







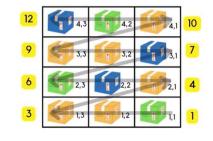
Calling Funtion Block

Example 2: Optimize the ASRS exercise with function block calls

Use the function block to get the row and column values from the position value

Hint:

Pass the position value as parameter to the function block to get row and column as the return values





I hope you gave it a shot before coming to a solution. I am proud of you if you could solve it yourself but If you could not, I am still proud that you at least tried is

The solution for this exercise is given in the code file named "ST_Function_block_solution.ccwarc" provided in the resources for this section. You need to import that to CCW. I am using the actual hardware PLC in the solution. If you are using Simulator, kindly update the controller.

Cheers 🕭