	
DOC NUMBER: <b>569-DB7A-AIC-713-006</b>		CLIENT NUMBER: <b>PRD-AIC-DSH-073</b>	
CLIENT: <b>TAKEDA/BAXALTA</b>			
PROJECT: <b>BURITI EPCVM PROJECT</b>			

## DRUG PRODUCT - BMS - DATA SHEET VORTEX TYPE FLOW TRANSMITTER

1	29OCT2021	ISSUE FOR CONSTRUCTION CONSIDERING COMMENTS	MAV	MAF	RSP
0	29JUL2021	ISSUE FOR CONSTRUCTION	JHA	MAF	RSP
A	24MAR2021	60% DD ISSUE	JHA	MAF	RSP
REV	DATE	DESCRIPTION	EXEC	CHECK	APPROV

NUMBER: **569-DB7A-AIC-713-0006**

CLIENT NR: **PRD-AIC-DSH-0073**

TITLE

**VORTEX FLOW TRANSMITTER**

SHEET:  
**2 de 6**

REV.:  
**1**

**DOCUMENT REVIEW CONTROL**

Revision	A	B	0	1	2	3	Revision	A	B	0	1	2	3	Revision	A	B	0	1	2	3
Page							Page							Page						
1	X		X	X			26							51						
2	X		X	X			27							52						
3	X		X	X			28							53						
4	X		X	X			29							54						
5	X		X	X			30							55						
6	X		X	X			31							56						
7	/		X	/			32							57						
8	/		/	/			33							58						
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11							36							61						
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17							42							67						
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**REVISION 0 NOTES:**

- 1- UPDATE ACCORDING TO P&ID (HVAC AND PROCESS).
- 2- INSERTION OF PROCESS DATA.
- 3- INSERTION OF INSTRUMENT REFERENCE MODELS.

**REVISION 1 NOTES:**

- 1- CANCELLED FIT-790312

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NUMBER: <b>569-DB7A-AIC-713-0006</b>		CLIENT NR: <b>PRD-AIC-DSH-0073</b>	
TITLE <b>VORTEX FLOW TRANSMITTER</b>			SHEET: <b>3 de 6</b> REV.: <b>1</b>
<b>REFERENCE DOCUMENTS</b>			
7A-M-0-5-61 PRD-AIC-LIS-014 PRD-PIP-TSP-501 PRD-AIC-LIS-046		P&I DIAGRAM - DRUG PRODUCT - PLANT STEAM DISTRIBUTION SYSTEM (PROCESS + HVAC) DRUG PRODUCT - BMS - INSTRUMENT INDEX PIPE CLASS AND SPECIFICATION - TECHNICAL SPECIFICATION INTEGRATED PROJECT SERVICES - INSTRUMENT SUGGESTED SUPPLIER LIST	

<b>GENERAL NOTES</b>
<p>1- The transmitters must have the following characteristics:</p> <ul style="list-style-type: none"> <li>a) They must be electronic, intelligent and programmable, with the transmission of the signal in the same physical medium as the power supply;</li> <li>b) Support the respective maximum static design pressures;</li> <li>c) They must be capable of identifying internal failures;</li> <li>d) Be capable of setting the value of the output signal, programmable in 0% or 100% of the range, in case of sensor element failure;</li> </ul> <p>2- All transmitters must have enclosures, whose parts exposed to the atmosphere are resistant to environmental conditions, including those generated by the process condition.</p> <p>3- The identification plates must be manufactured in stainless steel AISI 304, permanently attached to the instruments with tag and serial number. The serial number of the instrument, when possible, can be engraved on the body itself.</p> <p>4- The manufacturer must confirm the nominal diameter of the meter.</p> <p>5- The instrument display must have at least 2 lines with 16 characters on each line.</p> <p>6- All transmitters must be provided with protection type certificates compatible with the respective area classification. If the enclosure requires certificates regarding type and degree of protection, both proofs must be explicit in the same certificate. The certificates must be issued by INMETRO or an accredited body.</p>

