

# Basics of Optimization

SUPPLY CHAIN ANALYTICS IN PYTHON



**Aaren Stubberfield**  
Supply Chain Analytics Mgr.

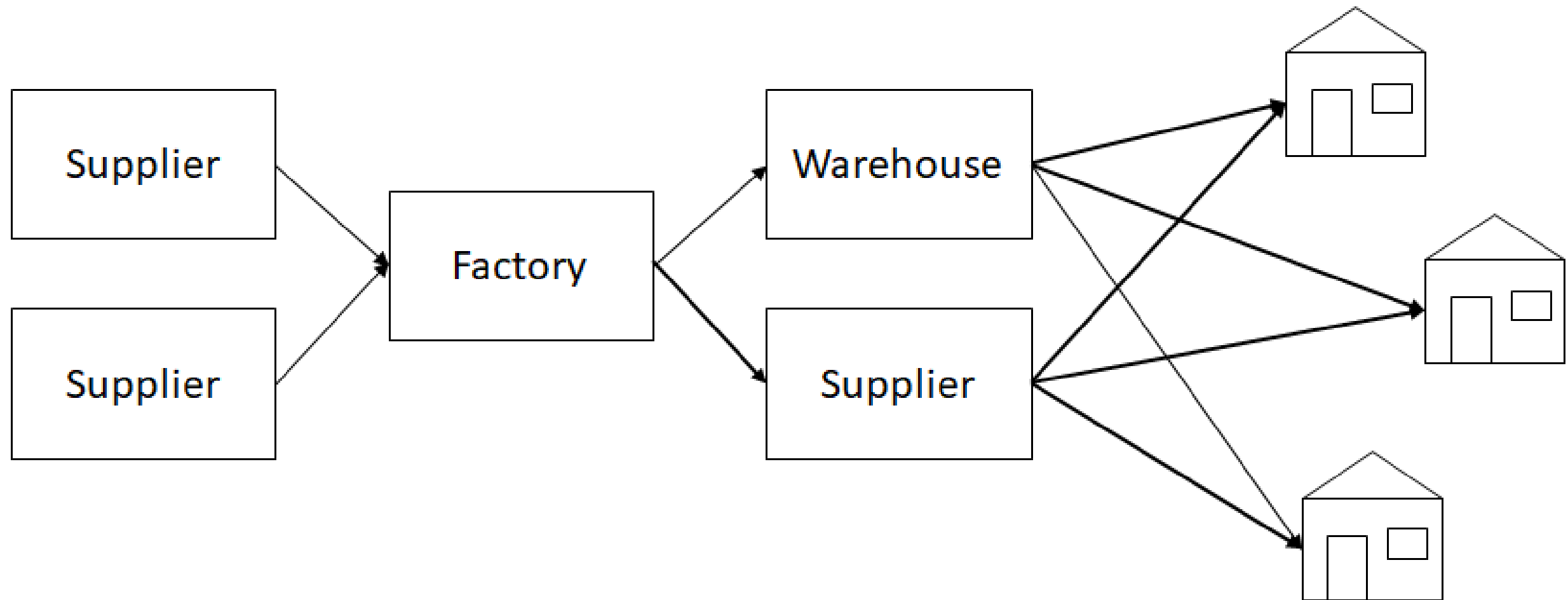
# What is a Supply Chain

- A Supply Chain consist of all parties involved, directly or indirectly, in fulfilling a customer's request.\*
- Includes:
  - Suppliers
  - Internal Manufacturing
  - Outsourced Logistics Suppliers (i.e. Third Party Suppliers)

\*Chopra, Sunil, and Peter Meindl. *Supply Chain Management: Strategy, Planning, and Operations*. Pearson Prentice-Hall, 2007.

