



Thermal dissipation test of MIMOSA sensor

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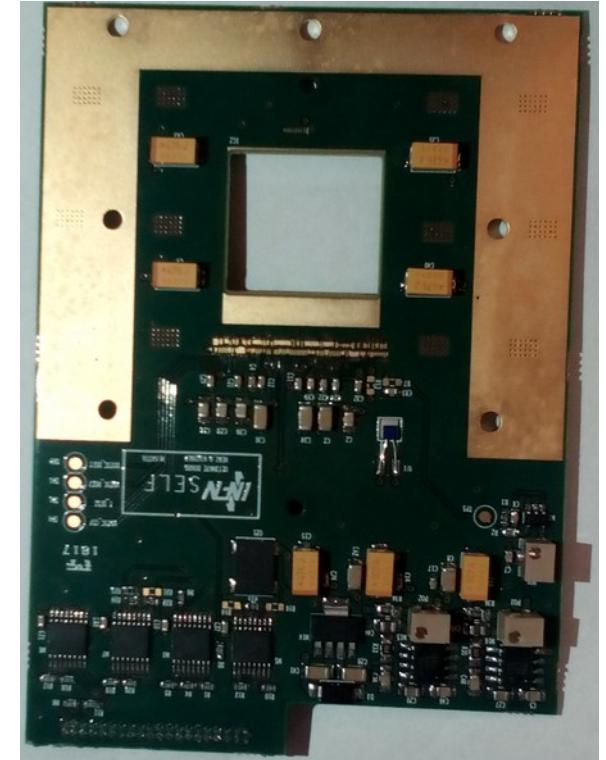
* partially supported by BG NSF, DN08-14/14.12.2016
& LNF-SU 70-06-497/07-10-2014

Recall from last week

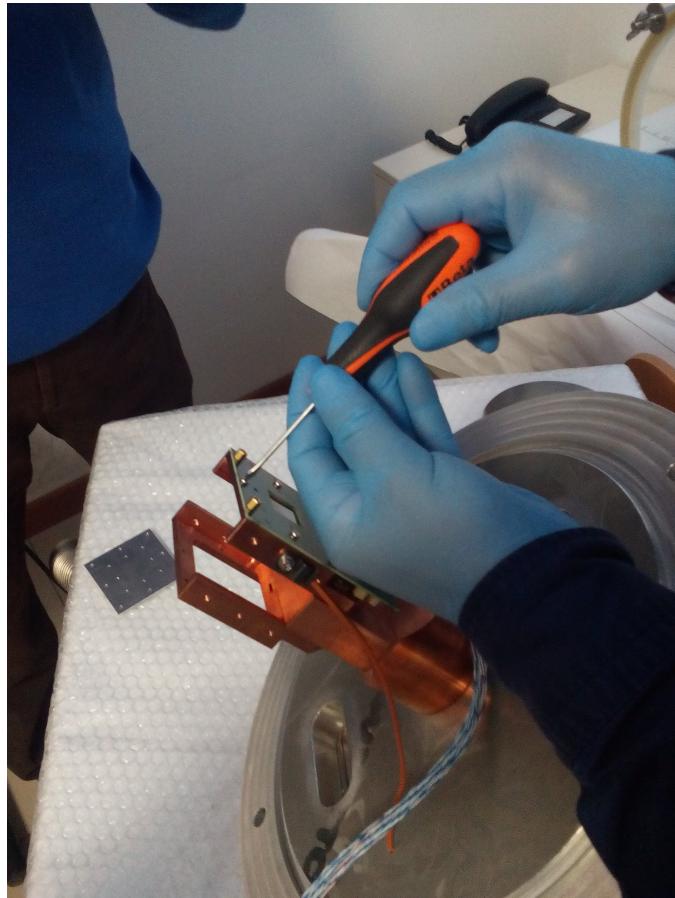
- MIMOSA initial thermal checks in air performed – sensor temperature $\sim 37^\circ \text{ C}$
- Using FLIR 335 IR camera, thanks to Fabio Ferrarotto and LABE, Roma 1
- Attempt to use the on-chip diode to monitor the temperature change - successful
 - Open anode diode realized in the Si substrate
 - However, cathode is connected to the “ground”
 - Measure the voltage, necessary to induce current of $100 \mu\text{A}$
 - Dependence V-T observed, but influenced by the operational status of the chip (off, initialized, running)
 - Induced by the shift of the “ground” potential when changing the power state
- A manometer found and attached to the chamber (after some machining) for rough pressure control ($\sim 0.05 \text{ bar}$ resolution)

