

WHAT ARE QUICK & ECONOMIC SETUPS?



2	3	4	5	6	7	8
9	10	11	12	13	14	15
16	17	18	19	20	21	22
23	24	25	26	27	28	29
30	31					

WHAT ARE QUICK & ECONOMIC SETUPS?

**FIRMS MANUFACTURE THEIR PRODUCTS IN LARGE LOTS
RESULTING IN A LOWER NUMBER OF MACHINE SETUPS**

**JIT ORGANIZATIONS UNDERGO A LARGE NUMBER OF SETUPS AS
THEY PRODUCE IN SMALL LOTS – THIS IS A DISADVANTAGE**

**HENCE, JIT ORGANIZATIONS REQUIRE QUICK AND INEXPENSIVE
SETUPS**

WHAT ARE QUICK & ECONOMIC SETUPS?

SUCCESSFUL IMPLEMENTATION OF JIT IS GREATLY DEPENDENT ON ITS ABILITY TO REDUCE SETUP TIMES

ENGAGE SPECIALISTS & CONSULTANTS TO TRAIN YOUR WORKERS TO REDUCE SETUP TIMES

ADOPT THIS 4 STEP PROCEDURE TO REDUCE SETUP TIMES:

**ANALYZE
EXISTING SETUP
PROCEDURES**

**SEPARATE
INTERNAL &
EXTERNAL SETUP
ACTIVITIES**

**CONVERT
INTERNAL SETUP
ACTIVITIES INTO
EXTERNAL
ACTIVITIES**

**STREAMLINE
WORK**