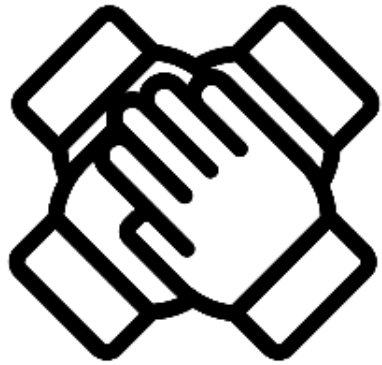
A top-down view of a wooden desk workspace. A person's hands, wearing a dark suit, are visible. One hand holds a black pen, pointing at a 'Trading Graph' on a document. The graph shows a fluctuating line with a blue shaded area below it. To the left, a spiral-bound calendar is open, showing dates from 2 to 26, with a yellow sticky note that says 'Dinner with family 5:15 pm'. Above the graph, another document features a pie chart with segments labeled '50%', '30%', '15%', and '5%'. To the right, a silver laptop is partially visible, and a white mug of coffee sits on the desk. A semi-transparent dark grey box with white text is overlaid on the right side of the image.

# HOW IS DISCIPLINE AN ESSENTIAL ELEMENT OF JIT?

2	3	4	5	6	7	8
9	10	11	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31					

# HOW IS DISCIPLINE AN ESSENTIAL ELEMENT OF JIT?



**TEAMWORK**



**DISCIPLINE**



**SUPPLIER  
INVOLVEMENT**



# HOW IS DISCIPLINE AN ESSENTIAL ELEMENT OF JIT?

**IMPROVEMENT DRIVEN WORK CULTURE DOES NOT IMPLY THAT WORKERS ARE FREE TO IMPLEMENT WHATEVER THEY LIKE  
EXISTING PROCEDURES SHOULD CONTINUE UNTIL A BETTER WAY IS SUGGESTED, TESTED & APPROVED**



**SUGGESTIONS  
ARE COLLECTED  
& EVALUATED**



**SELECTED  
SUGGESTIONS  
ARE TESTED**



**IF SUGGESTION  
IS BETTER,  
MANAGEMENT  
APPROVES IT**

**WITH JIT, YOUR ORGANIZATION USES CREATIVITY OF WORKERS IN  
CONJUNCTION WITH THEIR TEAMWORK & DISCIPLINE**