Thermal dissipation

- MIMOSA chip power consumption – of the order of 0.7 W
- Three paths for thermal dissipation
 - Thermal conductance
 - Dissipation through air
 - Radiation
- Which one is the dominant for the MIMOSA chip?
- Radiation:
 - 2 cm x 2 cm surface (x 2, up and down)
 - Emission: $P = 2*S*\sigma T^4 = 0.4 \text{ W} @ 40^\circ \text{ C}$
 - But also absorption from the nearby surroundings, so a better estimator is $\Delta(T^4)$
 $\Rightarrow 140 - 180 \text{ mW}$, depending on temperature (0 – 10 degrees C)
 - Not bad as a start, but the thermal conductance is clearly necessary and **critical** for the MIMOSA cooling, or the chip will go above 100° C
 - Also because the radiative value would be for the two chips together, since they are looking at each other with one of the surfaces....



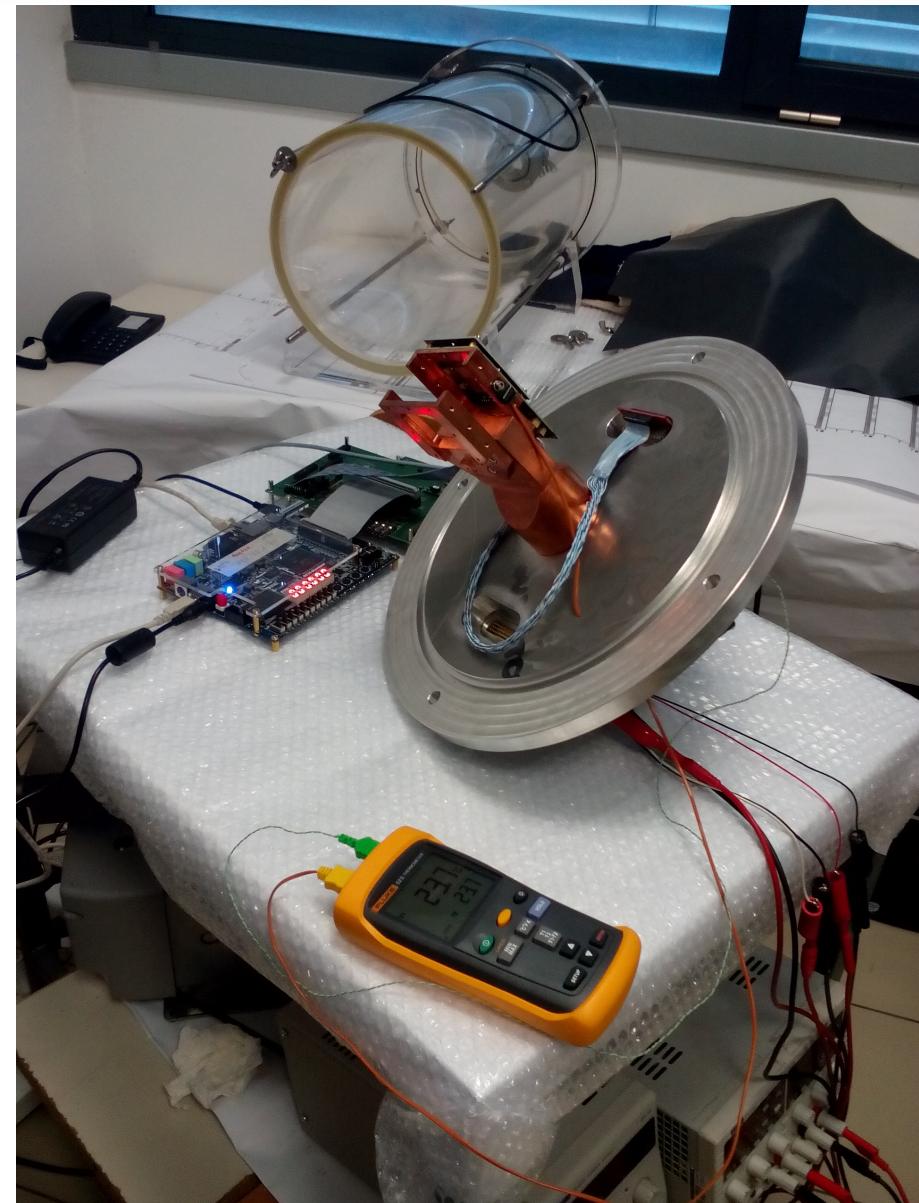
Mounting MIMOSA



- Carefully attached to the copper support frame
 - Note: chip is only 50 µm thick!
 - The protective metal plate was placed on top
 - Surfaces were cleaned with alcohol

