







DOC NUMBER:

569-DB7A-AIC-742-001

CLIENT NUMBER:

PRD-AIC-DSH-011

CLIENT:

TAKEDA/BAXALTA

PROJECT:

BURITI EPCVM PROJECT

DATA SHEET RUPTURE DISC

		T			1
1	17NOV2021	ISSUED FOR CONSTRUCTION UPDATED AS PER NOTES	MAB	MAF	RSP
0	13OCT2021	UPDAT TO ISSUED FOR CONSTRUCTION	MAB	MAF	RSP
В	13SEP2021	ISSUED FOR CONSTRUCTION	MAB	MAF	RSP
Α	31MAR2021	60% DD ISSUE	MAB	MAF	RSP
REV	DATE	DESCRIPTION	EXEC	CHECK	APPROV









CLIENT NR: PRD-AIC-DSH-011 NUMBER: 569-DB7A-AIC-742-001

TITLE

RUPTURE DISC

SHEET: 2 de 10 REV.:

	JENIT	DEV/IEVA/	CONTROL
DUCUI	VICINI	REVIEW	CONTROL

Revision	Α	В	0	1	2	3	Revision	Α	В	0	1	2	3	Revision	Α	В	0	1	2	
Page							Page							Page						Τ
1	${}^{\perp}$	X	X	X			26							51						T
2	${}^{\perp}$	X	X	X			27							52						I
3	\perp	\boxtimes	\boxtimes	\boxtimes			28							53						I
4	\perp	\boxtimes	\boxtimes	\boxtimes			29							54						I
5	\sim	\boxtimes	\boxtimes	\boxtimes			30							55						I
6	${}^{\perp}$	X	X	X			31							56						I
7	${}^{\perp}$	X	X	X			32							57						I
8	X	X	X	X			33							58						I
9	X	X	X	X			34							59						J
10	${}^{\times}$	X	X	X			35							60						I
11							36							61						Ī
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TITLE

SHEET: 3 de 10

REV.:

RUPTURE DISC

REFERENCE DOCUMENTS

7A-Z-0-2-25 DRUG PRODUCT - HOT WFI STORAGE TANK - TQ-6401

DRUG PRODUCT - FORMULATION 7A-Z-0-2-02

DRUG PRODUCT - PORTABLE VESSEL CIP/SIP STATION - STA-4701 7A-Z-0-2-22

DRUG PRODUCT - HOT WFI STORAGE TANK - TQ-6401 7A-Z-0-2-25

PRD-AIC-LIS-046 INTEGRATED PROJECT SERVICES - INSTRUMENT SUGGESTED SUPPLIER LIST

GENERAL NOTES

- 1 Each key must be appropriate for the classified area as indicated on the data sheet, the instrument must comply with the ordinance inmetro 83, dated
- 2 The nameplate must be in aisi 316, contain the tag, the serial number and the model of the level switch and be permanently attached to the respective instrument.
- 3 All electronic and electrical components subject to the attack of fungi and moisture must be tropicalized, that is, treated with a polyurethane cover or equivalent
- 4 The manufacture / construction can only be started after the drawings and other documents related to the part considered have been returned approved without any comments received.
- 5 Technical documents in general (drawings, technical specifications, data sheets and material requests, lists, manuals, etc.), must be identified.
- 6 he assembly must have a disc active detection system, with sign for the control system being a spdt contact with capacity of 0.5 a in 24 vdc, repairable.
- 7 Provide calibration certificates, materials, roughness and traceability in ASME BPE 2019, USP41, FDA, EHEDG service
- 8 The parts in contact with the process fluid must have mechanical sanding according to ASME BPE SF1 standard with Max Ra. 0.51 μm according to table SF-2.4-1 - ASME BPE-2019 and external. Ra max. 0.8 μm.

