

Task1_to_5_realgames

Totally Integrated Automation Portal		
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Task1_to_5_realgames

Project					
Name:	Task1_to_5_realgames	Creation time:	2/7/2019 8:23:08 PM	Last change	4/19/2019 1:47:30 PM
Author:	RV	Last modified by:	RV	Version:	
Comment:					
Operating system					
Name	Description				
Operating system	Microsoft Windows 8.1 Pro				
Version of the operating system	6.3.9600.0				
Operating system service pack					
Version of the Internet Explorer	9.11.9600.19236				
Computer name	RVHOME				
User name	RVHOME\RV				
Installation path of the TIA Portal	C:\Program Files (x86)\Siemens\Automation\Portal V13				
Components					
Name	Version	Release			
WinCC Runtime Advanced V15.0 - SIMATIC WinCC Runtime Advanced V15.0 (HMIRTM_V11)	V15.0	V15.00.00.00_26.01.00.01			
WinCC Runtime Advanced V15.0 - HMIRTM Tagging Package 01 Single SetupPackage V15.0 (HMIRTM_V11)	V15.0	V15.00.00.00_26.01.00.01			
TIA Portal Multiuser Server V14 - TIA Portal Multiuser Server Single SetupPackage V14.0 SP1 (MUSERVERV14)	V14.0 + SP1	V14.00.01.00_12.01.00.01			
TIA Portal Multiuser Server V15 - TIA Portal Multiuser Server Single SetupPackage V15.0 (MUSERVERV15)	V15.0	V15.00.00.00_26.01.00.01			
SIMATIC S7-PLCSIM (S7_PLCSIM_V13)	V13.0 + SP1 + Upd1	V13.00.01.01_01.75.00.01			
Siemens Totally Integrated Automation Portal V13 - SIMATIC S7-PLCSIM V13.0 + SP1 + Upd1 (S7_PLCSIM_V13)	V13.0 + SP1 + Upd1	V13.00.01.01_01.75.00.01			
TIA Administrator - AWB Licensing Module V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02			
TIA Administrator - AWB Software Management V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02			
TIA Administrator - TIA UMC Agent Configurator Module V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02			
TIA Administrator - TIA Administrator V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02			
Totally Integrated Automation Portal V13 - TIA Portal Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - HM All Editions Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - HM NoBasic Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package 0 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03			
Siemens Totally Integrated Automation Portal V13 - STEP 7 Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package 02 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03			
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package 03 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03			
Siemens Totally Integrated Automation Portal V13 - Support Base Package TO-01 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03			
Siemens Totally Integrated Automation Portal V13 - Support Base Package TO-02 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03			
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package WCF-01 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03			
Siemens Totally Integrated Automation Portal V13 - TIACOMPCHECK Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - TIA Tour Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - Simatic Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
Siemens Totally Integrated Automation Portal V13 - WinCC Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01			
User Management Component - UserManagementComponentx64 01.9 (UMC64)	V01.9	V01.09.00.00_04.13.00.03			
Automation Software Updater	02.03.0000	V02.03.00.00_01.01.00.48			
SIEMENS OPC	3.9	03.09.08.00_01.07.00.01			
SIMATIC HMI ProSave	15.0.0.0	V15.00.00.00_26.01.00.01			
SIMATIC HMI Symbol Library	15.0.0.0	V15.00.00.00_26.01.00.01			
SIMATIC HMI Touch Input	15.0.0.0	V15.00.00.00_26.01.00.01			
SIMATIC Device Drivers WoW	29.2	29.02.00.00_01.15.00.04			
SIMATIC Event Database	5.6	05.06.00.00_03.01.00.01			
SeCon	2.5	V02.05.00.00_01.05.00.04			
WinCC Runtime Advanced Simulator	15.0.0.0	V15.00.00.00_26.01.00.01			
Products					
Name	Version	Release			
SIMATIC WinCC Runtime Advanced Simulation	V15.0	V15.00.00.00_26.01.00.01			
TIA Portal Multiuser Server	V14.0 SP1	V14.00.01.00_12.01.00.01			
TIA Portal Multiuser Server	V15.0	V15.00.00.00_26.01.00.01			
SIMATIC S7-PLCSIM	V13.0 SP1 Upd1	V13.00.01.01_01.75.00.01			
TIA Administrator	V1.0	V01.00.00.00_01.00.00.01			
SIMATIC STEP 7 Professional	V13.0 SP1	V13.00.01.00_25.01.00.01			
SIMATIC WinCC Basic	V13.0 SP1	V13.00.01.00_25.01.00.01			
SIMATIC STEP 7 Professional	V14.0 SP1	V14.00.01.00_12.01.00.01			
SIMATIC WinCC Basic	V14.0 SP1	V14.00.01.00_12.01.00.01			
SIMATIC STEP 7 Professional - WinCC Advanced	V15.0	V15.00.00.00_26.01.00.01			
User Management Component x64	V1.9	V01.09.00.00_04.12.00.03			
Siemens Automation License Manager	V6.0	06.00.00.00_01.22.00.08			
S7-PLCSIM	V5.4 + SP7	V05.04.07.00_01.44.00.01			

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Name	Version	Release
SIMATIC ProSave	V15.0	V15.00.00.00_26.01.00.01

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Task1_to_5_realgames					
PLC_1 [CPU 1212C AC/DC/Rly]					
PLC_1					
General\Project information					
Name	PLC_1	Author	RV	Comment	
Slot	1	Rack	0		
General\Catalog information					
Short designation	CPU 1212C AC/DC/Rly	Description	Work memory 75 KB; 120/240VAC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and AI2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands on-board I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; 0.04 ms/1000 instructions; PROFINET interface for programming, HMI and PLC to PLC communication	Article number	6ES7 212-1BE40-0XB0
Firmware version	V4.1				
General\Identification & Maintenance					
Plant designation		Location identifier		Installation date	2019-02-07 20:23:25.154
Additional information					
PROFINET interface [X1]\General					
Name	PROFINET interface_1	Author	RV	Comment	
PROFINET interface [X1]\General\Project information					
Name	DI 8/DQ 6_1	Comment		Name	AI 2_1
Comment					
PROFINET interface [X1]\Ethernet addresses\Interface networked with					
Subnet:	PN/IE_1				
PROFINET interface [X1]\Ethernet addresses\IP protocol					
	Set IP address in the project	IP address:	192.168.1.100	Subnet mask:	255.255.255.0
Use router	False				
PROFINET interface [X1]\Ethernet addresses\PROFINET					
PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically	True	PROFINET device name	plc_1
Converted name:	plcxb1d0ed	Device number:	0		
PROFINET interface [X1]\Time synchronization					
Enable time synchronization via NTP server	Enable time synchronization via NTP server		IP addresses	Server 1	0.0.0.0
Server 2	0.0.0.0	Server 3	0.0.0.0	Server 4	0.0.0.0
Update interval	10sec				
PROFINET interface [X1]\Digital inputs\Channel0					
Channel address	I0.0	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel0\					
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49152	Event name:	0
Hardware interrupt:	0	Rising edge0	Rising edge0		
PROFINET interface [X1]\Digital inputs\Channel0\					
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49280	Event name:	0
Hardware interrupt:	0	Falling edge0	Falling edge0		
PROFINET interface [X1]\Digital inputs\Channel1					
Channel address	I0.1	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel1\					
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49153	Event name:	0
Hardware interrupt:	0	Rising edge1	Rising edge1		
PROFINET interface [X1]\Digital inputs\Channel1\					
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49281	Event name:	0
Hardware interrupt:	0	Falling edge1	Falling edge1		
PROFINET interface [X1]\Digital inputs\Channel2					
Channel address	I0.2	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel2\					
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49154	Event name:	0
Hardware interrupt:	0	Rising edge2	Rising edge2		
PROFINET interface [X1]\Digital inputs\Channel2\					
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49282	Event name:	0
Hardware interrupt:	0	Falling edge2	Falling edge2		
PROFINET interface [X1]\Digital inputs\Channel3					
Channel address	I0.3	Input filters	6.4 millisec	Enable pulse catch	0
PROFINET interface [X1]\Digital inputs\Channel3\					
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49155	Event name:	0
Hardware interrupt:	0	Rising edge3	Rising edge3		
PROFINET interface [X1]\Digital inputs\Channel3\					
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49283	Event name:	0
Hardware interrupt:	0	Falling edge3	Falling edge3		
PROFINET interface [X1]\Digital inputs\Channel4					
Channel address	I0.4	Input filters	6.4 millisec	Enable pulse catch	0

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PROFINET interface [X1]\Digital inputs\Channel4\				
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49156	Event name: 0
Hardware interrupt:	0	Rising edge4	Rising edge4	
PROFINET interface [X1]\Digital inputs\Channel4\				
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49284	Event name: 0
Hardware interrupt:	0	Falling edge4	Falling edge4	
PROFINET interface [X1]\Digital inputs\Channel5\				
Channel address	I0.5	Input filters	6.4 millisec	Enable pulse catch 0
PROFINET interface [X1]\Digital inputs\Channel5\				
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49157	Event name: 0
Hardware interrupt:	0	Rising edge5	Rising edge5	
PROFINET interface [X1]\Digital inputs\Channel5\				
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49285	Event name: 0
Hardware interrupt:	0	Falling edge5	Falling edge5	
PROFINET interface [X1]\Digital inputs\Channel6\				
Channel address	I0.6	Input filters	6.4 millisec	Enable pulse catch 0
PROFINET interface [X1]\Digital inputs\Channel6\				
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49158	Event name: 0
Hardware interrupt:	0	Rising edge6	Rising edge6	
PROFINET interface [X1]\Digital inputs\Channel6\				
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49286	Event name: 0
Hardware interrupt:	0	Falling edge6	Falling edge6	
PROFINET interface [X1]\Digital inputs\Channel7\				
Channel address	I0.7	Input filters	6.4 millisec	Enable pulse catch 0
PROFINET interface [X1]\Digital inputs\Channel7\				
Enable rising edge detection	0	RidPrefixRisingEdgeEvent	49159	Event name: 0
Hardware interrupt:	0	Rising edge7	Rising edge7	
PROFINET interface [X1]\Digital inputs\Channel7\				
Enable falling edge detection	0	RidPrefixFallingEdgeEvent	49287	Event name: 0
Hardware interrupt:	0	Falling edge7	Falling edge7	
PROFINET interface [X1]\Analog inputs\Noise reduction				
Integration time	50 Hz (20 ms)			
PROFINET interface [X1]\Analog inputs\Channel0\				
Channel address	IW64	Measurement type	Voltage	Voltage range 0..10 V
Smoothing	Weak (4 cycles)			Enable overflow diagnostics 1
PROFINET interface [X1]\Analog inputs\Channel1\				
Channel address	IW66	Measurement type	Voltage	Voltage range 0..10 V
Smoothing	Weak (4 cycles)			Enable overflow diagnostics 1
PROFINET interface [X1]\Digital outputs				
Reaction to CPU STOP	Use substitute value			
PROFINET interface [X1]\Digital outputs\Channel0\				
Channel address	Q0.0	Substitute a value of 1 on a change from RUN to STOP.	0	
PROFINET interface [X1]\Digital outputs\Channel1\				
Channel address	Q0.1	Substitute a value of 1 on a change from RUN to STOP.	0	
PROFINET interface [X1]\Digital outputs\Channel2\				
Channel address	Q0.2	Substitute a value of 1 on a change from RUN to STOP.	0	
PROFINET interface [X1]\Digital outputs\Channel3\				
Channel address	Q0.3	Substitute a value of 1 on a change from RUN to STOP.	0	
PROFINET interface [X1]\Digital outputs\Channel4\				
Channel address	Q0.4	Substitute a value of 1 on a change from RUN to STOP.	0	
PROFINET interface [X1]\Digital outputs\Channel5\				
Channel address	Q0.5	Substitute a value of 1 on a change from RUN to STOP.	0	
PROFINET interface [X1]\Operating mode				
IO controller	True	IO system	PROFINET IO-System (100)	Device number 0
IO device	False			
PROFINET interface [X1]\I/O addresses\Input addresses				
Start address	0	End address	0	Organization block 0
Process image	0			
PROFINET interface [X1]\I/O addresses\Output addresses				
Start address	0	End address	0	Organization block 0
Process image	0			
PROFINET interface [X1]\Advanced options\Interface options				
Support device replacement without exchangeable medium	True	Permit overwriting of device names of all assigned IO devices	False	Use IEC V2.2 LLDP mode False
Send keepalives for connections	30s			

