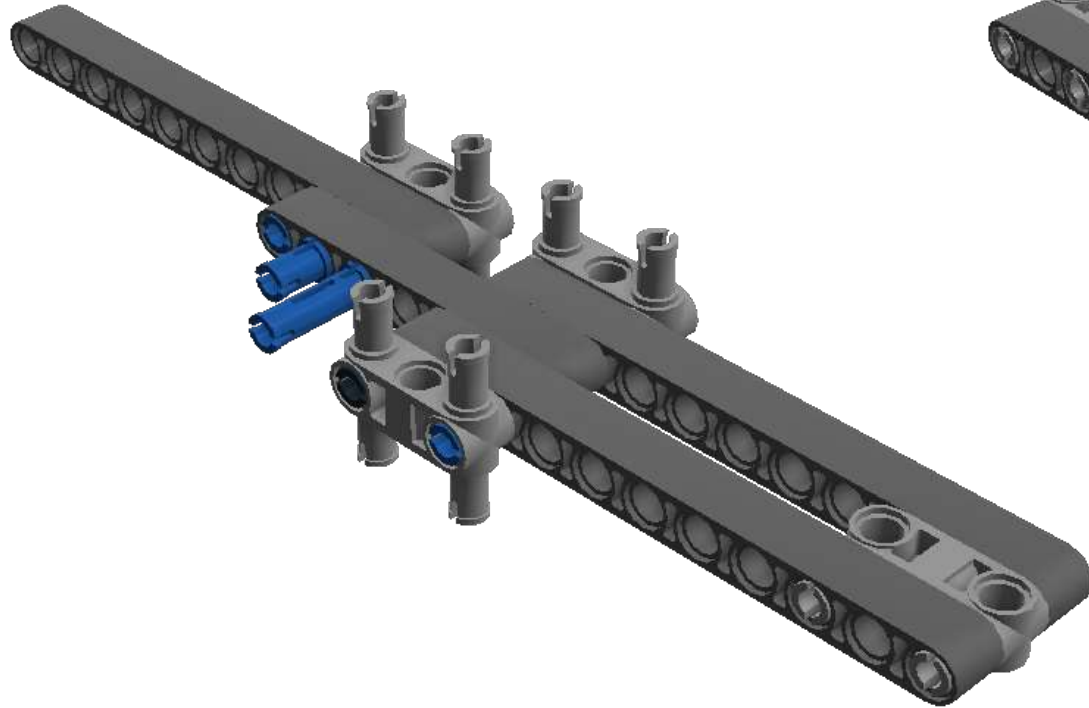


Bracing – Sample 1

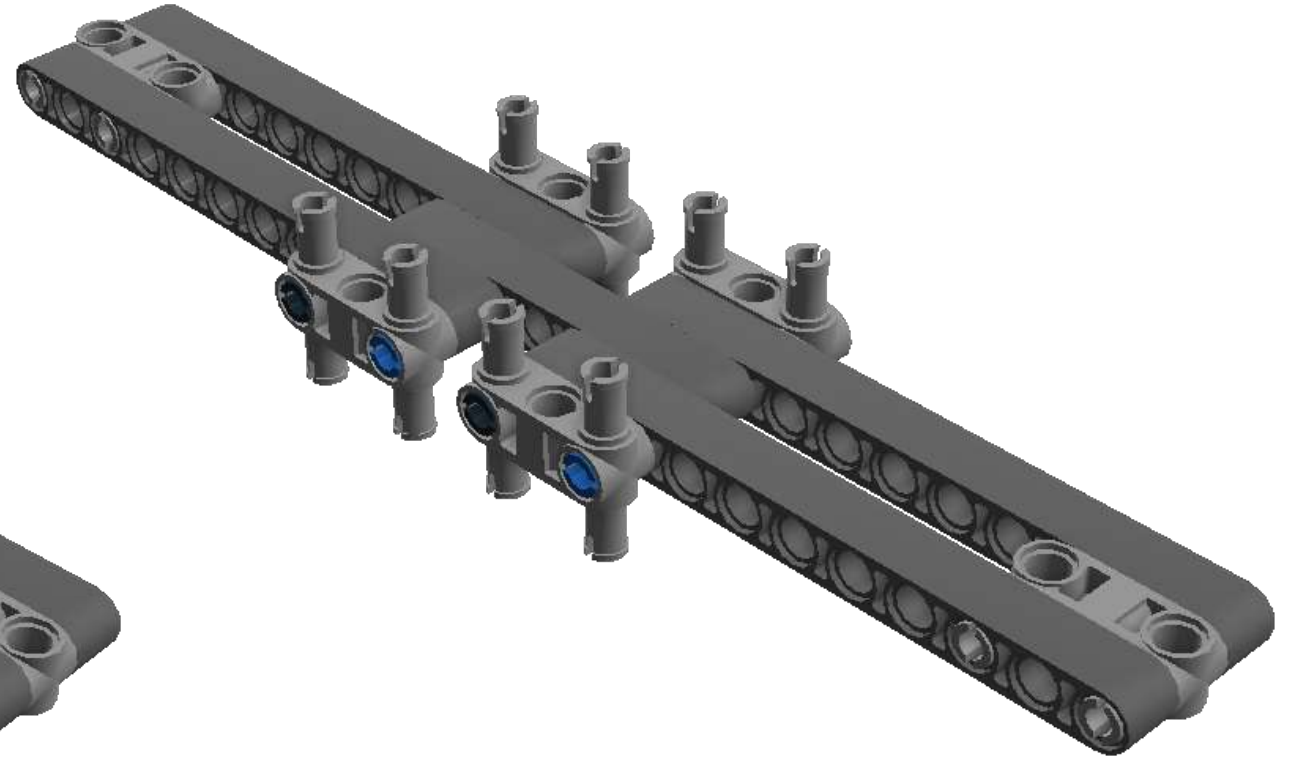
- ▶ Bracing uses combinations of LEGO® part at right angles.