REVISION 0 - NOTES

1- REVISED AS PER INSTRUMENT LIST NUMBER PRD-AIC-LIS-010_B_PCS_INSTRUMENT_INDEX AND BACKLOG NUMBER 99000-184.0 2021.03.30 - A&IC DOCUMENTS - COMMENTS REV.01

REVISION 1 - NOTES

1 - ACCORDING NEW ARQUITECTURE UPDATED









RUPTURE DISC

SHEET: 4 de 10 REV.:

٠٠.		ORE DISC	1 REV								
П	1	TAG	PSE-380101								
GENERAL		2 SERVICE / PID PROTETION TQ-3801 / 7A-Z-0									
	3 FLUID PRODUCT										
		PHYSICAL STATE	LIQUID								
5		LINE / EQUIPMENT DIAMETER	TQ-3801								
ŀ		MATERIAL OF EQUIPAMENT	316L SS								
\dashv		DISK TYPE	CONVENTIONAL								
LCOW		STEAM OR GAS REQUIRED	YES								
<u> </u>		STEAM OR GAS REQUIRED	TES								
\dashv	9	DDESSUDE OF ODERATION	2 harC								
4		PRESSURE OF OPERATION	2 barG								
LYESSONE		PRESSURE MAX. RUPTURE	2,1 barG								
į		PRESSURES OF PROJECT OPERATION	2 barG								
4	13										
SURE		CONSTANT	-								
SSU		VARIABLE: MAXIMUM	-								
PRES		VARIABLE: MINIMUM	-								
	17										
,		OPERATION	175°C MAX								
		MINOR RELIEF	-								
		GREATER RELIEF	-								
		TEMPERATURE OF OPERATION	20°C								
	22	RELIEF FOR SIZING	-								
	23										
	24	DENS. REL. A TEMPORARY. RELIEF	-								
3	25	VISCOSITY HAS IT. OP. (CP)	-								
3	26	VISCOSITY HAS IT. AL. (CP)	-								
	27	MATERIAL OD DISK	MANUFACTURE STANDARD								
٤	28	MOLECULAR WEIGHT	-								
[29	COMPRESSIBILITY FACTOR	-								
GASES / VAPOR	30	K = C to C V	-								
9	31	MATERIAL OD DISK	MANUFACTURE STANDARD								
5	32										
T	33	PULSING PRESSURE	-								
3	34	POSSIBILITY OF AL. LIQUID	-								
3	35	VACUUM	-								
	36	UNDER PRESSURE	-								
Ì	37										
┪		CONECTION / TYPE	TC 11/2" - ASME BPE (SEE GENERAL NOTES 6, 7)								
.		CONECTION FOR PRESSURE SWITCH	YES - 1/2"NPTF								
1		DRAIN	YES - 1/2"NPTF								
<u> </u>	41										
	42										
ŀ	43										
7	44		1								
ACECOCIAEO	45										
í	46										
3	47										
ヿ		FOR GENERAL NOTS SEE PAGE 3									
27.0	49	. S. SENERO BELLAGE									
2	<i>49</i> <i>50</i>										
-		UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (9C) - FLOW (LPM)								
Ц		MANUFACTURER	BS&B								
╗	52										









NUMBER: 569-DB7A-AIC-742-001
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CLIENT NR:

PRD-AIC-DSH-011

RUPTURE DISC

TRD-AIC-D3H-011

SHEET: 5 de 10
REV.:

