

# CONGRATULATIONS



# 7 HIGH-LEVEL STEPS TO MAKE JIT IMPLEMENTATION SUCCESSFUL:

**STABILIZE AND LEVEL  
THE MASTER  
PRODUCTION  
SCHEDULE**

**REDUCE OR ELIMINATE  
SETUP TIMES**

**REDUCE LOT SIZES  
(MANUFACTURING  
AND PURCHASE)**

**REDUCE LEAD TIMES  
(PRODUCTION AND  
DELIVERY)**

**USE IDLE TIME FOR  
PREVENTIVE  
MAINTENANCE**

**CREATE A FLEXIBLE  
WORKFORCE**

**REQUIRE SUPPLIER  
QUALITY ASSURANCE  
AND IMPLEMENT A  
ZERO DEFECT QUALITY  
PROGRAM**

## NEXT SECTION

# WHAT ARE THE ADVANTAGES AND DISADVANTAGES OF THE JUST-IN-TIME SYSTEM?