Bracing – Sample 2

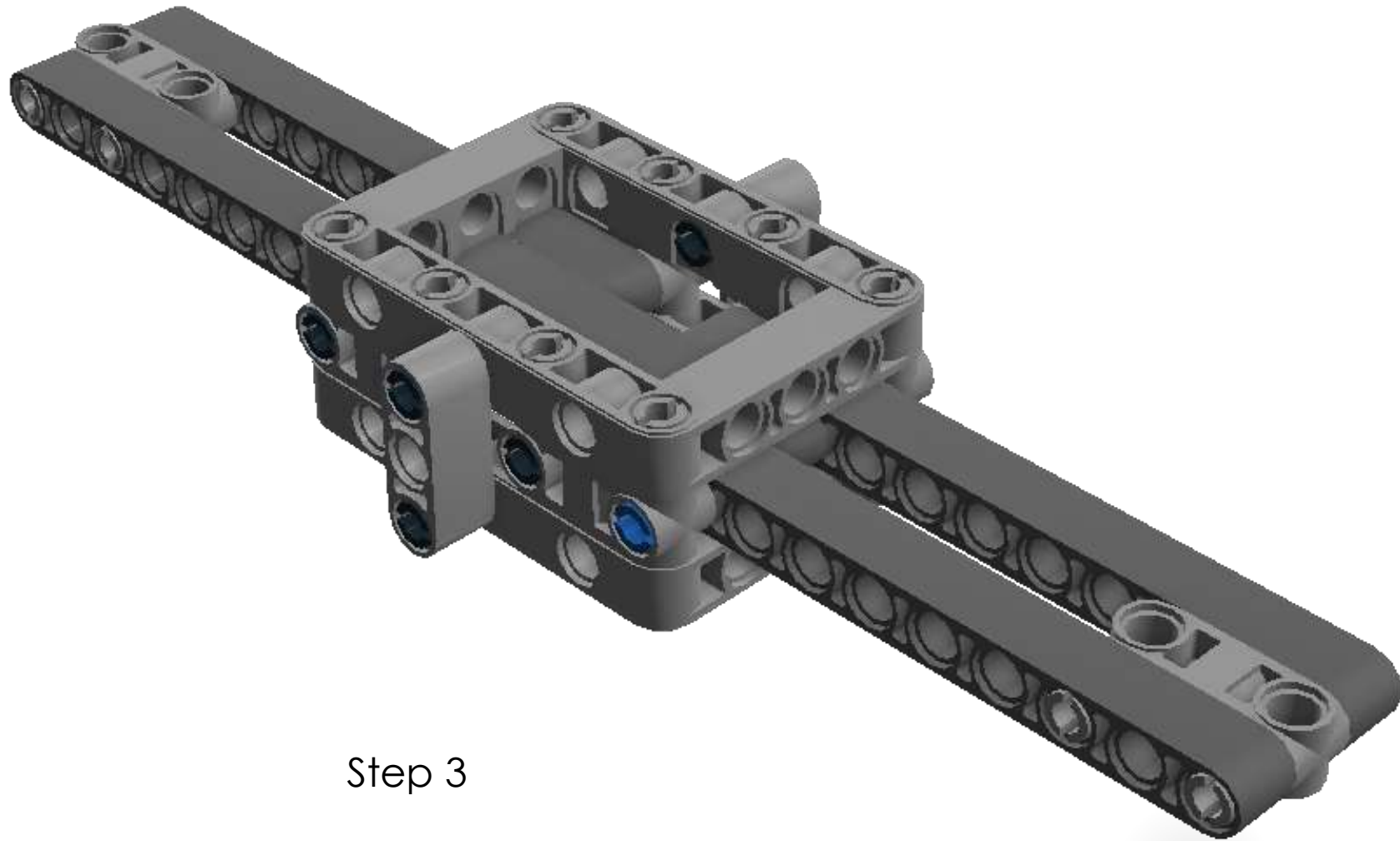


Step 1



Step 2

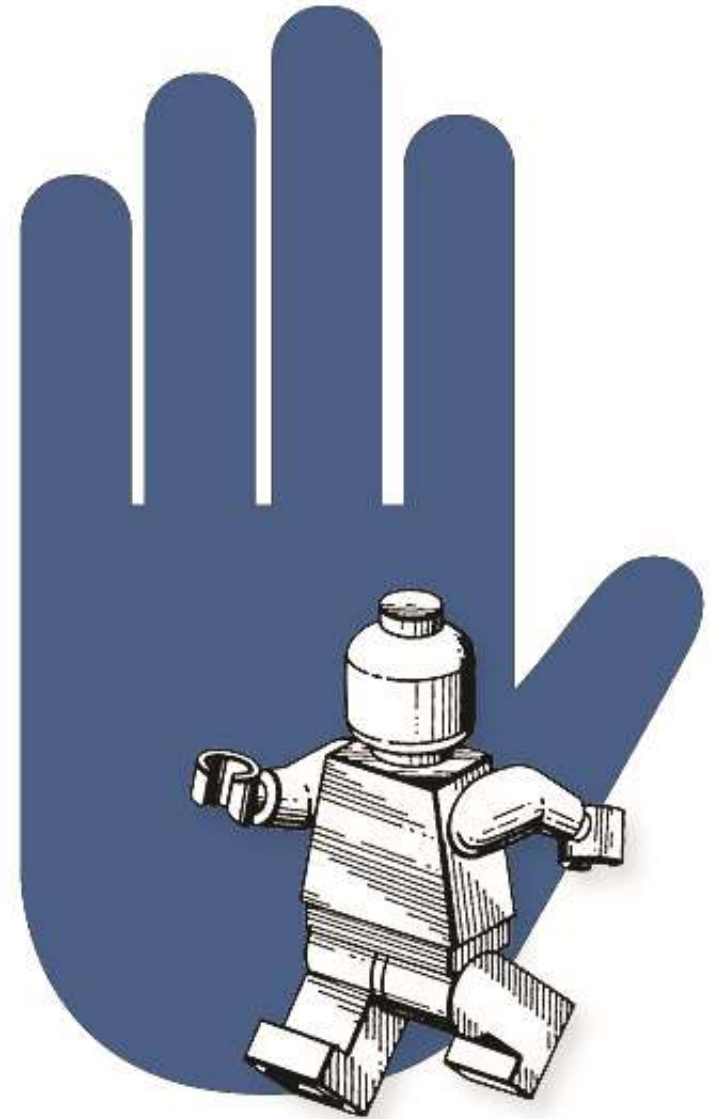
Bracing – Sample 2



Step 3

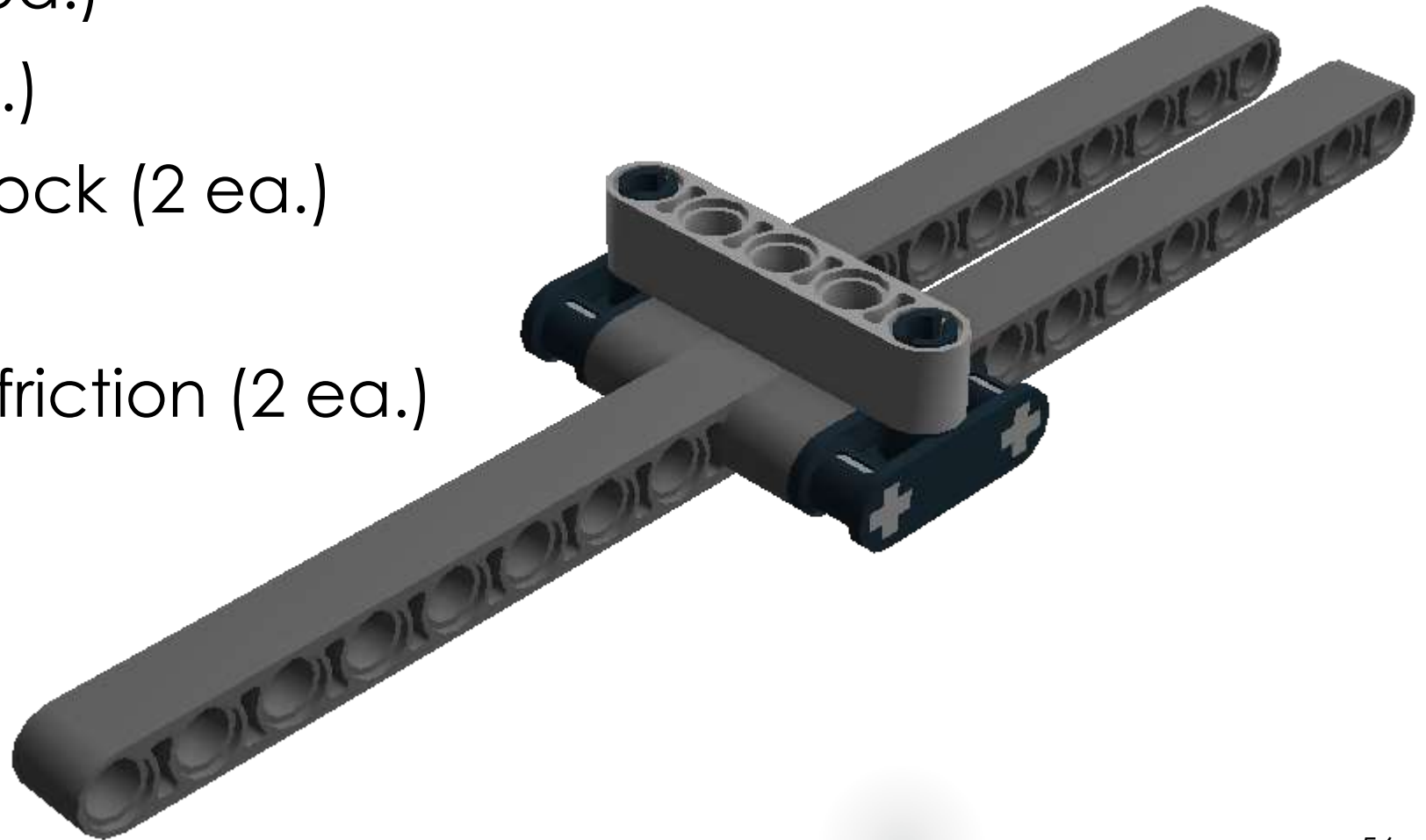
Bracing

- ▶ Hands-on activity

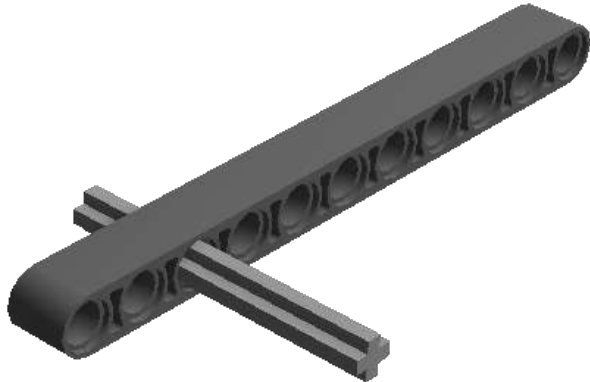


Bracing: Hands-on parts needed

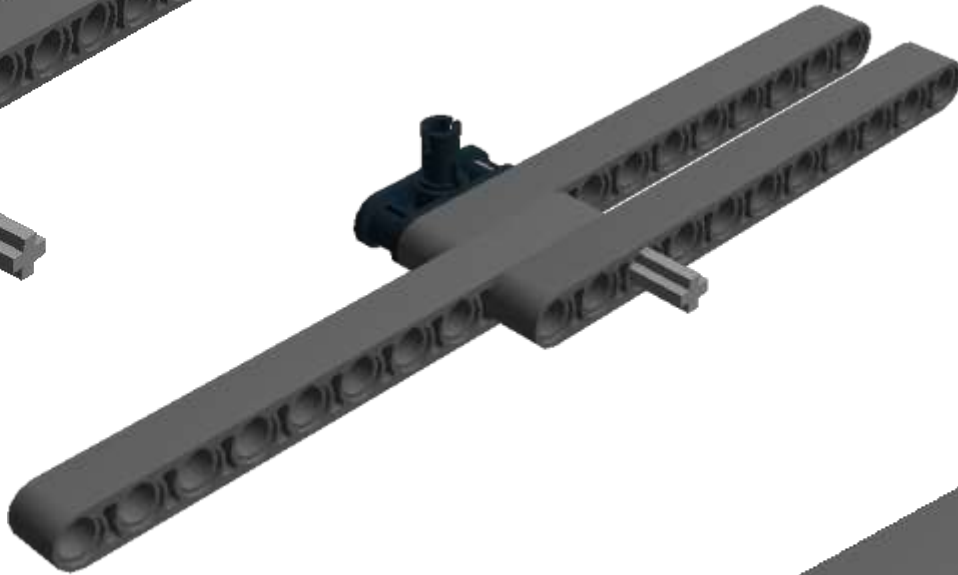
- ▶ 11M beams (3 ea.)
- ▶ 5M beam (1 ea.)
