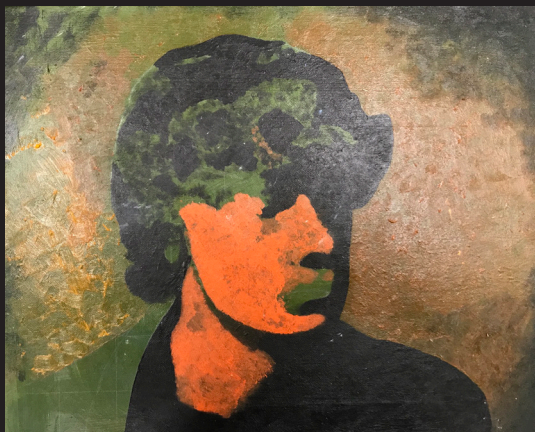


Initial shadows



Mid-tone additions



Detail work and
blending