

Totally Integrated
Automation Portal

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Task1

Project					
Name:	Task1	Creation time:	2/7/2019 8:23:08 PM	Last change	4/19/2019 10:14:02 AM
Author:	RV	Last modified by:	RV	Version:	
Comment:					

Operating system	
Name	Description
Operating system	Microsoft Windows 8.1 Pro
Version of the operating system	6.3.9600.0
Operating system service pack	
Version of the Internet Explorer	9.11.9600.19236
Computer name	RVHOME
User name	RVHOME\RV
Installation path of the TIA Portal	C:\Program Files (x86)\Siemens\Automation\Portal V13

Components		
Name	Version	Release
WinCC Runtime Advanced V15.0 - SIMATIC WinCC Runtime Advanced V15.0 (HMIRTM_V11)		V15.00.00.00_26.01.00.01
WinCC Runtime Advanced V15.0 - HMIRTM Tagging Package 01 Single SetupPackage V15.0 (HMIRTM_V11)	V15.0	V15.00.00.00_26.01.00.01
TIA Portal Multiuser Server V14 - TIA Portal Multiuser Server Single SetupPackage V14.0 SP1 (MUSERVERV14)	V14.0 + SP1	V14.00.01.00_12.01.00.01
TIA Portal Multiuser Server V15 - TIA Portal Multiuser Server Single SetupPackage V15.0 (MUSERVERV15)	V15.0	V15.00.00.00_26.01.00.01
SIMATIC S7-PLCSIM (S7_PLCSIM_V13)	V13.0 + SP1 + Upd1	V13.00.01.01_01.75.00.01
Siemens Totally Integrated Automation Portal V13 - SIMATIC S7- PLCSIM V13.0 + SP1 + Upd1 (S7_PLCSIM_V13)	V13.0 + SP1 + Upd1	V13.00.01.01_01.75.00.01
TIA Administrator - AWB Licensing Module V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02
TIA Administrator - AWB Software Management V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02
TIA Administrator - TIA UMC Agent Configurator Module V1.0 (TIAAD-MIN)	V1.0	V01.00.00.00_01.25.00.02
TIA Administrator - TIA Administrator V1.0 (TIAADMIN)	V1.0	V01.00.00.00_01.25.00.02
Totally Integrated Automation Portal V13 - TIA Portal Single Setup- Package V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - HM All Editions Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - HM NoBasic Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package 0 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03
Siemens Totally Integrated Automation Portal V13 - STEP 7 Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package 02 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package 03 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03
Siemens Totally Integrated Automation Portal V13 - Support Base Package TO-01 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03
Siemens Totally Integrated Automation Portal V13 - Support Base Package TO-02 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03
Siemens Totally Integrated Automation Portal V13 - Hardware Support Base Package WCF-01 V13.0 (TIAP13)	V13.0	V13.00.00.00_10.01.00.03
Siemens Totally Integrated Automation Portal V13 - TIACOMPCHECK Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - TIA Tour Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - Simatic Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
Siemens Totally Integrated Automation Portal V13 - WinCC Single SetupPackage V13.0 + SP1 (TIAP13)	V13.0 + SP1	V13.00.01.00_25.01.00.01
User Management Component - UserManagementComponentx64 01.9 (UMC64)	V01.9	V01.09.00.00_04.13.00.03
Automation Software Updater	02.03.0000	V02.03.00.00_01.01.00.48
SIEMENS OPC	3.9	03.09.08.00_01.07.00.01
SIMATIC HMI ProSave	15.0.0.0	V15.00.00.00_26.01.00.01
SIMATIC HMI Symbol Library	15.0.0.0	V15.00.00.00_26.01.00.01
SIMATIC HMI Touch Input	15.0.0.0	V15.00.00.00_26.01.00.01
SIMATIC Device Drivers WoW	29.2	29.02.00.00_01.15.00.04
SIMATIC Event Database	5.6	05.06.00.00_03.01.00.01
SeCon	2.5	V02.05.00.00_01.05.00.04
WinCC Runtime Advanced Simulator	15.0.0.0	V15.00.00.00_26.01.00.01

Products				
Name	Version	Release		
SIMATIC WinCC Runtime Advanced Simulation	V15.0	V15.00.00.00_26.01.00.01		
TIA Portal Multiuser Server	V14.0 SP1	V14.00.01.00_12.01.00.01		
TIA Portal Multiuser Server	V15.0	V15.00.00.00_26.01.00.01		
SIMATIC S7-PLCSIM	V13.0 SP1 Upd1	V13.00.01.01_01.75.00.01		
TIA Administrator	V1.0	V01.00.00.00_01.00.00.01		
SIMATIC STEP 7 Professional	V13.0 SP1	V13.00.01.00_25.01.00.01		
SIMATIC WinCC Basic	V13.0 SP1	V13.00.01.00_25.01.00.01		
SIMATIC STEP 7 Professional	V14.0 SP1	V14.00.01.00_12.01.00.01		
SIMATIC WinCC Basic	V14.0 SP1	V14.00.01.00_12.01.00.01		
SIMATIC STEP 7 Professional - WinCC Advanced	V15.0	V15.00.00.00_26.01.00.01		
User Management Component x64	V1.9	V01.09.00.00_04.12.00.03		
Siemens Automation License Manager	V6.0	06.00.00.00_01.22.00.08		
S7-PLCSIM	V5.4 + SP7	V05.04.07.00_01.44.00.01		

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1ATIC ProSave	V15.0	V15.00.00.00_26.01.00.01	

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Task1

PLC_1 [CPU 1212C AC/DC/Rly]

Firmware version V4.1 General\Identification & M Plant designation Additional information PROFINET interface [X1]\G Name PROFINET interface [X1]\G Name DI 8/D Comment PROFINET interface [X1]\Et Set IP Use router False PROFINET interface [X1]\Et PROFINET interface [X1]\Et PROFINET device name is set directly at the device Converted name: plcxb PROFINET interface [X1]\Ti Enable time synchronization via NTP server Server 2 0.0.0. Update interval 10sec PROFINET interface [X1]\Di Channel address 0.0 PROFINET interface [X1]\Di Enable rising edge 0	on 212C AC/DC/Rly laintenance eneral INET interface_1 eneral\Project information OQ 6_1 thernet addresses\Interface no _1 thernet addresses\IP protocol address in the project thernet addresses\PROFINET 1d0ed ime synchronization e time synchronization via erver .0	Author Rack Description Location identifier Author Comment etworked with IP address: Generate PROFINET device name automatically Device number:	RV 0 Work memory 75 KB; 120/240VAC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and Al2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands onboard I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; 0.04 ms/1000 instructions; PROFINET interface for programming, HMI and PLC to PLC communication RV 192.168.1.100 True 0	Installation date Comment Comment Name Subnet mask: PROFINET device name	6ES7 212-1BE40-0XB0 2019-02-07 20:23:25.154 Al 2_1 255.255.255.0
Name PLC_1 Slot 1 General/Catalog informatic Short designation CPU 1 Firmware version V4.1 General/Identification & M Plant designation Additional information PROFINET interface [X1]/Go Name PROFINET interface [X1]/Let Subnet: PN/IE_ PROFINET interface [X1]/Let Subnet: PN/IE_ PROFINET interface [X1]/Let Subnet: PN/IE_ PROFINET interface [X1]/Let Set IP Use router False PROFINET interface [X1]/Let PROFINET interface [X1]/Let Set IP Use router False PROFINET interface [X1]/Let PROFINET interface [X1]/Let Set IP Use router False PROFINET interface [X1]/Let PROFINET interface [X1]/Let Converted name: plcxb** PROFINET interface [X1]/Let Enable time syn- chronization via NTP server Server 2 0.0.0. Update interval 10-sec PROFINET interface [X1]/Di Channel address 10.0 PROFINET interface [X1]/Di Enable rising edge 0	on 212C AC/DC/Rly laintenance eneral INET interface_1 eneral\Project information OQ 6_1 thernet addresses\Interface no _1 thernet addresses\IP protocol address in the project thernet addresses\PROFINET 1d0ed ime synchronization e time synchronization via erver .0	Rack Description Location identifier Author Comment etworked with IP address: Generate PROFINET device name automatically	Work memory 75 KB; 120/240VAC power supply with DI8 x 24VDC SINK/SOURCE, DQ6 x relay and AI2 on board; 4 high-speed counters (expandable with digital signal board) and 4 pulse outputs on board; signal board expands onboard I/O; up to 3 communication modules for serial communication; up to 2 signal modules for I/O expansion; 0.04 ms/1000 instructions; PROFINET interface for programming, HMI and PLC to PLC communication RV 192.168.1.100	Article number Installation date Comment Name Subnet mask:	2019-02-07 20:23:25.154 Al 2_1 255.255.255.0
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nable rising edge 0		input inters	O. T THIRDSC	Enable paise caten	U
etection		RidPrefixRisingEdg- eEvent	49152	Event name:	0
ardware interrupt: 0		Rising edge0	Rising edge0		
ROFINET interface [X1]\Di nable falling edge 0		RidPrefixFallingEdg-	49280	Event name:	0
etection ardware interrupt: 0		eEvent Falling edge0	Falling edge0		
ROFINET interface [X1]\Di		railing eager	i alling edgeo		
hannel address 10.1		Input filters	6.4 millisec	Enable pulse catch	0
ROFINET interface [X1]\Di nable rising edge 0		RidPrefixRisingEdg-	49153	Event name:	0
etection ardware interrupt: 0		eEvent Rising edge1	Rising edge1	Event name.	U
ROFINET interface [X1]\Di		Manig euger	nising edge i		
nable falling edge 0 etection		RidPrefixFallingEdg- eEvent	49281	Event name:	0
ardware interrupt: 0		Falling edge1	Falling edge1		
ROFINET interface [X1]\Di hannel address 10.2		Input filters	6.4 millisec	Enable pulse catch	0
ROFINET interface [X1]\Di	igital inputs\Channel2\	RidPrefixRisingEdg-		Event name:	0
etection		eEvent			
lardware interrupt: 0 ROFINET interface [X1]\Di		Rising edge2	Rising edge2		
nable falling edge 0		RidPrefixFallingEdg-	49282	Event name:	0
etection lardware interrupt: 0		eEvent Falling edge2	Falling edge2		
ROFINET interface [X1]\Di hannel address 10.3	igital inputs\Channel3	Input filters	6.4 millisec	Enable pulse catch	0
ROFINET interface [X1]\Di				Harris Parise cateri	
nable rising edge 0 etection		Rid Prefix Rising Edg- e Event	49155	Event name:	0
		Rising edge3	Rising edge3		
lardware interrupt: 0					
ardware interrupt: 0 ROFINET interface [X1]\Di	igital inputs\Channel3\			II —	1-
lardware interrupt: 0 ROFINET interface [X1]\Di nable falling edge 0 etection	igital inputs\Channel3\	RidPrefixFallingEdg- eEvent		Event name:	0
ardware interrupt: 0 ROFINET interface [X1]\Di nable falling edge etection lardware interrupt: 0	igital inputs\Channel3\	RidPrefixFallingEdg-	49283 Falling edge3	Event name:	0
lardware interrupt: 0 ROFINET interface [X1]\Di nable falling edge 0	igital inputs\Channel3\ igital inputs\Channel4	RidPrefixFallingEdg- eEvent		Event name: Enable pulse catch	

	al				
	[X1]\Digital inputs\Channel4\				
nable rising edge etection	0	RidPrefixRisingEdg- eEvent	49156	Event name:	0
ardware interrupt:	0	Rising edge4	Rising edge4		
	[X1]\Digital inputs\Channel4\				
nable falling edge	0	RidPrefixFallingEdg- eEvent	49284	Event name:	0
ardware interrupt:	0	Falling edge4	Falling edge4		
	[X1]\Digital inputs\Channel5	3 3	J - 3		
nannel address	10.5	Input filters	6.4 millisec	Enable pulse catch	0
ROFINET interface nable rising edge	[X1]\Digital inputs\Channel5\	RidPrefixRisingEdg-	49157	Event name:	0
etection	O	eEvent	77137	Lvent name.	
ardware interrupt:		Rising edge5	Rising edge5		
ROFINET interface nable falling edge	[X1]\Digital inputs\Channel5\	RidPrefixFallingEdg-	40295	Event name:	0
etection	O	eEvent	49263	Event name:	
ardware interrupt:		Falling edge5	Falling edge5		
	[X1]\Digital inputs\Channel6		6.4	-	
nannel address	10.6 [X1]\Digital inputs\Channel6\	Input filters	6.4 millisec	Enable pulse catch	0
nable rising edge		RidPrefixRisingEdg-	49158	Event name:	0
etection		eEvent			
ardware interrupt:		Rising edge6	Rising edge6		
ROFINET Interface nable falling edge	[X1]\Digital inputs\Channel6\	RidPrefixFallingEdg-	10286	Event name:	0
etection	O	eEvent	49200	Event name.	
ardware interrupt:		Falling edge6	Falling edge6		
	[X1]\Digital inputs\Channel7			-	_
nannel address	10.7 [X1]\Digital inputs\Channel7\	Input filters	6.4 millisec	Enable pulse catch	0
nable rising edge		RidPrefixRisingEdg-	49159	Event name:	0
etection		eEvent			
ardware interrupt:		Rising edge7	Rising edge7		
ROFINET Interface nable falling edge	[X1]\Digital inputs\Channel7\	RidPrefixFallingEdg-	10287	Event name:	0
etection	O	eEvent	77207	Lvent name.	
ardware interrupt:		Falling edge7	Falling edge7		
	[X1]\Analog inputs\Noise reduction				
tegration time	50 Hz (20 ms) [X1]\Analog inputs\Channel0				
nannel address	IW64	Measurement type	Voltage	Voltage range	010 V
noothing	Weak (4 cycles)		· J	Enable overflow di-	1
OFINET:	Twa The Late Country of th			agnostics	
ROFINET interface hannel address	[X1]\Analog inputs\Channel1	Measurement type	Voltage	Voltage range	010 V
moothing	Weak (4 cycles)	ivieasurement type	Voitage	Enable overflow di-	1
	·			agnostics	
ROFINET interface eaction to CPU	[X1]\Digital outputs Use substitute value				
FOP	ose substitute value				
ROFINET interface	[X1]\Digital outputs\Channel0				
hannel address	Q0.0	Substitute a value	0		
		of 1 on a change from RUN to STOP.			
	[X1]\Digital outputs\Channel1				
hannel address	Q0.1	Substitute a value of 1 on a change	0		
		from RUN to STOP.			
ROFINET interface	[X1]\Digital outputs\Channel2				
	Q0.2		0		
nannel address					
hannel address		of 1 on a change from RUN to STOP.			
	[X1]\Digital outputs\Channel3	from RUN to STOP.			
ROFINET interface	[X1]\Digital outputs\Channel3 Q0.3	from RUN to STOP. Substitute a value	0		
ROFINET interface		from RUN to STOP. Substitute a value of 1 on a change	0		
ROFINET interface nannel address		from RUN to STOP. Substitute a value	0		
ROFINET interface nannel address ROFINET interface	Q0.3	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value	0		
ROFINET interface nannel address ROFINET interface	Q0.3 [X1]\Digital outputs\Channel4	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change			
ROFINET interface nannel address ROFINET interface nannel address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value			
ROFINET interface nannel address ROFINET interface nannel address	Q0.3 [X1]\Digital outputs\Channel4	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of STOP.			
ROFINET interface nannel address ROFINET interface nannel address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change	0		
ROFINET interface nannel address ROFINET interface nannel address ROFINET interface	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of STOP.	0		
COFINET interface nannel address COFINET interface nannel address COFINET interface nannel address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change	0	Device number	0
OFINET interface annel address OFINET interface annel address OFINET interface annel address OFINET interface controller device	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP.	0	Device number	0
COFINET interface nannel address COFINET interface nannel address COFINET interface nannel address COFINET interface nannel address COFINET interface controller device	[X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system	0 PROFINET IO-System (100)		
COFINET interface nannel address COFINET interface nannel address COFINET interface nannel address COFINET interface nannel address COFINET interface controller device COFINET interface nannel address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP.	0	Device number Organization block	
ROFINET interface nannel address nan	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address	0 PROFINET IO-System (100)		
ROFINET interface nannel address ROFINET interface nant address ROFINET interface nat address ROFINET interface nat address ROFINET interface nat address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address	0 PROFINET IO-System (100)		0
ROFINET interface nannel address ROFINET interface nat address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0 [X1]\I/O addresses\Output addresse	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address End address	0 PROFINET IO-System (100)	Organization block	0
ROFINET interface nannel address ROFINET interface nart address	[X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0 [X1]\I/O addresses\Output addresses 0 [X1]\I/O addresses\Output addresses 0 [X1]\I/O addresses\Output addresses	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address End address	0 PROFINET IO-System (100) 0	Organization block Organization block	0
ROFINET interface nannel address ROFINET interface nat address ROFINET interface nart address	Q0.3 [X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0 [X1]\I/O addresses\Output addresse	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address End address tions Permit overwriting	0 PROFINET IO-System (100)	Organization block Organization block Use IEC V2.2 LLDP	0
ROFINET interface nannel address ROFINET interface nat address nat addre	[X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0 [X1]\I/O addresses\Output addresses 0 [X1]\I/O addresses\Output addresses 0 True [X1]\I/O addresses\Output addresses 0 True	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address End address tions Permit overwriting of device names of	0 PROFINET IO-System (100) 0 False	Organization block Organization block	0
COFINET interface nannel address COFINET interface nart address COFINET interface nacement without nangeable median	[X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0 [X1]\I/O addresses\Output addresses 0 [X1]\I/O addresses\Output addresses 0 True [X1]\I/O addresses\Output addresses 0 True	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address End address tions Permit overwriting	0 PROFINET IO-System (100) 0 False	Organization block Organization block Use IEC V2.2 LLDP	0
OFINET interface nannel address OFINET interface nannel address OFINET interface nannel address OFINET interface nannel address OFINET interface nat address OFINET nat address nat a	[X1]\Digital outputs\Channel4 Q0.4 [X1]\Digital outputs\Channel5 Q0.5 [X1]\Operating mode True False [X1]\I/O addresses\Input addresses 0 0 [X1]\I/O addresses\Output addresses 0 [X1]\I/O addresses\Output addresses 0 True [X1]\I/O addresses\Output addresses 0 True	from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. Substitute a value of 1 on a change from RUN to STOP. IO system End address End address tions Permit overwriting of device names of all assigned IO devi-	0 PROFINET IO-System (100) 0 False	Organization block Organization block Use IEC V2.2 LLDP	0

Totally Integrated Automation Porta					
PROFINET interface	X1]\Advanced options\Real time se	ettings\IO communica	tion		
Send clock:	1.000ms X1]\Advanced options\Real time se	attings\Poal time onti	ons		
Calculated band- width for cyclic IO	0.008ms	tungsikear time opti	UIIS		
data: PROFINET interface	 X1]\Advanced options\Port [X1 P1]	 \General			
Name	Port_1	Author	RV	Comment	
PROFINET interface Local port:	X1]\Advanced options\Port [X1 P1] PLC_1\PROFINET interface_1	\Port interconnection Medium:	NLocal port: Copper	Cable name:	
Local porti	[X1]\Port_1 [X1 P1]		Соррег	Capie name:	
PROFINET interface [X1]\Advanced options\Port [X1 P1]	 \Port interconnection	\Partner port:		
	Monitoring of partner port is not possible	Alternative partners	False	Partner port:	Any partner
PROFINET interface	X1] Advanced options Port [X1 P1]	 \Port options\Activate	2		
Activate this port for	True				
use PROFINET interface	 X1]\Advanced options\Port [X1 P1]	 \Port options\Connec	tion		
Transmission rate /		Monitor	False	Enable autonegotia-	True
duplex: PROFINET interface	 X1]\Advanced options\Port [X1 P1]	 \Port options\Bounda	ries	tion	
End of detection of	•	End of topology dis-		End of the sync do-	False
accessible devices PROFINET interface I	 X1]\Advanced options\Port [X1 P1]	covery \Hardware identifier\	 Hardware identifier	main	
Hardware identifier	65				
	X1]\Web server access	The Web server			
using this interface	i disc	must also be activa-			
		ted in the properties of the PLC.			
	X1]\Hardware identifier\Hardware	identifier			
Hardware identifier	264 (HSC)\HSC1\General\Enable	Hardware identifier	64		
Enable this high	0				
speed counter	(HSC)\HSC1\General\Project inforn	nation			
Name	HSC_1	Comment			
	(HSC)\HSC1\Function				
Type of counting Counting direction	Count User program (internal direction	Operating phase Initial counting di-	Single phase Count up		
is specified by	control)	rection	Count up		
Frequency measur- ing period	-/-sec				
	(HSC)\HSC1\Reset to initial values\				
Initial counter value	0	Initial reference val- ue	0		
High speed counters	(HSC)\HSC1\Reset to initial values\				
Use external reset input	0	Reset signal level	-1-		
•	(HSC)\HSC1\Event configuration\				
Generate interrupt for counter value	0	RidPrefixCvEqualsPv	49152	Event name:	0
equals reference					
value event.		Canadannalina annal	Carrata arraba a sana da mata a sana	Valua N ull	
Hardware interrupt:	U	to reference value0	Counter value equal to reference value0	ValueNull	0
ValueNull	0 (HSC)\HSC1\Event configuration\	EventPriority	6		
High speed counters Generate interrupt	(HSC)\HSC1\Event configuration\ 0	RidPrefixExternalRe-	49408	Event name:	0
for external reset event.		set			
Hardware interrupt:	0	External reset0	External reset0	ValueNull	0
ValueNull	0	EventPriority	6		
High speed counters Generate interrupt	(HSC)\HSC1\Event configuration\	RidPrefixDirection-	49280	Event name:	0
for change of direc-		Change			
tion event. Hardware interrupt:	0	Change of direc-	Change of direction0	ValueNull	0
•		tion0		ļ	
ValueNull High speed counters	0 (HSC)\HSC1\Hardware inputs\	EventPriority	6		
Clock generator in-		HSCInput0_Status	1	Direction input	
put Reset input		Adapter name the	HscChannel.AddressString	Adapter name the	HscChannel.SpeedAndSourceDis-
		user control should	scana.mem.aaresssumg	user control should	play
		use for the address string		use for the Spee- dAndSourceDisplay	
Adapter name the	HscChannel.OutputSource		!		1
user control should use for the Output					
Source	(HCC)/HCC4/H				
High speed counters Direction input	(HSC)\HSC1\Hardware inputs\	HSCInput1_Status	1	Clock generator in-	
				put	

