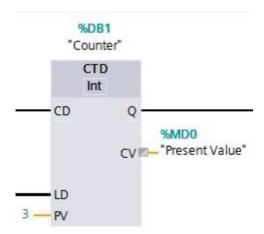
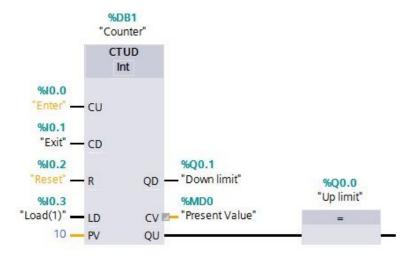
## **Quiz 6 – Understanding Counter Operations in TIA**

- 1. For which of the counter the following statement is TRUE?
- Output "Q" = 1 if CV <= 0
- CTU
- CTD
- 2. The number of counters that you can use in your user program is limited only by the amount of memory in the CPU.
- True
- False
- 3. Which counter we can use to count the batch of 10 bottles on a conveyor?
- CTU
- ^CTD
- CTUD
- All of the above
- 4. What is the function of "LD" in CTD Counter Down?

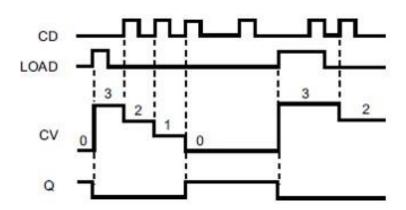


- To load PV to CV
- To load CV to PV
- 5. In CTU, If the value of the reset parameter R changes from 0 to 1, then PV is reset to 0
- TRUE
- FALSE

6. In the below counter, the Q0.0 will be ON if:

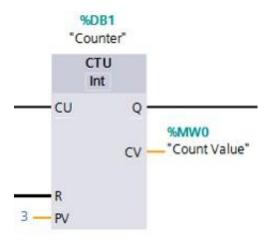


- CV >= PV
- CV <= 0
- Either A or B
- None of the above
- 7. The below count diagram represents which counter?

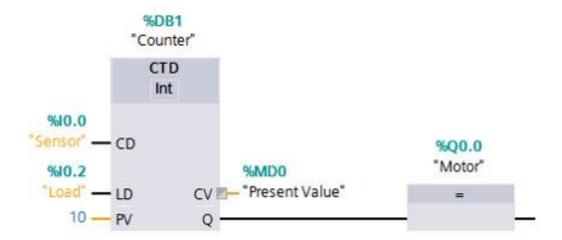


- CTU
- CTD
- CTUD

8. What will be the state of "Q" when CV < PV (3)?



- 'Q' will be TRUE
- 'Q' will be FALSE
- 9. The motor Q0.0 will be ON in which of the following case when the value (10) is loaded to CTD:



- When CV >= 10
- When CV <= 0
- When CV = 10
- 10. Will the counter counts if R is "TRUE" and it receives pulses at CU?
- Yes
- No