# What is a Supply Chain Optimization

- Involves finding the best path to achieve an objective based on constraints



# Crash course in LP

- Linear Programming (LP) is a Powerful Modeling Tool for Optimization
- Optimization method using a mathematical model whose requirements are linear relationships
- There are 3 Basic Components in LP:
  - Decision Variables - *what you can control*
  - Objective Function - *math expression that uses variables to express goal*
  - Constraints - *math expression that describe the limits of a solutions*

# Introductory Example

Use LP to decide on an exercise routine to burn as many calories as possible.

|          | Pushup         | Running      |
|----------|----------------|--------------|
| Minutes  | 0.2 per pushup | 10 per mile  |
| Calories | 3 per pushup   | 130 per mile |

Constraint - only 10 minutes to exercise

# Basic Components of an LP

**Decision Variables** - What we can control:

- Number of Pushups & Number of Miles Ran

**Objective Function** - Math expression that uses variables to express goal:

- $\text{Max } (3 * \text{Number of Pushups} + 130 * \text{Number of Miles})$

**Constraints** - Math expression that describe the limits of a solutions:

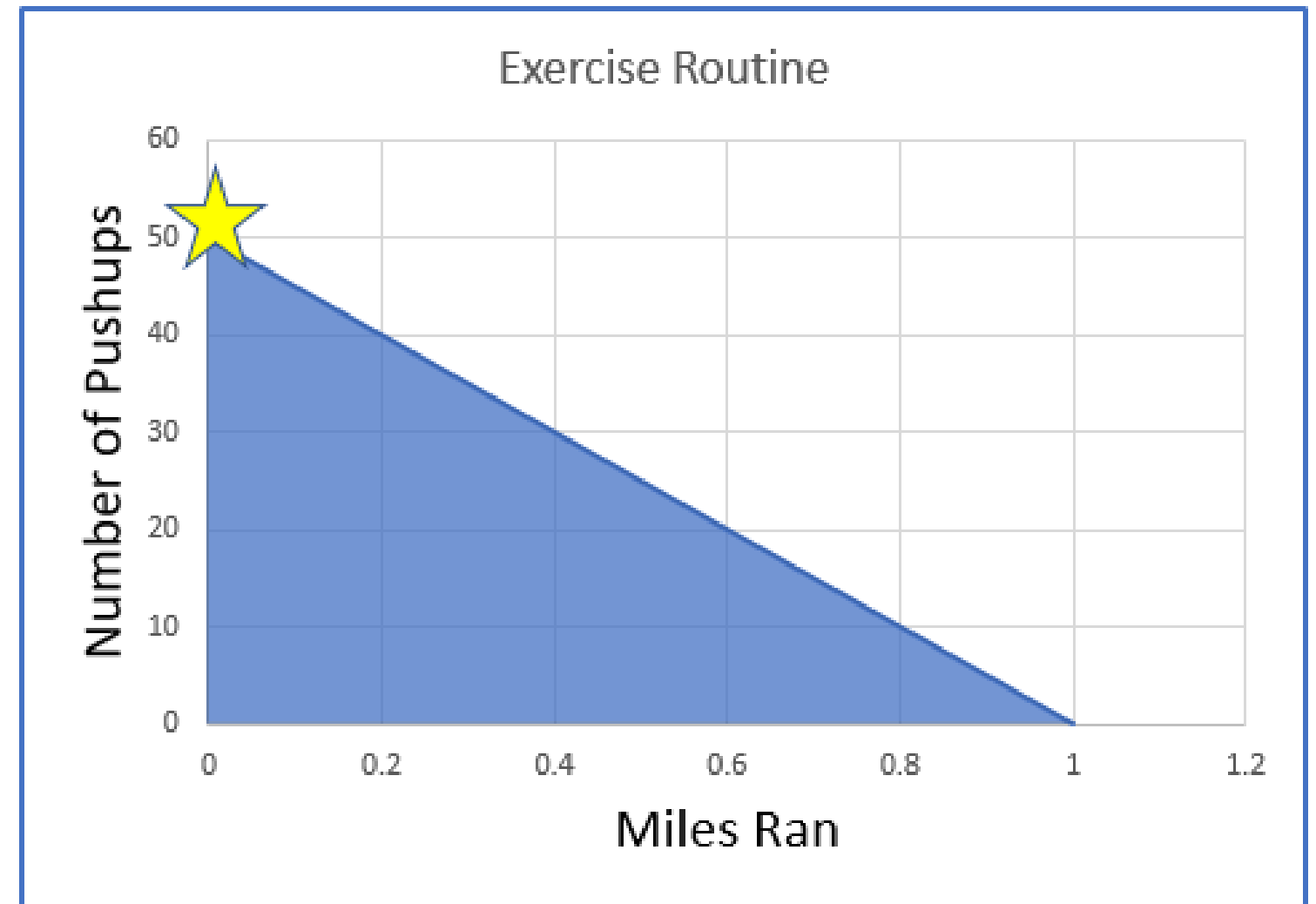
- $0.2 * \text{Number of Pushups} + 10 * \text{Number of Miles} \leq 10$
- $\text{Number of Pushups} \geq 0$
- $\text{Number of Miles} \geq 0$