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PROFINET interface [X1]\Advanced options\Real time settings\IO communication				
Send clock:	1.000ms			
PROFINET interface [X1]\Advanced options\Real time settings\Real time options				
Calculated band- width for cyclic IO data:	0.007ms			
PROFINET interface [X1]\Advanced options\Port [X1 P1]\General				
Name	Port_1	Author	RV	Comment
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Local port:				
Local port:	PLC_1\PROFINET interface_1 [X1]\Port_1 [X1 P1]	Medium:	Copper	Cable name: ---
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port interconnection\Partner port:				
	Monitoring of partner port is not possible	Alternative partners	False	Partner port: Any partner
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Activate				
Activate this port for use	True			
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Connection				
Transmission rate / duplex:	Automatic	Monitor	False	Enable autonegotia- tion True
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Port options\Boundaries				
End of detection of accessible devices	False	End of topology dis- covery	False	End of the sync do- main False
PROFINET interface [X1]\Advanced options\Port [X1 P1]\Hardware identifier\Hardware identifier				
Hardware identifier	65	Hardware identifier	64	
PROFINET interface [X1]\Web server access				
Enable Web server using this interface	False	The Web server must also be activa- ted in the properties of the PLC.		
PROFINET interface [X1]\Hardware identifier\Hardware identifier				
Hardware identifier	264	Hardware identifier	64	
High speed counters (HSC)\HSC1\General\Enable				
Enable this high speed counter	0			
High speed counters (HSC)\HSC1\General\Project information				
Name	HSC_1	Comment		
High speed counters (HSC)\HSC1\Function				
Type of counting	Count	Operating phase	Single phase	
Counting direction is specified by	User program (internal direction control)	Initial counting di- rection	Count up	
Frequency measur- ing period	-/sec			
High speed counters (HSC)\HSC1\Reset to initial values\Reset values				
Initial counter value	0	Initial reference val- ue	0	
High speed counters (HSC)\HSC1\Reset to initial values\Reset options				
Use external reset input	0	Reset signal level	-/-	
High speed counters (HSC)\HSC1\Event configuration\				
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name: 0
Hardware interrupt:	0	Counter value equal to reference value0	Counter value equal to reference value0	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC1\Event configuration\				
Generate interrupt for external reset event.	0	RidPrefixExternalRe- set	49408	Event name: 0
Hardware interrupt:	0	External reset0	External reset0	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC1\Event configuration\				
Generate interrupt for change of direc- tion event.	0	RidPrefixDirection- Change	49280	Event name: 0
Hardware interrupt:	0	Change of direc- tion0	Change of direction0	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC1\Hardware inputs\				
Clock generator in- put	---	HSCIInput0_Status	1	Direction input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the Spee- dAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC1\Hardware inputs\				
Direction input	---	HSCIInput1_Status	1	Clock generator in- put ---

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Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			HscChannel.SpeedAndSourceDisplay
High speed counters (HSC)\HSC1\Hardware inputs\				
Reset input	---	HSCIInput2_Status	1	Clock generator input
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			HscChannel.SpeedAndSourceDisplay
High speed counters (HSC)\HSC1\I/O addresses\Input addresses				
Start address	1000	End address	1003	Organization block
Process image	0			0
High speed counters (HSC)\HSC1\Hardware identifier\Hardware identifier				
Hardware identifier	257			
High speed counters (HSC)\HSC2\General\Enable				
Enable this high speed counter	0			
High speed counters (HSC)\HSC2\General\Project information				
Name	HSC_2	Comment		
High speed counters (HSC)\HSC2\Function				
Type of counting	Count	Operating phase	Single phase	
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up	
Frequency measuring period	-/-sec			
High speed counters (HSC)\HSC2\Reset to initial values\Reset values				
Initial counter value	0	Initial reference value	0	
High speed counters (HSC)\HSC2\Reset to initial values\Reset options				
Use external reset input	0	Reset signal level	-/-	
High speed counters (HSC)\HSC2\Event configuration\				
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name:
Hardware interrupt:	0	Counter value equal to reference value1	Counter value equal to reference value1	ValueNull
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC2\Event configuration\				
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name:
Hardware interrupt:	0	External reset1	External reset1	ValueNull
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC2\Event configuration\				
Generate interrupt for change of direction event.	0	RidPrefixDirection-Change	49280	Event name:
Hardware interrupt:	0	Change of direction1	Change of direction1	ValueNull
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC2\Hardware inputs\				
Clock generator input	---	HSCIInput0_Status	1	Direction input
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			HscChannel.SpeedAndSourceDisplay
High speed counters (HSC)\HSC2\Hardware inputs\				
Direction input	---	HSCIInput1_Status	1	Clock generator input
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			HscChannel.SpeedAndSourceDisplay
High speed counters (HSC)\HSC2\Hardware inputs\				
Reset input	---	HSCIInput2_Status	1	Clock generator input
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			HscChannel.SpeedAndSourceDisplay

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High speed counters (HSC)\HSC2\I/O addresses\Input addresses				
Start address	1004	End address	1007	Organization block 0
Process image	0			
High speed counters (HSC)\HSC2\Hardware identifier\Hardware identifier				
Hardware identifier	258			
High speed counters (HSC)\HSC3\General\Enable				
Enable this high speed counter	0			
High speed counters (HSC)\HSC3\General\Project information				
Name	HSC_3	Comment		
High speed counters (HSC)\HSC3\Function				
Type of counting	Count	Operating phase	Single phase	
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up	
Frequency measuring period	-/sec			
High speed counters (HSC)\HSC3\Reset to initial values\Reset values				
Initial counter value	0	Initial reference value	0	
High speed counters (HSC)\HSC3\Reset to initial values\Reset options				
Use external reset input	0	Reset signal level	-/-	
High speed counters (HSC)\HSC3\Event configuration\				
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name: 0
Hardware interrupt:	0	Counter value equal to reference value2	Counter value equal to reference value2	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC3\Event configuration\				
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name: 0
Hardware interrupt:	0	External reset2	External reset2	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC3\Event configuration\				
Generate interrupt for change of direction event.	0	RidPrefixDirection-Change	49280	Event name: 0
Hardware interrupt:	0	Change of direction2	Change of direction2	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC3\Hardware inputs\				
Clock generator input	---	HSCInput0_Status	1	Direction input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC3\Hardware inputs\				
Direction input	---	HSCInput1_Status	1	Clock generator input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC3\Hardware inputs\				
Reset input	---	HSCInput2_Status	1	Clock generator input ---
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC3\I/O addresses\Input addresses				
Start address	1008	End address	1011	Organization block 0
Process image	0			
High speed counters (HSC)\HSC3\Hardware identifier\Hardware identifier				
Hardware identifier	259			
High speed counters (HSC)\HSC4\General\Enable				
Enable this high speed counter	0			
High speed counters (HSC)\HSC4\General\Project information				
Name	HSC_4	Comment		
High speed counters (HSC)\HSC4\Function				
Type of counting	Count	Operating phase	Single phase	
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up	
Frequency measuring period	-/sec			

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High speed counters (HSC)\HSC4\Reset to initial values\Reset values				
Initial counter value	0	Initial reference value	0	
High speed counters (HSC)\HSC4\Reset to initial values\Reset options				
Use external reset input	0	Reset signal level	-/-	
High speed counters (HSC)\HSC4\Event configuration\				
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name: 0
Hardware interrupt:	0	Counter value equal to reference value3	Counter value equal to reference value3	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC4\Event configuration\				
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name: 0
Hardware interrupt:	0	External reset3	External reset3	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC4\Event configuration\				
Generate interrupt for change of direction event.	0	RidPrefixDirection-Change	49280	Event name: 0
Hardware interrupt:	0	Change of direction3	Change of direction3	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC4\Hardware inputs\				
Clock generator input	---	HSCIInput0_Status	1	Direction input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC4\Hardware inputs\				
Direction input	---	HSCIInput1_Status	1	Clock generator input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC4\Hardware inputs\				
Reset input	---	HSCIInput2_Status	1	Clock generator input ---
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC4\I/O addresses\Input addresses				
Start address	1012	End address	1015	Organization block 0
Process image	0			
High speed counters (HSC)\HSC4\Hardware identifier\Hardware identifier				
Hardware identifier	260			
High speed counters (HSC)\HSC5\General\Enable				
Enable this high speed counter	0			
High speed counters (HSC)\HSC5\General\Project information				
Name	HSC_5	Comment		
High speed counters (HSC)\HSC5\Function				
Type of counting	Count	Operating phase	Single phase	
Counting direction is specified by	User program (internal direction control)	Initial counting direction	Count up	
Frequency measuring period	-/sec			
High speed counters (HSC)\HSC5\Reset to initial values\Reset values				
Initial counter value	0	Initial reference value	0	
High speed counters (HSC)\HSC5\Reset to initial values\Reset options				
Use external reset input	0	Reset signal level	-/-	
High speed counters (HSC)\HSC5\Event configuration\				
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name: 0
Hardware interrupt:	0	Counter value equal to reference value4	Counter value equal to reference value4	ValueNull 0
ValueNull	0	EventPriority	6	
High speed counters (HSC)\HSC5\Event configuration\				
Generate interrupt for external reset event.	0	RidPrefixExternalReset	49408	Event name: 0

