

You should see this book as an important part of the vehicle, which will help you to best exploit the vehicle's performance features and should transfer it to the next user if you sell the car.

USER INFORMATION

(First user):

Name: Tel:

Address:

.....

Sale date:

(Next user):

Name: Tel:

Address:

- All information in this book is updated at the time of publication. However, THACO reserves the right to change at any time due to its policy of improving its products without notice.
- This book applies to passenger car THACO TB120CT-E.

PREFACE

First of all, we would like to thank our customers for trusting and choosing THACO passenger car products.

This book will give you instructions on the characteristics and operation of THACO TB120CT-E passenger car. Please read the information in this book carefully, it will help you greatly in using and maximizing the useful features of the car.

Please note that all maintenance activities for vehicles must be done by THACO's authorized service stations. There are skilled professionals, proper tools and genuine parts, it is important that they have the best understanding about your car. THACO authorized service station is ready to provide high quality professional maintenance services and meet any support requirements.

Note: Because the next buyer may need the information in this book, if you sell the car, please forward this book to the next owner.

RECOMMENDATIONS: Serious failures for engines and drivetrain, possibly due to the use of poor quality or inadequate fuel and lubricant, not meeting the manufacturer's technical requirements. Therefore, use fuel and lubricant that meet the technical requirements listed in the last pages of this book.

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INTRODUCTION

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HOW TO USE THE GUIDE BOOK

This guide book will help you achieve the greatest satisfaction when operating your car. So we recommend that you take the time to read the entire book and master the information listed inside. However, to avoid possible casualties or worst cases, you should carefully read the **WARNING** and **PRECAUTIONS** section in this book-the part is marked with a special symbol as described below.

When reading this book, you can find important features, safety and driving information in different road conditions.

The main parts of the book are listed in the table of contents.

Illustrations next to the instructions in this book help explain your car best.

In this guide book, you will see many

Indexes: **WARNING**, **PRECAUTION**, **NOTE**. These are the contents to help you drive safely and comfortably. Therefore, you must carefully read and follow the instructions outlined in these sections.



WARNING

WARNING: take care of situations that may be harmful, cause serious injury, may even lead to death if you do not comply with the warning content.



PRECAUTION

PRECAUTION: take care of situation that can cause damages if you do not pay attention to the PRECAUTION information.

NOTE: “NOTE” is useful information for you.

REQUIREMENTS OF FUEL

Diesel fuel.

To optimize the performance of the car, we recommend using Diesel fuel according to Vietnamese standard 5689:2013 for Euro IV emission standard diesel engines with Cetane index > 50 and sulfur content <50mg/kg. Also on the market there are some fuel stations having DO 0.001S-V (Euro V) fully usable for all kinds of Euro IV emission standard diesel engines.

Do not use marine fuel, heat oil or unapproved additives, this will quickly corrode, endanger the engine. In this case, your car will not be covered by the warranty.

**PRECAUTION**

Do not allow gasoline or water to enter the fuel tank. This is essential to avoid high-pressure pump blockage, nozzles and damages to the engine.

Do not overfill the fuel tank.

Always check the fuel tank cover to prevent fuel from spilling out.

GENUINE PARTS**1. What is genuine spare part?**

Genuine parts are parts supplied by THACO itself, used to assemble into cars. These spare parts are designed, tested to achieve the highest level of safety and performance, and reliability for customers.

2. Why do we need genuine spare parts?

Genuine parts supplied by THACO meet the durability requirements as original cars. Using imitated, fake parts or waste parts will reduce the performance of the vehicle even cause serious damages and are not entitled to warranty policy of THACO or any other warranty.

3. Where do we can buy genuine spare parts?

Genuine parts are provided at THACO's service stations and authorized service stations nationwide.

RUNNING-IN STAGE

During the first 1000km to 3000km, do not run beyond 75% of the load.

You can contribute to saving and increasing the life of your car by taking the following recommendations:

- While driving, keep the engine speed rpm at 1800 rpm.
- While driving, keep below 3/4 maximum speed.
- Keep moderate acceleration, do not press the accelerator pedal completely at startup.
- Avoid sudden braking, except in an emergency, keep the brake pads in contact with the brake drum and do not drive too slowly.
- Do not let the engine run idle no more than 3 minutes.
- Do not pull other vehicles.

CHECK BEFORE DRIVING THE CAR

Before get in the car.

Check and make sure windows, mirrors and lights are clean.

Check if the tire is too under-inflated or flat.

Check for leaks of pipes.

Check the space around the car before backing up.

After get in the car.

Lock all car doors.

Drivers must wear seat belts. Adjust the headrest properly.

Adjust appropriate interior and exterior mirrors.

Check the warning lights with the electric key in the proper operating position.

Check whether all indicator clocks are normal operation or not.

Check whether the steering system is working or not.

Check whether the brake system ensures safe operation or not.

TAKE PRECAUTIONS WHEN USING A NEW CAR

Performance and life expectancy of cars depend greatly on how you preserve and maintain them.

To ensure good performance, long life, pay attention to the following points:

- Ensure the car must be inspected periodically at the operating time of 1000km and the first 5000km.

- After the first 1000km and 5000km, take your car to the nearest authorized Service Station for periodic inspection according to the contents recommended in the "Warranty Book".

Operate the car at a stable, steady speed for the first 1000km for running-in. Especially often let the engine to be fully reheated until the coolant temperature pointer begins to operate.

INSPECTION PLAN

The car need to have inspection and maintenance plans to ensure safety and improve the life of the car.

The inspection steps are listed in the "Maintenance Plan" chapter and please note the item of the inspection plan carried out by THACO's Authorized Service Station.

*** NOTE**

The level of engine oil, engine coolant, brake fluid, and glass washer fluid must be checked daily or weekly or whenever you add.

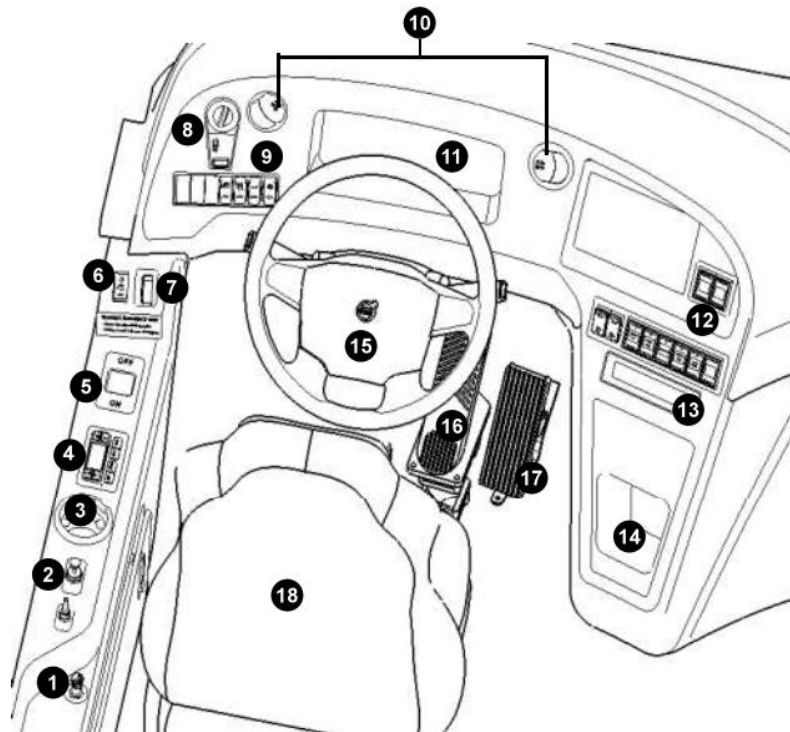
OVERVIEW OF CAR

2

Driving chamber2-10

Passenger chamber2-11

DRIVING CHAMBER



- 1 Cigar lighter.
- 2 Emergency Brake.
- 3 Cup tray.
- 4 Air conditioner control switch cluster.
- 5 Hand Brake.
- 6 Fire Emergency switch.
- 7 Power Emergency switch.
- 8 Signal light switch.
- 9 Left control switch cluster.
- 10 Air vents.
- 11 Dashboard instrument cluster.
- 12 Right control switch cluster.
- 13 Automatic Digital Box Control Switch.
- 14 File case.
- 15 Steering wheel cluster.
- 16 Brake pedal cluster.
- 17 Accelerator pedal cluster.
- 18 Driver seat.