# Example Solution

Optimal Solution:

- 50 Pushups
- 0 Miles Ran

Calories Burned: 150



# LP vs IP vs MIP

| Terms                          | Decision Variables             |
|--------------------------------|--------------------------------|
| Linear Programing (LP)         | Only Continuous                |
| Integer Programing (IP)        | Only Discrete or Integers      |
| Mixed Integer Programing (MIP) | Mix of Continuous and Discrete |



# Summary

- Defined Supply Chain Optimization
- Defined Linear Programming and Basic Components
  - Decision Variables
  - Objective Function
  - Constraints
- Defined LP vs IP vs MIP

# Let's Practice!

SUPPLY CHAIN ANALYTICS IN PYTHON

# Basics of PuLP Modeling

SUPPLY CHAIN ANALYTICS IN PYTHON



**Aaren Stubberfield**  
Supply Chain Analytics Mgr.

# What is PuLP

- PuLP is a modeling framework for Linear (LP) and Integer Programming (IP) problems written in Python
- Maintained by COIN-OR Foundation (Computational Infrastructure for Operations Research)
- PuLP interfaces with Solvers
  - CPLEX
  - COIN
  - Gurobi
  - etc...

# PuLP Example – Resource Scheduling

- Consultant for boutique cake bakery that sell 2 types of cakes
- 30 day month
- There is:
  - 1 oven
  - 2 bakers
  - 1 packaging packer – only works 22 days

- Different resource needs for the 2 types of cakes:

|         | Cake A   | Cake B   |
|---------|----------|----------|
| Oven    | 0.5 days | 1 day    |
| Bakers  | 1 day    | 2.5 days |
| Packers | 1 day    | 2 days   |

.

|        | Cake A  | Cake B  |
|--------|---------|---------|
| Profit | \$20.00 | \$40.00 |

# PuLP Example – Resource Scheduling

- Objective is to Maximize Profit
  - $\text{Profit} = 20*A + 40*B$
- Subject to:
  - $A \geq 0$
  - $B \geq 0$
  - $0.5A + 1B \leq 30$
  - $1A + 2.5B \leq 60$
  - $1A + 2B \leq 22$

# Common Modeling Process for PuLP

1. Initialize Model
2. Define Decision Variables
3. Define the Objective Function
4. Define the Constraints
5. Solve Model



# Initializing Model - LpProblem()

```
LpProblem(name='NoName', sense=LpMinimize)
```

- `name` = Name of the problem used in the output .lp file, i.e. "My LP Problem"
- `sense` = Maximize or minimize the objective function
  - Minimize = `LpMinimize` (default)
  - Maximize = `LpMaximize`

# PuLP Example – Resource Scheduling

## 1. Initialize Model

```
from pulp import *  
  
# Initialize Class  
model = LpProblem("Maximize Bakery Profits", LpMaximize)
```

# Define Decision Variables - LpVariable()

```
LpVariable(name, lowBound=None, upBound=None, cat='Continuous', e=None)
```

- **name** = Name of the variable used in the output .lp file
- **lowBound** = Lower bound
- **upBound** = Upper bound
- **cat** = The type of variable this is
  - Integer
  - Binary
  - Continuous (*default*)
- **e** = Used for column based modeling