- ▶ Double cross block (2 ea.)
- ▶ 5M axle (2 ea.)
- ▶ Black peg with friction (2 ea.)



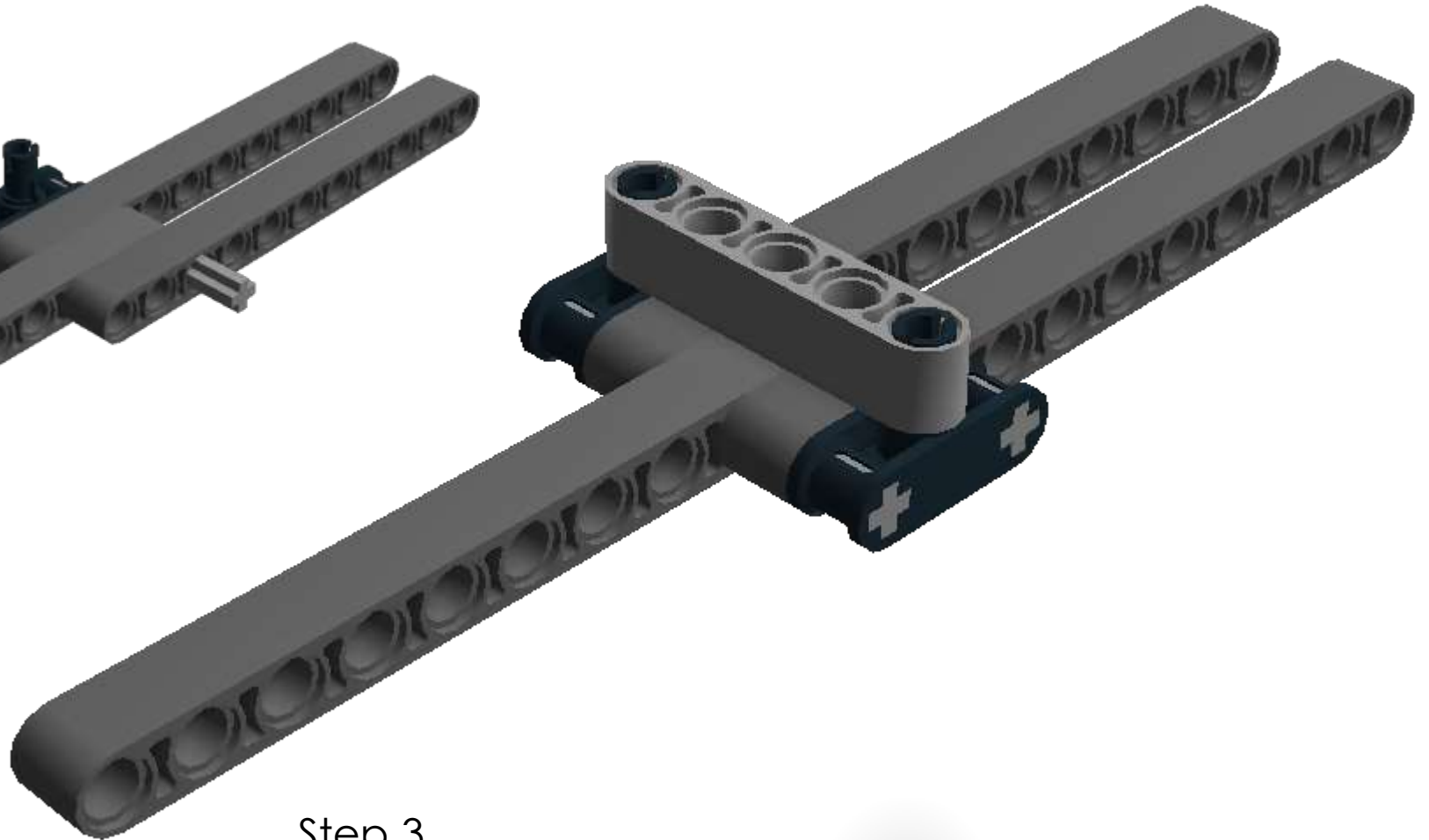
Bracing: Hands-on



Step 1



Step 2



Step 3

Axle connectors

- ▶ 4107085: Angle Element, 0 Degrees [1]
- ▶ 4107783: Angle Element, 180 Degrees [2]
- ▶ 4107767: Angle Element, 90 Degrees [6]
- ▶ 4513174: Cross Axle, Extension, 2M
- ▶ 4526985: Tube W/Double Ø4.85