MIMOSA in air

- Using the Peltier cooler, attached to the copper arm
- Goal of the test: to see if and how the sensor follows the temperature on the copper arm
- Measuring:
 - Temperature on the inner part of the copper arm - T_{IN}
 - Temperature of the outside part of the arm (close to the Peltier) - T_{OUT}
 - Temperature of the hottest part of the sensor (using the thermocamera) - T_{MIMOSA}
 - The voltage on the on-chip diode (100 μ A current generator applied) - U

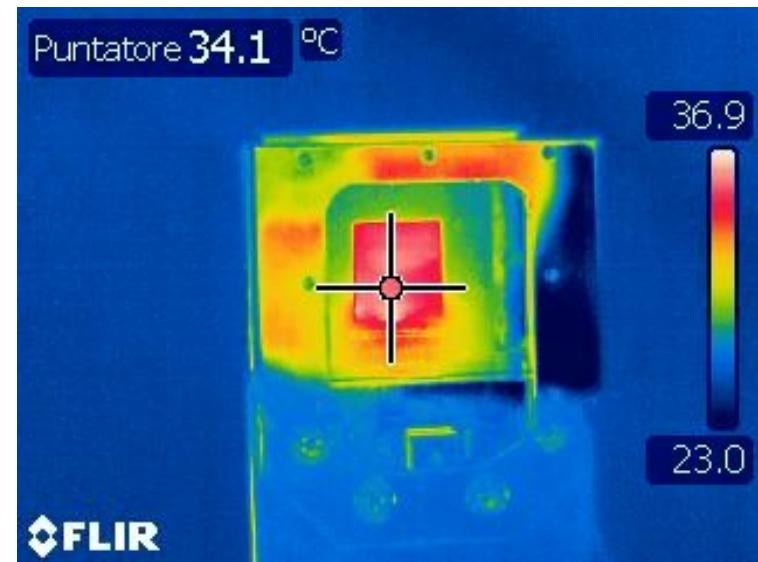


MIMOSA in air

MIMOSA initialized



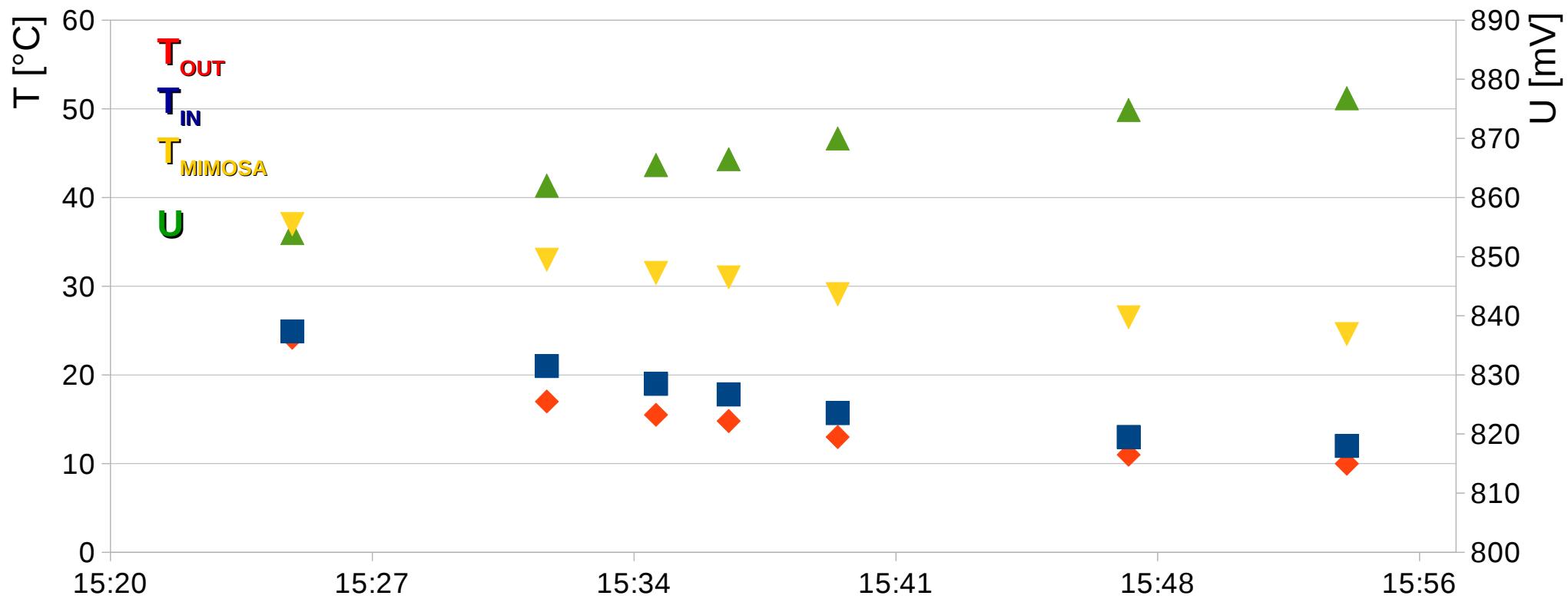
MIMOSA ON



- Reaching stable running condition (thermal equilibrium) @ 37° C
 - As expected
- Diode voltage: 854 mV
- Temperature in the room (and of the copper bar) ~24° C

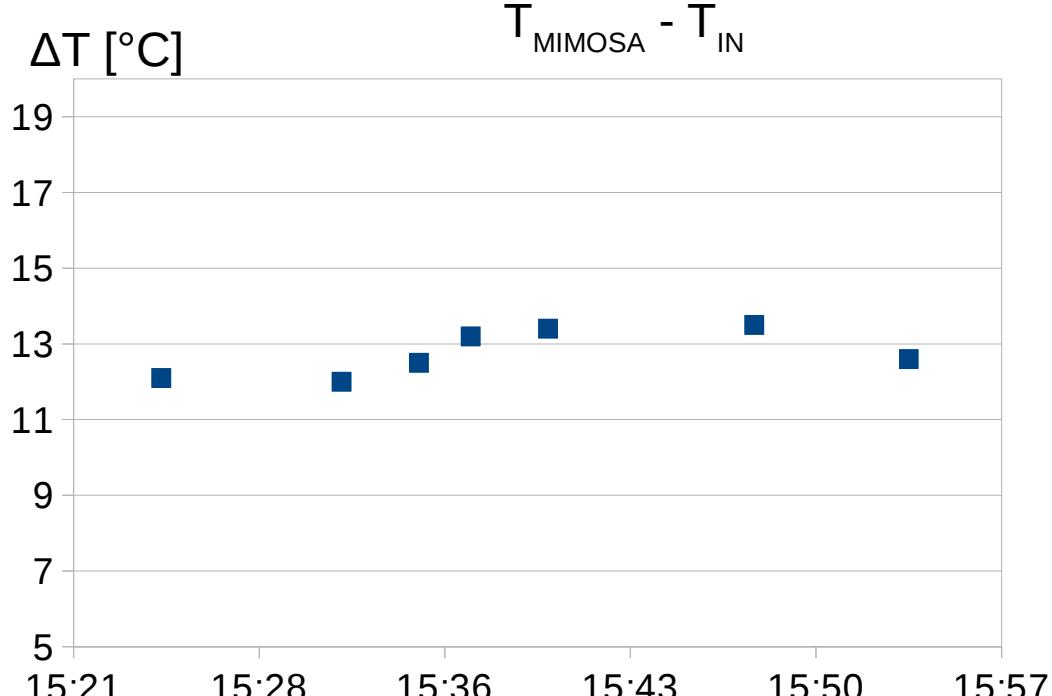
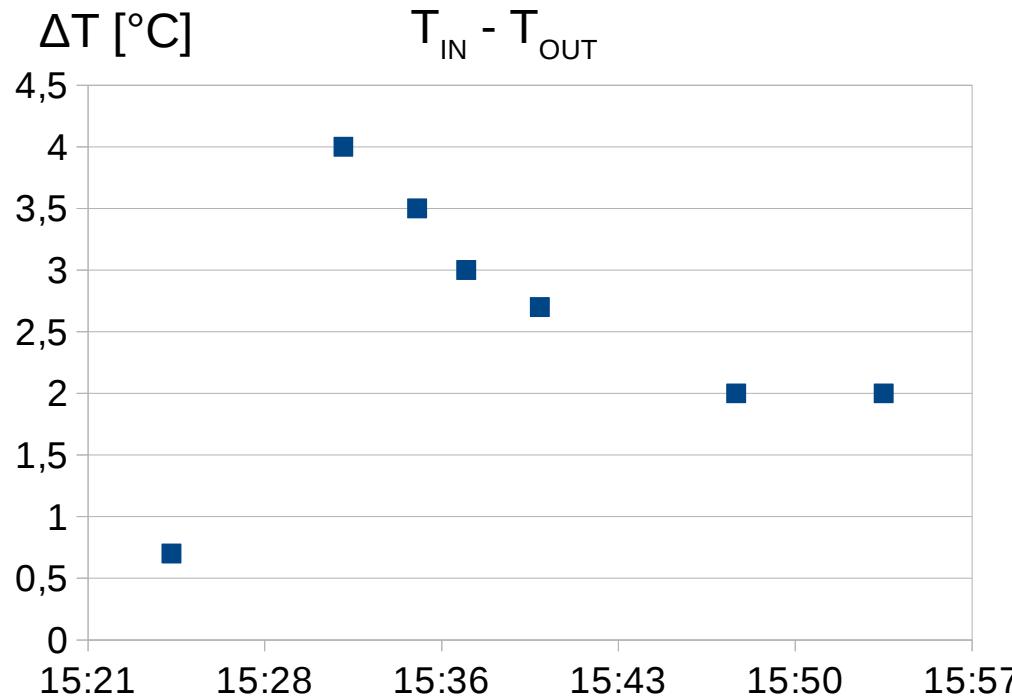
Next step: switch on the Peltier