1. Emergency door switch
2. First aid kit.
3. Fire extinguisher.
4. Rearview mirror inside.

5. Left seat row
6. Right seat row
7. Rear seat row
8. Sub seat

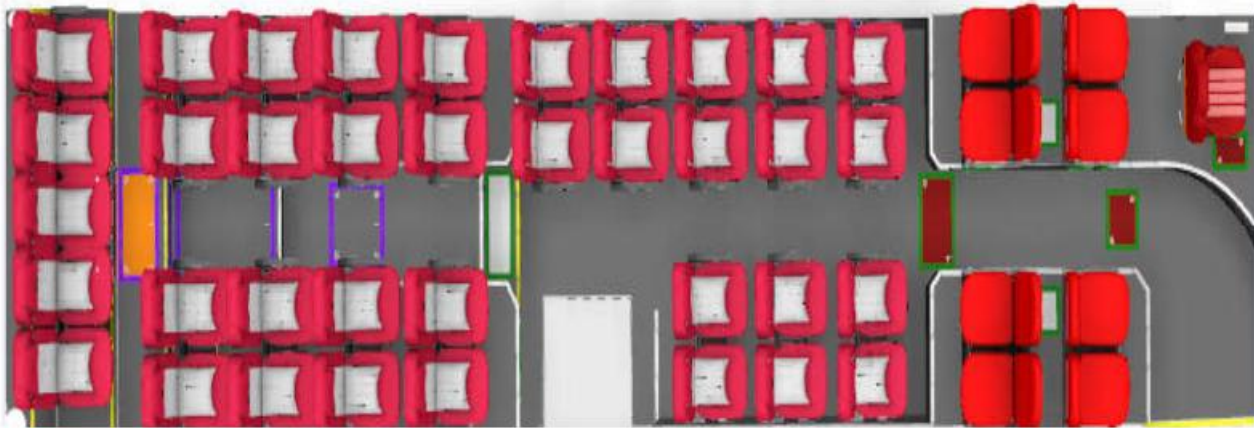
9. Escape hammer
10. Driver seat

SAFETY FUNCTION OF THE CAR

3

Seat arrangement	3-14
Driver seat	3-15
Driver seat belt.....	3-17
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Door Opening / Closing.....	3-20
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Seat arrangement



45 passenger seats + 1 driver's seat

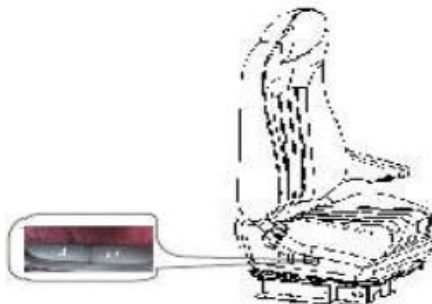
DRIVER SEAT

Adjust the seat to slide forward or backward.



1. Pull the seat latch lever upwards.
2. The seat will then be released and you can move the chair back or forth to the desired position.
3. Release the seat latch lever and move the seat to fix. Make sure the seat is locked in the desired position.

Adjustable seat cushion height.



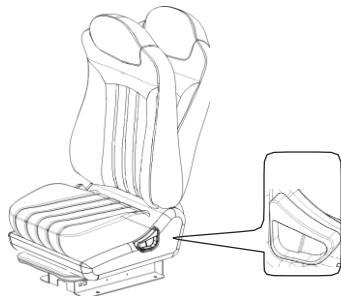
1. The height of the front seat cushion can be adjusted high or low by pressing the left control button in the picture above.
2. The height of the rear seat cushion can be adjusted high or low by pressing the right control button in the picture above.

Adjust the height of the seat



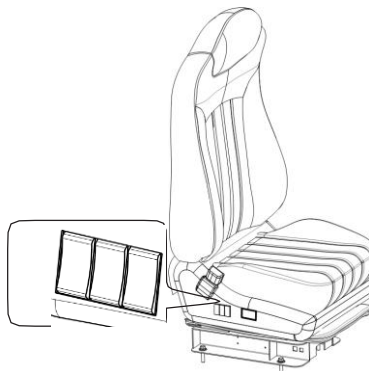
1. Press the upper button (according to the picture) to adjust the height of the seat.
2. Press the middle button (according to the picture) to adjust the elasticity of the seat.
3. Press the lower button (according to the picture) to discharge or keep all steam in the seat.

Adjust the seat back angle.



1. Leaning lightly on the back of the seat, lift the adjustment lever upwards as shown.
2. Just lift and hold the lever, and put the back on the backrest to adjust the tilt angle.
3. Adjust to the appropriate position then release the adjustment lever, lean your back strongly on the backrest to make sure the tilt angle has been adjusted to the desired position and be sure.

Adjust seat backrest.



1. Press the left button (according to the picture) to adjust the seat backrest at the bottom.
2. Press the middle button (according to the picture) to adjust the seat backrest above.
3. Press the right button (according to the picture) to adjust the seat backrests on both sides.

⚠ PRECAUTION

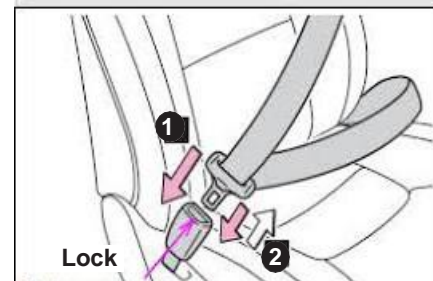
Do not adjust the driver's seat while driving. This can cause the driver to lose control of the steering wheel and cause a serious accident, damaging the car, even leading to death.

After adjusting the seat, always check again to make sure the seat is locked into the adjusted position. Unexpected movements of the seat while driving may cause a loss of car control resulting in a serious accident. Items in the driver's foot area can affect pedal performance and cause an accident. Do not leave objects in the front under the driver's seat.

(Continued)

DRIVER SEATBELT

Fasten the seatbelt



To fasten a seatbelt, pull the belt out of the retraction coil and attach the beak to the lock in the direction of the arrow 1. A clear sound will be heard when the beak is fitted with the lock completely. The safety belt automatically adjusts to the appropriate length to fit both your upper body and hip.

If you take your body forward slowly, the belt will stretch and help you move around easily. Conversely, if the car stops suddenly or has a strong collision, the seatbelt will lock in place. Or it can be lockable if you move your body forward quickly.

(Continued)

Do not let luggage or items affect the normal position of the back seat. The above items may cause the back of the seat to be stuck, not to be tightened, causing injury when braking the vehicle or when a collision occurs.

Do not adjust the seat during fastening the seatbelt. Moving the seat cushion forward can increase the pressure in the abdomen.

Pay extreme attention to the hands or objects on the seat back adjustment mechanism when the seat moves.

Do not turn on the lighter on the car floor or on the seat, when the seat moves, it can ignite and cause a car fire.

(Continued)

(Continued)

Do not place heavy objects and iron in the tray. When an accident occurs, these objects fall and injure passengers.

* NOTE

If the driver's seatbelt is not fastened, when the electric key is in the "ON" position, the seatbelt indicator light will flash. If the seat belt is not fastened, the seatbelt light will light up and the siren will make a sound while driving.

The seat belt is most effective when the seat back is always upright.

