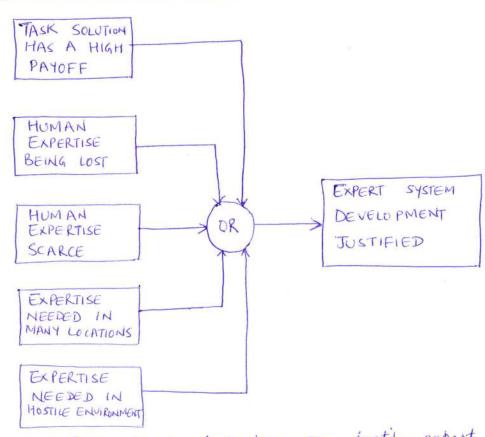


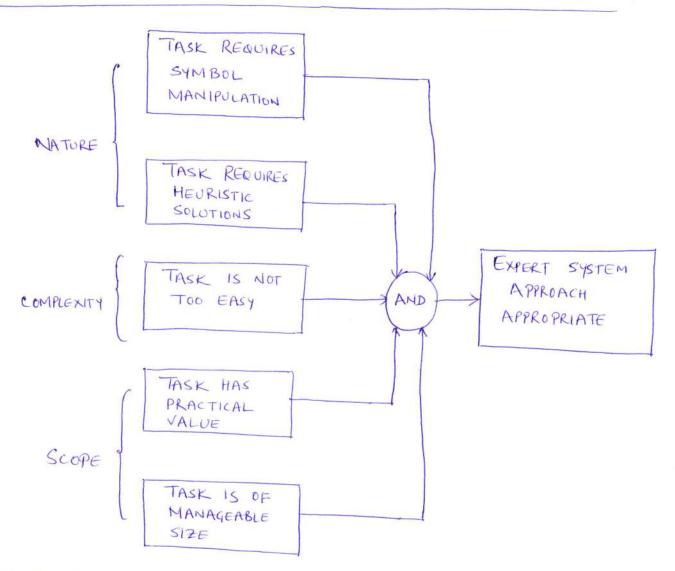
(2) Task requires only cognitive Skills: Task requiring cognitive Skills can be handled by Knowledge engineering techniques.

- (3) Experts can articulate their methods: The experts must be able to articulate and explain the methods that they use to solve domain problems: If they ran't do this, the Knowledge engineers will have little success in extracting the Knowledge from them and embedding it in a program.
- (4) Genuine experts exist: Genuine experts are people acknowledged to have an extremely high level of expertise in the problem area and are better at solving problems in a domain. The development effort will fail to produce a skillful program without a source of extensive and powerful knowledge.
- (5) Experts agree on solutions: The experts must agree about the choice and accuracy of solutions in the problem domain.
  - (6) Task is not too difficult: The process may be too difficult to capture in an expert system as expertise can only be developed through on-the-job experience.
  - (7) Task is not properly understood: If the task is poorly understood that it regimes basic research to find solutions, Knowledge engineering will



- (1) Task solution has a high payoff: A company can justify expert system development when the task solution has a very high payoff e.g. An expert system for mineral exploration could incover a rich ou deposit worth millions of dollars. Development is a good idea if there is a reasonable possibility of a high payoff.
  - (2) Human expertise being lost: Expert systems are justified when Significant expertise is being lost to an organization through personnel changes in Retirement, job transfer. The institutional memory aspect of an expert system can minimize or eliminate this problem.
    - (3) Human expertise Scarce: Human experts are scarce, very much in demand and expensive. An expert system is a cheap and effective way to handle this situation.
    - (4) Expertise needed in many locations: When a empany requires similar expertise at many different locations, then an expert system is cheap and effective way to handle such situation.
    - (5) Expertise needed in hostile environment: Expert system development is I take place in an unfriendly or





- (1) Nature:
- (a) Task repuires symbol manipulation: A problem must be solvable by manipulating symbols and symbol structures.

  e.g. Mathematical Problems Such as algebraic simplification are suitable for expert system development.
- (b) Task requires hemistic solutions: Expert system development is suitable for problems that are heuristic in nature i.e. they require use of rules of thumb to achieve acceptable solutions.
- (2) Complexity:

  Expert System development is appropriate if the problem is not too easy. The problem is a serious problem, in a domain in which it takes a human years of study or pratice to achieve expert status.
- (3) Scope:
  (a) Task has practical value: The problem Should be of practical

- The evolution of an expert system Proceeds from simple to hard tasks by incrementally improving the organization and representation of the System's Knowledge.

