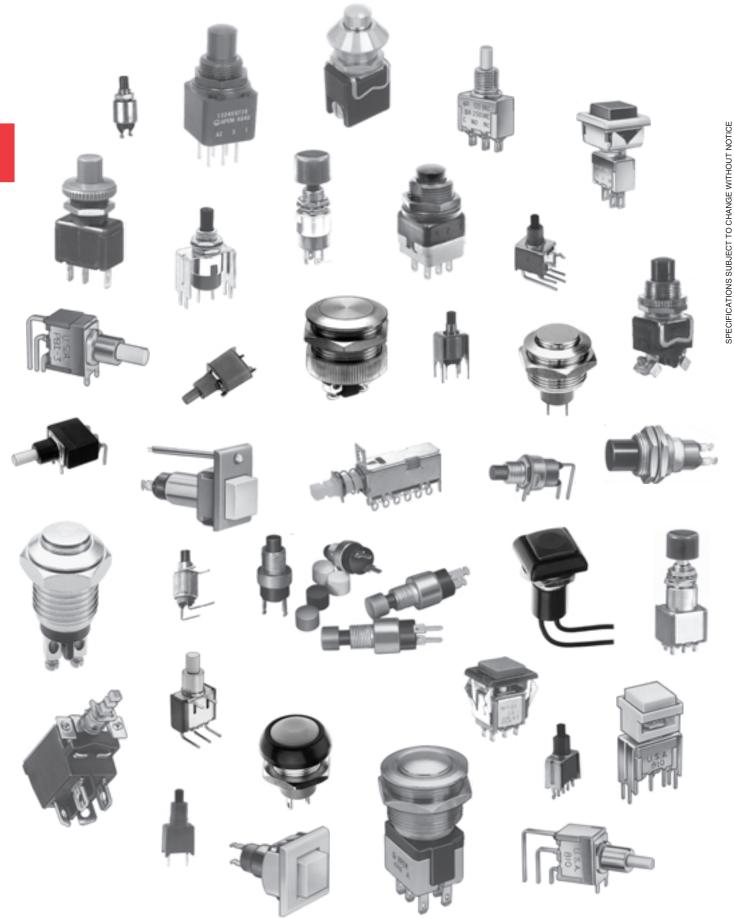
PUSHBUTTON SWITCHES



PUSHBUTTON SWITCHES

PUSHBUTTON SWITCH SELECTION GUIDE: This catalog contains an extensive variety of pushbutton switches with numerous options and accessories. To facilitate easy selection of the desired switch for your application, this guide lists the various Series with some key selection parameters. Note - new Series added in this catalog are indicated below, however many new models and options have also been added to other listed Series.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

SERIES	SIZE	RATINGS (Max. in bold)	POLES	ILLUMINATED	SMT MOUNT	PANEL MOUNT	P. C. MOUNT	n.	CSA	VDE	WASHABLE	ESD PROTECTION	PAGE(S)
TP	TINY	0.4VA 20V	SP		Х						Х	Х	C2-C5
ZP New!	TINY	500mA 48V 0.4VA 20V	SP			Х	Χ						C6-C8
TP	TINY	500mA 48V 0.4VA 20V	SP,DP				Χ				Х		C9-C12
9000	SUB-MINI.	100mA 30VDC	SP			Χ	Χ						C13-C17
9000	MINIATURE	600mA 125VAC 1A 30VDC 100mA 30VDC	SP				Х						C18-C21
10400	MINIATURE	3 A 110VAC or 24VDC 2A 220VAC	SP,DP			X							C22-C23
300 & 400	MINIATURE	3A 125VAC or 28VDC 1.5A 250VAC 0.4VA 20V	SP	Х		Х	Х	Х					C24-C30
МРВ	MINIATURE	300mA 125VAC	SP			Χ							C31
IP	MINIATURE	500mA 48VAC 200mA 50VDC or 250VAC	SP	Х		Х					Х		C32-C36
IB & IS New!	MINIATURE	400mA 32VAC 100mA- 50VDC or 125mA 125VAC				Х					Х		C37-C39
SP	MINIATURE	1A 120VAC or 30VDC 100mA 30VDC	SP,DP			Х	Х	Х				Х	C40-C43
18000	MINIATURE	1A 120VAC or 30VDC	SP,DP			Х	Χ						C44-C50
8000	MINIATURE	6A 125VAC 3A 250VAC 4A 30VDC 0.4VA 20V	SP,DP			Х	Х	Х					C51-C54
800	MINIATURE	6A 125VAC 3A 250VAC 7A 30VDC 0.4VA 20V	SP,DP	Х		Х	Х	Х	Х				C55-C64
РВ	MINIATURE	6A 125VAC 3A 250VAC 7A 30VDC 0.4VA 20V	SP	Х		Х	Х	Х	Х				C65-C73
13000	MINIATURE	4A 125VAC 2A 250VAC 4A 30VDC 100mA 30V	SP,DP			Х	Х						C74-C78
13000X778	MINIATURE	4A 125VAC 2A 250VAC 4A 28VDC 300mA 30VDC	DP			X	X						C79-C81
1200	STANDARD	8A 125VAC 4A 250VAC 4A 24VDC	SP			X		Χ	Х	Х			C82-C84
1200M&MR	STANDARD	8A 125VAC 4A 250VAC 4A 24VDC	SP			Х		Х	Х				C85-C86
4700&4800	STANDARD	6A 125VAC 3A 250VAC	SP,DP			Χ		Χ	Х	Х			C87-C88
MD	STANDARD	200mA 30VDC	SP,DP,4P			Χ	Χ						C89-C91
MD2	STANDARD	15A 125VAC 10A 250VAC TV-5	SP			Х							C92
1400N _{New} !	STANDARD	4A 125VAC 2A 250VAC	SP			Χ							C93
AV	STANDARD	SEE INDEX ON PAGE C96	FOR AV SEF	RIES	PUSI	HBUT	TON	SWI	ГСНЕ	S.	'		C94-C116

DESIGNED EXCLUSIVELY FOR SURFACE MOUNTING

SMT TP Series switches incorporate many desireable features that include:

- Tape & reel packaging This type of packaging is recommended for:
 - economy

C

- suitability for automated placement
- handling of large quantities of components per packaging unit
- positive component positioning
- protection of terminals against damage during handling
- high static resistance

Reflow solderable

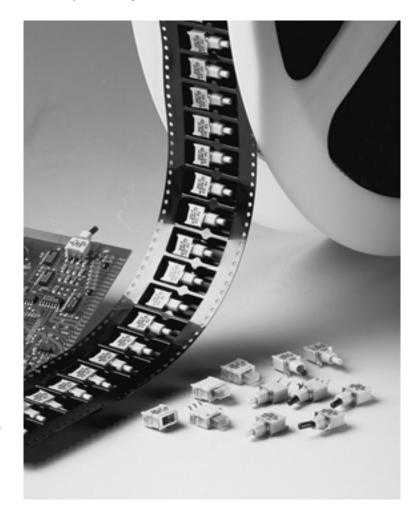
- High temperature plastic materials
- Tin plated grounding brackets
- Tin-lead alloy over nickel terminal plating
- Terminals turned outward to prevent the shadow effect in infrared soldering and to permit visual inspection of the solder joints
- .021" (0.55mm) air gap between p.c. board and switch case
- End stackable with .400" (10.16mm) pitch
- Available with positioning pins to assure correct switch orientation during the reflow process and provide additional mechanical integrity
- Protected against electrostatic discharges (ESD) up to 10 KV.

Washable

Switches are designed to withstand cleaning processes, including hot water under pressure.

Surface mount devices (SMD) are subject to more stringent constraints of temperature. solderability, sealing and space savings than through-hole components.

To meet these requirements, APEM has designed a family of tiny surface mount switches that include TL Series toggle switches, TP Series pushbutton switches, TR Series rocker switches & TG Series slide switches. See toggle, rocker & slide switch sections of catalog for TL, TR & TG Series respectively.



ELECTRICAL SPECIFICATIONS

Contact ratings (resistive lds.): 0.4 VA at 20 V max. (AC or DC) Minimum load: 10 mA at 50 mV or 10µA at 5 VD

Initial contact resistance: 50 milliohms maximum

Insulation resistance: 1000 M Ω min. at 500 VDC

Dielectric strength: 1000 V rms between terminals &

frame. 500 V rms between terminals

Electrical life (at full load): 60,000 cycles

Static resistance: 10 KV (Schaffner equipment)

GENERAL SPECIFICATIONS

Travel: ON-MOM .039" (1mm), OFF-MOM. .031"

(0.8mm)

Operating temperature range: -40°C to +85°C

Moisture resistance: 21 days per IEC 512-6 test 11c

Vibration resistance: 10-500 Hz/10g per IEC 512-4 test 6d

Shock resistance: 50 g per IEC 512-4 test 6c

MATERIALS

SPECIFICATIONS SUBJECT TO

Case: High temperature plastic UL94V-0 Actuator: High temperature plastic UL94V-0 Grounding brackets: Tin plated steel (includes positioning

pins)

Contacts: Gold plated brass

Terminals: Brass with tin-lead alloy over nickel

plate

Terminal seal: Ероху

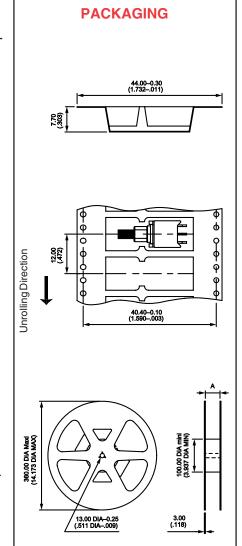
SOLDERING AND CLEANING

Reflow soldering: Infrared, vapor phase and infrared

convection

Washable: Per IEA-RS448-2: water and deter-

gent - preferred. Solvents.



Standard packaging unit:

700 pieces

Tape meeting international standard IEC Publication 286-3 (EIA481A)

Start leader: 15.7" (400mm) min. Dimension 'A': 1.748" (44.40mm)

Single pole momentary pushbutton switches 2.50 DIA (.098 DIA) 4.60 DIA (.181 DIA) MODEL NO. CIRCUIT 5.00 DIA (.196 DIA) TP32WS83500 ON MOM TP33WS83500 OFF MOM SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE 10.16 Handle position: 2.54 (.100) 3.05 (.120) Function 2 shown (.031)2.54 (.100) 8.10 (.318) Single pole momentary pushbutton switches with positioning pins 2.50 DIA (.098 DIA) 0.80 DIA (.031 DIA) 4.60 DIA (.181 DIA) MODEL NO. CIRCUIT TP32WS83565 ON MOM 5.00 DIA (.196 DIA) TP33WS83565 OFF MOM 202 202 Handle position: 313 0.65 Function 2 shown 8.10 (.318) **SWITCH ACTION P.C. BOARD DIMENSIONS** LED INDICATOR IN TINY PUSHBUTTON PKG. **ELECTRICAL SPECIFICATIONS** Forward voltage: Red; 3.0 volts at 10 milliamps (2V typical) Green: 3.0 volts at 20 milliamps (2.2V typical) Yellow; 3.0 volts at 10 milliamps (2.1V typical) Reverse voltage: 5.0 volts minimum Viewing angle (total): 90° Wavelength: Red; 635 nm Green; 565 nm Yellow; 585 nm 3 2 **PACKAGING** Function 3 Tape & reel Function 2 3.80 (.149) 5.00 DIA (.196 DIA) 1.80 070 5.15 MODEL NO. COLOR 10.16 TV01WS00100 Red TV02WS00100 Green TV03WS00100 Yellow 1.30 (50) (.031)

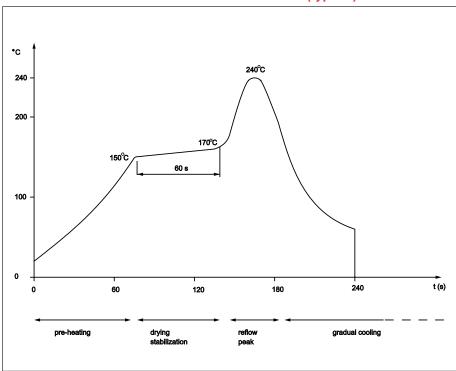
REFLOW SOLDERING - STANDARD PROFILE

The printed circuit board, carried by a conveyor belt, travels through the reflow soldering oven and experiences the following programmed cycles:

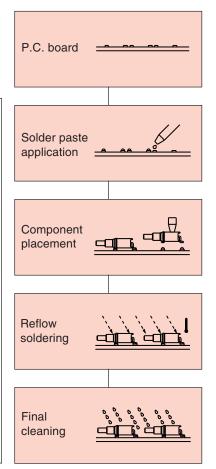
- a. pre-heat to a maximum of 200°C for 30 seconds
- b. reflow at a maximum of 245°C for 10 seconds
- c. final cleaning

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

TEMPERATURE/TIME PROFILE (typical)

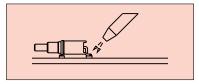


PROCESSING STEPS



P.C. BOARD REWORK RECOMMENDATIONS

Hot air reflow technique is preferred. Avoid the use of a soldering iron.



Caution: Excessive and/or repeated high temperature exposure may affect switch performance & reliability.

ZP SERIES - TINY PUSHBUTTON SWITCHES, PANEL & P.C. MTG.











SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

FEATURES

- Wave solderable.
- Metal bushing, threaded with flat, or plain.
- Ultra-compact case size.
- SP momentary models with epoxy sealed terminals.

SPECIFICATIONS

Contact ratings (resistive loads): Gold plated brass; 0.4 Volt-Amps max. at 20 V max.

Silver plated brass; 0.5 Amps at 48 V max.

10 mA at 50 mV - 10uA at 5 VDC Minimum load:

Initial contact resistance: 50 milliohms maximum

Insulation resistance: 1000 megohms minimum at 500 VDC

1000 V rms minimum between terminals and frame. 500 V rms between Dielectric strength:

terminals..

Electrical life: Gold contacts: 2 positions, 60,000 cycles min. 3 positions, 30,000 cycles min.

Silver contacts: 2 positions, 20,000 cycles min. 3 positions, 10,000 cyclesmin.

Operating temperature range: -30°C to +85°C

Moisture resistance: 21 days 95% (NFC 20-603 - IEC 8-2-3)

ON-MOM: 1.2mm ± 0.3 (.047" $\pm .011$) OFF-MOM: 1mm ± 0.3 (.039" $\pm .011$) Travel:

Terminal strength: Pull out force 10N (2.24 lbs.)

Torque: 1Nm (0.96 ft-lbs) max. applied between 2 nuts Panel thickness (max.): 1.5mm (.059") with 2 nuts - 3mm (.118") with 1 nut

Hardware: Threaded models supplied with 2 hex nuts 7mm (.275") across flats, 1 locking

ring and 1 lockwasher. See hardware section of catalog.

MATERIALS

Contacts & Terminals: Gold or silver plated brass Glass filled polyamide UL94-VO Actuator:

Bushing: Tin plated zamac Bracket: Tin plated steel

Case: UL94-VO thermoplastic

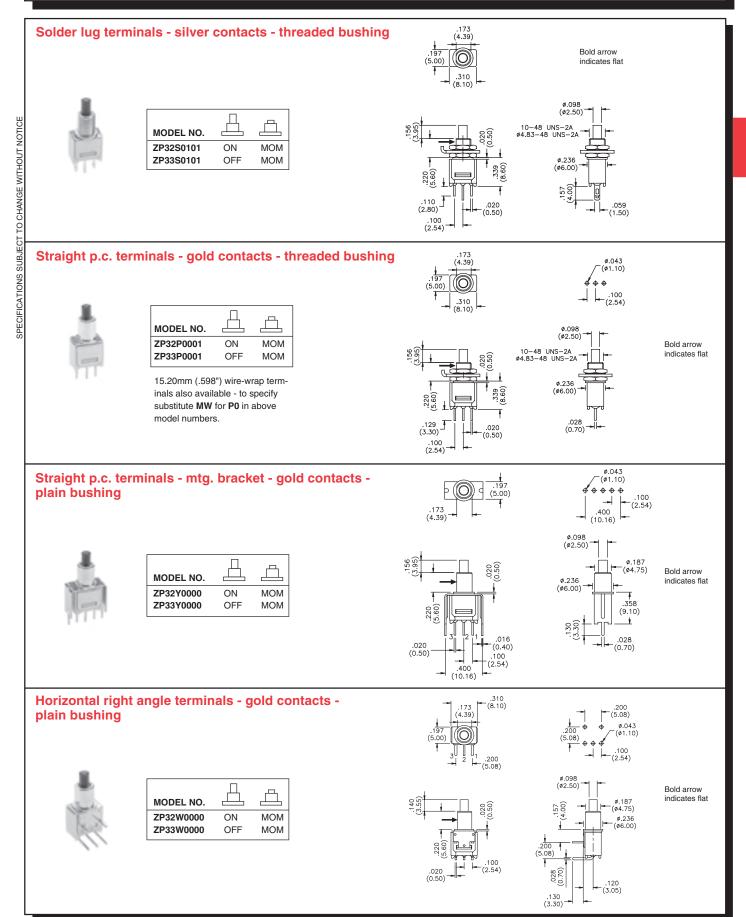
Terminal seal: Ероху

ABOUT THIS SERIES

The material in this series is organized in the following sequence:

- a. Completely specified switch models
- b. 'build your own switch' order format
- c. Option drawings

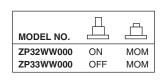
New! ZP SERIES - TINY PUSHBUTTON SWITCHES, PANEL & P.C. MTG.

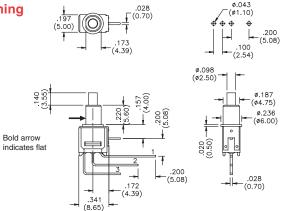


New! ZP SERIES - TINY PUSHBUTTON SWITCHES, PANEL & P.C. MTG.

Vertical right angle terminals - gold contacts - plain bushing







Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for complete model number. (Allowable options are shown below each respective box).

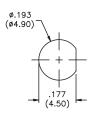
Series Z P	Single pole	Elect	rical fu	nctions	Tern	ninal	s Contac	t & term	inal mat'ls.	Bush	nings	i
		2	ON	MOM	s	0	Solder lug	0	Brass, gold plated	0	0	Plain
		3	OFF	MOM	Р	0	Straight p.c.	1	Brass, silver plated	0	1	Threaded
					Υ	0	Straight p.c. with bracket	3	Brass, gold plated - (1.27 microns gold)			with flat
					W	0	Horizontal right angle					7
					W	W	Vertical right angle		Example of complete model number: ZP3 2		ified	
					М	W	Wire-wrap		Although most combination available, some may resulties. Consult factory if the	ult in inc	ompa	atibil-

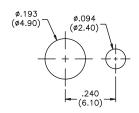
BUSHINGS



00 Plain, with flat (for models YO, WO and WW)







SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

01 Threaded, with flat (for models P0 and S0)

TERMINALS CROSS SECTIONS CROSS SECTIONS Printed circuit Function 2 Function 3 Function 3

TP SERIES - WASHABLE TINY MOMENTARY PUSHBUTTON SWITCHES











FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Wave solderable.
- Fully sealed for process compatibility.
- Ultra-compact case size.
- Case color options blue or black (with black actuator).
- SPST, SPDT, DPST & DPDT p.c. mounting models.

SPECIFICATIONS

Contact ratings (resistive loads): Gold plated brass: 0.4 Volt-Amps max. at 20 V max.

Silver plated brass: 0.5 Amps at 48 V max.

Minimum load: 10 mA at 50 mV - 10μA at 5 VDC

Initial contact resistance: 50 milliohms maximum

Insulation resistance: 1000 megohms minimum at 500 VDC

Dielectric strength: 1000 V rms min. between terminals and frame. 500 V rms between terminals. **Electrical life:** Gold contacts: 60,000 cycles min. at full load. Silver contacts: 20,000 cycles

Operating temperature range: -30°C to +85°C

Plunger travel: 'ON MOM' - .039" (1mm) 'OFF MOM' - .031" (0.8mm)

Washing: Permissible with water, detergents and solvents.

MATERIALS

Contacts & Terminals: Gold or silver plated brass

Actuator: Polyamide (UL94V-O),glass filled

Bracket: Tin plated steel
Case: PBT (UL94V-O)

Terminal seal: Epoxy

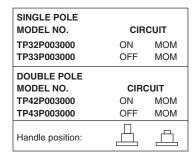
AGENCY LISTINGS

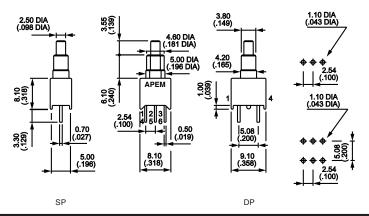
GAM T1 (military). Availability: consult factory for details of listed models.

Note: drawings show switches with 3 terminals (function 2). Function 3 switches have only 2 terminals. See switch cross-sections at end of section.

Straight p.c. terminals - gold plated brass contacts





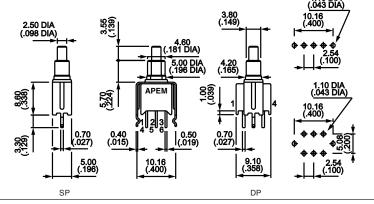


TP SERIES - WASHABLE TINY MOMENTARY PUSHBUTTON SWITCHES

Straight p.c. terminals - bracket mounting - gold plated brass contacts



SINGLE POLE		
MODEL NO.	CIR	CUIT
TP32Y003050	ON	MOM
TP33Y003050	OFF	MOM
DOUBLE POLE		
MODEL NO.	CIRC	CUIT
TP42Y003050	ON	MOM
TP43Y003050	OFF	MOM
Handle position:	Д	Д
Transic position		

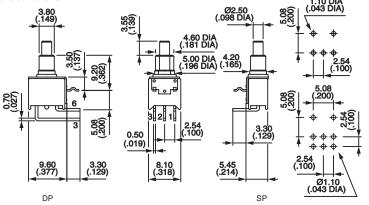


SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Horizontal right angle terminals - gold plated brass contacts



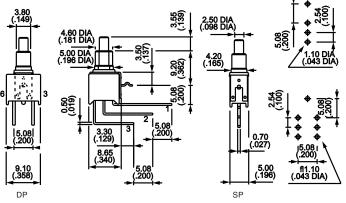
SINGLE POLE		
MODEL NO.	CIR	CUIT
TP32W003050	ON	MOM
TP33W003050	OFF	MOM
DOUBLE POLE		
MODEL NO.	CIRC	CUIT
TP42W003050	ON	MOM
TP43W003050	OFF	MOM
Handle position:	Д	Д



Vertical right angle terminals - gold plated brass contacts



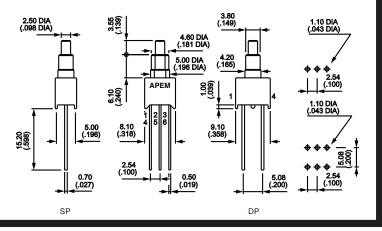
SINGLE POLE		
MODEL NO.	CIR	CUIT
TP32WW03050	ON	MOM
TP33WW03050	OFF	MOM
DOUBLE POLE		
MODEL NO.	CIRC	CUIT
TP42WW03050	ON	MOM
TP43WW03050	OFF	MOM
Handle position:		Д



Wire-wrap terminals - gold plated brass contacts



SINGLE POLE		
MODEL NO.	CIR	CUIT
TP32MW03000	ON	MOM
TP33MW03000	OFF	MOM
DOUBLE POLE		
MODEL NO.	CIRC	CUIT
TP42MW03000	ON	MOM
TP43MW03000	OFF	MOM
Handle position:		Д
I		



TP SERIES - WASHABLE TINY MOMENTARY PUSHBUTTON SWITCHES

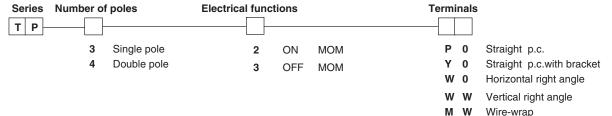
Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for **Model Structure**, then add **Options** selections for complete model number.

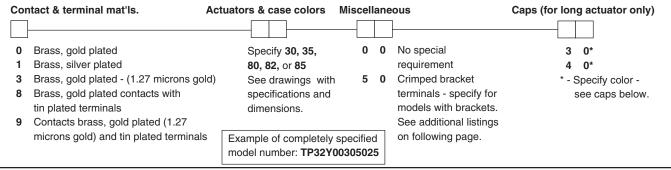
(Allowable options are shown under each respective box).

Model Structure:



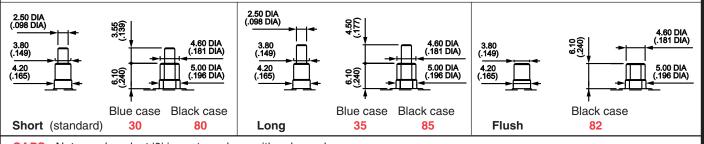
Options:

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

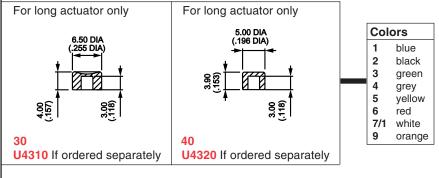


OPTION DRAWINGS





CAPS Note: replace last '0' in part numbers with color code.



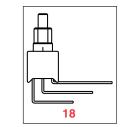
C

TP SERIES - WASHABLE TINY MOMENTARY PUSHBUTTON SWITCHES

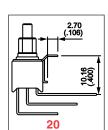
SPECIAL OPTIONS & MISCELLANEOUS

SPECIAL OPTIONS

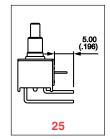
- 00 No special requirement.
- Trimmed terminals for **WW** models only .125" (3.2mm).
- **08** Extended terminals for **W0** models only.
- 18 WW models without mounting bracket.
- **20 WW** models with mounting bracket and p.c. board spacer tab.
- 25 Trimmed terminals for all models except **WW** .196" (5mm).
- Wire-wrap terminals on models with Y bracket.
- With cap **U3500** mounted over plunger and bushing.Provides additional protection during soldering & cleaning.
- Crimped bracket terminals (retains switch on p.c. board during assembly and soldering). For models with W0, WW& Y0 terminals.

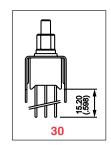


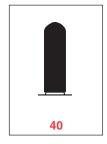
3.20 (.125)

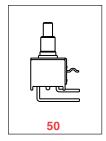


08

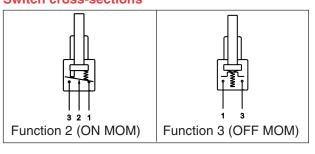








Switch cross-sections





FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Single pole panel and p.c. mounting models.
- Normally open (NO) & normally closed (NC) electrical functions.
- Self-cleaning or butt action contacts.
- Ultra-compact case size.

SPECIFICATIONS

Contact ratings (resistive loads): 100 mA at 30 VDC Initial contact resistance: 30 milliohms maximum

Insulation resistance: 1000 megohms minimum at 500 VDC

Dielectric strength: 500 V rms min. between terminals. 1000 V rms between terminals & case **Electrical life:** 9100, 9200N & 9500N: 250,000 cycles min. 9200 & 9500: 100,000 cycles min.

Operating temperature range: -30°C to +65°C Panel thickness: 1.50mm (.059") max.

Travel	9533 & 9233	9532 & 9232	9533N, 9233N & 9133
Total	.062" (1.60mm)	.070"(1.80mm)	.035"(0.9mm)
Pre-	.029"(0.75mm)	.039"(1.00mm)	-
Over-	.027"(0.70mm)	.029"(0.75mm)	-

MATERIALS

Contacts & Terminals: Gold plated brass **Actuator:** Polyamide, glass filled **Bracket:** Tin plated steel

PPS Case:

Nickel plated brass **Bushing:**

Terminal seal: Epoxy

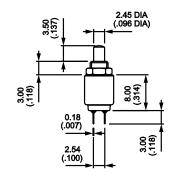
Hardware: Threaded bushing models supplied with 1 Hex Nut p/n U544. See drawing -

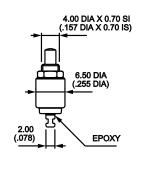
end of section.