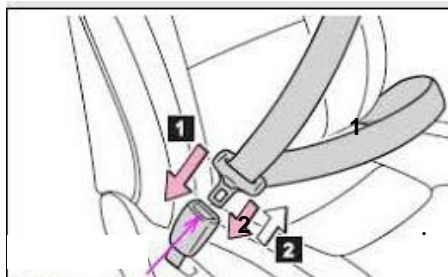
PRECAUTION

The seatbelt must be in the middle of the shoulder, not let the seatbelt slip under the arm or behind the back, the wrong position of the seat belt can cause serious injury during a collision.

To optimize protection, drivers must always fasten their seatbelt correctly before driving in accordance with the regulations.

Remove the seatbelt

The seatbelt is removed by pressing the unlock button on the lock and unplug the belt in the direction of the arrow 2



Take care of seatbelt

Do not disassemble or change the seatbelt structure. Make sure the belt and metal parts of the belt are not damaged by hinges for seats, doors or other objects.

Keep the belt clean and dry

The belt needs to be kept clean and dry. If the belt is dirty, wipe it off with warm water and neutral soap. Strong chemical solvents should not be used as they can damage the belt's nylon fibers.

Take periodic inspection

All safety belts must be inspected periodically to detect any type of damage. Damaged parts must be replaced as soon as possible.

Change the belt

The entire belt must be replaced after an accident even if no damage is found. Belt-related work must be done by THACO's authorized service station.

⚠ PRECAUTION

To maximize the protection, always wear a seatbelt correctly.

Do not wear a seatbelt when twisted. When there is a collision it can tighten on you. Keep the seatbelt straight and free from twisting.

Do not adjust the seat during fastening the seatbelt. Moving the seat cushion forward can increase the pressure in the abdomen.

PASSENGER SEATBELT

Fasten the seatbelt



The bed belt is designed to have a fixed length so when entering the position of the bed, passengers only need to hold 2 sides of the belt and attach a beak to the lock. A clear sound will be heard when the beak is fitted with the lock completely.

⚠ PRECAUTION

Before the car moves, the driver must ask the passenger to fasten the seatbelt. Every person in the car needs to be protected at all times, including babies and children.

Remove the seatbelt

The seatbelt is removed by pressing the unlock button on the lock.



Take care of seatbelt

Do not disassemble or change the seatbelt structure. Make sure the belt and metal parts of the belt are not damaged by hinges for seats, doors or other objects.

Keep the belt clean and dry

The belt needs to be kept clean and dry. If the belt is dirty, wipe it off with warm water and neutral soap. Strong chemical solvents should not be used as they can damage the belt's nylon fibers.

Take periodic inspection

All safety belts must be inspected periodically to detect any type of damage. Damaged parts must be replaced as soon as possible.

Change the belt

The entire belt must be replaced after an accident even if no damage is found. Belt-related work must be done by THACO's authorized service station.

PRECAUTION

Pregnant women:

Pregnant women must not place a seatbelt on the abdomen or above the abdomen because the belt can overlap the fetus when exposed.

PRECAUTION

To maximize the protection, always wear a seatbelt correctly.

Do not wear a seatbelt when twisted, the twisted belt will not work effectively. When there is a collision it can tighten on you. Keep the seatbelt straight and free from twisting.

Do not adjust the seat during fastening the seatbelt. Moving the seat cushion forward can increase the pressure in the abdomen.

Do not turn on the lighter on the car floor or on the seat, when the seat moves, it can ignite and cause a car fire.

DOOR OPENING/CLOSING:

Door control switch:

Your car is equipped with 01 up and down door controlled through compressed air. When you want to open or close the car door, the driver needs to press the door control switch on the dashboard.

- 1st Press the switch, the door will open.
- 2nd Press the switch, the door will close.
- The door opening and closing signal will be displayed on the dashboard meter.



Closing door

Your bus has been equipped with 01 open/close electric lock from outside.



In addition, mechanical door lock is installed on each door. You can then open the door by opening the steam valve on the bottom of the car.

⚠ PRECAUTION

Before opening / closing the door, you must observe passengers and objects not in the moving corridor of the door. This can be dangerous to passengers.

The door on the car is equipped with a safety mechanism, when the door is closed but there is a big obstacle in the time of more than 3 seconds, the door will open automatically. Make sure that, when closed, there is no obstacle.

Opening valve inside the car

In case the door is stuck, the control switch on the dashboard does not work, it is recommended to use the switch valve inside the vehicle (near the up and down door).



*** NOTE**

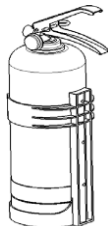
Open the door in an emergency by turning the passenger door emergency air valve clockwise 90 degrees. Then push or pull the doors vigorously to exit the car.

FIRE EXTINGUISHER

Your car is equipped with a 2kg fire extinguisher. When an accident occurs and you need to use a fire extinguisher, draw the duckbill brake latch from the extinguisher. *(This latch is to avoid pressing the duckbill lever).*

Notes when using a fire extinguisher:

1. Point the fire extinguisher nozzle towards the fire.
2. Stand about 2.5m (8ft) away from the fire position, then press the trigger to spray the flame retardant out. Release the trigger to stop spraying the flame retardant.
3. Move the nozzle back and forth to the center of the fire. After the flame has been turned off, check it carefully to make sure it doesn't burn again.



FIRE FIGHTING SWITCH

Emergency fire-fighting switch is arranged on the side of the sub-dashboard, on the left side of the driver (please find more details at the emergency fire-fighting switch section in section 5: features of the car).

PRECAUTION

Do not leave objects near the fire alarm switch.

Do not make a strong impact on the fire fighting switch, if this button is accidentally activated, the fire alarm system on the car will operate, the fire fighting equipment on the car and engine chamber will be activated to ensure safety.

In the event of an emergency or a fire incident on the car, be very calm, only use this button in case it is absolutely necessary.

STRUCTURES AND UTILITIES ON THE CAR

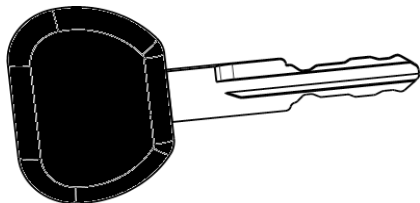
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Key & steering wheel	4-24
Digital clock, rearview mirror	4-25
Ventilation holes	4-26
Ceiling ventilation fan and passenger chamber lamps.....	4-27
Engine chamber lamp, cigarette bait button	4-28
Emergency fire fighting switch and fuel tank door	4-29

THE KEY

1. Main electric key:

Used to open and close the power and start or turn off the engine.



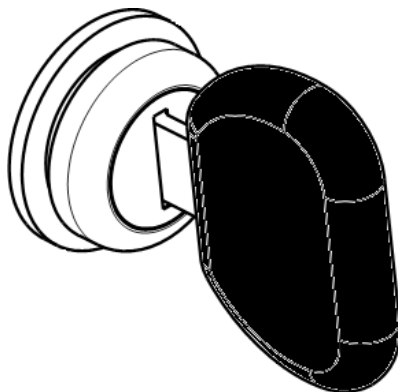
* NOTE

Always remember the key code, in case the key is lost, based on this code, the manufacturer can provide the key easily and quickly.

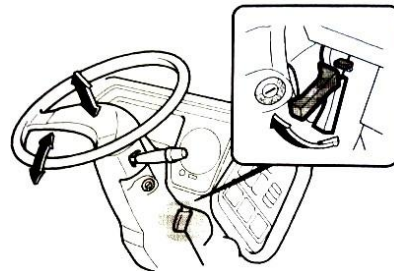
Please remove the card with the key code engraved and store it in a safe place.

2. The extra key is used to lock / open:

- Passenger door.
- Battery door.
- Fuel tank door.
- Luggage trunk.
- Engine trunk at the back of car.