- The incremental approach to development means that System itself can assist in the development effort.

- After acquiring enough Knowledge, the builders construct a very simple system and use feedback from the running model to direct and focus the effort.

The incremental approach lets system builders carn

The result of incremental development is Known as paradigm shift as shown:

Incremental Incumental ) de velopment development Paradigm > SYSTEM EXPERT SYSTEM

· The Knowledge base may reach an unmanageable size at Some point during development, the control becomes unwieldy and slow and the system may resemble a patchwork of routines and unintegrated constructs. · At this time, redesigning and reimplementing the system may

be considered.

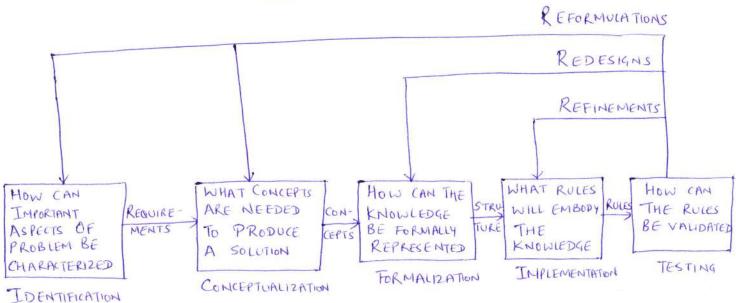
· The Knowledge engineer and domain expert should reexamine initial representation the problem and reassess their Scheme

. This leads to a more suitable architecture for the problem.

#### TASKS IN BUILDING EXPERT SYSTEMS:

There are five phases of expert system development:

IDENTIFICATION CONCEPTUA FORMALI IMPLEMEN TESTING
LIZATION ZATION TATION



During System development, the Knowledge engineer may engage in any of the five phases. Identification happen first and testing last.

- (1) Identification: The Knowledge engineer and expert determine the important features of the problem which includes the important features of the problem which includes identifying the problem itself (e.g. type and Scope), the identifying the problem itself (e.g. additional experts), participants in the development process (e.g. additional experts), the required resources (e.g. time and computing facilities) the required resources (e.g. time and computing facilities) and the goals or objectives of building the expert and the goals or objectives of building the expert system (e.g. improve performance or distribute scarce expertise).
- (2) Conceptualisation: The Knowledge engineer and expert decide what concepts, relations and control mechanisms are needed to what concepts, relations and control mechanisms are needed to describe problem solving in the domain. Sustasks, describe problem solving strategies and constraints related to the problem-solving strategies and constraints related to the problem-solving is

pick the abstract level of detail (coarsest grain) that provides (7) adequate discrimination between key concepts. (3) Formalization: It involves expressing the key concepts and relations Within a framework suggested by an expert system building language. The Knowledge engineer Should have ideas about appropriate tools for the problem e.g. of the problem seems appropriate to a rule-based approach, the Knowledge engineer might select ROSIE as the system-approach, the Knowledge engineer might select ROSIE as the system-building language and gather expertise in the form of IF-THEN rules. (4) Implementation: In implementation phase, the Knowledge origineer turns the formalized Knowledge into a working computer program. Constructing a program requires content, form and integration. The constructing a program requires content, form and integration. The content content to the domain knowledge made explicit during control formalization i.e. the data structures, inference rules and control strategies necessary for problem solving. The form is specified by the language chosen for system development. Integration involves combining and reorganizing various pieces of knowledge to eliminate global mismatches between data structures and rule or control specifications. Implementation of the initial prototype should proceed rapidly in order to check the effectiveness of the design decisions made during the earlier phases of development. Testing: It involves evaluating the performance and utility of the prototype program and revising it as necessary. The domain expert evaluates the prototype and helps the Knowledge engineer to revise it. As soon as the prototype runs on a few examples, it should be tested on many problems to evaluate its performance and utility. This evaluation may uncover problems with the representational scheme such as milling concepts and relations, Knowledge represented

The expert system must be refined and tested in a laboratory environment before it can be released for field testing. Users in the field expect the expert system to be of high quality, fast, reliable, easy to use, easy to understand high quality, fast, reliable, easy to use, easy to understand. Thus the expert systems needs extensive field testing before it will be ready for commercial use.

