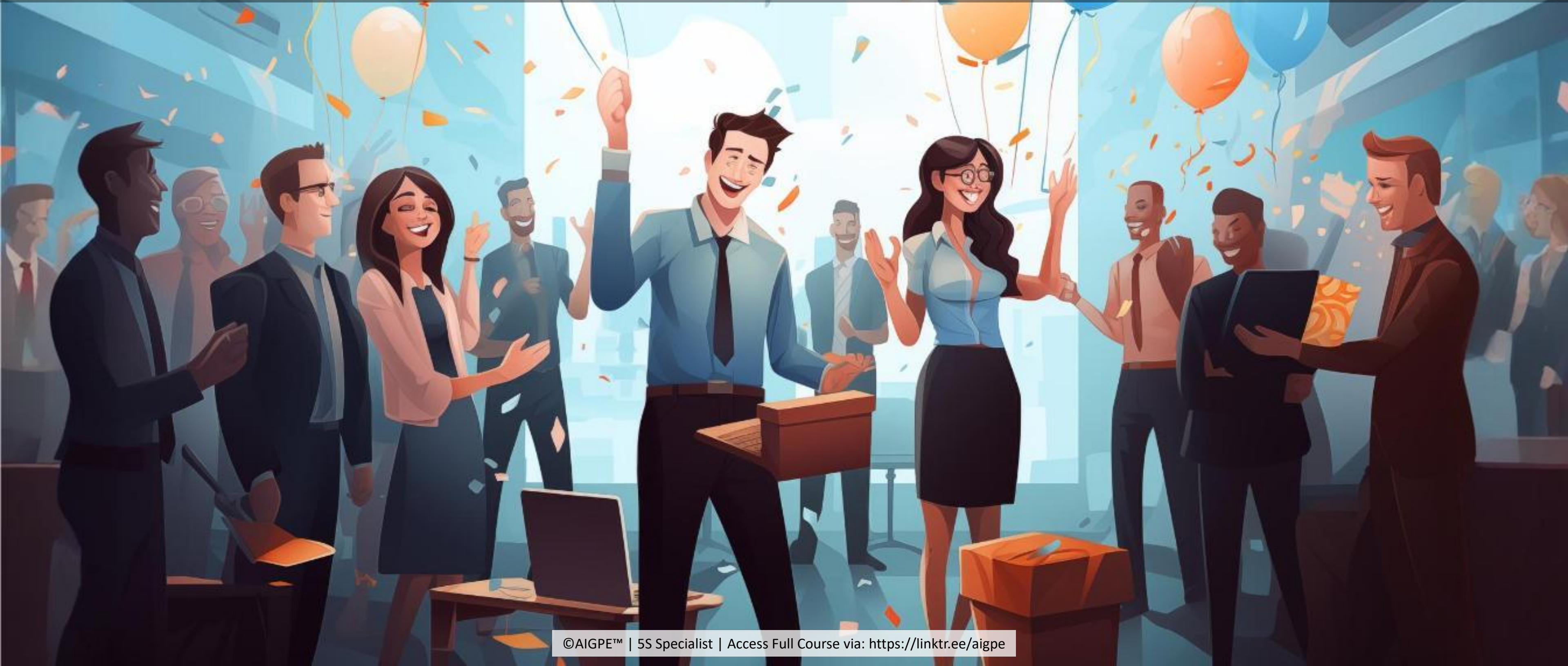


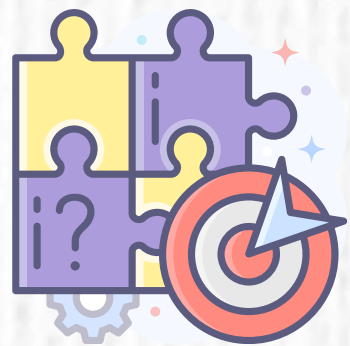
LECTURE:

SECTION CONCLUSION

**SECTION: OVERCOMING CHALLENGES IN SERVICE-ORIENTED 5S
IMPLEMENTATION**

CONGRATULATIONS





**IDENTIFYING
COMMON
CHALLENGES**



**COMMUNICATION
STRATEGY**



**LEADERSHIP
COMMITMENT**



**CONTINUOUS
IMPROVEMENT**

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