STEERING WHEEL



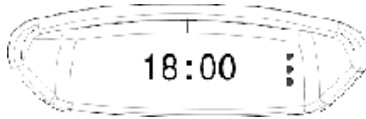
To adjust the steering wheel, perform the following steps:

1. Turn the steering wheel lock button counterclockwise to unlock
2. Raise or lower and push up or lower the steering wheel according to the desired position.
3. After adjusting, lock it tightly by turning the lock button clockwise.

PRECAUTION

Do not adjust the steering wheel while driving, this may cause loss of steering and may cause an accident.

DIGITAL CLOCK



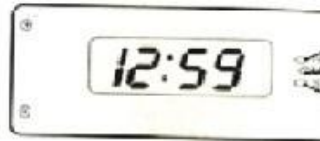
Installed in front, on the main LCD screen, where drivers and passengers easily observe.

There are 03 adjustment buttons on the electronic clock. Their functions are as follows:

HOUR: Press the "H" button to display the hour.

MINUTE: Press the "M" button to display the minute.

SET UP TIME: Press the "S" button to set the minutes from ": 00" to adjust the correct time.



REARVIEW MIRROR

Rearview mirror inside the car

Adjust the rearview mirror in the car so that the driver can see all the beds from front to back. Adjust the mirror before driving.



Rearview mirror outside the car

Adjust the visibility of the rearview mirror before driving.



PRECAUTION

Do not adjust rearview mirror while driving. It distracts your control, which can cause serious or even fatal accidents.

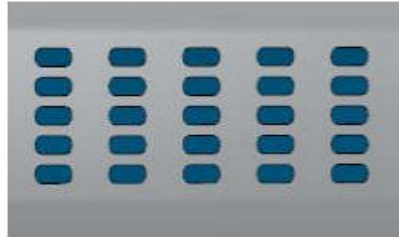
Your car is equipped with 2 rearview mirrors (left + right).

PRECAUTION

The rearview mirror outside is a convex spherical mirror, the image in the mirror feels closer to reality.

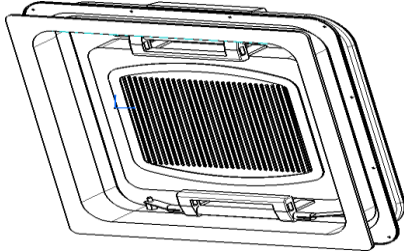
Before driving, always check that the mirror is positioned correctly and can be observed behind both in the left and right. When using mirrors, always determine the distance between the cars behind and at either side.

Ventilation holes along the air intake of passenger area.



Air cooling intake holes are assembled along both sides of passenger area. This allow passengers easily adjust the air on/off as they want by buttons controlling at their seat.

CEILING VENTILATION FAN



The main function is the inside ventilation of the car controlled by the switch on the dashboard. In addition to the ventilation function, ventilation holes also have the function of taking air from outside.

How to use:

Use your hand to push the handgrip at both sides of the ventilation hole upwards to open the ventilation hole.

NOTE Ventilation holes are always closed while the air conditioning system works to reduce fuel consumption for your own car. Always make sure the lifting mechanism is not block

PASSENGER CHAMBER LAMPS

Lighting system on the car are controlled by switches on the dashboard.

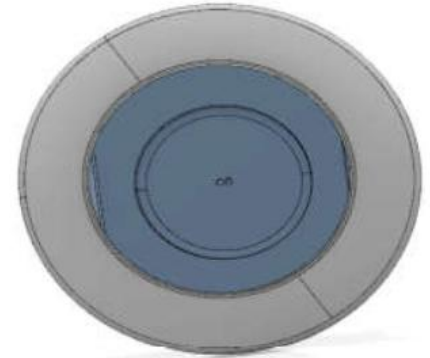
Ceiling Lamp

This lamp is integrated on the ceiling to light inside the car.

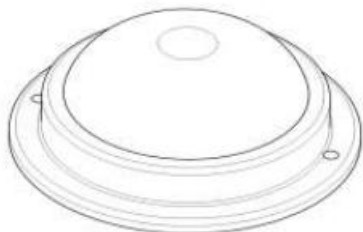


Driving And Door Lamps

This lamp is integrated on the ceiling to light on driving chamber and the passenger door.

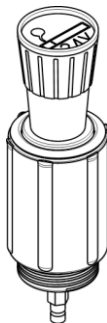


ENGINE CHAMBER LAMP



The lamp is to check Engine chamber every checking, maintenance or repairing the items in engine chamber in the lack of lighting. The switch is installed on the dashboard.

CIGARETTE BAIT



Used as a lighter to light a cigarette (using electricity on the car to convert into thermal energy).

How to use: Press the button down. After 20 seconds, pick up the button, the bait tip will turn to red.

* NOTE

In addition to the bait function, the bait button is also used as a power source to supply power to peripherals through conversion connectors.

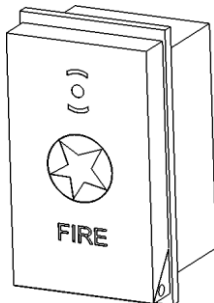
PRECAUTION

When the bait button is still hot and red, be careful to avoid direct contact, which can cause burns. Especially when the car moves, it will be more difficult to control.

Put the bait button in right place after use. Do not let the bait button remain hot on flammable materials, which can cause fires on the car.

Do not use the bait button while driving, which distracts the driver and causes unfortunate accidents.

EMERGENCY FIRE FIGHTING SWITCH



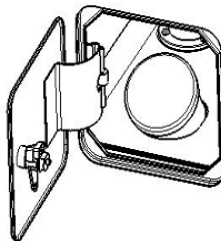
Emergency fire-fighting switches are arranged on the side of the sub-dashboard, on the right side of the driver.

This is the switch to activate the fire fighting system in the engine chamber.

In case of detecting a fire or explosion problem in the engine chamber, turn on the switch cover (green) and press the inside button to activate the fire fighting system.

This is a single-use switch, after using it, go to THACO's authorized service station to replace the right type of car.

FUEL TANK DOOR AND FUEL TANK COVER.



1. Insert the key into the fuel tank door lock.
2. Turn the key counterclockwise and open the fuel tank door
3. Open the fuel tank cover by turning it counterclockwise
4. Pump the fuel into the tank according to standard.
5. Close fuel tank cover and fuel tank door with reverse operation.

⚠ PRECAUTION

Pour only fuel that has the Cetane index at the allowable level.

Do not pump fuel excessively or too full. Do not allow fuel to spill over the exterior of the car as fuel spills can damage the paint surface of the car.

If you need to replace the fuel tank cover, use genuine or equivalent THACO spare parts. Using improper fuel tank cover can cause damage related to fuel vapor concentration control system. Spilled fuel can cling to clothing and increasing the risk of explosion.

(To be continued)

(Continued)

Therefore, always open the fuel tank cover slowly. If you hear the fuel rushing out, wait until the exhaustion is complete and then open the fuel tank cover.

Always make sure that the fuel tank cover is properly installed to prevent fuel from spilling out upon collision.

PRECAUTION

Fuel for cars is a flammable substance. When pouring fuel into the tank, please strictly follow the instructions below. Failure to follow these instructions may result in injury, fire or death:

Read and comply with fire safety warnings at fuel stations.

(To be continued)

(Continued)

Before pouring fuel, observe the location of firefighting equipment.

Before touching the fuel pump nozzle, you need to release static electricity on the person by touching metal objects on the car or metal objects away from the fuel pump nozzle.

Do not enter the car immediately after you pump the fuel. You can create static electricity by rubbing on plastic or felt items on the car. This static electricity can create electrical sparks that burn fuel vapor. If you are required to get into the car, you should release static electricity on your body by touching metal objects on the car or away from the fuel pump nozzle.

When using a mobile fuel tank,

(Continued)

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put the fuel tank on the ground before pouring it. Static electricity on the fuel tank can cause sparks to burn fuel vapor, causing a fire. As soon as you start pouring fuel, always touch the car until the fuel pouring process ends.

