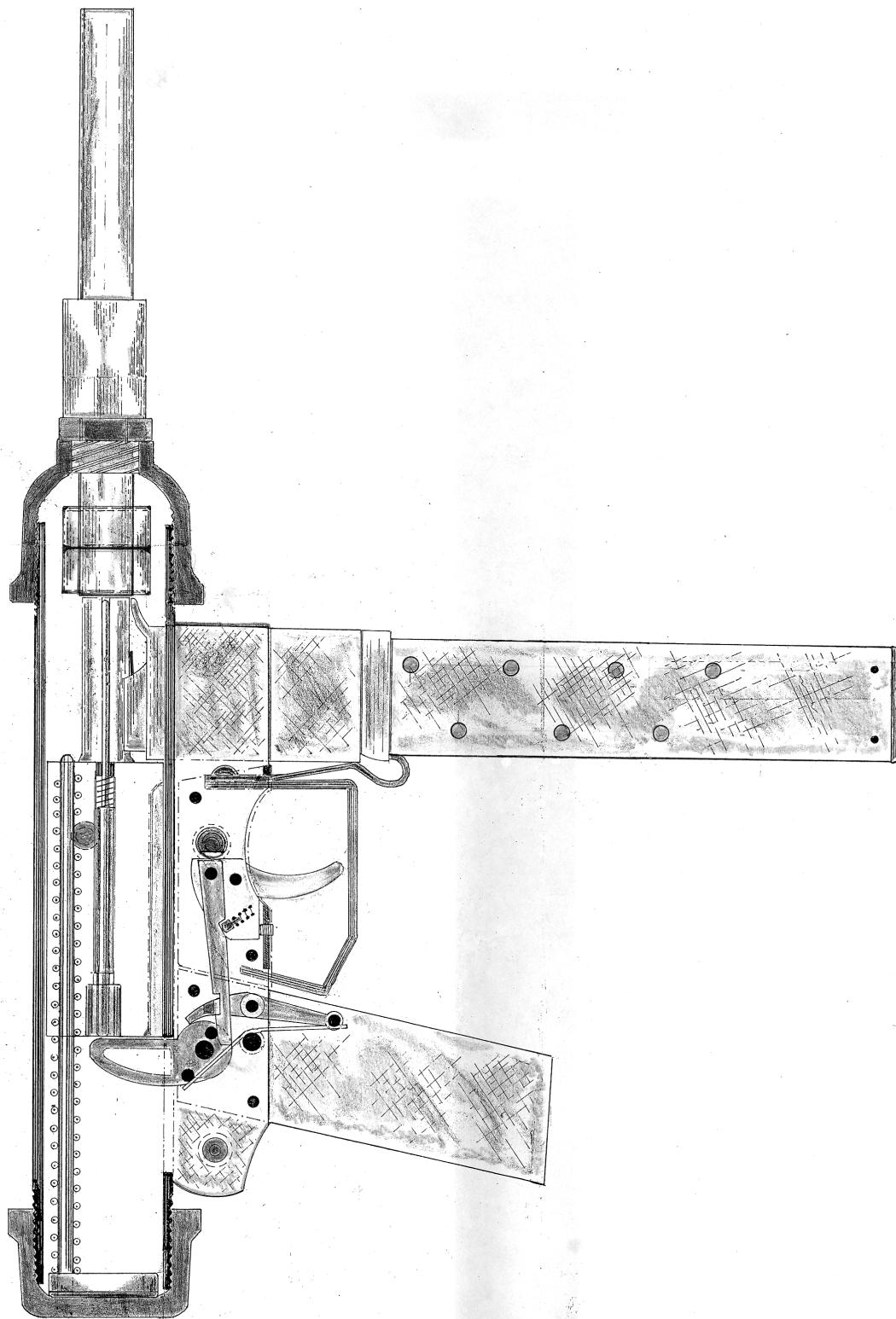


**Due to numerous requests for a semi
- auto version of my BSP-SMG
Machine Gun design, I assembled
these drawings to illustrate my idea
as to how such a gun could be
constructed. This is a semi-auto
version of my simple full-auto design.
The following drawings are intended
as a brief outline only due to time
limitations.**