Gears

- ▶ Gears are rotating parts with teeth that mesh with other parts with teeth.
- ▶ LEGO® gears are identified by the number of teeth followed by a “z”.
- ▶ Most gears are 1M thick



Combination Reference: <http://gears.sariel.pl/>

Gears

- ▶ 6012451 - Gear Wheel 8z
- ▶ 4177431 - Double Conical Wheel 12z
- ▶ 4640536 - Gear Wheel 16z
- ▶ 4514558 - Gear Wheel 24z
- ▶ 4285634 - Gear Wheel 40z



Gears

- ▶ 4565452 - Conical Wheel 12z
- ▶ 4640536 - Gear Wheel 16z
- ▶ 4177430 - Double Conical Wheel 20z 1M
- ▶ 4211510 - Worm gear
- ▶ 4255563 - Double Conical Wheel 36z



Gear combinations

Teeth	8	12	16	20	24	36	40
8	1:1				1:3		1:5
12				3:5		1:3	
16			1:1				
20					5:6		
24					1:1		3:5
36							
40							1:1



Stable
combination



Unstable
combination



Unknown
Combination

Gear combinations

<http://gears.sariel.pl/>



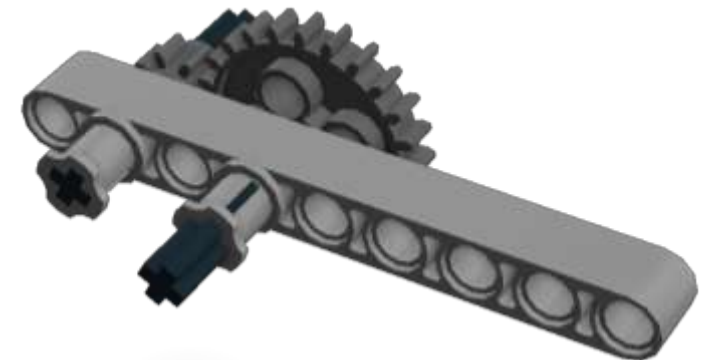
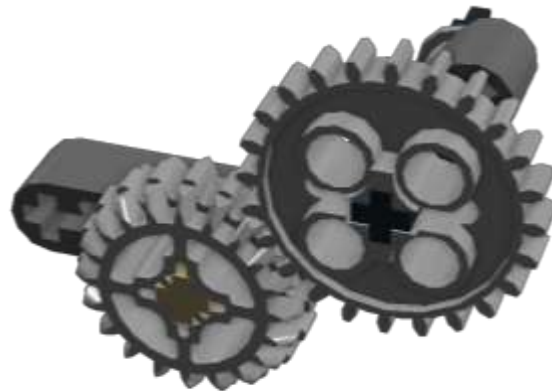
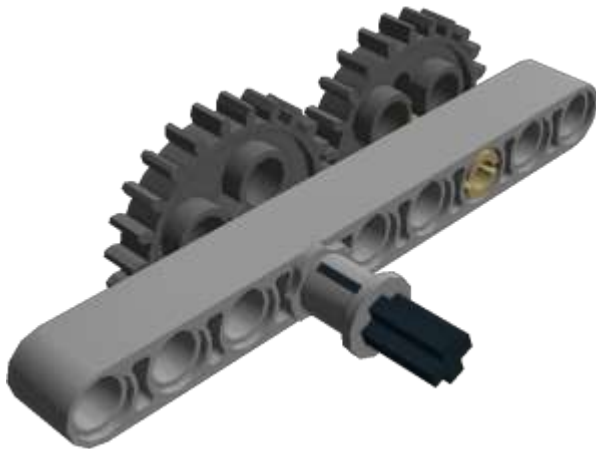
24z to 24z (1:1)



20z to 24z (5:6)

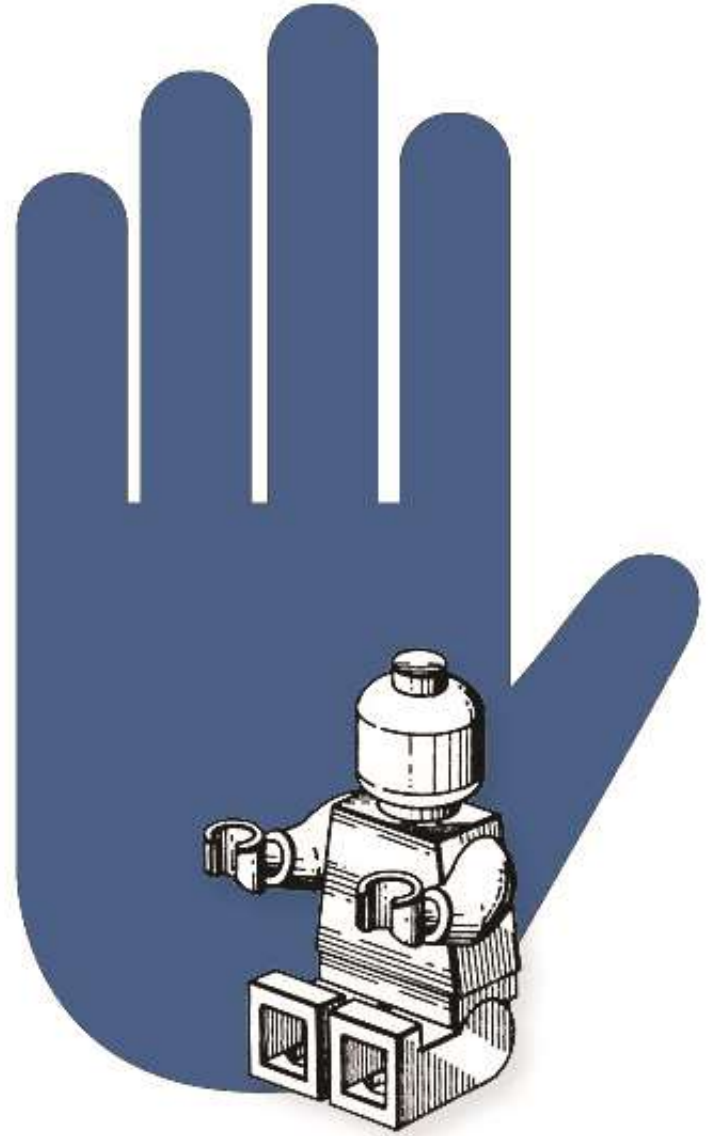


24z to 8z (3:1)