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Hardware interrupt: 0 ValueNull 0	External reset4 EventPriority 6	External reset4 EventPriority 6	ValueNull 0	
High speed counters (HSC)\HSC5\Event configuration\				
Generate interrupt for change of direc- tion event.	0	RidPrefixDirection- Change	49280	Event name: 0
Hardware interrupt: 0 ValueNull 0	Change of direc- tion4 EventPriority 6	Change of direction4 EventPriority 6	ValueNull 0	
High speed counters (HSC)\HSC5\Hardware inputs\				
Clock generator in- put	---	HSCIInput0_Status	1	Direction input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the Spee- dAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC5\Hardware inputs\				
Direction input	---	HSCIInput1_Status	1	Clock generator in- put ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the Spee- dAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\HSC5\Hardware inputs\				
Reset input	---	HSCIInput2_Status	1	Clock generator in- put ---
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the Spee- dAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource			
High speed counters (HSC)\I/O addresses\Input addresses				
Start address	1016	End address	1019	Organization block 0
Process image	0			
High speed counters (HSC)\HSC5\Hardware identifier\Hardware identifier				
Hardware identifier	261			
High speed counters (HSC)\HSC6\General\Enable				
Enable this high speed counter	0			
High speed counters (HSC)\HSC6\General\Project information				
Name	HSC_6	Comment		
High speed counters (HSC)\HSC6\Function				
Type of counting	Count	Operating phase	Single phase	
Counting direction is specified by	User program (internal direction control)	Initial counting di- rection	Count up	
Frequency measur- ing period	-/-sec			
High speed counters (HSC)\HSC6\Reset to initial values\Reset values				
Initial counter value	0	Initial reference val- ue	0	
High speed counters (HSC)\HSC6\Reset to initial values\Reset options				
Use external reset input	0	Reset signal level	-/-	
High speed counters (HSC)\HSC6\Event configuration\				
Generate interrupt for counter value equals reference value event.	0	RidPrefixCvEqualsPv	49152	Event name: 0
Hardware interrupt: 0 ValueNull 0	Counter value equal to reference value5 EventPriority 6	Counter value equal to reference value5	ValueNull 0	
High speed counters (HSC)\HSC6\Event configuration\				
Generate interrupt for external reset event.	0	RidPrefixExternalRe- set	49408	Event name: 0
Hardware interrupt: 0 ValueNull 0	External reset5 EventPriority 6	External reset5 EventPriority 6	ValueNull 0	
High speed counters (HSC)\HSC6\Event configuration\				
Generate interrupt for change of direc- tion event.	0	RidPrefixDirection- Change	49280	Event name: 0
Hardware interrupt: 0 ValueNull 0	Change of direc- tion5 EventPriority 6	Change of direction5 EventPriority 6	ValueNull 0	
High speed counters (HSC)\HSC6\Hardware inputs\				
Clock generator in- put	---	HSCIInput0_Status	1	Direction input ---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the Spee- dAndSourceDisplay

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Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\HSC6\Hardware inputs\					
Direction input	---	HSCInput1_Status	1	Clock generator input	---
Reset input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\HSC6\Hardware inputs\					
Reset input	---	HSCInput2_Status	1	Clock generator input	---
Direction input	---	Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters (HSC)\I/O addresses\Input addresses					
Start address	1020	End address	1023	Organization block	0
Process image	0				
High speed counters (HSC)\HSC6\Hardware identifier\Hardware identifier					
Hardware identifier	262				
Pulse generators (PTO/PWM)\PTO1/PWM1\General\Enable					
Enable this pulse generator	0				
Pulse generators (PTO/PWM)\PTO1/PWM1\General\Project information					
Name	Pulse_1	Comment			
Pulse generators (PTO/PWM)\PTO1/PWM1\Parameter assignment\Pulse options					
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths
Cycle time	100ms	Initial pulse duration	50Hundredths		
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware outputs					
Enable direction output	0				
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware outputs\					
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware outputs\					
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO1/PWM1\I/O addresses\Output addresses					
Start address	1000	End address	1001	Organization block	0
Process image	0				
Pulse generators (PTO/PWM)\PTO1/PWM1\Hardware identifier\Hardware identifier					
Hardware identifier	265				
Pulse generators (PTO/PWM)\PTO2/PWM2\General\Enable					
Enable this pulse generator	0				
Pulse generators (PTO/PWM)\PTO2/PWM2\General\Project information					
Name	Pulse_2	Comment			
Pulse generators (PTO/PWM)\PTO2/PWM2\Parameter assignment\Pulse options					
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths
Cycle time	100ms	Initial pulse duration	50Hundredths		
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware outputs					
Enable direction output	0				
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware outputs\					
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware outputs\					
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString

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Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO2/PWM2\I/O addresses\Output addresses					
Start address	1002	End address	1003	Organization block	0
Process image	0				
Pulse generators (PTO/PWM)\PTO2/PWM2\Hardware identifier\Hardware identifier					
Hardware identifier	266				
Pulse generators (PTO/PWM)\PTO3/PWM3\General\Enable					
Enable this pulse generator	0				
Pulse generators (PTO/PWM)\PTO3/PWM3\General\Project information					
Name	Pulse_3	Comment			
Pulse generators (PTO/PWM)\PTO3/PWM3\Parameter assignment\Pulse options					
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths
Cycle time	100ms	Initial pulse duration	50Hundredths		
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware outputs					
Enable direction output	0				
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware outputs\					
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware outputs\					
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO3/PWM3\I/O addresses\Output addresses					
Start address	1004	End address	1005	Organization block	0
Process image	0				
Pulse generators (PTO/PWM)\PTO3/PWM3\Hardware identifier\Hardware identifier					
Hardware identifier	267				
Pulse generators (PTO/PWM)\PTO4/PWM4\General\Enable					
Enable this pulse generator	0				
Pulse generators (PTO/PWM)\PTO4/PWM4\General\Project information					
Name	Pulse_4	Comment			
Pulse generators (PTO/PWM)\PTO4/PWM4\Parameter assignment\Pulse options					
Signal type	PWM	Time base:	Milliseconds	Pulse duration format	Hundredths
Cycle time	100ms	Initial pulse duration	50Hundredths		
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware outputs					
Enable direction output	0				
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware outputs\					
Pulse output		PulseOutput1_Status	1	Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware outputs\					
PulseOutput2_Status	1	Pulse output		Adapter name the user control should use for the address string	PulseChannel.AddressString
Adapter name the user control should use for the SpeedAndSourceDisplay	PulseChannel.SpeedAndSourceDisplay	Adapter name the user control should use for the Output Source	PulseChannel.OutputSource		
Pulse generators (PTO/PWM)\PTO4/PWM4\I/O addresses\Output addresses					
Start address	1006	End address	1007	Organization block	0
Process image	0				
Pulse generators (PTO/PWM)\PTO4/PWM4\Hardware identifier\Hardware identifier					
Hardware identifier	268				
Startup					
Startup after POWER ON	Warm restart - mode before POWER OFF	Comparison preset to actual configuration	Startup CPU even if mismatch	Configuration time for central and distributed I/O	60000ms
OBs should be interruptible	1				
Cycle					
Cycle monitoring time	150ms			Enable minimum cycle time for cyclic OBs	0
Minimum cycle time	1ms				

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Communication load					
Cycle load due to communication	20%				
System and clock memory\System memory bits					
Enable the use of system memory byte	1	Address of system memory byte (MBx)	1	First cycle	%M1.0 (FirstScan)
Diagnostic status changed	%M1.1 (DiagStatusUpdate)	Always 1 (high)	%M1.2 (AlwaysTRUE)	Always 0 (low)	%M1.3 (AlwaysFALSE)
System and clock memory\Clock memory bits					
Enable the use of clock memory byte	1	Address of clock memory byte (MBx)	0	10 Hz clock	%M0.0
5 Hz clock	%M0.1 (Clock_5Hz)	2.5 Hz clock	%M0.2 (Clock_2.5Hz)	2 Hz clock	%M0.3 (Clock_2Hz)
1.25 Hz clock	%M0.4 (Clock_1.25Hz)	1 Hz clock	%M0.5 (Clock_1Hz)	0.625 Hz clock	%M0.6 (Clock_0.625Hz)
0.5 Hz clock	%M0.7 (Clock_0.5Hz)				
Web server\General					
Activate Web server on all modules of this device	False	Permit access only with HTTPS	True		
Web server\Automatic update					
Enable automatic update	True	Update interval	0s		
Web server\User interface languages					
Assign project language			User interface languages		
English (United States)			German		
English (United States)			English		
English (United States)			French		
English (United States)			Spanish		
English (United States)			Italian		
English (United States)			Chinese (simplified)		
Web server\User management					
User name		User rights			
Everybody					
Web server\User defined web pages					
Application name	HTML source path	Default HTML page	Files with dynamic content	Web DB number	Fragment DB number
		index.htm	.htm;.html	333	334
Web server\Overview of interfaces					
Device	Interface	Enabled web server access			
PLC_1	PROFINET interface_1	False			
User interface languages					
Assign project language			User interface languages		
English (United States)			German		
English (United States)			English		
English (United States)			French		
English (United States)			Spanish		
English (United States)			Italian		
English (United States)			Chinese (simplified)		
Time of day\Local time					
Time zone	(UTC +01:00) Berlin, Bern, Brussels, Rome, Stockholm, Vienna				
Time of day\Daylight saving time					
Activate daylight saving time	1	Difference between standard and daylight saving time	60mins		
Time of day\Daylight saving time\Start of daylight saving time					
Starting week of the month:	Last		Sunday	of	March
at	01:00 a.m.				
Time of day\Daylight saving time\Start of standard time					
	Last		Sunday	of	October
at	02:00 a.m.				
Protection					
Level of protection	No protection				
Protection\Connection mechanisms					
Permit access with PUT/GET communication from remote partner (PLC, HMI, OPC, ...)	True				
Configuration control\Configuration control for central configuration					
Allow to reconfigure the device via the user program	0				
Anchor (AddressesOverviewMenu)					
Inputs	True	Outputs	True	Address gaps	False
Slot	True				

Totally Integrated Automation Portal								
Anchor (AddressesOverviewMenu)\Overview of addresses								
Type	Addr. from	Addr. to	Module	PIP	DP	PN	Rack	Slot
I	0	0	DI 8/DQ 6_1	None	-	-	0	1 1
I	64	67	AI 2_1	None	-	-	0	1 2
I	1000	1003	HSC_1	None	-	-	0	1 16
I	1004	1007	HSC_2	None	-	-	0	1 17
I	1008	1011	HSC_3	None	-	-	0	1 18
I	1012	1015	HSC_4	None	-	-	0	1 19
I	1016	1019	HSC_5	None	-	-	0	1 20
I	1020	1023	HSC_6	None	-	-	0	1 21
I	90	122	IO-Link In/Out 32/32 Byte + PQI	None	-	(0)	0	1 3
O	0	0	DI 8/DQ 6_1	None	-	-	0	1 1
O	1000	1001	Pulse_1	None	-	-	0	1 32
O	1002	1003	Pulse_2	None	-	-	0	1 33
O	1004	1005	Pulse_3	None	-	-	0	1 34
O	1006	1007	Pulse_4	None	-	-	0	1 35
O	84	115	IO-Link In/Out 32/32 Byte + PQI	None	-	(0)	0	1 3

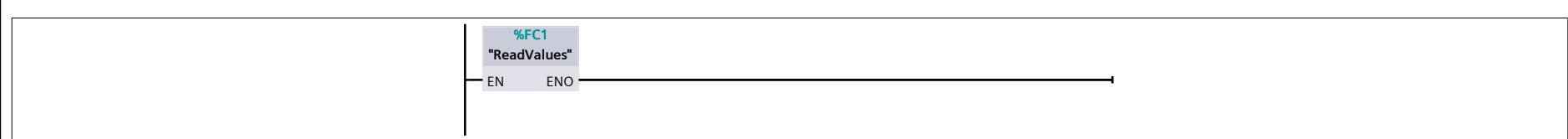
Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Main [OB1]

