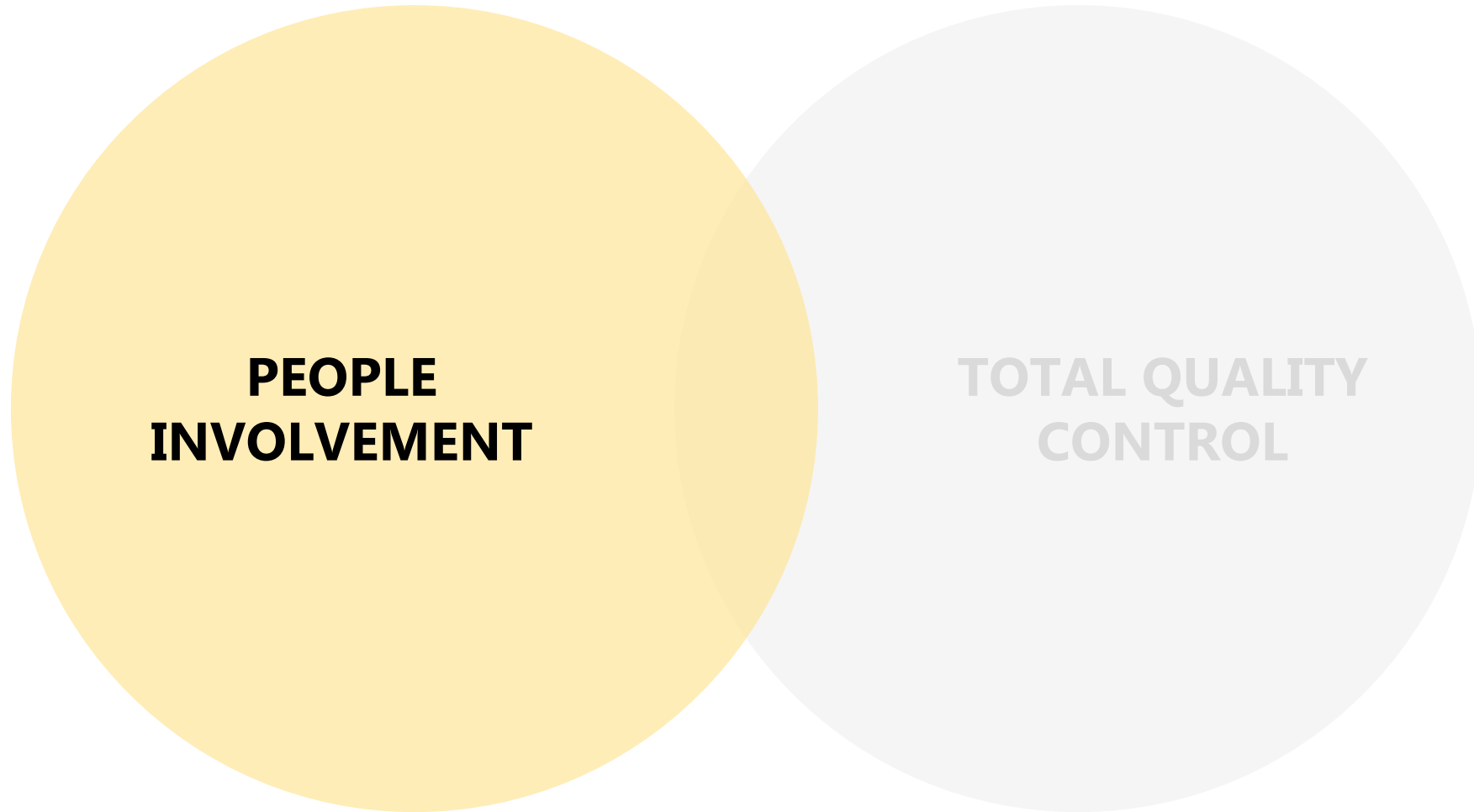


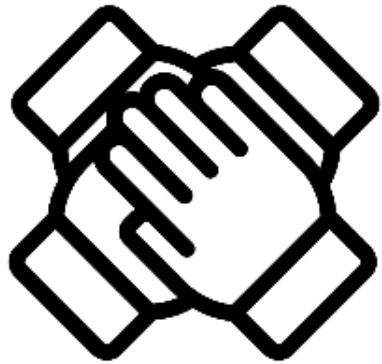
CONGRATULATIONS



KEY COMPONENT # 1 OF JUST-IN-TIME



3 ESSENTIAL ELEMENTS OF PEOPLE INVOLVEMENT



TEAMWORK



DISCIPLINE



**SUPPLIER
INVOLVEMENT**

NEXT SECTION

WHAT IS THE KEY COMPONENT # 2 OF JUST-IN-TIME?