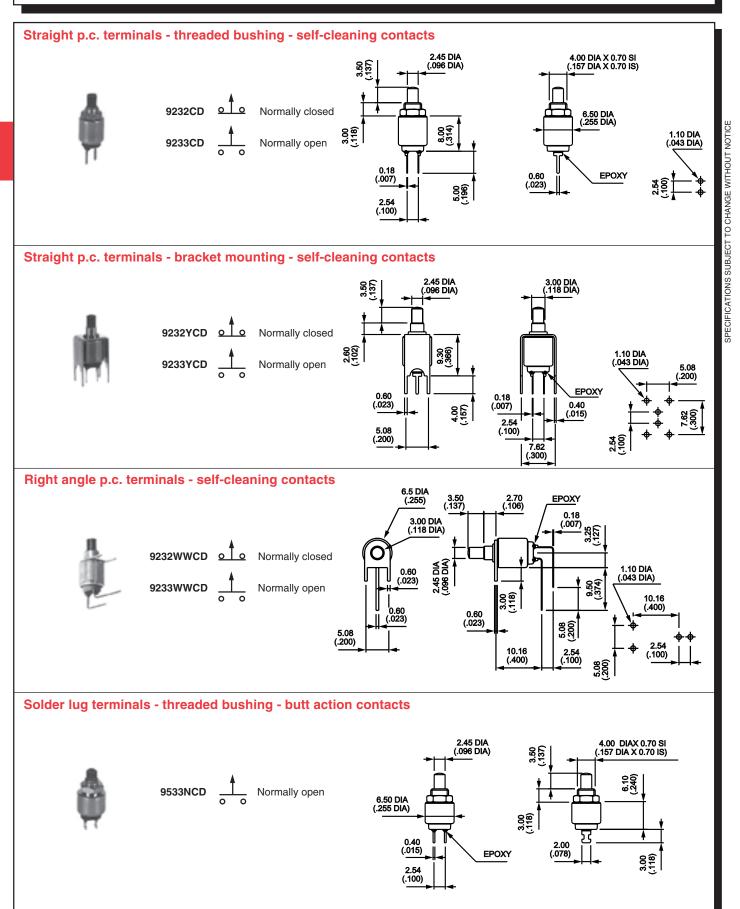
Solder lug terminals - threaded bushing - self-cleaning contacts

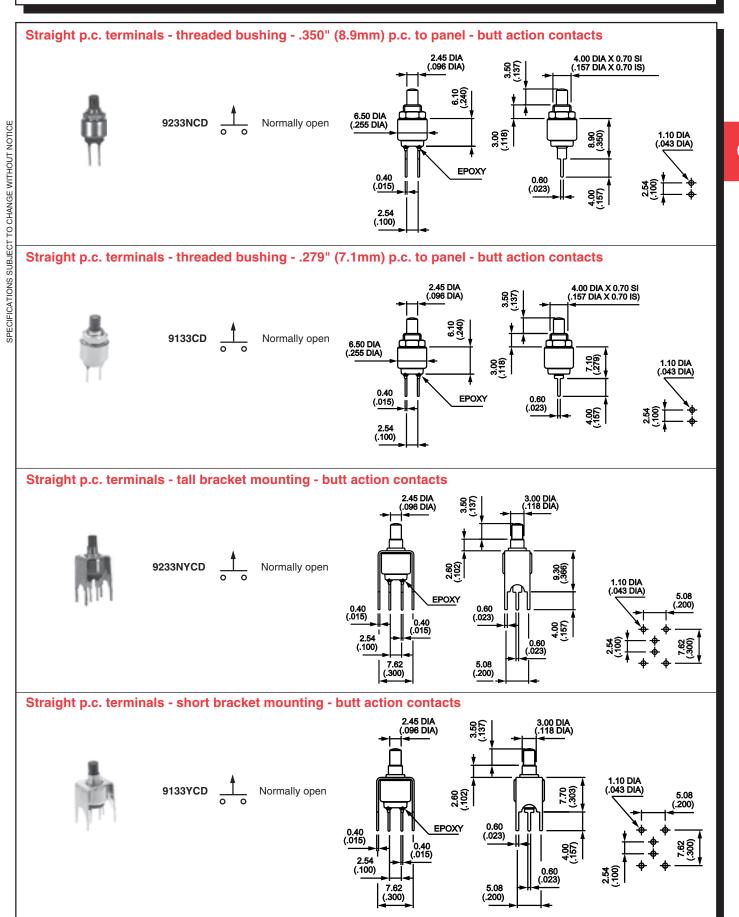


9532CD Normally closed 9533CD Normally open

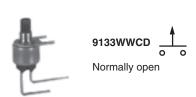


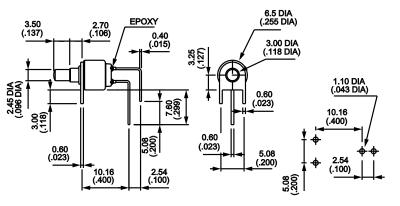






Right angle p.c. terminals - butt action contacts





SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

New! Models with press-in mounting bezel



Normally closed 9232CD4+U4316+U4922

<u>• Î •</u>

Normally open 9233CD4+U4316+U4922

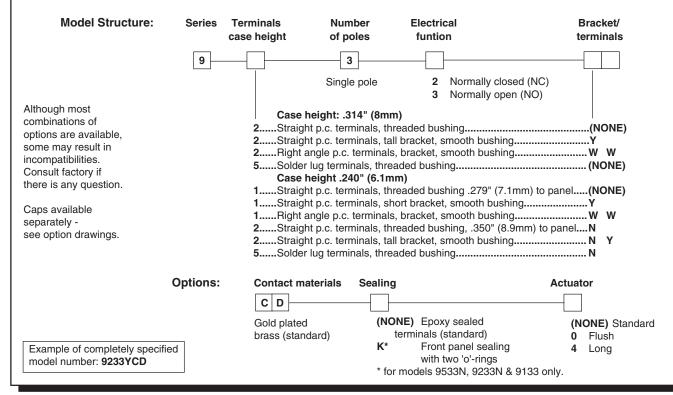
<u>†</u>

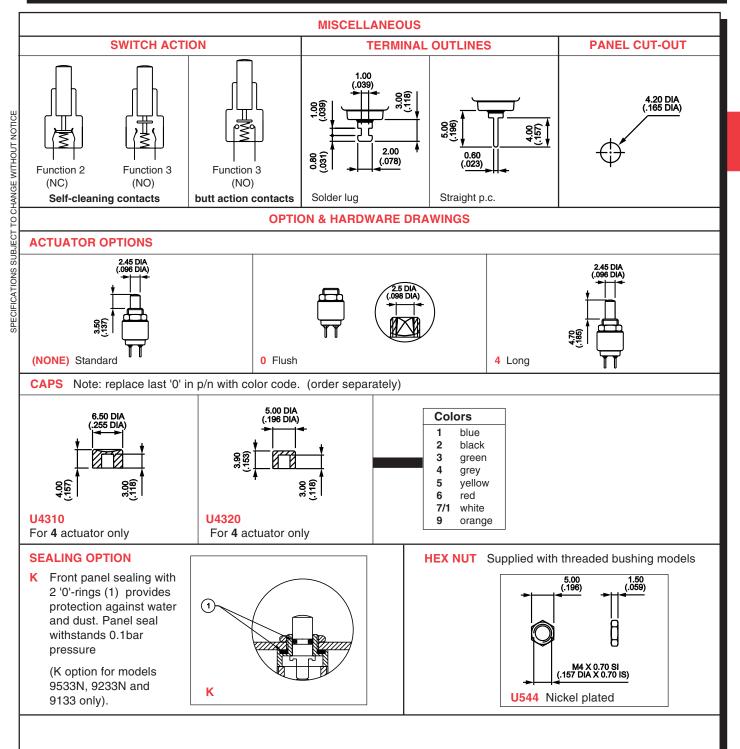
The highly cosmetic black bezel enables mounting on a front panel by merely pressing into a .320" dia. (8.15mm) panel hole. Arrays can be closely mounted, left to right or up and down. Red contoured actuator cap (U4316) indicated. See Cap options on next pg. for other available colors

Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for **Model Structure**, then add **Options** selections for complete model number. (Allowable options are shown under each respective box). Note: 'NONE' indicates box may be left empty.

















FEATURES

- Single pole panel mounting models.
- NO, NC & NC/NO combined electrical functions.
- Solder lug & straight p.c. terminals.
- Compact case size.
- Supplied with 2 Hex Nuts & Lockwasher.

SPECIFICATIONS

Contact ratings (resistive loads): Gold plated brass: 100 mA at 30 VDC

Silver: 0.3 Amps at 250 VAC, 0.6 Amps at 125 VAC or 1 Amp at 30 VDC

Initial contact resistance: 50 milliohms maximum

Insulation resistance: 1000 megohms minimum at 500 VDC

Dielectric strength: 1000 V rms min. between terminals. 1500 V rms between terminals & case

Electrical life: 250,000 cycles minimum

Operating temperature range: -30°C to +65°C

Travel: 9600, 9400 & 9400Y models - .051" (1.3mm) 9600N & 9400N models - .035" (0.9mm)

MATERIALS

Contacts & Terminals: Gold plated brass or silver

Actuator: Polyamide, glass filled or nickel plated brass (with K option)

Bracket: Tin plated steel
Case: Diallyl phthalate
Bushing: Nickel plated brass

Terminal seal: Epoxy

Hardware: Supplied with 2 Hex Nuts .314" (8mm) across flats & 1 Lockwasher

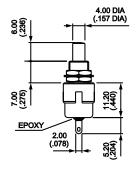
See hardware section of catalog.

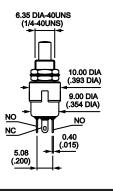
Solder lug terminals - case length .440" (11.2mm) - silver contacts



9632AB O O Normally closed

9635AB O O NC/NO combined

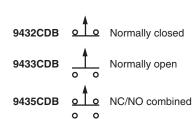


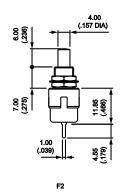


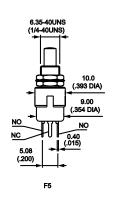
Straight p.c. terminals - case length .440" (11.2mm) - gold plated brass contacts

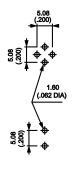


SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



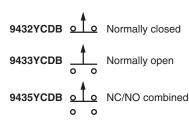


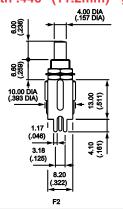


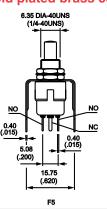


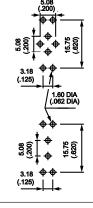
Bracket mounting w/straight p.c. terminals - case length .440" (11.2mm) - gold plated brass contacts







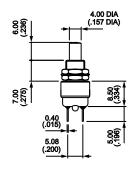


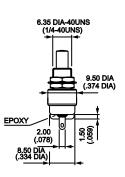


Solder lug terminals - case length .334" (8.5mm) - silver contacts



9633NAB O Normally open

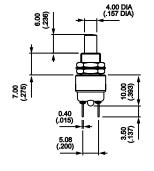


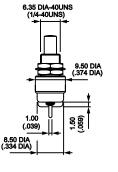


Straight p.c. terminals - case length .334" (8.5mm) - gold plated brass contacts



9433NCDB ____ Normally open





Solder lug terminals - .630" dia. (16mm) bushing - metal button - silver contacts 12.00 DIA (.472 DIA) 18.00 DIA Silver contacts 88 9633AX1146 Normally open Gold plated silver contacts 9633ADX1146 Normally open (.748)Panel cut-out: .637" dia. (16.2mm) Maximum rating: 0.3A 250VAC or 1A 30VDC 0.40 (.078)Epoxy sealed terminals. 520

Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

16.00 DIAx1.00SI

(.629 DIAx1.00IS)

Other options not applicable for this

configuration

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

5.08

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for Model Structure, then add Options selections for complete model number. (Allowable options are shown under each respective box).

Note: 'NONE' indicates box may be left empty.

Model Structure:

Function 2

(NC)

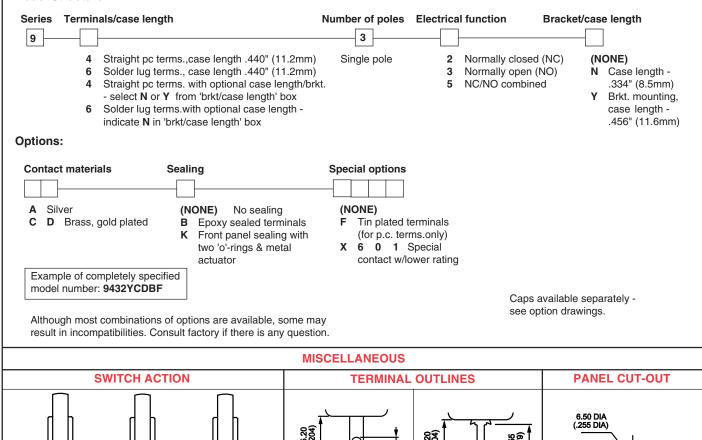
C20

Function 3

(NO)

Function 5

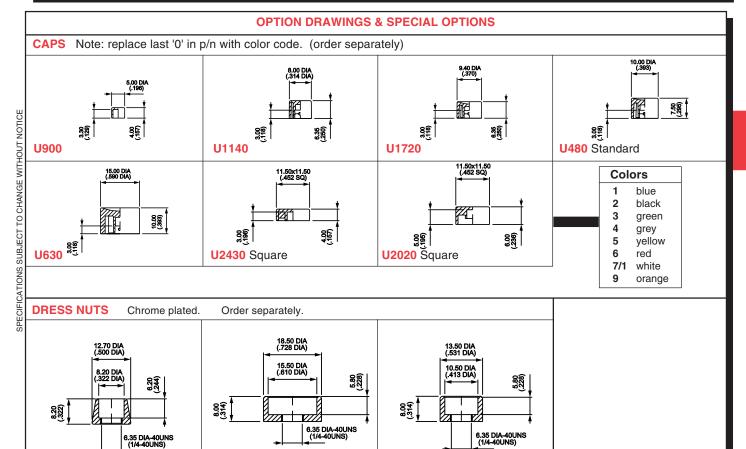
(combined)



Solder lug

1.00

Straight p.c.



U840

(for cap U480)

SPECIAL OPTIONS

U1636

F Tin plated terminals (for p.c. terminals only).

X601 Silver plated brass contacts

(for cap U1140)

Contact ratings: 0.2A 250VAC, 0.4A 125VAC or 0.5A 30VDC

U825 (for cap U630)

Electric life: 20,000 cycles minimum. Minimum quantity: 5,000 pieces.

10400 SERIES - PROFESSIONAL MINIATURE MOMENTARY PUSHBUTTON SWITCHES





FEATURES

- Single and double pole panel mounting models with optional matte black finish.
- ON MOM electrical functions.
- Solder lug terminals.
- Compact case size with 10mm (.393") diameter threaded bushing.
- Epoxy terminal sealing standard.

SPECIFICATIONS

Contact ratings & life: Silver or gold plated silver: 3 Amps at 110 VAC, 2 Amps at 220 VAC or 3 Amps at

(resistive loads) 24 VDC. Initial contact resistance: 10 m Ω max.

Insulation resistance: 1000 megohms min. at 500 VDC

Dielectric strength: 1000 V rms min. between terminals of the same pole

2000 V rms min. between terminals and frame

2000 V rms min. between terminals of adjacent poles

Electric life: 50,000 cycles min.

Torque: 1.106 Ft-lbs. (1.50 Nm) max. applied to nut

Operating temp. range: -40°C to +85°C

MATERIALS

Contacts & Terminals:

Actuator:
Case:
Housing:

Bushing:

Silver or gold plated silver
Chrome plated brass
Diallyl phthalate
Nickel plated brass
Nickel plated brass

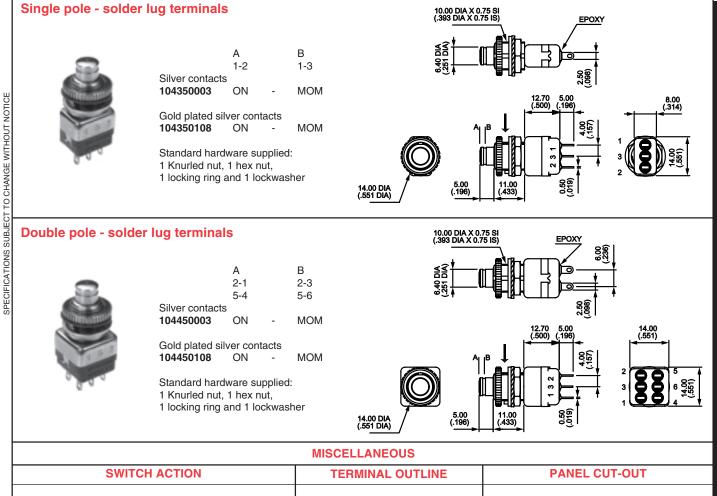
Terminal seal: Epoxy

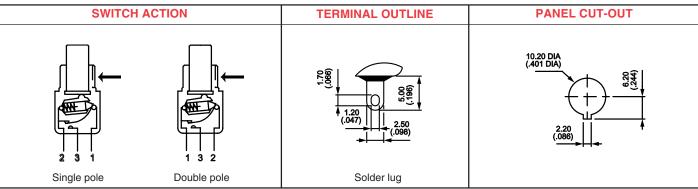
AGENCY LISTINGS

CECC 96401-001 Availability: Consult factory for details of approved models.

Marking: To order switches marked CECC, add 'CECC' to model number.

10400 SERIES - PROFESSIONAL MINIATURE MOMENTARY PUSHBUTTON SWITCHES





Note: Bold arrow in drawings indicates keyway.



FEATURES

• Dry circuit through power ratings.

• Compact size SPST momentary and alternate action models with numerous options.

Panel, panel & p.c. and p.c. mounting models, lighted and unlighted.

SPECIFICATIONS

Contact ratings & life: (Q) power models - coin silver: 1 Amp at 125 VAC or 28 VDC or 0.5 Amps

at 250 VAC - electric life 250,000 cycles min. 3 Amps at 125 VAC or 28 VDC, or 1.5 Amps at 250 VAC - electric life 10,000 cycles min. (All previous loads

are resistive).

(B) dry circuit models - gold over nickel over brass: 0.4 VA max. at 20 V max.-

electric life 250,000 cycles min.

UL models - coin silver: 1 Amp at 125 VAC or 0.5 Amps at 250 VAC (75%

power factor). UL file no. E66367.

Initial contact resistance: 10 milliohms max. at 3 VDC, 0.1 Amp.

Insulation resistance:Greater than 10,000 megohms.Dielectric strength:1000 Volts RMS min. at sea level.

Operating temperature range: -30°C to +85°C

MATERIALS

Contacts: Coin silver for power & UL models. Gold over nickel over brass for dry

circuit models.

Actuator: Nylon. Black color is standard for 300 Series. White is standard for 400 Series.

Bushing: Nickel plated brass

Base: Melamine phenolic, color red.

Terminal seal: Epoxy (standard)

Support bracket: Brass or steel, tin plated

Spring mounting bracket: Stainless steel

Bezel & cap: Nylon. Available in black, red or white. Consult factory for other colors.

Hardware: See Miscellaneous section.

LED: Intensity: 2.0 mcd at 10 mA. Forward voltage: 2.0V (3.0V max.). Max. contin-

uous forward current: 30 mA at 25° C. Red standard - yellow & green are optional. Specifications are subject to change without notice - consult factory.

AGENCY RECOGNITION

UL Marking: Switches ordered with '/UL' added at end of model no. are supplied with recognized mark.

ABOUT THIS SERIES

The material in this series is organized in the following sequence:

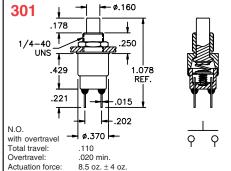
- a. Completely specified switch models & options b. 'build your own switch' order format
- c. Additional options & panel cut-outs

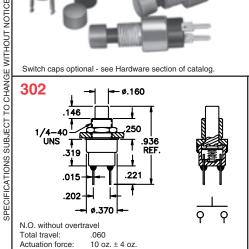
300 SERIES SPST Momentary (Normally open or normally closed)

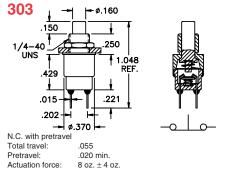


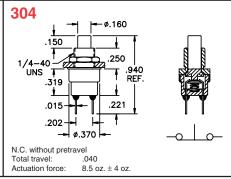
(Q) Power Model No.	(B) Dry ckt. Model No.	UL Model No.
301ZQE	301ZBE	301ZQE/UL
302ZQE	302ZBE	302ZQE/UL
303ZTE*	303ZBE	n/a
304ZTE*	304ZBE	n/a
305ZQE	305ZBE	305ZQE/UL
306ZQE	306ZBE	306ZQE/UL

* indicates 'Q' option not available for these models

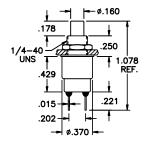








305





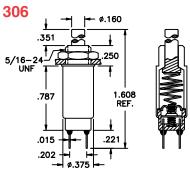
N.O. with more overtravel than

Total travel: 110

Pretravel to contact closure: .030 Actuation force to contact closure: 3 oz.

Overtravel: .075

Actuation force at full travel: 8 oz.



N.O. with sealed contact area and maximum overtravel. Total travel: .310 Pretravel to contact closure: .025

Actuator force to contact closure: 1.5

Overtravel: .250 minimum Actuation force at full travel: 9 oz. Note: Electrical or mechanical life for this model is 20,000 cycles.

400 SERIES (401 Push on/ push off, 402 N.O. momentary)



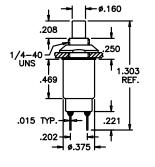
Black actuator optional white is standard

(Q) Power Model No.	(B) Dry ckt. Model No.	UL Model No.
401ZQE	401ZBE	401ZQE/UL
402ZQE	402ZBE	402ZQE/UL

SNAP-ACTION MECHANISM

Pretravel to contact clusure: .026 Travel to actuate switch .106 Total travel: .137 Force to actuate switch: 22 oz Force at maximum travel: 35 oz Mechanical life: 1,000,000 cycles minimum

OPTIONS

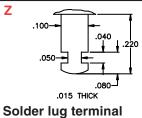


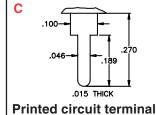
NOTE: When using sealing boot U5321 with 400 Series switches, add 'S1' to model number.

United States Patent 4,319,106 Switchcaps optional - see Hardware section of catalog.

Colored operating actuator

Available in dyed nylon. To specify, add digit at end of model number 1 blue, 2 black, 3 green, 5 yellow, 6 red, 7/1 white or 9 orange. Black is standard for 300 Series. White is standard for 400 Series.







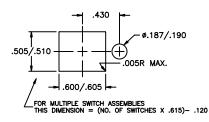
Solder lug terminals - snap-in bezel with outboard LED



C

401SZQEJ6168

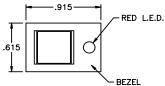
RECOMMENDED PANEL CUTOUT Panel thickness range - .047-.125

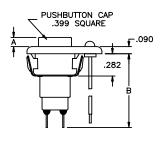


POWER CKT.	DRY CKT.	UL	ELECTRICAL
MODEL NO.	MODEL NO.	MODEL NO.	FUNCTION
301SZQEJ6168	301SZBEJ6168	301SZQEJ6168/UL	MOM. S.P N.O. w/overtravel
302SZQEJ6168	302SZBEJ6168	302SZQEJ6168/UL	MOM. S.P N.O. no overtravel
303SZQEJ6168	303SZBEJ6168	303SZQEJ6168/UL	MOM. S.P N.C. w/pretravel
304SZQEJ6168	304SZBEJ6168	304SZQEJ6168/UL	MOM. S.P N.C. no ptretravel
305SZQEJ6168	305SZBEJ6168	305SZQEJ6168/UL	MOM. S.P N.O. w/overtravel
401SZQEJ6168	401SZBEJ6168	401SZQEJ6168/UL	S.P Alternate snap-action
402SZQEJ6168	402SZBEJ6168	402SZQEJ6168/UL	MOM. S.P N.O. (snap-action)
	I	I	
305SZQEJ6168 401SZQEJ6168	305SZBEJ6168 401SZBEJ6168	305SZQEJ6168/UL 401SZQEJ6168/UL	MOM. S.P N.O. w/overtravel S.P Alternate snap-action

MODEL NO.	DIM. A	DIM. B
301	.108	.929
302	.085	.817
303	.085	.929
304	.085	.817
305	.108	.929
401	.145	1.142
402	.145	1.142

LED leads - 31/32" min. long Anode (front) - white Cathode (back) - black





Solder lug terminals - snap-in bezel



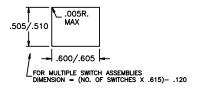


POWER CKT.	DRY CKT.	UL	ELECTRICAL
MODEL NO.	MODEL NO.	MODEL NO.	FUNCTION
301SZQEJ8168	301SZBEJ8168	301SZQEJ8168/UL	MOM. S.P N.O. w/overtravel
302SZQEJ8168	302SZBEJ8168	302SZQEJ8168/UL	MOM. S.P N.O. no overtravel
303SZQEJ8168	303SZBEJ8168	303SZQEJ8168/UL	MOM. S.P N.C. w/pretravel
304SZQEJ8168	304SZBEJ8168	304SZQEJ8168/UL	MOM. S.P N.C. no ptretravel
305SZQEJ8168	305SZBEJ8168	305SZQEJ8168/UL	MOM. S.P N.O. w/overtravel
401SZQEJ8168	401SZBEJ8168	401SZQEJ8168/UL	S.P Alternate snap-action
402SZQEJ8168	402SZBEJ8168	402SZQEJ8168/UL	MOM. S.P N.O. (snap-action)

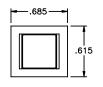
302SZQEJ8168

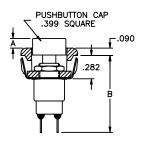
401SZQEJ8188

RECOMMENDED PANEL CUTOUT Panel thickness range - .047-.125



MODEL NO.	DIM. A	DIM. B
301	.108	.929
302	.085	.817
303	.085	.929
304	.085	.817
305	.108	.929
401	.145	1.142
402	.145	1.142





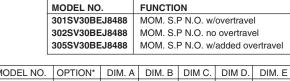
Straight p.c. terminals - p.c. mounting bezel



302SV30BEJ8488

.399

SQUARE

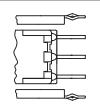


ELECTRICAL

MODEL NO.	OPTION*	DIM. A	DIM. B	DIM C.	DIM D.	DIM. E
301S	V30	.100	.900	.780	.527	.237
301S	V40	.100	1.020	.900	.647	.118
302S	V30	.070	.900	.780	.527	.125
302S	V40	.070	1.020	.900	.647	.357
305S	V30	.100	.900	.780	.527	.237
305S	V40	.100	1.020	.900	.647	.118

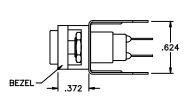
*Options V31 & V41 also available. They are the same as V30 & V40 respectively, except with crimped leg design for p.c. board retention, as shown.

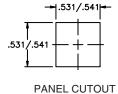
DRY CKT.

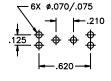




SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE







P.C. LAYOUT

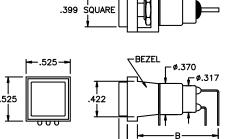
Right angle p.c. terminals - p.c. mounting bezel

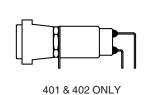


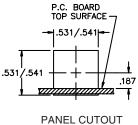
DRY CKT.	ELECTRICAL
MODEL NO.	FUNCTION
301SV-1BEJ8488	MOM. S.P N.O. w/overtravel
302SV-1BEJ8488	MOM. S.P N.O. no overtravel
305SV-1BEJ8488	MOM. S.P N.O. w/added overtravel
401SV-1BEJ8488	S.P Alternate action w/ tactile response
402SV-1BEJ8488	MOM. S.P N.O. w/ tactile response

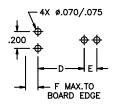
MODEL NO.	OPTION	DIM. A	DIM. B	DIM C.	DIM D.	DIM. E	DIM. F
301S	V	.100	.960	1.080	.550	.150	.190
301S	V-1	.100	.910	1.030	.550	.100	.190
302S	V	.070	.860	.980	.450	.150	.190
302S	V-1	.070	.810	.930	.450	.100	.190
305S	V	.100	.960	1.080	.550	.150	.190
305S	V-1	.100	.910	1.030	.550	.100	.190
401S & 402S	V	.130	1.222	1.342	.750	.150	.220
401S & 402S	V-1	.130	1.172	1.292	.750	.100	.220

Notes: Terminals are not fully bent, to facilitate spring retention in p.c. board.









Γ P.C. LAYOUT

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

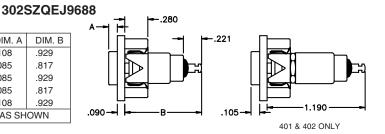
Snap-in bezel for round hole mounting

Self-keying against rotation



POWER CKT.	DRY CKT.	UL	ELECTRICAL
MODEL NO.	MODEL NO.	MODEL NO.	FUNCTION
301SZQEJ9688	301SZBEJ9688	301SZQEJ9688/UL	MOM. S.P N.O. w/overtravel
302SZQEJ9688	302SZBEJ9688	302SZQEJ9688/UL	
303SZQEJ9688	303SZBEJ9688	303SZQEJ9688/UL	MOM. S.P N.C. w/pretravel
304SZQEJ9688	304SZBEJ9688	304SZQEJ9688/UL	MOM. S.P N.C. no ptretravel
305SZQEJ9688	305SZBEJ9688	305SZQEJ9688/UL	MOM. S.P N.O. w/overtravel
401SZQEJ9688	401SZBEJ9688	401SZQEJ9688/UL	S.P Alternate snap-action
402SZQEJ9688	402SZBEJ9688	402SZQEJ9688/UL	MOM. S.P N.O. (snap-action)

MODEL NO. DIM. A DIM. B 301 .108 .929 302 .085 .817 303 .085 .929 304 .085 .817 305 .108 .929 401 & 402 AS SHOWN

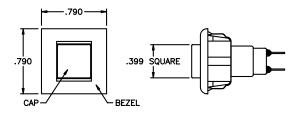


300 & 400 SERIES - MINIATURE PUSHBUTTON SWITCHES



RECOMMENDED PANEL CUTOUTS

Panel thickness range - .047 - .125

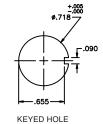




*OPTION

OPTION

MODEL NO.

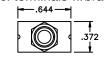


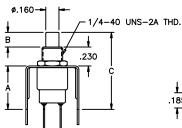
OPTIONS FOR SELECTIVE MODELS ONLY

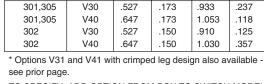
Options V30 & V40 Straight p.c. terminals w/bracket

For models 301, 302 & 305 only









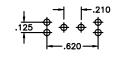
DIM. A

TO SPECIFY, ADD OPTION FROM BOX TO SWITCH MODEL NO. - EXAMPLE: 302V31BE

DIM. A

173

.173



P.C. BOARD LAYOUT

DIM. B

439

.439

DIM C.

550

.550

DIM D.