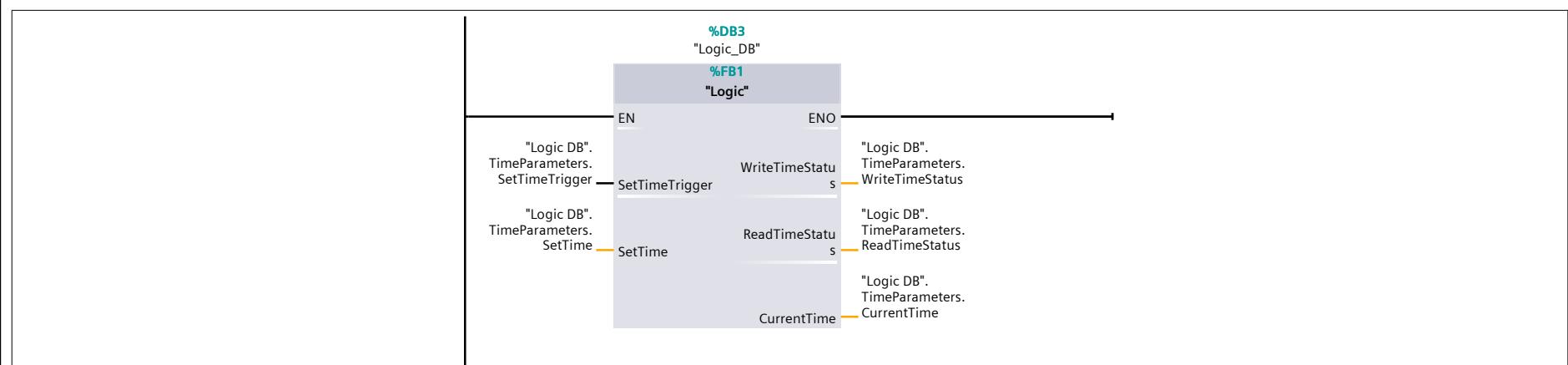
Main Properties							
General							
Name	Main	Number	1	Type	OB	Language	LAD
Numbering	automatic						
Information							
Title	"Main Program Sweep (Cycle)"	Author		Comment		Family	
Version	0.1	User-defined ID					
Inputs							
Name	Data type	Default value		Comment			
Initial_Call	Bool			Initial call of this OB			
Remanence	Bool			=True, if remanent data are available			
Temp							
Constant							

Network 1: Reading RFID values



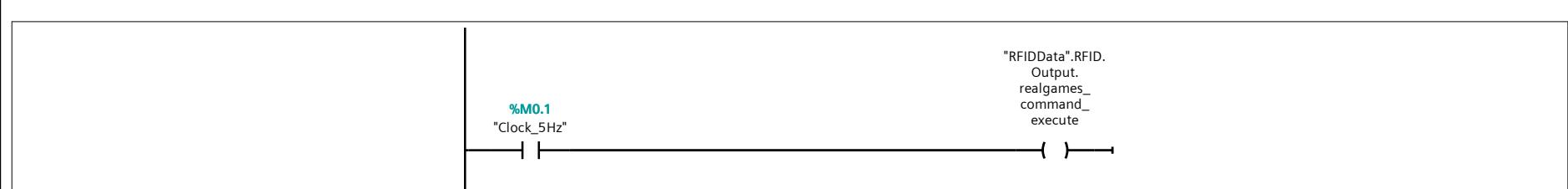
Symbol	Address	Type	Comment
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Network 2: Logic for read/write time



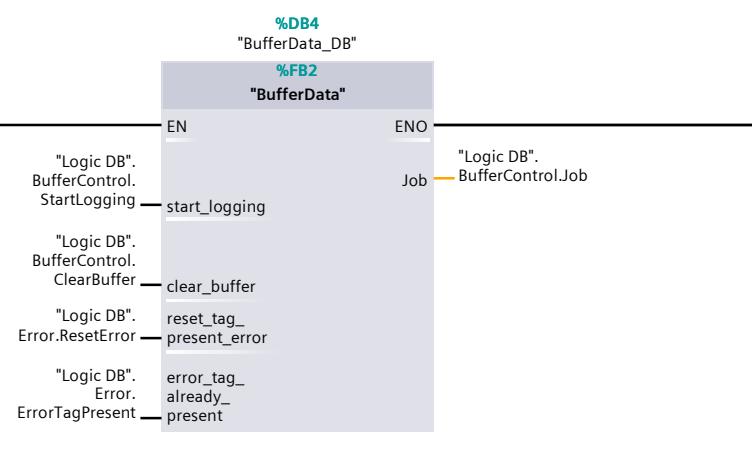
Symbol	Address	Type	Comment
"Logic DB".TimeParameters.CurrentTime		DTL	
"Logic DB".TimeParameters.ReadTimeStatus		Int	
"Logic DB".TimeParameters.SetTime		DTL	
"Logic DB".TimeParameters.SetTimeTrigger		Bool	
"Logic DB".TimeParameters.WriteTimeStatus		Int	

Network 3: Executing realgames command



Symbol	Address	Type	Comment
"Clock_5Hz"	%M0.1	Bool	
"RFIDData".RFID.Output.realgames_command_execute		Bool	"RFIDData".RFID.Output.realgames_command_execute

Network 4: Logic for buffering data



Symbol	Address	Type	Comment
"Logic DB".BufferControl.ClearBuff- er		Bool	
"Logic DB".BufferControl.Job		Array	
"Logic DB".BufferControl.StartLog- ging		Bool	
"Logic DB".Error.ErrorTagPresent		Bool	
"Logic DB".Error.ResetError		Bool	

Network 5: Writing RFID values



Symbol	Address	Type	Comment

Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks

Logic_DB [DB3]

Logic_DB Properties							
General							
Name	Logic_DB	Number	3	Type	DB	Language	DB
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input							
SetTimeTrigger	Bool	false	False	True	True	False	
▼ SetTime							
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Output							
WriteTimeStatus	Int	0	False	True	True	False	
ReadTimeStatus	Int	0	False	True	True	False	
▼ CurrentTime							
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
InOut							
Static							

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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks															
BufferData_DB [DB4]															
BufferData_DB Properties															
General															
Name	BufferData_DB	Number	4	Type	DB	Language	DB								
Numbering	automatic														
Information															
Title		Author		Comment		Family									
Version	0.1	User-defined ID													
BufferData_DB Data															
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment								
▼ Input															
start_logging	Bool	false	False	True	True	False									
clear_buffer	Bool	false	False	True	True	False									
reset_tag_present_error	Bool	false	False	True	True	False									
▼ Output															
▼ Job		Array[0..500] of Struct		False	True	True	False								
▼ Job[0]	Struct			False	True	True	False								
RFID	Int	0	False	True	True	False									
Job_ID	Int	0	False	True	True	False									
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False									
YEAR	UInt	1970	False	True	True	False									
MONTH	USInt	1	False	True	True	False									
DAY	USInt	1	False	True	True	False									
WEEKDAY	USInt	5	False	True	True	False									
HOUR	USInt	0	False	True	True	False									
MINUTE	USInt	0	False	True	True	False									
SECOND	USInt	0	False	True	True	False									
NANOSECOND	UDInt	0	False	True	True	False									
▼ Job[1]	Struct			False	True	True	False								
RFID	Int	0	False	True	True	False									
Job_ID	Int	0	False	True	True	False									
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False									
YEAR	UInt	1970	False	True	True	False									
MONTH	USInt	1	False	True	True	False									
DAY	USInt	1	False	True	True	False									
WEEKDAY	USInt	5	False	True	True	False									
HOUR	USInt	0	False	True	True	False									
MINUTE	USInt	0	False	True	True	False									
SECOND	USInt	0	False	True	True	False									
NANOSECOND	UDInt	0	False	True	True	False									
▼ Job[2]	Struct			False	True	True	False								
RFID	Int	0	False	True	True	False									
Job_ID	Int	0	False	True	True	False									
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False									
YEAR	UInt	1970	False	True	True	False									
MONTH	USInt	1	False	True	True	False									
DAY	USInt	1	False	True	True	False									
WEEKDAY	USInt	5	False	True	True	False									
HOUR	USInt	0	False	True	True	False									
MINUTE	USInt	0	False	True	True	False									
SECOND	USInt	0	False	True	True	False									
NANOSECOND	UDInt	0	False	True	True	False									
▼ Job[3]	Struct			False	True	True	False								
RFID	Int	0	False	True	True	False									
Job_ID	Int	0	False	True	True	False									
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False									
YEAR	UInt	1970	False	True	True	False									
MONTH	USInt	1	False	True	True	False									
DAY	USInt	1	False	True	True	False									
WEEKDAY	USInt	5	False	True	True	False									
HOUR	USInt	0	False	True	True	False									
MINUTE	USInt	0	False	True	True	False									
SECOND	USInt	0	False	True	True	False									
NANOSECOND	UDInt	0	False	True	True	False									
▼ Job[4]	Struct			False	True	True	False								
RFID	Int	0	False	True	True	False									
Job_ID	Int	0	False	True	True	False									
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False									
YEAR	UInt	1970	False	True	True	False									
MONTH	USInt	1	False	True	True	False									
DAY	USInt	1	False	True	True	False									
WEEKDAY	USInt	5	False	True	True	False									
HOUR	USInt	0	False	True	True	False									
MINUTE	USInt	0	False	True	True	False									
SECOND	USInt	0	False	True	True	False									
NANOSECOND	UDInt	0	False	True	True	False									

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[5]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[6]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[7]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[8]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[9]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[10]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[11]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[12]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[13]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[14]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[15]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[16]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[17]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[18]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[19]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[20]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[21]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[22]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[23]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[24]	Struct		False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[25]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[26]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[27]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[28]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[29]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[30]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	0	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[31]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[32]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[33]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[34]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[35]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[36]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[37]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[38]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[39]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[40]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[41]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[42]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[43]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[44]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[45]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[46]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[47]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[48]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[49]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[50]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[51]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[52]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[53]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[54]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[55]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[56]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[57]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[58]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[59]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[60]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[61]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[62]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[63]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[64]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[65]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[66]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[67]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[68]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[69]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[70]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[71]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[72]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[73]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[74]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[75]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[76]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[77]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[78]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[79]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[80]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[81]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[82]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[83]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[84]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[85]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[86]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[87]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[88]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[89]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[90]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[91]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[92]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[93]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[94]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[95]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[96]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[97]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[98]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[99]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[100]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[101]	Struct		False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[102]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[103]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[104]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[105]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[106]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[107]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[108]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[109]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[110]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[111]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[112]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[113]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[114]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[115]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[116]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[117]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[118]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[119]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[120]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[121]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[122]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[123]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[124]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[125]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[126]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[127]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[128]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[129]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[130]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[131]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[132]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[133]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[134]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[135]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[136]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[137]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[138]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[139]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[140]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[141]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[142]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[143]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[144]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[145]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
▼ Job[146]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[147]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[148]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[149]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[150]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[151]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[152]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[153]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[154]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[155]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[156]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[157]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[158]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[159]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[160]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[161]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[162]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[163]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[164]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[165]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[166]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[167]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[168]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[169]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[170]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[171]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[172]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[173]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[174]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[175]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[176]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[177]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[178]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[179]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[180]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[181]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[182]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[183]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[184]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[185]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[186]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[187]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[188]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[189]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[190]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[191]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[192]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[193]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[194]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[195]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[196]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[197]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[198]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[199]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[200]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[201]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[202]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[203]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[204]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[205]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[206]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[207]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[208]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[209]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[210]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[211]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[212]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[213]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[214]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[215]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[216]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[217]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[218]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[219]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[220]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[221]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[222]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[223]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[224]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[225]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[226]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[227]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[228]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[229]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[230]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[231]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[232]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[233]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[234]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[235]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[236]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[237]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[238]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[239]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[240]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[241]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[242]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[243]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[244]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[245]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[246]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[247]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[248]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[249]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[250]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[251]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[252]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[253]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[254]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[255]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[256]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[257]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[258]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[259]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[260]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[261]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	0	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[262]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[263]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[264]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[265]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[266]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[267]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[268]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[269]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[270]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[271]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[272]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[273]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[274]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[275]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[276]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[277]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[278]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[279]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[280]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[281]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[282]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[283]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[284]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[285]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[286]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[287]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[288]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[289]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[290]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[291]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[292]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[293]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[294]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[295]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[296]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[297]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[298]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[299]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[300]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[301]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[302]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[303]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[304]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[305]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[306]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[307]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[308]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[309]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[310]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[311]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[312]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[313]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[314]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[315]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[316]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[317]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[318]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[319]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[320]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[321]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[322]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[323]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[324]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[325]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[326]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[327]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[328]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[329]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[330]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[331]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[332]	Struct		False	True	True	False		