Pasat innut		Adapter name the	HscChannel.AddressString	Adantor name the	HeaChannel SpeedAndServes Dis
eset input		Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
dapter name the ser control should se for the Output ource	HscChannel.OutputSource				
-	(HSC)\HSC1\Hardware inputs\	USCImmut2 Status	1	Clask waysyster in	
eset input		HSCInput2_Status	l	Clock generator in- put	
irection input		Adapter name the user control should use for the address string	HscChannel. Address String	Adapter name the	HscChannel.SpeedAndSourceDisplay
dapter name the ser control should se for the Output ource	HscChannel.OutputSource				
tart address rocess image	(HSC)\HSC1\I/O addresses\Input ad 1000 0	End address	1003	Organization block	0
ligh speed counters lardware identifier	(HSC)\HSC1\Hardware identifier\H	ardware identifier			
ligh speed counters	(HSC)\HSC2\General\Enable				
igh speed counters	(HSC)\HSC2\General\Project inform	II.			
	HSC_2 (HSC)\HSC2\Function	Comment			
	Count	Operating phase	Single phase		
	User program (internal direction control) -/-sec	Initial counting di- rection	Count up		
ng period Iigh speed counters	(HSC)\HSC2\Reset to initial values	Reset values			
nitial counter value		Initial reference val-	0		
link and all accordance	(UCC)/UCC2/Parat to initial values)	ue Danat antiona			
ligh speed counters Ise external reset	(HSC)\HSC2\Reset to initial values		-1-		
nput					
-	(HSC)\HSC2\Event configuration\	Did Drefix Cv Favra la Dre	40152	Event name.	0
ienerate interrupt or counter value quals reference alue event.	U	RidPrefixCvEqualsPv	49152	Event name:	0
	0	Counter value equal to reference value1 EventPriority	Counter value equal to reference value1	ValueNull	0
ligh speed counters Generate interrupt or external reset Event.	(HSC)\HSC2\Event configuration\ 0	RidPrefixExternalRe- set	49408	Event name:	0
lardware interrupt:	0	External reset1	External reset1	ValueNull	0
	0	EventPriority	6		
ligh speed counters enerate interrupt or change of direc- on event.	(HSC)\HSC2\Event configuration\ 0	RidPrefixDirection- Change	49280	Event name:	0
lardware interrupt:	0	Change of direc-	Change of direction1	ValueNull	0
'alueNull	0	tion1	6		
	(HSC)\HSC2\Hardware inputs\	EventPriority	6		
lock generator in-		HSCInput0_Status	1	Direction input	
eut Reset input		Adapter name the user control should use for the address string	HscChannel. Address String	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDis play
Adapter name the iser control should ise for the Output source	HscChannel.OutputSource	59		u, massarces teptay	
ligh speed counters	(HSC)\HSC2\Hardware inputs\				
Direction input		HSCInput1_Status	1	Clock generator in- put	
eset input		Adapter name the user control should use for the address string	HscChannel. Address String	Adapter name the	HscChannel.SpeedAndSourceDis play
dapter name the ser control should se for the Output ource	HscChannel.OutputSource	9		,	
ligh speed counters	(HSC)\HSC2\Hardware inputs\				
Direction input		Adapter name the user control should use for the address	1 HscChannel. Address String	use for the Spee-	HscChannel.SpeedAndSourceDisplay
Adapter name the	HscChannel. Output Source	string		dAndSourceDisplay	

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High speed counters Start address	(HSC)\HSC2\I/O addresses\Input ad 1004	ldresses End address	1007	Organization block	0
Process image	0				
High speed counters Hardware identifier	; (HSC)\HSC2\Hardware identifier\H	ardware identifier			
	Z58 (HSC)\HSC3\General\Enable				
Enable this high	0				
speed counter					
	(HSC)\HSC3\General\Project inform	III			
Name	HSC_3	Comment			
Type of counting	(HSC)\HSC3\Function	Operating phase	Single phase		
Counting direction	User program (internal direction	Initial counting di-	Count up		
is specified by	control)	rection	'		
Frequency measur-	-/-sec				
ing period	(HSC)\HSC3\Reset to initial values\	Poset values			
Initial counter value		Initial reference val-	0		
		ue			
	(HSC)\HSC3\Reset to initial values\				
Use external reset	0	Reset signal level	- -		
input High speed counters	(HSC)\HSC3\Event configuration\				
Generate interrupt		RidPrefixCvEqualsPv	49152	Event name:	0
for counter value					
equals reference value event.					
Hardware interrupt:	0	Counter value equal	Counter value equal to reference	ValueNull	0
•		to reference value2	value2		
ValueNull 	0	EventPriority	6		
	(HSC)\HSC3\Event configuration\	Did Due fiv Evterne IDe	40409	Fyent name:	0
Generate interrupt for external reset	U	RidPrefixExternalRe- set	H74U0	Event name:	0
event.					
Hardware interrupt:	0	External reset2	External reset2	ValueNull	0
ValueNull	0	EventPriority	6		
Generate interrupt	(HSC)\HSC3\Event configuration\	RidPrefixDirection-	49280	Event name:	0
for change of direc-		Change	49200	Lvent name.	
tion event.					
Hardware interrupt:	0	Change of direc- tion2	Change of direction2	ValueNull	0
ValueNull	0	EventPriority	6		
	(HSC)\HSC3\Hardware inputs\	Evenu Hority			
Clock generator in-		HSCInput0_Status	1	Direction input	
put					
Reset input		Adapter name the user control should use for the address string	HscChannel. Address String	Adapter name the user control should use for the SpeedAndSourceDisplay	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource				
High speed counters	(HSC)\HSC3\Hardware inputs\				
Direction input		HSCInput1_Status	1	generale m	
Reset input		Adapter name the user control should use for the address	HscChannel.AddressString	Adapter name the user control should use for the Spee-	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output	HscChannel.OutputSource	string		dAndSourceDisplay	
Source High speed counters	(HSC)\HSC3\Hardware inputs\				
Reset input		HSCInput2_Status	1	Clock generator in-	
Direction input		Adapter name the user control should use for the address	HscChannel.AddressString	Adapter name the user control should use for the Spee-	HscChannel.SpeedAndSourceDisplay
Adapter name the user control should use for the Output Source	HscChannel.OutputSource	string		dAndSourceDisplay	
	(HSC)\HSC3\I/O addresses\Input ad	ldresses			
Start address	1008	End address	1011	Organization block	0
Process image	0				
Hardware identifier High speed counters Enable this high	s (HSC)\HSC3\Hardware identifier\H 259 s (HSC)\HSC4\General\Enable 0	ardware identifier			
speed counter	(USC)/USCA/Community	antinu			
	G (HSC)\HSC4\General\Project inform	11			
Name High speed counters	HSC_4 (HSC)\HSC4\Function	Comment			
Type of counting	Count	Operating phase	Single phase		
Counting direction	User program (internal direction	Initial counting di-	Count up		
is specified by	control)	rection	'		
Frequency measur- ing period	-/-sec				

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	(HSC)\HSC4\Reset to initial values				
Initial counter value	0	Initial reference val- ue	0		
High speed counters	(HSC)\HSC4\Reset to initial values	11			
Use external reset	0	Reset signal level	-/-		
input High speed counters	(HSC)\HSC4\Event configuration\				
Generate interrupt		RidPrefixCvEqualsPv	49152	Event name:	0
for counter value equals reference					
value event.					
Hardware interrupt:	0	Counter value equal to reference value3	Counter value equal to reference	ValueNull	0
ValueNull	0	EventPriority	6		
	(HSC)\HSC4\Event configuration\				
Generate interrupt for external reset	0	RidPrefixExternalRe- set	49408	Event name:	0
event.		300			
Hardware interrupt: ValueNull		External reset3	External reset3	ValueNull	0
	0 (HSC)\HSC4\Event configuration\	EventPriority	6		
Generate interrupt		RidPrefixDirection-	49280	Event name:	0
for change of direction event.		Change			
Hardware interrupt:	0	Change of direc-	Change of direction3	ValueNull	0
Vales a Neall		tion3			
ValueNull High speed counters	0 s (HSC)\HSC4\Hardware inputs\	EventPriority	6		
Clock generator in-		HSCInput0_Status	1	Direction input	
put Reset input		Adapter name the	HscChannel.AddressString	Adapter name the	HscChannel.SpeedAndSourceDis-
Neset IIIput		user control should	inscending./iddress5ting	user control should	play
		use for the address string		use for the Spee- dAndSourceDisplay	
Adapter name the	HscChannel.OutputSource	string		urmusourcebispiay	
user control should use for the Output					
Source					
	(HSC)\HSC4\Hardware inputs\	LICCIonenta Ctatus	1	Clask was anatanin	
Direction input		HSCInput1_Status	I	Clock generator in- put	
Reset input		Adapter name the	HscChannel.AddressString	Adapter name the	HscChannel.SpeedAndSourceDis-
		user control should use for the address		user control should use for the Spee-	play
		string		dAndSourceDisplay	
Adapter name the user control should	HscChannel.OutputSource				
use for the Output					
Source High speed counters	(HSC)\HSC4\Hardware inputs\				
Reset input		HSCInput2_Status	1	Clock generator in-	
Direction input		Adapter name the	HscChannel.AddressString	put Adapter name the	HscChannel.SpeedAndSourceDis-
Direction input		user control should	inscending./iddress5ting	user control should	play
		use for the address string		use for the Spee- dAndSourceDisplay	
Adapter name the	HscChannel.OutputSource				
user control should use for the Output					
Source					
High speed counters Start address	(HSC)\HSC4\I/O addresses\Input	ddresses End address	1015	Organization block	0
Process image	0	Life address	1013	Organization block	O
	(HSC)\HSC4\Hardware identifier\F	ardware identifier			
Hardware identifier	260 				
Enable this high	0				
speed counter	(USC)\USCE\Canara\\Project infor	nation			
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	(HSC)\HSC5\Function	"			
Type of counting Counting direction	Count User program (internal direction	Operating phase Initial counting di-	Single phase Count up		
is specified by	control)	rection	Count up		
Frequency measur- ing period	-/-sec				
	(HSC)\HSC5\Reset to initial values	\Reset values			
Initial counter value	, and a second s	Initial reference val-	0		
High speed counters	(HSC)\HSC5\Reset to initial values	ue Neset ontions			
Use external reset		Reset signal level	-1-		
input	(USC)\USCE\E				
HIGH Speed Collinion	(HSC)\HSC5\Event configuration\	RidPrefixCvEqualsPv	49152	Event name:	0
	U				
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Generate interrupt for counter value equals reference			Counter value equal to reference	ValueNull	0
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Hardware interrupt:	0	Change of direction4	Change of direction4	ValueNull	0
ValueNull	0	EventPriority	6		
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put				·	
Reset input		Adapter name the user control should use for the address string	HscChannel.AddressString	Adapter name the user control should use for the Spee- dAndSourceDisplay	HscChannel.SpeedAndSourceDiplay
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Direction input		HSCInput1_Status	1	Clock generator in- put	
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Reset input		HSCInput2_Status	·	Clock generator in- put	
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Source					
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	s (HSC)\HSC5\I/O addresses\Input a 1016	ddresses End address	1019	Organization block	0
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Totally Integrated **Automation Portal** Anchor (AddressesOverviewMenu)\Overview of addresses Addr. from Addr. to Module PIP DP PN Rack Slot DI 8/DQ 6_1 None 1 1 64 67 AI 2_1 0 None 1 2 1000 1003 HSC_1 None 0 1 16 None 1004 1007 HSC_2 0 1 17 1008 1011 HSC_3 None 0 1 18 HSC_4 0 1 19 1012 1015 None HSC_5 0 1016 1019 1 20 None 1020 HSC_6 0 1 21 1023 None 90 IO-Link In/Out (0) 0 122 None 1 3 32/32 Byte + PQI IO-Link In/Out 8/8 None (0) 0 1 2 68 76 Byte + PQI 0 0 DI 8/DQ 6_1 None 0 1 1 None 0 1000 1001 Pulse_1 0 1 32 0 1002 1003 Pulse_2 None 0 1 33 0 0 1004 1005 Pulse_3 1 34 None 0 0 1006 1007 Pulse_4 1 35 None 0 84 115 IO-Link In/Out (0) 0 1 3 None 32/32 Byte + PQI 0 64 71 IO-Link In/Out 8/8 None (0) 0 1 2 Byte + PQI

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me		Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment	
Input Output InOut									
Static									

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RFIDData [DB1]

RFIDData Properties							
General							
Name	RFIDData	Number	1	Туре	DB	Language	DB
Numbering	automatic						
Information							
Title		Author		Comment		Family	
Version	0.1	User-defined					
		ID					

Name	Data type	Offset	Start value	Retain	Accessible from HMI		Setpoint	Comment
▼ Static								
▼ RFID	"RFID_IOLink"	0.0		False	True	True	False	
▼ Input	Struct	0.0		False	True	True	False	
command_ack	Bool	0.0	false	False	True	True	False	
command_end	Bool	0.1	false	False	True	True	False	
tag_present	Bool	0.2	false	False	True	True	False	
Antenna_deactivated	Bool	0.3	false	False	True	True	False	
command_value	Byte	1.0	16#0	False	True	True	False	
▼ read_values	Array[03] of Int	2.0		False	True	True	False	
read_values[0]	Int	0.0	0	False	True	True	False	
read_values[1]	Int	2.0	0	False	True	True	False	
read_values[2]	Int	4.0	0	False	True	True	False	
read_values[3]	Int	6.0	0	False	True	True	False	
▼ Output	Struct	10.0		False	True	True	False	
Start_r/w	Bool	0.0	false	False	True	True	False	
Deactivate_antenna	Bool	0.1	false	False	True	True	False	
command_value	Byte	1.0	16#1	False	True	True	False	0= read UID, 1=Auto-read, 2=Auto- write, 3=read, 4=write
	Array[03] of Int	2.0		False	True	True	False	
write_values[0]	Int	0.0	0	False	True	True	False	
write_values[1]	Int	2.0	0	False	True	True	False	
write_values[2]	Int	4.0	0	False	True	True	False	
write_values[3]	Int	6.0	0	False	True	True	False	

|--|

ReadValues [FC1]

ReadValues Pro	ReadValues Properties								
General	General Control of the Control of th								
Name	ReadValues	Number	1	Туре	FC	Language	SCL		
Numbering	automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined							
		ID							

Name	Data type	Default value	Comment	
Input				
Output				
InOut				
Temp				
Constant				
▼ Return				
ReadValues	Void			

```
//Reading value from RFID
//Reading value from RFID
RFIDData".RFID.Input.command_ack:="i_command_ack";

RFIDData".RFID.Input.command_value:="i_command_value";

RFIDData".RFID.Input.command_end:="i_command_end";

RFIDData".RFID.Input.tag_present:="i_tag_present";

RFIDData".RFID.Input.Antenna_deactivated:="i_antenna_deactivated";

RFIDData".RFID.Input.read_values[0]:="i_read_value_0";

RFIDData".RFID.Input.read_values[1]:="i_read_value_1";

RFIDData".RFID.Input.read_values[2]:="i_read_value_2";

RFIDData".RFID.Input.read_values[3]:="i_read_value_3";
```

Symbol	Address	Туре	Comment
"i_antenna_deactivated"	%191.3	Bool	
"i_command_ack"	%191.0	Bool	
"i_command_end"	%191.1	Bool	
"i_command_value"	%IB90	Byte	
"i_read_value_0"	%IW92	Int	
"i_read_value_1"	%IW94	Int	
"i_read_value_2"	%IW96	Int	
"i_read_value_3"	%IW98	Int	
"i_tag_present"	%191.2	Bool	
"RFIDData".RFID.Input.Anten- na_deactivated	%DB1.DBX0.3	Bool	
"RFIDData".RFID.Input.com- mand_ack	%DB1.DBX0.0	Bool	
"RFIDData".RFID.Input.com- mand_end	%DB1.DBX0.1	Bool	
"RFIDData".RFID.Input.com- mand_value	%DB1.DBB1	Byte	
"RFIDData".RFID.Input.read_values	P#DB1.DBX2.0	Array	
"RFIDData".RFID.Input.tag_present	%DB1.DBX0.2	Bool	

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Logic [FB1]

Logic Propert	Logic Properties								
General									
Name	Logic	Number	1	Туре	FB	Language	FBD		
Numbering	automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined							
		ID							

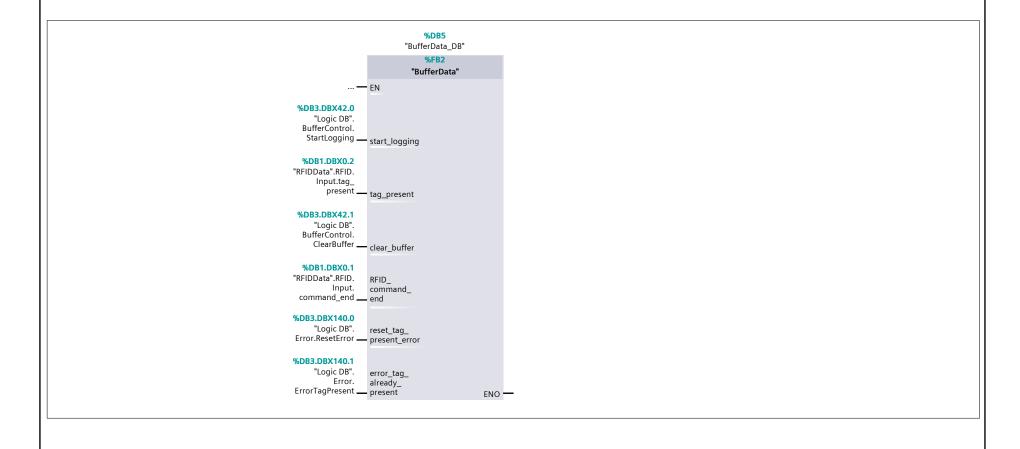
Name	Data type	Default value	Accessible from HMI	Setpoint	Comment
Input					
Output					
InOut					
Static					
Temp					
Constant					

Network 1: Log of tags with timestamp



i			
Symbol	Address	Туре	Comment
"AlwaysTRUE"	%M1.2	Bool	
"Logic DB".TimeParameters.Cur- rentTime	P#DB3.DBX0.0	DTL	
"Logic DB". Time Parameters. Read Ti me Status	-%DB3.DBW36	Int	
"Logic DB".TimeParameters.Set- Time	P#DB3.DBX12.0	DTL	
"Logic DB".TimeParameters.SetTi- meTrigger	%DB3.DBX40.0	Bool	
"Logic DB".TimeParameters.Write- TimeStatus	%DB3.DBW38	Int	