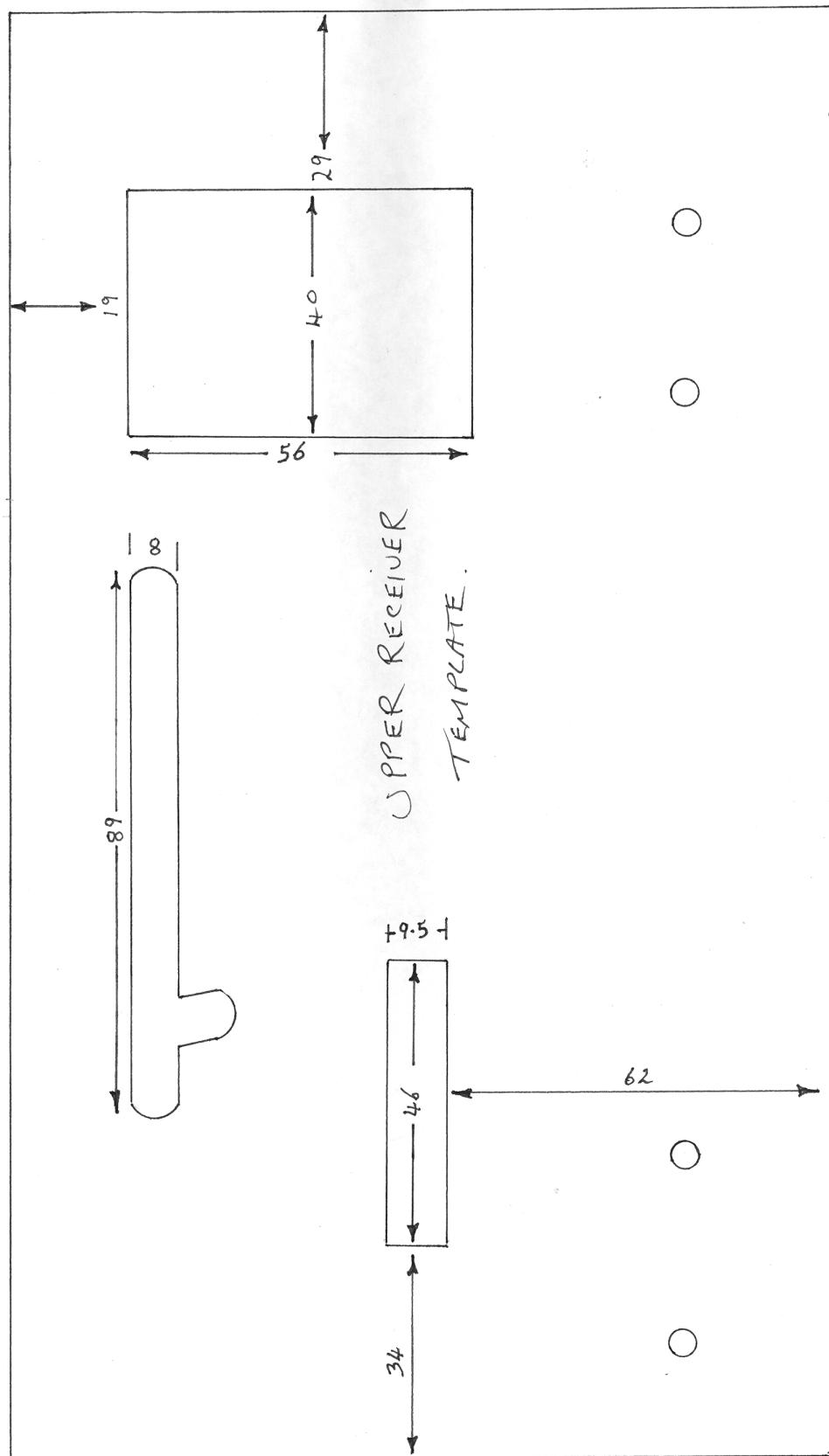
Semi Auto BSP- SMG

(All measurements in millimeters)

