

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006

Version 6.7 Revision Date 02.05.2024 Print Date 13.07.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifiers

Product name : Ethyl alcohol, pure, 190 proof, acs

spectrophotometric grade, 95.0%

Product Number : 493511

Brand : Sigma-Aldrich Index-No. : 603-002-00-5

UFI : 63M2-U6V9-C99G-9XH2

REACH No. : This product is a mixture. REACH Registration Number see

section 3.

CAS-No. : 64-17-5

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Manufacture of substances Uses advised against : This product is not intended for consumer use.

1.3 Details of the supplier of the safety data sheet

Company : Merck Life Science UK Limited

New Road

The Old Brickyard GILLINGHAM

Dorset SP8 4XT

UNITED KINGDOM

Telephone : +44 (0)1747 833-000Fax : +44 (0)1747 833-313

E-mail address : TechnicalService@merckgroup.com

1.4 Emergency telephone

Emergency Phone # : +44 (0)870 8200418 (CHEMTREC)

Merck

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Flammable liquids, (Category 2) H225: Highly flammable liquid and vapor.

Eye irritation, (Category 2) H319: Causes serious eye irritation.

2.2 Label elements

Labelling according Regulation (EC) No 1272/2008 as amended by GB-CLP Regulation, UK SI 2019/720, and UK SI 2020/1567

Pictogram

Signal Word Danger

Hazard Statements

H225 Highly flammable liquid and vapor. H319 Causes serious eye irritation.

Precautionary Statements

P210 Keep away from heat, hot surfaces, sparks, open flames and

other ignition sources. No smoking.

P233 Keep container tightly closed.

P240 Ground and bond container and receiving equipment.

P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment.

P242 Use non-sparking tools.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue

rinsing.

Supplemental Hazard

Statements

none

Reduced Labeling (<= 125 ml)

Pictogram

Signal Word Danger Hazard Statements none

Precautionary Statements none Supplemental Hazard none

Statements

2.3

Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information:

Sigma-Aldrich- 493511 Page 2 of 24

MERCK

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. Toxicological information:

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Synonyms : Absolute alcohol

| Component | | Classification | Concentration |
|--|---|--|---------------------|
| ethanol | | | |
| CAS-No. EC-No. Index-No. Registration number | 64-17-5 200-578-6 603-002-00-5 01-2119457610-43- XXXX | Flam. Liq. 2; Eye Irrit. 2; H225, H319 Concentration limits: >= 50 %: Eye Irrit. 2A, H319; | >= 90 - <= 100 % |

For the full text of the H-Statements mentioned in this Section, see Section 16.

SECTION 4: First aid measures

4.1 Description of first-aid measures

General advice

Show this material safety data sheet to the doctor in attendance.

If inhaled

After inhalation: fresh air.

In case of skin contact

In case of skin contact: Take off immediately all contaminated clothing. Rinse skin with water/ shower.

In case of eye contact

After eye contact: rinse out with plenty of water. Call in ophthalmologist. Remove contact lenses.

If swallowed

After swallowing: immediately make victim drink water (two glasses at most). Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed No data available

Sigma-Aldrich- 493511 Page 3 of 24

Merck

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media

Water Foam Carbon dioxide (CO2) Dry powder

Unsuitable extinguishing media

For this substance/mixture no limitations of extinguishing agents are given.

5.2 Special hazards arising from the substance or mixture

Carbon oxides

Carbon oxides

Combustible.

Pay attention to flashback.

Vapors are heavier than air and may spread along floors.

Development of hazardous combustion gases or vapours possible in the event of fire.

Forms explosive mixtures with air at ambient temperatures.

5.3 Advice for firefighters

In the event of fire, wear self-contained breathing apparatus.

5.4 Further information

Remove container from danger zone and cool with water. Prevent fire extinguishing water from contaminating surface water or the ground water system.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Advice for non-emergency personnel: Do not breathe vapors, aerosols. Avoid substance contact. Ensure adequate ventilation. Keep away from heat and sources of ignition. Evacuate the danger area, observe emergency procedures, consult an expert. For personal protection see section 8.

6.2 Environmental precautions

Do not let product enter drains. Risk of explosion.

