

A top-down view of a wooden desk. A person's hands, wearing a dark suit, are visible. One hand holds a black pen, pointing at a line graph on a document titled 'Trading Graph'. The graph shows a fluctuating line with a shaded area below it. To the right of the graph is a small table with numbers. Another document with a pie chart and text is partially visible behind the first. A silver laptop is open in the upper right. A white mug is in the center. In the bottom left, a spiral-bound calendar is open, showing dates 4 through 26. A yellow sticky note on the calendar says 'Dinner with family 5:15 pm'.

WHAT ARE SMALL LOT SIZES?

M T W T F S S

	2	3	4	5	6	7	8
9	10	11	12	13	14	15	
16	17	18	19	20	21	22	
23	24	25	26	27	28	29	
30	31						

WHAT ARE SMALL LOT SIZES?

JIT ORGANIZATIONS MAINTAIN INVENTORY IN THE SMALLEST POSSIBLE LOT SIZES

SMALL LOT SIZES:

- **REDUCE CYCLE INVENTORY**
- **CUTS LEAD TIME**
- **HELPS ACHIEVE UNIFORM WORKLOAD**
- **HAVE LOWER WAITING TIMES**

WHAT ARE SMALL LOT SIZES?

EACH WORK CENTER USES STANDARDIZED CONTAINERS FOR EACH TYPE OF PART

ITEM PLACEMENT IN THE CONTAINERS MAKE IT EASY FOR THE RECEIVING CENTER TO INSPECT, COUNT AND HANDLE THE ITEMS

USE OF SMALL LOT SIZES IS DISADVANTAGEOUS IN TERMS OF INCREASED SETUP FREQUENCY