	
DOC NUMBER: 569-DB7A-AIC-731-006		CLIENT NUMBER: PRD-AIC-DSH-060	
CLIENT: TAKEDA/BAXALTA			
PROJECT: BURITI EPCVM PROJECT			

DRUG PRODUCT - BMS - DATA SHEET ON-OFF CONTROL VALVE

2	02MAY2022	ISSUE FOR CONSTRUCTION AS PER NOTE	ACC	MAF	RSP
1	29OCT2021	ISSUE FOR CONSTRUCTION CONSIDERING COMMENTS	MAV	MAF	RSP
0	29JUL2021	ISSUE FOR CONSTRUCTION	JHA	MAF	RSP
A	24MAR2021	60% DD ISSUE	JHA	MAF	RSP
REV	DATE	DESCRIPTION	EXEC	CHECK	APPROV

NUMBER: 569-DB7A-AIC-731-006

CLIENT NR: PRD-AIC-DSH-060

TITLE

ON-OFF CONTROL VALVE

SHEET:
2 de 6

REV.:
2

DOCUMENT REVIEW CONTROL

Revision	A	B	0	1	2	3	Revision	A	B	0	1	2	3	Revision	A	B	0	1	2	3
Page							Page							Page						
1	X		X	X	X		26							51						
2	X		X	X	X		27							52						
3	X		X	X	X		28							53						
4	X		X	X	X		29							54						
5	X		X	X	X		30							55						
6	X		X	X	X		31							56						
7	X		X	/	/		32							57						
8	/		/	/	/		33							58						
9							34							59						
10							35							60						
11							36							61						
12							37							62						
13							38							63						
14							39							64						
15							40							65						
16							41							66						
17							42							67						
18							43							68						
19							44							69						
20							45							70						
21							46							71						
22							47							72						
23							48							73						
24							49							74						
25							50							75						

REVISION 0 NOTES:

- 1- UPDATE ACCORDING TO P&ID (HVAC AND PROCESS).
- 2- INSERTION OF PROCESS DATA.
- 3- INSERTION OF INSTRUMENT REFERENCE MODELS.





REVISION 1 NOTES:

- 1- CANCELLED LV-960070

REVISION 2 NOTES AS PER N+1 UPDATE:

- 1- INDICATED FUTURE VALVE: XV-940081

The information contained in this document is the property of TESSLER Engenharia and is provided to the customer under the condition that they are not used for other purposes other than those contractually established.

   					
NUMBER: 569-DB7A-AIC-731-006	CLIENT NR: PRD-AIC-DSH-060				
TITLE					
ON-OFF CONTROL VALVE					
<table border="1"> <tr> <td>SHEET:</td> <td>3 de 6</td> </tr> <tr> <td>REV.:</td> <td>2</td> </tr> </table>		SHEET:	3 de 6	REV.:	2
SHEET:	3 de 6				
REV.:	2				
REFERENCE DOCUMENTS					
7A-M-0-5-42	P&I DIAGRAM - DRUG PRODUCT - COOLING WATER SYSTEM				
PRD-AIC-LIS-014	DRUG PRODUCT - BMS - INSTRUMENT INDEX				
PRD-PIP-TSP-501	PIPE CLASS AND SPECIFICATION - TECHNICAL SPECIFICATION				
PRD-AIC-LIS-046	INTEGRATED PROJECT SERVICES - INSTRUMENT SUGGESTED SUPPLIER LIST				

GENERAL NOTES
<p>1- The identification plates must be supplied in AISI 304 stainless steel, permanently attached to the valve body, with engraving of the respective "TAGs", model, body material, manufacturer, diameter, type, pressure class, Cv and serial number. The serial number of the instrument, when possible, can be recorded on the body itself.</p> <p>2- The regulator filter is a mandatory accessory and its material must be suitable for fluid and local environmental conditions. The regulator filter must be provided with a manometer and coalescing filter.</p> <p>3- For all valves must be presented type and degree of protection certificates, both proofs must be explained in the same certificate. Certificates must be issued by INMETRO or accredited body.</p> <p>4- The shutter guides must be made of material of greater hardness than those of the shutters.</p> <p>5- The maximum permissible noise level is 82 dB to 1 m from the valve and must comply with ISA 75.17 and IEC 60534-8-4.</p> <p>6- The manufacturer must send the valve calculation memory.</p> <p>7- Temperature control valve with built-in flow balancing to ensure the required flow rate in the equipment. For lines above 1" it was considered motorized valve proportional type.</p>