MIMOSA in air



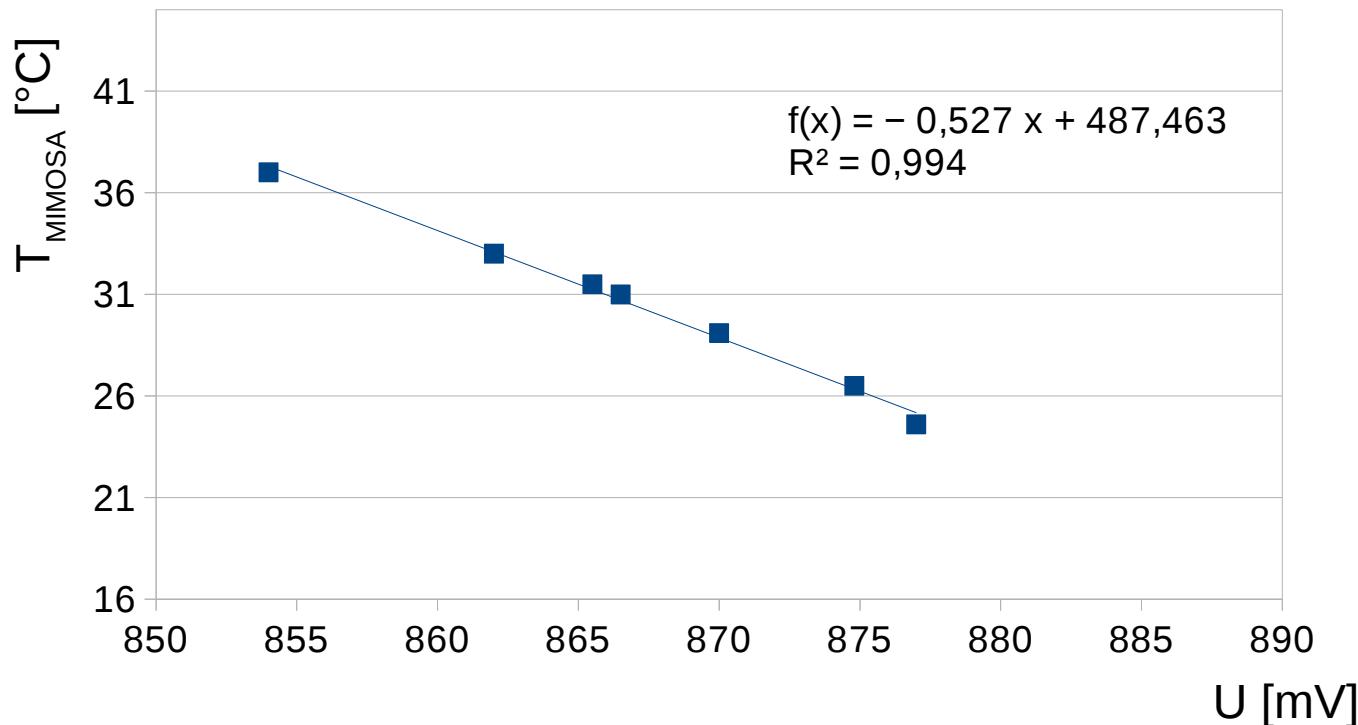
- MIMOSA chip temperature followed the temperature on the copper bar!
- The copper bar went into equilibrium at about 12 degrees (and got condense...)
- About 30 min necessary for the system to stabilize
- Temperature of the chip equalized with the ambient air temperature (gas started to warm the chip)