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[339]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[340]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[341]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[342]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[343]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[344]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[345]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[346]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[347]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[348]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[349]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[350]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[351]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[352]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[353]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[354]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[355]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[356]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[357]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[358]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[359]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[360]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[361]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[362]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[363]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[364]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[365]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[366]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[367]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[368]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[369]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[370]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[371]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[372]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[373]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[374]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[375]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[376]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[377]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[378]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[379]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[380]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[381]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[382]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[383]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[384]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[385]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[386]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[387]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[388]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[389]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[390]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[391]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[392]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[393]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[394]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[395]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[396]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[397]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[398]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[399]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[400]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[401]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[402]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[403]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[404]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[405]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[406]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[407]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[408]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[409]	Struct		False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[410]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[411]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[412]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[413]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[414]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[415]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	0	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[416]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[417]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[418]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[419]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[420]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[421]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		

Name		Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[422]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[423]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[424]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[425]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[426]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[427]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[428]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[429]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[430]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[431]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[432]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[433]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[434]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[435]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[436]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[437]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[438]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[439]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[440]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[441]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[442]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[443]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[444]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[445]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[446]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[447]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[448]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[449]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[450]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[451]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[452]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[453]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[454]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[455]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[456]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[457]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[458]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[459]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[460]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[461]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[462]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[463]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[464]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[465]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[466]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[467]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[468]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[469]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[470]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[471]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[472]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[473]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[474]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[475]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[476]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[477]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[478]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[479]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[480]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[481]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[482]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[483]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[484]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[485]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[486]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[487]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[488]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[489]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[490]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[491]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[492]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	0	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[493]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[494]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[495]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[496]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[497]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[498]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[499]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[500]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ InOut							
error_tag_already_present	Bool	false	False	True	True	False	
▼ Static							
command_end_flag	Bool	false	False	True	True	False	
realgames_command_end_flag	Bool	false	False	True	True	False	
realgames_command_end	Bool	false	False	True	True	False	
M_command_end_flag	Bool	false	False	True	True	False	
c	Int	0	False	True	True	False	
d	Int	0	False	True	True	False	
i	Int	0	False	True	True	False	
realgames_RFID_value	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / RFID							
RFIDData [DB1]							
RFIDData Properties							
General							
Name	RFIDData	Number	1	Type	DB	Language	DB
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					
Variables							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Static							
▼ RFID	"RFID_IOLink"		False	True	True	False	
▼ Input	Struct		False	True	True	False	
command_ack	Bool	false	False	True	True	False	
command_end	Bool	false	False	True	True	False	
tag_present	Bool	false	False	True	True	False	
Antenna_deactivated	Bool	false	False	True	True	False	
command_value	Byte	16#0	False	True	True	False	
▼ read_values	Array[0..3] of Int		False	True	True	False	
read_values[0]	Int	0	False	True	True	False	
read_values[1]	Int	0	False	True	True	False	
read_values[2]	Int	0	False	True	True	False	
read_values[3]	Int	0	False	True	True	False	
realgames_RFID_value	DInt	0	False	True	True	False	
realgames_RFID_status	DInt	0	False	True	True	False	
▼ Output	Struct		False	True	True	False	
Start_r/w	Bool	false	False	True	True	False	
Deactivate_antenna	Bool	false	False	True	True	False	
command_value	Byte	16#1	False	True	True	False	0= read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write
▼ write_values	Array[0..3] of Int		False	True	True	False	
write_values[0]	Int	0	False	True	True	False	
write_values[1]	Int	0	False	True	True	False	
write_values[2]	Int	0	False	True	True	False	
write_values[3]	Int	0	False	True	True	False	
realgames_command_execute	Bool	false	False	True	True	False	

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / RFID

ReadValues [FC1]

ReadValues Properties

General

Name	ReadValues	Number	1	Type	FC	Language	SCL
Numbering	automatic						
Information							
Title		Author	<th>Comment</th> <td><th>Family</th><td></td></td>	Comment	<th>Family</th> <td></td>	Family	
Version	0.1	User-defined ID	<td></td> <td></td> <td></td> <td></td>				

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
ReadValues	Void		

```

0001 //Reading values from RFID
0002 "RFIDData".RFID.Input.command_ack := "i_command_ack";
0003 "RFIDData".RFID.Input.command_end := "i_command_end";
0004 "RFIDData".RFID.Input.tag_present := "i_tag_present";
0005 "RFIDData".RFID.Input.Antenna_deactivated := "i_antenna_deactivated";
0006 "RFIDData".RFID.Input.command_value := "i_command_value";
0007 "RFIDData".RFID.Input.read_values[0] := "i_read_value_0";
0008 "RFIDData".RFID.Input.read_values[1] := "i_read_value_1";
0009 "RFIDData".RFID.Input.read_values[2] := "i_read_value_2";
0010 "RFIDData".RFID.Input.read_values[3] := "i_read_value_3";
0011
0012 //Reading values from Realgames
0013 "RFIDData".RFID.Input.realgames_RFID_value := "realgames_RFID_value";
0014 "RFIDData".RFID.Input.realgames_RFID_status := "realgames_RFID_status";

```

Symbol	Address	Type	Comment
"i_antenna_deactivated"	%I91.3	Bool	
"i_command_ack"	%I91.0	Bool	
"i_command_end"	%I91.1	Bool	
"i_command_value"	%IB90	Byte	
"i_read_value_0"	%IW92	Int	
"i_read_value_1"	%IW94	Int	
"i_read_value_2"	%IW96	Int	
"i_read_value_3"	%IW98	Int	
"i_tag_present"	%I91.2	Bool	
"realgames_RFID_status"	%ID204	DInt	
"realgames_RFID_value"	%ID200	DInt	
"RFIDData".RFID.Input.Antenna_deactivated		Bool	
"RFIDData".RFID.Input.command_ack		Bool	
"RFIDData".RFID.Input.command_end		Bool	
"RFIDData".RFID.Input.command_value		Byte	
"RFIDData".RFID.Input.read_values		Array	
"RFIDData".RFID.Input.realgames_RFID_status		DInt	
"RFIDData".RFID.Input.realgames_RFID_value		DInt	
"RFIDData".RFID.Input.tag_present		Bool	

Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / RFID

WriteValues [FC2]

WriteValues Properties							
General							
Name	WriteValues	Number	2	Type	FC	Language	SCL
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
WriteValues	Void		

```

0001 //Writing values to RFID
0002 "q_command_value" := "RFIDData".RFID.Output.command_value;
0003 "q_start_r/w" := "RFIDData".RFID.Output."Start_r/w";
0004 "q_antenna_deactivate" := "RFIDData".RFID.Output.Deactivate_antenna;
0005 "q_write_value_0" := "RFIDData".RFID.Output.write_values[0];
0006 "q_write_value_1" := "RFIDData".RFID.Output.write_values[1];
0007 "q_write_value_2" := "RFIDData".RFID.Output.write_values[2];
0008 "q_write_value_3" := "RFIDData".RFID.Output.write_values[3];
0009
0010 //Write values to Realgames
0011 "realgames_execute_command" := "RFIDData".RFID.Output.realgames_command_execute;

```

Symbol	Address	Type	Comment
"q_antenna_deactivate"	%Q85.3	Bool	
"q_command_value"	%QB84	Byte	
"q_start_r/w"	%Q85.0	Bool	
"q_write_value_0"	%QW86	Int	
"q_write_value_1"	%QW88	Int	
"q_write_value_2"	%QW90	Int	
"q_write_value_3"	%QW92	Int	
"realgames_execute_command"	%Q1.0	Bool	
"RFIDData".RFID.Output."Start_r/w"		Bool	
"RFIDData".RFID.Output.com-		Byte	0= read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write
mand_value			
"RFIDData".RFID.Output.Deacti-		Bool	
ve_antenna			
"RFIDData".RFID.Output.real-		Bool	
games_command_execute			
"RFIDData".RFID.Output.write_val-		Array	
ues			

Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / RFID

Logic [FB1]

Logic Properties							
General							
Name	Logic	Number	1	Type	FB	Language	FBD
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input							
SetTimeTrigger	Bool	false	Non-retain	True	True	False	
▼ SetTime							
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Output							
WriteTimeStatus	Int	0	Non-retain	True	True	False	
ReadTimeStatus	Int	0	Non-retain	True	True	False	
▼ CurrentTime							
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
InOut							
Static							
Temp							
Constant							

Network 1: Read/Write timestamp



Symbol	Address	Type	Comment
#CurrentTime		DTL	
#ReadTimeStatus		Int	
#SetTime		DTL	
#SetTimeTrigger		Bool	
#WriteTimeStatus		Int	

Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / RFID

Logic DB [DB2]

