



西南交通大学  
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# Chapter 22

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# Control of Carbon Dioxide



# 22.1 Introduction 721

## Cause and Impact of Global Climate Change (GCC)

- human activities releasing gases that trap heat in the Earth's biosphere
- the most significant problem ever faced by humankind
- the potential to lead to massive human casualties:

significant disruptions in weather, agriculture, economy, and society, human deaths...



# 22.1 Introduction

## Is global warming really happening?

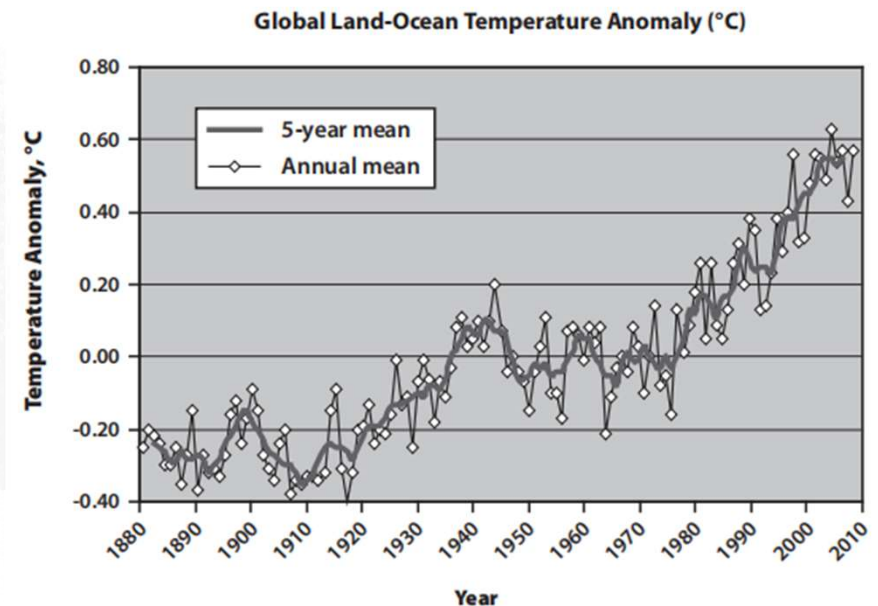
### Scientific and empirical evidences:

Rising Global Temperatures, Melting Glaciers, Sea Level Rise, Increased Frequency of Extreme Weather, Ocean Acidification, Scientific Climate models

### 1. The average global temperature anomaly (AGTA)

Figure 22.1: the past 130 years.  
more accurate than the average temperatures.

Track the differences between temperatures in a given year and a baseline of past average temperatures (over a baseline period of years) at the various sites around the world and average them.



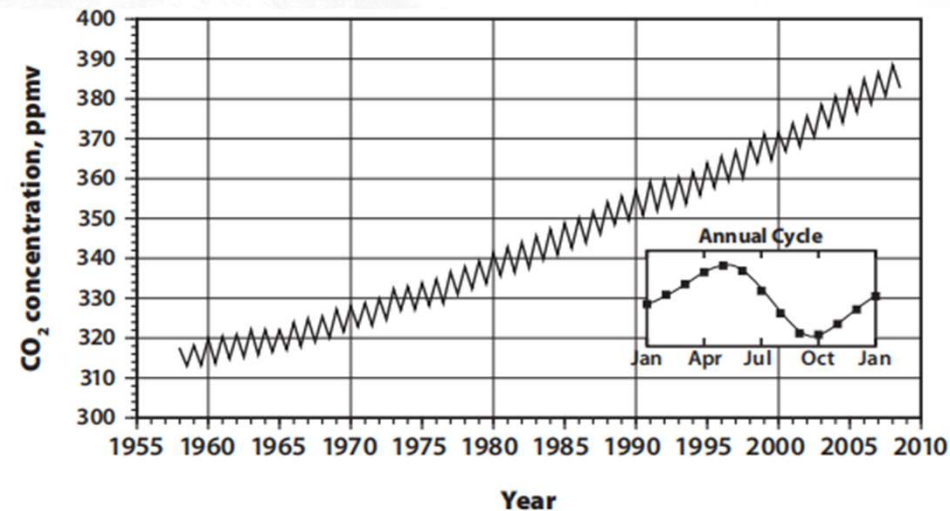
**Figure 22.1**  
Global land and ocean temperature anomaly (°C).  
(Source: <http://data.giss.nasa.gov/gistemp/graphs/>)

# 22.1 Introduction

## Is global warming really happening?

### 2. Atmospheric CO<sub>2</sub> concentrations

Figure 22.2: a rapid growth in the atmospheric CO<sub>2</sub> concentration over the past 50 yrs



**Figure 22.2**

Details of the rise in atmospheric CO<sub>2</sub> over the past 50 years.