MIMOSA in air



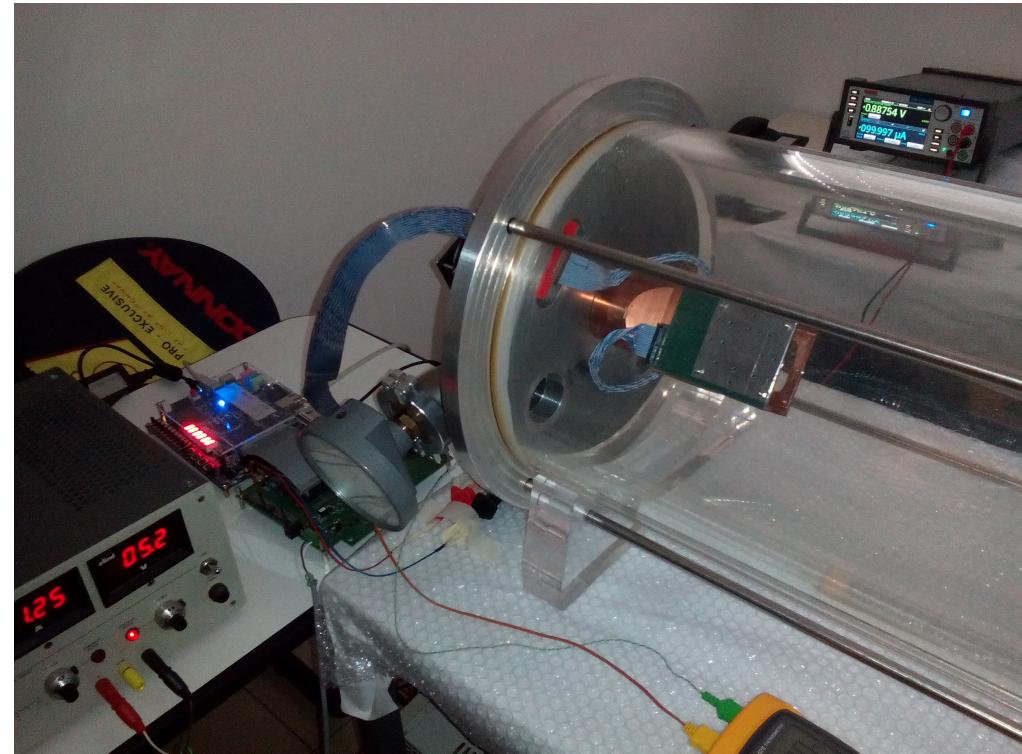
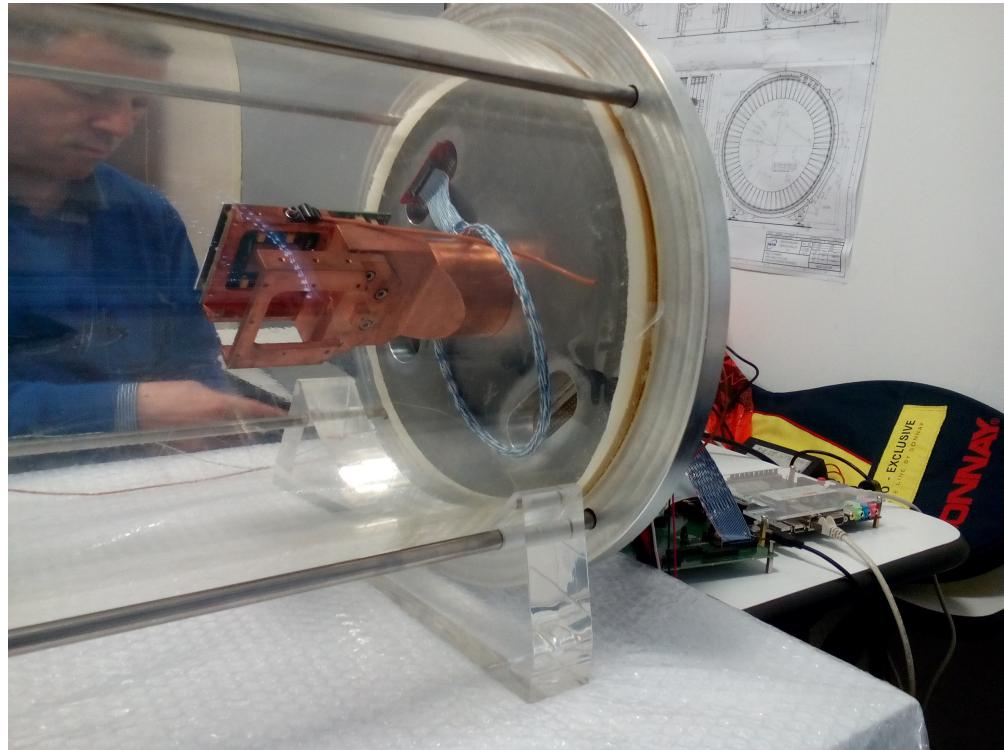
- After the initial jump (when switching on the Peltier) the temperature difference stabilized (indication of equilibrium)
- The MIMOSA temperature was within ~12-13 degrees above the copper temperature!