6.3 Methods and materials for containment and cleaning up

Cover drains. Collect, bind, and pump off spills. Observe possible material restrictions (see sections 7 and 10). Take up with liquid-absorbent material (e.g. Chemizorb®). Dispose of properly. Clean up affected area.

6.4 Reference to other sections

For disposal see section 13.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on protection against fire and explosion

Keep away from open flames, hot surfaces and sources of ignition. Take precautionary measures against static discharge.

Hygiene measures

Change contaminated clothing. Wash hands after working with substance. For precautions see section 2.2.

Sigma-Aldrich- 493511 Page 4 of 24

Merck

7.2 Conditions for safe storage, including any incompatibilities

Storage conditions

Keep container tightly closed in a dry and well-ventilated place. Keep away from heat and sources of ignition.

Storage class

Storage class (TRGS 510): 3: Flammable liquids

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Ingredients with workplace control parameters

| Component | CAS-No. | Control parameter s | Value | Basis |
|-----------|---------|---------------------|--------------------------|---|
| ethanol | 64-17-5 | | 1,000 ppm 1,920 mg/m3 | UK. EH40 WEL - Workplace Exposure Limits |

Derived No Effect Level (DNEL)

| Application Area | Routes of exposure | Health effect | Value |
|------------------|--------------------|----------------------------|---------------|
| | CAPOSUIC | | |
| Workers | Inhalation | Long-term systemic effects | 950 mg/m3 |
| Workers | Skin contact | Long-term systemic effects | 343mg/kg BW/d |
| Workers | Ingestion | Long-term systemic effects | 343mg/kg BW/d |
| Workers | Inhalation | Acute local effects | 1900 mg/m3 |

Predicted No Effect Concentration (PNEC)

| Compartment | Value |
|------------------------|------------|
| Soil | 0.63 mg/kg |
| Sea water | 0.79 mg/l |
| Fresh water | 0.96 mg/l |
| Fresh water sediment | 3.6 mg/l |
| Sewage treatment plant | 580 mg/l |

8.2 Exposure controls

Personal protective equipment

Eye/face protection

Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU). Safety glasses

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact

Sigma-Aldrich- 493511 Page 5 of 24



with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Full contact

Material: butyl-rubber

Minimum layer thickness: 0.3 mm Break through time: 480 min

Material tested:Butoject® (KCL 897 / Aldrich Z677647, Size M)

Splash contact

Material: Nitrile rubber

Minimum layer thickness: 0.2 mm Break through time: 30 min

Material tested: Dermatril® P (KCL 743 / Aldrich Z677388, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail

sales@kcl.de, test method: EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the EC approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Flame retardant antistatic protective clothing.

Respiratory protection

required when vapours/aerosols are generated.

Our recommendations on filtering respiratory protection are based on the following standards: DIN EN 143, DIN 14387 and other accompanying standards relating to the used respiratory protection system.

Recommended Filter type: Filter type ABEK

The entrepeneur has to ensure that maintenance, cleaning and testing of respiratory protective devices are carried out according to the instructions of the producer. These measures have to be properly documented.

Control of environmental exposure

Do not let product enter drains. Risk of explosion.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

a) Physical state liquid, clearb) Color colorlessc) Odor alcohol-like

d) Melting melting point/range: -114 °C

point/freezing point

e) Initial boiling point 78.3 °C

Sigma-Aldrich- 493511 Page 6 of 24

Merck

and boiling range

f) Flammability (solid,

No data available

gas)

g) Upper/lower flammability or explosive limits

Upper explosion limit: 19 %(V) Lower explosion limit: 3.3 %(V)

h) Flash point 14 °C - closed cup

i) Autoignition 362.85 °C temperature at 1,013 hPa

j) Decomposition temperature

No data available

k) pH 7 at 10 g/l7 at 10 g/l

I) Viscosity Viscosity, kinematic: No data available Viscosity, dynamic: No data available

m) Water solubility completely soluble

n) Partition coefficient: log Pow: -0.1 at 25 °C - Bioaccumulation is not expected., (Lit.)

n-octanol/water

o) Vapor pressure
 p) Density
 Relative density
 q) Relative vapor
 59.5 hPa at 20 °C
 0.816 g/mL at 25 °C
 No data available
 No data available

density

r) Particle No data available

characteristics

s) Explosive properties No data available

t) Oxidizing properties none

9.2 Other safety information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

Vapors may form explosive mixture with air.

