



	
DOC NUMBER: 569-DB7B-MEC-711-002		CLIENT NUMBER: PRD-MEC-DSH-017	
CLIENT: TAKEDA			
PROJECT: BURITI EPCVM PROJECT			

DATA SHEET
 CENTRIFUGAL PUMP
 CHILLED WATER PUMP - PROCESS
 P-PCH-7B-1 / P-PCH-7B-2

0	30/JUL/2021	ISSUED FOR CONSTRUCTION	ASO	LUIS	RSP
B	15/JUN/2021	90% DD ISSUE	ASO	LUIS	RSP
A	08/FEB/2021	30% DD ISSUE	ASO	LUIS	MAJ
REV	DATE	DESCRIPTION	EXEC	CHECK	APPROV

 		 	
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TITLE			SHEET:
CENTRIFUGAL PUMP - P-PCH-7B-1 / P-PCH-7B-2			REV.: 0

1. REVISION HISTORY

Rev	Reason For Change
A	ORIGINAL ISSUE
B	PAGE 3, line 2.2: changed from normal to design
	PAGE 3, line 2.3 to 2.12: added values for minimum and maximum conditions
	PAGE 3, line 2.3: changed operation flow from 136.0 m ³ /h to 283.0 m ³ /h for design condition
	PAGE 3, line 2.5: changed temperature from 15°C to 7.5°C
	PAGE 3, line 2.6: changed viscosity from 1.14 cP to 1.40 cP
	PAGE 3, line 2.7: changed vapour pressure from 0.017 bar abs to 0.01 bar abs
	PAGE 3, line 2.8: changed suction pressure from 0.03 barg to 0.3256 barg for design condition
	PAGE 3, line 2.9: changed discharge pressure from 1.15 barg to 1.628 barg for design condition
	PAGE 3, line 2.10: changed differential pressure from 1.12 barg to 1.332 barg for design condition
	PAGE 3, line 2.12: changed NPSH available from 10.46 mH ₂ O to 13.55 mH ₂ O for design condition
	PAGE 3, note 4: changed temperature from 1°C to 0°C
	PAGE 3: added note 5
	PAGE 5: added note 6
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CENTRIFUGAL PUMP - P-PCH-7B-1 / P-PCH-7B-2

REV.:

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1	GENERAL				
1.1	ITEM N°:	P-PCH-7B-1 / 2		QUANTITY:	2
1.2	SERVICE:	CHILLED WATER - PROCESS			
1.3	LOCAL:	DRUG SUBSTANCE BUILDING (7B)			
1.4	PUMP TYPE:	CENTRIFUGAL			
1.5	MANUFACTURER:	Note 1			
1.6	MODEL:	Note 1	MANUFACTURING STANDARD: ASME B 73.1		
1.7	APLICABLE:	PROPOSAL			
1.8	DRIVING:	ELECTRIC MOTOR			
2	OPERATION CONDITIONS (Note 1 / 4 / 5)				
2.1	FLUID:				
2.2			MINIMUM	DESIGN	MAXIMUM
2.3	OPERATION FLOW (m³/h):		215.0	283.0	215.0
2.4	DENSITY AT OPERATION TEMPERATURE (kg/m³):		1,000	1,000	1,000
2.5	OPERATION TEMPERATURE (°C):		7.5	7.5	7.5
2.6	VISCOSITY AT OPERATION TEMPERATURE (cP):		1.40	1.40	1.40
2.7	VAPOUR PRESSURE AT OPERATION TEMP.(bar abs):		0.01	0.01	0.01
2.8	SUCTION PRESSURE (bar g):		0.3602	0.3256	0.3602
2.9	DISCHARGE PRESSURE (bar g):		1.109	1.628	1.109
2.10	DIFFERENTIAL PRESSURE (bar):		0.7780	1.332	0.7780
2.11	TOTAL HEAD (mH2O):		7.931	15.0	7.931
2.12	NPSH AVAILABLE (mH2O):		13.91	13.55	13.91
2.13	OPERATION:	CONTINUOUS	CYCLE (h/day):	24 e 365	INSTALLATION: SHELTERED
3.0	CONSTRUCTION				
3.1	IMPELLER (note 2):	CONSTRUCTION: TYPE: RADIAL		ARRANGEMENT:	OVERHUNG
3.2		STAGES: SIMPLE		QUANTITY: 1	SUCTION: SIMPLE
3.3	BIPARTITE CASING (note 3):		RADIAL	SUPPORT: FOOT	VOLUTE: SIMPLE
3.4	CONNECTIONS:		DN	PN/CLASS	STANDARD
3.5	SUCTION:		note 1	150#	ASME/ANSI
3.6	DISCHARGE:		note 1	150#	ASME/ANSI
3.7	CASING DRAIN:		note 1	3000#	ASME/ANSI
3.8	AUXILIARY CONNECTIONS:		TYPE:	PURGE	PRES. INDICATOR
SUPPLY			Yes	No	
3.10			DN:	note 1	-
3.11	LUBRICATION BEARINGS: note 1				
4.0	PERFORMANCE (note 1)				
4.1	CURVE N°:		MAX. AMT ROTOR SELECTED (mm):		
4.2	REQUIRED NPSH (mcl):		BEST EFFICIENCY POINT (m³/h):		
4.3	EFFICIENCY (%):		MINIMUM STABLE FLOW (m³/h):		
4.4	BRAKE HORSEPOWER - BHP (kW/CV):		DIAMETER MÍN/SELEC./MÁX. (mm):		
4.5	MAX. POWER SELECTED IMPELLER (kW/CV):		SOUND PRESSURE (dB):		
4.6	ROTATION (RPM):		LOAD GD² (kg. M2):		
4.7	VIEW COUPLING ROTATION:				