Use only standard plastic fuel tanks in accordance with current regulations.

Always turn off the engine when pouring the fuel. Sparks generated from electrical equipment related to the engine can burn the fuel vapors. After the completion of pouring the fuel, check to ensure the cover and the fuel tank door are firmly closed before starting the engine.

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Do not use a mobile phone while refueling. The electric current and electric field of a mobile phone can burn fuel vapor, causing a fire.

Absolutely do not use LIGHTER, MATCH, do not SMOKE while fueling or in the fuel station area because fuel used for cars is explosive.

If you get a fire when you are refueling, leave the car and immediately contact the nearest fuel station manager and fire brigade. Comply with any safety requirements at the fuel station.

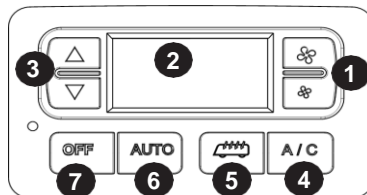
CONTROL SWITCH ON THE CAR

5

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AIR CONDITIONER CONTROL

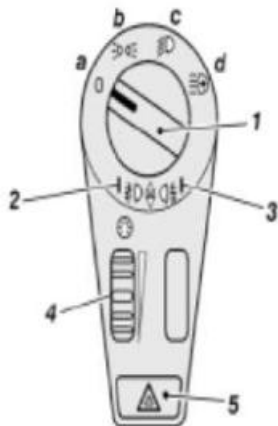
1. Switch to adjust the speed of cold fan.
2. Display screen.
3. Switch to increase or decrease the temperature.
4. Switch to turn on / off of A/C cold mode.
5. Switch to turn on / off outdoor wind mode.
6. Automatic on / off switch (should be used to ensure the safety of the cold system).
7. Switch to turn off air conditioner system.



NOTE

When turning on the air conditioner, the engine needs an amount of compensation gas to drive the compressor of the air conditioner system. When the air conditioner is turned on, the number of automatic engine turns increases, this is completely normal.

SIGNAL LIGHT SWITCH

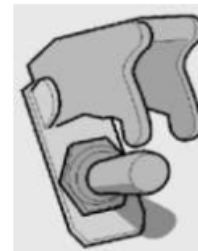


- a. All the signal lights are off, excepting daylight shall be on when the engine is on or brake is hold
- b. All the position light are on.
- c. All the parking light and near-injection headlamp is on
- d. Not in use
- 1. Main switch
- 2. Light for front bumper
- 3. Nott in use
- 4. Dummy lamp adjusting the brightness on switches.
- 5. Danger warning switch

NOTE:

Main light bumper switch is on when the positioning and the main switch is pushed inside

POWER EMERGENCY SWITCH

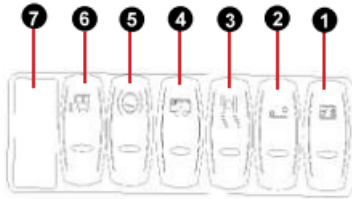


This switch is always on during the car is operating. Only "off" when there is an emergency

NOTE:

Never turn off the Power Emergency switch when the vehicle is running

CONTROL SWITCH ON THE LEFT DASHBOARD



This switch cluster is installed on the dashboard on the left hand side of the driver. Helping driver easily observe and manipulate opening or closing of electric control devices on car.



PRECAUTION

Before use, the driver must understand and remember the function of each switch button.

(1) Power switch:



This switch is used to turn on / off all the power of the car.

(2) ECAS switch



This switch is used to inclined the car substructure for easy getting in for passengers



(3) Lift-up ECAS switch

This switch is used to turn ON/OFF the lift-up ECAS.

(4) Anti-skid switch



The switch is to turn on/of the anti-skid mode helping car go straght the direction when the road is skid and wet.

(5) Downhill brake assist switch



This switch is used to turn ON/OFF the Brake assist system when the car runs downhill.

(6) Hydraulic brake assist switch



Press this switch , the hydraulic brake shall be active.

(7) Stand-by switch



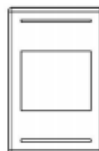
This switch is used to inclined the car substructure for easy getting in for passengers.

CONTROL SWITCH ON THE RIGHT DASHBOARD



This cluster is installed on the dashboard on the right hand side of the driver. Helping driver easily observe and manipulate opening or closing of electric control devices on car.

(1) Stand-by switch



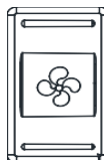
This position shall be used to install another functioning switch in the future.

(2) Panels controlling switch



This switch is to turn on / off panels lamp on the car.

(3) Ceiling ventilation fan switch



This switch is to turn on/off the ceiling ventilation function.

(4) Driver light switch



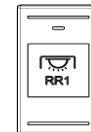
Turn on/off the light in the driving chamber.

(5) Ceiling light switch 2



This switch is used to turn on / off the ceiling lights in the passenger chamber in the middle.

(6) Ceiling light switch 1



This switch is used to turn on / off the ceiling lights in the passenger chamber

(7) Door switch 1



This is the switch to open/close front door

(8) Door switch 2



This is the switch to open/close rear door

AUTOMATIC TRANSMISSION SWITCH



Vehicle use automatic transmission with 6 progressive and 1 reverse gear. You can only select the starting gear when you start moving the vehicle. Make sure the engine revs are below 670 rpm

Make a start gear: when choosing a gear, step on the brake pedal. Press the number selector button you choose as the starting gear.

When you want to change the starting gear, it is necessary to pedal all the brakes and switch to the "N" intermediate before re-selecting the new number.

Selecting gear when the vehicle moves forward:

You just need to press the "D" key. Based on the speed and load, the system will automatically select a suitable gear.

Reverse gear selection:

Make sure the vehicle is stationary before selecting the reverse gear. When choosing a reverse gear, step on the brake pedal. Convert the current gear to "N". Press the "R" button, when the light on the "R" button is ON, you have successfully shifted the gear.

WARNING:

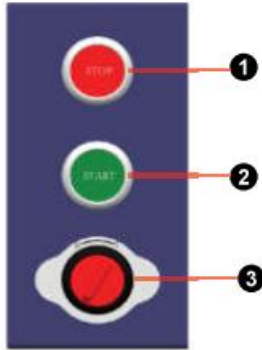
When selecting a gear if you see the number on the number pad blinking, this means you have not selected a successful number, check the number of engine revolutions and make sure you have stepped off the brake pedal.

Do not select a gear when the vehicle is running, this can be very dangerous

PRECAUTION

**Only gear to reverse gear when the car has stopped properly
Make sure there is no object in rear side when reserving the gear**

ENGINE CHAMBER SWITCH



1. Engine stop switch “STOP”

Press STOP switch to stop engine from engine chamber.

2. Engine startup switch “START”

Press “START” startup switch to start engine from engine chamber.

3. Starting mode converting Switch

When switch is at “0” level: the engine cannot start from engine chamber or driving chamber

When switch is at “1” level: Engine are able to start with these 2 conditions:

- + Start engine from driving chamber (Rear trunk is closed)
- + Start engine from engine chamber when pressing “START” switch

NOTICE:

Make sure to move hand-level “N” position, never press “START” press button when not yet checking the engine. Note for the safety by pulling the hand brake.

Switch on the mode converting at “0” level whenever working on engine chamber, switch to “1” when the tasks done.

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PRECAUTION - Engine exhaust may cause danger!

Engine exhaust gas can be extremely dangerous. If you smell exhaust gas in the car at any time, open the window immediately.

Do not breathe exhaust gas. The exhaust gas contains carbon monoxide, colorless, odorless can cause unconsciousness and suffocation.

Make sure the exhaust system does not leak. The exhaust system should be checked whenever the vehicle is lifted for oil change or for other reasons. If you hear a change in the noise of the exhaust or you hear a low noise under the chassis of the car while driving, you should check the exhaust system as soon as possible by an authorized service agent of THACO.