Network 2: Saving value in buffer DB



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Symbol	Address	Туре	Comment	
"Logic DB".BufferControl.ClearBuffer	- %DB3.DBX42.1	Bool		
"Logic DB".BufferControl.StartLog-	%DB3.DBX42.0	Bool		
"Logic DB".BufferControl.StartLog- ging "Logic DB".Error.ErrorTagPresent	%DB3.DBX140.1	Bool		
"Logic DB".Error.ResetError	%DB3.DBX140.0	Bool		
"RFIDData".RFID.Input.com- mand_end	%DB1.DBX0.1	Bool		
"RFIDData".RFID.Input.tag_present	: %DB1.DBX0.2	Bool		
				Г
				I

Logic DB [DB3]

Logic DB Properties										
General										
Name	Logic DB	Number	3	Туре	DB	Language	DB			
Numbering	automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined								
		ID								

	Data type	Offset	Start value	Retain	Accessible		Setpoint	Comment
atic					from HMI	НМІ		
TimeParameters	Struct	0.0		False	True	True	False	
▼ CurrentTime	DTL	0.0	DTL#1970-01-01-00:00:00	False		True	False	
		0.0		False			False	
YEAR MONTH	UInt USInt	2.0	1970	False		True True	False	
DAY	USInt	3.0	1	False		True	False	
WEEKDAY	USInt	4.0	5	False		True	False	
HOUR	USInt	5.0	0	False	True	True	False	
MINUTE	USInt	6.0	0	False		True	False	
SECOND	USInt	7.0	0	False	-	True	False	
NANOSECOND	UDInt	8.0	0 DTL#1970-01-01-00:00:00	False		True	False	
▼ SetTime	DTL	12.0		False		True	False	
YEAR	UInt	0.0	1970			True	False	
MONTH DAY	USInt USInt	3.0	1	False False		True True	False False	
WEEKDAY	USInt	4.0	5	False		True	False	
HOUR	USInt	5.0	0	False		True	False	
MINUTE	USInt	6.0	0	False	-	True	False	
SECOND	USInt	7.0	0	False	True	True	False	
NANOSECOND	UDInt	8.0	0	False		True	False	
▼ ResetTime	DTL	24.0	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	Ulnt	0.0	1970	False		True	False	
MONTH	USInt	2.0	1	False		True	False	
DAY	USInt USInt	3.0 4.0	5	False False		True	False False	
WEEKDAY HOUR	USInt	5.0	0	False		True True	False	
MINUTE	USInt	6.0	0	False		True	False	
SECOND	USInt	7.0	0	False		True	False	
NANOSECOND	UDInt	8.0	0	False	True	True	False	
ReadTimeStatus	Int	36.0	0	False	True	True	False	
WriteTimeStatus	Int	38.0	0	False	-	True	False	
SetTimeTrigger	Bool	40.0	false	False		True	False	
BufferControl	Struct	42.0				True	False	
StartLogging	Bool	0.0	false	False		True	False	
ClearBuffer	Bool Array[05] of	0.1 2.0	false	False False		True True	False False	Storing values in bufffer
▼ Job	Struct	2.0		raise	True	True	raise	Storing values in burner
▼ Job[0]	Struct	0.0		False	True	True	False	
RFID	Int	0.0	0	False	True	True	False	
Job_ID	Int	2.0	0	False	True	True	False	
▼ Process	DTL	4.0	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	0.0	1970	False	True	True	False	
MONTH	USInt	2.0	1			True	False	
DAY	USInt	3.0	1	False		True	False	
WEEKDAY	USInt	4.0 5.0	5	False False		True	False False	
HOUR MINUTE	USInt USInt	6.0	0		-	True True	False	
SECOND	USInt	7.0	0	False		True	False	
NANOSECOND	UDInt	8.0	0	False	-	True	False	
▼ Job[1]	Struct	16.0		False	True	True	False	
RFID	Int	0.0	0	False	True	True	False	
Job_ID	Int	2.0	0	False		True	False	
▼ Process	DTL	4.0	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	0.0	1970	False	True	True	False	
MONTH	USInt	2.0	1	False		True	False	
DAY	USInt	3.0	1	False	-	True	False	
WEEKDAY	USInt	4.0 5.0	5	False		True	False False	
HOUR MINUTE	USInt USInt	6.0	0	False False	-	True True	False	
SECOND	USInt	7.0	0	False		True	False	
NANOSECOND	UDInt	8.0	0	False	+	True	False	
▼ Job[2]	Struct	32.0		False	True	True	False	
RFID	Int	0.0	0	False	True	True	False	
Job_ID	Int	2.0	0			True	False	
▼ Process	DTL	4.0	DTL#1970-01-01-00:00:00			True	False	

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ime	Data type Offset		Start value	Retain	Accessible Visible in from HMI HMI		Setpoint	Comment
YEAR	UInt	0.0	1970	False	True	True	False	
MONTH	USInt	2.0	1	False	True	True	False	
DAY	USInt	3.0	1	False	True	True	False	
WEEKDAY	USInt	4.0	5	False	True	True	False	
HOUR	USInt	5.0	0	False	True	True	False	
MINUTE	USInt	6.0	0	False	True	True	False	
SECOND	USInt	7.0	0	False	True	True	False	
NANOSECOND	UDInt	8.0	0	False	True	True	False	
▼ Job[3]	Struct	48.0		False	True	True	False	
RFID	Int	0.0	0	False	True	True	False	
Job_ID	Int	2.0	0	False	True	True	False	
▼ Process	DTL	4.0	DTL#1970-01-01-00:00:00	False	True	True	False	
YEAR	UInt	0.0	1970	False	True	True	False	
MONTH	USInt	2.0	1	False		True	False	
DAY	USInt	3.0	1	False		True	False	
WEEKDAY	USInt	4.0	5	False		True	False	
HOUR	USInt	5.0	0	False		True	False	
MINUTE	USInt	6.0	0	False		True	False	
SECOND	USInt	7.0	0	False		True	False	
NANOSECOND	UDInt	8.0	0	False		True	False	
▼ Job[4]	Struct	64.0		False		True	False	
RFID	Int	0.0	0	False	True	True	False	
Job_ID	Int	2.0	0	False		True	False	
▼ Process	DTL	4.0		False		True	False	
	UInt	0.0	1970				False	
YEAR	USInt	2.0	1	False False		True	False	
MONTH		3.0	1			True	False	
DAY	USInt	4.0	5	False		True	False	
WEEKDAY	USInt	5.0	0	False		True	False	
HOUR	USInt	6.0	0	False		True		
MINUTE	USInt			False		True	False	
SECOND	USInt	7.0	0	False		True	False	
NANOSECOND	UDInt	8.0 80.0	U	False False		True	False False	
▼ Job[5]	Struct					True		
RFID	Int	0.0	0	False		True	False	
Job_ID	Int	2.0	0	False		True	False	
▼ Process	DTL	4.0		False	True	True	False	
YEAR	UInt	0.0	1970	False	True	True	False	
MONTH	USInt	2.0	1	False	True	True	False	
DAY	USInt	3.0	1	False	True	True	False	
WEEKDAY	USInt	4.0	5	False	True	True	False	
HOUR	USInt	5.0	0	False	True	True	False	
MINUTE	USInt	6.0	0	False	True	True	False	
SECOND	USInt	7.0	0	False	True	True	False	
NANOSECOND	UDInt	8.0	0	False	True	True	False	
▼ Error	Struct	140.0		False	True	True	False	
ResetError	Bool	0.0	false	False	True	True	False	
ErrorTagPresent	Bool	0.1	false	False		True	False	

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BufferData [FB2]

BufferData Pro	BufferData Properties									
General										
Name	BufferData	Number	2	Туре	FB	Language	SCL			
Numbering	automatic									
Information										
Title		Author		Comment		Family				
Version	0.1	User-defined								
		ID								

Name	Data type	Default value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input				TIOM THAN	111111		
start_logging	Bool	false	Non-retain	False	False	False	
tag_present	Bool	false	Non-retain	False	False	False	
clear_buffer	Bool	false	Non-retain	True	True	False	
RFID_command_end	Bool	false	Non-retain	True	True	False	
reset_tag_present_error	Bool	false	Non-retain	True	True	False	
Output							
✓ InOut							
error_tag_already_present	Bool	false	Non-retain	True	True	False	
▼ Static							
i	Int	0	Non-retain	False	False	False	
j	Int	0	Non-retain	True	True	False	
a	Int	0	Non-retain	True	True	False	job loop
b	Int	0	Non-retain	True	True	False	timestamp_loop
С	Int	0	Non-retain	True	True	False	
d	Int	0	Non-retain	True	True	False	
command_end_flag	Bool	false	Non-retain	False	False	False	
M_command_end_flag	Bool	false	Non-retain	False	False	False	
Temp							
Constant							

```
0001 //Generating rising edge bit for RFID 'End' status
0002 #command_end_flag:= #RFID_command_end AND NOT #M_command_end_flag;
0003 #M_command_end_flag := #RFID_command_end;
0004
0005 //Check tag validity i.e. Tag should not be = 0 and not already registered
0006 IF (#start_logging AND NOT #error_tag_already_present) THEN
0007
         IF (#command_end_flag) AND ("RFIDData".RFID.Input.read_values[0] <> 0) THEN
8000
             FOR #c := 0 TO 5 DO
0009
                 IF ("Logic DB".BufferControl.Job[#c].RFID = "RFIDData".RFID.Input.read_values[0]) THEN
0010
                     #error_tag_already_present := true;
0011
                     GOTO x1;
0012
                 END_IF;
0013
            END_FOR;
0014
             x1: ;
             //IF RFID tag is not registered --> Registering the tag information in the next available slot
0015
0016
             FOR #d := 0 TO 5 DO
0017
                 IF (#command_end_flag) AND ("Logic DB".BufferControl.Job[#d].RFID = 0) AND NOT #error_tag_al-
    ready_present THEN
0018
                     "Logic DB".BufferControl.Job[#d].Job_ID := #d +1;
0019
                     "Logic DB".BufferControl.Job[#d].RFID := "RFIDData".RFID.Input.read_values[0];
0020
                     "Logic DB".BufferControl.Job[#d].Process := "Logic DB".TimeParameters.CurrentTime ;
0021
                     GOTO x2;
0022
                 END_IF;
0023
            END_FOR;
0024
        x2: ;
0025
        END_IF;
0026 END_IF;
0027
0028 //Clear log button
0029 IF #clear_buffer THEN
0030
        FOR #i := 0 TO 5 DO
0031
             "Logic DB".BufferControl.Job[#i].Process := "Logic DB".TimeParameters.ResetTime;
0032
             "Logic DB".BufferControl.Job[#i].RFID := 0;
             "Logic DB".BufferControl.Job[#i].Job_ID := 0;
0033
0034
         END_FOR;
0035
             #i := 0;
0036
             #c := 0;
0037
             \#d := 0;
0038 END_IF;
0039
0040 IF (#reset_tag_present_error) THEN
         #error_tag_already_present := false;
0041
0042 END_IF;
0043
0044
```

Symbol	Address	Туре	Comment
"Logic DB".BufferControl.Job[""Ex-	%DB3.DBW42	Int	
pression_430"].Job_ID			
"Logic DB".BufferControl.Job[""Ex- pression_430"].Process	P#DB3.DBX42.0	DTL	

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Symbol	Address	Туре	Comment	
"Logic DB".BufferControl.Job["	"Ex- %DB3.DBW42	Int	Comment	
pression_430"].RFID				
"Logic DB".TimeParameters.Cu	ur- P#DB3.DBX0.0	DTL		
rentTime				
"Logic DB".TimeParameters.Re	eset- P#DB3.DBX24.0	DTL		
Time "RFIDData".RFID.Input.read_va	alues P#DR1 DRY2 0	Array		
#c	alues I #DDT.DDX2.0	Int		
#clear_buffer		Bool		
#command_end_flag		Bool		
#d		lnt		
#error_tag_already_present		Bool		
#i		Int		
#M_command_end_flag #reset_tag_present_error		Bool Bool		
#RFID_command_end		Bool		
#start_logging		Bool		
		233.		
	-			

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BufferData_DB [DB5]

BufferData_DB Properties									
General									
Name	BufferData_DB	Number	5	Туре	DB	Language	DB		
Numbering	automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined							
		ID							

Name	Data type	Start value	Retain	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input							
start_logging	Bool	false	False	False	False	False	
tag_present	Bool	false	False	False	False	False	
clear_buffer	Bool	false	False	True	True	False	
RFID_command_end	Bool	false	False	True	True	False	
reset_tag_present_error	Bool	false	False	True	True	False	
Output							
▼ InOut							
error_tag_already_present	Bool	false	False	True	True	False	
▼ Static							
i	Int	0	False	False	False	False	
j	Int	0	False	True	True	False	
a	Int	0	False	True	True	False	job loop
b	Int	0	False	True	True	False	timestamp_loop
С	Int	0	False	True	True	False	
d	Int	0	False	True	True	False	
command_end_flag	Bool	false	False	False	False	False	
M_command_end_flag	Bool	false	False	False	False	False	

|--|

WriteValues [FC2]

WriteValues Properties									
General Control of the Control of th									
Name	WriteValues	Number	2	Туре	FC	Language	SCL		
Numbering	automatic								
Information									
Title		Author		Comment		Family			
Version	0.1	User-defined							
		ID							

Name	Data type	Default value	Comment
Input			
Output			
InOut			
Temp			
Constant			
▼ Return			
WriteValues	Void		

```
//Writing values to RFID
//Writing value" := "RFIDData".RFID.Output.command_value;

"q_command_value" := "RFIDData".RFID.Output."Start_r/w";

"q_start_r/w" := "RFIDData".RFID.Output."Start_r/w";

"q_antenna_deactivate" := "RFIDData".RFID.Output.Deactivate_antenna;

"q_write_value_0" := "RFIDData".RFID.Output.write_values[0];

"q_write_value_1" := "RFIDData".RFID.Output.write_values[1];

"q_write_value_2" := "RFIDData".RFID.Output.write_values[2];

"q_write_value_3" := "RFIDData".RFID.Output.write_values[3];
```

Symbol	Address	Туре	Comment
"q_antenna_deactivate"	%Q85.3	Bool	
"q_command_value"	%QB84	Byte	
"q_start_r/w"	%Q85.0	Bool	
'q_write_value_0"	%QW86	Int	
"q_write_value_1"	%QW88	Int	
"q_write_value_2"	%QW90	Int	
'q_write_value_3"	%QW92	Int	
"RFIDData".RFID.Output."Start_r/w"	%DB1.DBX10.0	Bool	
"RFIDData".RFID.Output.com- mand_value	%DB1.DBB11	Byte	0= read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write
"RFIDData".RFID.Output.Deacti-	%DB1.DBX10.1	Bool	
vate_antenna			
"RFIDData".RFID.Output.write_val- ues	P#DB1.DBX12.0	Array	

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	[PU 1212C AC/DC/Rly] / Program blocks / System blocks	
Program resources	S	
This folder is empty.		

Totally Integrated Automation Portal									
	CPU 1212C AC/DC/Rly]								
Technology objects									
This folder is empty.									
	,								

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Portal	

Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / Default tag table [55]

PLC tags

LC ta	ıgs					
١	Name	Data type	Address	Retain	Visible in HMI	Accessible Comment from HMI
01	Tag_1	Bool	%Q0.0	False	True	True
01	Tag_2	Bool	%M0.0	False	True	True
01	System_Byte	Byte	%MB1	False	True	True
OI .	FirstScan	Bool	%M1.0	False	True	True
01	DiagStatusUpdate	Bool	%M1.1	False	True	True
01	AlwaysTRUE	Bool	%M1.2	False	True	True
01	AlwaysFALSE	Bool	%M1.3	False	True	True
01	Clock_Byte	Byte	%MBO	False	True	True
01	Clock_5Hz	Bool	%M0.1	False	True	True
01	Clock_2.5Hz	Bool	%M0.2	False	True	True
01	Clock_2Hz	Bool	%M0.3	False	True	True
01	Clock_1.25Hz	Bool	%M0.4	False	True	True
01	Clock_1Hz	Bool	%M0.5	False	True	True
DI	Clock_0.625Hz	Bool	%M0.6	False	True	True
01	Clock_0.5Hz	Bool	%M0.7	False	True	True
01	Tag_3	Bool	%M10.0	False	True	True

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Task1 / PLC_1 [CPU 12120	C AC/DC/Rly] / PLC tags	s / Default tag table	e [55]	
User constants User constants				
Name	Data type	Value	Comment	

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Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / PLC tags / RFID [16]

PLC tags

PLC tags							
Name	Data type	Address	Retain	Visible in HMI	Accessible from HMI	Comment	
i_command_value	Byte	%IB90	False	True	True		
i_command_ack	Bool	%I91.0	False	True	True		
i_command_end	Bool	%I91.1	False	True	True		
i_tag_present	Bool	%I91.2	False	True	True		
i_antenna_deactivated	Bool	%I91.3	False	True	True		
i_read_value_0	Int	%IW92	False	True	True		
i_read_value_1	Int	%IW94	False	True	True		
i_read_value_2	Int	%IW96	False	True	True		
i_read_value_3	Int	%IW98	False	True	True		
g_command_value	Byte	%QB84	False	True	True		
q_start_r/w	Bool	%Q85.0	False	True	True		
q_antenna_deactivate	Bool	%Q85.3	False	True	True		
g_write_value_0	Int	%QW86	False	True	True		
g_write_value_1	Int	%QW88	False	True	True		
q_write_value_2	Int	%QW90	False	True	True		
q_write_value_3	Int	%QW92	False	True	True		

Totally Integrated Automation Portal					
	CPU 1212C AC/DC/	Rly] / PLC tags / RFIE) [16]		
User constants User constants					
Name		Data type	Value	Comment	

lly Integrated	

Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / PLC data types

RFID_IOLink

RFID_IOLink Properties									
General									
Name	RFID_IOLink	Number	1	Туре	UDT	Language			
Numbering									
Information									
Title		Author		Comment		Family			
Version		User-defined							
		ID							

Name	Data type	Default value	Accessible from HMI	Visible in HMI	Setpoint	Comment
▼ Input	Struct		True	True	False	
command_ack	Bool	false	True	True	False	
command_end	Bool	false	True	True	False	
tag_present	Bool	false	True	True	False	
Antenna_deactivated	Bool	false	True	True	False	
command_value	Byte	16#0	True	True	False	
▼ read_values	Array[03] of Int		True	True	False	
read_values[0]	Int	0	True	True	False	
read_values[1]	Int	0	True	True	False	
read_values[2]	Int	0	True	True	False	
read_values[3]	Int	0	True	True	False	
▼ Output	Struct		True	True	False	
Start_r/w	Bool	false	True	True	False	
Deactivate_antenna	Bool	false	True	True	False	
command_value	Byte	16#0	True	True	False	0= read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write
	Array[03] of Int		True	True	False	
write_values[0]	Int	0	True	True	False	
write_values[1]	Int	0	True	True	False	
write_values[2]	Int	0	True	True	False	
write_values[3]	Int	0	True	True	False	

Totally Integrated Automation Portal				
Task1 / PLC_1 [C	CPU 1212C AC/DC/Rly] / Wa	tch and force t	ables	•
Name	Address	Display format	Force value	Comment

Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / Watch and force tables

Watch table_1

Name	Address	Display format	Modify value	Comment
"i_command_value"	%IB90	DEC		command value
	%IB91	Bin		status
"i_read_value_0"	%IW92	DEC		read value 0
"i_read_value_1"	%IW94	DEC		read value 1
"i_read_value_2"	%IW96	DEC		read value 2
"i_read_value_3"	%IW98	DEC		read value 3
	%IW100	Hex		
	%IW102	Hex		
	%IW104	Hex		
	%IW106	Hex		
"q_command_value"	%QB84	Bin	2#0000_0001	command value
	%QB85	Hex		operation command
"q_write_value_0"	%QW86	Hex		write value 0
"q_write_value_1"	%QW88	Hex		write value 1
"q_write_value_2"	%QW90	Hex		write value 2
"q_write_value_3"	%QW92	Hex		write value 3
	%QW94	Hex		
	%QW96	Hex		
	%QW98	Hex		
	%Q84.0	Bool	TRUE	
	%Q84.3	Bool		

Totally Integrated Automation Portal			
Task1 / PLC_1 [CPU	1212C AC/DC/Rly] / Tra	ces	
Measurements			
This folder is empty.			

Totally Integrated Automation Portal		
Task1 / PLC_1 [C	CPU 1212C AC/DC/Rly]	
This folder is empty.		

Totally Integrated Automation Portal		
Task1 / PLC_1 [C	CPU 1212C AC/DC/Rly]	
This folder is empty.		

DDOCINET IO C	 	100	Harman	
PROFINET IO-System	Number:	100	Use name as exten- sion for the PROFI- NET device name.	

Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O / PROFINET IO-System (100): PN/IE_1

AL1100

ALTIUU						
AL1100						
General Name	AL1100		Author	RV	Comment	
Name Rack	0		Slot	0	Comment	
General\Catalog info	ormation					
Short designation	AL1100		Description	IO-Link Master StandardLine Profi-	Article number	AL1100
Firmware version			HwVersion	net 4 Ports IP67	GSD file	gsdml-v2.32-ifm- al1100-20170329.xml
PROFINET interface	[X1]\General					aiiiuu-zui/uɔzy.XIIII
Name	X1		Comment			
PROFINET interface	-	ddresses\Interface n	networked with			
Subnet: PROFINET interface	PN/IE_1	ddresses\IP nrotocol				
Use IP protocol	True		IP address:	192.168.1.102		
PROFINET interface		ddresses\PROFINET		_		11112
PROFINET device name is set directly at the device	False		Generate PROFINET device name auto- matically	True	PROFINET device name	al1100
Converted name:	al1100		Device number:	1		
		options\Interface op		 -		
Prioritized startup	False		Use IEC V2.2 LLDP mode	False		
PROFINET interface	[X1]\Advanced o	options\Media redur				
MRP domain	mrpdomain-1		Media redundancy role:	Not device in the ring	Alternative redun- dancy	False
		options\Real time se	ettings\IO cycle\Updat		Cantin	r-1
Automatic PROFINET interface	True [X1]\Advanced o	ontions\Real time co	Update time ettings\IO cycle\Watch	2.000ms	Can be set	False
Trigger watchdog	3cycles of missi		Watchdog time:	6.000ms		
after			_			
PROFINET interface PositionNumber	[X1]\Advanced o	options\Port 1 [X1 P	1]\General Name	Port 1	Comment	
	[X1]\Advanced o	options\Port 1 [X1 P	1]\Port interconnection			
Local port:	AL1100\X1 [X1]	 \Port 1 [X1 P1 R]	Medium:	Copper	Cable name:	
PROFINET interface			1]\Port interconnection		Davinar parts	Any partner
PROFINET interface	possible	artner port is not	1]\Port options\Activa		Partner port:	Any partner
Activate this port fo	_		The ort options Activa	ite		
use	[]/4]] A di ta ta a a di a	outionalDout 1 [V1 D	111D-ut - uti-u-1C-u-			
Transmission rate /		options(Port 1 [X 1 P	1]\Port options\Conne Monitor	False	Enable autonegotia-	True
duplex:					tion	
PROFINET interface End of detection of		options\Port 1 [X1 P	1]\Port options\Bound End of topology dis-		End of the sync do-	False
accessible devices			covery		main	raise
PROFINET interface Hardware identifier		options\Port 1 [X1 P	1]\Hardware identifie	r\Hardware identifier		
PROFINET interface		options\Port 2 [X1 P			-	
PositionNumber PROFINET interface	2 [X1]\Advanced c	ontions\Port 2 [V1 P	Name 2]\Port interconnection	Port 2	Comment	
Local port:		\Port 2 [X1 P2 R]	Medium:	Copper	Cable name:	
PROFINET interface		options\Port 2 [X1 Pi artner port is not	2]\Port interconnection Alternative partners	•	Partner port:	Any partner
PROFINET interface Activate this port fouse	[X1]\Advanced o	options\Port 2 [X1 P.	2]\Port options\Activa	i te	II	I
		options\Port 2 [X1 P.	2]\Port options\Conne Monitor	ection False	Enable autonegotia-	True
duplex:				-	tion	
		options\Port 2 [X1 P	2]\Port options\Bound		lend 60	r I.
End of detection of accessible devices	False		End of topology dis- covery	raise	End of the sync do- main	raise
		options\Port 2 [X1 P.		r\Hardware identifier		'
						l l

Totally Integrated Automation Portal				
PROFINET interface [X1]\H Hardware identifier 273	Hardware identifier\Hardware	identifier		
Identification & Maintena	ance			
Plant designation Additional informa-		Location identifier	Installation date	2019-02-14 19:48:02.330
tion Hardware identifier\Hard	ware identifier			
Hardware identifier 276				
	T			T

Slot 1 Slot 1 Slot 1 Slot Sl	Ports_1 ieneral lame	4 Ports_1	Author	RV	Comment	
Tt designation 4 Ports Description IO-Link Master StandardLine Profinet 4 Ports IP67 Article number AL1100 HwVersion GSD file gsdml-v2.32-ifm-al1100-20170329.xml	ick	0			Comment	
ware version HwVersion GSD file gsdml-v2.32-ifm- al1100-20170329.xml dware identifier\Hardware identifier	ort designation	1 4 Ports	Description		Article number	AL1100
dware identifier\Hardware identifier	rmware versior	1	HwVersion	net i i ora	GSD file	gsdml-v2.32-ifm- al1100-20170329 xml

Totally Integrated Automation Portal	

Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O / PROFINET IO-System (100): PN/IE_1 / AL1100

IO-Link In/Out 8/8 Byte + PQI

IO-Link In/Out 8/8 B	yte + PQI				
General					
Name	IO-Link In/Out 8/ 8 Byte + PQI	Author	RV	Comment	
General\Catalog inf	ormation				
Short designation	IO-Link In/Out 8/ 8 Byte + PQI	Description	IO-Link In/Out 8/ 8 Byte + PQI	Article number	
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm- al1100-20170329.xml
Inputs					
Hardware interrupt	: Deactivated				
Module parameters	\Fail Safe parameter				
Fail Safe Mode	No Fail Safe	Pattern Value	00,00,00,00,00,00,00		
Module parameters	\IO-Link Port parameter				
Port Mode	IO-Link (Pin 4)	Port cycle time	as fast as possible	Validation / Data Storage	no check and clear
Vendor ID (VID)	0	Device ID (DID)	0		
I/O addresses\Input	addresses				
Start address	68	End address	76	Organization block	0
Process image	0				
I/O addresses\Outpu	ut addresses				
Start address	64	End address	71	Organization block	0
Process image	0				
Hardware identifier	\Hardware identifier				
Hardware identifier	280				

Totally Integrated Automation Portal	

Task1 / PLC_1 [CPU 1212C AC/DC/Rly] / Distributed I/O / PROFINET IO-System (100): PN/IE_1 / AL1100

IO-Link In/Out 32/32 Byte + PQI

IO-Link In/Out 32/32	Byte + PQI				
General					
Name	IO-Link In/Out 32/32 Byte + PQI	Author	RV	Comment	
General\Catalog inf	ormation				
Short designation	IO-Link In/Out 32/32 Byte + PQI	Description	IO-Link In/Out 32/32 Byte + PQI	Article number	
Firmware version		HwVersion		GSD file	gsdml-v2.32-ifm- al1100-20170329.xml
Inputs					
Hardware interrupt	: Deactivated				
Module parameters	\Fail Safe parameter				
Fail Safe Mode	No Fail Safe	Pattern Value	00,00,00,00,00,00,00,00,00,00		
			00,00,00,00,00,00,00,00,00,00,00,00,00,		
Module parameters	\IO-Link Port parameter				
Port Mode	IO-Link (Pin 4)	Port cycle time	as fast as possible	Validation / Data Storage	no check and clear
Vendor ID (VID)	0	Device ID (DID)	0		
I/O addresses\Input	addresses				
Start address	90	End address	122	Organization block	0
Process image	0				
I/O addresses\Outpu	ut addresses				
Start address	84	End address	115	Organization block	0
Process image	0				
	\Hardware identifier				
Hardware identifier	279				

Totally Integrated Automation Portal		
Task1		
HMI_2 [КТР400 Ва	asic PN]	
General Name	HMI_2	

Task1 / HMI_2 [KTP400 Basic PN] Runtime settings General Seneral Seneral Seneral Seres and write						1
territoria settings territoria screen Read and write Default template Default type of the Checked project Deformation of the MMI dev. WinCC Dark V 1.0.1 Screen resolution 480, 272 Project ID 0 conging language Startup language creens it selection for text Off gram size explained pictory and graphic lists gram size explained and gram						
eneral art screen Read and write Default template project ple of the HMI de-WinCC Durk V 1.0,1 regiging language Startup language Release button on Unchecked Disable dialog win-Unchecked dow function keys Startup language Startup language Startup language Startup language Acknowledgment group text Connection Startup language Startup language	ack1 / LIN/II	2 [VTD400 Pacic DN]				
art screen Road and write Default template Default style of the Checked Project ID O O O O O O O O O						
art screen Reed and write WinCC Dark V 1.0.1 Screen resolution 480, 272 Project ID 0 Screen resolution 480, 272 Project ID 0 To description of text ID 0 0 To description for text ID 0 0		igs				
yle of the HMI de WinCC Dark V 1.0.1						
ce gaging language creens It selection for text Off gram size It selection for tex	tart screen	Read and write	Default template			Checked
seging language Startup language t selection for text Off digraphic lists gram size User-defined picto gram size User-defined picto gram size Variable limit for log-case and startup language and statempts word Invalid log on attempts word Inchecked word Inc		WinCC Dark V 1.0.1	Screen resolution	480, 272	Project ID	0
stelection for text Off gram size Sephoard Sephoar		Startup language				
Acknowledgment group text Checked Release button on exit Unchecked Disable dialog window function keys Unchecked Acknowledgment group text Use alarm class color or Unchecked Use alarm class color or Unchecked U	reens					
exploard is screen key- land		Off		Unchecked	X,Y:	64, 45
se screen key- pard Checked Release button on exit Release button on exit Disable dialog win- dow function keys Unchecked Acknowledgment group text Connection Invalid logon at- least one number Unchecked Invalid Password aging Unchecked Invalid Password genera- tions Acknowledgment group text Connection HMI_Connection_1 Invalid logon at- least one number Unchecked Invalid Password aging Unchecked Password genera- tions At least one special Unchecked Invalid Invalid Invalid Invalid Invalid Invalid Invalid Invalid Invalid Invalid Invalid Inval			gram size			
larms Introller alarms Interverflow 10 % Acknowledgment group text OGR Or Or Or Or Or Or Or O	_	Chacked	Release button on	Unchecked	Disable dialog win-	Unchecked
Acknowledgment group text		Checked		Officiency		Offichecked
Acknowledgment group text Connection HMI_Connection_1 Ser administration Ser admini	arms					
group text Connection HML_connection_1 Ser administration Ser ad	ontroller alarms	5				
Seconds Connection HMI_Connection_1	ıffer overflow	10 %		QGR		Unchecked
See administration Sable limit for log- Logon with pass- word Unchecked Invalid logon at- tempts Sour-specific Junchecked Password aging Unchecked Password genera- tions It least one special Unchecked Whinimum password Inguage & font See truntime language: English (USA) See truntime language Intime language Checked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel Tahoma, 11 Pixel Tahoma, 11 Pixel Tahoma of the HMI tag is created from the PLC tag name Replace the charac- ters' as the re- placement character Use ',' as the re- placement character Tahoma of the HMI tag is created from the Replace the charac- ters' I' and 'J' if the name of the HMI tag is created from the Intime language Checked Replace the charac- ters' I' and 'J' if the name of the HMI tag is created from the Intime language Checked Replace the charac- ters' I' and 'J' if the name of the HMI tag is created from the		2 Seconds		HMI_Connection_1	or	
Invalid logon at tempts Invalid logon atempts Invalid logon atempts Invalid logon atempts Invalid logo						
tempts word word word word password aging Unchecked Validity period 90 possword aging Unchecked Validity period 90 possword generations At least one special character Unchecked character Unchecked character Unchecked character Unchecked character English (USA) English (USA) Intime language Checked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel public the special character on each sub-lever of the path of the Ct tag: English (USA) Unchecked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel public the set ".' character if the name of the HMI tag is created from the PLC tag name with the HMI tag is created from the PLC tag name of the HMI tag						
ghts arning period 7 Password generations At least one special character Unchecked Minimum password 3 At least one special character English (USA) Indiana Default font Tahoma, 11 Pixel Indiana Seet runtime language Checked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel Indiana Seet runtime language Checked Compatibility mode: Unchecked Seet '.' between the PLC tags and the first-level element. Indiana Seet runtime language Checked Seet '.' between the PLC tags and the first-level element. Indiana Seet runtime language Checked Seet '.' between the PLC tags and the first-level element. Indiana Seet runtime language Checked Seet '.' between the PLC tags and the first-level element. Indiana Seet runtime language Checked Seet '.' character if the name of the HMI tag is created from the PLC tag name Seet runtime language Checked Seet '.' as the replacement character seet runtime language Checked Seet runtime language Seet runtime language Checked Seet runtime language Seet runtime		Checked		3		Unchecked
At least one special character Password generations At least one special character Unchecked Unchecked		Unchecked	Password aging	Unchecked	Validity period	90
Inguage & font Inguage & font		7		3		Unchecked
eset runtime language: English (USA) Intime language Checked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel Intime language Checked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel Intime language Checked Set '.' charant on each sub-levof the path of the C tag: Intime language Checked Checked Checked Compatibility mode: Set '_' between the PLC tags and the first-level element. Intime language Checked	least one number	Unchecked	Minimum password	3		
reset runtime language: Inglish (USA) Inglish (US	anguago & font		length			
untime language of checked			English (USA)			
untime language Checked Fixed font 1 Tahoma Default font Tahoma, 11 Pixel ag settings eplace the separa- or on each sub-lev- of the path of the LC tag: Checked Checked		age.	Eliglisii (USA)			
ag settings Explace the separa- or on each sub-lev- of the path of the LC tag: Checked Compatibility mode: Set '_' between the PLC tags and the first-level element. Checked			7/=	L .		
replace the separa- or on each sub-lev- of the path of the LC tag: Checked Compatibility mode: Unchecked Set '_' between the PLC tags and the first-level element. Checked		Checked	Fixed font 1	lahoma	Default font	Tahoma, 11 Pixel
Set '_' between the of the path of the LC tags and the first-level element. Set '_' between the PLC tags and the first-level element. Set '_' as the re-acement character Checked Use ';' as the re-placement character Unchecked Replace the character ters '[' and ']' if the name of the HMI tag is created from the	ag settings					
I of the path of the LC tags and the first-level element. PLC tags and the first-level element. Se '_' as the re-lacement character Checked Use ';' as the re-placement character Unchecked Replace the character ters '[' and ']' if the name of the HMI tag is created from the				Unchecked		Checked
tag name Se '_' as the re- acement character Checked Use ';' as the re- placement character Unchecked Replace the charac- ters '[' and ']' if the name of the HMI tag is created from the			PLC tags and the		the HMI tag is cre-	
acement character placement character ters '[' and ']' if the name of the HMI tag is created from the	∟C tag:		first-level element.			
name of the HMI tag is created from the					Replace the charac- ters '[' and ']' if the	Checked
			•		name of the HMI tag	
se '{' and '}' as re- Checked Use '(' and ')' as re- Unchecked Connection HMI_Connection_1	co 'l' and 'l' ac ro	Chackad	Uso '(' and ')' as ro	Unchacked	PLC tag name	HMI Connection 1
acement charac- placement charac-	acement charac-	Checked	placement charac-	Unchecked	Connection	INVI_COTTRECTION_T
ters Unchecked the HMI tag name ters	C name as prefix		ters			

Canada	Automation Portal						
Seneral Name Log Background color 181, 182, 181 Grid color 0, 0, 0	Task1 / HMI_2 [I	(TP400 Basic PN]/	Screens				
Seneral Sackground color 181, 182, 181 Grid color O, O, D	Log						
Name	Hardcopy of Log						
Name							
Number 1 Template 1 Template Tooltip Toolt							
Name							
Name							
Name							
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Number 1 Template 1 Template Tooltip Toolt							
Number 1 Template 1 Template Tooltip Toolt	Concret						
Layer D	Name Log			1, 182, 181		0, 0, 0	
Layer_1	Layers		Template		Tooltip		
Ager							
Layer_2 Checked Layer_4 Checked Layer_5 Checked Layer_6 Checked Layer_7 Checked Layer_8 Checked Layer_10 Checked Layer_11 Checked Layer_12 Checked Layer_13 Checked Layer_14 Checked Layer_15 Checked Layer_16 Checked Layer_17 Checked Layer_18 Checked Layer_19 Checked Layer_19 Checked Layer_20 Checked Layer_21 Checked Layer_22 Checked Layer_23 Checked Layer_24 Checked Layer_25 Checked Layer_27 Checked Layer_28 Checked Layer_29 Checked Layer_29 Checked Layer_29 Checked Layer_29 Checked <td< td=""><td></td><td></td><td></td><td></td><td></td><td></td><td></td></td<>							
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Layer_6 Checked Layer_7 Checked Layer_8 Checked Layer_19 Checked Layer_10 Checked Layer_11 Checked Layer_12 Checked Layer_13 Checked Layer_14 Checked Layer_15 Checked Layer_16 Checked Layer_17 Checked Layer_18 Checked Layer_19 Checked Layer_20 Checked Layer_21 Checked Layer_22 Checked Layer_23 Checked Layer_24 Checked Layer_25 Checked Layer_26 Checked Layer_27 Checked Layer_28 Checked Layer_29 Checked Layer_30 Checked	Layer_4			Checked			
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Layer_22 Layer_23 Checked Layer_24 Checked Layer_25 Checked Layer_26 Checked Layer_27 Checked Layer_27 Checked Layer_29 Checked Layer_30 Checked Checked Checked	Layer_20			Checked			
Layer_24CheckedLayer_25CheckedLayer_26CheckedLayer_27CheckedLayer_28CheckedLayer_29CheckedLayer_30Checked	Layer_22			Checked			
Layer_26 Layer_27 Checked Layer_28 Checked Layer_29 Checked Layer_30 Checked	Layer_24			Checked			
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	Layer_29 Layer_30			Checked Checked			
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	Layer_29 Layer_30			Checked Checked			
	Layer_29 Layer_30			Checked Checked			

Totally Integrated Automation Porta								
Tack1 / UNII	2 [VTD/100 Pa	sic DNI / Scro	ons					
Read and writ	_2 [KTP400 Ba	SIC PIN] / Scre	ens					
Hardcopy of Rea								
Trandcopy of Rea	a and write	RFID Read ope	ration	RETD W	/rite operatio	n .		
		Read value	*	Write	value 2000	2000		
		Address 0	00000			00000		
		Read value Address 1	+000	nn	value 3 +0	00000		
		Read value	. 000	Write	value 4	20000		
		Address 2	+000	Addi	C35 Z	00000		
		Read value Address 3	+000		value 5 +0	00000		
		Command Ack. [□ Tan Pi	resent 🗆 [1			
		Command End [na status 🔲	Ant.	OFF		
General								
Name Number	Read and write	Backgro Templa	ound color te	255, 255, 255 Template_1		Grid color Tooltip	0, 0, 0	
Layers	0			remplate_		p		
Active layer				Chli-d				
Layer_0 Layer_1				Checked Checked				
Layer_2 Layer_3				Checked Checked				
Layer_4				Checked				
Layer_5 Layer_6				Checked Checked				
Layer_7				Checked				
Layer_8 Layer_9				Checked Checked				
Layer_10				Checked				
Layer_11 Layer_12				Checked Checked				
Layer_13				Checked				
Layer_14 Layer_15				Checked Checked				
Layer_16				Checked				
Layer_17 Layer_18				Checked Checked				
Layer_19				Checked				
Layer_20 Layer_21				Checked Checked				
Layer_22				Checked				
Layer_23 Layer_24				Checked Checked				
Layer_25				Checked				
Layer_26 Layer_27				Checked Checked				
Layer_28				Checked				
Layer_29 Layer_30				Checked Checked				
Layer_31				Checked				
Text field_1								
Туре	Text field							
General Text	DEID Bood operation							
Appearance	RFID Read operation							
Background color	255, 255, 255	Backgro tern		Transparent		Border backgro	ound 99, 101, 115	
Border color	66, 73, 82	Border	width	0		Line style	Double line	
Foreground color	255, 255, 255	Corner der)	radius (bor-	3				
Layout Bottom margin	2	Fit to si	70	Checked		Height	22	
X position	13	Left ma		3		Right margin	2	
Y position Text format	9	Top ma	rgin	2		Width	161	
Font	Tahoma, 15px, style=E	III	ıtal align-	Left		Orientation	Horizontal	
Vertical alignment	Middle	ment						
Flashing								
Flashing Styles/Designs	None							
Use style/design	Unchecked							
Miscellaneous Layer	0 - Layer_0	Name		Text field_1				
Dynamizations\Appe	earance					_	a -	
Tag - Cycle	i_command_value -	Data ty	pe	Range		Range	11	
								_

reground color	0, 255, 0	Background color	255, 255, 255	Flashing	No
ext field_2	1				
/pe	Text field				
ieneral					
ext	Read value Address 0				
appearance ackground color	255, 255, 255	Background fill pat-	Transparent	Border background	99. 101. 115
Border color	66, 73, 82	tern Border width	0	color Line style	Double line
oreground color	49, 52, 74	Corner radius (bor-	3	Line style	Double lifte
ayout		der)			
ottom margin (position	17	Fit to size Left margin	Checked 3	Height Right margin	46 2
position	34	Top margin	2	Width	99
ext format ont	Tahoma, 17px, style=Bold	Horizontal align-	Centered	Orientation	Horizontal
ertical alignment	Middle	ment			
lashing					
lashing tyles/Designs	None				
lse style/design	Unchecked				
liscellaneous ayer	0 - Layer_0	Name	Text field_2		
/O field_1					
	I/O field				
ype ieneral					
Display format Mode	Decimal Output	Field length Process value	10	Format pattern Shift decimal point	9999999
how leading zeros	•		·	, as assumed point	-
Appearance Background color	255, 255, 0	Background fill pat-	Solid	Border background	99, 101, 115
Sorder color	66, 73, 82	tern Border width	1	color Line style	Double line
oreground color	49, 52, 74	Unit		Corner radius	3
Characteristics Hidden input	Unchecked				
ayout		Fit to sine	Lin also also al	lla: nhá	20
Sottom margin (position	125	Fit to size Left margin	Unchecked 3	Height Right margin	39 2
position ext format	39	Top margin	2	Width	99
ont	Tahoma, 21px, style=Bold	Horizontal align-	Right	Orientation	Horizontal
ertical alignment	Middle	ment			
imits Color for High limit	239, 89, 99	Color for Low limit	247, 162, 41		
iolated		violated	,,		
tyles/Designs Jse style/design	Unchecked				
Miscellaneous Tooltip		Layer	0 - Layer_0	Name	I/O field_1
ecurity				rame	no neid_1
uthorization		Allow operator control	Checked		
)ynamizations\Tag (Property name	connection Process value	Тад	i_read_value_0		
· •	. rocess value	li a a	i_i_icaa_vaiae_U		
/O field_2	lua a ti				
ype ieneral	I/O field				
isplay format	Decimal	Field length	5	Format pattern	s99999
lode how leading zeros	Output Unchecked	Process value		Shift decimal point	
appearance ackground color	255, 255, 0	Background fill pat-	Solid	Border background	99, 101, 115
		tern	1	color	
order color oreground color	66, 73, 82 49, 52, 74	Border width Unit	1	Line style Corner radius	Double line 3
haracteristics lidden input	Unchecked				
ayout					
ottom margin position	125	Fit to size Left margin	Unchecked 3	Height Right margin	2
position	84	Top margin	2	Width	99
ext format ont	Tahoma, 21px, style=Bold	Horizontal align-	Right	Orientation	Horizontal
ertical alignment	, ,	ment			
imits					
	739 89 99	Color for Low limit	247, 162, 41		
Color for High limit riolated	233, 63, 33	violated			