				1						
\Box	1	TAG	PSE-380201							
	2	SERVICE / PID	PROTETION TQ-3802 / 7A-Z-0-2-01							
GENERAL	3	FLUID	PRODUCT							
	4	PHYSICAL STATE	LIQUID							
ן פ	5	LINE / EQUIPMENT DIAMETER	TQ-3802							
ı	6	MATERIAL OF EQUIPAMENT	316L SS							
\Box	7	DISK TYPE	CONVENTIONAL							
LFOM	8	STEAM OR GAS REQUIRED	YES							
۱ ا	9									
7	10	PRESSURE OF OPERATION	2 barG							
$\frac{1}{2}$	11	PRESSURE MAX. RUPTURE	2,1 barG							
7500075	12	PRESSURES OF PROJECT OPERATION	2 barG							
	13									
	14	CONSTANT	-							
SURE	15	VARIABLE: MAXIMUM	-							
PRESS	16	VARIABLE: MINIMUM	-							
F	17									
7	18	OPERATION	175°C MAX							
į		MINOR RELIEF	-							
3	20	GREATER RELIEF	-							
	21	TEMPERATURE OF PROJECT	20°C							
בוארברואום	22	RELIEF FOR SIZING	-							
-	23									
┥		DENS. REL. A TEMPORARY. RELIEF	-							
١		VISCOSITY HAS IT. OP. (CP)	-							
200		VISCOSITY HAS IT. AL. (CP)	-							
1		MATERIAL OD DISK	MANUFACTURE STANDARD							
		MOLECULAR WEIGHT								
5		COMPRESSIBILITY FACTOR	-							
GASES / VAPOR		K = C to C V	-							
ű		MATERIAL OD DISK	MANUFACTURE STANDARD							
5	32									
\dashv		PULSING PRESSURE	-							
2		POSSIBILITY OF AL. LIQUID	-							
3		VACUUM	-							
NOCE 30		UNDER PRESSURE	-							
`	37									
┪		CONECTION / TYPE	TC 11/2" - ASME BPE (SEE GENERAL NOTES 6,	7)						
.		CONECTION FOR PRESSURE SWITCH	YES - 1/2"NPTF	•						
CONFORM		DRAIN	YES - 1/2"NPTF							
į	41									
3	42									
-	43									
,	44									
	45									
3	46									
1	47									
ACESSORIES		FOR GENERAL NOTS SEE PAGE 3								
ļ										
2	49									
27.0	49 50		50							
NO LS	50	UNITS: PRESS (barg) - VISCOSITY (Cb) - TEMPERATURE (%)	C) - FLOW (LPM)							
NOTES	50 51	UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C	C) - FLOW (LPM) BS&B							









RUPTURE DISC

SHEET: 6 de 10 REV.:

V	F 1 (JRE DISC	1 n							
	1	TAG	PSE-380301							
		SERVICE / PID	PROTETION TQ-3803 / 7A-Z-0-2-01							
RAL		FLUID	PRODUCT							
GENERAL		PHYSICAL STATE	LIQUID							
GE		LINE / EQUIPMENT DIAMETER	TQ-3803							
		MATERIAL OF EQUIPAMENT	316L SS							
FLOW		STEAM OR GAS REQUIRED	YES							
FL	9	OTEAM ON GAO REGUINED	720							
		PRESSURE OF OPERATION	2 barG							
JRE		PRESSURE MAX. RUPTURE	2.1 barG							
PRESSURE			·							
PRE	13	PRESSURES OF PROJECT OPERATION	2 barG							
_		CONSTANT	_							
IRE		VARIABLE: MAXIMUM	<u>.</u>							
ESSU			-							
PRESSURE		VARIABLE: MINIMUM	-							
_	17	ODEDATION	47500 MAN							
Щ		OPERATION	175°C MAX							
RUR		MINOR RELIEF	-							
TEMPERARURE		GREATER RELIEF	-							
NPE		TEMPERATURE OF PROJECT	20°C							
7E/	22	RELIEF FOR SIZING	-							
	23									
	24	DENS. REL. A TEMPORARY. RELIEF	-							
LIQUID	25	VISCOSITY HAS IT. OP. (CP)	-							
70	26	VISCOSITY HAS IT. AL. (CP)	-							
		MATERIAL OD DISK	MANUFACTURE STANDARD							
2	28	MOLECULAR WEIGHT	-							
ΆP(29	COMPRESSIBILITY FACTOR	-							
GASES / VAPOR	30	K = C to C V	-							
ISE.	31	MATERIAL OD DISK	MANUFACTURE STANDARD							
Ó	32									
	33	PULSING PRESSURE	-							
SS	34	POSSIBILITY OF AL. LIQUID	-							
2	35	VACUUM	•							
PROCES	36	UNDER PRESSURE	-							
	37									
	38	CONECTION / TYPE	TC 11/2" - ASME BPE (SEE GENERAL NOTES 6, 7)							
ج	39	CONECTION FOR PRESSURE SWITCH	YES - 1/2"NPTF							
) 	40	DRAIN	YES - 1/2"NPTF							
CONECTION	41									
S	42									
	43									
į	44									
JRIE I	45									
SSS	46									
ACESSORIES	47									
		FOR GENERAL NOTS SEE PAGE 3								
1										
48 FOR GENERAL NOTS SEE PAGE 3 49 50										
≥	50									
S N	51	UNITS: PRESS (hard) - VISCOSITY (Cn) - TEMPERATURE (or	C) - FLOW (LPM.)							
NO		UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C MANUFACTURER	C) - FLOW (LPM) BS&B							