NUMBER: **569-DB7A-AIC-713-0006**

CLIENT NR: **PRD-AIC-DSH-0073**

TITLE

**VORTEX FLOW TRANSMITTER**

SHEET:  
**4 de 6**

REV.:  
**1**

GENERAL	1	INSTRUMENT TAG NUMBER		FIT-790314					
	2	SERVICE		PLANT STEAM PC-7A-1 / CSG-6501 / MÊS-6401					
	3	P&ID		7A-M-0-5-61					
	4	PIPE LINE	EQUIPMENT NUMBER	7A-2 1/2"-IS8B-790312-CS2-HC	-				
	5	EQUIPMENT MATERIAL / PIPE		CARBON STEEL ASTM-A106 Gr.B					
	6	AREA CLASSIFICATION		NOT CLASSIFIED					
	7	ENCLOSURE CLASSIFICATION		IP 65 (MÍN.) CONF. NBR IEC 60529					
	8	CERTIFICATES		(SEE GENERAL NOTES 6)					
	9								
METER	10	PRINCIPLE		VORTEX					
	11	NOMINAL DIAMETER		2 1/2" (SEE GENERAL NOTES 4)					
	12	PROCESS CONNECTION		FLANGED					
	13	CLASS AND FACE		300# FR, ASME B16.5 / NBR 7669					
	14	FLANGE FACE FINISH		MSS SP-6					
	15	INTERNAL ELEMENTS MATERIAL		316SS					
	16	CASING MATERIAL		STAINLESS STEEL					
	17	LOAD LOSS		SEE LINE 47					
	18	ELECTRICAL CONNECTION		NOT APPLICABLE					
	19	COMPENSATION TEMP./PRES.		YES					
	20								
CONVERTER / TRANSMITTER	21	MOUNTING		INTEGRAL TO SENSOR					
	22	POWER SUPPLY		24 Vcc - 2 WIRES					
	23	OUTPUT SIGNAL		4 - 20 mA (500 ohms @ 24 Vcc)					
	24	COMMUNICATION PROTOCOL		HART					
	25	PRECISION		± 0.15% F.E.					
	26	REPEATABILITY		± 0.1% F.E.					
	27	ELECTRICAL CONNECTION		1/2" NPT (F)					
	28	LOCAL INDICATION		YES, LCD TYPE (SEE GENERAL NOTES 11)					
	29	CALIBRATION RANGE		BY MANUFACTURER					
	30	CALIBRATED RANGE		0 @ 1400 Kg/h					
	31	KEYBOARD FOR LOCAL CONFIGURATION		YES					
	32	METER CASING		ALUMINIO (COPPER FREE)					
	33	PULSE OUTPUT		NOT					
ACCES.	31	TAGGING		YES (SEE GENERAL NOTES 3)					
	32	SURGE PROTECTOR		YES					
	35								
OPERATING CONDITIONS	36	FLUID	PHYSICAL STATE	HIGH PRESSURE STEAM		STEAM			
	37	MINIMUM FLOW	NORMAL	MAXIMUM	0	-	1373	Kg/h	
	38	MINIMUM PRESSURE	NORMAL	MAXIMUM	9.4	-	9.3	bar-g	
	39	MINIMUM TEMPERATURE	NORMAL	MAXIMUM	182	-	181	°C	
	40	DESIGN FLOW		1373 Kg/h					
	41	DESIGN PRESSURE	DESIGN TEMPERATURE		11.7 bar-g		200 °C		
	42	DENSITY @ OPERATING CONDITION		5.1 kg/m³					
	43	VISCOSITY @ OPERATING CONDITION		0.015 cP					
	44	FLUID CONDUCTIVITY		µS/cm²					
	45	INCRUSTATION		NO					
	46	SUSPENDED SOLIDS (%)		NO					
	47	MAXIMUM LOSS OF LOAD ALLOWED		0.3 bar					
	48								
		49	MANUFACTURER		Endress + Hauser (E+H) or Similar				
		50	MODEL		Proline Prowirl (E+H)				

NOTES:

1- THE MANUFACTURER MUST CONFIRM THE NOMINAL DIAMETER OF THE METER.