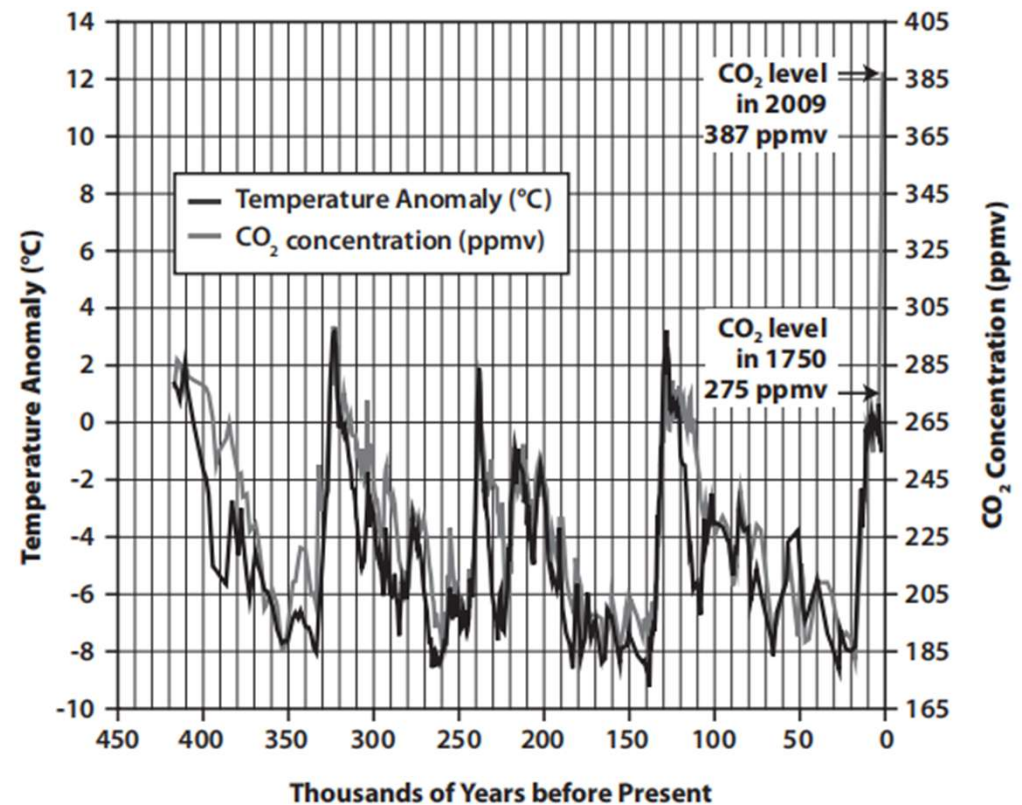
Note: Atmospheric concentrations of CO<sub>2</sub> are expressed in parts per million by volume (ppmv).  
(Source: Adapted from Tans, P. "Trends in Atmospheric Carbon Dioxide." National Oceanic & Atmospheric Administration, Earth System Research Laboratory, n.d. Accessed March 2010 from <http://www.esrl.noaa.gov/gmd/ccgg/trends>)

# 22.1 Introduction

## Is global warming really happening?

- (1) a close correlation between the temperature anomaly and CO<sub>2</sub> concentration
- (2) a large and rapid change in the past century.

The existence of global warming is widely accepted by the scientific community !



**Figure 22.3**  
Temperature and carbon dioxide behavior from Vostok ice core data.



## 22.1 Introduction

**Open Important questions** about cause and effect of CO<sub>2</sub> and global temperatures

- Do increasing CO<sub>2</sub> concentrations follow temperatures or precede them?  
If the former, to what degree does it amplify the change?  
If atmospheric CO<sub>2</sub> is causing temperatures to rise, what is the lag time?
- Will temperature crashes similar to that which occurred in the past repeat in the near future?
- Will global temperatures continue to rise to unprecedented levels?

### Key contributors

CO<sub>2</sub>: most responsible for the current warming trend due to its higher emissions; **the primary concern**

CH<sub>4</sub>, N<sub>2</sub>O, CFCs : higher GCC **potential** gases (better IR absorbers)

e.g. CH<sub>4</sub> 25 times the GCC potential than CO<sub>2</sub> over a 100-year time horizon

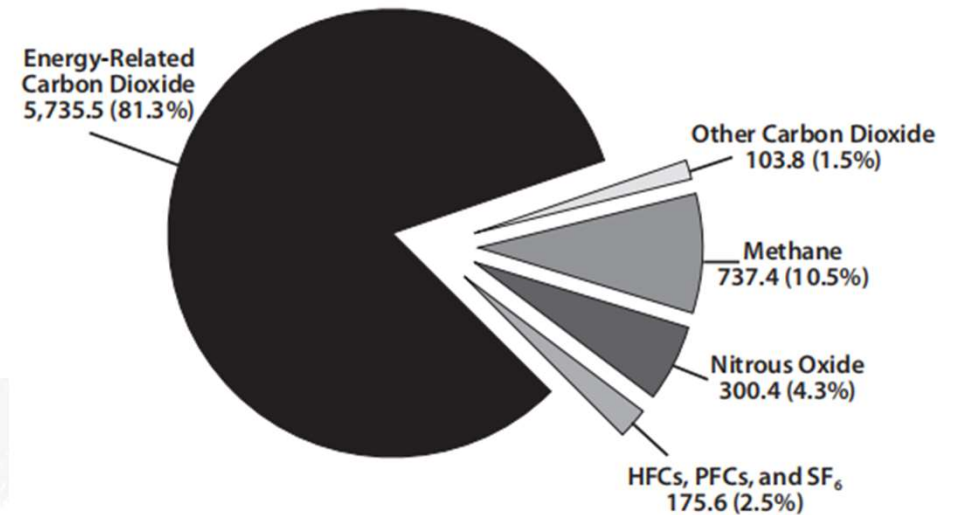
(25 tons of carbon dioxide **equivalents**, CO<sub>2</sub>e)

# 22.1 Introduction

**Table 22.1** Atmospheric Gases that Affect Global Climate Change

| Gas            | Pre-industrial concentration | Current concentration | % increase in last 300 years | % contribution to the increase in warming |
|----------------|------------------------------|-----------------------|------------------------------|---|
| Carbon dioxide | 280 ppm                      | 390 ppm               | 37                           | 66  |
| Methane        | 700 ppb                      | 1745 ppb              | 149                          | 21  |
| Nitrous oxide  | 270 ppb                      | 314 ppb               | 19                           | 6   |
| CFCs           | 0                            | 533 ppt               | Infinite                     | 7   |

Source: Denman et al., Intergovernmental Panel on Climate Change, 2007.