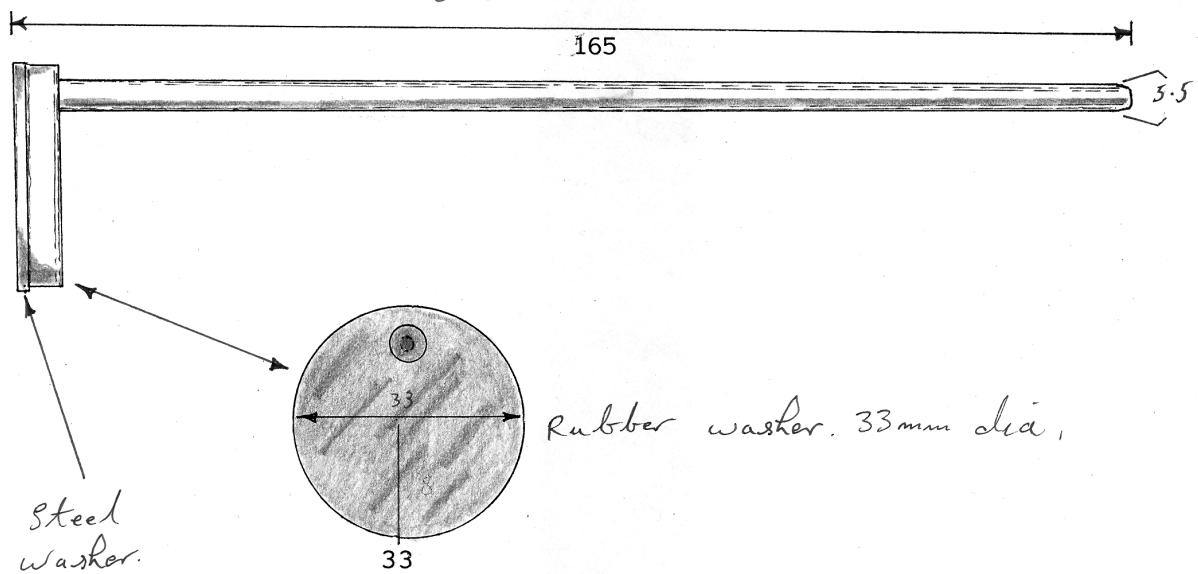


Expedient Homemade Firearms - BSP Semi-Auto SMG

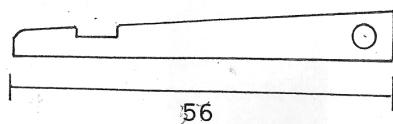
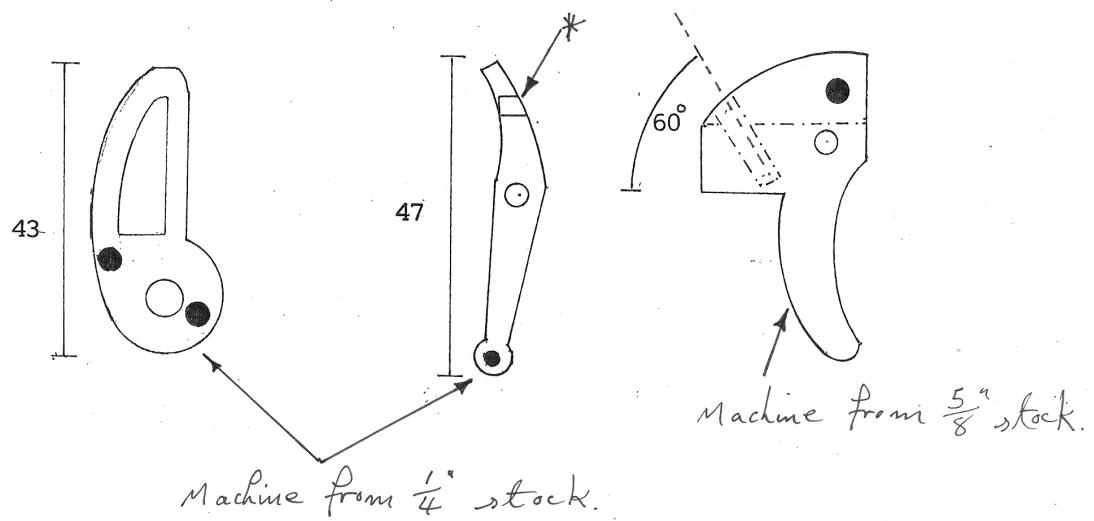
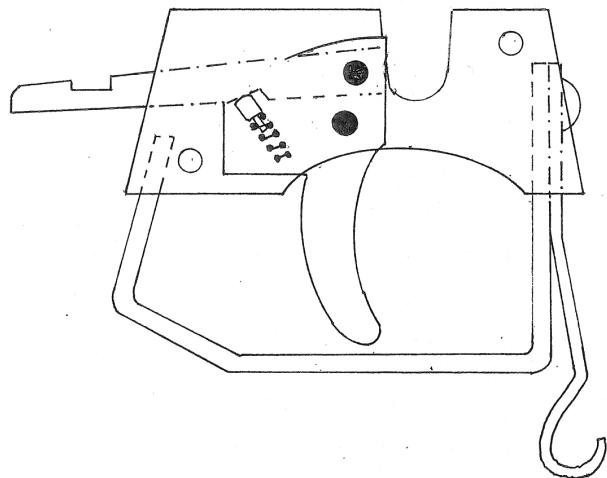
-132-



Mainspring guide.