NOTES:

- 1) To be filled by supplier.
- 2) The impeller must be dynamically and statically balanced.
- 3) Back Pull Out.
- 4) The equipment shall be able to operate with propylene glycol at 0°C.
- 5) Pumps with a constant water flow

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5	SEALING (Note 1)		
5.1	SHAFT SEALING:	MECHANICAL SEAL	
6	GASKET		
6.1	MATERIAL:	N/A	
6.2	MAX. TEMPERATURE (°C):	N/A	
6.3	MAX. PRESSURE CHAMBER (kgf/cm ² / MPa):	N/A	
6.4	MAX. PERIPHERAL SPEED (m/s):	N/A	
7	MECHANICAL SEAL (note 2)		
7.1	SEALING PLAN:		
7.2	CONSTRUCTION STANDARD:	ASME B73.1 or EN 12756 or similar	
7.3	SEAL SIZE:		
7.4	CONSTRUCTION:		
7.5	TYPE:		
7.6	MODEL:		
7.7	MANUFACTURER:		
7.8	SUPPLY OF THE SEALING SYSTEM:	PUMP MANUFACTURER	
8	MATERIAL OF MECHANICAL SEAL (note 2)		
8.1		INTERNAL	EXTERNAL
8.2	ROTARY RING:		
8.3	STATIONARY RING:		
8.4	SECONDARY SEALING:		
8.5	SPRING / BELLOWS:		
8.6	BODY:		
9	COOLING (note 2)		
9.1	PLAN:		
9.2	FLOW (m ³ /h):		
9.3	PRESSURE (kgf/cm ²):		
9.4	BEARINGS:		
9.5	OVERLAY:		
9.6	GASKET BOX:		
9.7	PEDESTAL:		
10	SEALING INJECTION (note 2)		
10.1	SEALING PLAN:		
10.2	FLOW (m ³ /h):		
10.3	PRESSURE (kgf/cm ²):		
10.4	FLUID:		
10.5	FLUID TEMPERATURE (°C):		
11	AUXILIARY SEALING		
11.1	PLAN:	N/A	
11.2	FLOW (m ³ /h):	N/A	
11.3	PRESSURE (kgf/cm ²):	N/A	
11.4	FLUID:	N/A	
11.5	FLUID TEMPERATURE (°C):	N/A	
12	HEATING		
12.1	HEATING SYSTEM:	NOT REQUIRED	
12.2	FLUID:	N/A	

NOTAS:

1) The Supplier shall provide the Data Sheet for the Mechanical Seal and the Sealing System separately.

2) To be filled by supplier.

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13	COUPLING (note 4)		
13.1	MODEL:		note 1
13.2	TYPE:		FLEXIBLE
13.3	SIZE:		note 1
13.4	DISPLACEMENT (mm):		5.0
13.5	MANUFACTURER:		note 1
14	MATERIALS		
14.1	CASING:		A48CL 30B OR SIMILAR
14.2	IMPELLER:		A48CL 30B OR SIMILAR
14.3	SHAFT:		SAE 1045
14.4	SHAFT SLEEVE:		AISI 316
14.5	LANTERN RING:		N/A
14.6	METALLIC BASE:		ASTM A36
14.7	COUPLING PROTECTION:		BRASS
14.8	CASE WEAR RING:		AISI 316
14.9	IMPELLER WEAR RING:		AISI 316
14.10	AUXILIARY PIPING:		AISI 316
14.11	NAMEPLATE:		AISI 304
15	DRIVER 2) 3)		
15.1	TYPE:	ELECTRIC MOTOR (TFVE)	INSULATION CLASS: F
15.2	POWER (CV):	note 1	SERVICE FACTOR: 1.25
15.3	ROTATION (RPM):	1800	ZONE / TEMP. CLASS / GROUP: N/A
15.4	TENSION (V)	220/380/440	PROTECTION: IP55
15.5	N° OF PHASES :	3	CONSTRUCTIVE FORM / ASSEMBLY: B3D
15.6	FREQUENCY (Hz):	60	MANUFACTURER: ACCORDING TO VENDOR LIST
15.7	SPEED CONTROL:	Yes (note 6)	SCOPE: PUMP MANUFACTURER
17	TESTS		
17.1	HIDROSTATIC:		CERTIFIED
17.2	PERFORMANCE:		CERTIFIED
17.3	MECHANICAL OPERATION:		CERTIFIED
17.4	NPSH:		CERTIFIED
17.5	DISASSEMBLY AFTER TEST:		CERTIFIED
17.6	HIDROSTATIC TEST PRESSURE (bar g):		note 1
17.7	CASING DESIGN PRESSURE (bar g):		note 1
18	WEIGHTS		
18.1	PUMP (kg):	note 1	DRIVER (kg): note 1
18.2	COUPLING (kg):	note 1	BASE (kg): note 1
18.3	COUPLING PROTECTION (kg):	note 1	TOTAL (kg): note 1
19	PAINTING		
19.1	SPECIFICATION:		note 1
19.2	SCHEME:		note 1

NOTAS:

1) To be filled by supplier.

2) The Supplier shall provide the Data Sheet for Electric Motor separately.

3) The motor must be dimensioned to meet the demand corresponding to all operating points of the characteristic curve, referring to the selected impeller.

4) The coupling protection must comply with NR-12.

5) Reference document: PRD-MEC-TSP-005 (TECHNICAL SPECIFICATION – WATER PUMPS)

6) The electric motor has a frequency inverter to enable balancing and ramp start. The frequency inverter shall be supplied with communication protocol in Ethernet and compatible with the Wonderware platform (BMS System).