.700

.650

DIM. B

DIM C

DIM D.

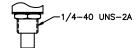
Options V & V-1 Right angle terminals w/bracket

For models 301, 302, 305,

401 & 402 only



Support Bracket is Brass, Solder Coated.
Available with B, N, or T Contact Materials.
(See pg. C29)
Supplied with Epoxy Sealed Terminals



1/	4-40 UNS-2A
.370	→1.242

_	 .242 	401, 402	
370	A B	TO SPECIFY,	ΑĽ
	<u>+ </u>	NO EXAMPL	.E:
370 .185	ø. <u>160</u>	<u>.</u>	
ŢŢŲŢŢ	, ,		
125 MIN. J	.016————————————————————————————————————	.015	
.100 200	- —D—	 	

MODEL NO.

301, 305

301, 305

Note: Terminals are not fully bent, to facilitate spring retention in p.c. board.

V	.150	.327	.450	.600			
V-1	.150	.327	.450	.550			
V	.210	.653	.750	.900			
V-1	.210	.653	.750	.850			
ADD OPTION FROM BOX TO SWITCH MODEL							
E: 301V-1BE							
	100	∠– 4X	ø.060/.07	75			

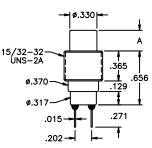


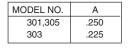
P.C. BOARD LAYOUT

OPTIONS FOR SELECTIVE MODELS ONLY

Option T1 15/32" bushing mounts from front or rear of panel For models 301, 303 & 305 only







TO SPECIFY, ADD 'T1' TO SWITCH MODEL NO. - EXAMPLE: 301T1CQE6

Threaded bushing: Brass, nickel plated Actuator button: Nylon. Specify color - see order format.

Supplied with 2 Hex Nuts, p/n A465 & 1 Lockwasher, p/n A466 (see Hardware section of catalog).

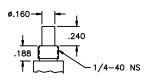
Printed circuit or solder lug terminals available.

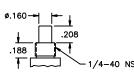
Option S Long actuator

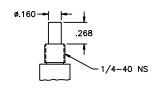
CHANGE WITHOUT NOTICE

SPECIFICATIONS SUBJECT TO

For models 301, 302, 303, 304, 305, 401 & 402 only







TO SPECIFY, ADD 'S' TO SWITCH MODEL NO. - EXAMPLE: 301SCQE

Actuator: Nylon

Color: Black standard for 300 Series White standard for 400 Series. Other colors available - see options.

NOTE: When using sealing boot U5321 with 400 Series switches, add 'S1' to model number. This option is not illustrated.

301 & 305

302, 303 & 304

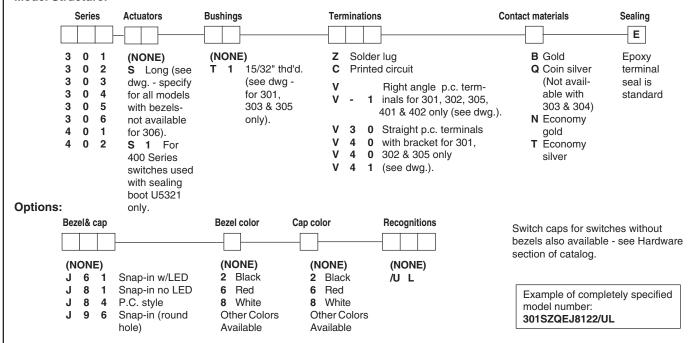
401 & 402

Additional ordering information: Commonly ordered models are shown above and on prior pages with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for **Model Structure**, then add **Options** selections for complete model number. Allowable options are shown below each respective box with brief description - see option dwgs. & info. following. Notes: 'NONE' indicates box may be left empty. Not all combinations can be made - see other pages of Series.

Model Structure:



APEM, PO BOX 8288, HAVERHILL, MA USA 01835-0788 TOLL FREE: (877) 246-7890 FAX: (781) 245-4531 E-mail: info@apem.com

CONTACT MATERIAL OPTIONS

B Dry circuit - gold over nickel over brass.

RATING: 0.4 Volt-Amps (VA) max. at 20 V max.

ELECTRIC LIFE: 250,000 cycles minimum.

Q Power circuit - coin silver.

C

RATING: 1 Amp at 120 VAC or 28 VDC or 0.5 Amps at 250 VAC. ELECTRIC LIFE: 250,000 cycles minimum at full load. Also - 3 Amps at 120 VAC or 28 VDC or 1.5 Amps at 250 VAC. ELECTRIC LIFE: 10,000 cycles minimum at full load. Dry circuit or power circuit - gold over nickel over coin silver.

G Dry circuit - gold over nickel over coin silver.

RATINGS & ELECTRIC LIFE: Same as B & Q above -i.e.- can be used in either dry circuit or power circuit, however once used in power circuit, switch cannot be re-used in dry circuit. This option permits customers to inventory one switch to satisfy either application,

RATING: 0.4 Volt-Amps (VA) max. at 20 V max. Note- less gold than B option.

ELECTRIC LIFE: 10,000 cycles min. at 13 cycles per minute.

Power circuit - Silver plate over brass.

RATING: 0.5 Amps at 120 VAC or 0.25 Amps at 250 VAC (resistive loads).

ELECTRIC LIFE: 10,000 cycles min. at 13 cycles per minute.

Solder dipped terminals and custom contact plating available - contact factory.

UL OPTION

/UL For power circuits - coin silver

RATING: 0.5 Amps at 250 VAC (75% power factor).

Underwriter Laboratories file no. E66367. Note - applicable only to terminations with coin silver contacts (Q or G options).

HARDWARE

HARDWARE SUPPLIED

(See Hardware section of catalog)

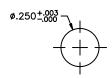
Panel mounted 300 Series switches with threaded 1/4" bushing are supplied with 1 Hex Nut A112 and 1 Lockwasher A115.

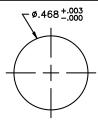
Panel mounted 300 Series switches with threaded 15/32" bushing are supplied with 2 Hex Nuts A465 and 1 Lockwasher A466.

Panel mounted 306 Series switches with threaded 5/16" bushing are supplied with 1 Hex Nut A713 and 1 Lockwasher A734.

Panel mounted 400 Series switches with threaded bushing are supplied with 1 Panel Dress Nut A274 and 1 Lockwasher A115.

PANEL CUT-OUTS





Accepts all 1/4" threaded bushings

Accepts all 15/32" threaded bushings

MPB SERIES PUSHBUTTON SWITCHES

FEATURES

- Single pole single throw momentary action.
- Normally open and normally closed models.
- Permanent cap is standard.
- Single hole mounting w/mtg. nut & lk'wshr supplied.

MATERIALS

Base: PBT thermoplastic, color black

Bushing: Brass, nickel plated Actuator: ABS thermoplastic Terminals: Brass, silver plated

Shorting Contact: Brass or phos. brz., silver plated

GENERAL SPECIFICATIONS

ELECTRICALS

Contact rating: 300 mA @ 125 VAC

Insulation resistance: 100 megohms min. (500 VDC)

Dielectric withstanding voltage: 500 VAC for 1 minute

Contact resistance: 25 milliohms max. at 1 amp, 5 VDC

Electrical/Mechanical life: 10,000 cycles min.
Contact bounce: less than 10 milliseconds

MECHANICALS, THERMALS

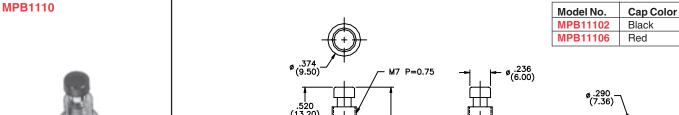
Plunger travel: MPB1110: .063" (1.6mm) MPB1140: .078" (2mm)

Actuation force: 300 grams ± 150 grams Operating temperature range: $-20 \,^{\circ}\text{C}$ to $+60 \,^{\circ}\text{C}$

SOLDERING

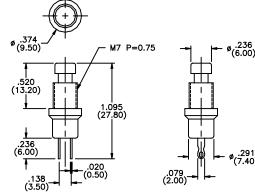
Wave or hand soldering: 235°C max. for 5 seconds max.

Solvent washing: Non-washable. Do not apply flux to terminals or switch mtg. surface











TOLERANCE FOR PANEL MTG. HOLE: +.005 (0.13) (0.00)

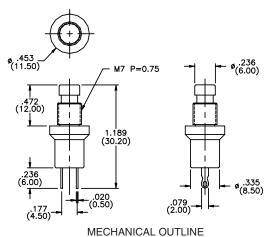
NORMALLY OPEN SCHEMATIC MECHANICAL OUTLINE

PANEL MTG. HOLE

MPB1140







Model No.	Cap Color
MPB11402	Black
MPB11406	Red



TOLERANCE FOR PANEL MTG. HOLE: +.005 (0.13)

PANEL MTG. HOLE

NORMALLY CLOSED

SCHEMATIC



FEATURES

- Single pole NO or NC/NO combined momentary actions with double break.
- Totally sealed compact construction, illuminated or non-illuminated.
- Ergonomically sculptured bezels with colorful actuator selections.
- Excellent tactile feedback with precise actuation

ELECTRICAL AND GENERAL SPECIFICATIONS

Contact ratings (resistive loads): 500 mA at 48 VAC, 200 mA at 50 VDC or 200 mA at 250 VAC

Initial contact resistance: 50 milliohms maximum
Insulation resistance: 1 gigohm min. at 500 VDC

Dielectric strength: 1500 V rms min.

Electrical life: 500,000 cycles min. at full load

Mechanical life:1,000,000 cycles min.Total Travel:.059" (1.5mm)Operating force: 10.5 ± 4 oz. (3 ± 1 N)Contact bounce:10 milliseconds

Panel thickness: .059"-.157" (1.5-4mm)

ENVIRONMENTAL SPECIFICATIONS

Degree of protection: IP 67

Shock resistance: 100g per IEC 512-4, test 6c

Vibration resistance: 10-500 Hz, 10g per IEC 512-4, test 6d

Salt spray: Per IEC 512-6, test 11f Robustness (non-illum. models): IK06 per EN 50102 Operating temperature range: -40°C to +125°C

MATERIALS

Contacts: Gold plated silver
Actuator: Polyamide 6/6

Bushing/bezel: Zamac (black painted)

Case: PBT UL94V-0

Terminal seal: Epoxy

Lens: Polycarbonate

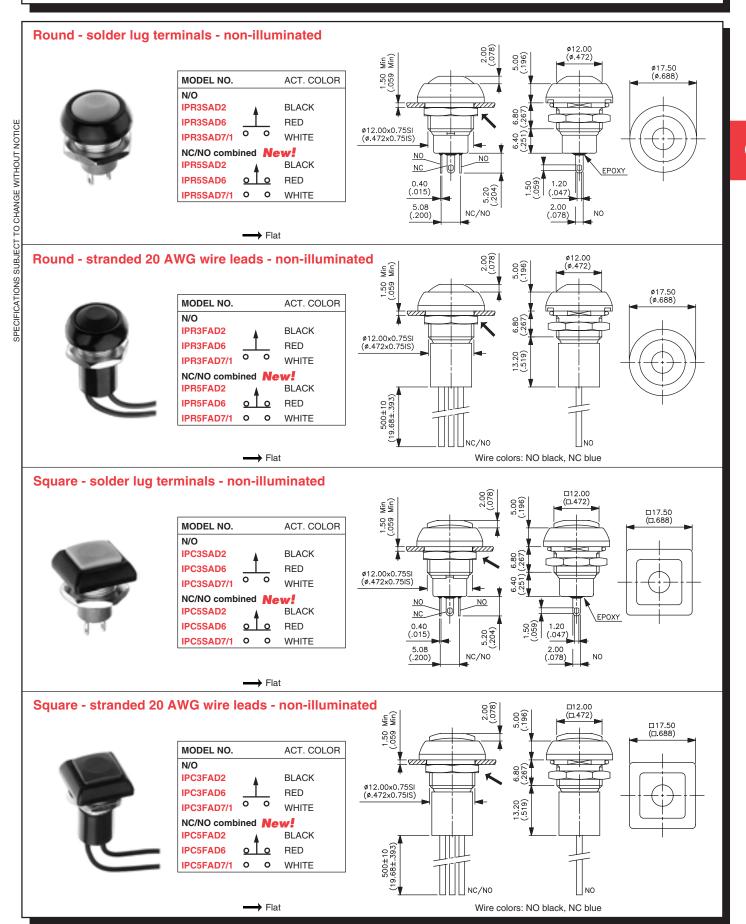
Wire leads (F models): Stranded, 20 AWG, UL approved

Hardware: Supplied with 1 Hex Nut .551" (14mm) across flats and 1 'o'ring

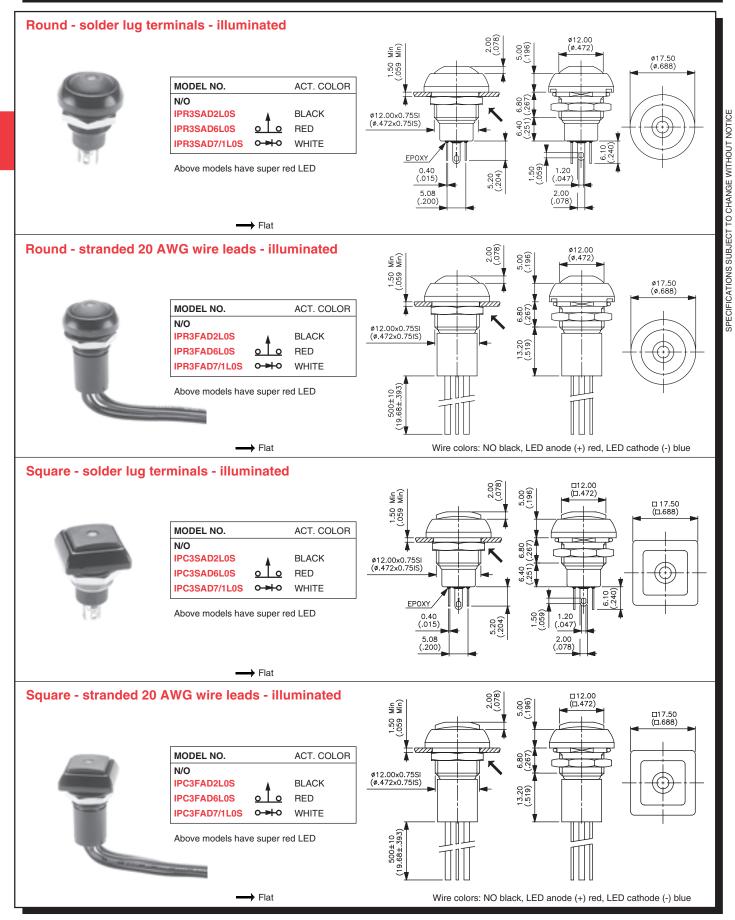
LED SPECIFICATIONS

Super red: Forward current 20mA, luminous intensity up to 125 mcd
Yellow: Forward current 20mA, luminous intensity up to 125 mcd
Green: Forward current 10mA, luminous intensity up to 20 mcd

A resistor must be series connected by the user. LED terminals are tin plated for ease of solderability.



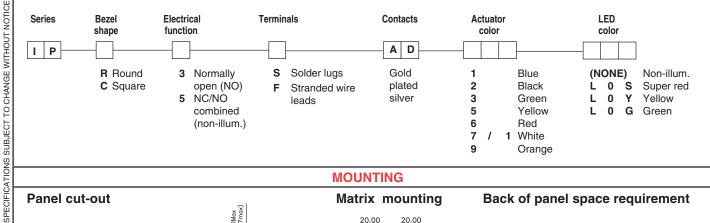




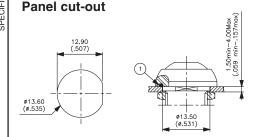
Additional ordering information: Commonly ordered models are shown on prior page with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

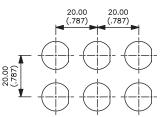
Fill in boxes with allowable options shown below each respective box.



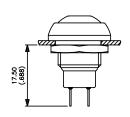
MOUNTING



Matrix mounting

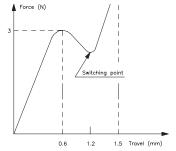


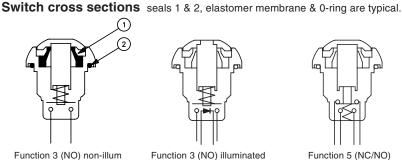
Back of panel space requirement

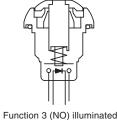


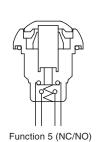
MISCELLANEOUS

Operating force vs. travel diagram









SEALING

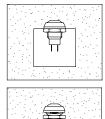
Per IP 67. Degree of protection provided by the enclosures of electric appliances according to IEC 529, DIN 40050 & NFC 20-010 shown below:

(ingress protection)

SOLDER LUG VERSION

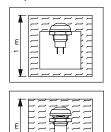
WIRE LEADS VERSION

Totally protected against dust



Illustrations show non-illuminated models only.

Protected against the effects of immersion up to 1 meter of water (30 mins.)





IP SERIES - PUSHBUTTON SWITCHES FOR HARSH ENVIRONMENTS

LED LUMINANCE MEASUREMENT MODE

TEST RESULTS*

* - in our lab conditions

LED Luminance Forward types current LOS (super red) 4500 Cd/m² 20mA LOY (yellow) 5000 Cd/m² 20MA

LOG (green) 500 Cd/m² 10mA

Transparent Lens Light Source Luminance-meter LS110 25cm

TEST CONDITIONS: Measured in a dark room

ADDITIONAL SEALING

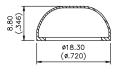
For round units only, illuminated or non-illuminated.

Transparent silicone overboot U5125 (transparent) or **U5125-2** (black) for protection against frost and abrasion by sand. Order separately.

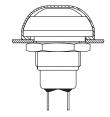
Operating temperature: -40°C to 125°C.

Note: The switches remain sealed to IP67 even if

the boot is eventually perforated.



U5125



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



IB & IS SERIES - SEALED MINIATURE PUSHBUTTON SWITCHES





FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Single pole NO momentary action with double break.
- Totally sealed compact construction with behind-the-panel depth of only .512" (13mm).
- Ergonomically sculptured bezels with colorful actuator selections.
- Excellent tactile feedback with precise actuation
- Flat top on actuator allows marking

ELECTRICAL AND GENERAL SPECIFICATIONS

Contact ratings (resistive loads): 400 mA at 32 VAC, 100 mA at 50 VDC or 125 mA at 125 VAC

Initial contact resistance: 50 milliohms maximum Insulation resistance: 1 gigohm min. at 500 VDC

Dielectric strength: 1000 V rms min.

500,000 cycles min. at full load Electrical life:

Mechanical life: 1,000,000 cycles min.

Total Travel: .059" (1.5mm) Operating force: 10.5 ±4 oz. (3±1 N) Contact bounce: 10 millisecond

Panel thickness:

ENVIRONMENTAL SPECIFICATIONS

Degree of protection: IP 67

Shock resistance: 100g per IEC 512-4, test 6c

Vibration resistance: 10-500 Hz, 10g per IEC 512-4, test 6d

Salt spray: Per IEC 512-6, test 11f

Operating temperature range: -40°C to +125°C

MATERIALS

Contacts: Gold plated silver Actuator: Polyamide 6/6 Bushing/bezel: Polyamide 6/6

Case: Thermoplastic UL94V-0

Terminal seal: **Epoxy**

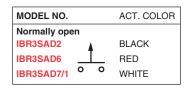
Hardware: IB: Supplied with 1 flat seal IS: Supplied with 1 Hex Nut .551" (14mm) across

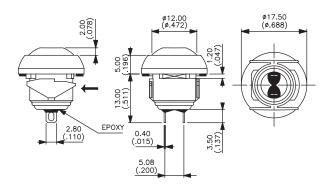
flats and 1 flat seal.

IB & IS SERIES - SEALED MINIATURE PUSHBUTTON SWITCHES

Round - snap-in mounting







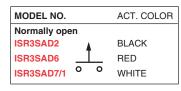
→ Flat

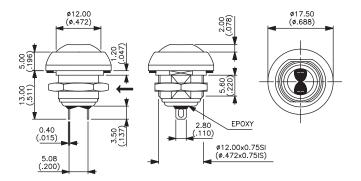
.Panel thickness: .031" (0.8mm) to .071" (1.8mm)

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Round - threaded bushing mounting







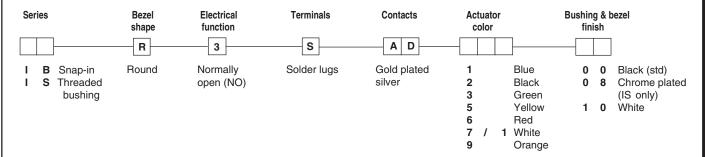
→ Flat

.Panel thickness: .059" (1.5mm) to .157" (4mm)

Additional ordering information: Commonly ordered models are shown on prior page with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

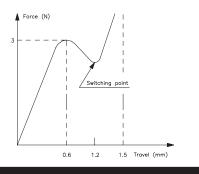
'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with allowable options shown below each respective box.



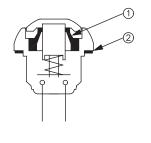
MISCELLANEOUS

Operating force VS. travel diagram



Switch cross section

- (1) Elastomer membrane seal
- (2) Flat panel seal



Function 3 (NO)



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

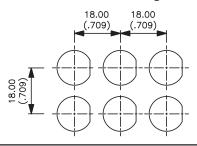
IB & IS SERIES - SEALED MINIATURE PUSHBUTTON SWITCHES

IB SERIES MOUNTING

Panel cut-out

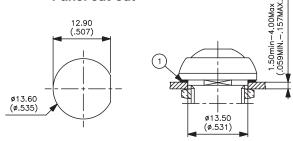
12.90 (.507) ø13.60 (ø.535)

Matrix mounting

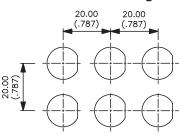


IS SERIES MOUNTING

Panel cut-out



Matrix mounting



ADDITIONAL SEALING

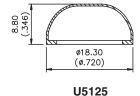
For round units only, illuminated or non-illuminated.

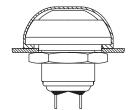
Transparent silicone overboot U5125 (transparent) or U5125-2 (black) for protection against frost and abrasion by sand.

Order separately.

Operating temperature: -40°C to 125°C.

Note: The switches remain sealed to IP67 even if the rated.















FEATURES

- Wave solderable.
- Compact case size & fully sealed for process compatibility.
- SPDT & DPDT momentary p.c. & panel mounting models.
- Models available with ESD protection up to 12 KV.

SPECIFICATIONS

Contact ratings (resistive loads): Gold plated brass: 100 mA at 30 VDC

Silver or gold plated silver: 1 Amp at 120 VAC or 30 VDC

Initial contact resistance:50 milliohms maximumInsulation resistance:1000 megohms minimumDielectric strength:1000 V rms minimumElectrical life:60,000 cycles minimum

Operating temperature range: -20°C to +85°C

Washing: Permissible with water, detergents and solvents.

MATERIALS

Contacts & Terminals: Gold plated brass, silver or gold plated silver

Actuator: UL94V-0 polyamide, glass filled

Bracket: Tin plated steel

Case: UL94V-0 polyamide, glass filled or PES

Terminal seal: Epoxy

Hardware: 1/4" threaded bushing models supplied with 2 Hex Nuts .314" (8mm) across

flats, 1 Locking Ring & 1 Lockwasher. See hardware section of catalog.

AGENCY RECOGNITION

IR.

Available with all models with silver or gold plated silver contacts and

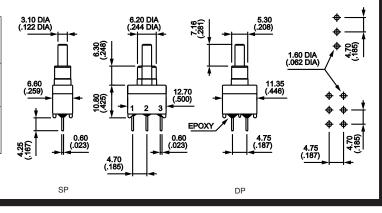
terminals, standard actuator and smooth bushing. UL marking supplied when

specified - see Order Format.

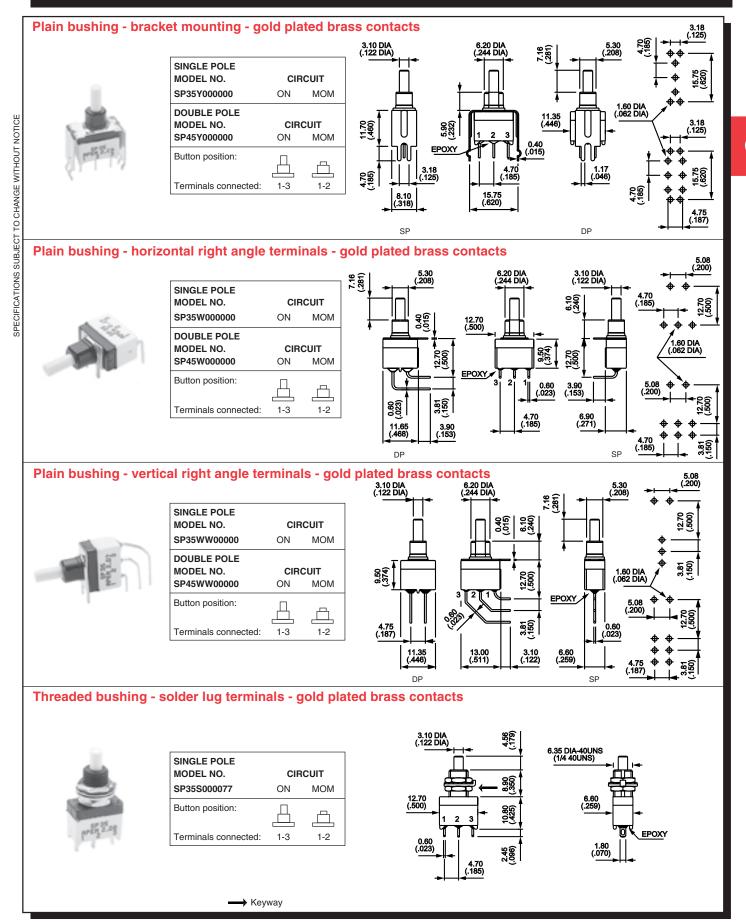
Plain bushing - straight p.c. terminals - gold plated brass contacts



CIR ON	CUIT MOM
CIR (CUIT MOM
1-3	1-2
	ON CIRCON



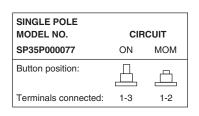
SP SERIES - WASHABLE MINIATURE SNAP-ACTION PUSHBUTTON SWITCHES

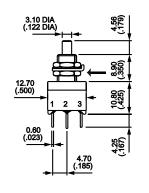


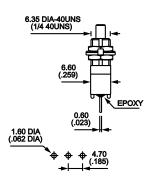
SP SERIES - WASHABLE MINIATURE SNAP-ACTION PUSHBUTTON SWITCHES

Threaded bushing - straight p.c. terminals - gold plated brass contacts









SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Kevwav

Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

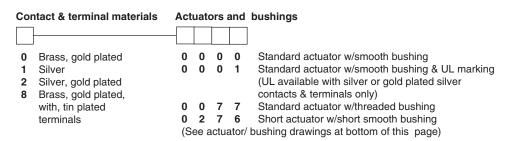
'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for Model Structure, then add Options selections for complete model number. (Allowable options are shown under each respective box).

Model Structure:

Series	Number of	f poles	Electrical fu	ınctior	1	Termin	als	
S P								
	3	Single pole	5	ON	MOM	Р	0	Straight pc
	4	Double pole				S	0	Solder lug
						Υ	0	Straight pc with mounting bracket
						W	0	Horizontal right angle mounting
ntions:						W	W	Vertical right angle mounting

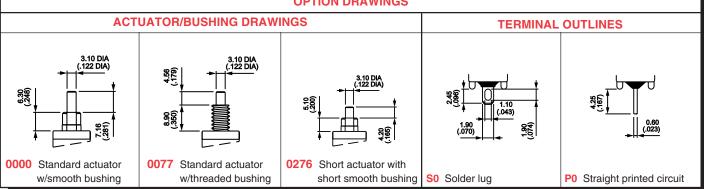
Options:



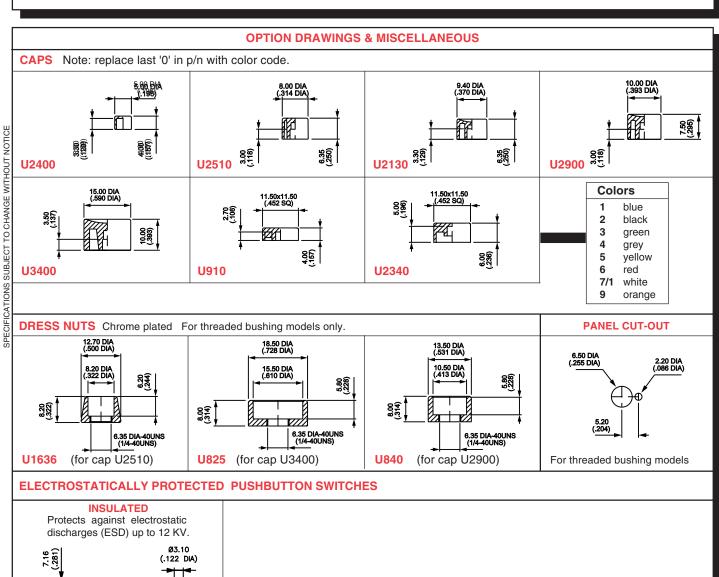
Example of completely specified model number: SP35Y080000

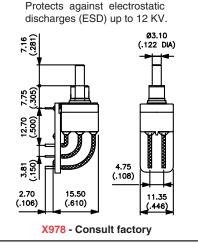
Caps available separately see option drawings on next page.