Logic DB Properties								
General								
Name	Logic DB	Number	2	Type	DB	Language	DB	
Numbering	automatic							
Information								
Title		Author	<th>Comment</th> <td></td> <th>Family</th> <td></td> <td></td>	Comment		Family		
Version	0.1	User-defined ID						
Name	Data type	Start value		Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Static								
▼ TimeParameters	Struct			False	True	True	False	
▼ CurrentTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ SetTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ ResetTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
SetTimeTrigger	Bool	false		False	True	True	False	
WriteTimeStatus	Int	0		False	True	True	False	
ReadTimeStatus	Int	0		False	True	True	False	
▼ BufferControl	Struct			False	True	True	False	
StartLogging	Bool	false		False	True	True	False	
ClearBuffer	Bool	false		False	True	True	False	
▼ Job	Array[0..500] of Struct			False	True	True	False	
▼ Job[0]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[1]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	
▼ Job[2]	Struct			False	True	True	False	
RFID	Int	0		False	True	True	False	
Job_ID	Int	0		False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00		False	True	True	False	
YEAR	UInt	1970		False	True	True	False	
MONTH	USInt	1		False	True	True	False	
DAY	USInt	1		False	True	True	False	
WEEKDAY	USInt	5		False	True	True	False	
HOUR	USInt	0		False	True	True	False	
MINUTE	USInt	0		False	True	True	False	
SECOND	USInt	0		False	True	True	False	
NANOSECOND	UDInt	0		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[3]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[4]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[5]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[6]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[7]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[8]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[9]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[10]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[11]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[12]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[13]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[14]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[15]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[16]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[17]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[18]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[19]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[20]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[21]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[22]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[23]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[24]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[25]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[26]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[27]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[28]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[29]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[30]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[31]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[32]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[33]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[34]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[35]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[36]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[37]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[38]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[39]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[40]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[41]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[42]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[43]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[44]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[45]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[46]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[47]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[48]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[49]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[50]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[51]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[52]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[53]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[54]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[55]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[56]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[57]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[58]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[59]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[60]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[61]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[62]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[63]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[64]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[65]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[66]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[67]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[68]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[69]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[70]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[71]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[72]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[73]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[74]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[75]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[76]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[77]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[78]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[79]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[80]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[81]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[82]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[83]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[84]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[85]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[86]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[87]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[88]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[89]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[90]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[91]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[92]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[93]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[94]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[95]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[96]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[97]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[98]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[99]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[100]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[101]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[102]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[103]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[104]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[105]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[106]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[107]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[108]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[109]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[110]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[111]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[112]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[113]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[114]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[115]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[116]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[117]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[118]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[119]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[120]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[121]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[122]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[123]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[124]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[125]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[126]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[127]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[128]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[129]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[130]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[131]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[132]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[133]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[134]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[135]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[136]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[137]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[138]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[139]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[140]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[141]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[142]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[143]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[144]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[145]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[146]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[147]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[148]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[149]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[157]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[158]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[159]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[160]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[161]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[162]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[163]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[164]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[165]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[166]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[167]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[168]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[169]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[170]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[171]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[172]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[173]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[174]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[175]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[176]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[177]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[178]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[179]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[180]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[181]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[182]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[183]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[184]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[185]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[186]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[187]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[188]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[189]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[190]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[191]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[192]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[193]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[194]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[195]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[196]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[197]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[198]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[199]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[200]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[201]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[202]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[203]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[204]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[205]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[206]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[207]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[208]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[209]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[210]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[211]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[212]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[213]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[214]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[215]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[216]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[217]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[218]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[219]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[220]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[221]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[222]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[223]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[224]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[225]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[226]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[227]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[228]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[229]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[230]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[231]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[232]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[233]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[234]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[235]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[236]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[237]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[238]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[239]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[240]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[241]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[242]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[243]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[244]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[245]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[246]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[247]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[248]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[249]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[250]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[251]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[252]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[253]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[254]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[255]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[256]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[257]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[258]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[266]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[267]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[268]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[269]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[270]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[271]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[272]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[273]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[274]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[275]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[276]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[277]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[278]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[279]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[280]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[281]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[282]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[283]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[284]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[285]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[286]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[287]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[288]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[289]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[290]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[291]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[298]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[299]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[300]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[301]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[302]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[303]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[304]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[305]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[306]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[307]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[308]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[309]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[310]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[311]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[312]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[313]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[314]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[315]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[316]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[317]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[318]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[319]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[320]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[321]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[322]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[323]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[324]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[325]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[326]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[327]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[328]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[329]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[330]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[331]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[332]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[333]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[334]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[335]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[336]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[337]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[338]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[339]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[340]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[341]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[342]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[343]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[344]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[345]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[346]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[347]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[348]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[349]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[350]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[351]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[352]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[353]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[354]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[355]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[362]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[363]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[364]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[365]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[366]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[367]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[368]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[369]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[370]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[371]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[372]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[373]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[374]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[375]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[376]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[377]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[378]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[379]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[380]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[381]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[382]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[383]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[384]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[385]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[386]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[387]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[388]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[389]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[390]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[391]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[392]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[393]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[394]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[395]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[396]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[397]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[398]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[399]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[400]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[401]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[402]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[403]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[404]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[405]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[406]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[407]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[408]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[409]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[410]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[411]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[412]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[413]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[414]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[415]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[416]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[417]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[418]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[419]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[420]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[421]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[422]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[423]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[424]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[425]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[426]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[427]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[428]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[429]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[430]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[431]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[432]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[433]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[434]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[435]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[436]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[437]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[438]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[439]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[440]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[441]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[442]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[443]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[444]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[445]	Struct		False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[446]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[447]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[448]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[449]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[450]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[451]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal								
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[452]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[453]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[454]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[455]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[456]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		
NANOSECOND	UDInt	0	False	True	True	False		
▼ Job[457]	Struct		False	True	True	False		
RFID	Int	0	False	True	True	False		
Job_ID	Int	0	False	True	True	False		
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False		
DAY	USInt	1	False	True	True	False		
WEEKDAY	USInt	5	False	True	True	False		
MONTH	USInt	1	False	True	True	False		
YEAR	UInt	1970	False	True	True	False		
HOUR	USInt	0	False	True	True	False		
MINUTE	USInt	0	False	True	True	False		
SECOND	USInt	0	False	True	True	False		

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[458]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[459]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[460]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[461]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[462]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[463]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[464]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[465]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[466]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[467]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[468]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[469]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[470]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[471]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[472]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[473]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[474]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[475]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[476]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[477]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[478]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[479]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[480]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[481]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[482]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[483]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[484]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[485]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[486]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[487]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[488]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[489]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Job[490]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[491]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[492]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[493]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[494]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[495]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[496]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[497]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[498]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[499]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Job[500]	Struct		False	True	True	False	
RFID	Int	0	False	True	True	False	
Job_ID	Int	0	False	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	1970	False	True	True	False	
MONTH	USInt	1	False	True	True	False	
DAY	USInt	1	False	True	True	False	
WEEKDAY	USInt	5	False	True	True	False	
HOUR	USInt	0	False	True	True	False	
MINUTE	USInt	0	False	True	True	False	
SECOND	USInt	0	False	True	True	False	
NANOSECOND	UDInt	0	False	True	True	False	
▼ Error	Struct		False	True	True	False	
ResetError	Bool	false	False	True	True	False	
ErrorTagPresent	Bool	false	False	True	True	False	

Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / RFID

BufferData [FB2]

BufferData Properties							
General							
Name	BufferData	Number	2	Type	FB	Language	SCL
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined ID					

Name	Data type	Default value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input							
start_logging	Bool	false	Non-retain	True	True	False	
clear_buffer	Bool	false	Non-retain	True	True	False	
reset_tag_present_error	Bool	false	Non-retain	True	True	False	
▼ Output							
▼ Job		Array[0..500] of Struct		Non-retain	True	True	False
▼ Job[0]		Struct		Non-retain	True	True	False
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime		DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Job[1]		Struct		Non-retain	True	True	False
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime		DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Job[2]		Struct		Non-retain	True	True	False
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime		DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Job[3]		Struct		Non-retain	True	True	False
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime		DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Job[4]		Struct		Non-retain	True	True	False
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime		DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	

Totally Integrated Automation Portal							
Name	Data type	Default value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Job[499]	Struct		Non-retain	True	True	False	
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False	
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ Job[500]	Struct		Non-retain	True	True	False	
RFID	Int	0	Non-retain	True	True	False	
Job_ID	Int	0	Non-retain	True	True	False	
▼ ProcessTime	DTL	DTL#1970-01-01-00:00:00	Non-retain	True	True	False	
YEAR	UInt	1970	Non-retain	True	True	False	
MONTH	USInt	1	Non-retain	True	True	False	
DAY	USInt	1	Non-retain	True	True	False	
WEEKDAY	USInt	5	Non-retain	True	True	False	
HOUR	USInt	0	Non-retain	True	True	False	
MINUTE	USInt	0	Non-retain	True	True	False	
SECOND	USInt	0	Non-retain	True	True	False	
NANOSECOND	UDInt	0	Non-retain	True	True	False	
▼ InOut							
error_tag_already_present	Bool	false	Non-retain	True	True	False	
▼ Static							
command_end_flag	Bool	false	Non-retain	True	True	False	
realgames_command_end_flag	Bool	false	Non-retain	True	True	False	
realgames_command_end	Bool	false	Non-retain	True	True	False	
M_command_end_flag	Bool	false	Non-retain	True	True	False	
c	Int	0	Non-retain	True	True	False	
d	Int	0	Non-retain	True	True	False	
i	Int	0	Non-retain	True	True	False	
realgames_RFID_value	Int	0	Non-retain	True	True	False	
Temp							
Constant							
0001 //Converting Dint to Int							
0002 #realgames_RFID_value := DINT_TO_INT("RFIDData".RFID.Input.realgames_RFID_value);							
0003							
0004 //Converting the integer status to boolean							
0005 IF ("RFIDData".RFID.Input.realgames_RFID_status = 0) THEN							
0006 #realgames_command_end := true;							
0007 END_IF;							
0008							
0009 IF ("RFIDData".RFID.Input.realgames_RFID_status = 1) THEN							
0010 #realgames_command_end := false;							
0011 END_IF;							
0012							
0013 //Step 1 - Generating rising edge bit for RFID end signal							
0014 #realgames_command_end_flag := #realgames_command_end AND NOT #M_command_end_flag;							
0015 #M_command_end_flag := #realgames_command_end;							
0016							
0017 // Step 2- Check tag validity i.e. Tag should not be already registered and should not be 0							
0018 IF (#start_logging) AND (NOT #error_tag_already_present) AND (#realgames_command_end_flag) AND (#real-							
games_RFID_value <> 0) THEN							
0019 FOR #c := 0 TO 500 DO							
0020 IF (#Job[#c].RFID = #realgames_RFID_value) THEN							
0021 #error_tag_already_present := true;							
0022 GOTO x1;							
0023 END_IF;							
0024 END_FOR;							
0025							
0026 //IF RFID is not registered --> Register the tag information in the next available slot							
0027 FOR #d := 0 TO 500 DO							
0028 IF (#Job[#d].RFID = 0) AND (#Job[#d].Job_ID = 0) THEN							
0029 #Job[#d].Job_ID := #d + 1;							
0030 #Job[#d].RFID := #realgames_RFID_value;							
0031 #Job[#d].ProcessTime := "Logic DB".TimeParameters.CurrentTime;							
0032 GOTO x1;							
0033 END_IF;							
0034 END_FOR;							
0035 x1:							
0036 ;							
0037 END_IF;							
0038							
0039 //Clear buffer							
0040 IF (#clear_buffer) THEN							
0041 FOR #i := 0 TO 500 DO							
0042 #Job[#i].RFID := 0;							
0043 #Job[#i].Job_ID := 0;							
0044 #Job[#i].ProcessTime := "Logic DB".TimeParameters.ResetTime;							

```
0045     END_FOR;
0046 END_IF;
0047
0048 //Reset error
0049 IF (#reset_tag_present_error) THEN
0050     #error_tag_already_present := false;
0051 END_IF;
0052
0053
0054
```

Symbol	Address	Type	Comment
"Logic DB".TimeParameters.CurrentTime		DTL	
"Logic DB".TimeParameters.ResetTime		DTL	
"RFIDData".RFID.Input.real-games_RFID_status		DInt	
"RFIDData".RFID.Input.real-games_RFID_value		DInt	
#c		Int	
#clear_buffer		Bool	
#d		Int	
#error_tag_already_present		Bool	
#i		Int	
#Job["Expression_200"].Job_ID		Int	
#Job["Expression_200"].ProcessTime		DTL	
#Job["Expression_200"].RFID		Int	
#M_command_end_flag		Bool	
#realgames_command_end		Bool	
#realgames_command_end_flag		Bool	
#realgames_RFID_value		Int	
#reset_tag_present_error		Bool	
#start_logging		Bool	

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Program blocks / System blocks

Program resources

This folder is empty.