NUMBER: **569-DB7A-AIC-713-0006**

CLIENT NR: **PRD-AIC-DSH-0073**

TITLE

SHEET:

5 de 6

**VORTEX FLOW TRANSMITTER**

REV.:

**1**

GENERAL	1	INSTRUMENT TAG NUMBER		FIT-790315				
	2	SERVICE		PLANT STEAM RE-HEATED WATER FOR SKID				
	3	P&ID		7A-M-0-5-61				
	4	PIPE LINE	EQUIPMENT NUMBER	7A-11/2"-IS8B-790315-CS2-HC			-	
	5	EQUIPMENT MATERIAL / PIPE		CARBON STEEL ASTM-A106 Gr.B				
	6	AREA CLASSIFICATION		NOT CLASSIFIED				
	7	ENCLOSURE CLASSIFICATION		IP 65 (MÍN.) CONF. NBR IEC 60529				
	8	CERTIFICATES		(SEE GENERAL NOTES 6)				
	9							
METER	10	PRINCIPLE		VORTEX				
	11	NOMINAL DIAMETER		11/2" (SEE GENERAL NOTES 4)				
	12	PROCESS CONNECTION		FLANGED				
	13	CLASS AND FACE		300# FR, ASME B16.5 / NBR 7669				
	14	FLANGE FACE FINISH		MSS SP-6				
	15	INTERNAL ELEMENTS MATERIAL		316SS				
	16	CASING MATERIAL		STAINLESS STEEL				
	17	LOAD LOSS		SEE LINE 47				
	18	ELECTRICAL CONNECTION		NOT APPLICABLE				
	19	COMPENSATION TEMP./PRES.		YES				
	20							
CONVERTER / TRANSMITTER	21	MOUNTING		INTEGRAL TO SENSOR				
	22	POWER SUPPLY		24 Vcc - 2 WIRES				
	23	OUTPUT SIGNAL		4 - 20 mA (500 ohms @ 24 Vcc)				
	24	COMMUNICATION PROTOCOL		HART				
	25	PRECISION		± 0.15% F.E.				
	26	REPEATABILITY		± 0.1% F.E.				
	27	ELECTRICAL CONNECTION		1/2" NPT (F)				
	28	LOCAL INDICATION		YES, LCD TYPE (SEE GENERAL NOTES 11)				
	29	CALIBRATION RANGE		BY MANUFACTURER				
	30	CALIBRATED RANGE		0 @ 300 Kg/h				
	31	KEYBOARD FOR LOCAL CONFIGURATION		YES				
	32	METER CASING		ALUMINIO (COPPER FREE)				
	33	PULSE OUTPUT		NOT				
ACCES.	31	TAGGING		YES (SEE GENERAL NOTES 3)				
	32	SURGE PROTECTOR		YES				
	35							
OPERATING CONDITIONS	36	FLUID	PHYSICAL STATE		HIGH PRESSURE STEAM		STEAM	
	37	MINIMUM FLOW	NORMAL	MAXIMUM	0	-	288	Kg/h
	38	MINIMUM PRESSURE	NORMAL	MAXIMUM	9.4	-	9.3	bar-g
	39	MINIMUM TEMPERATURE	NORMAL	MAXIMUM	182	-	182	°C
	40	DESIGN FLOW			288 Kg/h			
	41	DESIGN PRESSURE	DESIGN TEMPERATURE		11.7 bar-g		200 °C	
	42	DENSITY @ OPERATING CONDITION			5.2 kg/m³			
	43	VISCOSITY @ OPERATING CONDITION			0.015 cP			
	44	FLUID CONDUCTIVITY			µS/cm²			
	45	INCRUSTATION			NO			
	46	SUSPENDED SOLIDS (%)			NO			
	47	MAXIMUM LOSS OF LOAD ALLOWED			0.3 bar			
	48							
		49	MANUFACTURER		Endress + Hauser (E+H) or Similar			
		50	MODEL		Proline Prowirl (E+H)			

NOTES:

1- THE MANUFACTURER MUST CONFIRM THE NOMINAL DIAMETER OF THE METER.