Totally Integrated	1				
Automation Porta	ıl				
Miscellaneous					
Tooltip		Layer	0 - Layer_0	Name	I/O field_2
Security					_
Authorization		Allow operator con- trol	Checked		
Dynamizations\Tag	connection	tioi			
Property name	Process value	Tag	i_read_value_1		
I/O field_3					
_	U2 61 1 1	7			
Type General	I/O field				
Display format	Decimal	Field length	5	Format pattern	s99999
Mode	Output	Process value		Shift decimal point	0
Show leading zeros Appearance	Опспескеа				
Background color	255, 255, 0	Background fill pat-	Solid	Border background	99, 101, 115
Border color	66, 73, 82	tern Border width	1	color Line style	Double line
Foreground color	49, 52, 74	Unit		Corner radius	3
Characteristics					
Hidden input Layout	Unchecked				
Bottom margin	2	Fit to size	Unchecked	Height	39
X position	125	Left margin	3	Right margin	2
Y position Text format	128	Top margin	2	Width	99
Font	Tahoma, 21px, style=Bold	Horizontal align-	Right	Orientation	Horizontal
Vortical alignment	Middle	ment			
Vertical alignment Limits	iviiuuie				
Color for High limit	239, 89, 99	Color for Low limit	247, 162, 41		
violated Styles/Designs		violated			
Use style/design	Unchecked				
Miscellaneous					
Tooltip Security		Layer	0 - Layer_0	Name	I/O field_3
Authorization		Allow operator con-	Checked		
D		trol			
Dynamizations\Tag or Property name	Process value	Tag	i_read_value_2		
. ,		J	<u> </u>		
I/O field_4					
Туре	I/O field				
General		Field length	5	Format nattern	c99999
	I/O field Decimal Output	Field length Process value	5	Format pattern Shift decimal point	s99999 0
General Display format Mode Show leading zeros	Decimal Output		5		
General Display format Mode Show leading zeros Appearance	Decimal Output Unchecked	Process value		Shift decimal point	0
General Display format Mode Show leading zeros Appearance Background color	Decimal Output Unchecked 255, 255, 0	Process value Background fill pattern		Shift decimal point Border background color	99, 101, 115
General Display format Mode Show leading zeros Appearance Background color Border color	Decimal Output Unchecked 255, 255, 0 66, 73, 82	Process value Background fill pattern Border width		Shift decimal point Border background color Line style	99, 101, 115 Double line
General Display format Mode Show leading zeros Appearance Background color	Decimal Output Unchecked 255, 255, 0	Process value Background fill pattern		Shift decimal point Border background color	99, 101, 115
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input	Decimal Output Unchecked 255, 255, 0 66, 73, 82	Process value Background fill pattern Border width		Shift decimal point Border background color Line style	99, 101, 115 Double line
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked	Process value Background fill pattern Border width Unit	Solid 1	Border background color Line style Corner radius	99, 101, 115 Double line 3
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74	Process value Background fill pattern Border width		Shift decimal point Border background color Line style	99, 101, 115 Double line
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked	Process value Background fill pattern Border width Unit Fit to size	Solid 1 Unchecked	Border background color Line style Corner radius	99, 101, 115 Double line 3
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin	Solid 1 Unchecked 3 2	Border background color Line style Corner radius Height Right margin Width	99, 101, 115 Double line 3 39 2 99
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold	Process value Background fill pattern Border width Unit Fit to size Left margin	Solid 1 Unchecked 3	Border background color Line style Corner radius Height Right margin	99, 101, 115 Double line 3 39
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal align-	Solid 1 Unchecked 3 2	Border background color Line style Corner radius Height Right margin Width	99, 101, 115 Double line 3 39 2 99
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal align-	Solid 1 Unchecked 3 2 Right	Border background color Line style Corner radius Height Right margin Width	99, 101, 115 Double line 3 39 2 99
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment	Solid 1 Unchecked 3 2 Right	Border background color Line style Corner radius Height Right margin Width	99, 101, 115 Double line 3 39 2 99
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit	Solid 1 Unchecked 3 2 Right	Border background color Line style Corner radius Height Right margin Width	99, 101, 115 Double line 3 39 2 99
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit	Solid 1 Unchecked 3 2 Right 247, 162, 41	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit	Solid 1 Unchecked 3 2 Right	Border background color Line style Corner radius Height Right margin Width	99, 101, 115 Double line 3 39 2 99
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated	Solid 1 Unchecked 3 2 Right 247, 162, 41	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Process value Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated	Solid 1 Unchecked 3 2 Right 247, 162, 41	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator con-	Solid 1 Unchecked 3 2 Right 247, 162, 41	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag @ Property name Text field_7	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked	Border background color Line style Corner radius Height Right margin Width Orientation	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3	Border background color Line style Corner radius Height Right margin Width Orientation Name	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text Appearance Background color	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked Text field Command Ack. 255, 255, 255	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control Tag	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3	Border background color Line style Corner radius Height Right margin Width Orientation Name	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text Appearance Background color Border color	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked Connection Process value Text field Command Ack. 255, 255, 255 66, 73, 82	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Background fill pattern Border width	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3	Border background color Line style Corner radius Height Right margin Width Orientation Name	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text Appearance Background color Border color Foreground color	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked Text field Command Ack. 255, 255, 255	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control Tag	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3 Transparent 0	Border background color Line style Corner radius Height Right margin Width Orientation Name	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text Appearance Background color Border color Foreground color	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked Text field Command Ack. 255, 255, 255 66, 73, 82 49, 52, 74	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Background fill pattern Border width Corner radius (border)	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3 Transparent 0 3	Border background color Line style Corner radius Height Right margin Width Orientation Name Border background color Line style	99, 101, 115 Double line 3 39 2 99 Horizontal I/O field_4
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text Appearance Background color Border color Foreground color	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked Connection Process value Text field Command Ack. 255, 255, 255 66, 73, 82	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Background fill pattern Border width Corner radius (bor-	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3 Transparent 0	Border background color Line style Corner radius Height Right margin Width Orientation Name	99, 101, 115 Double line 3 39 2 99 Horizontal
General Display format Mode Show leading zeros Appearance Background color Border color Foreground color Characteristics Hidden input Layout Bottom margin X position Y position Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag of Property name Text field_7 Type General Text Appearance Background color Border color Foreground color	Decimal Output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 125 173 Tahoma, 21px, style=Bold Middle 239, 89, 99 Unchecked Text field Command Ack. 255, 255, 255 66, 73, 82 49, 52, 74	Background fill pattern Border width Unit Fit to size Left margin Top margin Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Background fill pattern Border width Corner radius (border)	Solid 1 Unchecked 3 2 Right 247, 162, 41 0 - Layer_0 Checked i_read_value_3 Transparent 0 3	Border background color Line style Corner radius Height Right margin Width Orientation Name Border background color Line style	99, 101, 115 Double line 3 39 2 99 Horizontal I/O field_4

position	8	Left margin	3	Right margin	2
position ext format	224	Top margin	2	Width	113
ont	Tahoma, 15px, style=Bold	Horizontal align- ment	Centered	Orientation	Horizontal
ertical alignment	Middle	Inche Inche			
lashing	None				
Styles/Designs Jse style/design	Unchecked				
/liscellaneous					
ayer	0 - Layer_0	Name	Text field_7		
Text field_8					
ype General	Text field				
Text Appearance	Command End				
Background color	255, 255, 255	Background fill pat- tern	Transparent	Border background color	99, 101, 115
Border color Foreground color	66, 73, 82 49, 52, 74	Border width Corner radius (bor-	0 3	Line style	Double line
Layout		der)			
Bottom margin K position	2 6	Fit to size Left margin	Checked 3	Height Right margin	22
r position	243	Top margin	2	Width	108
Γext format Font	Tahama 1Eny styla-Rold		Centered	Orientation	Horizontal
	Tahoma, 15px, style=Bold	Horizontal align- ment	Centerea	Orientation	Horizontal
Vertical alignment Flashing	Middle				
Flashing Flashing	None				
Styles/Designs					
Use style/design Miscellaneous	Unchecked				
Layer	0 - Layer_0	Name	Text field_8		
Text field_9					
Гуре	Text field				
General Fext	Tag Present				
Appearance	Tag Present				
Background color	255, 255, 255	Background fill pat- tern	Transparent	Border background color	99, 101, 115
Border color	66, 73, 82	Border width	0	Line style	Double line
	49, 52, 74	Corner radius (bor-	3		
Foreground color		der)			
Layout			Checked	Height	22
_ayout Bottom margin K position	2 149	Fit to size Left margin	Checked 3	Height Right margin	22
ayout Bottom margin K position Y position	2	Fit to size			
	2 149	Fit to size Left margin	3	Right margin	2
Layout Bottom margin X position Y position Fext format Font Vertical alignment	2 149 225 Tahoma, 15px, style=Bold	Fit to size Left margin Top margin	3 2	Right margin Width	2 94
Layout Bottom margin X position Y position Text format Font	2 149 225 Tahoma, 15px, style=Bold	Fit to size Left margin Top margin Horizontal align-	3 2	Right margin Width	2 94
Layout Bottom margin X position Y position Text format Font Vertical alignment Flashing Flashing Styles/Designs	2 149 225 Tahoma, 15px, style=Bold Middle	Fit to size Left margin Top margin Horizontal align-	3 2	Right margin Width	2 94
Layout Bottom margin X position Y position Text format Font Vertical alignment Flashing Flashing	2 149 225 Tahoma, 15px, style=Bold Middle	Fit to size Left margin Top margin Horizontal align-	3 2	Right margin Width	2 94
Layout Bottom margin X position Y position Fext format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design	2 149 225 Tahoma, 15px, style=Bold Middle	Fit to size Left margin Top margin Horizontal align-	3 2	Right margin Width	2 94
Layout Bottom margin X position Y position Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked	Fit to size Left margin Top margin Horizontal alignment	3 2 Centered	Right margin Width	2 94
Layout Bottom margin X position Y position Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked	Fit to size Left margin Top margin Horizontal alignment	3 2 Centered	Right margin Width	2 94
Layout Bottom margin X position Y position Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer Text field_10 Type General Text	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0	Fit to size Left margin Top margin Horizontal alignment	3 2 Centered	Right margin Width	2 94
Layout Bottom margin X position Y position Fext format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer Text field_10 Type General	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0	Fit to size Left margin Top margin Horizontal alignment Name	Zentered Text field_9	Right margin Width Orientation Border background	2 94 Horizontal
Layout Bottom margin X position Y position Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer Text field_10 Type General Text Appearance	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0 Text field Antenna status	Fit to size Left margin Top margin Horizontal alignment Name	Zentered Text field_9	Right margin Width Orientation	2 94 Horizontal
Layout Bottom margin K position V position Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer Text field_10 Type General Text Appearance Background color Border color	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0 Text field Antenna status 255, 255, 255	Fit to size Left margin Top margin Horizontal alignment Name Background fill pattern Border width Corner radius (bor-	Zentered Text field_9 Transparent	Right margin Width Orientation Border background color	2 94 Horizontal
ayout Bottom margin C position C	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0 Text field Antenna status 255, 255, 255 66, 73, 82 49, 52, 74	Fit to size Left margin Top margin Horizontal alignment Name Background fill pattern Border width Corner radius (border)	Centered Text field_9 Transparent 0 3	Right margin Width Orientation Border background color Line style	Page 194 Horizontal 99, 101, 115 Double line
Layout Bottom margin K position V position Text format Font Vertical alignment Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer Text field_10 Type General Text Appearance Background color Foreground color Layout Bottom margin	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0 Text field Antenna status 255, 255, 255 66, 73, 82 49, 52, 74	Fit to size Left margin Top margin Horizontal alignment Name Background fill pattern Border width Corner radius (border) Fit to size	Centered Text field_9 Transparent 0 3	Right margin Width Orientation Border background color Line style Height	2 94 Horizontal
Layout Bottom margin C position C position C position Cext format Font Certical alignment Flashing Flashing Flashing Styles/Designs Use style/design Miscellaneous Layer Text field_10 Type General Text Appearance Background color Foreground color Foreground color Layout Bottom margin C position C position	2 149 225 Tahoma, 15px, style=Bold Middle None Unchecked 0 - Layer_0 Text field Antenna status 255, 255, 255 66, 73, 82 49, 52, 74	Fit to size Left margin Top margin Horizontal alignment Name Background fill pattern Border width Corner radius (border)	Centered Text field_9 Transparent 0 3	Right margin Width Orientation Border background color Line style	Page 194 Horizontal 99, 101, 115 Double line
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leight	13	X position	126	Round corner heigh	
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lse style/design	Unchecked				
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ype ppearance	Rectangle				
ackground color	222, 219, 222	Background fill pat-	Solid	Border color	24, 28, 49
		tern			
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oreground color	24, 28, 49	Background color	217, 217, 217	Flashing	No
lange	11	Foreground color	24, 28, 49	Background color	0, 255, 0
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oreground color	24, 28, 49	Background color	222, 219, 222	Flashing	No
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se style/design	Unchecked				
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Background color	255, 255, 255	Background fill pat- tern	Transparent	Border background color	99, 101, 115
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oreground color	49, 52, 74	Corner radius (border)	3		
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ont	Tahoma, 17px, style=Bold	Horizontal align- ment	Centered	Orientation	Horizontal
ertical alignment	Middle				
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Type Seath Mode Seath Value status ON Percent value Seath Test OF	Type		0 - Layer_0	Name	Text field_5		
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Toolip Layer 0 - Layer_0 Name Switch_1 Alignment Horizontal Security Authorization Allow operator control Trol Trocess value Tag Q_deactivate_antenna Rectangle_5 Type Rectangle Appearance Background fill pattern Border width 1 Line style Solid Layout Height State State State Styles/Designs Use style/design Unchecked Type Rectangle Appearance Background core rewidth 1 Line style Solid Layout Round corner width 24 X position 244 Round corner height 0 Round corner width 223 Styles/Designs Use style/design Unchecked Type Rectangle Appearance Background fill pattern Solid So	Toolip	Use style/design	Unchecked				
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trol	Itrol		Horizontal				
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Round corner width 0 Y position 8 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous Layer 0 - Layer_0 Name Rectangle_5 Rectangle_8 Type Rectangle Background color 206, 255, 255 Background fill pattern Line style Solid Layout Height 188 X position 244 Round corner height 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked Width 223	Round corner width 0 Y position 8 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous Layer 0 - Layer_0 Name Rectangle_5 Rectangle_8 Type Rectangle Background color 206, 255, 255 Background fill pattern Early Solid Border color 24, 28, 49 Background to 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked		24	X position	244	Round corner height	t O
Use style/design Unchecked Miscellaneous Layer	Use style/design Unchecked Miscellaneous Layer	Round corner width		•	8		
Rectangle_8 Type Rectangle Background color 206, 255, 255 Background fill pattern 24, 28, 49 Border width 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous	Layer 0 - Layer_0 Name Rectangle_5 Rectangle_8 Type Rectangle Appearance Background color 206, 255, 255 Background fill pattern Line style Line style Solid Layout Height 188 X position Round corner width 0 Y position 32 Width 223 Styles/Designs Unchecked Rectangle_5	Use style/design	Unchecked				
Type Rectangle Appearance Background color 206, 255, 255 Background fill pattern Solid Border color 24, 28, 49 Border width 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous	Type Rectangle Appearance Background color 206, 255, 255 Background fill pattern Solid Border width 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked		0 - Layer_0	Name	Rectangle_5		
Appearance Background color 206, 255, 255 Background fill pattern Solid Border color 24, 28, 49 Border width 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Unchecked Miscellaneous Miscellaneous	Appearance Background color 206, 255, 255 Background fill pattern Solid Border color 24, 28, 49 Border width 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Unchecked						
Border width 1 Line style Solid Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous	Solid Line style Solid Layout Height 188 X position 244 Round corner height 0 Nation 32 Width 223 Styles/Designs Unchecked Unchecked Unchecked Contact Conta	Appearance					
Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous	Layout Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked		206, 255, 255			Border color	24, 28, 49
Height 188 X position 244 Round corner height 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked Miscellaneous	Height 188 X position 244 Round corner height 0 Round corner width 0 Y position 32 Width 223 Styles/Designs Use style/design Unchecked		1	Line style	Solid		
Styles/Designs Use style/design Unchecked Miscellaneous	Styles/Designs Use style/design Unchecked	Height		-			
Miscellaneous		Styles/Designs		ι μοειασπ)	vviuti	225
	Miscellaneous		Unchecked				
			0 - Layer_0	Name	Rectangle_8		
							Т