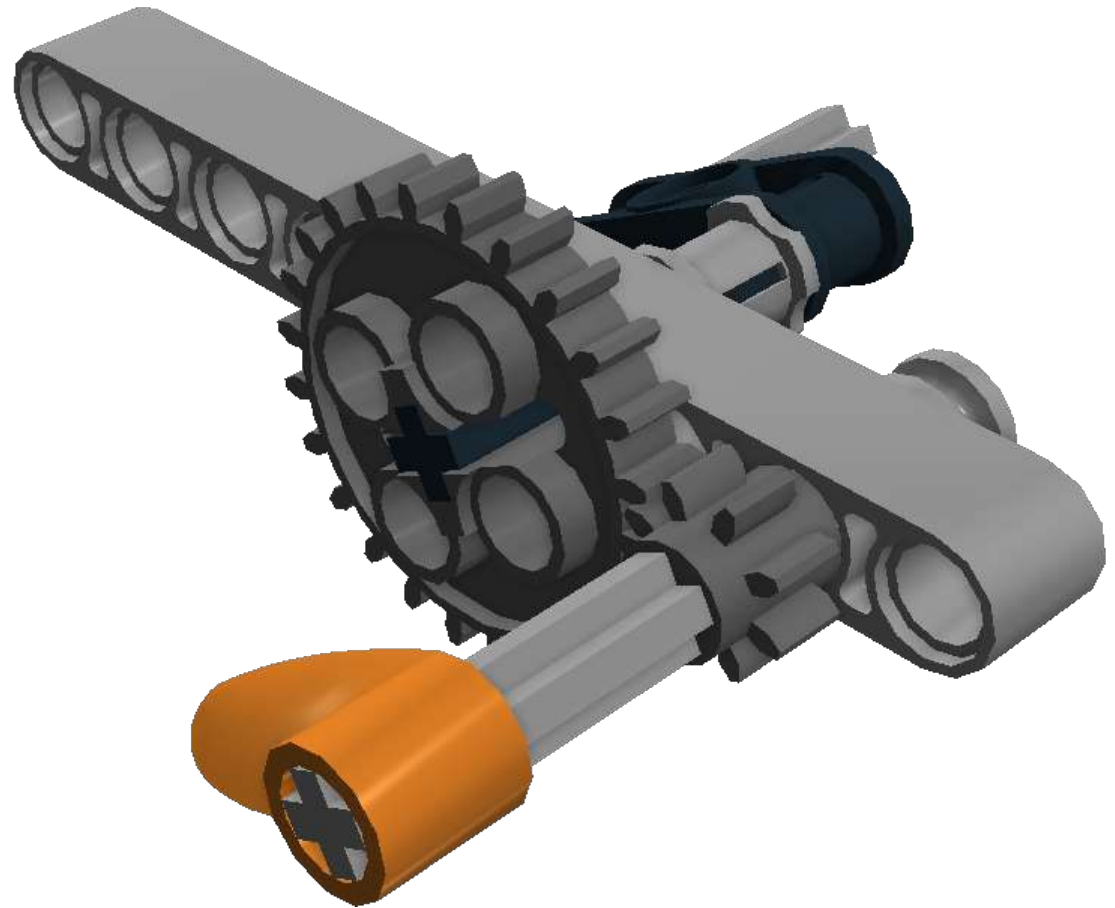
Gears

- ▶ Hands-on activity



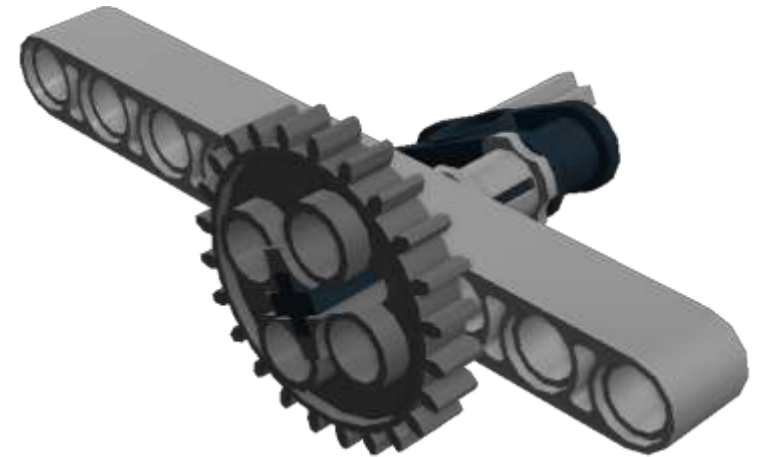
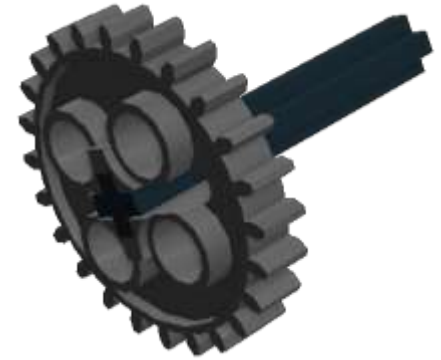
Gears: Hands-on parts needed

- ▶ 24z gear
- ▶ 8z gear
- ▶ 3m axle
- ▶ 4m axle
- ▶ 5m axle
- ▶ Double Cross Block
- ▶ Bionicle Eye
- ▶ Half-bushing
- ▶ bushing



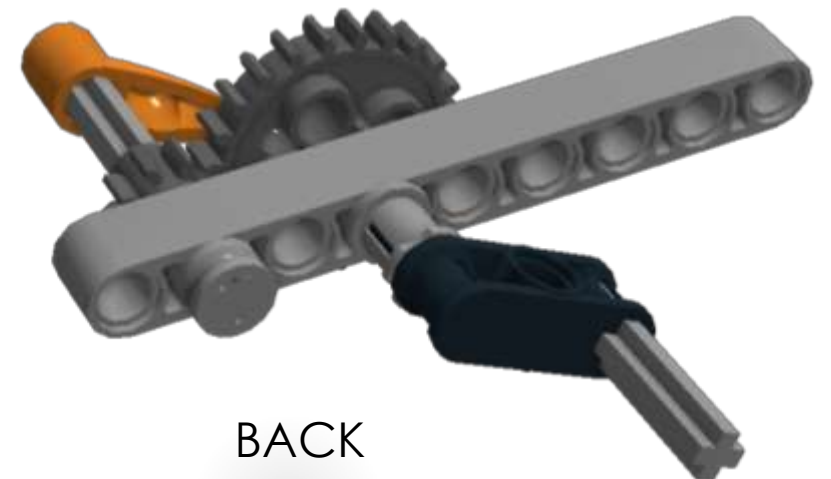
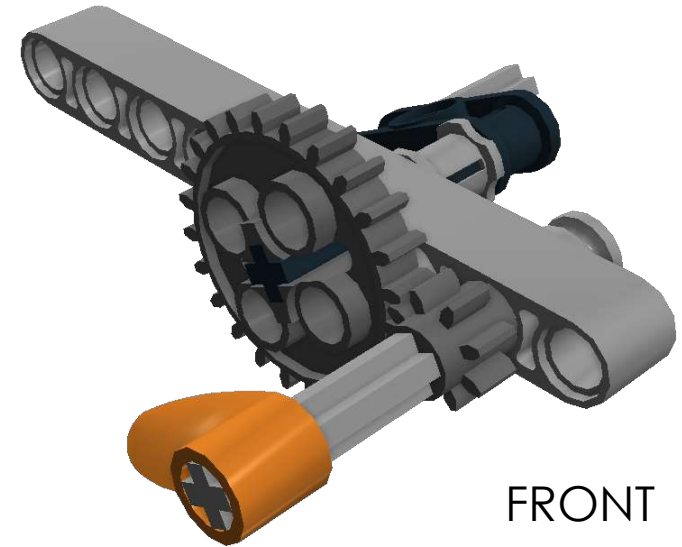
Gears: Building instructions

- ▶ Insert 4M axle into the 24z gear.
- ▶ Insert the gear assembly through the fourth hole in the beam.
- ▶ Install bushing on the axle.
- ▶ Install double cross block on the axle behind the bushing.
- ▶ Insert the 3M axle into the other end of the double cross block.