10.2 Chemical stability

The product is chemically stable under standard ambient conditions (room temperature) .

10.3 Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

Warming.

10.5 Incompatible materials

Alkali metals, Ammonia, Oxidizing agents, PeroxidesStrong oxidizing agents

Sigma-Aldrich- 493511 Page 7 of 24



10.6 Hazardous decomposition products

In the event of fire: see section 5

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Mixture

Acute toxicity

Oral: No data available

Symptoms: Possible symptoms:, mucosal irritations

Dermal: No data available

Skin corrosion/irritation
Remarks: No data available

Serious eye damage/eye irritation

Remarks: No data available

Remarks: Mixture causes serious eye irritation.

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

11.2 Additional Information

Endocrine disrupting properties

Product:

Assessment The substance/mixture does not contain

components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

RTECS: KQ6300000

To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Other dangerous properties can not be excluded.

Handle in accordance with good industrial hygiene and safety practice.

Sigma-Aldrich- 493511 Page 8 of 24



Components

ethanol

Acute toxicity

LD50 Oral - Rat - male and female - 10,470 mg/kg

(OECD Test Guideline 401)

LC50 Inhalation - Rat - male and female - 4 h - 124.7 mg/l - vapor

(OECD Test Guideline 403) Dermal: No data available

Skin corrosion/irritation

Skin - Rabbit

Result: No skin irritation - 24 h (OECD Test Guideline 404)

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Causes serious eye irritation.

(OECD Test Guideline 405)

Respiratory or skin sensitization

Maximization Test - Guinea pig

Result: negative

(OECD Test Guideline 406)

Remarks: (in analogy to similar products)

The value is given in analogy to the following substances: Methanol

Germ cell mutagenicity

Test Type: Ames test

Test system: Salmonella typhimurium

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Test system: mouse lymphoma cells

Result: negative

Method: OECD Test Guideline 478

Species: Mouse - male

Result: Positive results were obtained in some in vivo tests.

Carcinogenicity

No data available

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

Aspiration hazard

No data available

SECTION 12: Ecological information

12.1 Toxicity

Mixture

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components

considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

No data available

Components

ethanol

Toxicity to fish flow-through test LC50 - Pimephales promelas (fathead

minnow) - 15,300 mg/l - 96 h

(US-EPA)

Toxicity to daphnia

and other aquatic

invertebrates

static test LC50 - Ceriodaphnia dubia (water flea) - 5,012 mg/l

- 48 h

Remarks: (ECHA)

Toxicity to algae static test ErC50 - Chlorella vulgaris (Fresh water algae) - 275

mg/l - 72 h

(OECD Test Guideline 201)

Toxicity to bacteria static test IC50 - activated sludge - > 1,000 mg/l - 3 h

(OECD Test Guideline 209)

Toxicity to semi-static test NOEC - Danio rerio (zebra fish) - 250 mg/l -

fish(Chronic toxicity) 120 h

Remarks: (ECHA)

Toxicity to daphnia semi-static test NOEC - Daphnia magna (Water flea) - 9.6 mg/l

and other aquatic - 9 d

Sigma-Aldrich- 493511 Page 10 of 24

invertebrates(Chronic Remarks: (ECHA) toxicity)

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Waste material must be disposed of in accordance with the national and local regulations. Leave chemicals in original containers. No mixing with other waste. Handle uncleaned containers like the product itself. Notice Directive on waste 2008/98/EC.

