

# Gas Buffer Procedure

**OZK Pty Ltd** 

Procedure # 101

#### Scope:

The following document is set out to describe the safest and most efficient way to operate a gas buffer machine.

When executing work for OZK Pty Ltd using a gas buffer, all employees, subcontractors, and any other person conducting a business or undertaking are required to comply to the 'Gas Buffer Procedure P101' at all times.



### **Starting**

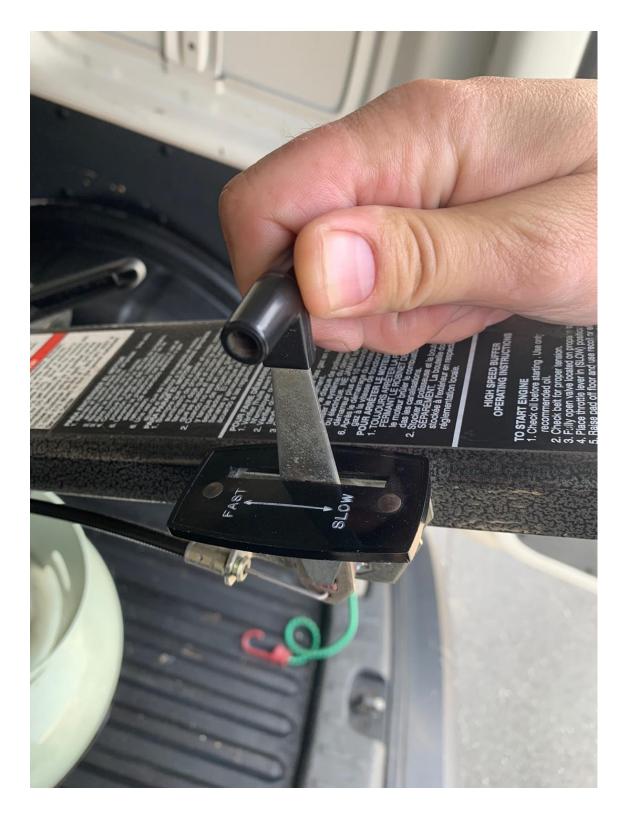
Ensure gas is properly connected and the remaining supply is sufficient for the job required.



#### Turn Gas on.



# Turn accelerator lever to quarter throttle.



# Turn the ignition key to the start position.



# Run at no more than half speed.



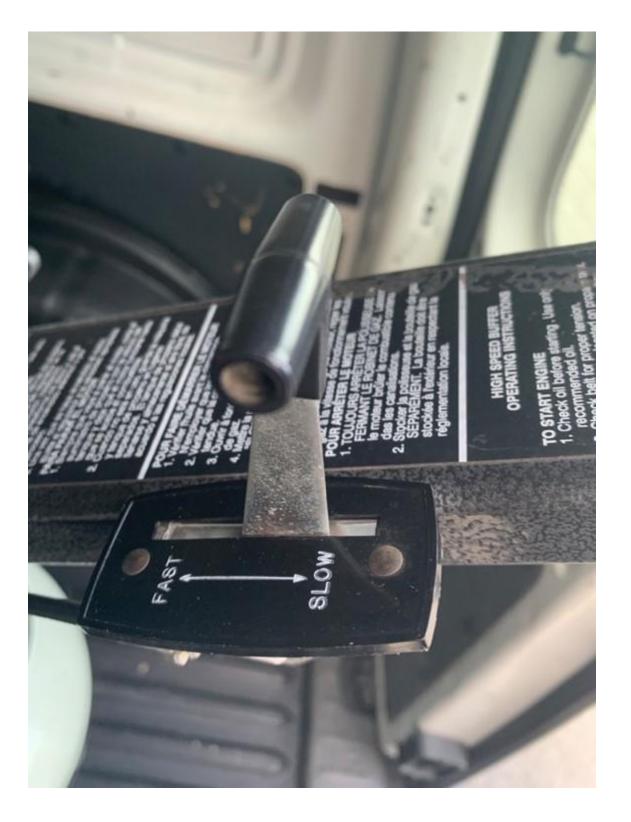


#### **Stopping (Important!)**

While the machine is running, cut off the gas and allow it to shut down on its own to purge the engine of any remaining gas.