NUMBER: 569-DB7A-AIC-731-006

CLIENT NR: PRD-AIC-DSH-060

TITLE

ON-OFF CONTROL VALVE

SHEET:

4 de 6

REV.:

2

GENERAL	1	INSTRUMENT TAG NUMBER		XV-940081	
	2	SERVICE		TOWER DRAIN CT-7A-1	
	3	P&ID		7A-M-0-5-42	
	4	PIPE LINE	EQUIPMENT NUMBER	7A-2"-D-940081-CS1-NI	-
	5	EQUIPMENT MATERIAL / PIPE		CARBON STEEL ASTM-A106 Gr.B	
	6	AREA CLASSIFICATION		NOT CLASSIFIED	
	7	ENCLOSURE CLASSIFICATION		IP 65 (MÍN.) CONF. NBR IEC 60529	
	8	CERTIFICATES		(SEE GENERAL NOTES 5)	
	9				
BODY AND INTERVAL	10	BODY TYPE		BALL	
	11	BODY MATERIAL + COATING		ASTM A-105 + CHROME COATING HARD	
	12	BALL MATERIAL + COATING		SS 304 + STELLITE	
	13	SEED MATERIAL + COATING		SS 304 + STELLITE	
	14	SHAFT MATERIAL		SS 304 CHROME COATING	
	15	GASKET MATERIAL		CRYOSTEAM	
	16	CONNECTION TO THE PROCESS		2", 150# FR, ASME B.16.5	
	17	FLANGE FACE FINISH		MSS SP-6	
	18	SEAL CLASS		IV	
ACTUATOR	20	TYPE OF ACTUATOR		PNEUMATIC - SPRING RETURN	
	21	AIR FAILURE ACTION		CLOSE	
	22	AVAILABLE AIR SUPPLY		6.2 @ 6.9 bar(g)	
	23	DRILLING PATTERN		ISO 5211-DIN 3337	
	24	PNEUMATIC CONNECTION		1/4" NPT(F)	
	26	HANDWHEEL		NO	
SOLENOID	27	BODY TYPE	BODY MATERIAL	3 WAY	SS304
	37	POWER SUPPLY		24Vdc	
	38	ELECTRICAL FAILURE ACTION		CLOSE	
	39	CONSUMPTION		BY MANUFACTURER	
	28	ELECTRICAL CONNECTION	PNEUMATIC CONNECTION	1/2" NPT(F)	1/4" NPT (F)
SWITCH	29	TYPE INDICATION		OPEN / CLOSED	
	30	SENSOR TYPE		INDUCTIVE, WITH LOCAL INDICATION	
	31	CONTACT TYPE		REED SWITCH	
	32	QUANTITY	TYPE	2	SPDT
	33	CAPACITY		2A @ 250 Vca	
	34	ELECTRICAL CONNECTION		1/2" NPT(F)	
ACCESSOR.	36	IDENTIFICATION PLATE		YES (SEE GENERAL NOTES 1)	
	40	REGULATOR FILTER WITH MANOMETER		YES (SEE GENERAL NOTES 2)	
	41				
OPERATING CONDITIONS	42	FLUID	PHYSICAL STATUS		
		MINIMUM FLOW	NORMAL	MAXIMUM	
	43	MINIMUM TEMPERATURE	NORMAL	MAXIMUM	
	44	MINIMUM UPSTREAM PRESSURE	NORMAL	MAXIMUM	
	43	MINIMUM DOWNSTREAM PRESSURE	NORMAL	MAXIMUM	
	45	DESIGN PRESSURE	DESIGN TEMPERATURE		
	46	VISCOSITY @ OPERATING CONDITION		Cp	
	47	DENSITY @ OPERATING CONDITION		995.3 kg/m³	
	48	SUSPENDED SOLIDS (%)		NO	
	49	SPECIAL FLUID CONDITIONS		NO	
	50	M.M. / Z / Cp/Cv		... / ... / ...	
	51	MANUFACTURER		FISHER	
	52	MODEL		Vee-Ball V300	

- NOTES:
- 1- THE SELECTED CV AND THE OPENING PERCENTAGE MUST BE SUPPLIED BY THE VALVE MANUFACTURER.
 - 2- THE VALVE HAS USE ONLY FOR DRAINING THE RESERVOIR OF THE COOLING TOWER, USE VALVE WITH FULL PASSAGE.