**Figure 22.4**

U.S. anthropogenic greenhouse gas emissions by gas, 2008 (million metric tons of carbon dioxide equivalent).

(Energy Information Administration, 2009a)

## 22.2 Magnitude of the CO<sub>2</sub> Problem

### Estimation of CO<sub>2</sub> emission

#### Example 22.2

In 2008, the coal burned for electricity in the U.S. was about 1.0 billion tons. In that same year, the gasoline and diesel fuel burned in motor vehicles were 9.2 and 3.9 million barrels/day (1 barrel = 42 gal), respectively. Compare the CO<sub>2</sub> emitted in the United States from coal combustion for electricity with the amount emitted from motor vehicles.

Give your answers in units of Gt of carbon dioxide and Gt of carbon. For this problem, assume that coal has an average carbon content of 65%. Also, the average density of gasoline is 6.2 lbs/gal and that of diesel fuel is 7.1 lbs/gal. Furthermore, the carbon content of each of these fuels is roughly 86%.

#### Example 22.3

Calculate the coal burned and the CO<sub>2</sub> emitted today just from the new power plants that were built in China in 2007. Assume that Chinese coal has an average heat content of 7000 kcal



## 22.2 Magnitude of the CO<sub>2</sub> Problem

### An overview of the magnitude of the CO<sub>2</sub> problem in U.S

#### 1. GHG total emissions

6,343 million metric tons of CO<sub>2</sub>e in 2022, a 3.0 % decrease since 1990.

#### 2. Electric Power Sector

Used to be **the largest source** in the U.S

In 2023, >80% reductions in U.S. energy-related CO<sub>2</sub> emissions in this sector (largely due to a decrease in coal-fired electricity generation) .

#### 3. Transportation Sector:

**a major contributor**, 28% of total U.S. GHG emissions in 2022

Cars, trucks, commercial aircraft, and railroads.

#### 4. Industrial Processes:

**a significant source**

burning fossil fuels for energy and chemical reactions necessary for production.

#### 5. Residential and Commercial Sectors:

burning of fossil fuels for heat, use of gases for refrigeration and cooling, ...

#### 6. Agriculture:

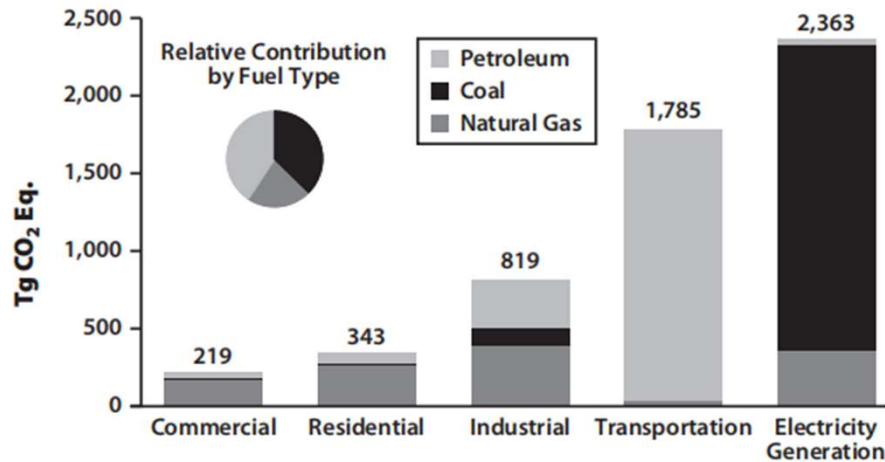
Agricultural activities, including livestock and rice production,

contribute to methane and nitrous oxide emissions .

#### 7. Land Use, Land-Use Change, and Forestry

as a net sink for CO<sub>2</sub> and offsetting 13% of total U.S. GHG emissions .

## 22.2 Magnitude of the CO<sub>2</sub> Problem



**Figure 22.7**  
U.S. emissions of CO<sub>2</sub> in 2008 by energy consuming sector and fuel type.  
Note: 1 teragram = 1 million metric tons.  
(U.S. EPA 2010).

**Table 22.3** World's Largest CO<sub>2</sub> Emitters (2008)

| Country or Region | CO <sub>2</sub> Emissions, Gt/year |
|-------------------|------------------------------------|
| China             | 6.5                                |
| United States     | 5.8                                |
| European Union    | 4.2                                |
| Russia            | 1.7                                |
| India             | 1.5                                |
| Japan             | 1.2                                |
| Rest of the world | 9.5                                |
| Total world       | 30.4                               |

Source: EIA, "Independent Statistics and Analysis," n.d.

The U.S. has a significant historical responsibility for emissions, when considering cumulative CO<sub>2</sub> emissions since 1751.

China's commitment and action?



# China's Dual Carbon plan



A national strategic decision: **Aiming for carbon peak by 2030 and carbon neutrality by 2060**

China's commitment to sustainable development and global climate action climate change

**Energy Sector:** reduce reliance on fossil fuels and increase the share of non-fossil energy sources, like wind and solar power.

**Transportation:** reduce energy consumption and emissions, promoting electric vehicles, and improving public transportation systems.

**Urban and Rural Development:** emphasis on green building standards , development of energy-efficient infrastructure in both urban and rural areas.

**Industrial Adjustment:** adopt greener production processes

**Economic Transformation:** economic structures, energy structures, and transportation systems to align with green, low-carbon, and circular development models.

**Carbon Market:** regulate and reduce GHG emissions through market mechanisms.

**Public Participation:** calls for public awareness and participation in low carbon life  
(greener lifestyles and consumption patterns).