#### STAGES OF EXPERT SYSTEM DEVELOPMENT:

There are five stages of expert system development:

DEMONSTRATION PROTOTYPE

RESEARCH PROTOTYPE

FIELD
PROTOTYPE

PRODUCTION

COMMERCIAL SYSTEM

(1) Demonstration Prototype: Most expert systems begin as a domonstration prototype. It is a small, demonstration program that handles a portion of the problem that will eventually be addressed. It is used in two ways: First, that the expert systems technology can effectively be applied to the problem in question and second, to test ideas about problem diffurition, scoping and representation for the domain. A rule - based demonstration prototype might contain 50 to 100 rules, perform adequately on one or two test cases and take one to three months to develop.

(2) Research Prototype: Most expert systems have evolved to the stage of research prototype, a medium-sized program capable of

rule-based research prototype might contain 200 to 500 rules, (73)
perform well on a large number of test cases and take
one to two years to develop.

(3) Field Prototype: Some expert systems have evolved past the research prototype to the stage of field prototype. These systems are medium - to large - sized programs that have systems are medium - to large - sized programs that have been revised through testing on real problems in the user community. They are moderately reliable, contain smooth, community. They are moderately reliable, contain smooth, it ends interfaces and address the needs of the end - user friendly interfaces and address the needs of the end - user. A typical rule - based field prototype might contain 500 to 1000 A typical rule - based field prototype might contain 500 to 1000 A typical rule - based field prototype might contain 500 to 1000 tules, perform very will on many test cases and take

(4) Production Prototype: A few expert systems have reached the stage of production prototype. These systems are large programs that have been extensively field-tested and are likely to have been reimplemented in a more efficient language to increase been reimplemented in a more efficient language to increase speed and to reduce computer storage requirements. A typical speed and to reduce computer storage requirements. A typical speed and to reduce efficient decision making and take provide accurate, fast and efficient decision making and take two to four years to develop.

(5) Commercial System: Only a very few expert systems have reached the stage of commercial system. These systems are production prototypes used on a regular commercial basis. e.g. XCON, a prototypes used on a regular commercial basis. e.g. XCON, a commercial system contains over 3000 rules, reaches correct commercial system contains over 3000 rules, reaches correct conclusions 90 to 95 percent of the time and took six years to develop.

The decision about what tool is appropriate for a specific problem task consists of three parts:

SELECTING EVALUATING IS BEST DEVELOPMENT TOOL

A TOOL

TOOL THE BEST PRODUCTION TOOL

ISSUES INVOLVED IN SELECTING A TOOL:

- (1) Development Constraints: Expert system development requires time, money, personnel and hordware all of which influence the choice of a tool. These factors influence the decision about what choice of tool to select i.e. a programming language (e.g. LISP) type of tool to select i.e. a programming language (e.g. KEE).

  Or a Knowledge engineering language (e.g. KEE).
  - · Programming languages offer more flexibility but they require the developer to design the Knowledge base and implement the inference engine that accesses the Knowledge. Development inference engine that accesses the knowledge of the problem domain. I takes longer but the result fit the needs of the problem domain.
  - · Knowledge engineering languages offer less flexibility but more guidelines and mechanisms for how to represent and access the system's Knowledge. Development is easier, faster and cheaper.

The guideline is to pick a tool that complements the strength of the knowledge engineering team.

