RECOMMENDATIONS:

- O-RING TEMP MUST BE ≥ 53 °F AT LAUNCH

 DEVELOPMENT MOTORS AT 47° To 52°F WITH

 PUTTY PACKING HAD NO BLOW-BY

 SRM 15 (THE BEST SIMULATION) WORKED AT 53°F
- PROJECT AMBIENT CONDITIONS (TEMP & WIND)
 TO DETERMINE LAUNCH TIME