OPTION DRAWINGS



SP SERIES - WASHABLE MINIATURE SNAP-ACTION PUSHBUTTON SWITCHES







FEATURES

- Single pole-double throw & double pole-double throw models with ON-MOM ON action.
- Epoxy terminal sealing standard.
- Panel and p.c. mounting models with compact miniature case size.

SPECIFICATIONS

Contact ratings (resistive loads): Gold plated brass: 100 mA at 30 VDC

Gold plated silver: 1A at 120VAC or 30VDC

Initial contact resistance: 50 milliohms maximum 1000 megohms minimum Dielectric strength: 50 milliohms maximum 1000 megohms minimum

Electrical life: 60,000 cycles minimum at full load.

Operating temperature range: -30°C to +65°C Total travel: .019" (0.5mm)

MATERIALS

Contacts & Terminals: Gold plated brass or gold plated silver

Actuator:

Bushing:
Housing:
Case:

Bracket:

Polyamide, glass filled
Nickel plated brass
Stainless steel
Diallyl phthalate
Tin plated steel

Terminal seal: Epoxy

Hardware: 1/4" threaded bushing models supplied with 2 Hex Nuts .314" (8mm) across

flats, 1 Locking Ring & 1 Lockwasher. See hardware section of catalog.

ABOUT THIS SERIES The material is organized in the following sequence:

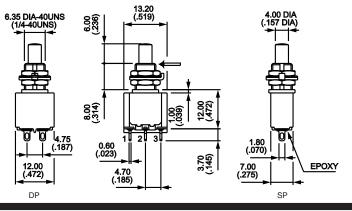
a. completely specified switch models.b. 'Build your own switch' order format.

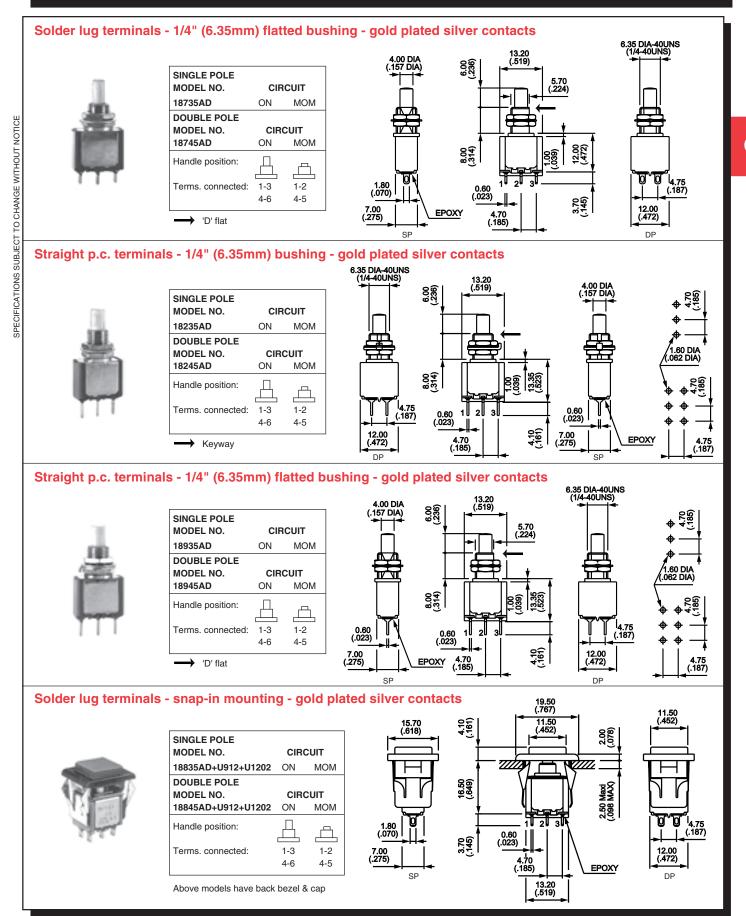
c. Options & miscellaneous

Solder lug terminals - 1/4" (6.35mm) bushing - gold plated silver contacts



SINGLE POLE		
MODEL NO.	CIR	CUIT
18535AD	ON	MOM
DOUBLE POLE		
MODEL NO.	CIR	CUIT
18545AD	ON	MOM
Handle position:	Д	Д
Terms. connected:	1-3	1-2
	4-6	4-5





C

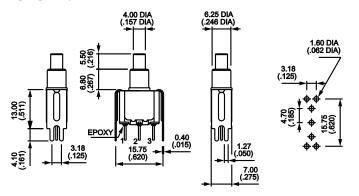
18000 SERIES - MINIATURE SNAP-ACTION MOMENTARY PUSHBUTTON SWITCHES

PANEL CUT-OUTS for models shown above 6.50 DIA (.255 DIA) 6.50 DIA (.255 DIA) (.106) 1/4" (6.35mm) bushing 1/4" (6.35mm) flatted bush. Bezel U1200 Bezel U1210 w/LED

Single pole - straight p.c. terminals - bracket mounting - gold plated brass contacts



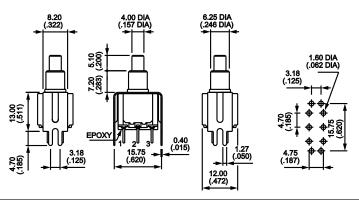
SINGLE POLE MODEL NO.	CIR	CUIT
18235YCD3	ON	MOM
Handle position:		<u></u>
Terms. connected:	1-3	1-2



Double pole - straight p.c. terminals - bracket mounting - gold plated brass contacts



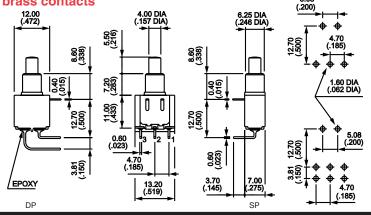
CIR	CUIT
ON	MOM
Д	
1-3	1-2
4-6	4-5
	ON 1-3



Horizontal right angle p.c. terminals - gold plated brass contacts



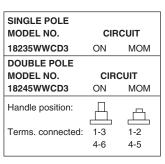
SINGLE POLE MODEL NO.	CIF	CUIT
18235WCD3	ON	MOM
DOUBLE POLE		
MODEL NO.	CIR	CUIT
18245WCD3	ON	MOM
Handle position:	Д	Ъ
Terms. connected:	1-3	1-2
	4-6	4-5

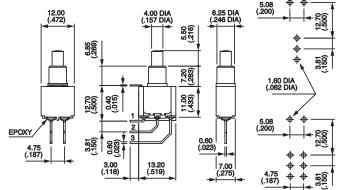


Vertical right angle p.c. terminals - gold plated brass contacts



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

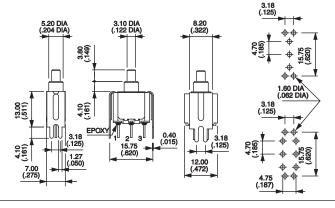




Special option X624 - straight p.c. terminals - short bushing & actuator - gold plated brass contacts



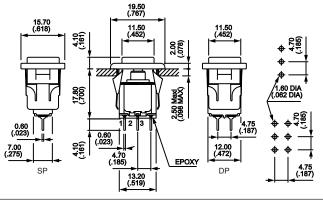
SINGLE POLE MODEL NO.	CIR	CUIT
18235YCD2X624	ON	MOM
DOUBLE POLE MODEL NO.	CIR	CUIT
18245YCD2X624	ON	MOM
Handle position:	Д	
Terms. connected:	1-3 4-6	1-2 4-5



Special option X662 - straight p.c. terminals - snap-in mounting - gold plated brass contacts



SINGLE POLE MODEL NO.	CIR	CUIT
18835CDX662+U910+U1200	ON	MOM
DOUBLE POLE MODEL NO. 18845CDX662+U910+U1200	CIR ON	CUIT MOM
Handle position:	4	
Terms. connected:	1-3 4-6	1-2 4-5



SPECIAL OPTIONS

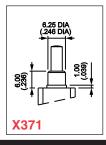
F Tin plated terminals (for p.c. terminals only).

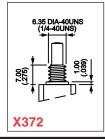
X371 .246" (6.25mm) smooth bushing in place of standard threaded bushing.

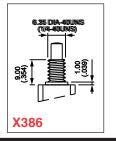
X372 Short 1/4" (6.35mm) threaded bushing, .274" (7mm) long.

X386 1/4" (6.35mm) threaded bushing in place of smooth bushing on models with W, WW & Y options.

X438 .246" (6.25mm) smooth bushing without shoulder, .283" (7.2mm) long.









Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

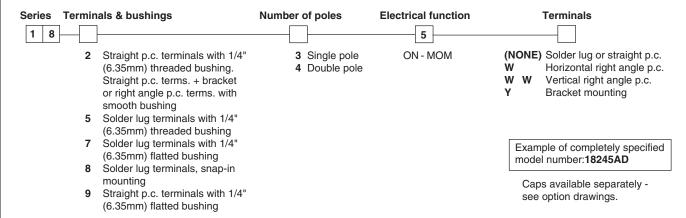
'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for **Model Structure**, then add **Options** selections for complete model number. (Allowable options are shown under each respective box).

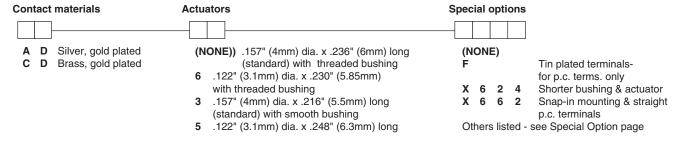
Note: 'NONE' indicates box may be left empty.

Model Structure:

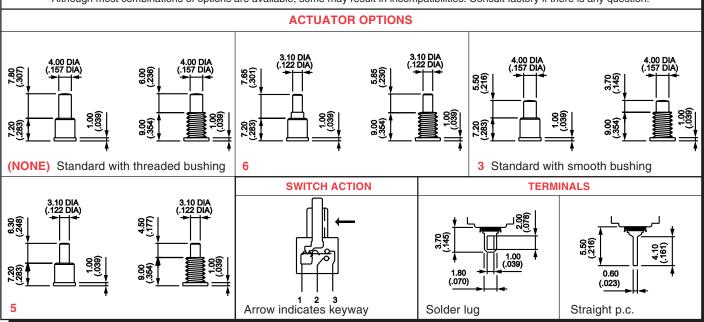
C

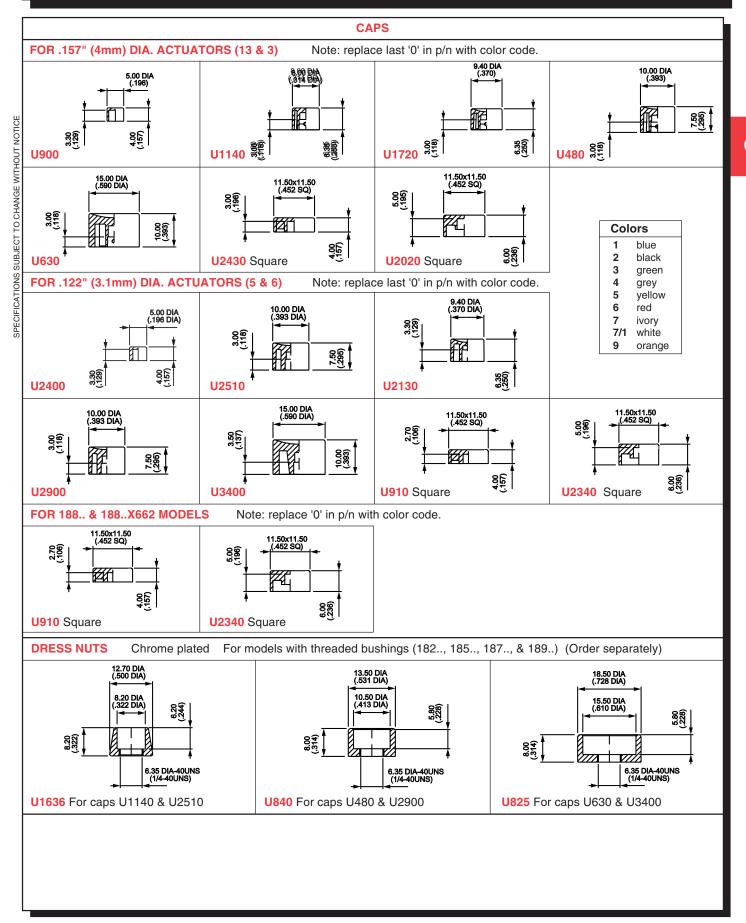


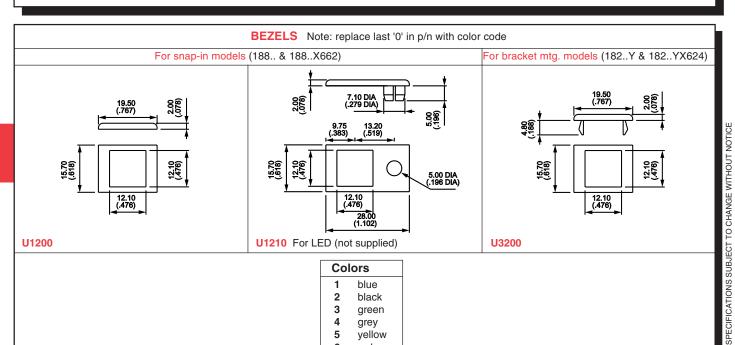
Options:



Although most combinations of options are available, some may result in incompatibilities. Consult factory if there is any question.







3

4

5

6

7

7/1

green

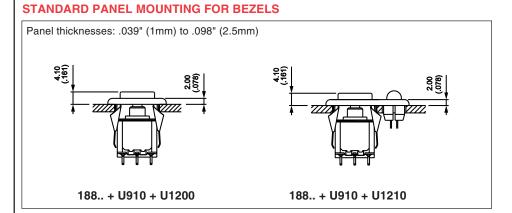
yellow

grey

red

ivory

white orange









FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Single pole-double throw & double pole-double throw models.
- ON-MOM and ON-ON alternate actions.
- 1/4-40 and 15/32-32 threaded bushing options.
- Panel and p.c. mounting models with compact miniature case size.

SPECIFICATIONS

Contact ratings (resistive loads): Gold plated brass: 0.4 Volt-Amps max. at 20 V (AC or DC)

Silver: 3A 250VAC, 6A 125VAC or 4A 30VDC

Initial contact resistance: 10 milliohms maximum

1000 megohms minimum at 500 VDC Insulation resistance:

Dielectric strength: 2000 V rms min. between terminals and frame. 1000 V rms between terminals.

Electrical life: 30.000 cycles minimum at full load.

-40°C to +85°C Operating temperature range:

Travel: Pre-travel - .086" (2.2mm) Over-travel - .019" (0.5mm)

Total-travel - .106" (2.7mm)

8432, 8632 & 8646 - 800±300gms. 8436 - 550±150gms. **Actuation force:**

8442 & 8642 - 1150±150gms. 8446 & 8646 - 750±250gms.

MATERIALS

Contacts & Terminals: Gold plated brass or gold plated silver

Actuator: Nickel plated brass Nickel plated brass **Bushing:** Stainless steel Housing: Case: Diallyl phthalate

Terminal seal: Epoxy

Hardware: 1/4" threaded bushing models supplied with 2 Hex Nuts .314" (8mm) across

flats, 1 Locking Ring & 1 Lockwasher. See hardware section of catalog.

AGENCY LISTINGS

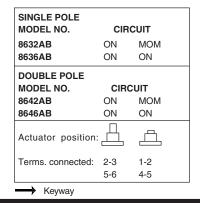


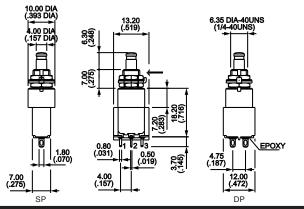
To order switches marked UL, specify in approvals box of Order Format.

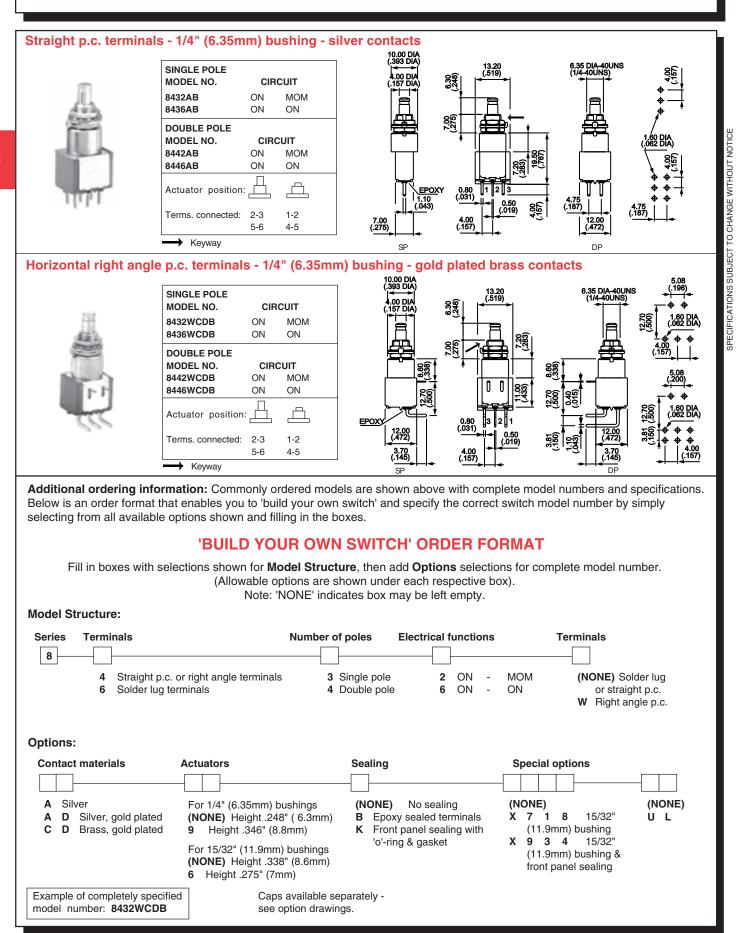
Solder lug terminals - 1/4" (6.35mm) bushing - silver contacts



Note: Cap shown must be
ordered separately.

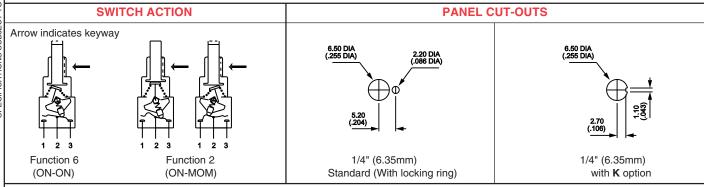






ACTUATOR OPTIONS For 1/4" (6.35mm) bushing For 15/32" (11.9mm) bushing 6.35 DIA-40UNS (1/4-40UNS) 11.90 DIA-32UNS (15/32-32UNS) 4.00 DIA (.157 DIA) 4.00 DIA (.157 DIA) 338) SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE 8.8 559 (NONE) Standard (NONE) Standard

MISCELLANEOUS



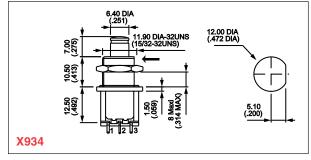
SPECIAL OPTIONS

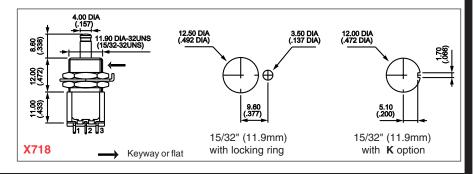
F Tin plated terminals (for p.c. terminals only).

X601 Silver plated brass contacts. Contact ratings: 0.2A 250VAC, 0.4A 125VAC or 0.5A 30VDC. Electric life: 20,000 cycles min. Minimum quantity: 5,000 pieces.

X718 Bushing 15/32" (11.9mm). For all basic models (solder lug, straight p.c. or right angle p.c.terminals). Available with actuators 13 & 6. Sealing option K available.

X934 Flatted 15/32" (11.9mm) bushing and front panel sealing with 2 'o'-rings.





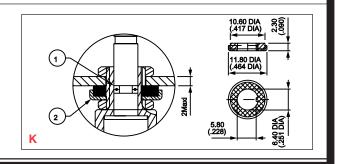
SEALING OPTIONS

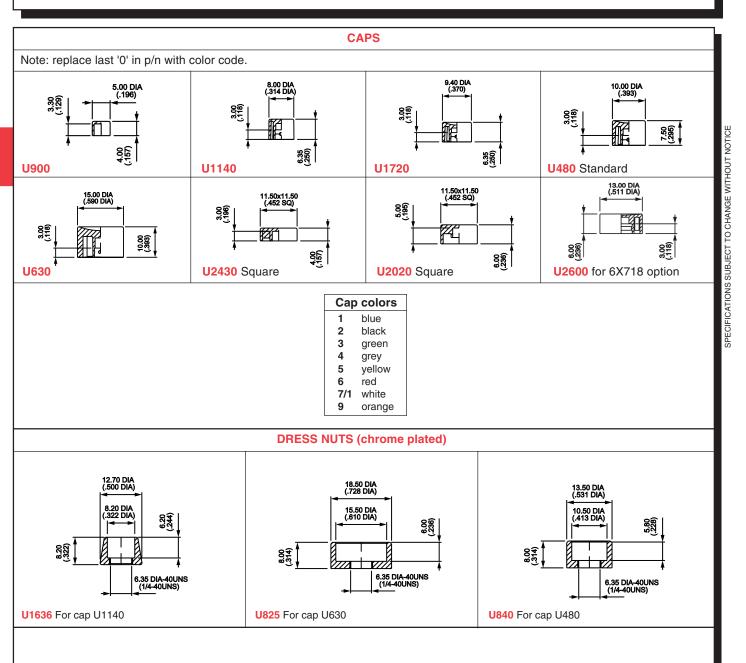
(NONE) No sealing.

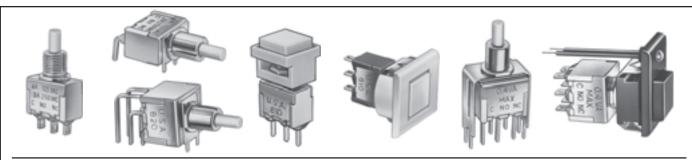
Epoxy sealed terminals. В

K Front panel sealing with o'-ring and gasket. Protects against water and dust. Withstands 1 bar pressure when switch is operated.

KB Combined sealings (above).







FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Dry circuit through power ratings.
- Ultra-rugged construction SPDT & DPDT momentary models with numerous options.
- Panel, panel & p.c. and p.c. mounting models, lighted and unlighted.

SPECIFICATIONS

Contact ratings (resistive loads):

Also see economy ratings N & T in options section.

(Q) power models - coin silver: 6 Amps at 125 VAC, 3 Amps at 250 VAC or 7 Amps at 30 VDC.

(B) dry circuit models - gold over nickel over brass: 0.4 VA max. at 20 V max. UL models - coin silver: 6 Amps at 125 VAC or 3 Amps at 250 VAC (75% power factor). UL file no. E66367. CSA models - coin silver: same ratings as

UL models. CSA file no. LR54592-1. 20 milliohms max. at 3 VDC, 0.1 Amp.

Insulation resistance: Greater than 200,000 megohms between terminals & case ground. Dielectric strength: Greater than 1500 VAC for 1 minute between terminals & case ground.

Electrical life (resistive loads): 60,000 cycles min. at full load.

Operating temperature range:

Total travel:

Actuation force:

Initial contact resistance:

.035" (0.9mm) approx.

-30°C to +85°C

Single pole: 290 \pm 75 grams Double pole: 550 \pm 75 grams

MATERIALS

Contacts: Coin silver for power, UL & CSA models. Gold over nickel over brass for dry

circuit models.

Actuator: Glass filled polyester, color white

Bushing: Nickel plated brass Strap: Stainless steel

Case: Melamine phenolic, color red

Terminal seal: Epoxy (standard)

Support bracket: Brass or steel, tin plated

Spring mounting bracket: Stainless steel

Bezel & cap: Nylon. Available in black, red & white. Consult factory for other colors.

Hardware: See 'Miscellaneous' section.

LED: Intensity: 2.0 mcd at 10 mA. Forward voltage: 2.0V (3.0V max.). Max. contin-

uous forward current: 15 mA for red, 30 mA for green & 20 mA for yellow. Red is standard. Yellow & green are optional. Specifications are subject to

change without notice - consult factory.

AGENCY RECOGNITION UL, & CSA. Marking: Switches ordered with '/UL' added at end of





model no. are supplied with recognition marked. Switches ordered with '/CSA' added at end of model no. are supplied with recognition marked.

ABOUT THIS SERIES

The material in this series is organized in the following sequence:

- a. Completely specified switch models b. 'build your own switch' order format c. Miscellaneous
- d. Option drawings & information e. Panel cut-outs

Solder lug terminals - panel mounting

SINGLE POLE

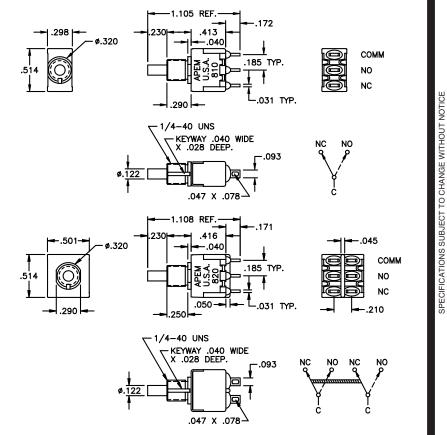
POWER CKT.	
MODEL NO.	UL MODEL NO.
810KMZQ	810KMZQ/UL



DOUBLE POLE

POWER CKT.	
MODEL NO.	UL MODEL NO.
820KMZQ	820KMZQ/UL





Horizontal right angle p.c. terminals - p.c. mounting

SINGLE POLE

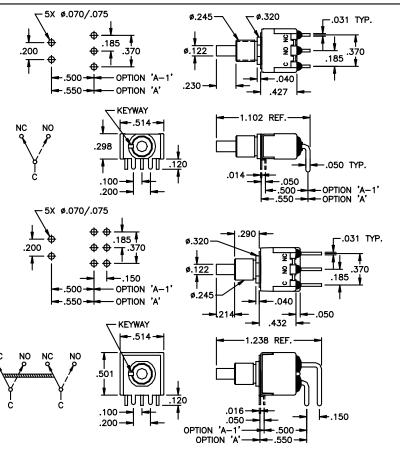
DRY CKT.	
MODEL NO.	UL MODEL NO.
810KSAB	810KSAQ/UL
810KSA-1B	810KSA-1Q/UL

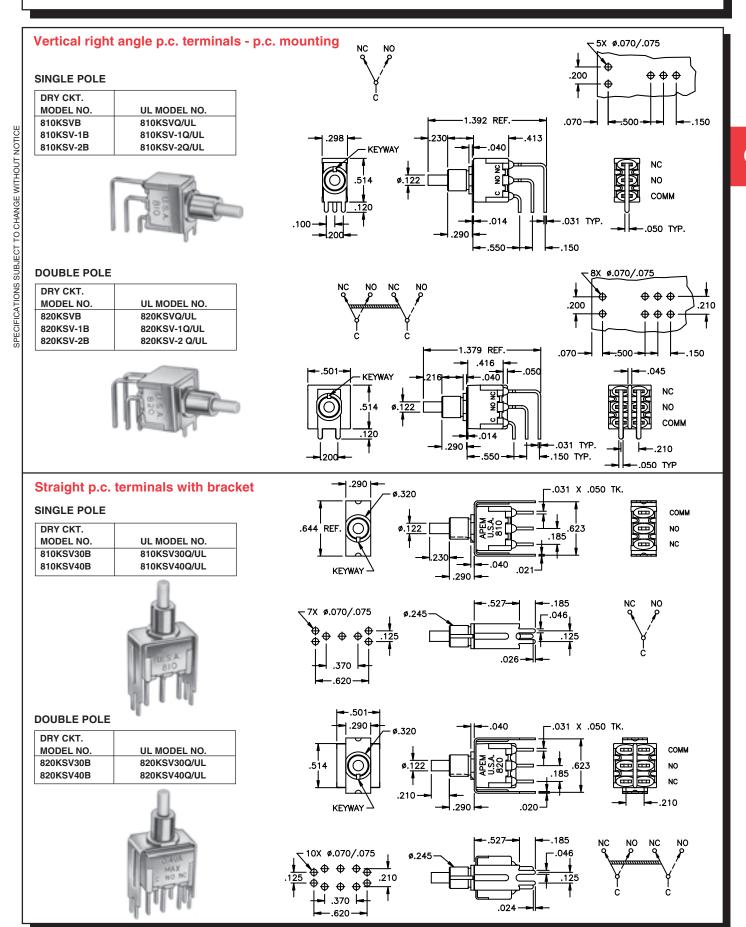


DOUBLE POLE

DRY CKT.	
MODEL NO.	UL MODEL NO.
820KSAB	820KSAQ/UL
820KSA-1B	820KSA-1Q/UL





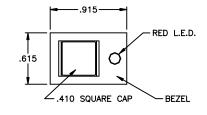


Solder lug terminals - snap-in bezel with outboard LED

SINGLE POLE

POWER CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
810K2M1ZQJ6122	810K2M1ZQJ6122/UL	.100
810K1M1ZQJ6122	810K1M1ZQJ6122/UL	.010

Models listed above have black bezel and cap.



.068

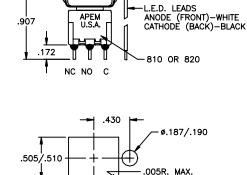


DOUBLE POLE

POWER CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
820K2M1ZQJ6122	820K2M1ZQJ6122/UL	.100
820K1M1ZQJ6122	820K1M1ZQJ6122/UL	.010

Models listed above have black bezel and cap.





APEM U.S.A.