RUPTURE DISC

SHEET: 7 de 10 REV.:

		SILE BIOG	1
	1	TAG	PSE-380401
	2	SERVICE / PID	PROTETION TQ-3804 / 7A-Z-0-2-02
⇒ I⊢	_	FLUID	PRODUCT
	_	PHYSICAL STATE	LIQUID
9		LINE / EQUIPMENT DIAMETER	TQ-3804
	_	MATERIAL OF EQUIPAMENT	316L SS
_		DISK TYPE	CONVENTIONAL
3 -	_	STEAM OR GAS REQUIRED	YES
4	9		-
_		PRESSURE OF OPERATION	2 barG
8		PRESSURE MAX. RUPTURE	2,1 barG
ιχ I		PRESSURES OF PROJECT OPERATION	2 barG
PRE	13		
		CONSTANT	-
SURE	15	VARIABLE: MAXIMUM	-
		VARIABLE: MINIMUM	-
뽔	17		
	18	OPERATION	175°C MAX
A.	19	MINOR RELIEF	-
J.R.U		GREATER RELIEF	-
ER/		TEMPERATURE OF PROJECT	20°C
₩ 1		RELIEF FOR SIZING	
	23		
		DENS. REL. A TEMPORARY. RELIEF	
	_	VISCOSITY HAS IT. OP. (CP)	_
≳ l-		VISCOSITY HAS IT. AL. (CP)	<u>-</u>
		MATERIAL OD DISK	MANUFACTURE STANDARD
-		MOLECULAR WEIGHT	MANOFACTURE STANDARD
ğ F	_	COMPRESSIBILITY FACTOR	-
\$	_		-
SZ -	_	K = C to C V	- MANUEACTURE STANDARD
₹⊢		MATERIAL OD DISK	MANUFACTURE STANDARD
	32	DITI SINO PRESSURE	_
	_	PULSING PRESSURE	-
ESS		POSSIBILITY OF AL. LIQUID VACUUM	<u>-</u>
$^{\circ}$			<u>-</u>
		UNDER PRESSURE	-
-	37	CONTOLION (TVDE	TO 44/01 A OME DDE (OFF OFMEDA) NOTES A 71
		CONECTION / TYPE	TC 11/2" - ASME BPE (SEE GENERAL NOTES 6, 7)
0 -		CONECTION FOR PRESSURE SWITCH	YES - 1/2"NPTF
CT.		DRAIN	YES - 1/2"NPTF
0	41		
- 1-	42		
_	43		
≋ ⊢	44		
SOF	45		
ES	46		
	47		
SΞ .	48	FOR GENERAL NOTS SEE PAGE 3	
NOTES	49		
^	50		
		UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C	C) - FLOW (LPM)
	_	MANUFACTURER	BS&B
	53	MODEL	