(2) Support Facilities: Support facilities speed development and some time and money. The more extensive the support facilities, the more attractive the tool becomes. The Kinds of support facilities available in expert-system-building tools includes

- (3) Reliability: An experimental or research tool can cause problems because of incomplete testing, obsolete documentation and fluctuating language specifications. The tool is reliable if it has a large user community and a reputation for being robust and well-debugged. The guideline is don't being robust and well-debugged. The guideline is don't being robust and well-debugged.
  - (4) Maintainability: The tool's developer Should be available to maintain the tool's performance and clarify its use. A very old tool the tool's performance and clarify its use. A very old tool can be a problem since the developer may no longer have an interest in maintaining it or providing adequate olocumentation interest in maintaining it or providing adequate olocumentation. The guideline is to pick a tool you will not have to maintain yourself during expert system development.
- (5) Task Characteristics: The task characteristics influence the choice of an expert-system-building tool. Features of the problem will suggest types of solutions which in turn suggest particular tool features. Features of the application will suggest particular tool features. The guideline is to pick suggest particular tool features. The guideline is to pick a tool with features suggested by the problem and its application.

# EVALUATING THE SYSTEM- BUILDING TOOL:

After selecting the tool, implement a prototype system with After selecting the tool, implement a prototype system with it in four to six weeks to test its effectiveness. This it in four to six weeks to test its effectiveness. This involves using the tool to solve a Small, representative involves using the domain of interest. During prototype testing, problem in the domain of interest. During prototype testing, problem in the domain of interest. During prototype testing, particular attention is paid to the execution speed of the particular attention is paid to the execution speed of the particular. The degradation of performance (i.e. as the problem becomes system. The degradation of performance of the tool ologrades) criterion harder, the performance of the tool ologrades) criterion

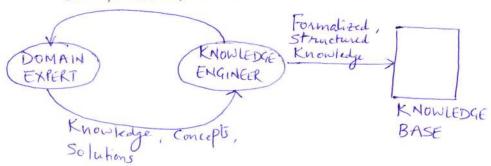
The tool best for developing the expert system may not be best for producing the system's final version. The development environment should have an abundance of support tools (e.g. debugging, editing) must provide the support tools (e.g. debugging, editing) must provide the computing power to sustain a long-term development computing power to sustain a long-term development effort and must be flexible enough to allow experimentation effort and further types of representation and control techniques. With different types of representation and control techniques. The delivery environment must have good interfacing to the user (e.g. natural language or graphics) and must be both fast and efficient.

Acquiring the Knowledge needed to power an expert system and structuring that Knowledge into a usable form is one of the primary bottlenecks in expert system development.

KNOWLEDGE ACQUISITION PROCESS:

A Knowledge engineer obtains the knowledge through direct interaction with the expert as shown:

Data, Problems, Questions

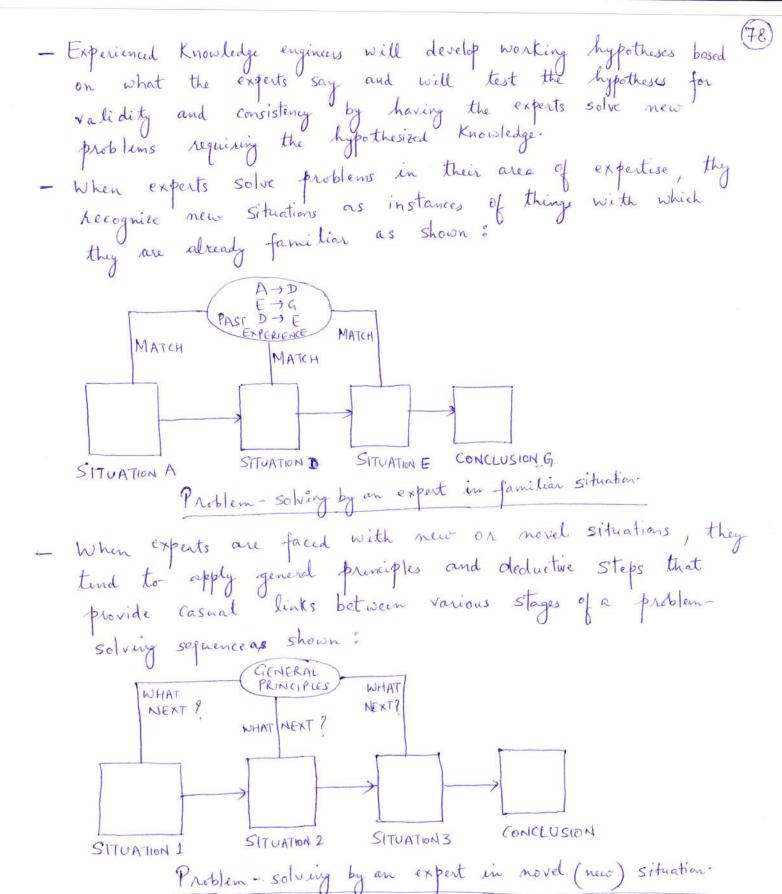


- The interaction consists of a prolonged Series of interviews extending over a period of many months. The Knowledge engineer presents the expert with realistic problems to solve that are the type of problems the expert System is being designed to handle.

The Knowledge engineer must work with the expert in the context of Solving particular problems. It is effective to ask the expert directly about his or her rules or methods for solving a particular type of problem in the domain.

- The more competent domain experts become the less able they are to describe the knowledge they use to solve problems.

describe the Knowledge they use a domain expert, got you are bridling an expert system and are a domain expert, gour having a knowledge engineer help you understand and formalize your having a knowledge engineer who has problem - solving methods. If you are a knowledge engineer who has studied the domain extensively, still work with real expert. If you studied the domain extensively, still work with real expert. If you are a bonafide domain expert and an experienced knowledge engineer, are a bonafide domain expert and an experienced knowledge engineer, play the role of knowledge engineer and find someone to act as domain expert. Good domain experts are plentful than experienced



#### INTERVIEWING THE EXPERT:

Psychologists and management scientists have studied experts and their problem solving techniques using observational and intuitive methods to measure performance and uncover expertise.

OBSERVATION AL METHODS INTUITIVE METHODS

Observational Methods: This method relies on watching the expert Solve the realistic problems in the domain being careful not to say or do anything that might influence the expert's problem-solving approach. Instead, investigators analyse a transcript of the session after the fact, possibly with the expert's help. This method is also known as protocol analysis where protocols

provide information about the organization of an expert's Knowledge base, the actual knowledge it contains and the control structure used to selectively apply that knowledge. These methods are sometimes followed by a refinement phase in which experts comment on preliminary models developed to describe their behavior.

Difficulties :

The problem arises from huge gaps which often occur in the description of the process, when the expert accesses compiled Knowledge. The investigator has great difficulty filling in these gops, even if he or she interviews the expert after the session has ended. If the expert is pushed to be more explicit, has ended or after the problem-solving session, the either during or after the problem-solving session, the expert may construct a line of plausible reasoning to explain expert may construct a line of plausible reasoning to explain his or her behavior. This line may or may not reflect the actual problem-solving techniques used.

(2) Intuitive Methods: This method relies on (a) introspection by
the expert or (b) someone Knowledgeable about the subject area.

In (a), first method of assessment, an authentic or true expert
acts as a builder of theories about his own behavior. The
individual through introspection attempts to identify the basis
for his or her own knowledge and skill and then
incorporates this directly into a computer system.

In (b), second method of assessment, an investigator of expertise
In (b), second method of assessment, an investigator of expertise
of a field in order to become familiar with its megin problem
solving methods. The investigator develops a representation of
expertise which is then checked against the opinion of other
experts and eventually incorporated into a computer program.

Difficulties :

Since the expert uses introspection the expert has trouble putting a finger on the actual techniques used to solve the problems. The Knowledge is well compiled through experience and overpractice that the expert accesses and manipulates it without thinking.

The Knowledge engineer relies on an interview technique that combines the observational and intuitive methods. The expert will introspect while solving a problem for the Knowledge engineer and talk about how he or she is solving it. The Knowledge engineer whenever she is solving it. The Knowledge engineer whenever appropriate asks relevant questions to stimulate and appropriate asks relevant questions to stimulate and appropriate asks relevant and questions, probe the expert. The Knowledge engineer asks questions, probe the expert rationales and hypothesizes concepts and rules.

