

### **Technical Description**

### **USER MODE**

Product	Version	Feature
		_
Terminal	3710	

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#### 0.1 Status

Date:	Status	Version	Editor	Approved by
14/09/2012	Standard	1.0	Rausch	

0.2 Modifications relative to previous version

0.2 Modifications relative to previous version							
Date:	Modification	Page	Version	Editor	Approved by		
08/10/2012	Revised	1.1	Hauke				
23/11/2012	Chapter extended with 2.3 Interface	1.2	Hauke				
	connection and assignments						
25/01/2013	Adaptation of factory settings	1.3	Hauke				
2013/08/12	UCAL4 adjusted Professional	13,14	1.4	Rausch			
2013/11/05	UCAL1 Pos.26 u. 27 with neutral measurement for version 3.02 and higher standardversion 1.05	9	1.4	Hauke			
214-02-03	UCAL1 Pos.14 "Nr. of scale" UCAL4 Pos.2 "BMI"	9,13	1.5	Rausch			

#### 0.3 Text system

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#### 1 Introduction

USER Mode is an operating mode for setting the operating parameters for the user evaluation electronics. It is accessed through read/write fields in consecutively numbered selection lists (UCALX). Empty field positions on the display are marked as irrelevant and are ignored during the setting procedure. All setting parameters are located at the same list positions on all devices.

All USER MODE data (UCAL Mode) are stored in an EEPROM which is protected from power interruptions. The software version of the read-out electronics can be read out at POS 1 in USER MODE in UCAL 4.

#### 2 Operation

The settings in USER MODE (UCAL Mode) can be made as follows:

- using the keypad
- through the RS232(V.24) serial interface using SOEHNLE PROFESSIONAL Service program 30XX

In USER MODE, use of the keypad is standard across all model versions, but some of the functions are activated by different keys.

Data transfers to and from SOEHNLE PROFESSIONAL – Service program 30XX are possible only in UCAL Mode.



#### 2.1 Operating structure

#### "UCAL X" selection areas:

At this level, the relevant area can be selected using the forward/back functions.

The user setting mode is divided into 8 areas:

1.	Measuring station data (scales)	Display: UCAL□ 1
2.	Inputs/Outputs	Display: UCAL □ 2
3.	Interface setting 1+2+3	Display: UCAL □ 3
4.	Evaluation unit data	Display: UCAL □ 4
5.	Alibi memory and clock	Display: UCAL ☐ 5
6.	DP settings	Display: UCAL ☐ 6
7.	Anybus settings	Display: UCAL ☐ 7
8.	Area not used	Display: UCAL □ 8
9.	Area locked (password)	Display: UCAL □ 9

#### List level:

On this level, the list position can be selected using the forward/back functions. The level is indicated on the display by a flashing two-digit number on the left. The current position is identified by a left-aligned flashing number on the display. This position is activated with the Enter function, and the related value in the Edit level is shown aligned to the right.

#### **Edit level:**

On this level, the value to be edited is shown flashing and aligned to the right. The right decade of the value flashes and can be adjusted using the forward/back functions. The decade selection function is used to scroll the editable decade one position to the left. The changed value is stored with the Enter function, the list position is increased by 1 and the display returns to List level.

Edit level can also be used to perform special functions that do not involve editable values.

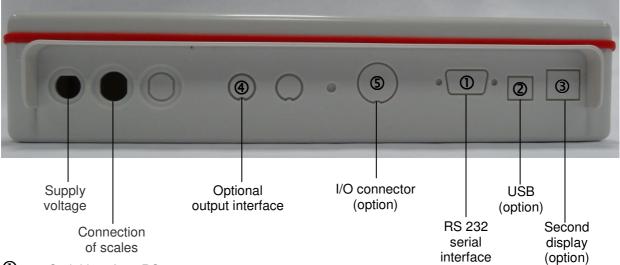
#### 2.2 Operating note

The setting fields are either read/writeable or read-only. In the following overview, read/write positions are identified by a W, and read-only positions by an R.

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#### 2.3 Connection assignments and interfaces



#### ① Serial interface RS232

Included in the basic version, used for printer 2795.14, printer 2795.12+2795.13, data processing, large display 2562.01+2562.10 and Sonder large display Parameter settings in UCAL 3 from Pos. 01 to 05

#### 2+3 USB interface + interface for second display

Double interface module for USB + second display

**②USB** interface:

Parameter setting in UCAL 3 Pos. 13 (Value 3 = USB) and other parameters up to 17

③Interface for second display

Parameter setting in UCAL 3 Pos. 06 (Value 8 = Second display)

#### Optional output interface

Plug-in connection for the following variants → Parameter setting in UCAL 3 Pos. 06:

- RS232 (opto-decoupled) → Printer 2795.14, printer 2795.12+2795.13, DP, large display 2562.01+2562.10 and Sonder large display
- Ethernet → DP
- Bluetooth → DP

#### S I/O socket

For connecting the optional traffic light display Function and value settings in UCAL 2 Pos. 01 to 12 Factory setting parameters are for the traffic light display.