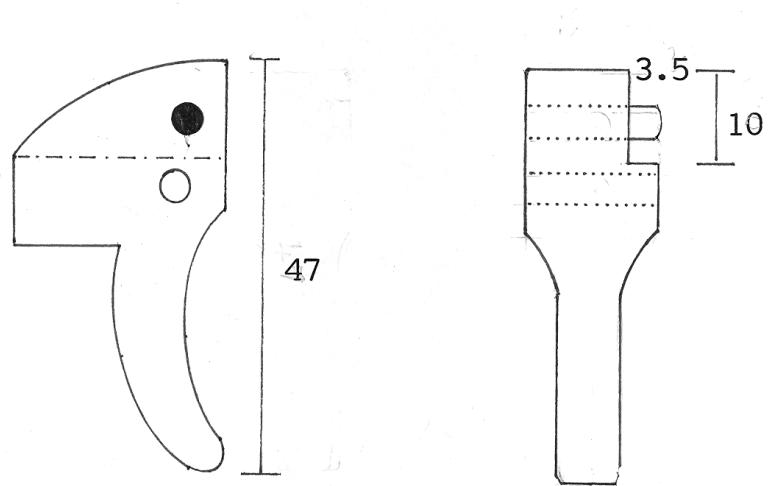


Expedient Homemade Firearms - BSP Semi-Auto SMG

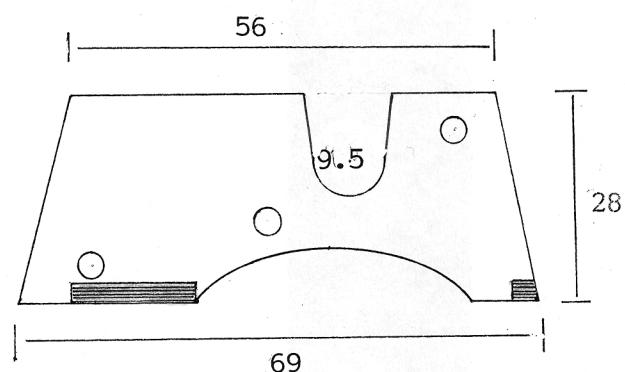


Machine from $\frac{1}{8}$ " stock.

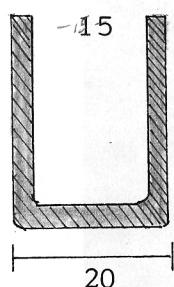
* Sear tang :- Silver solder to rear.