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly]

Technology objects

This folder is empty.

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / Default tag table [54]**PLC tags**

PLC tags							
	Name	Data type	Address	Retain	Visible in HMI	Accessible from HMI	Comment
•	System_Byte	Byte	%MB1	False	True	True	
•	FirstScan	Bool	%M1.0	False	True	True	
•	DiagStatusUpdate	Bool	%M1.1	False	True	True	
•	AlwaysTRUE	Bool	%M1.2	False	True	True	
•	AlwaysFALSE	Bool	%M1.3	False	True	True	
•	Clock_Byte	Byte	%MBO	False	True	True	
•	Clock_5Hz	Bool	%M0.1	False	True	True	
•	Clock_2.5Hz	Bool	%M0.2	False	True	True	
•	Clock_2Hz	Bool	%M0.3	False	True	True	
•	Clock_1.25Hz	Bool	%M0.4	False	True	True	
•	Clock_1Hz	Bool	%M0.5	False	True	True	
•	Clock_0.625Hz	Bool	%M0.6	False	True	True	
•	Clock_0.5Hz	Bool	%M0.7	False	True	True	

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / Default tag table [54]**User constants**

User constants			
Name	Data type	Value	Comment

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / RFID [16]**PLC tags**

PLC tags							
	Name	Data type	Address	Retain	Visible in HMI	Accessible from HMI	Comment
•	i_command_value	Byte	%IB90	False	True	True	
•	i_command_ack	Bool	%I91.0	False	True	True	
•	i_command_end	Bool	%I91.1	False	True	True	
•	i_tag_present	Bool	%I91.2	False	True	True	
•	i_antenna_deactivated	Bool	%I91.3	False	True	True	
•	i_read_value_0	Int	%IW92	False	True	True	
•	i_read_value_1	Int	%IW94	False	True	True	
•	i_read_value_2	Int	%IW96	False	True	True	
•	i_read_value_3	Int	%IW98	False	True	True	
•	q_command_value	Byte	%QB84	False	True	True	
•	q_start_r/w	Bool	%Q85.0	False	True	True	
•	q_antenna_deactivate	Bool	%Q85.3	False	True	True	
•	q_write_value_0	Int	%QW86	False	True	True	
•	q_write_value_1	Int	%QW88	False	True	True	
•	q_write_value_2	Int	%QW90	False	True	True	
•	q_write_value_3	Int	%QW92	False	True	True	

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / RFID [16]

User constants

User constants			
Name	Data type	Value	Comment

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / RFID_realgames [3]**PLC tags**

PLC tags							
	Name	Data type	Address	Retain	Visible in HMI	Accessible from HMI	Comment
•	realgames_RFID_value	DInt	%ID200	False	True	True	
•	realgames_RFID_status	DInt	%ID204	False	True	True	
•	realgames_execute_command	Bool	%Q1.0	False	True	True	

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / RFID_realgames [3]**User constants**

User constants			
Name	Data type	Value	Comment

Totally Integrated Automation Portal		
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / PLC data types

RFID_IOLink

RFID_IOLink Properties							
General							
Name	RFID_IOLink	Number	1	Type	UDT	Language	
Numbering							
Information							
Title		Author		Comment		Family	
Version		User-defined ID					

Name	Data type	Default value	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input	Struct		True	True	False	
command_ack	Bool	false	True	True	False	
command_end	Bool	false	True	True	False	
tag_present	Bool	false	True	True	False	
Antenna_deactivated	Bool	false	True	True	False	
command_value	Byte	16#0	True	True	False	
▼ read_values	Array[0..3] of Int		True	True	False	
read_values[0]	Int	0	True	True	False	
read_values[1]	Int	0	True	True	False	
read_values[2]	Int	0	True	True	False	
read_values[3]	Int	0	True	True	False	
realgames_RFID_value	DInt	0	True	True	False	
realgames_RFID_status	DInt	0	True	True	False	
▼ Output	Struct		True	True	False	
Start_r/w	Bool	false	True	True	False	
Deactivate_antenna	Bool	false	True	True	False	
command_value	Byte	16#0	True	True	False	0= read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write
▼ write_values	Array[0..3] of Int		True	True	False	
write_values[0]	Int	0	True	True	False	
write_values[1]	Int	0	True	True	False	
write_values[2]	Int	0	True	True	False	
write_values[3]	Int	0	True	True	False	
realgames_command_execute	Bool	false	True	True	False	

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Watch and force tables

Force table

Name	Address	Display format	Force value	Comment

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Watch and force tables**Watch table_1**

Name	Address	Display format	Modify value	Comment
"i_command_value"	%IB90	DEC		command value
	%IB91	Bin		status
"i_read_value_0"	%IW92	DEC		read value 0
"i_read_value_1"	%IW94	DEC		read value 1
"i_read_value_2"	%IW96	DEC		read value 2
"i_read_value_3"	%IW98	DEC		read value 3
	%IW100	Hex		
	%IW102	Hex		
	%IW104	Hex		
	%IW106	Hex		
"q_command_value"	%QB84	Bin	2#0000_0001	command value
	%QB85	Hex		operation command
"q_write_value_0"	%QW86	Hex		write value 0
"q_write_value_1"	%QW88	Hex		write value 1
"q_write_value_2"	%QW90	Hex		write value 2
"q_write_value_3"	%QW92	Hex		write value 3
	%QW94	Hex		
	%QW96	Hex		
	%QW98	Hex		
	%Q84.0	Bool	TRUE	
	%Q84.3	Bool		

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Traces

Measurements

This folder is empty.

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly]

Text lists

This folder is empty.

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly]

Local modules

This folder is empty.

Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O

PROFINET IO-System (100): PN/IE_1

PROFINET IO-System

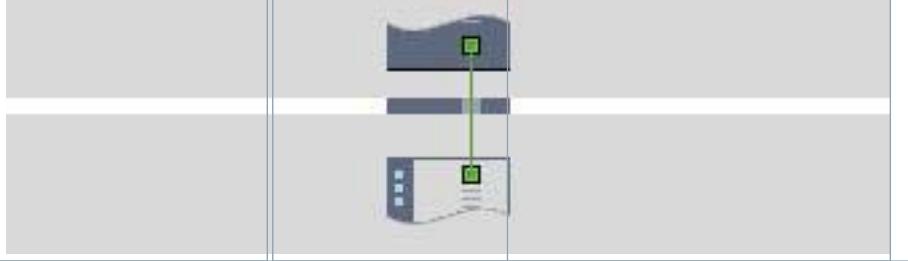
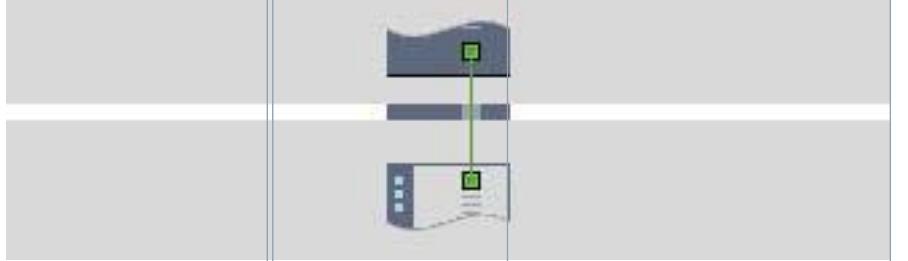
General

Name:	PROFINET IO-System	Number:	100	Use name as extension for the PROFINET device name.	False
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Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O / PROFINET IO-System (100): PN/IE_1

AL1100

AL1100					
General					
Name	AL1100	Author	RV	Comment	
Rack	0	Slot	0		
General\Catalog information					
Short designation	AL1100	Description	IO-Link Master StandardLine Profi- net 4 Ports IP67	Article number	AL1100
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm- al1100-20170329.xml
PROFINET interface [X1]\General					
Name	X1	Comment			
PROFINET interface [X1]\Ethernet addresses\Interface networked with					
Subnet:	PN/IE_1				
PROFINET interface [X1]\Ethernet addresses\IP protocol					
Use IP protocol	True	IP address:	192.168.1.102		
PROFINET interface [X1]\Ethernet addresses\PROFINET					
PROFINET device name is set directly at the device	False	Generate PROFINET device name automatically	True	PROFINET device name	al1100
Converted name:	al1100	Device number:	1		
PROFINET interface [X1]\Advanced options\Interface options					
Prioritized startup	False	Use IEC V2.2 LLDP mode	False		
PROFINET interface [X1]\Advanced options\Media redundancy					
MRP domain	mrpdomain-1	Media redundancy role:	Not device in the ring	Alternative redundancy	False
PROFINET interface [X1]\Advanced options\Real time settings\IO cycle\Update time					
Automatic	True	Update time	2.000ms	Can be set	False
PROFINET interface [X1]\Advanced options\Real time settings\IO cycle\Watchdog time					
Trigger watchdog after	3cycles of missing IO data.	Watchdog time:	6.000ms		
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\General					
PositionNumber	1	Name	Port 1	Comment	
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port interconnection\Local port:					
Local port:	AL1100\X1 [X1]\Port 1 [X1 P1 R]	Medium:	Copper	Cable name:	---
					
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port interconnection\Partner port:					
	Monitoring of partner port is not possible	Alternative partners	False	Partner port:	Any partner
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port options\Activate					
Activate this port for use	True				
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port options\Connection					
Transmission rate / duplex:	Automatic	Monitor	False	Enable autonegotiation	True
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Port options\Boundaries					
End of detection of accessible devices	False	End of topology discovery	False	End of the sync domain	False
PROFINET interface [X1]\Advanced options\Port 1 [X1 P1]\Hardware identifier\Hardware identifier					
Hardware identifier	274				
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\General					
PositionNumber	2	Name	Port 2	Comment	
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port interconnection\Local port:					
Local port:	AL1100\X1 [X1]\Port 2 [X1 P2 R]	Medium:	Copper	Cable name:	---
					
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port interconnection\Partner port:					
	Monitoring of partner port is not possible	Alternative partners	False	Partner port:	Any partner
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port options\Activate					
Activate this port for use	True				
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port options\Connection					
Transmission rate / duplex:	Automatic	Monitor	False	Enable autonegotiation	True
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Port options\Boundaries					
End of detection of accessible devices	False	End of topology discovery	False	End of the sync domain	False
PROFINET interface [X1]\Advanced options\Port 2 [X1 P2]\Hardware identifier\Hardware identifier					
Hardware identifier	275				

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PROFINET interface [X1]\Hardware identifier\Hardware identifier		
Hardware identifier	273	
Identification & Maintenance		
Plant designation		Location identifier
Additional information		
Hardware identifier\Hardware identifier		
Hardware identifier	276	
Installation date 2019-04-19 10:19:28.472		

**Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O /
PROFINET IO-System (100): PN/IE_1 / AL1100****4 Ports_1**

4 Ports_1					
General					
Name	4 Ports_1	Author	RV	Comment	
Rack	0	Slot	1		
General\Catalog information					
Short designation	4 Ports	Description	IO-Link Master StandardLine Profi-net 4 Ports IP67	Article number	AL1100
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm-al1100-20170329.xml
Hardware identifier\Hardware identifier					
Hardware identifier	278				

**Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O /
PROFINET IO-System (100): PN/IE_1 / AL1100****Disabled**

Disabled					
General					
Name	Disabled	Author	RV	Comment	
General\Catalog information					
Short designation	Disabled	Description	Disabled	Article number	
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm-al1100-20170329.xml
Hardware identifier\Hardware identifier					
Hardware identifier	279				

**Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O /
PROFINET IO-System (100): PN/IE_1 / AL1100****IO-Link In/Out 32/32 Byte + PQI****IO-Link In/Out 32/32 Byte + PQI****General**

Name	IO-Link In/Out 32/32 Byte + PQI	Author	RV	Comment	
General\Catalog information					
Short designation	IO-Link In/Out 32/32 Byte + PQI	Description	IO-Link In/Out 32/32 Byte + PQI	Article number	
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm-al1100-20170329.xml
Inputs					
Hardware interrupt:	Deactivated				
Module parameters\Fail Safe parameter					
Fail Safe Mode	No Fail Safe	Pattern Value	00,00,00,00,00,00,00,00,00,00, ,00,00,00,00,00,00,00,00,00,00, ,00,00,00,00,00,00,00,00,00,00		
Module parameters\IO-Link Port parameter					
Port Mode	IO-Link (Pin 4)	Port cycle time	as fast as possible	Validation / Data Storage	no check and clear
Vendor ID (VID)	0	Device ID (DID)	0		
I/O addresses\Input addresses					
Start address	90	End address	122	Organization block	0
Process image	0				
I/O addresses\Output addresses					
Start address	84	End address	115	Organization block	0
Process image	0				
Hardware identifier\Hardware identifier					
Hardware identifier	282				

**Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O /
PROFINET IO-System (100): PN/IE_1 / AL1100****Disabled_1**

Disabled_1					
General					
Name	Disabled_1	Author	RV	Comment	
General\Catalog information					
Short designation	Disabled	Description	Disabled	Article number	
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm-al1100-20170329.xml
Hardware identifier\Hardware identifier					
Hardware identifier	280				

**Task1_to_5_realgames / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O /
PROFINET IO-System (100): PN/IE_1 / AL1100****Disabled_2**

Disabled_2					
General					
Name	Disabled_2	Author	RV	Comment	
General\Catalog information					
Short designation	Disabled	Description	Disabled	Article number	
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm-al1100-20170329.xml
Hardware identifier\Hardware identifier					
Hardware identifier	281				

Task1_to_5_realgames / Common data

Alarm classes

Alarm classes		
Name	Display name	Acknowledgment
Acknowledgement	A	True
No Acknowledgement	NA	False

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Task1_to_5_realgames / Common data

Text lists

SYSTEM_AlarmServices_PriorityList

Selection	Decimal	ID	0
Comment			

SYSTEM_AlarmServices_PriorityList

Range from	Range to	Entry
0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16

SYSTEM_AlarmServices_DisplayClassList

Selection	Decimal	ID	0
Comment			

SYSTEM_AlarmServices_DisplayClassList

Range from	Range to	Entry
0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16

SYSTEM_AlarmServices_AcknowledgementGroupList

Selection	Decimal	ID	0
Comment			

SYSTEM_AlarmServices_AcknowledgementGroupList

Range from	Range to	Entry
0	0	0
1	1	1
2	2	2
3	3	3
4	4	4
5	5	5
6	6	6
7	7	7
8	8	8
9	9	9
10	10	10
11	11	11
12	12	12
13	13	13
14	14	14
15	15	15
16	16	16

SYSTEM_AlarmServices_ProducerList

Selection	Decimal	ID	0
Comment			

SYSTEM_AlarmServices_ProducerList

Range from	Range to	Entry
0	0	User program
1	1	Report system errors
2	2	User program
3	3	User program
4	4	System diagnostics
5	5	Motion control
6	6	Security

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Range from 7	Range to 7	Entry SINUMERIK
SYSTEM_AlarmServices_TextNameList		
Selection	Decimal	ID 0
Comment		
SYSTEM_AlarmServices_TextNameList		
Range from 0	Range to 0	Entry Info text
1	1	Alarm text
2	2	Additional text 1
3	3	Additional text 2
4	4	Additional text 3
5	5	Additional text 4
6	6	Additional text 5
7	7	Additional text 6
8	8	Additional text 7
9	9	Additional text 8
10	10	Additional text 9

Task1_to_5_realgames / Common data

Logs

This folder is empty.

Task1_to_5_realgames / Common data

Styles

This folder is empty.

Totally Integrated Automation Portal		
Task1_to_5_realgames / Languages & resources		
Project languages		
Languages		
Reference language		
English (United States)		
Editing language		
English (United States)		
Other project languages		
Empty		

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Task1_to_5_realgames / Languages & resources / Project texts

Project texts

Project texts		
English (United States)	Category	Reference
	Other text category	Task1_to_5_realgames\Comment
"Main Program Sweep (Cycle)"	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks>Main [OB1]\Comment
0	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\0\Entry
0	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\0\Entry
0	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\0\Entry
0= read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write	Multilingual text category	\Comments
1	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\1\Entry
1	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\1\Entry
1	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\1\Entry
10	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\10\Entry
10	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\10\Entry
10	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\10\Entry
11	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\11\Entry
11	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\11\Entry
11	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\11\Entry
12	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\12\Entry
12	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\12\Entry
12	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\12\Entry
13	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\13\Entry
13	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\13\Entry
13	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\13\Entry
14	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\14\Entry
14	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\14\Entry
14	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\14\Entry
15	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\15\Entry
15	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\15\Entry
15	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\15\Entry
16	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\16\Entry
16	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\16\Entry
16	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\16\Entry
2	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\2\Entry
2	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\2\Entry
2	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\2\Entry
3	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\3\Entry
3	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\3\Entry
3	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\3\Entry
4	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\4\Entry
4	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\4\Entry
4	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\4\Entry
5	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\5\Entry
5	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\5\Entry
5	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\5\Entry
6	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\6\Entry
6	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\6\Entry
6	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\6\Entry
7	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\7\Entry
7	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\7\Entry
7	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\7\Entry
8	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\8\Entry
8	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\8\Entry
8	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\8\Entry
9	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_AcknowledgementGroupList\9\Entry
9	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_DisplayClassList\9\Entry
9	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_PriorityList\9\Entry
A	Alarm class text	Task1_to_5_realgames\Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName
Additional text 1	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 1\Entry
Additional text 2	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 2\Entry
Additional text 3	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 3\Entry
Additional text 4	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 4\Entry
Additional text 5	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 5\Entry
Additional text 6	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 6\Entry
Additional text 7	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 7\Entry
Additional text 8	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 8\Entry
Additional text 9	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Additional text 9\Entry
Alarm text	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Alarm text\Entry
command value	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
command value	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
CPU error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_ERR_MSG\Alarm text
CPU info: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_INFO_MSG\Alarm text
CPU internal: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_INTERN_MSG\Alarm text
CPU maintenance demanded: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_MD_MSG\Alarm text
CPU maintenance required: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_MR_MSG\Alarm text

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Totally Integrated Automation Portal		
English (United States)	Category	Reference
CPU mode message: @1W%t#7W@ @5W%t#7W@	System alarm text	4\SDIAG_ALCAT_CPU_OST_MSG\Alarm text
Error (vendor-specific): @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUBMODUL_MAN_SPEC\Alarm text
Error: @1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_ESUB_ERR_MSG\Alarm text
Error: @1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_ECH_ERR_MSG\Alarm text
Error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_MODUL_MSG\Alarm text
Error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_RACK_MSG\Alarm text
Error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUBMODUL_MSG\Alarm text
Error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_IOSYSTEM_MSG\Alarm text
Error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_DEVICE_MSG\Alarm text
Error: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUB_ERR_MSG\Alarm text
Error: @1W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_CH_ERR_MSG\Alarm text
Executing realgames command	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks>Main [OB1]\Comment
Info text	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_TextNameList\Info text\Entry
Info: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CONFIG_INFO\Alarm text
Info: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CONFIG_REPORT\Alarm text
Logic for buffering data	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks>Main [OB1]\Comment
Logic for read/write time	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks>Main [OB1]\Comment
Maintenance demanded: @1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_ESUB_MD_MSG\Alarm text
Maintenance demanded: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUB_MD_MSG\Alarm text
Maintenance demanded:@1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_ECH_MD_MSG\Alarm text
Maintenance demanded:@1W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_CH_MD_MSG\Alarm text
Maintenance required: @1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_ESUB_MR_MSG\Alarm text
Maintenance required: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUB_MR_MSG\Alarm text
Maintenance required:@1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_ECH_MR_MSG\Alarm text
Maintenance required:@1W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_CH_MR_MSG\Alarm text
Motion control	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\SMC\Entry
NA	Alarm class text	Task1_to_5_realgames\No Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName
operation command	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
read value 0	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
read value 1	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
read value 2	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
read value 3	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
Read/Write timestamp	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks\RFID\Logic [FB1]\Comment
Reading RFID values	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks>Main [OB1]\Comment
Report system errors	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\Rse\Entry
Security	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\Security\Entry
SINUMERIK	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\Sinumerik\Entry
status	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
System diagnostics	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\SysDiag\Entry
Temporary CPU error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_TMPERR_MSG\Alarm text
User program	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\Simotion\Entry
User program	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\Alarming\Entry
User program	Text List Text Category	Task1_to_5_realgames\SYSTEM_AlarmServices_ProducerList\Iecpl\Entry
write value 0	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
write value 1	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
write value 2	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
write value 3	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\VarLineComment
Writing RFID values	Multilingual text category	Task1_to_5_realgames\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks>Main [OB1]\Comment

Task1_to_5_realgames / Languages & resources

Project graphics

Down_Arrow

Standard graphic	English (USA)
	
▶ Dithering mode	
Same color	Same color
▶ Smoothing	
Unchecked	Unchecked

ExitRuntime_KTP400_Basic_PN_TR

Standard graphic	English (USA)
	
▶ Dithering mode	
Same color	Same color
▶ Smoothing	
Unchecked	Unchecked

Home

Standard graphic	English (USA)
	
▶ Dithering mode	
Same color	Same color
▶ Smoothing	
Unchecked	Unchecked

Left_Arrow

Standard graphic	English (USA)
	
▶ Dithering mode	
Same color	Same color
▶ Smoothing	
Unchecked	Unchecked

NavigateHome_KTP400_Basic_PN_TR

Standard graphic	English (USA)
	
▶ Dithering mode	
Same color	Same color
▶ Smoothing	
Unchecked	Unchecked

Right_Arrow

Standard graphic	English (USA)
	
▶ Dithering mode	
Same color	Same color
▶ Smoothing	
Unchecked	Unchecked

Up_Arrow

Standard graphic	English (USA)
	
► <i>Dithering mode</i>	
Same color	Same color
► <i>Smoothing</i>	
Unchecked	Unchecked