Temperature calibration



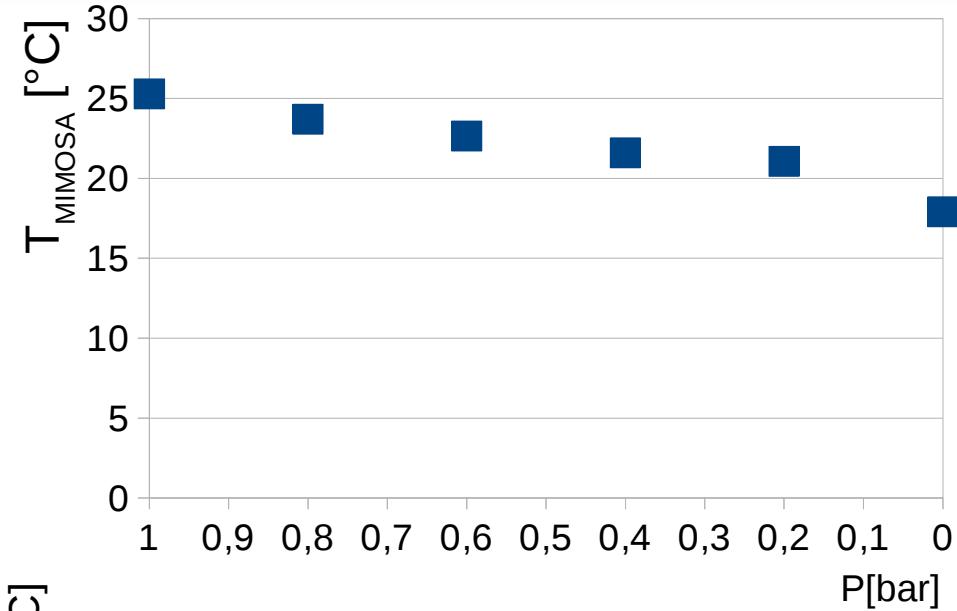
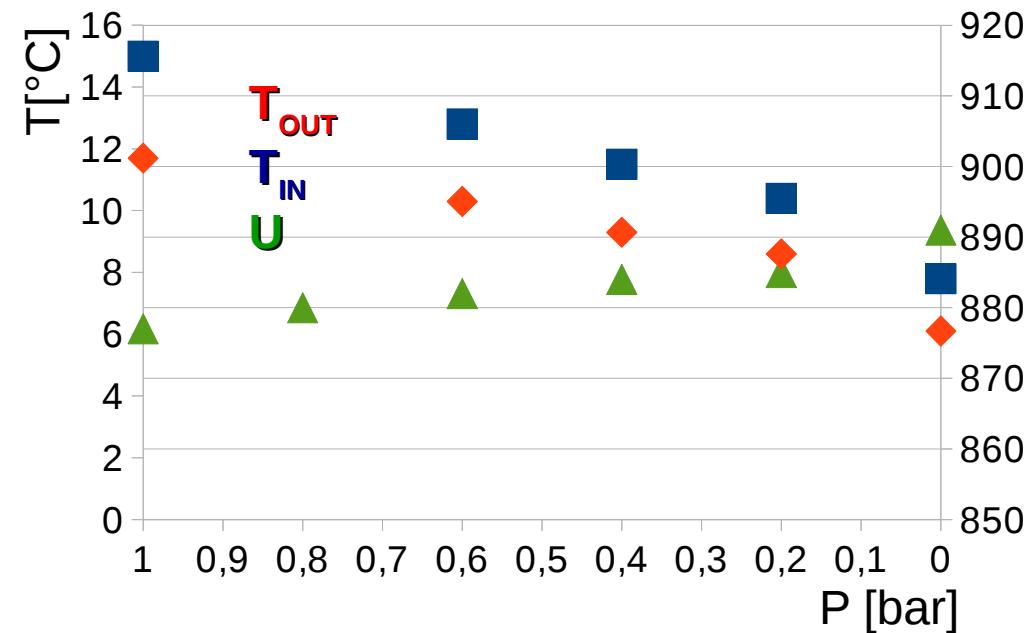
- The presence of IR camera allowed “precise” calibration of the Keitley voltage measurement → Chip temperature
- The curve is very much close to linear with slope of 0.53°C per mV
 - Gave optimism that we can actually have a temperature information for the MIMOSA chip in vacuum!
 - NOTE: calibration is unique to the setup, if something changes, the calibration should be repeated!