.600/.605

FOR MULTIPLE SWITCH ASSEMBLIES, THIS DIMENSION = (NO. OF SWITCHES X .615) - .120

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



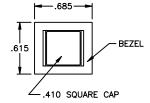


Solder lug terminals - snap-in bezel

SINGLE POLE

POWER CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
810K2M1ZQJ8122	810K2M1ZQJ8122/UL	.100
810K1M1ZQJ8122	810K1M1ZQJ8122/UL	.010

Models listed above have black bezel and cap.



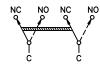


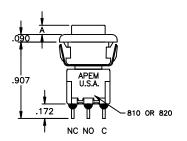
DOUBLE POLE

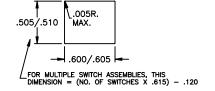
POWER CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
820K2M1ZQJ8122	820K2M1ZQJ8122/UL	.100
820K1M1ZQJ8122	820K1M1ZQJ8122/UL	.010

Models listed above have black bezel and cap









Straight p.c. terminals - p.c. mounting bezel

SINGLE POLE

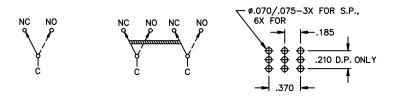
DRY CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
810K2M1CBJ8422	810K2M1CQJ8422/UL	.100
810K1M1CBJ8422	810K1M1CQJ8422/UL	.010

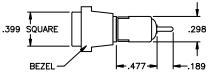
DOUBLE POLE

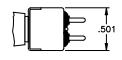
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

	DRY CKT.		DIM.
	MODEL NO.	UL MODEL NO.	Α
I	820K2M1CBJ8422	820K2M1CQJ8422/UL	.100
ı	820K1M1CBJ8422	820K1M1CQJ8422/UL	.010

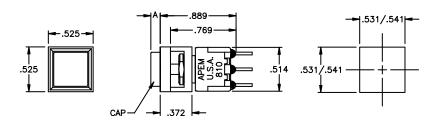
Models listed above have black bezel and cap.











Straight p.c. terminals w/bracket - p.c. mounting bezel

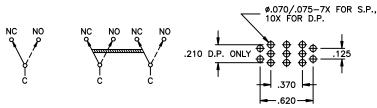
SINGLE POLE

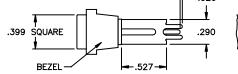
DRY CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
810K2M1V30BJ8422	810K2M1V30QJ8422/UL	.100
810K1M1V30BJ8422	810K1M1V30QJ8422/UL	.010

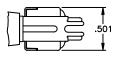
DOUBLE POLE

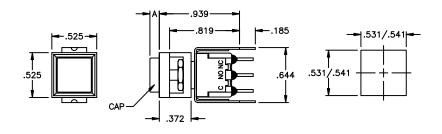
DRY CKT. MODEL NO.	UL MODEL NO.	DIM. A
820K2M1V30BJ8422	820K2M1V30QJ8422/UL	.100
820K1M1V30BJ8422	820K1M1V30QJ8422/UL	.010

Models listed above have black bezel and cap.







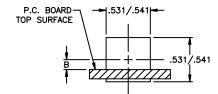




Horizontal right angle p.c. terminals - p.c. mounting bezel

SINGLE POLE

DRY CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
810K2M1ABJ8422	810K2M1AQJ8422/UL	.100
810K1M1ABJ8422	810K1M1AQJ8422/UL	.010



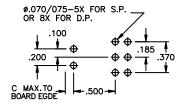


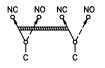
DOUBLE POLE

C

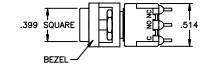
DRY CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
820K2M1ABJ8422	820K2M1AQJ8422/UL	.100
820K1M1ABJ8422	820K1M1AQJ8422/UL	.010

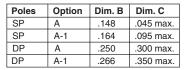
Models listed above have black bezel and cap.

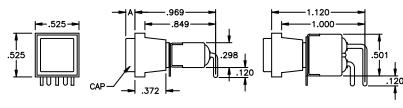












Vertical right angle p.c. terminals - p.c. mounting bezel

SINGLE POLE

DRY CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
810K2M1V-1BJ8422	810K2M1V-1QJ8422/UL	.100
810K1M1V-1BJ8422	810K1M1V-1QJ8422/UL	.010

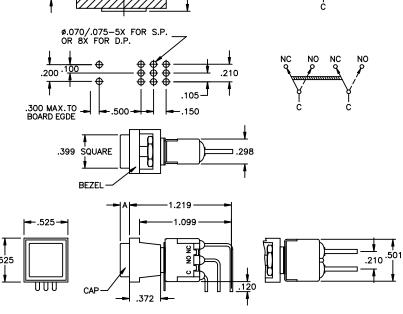


DOUBLE POLE

DRY CKT.		DIM.
MODEL NO.	UL MODEL NO.	Α
820K2M1V-1BJ8422	820K2M1V-1QJ8422/UL	.100
820K1M1V-1BJ8422	820K1M1V-1QJ8422/UL	.010

Models listed above have black bezel and cap.





Snap-in bezel for round hole mounting

Self-keying against rotation

SINGLE POLE

POWER CKT. MODEL NO.	UL MODEL NO.	DIM. A
810K2M1ZQJ9622	810K2M1ZQJ9622/UL	.100
810K1M1ZQJ9622	810K1M1ZQJ9622/UL	.010

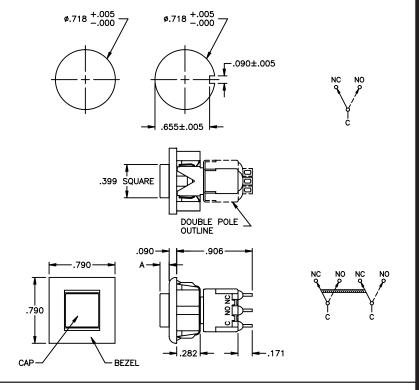
DOUBLE POLE

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

	POWER CKT.		DIM.
	MODEL NO.	UL MODEL NO.	Α
	820K2M1ZQJ9622	820K2M1ZQJ9622/UL	.100
1	820K1M1ZQJ9622	820K1M1ZQJ9622/UL	.010

Models listed above have black bezel and cap.



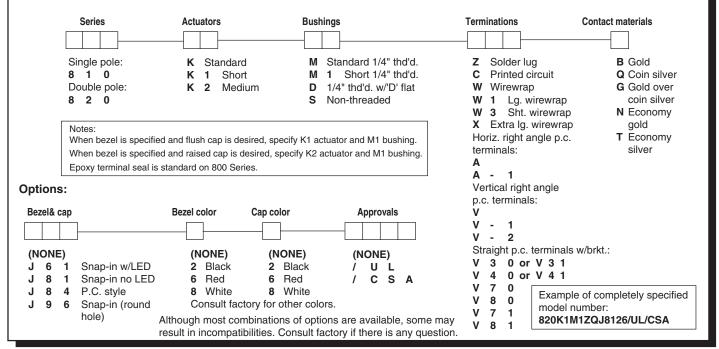


Additional ordering information: Commonly ordered models are shown above and on prior pages with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for **Model Structure**, then add **Options** selections for complete model number. Allowable options are shown below each respective box with brief description - see option dwgs. & info. following. Note: 'NONE' indicates box may be left empty.

Model Structure:



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

800 SERIES - SNAP-ACTING MINIATURE PUSHBUTTON SWITCHES

MISCELLANEOUS

(See Hardware section of catalog)

TYPICAL
SWITCH
CROSS
SECTION



HARDWARE SUPPLIED

and (1) A115 Lockwasher.

Switches with M option bushings are supplied with (2) A112 Hex Nuts,

A115 Lockwasher and (1) A107 Anti-rotate Ring.
 Switches with D option bushings are supplied with (2) A112 Hex Nuts

Switches with M1 option bushings are supplied with (1) A112 Hex Nut and (1) A115 Lockwasher.

Note: Switches with non-threaded bushings or bezels supplied without hardware.

SIDE VIEW SINGLE POLE

SWITCH BODY

SIZES WITH

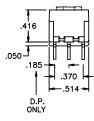
TERMINAL LOCATION

DIMENSIONS





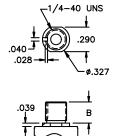
FRONT VIEW
SINGLE AND
DOUBLE POLE



BUSHING OPTIONS

NOTE:

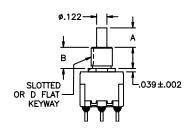
BUSHING M AND ACTUATOR K ARE STANDARD. M & M1



THREADED

.039 .250
NON-THREADED

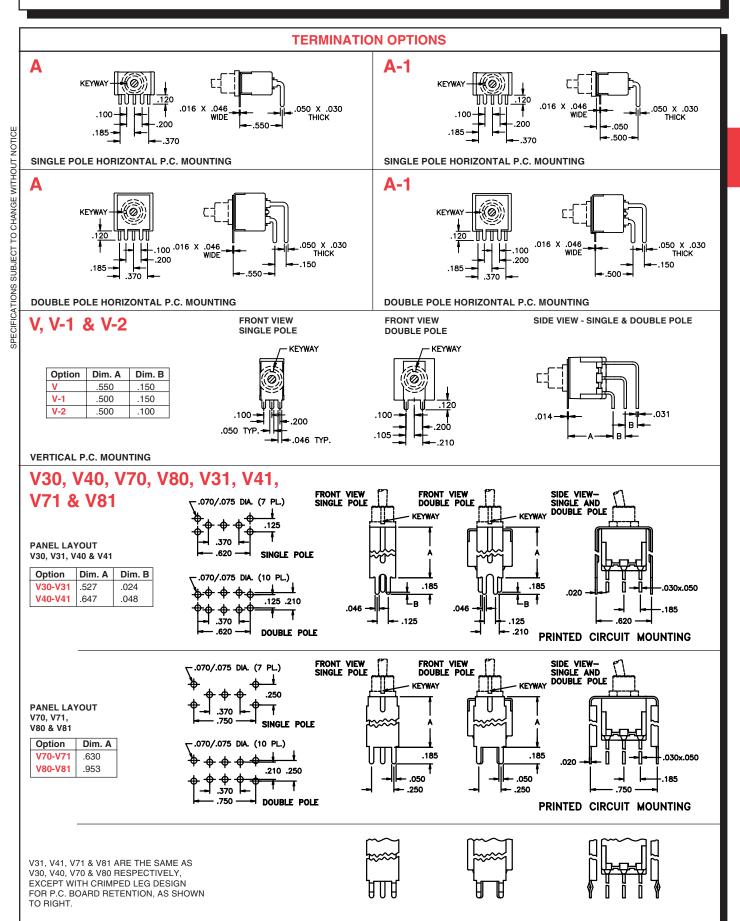
ACTUATOR/BUSHING OPTIONS



BUSHING OPTION	DIM. B		MENSION ATOR O	
		K	K1	K2
M or D	.250	.230	.069	.168
S	.250	.230	.069	.168
M1	.154	.322	.165	.264

All bushings have 1/4-40 UNS-2A thread except S which is non-threaded.

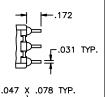
Switch caps for switches without bezels also available - see Hardware section of catalog.



TERMINATION OPTIONS (CONT'D.)

Z

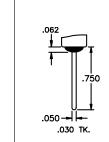
C



SOLDER LUG

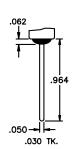
030 TK

C

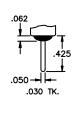


W

W₁



W3



SHORT WIREWRAP

1.062 .030 TK.

EXTRA LG. WIREWRAP

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

X

CONTACT MATERIAL OPTIONS

LONG WIREWRAP

В Dry circuit - gold over nickel over brass.

RATING: 0.4 Volt-Amps (VA) max. at 20 V max.

PRINTED CIRCUIT

ELECTRIC LIFE: 60,000 cycles minimum. MECHANICAL LIFE: 500,000 cycles minimum.

WIREWRAP

Power circuit - coin silver. Q

RATING: 6 Amps at 125 VAC, 3 Amps at 250 VAC or 7 Amps at 30 VDC (resistive loads).

ELECTRIC LIFE: 60,000 cycles minimum at full load.

Dry circuit or power circuit - gold over nickel over coin silver. G

RATINGS & ELECTRIC LIFE: Same as B & Q above - i.e. - can be used in either dry circuit or power circuit, however once used in power circuit, switch cannot be re-used in dry circuit. This option satisfies those customers who have both dry circuit and power circuit requirements, but prefer to inventory only one switch for both.

Dry circuit - gold over nickel over brass. Note- less gold than B option. Ν

RATING: 0.4 Volt-Amps (VA) max. at 20 V max.

ELECTRIC LIFE: 10,000 cycles min. at 13 cycles per minute.

Power circuit - Silver plate over brass.

RATING: 1 Amp at 125 VAC or 0.5 Amps at 250 VAC (resistive loads).

ELECTRIC LIFE: 10,000 cycles min. at 13 cycles per minute.

Solder dipped terminals and custom contact plating available - contact factory.

UL & CSA OPTIONS

For power circuits - coin silver UL

RATING: 6 Amps at 125 VAC or 3 Amps at 250 VAC (75% power factor).

Underwriter Laboratories file no. E66367. Note - applicable only to terminations with coin silver contacts

(Q or G options).

For power circuits - coin silver CSA

RATING: 6 Amps at 125 VAC or 3 Amps at 250 VAC (75% power factor). Canadian Standards Association file no. LR54592-1. Note - applicable only to terminations with coin silver contacts (Q or G options) as CSA recognizes switches for power applications only.

PANEL CUT-OUTS

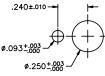
Cut-outs that accept all 1/4-40 threaded bushings:

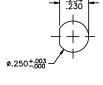


ø.078±.003 ø.250±.003

ring

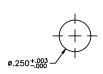
.187±.005







With slotted keyway



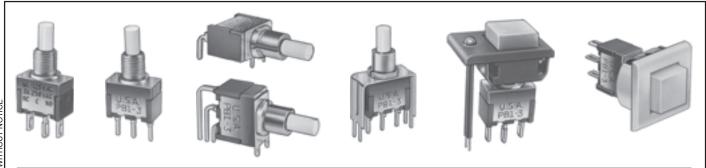
Accepts all 1/4" nonthreaded bushings

Without keying

With A158 anti-rotate With A107 anti-rotate ring

bushings

With D bushing



FEATURES

- Dry circuit through power ratings .
- Rugged construction SPDT momentary models with numerous options.
- Panel, panel & p.c. and p.c. mounting models, lighted and unlighted.

SPECIFICATIONS

Contact ratings (resistive loads): (Q) power models - coin silver: 6 Amps at 125 VAC, 3 Amps at 250 VAC or 7

Amps at 30 VDC.

(B) dry circuit models - gold over nickel over brass: 0.4 VA max. at 20 V max. UL models - coin silver: 6 Amps at 125 VAC or 3 Amps at 250 VAC (75% power factor). UL file no. E66367. CSA models - coin silver: same ratings as

UL models. CSA file no. LR54592-1.

Initial contact resistance: 5 milliohms max. at 3 VDC, 0.1 Amp.

Insulation resistance: Greater than 200,000 megohms between terminals & case ground.

Dielectric strength: Greater than 2000 VAC for 1 minute between terminals & case ground.

Electrical life (resistive loads): 100,000 cycles min. at full load.

Operating temperature range: -30°C to +85°C

Total travel & operating force: .065" (1.6mm) & 19 oz. (approximate values).

MATERIALS

Contacts: Coin silver for power, UL & CSA models. Gold over nickel over brass for dry

circuit models.

Actuator: Glass filled polyester, color white

Bushing: Nickel plated brass **Strap:** Stainless steel

Case: Melamine phenolic, color red

Terminal seal: Epoxy (optional)

Support bracket: Brass or steel, tin plated

Spring mounting bracket: Stainless steel

Bezel & cap: Nylon. Available in black, red or white. Consult factory for other colors.

Hardware: See 'Miscellaneous' section.

LED: Intensity: 2.0 mcd at 10 mA. Forward voltage: 2.0V (3.0V max.). Max. contin-

uous forward current: 15 mA for red, 30 mA for green & 20 mA for yellow. Red is standard. Yellow & green are optional. Specifications are subject to

change without notice - consult factory.

AGENCY RECOGNITION



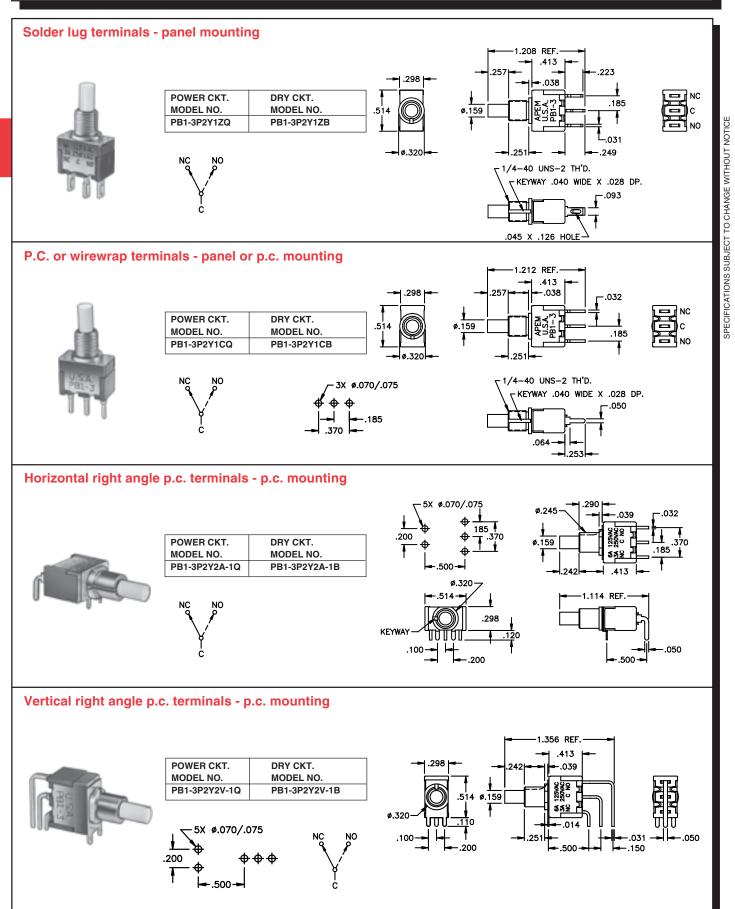


UL, & CSA. Marking: Switches ordered with '/UL' added at end of model no. are supplied with recognition marked. Switches ordered with '/CSA' added at end of model no. are supplied with recognition marked.

ABOUT THIS SERIES

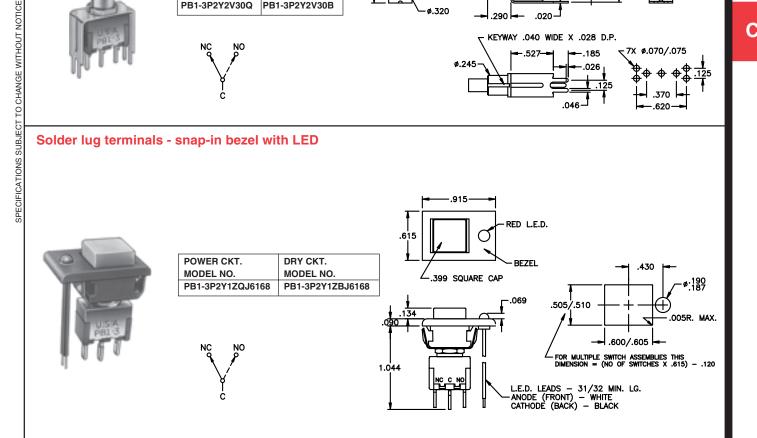
The material in this series is organized in the following sequence:

- a. Completely specified switch models b. 'build your own switch' order format c. Miscellaneous
- d. Option drawings & information e. Panel cut-outs & miscellaneous

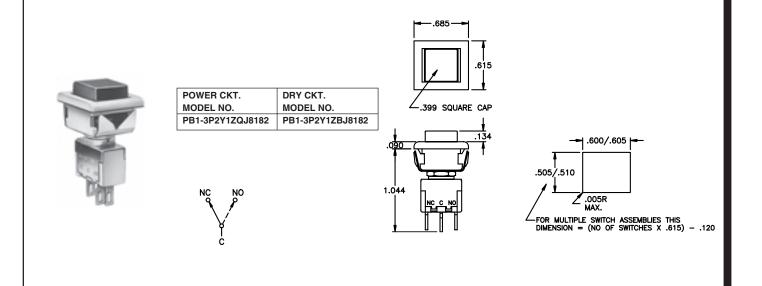


Straight p.c. terminals with bracket - p.c. mounting .030 X .050 TK. ø.159 POWER CKT. DRY CKT. .185 NO MODEL NO. MODEL NO PB1-3P2Y2V30Q PB1-3P2Y2V30B ø.320 KEYWAY .040 WIDE X .028 D.P. 7X ø.070/.075 .185 .620

Solder lug terminals - snap-in bezel with LED



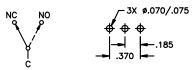
Solder lug terminals - snap-in bezel



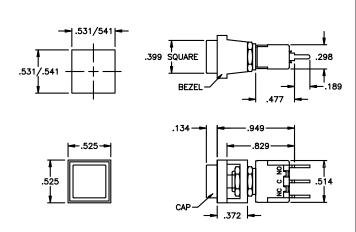
Straight p.c. terminals - p.c. mounting bezel



POWER CKT.	DRY CKT.
MODEL NO.	MODEL NO.
PB1-3P2Y1CQJ8488	PB1-3P2Y1CBJ8488



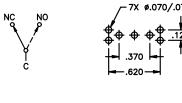
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

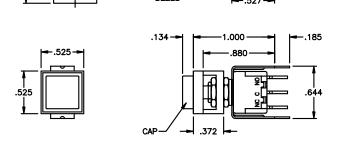


Straight p.c. terminals with bracket - p.c. mounting bezel



POWER CKT.	DRY CKT.
MODEL NO.	MODEL NO.
PB1-3P2Y1V30QJ8488	PB1-3P2Y1V30BJ8488





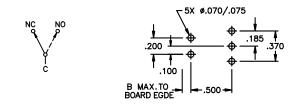
Horizontal right angle p.c. terminals - p.c. mounting bezel

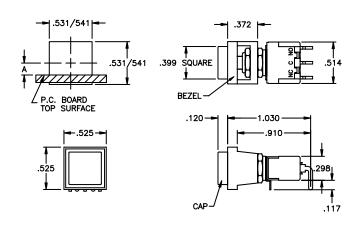


POWER CKT.	DRY CKT.
MODEL NO.	MODEL NO.
PB1-3P2Y1A-1QJ8488	PB1-3P2Y1A-1BJ8488

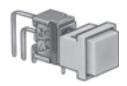
Option	Dim. A	Dim. B
Α	.148	.045 max.
A-1	.164	.095 max.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



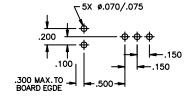


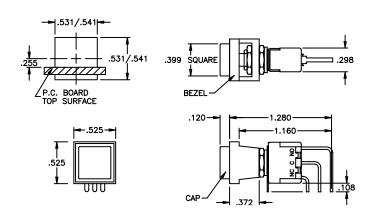
Vertical right angle p.c. terminals - p.c. mounting bezel



POWER CKT.	DRY CKT.
MODEL NO.	MODEL NO.
PB1-3P2Y1V-1QJ8488	PB1-3P2Y1V-1BJ8488





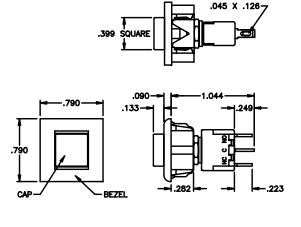


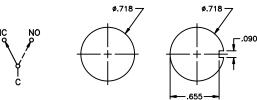
Solder lug terminals - snap-in bezel for round hole mounting

Self-keying against rotation



POWER CKT.	DRY CKT.
MODEL NO.	MODEL NO.
PB1-3P2Y1ZQJ9688	PB1-3P2Y1ZBJ9688





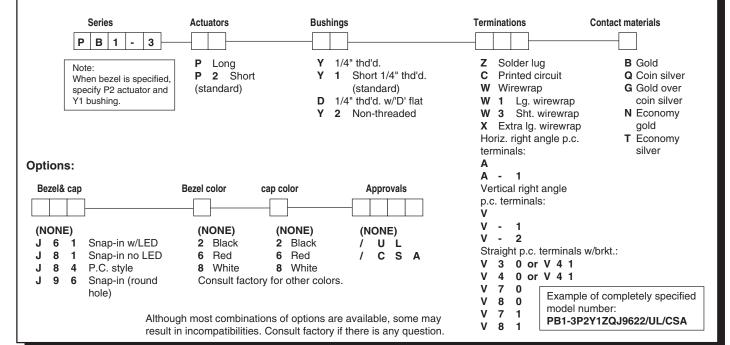
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Additional ordering information: Commonly ordered models are shown above and on prior pages with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for Model Structure, then add Options selections for complete model number. Allowable options are shown below each respective box with brief description - see option dwgs. & info. following. Note: 'NONE' indicates box may be left empty.

Model Structure:



MISCELLANEOUS

HARDWARE SUPPLIED

(See Hardware section of catalog)

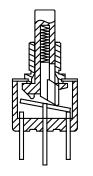
Switches with Y option bushings are supplied with (2) A112 Hex Nuts, (1) A115 Lockwasher and (1) A107 Anti-rotate Ring.

Switches with D option bushings are supplied with (2) A112 Hex Nuts and (1) A115 Lockwasher.

Switches with Y1 option bushings are supplied with (1) A112 Hex Nut and (1) A115 Lockwasher.

Note: Switches with non-threaded bushings or bezels supplied without hardware.

TYPICAL SWITCH CROSS SECTION



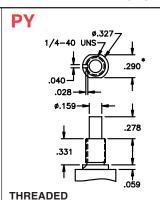
ACTUATOR/BUSHING OPTIONS

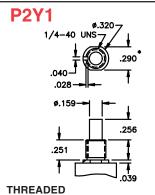
Drawings reflect allowable actuator/bushing combinations.

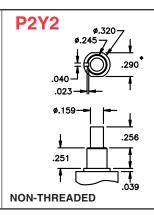
SPECIFICATIONS SUBJECT TO

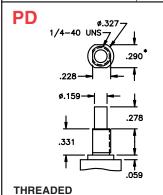
Note for drawings P2Y1 & P2Y2: Asterisk indicates .290 flats are supplied with options A, V, V30, V40, V70, V71, V80 & V81. For other options, .320 Dia. with no flats may be

supplied

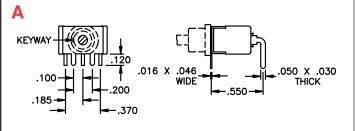




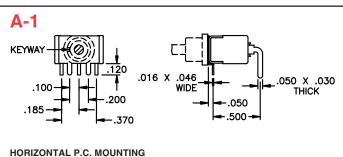




TERMINATION OPTIONS

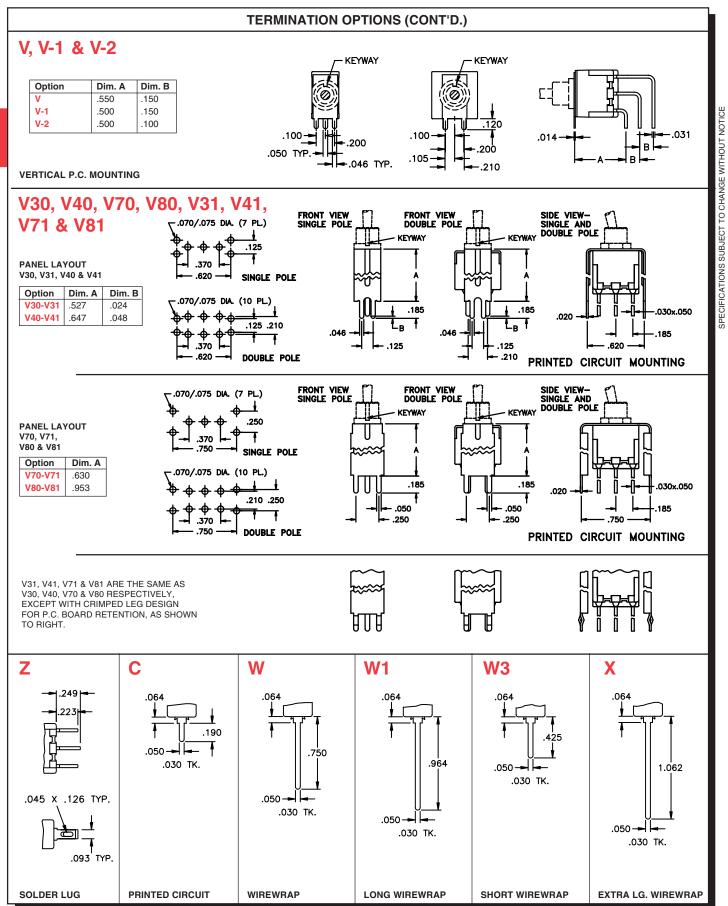


HORIZONTAL P.C. MOUNTING



C

PB SERIES - MINIATURE MOMENTARY PUSHBUTTON SWITCHES



PB SERIES - MINIATURE MOMENTARY PUSHBUTTON SWITCHES

CONTACT MATERIAL OPTIONS

В Dry circuit - gold over nickel over brass.

RATING: 0.4 Volt-Amps (VA) max. at 20 V max.

ELECTRIC LIFE: 60,000 cycles minimum. MECHANICAL LIFE: 500,000 cycles minimum.

Power circuit - coin silver. O

RATING: 6 Amps at 125 VAC, 3 Amps at 250 VAC or 7 Amps at 30 VDC (resistive loads).

ELECTRIC LIFE: 60,000 cycles minimum at full load.

