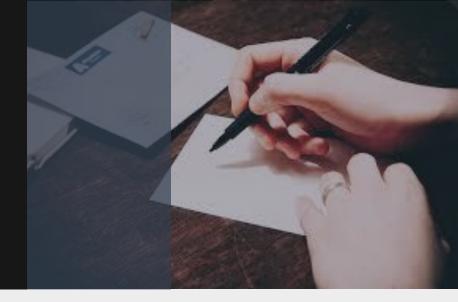
KAIZEN VS. LEAN VS. SIX SIGMA



Kaizen, Lean as well as Six Sigma are focused on improving business processes. Below is the outline of the difference between them:

KAIZEN	LEAN	SIX SIGMA
Any Small Improvement	Waste Elimination	Variation Reduction
Implemented when:	Implemented when:	Implemented when:
Cause(s): KNOWN	Cause(s): KNOWN	Cause(s): UNKNOWN
Solution(s): SIMPLE	Solution(s): COMPLEX	Solution(s): COMPLEX
Do NOT Require a Team Effort	Requires a Team Effort	Requires a Team Effort
Estimated Time: 0 days to 5 days	Estimated Time: 45 to 90 days	Estimated Time: 90 to 180 days