If the USB / second display interface module ②③ is being used the optional output interface ④ is not available!

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Key functions in user setting mode



Activate Setting mode for the user (press and hold simultaneously for >5s). The display then shows "**UCAL 1**".

After Setting mode is activated, the UCAL area is selected using To or F. Press to open the selected area.

Data transfer is possible using the service program.

For input and control in UCAL Mode, the following keys are available with the related functions:

On/Off Switch On/Off Second button for UCAL activation Tare button Next setting step Increase the setting value Function key Previous setting step Decrease the setting value Zero button Go back one menu level, e.g. area selection "UCAL X" Move one editable decade from right to left Print button Confirm / Enter button Start the Edit function within a setting step Save parameters and go on to next setting step



Exit the user setting mode and save the data (briefly press both at the same time), possible only in "UCAL X" level.

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### 2.4 General parameters for measuring station (Area 1) "UCAL 1":

	UCAL 1						
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT		
01	W	Filter type selection	1	Service setting	1		
		Ambient condition setting	2	Live cattle scales			
			3	steady			
			4	normal			
			5	unsteady			
	(R)			Important: does not work if			
				locked in ECAL Mode			
02	W	Hold mode	0	Not active	0		
			1	Still/key			
			2	Still/empty			
			3	Max/key			
			4	Max/empty			
			5	Drag/key			
			6	Drag/empty			
03	W	Auto-tare function	0	Off	0		
			1	On			
04	W	Second unit	0	g	0		
		(select with F button)	1	kg			
			2	lb			
05	W	Limit value for empty signal	099.9	in XX.X% of max. load	01.0		
06	W	Piece count optimisation	0	Off	Not used		
			1	On	yet		
07	R	Not used					
08	W	Tot. /batch. function	1	Totalizing	1		
			2	Auto-totalizing /			
			3	Batching /			
			4	Auto-batching			
09	W	Reset consecutive numbering	0	Not active	1		
			1	Clear totalizing memory			
			2	Switch On/Off			
10	W	Load relief factor	0255	d	15		
11	R	Not used					
12	R	Not used					



		U	CAL 1		
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
13	R	Not used			
14	R	Nr. of scale	099	DP mode	01
15	R	Not used			
16	R	Min. value underload error memory	09999999	Display in calibrated unit weight	0000000
17	R	Underload error memory, date of last underload error	XX.XX.XX	e.g. 12/01/08	00.00.00
18	R	Underload error memory, number of underloads	09999		0000
19	R	Max. value overload error memory	09999999	Display in calibrated unit weight	0000000
20	R	Overload error memory, date of last overload error	XX.XX.XX	e.g. 12/01/08	00.00.00
21	R	Overload error memory, number of overloads	09999		0000
22	W	CAL print	0 1 2 3	Do not apply print ECAL print UCAL print E+UCAL	0
23	W	Enter test weight Reference value for GLP printout	0999999	Store active GLP printout the next time Print button is operated	0000000
25	W	Reset to UCAL factory settings	0 1 2 3	Do not apply Load USER settings Load default print layout Clear error memory	0
26	W	Decimal point for neutral measurement factor and price labelling	06	,	3
27	W	Neutral measurement factor and price labelling	0999999	Decimal point is indicated according to setting at Step 26	01,000

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### 2.5 Measuring station inputs/outputs (Setting mode Area 2) "UCAL 2":

		UC	CAL 2		
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
01	W	Weight reference value for checking	0999999		0000000
02	W	Weight positive tolerance for checking	0999999		0000000
03	W	Weight negative tolerance for checking	0999999		0000000
04	W	Reference value for piece quantity check/ neutral measurement	0999999		0000000
05	W	Positive tolerance for piece quantity check / neutral measurement	0999999		0000000
06	W	Negative tolerance for counting / neutral measurement	0999999		0000000
07	W	Weight value switching point (gross = net without tare)	0 1	Net Gross	0
08	R	Not used		C. 555	
09	W	Output 1 function	00 01 02 03 04 05 06 07 08 09	Not active Value inside tolerance Idle Empty message Underload Overload Scales On Value outside tolerance Value too small Value exact	09
10	W	Output 2 function			01
11	W	Output 3 function			08
12	W	Output 4 function			03
13	W	Beeper mode	0 1 2	Off Short beep if in tolerance Short beep if reference value exact	1
14	W	Display mode	0 1 2	Off Flashes in tolerance Flashes if reference value exact	1