Dry circuit or power circuit - gold over nickel over coin silver. G

RATINGS & ELECTRIC LIFE: Same as B & Q above - i.e. - can be used in either dry circuit or power circuit, however once used in power circuit, switch cannot be re-used in dry circuit. This option satisfies those customers who have both dry circuit and power circuit requirements, but prefer to inventory only one switch for both.

Dry circuit - gold over nickel over brass. Note- less gold than B option. Ν

RATING: 0.4 Volt-Amps (VA) max. at 20 V max.

ELECTRIC LIFE: 10,000 cycles min. at 13 cycles per minute.

Power circuit - Silver plate over brass. Т

RATING: 1 Amp at 125 VAC or 0.5 Amps at 250 VAC (resistive loads).

ELECTRIC LIFE: 10,000 cycles min. at 13 cycles per minute.

Solder dipped terminals and custom contact plating available - contact factory.

UL & CSA OPTIONS

For power circuits - coin silver UL

RATING: 6 Amps at 125 VAC or 3 Amps at 250 VAC (75% power factor).

Underwriter Laboratories file no. E66367. Note - applicable only to terminations with coin silver contacts

(Q or G options).

For power circuits - coin silver **CSA**

RATING: 6 Amps at 125 VAC or 3 Amps at 250 VAC (75% power factor).

Canadian Standards Association file no. LR54592-1. Note - applicable only to terminations with coin silver contacts

(Q or G options) as CSA recognizes switches for power applications only.

EPOXY SEALING OPTION REVERSE ACTION OPTION

Ε

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

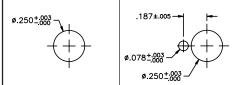
Space between terminals and case hole is completely epoxy sealed to prevent flux and contaminant entry.

/R

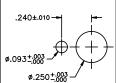
To reverse the NO and NC terminals, add /R to the switch model number.

PANEL CUT-OUTS

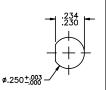
Cut-outs that accept all 1/4-40 threaded bushings:



Without keying With A107 anti-rotate ring



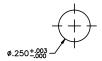
With A158 anti-rotate ring



With D bushing



With slotted keyway bushings



Accepts all 1/4" nonthreaded bushings

MISCELLANEOUS

QUICK-CONNECT RECEPTACLES that are compatible with solder lug or p.c. terminals are commercially available. Consult factory.

FRONT PANEL SEAL: Silicone rubber boots for front panel sealing of the switch against high pressure water or other contaminants are available. See Waterproof Switch Sealing Boots section in catalog.

SWITCH CAPS for switches without bezels also available - see Hardware section of catalog









FEATURES

- Quick break momentary action.
- SPDT & DPDT models with 1/4" threaded bushing (also see optional 15/32" bushing).
- Models for panel and p.c. mounting.
- Bright chrome or matte black finish on bushing, actuator & hardware.

SPECIFICATIONS

Contact ratings (resistive loads): Silver & gold plated silver; 2 Amps at 250 VAC, 4 Amps at 125 VAC or 4 Amps

at 30 VDC. (300 mA 30 VDC max. to prevent damage to gold plating.)

Gold plated brass; 100 mA at 30 V max.

Initial contact resistance: 10 milliohms maximum

Insulation resistance: 1000 megohms min. at 500 VDC **Dielectric strength:** 1000 V rms min. - between terminals

2000 V rms min. - between poles and terminals and frame

Electrical life: Silver: 50,000 cycles min. Gold plated silver: 20,000 cycles min.

Gold plated brass: 50,000 cycles min.

Low level or mechanical life: 150,000 cycles min.

Total Travel: .078" (2mm) **Operating temperature range:** -40°C to +85°C

MATERIALS

Contacts: Silver, gold plated silver or gold plated brass

Actuator: Chrome plated brass
Bushing: Nickel plated brass
Housing: Nickel plated brass
Case: Diallyl phthalate (DAP)

Terminal seal: Epoxy

Hardware: 1/4" threaded bushing models supplied with 2 Hex Nuts .314" (8mm) across

flats, 1 Locking Ring & 1 Lockwasher. See hardware section of catalog.

AGENCY RECOGNITION



UL, CECC, LNZ, GAM T1, QPL (Europe), MUAHAG

Availability: Consult factory for details of recognized models.

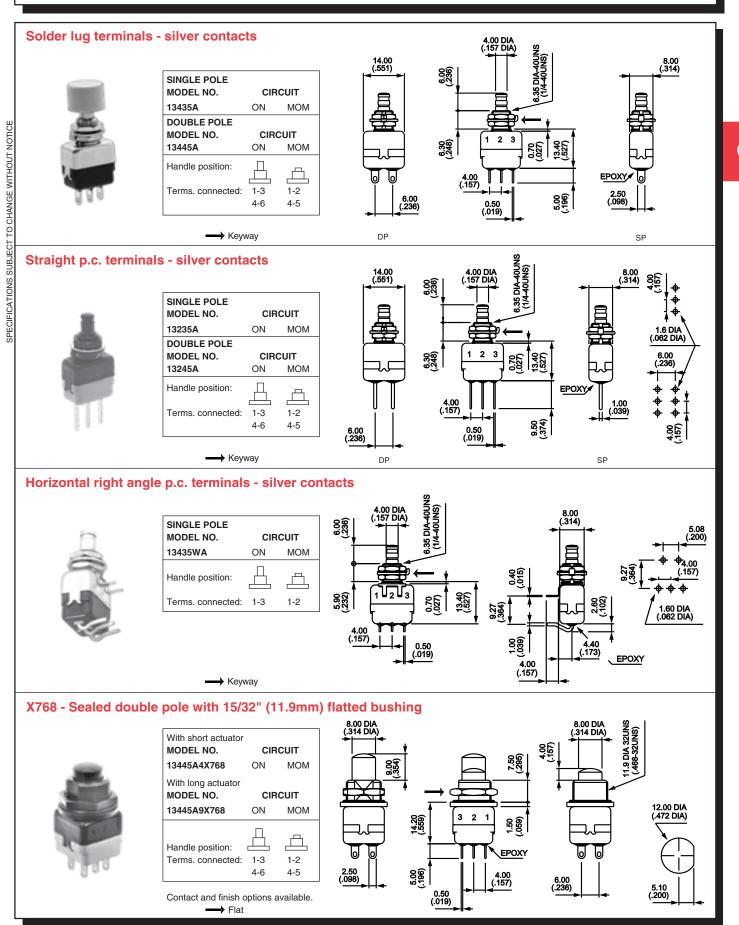
Marking:To order switches marked CECC, complete the appropriate box of the ordering

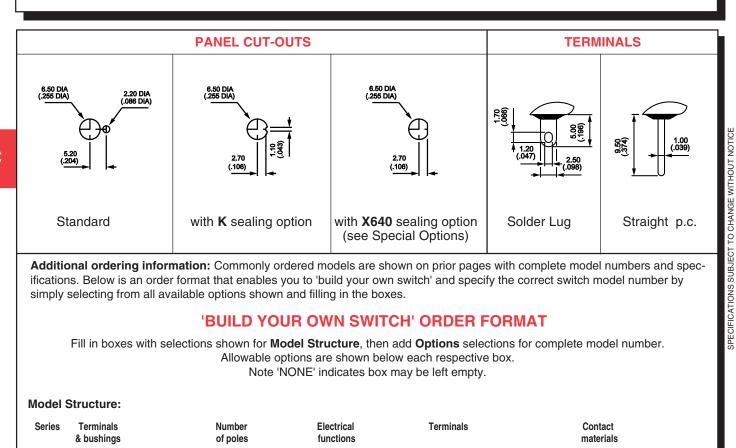
format. Other listings do not appear on the switches.

ABOUT THIS SERIES

The material in this series is organized in the following sequence:

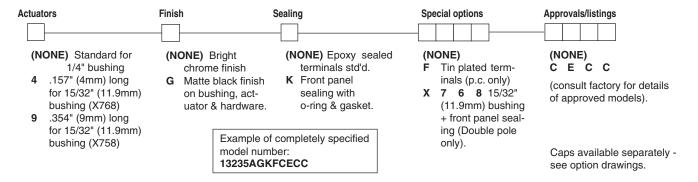
- a. Completely specified switch models
- b. 'build your own switch' order format
- c. Option drawings





Options:

1 3



5 ON

MOM

(NONE) Solder lugs

or straight p.c.

Horizontal right

angle p.c.

Α

Α

D

C D

Silver

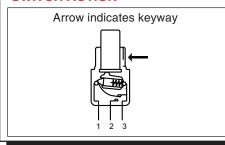
brass

2 Gold plated

Gold plated

silver (2 microns)

SWITCH ACTION



2 Straight p.c.

terminals, 1/4"

(6.35mm) bushing

4 Solder lugs, 1/4" (6.35mm) or 15/32"

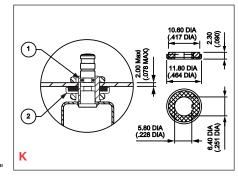
(11.9mm) bushing. Right angle terminals,1/4" (6.35mm) bushing

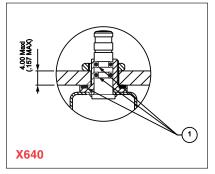
3 Single pole

4 Double pole

SPECIAL & SEALING OPTIONS

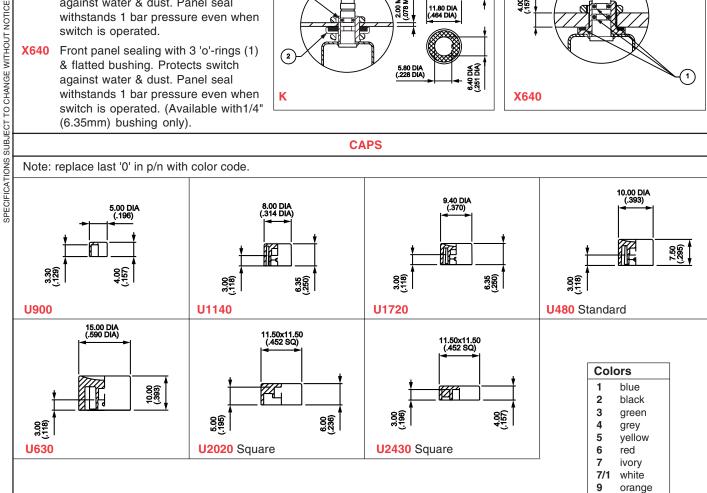
- F Tin plated terminals (for p.c. terminals only).
- K Front panel sealing with 'o'-ring (1) & sealing gasket (2). Protects switch against water & dust. Panel seal withstands 1 bar pressure even when switch is operated.
- X640 Front panel sealing with 3 'o'-rings (1) & flatted bushing. Protects switch against water & dust. Panel seal withstands 1 bar pressure even when switch is operated. (Available with 1/4" (6.35mm) bushing only).



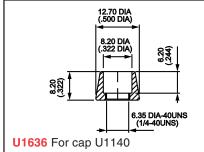


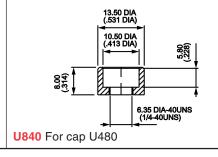
CAPS

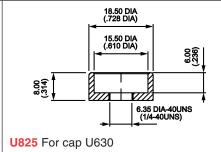
Note: replace last '0' in p/n with color code.



DRESS NUTS For models with 1/4" (6.35mm) threaded bushings only. Chrome plated







New! 13000 SERIES - PUSH/PULL PUSHBUTTON SWITCHES



FEATURES

- Unique ergonomic actuator .976" (24.8mm) diameter.
- High mechanical strength with double shell case option.
- O-ring sealed around actuator and at front panel interface, and epoxy sealed terminals.
- Requires minimal back-of-panel space.

SPECIFICATIONS

Contact ratings (resistive loads): 4 Amps at 24 VDC Initial contact resistance: 10 milliohms maximum

Insulation resistance: 1000 megohms min. at 500 VDC **Dielectric strength:** 1000 V rms min. - between terminals

2000 V rms min. - between poles and terminals and frame

Electrical life: 10,000 cycles min. **Total travel:** .078" (2mm)

Operating force: Push; 4.5±1.1 lbs. (20±5N) Pull; 4.7±1.4 lbs. (21±6N)

Shock: 50g per IEC 68-2-27

Vibration: 10-500 Hz - 10g per IEC 68-2-6

Moisture resistance: 56 days per IEC 68-2-3

Operating temperature range: -40°C to +85°C

MATERIALS

Contacts: Gold plated silver (2 microns gold)

Actuator dome: Red anodized aluminum
Actuator, bushing & nut: Black chrome plated brass

Terminal seal: Epoxy

Hardware: One 15mm Hex Nut, .708" (18mm) across flats supplied

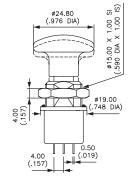
AGENCY RECOGNITION

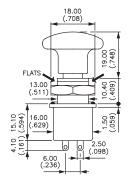
CECC, LNZ, GAM T1, QPL (Europe), MUAHAG

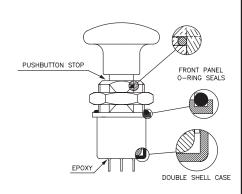
Availability: Consult factory for details of recognized models.

DOUBLE POLE

With double shell case 13440AD2G-25X1156+U4546 Without double shell case 13440AD2G-25X822+U4546







13000X778 SERIES - HIGH PERFORMANCE PUSHBUTTON SWITCHES









FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Designed for high reliability environments.
- Double shell case for high mechanical strength & high electrical insulation.
- Quick break momentary action DPDT models with 15/32" (11.9mm) threaded bushing.
- Panel sealed to IP67 and fully sealed switch body.
- Highly reliable for low level or power applications.
- Matte black finish on body, bushing, actuator and hardware.

SPECIFICATIONS

Contact ratings (resistive loads): Silver & gold plated silver; 2 Amps at 250 VAC, 4 Amps at 125 VAC or 4 Amps

at 28 VDC. (300 mA 30 VDC max. to prevent damage to gold plating.)

Minimum load - 10 mA at 50 mV, 10µA at 5 VDC

Initial contact resistance: 10 milliohms maximum

Insulation resistance: 1000 megohms min, at 500 VDC Dielectric strength: 1000 V rms min. - between terminals

2000 V rms min. - between poles and between terminals and frame

Electrical life: At 2A 250VAC or 4A 28VDC - 10,000 cycles.

At low level (50mV at 10mA) - 20,000 cycles

Total Travel: .078" (2mm) Operating temperature range: -40°C to +85°C

Environmental: Shock: 50g - 11ms (IEC 68-2-27). Vibration: 10-500 Hx - 10g (IEC68-2-6)

Salt spray: 96 hrs. (IEC68-2-11). Humidity: 56 days, 93% R.H., 40°C (IEC68-2-3)

MATERIALS

Contacts: Silver inlay - gold plated over nickel barrier

Actuator: Black chrome plated brass **Bushing:** Black chrome plated brass

Diallyl phthalate (DAP) with PBT external shell, epoxy sealed Case:

Hardware: Supplied with 1 Hex Nut with black finish p/n U41. See drawing at end

of section.

AGENCY RECOGNITION

CECC, GAM, QPL (Europe), MUAHAG & DAT (French defense military). Marking: Many models have full CECC recognition and are marked CECC. Consult factory for list of recognized models.

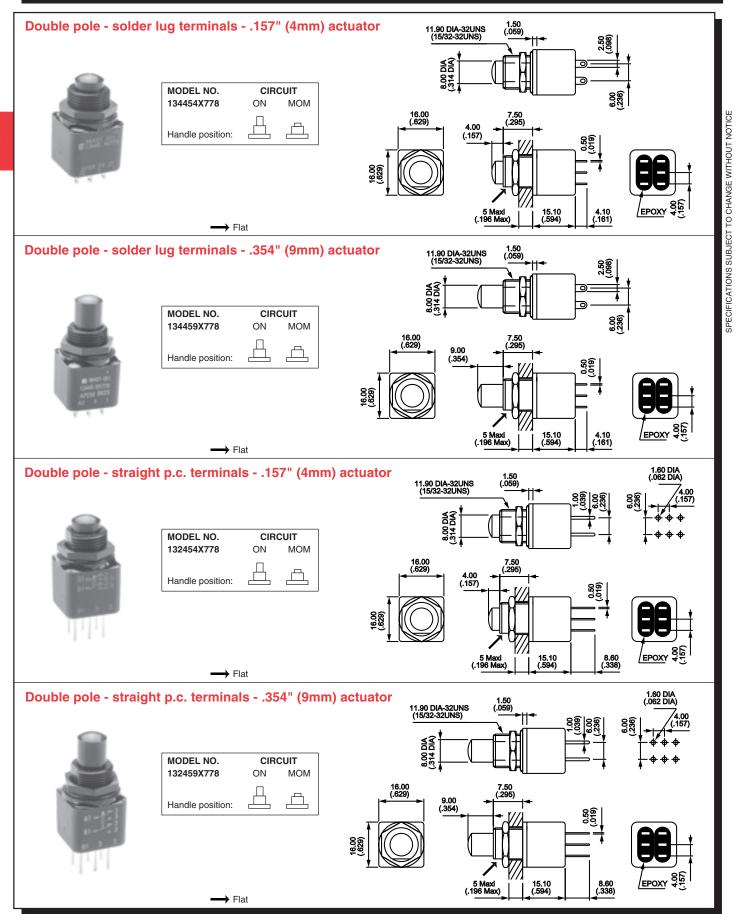
ABOUT THIS SERIES

The material in this series is organized in the following sequence:

- a. Completely specified switch models
- b. 'build your own switch' order format
- c. Miscellaneous

C80

13000X778 SERIES - HIGH PERFORMANCE PUSHBUTTON SWITCHES



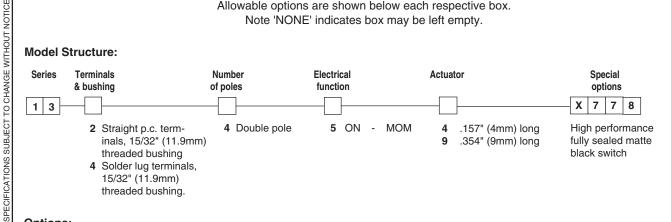
13000X778 SERIES - HIGH PERFORMANCE PUSHBUTTON SWITCHES

Additional ordering information: Commonly ordered models are shown on prior pages with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

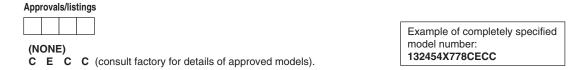
Fill in boxes with selections shown for Model Structure, then add Options selections for complete model number. Allowable options are shown below each respective box. Note 'NONE' indicates box may be left empty.

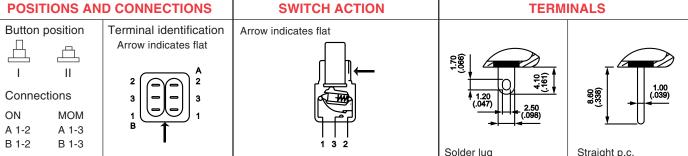
Model Structure:



Options:

Splash-proof case.





Solder lug Straight p.c. **SEALING PANEL CUT-OUT HARDWARE** Standard on all models: 12.00 DIA (.472 DIA) 3 'o'-rings (1) seal front panel and withstand 1 bar pressure, even when switch is operated. Epoxy sealed terminals. 11.9 DIA-32UNS (15/32-32UNS)

Panel thickness:

.196" (5mm) max.

U41 matte black Hex Nut

1200 SERIES - MOMENTARY PUSHBUTTON SWITCHES











FEATURES

- Single pole panel mounting models.
- NC & NO electrical functions with double break.
- Solder lug, screw, screw with clamp and right angle screw with clamp terminals.
- 4 optional actuator colors.

SPECIFICATIONS

Contact ratings (resistive loads): 4 Amps at 250 VAC, 8 Amps at 125 VAC or 4 Amps at 24 VDC

Initial contact resistance: 10 milliohms max. at 1A 2VDC 1000 megohms minimum at 500 VDC Insulation resistance:

Dielectric strength: 2000 V rms min. between terminals. 3000 V rms between terminals & frame

Electrical life: 10,000 cycles at full load

Operating temperature range: -20°C to +55°C

Total travel: NO: .177" (4.5mm) ± .011" (0.3mm) NC: .137" (3.5mm) $\pm .011$ " (0.3mm)

MATERIALS

Contacts: Silver Polyamide Actuator: Case: Polyamide

Bushing: Nickel plated brass

Hardware: Supplied with 1 Hex Nut p/n U166 & 1 Knurled Nut p/n U411. See hardware

section of catalog.

AGENCY RECOGNITION







Model no's. with 'UU' are UL & CSA recognized. Models 1233X209 & 1233X209L are VDE recognized. Marking: Switches are supplied with recognitions marked.

Solder lug/quick-connect terminals



1212A2

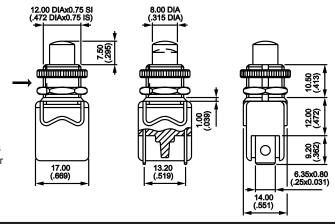
Normally Closed

1213A2UU

Normally Open

The '2' following the 'A' in model no. indicates black actuator. Substitute '6' for red or '7/1' for white, if desired.

Keyway



12.00 DIAx0.75 S (.472 DIAx0.75 IS)

1200 SERIES - MOMENTARY PUSHBUTTON SWITCHES

Screw terminals



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

1222A2

•<u>†</u>•

Normally Closed

1223A2UU

1

Normally Open

The '2' following the 'A' in model no. indicates black actuator. Substitute '6' for red or '7/1' for white, if desired.

→ Keyway

Straight screw terminals and clamp



1202A2

<u>•</u>

Normally Closed

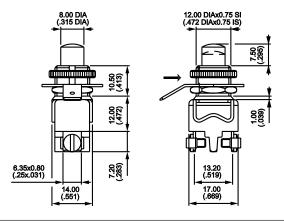
1203A2UU

-

Normally Open

The '2' following the 'A' in model no. indicates black actuator. Substitute '6' for red or '7/1' for white, if desired.

→ Keyway



Right angle screw terminals and clamp



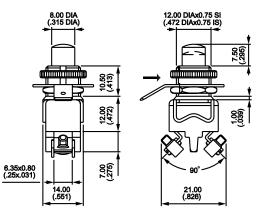
12037A2UU

100

Normally Open

The '2' following the 'A' in model no. indicates black actuator. Substitute '6' for red or '7/1' for white, if desired.

→ Keyway



X209 - UL, CSA, VDE, SEMCO & NF-USE approved - solder lug/quick connect terminals

(Note- U187 ground connector ring required if panel is not metallic or not connected to ground. Order separately).



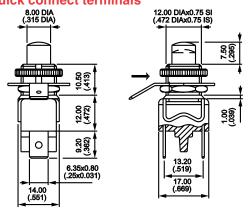
1233A2X209UU

•

Normally Open

The '2' following the 'A' in model no. indicates black actuator. Substitute '6' for red or '7/1' for white, if desired.

→ Keyway



1200 SERIES - MOMENTARY PUSHBUTTON SWITCHES

→ Keyway

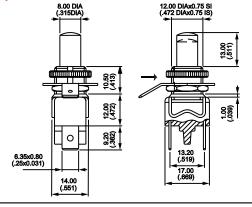
X209 - UL, CSA, VDE, SEMCO & NF-USE approved - solder lug/quick connect terminals

(Note- U187 ground connector ring required if panel is not metallic or not connected to ground. Order separately).



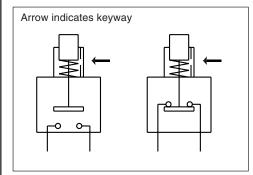
1233A2X209LUU Normally Open

The '2' following the 'A' in model no. indicates black actuator. Substitute '6' for red or '7/1' for white, if desired.

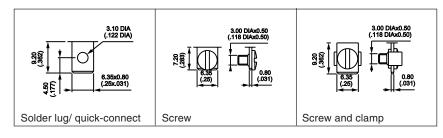


SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

SWITCH ACTION

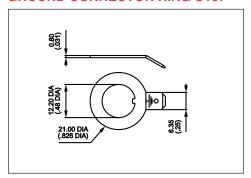


TERMINALS



PANEL CUT-OUT: .480" (12.2mm) dia.

GROUND CONNECTOR RING U187



1200M & 1200MR SERIES - MOMENTARY PUSHBUTTON SWITCHES







FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Single pole panel mounting models.
- NC & NO electrical functions with double break.
- Solder lug, screw and screw with clamp terminals.
- Chrome plated domed or flat metal actuators.

SPECIFICATIONS

4 Amps at 250 VAC, 8 Amps at 125 VAC or 4 Amps at 24 VDC Contact ratings (resistive loads):

Initial contact resistance: 10 milliohms max. at 1A 2VDC Insulation resistance: 1000 megohms minimum at 500 VDC

Dielectric strength: 2000 V rms min. between terminals. 3000 V rms between terminals & frame

Electrical life: 10,000 cycles at full load

Operating temperature range: -20°C to +55°C

Total travel: NO: .177" (4.5mm) ± .011" (0.3mm) NC: .137" (3.5mm) ± .011" (0.3mm)

MATERIALS

Contacts: Silver

Actuator: Chrome plated brass on polyamide base

Polyamide Case:

Bushina: Nickel plated brass

Supplied with 1 Hex Nut p/n U166 & 1 Panel Dress Nut U1868 Hardware:

AGENCY RECOGNITION

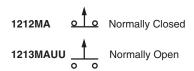




Model no's. with 'UU' are UL & CSA recognized. Marking: Switches are supplied with recognized marks.

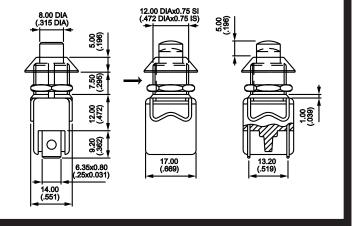
Solder lug/quick-connect terminals





The 'M' in model no. indicates flat actuator. Substitute 'MR' for domed actuator, if desired.





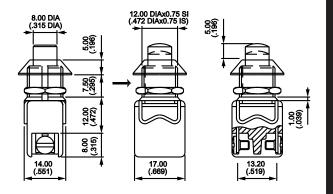
1200M & 1200MR SERIES - MOMENTARY PUSHBUTTON SWITCHES

Screw terminals



Normally Closed 1223MAUU Normally Open

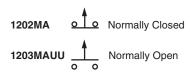
The 'M' in model no. indicates flat actuator. Substitute 'MR' for domed actuator, if desired.



SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

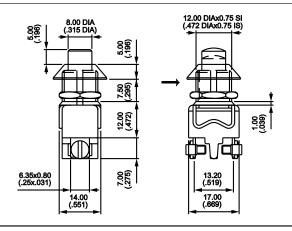
Keyway Straight screw terminals and clamp



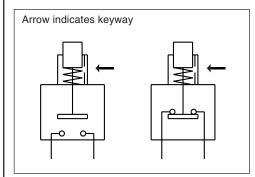


The 'M' in model no. indicates flat actuator. Substitute 'MR' for domed actuator, if desired.

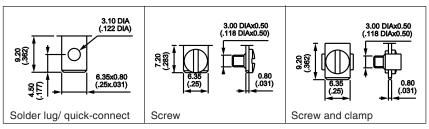




SWITCH ACTION

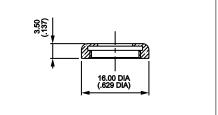


TERMINALS



PANEL CUT-OUT: .480" (12.2mm) dia.

SPECIAL CAP NUT



U1874 Chrome plated cap nut, flat & plain May be ordered in place of panel dress nut. Order separately.

4700 & 4800 SERIES - MOM. & ALT. ACTION PUSHBUTTON SWITCHES







FEATURES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

- Single and double pole panel mounting models.
- ON-OFF & ON-ON alternate actions and OFF-MOM momentary action.
- Solder lug, straight p.c. and quick-connect terminals.
- 7 optional actuator colors with matching knurled mounting nut.
- Acutator returns to upper position after actuation.

SPECIFICATIONS

Contact ratings (resistive loads): 3 Amps at 250 VAC or 6 Amps at 125 VAC

Initial contact resistance: 10 milliohms max. at 1A 2VDC Insulation resistance: 1000 megohms minimum at 500 VDC

2000 V rms min. between terminals. 3000 V rms between terminals & frame **Dielectric strength:**

Electrical life: 10,000 cycles at full load

Operating temperature range: -20°C to +65°C

Total travel: .177" (4.5mm) $\pm .019$ " (0.5mm)

MATERIALS

Contacts: Silver Actuator & bushing: Polyamide

Case: Melamine-phenolic

Hardware: Supplied with 1 Hex Nut p/n U166 and 1 insulating Knurled Nut p/n U520. Knurled Nut supplied same color as actuator. See hardware section of catalog.

AGENCY RECOGNITION







Models ending in 'AUU' are UL, CSA and VDE recognized. Models 4831A, 4836A, 4841A & 4846A are VDE recognized. Marking: Switches are supplied with recognitions marked.

ORDER FORMAT

Fill in boxes below, for complete model number.

Model Number	er Actu	atoı	r & 1	knu	rle	d nut color
Select model number from those shown on next page.		0 0 0 0 0 0	1 2 3 5 6 7 9	/	1	blue black green yellow red white orange

4700 & 4800 SERIES - MOM. & ALT. ACTION PUSHBUTTON SWITCHES

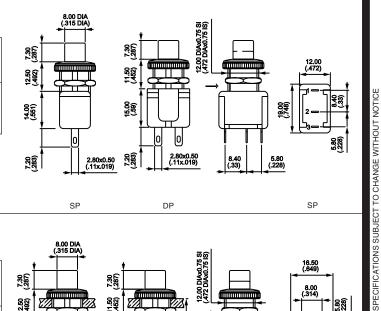
Solder lug/quick-connect terminals



SINGLE POLE MODEL NO.	DOUBLE POLE MODEL NO.	CIRCUIT
4731AUU	4741AUU	ON - OFF
4736AUU	4746AUU	ON - ON
4733AUU	4743AUU	OFF - MOM

Note: add color to model number - see Order Format, prior page.