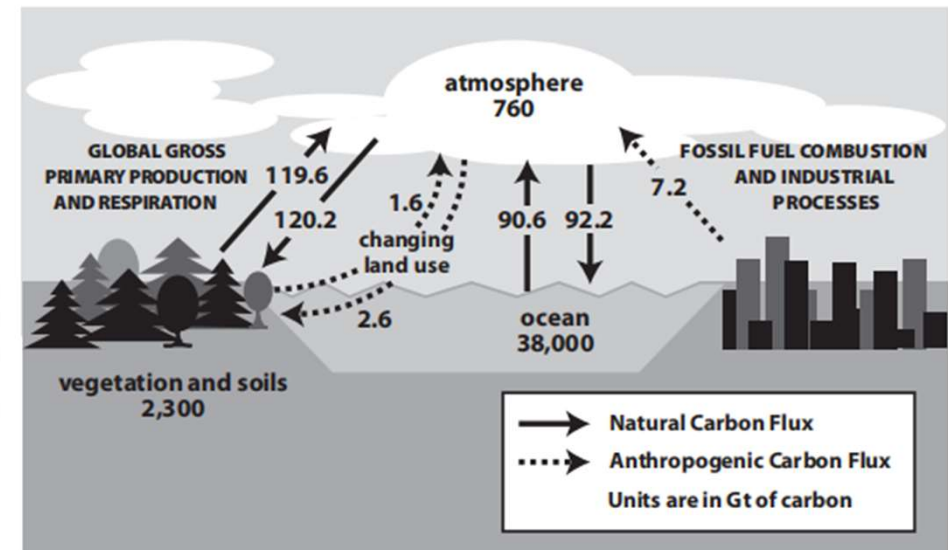
**International Cooperation:** China is committed to international cooperation on climate change

## 22.2 Magnitude of the CO<sub>2</sub> Problem

### How to address the CO<sub>2</sub> problem?

#### A multi-faceted approach:

- transitioning to cleaner energy sources
- improving energy efficiency
- implementing carbon capture and storage technologies.



**Figure 22.6**

Global carbon cycle.

(Adapted from Energy Information Administration, 2008a)



## 22.2 Magnitude of the CO2 Problem

Two Key concepts: **Sources v.s. Sinks**

### Sources:

The points or activities that release GHGs into the atmosphere.

Examples:

burning fossil fuels for energy,  
deforestation,  
industrial processes.

### Sinks:

Natural or artificial systems that absorb and store CO<sub>2</sub> or other GHGs from the atmosphere.

Examples:

forests, oceans,  
technologies like carbon capture and storage (CCS).

Sinks help to mitigate the effects of climate change by reducing the amount of GHGs in the atmosphere.

## 22.3 CO<sub>2</sub> Prevention 733

An overview of strategies for preventing CO<sub>2</sub> emissions:

1. **Conservation:**

2. **Alternative Fuels / Renewable Energy:**

Shift from fossil fuels to renewable energy sources

like solar, wind, hydro, and geothermal power to generate electricity without CO<sub>2</sub> emissions.

3. **Energy Efficiency Improvements:**

Reduce the amount of energy needed in buildings, transportation, and industrial processes



## 22.3 Alternative Fuels 735

to use alternative energy sources.

if hydroelectric as a conventional source,

the alternative energy sources :

wind, solar, biomass (including landfill gas), and geothermal.

the largest share :

biomass—about 82% in 2007 (EIA 2007).

carbon based, puts that same amount of carbon back into the air when combusted.

but it removes carbon from the atmosphere as it grows

it essentially adds no net carbon to the atmosphere.

**Table 22.4** World Energy Consumption by Source, Quadrillion Btu

| Energy source | 2000  | 2002  | 2004  | 2006  | 2008  | % of total<br>in 2008 |
|---------------|-------|-------|-------|-------|-------|-----------------------|
| Oil           | 142.0 | 144.2 | 152.4 | 153.8 | 157.1 | 31.7%                 |
| Natural Gas   | 84.7  | 91.4  | 96.9  | 102.6 | 109.0 | 22.0%                 |
| Coal          | 93.5  | 96.2  | 110.6 | 121.7 | 132.2 | 26.7%                 |
| Nuclear       | 23.4  | 24.4  | 25.0  | 25.4  | 24.8  | 5.0%                  |
| Hydroelectric | 24.0  | 23.9  | 25.4  | 27.4  | 28.7  | 5.8%                  |
| Renewables    | 24.8  | 26.4  | 27.2  | 31.2  | 44.0  | 8.9%                  |
| Total         | 392.5 | 406.5 | 437.6 | 462.0 | 495.8 |                       |

