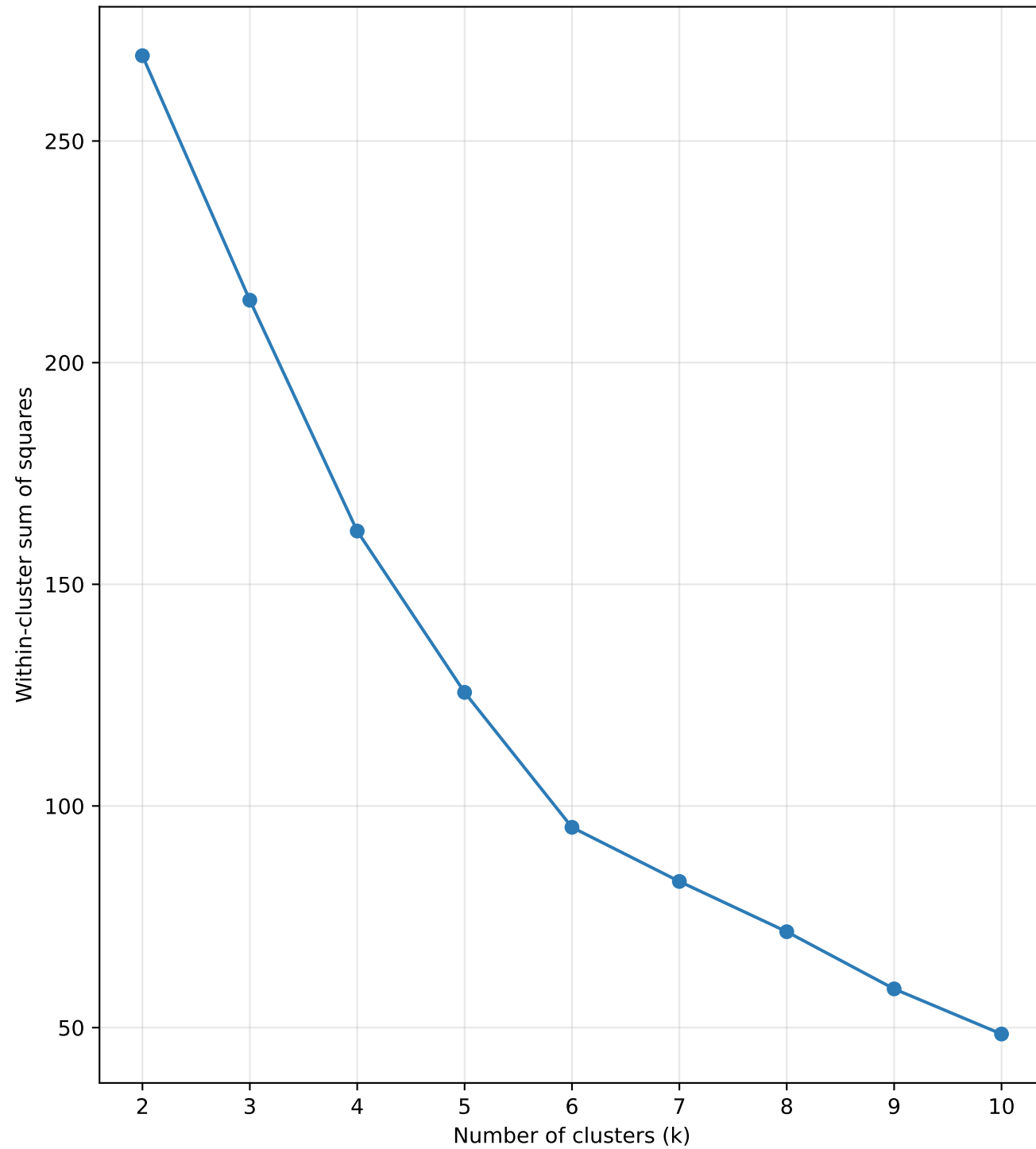


Elbow method — materials



Silhouette analysis — materials