ext field_6					
ype –	Text field				
General					
Text Appearance	RFID Write operation				
Rackground color	255, 255, 255	Background fill pat-	Transparent	Border background	99, 101, 115
) audau salau	66 72 92	tern Border width	0	color	Double line
Border color Foreground color	66, 73, 82 255, 255, 255	Corner radius (bor-	3	Line style	Double line
	, ,	der)			
ayout Bottom margin	2	Fit to size	Checked	Height	22
(position	246	Left margin	3	Right margin	2
/ position	9	Top margin	2	Width	165
Text format Font	Tahoma, 15px, style=Bold	Horizontal align-	Left	Orientation	Horizontal
/	·	ment			
/ertical alignment Flashing	Middle				
lashing	None				
Styles/Designs Use style/design	Unchecked				
Aiscellaneous	Unchecked				
.ayer	0 - Layer_0	Name	Text field_6		
Dynamizations\App Tag - Cycle	earance i_command_value -	Data type	Range	Range	22
oreground color	0, 255, 0	Background color	255, 255, 255	Flashing	No
Toyt field 11				,	
Text field_11					
Type General	Text field				
senerai Text	Write value				
	Address 0				
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Border background	99 101 115
		tern		color	
Border color Foreground color	66, 73, 82	Border width Corner radius (bor-	3	Line style	Double line
oreground color	49, 52, 74	der)	3		
ayout	-				
Bottom margin C position	252	Fit to size Left margin	Checked 3	Height Right margin	2
position (34	Top margin	2	Width	102
ext format	T. 17				
ont	Tahoma, 17px, style=Bold	Horizontal align- ment	Centered	Orientation	Horizontal
ertical alignment/	Middle			, I	
lashing lashing	None				
Styles/Designs					
Jse style/design	Unchecked				
Miscellaneous .ayer	0 - Layer_0	Name	Text field_11		
•	,		1.500.050		
I/O field_5					
уре	I/O field				
General Display format	Decimal	Field length	10	Format pattern	9999999
Mode	Input/output	Process value	10	Shift decimal point	
how leading zeros	Unchecked			, ,	
Appearance Background color	255, 255, 0	Background fill pat-	Solid	Border background	99, 101. 115
		tern		color	
Border color Foreground color	66, 73, 82 49, 52, 74	Border width Unit	1	Line style Corner radius	Double line
Characteristics	T9, 32, 7T	Ollit		Comeniadius	<u> </u>
Hidden input	Unchecked				
.ayout Bottom margin	2	Fit to size	Unchecked	Height	39
(position	361	Left margin	3	Right margin	2
position	39	Top margin	2	Width	99
ext format ont	Tahoma, 21px, style=Bold	Horizontal align-	Right	Orientation	Horizontal
	·	ment			
ertical alignment	Middle				
imits Color for High limit	239, 89, 99	Color for Low limit	247, 162, 41		
		violated			
violated	Unchecked				
violated Styles/Designs	STIGITOCKEG				
violated				Name	I/O field_5
violated Styles/Designs Jse style/design Miscellaneous Tooltip		Layer	0 - Layer_0	Name	I/O IIelu_5
violated Styles/Designs Use style/design Miscellaneous Cooltip Security				Name	ino field_5
violated Styles/Designs Use style/design Miscellaneous Tooltip		Allow operator control		Name	I/O Held_5

	al				
I/O field_6					
Гуре	I/O field				
General Display format	Decimal	Field length	5	Format pattern	s99999
Vispiay format Mode	Input/output	Field length Process value	ס	Shift decimal point	
Show leading zeros		Trocess raide		Jimit decimal point	
Appearance					
Background color	255, 255, 0	Background fill pat-	Solid	Border background	99, 101, 115
Border color	66, 73, 82	tern Border width	1	color Line style	Double line
Foreground color	49, 52, 74	Unit		Corner radius	3
Characteristics	15, 52, 7 1	Offic		Corner radius	5
Hidden input	Unchecked				
ayout					
Bottom margin	2	Fit to size	Unchecked	Height	39
(position (position	361 84	Left margin Top margin	2	Right margin Width	99
Text format	04	Top margin	Z	Width	77
ont	Tahoma, 21px, style=Bold	Horizontal align-	Right	Orientation	Horizontal
	· ·	ment	3		
ertical alignment	Middle				
imits	220 90 00	Calantani	247 162 41		
Color for High limit	237, 07, 77	Color for Low limit violated	247, 162, 41		
tyles/Designs					
Jse style/design	Unchecked				
Miscellaneous					WO C. L. C
Tooltip		Layer	0 - Layer_0	Name	I/O field_6
Security Authorization		Allow operator con-	Checked		
windizativii		trol	CITCCICCU		
Dynamizations\Tag	connection				
Property name	Process value	Tag	q_write_values_1		
NO field 7					
I/O field_7					
Туре	I/O field				
General					
Display format	Decimal	Field length	5	Format pattern	s99999
Mode	Input/output	Process value		Shift decimal point	0
show leading zeros	Unchecked				
Appearance Background color	255, 255, 0	Background fill pat-	Solid	Border background	00 101 115
sackground color	255, 255, 0	tern	Joliu	color	99, 101, 113
Border color	66, 73, 82	Border width	1	Line style	Double line
Foreground color	49, 52, 74	Unit		Corner radius	3
Characteristics					
Hidden input	Unchecked				
Layout Bottom margin	2	Fit to size	Unchecked	Height	39
X position	361	Left margin	3	Right margin	2
r position	128	Top margin	2	Width	99
Text format	Tahoma, 21px, style=Bold	Horizontal align-	Right	Orientation	Horizontal
Text format Font	·		Right	Orientation	Horizontal
Text format Font /ertical alignment	·	Horizontal align-	Right	Orientation	Horizontal
Text format Font Vertical alignment Limits	Middle	Horizontal align- ment		Orientation	Horizontal
Text format Font Vertical alignment Limits Color for High limit Violated	Middle	Horizontal align- ment	Right 247, 162, 41	Orientation	Horizontal
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs	Middle 239, 89, 99	Horizontal alignment Color for Low limit		Orientation	Horizontal
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design	Middle	Horizontal alignment Color for Low limit		Orientation	Horizontal
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous	Middle 239, 89, 99	Horizontal alignment Color for Low limit violated	247, 162, 41		
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Fooltip	Middle 239, 89, 99	Horizontal alignment Color for Low limit		Orientation	Horizontal
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Tooltip Security	Middle 239, 89, 99	Horizontal alignment Color for Low limit violated	247, 162, 41 0 - Layer_0		
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization	Middle 239, 89, 99 Unchecked	Horizontal alignment Color for Low limit violated	247, 162, 41 0 - Layer_0		
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization	Middle 239, 89, 99 Unchecked connection	Horizontal alignment Color for Low limit violated Layer Allow operator control	247, 162, 41 0 - Layer_0 Checked		
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization	Middle 239, 89, 99 Unchecked	Horizontal alignment Color for Low limit violated Layer Allow operator con-	247, 162, 41 0 - Layer_0		
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag	Middle 239, 89, 99 Unchecked connection	Horizontal alignment Color for Low limit violated Layer Allow operator control	247, 162, 41 0 - Layer_0 Checked		
Text format Font Font Font Fortical alignment Limits Color for High limit Foliated Styles/Designs Jise style/design Miscellaneous Fooltip Focurity Authorization Dynamizations\Tag Property name	Middle 239, 89, 99 Unchecked connection Process value	Horizontal alignment Color for Low limit violated Layer Allow operator control	247, 162, 41 0 - Layer_0 Checked		
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8	Middle 239, 89, 99 Unchecked connection	Horizontal alignment Color for Low limit violated Layer Allow operator control	247, 162, 41 0 - Layer_0 Checked		
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General	Middle 239, 89, 99 Unchecked connection Process value	Horizontal alignment Color for Low limit violated Layer Allow operator control	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Name	I/O field_7
rext format font /ertical alignment imits Color for High limit riolated ctyles/Designs Jose style/design //iscellaneous Cooltip fecurity Authorization //O field_8 Type General Display format	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length	247, 162, 41 0 - Layer_0 Checked	Name Format pattern	I/O field_7
ext format cont Vertical alignment imits Color for High limit ciolated ctyles/Designs Use style/design Viscellaneous Cooltip Security Authorization Oynamizations\Tag Property name I/O field_8 Type General Display format Mode	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output	Horizontal alignment Color for Low limit violated Layer Allow operator control	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Name	I/O field_7
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Name Format pattern Shift decimal point	I/O field_7 s99999 0
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Tooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pat-	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Name Format pattern Shift decimal point Border background	I/O field_7 s99999 0
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Jise style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Format pattern Shift decimal point Border background color	s99999 0
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Border color	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern Border width	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Format pattern Shift decimal point Border background color Line style	s99999 0 99, 101, 115 Double line
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Foreground color	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Format pattern Shift decimal point Border background color	s99999 0
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Foreground color Characteristics	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern Border width	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Format pattern Shift decimal point Border background color Line style	s99999 0 99, 101, 115 Double line
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Jse style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Foreground color Characteristics Hidden input	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern Border width	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Format pattern Shift decimal point Border background color Line style	s99999 0 99, 101, 115 Double line
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Foreground color Characteristics Hidden input Layout Bottom margin	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked	Horizontal alignment	247, 162, 41 0 - Layer_0 Checked q_write_values_2	Format pattern Shift decimal point Border background color Line style Corner radius	s99999 0 99, 101, 115 Double line 3
Text format Font Vertical alignment Limits Color for High limit violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Foreground color Characteristics Hidden input Layout Bottom margin K position	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 361	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern Border width Unit Fit to size Left margin	247, 162, 41 0 - Layer_0 Checked q_write_values_2 5 Solid 1 Unchecked 3	Format pattern Shift decimal point Border background color Line style Corner radius Height Right margin	s99999 0 99, 101, 115 Double line 3
Text format Font Vertical alignment Limits Color for High limit Violated Styles/Designs Use style/design Miscellaneous Fooltip Security Authorization Dynamizations\Tag Property name I/O field_8 Type General Display format Mode Show leading zeros Appearance Background color Foreground color Characteristics Hidden input Layout Bottom margin K position K position	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked	Horizontal alignment	247, 162, 41 0 - Layer_0 Checked q_write_values_2 5 Solid 1	Format pattern Shift decimal point Border background color Line style Corner radius	s99999 0 99, 101, 115 Double line 3
ext format ont Vertical alignment imits Color for High limit iolated tyles/Designs Use style/design Viscellaneous cooltip ecurity Authorization Vynamizations\Tag Property name VO field_8 Type General Display format Mode how leading zeros Expearance Fackground color Forder c	Middle 239, 89, 99 Unchecked connection Process value I/O field Decimal Input/output Unchecked 255, 255, 0 66, 73, 82 49, 52, 74 Unchecked 2 361	Horizontal alignment Color for Low limit violated Layer Allow operator control Tag Field length Process value Background fill pattern Border width Unit Fit to size Left margin	247, 162, 41 0 - Layer_0 Checked q_write_values_2 5 Solid 1 Unchecked 3	Format pattern Shift decimal point Border background color Line style Corner radius Height Right margin	s99999 0 99, 101, 115 Double line 3

/ertical alignment _imits	Middle				
Color for High limit	239, 89, 99	Color for Low limit violated	247, 162, 41		
Styles/Designs		violated			
Jse style/design	Unchecked				
Miscellaneous Fooltip		Layer	0 - Layer_0	Name	I/O field_8
Security				itaine	ino ficia_o
Authorization		Allow operator con- trol	Checked		
Dynamizations\Tag (Property name	Process value	Tag	q_write_values_3		
Text field_12					
Гуре	Text field				
General					
Гext	Write value Address 1				
Appearance Background color	255, 255, 255	Background fill pat- tern	Transparent	Border background color	99, 101, 115
Border color	66, 73, 82	Border width	0	Line style	Double line
oreground color	49, 52, 74	Corner radius (border)	3		
ayout Bottom margin	2	Fit to size	Checked	Height	46
C position	252	Left margin	3	Right margin	2
/ position	78	Top margin	2	Width	102
Text format Font	Tahoma, 17px, style=Bold	Horizontal align-	Centered	Orientation	Horizontal
		ment			
Vertical alignment	Middle				
lashing	None				
Styles/Designs	Unchasted				
Jse style/design Miscellaneous	Unchecked				
_ayer	0 - Layer_0	Name	Text field_12		
Text field_13					
Гуре	Text field				
General					
Гехt	Write value Address 2				
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Border background	99 101 115
background color	255, 255, 255	tern	Transparent	color	75, 101, 115
Border color	66, 73, 82	Border width	0	Line style	Double line
oreground color	49, 52, 74	Corner radius (border)	3		
₋ayout					
Bottom margin K position	252	Fit to size Left margin	Checked 3	Height Right margin	46 2
r position	123	Top margin	2	Width	102
Text format					
ont	Tahoma, 17px, style=Bold	Horizontal align- ment	Centered	Orientation	Horizontal
	Middle				
lashing	M				
Flashing Styles/Designs	None				
Jse style/design	Unchecked				
Miscellaneous	O-Lavor O	Name	Toyt field 12		
Layer	0 - Layer_0	Name	Text field_13		
Text field_14					
Type General	Text field				
Jeneral Text	Write value Address 3				
Appearance Background color	255, 255, 255	Background fill pat-	Transparent	Border background	99, 101, 115
Border color	66, 73, 82	tern Border width	0	color Line style	Double line
Foreground color	49, 52, 74	Corner radius (border)	3		
_ayout	2		Charle d		14.6
Bottom margin K position	252	Fit to size Left margin	Checked 3	Height Right margin	46 2
position	168	Top margin	2	Width	102
Text format	T. 47				
ont	Tahoma, 17px, style=Bold	Horizontal align- ment	Centered	Orientation	Horizontal
	Middle				<u> </u>
lashing	Nana				
/ertical alignment Flashing Flashing Styles/Designs	None				

Totally Integrate Automation Port	ed cal						
Miscellaneous			II ••	T . C . L . 4.4		L	
Layer	0 - Laye	er_U	Name	Text field_14			
Softkey_F1 Type	Functio	on key	7				
General Authorization	Tunctio	on key	Clabal assignment	Unchecked	VovCodo	220	
LED tag			Global assignment Bit in the LED tag	0	KeyCode Graphic	220	
Dynamizations\Eve Event name	nt		Press key				
Function list\Set	RitInTag		i i ess key				
Tag	Jimrug	q_command_value		Bit	0		
Function list\Res	etBitInT	, .			· ·		
Tag		q_command_value		Bit	1		
Softkey_F2				,			
Туре	Functio	on key					
General Authorization			Global assignment	Unchecked	KeyCode	221	
LED tag			Bit in the LED tag	0	Graphic		
Dynamizations\Eve Event name	nt		Press key				
Function list\Set	BitInTag						
Tag		q_command_value		Bit	1		
Function list\Res	etBitInT	ag					
Tag		q_command_value		Bit	0		

Totally Integrated					
Automation Porta	al				
Task1 / HMI_	2 [KTP400 Basic PN]	/ Screen man	agement / Templates	5	
Template_1					
-					
Hardcopy of Tem	iplate_1				
				1	
General				11	
Background color Tab sequence in	181, 182, 181 Checked	Grid color	0, 0, 0	Name	Template_1
foreground					
Layers Active layer	0				
Layer_0			Checked		
Layer_1			Checked		
Layer_2 Layer_3			Checked Checked		
Layer_4			Checked		
Layer_5 Layer_6			Checked Checked		
Layer_7			Checked		
Layer_8 Layer_9			Checked Checked		
Layer_10			Checked		
Layer_11 Layer_12			Checked Checked		
Layer_13			Checked		
Layer_14 Layer_15			Checked Checked		
Layer_16			Checked		
Layer_17 Layer_18			Checked Checked		
Layer_19			Checked		
Layer_20 Layer_21			Checked Checked		
Layer_22			Checked		
Layer_23 Layer_24			Checked Checked		
Layer_25			Checked		
Layer_26 Layer_27			Checked Checked		
Layer_28			Checked		
Layer_29 Layer_30			Checked Checked		
Layer_31			Checked		
Template_Button					
Туре	Button				
General Bit number	0	Hotkey	None	Mode	Graphic
Graphic list		Graphic OFF	ExitRuntime_KTP400_Basic_PN_TR	Graphic ON	ExitRuntime_KTP400_Basic_PN_TR
Process value Text ON	ExitRuntime	Text list		Text OFF	ExitRuntime
Appearance			lu a i ii		407.405.425
Background color	239, 235, 239	Background fill pat- tern	Vertical gradient	Border background color	107, 105, 107
Border color	156, 154, 165	Border width	1	Line style	Solid
Foreground color Design	49, 52, 74				
Focus color	148, 182, 231	Focus width	2		
Layout Fit to size	Unchecked	Height	29	X position	439
Y position	242	Width	40		
Text format Font	Tahoma, 13px, style=Bold	Horizontal align-	Centered	Orientation	Horizontal
Vertical alignment	Middle	ment of the text			
of the text	iviluule				
Styles/Designs Use style/design	Unchecked				
		_			

Totally Integrated Automation Portal					
Miscellaneous					
Tooltip Security	Layer	0 - Layer_0	Name	Templat	e_Button
Authorization	Allow operator con trol	- Checked			
Dynamizations\Event					
Event name Function list\StopRuntime	Release				
Mode	Runtime				
					·

Totally Integrated Automation Portal						
Task1 / HMI_2 [I	KTP400 Basic PN	/ Screen man	agement			
Name Globa	al screen	Background color	181, 182, 181	Grid color	0, 0, 0	

Totally Integrated Automation Portal		
	KTP400 Basic PN] / HMI tags	
Default tag table	[0]	
This folder is empty.		

Totally Integrate Automation Port						
「ask1 / HMI RFID [16]	_2 [KTP400 Basic	PN] / HMI tags				
_command_ack	(
General						
Name	i_command_ack	Connection	HMI_Connection_1	Data type	Bool	
Array elements	0	Length	1	Address		
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Input.command_ack	Coding	Binary	
PLC name	PLC_1					
Settings						
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation			
imits						
Maximum		Minimum				
inear scaling						
inear scaling	Unchecked	PLC value range end value		PLC value range start value	0	
HMI device value	100	HMI device value	0			
range end value		range start value				
Miscellaneous						
D tag		Start value				
Comment						
Comment		Source comment				
Multiplexing						
Multiplexing	Unchecked	Index tag				
General Name Array elements	i_command_end	Connection Length	HMI_Connection_1	Data type Address	Bool	
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Input.command_end		Binary	
PLC name	PLC_1	[· == 1g			2	
Settings	,					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation			
Limits	100 1113	Acquisition mode	cyclic iii operation			
Maximum		Minimum				
inear scaling		IVIIIIIIIIIIII				
Linear scaling	Unchecked	PLC value range end	110	PLC value range	0	
HMI device value	100	value HMI device value	0	start value	U	
range end value	100	range start value				
Miscellaneous		iiiigo stait value				
D tag		Start value				
Comment		Juil Value				
Comment		Source comment				
		Source comment				
Multiplexing	Unchecked	Indov to a				
Multiplexing _tag_present	Uncnecked	Index tag				
General						
General Name	i tag present	Connection	HMI_Connection_1	Data type	Bool	
	i_tag_present 0		1 INVII_COTHIECTION_1	Data type Address	DUUI	
Array elements	-	Length	DEIDDota DEID lassit to a const	-	Dinant	
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Input.tag_present	Coding	Binary	
	IDIT 1					
	PLC_1					
Settings		Approiation	Cyclic in one setion			
Settings Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation			
PLC name Settings Acquisition cycle Limits Maximum		Acquisition mode	Cyclic in operation			

General					
Name	i_tag_present	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Input.tag_present	Coding	Binary
PLC name	PLC_1				
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			

i_antenna_deactivated

General					
Name	i_antenna_deactivated	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access=""></symbolic>		RFIDData.RFID.Input.Antenna_de-activated	Coding	Binary
PLC name	PLC_1		-		
Settings					
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits					
Maximum		Minimum			
Linear scaling					
Linear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

liscellaneous					
D tag		Start value			
Comment Comment		Source comment			
Multiplexing					
Multiplexing	Unchecked	Index tag			
_command_val	ue				
General					
Name Array elements	i_command_value	Connection	HMI_Connection_1	Data type Address	Byte
Access mode	<symbolic access=""></symbolic>	Length PLC tag	RFIDData.RFID.Input.command_val-		Binary
PLC name	•		ue		•
Settings	PLC_1				
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
Limits Maximum		Minimum			
inear scaling		"			
inear scaling	Unchecked	PLC value range end value	10	PLC value range start value	0
HMI device value	100	HMI device value	0	Start Tarac	
ange end value Miscellaneous		range start value			
D tag		Start value			
Comment Comment		Source comment			
Jomment Multiplexing		Source comment			
Multiplexing	Unchecked	Index tag			
_read_value_0					
General					
Name	i_read_value_0	Connection	HMI_Connection_1	Data type	Int
Array elements Access mode	0 <symbolic access=""></symbolic>	Length PLC tag	2 RFIDData.RFID.Input.read_values[0]	Address	Binary
PLC name	PLC_1	r LC tag	in ibbata.ii ib.iiipat.ieaa_vaides[o]	coung	Diriary
Settings	400				
Acquisition cycle Limits	100 ms	Acquisition mode	Cyclic in operation		
Maximum		Minimum			
inear scaling inear scaling	Unchecked	PLC value range end	10	PLC value range	0
		value		start value	U
HMI device value range end value	100	HMI device value range start value	0		
Miscellaneous		Tunge start value			
D tag Comment		Start value			
Comment		Source comment			
Multiplexing		Used as As as			
Multiplexing	Unchecked	Index tag			
_read_value_1					
General			l		l. :
Name Array elements	i_read_value_1 0	Connection Length	HMI_Connection_1 2	Data type Address	Int
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Input.read_values[1]		Binary
PLC name Settings	PLC_1				
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
imits		" '			
Maximum Linear scaling		Minimum			
inear scaling	Unchecked	PLC value range end	10	PLC value range	0
HMI device value	100	value HMI device value	0	start value	
ange end value	1	range start value			
Miscellaneous D tag		Start value			
Comment					
Comment Multiplexing		Source comment			
Multiplexing Multiplexing	Unchecked	Index tag			
_read_value_2				-	
General Name	i_read_value_2	Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2	Address	
Access mode PLC name	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Input.read_values[2]	Coding	Binary
octings	PLC_1				
	100 ms	Acquisition mode	Cyclic in operation		
imits		Minimum			
Acquisition cycle Limits Maximum Linear scaling Linear scaling	Unchecked	Minimum PLC value range end		PLC value range	0