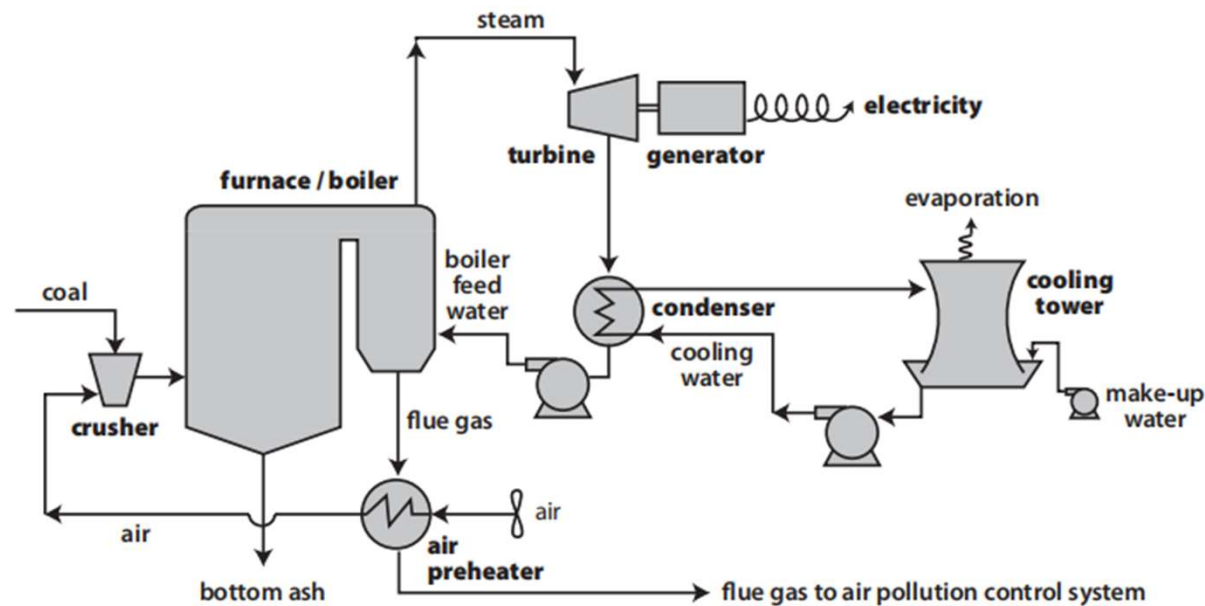
Sources: BP, 2009; EIA, 2009b; and others.

fossil fuels are the dominant source of the world's energy

alternative fuels (renewables) 9%. (In U.S., a smaller %) .

## 22.3 Efficiency Improvements 736

The overall average thermal efficiency of all the existing coal-fired power plants in the world :  
30– 35%.



**Figure 22.8**  
Simplified process flow diagram for a coal-fired power plant.



## 22.3 Efficiency Improvements 736

Example 22.4.

If the average thermal efficiency of fossil-fuel-fired power plants worldwide could be raised from about 32% to 45%, how much would that reduce CO<sub>2</sub> emissions?

**Table 22.5** Typical Operating Conditions for Three Types of Modern Coal-Fired Plants

| Type of Plant             | Steam Temperature<br>°F | Steam Pressure<br>psia | Thermal Efficiency<br>% |
|---------------------------|-------------------------|------------------------|-------------------------|
| Conventional              | 950–1,100               | 2,000–2,400            | 32–37                   |
| Supercritical (SC)        | 1,200–1,350             | 3,000–4,500            | 38–43                   |
| Ultra-supercritical (USC) | 1,350–1,500             | 4,500–6,000            | 44–49                   |

The real question is what kind of technology is needed to make new power plants significantly more efficient?

## 22.3 Efficiency Improvements

### ---A brief overview of Supercritical PC Power Plants



utilize steam at P and T beyond the critical point of water (22.12 MPa and 647.14 K), operating at pressures typically above 22.12 MPa and temperatures above 374°C,

#### Higher Efficiency:

thermal efficiency : 38% to 42% v.s. subcritical plants, 33% to 38%.

#### Environmental Considerations:

easily incorporate advanced pollution control technologies .

reduced CO<sub>2</sub> emissions per unit of power;

absolute emissions still significant, CCS still necessary.

#### Economic Factors:

Material Challenges: the use of specialized, more expensive materials that can withstand high operating temperatures and pressures conditions,.

The higher initial investment.

#### Global Status:

widely adopted in many countries, China, the US, Russia.

#### Future Developments:

To develop advanced plants with steam temperatures of 700°C or more, which could achieve efficiencies of over 47% .

To integrate with Renewables energy

## 22.3 Efficiency Improvements

### --A brief overview of IGCC Plants

#### Integrated Gasification Combined Cycle (IGCC) technology :

a type of coal-fired power generation technology,

higher efficiency ; lower environmental impact than traditional ones

#### Process:

Coal gasified at high pressure and temperature,

producing a synthesis gas (**syngas**:  $H_2 + CO$ ), which is cleaned of impurities such as sulfur and particulates before being burned to drive a **gas turbine**.

The exhaust heat from the gas turbine is then used to generate **steam**, which drives a **steam turbine** to produce additional power .



## 22.3 Efficiency Improvements 736

**Efficiency:** higher, rivaling the most advanced pulverized coal plants.

Current designs, around 43%–45%

**Environmental Benefits:** easier CO<sub>2</sub> capture

Due to a higher concentration and pressure than in a dilute exhaust stream

**Economic Considerations:**

higher initial capital costs,  
offset by the efficiency gains and potential for CO<sub>2</sub> capture and utilization .

**Global Status:**

setbacks with closures of several plants in Europe and the US;  
Interest in China and India, where coal remains a significant part of the energy mix .

**Future Prospects:**

closely tied to the development of gas turbine technology, advances in integration, and supporting processes