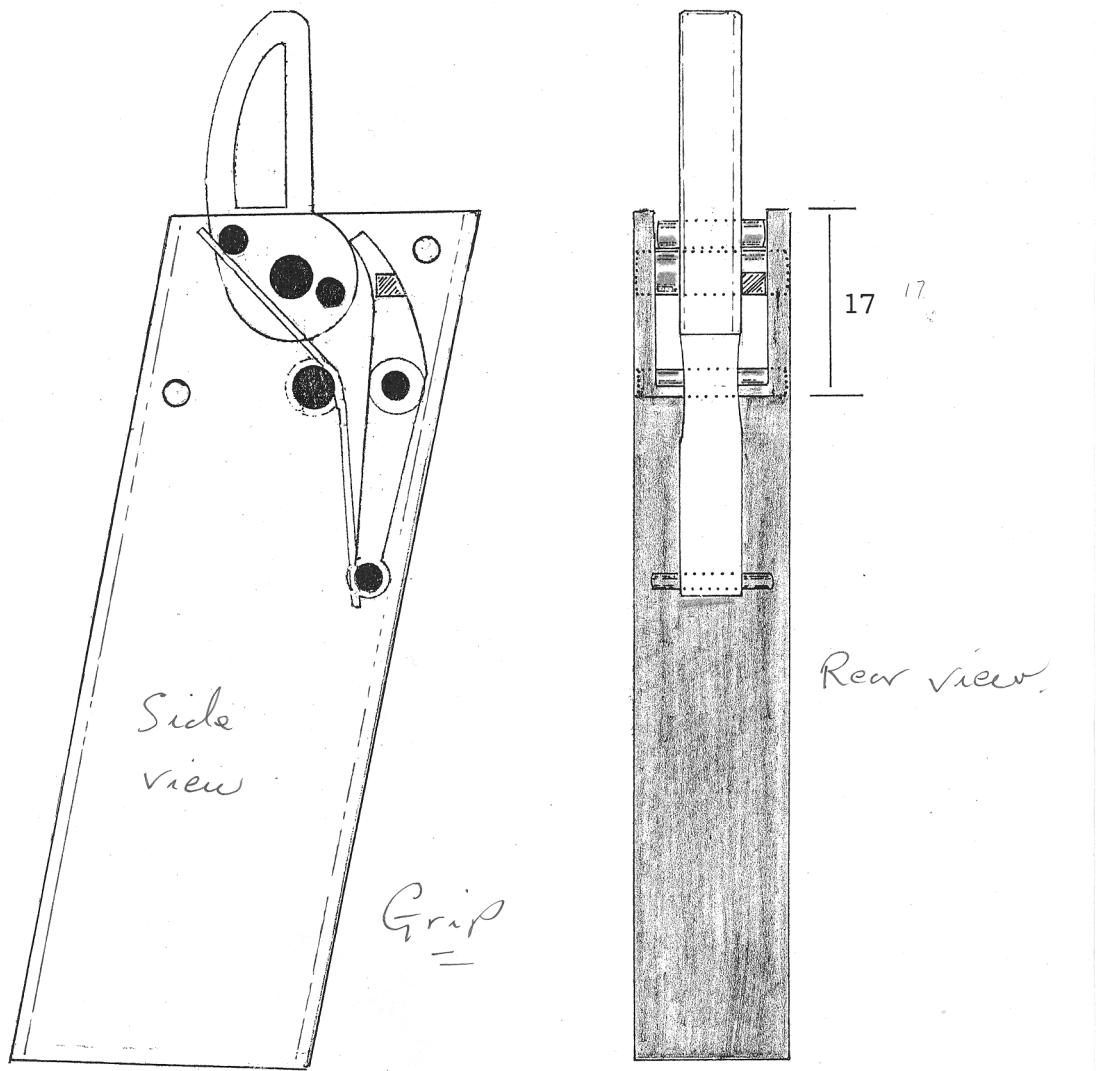
TRIGGER GROUP RECEIVER.



