

A top-down view of a wooden desk with various business-related items. A person's hands, wearing a dark suit, are visible. One hand holds a black pen, pointing at a 'Trading Graph' on a document. The graph shows a fluctuating line with a shaded area below it. Other documents on the desk include a 'Current financial situation' report with a pie chart (50%, 30%, 15%, 5%) and a newspaper clipping titled 'y of the n Union'. A silver laptop is partially visible in the upper right. In the bottom left, there is a spiral-bound calendar with a yellow sticky note that says 'Dinner with family 5:15 pm'. A dark grey semi-transparent box on the right side of the image contains the title text.

# WHAT ARE CLOSER SUPPLIER TIES?

M T W T F S S

	2	3	4	5	6	7	8
9	10	11	12	13	14	15	
16	17	18	19	20	21	22	
23	24	25	26	27	28	29	
30	31						

# **WHAT ARE CLOSER SUPPLIER TIES?**

**JIT ORGANIZATIONS REQUIRE A HIGH LEVEL OF COOPERATION FROM SUPPLIERS**

**SUPPLIERS SHOULD:**

- **PROVIDE TIMELY DELIVERY OF INVENTORY**
- **MEET REQUIRED LEVELS OF QUALITY**
- **BE ACTIVE & RELIABLE**

**CHOOSE THOSE SUPPLIERS WHO ARE LOCATED CLOSE TO YOUR PLANT**

**MAINTAIN LONG-TERM RELATIONSHIPS WITH YOUR SUPPLIERS TO ENSURE SMOOTH & CONTINUOUS PRODUCTION**