## 22.3 Efficiency Improvements 736

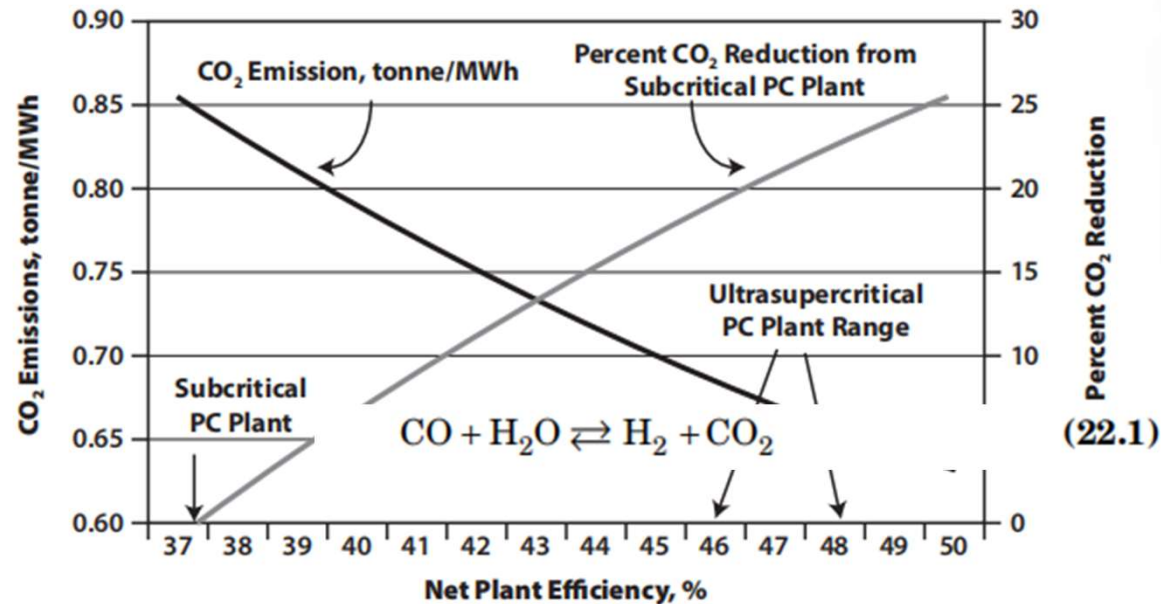
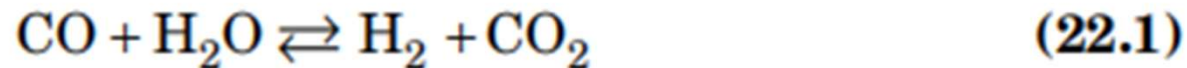


Figure 22.9

Effect of pulverized coal plant efficiency on CO<sub>2</sub> emissions.

(Booras & Holt 2004; used with permission of the Electric Power Research Institute.)



## 22.3 Oxy-fuel Combustion 741

A technology that employs **pure oxygen instead of air** for combustion

### **Principle:**

separation of oxygen from air

fuel burned in nearly pure oxygen-rich environment.

Flue gas primarily composed of CO<sub>2</sub> and water vapor,  
combined with a substantial amount of recycled flue gas, high CO<sub>2</sub> concentration.

### **Advantages:**

Clean exhaust gas

enhancing the concentration of CO<sub>2</sub> for easier capture and sequestration .

significantly reducing nitrogen in the flue gas

### **Challenges:**

high energy demand of air separation units,

reduce the overall efficiency of the power plant by about 10%–12%

### **Research and Development:**

laboratory and pilot-scale experiments worldwide.

### **Future Outlook:**

promising for coal-fired power plants

a potential solution for carbon capture and storage in a carbon-constrained world .



## 22.4 CO<sub>2</sub> Capture 742

### Wet Scrubbing of CO<sub>2</sub> 742

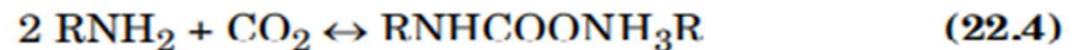
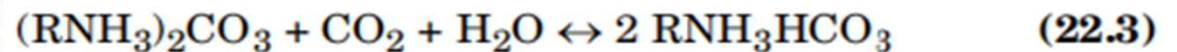
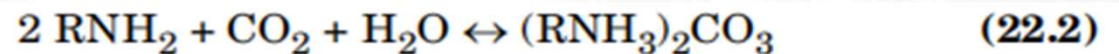
#### Process:

spraying a liquid absorbent into the industrial exhaust gas stream.

#### Absorbents:

various chemicals that can selectively react with CO<sub>2</sub>, e.g. amines

The choice of absorbent affect the efficiency of CO<sub>2</sub> capture and the ease of subsequent CO<sub>2</sub> release for storage or use



**Table 22.6** Various Amines Used for Capturing CO<sub>2</sub>

| Name of Amine        | Abbreviation | Molecular formula  | Molecular Weight |
|----------------------|--------------|--|------------------|
| Monoethanolamine     | MEA          | H <sub>2</sub> NC <sub>2</sub> H <sub>4</sub> OH                 | 61.1             |
| Diethanolamine       | DEA          | HN(C <sub>2</sub> H <sub>4</sub> OH) <sub>2</sub>                | 105.1            |
| Methyldiethanolamine | MDEA         | CH <sub>3</sub> N(C <sub>2</sub> H <sub>4</sub> OH) <sub>2</sub> | 119.2            |
| Diglycolamine        | DGA          | HN(C <sub>2</sub> H <sub>4</sub> OH) <sub>2</sub>                | 105.1            |
| Diisopropanolamine   | DIPA         | HN[(CH <sub>3</sub> )(CH <sub>2</sub> )CHOH] <sub>2</sub>        | 133.2            |

## 22.4 CO<sub>2</sub> Capture 742

### Wet Scrubbing of CO<sub>2</sub>

**Advantages:**

high CO<sub>2</sub> capture rates .

A mature technology: relatively simple ; a variety of industrial sources.

**Disadvantages:**

energy-intensive ;

complex and costly in handling and disposal of absorbent and the waste streams.

**Economic Considerations:** significant

due to the need for large absorbent volumes and the energy required for CO<sub>2</sub> release and absorbent regeneration .

**Future Directions:**

more efficient and environmentally friendly wet scrubbing systems, including the use of novel absorbents and integrated systems that minimize waste and energy use .

## 22.4 CO<sub>2</sub> Capture 742

**Biogenic Capture** by biological processes.

Bio-Integrated Carbon Capture and Utilization (BICCU),  
a novel approach that integrates biological processes with chemical carbon capture methods to improve efficiency and reduce the energy required for CO<sub>2</sub> capture .