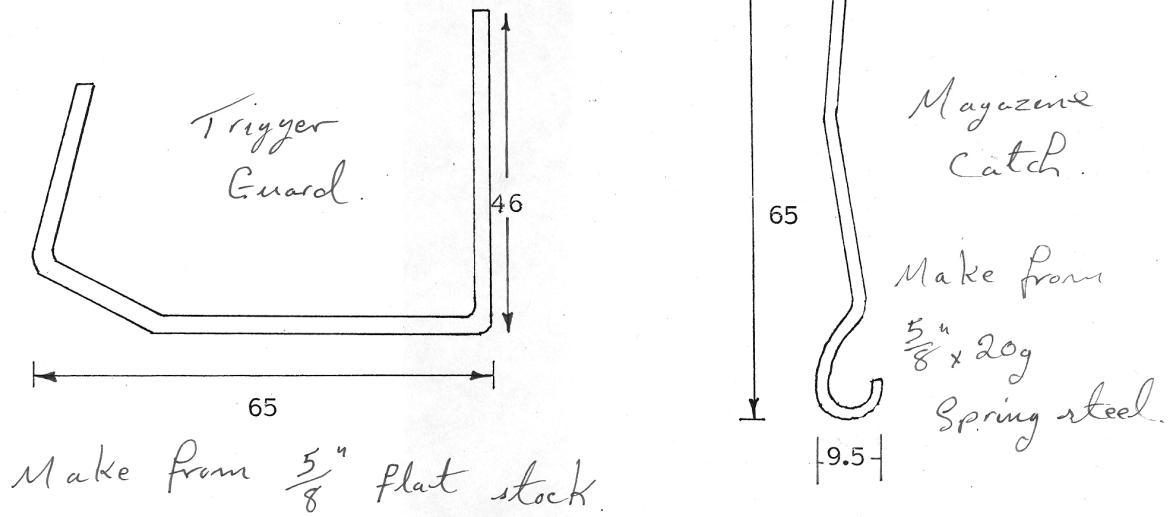
Make from 2.5 mm walled tube section



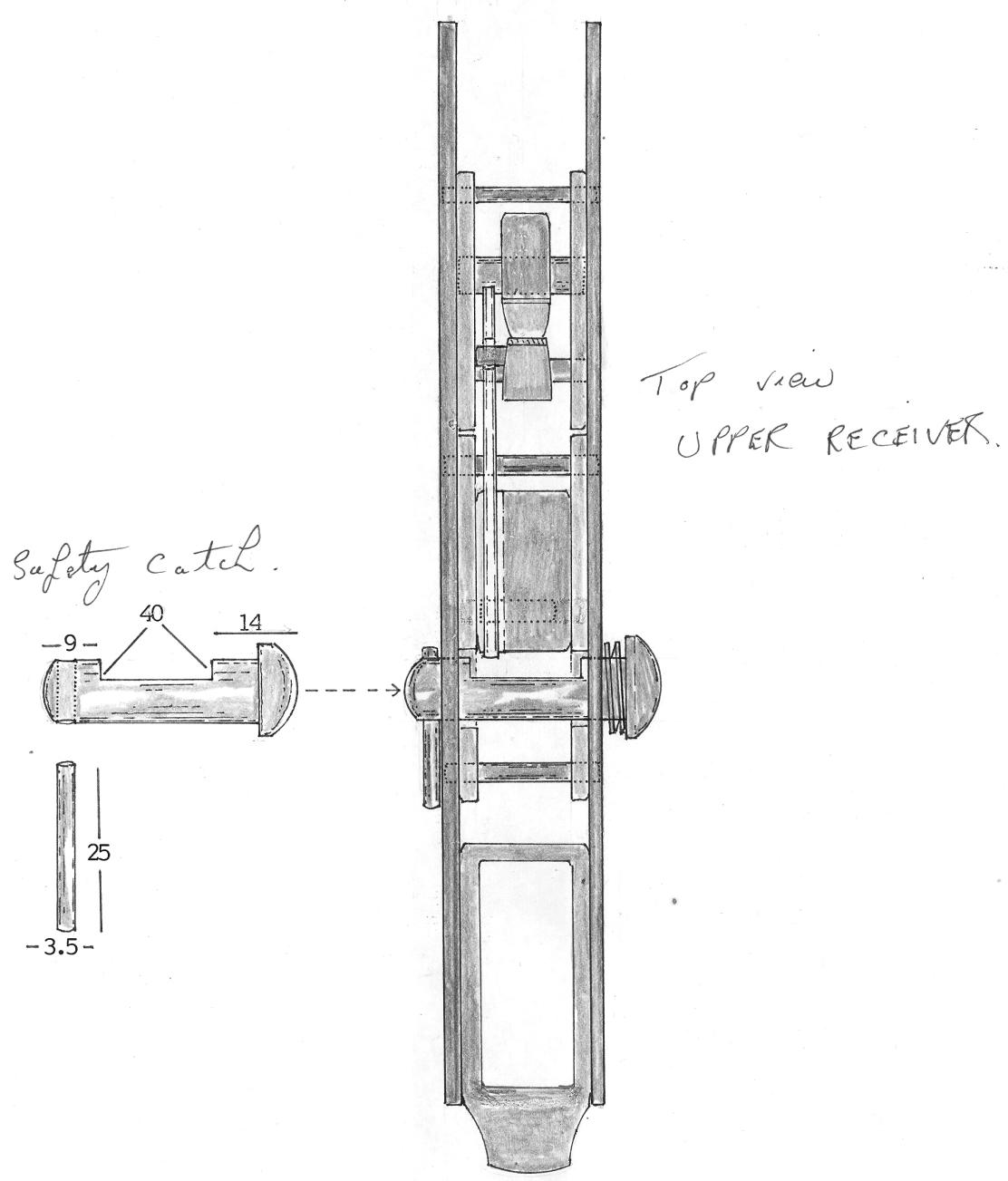
Expedient Homemade Firearms - BSP Semi-Auto SMG



Expedient Homemade Firearms - BSP Semi-Auto SMG



Expedient Homemade Firearms - BSP Semi-Auto SMG



BSP Semi-Auto SMG