MI device value	100	HMI device value	0		<u> </u>
nge end value iscellaneous		range start value			
tag		Start value			
omment					
omment ultiplexing		Source comment			
ultiplexing	Unchecked	Index tag			
read_value_3					
eneral					
ame	i_read_value_3 0	Connection	HMI_Connection_1	Data type Address	Int
rray elements ccess mode	<symbolic access=""></symbolic>	Length PLC tag	2 RFIDData.RFID.Input.read_values[3]		Binary
.C name	PLC_1	<u> </u>	in is suranni is in parinoua_ranaos[s]		
ettings	100				
cquisition cycle mits	100 ms	Acquisition mode	Cyclic in operation		
aximum		Minimum			
near scaling	11-1-1-1	DI Caralana manana ana	10	DI Caralia a managa	0
near scaling	Unchecked	PLC value range end value	110	PLC value range start value	0
MI device value	100	HMI device value	0		·
nge end value iscellaneous		range start value			
tag		Start value			
mment					
omment ultiplexing		Source comment			
ultiplexing ultiplexing	Unchecked	Index tag			
· ·					
_startr/w					
eneral	a startiliii	C	LIMI Compatible 4	Date to	Dool
rray elements	q_startr/w	Connection Length	HMI_Connection_1	Data type Address	Bool
ccess mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Output."Start_r/w"	Coding	Binary
_C name	PLC_1				
ettings cquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
mits	TOOTHS	Acquisition mode	Cyclic III operation		
aximum		Minimum			
near scaling near scaling	Unchecked	PLC value range and	10	PLC value range	0
near scaling	Опспескеа	PLC value range end value	1110	start value	U
MI device value	100	HMI device value	0		·
inge end value liscellaneous		range start value			
tag		Start value			
omment					
omment Jultiplexing		Source comment			
ultiplexing	Unchecked	Index tag			
_deactivate_ar	itenna				
eneral					
ame	q_deactivate_antenna	Connection	HMI_Connection_1	Data type	Bool
rray elements ccess mode	0 <symbolic access=""></symbolic>	Length PLC tag	1 RFIDData.RFID.Output.Deacti-	Address Coding	Binary
		i LC tay	vate_antenna	County	oniai y
_C name	PLC_1				
ettings cquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
mits			y =======		
aximum		Minimum			
near scaling near scaling	Unchecked	PLC value range end	1 10	PLC value range	0
		value		start value	
MI device value inge end value	100	HMI device value range start value	0		
liscellaneous		.ungc start value			
tag		Start value			
omment omment		Source comment			
ultiplexing		Jource comment			
ultiplexing	Unchecked	Index tag			
_command_va	lue				
eneral					
ame	q_command_value	Connection	HMI_Connection_1	Data type	Byte
rray elements	0	Length	1	Address	D:
ccess mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Output.com- mand_value	Coding	Binary
	PLC_1			11	<u> </u>
_C name					
ettings	100 ms	A	Cyclic in anaration		
	100 ms	Acquisition mode	Cyclic in operation		

inear scaling inear scaling	Unchecked	PLC value range end	110	PLC value range	0
inear scaling	Опспескеа	value	1 10	start value	U
IMI device value	100	HMI device value	0		'
ange end value Miscellaneous		range start value			
D tag		Start value			
Comment					
Comment		Source comment	0= read UID, 1=Auto-read, 2=Auto-		
Multiplexing			write, 3=read, 4=write		
Multiplexing	Unchecked	Index tag			
write_values_	0				
General	<u>-</u>				
Jeneral Name	q_write_values_0	Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Output.write_val-	Coding	Binary
PLC name	PLC_1		ues[0]		
Settings	rlc_1				
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
imits					
Maximum		Minimum			
inear scaling inear scaling	Unchecked	PLC value range end	d 10	PLC value range	0
	STIGHTECKEU	value		start value	
HMI device value	100	HMI device value	0		
ange end value Miscellaneous		range start value			
D tag		Start value			
Comment					
Comment		Source comment			
Multiplexing	l lo alo alca d	Indov to a			
Multiplexing	Unchecked	Index tag		_	
q_write_values_	_1				
General					
Name	q_write_values_1	Connection	HMI_Connection_1	Data type	Int
Array elements Access mode	0 <symbolic access=""></symbolic>	Length PLC tag	2 RFIDData.RFID.Output.write_val-	Address Coding	Binary
.cccss mode	Symbolic access>	I Le tay	ues[1]	County	Diriui y
PLC name	PLC_1				
Settings	100	Aisis	Coolin in an austinu		
Acquisition cycle Limits	100 ms	Acquisition mode	Cyclic in operation		
Maximum		Minimum			
inear scaling					
inear scaling	Unchecked	PLC value range end value	d 10	PLC value range start value	0
HMI device value	100	HMI device value	0	start value	
ange end value		range start value			
Miscellaneous					
D tag Comment		Start value			
Comment		Source comment			
Multiplexing		Dource comment			
Multiplexing	Unchecked	Index tag			
_write_values_	2				
General	_				
Jame	q_write_values_2	Connection	HMI_Connection_1	Data type	Int
Array elements	0	Length	2	Address	
Access mode	<symbolic access=""></symbolic>	PLC tag	RFIDData.RFID.Output.write_val-	Coding	Binary
PLC name	PLC_1		ues[2]		
Settings	,				
Acquisition cycle	100 ms	Acquisition mode	Cyclic in operation		
imits					
Maximum Linear scaling		Minimum			
inear scaling inear scaling	Unchecked	PLC value range end	d 10	PLC value range	0
_		value		start value	
HMI device value	100	HMI device value	0		
ange end value Miscellaneous		range start value			
D tag		Start value			
Comment					
Comment		Source comment			
Multiplexing Multiplexing	Unchecked	Index tag			
		mach tag			
_write_values_	_5				
General	a write value 2	Commontin	HMI Connection 1	Data tura -	Int
Name	q_write_values_3	Connection Length	HMI_Connection_1	Data type Address	Int
rray alamonta	U	Lengur			n.
Array elements Access mode	<symbolic access=""></symbolic>	PLC taα	RFIDData.RFID.Output.write_val-	Coding	Binary
	<symbolic access=""> PLC_1</symbolic>	PLC tag	RFIDData.RFID.Output.write_values[3]	Coding	Binary

Totally Integrated Automation Porta	l II				
Settings					
Acquisition cycle Limits	100 ms	Acquisition mode	Cyclic in operation		
Maximum		Minimum			
Linear scaling Linear scaling	Unchecked	PLC value range end	10	PLC value range 0	
		value		start value	
range end value	100	HMI device value range start value	0		
Miscellaneous ID tag		Start value			
Comment					
Comment Multiplexing		Source comment			
Multiplexing	Unchecked	Index tag			

Totally Integrated Automation Portal

Task1 / HMI_2 [KTP400 Basic PN]

Connections

HMI_Connection_1

Name	HMI_Connection_1	Communication	SIMATIC S7 1200	Comment	
		driver			
Online	Checked	Station	S7-1200 station_1	Partner	PLC_1
Node	CPU 1212C AC/DC/Rly, PROFINET in-	HMI time synchroni-	None		
	terface (RO/S1)	zation mode			

Parameter

HMI device					
Interface	PROFINET (X1)	Address	192.168.1.101	Access point	S7ONLINE
PLC					
Address	192.168.1.100				

Totally Integrated Automation Portal		
Task1 / HMI_2 [I	KTP400 Basic PN] / HMI alarms	
Discrete alarms		
This folder is empty.		

Totally Integrated Automation Portal		
Task1 / HMI_2 [I	KTP400 Basic PN] / HMI alarms	
Analog alarms		
This folder is empty.		
	· · · · · · · · · · · · · · · · · · ·	

larm groups arm_group_1				
eneral ame	Alarm_group_1	ID	1	
.larm_group_10	, = , , =			
ieneral Iame	Alarm_group_10	ID	10	
.larm_group_11				
eneral Iame	Alarm_group_11	ID	11	
.larm_group_12		,,		
ieneral Iame	Alarm_group_12	ID	12	
.larm_group_13	, = , -		,	
ieneral Iame	Alarm_group_13	ID	13	
Alarm_group_14		"		
General Name	Alarm_group_14	ID	14	
Alarm_group_15	P. 1811131.03P	11.5	1	
General Name	Alarm_group_15	ID	15	
Narm_group_16	/ Marrin_group_13	_{[ID}	13	
General Name	Alarm_group_16	ID	16	
Name Narm_group_2	Alaim_group_ro	U	10	
General	Alegra provide 2	lib.	2	
Name Narm_group_3	Alarm_group_2	ID	2	
General				
Name Narm_group_4	Alarm_group_3	ID	3	
General		U		
Name Narm_group_5	Alarm_group_4	ID	4	
General				
Name Narm_group_6	Alarm_group_5	ID	5	
General				
Name Narm_group_7	Alarm_group_6	ID	6	
General				
Name	Alarm_group_7	ID	7	
Alarm_group_8 General				
Name	Alarm_group_8	ID	8	
Alarm_group_9 General				
lame	Alarm_group_9	ID	9	

Totally Integrated Automation Porta					
	2 [KTP400 Basic PN]	/ HMI alarms			
Alarm classes					
Acknowledgeme General	nt 				
Name	Acknowledgement	Display name	Α	ID	33
Common alarm class	Acknowledgement	Alarm log	<no log=""></no>		
Acknowledgment State machine	Alarm with single-mode acknowl-				
State texts	edgment				
Text for "Incoming"	I	Text for "Outgoing"	0	Text for "Acknowl- edged"	A
Colors Background "Incoming/Acknowledged"	255, 255, 255	Background "Incom- ing"	255, 0, 0	Background "Incom- ing/Outgoing/ Acknowledged"	255, 255, 255
Background "Incom- ing/Outgoing"	255, 0, 0				
Errors					
General	Frence	Dianlass	ı	ID.	1
Name Common alarm	Errors <no alarm="" class=""></no>	Display name Alarm log	! <no log=""></no>	ID	ĮI
class Acknowledgment State machine	Alarm with single-mode acknowledgment				
State texts					
Text for "Incoming"	l	Text for "Outgoing"	0	Text for "Acknowl- edged"	Α
Colors Background "Incoming/Acknowledged"	255, 255, 255	Background "Incom- ing"	255, 0, 0	Background "Incoming/Outgoing/ Acknowledged"	255, 255, 255
Background "Incom- ing/Outgoing"	255, 0, 0			<u> </u>	
No Acknowledge	ement				
General	N. A.I. I.I.	lle: .	ls. a	llen	24
Name Common alarm class	No Acknowledgement No Acknowledgement	Display name Alarm log	NA <no log=""></no>	ID	34
Acknowledgment State machine	Al- was with a set of the second advance and				
State machine State texts	Alarm without acknowledgment				
Text for "Incoming"	l	Text for "Outgoing"	0	Text for "Acknowl- edged"	A
Colors Background "Incoming/Acknowledged"	255, 255, 255	Background "Incom- ing"	255, 0, 0	Background "Incom- ing/Outgoing/ Acknowledged"	255, 255, 255
Background "Incom-			255, 0, 0		255, 255, 255
Background "Incom- ing/Acknowledged" Background "Incom-			255, 0, 0	ing/Outgoing/	255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General	255, 0, 0	ing"		ing/Outgoing/ Acknowledged"	
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System			\$ <no log=""></no>	ing/Outgoing/	255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm	255, 0, 0 System <no alarm="" class=""></no>	Display name	\$	ing/Outgoing/ Acknowledged"	
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts	255, 0, 0 System	Display name Alarm log	\$ <no log=""></no>	ing/Outgoing/ Acknowledged"	3
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"	255, 0, 0 System <no alarm="" class=""></no>	Display name	\$ <no log=""></no>	ing/Outgoing/ Acknowledged"	
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment</no>	Display name Alarm log	\$ <no log=""></no>	ID Text for "Acknowledged" Background "Incoming/Outgoing/	3 A
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incom-	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment I 255, 255, 255</no>	Display name Alarm log Text for "Outgoing" Background "Incom-	\$ <no log=""></no>	ID Text for "Acknowledged" Background "Incom-	3 A
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment I 255, 255, 255</no>	Display name Alarm log Text for "Outgoing" Background "Incom-	\$ <no log=""></no>	ID Text for "Acknowledged" Background "Incoming/Outgoing/	3 A
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing"	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment I 255, 255, 255 255, 255, 255</no>	Display name Alarm log Text for "Outgoing" Background "Incoming"	\$ <no log=""></no>	ID Text for "Acknowledged" Background "Incoming/Outgoing/	3 A
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings General Name Common alarm	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment I 255, 255, 255</no>	Display name Alarm log Text for "Outgoing" Background "Incom-	\$ <no log=""></no>	Ing/Outgoing/ Acknowledged" ID Text for "Acknowledged" Background "Incoming/Outgoing/ Acknowledged"	A 255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings General Name Common alarm class Acknowledgment	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment I 255, 255, 255 255, 255, 255 Warnings <no alarm="" class=""></no></no>	Display name Alarm log Text for "Outgoing" Background "Incoming"	\$ <no log=""> 0 255, 255, 255</no>	Ing/Outgoing/ Acknowledged" ID Text for "Acknowledged" Background "Incoming/Outgoing/ Acknowledged"	A 255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings General Name Common alarm class	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment 1 255, 255, 255 255, 255, 255</no>	Display name Alarm log Text for "Outgoing" Background "Incoming"	\$ <no log=""> 0 255, 255, 255</no>	Ing/Outgoing/ Acknowledged" ID Text for "Acknowledged" Background "Incoming/Outgoing/ Acknowledged"	A 255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming"	255, 0, 0 System No alarm class> Alarm without acknowledgment 1 255, 255, 255 255, 255, 255 Warnings No alarm class> Alarm without acknowledgment	Display name Alarm log Text for "Outgoing" Background "Incoming"	\$ <no log=""> O 255, 255, 255 <no log=""></no></no>	Ing/Outgoing/ Acknowledged" ID Text for "Acknowledged" Background "Incoming/Outgoing/ Acknowledged"	A 255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings General Name Common alarm class Acknowledgment State machine State machine State machine State texts	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment 1 255, 255, 255 255, 255, 255 Warnings <no alarm="" class=""> Alarm without acknowledgment I</no></no>	Display name Alarm log Text for "Outgoing" Background "Incoming" Display name Alarm log	\$ <no log=""> O 255, 255, 255 <no log=""></no></no>	ID Text for "Acknowledged" Background "Incoming/Outgoing/ Acknowledged" ID	A 255, 255, 255
Background "Incoming/Acknowledged" Background "Incoming/Outgoing" System General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Acknowledged" Background "Incoming/Outgoing" Warnings General Name Common alarm class Acknowledgment State machine State texts Text for "Incoming" Colors Background "Incoming/Outgoing" Colors Background "Incoming" Colors Background "Incoming"	255, 0, 0 System <no alarm="" class=""> Alarm without acknowledgment 1 255, 255, 255 255, 255, 255 Warnings <no alarm="" class=""> Alarm without acknowledgment I</no></no>	Display name Alarm log Text for "Outgoing" Background "Incoming" Display name Alarm log Text for "Outgoing"	\$ <no log=""> O 255, 255, 255 <no log=""></no></no>	ID Text for "Acknowledged" Background "Incoming/Outgoing/Acknowledged" ID Text for "Acknowledged" Background "Incoming/Outgoing/Acknowledged"	A 255, 255, 255

Totally Integrated Automation Portal	
Background "Incom- ing/Outgoing"	
mg/outgoing	

Totally Integrated Automation Portal		
Task1 / HMI_2 [KTP400 Basic PN] / HMI alarms	
System events		
This folder is empty.		

Totally Integrated Automation Portal		
Task1 / HMI_2 [K	TP400 Basic PN]	
Recipes		
This folder is empty.		

Totally Integrated Automation Portal		
Task1 / HMI_2 [KTP400 Basic PN] / Historical data	
Datalogs		
This folder is empty.		

Totally Integrated Automation Portal		
AlarmLogs	KTP400 Basic PN] / Historical data	
This folder is empty.		

Totally Integrated Automation Portal		
Task1 / HMI_2 [KTP400 Basic PN]	
Scheduled tasks		
This folder is empty.		

Totally Integrated Automation Portal					
	IVTD400 Posic D	MII / Toyt and	avanhia liata		
	KTP400 Basic P	'N]/ Text and	graphic lists		
Text lists					
command_value					
·	nmand_value	List range	Value/Range	Comment	
Value: 0					
Entry type	Single value		Text	Read UID	
Value: 1					
Entry type	Single value		Text	Auto-Read Data	
Value: 2					
Entry type	Single value		Text	Auto-Write Data	
Value: 3					
Entry type	Single value		Text	Read Data	
Value: 4					
Entry type	Single value		Text	Write Data	

Totally Integrated Automation Portal		
	KTP400 Basic PN] / Text and graphic lists	
Graphic lists		
This folder is empty.		

comatic logoff comati	Administrator General				
nment nment The user 'Administrator' is assigned to the 'Adminis- trator' group. pups	lame .utomatic logoff	Administrator	Number	1	
The user 'Administrator' is assigned to the 'Adminis-trator' group. Sups	utomatic logoff	Checked	Logoff time	5	
oups	omment	The user 'Administrator' is assigned to the 'Administrator' group.			
	roups				
		, talling a group,			

real re Administrator group real re Administrator group real re Administrator group real	deneral lame lassword aging comment comment duthorizations duthorizations deneral lame lassword aging comment comment comment duthorizations	Administrator group Unchecked The 'Administrator' group is initially granted all rights. User administration; Monitor; Operate; Users Unchecked The 'Users' group is initially granted 'Operating' rights.	Display name				
Me Administrator group Display name Administrator group Number 1 Word aging Unchecked Iment Ine 'Administrator' group is initially granted all rights. Worizations Word aging User administration; Monitor; Operate; Ine Users Word aging Unchecked Inchecked I	ame assword aging omment omment uthorizations uthorizations sers eneral ame assword aging omment omment omment omment uthorizations	Unchecked The 'Administrator' group is initially granted all rights. User administration; Monitor; Operate; Users Unchecked The 'Users' group is initially granted 'Operating' rights.	Display name				
word aging unchecked ment The 'Administrator' group is initially granted all rights. Torizations Torizations User administration; Monitor; Operate; TS TS TS TS TS TS TO TO TO TO	assword aging omment omment uthorizations sers eneral ame assword aging omment omment omment uthorizations	Unchecked The 'Administrator' group is initially granted all rights. User administration; Monitor; Operate; Users Unchecked The 'Users' group is initially granted 'Operating' rights.	Display name				
The 'Administrator' group is initially granted all rights. Norizations Norizations User administration; Monitor; Operate; In the 'Administrator' group is initially granted of Operating' rights. In the 'Administrator' group is initially granted operations In the 'Administrator' group is initially granted operating' rights.	omment uthorizations uthorizations sers eneral ame assword aging omment omment uthorizations	User administration; Monitor; Operate; Users Unchecked The 'Users' group is initially granted 'Operating' rights.	Display name	Users	Number		
norizations norizations user administration; Monitor; Operate; rs eral verue Users Display name Users Number 2 word aging Unchecked ument ument The 'Users' group is initially granted 'Operating' rights.	uthorizations uthorizations sers eneral ame assword aging omment omment uthorizations	User administration; Monitor; Operate; Users Unchecked The 'Users' group is initially granted 'Operating' rights.	Display name	Users	Number	2	
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ment The 'Users' group is initially granted 'Operating' rights. norizations	omment omment uthorizations	The 'Users' group is initially granted 'Operating' rights.					
'Operating' rights. norizations	uthorizations	'Operating' rights.					
		Operate;					

	Task1 / HMI_2 [KTP400 Basic PN] / User administration Authorizations				
lonitor					
eneral ame	Monitor	Authorization	Monitor	Authorization num- 2	
omment				ber	
omment	'Monitor' authorization.				
perate					
eneral ame	Operate	Authorization	Operate	Authorization num- 3	
mment				ber	
mment	'Operate' authorization.				
ser adminis	stration				
neral me	User administration	Authorization	User administration	Authorization num-	
mment				ber	
mment	Authorization 'User administra for managing users in the user				
	inrRuntime.				