### Research and Development:

lab-scale, early stages

### Future Outlook:

a promising technology for achieving carbon neutrality, If successful

Research need to optimize the process,  
To identify suitable microorganisms,  
To develop biocompatible capture agents.

**Table 22.7** Yields of Various Energy Crops

| Energy crop | Biofuel produced | Yield of biofuel, kg/hectare-yr |
|-------------|------------------|---------------------------------|
| Corn        | Ethanol          | 145                             |
| Soybeans    | Biodiesel        | 375                             |
| Rapeseed    | Biodiesel        | 800                             |
| Palm Oil    | Biodiesel        | 5000                            |
| Microalgae  | Biodiesel        | 50,000–100,000*                 |

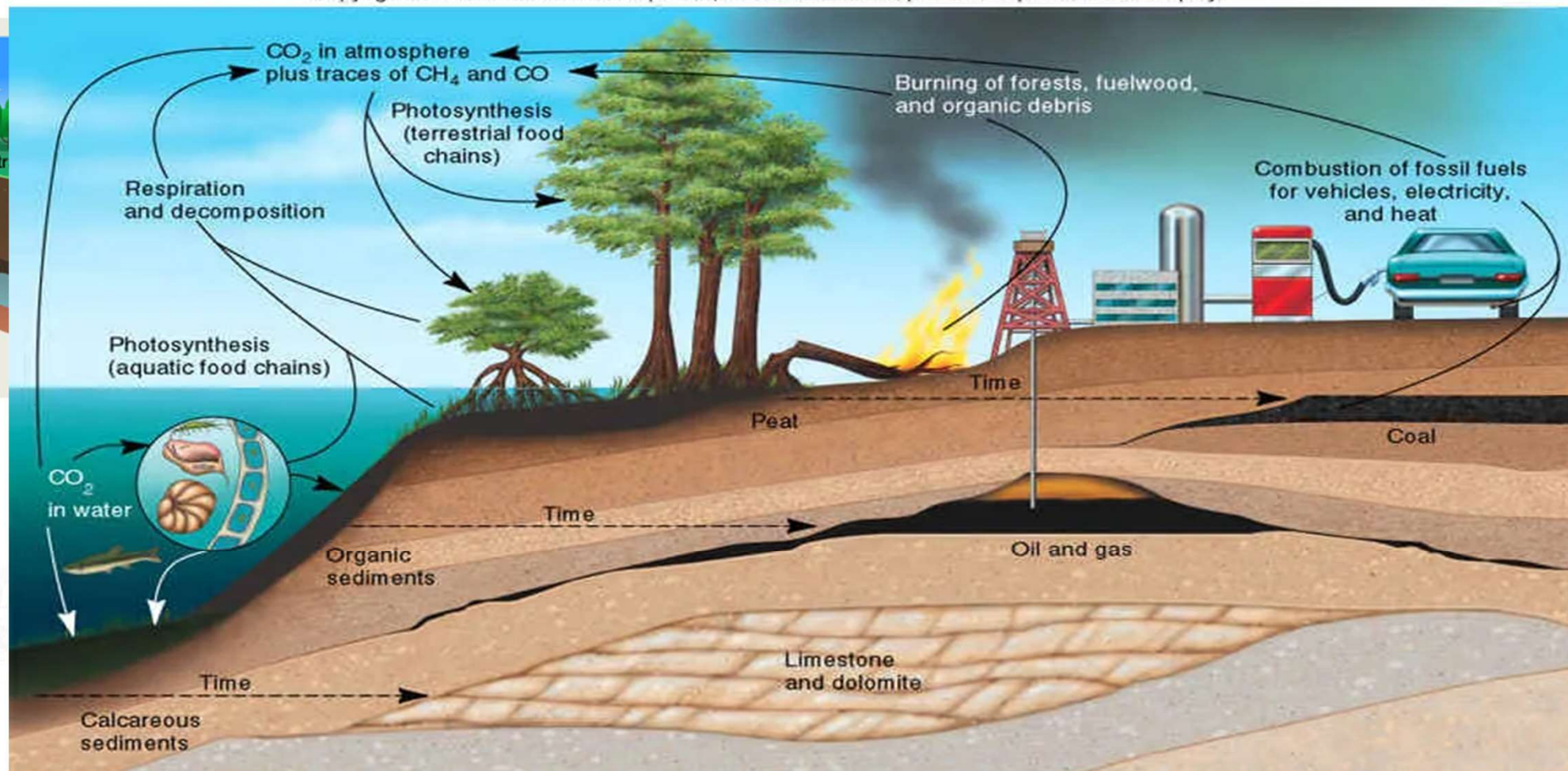
\*Note that claims of the potential yield from microalgae vary widely by source.

Source: Developed from data in Skjånes, Lindblad, and Muller, 2007, and others.





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## 22.4 Other Methods for Capturing CO<sub>2</sub> 751

### 1. **Enhanced Oil Recovery (EOR):**

CO<sub>2</sub> can be injected into depleted oil wells to enhance oil recovery.  
The CO<sub>2</sub> helps to extract more oil and is also stored underground.

### 2. **Physical Adsorption:**

Solid sorbents like activated carbon, zeolites, and metal-organic frameworks (MOFs) ;  
CO<sub>2</sub> released by changing the temperature or pressure .

### 3. **Membrane Separation**

semipermeable membranes.

The efficiency depends on the membrane material and the operating conditions .

### 4. **Cryogenic Separation**

by cooling the gas mixture to very low temperatures where CO<sub>2</sub> liquefies while other gases do not.

