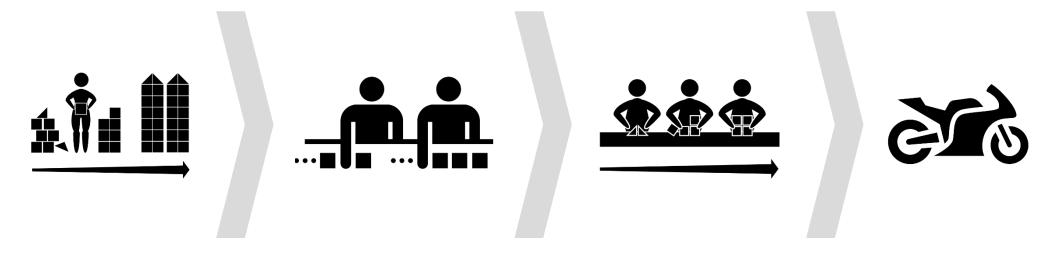


CONCEPT OF JUST-IN-TIME

IT STATES, "NOTHING IS PRODUCED UNTIL IT IS REQUIRED"



COMPONENTS ARE FABRICATED

SUB-ASSEMBLIES ARE MADE

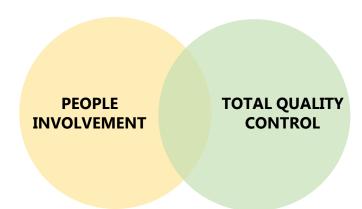
ASSEMBLING FINISHED PRODUCT FINISHED PRODUCTS

THE SYSTEM ALWAYS KEEPS WORK-IN-PROCESS INVENTORY AS LOW AS POSSIBLE; REDUCING PRODUCTION LEAD TIMES

CONCEPT OF JUST-IN-TIME

MAINTAIN HIGH PERFORMANCE IN ALL AREAS OF OPERATIONS
MAINTAIN CONSISTENTLY HIGH QUALITY IN PRODUCTS/PROCESSES
VARIOUS PRODUCTION PROCESSES ARE COORDINATED WELL
ACTIVE PARTICIPATION, INVOLVEMENT & COOPERATION OF ALL
EMPLOYEES

BASED ON THE CONCEPT OF CONTINUOUS IMPROVEMENT INCLUDING:



NEXT LECTURE

ACTIVITY: WHAT IS JUST-IN-TIME?