State of the Game?

The game is most likely in a polishing and debugging phase In the clips with their date on 12 and 13 September 2022 (Americas_1 2022-09-13, Americas_1 2022-09-12), you can check the tag of the videos and you can see the name of the exe running: game_win64_bankrelease.exe

From the metadata

udta⊡meta!hdlrmdirTilst*:copyright:ART*dataMicrosoft Game DVR*:copyright:namdataAmericas_1
XtraG}{F29F85E0-4FF9-1068-AB91-08002B27B3D9} }{64440492-4C8B-11D1-8B70-080036B11A03} 276AMicrosoft Game
DVRJ{{0CEF7D53-FA64-11D1-A203-0000F81FEDEE} 4A200⊡{{1E3EE840-BC2B-476C-8237-2ACD1A839B22}}
6jA{*localld*:*c9276dea-4020-40f7-9f36-44f6b3307d4c*,*version*:1,*startTime*:*2022-09-13T15:24:00Z*,*endTime*:*2022-09-13T15:24:43Z*,*mediaDu
rationInSeconds*:43,*metadata*:[]}{{F29F85E0-4FF9-1068-AB91-08002B27B3D9} 3-A*98 9d 58 04 3c 6d c2 ed c7 9a 8c 87 5c 2e 27 9c 46 64 8a 02
6c 72 9f b9 6d a5 ec 17 75 cf 43 47K}{64440492-4C8B-11D1-8B70-080036B11A03} 28A200G}{F29F85E0-4FF9-1068-AB91-08002B27B3D9}
12A@.C.;*

WM/Category9!!0006b28e1667c0125e027ee4d29822897c5600000904!000035d5629c6dabd62f8741feca6520fb97789e06ee1game_win64_bankrelea se.exe!!!!0!!0!!Intel(R) Core(TM) i9-10980XE CPU @ 3.00GHz!!Description:VMware Horizon Indirect Display
DriverDriverVersion:1.4.18.0Vendorld:0Deviceld:0SubSysld:0Revision:0&&Description:NVIDIA GeForce RTX 2080
SUPERDriverVersion:31.0.15.1659Vendorld:4318Deviceld:7809SubSysld:-954068952Revision:161&&Description:VMware Horizon Indirect Display
DriverDriverVersion:1.4.18.0Vendorld:0Deviceld:0SubSysld:0Revision:0!!32476!!60f44560-5a20-4857-bfef-d29773cb8040!!0!!0!!xjfree

By doing so with other clips you can see that there are videos running on game_win64_beta.exe and one running on game_win64_debug.exe

"Bankrelease" is a debug build that aims at being "feature complete," while beta adds on extra functionality and aims for being "content complete."

If you're unfamiliar with those terms, Feature Complete essentially means that the game has full UI functionality and the core gameplay features are all there and playable. Content Complete means that all of the game's content is now there and playable, but it may be visually unrefined and have a lot of bugs or glitches present. From a Content Complete state, the dev team would generally launch into a "polishing" phase, which can take wildly different amounts of time depending on the size of the game and the work that needs to be done to bring it up to a standard.

To compare it with other similar situations in game development, in June 2022 it was announced that Final Fantasy XVI was "content complete" and the team was focusing on polishing and debugging. And the game comes out on June 22, 2023.