Do not start the engine in an area with no ventilation. In order for the engine to load idle mode in your garage, even the garage door in opening state is dangerous. Never start the engine in your garage for longer than the time required to start the car and back up.

Avoid idling the engine for long periods of time while there is human in the car. If it is necessary to start the engine in idling state for a long time while there is human in the car, then make sure to set the air intake mode to the "FRESH" position and the fan work at the highest speed to bring the outside air to go into the car.

BEFORE DRIVING

Before entering the car

- Make sure the door glass, rearview mirrors outside and lights outside are clean.
- Check the condition of the tires.
- Check whether the bottom of the vehicle shows any signs of leakage or not.
- Make sure there are no obstacles behind you if you intend to back up.

Necessary check

Liquid ink: such as engine lubricant, engine coolant, glass wash fluid should be checked periodically at regular intervals depending on the liquid type. For more details, see section 9 “Maintenance”.

PRECAUTION

Always check whether there have people around your car or not, especially children before shifting and moving cars.

Before startup

- Close and lock all doors.
 - Driver seat position ensures easy operation of all controllers.
 - Adjust rearview mirrors inside and outside the car.
 - Make sure all lights work.
 - Check all alarm clocks.
 - Check the operation of the warning lights when the engine switch is turned to ON.
 - Release the handbrake and make sure the brake light is off.
- To operate safely, make sure you are familiar with the car and its equipment.

PRECAUTION

Inattention when driving is the cause of loss of control, resulting in an accident, causing serious injury or death. The driver has the main responsibility to keep safe and obey the rules when driving a car.

Using handheld devices, mobile phones or other devices while driving will cause distraction. This is a violation of regulations when participating in traffic and serious traffic accidents may occur.

⚠ PRECAUTION

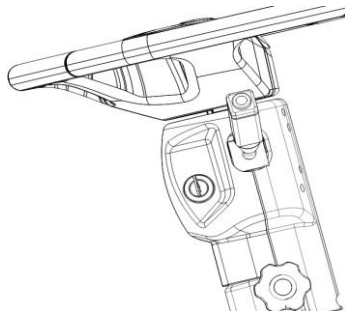
Driving under the influence of alcohol and drugs.

Drinking alcohol & beer while driving is dangerous. Drunk while driving is the # 1 factor in the annual list of deaths on highway. Even a small amount of alcohol in the body will affect your reflexes, cognitive abilities and handling.

Driving under drug effects are dangerous, even more dangerous than drinking alcohol. You are more likely to experience serious accidents if you drink alcohol, beer or take drugs while driving.

If you are drinking alcohol or taking drugs, do not drive. Do not go with drivers drinking alcohol or taking drugs. Choose a driver who doesn't drink alcohol or call a taxi.

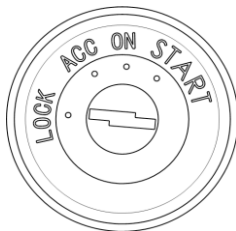
ELECTRIC KEY SWITCH



Engine switch position

LOCK

Lock steering wheel to prevent theft. The switch key can only be removed at the LOCK position. To turn the engine switch to the locked position, press the key in the ACC position and turn the key to the LOCK position.



ACC (Sub-device)

Unlocked steering wheel and sub-electrical device can work.

*** NOTE**

If there is difficulty turning the key to the ACC position, while turning the switch key, turn the steering wheel to the left and right to release the lock tension.

ON

Warning lights can be checked before the engine is started. That is the normal running position after the engine is started.

Do not let the engine switch lock turn ON if the engine does not start to avoid the discharge of battery.

START

Turn the engine switch to START position to start the engine. The engine will rotate until you release the key, it will return to the ON position. Brake indicator lights can be checked in this position.

PRECAUTION – Engine switch

Never turn the engine switch to LOCK or ACC position when the car is running. Doing so will cause the car to lose control of the steering and braking, which may cause an accident.

Anti-theft steering wheel lock does not replace handbrake. Before leaving the driver's seat, always make sure to pull off the handbrake and the engine has completely shut down. Unexpected gearshifts can occur if the above precautions are not taken.

(Continued)

(to be continued)

Do not attempt to reach the engine switch or other control button through the steering wheel while the car is running. This may result in loss of control of the car, accident and serious injury.

Do not place anything that can move around the driver's seat because they can move while the car is running, affecting driving and leading to an accident.

START THE ENGINE

PRECAUTION

Always wear appropriate shoes when driving a car. Inappropriate shoes (high soles, ski shoes, etc.) may affect the ability to use the brake pedal, accelerator pedal.

1. Make sure the parking brake (handbrake) is set.
2. Switch the gear to the N middle position on the control panel before starting the engine.
3. Turn the engine switch to the START position and hold until the engine starts (up to about 10 seconds), then release the key.
4. Under low temperature (below 18 °C / 0 ° F) or the car has not worked for a while, allow the engine to heat up the engine by idling the engine, not start accelerator pedal.

Regardless of the engine is hot or cold, do not start the accelerator pedal upon startup.

PRECAUTION

Do not start the engine for more than 10 seconds. If the engine is turned off or does not start, wait about 5 to 10 seconds before restarting, improper use may damage the booting machine.

Do not apply high and sudden acceleration after startup. If the engine is still cool, allow the engine to idle for a few minutes before driving to ensure the booster system is fully lubricated.

PRECAUTION

Make sure not to turn off the battery relay switch in the "OFF" position when the engine is running, it will be dangerous for electrical device system.

PRECAUTION

When you intend to stop or park your car with the working engine, be careful not to press the accelerator pedal for a long time. It can increase engine heat, exhaust system and cause fire.

When you brake suddenly, or unexpectedly drive, unassembled objects on the car may fall off and affect the operation of the pedals, this will cause an accident. Fix the objects on the car.

If you are not concentrated when driving, this may cause an accident. Be careful when controlling distracting systems such as adjusting sound, air conditioner. The main responsibility of the driver is to always drive safely.

FUEL-SAVING DRIVING

Note the operating methods to save fuel, extend tire life and fully implement other necessary features, ensure savings when driving following the following guidelines:

1. Avoid sudden driving, unexpected acceleration, sudden increase in speed or sudden braking unless necessary.
2. When starting the acceleration, make sure to enter the gear.
3. Do not drive at too high or too low speed for a long time.
4. When accelerating, try to keep the gear shift from low to high.
5. Check the appropriate coolant temperature from 75 to 90 °C when the car is running.
6. Maintain proper tire pressure when driving.

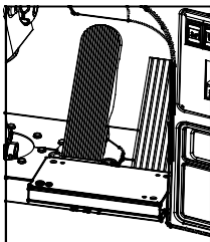
CORRECT BRAKING

Before driving, check and make sure the handbrake has been released and the handbrake indicator light is off.

Driving through deep water or after washing the car may cause the brakes to get wet. And this is very dangerous.

Always use the brake to slow down.

Normal braking



Step on the brake pedal about 1/2 journey ahead of the point you want to stop the car about 25m to 35m ahead.

Before stopping at about 5 to 6 meters ahead, slowly step on the brake pedal lightly. After approaching the stop point, gently step on the brake pedal to stop the car. Operation above will help the car to stop smoothly. Do not jerk the car.

Braking distance

- The most important problem when the car is running at high speed is braking. It will take at least one to two brake pedaling times to stop the car at the position you want to stop.

- Therefore, always keep a safe distance depending on road conditions and running speed.

Passing ahead

When passing ahead, keep a minimum speed of 10km / h above the front vehicle speed.

Note the following points:

When the brakes provide braking force, it is not necessary to pedal all the brakes, except in an emergency.

Gently step on the brake pedal to minimize shock when stopping.

Do not step on the brakes continuously, resulting in temporary loss of compressed air pressure and make the car continue to move. Try to stop the car by stepping on the brake pedal once.

