

## Sub-Protocol: Silanization

Description: This document details the protocol for the establishing a monolayer of A-174 silane between the metal layer and Parylene C insulation to improve inter-layer adhesion.

### MATERIALS

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A-174 Silane  
Isopropanol  
Aluminum foil

### EQUIPMENT

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Glass dishes designated for A-174 silane  
Graduated cylinder designated for A-174 silane  
Crystallizing dish labeled for A-174  
Wafer cassette designated for A-174  
Stirring rod

### PROCESS

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#### 1. PREPARE SILANE MIXTURE

- 1.1 Prepare a mixture of 900 mL DI water, 900 mL isopropanol, and 9 mL A-174 silane in a large glass beaker (volume ratio of A-174:IPA:DI water is 1:100:100)
  - a. This volume is used for batches of 12 wafers; smaller quantities using the same ratio can be used for smaller batches
  - b. Use designated graduated cylinders for the silane mix
- 1.2 Gently stir the mixture for 30 seconds. Cover the beaker with aluminum foil and let sit for at least 2.5 hours, but no more than 24 hours.

#### 2. SOAK WAFERS

- 2.1 Transfer the A-174 mixture into crystallizing dish.
- 2.2 Soak wafers face up in wafer cassette in the A-174 mixture for 30 minutes. Wafers must be fully submerged.

#### 3. AIR DRY

- 3.1 Remove the wafers and place on TexWipe in the fume hood face up and air dry for 30 minutes.

#### 4. ISOPROPANOL RINSE

- 4.1 Rinse the wafers thoroughly with IPA for 30-60 seconds using a squeeze bottle.