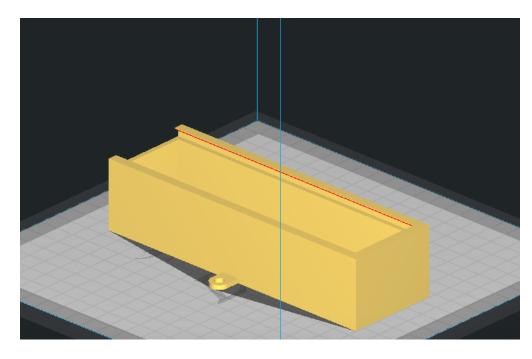


Full Print Detail List

| Material | PLA+ (Recommended Brand: <u>eSUN PLA+</u>) |
|-------------------|--|
| Supports | No |
| Layer Height | 0.28mm |
| Perimeters | 3 |
| Infill Percentage | 15% |
| Infill Pattern | Cubic |

Print orientation showed below:



(Figure 1)



(Figure 2)