MIMOSA in vacuum

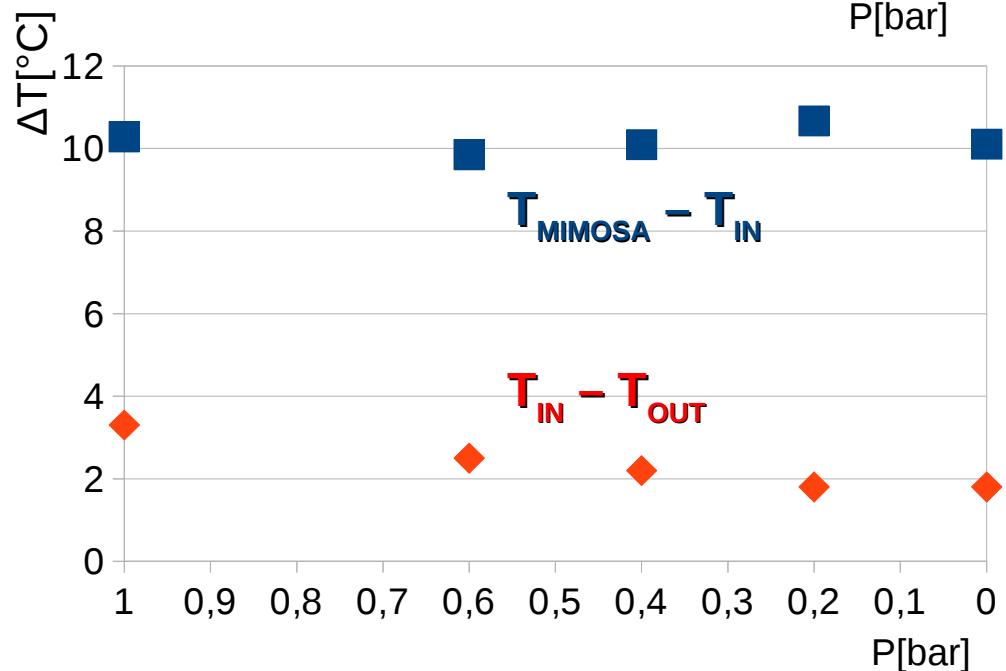


- Two rounds of evacuation of the chamber performed
 - First to remove the condensation from the in-air test
 - Second, step evacuation – the nominal test of MIMOSA
- With a lot of optimism due to the very good results from in-air test

MIMOSA in vacuum



- The calibration of the U_{DIOD} allowed to follow the temperature
 - The chip stayed cool during the tests
 - Difference chip – copper $\sim 10^\circ\text{C}$
 - Difference IN – OUT: $\sim 2^\circ\text{C}$ (an indication of the thermal flow)



Conclusions

- The test of the MIMOSA thermal dissipation in vacuum performed
 - After the necessary and very important preparatory work
- The internal diode, if properly calibrated, is extremely useful for the knowledge of the operating conditions
- The thermal dissipation through the
 - chip → 3 mm wide thermal contact with PCB → PCB metal strips → copper bar → Peltieris more than adequate solution for MIMOSA
- The work performed on the MIMOSA support and the PCB design and manufacturing is really wonderful
 - Congratulations to the mechanical and electronics services employed in the design of the system

MIMOSA works in vacuum and it works very very well :)

for the first time!