

Gas Buffer Procedure

OZK Pty Ltd

Procedure # 101

Scope:

The following document is set out to describe the safest and most efficient way to operate a gas buffer machine.

When executing work for OZK Pty Ltd using a gas buffer, all employees, subcontractors, and any other person conducting a business or undertaking are required to comply to the '*Gas Buffer Procedure P101*' at all times.

Starting

Ensure gas is properly connected and the remaining supply is sufficient for the job required.



Turn Gas on.



Turn accelerator lever to quarter throttle.



Turn the ignition key to the start position.



Run at no more than half speed.



Stopping (Important!)

While the machine is running, cut off the gas and allow it to shut down on its own to purge the engine of any remaining gas.



Then return lever to off position.



Turn the ignition key to the off position.



Gas Buffer Oil and Oil Filter Service

The gas buffer oil and oil filter must be serviced at the earliest occurrence of the following:

- Every 50 hours of use
- or
- Every six months

Scope:

The following section of the document offers a breakdown of the safest and most effective method for servicing the oil and oil filter on a gas buffer machine.

When servicing the oil or the oil filter of a gas buffer machine, all employees, subcontractors, and any other person conducting business for OZK Pty Ltd are required to comply to the following procedure

Release oil bolt



Use the attached hose to drain oil.



Remove filter.



Attach new filter

(original is Kawasaki, however the filter in the image is a cheaper substitute; the part number is shown in the image)



Tighten oil drain bolt.



Fill the oil tank with new oil until the full mark on the dipstick is reached.



Refasten the oil tank cap.