# Then return lever to off position.



# Turn the ignition key to the off position.



# Gas Buffer Oil and Oil Filter Service

The gas buffer oil and oil filter must be serviced at the earliest occurrence of the following:

• Every 50 hours of use

or

• Every six months

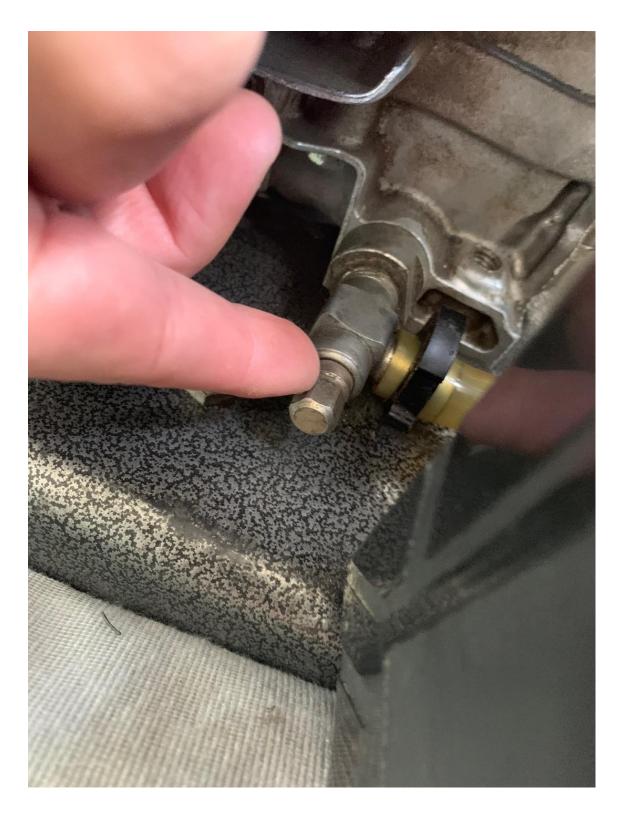
### Scope:

The following section of the document offers a breakdown of the safest and most effective method for servicing the oil and oil filter on a gas buffer machine.

When servicing the oil or the oil filter of a gas buffer machine, all employees, subcontractors, and any other person conducting business for OZK Pty Ltd are required to comply to the following procedure

Gas Buffer Procedure P101 Last Updated: 08/09/2022

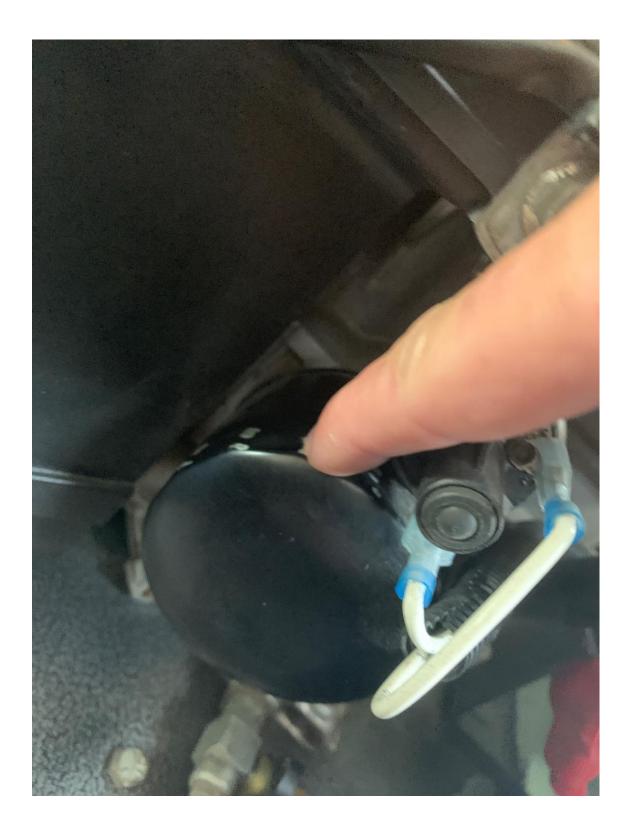
#### Release oil bolt



#### Use the attached hose to drain oil.



#### Remove filter.



Last Updated: 08/09/2022

#### Attach new filter

(original is Kawasaki, however the filter in the image is a cheaper substitute; the part number is shown in the image)



# Tighten oil drain bolt.



Fill the oil tank with new oil until the full mark on the dipstick is reached.



#### Refasten the oil tank cap.