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### 2.6 Parameters for interfaces 1, 2, 3 (Setting area 3) "UCAL 3":

		U	CAL 3		
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
01	W	Use of interface 1	0	none	3
		Standard RS232	1	Printer 2795.14	
			2	Printer 2795.12+2795.13	
			3	Data processing	
			4	Large display 2562.01+2562.10	
			5	Sonder large display	
02	W	Interface 1 baud rate	1200	1200	9600
			2400	2400	
			4800	4800	
			9600	9600	
			19200	19200	
03	W	Interface 1 7/8 bit	7	Bit	8
			8		
04	W	Interface 1 parity	0	none	0
			1	even	
			2	odd	
05	W	XON/XOFF interface 1	0	Off	0
			1	On	
06	W	Use of interface 2	0	none	0
			1	Printer 2795.14	
			2	Printer 2795.12+2795.13	
			3	Data processing	
			4	Large display 2562.01+2562.10	
			5	Sonder large display	
			6	Ethernet	
			7	Bluetooth	
			8	Second display	
07	W	Interface 2 baud rate	1200	1200	9600
			2400	2400	
			4800	4800	
			9600	9600	
			19200	19200	
08	W	Interface 2 7/8 bit	7	Bit	8
			8		
09	W	Interface 2 parity	0	none	0
			1	even	
			2	odd	

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	UCAL 3						
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT		
10	W	XON/XOFF interface 2	0	Off	0		
			1	On			
11	W	DP mode	0	none	0		
			1	A: 1x immediate			
			2	B: 1x after a change when			
				stable			
			3	C: always after a change when			
				stable			
			4	<b>D</b> : always when stable and a			
				change in advance of empty			
				message			
			5	<b>E</b> : as for <d>, but after</d>			
				unloading first			
			6	F: always (continuous)			
12	W	Timeframe for data packets	0-999	1=100ms	2		
13	W	Use of interface 3	0	none	0		
		(DP setting possible only with USB	3	Data processing			
		interface!)					
14	W	Interface 3 baud rate	1200	1200	9600		
			2400	2400			
			4800	4800			
			9600	9600			
			19200	19200			
15	W	Interface 3 7/8 bit	7	Bit	8		
			8				
16	W	Interface 3 parity	0	none	0		
			1	even			
			2	odd			
17	W	XON/XOFF interface 3	0	Off	0		
			1	On			



### 2.7 Parameters for evaluation unit (Setting mode Area 4) "UCAL 4":

		U	ICAL 4		
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
01	R	Software status	1.00	Version 1.00	
02	W	Assign F key function	0	F key not active	6
			1	Hold mode	
			2	Switch to 2nd unit weight	
			3	BMI	
			4	Manual tare input	
			5	Temporary tare	
			6	Counting	
			7	Percentage calculation	
			8	Neutral measurement	
			9	PLU	
03	W	Lock entire keypad	0	Off	0
			1	On	
04	W	Keylock for ON/OFF button	0	Off	0
			1	On	
05	W	Keylock for Zero setting button	0	Off	0
			1	On	
06	W	Keylock for Tare button	0	Off	0
			1	On	
07	W	Keylock for Print button	0	Off	0
			1	On	
80	W	Keylock for "CI" button	0	Off	0
			1	On	
09	W	Keylock for Info button	0	Off	0
			1	On	
10	W	Keylock for Plus button	0	Off	0
			1	On	
11	W	Keylock for Count button	0	Off	0
			1	On	
12	W	Keylock for Reference Value button	0	Off	0
			1	On	
13	W	Keylock for F button	0	Off	0
			1	On	
14		No function			
15		No function			

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	UCAL 4						
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT		
16	W	Timeout for display	0 1255	Continuous operation in minutes to switch-off	0		
17	W	Brightness of LCD backlight	0 100	Off Max. brightness	100		
18	W	Timeout for back-lighting	0 1255	Continuous operation in seconds to switch-off	30		
19	R	Lithium battery voltage	09.9	in Volt			
20	W	Threshold for lithium battery low signal	09.9	in Volt	2.5		
21		Threshold for battery symbol	0140	in Volt (X10)	65		
22		Threshold for switching off when battery empty	0140	in Volt (X10)	60		
23		No function					