Sudden braking

In an emergency, step on the brake pedal fully. Take care because of a sharp jerk when stopping the car.

PRECAUTION

The consequence of sudden braking is to make tires, brake discs, brake pads wear out quickly and other devices will reduce their lifespan. Avoid sudden braking except in an emergency.

BEFORE GOING UPHILL

Before going uphill, you should switch to a low gear to avoid engine overloading.

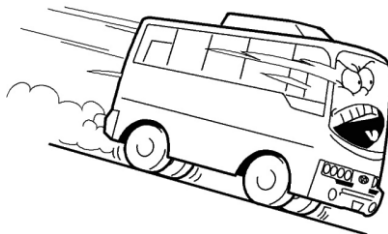


PRECAUTION

- Note when operating, avoid the engine operating at too high rotation speed. The phenomenon of engine operating at high number of revolutions often occurs when going downhill or moving to a lower gear.
- The number of engine revolutions is too high when the engine rotates faster than the maximum rotation speed of the wheel.

BEFORE GOING DOWNHILL

When going downhill, maintain speed close to the maximum torque of the engine.



⚠ PRECAUTION

When turning left or right, note that the turning radius of the rear wheel is smaller than the front one. Observe the roadside when turning.

Observe obstacles and keep a safe distance from traffic vehicles.

CURVE ROAD

Before entering the curve road, reduce the speed.



⚠ PRECAUTION

When turning left or right, note that the turning radius of the rear wheel is smaller than the front one. Observe the roadside when turning.

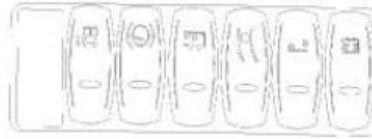
Observe obstacles and keep a safe distance from traffic vehicles.

STOP AND PARKING



- When the engine gets too hot, stop the car and let the engine idle for a certain period of time until the engine coolant temperature drops.
- Then switch to 0 and pull the handbrake lever, turn off the electric key in the "STOP" position and unplug the key.
- When parking the car on a slope, place a warning flag and insert the wheel.
- Unplug the key from the lock.

HOW TO TURN OFF THE ENGINE



- Allow the engine to idle for about 3 minutes to reduce the engine coolant temperature. Then turn off the engine. If the engine is turned off immediately, it may cause damage to the engine.
- Turn the electric key to the "STOP" position to turn off the engine and then switch back to the "LOCK" position.
- Press the power switch again.

PRECAUTION:

Turn of relay switch before leaving the car to avoid battery power off and don't work for a long time

SAFE DRIVING

- Never return to zero when the car is downhill. This is extremely dangerous. Always drive in a condition having gear.
- Do not press on the brake pedal when the car is running. This can cause the brake pads and brake drum to overheat and damage. When you drive down a long slope, you should slow down, use electromagnetic brakes and switch to low gear. When you do so, the engine and electromagnetic brake will keep the car running slowly.
- Slow down before moving to a slow-speed gear handle. This helps to avoid over-speed engine that can lead to damage.
- Slow down when you encounter horizontal wind. This helps you control the car better.
- Make sure the car stops completely before you shift to reverse gear, the gearbox may be damaged if you do not do so. To change the reverse gear, shift the gear to N, then switch to the reverse gear (R).

- When exercising driving, the driver must be very attentive when on a slippery road surface. Be especially careful when braking, accelerating or shifting. On slippery road surfaces, sudden changes in speed can make wheels lose adhesive force and go out of control.
- Keep the car running at the allowed speed of each road, always control the speed of the car and ensure safety for passengers.
- When running at night the driver must be very careful and alert to observe and control the car

PRECAUTION

Always fasten your seat belt!
When a collision occurs, a person who does not install a seat belt is more likely to suffer serious injury or death than someone who has a secure seat belt installed.



PRECAUTION

Avoid running at high speed when turning.

Do not make the steering wheel move quickly like sudden change of road or sudden turn.

The risk of a somersault is very high if you lose control of the car at a high speed running against the wind direction.

The loss of control is more likely to occur if two or more wheels leave the road surface and the driver lost control when re-entering the road surface.

In case your car runs off the lane, do not turn the steering wheel suddenly. Instead, slow down before letting the car back to the right lane.

Never run past the specified speed limit.

DEALING WITH EMERGENCIES

7

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TASKS TO DO DAMAGES

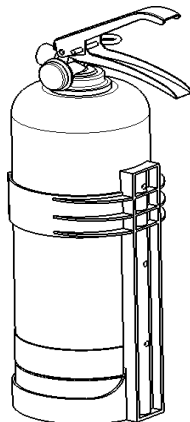
- Turn on the "ON" danger light switch to turn on the warning light. At the same time, put a warning flag or red light to alert the car under trouble. Without warning, it is very dangerous because other vehicles may collide with your car.
- Note to insert wheels.
- Check if the parts are troubling. If you can handle it yourself, first ensure your safety and for others.
- If you cannot handle it yourself, contact the nearest authorized service station.

EMERGENCY TOOLS

There are some essential support tools to help you in emergencies.

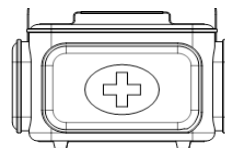
Fire extinguisher

(For details, see section 3, fire extinguisher.)



First aid kit

First aid kit is a place to store necessary medical items such as scissors, bandages, personal bandages, etc., to help first aid in case someone gets injured on your car.



Escape hammer



Escape hammers are arranged in windows to smash window glass to escape in an emergency.

*** NOTE**

Absolutely do not use the emergency hammer at any other purpose.

Check the tire pressure

The tire is under-inflated after a period of use and requires additional pumping. This is not a punctured tire, but it can cause the tire to wear out. Check the tire pressure when cooling because the pressure may increase when the tire is hot.

To check the pressure, follow these steps:

1. Remove the steam valve cover.
2. Press and hold the pressure meter on the air valve. The air may be leaked out a little when you press the meter. It will get worse if you don't hold on.
3. The air in the tire will cause the meter pointer to move.
4. Read the pressure indicator number on the meter to know if the pressure is higher or lower than the standard.
5. Adjust tire pressure according to standard. See the "tires and wheels" section in chapter 8.
6. Re-assemble the air valve cover.

MAINTENANCE

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MAINTENANCE SERVICE

You need to be very careful to prevent damage to your car as well as injure yourself when performing car inspection and maintenance procedures.

If you do not really believe in your ability to inspect and maintain your car, we recommend you take your car to THACO's authorized service station to perform the above task.

THACO's authorized service station has trained technicians and genuine spare parts for proper maintenance of your car. Please take the car to THACO's authorized service station for professional advice and maintenance.

Incorrect, incomplete or irregular maintenance will lead to technical problems that may damage the car, cause an accident or serious injury.

RESPONSIBILITY OF CAR OWNER NOTES TO MAINTENANCE

* NOTE

Car maintenance and record keeping are the responsibility of the owner.

You need to keep documents to prove that your car has been properly maintained and in accordance with the periodic maintenance schedule printed on the following pages of this section. You need to keep a record and comply with the regular schedule to enjoy the warranty policy.

Information about warranty limitations is printed in the "**Warranty Book**". Note that repairs or adjustments arising from improper maintenance or non-maintenance will not be covered by the warranty policy.

We recommend that you take the car to THACO's authorized service station to perform maintenance. THACO's authorized service station achieves high standards of THACO's service quality and gets technical support, this will provide you with the best quality service to satisfy customers.

Improper and inadequate maintenance may cause technical problems. This section will provide instructions for easy maintenance items.

As explained above, some maintenance procedures must be performed at THACO's authorized service stations with specialized tools.

* NOTE

Incorrect maintenance of the owner during the warranty period may affect warranty conditions. For more details, read the "Warranty book" provided for your car. If you are not sure about the routine maintenance procedures, take the car to THACO's authorized service station to be carried out.

