

# ACTIVITY: IDENTIFY PROCESS CAPABILITY

#### **GUIDELINES:**

#### **REVIEW THE GIVEN TWO SITUATIONS**

#### **IDENTIFY THE SIGMA LEVEL OF EACH SITUATION**

#### **ACTIVITY 01:**

In an insurance process of updating loan applications on to mainframe, there are 10 critical fields. An auditor inspects 100 units randomly and he finds 8 units to be defective. The total number of defects that he found were 40.

**Calculate the Sigma Level of this process** 

#### **ACTIVITY 02:**

At Matrix Corp., the Quality Auditors capture the late arrival data of employees. Of the 300 samples for past 3 months, they identify that employees were late 270 times. If an employee does not arrive on time at work on a particular day, that instance is considered as a Defect.

Calculate the Sigma Level of this process.

### **NEED SOLUTION(S)?**

## PLEASE SEE SOLUTION(S) IN THE NEXT REFERENCE DOCUMENT OF THIS LECTURE