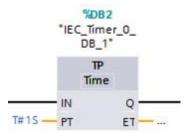
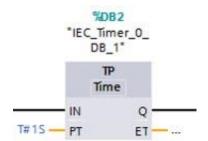
Quiz 4 – Understanding Timer operations in TIA

1. What does "PT" represents in this timer



- Current time
- Preset time
- 2. In the below timer if "**IN**" is enabled for 5 seconds what will be the output "**Q**" of timer?



- 'Q' will be ON for 1 second then OFF
- 'Q' will be ON after 1 second, stays ON for 1 second and then gets OFF
- 3. In the below timer if "**IN**" is enabled for 0.1 seconds what will be the output "**Q**" of timer?

```
#DB2
"IEC_Timer_0_
DB_1"

TP
Time

IN Q

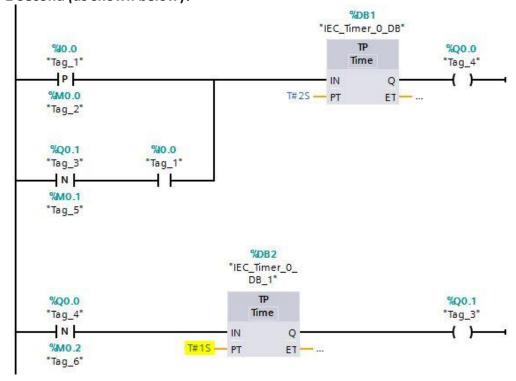
T#1S—PT ET—...
```

- 'Q' will be ON after 0.1 second, stays ON for 0.1 second and then OFF
- 'Q' will not be ON
- 'Q' will be ON for 1 second and then OFF

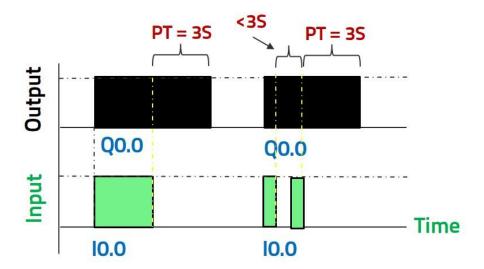
4. What will the output status of Q0.0 and Q0.1 when I0.0 is TRUE?

```
%DB1
                                                "IEC_Timer_0_DB"
                                                       TP
 %10.0
                                                                       %Q0.0
                                                      Time
"Tag_1"
                                                                       "Tag_4"
 -P-
                                                                        ( )-
                                                  IN
                                                             Q
                                          T#25 - PT
%MO.0
                                                            ET-
"Tag_2"
%Q0.1
                  0.0%
"Tag_3"
                 "Tag_1"
 N
%MO.1
"Tag_5"
                                    %DB2
                                "IEC_Timer_0_
                                    DB_1"
%Q0.0
                                     TP
                                                                       %Q0.1
                                    Time
"Tag_4"
                                                                       "Tag_3"
 N
                                                                        ( )-
                                 IN
                                           Q
                        T#25 - PT
%M0.2
                                          ET ----
"Tag_6"
```

- Output Q0.0 and Q0.1 will blink simultaneously with delay of 1 second
- Output Q0.0 and Q0.1 will blink alternatively with delay of 1 second
- Output Q0.0 and Q0.1 will blink simultaneously with delay of 2 seconds
- Output Q0.0 and Q0.1 will blink alternatively with delay of 2 seconds
- 5. What will happen with the blinking frequency if we change the time of **TP** (%**DB2**) to **1** Second (as shown below)?

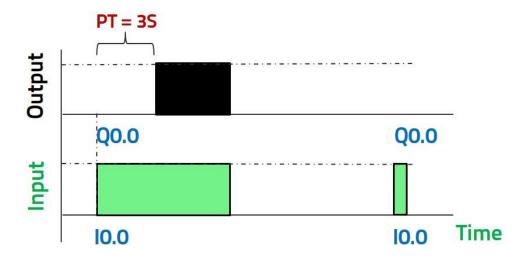


- 'Q0.0' will be ON for 1 second in the blinking sequence
- 'Q0.1' will be ON for 1 second in the blinking sequence
- 6. Below is the **timing graph** of which **type of Timer?**

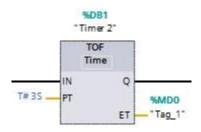


- Timer Pulse
- TON- Timer on Delay
- TOFF- Timer OFF Delay
- TONR- Retentive ON Delay
- 7. The _____ sets the output (Q) to ON after a preset time delay. The elapsed time is accumulated over multiple timing periods until the reset (R) input reset the elapsed time
- Timer Pulse
- Timer On Delay
- Timer OFF Delay
- Timer- Retentive ON Delay
- 8. In which of the Timer changing PT has no effect while the timer runs, but has an effect when the timer resumes.
- Timer Pulse
- Timer ON Delay
- Timer OFF Delay
- Timer- Retentive ON Delay
- 9. The ____ timer sets the output (Q) to ON and then resets the output to OFF after a preset time delay.
- Timer Pulse
- Timer ON Delay

- Timer OFF Delay
- Timer- Retentive ON Delay
- 10. The following graph represents which timer?



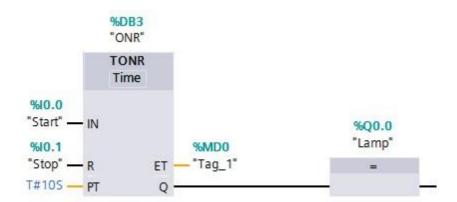
- Timer Pulse
- Timer ON Delay
- Timer OFF Delay
- Timer- Retentive ON Delay
- 11. In the below Timer, what will be the behavior of the Output "Q" when IN is enabled?



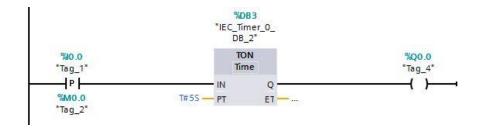
- It will be ON after 3 seconds
- It will be ON for 3 seconds
- It will not be ON At all
- It will remain ON with 'IN'
- 12. Which timer behavior is depicted by the following statement:

 "Changing IN to FALSE, while the timer runs, resets and stops the timer."
- Timer Pulse
- Timer ON Delay
- Timer OFF Delay

- Timer- Retentive ON Delay
- 13. In the below FBD, What will happen if at instant when ET is at 5th second, IN transition from TRUE to FALSE and then after delay of 1 second FALSE to TRUE?



- Timer will reset and start counting from 0th second
- Timer will pause and resume from 6th second
- Timer will pause and resume counting from 5th second
- 14. The parameters of TON are stored in Data block which can be accessed anywhere in the logic by using the specific address
- True
- False
- 15. In the below ladder logic, What will happen if the IO.O is TRUE



- Q0.0 will be ON after delay of 5 seconds
- Q0.0 will be ON for 5 seconds and then OFF
- Q0.0 will blink with delay of 5 seconds
- Q0.0 will be ON for a pulse duration (equivalent to SCAN cycle)
- Q0.0 will not be ON