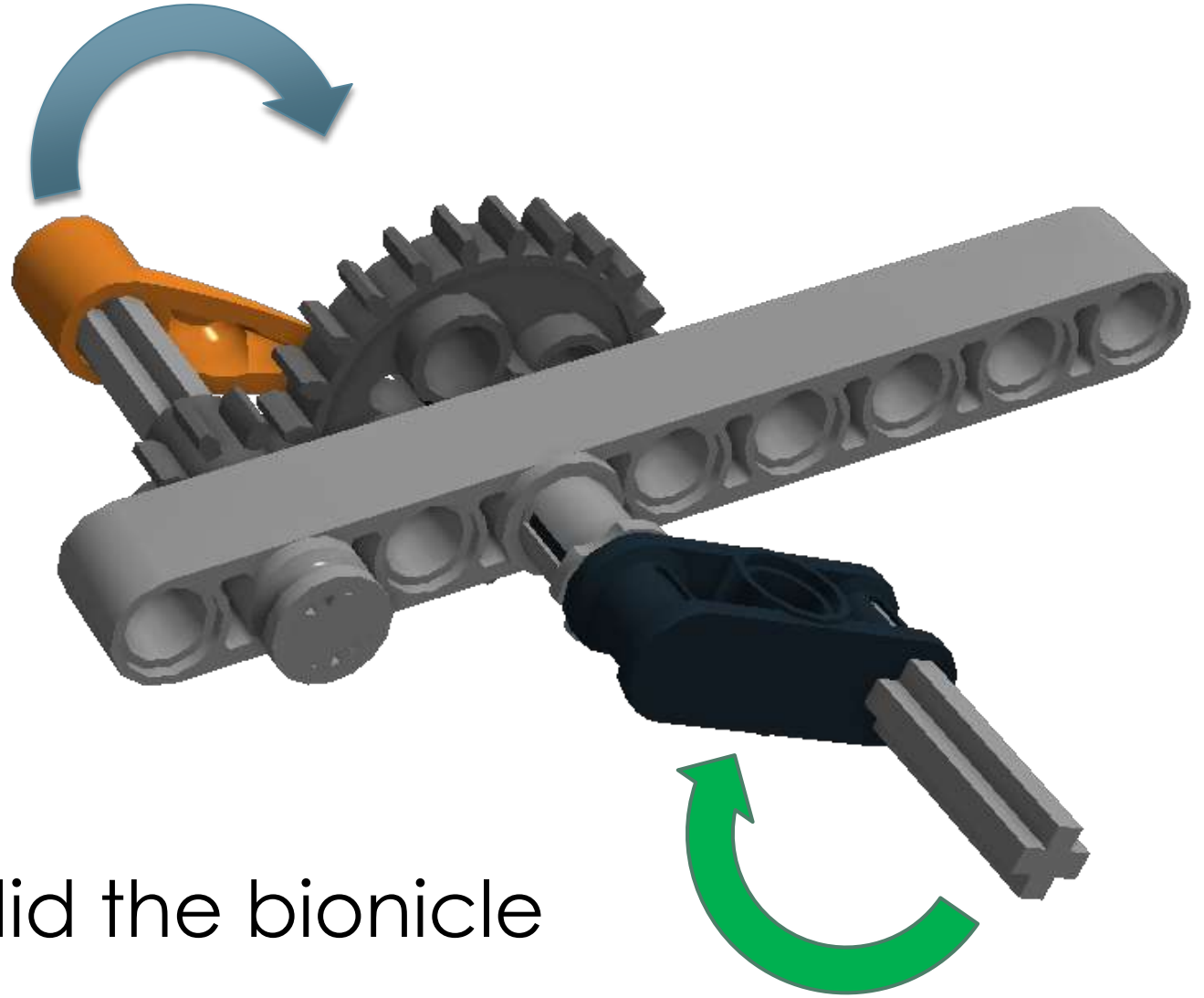
Gears: Building instructions

- ▶ Insert the 5M axle into the 8z gear.
- ▶ Insert the gear assembly into the second hole in the beam.
- ▶ Install the half-bushing onto the other side of the 5M axle.
- ▶ Install the orange bionicle eye on the other end.



Gear: Testing

- ▶ Turn the crank slowly one rotation and count the number of rotation of the bionicle eye.



? How many turns did the bionicle eye make?

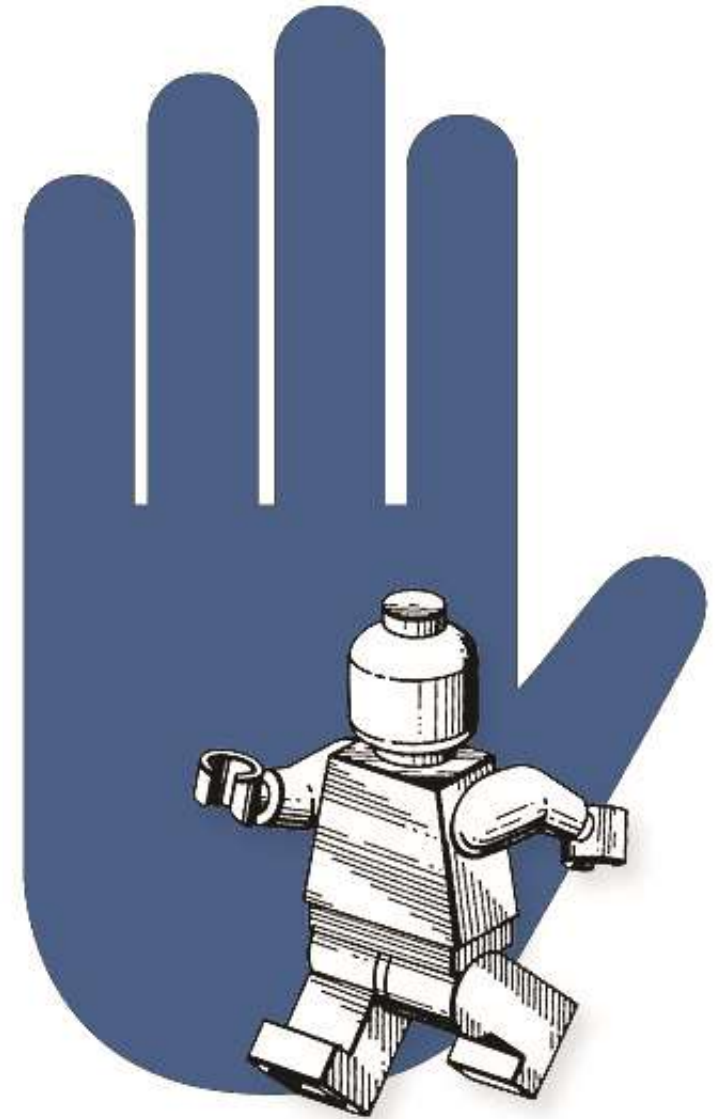
Gears: Motion Transfer

- ▶ How can you achieve linear motion?