569-DB7A-AIC-742-001 CLIENT NR: PRD-AIC-DSH-011 NUMBER:

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RUPTURE DISC

8 de 10

REV.: 1 TAG PSF-380501 SERVICE / PID PROTETION TQ-3805 / 7A-Z-0-2-02 GENERAL FLUID PRODUCT PHYSICAL STATE LIQUID LINE / EQUIPMENT DIAMETER TQ-3805 MATERIAL OF EQUIPAMENT 316L SS 6 DISK TYPE CONVENTIONAL STEAM OR GAS REQUIRED 8 YES PRESSURE OF OPERATION 2 barG 10 PRESSURE PRESSURE MAX. RUPTURE 2,1 barG PRESSURES OF PROJECT OPERATION 12 2 barG CONSTANT 14 15 VARIABLE: MAXIMUM 16 VARIABLE: MINIMUM 17 18 OPERATION 175°C MAX TEMPERARURE 19 MINOR RELIEF GREATER RELIEF TEMPERATURE OF PROJECT 20°C 21 22 RELIEF FOR SIZING 23 24 DENS. REL. A TEMPORARY. RELIEF 25 VISCOSITY HAS IT. OP. (CP) 26 VISCOSITY HAS IT. AL. (CP) MATERIAL OD DISK MANUFACTURE STANDARD MOLECULAR WEIGHT 28 GASES / VAPOR COMPRESSIBILITY FACTOR 29 K = C to C V30 MANUFACTURE STANDARD MATERIAL OD DISK 31 32 33 PULSING PRESSURE **PROCESS** 34 POSSIBILITY OF AL. LIQUID VACUUM UNDER PRESSURE 36 CONECTION / TYPE TC 11/2" - ASME BPE (SEE GENERAL NOTES 6, 7) 38 39 CONECTION FOR PRESSURE SWITCH YES - 1/2"NPTF CONECTION 40 DRAIN YES - 1/2"NPTF 41 42 43 ACESSORIES 44 45 46 47 FOR GENERAL NOTS SEE PAGE 3 48 NOTES 49 PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C) - FLOW (LPM) UNITS: 51 MANUFACTURER 52 BS&B MODEL 53









RUPTURE DISC

SHEET: 9 de 10 REV.:

\O		JRE DISC	1					
П	1	TAG	PSE-380601					
ŀ	2	SERVICE / PID	PROTETION TQ-3806 / 7A-Z-0-2-02					
RAL	_	FLUID	PRODUCT					
GENERAL		PHYSICAL STATE	LIQUID					
9		LINE / EQUIPMENT DIAMETER	TQ-3806					
ŀ		MATERIAL OF EQUIPAMENT	316L SS					
\dashv		DISK TYPE	CONVENTIONAL					
FLOW		STEAM OR GAS REQUIRED	YES					
F	9	OTE AND ON ONE NEED ON ONE	,,25					
\dashv		PRESSURE OF OPERATION	2 barG					
JRE		PRESSURE MAX. RUPTURE	2,1 barG					
SS			· ·					
PRESSURE	13	PRESSURES OF PROJECT OPERATION	2 barG					
		CONSTANT	<u>-</u>					
SURE		VARIABLE: MAXIMUM	<u>-</u>					
ESSU			-					
PRE	17	VARIABLE: MINIMUM	<u>-</u>					
\dashv		OPERATION	175°C MAX					
Ę,		MINOR RELIEF	173 C MAX					
RUF	_	GREATER RELIEF	-					
TEMPERARURE		TEMPERATURE OF PROJECT	2000					
MPE			20℃					
7		RELIEF FOR SIZING	-					
\dashv	23	DENO DEL A TEMPODADY DELLE						
		DENS. REL. A TEMPORARY. RELIEF	-					
LIQUID		VISCOSITY HAS IT. OP. (CP)	-					
3		VISCOSITY HAS IT. AL. (CP)	-					
_		MATERIAL OD DISK	MANUFACTURE STANDARD					
9 R		MOLECULAR WEIGHT	-					
/AP		COMPRESSIBILITY FACTOR	-					
S		K = C to C V	-					
GASES / VAPOR	31	MATERIAL OD DISK	MANUFACTURE STANDARD					
Q	32							
		PULSING PRESSURE	-					
SSE	_	POSSIBILITY OF AL. LIQUID	-					
PROCES	35	VACUUM	-					
P.	36	UNDER PRESSURE	-					
	37							
	38	CONECTION / TYPE	TC 11/2" - ASME BPE (SEE GENERAL NOTES 6, 7)					
⋛	39	CONECTION FOR PRESSURE SWITCH	YES - 1/2"NPTF					
CTIC	40	DRAIN	YES - 1/2"NPTF					
CONECTION	41							
႘	42							
_	43							
ES	44							
OR!	45							
ACESSORIES	46							
ACE	47							
	48	FOR GENERAL NOTS SEE PAGE 3						
NOTES	49							
()	50							
Š								
NC		UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C	C) - FLOW (LPM)					
NC	51	UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C MANUFACTURER	C) - FLOW (LPM) BS&B					