SECTION 14: Transport information

14.1 UN number

ADR/RID: 1170 IMDG: 1170 IATA: 1170

14.2 UN proper shipping name

ADR/RID: ETHANOL SOLUTION IMDG: ETHANOL SOLUTION IATA: Ethanol solution

14.3 Transport hazard class(es)

ADR/RID: 3 IMDG: 3 IATA: 3

14.4 Packaging group

ADR/RID: II IMDG: II IATA: II

14.5 Environmental hazards

ADR/RID: no IMDG Marine pollutant: no IATA: no

14.6 Special precautions for user

Tunnel restriction code : (D/E)

Further information : No data available

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

This material safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

Authorisations and/or restrictions on use

REACH - Restrictions on the manufacture, : ethanol placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Sigma-Aldrich- 493511 Page 11 of 24



National legislation

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

P5c FLAMMABLE LIQUIDS

Other regulations

Take note of Dir 94/33/EC on the protection of young people at work.

15.2 Chemical Safety Assessment

A Chemical Safety Assessment has been carried out for this substance.

SECTION 16: Other information

Full text of H-Statements

H225 Highly flammable liquid and vapor. H319 Causes serious eye irritation.

Sigma-Aldrich- 493511 Page 12 of 24



Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM -American Society for the Testing of Materials; bw - Body weight; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS -Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx -Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. -Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS -Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

| Classification of the mix | Classification procedure: | |
|---------------------------|---------------------------|-------------------------------------|
| Flam. Liq.2 | H225 | Based on product data or assessment |
| Eye Irrit.2 | H319 | Calculation method |

Further information

The information is believed to be correct but is not exhaustive and will be used solely as a guideline, which is based on current knowledge of the chemical substance or mixture and is applicable to appropriate safety precautions for the product. It does not represent any guarantee of the properties of the product. Sigma-Aldrich Corporation and its Affiliates shall not be held liable for any damage resulting from handling or from contact with the above product. See www.sigma-aldrich.com and/or the reverse side of invoice or packing slip for additional terms and conditions of sale.

Copyright 2020 Sigma-Aldrich Co. LLC. License granted to make unlimited paper copies for internal use only.

Sigma-Aldrich- 493511 Page 13 of 24



The branding on the header and/or footer of this document may temporarily not visually match the product purchased as we transition our branding. However, all of the information in the document regarding the product remains unchanged and matches the product ordered. For further information please contact mlsbranding@sial.com.

Sigma-Aldrich- 493511 Page 14 of 24



Annex: Exposure scenario

Identified uses:

Use: Used as chemical intermediate

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites

SU 3, SU9: Industrial uses: Uses of substances as such or in preparations at industrial sites, Manufacture of fine chemicals

PC19: Intermediate

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises **PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/

large containers at dedicated facilities

ERC1, ERC4, ERC6a: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)

Use: Formulation of preparations

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites

SU 10, SU 3: Formulation [mixing] of preparations and/ or re-packaging (excluding alloys), Industrial uses: Uses of substances as such or in preparations at industrial sites

PROC3: Use in closed batch process (synthesis or formulation)

PROC5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)

PROC8a: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at non-dedicated facilities

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

PROC9: Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

ERC2: Formulation of preparations

Use: Industrial use of processing aids in processes and products, not becoming part of articles

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites

SU 3, SU9: Industrial uses: Uses of substances as such or in preparations at industrial sites, Manufacture of fine chemicals

PROC1: Use in closed process, no likelihood of exposure

PROC2: Use in closed, continuous process with occasional controlled exposure

PROC3: Use in closed batch process (synthesis or formulation)

PROC4: Use in batch and other process (synthesis) where opportunity for exposure arises

PROC8b: Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

ERC1, ERC4, ERC6a: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use resulting in manufacture of another substance (use of intermediates)

Sigma-Aldrich- 493511 Page 15 of 24



Use: Used as laboratory reagent.

SU 22: Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

SU 3, SU 22: Industrial uses: Uses of substances as such or in preparations at industrial sites, Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

PC21: Laboratory chemicals

PROC15: Use as laboratory reagent

ERC2, ERC4, ERC8a: Formulation of preparations, Industrial use of processing aids in processes and products, not becoming part of articles, Wide dispersive indoor use of processing aids in open systems

Use: Surface treatment

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites

SU 3: Industrial uses: Uses of substances as such or in preparations at industrial sites

PROC10: Roller application or brushing

PROC13: Treatment of articles by dipping and pouring

ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

1. Short title of Exposure Scenario: Used as chemical intermediate

Main User Groups : SU 3
Sectors of end-use : SU 3, SU9
Chemical product category : PC19

