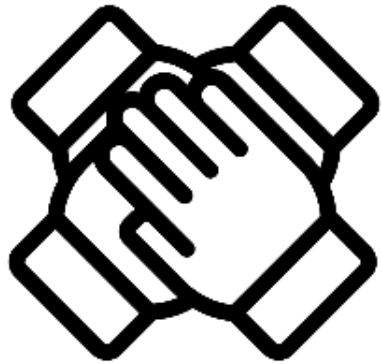


A top-down view of a wooden desk workspace. A person's hands, wearing a dark suit, are visible. One hand holds a black pen, pointing at a 'Trading Graph' on a document. The graph shows a fluctuating line with a shaded area below it. Other documents on the desk include one with a pie chart titled 'Current financial situation' showing 50%, 30%, 15%, and 5% segments, and another with a table of numbers. A silver laptop is partially visible in the upper right. In the lower left, there is a spiral-bound calendar with a yellow sticky note that says 'Dinner with family 5:15 pm'. A newspaper clipping is also visible, featuring the headline 'y of n Union'.

HOW IS TEAMWORK AN ESSENTIAL ELEMENT OF JIT?

2	3	4	5	6	7	8
9	10	11	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31					

HOW IS TEAMWORK AN ESSENTIAL ELEMENT OF JIT?



TEAMWORK



DISCIPLINE



**SUPPLIER
INVOLVEMENT**

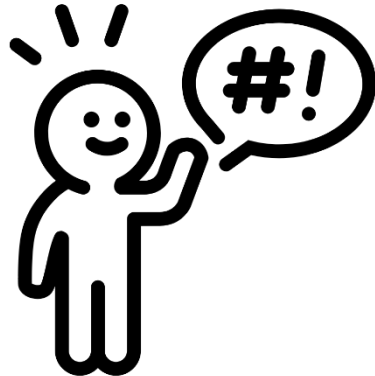
HOW IS TEAMWORK AN ESSENTIAL ELEMENT OF JIT?

EFFECTIVE INVOLVEMENT OF PEOPLE CAN ARISE THROUGH A SPIRIT OF TEAMWORK

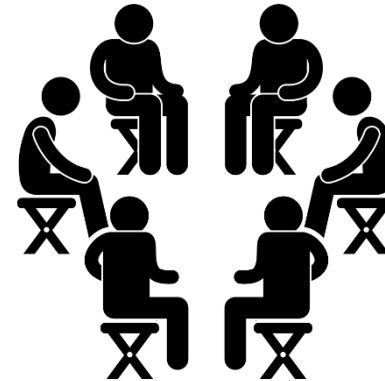
EMPLOYEES SHOULD INTERACT WITH EACH OTHER TO IDENTIFY, DEFINE & SOLVE PROBLEMS

ACTIVITIES TO INVOLVE PEOPLE INCLUDE:

**EMPLOYEES ARE
ENCOURAGED TO MAKE
SUGGESTIONS TO
IMPROVE A PROCESS**



**SUGGESTIONS
PROGRAM**



**QUALITY
CIRCLES**

**EMPLOYEES MEET &
DISCUSS WAYS OF
IMPROVING THE QUALITY
OF THEIR PROCESSES**

HOW IS TEAMWORK AN ESSENTIAL ELEMENT OF JIT?

PROJECT TEAMS THAT WORK ON AD-HOC BASIS CAN FOCUS ON ACHIEVEMENT OF SPECIFIC IMPROVEMENT TARGETS

IMPERATIVE TO HAVE AN OPEN MANAGEMENT STYLE & AN ORGANIZATION-WIDE ATTITUDE OF TEAMWORK

EACH EMPLOYEE WORKS TO IMPROVE THE PERFORMANCE BY SUGGESTING IMPROVEMENTS TO EXISTING METHODS