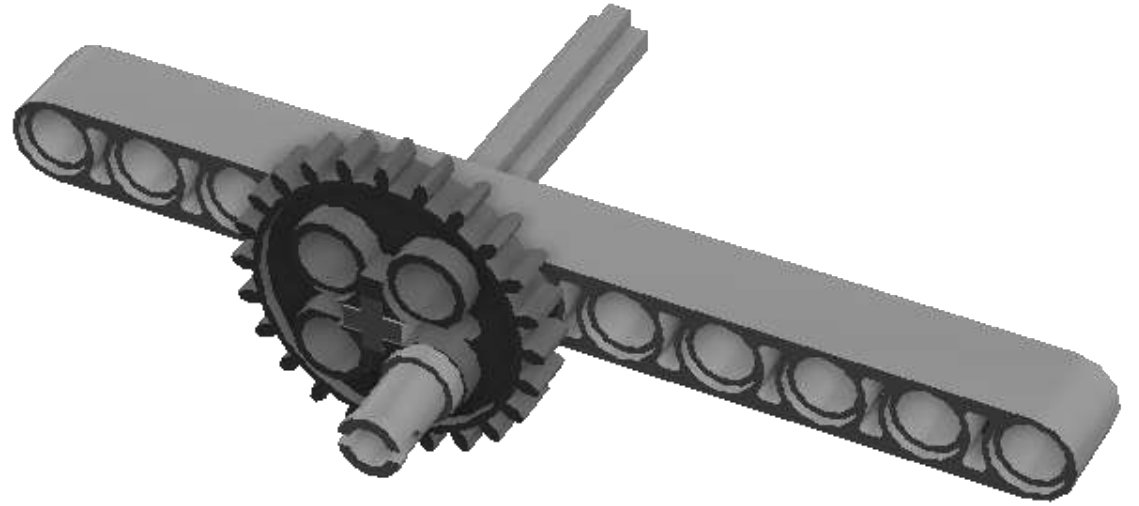
Motion Transfer

- ▶ Hands-on activity



Motion Transfer: Building instructions

- ▶ Place 5M axle in 24z gear.
- ▶ Insert gear into fifth hole in an 11M beam.
- ▶ Insert gray non-fraction peg into hole on gear.



Motion Transfer: Building instructions

- ▶ Insert gray non-friction peg in last hole on 11M beam.
- ▶ Insert 11M beam (red) second hole on gray peg.
- ▶ Insert gray non-friction peg in last hole of 7M beam.
- ▶ Insert 7M beam (yellow) on gray non-friction pegs on gear and 7M beam (red).



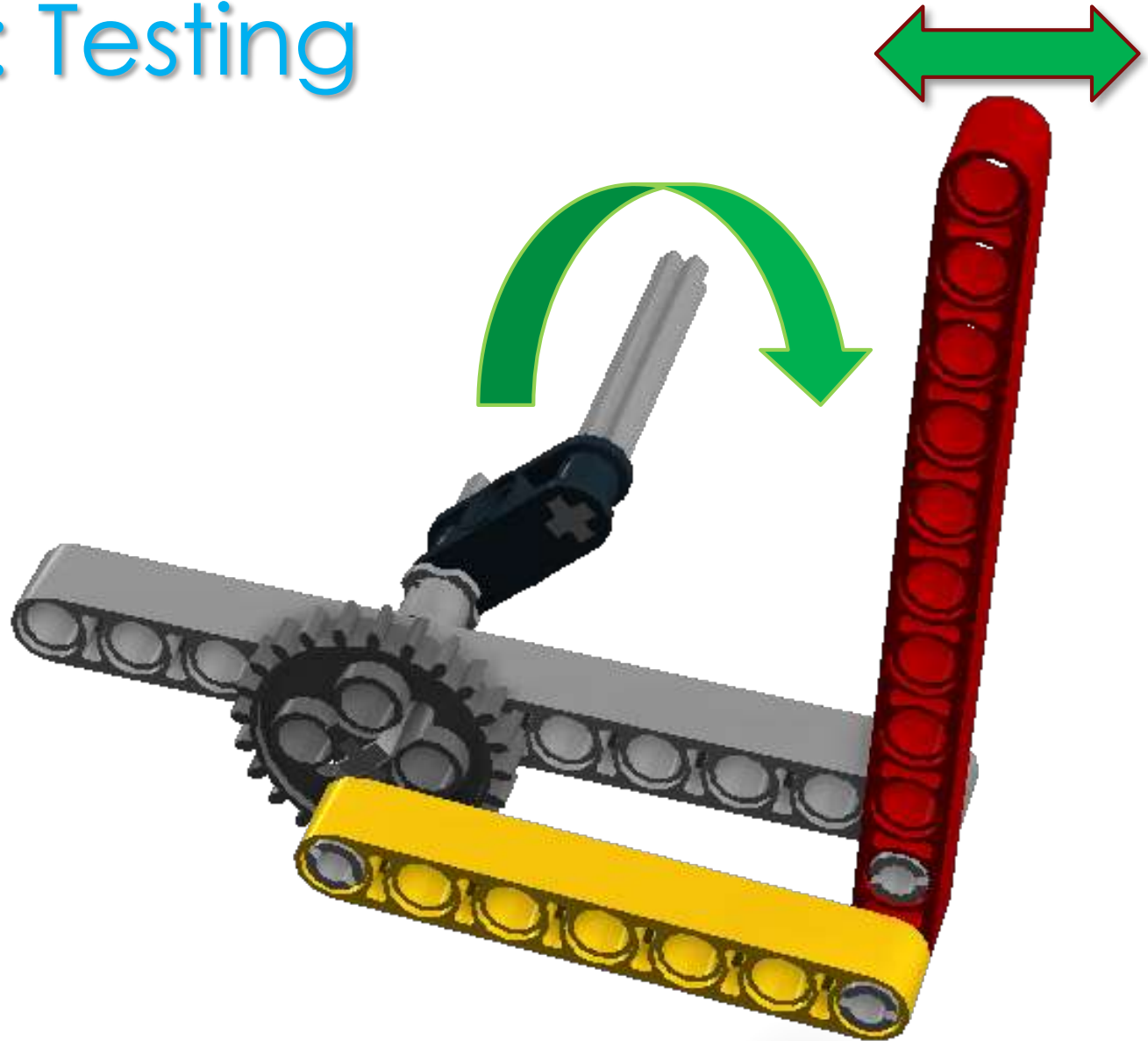
Motion Transfer: Building instructions

- ▶ Insert bushing on 5M axle on the opposite side of 11M beam.
- ▶ Insert double cross block on 5M axle.
- ▶ Insert second 5M axle into double cross block.