NUMBER: **569-DB7A-AIC-731-006**

CLIENT NR: **PRD-AIC-DSH-060**

TITLE

SHEET:
5 de 6

ON-OFF CONTROL VALVE

REV.:
2

GENERAL	1	INSTRUMENT TAG NUMBER		XV-940083	
	2	SERVICE		TOWER DRAIN CT-7A-2	
	3	P&ID		7A-M-0-5-42	
	4	PIPE LINE	EQUIPMENT NUMBER	7A-2"-D-940083-CS1-NI	-
	5	EQUIPMENT MATERIAL / PIPE		CARBON STEEL ASTM-A106 Gr.B	
	6	AREA CLASSIFICATION		NOT CLASSIFIED	
	7	ENCLOSURE CLASSIFICATION		IP 65 (MÍN.) CONF. NBR IEC 60529	
	8	CERTIFICATES		(SEE GENERAL NOTES 5)	
	9				
BODY AND INTERVAL	10	BODY TYPE		BALL	
	11	BODY MATERIAL + COATING		ASTM A-105 + CHROME COATING HARD	
	12	BALL MATERIAL + COATING		SS 304 + STELLITE	
	13	SEED MATERIAL + COATING		SS 304 + STELLITE	
	14	SHAFT MATERIAL		SS 304 CHROME COATING	
	15	GASKET MATERIAL		CRYOSTEAM	
	16	CONNECTION TO THE PROCESS		2", 150# FR, ASME B.16.5	
	17	FLANGE FACE FINISH		MSS SP-6	
	18	SEAL CLASS		IV	
ACTUATOR	20	TYPE OF ACTUATOR		PNEUMATIC - SPRING RETURN	
	21	AIR FAILURE ACTION		CLOSE	
	22	AVAILABLE AIR SUPPLY		6.2 @ 6.9 bar(g)	
	23	DRILLING PATTERN		ISO 5211-DIN 3337	
	24	PNEUMATIC CONNECTION		1/4" NPT(F)	
	26	HANDWHEEL		NO	
SOLENOID	27	BODY TYPE	BODY MATERIAL	3 WAY	SS304
	37	POWER SUPPLY		24Vdc	
	38	ELECTRICAL FAILURE ACTION		CLOSE	
	39	CONSUMPTION		BY MANUFACTURER	
	28	ELECTRICAL CONNECTION	PNEUMATIC CONNECTION	1/2" NPT(F)	1/4" NPT (F)
	29	TYPE INDICATION		OPEN / CLOSED	
SWITCH	30	SENSOR TYPE		INDUCTIVE, WITH LOCAL INDICATION	
	31	CONTACT TYPE		REED SWITCH	
	32	QUANTITY	TYPE	2	SPDT
	33	CAPACITY		2A @ 250 Vca	
	34	ELECTRICAL CONNECTION		1/2" NPT(F)	
	36	IDENTIFICATION PLATE		YES (SEE GENERAL NOTES 1)	
ACCESSOR.	40	REGULATOR FILTER WITH MANOMETER		YES (SEE GENERAL NOTES 2)	
	41				
	42	FLUID	PHYSICAL STATUS	WATER	LIQUID
OPERATING CONDITIONS		MINIMUM FLOW	NORMAL	MAXIMUM	NOTE 2
	43	MINIMUM TEMPERATURE	NORMAL	MAXIMUM	31.5 °C
	44	MINIMUM UPSTREAM PRESSURE	NORMAL	MAXIMUM	ATM
	45	MINIMUM DOWNSTREAM PRESSURE	NORMAL	MAXIMUM	2 bar-g
	46	DESIGN PRESSURE	DESIGN TEMPERATURE	67 °C	
	47	VISCOSITY @ OPERATING CONDITION		Cp	
	48	DENSITY @ OPERATING CONDITION		995.3 kg/m³	
	49	SUSPENDED SOLIDS (%)		NO	
	50	SPECIAL FLUID CONDITIONS		NO	
	51	M.M. / Z / Cp/Cv		... / ... / ...	
	51	MANUFACTURER		FISHER	
	52	MODEL		Vee-Ball V300	

NOTES: 1- THE SELECTED CV AND THE OPENING PERCENTAGE MUST BE SUPPLIED BY THE VALVE MANUFACTURER.
2- THE VALVE HAS USE ONLY FOR DRAINING THE RESERVOIR OF THE COOLING TOWER, USE VALVE WITH FULL PASSAGE.