Keyway



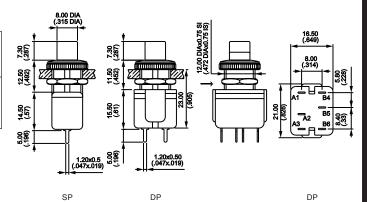
Straight p.c. terminals



SINGLE POLE MODEL NO.	DOUBLE POLE MODEL NO.	CIRCUIT
4831A	4841A	ON - OFF
4836A	4846A	ON - ON
4833A	4843	OFF - MOM

Note: add color to model number - see Order Format, prior page.

→ Keyway



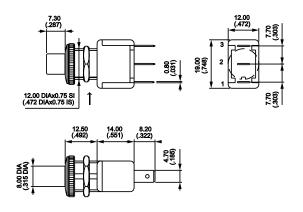
Quick-connect terminals - .185" x .031" (4.7mm x 0.8mm)



SINGLE POLE MODEL NO.	CIRCUIT
47318AUU	ON - OFF
47368AUU	ON - ON
47338AUU	OFF - MOM

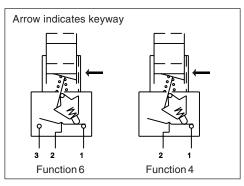
Keyway

Note: add color to model number - see Order Format, prior page.

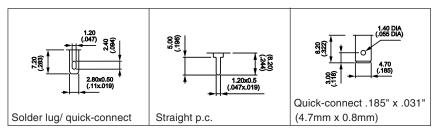


SWITCH ACTION

C88



TERMINALS



PANEL CUT-OUT: .480" (12.2mm) dia.

MD SERIES - PUSHBUTTON SWITCHES

FEATURES

- Momentary or maintained actions.
- 1, 2 & 4 pole 2 throw models.
- Printed circuit & panel mounting models.
- Self-cleaning bifurcated contacts.

SPECIFICATIONS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Contact ratings (resistive loads): 200 mA at 30 VDC **Initial contact resistance:** 20 milliohms maximum

Insulation resistance: 100 megohms minimum at 500 VDC

Dielectric strength: Type 5: 500 VAC for 1 minute. Type 8: 250 VAC for 1 minute.

Electrical life: 10,000 cycles minimum

Operating temperature range: -20°C to +85°C

Operating force: Type 5: $300g \pm 150g$ Type 8: $330g \pm 150g$

MATERIALS

Terminals: Silver plated brass

Actuator: Polyacetal

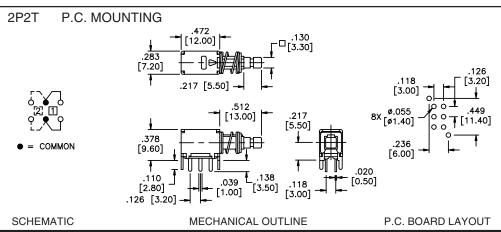
Frame: Steel with tin plating

Base: Phenolic laminated sheet

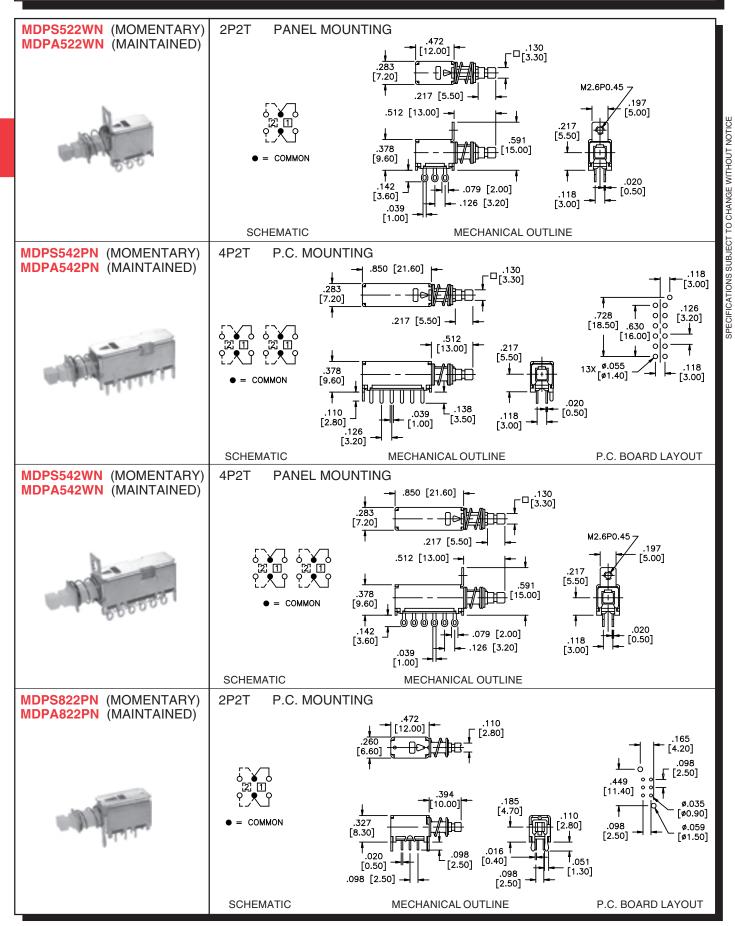
Sliding contact: Silver plated phosphor bronze







MD SERIES - PUSHBUTTON SWITCHES



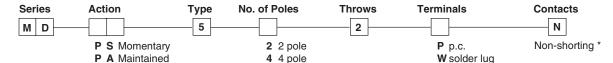
MD SERIES - PUSHBUTTON SWITCHES

Additional ordering information: Commonly ordered models are shown above with complete model numbers and specifications. Below is an order format that enables you to 'build your own switch' and specify the correct switch model number by simply selecting from all available options shown and filling in the boxes.

'BUILD YOUR OWN SWITCH' ORDER FORMAT

Fill in boxes with selections shown for complete model number. (Allowable options are shown under each respective box).

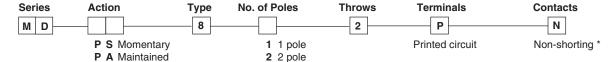
TYPE 5:



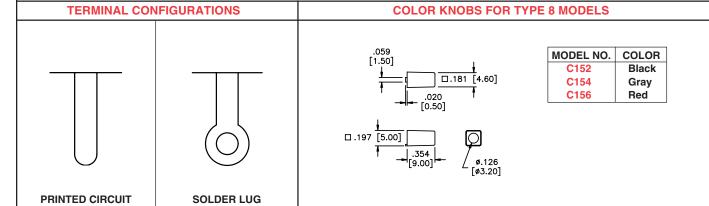
TYPE 8:

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

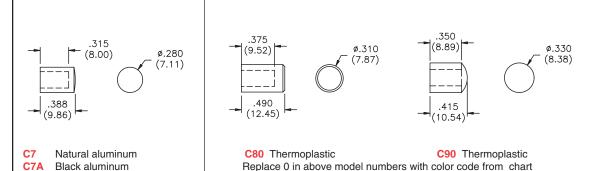
*Shorting availableconsult factory.



Example of completely specified model number: MDPS542WN



SNAP FIT CAPS FOR TYPE 5 MODELS (order separately) New!



Code

MD2 SERIES - PUSHBUTTON SWITCHES

FEATURES

- Power ratings include TV-5
- Single pole single throw alternate action.
- UL, CSA, VDE and SEMKO recognized.
- Panel mounting with threaded mounting holes and p.c. mounting with restraining bracket.

MATERIALS

Base: Phenolic, UL94V-O

Frame: Zinc plated steel (panel mtg. models)

Tin plated steel (p.c. mtg. models)

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.

Actuator: PBT, nylon 66, UL94V-2 min. Terminals: Silver plated copper alloy

Contacts: Silver copper alloy

GENERAL SPECIFICATIONS

ELECTRICALS

UL & CSA: 15 amps @ 125 VAC, 10 amps @ 250 VAC, TV-5 Contact ratings:

VDE & SEMCO: 5A/80A @ 250 VAC μT85

Insulation resistance: 100 megohms min. (500 VDC)

Dielectric withstanding voltage: 1000 VAC for 1 minute Contact resistance: 20 milliohms max. Electrical life: 10,000 cycles min. Mechanical life: 30,000 cycles min.

MECHANICALS, THERMALS

Actuation force: 400 grams ±200 grams Operating temperature range: -10 °C to +85 °C

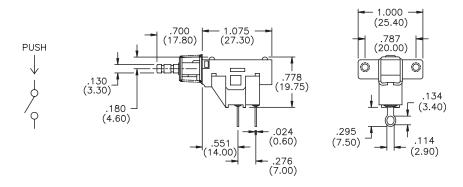
SOLDERING

Solder heat resistance: 230°C max. for 3 ±0.5 seconds

MD2BM4T0



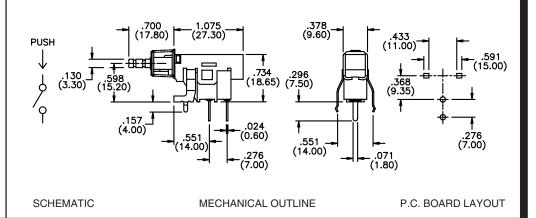
PANEL MOUNTING WITH SOLDER LUG TERMS.



SCHEMATIC MECHANICAL OUTLINE

MD2CP4T3





New! 1400N SERIES - MOM. SNAP-IN PUSHBUTTON SWITCHES

FEATURES

Snap-in mounting with square actuator.

Single pole NO, NC & NC/NO actions.

Solder lug, straight p.c. or quick-connect terminals.

MATERIALS

Case: Polyamide, black Actuator: Polyamide

Contacts: Silver plated copper

SPECIFICATIONS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Maximum ratings (resistive load): 2 Amps @250VAC pr 4 Amps @125VAC

Initial contact resistance: 10 milliohms at 1A 2VDC Insulation resistance: 1000 megohms min. (500 VDC)

Dielectric withstanding voltage: 1500 Vrms between terminals - 2000 Vrms between terminals & metal panel

Electrical life: 10,000 cycles min.

Panel thickness: .078" (2mm) max.

Operating temperature range: -20 °C to +55 °C

Solder lug or quick-connect terminals



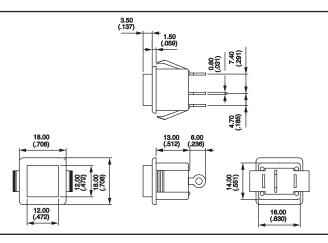
1412NC2 Normally Closed

1413NC2 Normally Open

1415NC2 o o Changeover

The '2' in model no. indicates black actuator. Substitute '3' for green, '6' for red or '7' for ivory, if desired.

Substitute 'N8' for 'N' in model number for quick-connect terminals.



Straight printed circuit terminals

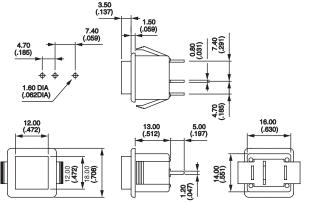


1442NC2 O O Normally Closed

1443NC2 Normally Open

1445NC2 O O Changeover

The '2' in model no. indicates black actuator. Substitute '3' for green, '6' for red or '7' for ivory, if desired.



CROSS SECTION TERMINALS PANEL CUT-OUT .098 649 [2.50] ø1.40 [ø.055] [16.50] 198 ø.098 .283 [7.20] .335 [5.00] [\$2.50][8.50] .562 [14.30] .118 [3.00] .047X.031 .198 [1.20X0.8] .185X.031 [5.00] [4.70X0.80] NO NC SOLDER LUG PRINTED CIRCUIT QUICK-CONNECT

.185"X.031" (4.7X0.8mm)

AV SERIES PUSHBUTTON SWITCHES

All AV Series models are rugged, durable, cosmetically attractive and feature:

- Minimum clearance between actuator and bushing, to prevent willful damage by means of insertion of foreign parts or matter.
- Protection against crushing of contacts and switch mechanism.
- Front panel sealing to IEC specification IP54 with optional sealing to IP65 (closest NEMA equivalents are 3S and 6&6P respectively).



The AV Series consists of 3 categories of pushbutton switches designated **Anti-Vandal**, **Security** and **Snap-Action Security**. The distinctive features are:

Anti-Vandal - Highest impact resistance provided by a knurled back nut or mechanical stop and added ruggedness provided by a stainless steel actuator and bushing. The 19mm models meet IK08 which specifies the switch must withstand a hammer blow to the actuator with a striking energy of 6 joules, while the 22mm models meet IK10 which specifies the switch must similarly withstand 20 joules of energy (see table on next page). In both of these cases, no resulting damage is permissible.

Security - High impact resistance and ruggedness with a large variety of options, including actuator shapes, electrical functions, connections, finish and marking options.

Snap-Action Security - High impact resistance and ruggedness. All of these models feature tactile response and optional illumination and marking.

AV SERIES PUSHBUTTON SWITCHES

EXPLANATION OF DEGREES OF PROTECTION (IP AND IK CODES)

IP... defines the degree of protection provided by the enclosures of electric appliances according to IEC529, DIN 40050 and NFC 20-010. Note - the closest NEMA conversions for IP54 and IP65 are 3S and 6&6P, respectively, however they should not be considered equivalent as the NEMA standards test for environmental conditions while the IEC specifications do not.

IK... defines the degree of protection provided by the enclosures of electric appliances against external mechanical impacts according to EN 50102 (NFC 20-015).

The degree of protection is indicated by 2 letters and 3 numbers. The tables list the degree of protection for the 3 numbers. Example:

	1st number: Protection against entry of solid objects			
ΙP		Degree of protection		
0		Non-protected		
1	(\$2.07 (\$2.5)	Protected against solid objects 1.968" (50mm) and greater		
2	0 (12.5) (12.5)	Protected against solid objects .492" (12.5mm) and greater		
3	ø.098 (2.50)	Protected against solid objects .098" (2.5mm) and greater		
4	*(1.00)	Protected against solid objects .039" (1mm) and greater		
5		Dust protected (no harmful ingress)		
6		Dust-tight (no ingress)		

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

IP6	559 <u>—</u>	mechanical protection
		(optional)
		protection against water
I		protection against dust

	2nd number: Protection against liquids			
ΙP		Degree of protection		
0		Non-protected		
1		Protected against vertically falling water drops		
2	15	Protected against vertically falling water drops when enclosure is tilted up to 15°		
3	60°	Protected against water sprayed vertically at an angle of up to 60°		
4		Protected against splashing water		
5	-	Protected against water jets from any direction		

3rd number Protection against external mechanical impacts						
	.748" (19mm) dia.	models	.866" (22mm) dia.	models		
Degree of protection according to NFC 20-010 (Oct. 86) Hammer radius 50 mm	1.5 Kg 40cm	IP7 striking energy 6 joules (6 Nm)	5 Kg 40cm	IP9 striking energy 20 joules (20 Nm)		
Degree of protection according to EN 50102 (June 95) (NFC 20-015)	1.7 Kg 29.5cm	IK08 striking energy 5 joules (5Nm) Hammer rad. 25mm	5 Kg 40cm	IK10 striking energy 20 joules (20Nm) Hammer rad. 50mm		
Impacts on actuator according to CECC 96000 Hammer radius 10 mm	0.3 Kg 	10 strokes striking energy 1 joule 1 Nm	1.5 Kg 34cm	10 strokes striking energy 5 joules 5 Nm		

AV SERIES PUSHBUTTON SWITCHES

AV Series switches are listed below by category; Anti-Vandal, Security and Snap-action Security.

To assist in locating the correct switch for your application, ratings, electrical configuration and mounting bushing diameter are shown. Many special features may be found by reviewing the pages in this section.

CATEGORY		RESISTIVE RATINGS & MISCELLANEOUS	ELECTRICAL . CONFIGURATION	SIZE (mm)	PAGE
Anti-Vandal		2 A 48 VDC 2 A 48 VDC	SPST NO Momentary SPST NO Momentary	19 22	C97 C98
Security	New!	100-400 mA 48 VDC	SPST NO Momentary	16	C99
		1 A 30 V	SPST NC/NO Momentary	19	C100
	New!	2 A 48 VDC 2 A 48 VDC	SPST NO Momentary SPST NO Momentary	19 22	C101 C102
		3 A 125 VAC, 2 A 250 VAC, & 2.5 A 24 VDC	SPST NC Momentary	22	C103
		3 A 120 VAC or 28 VDC, 1.5 A 250 VAC & Dry Circuit	SPST NO Momentary	19	C104
		3 A 120 VAC or 28 VDC, 1.4 A 250 VAC & Dry Circuit	SPST ON-OFF Alternate action & NO Momentary	19	C105
	New!	Large Actuators: 5 A 250 VAC 5 A 250 VAC	SPDT NC/NO Momentary SPDT NC/NO Momentary	22 24	C106 C107
	New!	Mushroom Head Actuator: 5 A 250 VAC	SPDT NC/NO Momentary	22	C108
		6 A 125 VAC, 3 A 250 VAC or 24 VDC	DPDT ON-ON alternate action	22	C109
		6 A 125 VAC, 3 A 250 VAC, 7 A 30 VDC & Dry Circuit	SPDT & DPDT NC/NO Momentary	19	C110
		6 A 125 VAC, 3 A 250 VAC, 7 A 30 VDC & Dry Circuit	SPDT NC/NO Momentary	19	C111
	New!	Options for Security pushbutton switches			C112
Snap-action Security	New!	LED illumination; 50 mA 24 VDC	SPST NO Mom.	19	C113
	New!	Options for Snap-Action Security pushbutton switches			C114
	New!	6 A 250 VAC, 10 mA 5 VAC	SPDT & DPDT alternate action	22&24	C115

C

AV SERIES ANTI-VANDAL PUSHBUTTON SWITCHES

.748" (19mm) or .866" (22mm) bushing diameter

SPECIFICATIONS

Contact ratings: 2 A at 48 VDC max. (resistive load) Initial contact resistance: 10 milliohms max. at 1 A, 2 V Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals and frame and between terminals

Electrical life: 10,000 cycles min. at full load Mechanical life: 1,000,000 cycles min.

Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .433" (11mm)

FEATURES

- Single pole NO momentary action.
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

Contacts & terminals: Silver plated brass **Bushing & Actuator: Stainless steel**

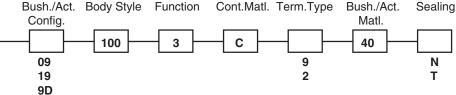
Case: PBT Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT: For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -

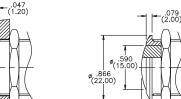
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



Series

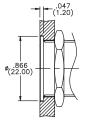


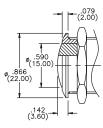
AV191003C940N 19mm **Bushing/Actuator configurations**

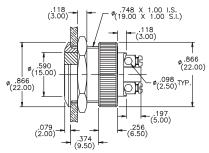


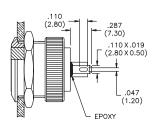
Screw terminals (9)









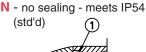


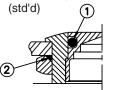
9D flat Act. w/flush

19 curved Act. & Bush.

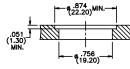
09 flat Act. & curved Bush.

mount Bush.





(1) Internal seal & (2) front panel seals meet IP65 Sealing



AV091003C940N (Model shown)

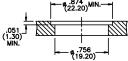
> 0 0 **Schematic**

N and T sealing options also feature increased impact resistance provided by knurled nut as shown.

For 09 & 19 Bush/Act



For 9D Bush/Act



Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Holes

Complete model no. examples:

Flat actuator 09:

Screw terminals

AV091003C940N

Solder lug/quick-connect terminals

AV091003C240N

Curved actuator 19:

Screw terminals

AV191003C940N

Solder lug/quick-connect terminals AV191003C240N

Flat actuator/flush mount **9D**: Screw terminals

AV9D1003C940N

Solder lug/quick-connect terminals AV9D1003C240N

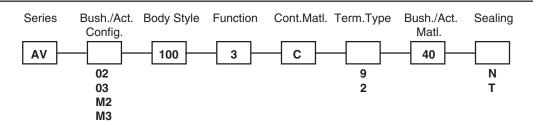
STANDARD STOCK MODELS: AV091003C240N AV091003C940N

AV SERIES ANTI-VANDAL PUSHBUTTON SWITCHES

.748" (19mm) or .866" (22mm) bushing diameter

ORDER FORMAT: For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -

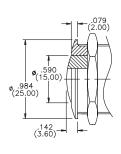
AV021003C940N



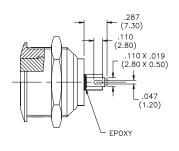
22mm

Bushing/Actuator configurations

Screw terminals (9) Solder lug/quick-connect terms. (2)



ø..866 X 1.00 I.S. Ø(22.00 X 1.00 S.I.) ø .984 (25.00)



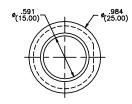
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

02 curved Act. & Bush.

03 flat Act. & curved Bush.

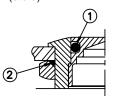
M2 curved Actuator & curved Bushing with 'D' flat on Bushing

M3 flat Actuator & curved Bushing with 'D' flat on Bushing





N - no sealing - meets IP54 (std'd)



(1) Internal seal & (2) front panel seals meet IP65 Sealing

ø(22.20)

For M2 & M3 Bush/Act

For 02 & 03 Bush/Act

Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Holes

Complete model no. examples:

Flat actuator 03:

Screw terminals

AV031003C940N

Solder lug/quick-connect terminals

AV031003C240N

Curved actuator 02:

Screw terminals

AV021003C940N

Solder lug/quick-connect terminals

AV021003C240N

Flatted bushing M2 & M3:

Flat actuator/screw terminals

AVM31003C940N

Curved actuator/screw terminals

AVM21003C940N

STANDARD STOCK MODELS:

AV031003C240N AV031003C940N AVM21003C940T

AV021003C940N (Model shown)



Schematic

N and T sealing options also feature increased impact resistance provided by an internal ring as shown.

APEM, PO BOX 8288, HAVERHILL, MA USA 01835-0788 TOLL FREE: (877) 246-7890 FAX: (781) 245-4531 E-mail: info@apem.com

Sealing

(NONE)

K

AV SERIES SECURITY PUSHBUTTON SWITCHES

.629" (16mm) bushing diameter

SPECIFICATIONS

Contact ratings: 100-400 mA 48VDC max. (resistive ld.)

Initial contact resistance: 50 milliohms max.

Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals

and frame

Electrical life: 50,000 cycles min. at 200 mA 48VDC

Mechanical life: 1,000,000 cycles min. Operating temperature range: -20°C to +55°C

Panel thickness: .039" (1mm) to .236" (6mm)

FEATURES

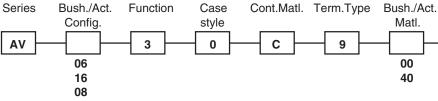
- Single pole NO momentary action.
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

Contacts & terminals: Silver plated brass

Bushing & Actuator: Nickel plated brass or stainless steel Case: PBT Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT: For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -



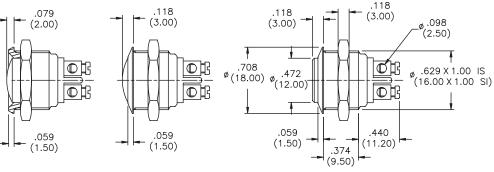
16mm

AV0630C900

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Bushing/Actuator configurations

Screw terminals (9)



08 curved Act. w/chamfer 16 curved Actuator

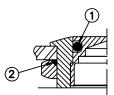
06 flat Act. & curved Bush.



AV0630C900 (Model shown)

Schematic

(NONE) - no sealing - meets IP54



(1) Internal seal & (2) front panel seals meet IP65

Sealing

Mounting Hole



.638 (16.20)

Min. dimensions for matrix mounting: .944" (24mm) x .944" (24mm).

Complete model no. examples:

Flat actuator 06: Nickel plated brass bushing and actuator 00

AV0630C900

Curved actuator 16: Stainless steel bushing and actuator 40

AV1630C940

Curved actuator w/chamfer 08: Nickel plated brass bushing and actuator 00, and IP67 sealing K AV0830C900K

STANDARD STOCK MODELS: AV0630C900 AV0630C940

.748" (19mm) bushing diameter

SPECIFICATIONS

Contact ratings: 1 A at 30 V max. (resistive load)

10uA at 5 V min.

Note: current above 100 mA damages the gold plating Initial contact resistance: 10 milliohms max. at 1 A, 2 V Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals

and frame

Electrical life: 250,000 cycles min. at full load Mechanical life: 1,000,000 cycles min. Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .433" (11mm)

FEATURES

- Single pole combined NC/NO momentary action.
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

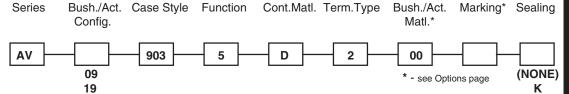
Contacts & terminals: Gold plated Silver Bushing & Actuator: Nickel plated brass

Case: PBT Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT:

For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -

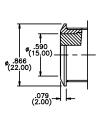
AV199035D200

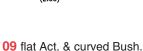


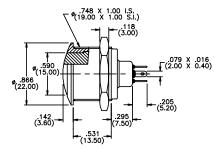
19mm

Bushing/Actuator configurations

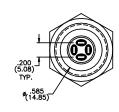
Solder lug terminals (2)







19 curved Act. & Bush.



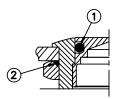
Rear view of all models



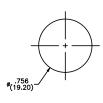
AV199035D200 (Model shown)

> 0 **Schematic**

(NONE) - no sealing - meets IP54



(1) Internal seal & (2) front panel seals meet IP65



Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Hole

Complete model no. examples:

Flat actuator & curved bushing 09: AV099035D200

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Curved actuator & bushing 19: AV199035D200

STANDARD STOCK MODELS: AV099035D200 AV199035D200

Sealing

.748" (19mm) or .866" (22mm) bushing diameter

SPECIFICATIONS

Contact ratings: 2 A at 48 VDC max. (resistive load) Initial contact resistance: 10 milliohms max. at 1 A, 2 V Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals

and frame and between terminals

Electrical life: 10,000 cycles min. at full load Mechanical life: 1,000,000 cycles min.

Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .433" (11mm)

FEATURES

- Single pole NO momentary action.
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

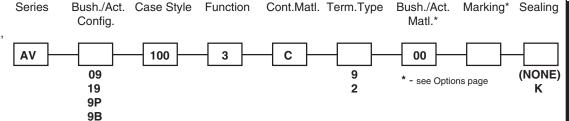
Contacts & terminals: Silver plated brass Bushing & Actuator: Nickel plated brass

Case: PBT Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT:

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -AV191003C900



19mm Bushing/Actuator configurations

Screw terminals (9)

Solder lug/quick-connect terminals (2)

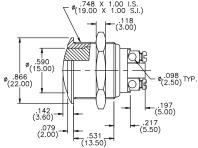
With knurled nut for matrix mtg. .984"(25mm) x .984"(25mm) Wrench available p/n U1929, order separately



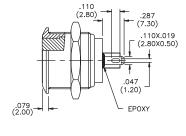
9B curved Act. w/knurled nut



9P flat Act. w/knurled nut



19 curved Actuator

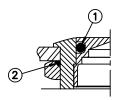


09 flat Actuator



AV191003C900 (Model shown)

0 **Schematic** (NONE) - no sealing - meets IP54



(1) Internal seal & (2) front panel seals meet IP65

Sealing

Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Hole

Complete model no. examples:

Flat actuator 09:

Screw terminals AV091003C900 Solder lug/quick-connect terminals AV091003C200

Curved actuator 19: Screw terminals AV191003C900 Solder lug/quick-connect terminals AV191003C200

Flat act. w/knurled nut 9P: Screw terminals AV9P1003C900 Solder lug/quick-connect terminals AV9P1003C200

STANDARD STOCK MODELS: AV091003C200 AV091003C900

AV091003C900K AV191003C900 AV191003C900K C

AV SERIES SECURITY PUSHBUTTON SWITCHES

.748" (19mm) or .866" (22mm) bushing diameter

ORDER FORMAT: For complete model no., fill in empty boxes with select-ed options shown below. Example of complete model no. -

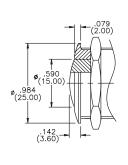
AV021003C900

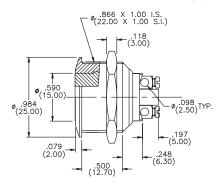
Series Cont.Matl. Term.Type Bush./Act. Case Style Function Bush./Act. Marking* Sealing Matl.* Config. ΑV 100 C 00 02 9 (NONE) * - see Options page 03 2 K **M2** М3

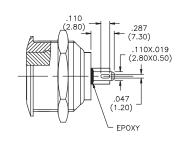
22mm

Bushing/Actuator configurations

Screw terminals (9) Solder lug/quick-connect terms. (2)







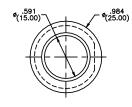
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

02 curved Act. & Bush.

03 flat Act. & curved Bush.