RUPTURE DISC

SHEET: 10 de 10 REV.:

ΚU	PI	URE DISC	REV.:
	1	TAG	PSE-640101
	2	SERVICE / PID	PROTETION - HOT WFI STORAGE TANK - TQ-6401 / 7A-Z-0-2-25
GENERAL		FLUID	PRODUCT
		PHYSICAL STATE	LIQUID
		LINE / EQUIPMENT DIAMETER	TQ-6401
		MATERIAL OF EQUIPAMENT	316L SS
		DISK TYPE	CONVENTIONAL
FLOW		STEAM OR GAS REQUIRED	YES
Į,	9	or one regards	720
		PRESSURE OF OPERATION	4 barG
rkessure		PRESSURE MAX. RUPTURE	4,1 barG
200		PRESSURES OF PROJECT OPERATION	4 barG
	13	TRESSURES OF TROSECT OF ENAMON	4 Dai O
_		CONSTANT	-
IRE		VARIABLE: MAXIMUM	
PRESSURE			-
PRE		VARIABLE: MINIMUM	-
	17	OPERATION	4750C MAY
Į.		OPERATION	175°C MAX
בושרבהאחטהבי		MINOR RELIEF	-
3		GREATER RELIEF	-
1		TEMPERATURE OF PROJECT	80°C
į		RELIEF FOR SIZING	-
	23		
		DENS. REL. A TEMPORARY. RELIEF	-
3	25	VISCOSITY HAS IT. OP. (CP)	-
3	26	VISCOSITY HAS IT. AL. (CP)	-
	27	MATERIAL OD DISK	MANUFACTURE STANDARD
5	28	MOLECULAR WEIGHT	-
משלאי / פאספט	29	COMPRESSIBILITY FACTOR	-
,	30	K = C to C V	-
100	31	MATERIAL OD DISK	MANUFACTURE STANDARD
ò	32		
	33	PULSING PRESSURE	-
5	34	POSSIBILITY OF AL. LIQUID	-
1001	35	VACUUM	-
	36	UNDER PRESSURE	-
	37		
	38	CONECTION / TYPE	TC 11/2" - ASME BPE (SEE GENERAL NOTES 6, 7)
	39	CONECTION FOR PRESSURE SWITCH	YES - 1/2"NPTF
CONTENT	40	DRAIN	YES - 1/2"NPTF
í	41		
3	42		
	43		
۲	44		
ACECOCINES	45		
5	46		
2	47		
		FOR GENERAL NOTS SEE PAGE 3	
200	49		
ָ י	50		
		UNITS: PRESS (barg) - VISCOSITY (Cp) - TEMPERATURE (°C	C) - FLOW (LPM)
		MANUFACTURER	BS&B
		MODEL	
_	-55		