NUMBER: **569-DB7A-AIC-713-0006**

CLIENT NR: **PRD-AIC-DSH-0073**

TITLE

SHEET:

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**VORTEX FLOW TRANSMITTER**

REV.:

**1**

GENERAL	1	INSTRUMENT TAG NUMBER		FIT-790317					
	2	SERVICE		PLANT STEAM RE-HEATED WATER-HX-7A-1					
	3	P&ID		7A-M-0-5-61					
	4	PIPE LINE	EQUIPMENT NUMBER	7A-2"-IS8B-790317-CS2-HC	-				
	5	EQUIPMENT MATERIAL / PIPE		CARBON STEEL ASTM-A106 Gr.B					
	6	AREA CLASSIFICATION		NOT CLASSIFIED					
	7	ENCLOSURE CLASSIFICATION		IP 65 (MÍN.) CONF. NBR IEC 60529					
	8	CERTIFICATES		(SEE GENERAL NOTES 6)					
	9								
METER	10	PRINCIPLE		VORTEX					
	11	NOMINAL DIAMETER		2" (SEE GENERAL NOTES 4)					
	12	PROCESS CONNECTION		FLANGED					
	13	CLASS AND FACE		300# FR, ASME B16.5 / NBR 7669					
	14	FLANGE FACE FINISH		MSS SP-6					
	15	INTERNAL ELEMENTS MATERIAL		316SS					
	16	CASING MATERIAL		STAINLESS STEEL					
	17	LOAD LOSS		SEE LINE 47					
	18	ELECTRICAL CONNECTION		NOT APPLICABLE					
	19	COMPENSATION TEMP./PRES.		YES					
	20								
CONVERTER / TRANSMITTER	21	MOUNTING		INTEGRAL TO SENSOR					
	22	POWER SUPPLY		24 Vcc - 2 WIRES					
	23	OUTPUT SIGNAL		4 - 20 mA (500 ohms @ 24 Vcc)					
	24	COMMUNICATION PROTOCOL		HART					
	25	PRECISION		± 0.15% F.E.					
	26	REPEATABILITY		± 0.1% F.E.					
	27	ELECTRICAL CONNECTION		1/2" NPT (F)					
	28	LOCAL INDICATION		YES, LCD TYPE (SEE GENERAL NOTES 11)					
	29	CALIBRATION RANGE		BY MANUFACTURER					
	30	CALIBRATED RANGE		0 @ 1150 Kg/h					
	31	KEYBOARD FOR LOCAL CONFIGURATION		YES					
	32	METER CASING		ALUMINIO (COPPER FREE)					
	33	PULSE OUTPUT		NOT					
ACCES.	31	TAGGING		YES (SEE GENERAL NOTES 3)					
	32	SURGE PROTECTOR		YES					
	35								
OPERATING CONDITIONS	36	FLUID	PHYSICAL STATE	HIGH PRESSURE STEAM		STEAM			
	37	MINIMUM FLOW	NORMAL	MAXIMUM	0	-	1103.5	Kg/h	
	38	MINIMUM PRESSURE	NORMAL	MAXIMUM	9.4	-	9.3	bar-g	
	39	MINIMUM TEMPERATURE	NORMAL	MAXIMUM	182	-	181	°C	
	40	DESIGN FLOW		1103.5 Kg/h					
	41	DESIGN PRESSURE	DESIGN TEMPERATURE		11.7 bar-g		200 °C		
	42	DENSITY @ OPERATING CONDITION		5.1 kg/m³					
	43	VISCOSITY @ OPERATING CONDITION		0.015 cP					
	44	FLUID CONDUCTIVITY		µS/cm²					
	45	INCRUSTATION		NO					
	46	SUSPENDED SOLIDS (%)		NO					
	47	MAXIMUM LOSS OF LOAD ALLOWED		0.3 bar					
	48								
		49	MANUFACTURER		Endress + Hauser (E+H) or Similar				
		50	MODEL		Proline Prowirl (E+H)				

NOTES:

1- THE MANUFACTURER MUST CONFIRM THE NOMINAL DIAMETER OF THE METER.