Process categories : PROC1, PROC2, PROC3, PROC4, PROC8b

Environmental Release Categories : ERC1, ERC4, ERC6a:

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC1, ERC4, ERC6a

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

Sigma-Aldrich- 493511 Page 16 of 24

Merck

The life science business of Merck operates as MilliporeSigma in the US and Canada

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8b, PC19

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

Physical Form (at time of use) : Liquid substance

Frequency and duration of use

Application duration : > 4 h

Frequency of use : 240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor : Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

| Contributin g Scenario | Exposure Assessment Method | Specific conditions | Value | Level of Exposure | RCR* |
|---------------------------|----------------------------------|---|------------|--------------------------------|-------|
| PROC1 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 0.3429 mg/kg BW/d | 0.001 |
| PROC1 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 0.0192083 mg/m ³ | 0 |
| PROC2 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 19.2083333 mg/m³ | 0.02 |
| PROC2 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 1.3714 mg/kg BW/d | 0.004 |
| PROC3 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 0.3429 mg/kg BW/d | 0.001 |

Sigma-Aldrich- 493511 Page 17 of 24



| PROC3 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 48.0208333 mg/m ³ | 0.051 |
|--------|------------|---|------------|---------------------------------|-------|
| PROC4 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 38.4166667 mg/m ³ | 0.04 |
| PROC4 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 6.8571 mg/kg BW/d | 0.02 |
| PROC8b | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 6.8571 mg/kg BW/d | 0.02 |
| PROC8b | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |

^{*}Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

1. Short title of Exposure Scenario: Formulation of preparations

Main User Groups : **SU 3**

Sectors of end-use : SU 10, SU 3

Process categories : PROC3, PROC5, PROC8a, PROC8b, PROC9

Environmental Release Categories : ERC2:

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC2

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC3, PROC5, PROC8a, PROC8b, PROC9

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

Physical Form (at time of use) : Liquid substance

Frequency and duration of use

Application duration : > 4 h

Frequency of use : 240 days/year

Sigma-Aldrich- 493511 Page 18 of 24



Other operational conditions affecting workers exposure

Outdoor / Indoor : Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposureEnsure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

| Contributin g Scenario | Exposure Assessment Method | Specific conditions | Value | Level of Exposure | RCR* |
|---------------------------|----------------------------------|---|------------|---------------------------------|-------|
| PROC3 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 48.0208333 mg/m ³ | 0.051 |
| PROC3 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 0.3429 mg/kg BW/d | 0.001 |
| PROC5 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 13.7143 mg/kg BW/d | 0.04 |
| PROC5 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |
| PROC8a | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 13.7143 mg/kg BW/d | 0.04 |
| PROC8a | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |
| PROC8b | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |
| PROC8b | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 6.8571 mg/kg BW/d | 0.02 |
| PROC9 | ECETOC TRA | Without Local Exhaust | Dermal | 6.8571 mg/kg BW/d | 0.02 |

Sigma-Aldrich- 493511 Page 19 of 24



| | | Ventilation | | | |
|-------|------------|--------------------------|------------|---------------------------------|-------|
| PROC9 | ECETOC TRA | Without Local Exhaust | Inhalation | 96.0416667 mg/m ³ | 0.101 |
| | | Ventilation | | 1119/111 | |

^{*}Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

1. Short title of Exposure Scenario: Industrial use of processing aids in processes and products, not becoming part of articles

Main User Groups : **SU 3** Sectors of end-use : **SU 3**, **SU9**

Process categories : PROC1, PROC2, PROC3, PROC4, PROC8b

Environmental Release Categories : ERC1, ERC4, ERC6a:

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC1, ERC4, ERC6a

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8b

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

Physical Form (at time of use) : Liquid substance

Frequency and duration of use

Application duration : > 4 h

Frequency of use : 240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor : Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposureEnsure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