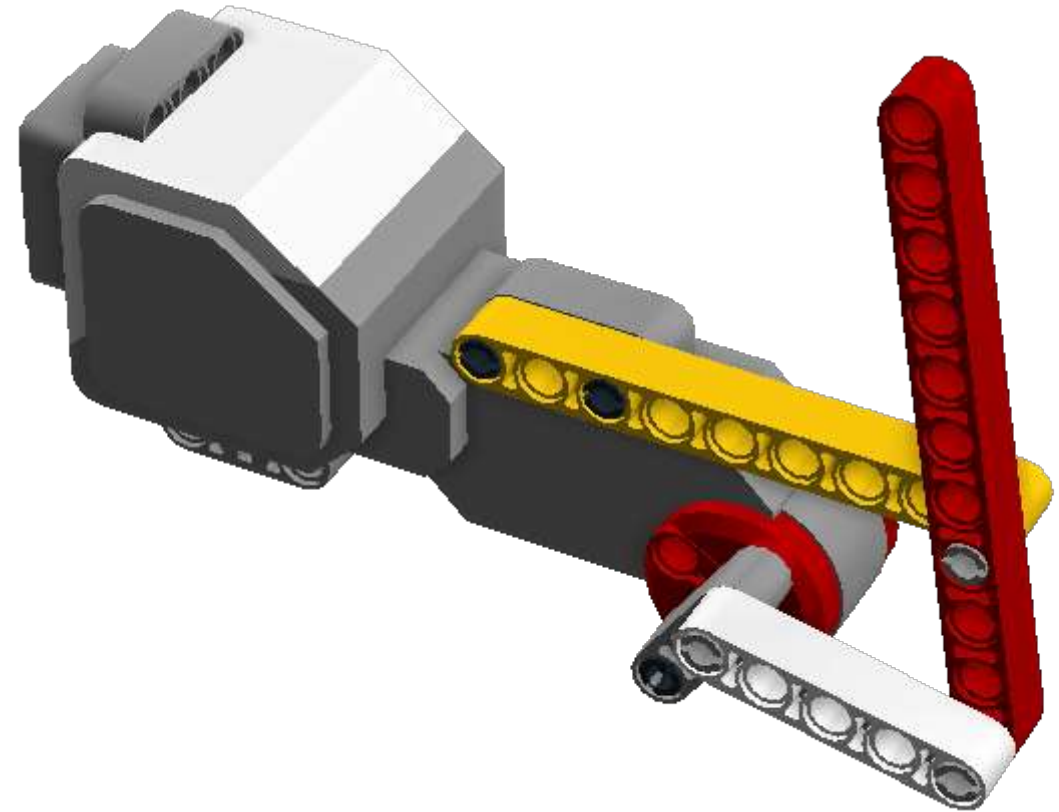
Motion Transfer: Testing

- ▶ Rotate the handle (5M axle).
- ▶ What happens to the forward (red) 11M beam?



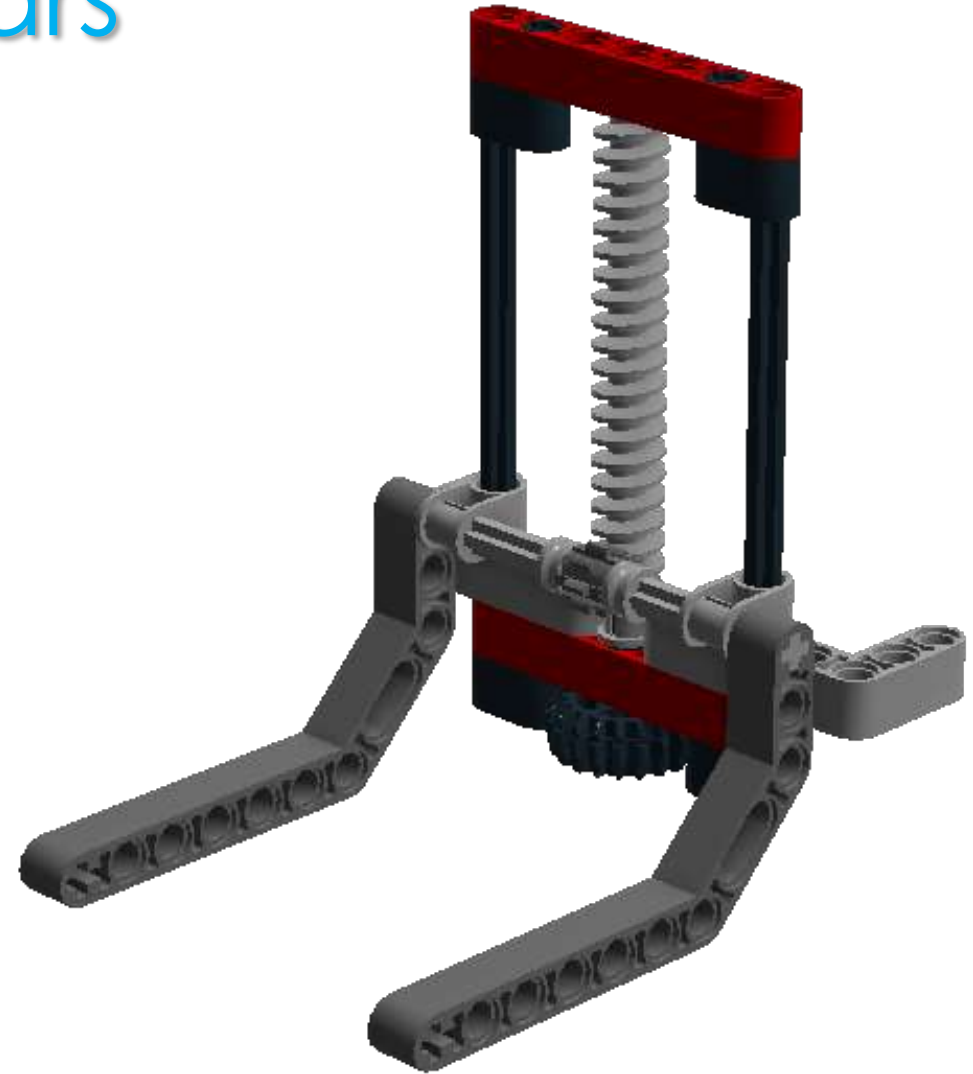
Linear Motion with a motor

- ▶ Adding a motor to drive linear motion is simple.
- ▶ The 24z gear and drive motor both have three holes.



Gears: Using worm gears

- ▶ Worm gears can be used to create linear motion too. This Forklift attachment is one example.
- ▶ Rotating the gear causes the forklift arms to travel up and down.
- ▶ Notice that the 8z gear does not rotate.



Caster

- ▶ 6023956: LEGO® Steel Ball
- ▶ 4610380: Power Joint



Wheels (Tyres), Rims, and Tracks

- ▶ The LEGO® Group is one of the world's largest tyre manufacturers.



6035364: Tyre Low
Wide 56 X 28



4634091: Rim Wide
43.2 X 26 with
6 Holes



6014648: Track
Element, 5X1.5



4582792:
Sprocket, Ø, 40,7

Simple Wheel Matching

- ▶ Assemble the two wheels on an axle with a bushing in the middle.
- ▶ Align the bushing with the line on a slight slope with the axle at 90° to the line.
- ▶ Let the wheel assembly roll down the slope and watch if the bushing moves off the line.



Miscellaneous

- ▶ 4652236 Upper Part For Turntable 28z
- ▶ 4587275: Wedge-Belt Wheel Ø24
- ▶ 6028041: Tyre For Wedge-Belt Wheel
- ▶ 417394:1 Bionicle Eye
- ▶ 4563044: 2X1X3 Steering Knuckle Arm



Decorative elements

- ▶ Are just that. Have been used for a number of things.



4566251 Left
Panel 3X5



4566249 Right
Panel 3X5



4541326 Left
Panel 5X11



4566249 Right
Panel 3X5

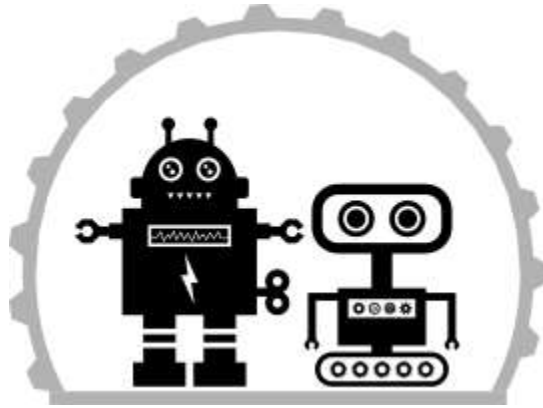
How many?

- ▶ Take six eight-stud LEGO bricks (2x4) – how many ways can they be combined?
- ▶ With the aid of computers, the exact number of combinations has been calculated as 915,103,765!
- ▶ Just so you know, two eight-stud LEGO bricks can be combined in 24 different ways and three eight-stud LEGO bricks in 1,060 ways.



Presentation available at:

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<http://www.roboplex.org/fil>