NUMBER: **569-DB7A-AIC-731-006**

CLIENT NR: **PRD-AIC-DSH-060**

TITLE

ON-OFF CONTROL VALVE

SHEET:
6 de 6

REV.:
2

GENERAL	1	INSTRUMENT TAG NUMBER		XV-940085			
	2	SERVICE		TOWER DRAIN CT-7A-3			
	3	P&ID		7A-M-0-5-42			
	4	PIPE LINE	EQUIPMENT NUMBER	7A-2"-D-940085-CS1-NI	-		
	5	EQUIPMENT MATERIAL / PIPE		CARBON STEEL ASTM-A106 Gr.B			
	6	AREA CLASSIFICATION		NOT CLASSIFIED			
	7	ENCLOSURE CLASSIFICATION		IP 65 (MÍN.) CONF. NBR IEC 60529			
	8	CERTIFICATES		(SEE GENERAL NOTES 5)			
	9						
BODY AND INTERNAL	10	BODY TYPE		BALL			
	11	BODY MATERIAL + COATING		ASTM A-105 + CHROME COATING HARD			
	12	BALL MATERIAL + COATING		SS 304 + STELLITE			
	13	SEED MATERIAL + COATING		SS 304 + STELLITE			
	14	SHAFT MATERIAL		SS 304 CHROME COATING			
	15	GASKET MATERIAL		CRYOSTEAM			
	16	CONNECTION TO THE PROCESS		2", 150# FR, ASME B.16.5			
	17	FLANGE FACE FINISH		MSS SP-6			
	18	SEAL CLASS		IV			
19							
ACTUATOR	20	TYPE OF ACTUATOR		PNEUMATIC - SPRING RETURN			
	21	AIR FAILURE ACTION		CLOSE			
	22	AVAILABLE AIR SUPPLY		6.2 @ 6.9 bar(g)			
	23	DRILLING PATTERN		ISO 5211-DIN 3337			
	24	PNEUMATIC CONNECTION		1/4" NPT(F)			
26	HANDWHEEL		NO				
SOLENOID	27	BODY TYPE	BODY MATERIAL	3 WAY	SS304		
	37	POWER SUPPLY		24Vdc			
	38	ELECTRICAL FAILURE ACTION		CLOSE			
	39	CONSUMPTION		BY MANUFACTURER			
28	ELECTRICAL CONNECTION	PNEUMATIC CONNECTION	1/2" NPT(F)	1/4" NPT (F)			
SWITCH	29	TYPE INDICATION		OPEN / CLOSED			
	30	SENSOR TYPE		INDUCTIVE, WITH LOCAL INDICATION			
	31	CONTACT TYPE		REED SWITCH			
	32	QUANTITY	TYPE	2	SPDT		
	33	CAPACITY		2A @ 250 Vca			
34	ELECTRICAL CONNECTION		1/2" NPT(F)				
ACCESSOR.	36	IDENTIFICATION PLATE		YES (SEE GENERAL NOTES 1)			
	40	REGULATOR FILTER WITH MANOMETER		YES (SEE GENERAL NOTES 2)			
	41						
OPERATING CONDITIONS	42	FLUID	PHYSICAL STATUS		WATER	LIQUID	
		MINIMUM FLOW	NORMAL	MAXIMUM		NOTE 2	m³/h
	43	MINIMUM TEMPERATURE	NORMAL	MAXIMUM	31.5		°C
	44	MINIMUM UPSTREAM PRESSURE	NORMAL	MAXIMUM	ATM		bar-g
	43	MINIMUM DOWNSTREAM PRESSURE	NORMAL	MAXIMUM			bar-g
	45	DESIGN PRESSURE	DESIGN TEMPERATURE		2 bar-g	67 °C	
	46	VISCOSITY @ OPERATING CONDITION		Cp			
	47	DENSITY @ OPERATING CONDITION		995.3 kg/m³			
	48	SUSPENDED SOLIDS (%)		NO			
	49	SPECIAL FLUID CONDITIONS		NO			
50	M.M. / Z / Cp/Cv		... / ... / ...				
	51	MANUFACTURER		FISHER			
	52	MODEL		Vee-Ball V300			

NOTES: 1- THE SELECTED CV AND THE OPENING PERCENTAGE MUST BE SUPPLIED BY THE VALVE MANUFACTURER.
2- THE VALVE HAS USE ONLY FOR DRAINING THE RESERVOIR OF THE COOLING TOWER, USE VALVE WITH FULL PASSAGE.