



HOW JIT HELPS MAINTAIN HIGH QUALITY?

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HOW JIT HELPS MAINTAIN HIGH QUALITY?

JIT AIMS AT:

- **ACHIEVING A HIGH LEVEL OF CONFORMANCE OF GOODS & SERVICES WITH THEIR SPECIFICATIONS**
- **REDUCING WASTE BY ELIMINATING SCRAP & REWORK**
- **ENCOURAGING WORKERS TO ACT ON THEIR OWN TO ENSURE THE QUALITY OF WORK**

WHENEVER A QUALITY PROBLEM IS IDENTIFIED, THE PRODUCTION IS STOPPED & IT IS CONTINUED ONLY AFTER THE PROBLEM IS SOLVED

EXAMPLE: JIT @ GENERAL MOTORS

MANAGEMENT AT GM AUTHORIZED ITS WORKERS TO DISCONTINUE PRODUCTION BY PULLING A CORD IF THEY FACED ANY PROBLEM

THIS PRACTICE IS CALLED AS 'ANDON' IN JAPAN

STOPPING THE PRODUCTION LINE HAMPERS PRODUCTION

BUT GM MANAGEMENT WANTED HIGH QUALITY

BY EMPOWERING EMPLOYEES & MAKING THEM RESPONSIBLE, GM REDUCED THE NUMBER OF SUPERVISORS BY 50%