M2 curved Actuator & curved Bushing with 'D' flat on Bushing

M3 flat Actuator & curved Bushing with 'D' flat on Bushing

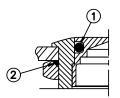




AV021003C900 (Model shown)

> 0 0 **Schematic**

(NONE) - no sealing - meets IP54

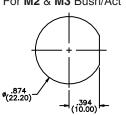


(1) Internal seal & (2) front panel seals meet IP65

Sealing



For M2 & M3 Bush/Act



Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Holes

Complete model no. examples:

Flat actuator 03:

Screw terminals

AV031003C900

Solder lug/quick-connect terminals

AV031003C200

Curved actuator 02:

Screw terminals

AV021003C900

Solder lug/quick-connect terminals

AV021003C200

Flatted bushing M2 & M3:

Flat actuator/screw terminals

AVM31003C900

Curved actuator/screw terminals

AVM21003C200

STANDARD STOCK MODELS:

AV021003C900

AV031003C200

AV031003C900

C102 APEM, PO BOX 8288, HAVERHILL, MA USA 01835-0788 TOLL FREE: (877) 246-7890 FAX: (781) 245-4531 E-mail: info@apem.com

.866" (22mm) bushing diameter

SPECIFICATIONS

Contact ratings: Max. resistive loads; 3 A 125VAC

2 A 250VAC & 2.5 A 24VDC

Initial contact resistance: 10 milliohms max. at 1 A, 2 V Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals

and frame and between terminals

Electrical life: 250,000 cycles min. at full load Mechanical life: 100,000 cycles at 0.3 A 24V, 10,000

cycles at full load

Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .433" (11mm)

FEATURES

- Single pole NC momentary action.
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

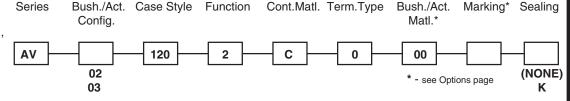
MATERIALS

Contacts & terminals: Silver plated copper Bushing & Actuator: Nickel plated brass

Case: PBT Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT:

For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -AV021202C000

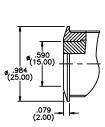


22mm

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

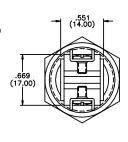
Bushing/Actuator configurations

Straight screw terminals w/clamp (0)





...866 X 1.00 I.S. (22.00 X 1.00 S.I.) ø(3.00 X 0.50) .142 (3.60) ø .984 (25,00)



03 flat Act. & curved Bush.

02 curved Act. & Bush.

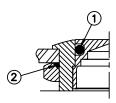
Rear view of all models



AV021202C000 (Model shown)

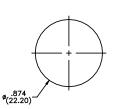
Schematic

(NONE) - no sealing - meets IP54



K (1) Internal seal & (2) front panel seals meet IP65

Sealing



Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Hole

Complete model no. examples:

Flat actuator & curved bushing 03: AV031202C000

Curved actuator & bushing 02: AV021202C000

STANDARD STOCK MODELS: AV021202C000 AV031202C000

.748" (19mm) bushing diameter

SPECIFICATIONS

Contact ratings: Max. resistive loads: Q - 3 A 120 VAC (and life) or 28 VDC, 1.5 A 250 VAC - 10,000 cycles min. Also 1 A 120 VAC or 28 VDC, 0.5 A 250 VAC - 250,000 cycles min. B - 0.4 Volt-Amps max at 20 V max. - 250,000 cycles min.

Initial contact resistance: 10 m Ω max. at 3 V, 0.1 A Insulation resistance: 10,000 megohms min.

Dielectric strength: 1000 V rms min.

Operating temperature range: -30°C to +85°C

For additional specifications: See 300 Series switches

FEATURES

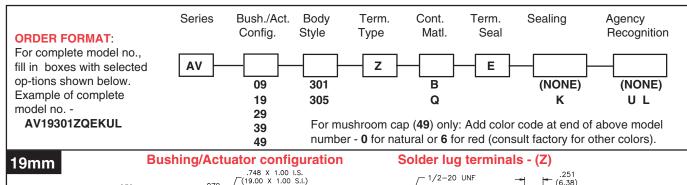
- .755" (19 mm) dia. models.
- Single pole NO momentary action.
- Standard sealing protection per IP54.
- Optional sealing protection per IP65.
- Extremely rugged and durable.

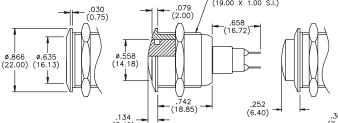
MATERIALS

Contacts: Q - Coin silver for power & UL models. B - Gold over nickel over brass for dry circuit models.

Bushing & Actuator: Nickel plated brass (std'd)

Case: Diallyl Phthalate Hex. Mounting Nut: Nickel plated brass





09 flat Act. & curved Bushing 19 curved Act. & Bushing (standard)

29 extended Act. & curved bushing & curved bushing

39 threaded Act.

1.303 (33.10)

49 thd'd Act. with mushroom cap & curved bushing

Rear view all models SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

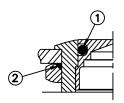


AV19301ZQEUL (Model shown)

0

Schematic

Blank - no sealing - meets IP54 (std'd)



(1) Internal seal & (2) front panel seals meet IP65

Sealing

Min. dimensions for matrix mounting: .984" (25mm) x .984" (25mm).



Mounting Hole

Notes to Order Format: 301 models have .020" (0.5mm) overtravel and .110" (2.79mm) total travel.

305 models have .080" (2.03mm) overtravel and .110" (2.79mm) total travel.

UL option available only with Q option. UL rating: 1 A 125 VAC or 0.5 A 250 VAC (75% power factor). UL file E66367.

E option is epoxy terminal seal - standard .

.748" (19mm) bushing diameter

SPECIFICATIONS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Contact ratings: Max. resistive loads: Q - 3 A 120 VAC or 28 VDC, 1.5 A 250 VAC - 10,000 (and life)

cycles min. Also 1 A 120 VAC or 28 VDC, 0.5 A 250 VAC - 250,000 cycles min. B - 0.4 Volt-Amps max at 20 V

max. - 250,000 cycles min.

Initial contact resistance: 10 m Ω max. at 3 V, 0.1 A Insulation resistance: 10,000 megohms min.

Dielectric strength: 1000 V rms min.

Operating temperature range: -30°C to +85°C

FEATURES

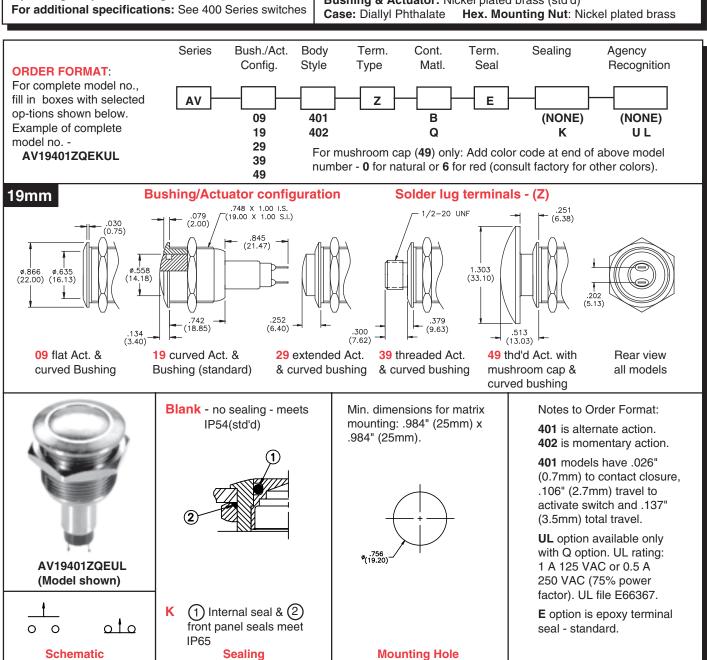
- .755" (19 mm) dia. models.
- Single pole ON-OFF alternate & momentary actions.
- Standard sealing protection per IP54.
- Optional sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

Contacts: Q - Coin silver for power & UL models. B - Gold over

nickel over brass for dry circuit models.

Bushing & Actuator: Nickel plated brass (std'd)



AV SERIES SECURITY PUSHBUTTON SWITCHES WITH LARGE ACTUATOR

SPECIFICATIONS

Contact ratings: 5 A at 250VAC

Initial contact resistance: 100 milliohms max.

Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals

and frame

Electrical life: 1,000,000 cycles min. at 1A 250VAC or

100,000 cycles at full load

Mechanical life: 3,000,000 cycles min.

Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .236" (6mm)

FEATURES

- .866" (22 mm) dia. or .944" (24mm) dia. bushing.
- Single pole combined NC/NO momentary action.
- Standard panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

Contacts: Silver/nickel alloy

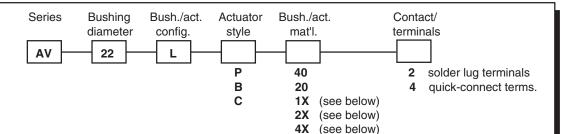
Bushing & Actuator: Stainless steel

Case: Polyester, glass filled Hex. Mtg. Nut: Nickel plated brass

Solder lug (2) or quick-connect terminals (4)

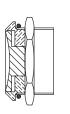
ORDER FORMAT: For complete model no., fill in empty boxes with selected options shown below. Example of complete

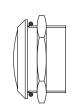
model no. -AV22LP402

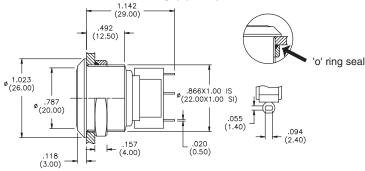


22mm

Bushing/Actuator configurations







C recessed Actuator B curved Actuator

P flat Actuator



AV22LP402 (Model shown)



40 Stainless steel bushing and actuator material is standard. Other options -

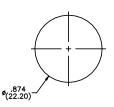
20 Chrome plated brass bushing and actuator material.

Colored actuators* -

- 1X Black chrome plated brass bushing with anodized aluminum actuator.
- 2X Chrome plated brass bushing with anodized aluminum actuator.
- 4X Stainless steel bushing with anodized aluminum actuator.
- * Replace X in above option numbers for color: 2 black, 3 pale green, 5 gold yellow or 6 red

Bushing/actuator Mat'l.'s

0- ring front panel seal meets IP67 Sealing (standard)



Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Hole

Complete model no. examples:

Flat actuator P:

Solder lug terminals AV22LP402 Solder lug terms., black bushing and red actuator AV22LP164

Curved actuator B:

Solder lug terminals AV22LB402 Quick-connect terminals AV22LB404

Recessed actuator C:

Solder lug terminals AV22LC402 Quick-connect terminals AV22LC404

STANDARD STOCK MODELS: AV22LC164 **AV22LP402**

AV SERIES SECURITY PUSHBUTTON SWITCHES WITH LARGE ACTUATOR

ORDER FORMAT: For Series Bushing Bush./act. Actuator Bush./act. Contact/ complete model no., fill in diameter config. mat'l. terminals style empty boxes with select-ΑV 24 L ed options shown below. Р 40 solder lug terminals Example of complete В model no. -20 quick-connect terms. C AV24LP402 1X (see below) 2X (see below) 4X (see below) **24mm Bushing/Actuator configurations** Solder lug (2) or quick-connect terminals (4) 1.213 (30.80) .559 (14.20) 'o' ring seal ø 1.181 (30.00) ø .945 X1.00 IS (24.00X1.00 SI) .051 (1.30) C recessed Actuator B curved Actuator P flat Actuator 0- ring front panel seal Complete model no. examples: meets IP67 Sealing (standard) Flat actuator P: Solder lug terminals 40 Stainless steel bushing and AV24LP402 actuator material is standard. Solder lug terms., black bushing and Other options red actuator 20 Chrome plated brass bushing AV24LP164 and actuator material. ø .953 (24.20) Curved actuator B: Colored actuators* -Solder lug terminals 1X Black chrome plated brass AV24LB402 bushing with anodized aluminum Quick-connect terminals actuator. AV24LB404 Min. dimensions for matrix 2X Chrome plated brass bushing mounting: with anodized aluminum actuator. Recessed actuator C: 1.299" (33mm) x 1.299" AV24LP402 Solder lug terminals (Model shown) 4X Stainless steel bushing with (33mm). AV24LC402 anodized aluminum actuator. Quick-connect terminals * Replace X in above option numbers AV24LC404

Schematic

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Mounting Hole

for color: 2 black, 3 pale green, 5 gold yellow or 6 red

Bushing/actuator Material

AV SERIES SECURITY PUSHBUTTON SWITCHES WITH MUSHROOM HEAD ACTUATOR

SPECIFICATIONS

Contact ratings: 5 A at 250VAC

Initial contact resistance: 100 milliohms max.

Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 2000 V rms min. between terminals

and frame

Electrical life: 1,000,000 cycles min. at 1A 250VAC or

100,000 cycles at full load

Mechanical life: 1,000,000 cycles min.

Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .236" (6mm)

FEATURES

- .866" (22 mm) diameter bushing.
- Single pole combined NC/NO momentary action.
- Standard panel sealing protection per IP65.
- Extremely rugged and durable.

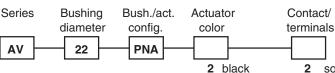
MATERIALS

Contacts: Silver/nickel alloy

Bushing: Nickel plated brass Actuator: Anodized aluminum Case: Polyester, glass filled Hex. Mtg. Nut: Nickel plated brass

ORDER FORMAT: For complete model no., fill in empty boxes with selected options shown below. Example of complete

model no. -AV22PNA62

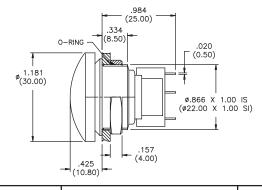


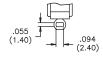
- 3 green 4 gray
- yellow 5
- 6 red
- solder lug terminals quick-connect terms.

22mm

Bushing/Actuator configuration

Solder lug (2) or quick-connect terminals (4)



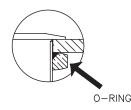






AV22PNA62 (Model shown)





0-ring front panel seal meets IP67

Sealing (standard)



Min. dimensions for matrix mounting: 1.203" (30.5mm) x 1.203" (30.5mm).

Mounting Hole

Complete model no. examples

Black actuator and solder lug terminals AV22PNA22

Red actuator and quick-connect terminals AV22PNA64

STANDARD STOCK MODEL: AV22PNA62

.866" (22mm) bushing diameter

SPECIFICATIONS

Contact ratings: Max. resistive loads; 6 A 125VAC, 3 A

250VAC & 3 A 24 VDC

Initial contact resistance: 10 milliohms max. at 1 A, 2 V Insulation resistance: 1000 megohms min. at 500 VDC Dielectric strength: 3000 V rms min. between terminals

and frame

Electrical life: 50,000 cycles at 1 A 24V, 10,000

cycles at full load

Mechanical life: 100,000 cycles at 0.3 A 24V Operating temperature range: -20°C to +55°C Panel thickness: .039" (1mm) to .433" (11mm)

FEATURES

- Double pole alternate action (ON-ON).
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

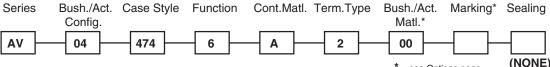
Contacts: Silver

Bushing & Actuator: Nickel plated brass

Case: PBT Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT:

For complete model no., fill in empty boxes with selected options shown below. Example of complete model no. -AV044746A200



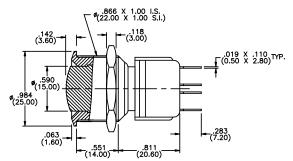
* - see Options page

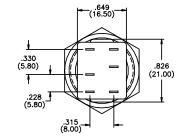
K

22mm

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Bushing/Actuator configurations





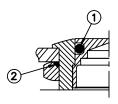
Solder lug/quick-connect terminals (2)

04 curved Act. & Bush.

AV044746A200 (Model shown)

Schematic

(NONE) - no sealing - meets IP54



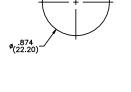
K (1) Internal seal & (2) front panel seals meet IP65

Sealing

Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Hole

STANDARD STOCK MODEL: AV044746A200



.748" (19mm) bushing diameter

SPECIFICATIONS

Contact ratings: Max. resistive loads: Q - 6 A 125 VAC.

3 A 250 VAC or 7 A 30 VDC.

B - 0.4 Volt-Amps max at 20 V max.

Initial contact resistance: 20 m Ω max. at 3 VDC, 0.1 A Insulation resistance: 200,000 megohms minimum be-

tween terminals & case ground.

Dielectric strength: 1500 VAC min. between terminals

and case ground.

Electrical life: 60,000 cycles min.

Operating temperature range: -30°C to +85°C

For additional specifications: See 800 Series switches

FEATURES

- .755" (19 mm) dia. models.
- SPDT and DPDT with NO & NC momentary action.
- Standard sealing protection per IP54.
- Optional sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

Contacts: Q - Coin silver for power & UL models. B - Gold over nickel over brass for dry circuit models.

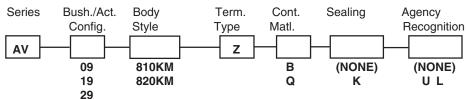
Bushing & Actuator: Nickel plated brass (std'd)

Case: Diallyl Phthalate Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT:

For complete model no., fill in boxes with selected op-tions shown below. Example of complete model no. -

AV19810KMZQKUL



For mushroom cap (49) only: Add color code at end of above model number - 0 for natural or 6 for red (consult factory for other colors).

1/2-20 UNF

Solder lug terminals - (Z)

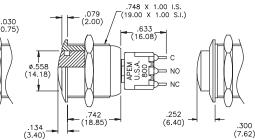
19mm

ø.866 (22.00)

Bushing/Actuator configuration

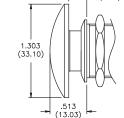
39

49



09 flat Act. & 19 curved Act. & curved Bushing Bushing (standard)





29 extended Act. 39 threaded Act. & curved bushing & curved bushing 49 thd'd Act. with mushroom cap & curved bushing

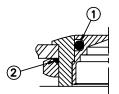
Rear view (820 shown) SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



AV19820KMZQUL (Model shown)



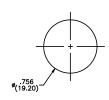
Blank - no sealing - meets IP54 (std'd)



(1) Internal seal & (2) front panel seals meet IP65

Sealing

Min. dimensions for matrix mounting: .984" (25mm) x .984" (25mm).



Mounting Hole

Notes to Order Format:

810KM is SPDT

.370 (9.40)

820KM is DPDT

UL option available only with Q option. UL rating: 6 A 125 VAC or 3 A 250 VAC (75% power factor). UL file E66367.

Epoxy terminal seal is standard on all models.

.748" (19mm) bushing diameter

SPECIFICATIONS

Contact ratings: Max. resistive loads: Q - 6 A 125 VAC,

3 A 250 VAC or 7 A 30 VDC.

B - 0.4 Volt-Amps max at 20 V max.

Initial contact resistance: $5 \text{ m}\Omega$ max. at 3 VDC, 0.1 A Insulation resistance: 200,000 megohms minimum be-

tween terminals & case ground.

Dielectric strength: 2000 VAC min. between terminals

and case ground.

100,000 cycles min. Electrical life:

Operating temperature range: -30°C to +85°C

For additional specifications: See PB Series switches

FEATURES

- .755" (19 mm) dia. models.
- Single pole double throw NO & NC momentary action.
- Standard sealing protection per IP54.
- Optional sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

Contacts: Q - Coin silver for power & UL models. B - Gold over

nickel over brass for dry circuit models.

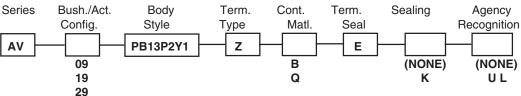
Bushing & Actuator: Nickel plated brass (std'd)

Case: Diallyl Phthalate Hex. Mounting Nut: Nickel plated brass

ORDER FORMAT:

For com-plete model no., fill in boxes with selected options shown below. Example of complete model no. -





For mushroom cap (49) only: Add color code at end of above model number - 0 for natural or 6 for red (consult factory for other colors).

Solder lug terminals -

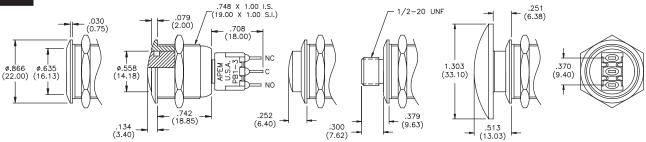
19mm

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Bushing/Actuator configuration

39

49



09 flat Act. & curved Bushing

19 curved Act. & Bushing (standard)

29 extended Act. & curved bushing & curved bushing

39 threaded Act.

49 thd'd Act. with mushroom cap & curved bushing

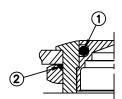
Rear view all models



AV19PB1-3P2Y1ZQE (Model shown)



Blank - no sealing (std'd)



1 Internal seal & (2) front panel seals meet IP65

Sealing

Min. dimensions for matrix mounting: .984" (25mm) x .984" (25mm).



Mounting Hole

Notes to Order Format:

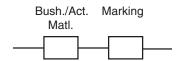
UL option available only with Q option. UL rating: 6 A 125 VAC or 3 A 250 VAC (75% power factor). UL file E66367.

E option is epoxy terminal seal - standard.

C

Options - Bushing/Actuator materials and marking

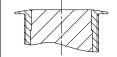
After selecting basic model number from previous pages of AV Series Security Pushbutton switches, fill in indicated boxes with desired options below.

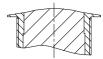


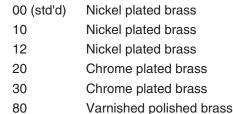
BUSHING/ACTUATOR MATERIAL Replace **00** with one of the following codes.

Code

models with flat or curved metal actuator





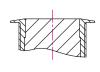


Bushing

Actuator Nickel plated brass Stainless steel Chrome plated brass Chrome plated brass Stainless steel Varnished polished brass

models with flat thermoplastic actuator





Code Bushing 0X (std'd) Nickel plated brass

2X Nickel plated brass X8 Nickel plated brass

5 yellow, 6 red, 7/1 white, 9 orange

Actuator Nickel plated brass Stainless steel

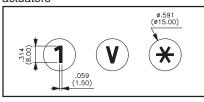
Chrome plated brass

Replace X above with color: 1 blue, 2 black, 3 green, 4 gray,

MARKING Select an option from each of the two tables. Consult factory for special symbols.

number 0.

For models with flat actuator only. Not available on model AV031202C0. Marking method: by engraving on metal actuators, (brass only) by hot stamping on thermoplastic actuators



MARKING	
Code	Mark
0 to 9	Numbers 0 to 9
Χ	Symbol *
Υ	Symbol #
A to N	Letters A to N
P to W	Letters P to W
0	Letter O
Letter O: same o	code and design as

MARKING COLOR			
Code	Color		
Brass actua	tor		
0 (std'd)	Same as finish		
2	Black		
Note: Code '0' finish cannot be			
modified to code '2'.			
Thermoplastic actuator			
2	Black		
7	White		

AV SERIES SNAP-ACTION SECURITY PUSHBUTTON SWITCHES

New! .748" (19mm) bushing diameter - illumination option

SPECIFICATIONS

Contact ratings: 50 mA 24 VDC max. (resistive load)

Initial contact resistance: 100 milliohms max.

Insulation resistance: 1000 megohms min. at 500 VDC

Dielectric strength: 500 V rms min. between terminals

2000 V rms between terminals and bushing

Electrical life: 1000,000 cycles at full load **Mechanical life:** 100,000 cycles at 0.3 A 24V

748 X 1.00 I.S. (19.00 X 1.00 S.I.)

> .118 (3.00)

Operating force: 7 N ±2 N

Operating temperature range: -30°C to +70°C Panel thickness: .039" (1mm) to .433" (11mm) LED ratings: Two color LED: 2V (3V max.) 20 mA

Other colors: 2V (3V max.) 10 mA (Series resistor must be added by user)

FEATURES

- Single pole NO momentary action.
- Standard panel sealing protection per IP54.
- Optional panel sealing protection per IP65.
- Extremely rugged and durable.

MATERIALS

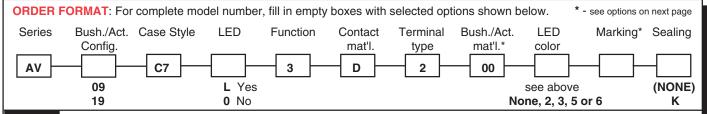
Contacts: Gold plated dome Terminals: Gold plated brass

Bushing & Actuator: Nickel plated brass

Case: PBT Hex. Mounting Nut: Nickel plated brass

LED COLORS

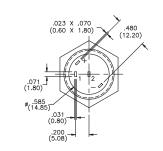
(NONE) No LED 2 Red/Green 3 Green 5 Yellow 6 Red



19mm

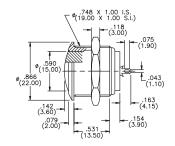
SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

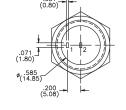
Bushing/Actuator configurations



AVO9C7L3D200 flat actuator, illuminated

Solder lug terminals (2)





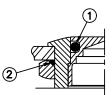
AV19C703D200 curved actuator, non-illuminated

.079

AV09C7L3D2006 (Model shown)

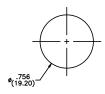
O O Schematic

(NONE) - no sealing - meets IP54



K 1 Internal seal & 2 front panel seals meet IP65

Sealing



Min. dimensions for matrix mounting: 1.181" (30mm) x 1.181" (30mm).

Mounting Hole

Complete model no. examples:

Flat actuator, non-illuminated: **AV09C703D200**

Curved actuator, non-illuminated: (not shown)
AV19C703D200

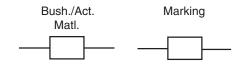
Flat actuator, illuminated: **AV09C7L3D200**

STANDARD STOCK MODELS: AV09C703D200 AV09C703D200K

AV SERIES SNAP-ACTION SECURITY PUSHBUTTON SWITCHES

Options - Bushing/Actuator materials and marking

After selecting basic model number from previous page of AV Series Snap-action Security Pushbutton switches, fill in indicated boxes with desired options below.



C

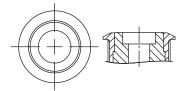
BUSHING/ACTUATOR MATERIAL Replace 00 with one of the following codes.

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Non-illuminated models:

Code	Bushing	Actuator
00 (std'd)	Nickel plated brass	Nickel plated brass
10	Nickel plated brass	Stainless steel
30	Chrome plated brass	Stainless steel
40	Stainless steel	Stainless steel
80	Varnished polished brass	Varnished polished

Illuminated models:



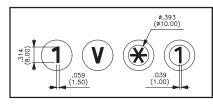
Code	Bushing
00 (std'd)	Nickel plated brass
20	Chrome plated brass
40	Stainless steel
45	Stainless steel
80	Varnished polished brass

Varnished polished brass Actuator Nickel plated brass Chrome plated brass Stainless steel Nickel plated brass

Varnished polished brass

MARKING Select an option from each of the two tables. Consult factory for special symbols.

For models with flat actuator only. Marking method: by engraving on metal actuators, (brass only) by hot stamping on thermoplastic insert (illuminated actuators)



MARKING	
Code	Mark
0 to 9	Numbers 0 to 9
X	Symbol *
Υ	Symbol #
A to N	Letters A to N
P to W	Letters P to W
0	Letter O
Letter O: same code and design as number 0.	

MARKING COLOR Code Color Non-illuminated actuators 0 (std'd) Same as finish Black Note: Code '0' finish cannot be modified to code '2'. Illuminated actuators Black (on white)

AV SERIES SNAP-ACTION SECURITY PUSHBUTTON SWITCHES WITH REMOVABLE SWITCH BLOCK

SPECIFICATIONS

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

Contact ratings: 6A 250VAC max.- 10mA 5VAC min.

(resistive loads)

Initial contact resistance: 10 m Ω max. at 1A 4VDC Insulation resistance: 50 M Ω min. at 500 VDC Dielectric strength: 750 V rms min. between terminals

5 KV rms between terminals and bushing

Electrical life: 50,000 cycles at full load

Mechanical life: 1,000,000 cycles Contact gap: .047" (1.2mm)

Operating temperature range: -20°C to +55°C

Panel sealing: IP65 per IEC 529

Panel cut-out: .874" (22.2mm) for AV22 .953" (24.2mm) for AV24

FEATURES

- Single and double poles with alternate action.
- Standard panel sealing protection per IP65.
- VDE, UL, CSA (CUL) AND BEAB recognized.
- Extremely rugged and durable.
- Switch block easily snaps on or off operator.

MATERIALS

Contacts: Gold plated

Finish: Stainless steel, chrome plated or nickel plated brass or

anodized aluminum

OPTIONS Markings and colors

Recessed actuator .787" (20mm) dia., bushing .866" (22mm) dia.

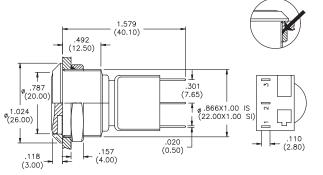


Stainless steel actuator & bushing AV22LC40A Single pole AV22LC40B Double pole

Red anodized actuator, stainless steel bushing

AV22LC46A AV22LC46B

Single pole Double pole



arrow indicates o-ring

arrow indicates o-ring

arrow indicates o-ring

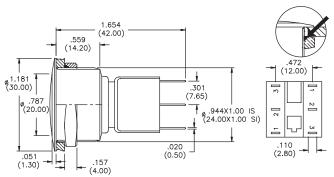
Curved actuator .787" (20mm) dia., bushing .945" (24mm) dia.



Stainless steel actuator & bushing AV24LB40A Single pole AV24LB40B Double pole

Chrome plated actuator & bushing

AV24LB20A Single pole AV24LB20B Double pole



Mushroom head actuator 1.181" (30mm) dia., bushing .866" (22mm) dia.

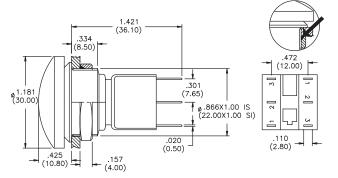


Yellow anodized actuator

AV22PNA3A Single pole AV22PNA3B Double pole

Red anodized actuator

AV22PNA6A Single pole **AV22PNA6B** Double pole



AV SERIES SNAP-ACTION SECURITY PUSHBUTTON SWITCHES New! WITH REMOVABLE SWITCH BLOCK