### 5. **Direct Air Capture (DAC):**

captures CO<sub>2</sub> directly from ambient air.

an effective way to reduce atmospheric CO<sub>2</sub> levels, but energy-intensive due to the low concentration of CO<sub>2</sub> in the air

### 6. **Mineral Carbonation:**

CO<sub>2</sub> reacting with metal oxides to form stable carbonates.

a form of permanent CO<sub>2</sub> storage

not yet widely used commercially

### 7. **Reforestation and Afforestation:**

Plant more trees and protect existing forests.

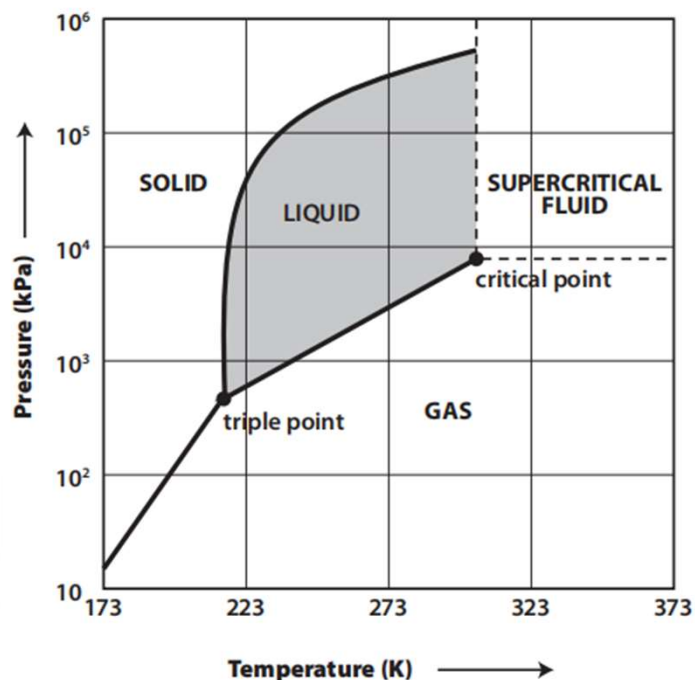


## 22.5 Transportation and Sequestration of CO<sub>2</sub>

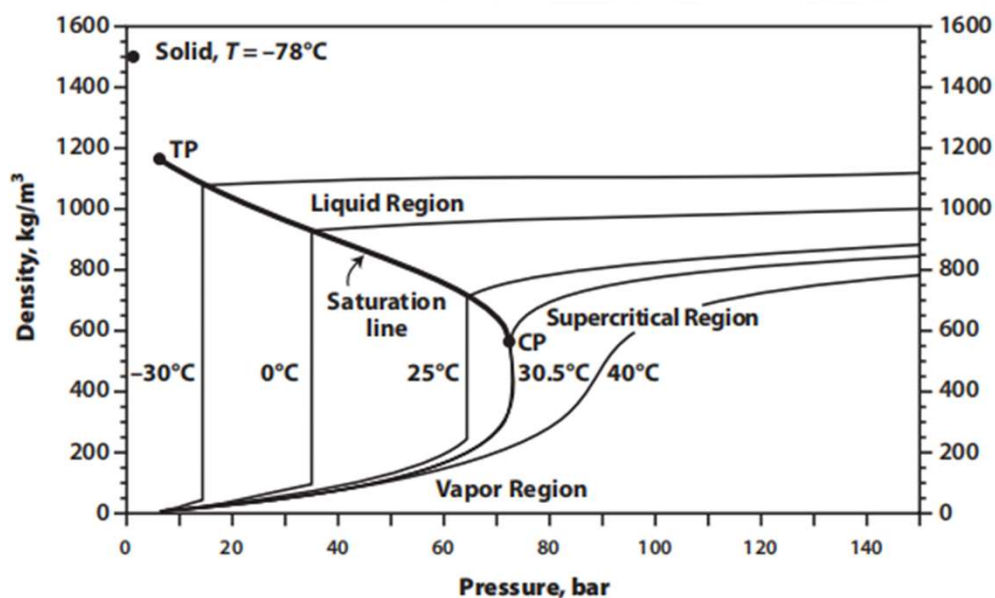
**Pre-knowledge:** Supercritical state

CO<sub>2</sub> transported in a supercritical state

by compressing the gas to pressures above 7.38 MPa and temperatures above 31.1°C.



**Figure 22.13**  
Phase diagram for CO<sub>2</sub>.



**Figure 22.14**  
Pressure-density phase diagram for CO<sub>2</sub>.  
(Adapted from Aspelund et al. 2006)



## 22.5 Transportation and Sequestration of CO<sub>2</sub>

### Transportation of CO<sub>2</sub>

After capture, 3 ways to be transported to storage sites

#### Ship Transport

Suitable for offshore transport, especially for distances too great for pipelines or where pipelines are not feasible.

Stored in specialized tanks designed to handle cryogenic liquids by pressurizing and cooling.

#### Pipeline Transport

The most common method  
for long distances, especially for onshore locations.  
Typically used for Enhanced Oil Recovery (EOR) .

#### Rail and Road Transport

not common  
CO<sub>2</sub> in pressurized or cryogenic tanks by rail or truck.  
typically used for shorter distances or to connect with other transport methods

### Sequestration of CO<sub>2</sub>

#### Sequestration in Geological Formations

Injecting CO<sub>2</sub> deep underground into geological formations such as depleted oil and gas reservoirs, saline aquifers, or unmineable coal seams.

The CO<sub>2</sub> is stored in these formations where it is trapped by the porous rock and sealed by an impermeable cap rock .

#### Sequestration in Oceans

Injecting CO<sub>2</sub> into the deep sea, at depths of 3000 meters or more,  
Where it is expected to remain permanently sequestered .