⚠ PRECAUTION – Maintenance work

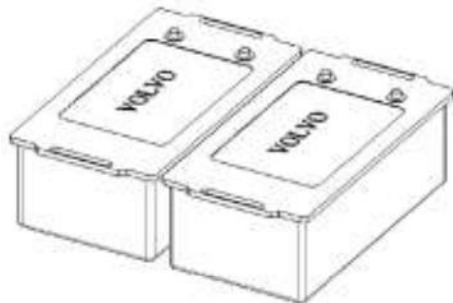
Working in the engine chamber while the engine is running is dangerous. This is even more dangerous when you wear untidy jewelry or costumes. It can wrap into moving parts that cause injury. Therefore, if you are required to let the engine work when working in the engine chamber, be sure to remove the jewelry (especially rings, earrings, necklaces, watches ...), collar tie, tie, scarf and other loose clothing before getting close to the engine or cooling fan.

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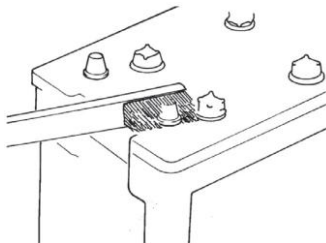
(To be continued)

Performing maintenance work can be dangerous. You may be seriously injured while performing some maintenance works. If you are not equipped with sufficient knowledge, experience, lack of tools, please take your car to THACO's authorized service station to perform maintenance.

BATTERY



0
12V batteries are connected in series, providing 24V voltage to the system. To extend battery life, always check the battery level and the proportion of battery fluid every 5,000km or monthly.



Cleaning battery poles

Always keep the battery surface cover dry and clean. If corrosive white powder appears on the pole tip, clean with hot water immediately.

Always keep the lid closed to avoid peripheral substances such as dust and water entering the battery. The cathode cable (-) must always be removed first and reinstalled eventually when removing and reinstalling the connecting wire.

PRECAUTION

Use safety glasses during working with battery (Highly corrosive electrolyte can cause blindness if splashed into the eye. In case of occurrence, wash eyes in clean water for at least 20 minutes then find medical care)

Charge in dry place

No smoking in charging area

Take preventive measures to prevent sparks

Wear protective gloves

Do not use jewelry or watches in the charging area

Do not place other device on the battery or place where it could hit the battery.

CHECK BEFORE OPERATION

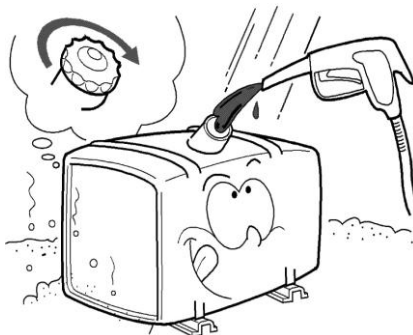
Check the windshield washer



The glass washer fluid is to supply water for glass washing system. It is recommended to use good quality washer fluid to pour into a tank. The fluid levels must be checked regularly in bad weather conditions or whenever used a lot.

- Do not operate the switch lever when the tank has run out of fluid. It may damage the water pump.
- Open the cover and fill the glass washer fluid into the tank.

Take care when fuelling



- Pay attention to using suitable fuel. Unsuitable fuel can cause the engine to fail to start and damage.
- Try to fill the fuel tank. If the fuel level in the tank is low, the water vapor in the air can condense to form water in the fuel, create rust in the tank and make it difficult to start the engine.
- Tighten the fuel tank cover.

TAKE CARE THE CAR



Before checking the engine lubricant, turn off the engine and make sure it is parked on a flat road.

Wait about 20-30 minutes, then withdraw the lubricant gauge, clean it, put it back into the engine. Then draw to check the lubricant level and make sure the lubricant level is always in the range between "F" and "L".

Car wash

Chemicals mixed in dust and dirt on car from the road surface can damage the paint surface and car cover, if they stick for long time.

Regular car wash is the best way to protect your car from damage. It also works to protect the effects of natural environments such as rain, salt air ..., do not wash the car directly in the sun. Park the car under the shade and spray water to wash dirt. Next use a lot of water and a brush to wash the car or a soft cloth, wash the car from top to bottom.

Use soap for car wash if necessary. Dry with a soft cloth. Carefully wash the connection points, door flanges, wheel holes, these places may still have dust.

Cleaning the engine chamber and chassis with a steam nozzle. Be careful not to wash and spray on electrical equipment such as startup machine, generator.

PRECAUTION – turn off the engine before washing.

Cover power generators, starter machines and other electrical equipment to prevent water or steam from firing directly on these equipment.

Do not spray water into the air intakes outlet of the air filter and surrounding areas.

Applying the polish

Applying a layer of polish on the surface of the car will help prevent chemicals that may cling to the surface of the car. Applying a polish after washing the car and doing this work at least every 3 months.

Chromed details

To avoid staining, corrosion for chromed parts, wash with water, dry gently, and cover with a special protective layer. It should be done more often in the winter.

Polishing



Only polish if the paint surface is stained or loses gloss, not polishing on the plastic parts, if polishing, it will damage their faces.

Window glass

Window glass should only be cleaned with clean water and a soft cloth.

Glass washer fluids are used to remove oil, grease, dead insects ... Dry the glass by a soft cloth after washing.

Do not use the same cloth to clean the glass and the surface of the car paint, the polish can stick to the glass and reduce visibility.

Protect the car frame and chassis

THACO car chassis is processed at the factory to protect against rust and corrosion. Some areas are coated with anticorrosion substances.

The effect of the above method also prevents the impact of gravel, stone, chemicals on the road ... when the car is operating. Regularly check the rim and need additional protection. Not all commercially available materials are suitable for the car, so you should take the car and perform this job at THACO's authorized service station.

Engine chamber

Clean the engine chamber in early winter. Pay special attention to flanges, gap and exterior details where dirt, chemicals and abrasive substances stick to.

If other chemical salts are used on the road, clean the engine chamber at least every 3 months.

Protect the Interior and exterior wrapping materials

To maintain the value of using the car, carefully clean the interior wrapping materials.

Use a vacuum cleaner and brush to clean. If dirty, it is recommended to clean with a suitable cleaning solution, the felting material must be cleaned with a solution of 3% neutral soap with warm water.

Clean floor mats with vacuum cleaners and remove stains with mat cleaning solutions.

Damaged paint surface

Small scratches and cracks on the paint surface need to be handled as soon as possible. Check the car cover surfaces facing the road surface and whether the tires are damaged under the impact of gravel or stones

Asphalt

If the asphalt sticks to the asphalt, use a special detergent to remove it as soon as possible. If there are still stains of asphalt, polish that area

Rubber and plastic parts:

Use a soft cloth with clean water. If necessary, use a special detergent to clean plastic and rubber parts.

If engine lubricant, brake fluid, battery fluid ... stick to these parts, quickly rinse with water and then use alcohol to remove completely.

Load and car speed

It is especially important to adjust the tire pressure properly before driving with maximum load and long-distance.

CHECK AFTER OPERATION



After operating, clean the car and perform the following inspection:

1. If there are any problems during operation, check and repair immediately. If it is difficult to repair, call the nearest Service Station for assistance.
2. Check the laxity, damaged condition of all details, leaks of lubricant, fuel, water.

SPECIFICATIONS

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SPECIFICATION TABLE

1	Size	Total length (mm)	12050
		Total width (mm)	2500
		Total height (mm)	3260
		Length of car front end (mm)	2720
		Length of rear end (mm)	3330
		Standard length (mm)	6000
		Front wheel tread (mm)	
		Rear wheel tread (mm)	
		Rotation radius of the car (m)	
2	Number of seats		45 passenger seats + 1 driver seat

OVERALL APPEARANCE OF THE CAR