Sigma-Aldrich- 493511 Page 20 of 24



3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

| Contributin g Scenario | Exposure Assessment Method | Specific conditions | Value | Level of Exposure | RCR* |
|---------------------------|----------------------------------|---|------------|---------------------------------|-------|
| PROC1 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 0.3429 mg/kg BW/d | 0.001 |
| PROC1 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 0.0192083 mg/m ³ | 0 |
| PROC2 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 19.2083333 mg/m³ | 0.02 |
| PROC2 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 1.3714 mg/kg BW/d | 0.004 |
| PROC3 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 0.3429 mg/kg BW/d | 0.001 |
| PROC3 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 48.0208333 mg/m ³ | 0.051 |
| PROC4 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 6.8571 mg/kg BW/d | 0.02 |
| PROC4 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 38.4166667 mg/m ³ | 0.04 |
| PROC8b | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |
| PROC8b | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 6.8571 mg/kg BW/d | 0.02 |

^{*}Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk

Sigma-Aldrich- 493511 Page 21 of 24



Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

1. Short title of Exposure Scenario: Used as laboratory reagent.

Main User Groups : SU 22

Sectors of end-use : **SU 3, SU 22** Chemical product category : **PC21**

Chemical product category : **PC21**Process categories : **PROC15**

Environmental Release Categories : ERC2, ERC4, ERC8a:

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC2, ERC4, ERC8a

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC15, PC21

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

Physical Form (at time of use) : Liquid substance

Frequency and duration of use

Application duration : 1 - 4 h

Frequency of use : 240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor : Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Organizational measures to prevent /limit releases, dispersion and exposure Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Sigma-Aldrich- 493511 Page 22 of 24



Workers

| Contributin g Scenario | Exposure Assessment Method | Specific conditions | Value | Level of Exposure | RCR* |
|---------------------------|----------------------------------|---|------------|---------------------------------|-------|
| PROC15 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 19.2083333 mg/m ³ | 0.02 |
| PROC15 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 0.3429 mg/kg BW/d | 0.001 |

^{*}Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

1. Short title of Exposure Scenario: Surface treatment

Main User Groups : **SU 3** Sectors of end-use : **SU 3**

Process categories : **PROC10**, **PROC13**

Environmental Release Categories : ERC4:

2. Exposure scenario

2.1 Contributing scenario controlling environmental exposure for: ERC4

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

2.2 Contributing scenario controlling worker exposure for: PROC10, PROC13

Product characteristics

Concentration of the Substance in : Covers the percentage of the substance in the product

Mixture/Article up to 100 % (unless stated differently).

Physical Form (at time of use) : Liquid substance

Frequency and duration of use

Application duration : > 4 h

Frequency of use : 240 days/year

Other operational conditions affecting workers exposure

Outdoor / Indoor : Indoor

Technical conditions and measures

Provide adequate ventilation., Good work practice required.

Sigma-Aldrich- 493511 Page 23 of 24



Organizational measures to prevent /limit releases, dispersion and exposure Ensure operatives are trained to minimize exposures.

Conditions and measures related to personal protection, hygiene and health evaluation

Use suitable eye protection and gloves., For personal protection see section 8.

3. Exposure estimation and reference to its source

Environment

A chemical safety assessment was performed according REACH Article 14(3), Annex I, sections 3 (Environmental Hazard assessment) and 4 (PBT/vPvB Assessment). As no hazard was identified, an exposure assessment and risk characterisation is not necessary (REACH Annex I section 5.0).

Workers

| Contributin g Scenario | Exposure Assessment Method | Specific conditions | Value | Level of Exposure | RCR* |
|---------------------------|----------------------------------|---|------------|---------------------------------|-------|
| PROC10 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |
| PROC10 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 27.4286 mg/kg BW/d | 0.08 |
| PROC13 | ECETOC TRA | Without Local Exhaust Ventilation | Dermal | 13.7143 mg/kg BW/d | 0.04 |
| PROC13 | ECETOC TRA | Without Local Exhaust Ventilation | Inhalation | 96.0416667 mg/m ³ | 0.101 |

^{*}Risk characterisation ratio

4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Please refer to the following documents: ECHA Guidance on information requirements and chemical safety assessment Part D: Exposure Scenario Building, Part E: Risk Characterisation and Part G: Extending the SDS; VCI/Cefic REACH Practical Guides on Exposure Assessment and Communications in the Supply Chain; CEFIC Guidance Specific Environmental Release Categories (SPERCs).

Page 24 of 24