### Techniques for extracting Knowledge from domain expert:

- (a) On-site observation: The Knowledge engineer observes the expert Solving real problems on the job. The Knowledge engineer acts as a passive observer and it gives the Knowledge engineer acts as a passive observer and it gives the Knowledge engineer insight into the complexity of the problem and the type of insight into the complexity of the expert to use the finished interface facility needed by the expert to use the finished interface facility needed by the expert to use the practical for system in the field. This technique will not be practical for system in the field. This technique will not be practical for
- (b) Problem discussion: The Knowledge engineer picks a set of representative problems and discusses them with the expert.

  The Knowledge engineer determines how the expert organizes

  The Knowledge about each problem, represents concepts and hypotheses

  Knowledge about each problem, represents the knowledge and handles inconsistent, inaccurete or imprecise Knowledge and data relating to the problem.
- (c) Problem description: The Knowledge engineer has the expert describe a typical problem for each main category of answer that could arise. This helps the knowledge engineer define a prototypical arise. This helps the knowledge engineer define a prototypical arise. This helps the knowledge engineer define a prototypical arise. This helps the knowledge engineer define a prototypical expert system category of answer a construct that the problem for each category of answer a construct that the expert system can use to help it select a strategy or basic expert system. Can use to help it select a strategy or basic approach to solvery a given problem. This approach is used approach to solvery a given problem. This approach is used for diagnostic type problems such as medical diagnossis.
- (d) Problem analysis: The knowledge engineer asks the expert to Solve a Series of problems. As the expert Solves each problem, the knowledge engineer provides any additional information or data requested by the expert. The expert must solve realistic data requested by the expert. The expert must solve realistic problems, describing the solution process and giving as many problems, describing the solution process and giving as many

hypotheses being entertained, Strategies being used to generate (82)
hypotheses and goals being pursued which guide Strategy selection. (e) System refinement: The expert gives the Knowledge engineer problems to solve ranging from very easy to fairly difficult Before the expert system is operational, the Knowledge Engineer Solves them on paper using the concepts, formalisms and rules acquired to date from the expert. As soon as the expert system can operate, the knowledge engineer should use it to solve the problems supplied by the expect. (4) System examination: The expert examines and critiques each rule in the prototype system and evaluates the control.

Strategies used to select the rules. This includes verifying the accuracy of each rule and establishing a justification for each that the system can later use to explain its each that should compare the control stretegies in operation. The expert should compare the control of handling the prototype with his or her method of handling problems in the domain. (g) System validation: The knowledge engineer presents the cases solved by the expert and the prototype system to other experts. This provides a way to compare strategies of different experts and find essential points of disagreement.

## EXPERT - SYSTEM - BUILDING PROCESS:

In expert-system-building process, the knowledge engineer follows a series of steps to develop an expert system. The following steps are followed:

- (1) Defining the Problem: The Knowledge engineer takes on the job of building an expert system in the problem domain-
- (2) Characterizing the Problem: The Knowledge engineer begins the first phase of expert system building i.e. identification, where the task is to identify the participants, resources, goals and problem characteristics.

  problem characteristics.
- (3) Concepts needed to produce Solution: The Knowledge engineer enters the next phase of expert system building i.e. conceptualization where he makes explicit the Key concepts and relations needed to solve problems in the domain.
- (4) Formal representation of Knowledge: The Knowledge engineer enters the next phase of expert system building i.e. enters the next phase of expert system building i.e. formalization, where the Key concepts, Subproblems and representation control features are mapped into a more formal representation suggested by an expert-system building tool.
  - (5) Implementing a Prototype system: The Knowledge engineer enters
    the implementation phase in which he turns the concepts and
    the implementation phase in which he turns the concepts and
    relations between them into a working computer program.
  - Validating the Rules: The Knowledge engineer enters the testing phase, when he attempts to validate the rules that have been formulated.