# PuLP Example – Resource Scheduling

1. Initialize Class
2. Define Variables

```
# Define Decision Variables
A = LpVariable('A', lowBound=0, cat='Integer')
B = LpVariable('B', lowBound=0, cat='Integer')
```

# PuLP Example – Resource Scheduling

1. Initialize Class
2. Define Variables
3. Define Objective Function

```
# Define Objective Function  
model += 20 * A + 40 * B
```

# PuLP Example – Resource Scheduling

1. Initialize Class
2. Define Variables
3. Define Objective Function
4. **Define Constraints**

```
# Define Constraints  
model += 0.5 * A + 1 * B <= 30  
model += 1 * A + 2.5 * B <= 60  
model += 1 * A + 2 * B <= 22
```

# PuLP Example – Resource Scheduling

1. Initialize Class
2. Define Variables
3. Define Objective Function
4. Define Constraints
5. **Solve Model**

```
# Solve Model
model.solve()
print("Produce {} Cake A".format(A.varValue))
print("Produce {} Cake B".format(B.varValue))
```

```
from pulp import *

# Initialize Class
model = LpProblem("Maximize Bakery Profits", LpMaximize)

# Define Decision Variables
A = LpVariable('A', lowBound=0, cat='Integer')
B = LpVariable('B', lowBound=0, cat='Integer')

# Define Objective Function
model += 20 * A + 40 * B

# Define Constraints
model += 0.5 * A + 1 * B <= 30
model += 1 * A + 2.5 * B <= 60
model += 1 * A + 2 * B <= 22

# Solve Model
model.solve()
print("Produce {} Cake A".format(A.varValue))
print("Produce {} Cake B".format(B.varValue))
```



# Summary

- PuLP is a Python LP / IP modeler
- Reviewed 5 Steps of PuLP modeling process
  1. Initialize Model
  2. Define Decision Variables
  3. Define the Objective Function
  4. Define the Constraints
  5. Solve Model
- Completed Resource Scheduling Example

# Let's Practice!

SUPPLY CHAIN ANALYTICS IN PYTHON

# Using IpSum

SUPPLY CHAIN ANALYTICS IN PYTHON



**Aaren Stubberfield**  
Supply Chain Analytics Mgr.

# Moving From Simple to Complex

## Simple Bakery Example

```
# Define Decision Variables
A = LpVariable('A', lowBound=0, cat='Integer')
B = LpVariable('B', lowBound=0, cat='Integer')
```

## More Complex Bakery Example

```
# Define Decision Variables
A = LpVariable('A', lowBound=0, cat='Integer')
B = LpVariable('B', lowBound=0, cat='Integer')
C = LpVariable('C', lowBound=0, cat='Integer')
D = LpVariable('D', lowBound=0, cat='Integer')
E = LpVariable('E', lowBound=0, cat='Integer')
F = LpVariable('F', lowBound=0, cat='Integer')
```

# Moving From Simple to Complex

## Objective Function of Complex Bakery Example

```
# Define Objective Function  
model += 20*A + 40*B + 33*C + 14*D + 6*E + 60*F
```

Need method to scale

$$z = X_1 + X_2 + X_3 + \dots + X_k$$

# Using lpSum()

```
lpSum(vector)
```

- vector = A list of linear expressions

Therefore ...

```
# Define Objective Function  
model += 20*A + 40*B + 33*C + 14*D + 6*E + 60*F
```

Equivalent to ...

```
# Define Objective Function  
var_list = [20*A, 40*B, 33*C, 14*D, 6*E, 60*F]  
model += lpSum(var_list)
```

# lpSum with List Comprehension

```
# Define Objective Function
cake_types = ["A", "B", "C", "D", "E", "F"]
profit_by_cake = {"A":20, "B":40, "C":33, "D":14, "E":6, "F":60}
var_dict = {"A":A, "B":B, "C":C, "D":D, "E":E, "F":F}

model += lpSum([profit_by_cake[type] * var_dict[type]
                 for type in cake_types])
```

# Summary

- Need way to sum many variables
- `lpSum()`
- Used in list comprehension



# Practice Time!

SUPPLY CHAIN ANALYTICS IN PYTHON