### 2.8 Alibi memory/clock (Setting mode Area 5) "UCAL 5":

UCAL 5					
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
01	R	Alibi memory size	4000000		
02	R	Alibi memory fill level	04000000		
03	W	Select alibi entry number and display	04000000	Rolling display of content: - Alibi No. 12 - Scales type 2880 - Year 07 - Serial number 1001 - Gr./net value A 12.34 kg - Tare value A 2.98 kg "T"	
04	W	Start alibi entry No. printout	04000000	Start	0000000
05	W	End alibi entry No. printout	04000000	End	0000000
06	W	Alibi memory printout	0 1	No printout Print selected entries	0
07	W	Display time * 8	099	15 = 1.5 seconds	15
08	W	Fill level for full message	099	% value at which the alibi flag flashes	90
09	W	Alibi memory display mode	0 1	Gross value Net value	0
10	W	Date (Day. Month. Year)	XX.XX.XX	e.g. 12/01/08	
11	W	Weekday	17		
12	W	Clock time (hours. minutes. seconds)	XX.XX.XX	e.g. 12.34.59	



### 2.9 DP settings (Setting mode Area 6) "UCAL 6":

	UCAL 6					
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT	
01	W	Printout for G+T = 0	0	Off	1	
			1	On, also applies to printer		
02	W	Decimal separator	0	None	2	
			1	Point		
			2	Comma		
03	W	Thousands separator	0	None	0	
		·	1	Point		
			2	Comma, also for printer		
04	W	Suppress unit	0	No	0	
			1	Yes (with space as place-holder)		
			2	Yes (without place-holder)		
05	W	Cons. number Print button	0	Do not reset	0	
			1	Reset		
06	W	Date format	1	European	1	
			2	Imperial		
07	W	Suppress initial zeros	0	No	1	
			1	Yes		
80	W	Decimal point for Sonder large display	0	No	0	
			1	Yes		

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### 2.10 Anybus settings (Setting mode Area 7) "UCAL 7":

		UC	CAL 7		
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
01	R	Not used			
02	R	Not used			
03	R	Not used			
04	R	Not used			
5	W	Ethernet address byte1	0-255	e.g. 10.10.5.5	010
6	W	Ethernet address byte2	0-255		010
7	W	Ethernet address byte3	0-255		005
8	W	Ethernet address byte4	0-255		005
9	W	Subnet mask byte1	0-255	e.g. 255.255.255.0	255
10	W	Subnet mask byte2	0-255		255
11	W	Subnet mask byte3	0-255		255
12	W	Subnet mask byte4	0-255		0
13	W	Standard gateway byte1	0-255	e.g. 10.10.5.12	010
14	W	Standard gateway byte2	0-255		010
15	W	Standard gateway byte3	0-255		005
16	W	Standard gateway byte4	0-255		012
17	W	Port	0		00023
			to 65535	e.g. Telnet "23"	

Important: After changing Ethernet settings 5 -17, the evaluation unit must be switched Off and then On again.



### 2.11 Settings (Setting mode Area 8) "UCAL 8": not used

### 2.12 Locked area (Setting mode Area 9) "UCAL 9":

UCAL 9					
CAL POS	R/W	CONTENT	VALUE RANGE	COMMENT	DEFAULT
01	W (R)	Password input	0999999	Password = 002509 Entry "000000" readable only	000000
02	W	Alibi memory	0 1	Off On	0
03	W	OFF indication	0	Off On (if set as Medical in ECAL Mode, the OFF indication is always On)	1

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### 2.13 Explanation of the various user functions on the Standard terminal

Activate with the F button
Counting: When the F button is pressed, "Add" and the reference piece count appear on the display. The F button can be pressed again to change the value from 1 to 100. Then place the items to be counted on the scales and press the D button.  The reference weight is determined and the piece count is displayed. Exit Counting mode using the D button.
The reference weight is determined and the piece count is displayed. Exit Counting mode using the Soutton.
Percentage weighing: When the F button is pressed, "percent" appears on the display. Then place the reference weight as 100% on the scales and press the D button. The reference weight is determined and the piece count is displayed. Exit using the D button.
Neutral measurement: When the F button is pressed, "Neutral" appears on the display. Then press the D button. The weight is multiplied by the factor set in UCAL 1 26+27 and then displayed. Exit using the D button.
PLU Mode: The PLU (Product Look Up) memory has 100 memory locations. The PLU memory is written to through the interface. Each PLU location contains a name, piece weight, and tare weight. To write to the memory, the command <k080kplu;name;piece;tare> is used "plu" is the PLU number with a value from 001 to 100 - "name" consists of up to 20 characters (the first 7 characters are displayed) - "piece" is the piece weight value in gr, with a point as decimal separator - "tare" is the tare weight value in gr, with a point as decimal separator</k080kplu;name;piece;tare>
When the F button is pressed, the PLU and number appear on the display. The F and →T← buttons
can be used to change the value from 1 to 100. Press the button to store. The identifier is displayed for 2 secs, and the reference weight and tare are stored. The calculated piece count is displayed. Exit PLU Mode using the button

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