Totally Integrated Automation Portal			
Task1 / Common data Alarm classes			
Alarm classes			
Name Acknowledgement	Display name A	Acknowledgment True	
lo Acknowledgement	NA	False	

	T		
Totally Integrated Automation Portal			
Automation Fortal			
Task1 / Commo	n data		
Text lists			
TEXT HSTS			
SYSTEM_AlarmServices_P			
Selection Comment	Decimal	ID	0
SYSTEM_AlarmServices_P		Dommo to	Fuent
Range from 0		Range to O	Entry 0
1		1	1
3		2 3	3
4		4	4
5		5	5
6 7		6 7	6 7
8		, 8	8
9		9	9
10 11		10 11	10 11
12		12	12
13		13	13
14 15		14 15	14 15
16		16	16
SYSTEM_AlarmServices_D	DisplayClassList		
Selection	Decimal	ID	0
Comment		"	
SYSTEM_AlarmServices_D	DisplayClassList		
Range from		Range to	Entry
0		0	0
2		2	2
3		3	3
4		4	4
5 6		5 6	5 6
7		7	7
8		8	8
9		9 10	9 10
11		11	11
12		12	12
13 14		13 14	13 14
15		15	15
16		16	16
SYSTEM AlarmServices A	acknowledgementGroupList		
Selection	Decimal	ID	0
Comment			
	acknowledgement Group List		
Range from		Range to	Entry
0		0 1	0
2		2	2
3		3 4	3
5		4 5	5
6		6	6
7		7	7
9		8 9	9
10		10	10
11		11	11
12 13		12 13	12 13
14		14	14
15		15	15
16		16	16
SYSTEM_AlarmServices_P		11:-	
Selection Comment	Decimal	ID	0
SYSTEM_AlarmServices_P Range from		Range to	Entry
0		0	User program
1		1	Report system errors
3		2 3	User program User program
4		3 4	System diagnostics
5		5	Motion control
6		6	Security
	1		l l

Totally Integrated Automation Portal		
Range from 7	Range to	Entry SINUMERIK
SYSTEM_AlarmServices_TextNameList Selection Decimal	ID	0
Comment	U	U
SYSTEM_AlarmServices_TextNameList	Din 4.	P. 4
Range from 0	Range to	Entry Info text
1	1	Alarm text
2 3	3	Additional text 1 Additional text 2
4	4	Additional text 3
5	5	Additional text 4
6 7	6 7	Additional text 5 Additional text 6
8	8	Additional text 7
9 10	9 10	Additional text 8 Additional text 9
	10	radicional text s

Totally Integrated Automation Portal		
Task1 / Commo	n data	
Logs	i data	
This folder is empty.		

Totally Integrated Automation Portal		
Task1 / Commo	n data	
Styles		
This folder is empty.		

Totally Integrated Automation Portal	
Automation Portal	
Task1 / Languages & resources	
Project languages	
Languages Reference language English (United States)	
Editing language English (United States)	
Other project languages	
Empty	

|--|

Task1 / Languages & resources / Project texts

Project texts

Alarm text Alarm text Other text category Alarm text I Alarm text Main Program Sweep (Cycle)* Multilingual text category 5 Alarm text O Text List Text Category I Text List	Reference
Other text category Alarm text Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Warnings\alarmclass name not set_6\Alar
Other text category Alarm text Alarm text	ClassData_IDisplayNaming_DisplayName
Alarm text Alarm text Alarm text Main Program Sweep (Cycle)" Alarm text Alarm text Main Program Sweep (Cycle)" Alarm text D. Text List Text Category De read UID. 1=Auto-read, 2=Auto-write, 3=read, 4-write Text List Text Category Text L	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\No Acknowledgement\\AlarmClassDa-
Alarm text Alarm text Alarm text Main Program Sweep (Cycle)" Alarm text Alarm text Main Program Sweep (Cycle)" Alarm text D. Text List Text Category De read UID. 1=Auto-read, 2=Auto-write, 3=read, 4-write Text List Text Category Text L	ta_IDisplayNaming_DisplayName Task1\Comment
Alarm text Main Program Sweep (Cycle)" Multilingual text category Alarm text Do Text List Text Category Text List Te	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Acknowledgement\\AlarmClassData_IDis-
It! Alarm text Main Program Sweep (Cycle)* Multilingual text category Alarm text Text List Text Category Text List Te	playNaming_DisplayName
"Main Program Sweep (Cycle)" Alarm text Alarm text Alarm text Text List Text Category Text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Errors\alarmclass name not set_5\Alarm-
"Main Program Sweep (Cycle)" Alarm text Alarm text Alarm text Text List Text Category Text L	ClassData_IDisplayNaming_DisplayName
Alarm text Additional text 1 Text List Text Category Text List Text Categ	alarmclass name not set_9\AlarmClassData_IDisplayNaming_DisplayName
O Text List Text Category Text List Text Category A-write Text List Text Category To Text List Text Category	Task1\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks\Main [OB1]\Comment
Text List Text Category One read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write 1 Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\System\alarmclass name not set_7\Alarm-ClassData_IDisplayNaming_DisplayName
Text List Text Category One read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write 1 Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\0\Entry
De read UID, 1=Auto-read, 2=Auto-write, 3=read, 4=write Text List Text Category To Text List Text Category	Task1\SYSTEM_AlarmServices_DisplayClassList\0\Entry
3-read, 4-write Text List Text Category Text	Task1\SYSTEM_AlarmServices_PriorityList\0\Entry
Text List Text Category	\Comments
Text List Text Category Text L	T 1410/67514 41
Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 12 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 10 Text List Text Catego	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\1\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\1\Entry Task1\SYSTEM_AlarmServices_PriorityList\1\Entry
Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 12 Text List Text Category 12 Text List Text Category 13 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 19 Text List Text Category 10 Text List Text Category 10 Text List Text Category 11 Text List Text Category 12 Text List Text Category 13 Text List Text Catego	Task1\SYSTEM_AlarmServices_PriorityList\10\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\10\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\10\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\11\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\11\Entry
Text List Text Category 12 Text List Text Category 13 Text List Text Category 13 Text List Text Category 14 Text List Text Category 14 Text List Text Category 15 Text List Text Category 16 Text List Text Category 17 Text List Text Category 18 Text List Text Category 19 Text List Text Category 20 Text List Text Category 21 Text List Text Category 22 Text List Text Category 23 Text List Text Category 24 Text List Text Category 25 Text List Text Category 26 Text List Text Category 27 Text List Text Category 28 Text List Text Category 29 Text List Text Category 29 Text List Text Category 20 Text List Text Category 20 Text List Text Category 21 Text List Text Category 22 Text List Text Category 23 Text List Text Category 24 Text List Text Category 25 Text List Text Category 26 Text List Text Category 27 Text List Text Category 28 Text List Text Category 29 Text List Text Category 20 Text List Text Category 20 Text List Text Category 21 Text List Text Category 22 Text List Text Category 23 Text List Text Category 24 Text List Text Category 25 Text List Text Category 26 Text List Text Category 27 Text List Text Category 28 Text List Text Category 29 Text List Text Category 20 Text List Text Category 20 Text List Text Category 21 Text List Text Category 22 Text List Text Category 23 Text List Text Category 24 Text List Text Category 25 Text List Text Category 26 Text List Text Category 27 Text List Text Category 28 Text List Text Category 29 Text List Text Category 20 Text List Text Category 20 Text List Text Category 21 Text List Text Category 22 Text List Text Category 23 Text List Text Category 24 Text List Text Category 25 Text List Text Category 26 Text List Text Category 27 Text List Text Category 28 Text List Text Category 29 Text List Text Catego	Task1\SYSTEM_AlarmServices_PriorityList\11\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_PriorityList\12\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\12\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\12\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\13\Entry Task1\SYSTEM_AlarmServices_PriorityList\13\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_PriorityList(15)Entry Task1\SYSTEM_AlarmServices_DisplayClassList\13\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\14\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_PriorityList\14\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\14\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\15\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_PriorityList\15\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\15\Entry
Text List Text Category Text L	Task1\SYSTEM_AlarmServices_DisplayClassList\16\Entry
Text List Text Category A Alarm text A Alarm	Task1\SYSTEM_AlarmServices_PriorityList\16\Entry
Text List Text Category	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\16\Entry Task1\SYSTEM_AlarmServices_PriorityList\2\Entry
Text List Text Category A Alarm text	Task1\SYSTEM_AlarmServices_FhontyList(2\Entry
Text List Text Category	Task1\SYSTEM_AlarmServices_DisplayClassList\2\Entry
Text List Text Category A Alarm text	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\3\Entry
Text List Text Category A Alarm text	Task1\SYSTEM_AlarmServices_PriorityList\3\Entry
Text List Text Category A Alarm text	Task1\SYSTEM_AlarmServices_DisplayClassList\3\Entry
Text List Text Category	Task1\SYSTEM_AlarmServices_PriorityList\4\Entry
Text List Text Category Alarm text	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\4\Entry
Text List Text Category Alarm text	Task1\SYSTEM_AlarmServices_DisplayClassList\4\Entry
Text List Text Category	Task1\SYSTEM_AlarmServices_DisplayClassList\5\Entry
Text List Text Category Alarm text	Task1\SYSTEM_AlarmServices_PriorityList\5\Entry Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\5\Entry
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Text List Text Category Alarm text A	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\6\Entry
Text List Text Category A Alarm text	Task1\SYSTEM_AlarmServices_DisplayClassList\6\Entry
Text List Text Category A Alarm text A Alarm class text A Alarm text	Task1\SYSTEM_AlarmServices_DisplayClassList\7\Entry
Text List Text Category A Alarm text A Alarm te	Task1\SYSTEM_AlarmServices_PriorityList\7\Entry
Text List Text Category A Alarm text A Alarm class text A Alarm text A In Alarm text A Alarm te	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\7\Entry
Text List Text Category A Alarm text A Indicate the first Category Additional text 1 Text List Text Category Additional text 3 Text List Text Category Additional text 3 Text List Text Category Additional text 3 Text List Text Category	Task1\SYSTEM_AlarmServices_PriorityList\8\Entry
Text List Text Category Text List Text Category Text List Text Category Text List Text Category A Alarm text	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\8\Entry
Text List Text Category Text List Text Category A Alarm text A Alarm t	Task1\SYSTEM_AlarmServices_DisplayClassList\8\Entry
Text List Text Category A Alarm text A Text List Text Category Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\SYSTEM_AlarmServices_AcknowledgementGroupList\9\Entry Task1\SYSTEM_AlarmServices_DisplayClassList\9\Entry
A Alarm text A Alarm class text A Alarm text A In Alarm text A Alarm t	Task1\SYSTEM_AlarmServices_DisplayClassList\9\Entry Task1\SYSTEM_AlarmServices_PriorityList\9\Entry
A Alarm class text A Alarm text	Task 1\HMI_2 [KTP400 Basic PN]\HMI alarms\Diagnosis events\Text for "Acknowledged
A Alarm text A Ala	Task1\Acknowledgement\AlarmClassData_IDisplayNaming_DisplayName
A Alarm text A Ala	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\System\Text for "Acknowledged"
A Alarm text Additional text 1 Text List Text Category Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Errors\Text for "Acknowledged"
A Alarm text A Alarm text Additional text 1 Text List Text Category Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Warnings\Text for "Acknowledged"
A Alarm text Additional text 1 Text List Text Category Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Safety warnings\Text for "Acknowledged"
Additional text 1 Text List Text Category Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Acknowledgement\Text for "Acknowledgement"
Additional text 1 Text List Text Category Additional text 2 Text List Text Category Additional text 3 Text List Text Category	edged" Tack 1\UMB 2 [KTD400 Pacis DN]\UMB alarma\No Asknowledgement\Text for "Asknowledge"
Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\No Acknowledgement\Text for "Acknowledged"
Additional text 2 Text List Text Category Additional text 3 Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 1\Entry
Additional text 3 Text List Text Category	Task 1\SYSTEM_AlarmServices_TextNameList\Additional text 1\Entry Task 1\SYSTEM_AlarmServices_TextNameList\Additional text 2\Entry
	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 3\Entry
TO ALLEM TO	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 3\Entry
Additional text 5 Text Category Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 4\Entry
Additional text 6 Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 6\Entry
Additional text 7 Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 7\Entry

- 11 / / / / / / / / / / / / / / / / / /		
English (United States)	Category Toyt List Toyt Category	Reference Tack 1/SYCTEM AlarmSon isses ToytNamel ist\Additional toyt 9/Fathy
Additional text 8	Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 8\Entry
Additional text 9	Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Additional text 9\Entry
dministrator group	HMI runtime	Task1\HMI_2 [KTP400 Basic PN]\User administration\Administrator group\Display na
llarm text	Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Alarm text\Entry
int. OFF	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screens\Read and write\Switch_1\Text OFF
nt. ON	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screens\Read and write\Switch_1\Text ON
ntenna status	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screens\Read and write\Text field_10\Text
uthorization 'User administration' for	HMI comment	Task1\HMI_2 [KTP400 Basic PN]\User administration\User administration\Comment
nanaging users in the user view inrRun-		
me. uto-Read Data	HMI runtime	Task1\HMI_2 [KTP400 Basic PN]\Text and graphic lists\command_value\Text_list_en-
auto-Write Data	HMI runtime	try_2\Text Task1\HMI_2 [KTP400 Basic PN]\Text and graphic lists\command_value\Text_list_en- try_3\Text
Command Ack.	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screens\Read and write\Text field_7\Text
ommand End	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screens\Read and write\Text field_8\Text
ommand value	Multilingual text category	Task1\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\\VarLine Comment
ommand value	Multilingual text category	Task1\PLC_1 [CPU 1212C AC/DC/Rly]\Watch and force tables\Watch table_1\\VarLine-Comment
PU error: @1W%t#7W@ @5W%t#7W@ IW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_ERR_MSG\Alarm text
PU info: @1W%t#7W@ @5W%t#7W@ IW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_INFO_MSG\Alarm text
PU internal: @1W%t#7W@ @5W%t#7W@ IW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CPU_INTERN_MSG\Alarm text
PU maintenance demanded: @1W ot#7W@ @5W%t#7W@ HW_ID= @6W	System alarm text	4\SDIAG_ALCAT_CPU_MD_MSG\Alarm text
	System alarm text	4\SDIAG_ALCAT_CPU_MR_MSG\Alarm text
@5W%t#7W@ HW_ID= @6W%5u@ CPU mode message: @1W%t#7W@ @5W	System alarm text	4\SDIAG_ALCAT_CPU_OST_MSG\Alarm text
irror (vendor-specific): @1W%t#7W@	System alarm text	4\SDIAG_ALCAT_SUBMODUL_MAN_SPEC\Alarm text
HW_ID= @6W%5u@ Error: @1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_ESUB_ERR_MSG\Alarm text
HW_ID= @6W%5u@ Error: @1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@, @8W%t#7W@ chan- nel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_ECH_ERR_MSG\Alarm text
rror: @1W%t#7W@ @5W%t#7W@ IW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_RACK_MSG\Alarm text
rror: @1W%t#7W@ @5W%t#7W@ W_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_IOSYSTEM_MSG\Alarm text
error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUBMODUL_MSG\Alarm text
Error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_MODUL_MSG\Alarm text
error: @1W%t#7W@ @5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_DEVICE_MSG\Alarm text
rror: @1W%t#7W@ HW_ID= @6W%5u@ rror: @1W%t#7W@ HW_ID= @6W%5u@,	System alarm text System alarm text	4\SDIAG_ALCAT_SUB_ERR_MSG\Alarm text 4\SDIAG_ALCAT_CH_ERR_MSG\Alarm text
@8W%t#7W@ channel number @2W%5u@	LIMILORNORIO	Test-11/1AU 2 IVTD400 Desis DNNC success and Test-11 success at 17 succe
xitRuntime	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screen management\Templates\Template_1\Template_Button\Text ON
xitRuntime	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screen management\Templates\Template_1\Template_plate_Button\Text OFF
		. –
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Warnings\Text for "Incoming"
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Diagnosis events\Text for "Incoming"
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\No Acknowledgement\Text for "Incomin
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Acknowledgement\Text for "Incoming"
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Safety warnings\Text for "Incoming"
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Errors\Text for "Incoming"
	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\System\Text for "Incoming"
nfo text	Text List Text Category	Task1\SYSTEM_AlarmServices_TextNameList\Info text\Entry
nfo: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CONFIG_INFO\Alarm text
nfo: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_CONFIG_REPORT\Alarm text
)	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Acknowledgement\Text for "Incoming/Outgoing"
))	Alarm text Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\System\Text for "Incoming/Outgoing" Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Diagnosis events\Text for "Incoming/Outgoing"
		ing"
))	Alarm text Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Errors\Text for "Incoming/Outgoing" Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\No Acknowledgement\Text for "Incoming"
0	Alarm text	Outgoing" Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Warnings\Text for "Incoming/Outgoing"
)	Alarm text	Task1\HMI_2 [KTP400 Basic PN]\HMI alarms\Safety warnings\Text for "Incoming/Outing"
ob loop	Multilingual text category	\Comments
og of tags with timestamp	Multilingual text category	Task1\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks\RFID\Logic [FB1]\\Comment
ogic for RFID buffer	Multilingual text category	Task1\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks\Main [OB1]\\Comment
Maintenance demanded: @1W%t#7W@ - D5W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_ESUB_MD_MSG\Alarm text
Maintenance demanded: @1W%t#7W@ HW_ID= @6W%5u@	System alarm text	4\SDIAG_ALCAT_SUB_MD_MSG\Alarm text
Maintenance demanded:@1W%t#7W@ - @5W%t#7W@ HW_ID= @6W%5u@, @8W %t#7W@ channel number @2W%5u@	System alarm text	4\SDIAG_ALCAT_ECH_MD_MSG\Alarm text
Maintenance demanded:@1W%t#7W@	System alarm text	4\SDIAG_ALCAT_CH_MD_MSG\Alarm text

Additionance required to "Weat Park" System alarm text 460066_ACACT_SUB_MILESCALEM 460066_ACACT_SUB_	English (United States)	Catagony	Deference	
Self-Self-Weight (1994)—PowerSelf-Self-Self-Weight (1994)—Self-Self-Self-Weight (1994)—Self-Self-Self-Weight (1994)—Self-Self-Self-Self-Self-Self-Self-Self-	English (United States) Maintenance required: @1W%t#7W@ -	Category System alarm text	Reference 4\SDIAG_ALCAT_FSLIR_MR_MSG\Alarm text	
with the destination of the comment		System diamittext	TISBING_NECKT_ESOB_WIN_WISGWIIIII TEXT	
Abstract April 100 (1995) Common loci. SORA, ALACA SCILME, MSGANam iss.	Maintenance required: @1W%t#7W@	System alarm text	4\SDIAG_ALCAT_SUB_MR_MSG\Alarm text	
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Motified authorization	HW_ID= @6W%5u@, @8W%t#7W@ chan-	System alarm text	4\SDIAG_ALCAT_CH_MK_MSG\Alarm text	
Neston control Feet List Ten Category Test 10 975000, Activation Test 10 975000, Activation Test 10 97500,	Monitor	HMI runtime	Task1\HMI_2 [KTP400 Basic PN]\User administration\Monitor\Name	
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Address 1				
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Totally Integrated Automation Portal nglish (United States)	Category	Reference	
rite value Idress 3	HMI screen	Task1\HMI_2 [KTP400 Basic PN]\Screens\Read and write\Text field_14\Text	
rite Values to RFID	Multilingual text category	Task1\PLC_1 [CPU 1212C AC/DC/Rly]\Program blocks\Main [OB1]\\Comment	

Totally Integrated Automation Portal	
Task1 / Languages & resources	
Project graphics	
Down_Arrow	
Standard graphic	English (USA)
Dithering mode	
Same color	Same color
Smoothing Unchecked	Unchecked
ExitRuntime_KTP400_Basic_PN_TR	
Standard graphic	English (USA)
0	
Dithering mode	
Same color	Same color
Smoothing Unchecked	Unchecked
Home	
Standard graphic	English (USA)
Dithering mode Same color	Same color
Smoothing Unchecked	Unchecked
Left_Arrow	Officiecked
Standard graphic	English (USA)
Dithering mode Same color	Same color
Smoothing Unchecked	Unchecked
NavigateHome_KTP400_Basic_PN_TR	Опспескей
Standard graphic	English (USA)
Dithering mode	
Same color	Same color
Smoothing Unchecked	Unchecked
Right_Arrow	
Standard graphic	English (USA)
Dithering mode	
Same color Smoothing	Same color
Unchecked	Unchecked

Totally Integrated Automation Portal Up_Arrow		
Standard graphic	English (USA)	
A		
Dithering mode		
Same color	Same color	
► Smoothing Unchecked	Unchecked	