

Quality control Specifications

Product: Microcrystalline cellulose Sphere

Grade: Cellurasphere 1000

Description: White, nearly white or beige, hard and almost spherical particles,

practically insoluble in water and most of the organic solvents,

soluble in NaOH (1 in 20 Parts)

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soluble in NaOH (1 in 20 Parts)

Odorless Odorless

Pharmacopeial tests Specifications

Identification A (USP/BP), B(EP), JP, (Zinc Correspond as NF, EP, JP

chloride Test)

Identification A (EP) Correspond as NF, EP, JP

Identification B (USP/BP), JP, C (EP)

NMT 350 as USP/NF, NF, EP, JP

Degree of polymerization

Identification 2 (JP) Corresponds as JP

Solubility (Coppertetramine solution)

Corresponds as NF, EP, JP

5 0, 7 0 as NE, EP, JP

pH 5.0 -7.0 as NF, EP, JP Conductivity NMT 75μS.cm-1 as NF, EP, JP

Water-soluble substances

NMT 0.25 % as NF, EP, JP

Ether-Soluble substances

NMT 0.05 % as NF, EP, JP

NMT 7 % as NF, EP, JP

Heavy Metals

NMT 10 ppm NF, EP, JP

Residue on Ignition/Sulphated Ash NMT 0.1 % as NF, EP, JP

Standards Inhouse specifications

Bulk Density 0.6 to 1.0 g/ml Assay 97 - 102 % Particle size $1000-1400 \mu$

Sphericity degree (average) NLT 90 % Friability (%) 0

Swelling index (ml/g) 0 NMT 2

Microbial Limits

TVAC (Total Viable aerobic count)

NMT 1000 cfu/g as NF, EP, JP

TYMC (Total yeast and mould Count)

NMT 100 cfu/g as NF, EP, JP

S. Aureus Absent as NF, EP, JP
E. Coli Absent as NF, EP, JP
P. Aeruginosa Absent as NF, EP, JP
Salmonella Species Absent as NF, EP, JP

The Raw materials processing and product do not contain any solvent listed in organic volatile impurities (USP<467>) and residual Solvents (Ph.Eur <5.4>)

Storage: Store in well closed and tight container and protect from light.